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Parts Catalog

DPA Reel Mower Groomer

Greensmaster® 3250-D

Model No. 04633

Ordering Replacement Parts

To order replacement parts, please supply the part number, the quantity, and the description of each part desired.

Understanding Reference Numbers

Each identified part in an illustration has a reference number. The reference number for a part also appears in the parts list, along with other information about the part.

This catalog uses two special reference number formats, one to indicate parts in a service assembly and another to indicate the quantity of a given part in an illustration.

Service Assembly Reference Numbers

Parts in service assemblies have reference numbers in the form a:b. The a represents the reference number of the entire service assembly and the b represents a sequential number unique to each part within the service assembly.

For example, a wheel assembly might be identified by reference number 6, the tire by 6:1, the valve by 6:2, and the wheel by 6:3. When you order the assembly identified by reference number 6, you receive all parts identified by reference numbers 6:1, 6:2, and 6:3. However, you may also order any part individually. Reference numbers of this type appear in illustration and in parts lists.

Reference Numbers Indicating Quantity

In an illustration, if a reference number indicates more than one part, the reference number has the form nX y. The n represents the quantity of the part, the X is the multiplication symbol, and the y represents the reference number.

For example, in an illustration, the reference number 2X 37 means that two of the parts identified by reference number 37 are indicated.

