



Count on it.

Parts Catalog

**DPA Reel Mower Groomer
Greensmaster® 3250-D Traction Unit
Model No. 04635**

Ordering Replacement Parts

To order replacement parts, please supply the part number, the quantity, and the description of each part desired.

Understanding Reference Numbers

Each identified part in an illustration has a reference number. The reference number for a part also appears in the parts list, along with other information about the part.

This catalog uses two special reference number formats, one to indicate parts in a service assembly and another to indicate the quantity of a given part in an illustration.

Service Assembly Reference Numbers

Parts in service assemblies have reference numbers in the form a:b. The a represents the reference number of the entire service assembly and the b represents a sequential number unique to each part within the service assembly.

For example, a wheel assembly might be identified by reference number 6, the tire by 6:1, the valve by 6:2, and the wheel by 6:3. When you order the assembly identified by reference number 6, you receive all parts identified by reference numbers 6:1, 6:2, and 6:3. However, you may also order any part individually. Reference numbers of this type appear in illustration and in parts lists.

Reference Numbers Indicating Quantity

In an illustration, if a reference number indicates more than one part, the reference number has the form nX y. The n represents the quantity of the part, the X is the multiplication symbol, and the y represents the reference number.

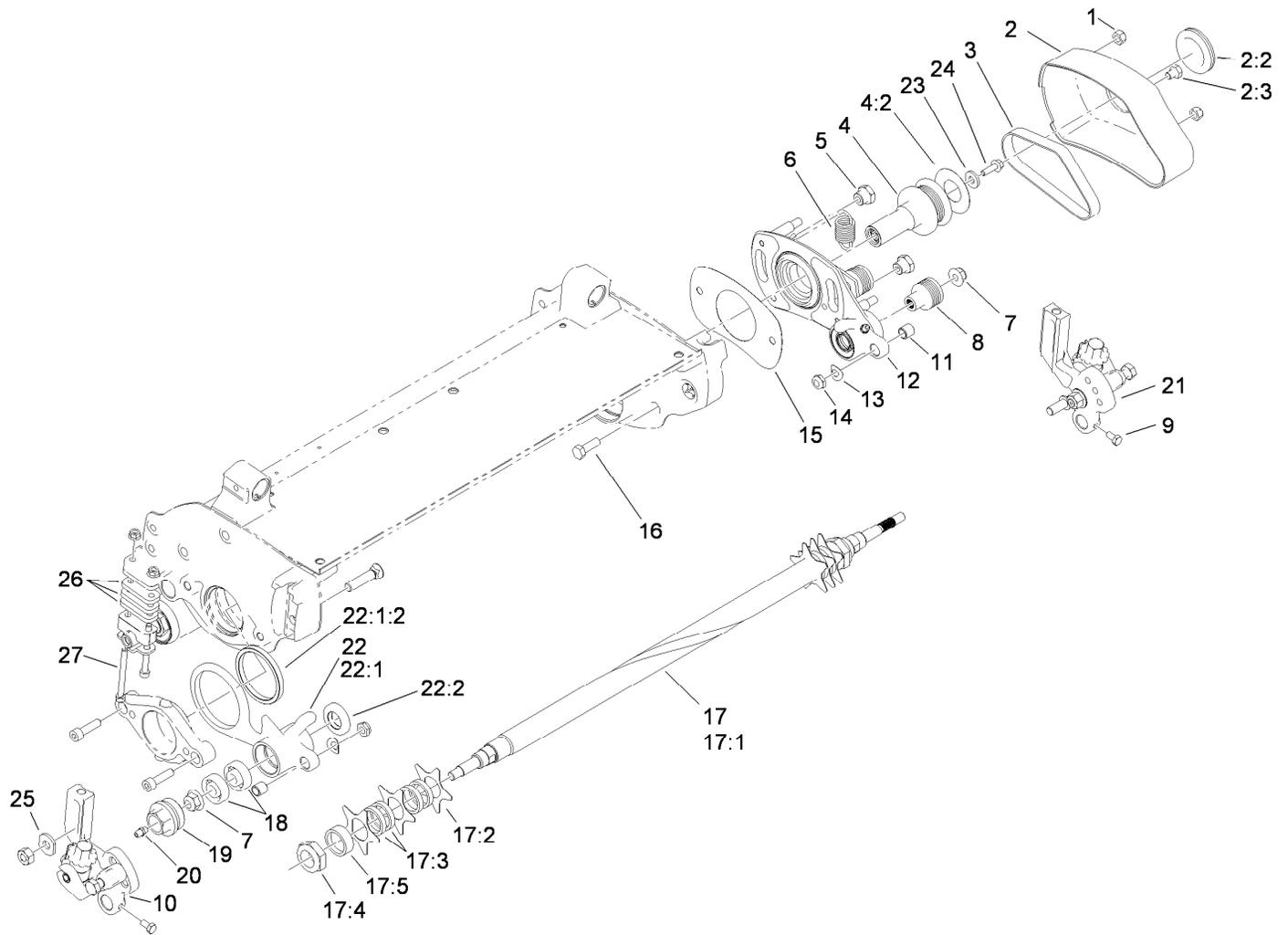
For example, in an illustration, the reference number 2X 37 means that two of the parts identified by reference number 37 are indicated.

