



Count on it.

Form No. 3354-541 Rev B

Parts Catalog

Turf Sweeper 4800

Model No. 44044—Serial No. 260000001 and Up

Ordering Replacement Parts

To order replacement parts, please supply the part number, the quantity, and the description of each part desired.

Understanding Reference Numbers

Each identified part in an illustration has a reference number. The reference number for a part also appears in the parts list, along with other information about the part.

This catalog uses two special reference number formats, one to indicate parts in a service assembly and another to indicate the quantity of a given part in an illustration.

Service Assembly Reference Numbers

Parts in service assemblies have reference numbers in the form a:b. The a represents the reference number of the entire service assembly and the b represents a sequential number unique to each part within the service assembly.

For example, a wheel assembly might be identified by reference number 6, the tire by 6:1, the valve by 6:2, and the wheel by 6:3. When you order the assembly identified by reference number 6, you receive all parts identified by reference numbers 6:1, 6:2, and 6:3. However, you may also order any part individually. Reference numbers of this type appear in illustration and in parts lists.

Reference Numbers Indicating Quantity

In an illustration, if a reference number indicates more than one part, the reference number has the form nX y. The n represents the quantity of the part, the X is the multiplication symbol, and the y represents the reference number.

For example, in an illustration, the reference number 2X 37 means that two of the parts identified by reference number 37 are indicated.

List of Abbreviations

AR: as required

ASM: assembly

BBC: blade brake control

BHTF: button head thread forming

CARR: carriage

CCW: counter clockwise

CW: clockwise

DEG: degrees

ECM: electronic control module

EXT: external

FH: flat head

GA: gauge

HD: heavy-duty

HF: hex flange

HH: hex head

HHF: hex head flange

HHFTF: hex head flange thread forming

HJ: hex jam

HLH: hex lag head

HOC: height-of-cut

HSBH: hex socket button head

HSFH: hex socket flat head

HSH: hex socket head

HWH: hex washer head

HWHTF: hex washer head thread forming

HYD: hydraulic

LH: left hand

LP: Liquid Propane

NI: nylon insert

NPTF: national pipe thread fine

PFH: phillips flat head

PPH: phillips pan head

PPHTF: phillips pan head thread forming

PRH: phillips round head

PTH: phillips truss head

PTO: power-take-off

RH: right hand

ROPS: roll-over protection system

RRB: rear roller brush

SFH: slotted fillister head

SHH: slotted hex head

SHWH: slotted hex washer head

SPH: slotted pan head

SQH: square head

SRH: slotted round head

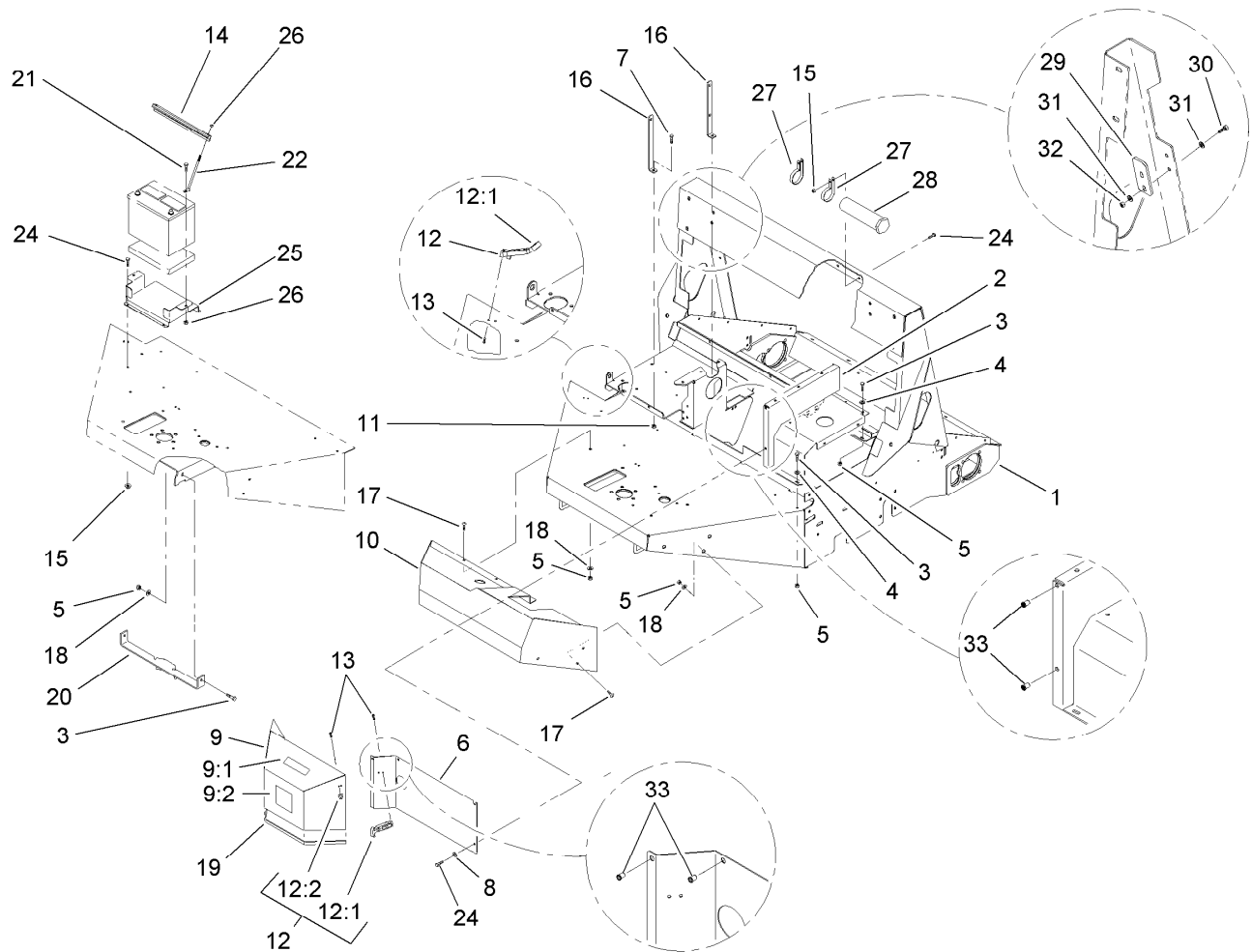
STD: standard

TAP: self tapping

TTH: torx truss head

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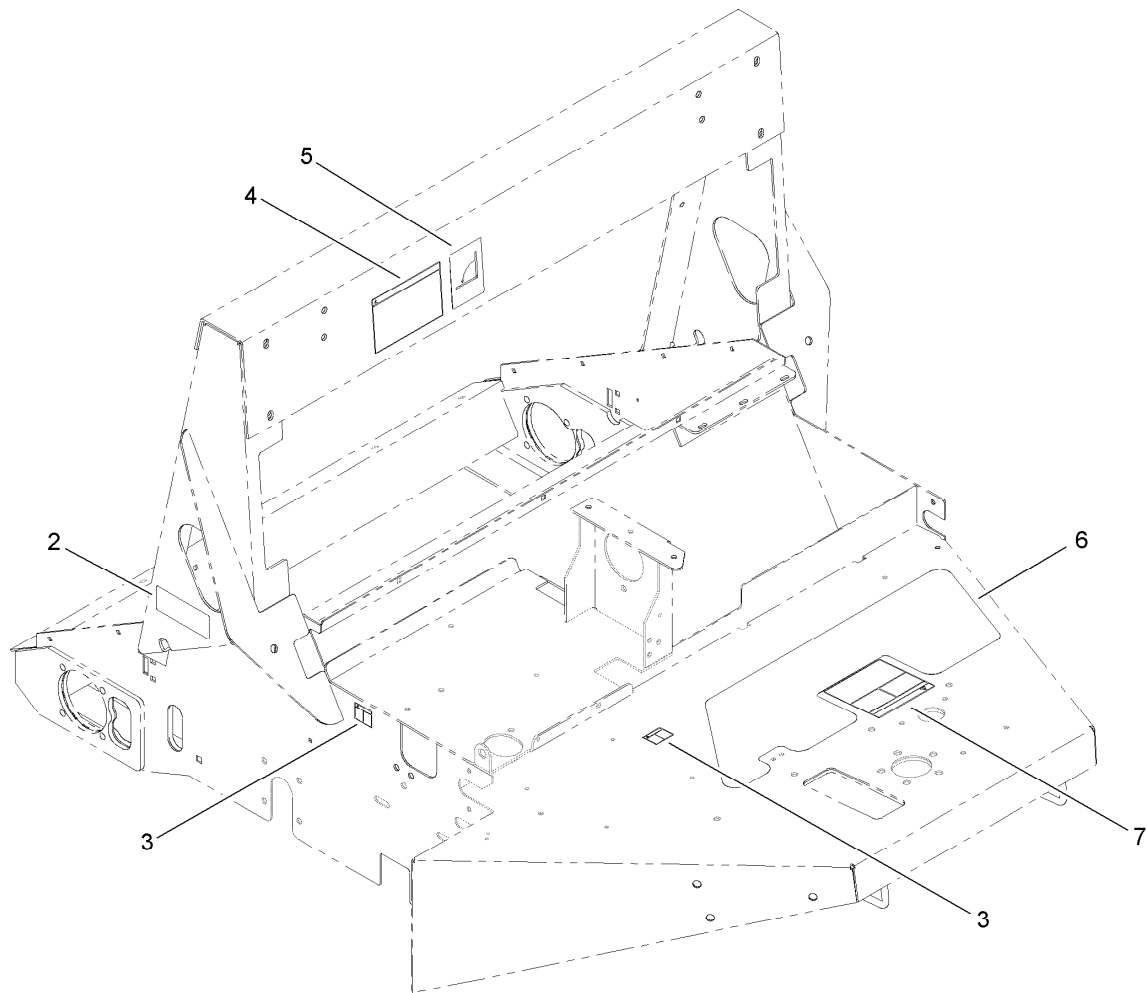
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Main Frame Assembly