List of Abbreviations

AR: as required

ASM: assembly

BBC: blade brake control

BHTF: button head thread forming

CARR: carriage

CCW: counter clockwise

CW: clockwise

DEG: degrees

ECM: electronic control module

EXT: external

FH: flat head

GA: gauge

HD: heavy-duty

HF: hex flange

HH: hex head

HHF: hex head flange

HHFTF: hex head flange thread forming

HJ: hex jam

HLH: hex lag head

HOC: height-of-cut

HSBH: hex socket button head

HSFH: hex socket flat head

HSH: hex socket head

HWH: hex washer head

HWHTF: hex washer head thread forming

HYD: hydraulic

LH: left hand

LP: Liquid Propane

NI: nylon insert

NPTF: national pipe thread fine

PFH: phillips flat head

PPH: phillips pan head

PPHTF: phillips pan head thread forming

PRH: phillips round head

PTH: phillips truss head

PTO: power-take-off

RH: right hand

ROPS: roll-over protection system

RRB: rear roller brush

SFH: slotted fillister head

SHH: slotted hex head

SHWH: slotted hex washer head

SPH: slotted pan head

SQH: square head

SRH: slotted round head

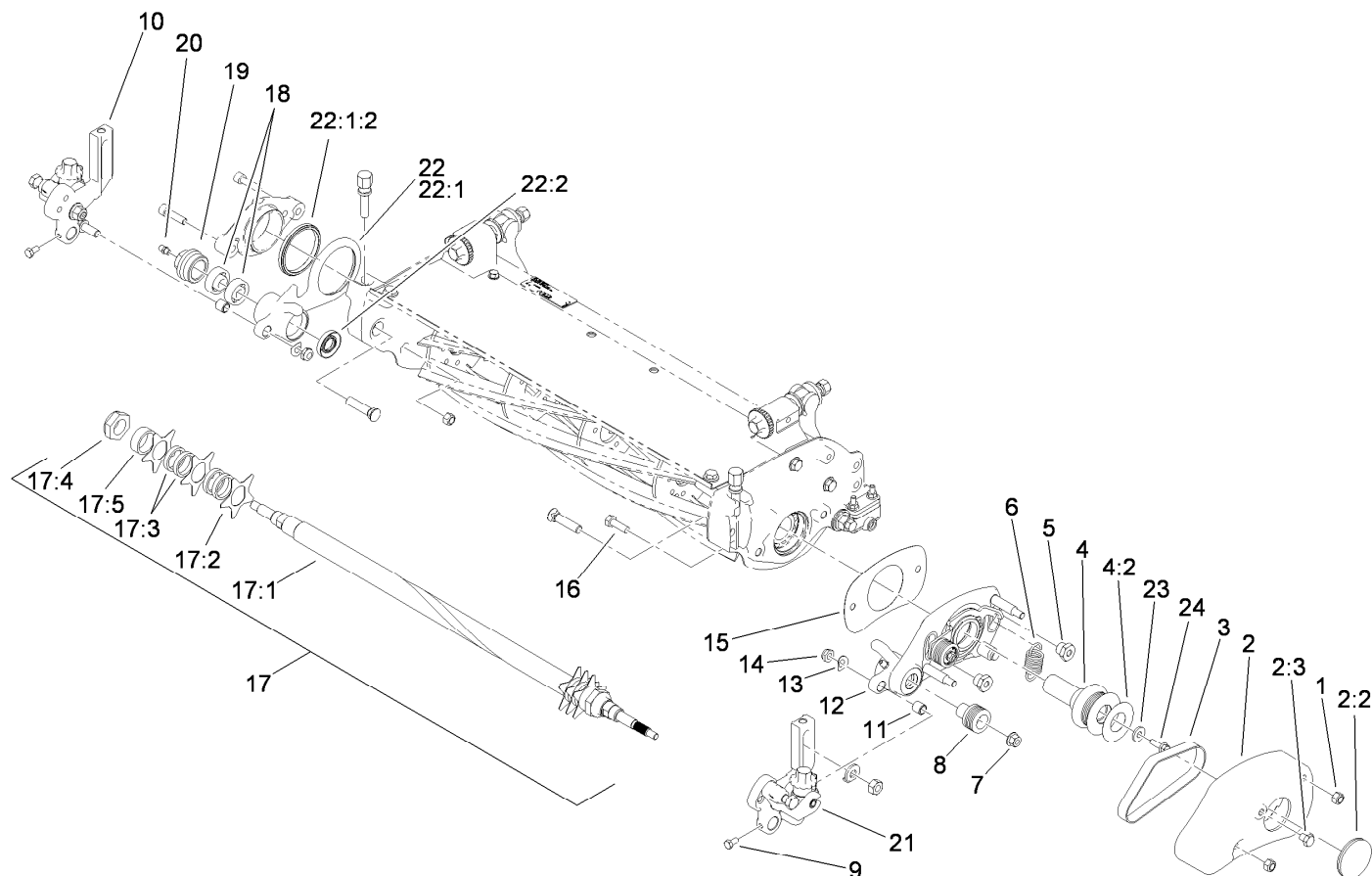
STD: standard

TAP: self tapping

TTH: torx truss head

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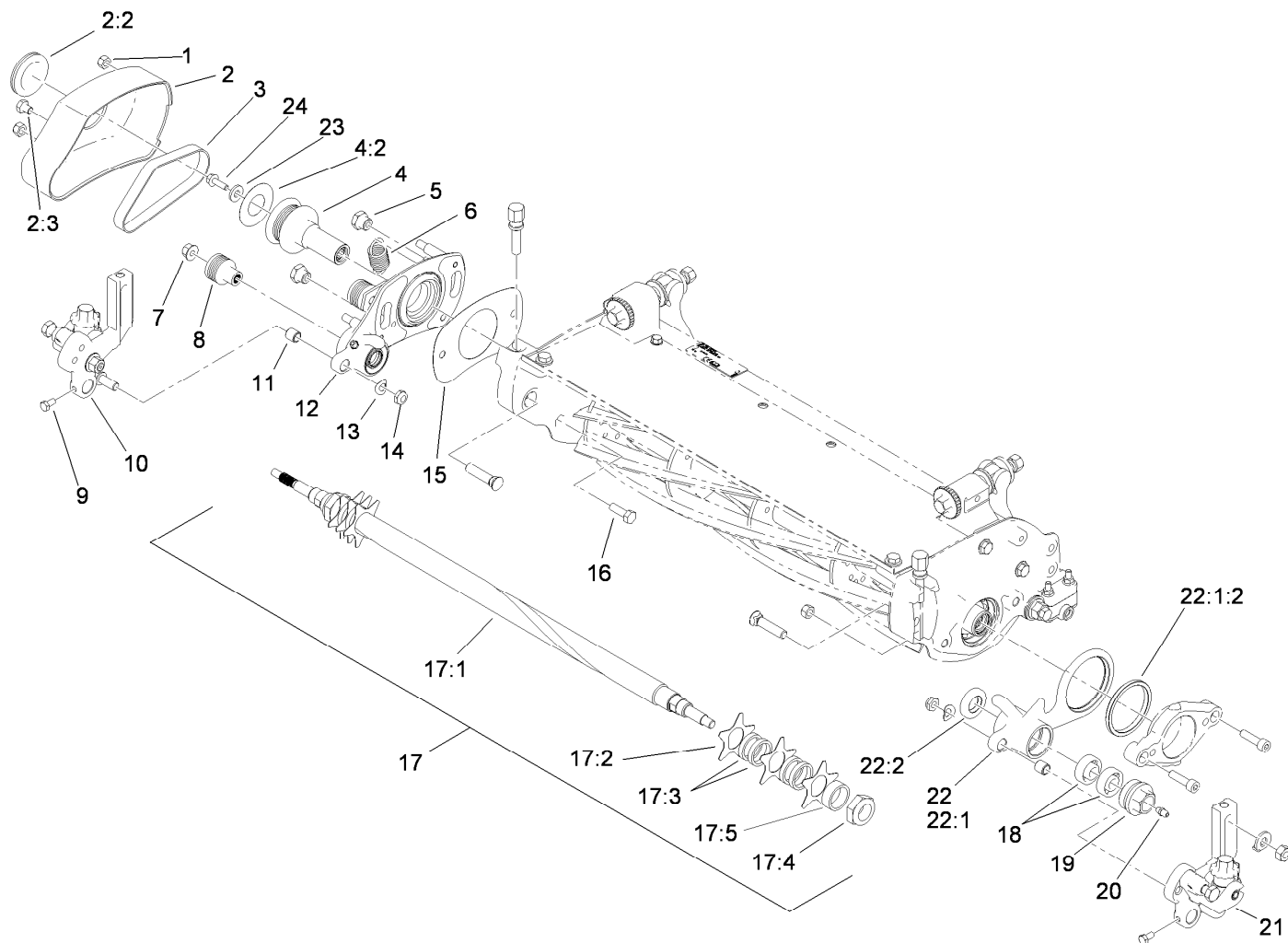