List of Abbreviations

AR: as required	HSBH: hex socket button head	SFH: slotted fillister head
ASM: assembly	HSFH: hex socket flat head	SHH: slotted hex head
BBC: blade brake control	HSH: hex socket head	SHWH: slotted hex washer head
BHTF: button head thread forming	HWH: hex washer head	SPH: slotted pan head
CARR: carriage	HWHTF: hex washer head thread forming	SQH: square head
CCW: counter clockwise	HYD: hydraulic	SRH: slotted round head
CW: clockwise	LH: left hand	STD: standard
DEG: degrees	LP: Liquid Propane	TAP: self tapping
ECM: electronic control module	NI: nylon insert	TTH: torx truss head
EXT: external	NPTF: national pipe thread fine	
FH: flat head	PFH: phillips flat head	
GA: gauge	PPH: phillips pan head	
HD: heavy-duty	PPHTF: phillips pan head thread forming	
HF: hex flange	PRH: phillips round head	
HH: hex head	PTH: phillips truss head	
HHF: hex head flange	PTO: power-take-off	
HHFTF: hex head flange thread forming	RH: right hand	
HJ: hex jam	ROPS: roll-over protection system	
HLH: hex lag head	RRB: rear roller brush	
HOC: height-of-cut		

Contents

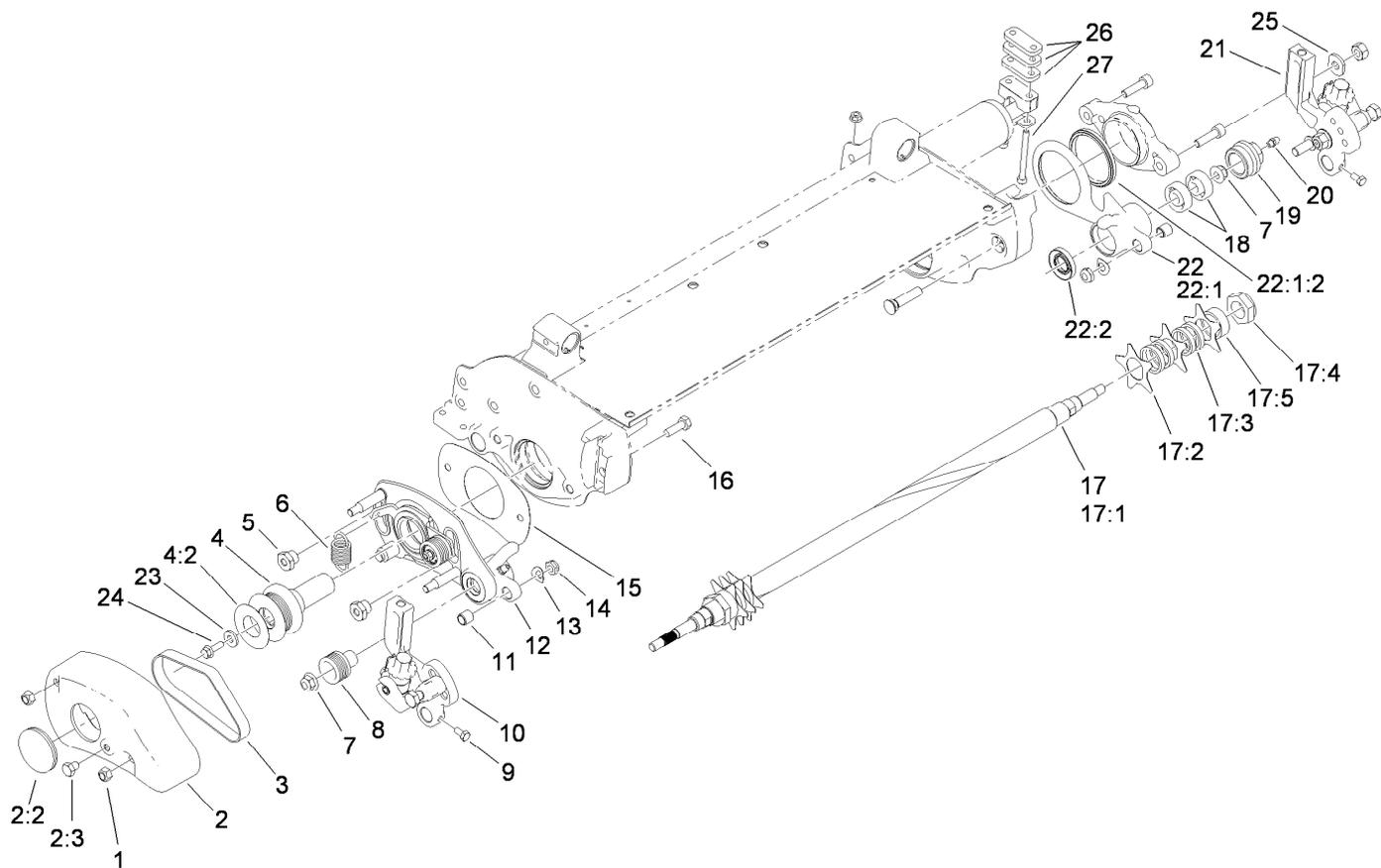
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Left Hand Drive Groomer Assembly