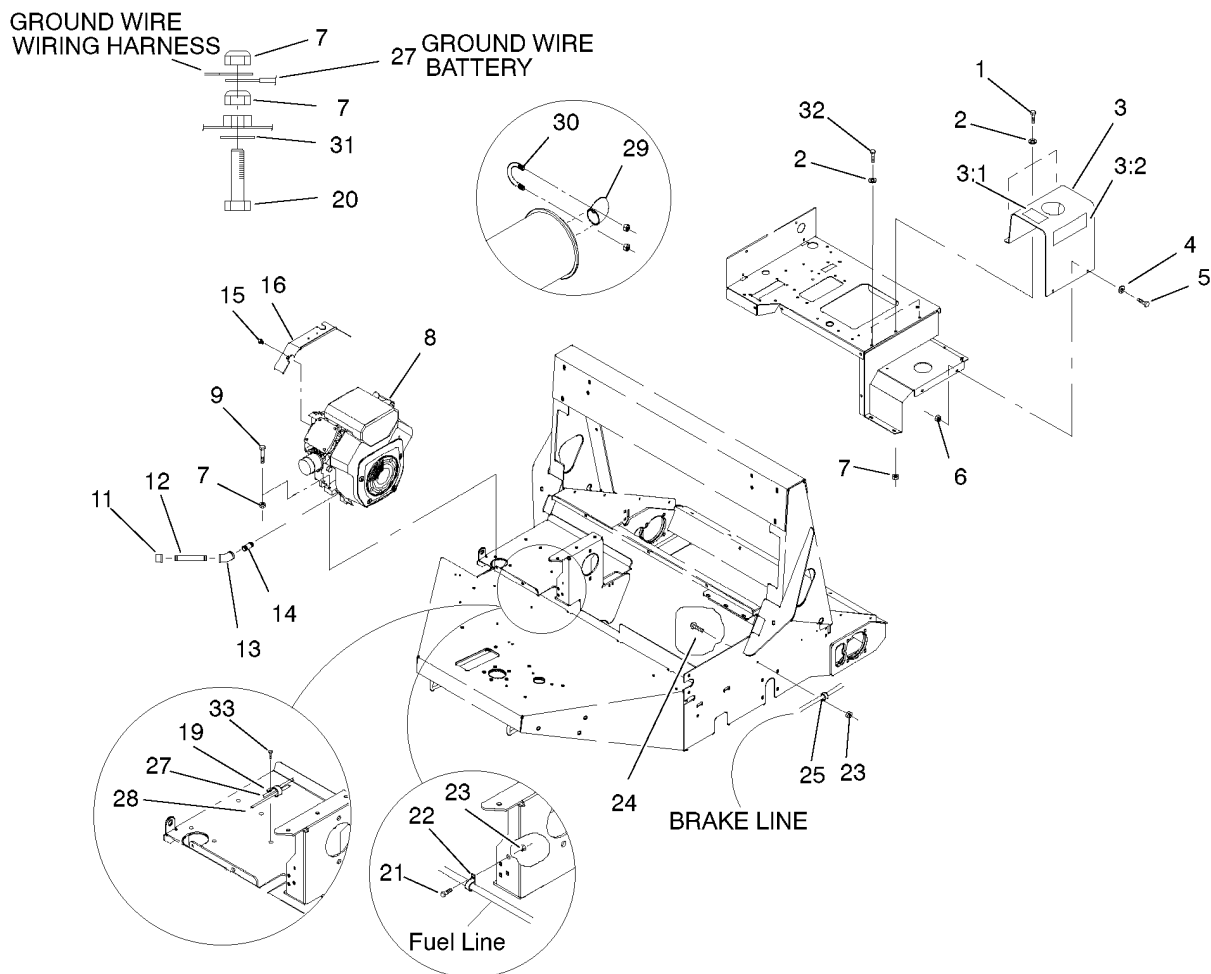
Ref.	Part Number	Qty.	Description
1	100-4012	1	Main Frame ASM
2	95-0395-03	1	Mount-Cover, Access
3	322-5	7	Screw-HH
4	3256-23	5	Washer-Flat
5	32128-20	17	Nut-HF
6	95-0165-03	1	Plate-Seat, Front
7	323-6	2	Screw-HH
8	3256-22	3	Washer-Flat
9	95-4855	1	Hydrostat Guard ASM
9:1	67-5360	1	Decal-Danger
9:2	67-7320	1	Decal
10	95-4717-01	1	Riser-Board, Floor
11	32128-43	2	Nut-Flange
12	94-5626	2	Latch-Draw, Flexible
12:1	103-4080	1	Latch-Rubber
12:2	103-4081	1	Latch-Keeper
13	32105-8	5	Screw-SHH
14	24-6420-03	1	Holddown-Battery

Ref.	Part Number	Qty.	Description
15	32128-33	6	Nut-HF
16	95-4709-03	2	Bar-Support, Access Cover
17	3230-2	10	Bolt-CARR
18	3256-3	14	Washer-Flat
19	95-4833	1	Edging-Rubber
20	95-4761-03	1	Stop-Steering
21	322-3	2	Screw-HH
22	24-6390	2	Stud-Holddown, Battery
24	321-4	8	Screw-HH
25	95-0172-03	1	Mount-Battery
26	3296-29	4	Nut-Lock, NI
27	2412-133	2	R-Clamp
28	74-0720	1	Tube-Manual
29	95-4784-03	1	Plate-Stop, Linkage
30	323-7	2	Screw-HH
31	3256-4	4	Washer-Flat
32	3296-39	2	Nut-Lock, NI
33	32148-6	4	Insert-Nut



Main Frame Decal Assembly No. 100-4012

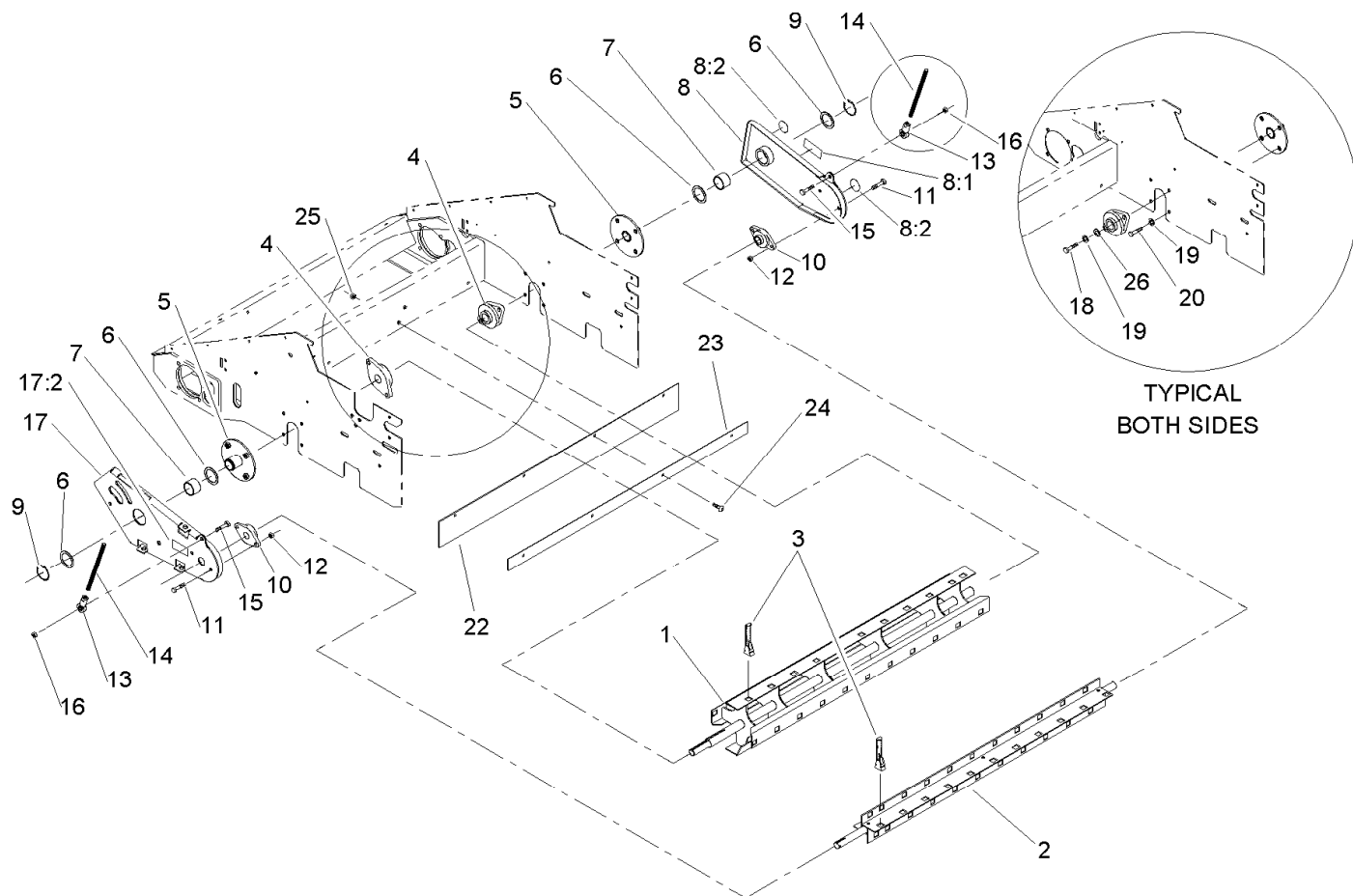
<i>Ref.</i>	<i>Part Number</i>	<i>Qty.</i>	<i>Description</i>
2	82-4600	2	Decal-Hydro
3	88-8950	2	Decal-Warning
4	95-0387	1	Decal-Instruction, Operating
5	95-0388	1	Decal-Operating, Hopper
6	95-0398	1	Tread-Floorboard
7	01-506-0090	1	Decal-Sweeping On Slope