Left Hand Groomer Assembly

Ref.	Part Number	Qty.	Description
1	33024-00	2	Nut-Lock
2	106-8542	1	LH Drive Cover ASM
2:2	105-5761	1	Grommet
2:3	33114-010	1	Screw-HH
3	104-4705	1	Belt-Groomer
4	106-8540	1	Pulley ASM
4:2	106-8521	1	Decal-Warning
5	105-5770	2	Nut-Shoulder
6	110-1700	1	Spring-Extension
7	104-2612	2	Nut-HF
8	110-2471	1	Pulley-Groomer, Splined
9	33113-012	2	Screw-HH
10		1	RH Groomer Arm ASM ●
11	256-2	2	Bushing
12		1	LH Drive Sideplate ASM ●
13	3290-301	2	Washer-Spring
14	3296-5	2	Nut-Lock
15	106-8463	1	Shim-Groomer
16	33114-025	2	Screw-HH

Ref.	Part Number	Qty.	Description
17	112-9452	1	Helix Blade Grooming Reel ASM
17:1	110-2338	1	Groomer Shaft ASM
17:2	110-2333	42	Blade-Groomer, Helix
17:3	70-1350	82	Spacer-Plastic
17:4	3296-60	2	Nut-Lock, NI
17:5	107-4430	2	Spacer-Plastic
18	107-8105	2	Bearing-Ball, Extended Race
19	106-8529	1	Plug-Cap
20	302-5	1	Fitting-Grease
21		1	LH Groomer Arm ASM ●
22	106-8547	1	LH Non-Drive Sideplate ASM
22:1		1	LH Non-Drive Sideplate And Bushing ASM ●
22:1:2	106-8527	1	Bushing
22:2	106-8530	1	Seal-Grease
23	105-5769	1	Washer
24	33103-020	1	Screw-HHF