Ref.	Part Number	Qty.	Description	Ref.	Part Number	Qty.	Description
1	33024-00	2	Nut-Lock	17:1	115-1770	1	21 Inch Groomer Shaft ASM
2	106-8542	1	LH Drive Cover ASM	17:2	110-2333	42	Blade-Groomer, Helix
2:2	105-5761	1	Grommet	17:3	70-1350	82	Spacer-Plastic
2:3	33114-010	1	Screw-HH	17:4	3296-60	2	Nut-Lock, NI
3	104-4705	1	Belt-Groomer	17:5	107-4430	2	Spacer-Plastic
4	106-8540	1	Pulley ASM	18	107-8105	2	Bearing-Ball, Extended Race
4:2	106-8521	1	Decal-Warning	19	106-8529	1	Plug-Cap
5	105-5770	2	Nut-Shoulder	20	302-5	1	Fitting-Grease
6	110-1700	1	Spring-Extension	21		1	LH Groomer Arm ASM ●
7	104-8301	2	Nut-Flange, NI	22	115-3290	1	RH Support Plate ASM
8	115-5219	1	Pulley-Driven, Splined	22:1		1	RH Support Plate And Bushing ASM ●
9	33113-012	2	Screw-HH	22:1:2	106-8527	1	Bushing
10		1	RH Groomer Arm ASM ●	22:2	106-8530	1	Seal-Grease
11	256-2	2	Bushing	23	105-5769	1	Washer
12		1	LH Drive Sideplate ASM ●	24	33103-020	1	Screw-HHF
13	3290-301	2	Washer-Spring	25	115-3282	2	Washer-Special
14	3296-5	2	Nut-Lock	26	105-5711	6	Shim-Roller
15	106-8463	1	Shim-Groomer	27	117-1511	4	Screw-HSH
16	33114-025	2	Screw-HH				
17	117-1507	1	Grooming Reel ASM				