Engine Mounting Assembly

Ref.	Part Number	Qty.	Description
1	323-6	2	Screw-HH
2	3256-24	3	Washer-Flat
3	95-4850	1	Gas Tank Cover ASM
3:1	27-7310	1	Decal-Refueling
3:2	53-4420	1	Decal-Gas
4	3256-23	2	Washer-Flat
5	322-5	2	Screw-HH
6	3296-29	2	Nut-Lock, NI
7	3296-39	8	Nut-Lock, NI
8	95-4907	1	Engine-Kohler
9	323-9	3	Screw-HH
11	288-10	1	Cap-Pipe
12	289-48	1	Nipple
13	95-4824	1	Fitting-HYD, 45 DEG
14	01-456-0050	1	Nipple-Pipe
15	33103-012	2	Screw-HHF

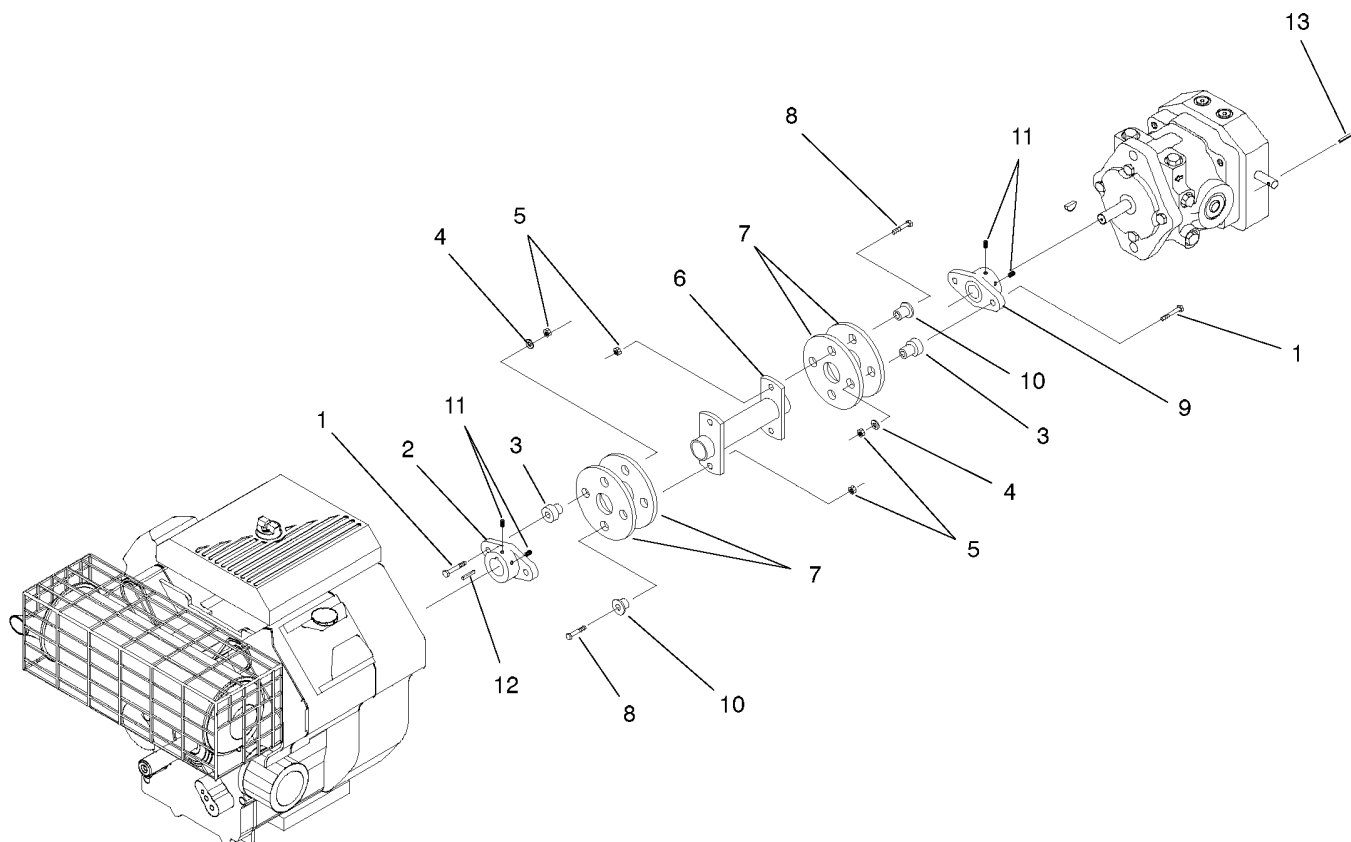
Ref.	Part Number	Qty.	Description
16	95-4856	1	Engine Heat Guard ASM
19	2412-105	1	Clamp-Tube, Double
20	323-11	1	Screw-HH
21	321-4	1	Screw-HH
22	2412-73	1	Clamp-R
23	3296-42	3	Nut-Lock, NI
24	3229-1	2	Screw-CARR
25	2412-89	2	Clamp
27	95-4828	1	Cable-Battery, Neg.
28	95-4827	1	Cable-Battery, Pos.
29	95-4797	1	Exhaust-Outlet, 90 DEG
30	2112-11	1	Muffler Clamp ASM
31	3255-9	1	Washer-Lock
32	323-4	1	Screw-HH
33	32144-14	1	Screw-HWHTF



Reel Assembly

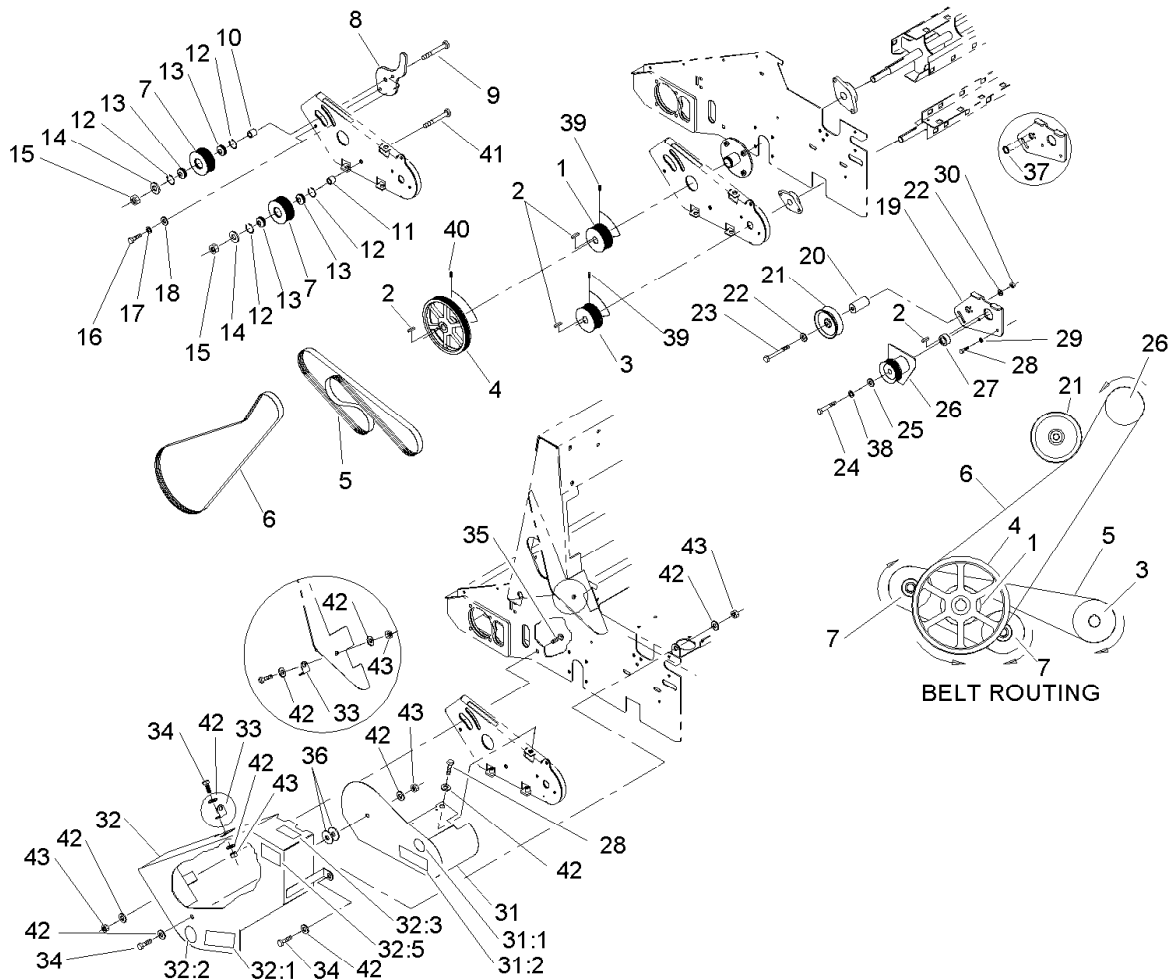
Ref.	Part Number	Qty.	Description
1	106-1080-03	1	Rear Reel ASM
2	95-4934-03	1	Reel-Front
3	01-279-0010	88	Finger-Rubber
4	106-1082	2	Bearing-Flange, 2 Bolt
5	106-1085-03	2	Reel Spindle ASM
6	01-168-2810	4	Bushing-Narrow
7	98-8856	2	Bushing-Oilight
8	98-8883	1	LH Reel Plate ASM
8:1	01-506-0080	1	Decal-Hands And Feet
8:2	58-6520	2	Decal-Grease
9	98-8858	2	Ring-Retaining
10	98-8872	2	Bearing-Flange
11	324-5	4	Screw-HH
12	3296-48	4	Nut-Lock, NI