● Not serviced separately

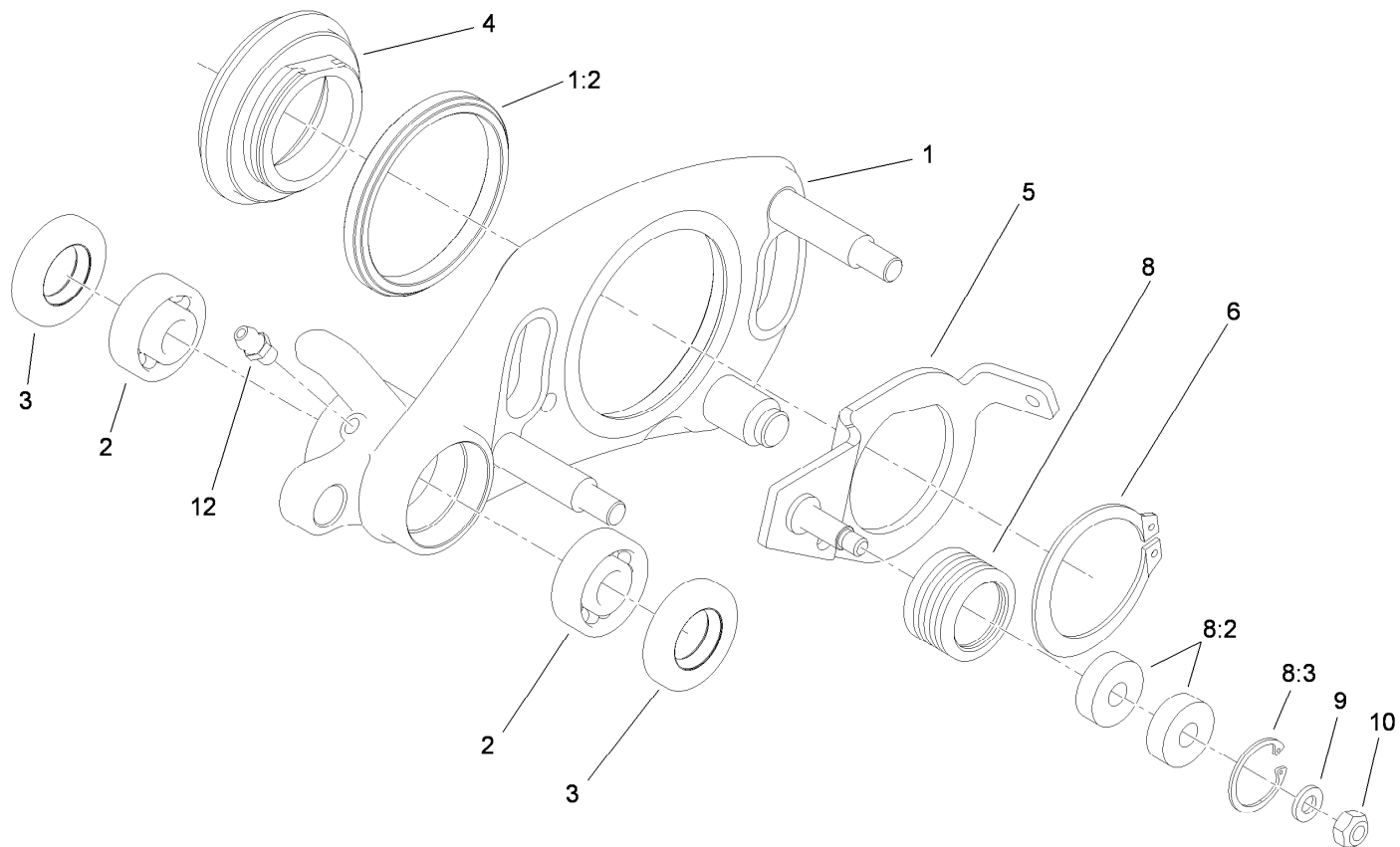


Right Hand Groomer Assembly

Ref.	Part Number	Qty.	Description
1	33024-00	2	Nut-Lock
2	106-8541	1	RH Drive Cover ASM
2:2	105-5761	1	Grommet
2:3	33114-010	1	Screw-HH
3	104-4705	1	Belt-Groomer
4	106-8540	1	Pulley ASM
4:2	106-8521	1	Decal-Warning
5	105-5770	2	Nut-Shoulder
6	110-1700	1	Spring-Extension
7	104-2612	2	Nut-HF
8	110-2471	1	Pulley-Groomer, Splined
9	33113-012	2	Screw-HH
10		1	RH Groomer Arm ASM ●
11	256-2	2	Bushing
12		1	RH Drive Sideplate ASM ●
13	3290-301	2	Washer-Spring
14	3296-5	2	Nut-Lock
15	106-8463	1	Shim-Groomer
16	33114-025	2	Screw-HH