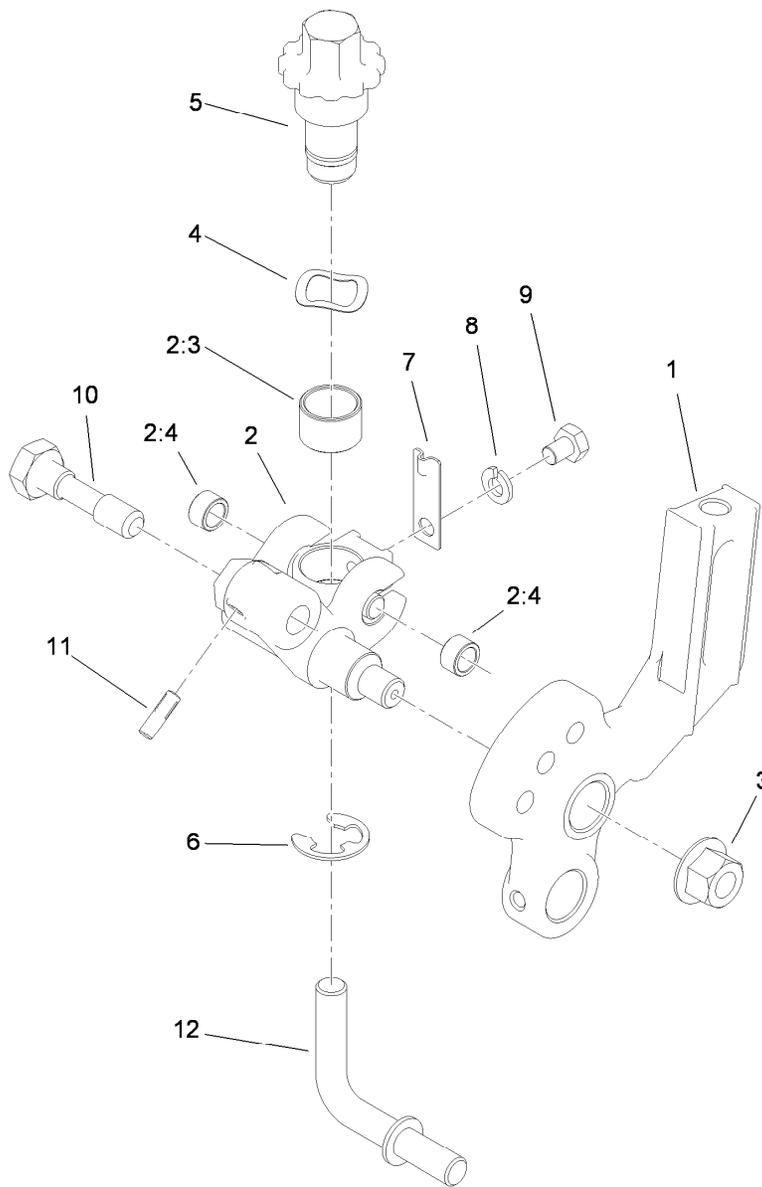
● Not serviced separately



Right Hand Groomer Assembly

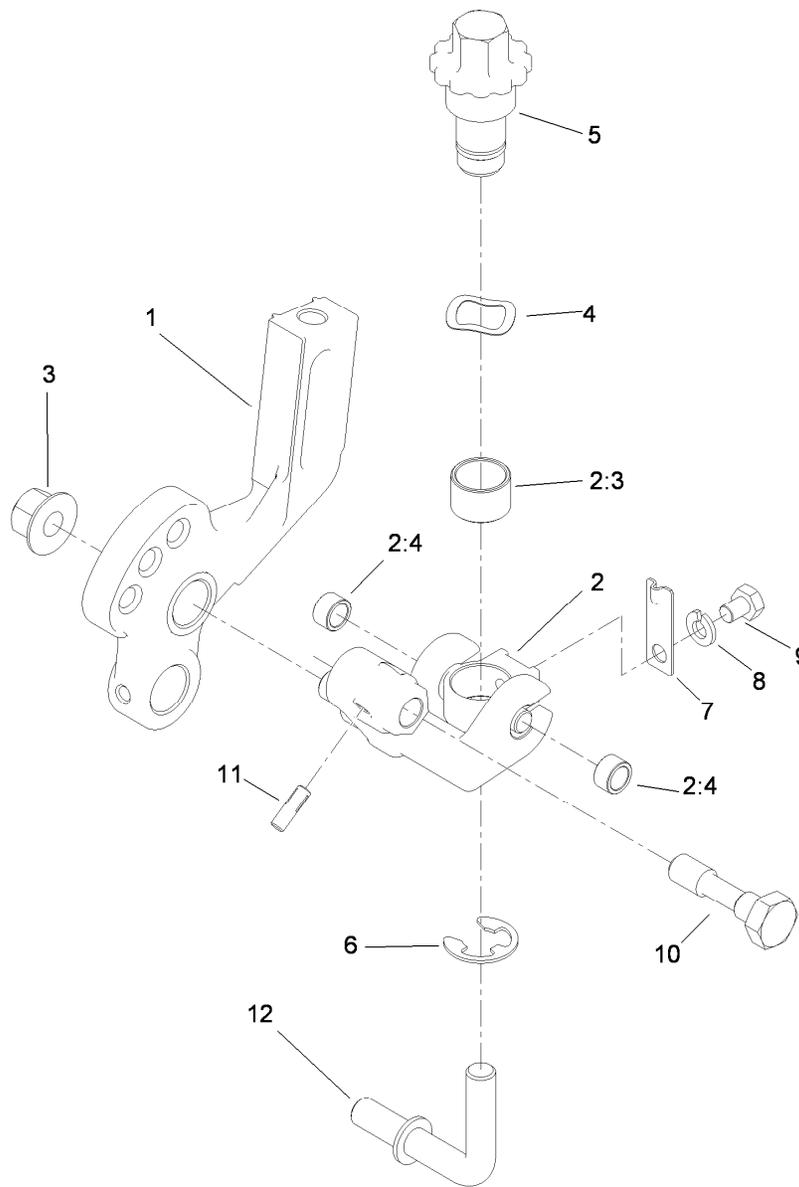
Ref.	Part Number	Qty.	Description	Ref.	Part Number	Qty.	Description
1	33024-00	2	Nut-Lock	17:1	115-1770	1	21 Inch Groomer Shaft ASM
2	106-8541	1	RH Drive Cover ASM	17:2	110-2333	42	Blade-Groomer, Helix
2:2	105-5761	1	Grommet	17:3	70-1350	82	Spacer-Plastic
2:3	33114-010	1	Screw-HH	17:4	3296-60	2	Nut-Lock, NI
3	104-4705	1	Belt-Groomer	17:5	107-4430	2	Spacer-Plastic
4	106-8540	1	Pulley ASM	18	107-8105	2	Bearing-Ball, Extended Race
4:2	106-8521	1	Decal-Warning	19	106-8529	1	Plug-Cap
5	105-5770	2	Nut-Shoulder	20	302-5	1	Fitting-Grease
6	110-1700	1	Spring-Extension	21		1	LH Groomer Arm ASM ●
7	104-8301	2	Nut-Flange, NI	22	115-3311	1	LH Support Plate ASM
8	115-5219	1	Pulley-Driven, Splined	22:1		1	LH Support Plate And Bushing ASM ●
9	33113-012	2	Screw-HH	22:1:2	106-8527	1	Bushing
10		1	RH Groomer Arm ASM ●	22:2	106-8530	1	Seal-Grease
11	256-2	2	Bushing	23	105-5769	1	Washer
12		1	RH Drive Sideplate ASM ●	24	33103-020	1	Screw-HHF
13	3290-301	2	Washer-Spring	25	115-3282	2	Washer-Special
14	3296-5	2	Nut-Lock	26	105-5711	6	Shim-Roller
15	106-8463	1	Shim-Groomer	27	117-1511	4	Screw-HSH
16	33114-025	2	Screw-HH				
● 17	117-1507	1	Grooming Reel ASM				