Ref.	Part Number	Qty.	Description
13	2411-44	2	End-Rod
14	95-4822	2	Rod-Threaded
15	325-6	2	Screw-HH
16	3296-23	2	Nut-Lock, NI
17	98-8882	1	RH Reel Plate ASM
17:2	88-8950	1	Decal-Warning
18	324-7	4	Screw-HH
19	3253-6	8	Washer-Lock
20	324-4	4	Screw-HH
22	98-8878	1	Deflector-Rubber
23	98-8879-01	1	Plate-Backing
24	3230-2	4	Bolt-CARR
25	3296-29	4	Nut-Lock, NI
26	3256-25	4	Washer-Flat



Drive Shaft-Pump Assembly

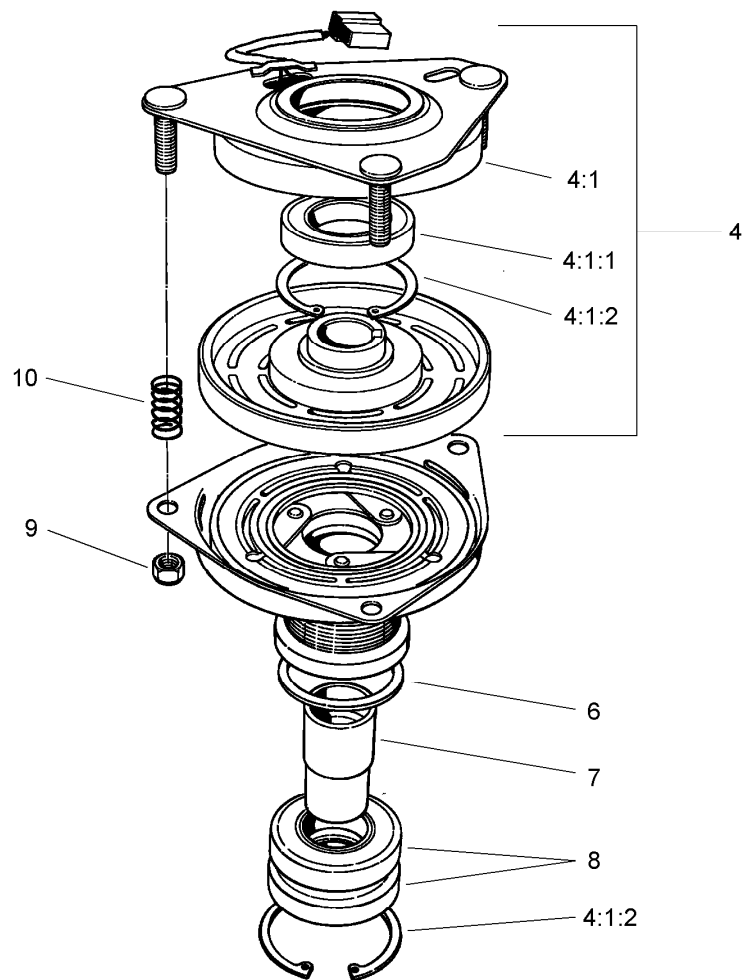
Ref.	Part Number	Qty.	Description
1	322-10	4	Screw-HH
2	27-1960	1	Hub-Engine
3	71-4410	4	Spacer
4	3256-23	4	Washer-Flat
5	3296-29	8	Nut-Lock, NI
6	71-4400-03	1	Coupling-Drive
7	44-2230	4	Coupling-Rubber
8	322-7	4	Screw-HH
9	33-4380	1	Hub-Pump
10	71-4411	4	Spacer
11	3241-5	4	Screw-Set
12	5-4916	1	Key
13	32121-6	1	Pin-Roll, Slotted



Belt Drive and Clutch Assembly

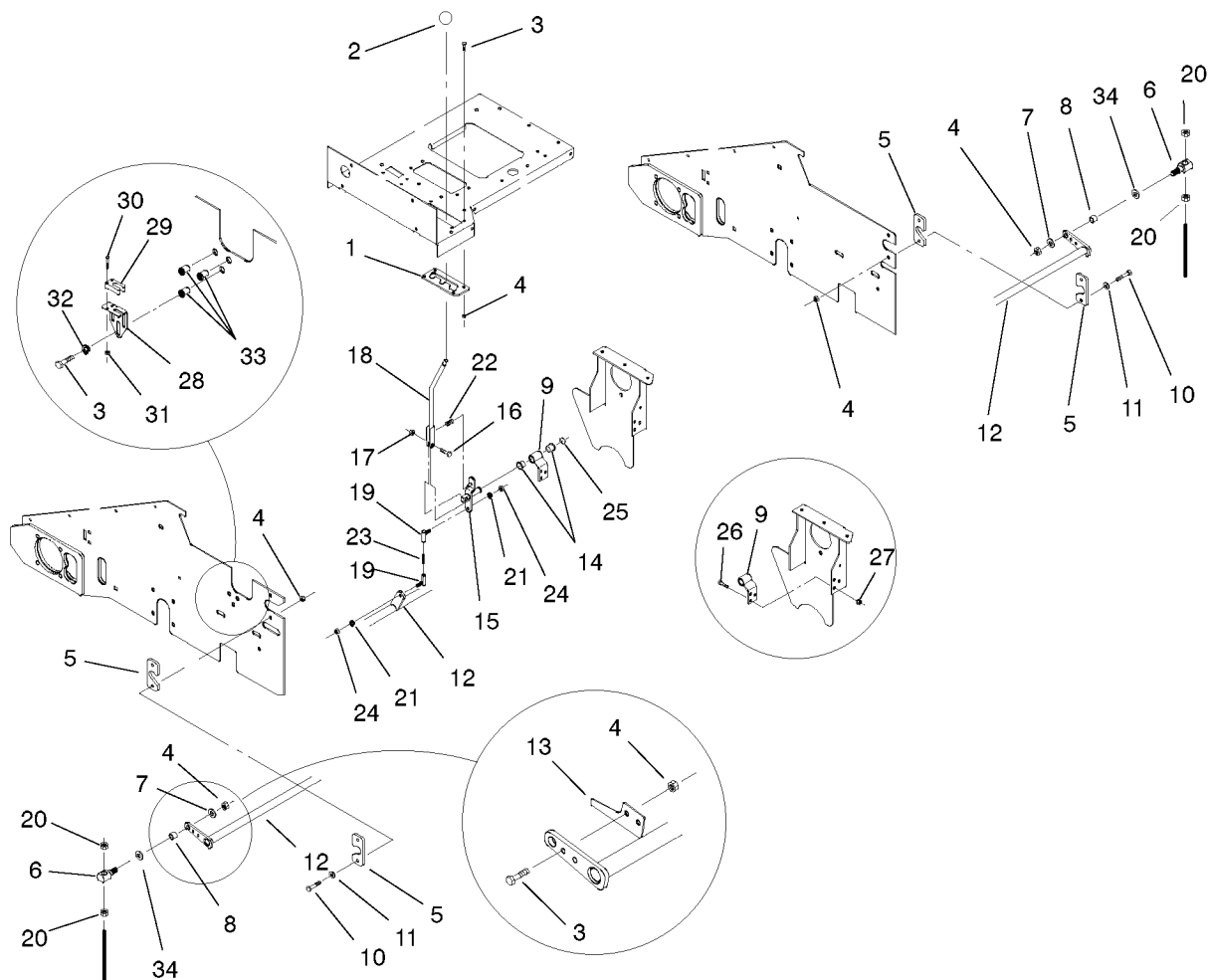
Ref.	Part Number	Qty.	Description
1	98-8853	1	Pulley-Goodyear
2	7-0238	4	Key-Square
3	98-8851	1	Pulley
4	98-5351	1	Pulley
5	98-8867	1	Belt-Poly
6	98-8868	1	Belt-Poly
7	98-8852	2	Pulley-Idler
8	98-8850-03	1	Plate-Arm, Adjustment
9	327-16	1	Screw-HH
10	98-8863	1	Spacer
11	98-8862	1	Spacer
12	98-8859	4	Ring-Retaining, Int.
13	98-8854	4	Bearing
14	3256-27	2	Washer-Flat
15	3296-53	2	Nut-Lock, NI
16	325-4	2	Screw-HH
17	3253-7	2	Washer-Lock
18	3256-6	2	Washer-Flat
19	95-4912-03	1	Bracket-Clutch
20	98-8861	1	Spacer
21	01-268-0370	1	Pulley
22	3256-26	2	Washer-Flat
23	325-19	1	Screw-HH
24	3212-11	1	Screw-HH
25	70-8040	1	Washer

Ref.	Part Number	Qty.	Description
26	98-5308	1	Electric Clutch ASM
27	98-8860	1	Spacer
28	323-6	7	Screw-HH
29	3253-5	4	Washer-Lock
30	3296-23	1	Nut-Lock, NI
31	98-8884	1	Lower Guard ASM
31:1	58-6520	1	Decal-Grease
31:2	67-5360	1	Decal-Danger
32	98-8881	1	Upper Guard ASM
32:1	01-506-0080	1	Decal-Hands And Feet
32:2	58-6520	1	Decal-Grease
32:3	67-5360	1	Decal-Danger
32:5	98-8880	1	Decal-Routing, Belt
33	98-8855-03	1	Bracket-Guard, Upper
34	323-7	4	Screw-HH
35	3231-28	1	Screw-CARR
36	95-4896	2	Washer-Nylon
37	98-8529	1	Grommet
38	3253-6	1	Washer-Lock
39	01-163-0030	4	Screw-Set, Hollow
40	3246-3	2	Screw-HSH
41	327-14	1	Screw-HH
42	3256-24	12	Washer-Flat
43	3296-39	5	Nut-Lock, NI