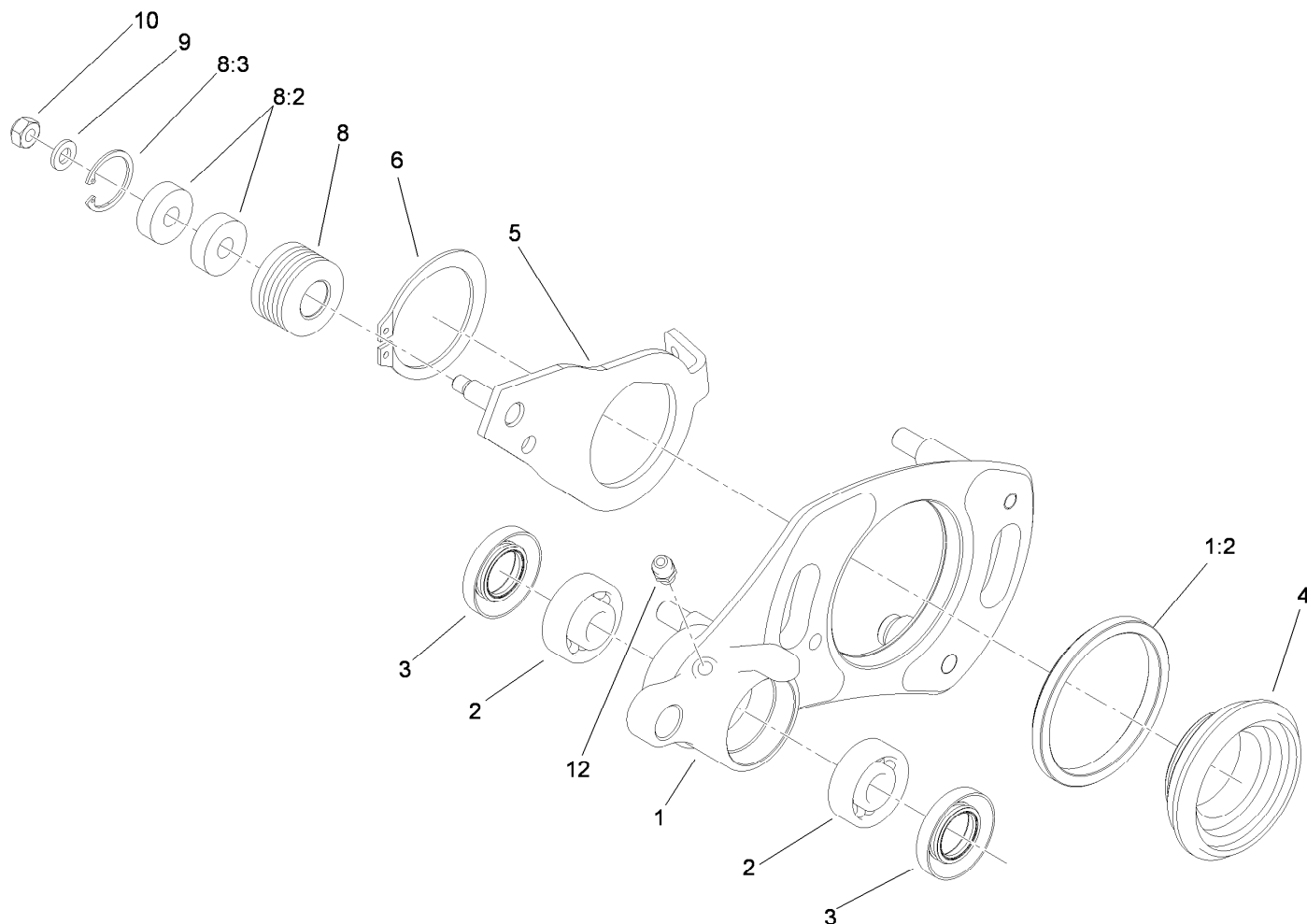
● Not serviced separately

Ref.	Part Number	Qty.	Description
17	112-9452	1	Helix Blade Grooming Reel ASM
17:1	110-2338	1	Groomer Shaft ASM
17:2	110-2333	42	Blade-Groomer, Helix
17:3	70-1350	82	Spacer-Plastic
17:4	3296-60	2	Nut-Lock, NI
17:5	107-4430	2	Spacer-Plastic
18	107-8105	2	Bearing-Ball, Extended Race
19	106-8529	1	Plug-Cap
20	302-5	1	Fitting-Grease
21		1	LH Groomer Arm ASM ●
22	106-8545	1	RH Non-Drive Sideplate ASM
22:1		1	RH Non-Drive Sideplate And Bushing ASM ●
22:1:2	106-8527	1	Bushing
22:2	106-8530	1	Seal-Grease
23	105-5769	1	Washer
24	33103-020	1	Screw-HHF