● Not serviced separately



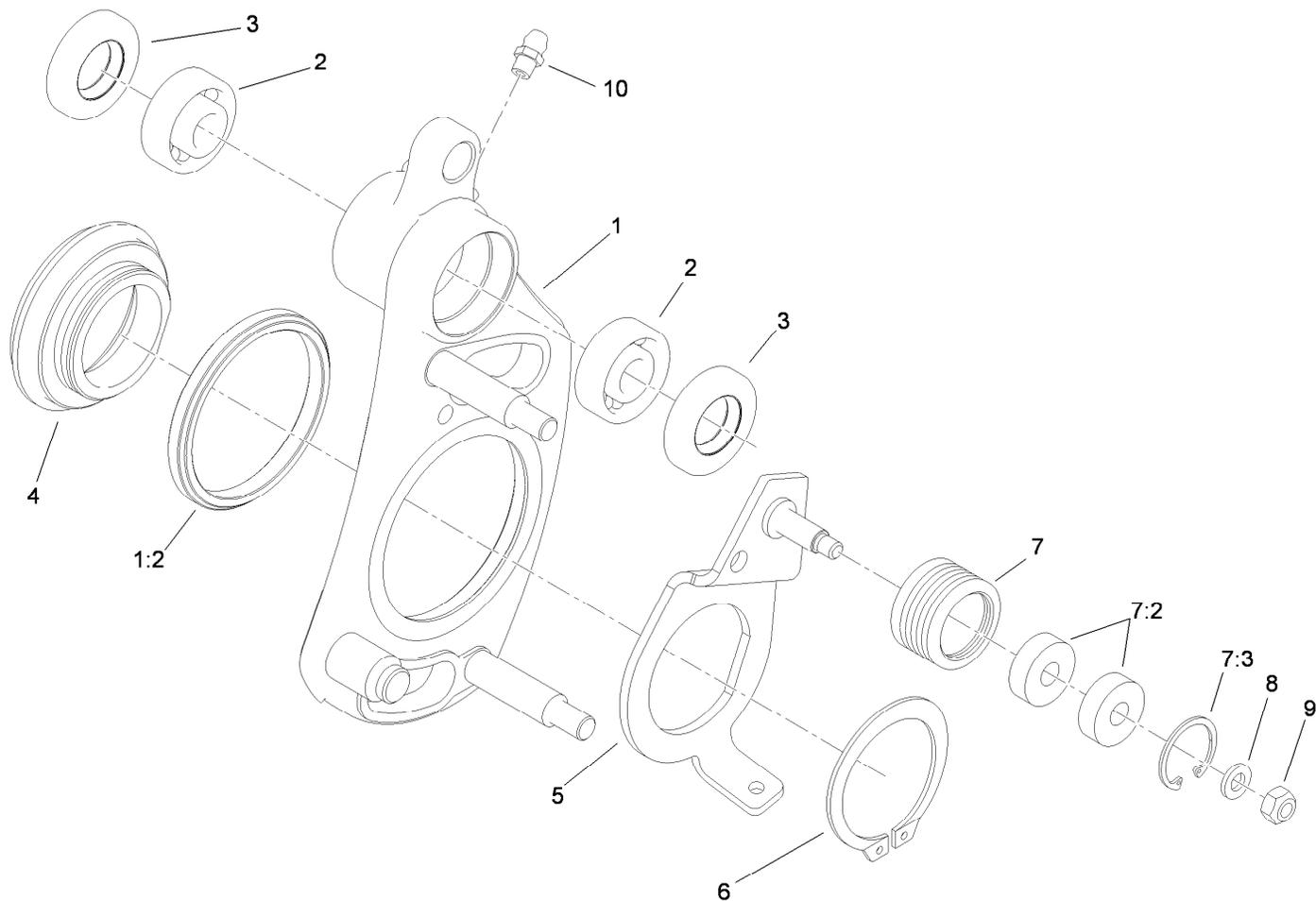
Right Hand Groomer Arm Assembly

<i>Ref.</i>	<i>Part Number</i>	<i>Qty.</i>	<i>Description</i>
1	115-3286	1	Arm-Groomer, HOC (RH)
2	106-8535	1	RH Lift Arm ASM
2:3	256-42	1	Bushing
2:4	106-8489	2	Bushing-Sleeve
3	104-2611	1	Nut-HF
4	107-8107	1	Washer-Wave
5	106-8482	1	Adjuster-Groomer
6	32120-19	1	E-Ring
7	104-4754	1	Spring-Detent
8	43-5930	1	Washer-Lock, Spring
9	33113-008	1	Screw-HH
10	106-8528	1	Screw-Lock
11	104-9312	1	Pin-Grooved
12	115-3291	1	Rod-Lift, Groomer