Electric Clutch Assembly No. 98-5308

<i>Ref.</i>	<i>Part Number</i>	<i>Qty.</i>	<i>Description</i>
4	44-8360	1	Field Coil/Rotor Bearing ASM
4:1	54-0230	1	Field Bearing ASM
4:1:1	251-292	1	Bearing-Field
4:1:2	44-8310	1	Ring-Retaining
6	44-8330	1	Spacer-Bearing, Pulley
7	98-5334	1	Collar-Bearing, Clutch
8	251-291	1	Bearing-Pulley
9	3296-6	3	Nut-Lock
10	44-8320	3	Spring

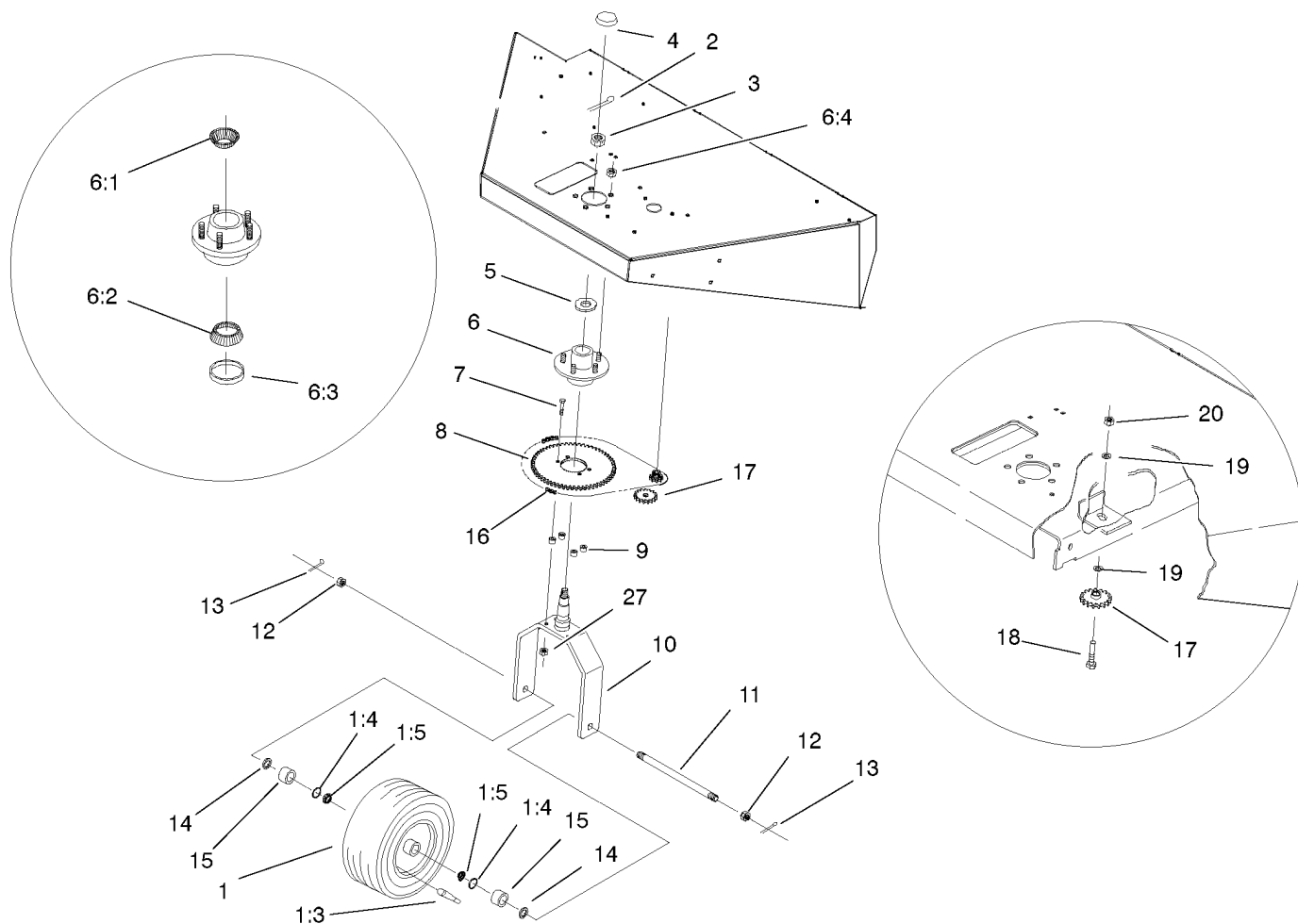


Reel Lift Assembly

Ref.	Part Number	Qty.	Description
1	98-8864	1	Gate-Reel
2	233-48	1	Knob
3	323-6	9	Screw-HH
4	3296-39	12	Nut-Lock, NI
5	95-0272	4	Bushing
6	92-2344	2	Trunnion
7	3256-4	2	Washer-Flat
8	95-4782	2	Bushing
9	95-4888-03	1	Bracket-Lift, Reel
10	323-8	4	Screw-HH
11	3256-24	4	Washer-Flat
12	95-0179-03	1	Rod-Lift, Reel ASM
13	98-8865-03	1	Plate-Switch
14	256-10	2	Bushing-Flange
15	95-4891	1	Pivot-Lift, Reel
16	325-5	1	Screw-HH
17	3296-45	1	Nut-Lock, NI

Ref.	Part Number	Qty.	Description
18	95-4702	1	Handle-Lift, Reel
19	01-250-0040	2	Ball Joint ASM
20	3219-5	4	Nut-Hex
21	3253-5	2	Washer-Lock
22	01-261-0330	1	Spring
23	01-650-1100	1	Rod-Threaded
24	3220-3	2	Nut-HJ
25	95-4893	1	Ring-Retaining, EXT
26	322-5	3	Screw-HH
27	3296-29	3	Nut-Lock, NI
28	98-8866	1	Bracket-Switch
29	98-4132	1	Switch-Reed
30	32105-29	2	Screw-SHWH
31	3296-54	2	Nut-Lock
32	3253-21	3	Washer-Lock
33	32148-9	3	Insert-Nut
34	3256-26	3	Washer-Flat

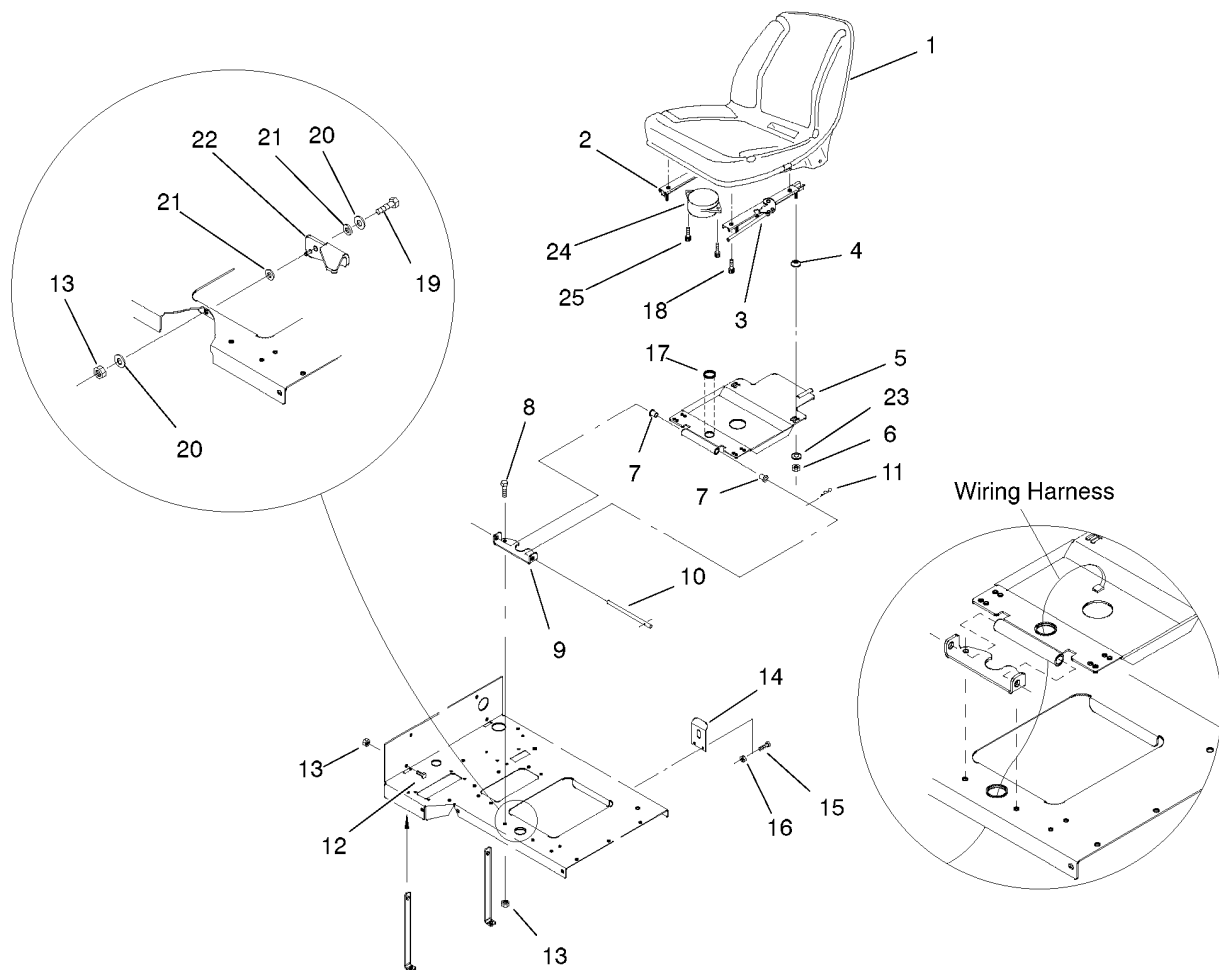
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Yoke Assembly