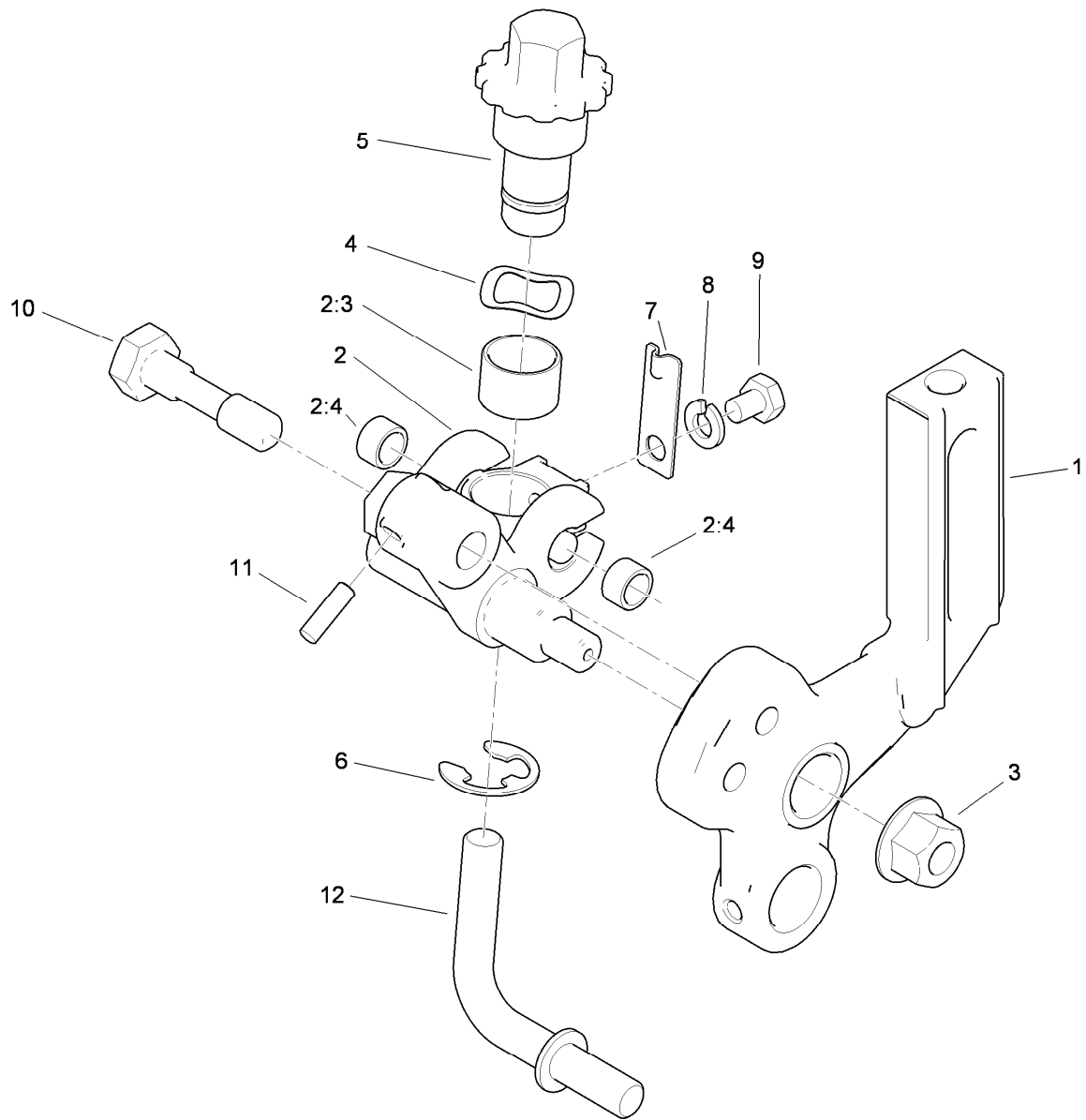
Left Hand Drive Sideplate Assembly

Ref.	Part Number	Qty.	Description
1	106-8533	1	LH Drive Plate ASM
1:2	106-8527	1	Bushing
2	107-8105	2	Bearing-Ball, Extended Race
3	106-8530	2	Seal-Grease
4	106-8471	1	Hub-Pivot
5	106-8470	1	LH Idler ASM
6	106-2646	1	Ring-Retaining, Bowed
8	106-2630	1	Idler Bearing ASM
8:2	251-259	2	Bearing-Ball
8:3	104-4727	1	Ring-Retaining
9	33093-00	1	Washer-Flat
10	33023-00	1	Nut-Lock
12	302-5	1	Fitting-Grease