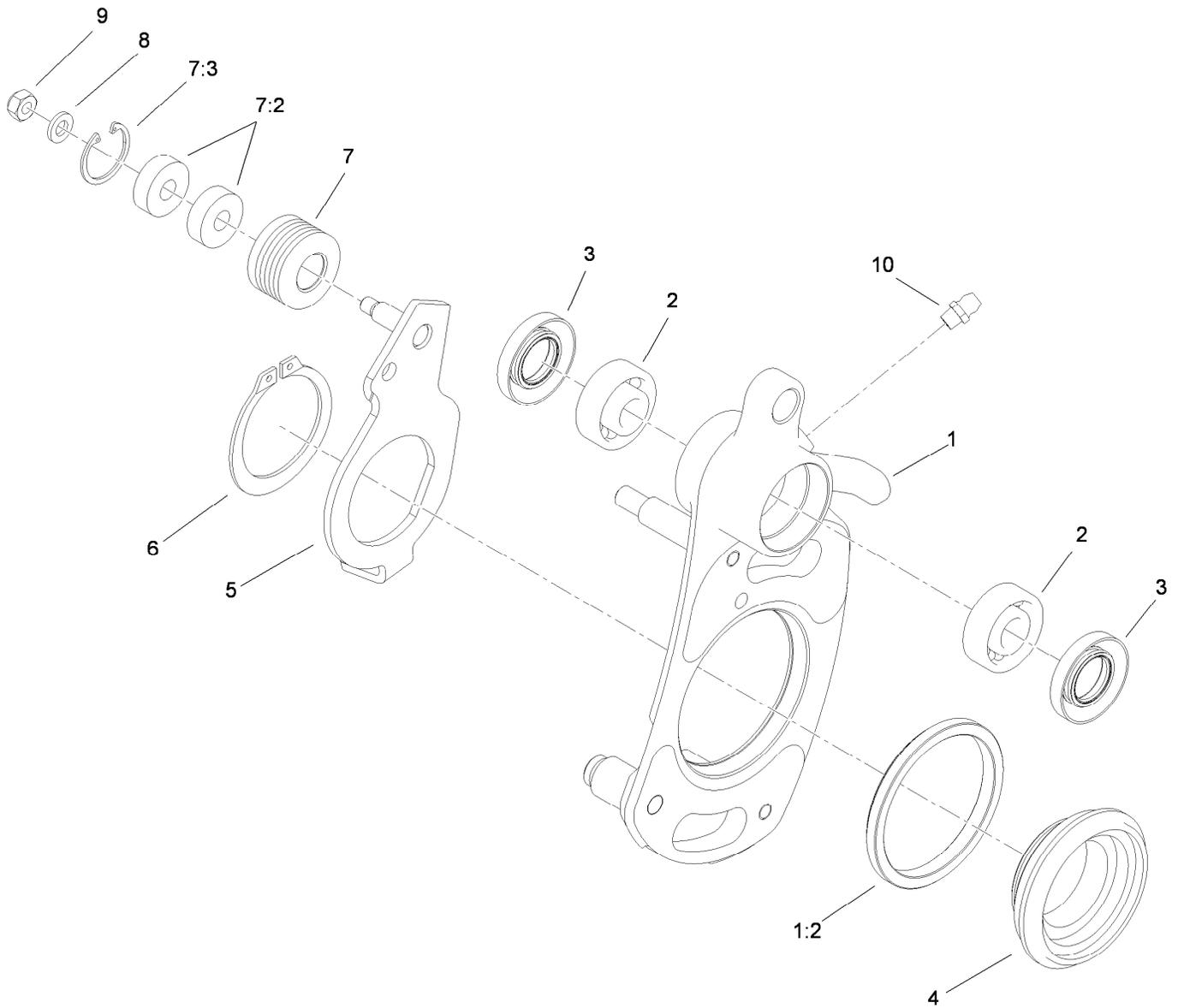
Left Hand Groomer Arm Assembly

<i>Ref.</i>	<i>Part Number</i>	<i>Qty.</i>	<i>Description</i>
1	114-4646	1	Arm-Groomer, HOC (LH)
2	106-8536	1	LH Lift Arm ASM
2:3	256-42	1	Bushing
2:4	106-8489	2	Bushing-Sleeve
3	104-2611	1	Nut-HF
4	107-8107	1	Washer-Wave
5	106-8482	1	Adjuster-Groomer
6	32120-19	1	E-Ring
7	104-4754	1	Spring-Detent
8	43-5930	1	Washer-Lock, Spring
9	33113-008	1	Screw-HH
10	106-8528	1	Screw-Lock
11	104-9312	1	Pin-Grooved
12	115-3291	1	Rod-Lift, Groomer