Ref.	Part Number	Qty.	Description
1	01-269-1820	1	Front Tire And Wheel ASM
1:3	232-24	1	Stem-Valve
1:4	01-405-0460	2	Seal-Grease
1:5	254-78	2	Bearing-Cone
2	3272-15	1	Pin-Cotter
3	01-190-1216	1	Nut-Slotted
4	241-119	1	Cap-Dust
5	3256-28	1	Washer-Flat
6	01-269-0140	1	Steering Hub ASM
6:1	254-92	1	Cone-Bearing, Outer
6:2	01-102-0050	1	Bearing
6:3	01-405-0370	1	Seal-Oil
6:4	242-50	5	Nut-Lug
7	323-10	4	Screw-HH

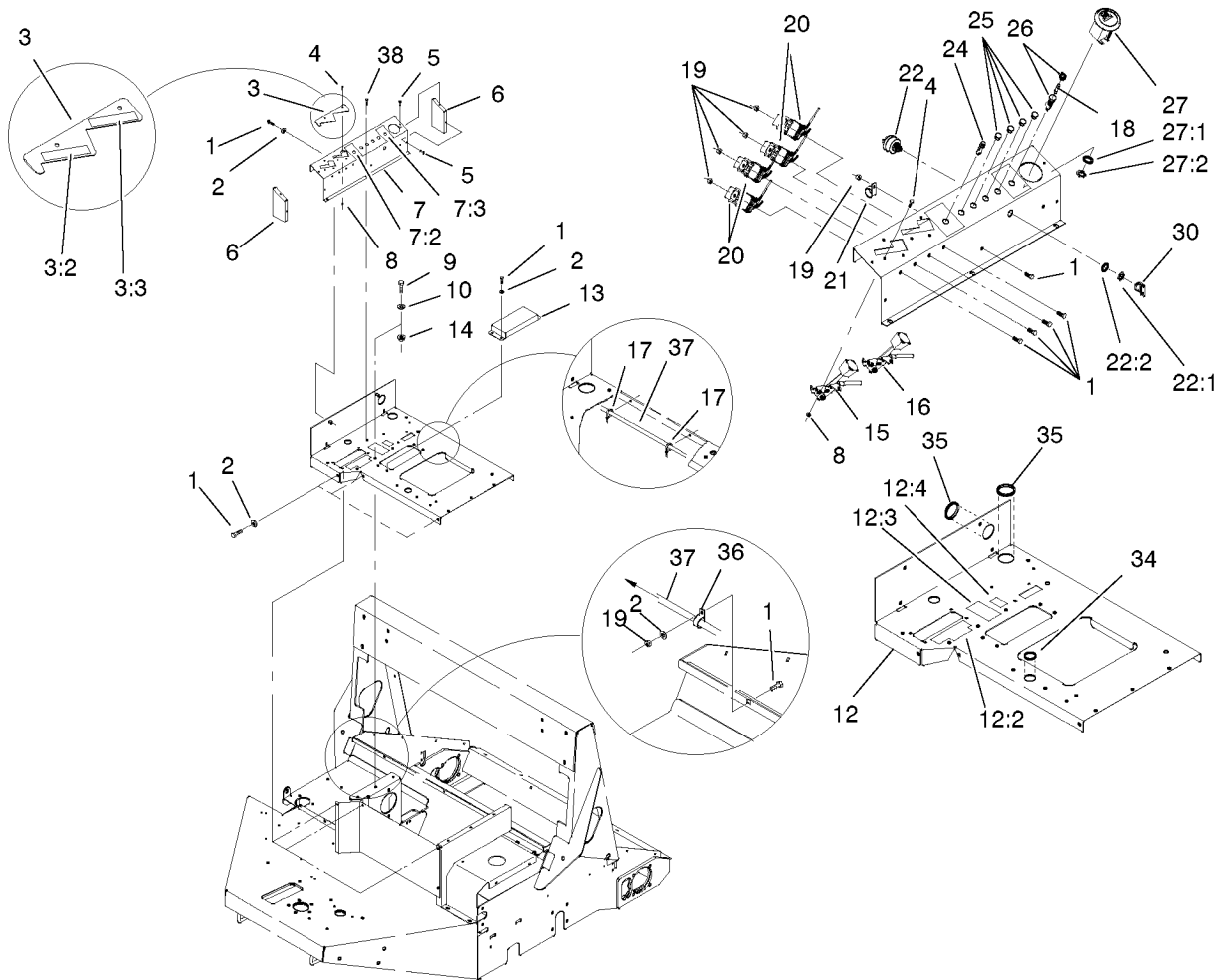
Ref.	Part Number	Qty.	Description
8	95-4729	1	Sprocket-Steering
9	98-8895	4	Spacer
10	95-0008-03	1	Wheel-Yoke
11	95-0225	1	Axle-Front
12	01-190-1210	2	Nut-Slotted
13	3272-19	2	Pin-Cotter
14	01-168-1210	2	Bushing
15	01-269-0060	2	Spacer-Axle
16	95-4796	1	Chain-Steering
17	01-262-0290	1	Sprocket
18	327-6	1	Screw-HH
19	3256-27	2	Washer-Flat
20	3296-53	1	Nut-Lock, NI
27	3296-39	4	Nut-Lock, NI



Seat Assembly

Ref.	Part Number	Qty.	Description
1	104-4620	1	Seat
2	95-4763	1	Adjuster-Seat
3	95-4764	1	Adjuster-Seat, W/Handle
4	66-9290	4	Spacer-Suspension
5	95-4909-03	1	Plate-Seat
6	3296-29	4	Nut-Lock, NI
7	256-155	2	Bushing-Flange
8	323-6	2	Screw-HH
9	95-0379-03	1	Bracket-Pivot, Seat
10	49-5880	1	Shaft-Support, Seat
11	3290-467	1	Pin-Hair
12	323-5	2	Screw-HH
13	3296-39	5	Nut-Lock, NI

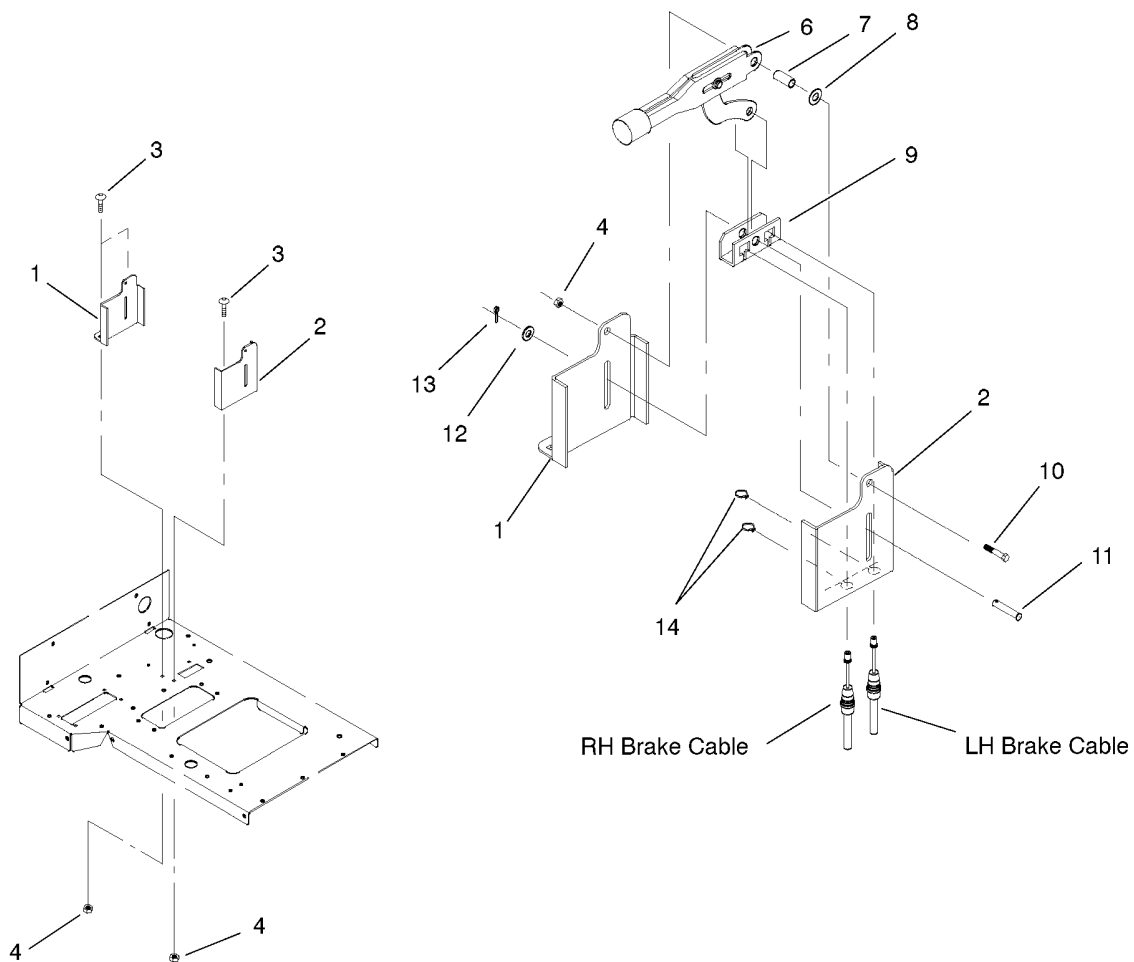
Ref.	Part Number	Qty.	Description
14	66-2630	1	Latch-Seat
15	321-2	2	Screw-HH
16	3296-42	2	Nut-Lock, NI
17	240-5	1	Grommet-Rubber
18	3274-12	4	Screw-HSH
19	323-7	1	Screw-HH
20	3256-4	2	Washer-Flat
21	95-4896	2	Washer-Nylon
22	95-4894	1	Prop-Seat
23	3256-23	4	Washer-Flat
24	92-6282	1	Switch-Seat
25	32144-10	2	Screw-HWH