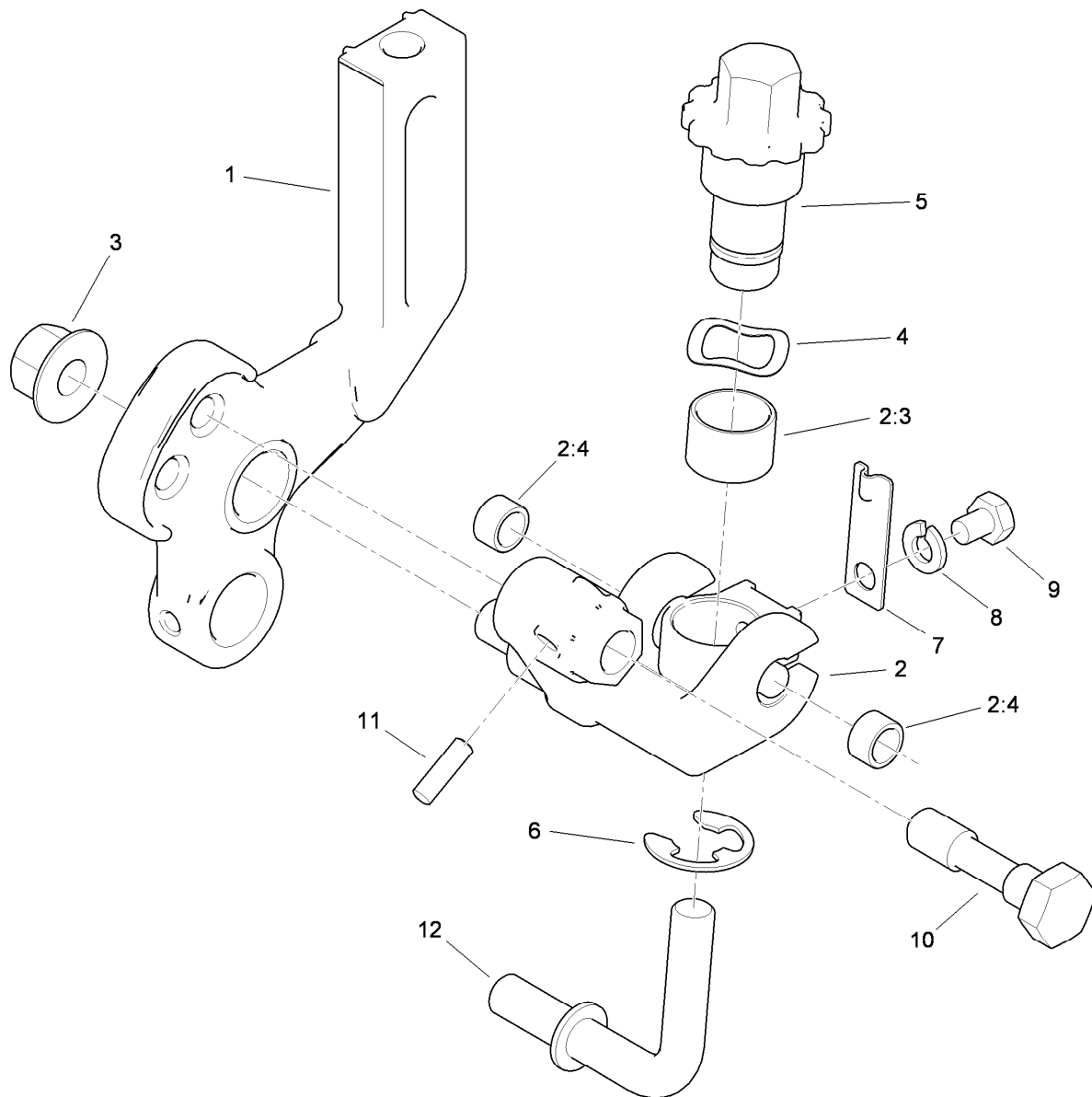
Right Hand Drive Sideplate Assembly

Ref.	Part Number	Qty.	Description
1	106-8531	1	RH Drive Plate ASM
1:2	106-8527	1	Bushing
2	107-8105	2	Bearing-Ball, Extended Race
3	106-8530	2	Seal-Grease
4	106-8471	1	Hub-Pivot
5	106-8468	1	RH Idler ASM
6	106-2646	1	Ring-Retaining, Bowed
8	106-2630	1	Idler Bearing ASM
8:2	251-259	2	Bearing-Ball
8:3	104-4727	1	Ring-Retaining
9	33093-00	1	Washer-Flat
10	33023-00	1	Nut-Lock
12	302-5	1	Fitting-Grease