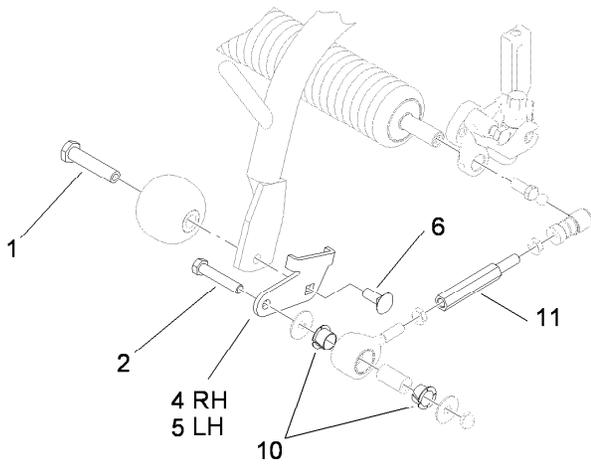
Left Hand Drive Sideplate Assembly

<i>Ref.</i>	<i>Part Number</i>	<i>Qty.</i>	<i>Description</i>
1	114-4650	1	Drive Plate ASM, LH
1:2	106-8527	1	Bushing
2	107-8105	2	Bearing-Ball, Extended Race
3	106-8530	2	Seal-Grease
4	106-8471	1	Hub-Pivot
5	106-8470	1	LH Idler ASM
6	106-2646	1	Ring-Retaining, Bowed
7	106-2630	1	Idler Bearing ASM
7:2	251-259	2	Bearing-Ball
7:3	104-4727	1	Ring-Retaining
8	33093-00	1	Washer-Flat
9	33023-00	1	Nut-Lock
10	302-5	1	Fitting-Grease

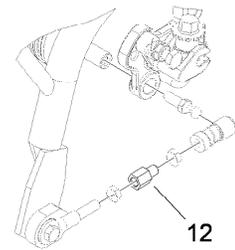


Right Hand Drive Sideplate Assembly

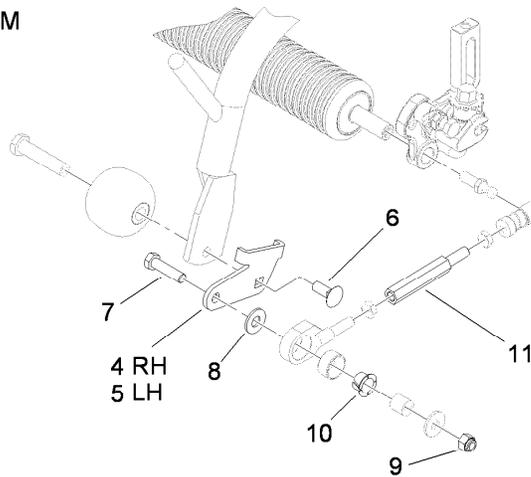
<i>Ref.</i>	<i>Part Number</i>	<i>Qty.</i>	<i>Description</i>
1	115-3309	1	Drive Plate ASM, RH
1:2	106-8527	1	Bushing
2	107-8105	2	Bearing-Ball, Extended Race
3	106-8530	2	Seal-Grease
4	106-8471	1	Hub-Pivot
5	106-8468	1	RH Idler ASM
6	106-2646	1	Ring-Retaining, Bowed
7	106-2630	1	Idler Bearing ASM
7:2	251-259	2	Bearing-Ball
7:3	104-4727	1	Ring-Retaining
8	33093-00	1	Washer-Flat
9	33023-00	1	Nut-Lock
10	302-5	1	Fitting-Grease



FRONT C/U GROOMER EXTENSION ASM
POST 2007 CONFIGURATION
(RIGHT ARM SHOWN)



REAR C/U GROOMER
EXTENSION ASSEMBLY
ITEMS 4,5,6,7,8,9,11 NOT USED



FRONT C/U GROOMER EXTENSION ASM
PRE 2007 CONFIGURATION
(RIGHT ARM SHOWN)

Pull Link Assembly No. 112-9248

Ref.	Part Number	Qty.	Description
1	99-4209	4	Shaft-Roller
2	323-10	4	Screw-HH
4	99-4148	2	Bracket-Link, RH
5	99-4149	2	Bracket-Link, LH
6	3231-2	4	Screw-CARR
7	323-8	4	Screw-HH
8	3256-4	4	Washer-Flat
9	3296-39	4	Nut-Lock, NI
10	104-7738	12	Bushing-Flange
11	99-4270	4	Extension-Arm, Pull
12	99-4191	2	Extension-Arm, Pull

Attachments and Accessories

For 04635 DPA Reel Mower Groomer, Greensmaster 3250-D Traction Unit

Product Name

Model/Part

Groomer Brush Kit.....117-1500



Count on it.