Control Panel Assembly

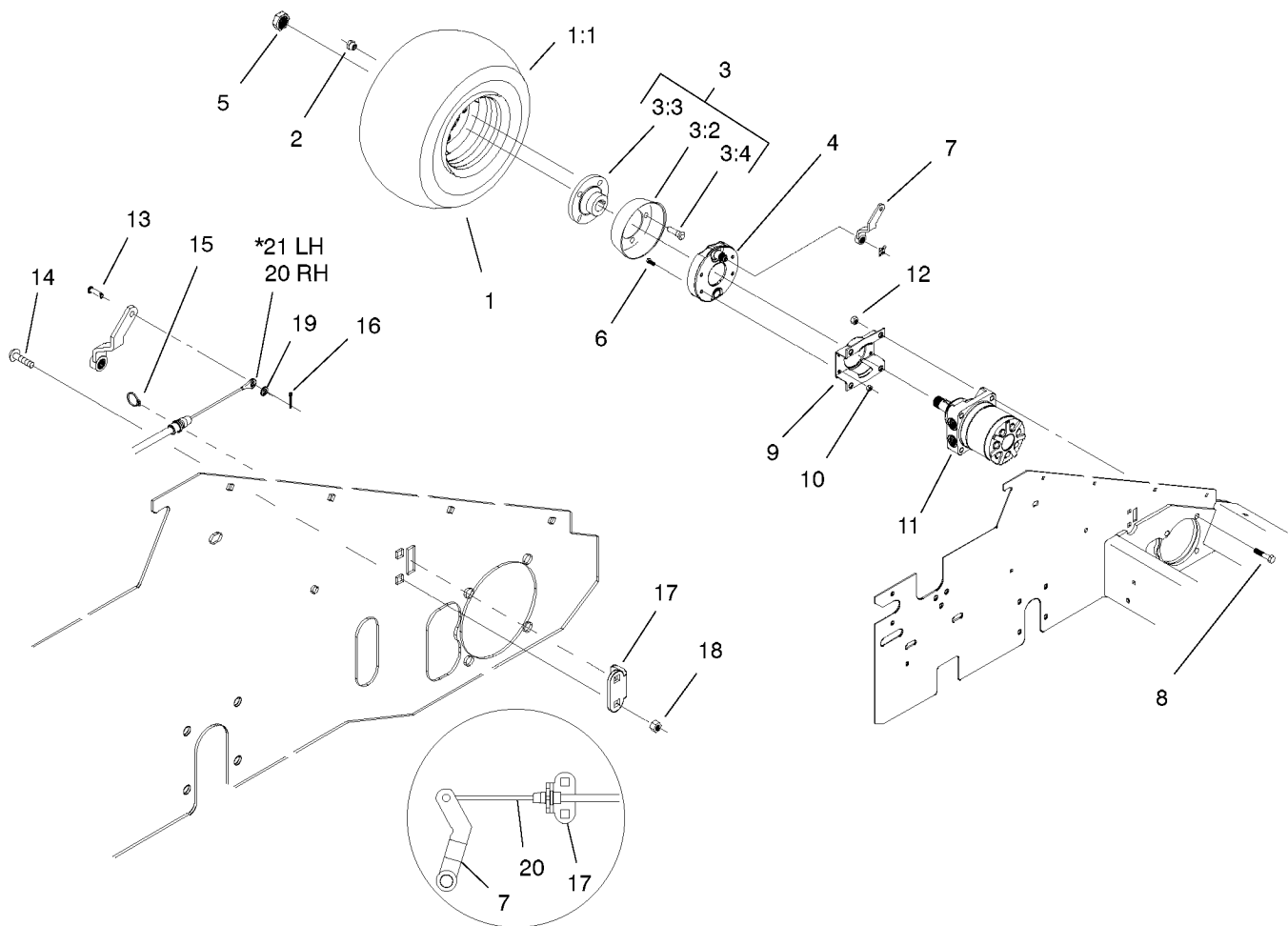
Ref.	Part Number	Qty.	Description
1	321-4	15	Screw-HH
2	3256-22	7	Washer-Flat
3	100-4010	1	Cover Plate ASM
3:2	95-0370	1	Decal-Throttle
3:3	95-0371	1	Decal-Choke
4	3290-134	6	Screw
5	3269-4	4	Rivet-Pop
6	95-0186-03	2	Cap-Control Panel, Front
7	100-4009	1	Control Panel ASM
7:2	95-0383	1	Decal-Light, Oil
7:3	95-0384	1	Decal-Fuse
8	3296-2	6	Nut-Lock, NI
9	323-6	3	Screw-HH
10	3256-24	3	Washer-Flat
12	100-4008	1	Access Cover ASM
12:2	95-0390	1	Decal-Operation, Reel
12:3	87-6020	1	Decal-Brake, Parking
12:4	95-0389	1	Decal-Operation, Starting
13	95-0329-03	1	Cover-Top
14	32128-43	4	Nut-Flange
15	95-4816	1	Control-Throttle

Ref.	Part Number	Qty.	Description
16	95-0286	1	Cable-Control
17	3290-410	2	Tie-Mount, Push
18	98-8876	1	Fuse-10 Amp
19	3296-42	6	Nut-Lock, NI
20	70-1480	4	Relay
21	2412-73	1	Clamp-R
22	27-2360	1	Switch
22:1	218-446	1	Nut-Hex
22:2	218-447	1	Washer-Lock
24	87-8580	1	Light-Indicator
25	95-4765	4	Plug-Hole
26	218-489	1	Holder-Fuse
27	66-2950	1	Gauge-Hourmeter
27:1	3255-20	2	Washer-Lock
27:2	3217-25	2	Nut-Hex
30	63-8360	1	Key-Ignition
34	240-5	1	Grommet-Rubber
35	240-7	2	Grommet-Rubber
36	2412-39	1	R-Clamp
37	98-8874	1	Harness-Wire
38	87-6620	3	Screw



Parking Brake Assembly

Ref.	Part Number	Qty.	Description
1	95-0010-03	1	Mount-Brake, RH
2	95-0009-03	1	Mount-Brake, LH
3	3229-1	3	Screw-CARR
4	3296-42	4	Nut-Lock, NI
6	87-2710	1	Lever-Brake
7	87-4710	1	Spacer-Brake, Parking
8	3290-477	1	Washer-Curved
9	87-3480	1	Bracket-Equalizer, Cable
10	321-10	1	Screw-HH
11	283-18	1	Clevis
12	3256-23	1	Washer-Flat
13	3272-9	1	Pin-Cotter
14	32120-47	2	Ring-Retaining, External



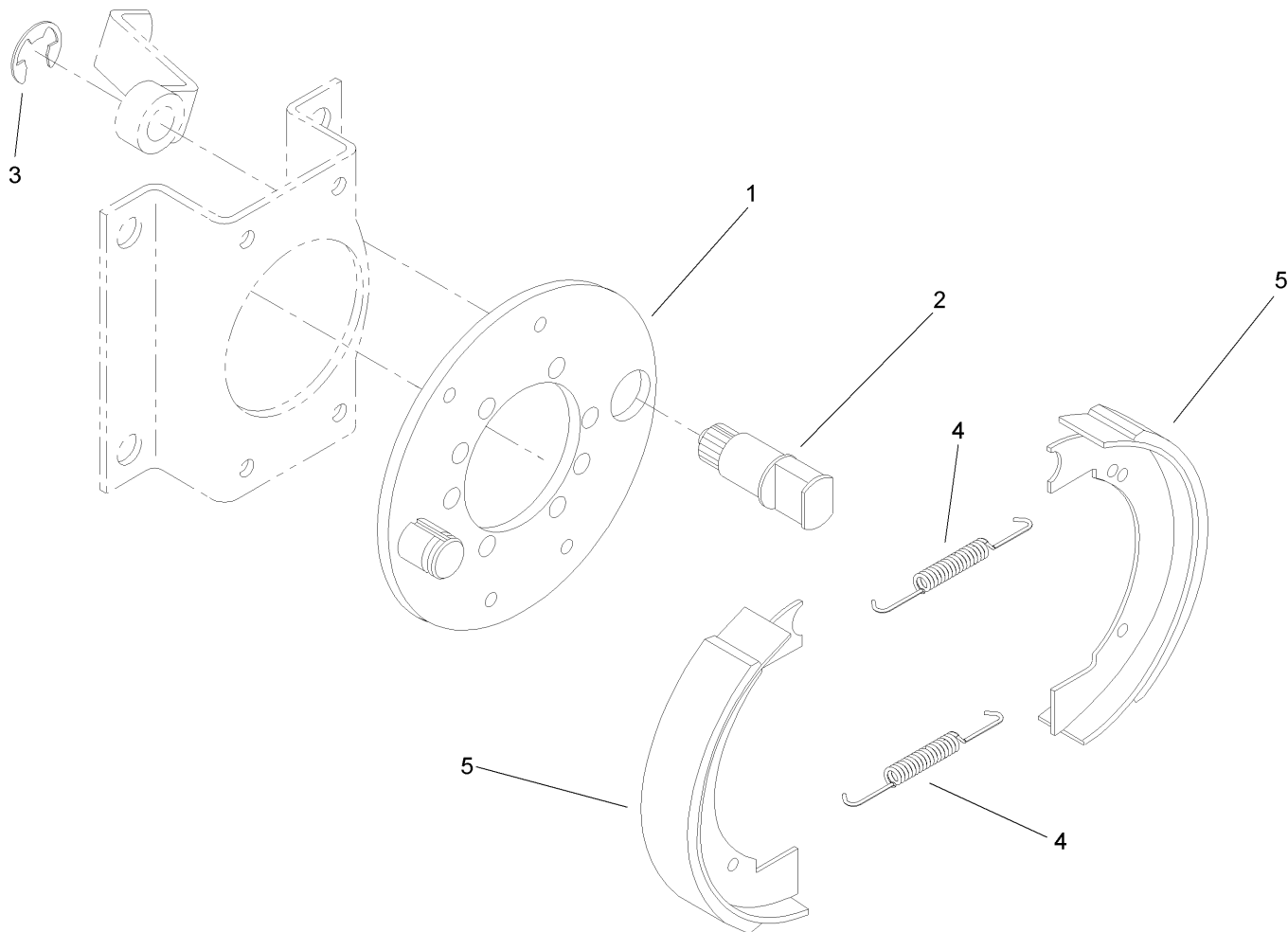
Wheel and Brake Assembly

Ref.	Part Number	Qty.	Description
1		2	Tire Assembly ■
1:1	95-0177	1	Tire (18X9.5-8) 4-Ply
2	242-50	8	Nut-Lug
3	10-6821	2	Brake Drum ASM
3:2	10-6850	1	Drum-Brake
3:3	10-6870-03	1	Hub-Wheel
3:4	85-6540	4	Stud-Drive
4	104-7705	2	Brake ASM
5	26-3790	2	Nut-Lock
6	321-5	8	Screw-HH
7	80-7400-03	2	Lever-Brake
8	3274-100	8	Screw-HSH
9	84-2000-03	2	Bracket-Brake