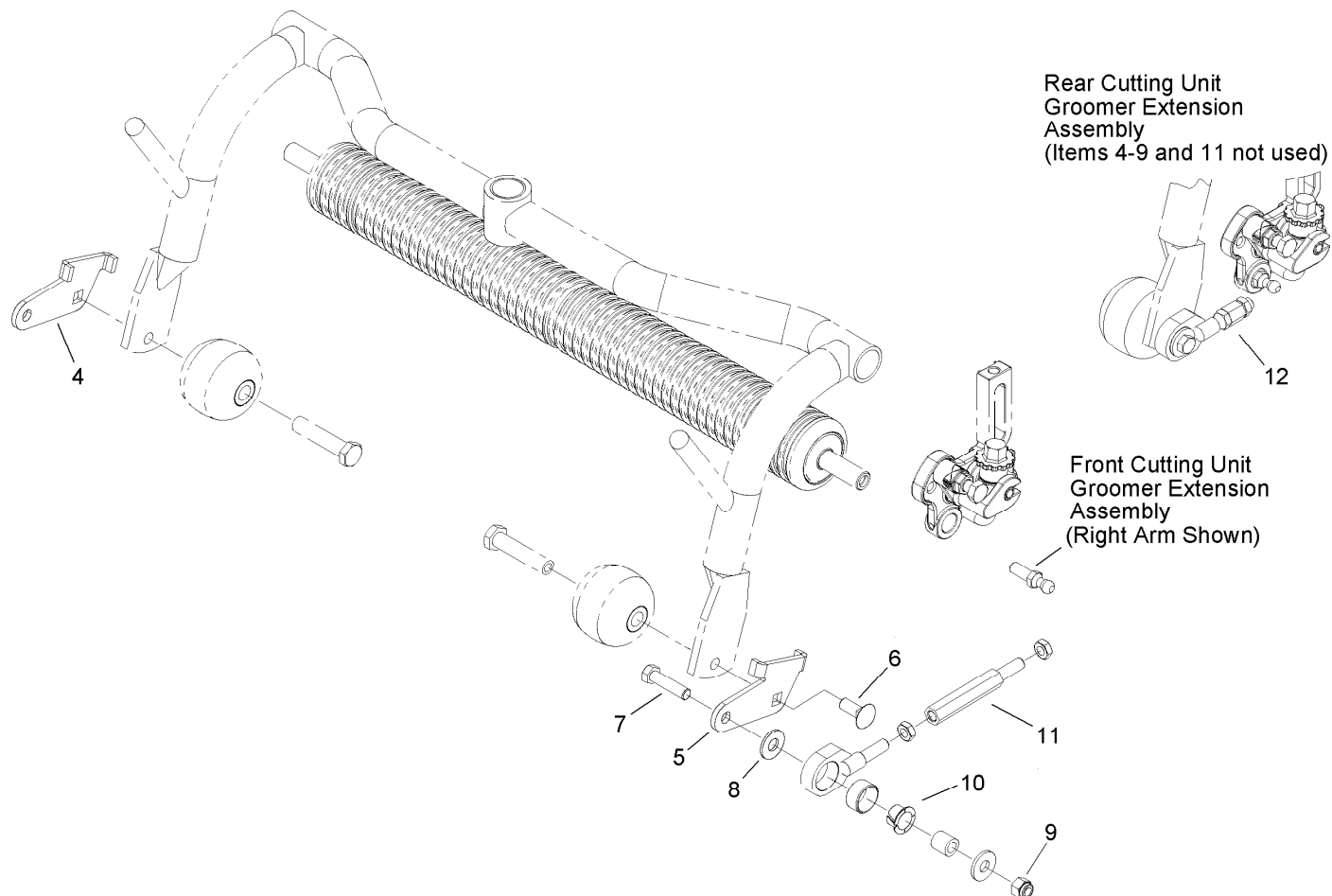
Right Hand Groomer Arm Assembly

Ref.	Part Number	Qty.	Description
1	106-8511	1	Arm-Groomer HOC, RH
2	106-8535	1	RH Lift Arm ASM
2:3	256-42	1	Bushing
2:4	106-8489	2	Bushing-Sleeve
3	104-2611	1	Nut-HF
4	107-8107	1	Washer-Wave
5	106-8482	1	Adjuster-Groomer
6	32120-19	1	E-Ring
7	104-4754	1	Spring-Detent
8	43-5930	1	Washer-Lock, Spring
9	33113-008	1	Screw-HH
10	106-8528	1	Screw-Lock
11	104-9312	1	Pin-Grooved
12	106-8491	1	Rod-Lift, Groomer



Left Hand Groomer Arm Assembly

Ref.	Part Number	Qty.	Description
1	106-8513	1	Arm-Groomer HOC, LH
2	106-8536	1	LH Lift Arm ASM
2:3	256-42	1	Bushing
2:4	106-8489	2	Bushing-Sleeve
3	104-2611	1	Nut-HF
4	107-8107	1	Washer-Wave
5	106-8482	1	Adjuster-Groomer
6	32120-19	1	E-Ring
7	104-4754	1	Spring-Detent
8	43-5930	1	Washer-Lock, Spring
9	33113-008	1	Screw-HH
10	106-8528	1	Screw-Lock
11	104-9312	1	Pin-Grooved
12	106-8491	1	Rod-Lift, Groomer



Groomer Extension Kit Assembly No. 106-2644

Ref.	Part Number	Qty.	Description
4	99-4148	2	Bracket-Link, RH
5	99-4149	2	Bracket-Link, LH
6	3231-2	4	Screw-CARR
7	323-8	4	Screw-HH
8	3256-4	4	Washer-Flat
9	3296-39	4	Nut-Lock, NI
10	104-7738	6	Bushing-Flange
11	99-4270	4	Extension-Arm, Pull
12	99-4191	2	Extension-Arm, Pull

Attachments and Accessories

For 04633 DPA Reel Mower Groomer, Greensmaster 3250-D

Product Name	Model/Part
21 inch Grooming Brush	04228



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