Ref.	Part Number	Qty.	Description
10	3296-42	8	Nut-Lock, NI
11	92-9199	2	Motor-Wheel, HYD
12	3296-23	8	Nut-Lock, NI
13	283-62	2	Pin-Clevis
14	3231-12	4	Screw-CARR
15	32120-47	2	Ring-Retaining, External
16	3272-10	2	Pin-Cotter
17	92-4698-01	2	Mount-Cable, Brake
18	3296-39	4	Nut-Lock, NI
19	3256-23	2	Washer-Flat
20	95-0025	1	Cable-Brake, RH
21	95-0287	1	Cable-Brake, LH ●

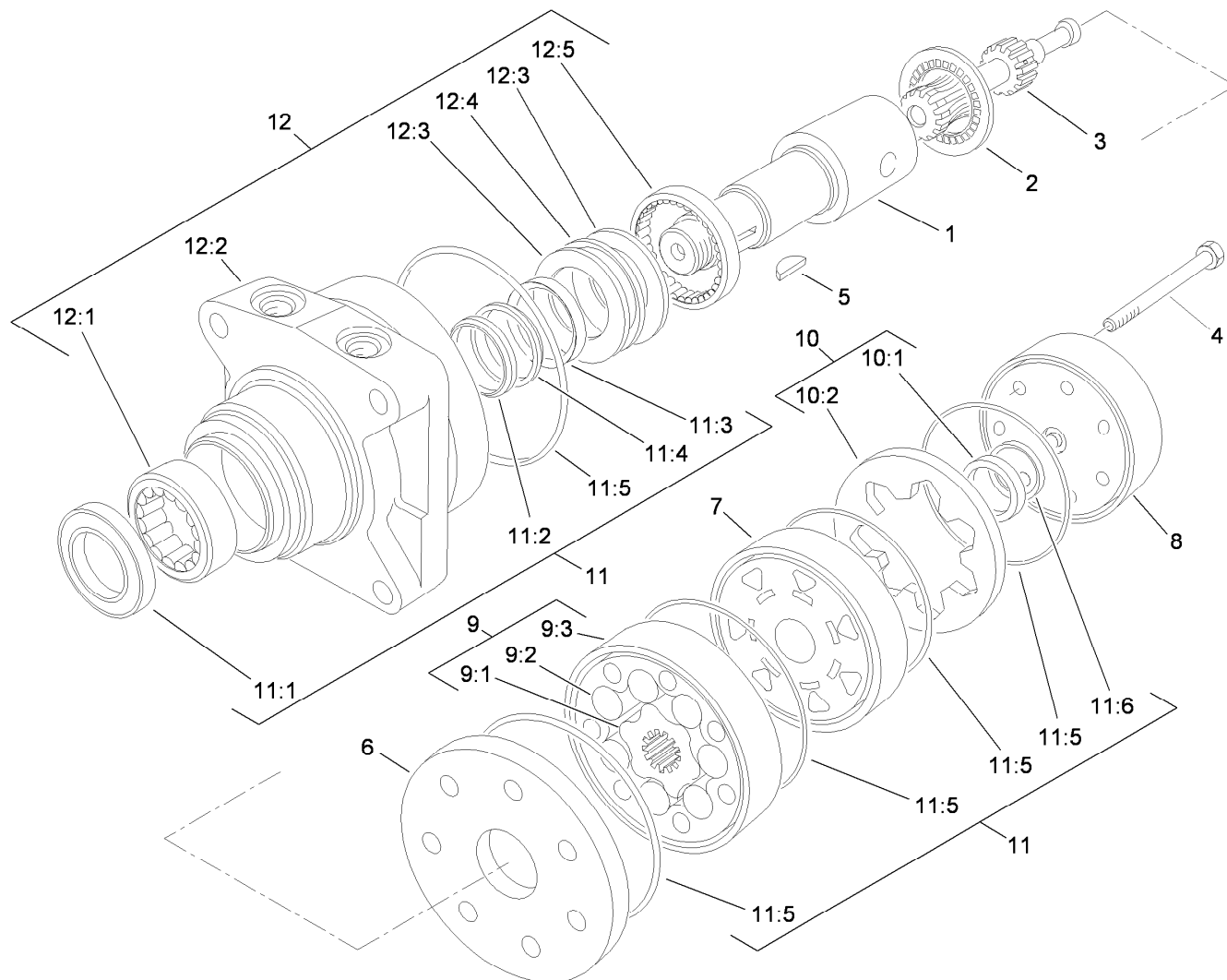
● Not illustrated

■ Not serviced separately



Brake Assembly No. 104-7705

<i>Ref.</i>	<i>Part Number</i>	<i>Qty.</i>	<i>Description</i>
1	70-9870	1	Plate-Backing
2	104-7707	1	Shaft-Cam, Brake
3	104-7706	1	E-Ring, Bowed
4	70-9880	2	Spring-Return
5	70-9840	2	Shoe-Brake

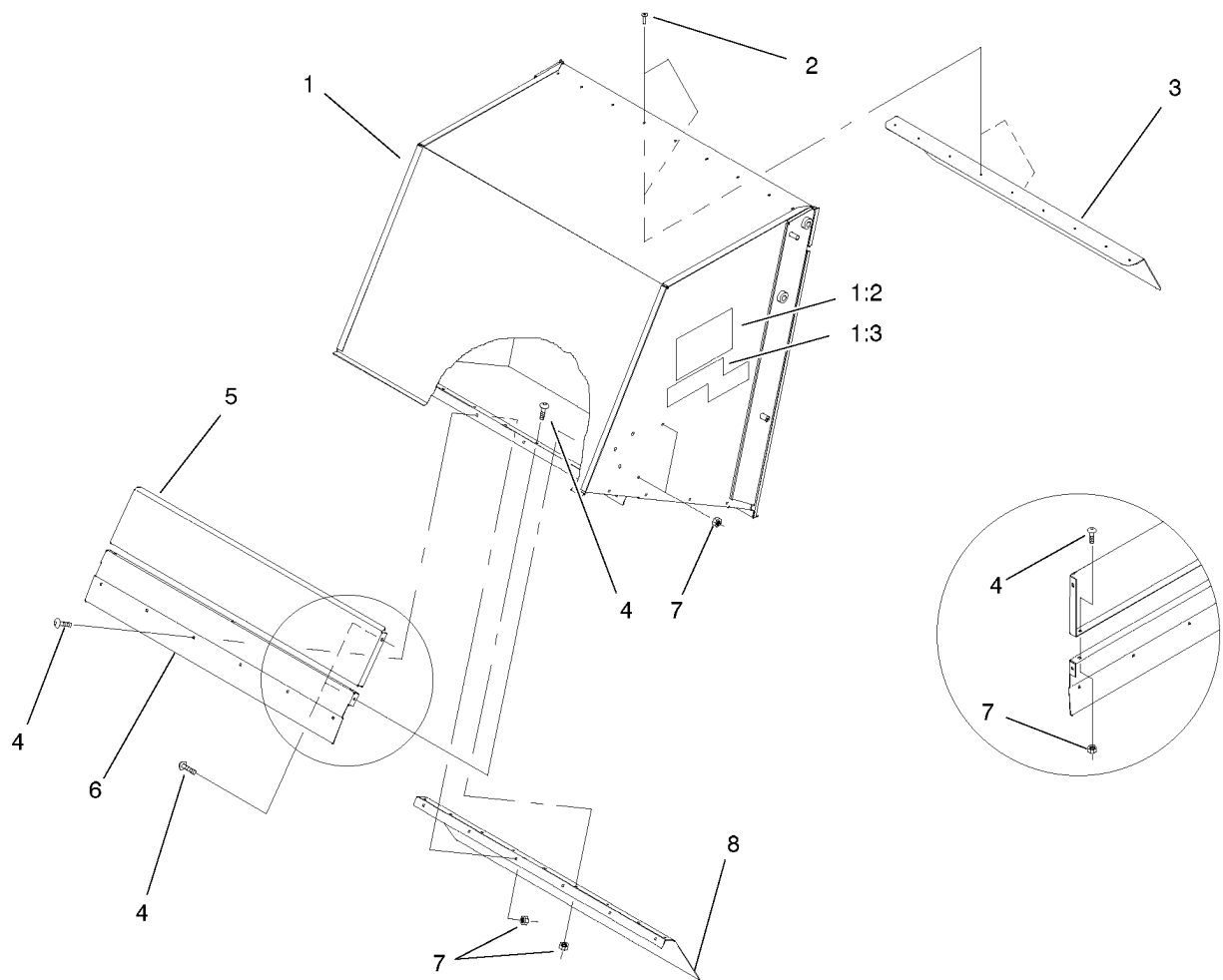


Hydraulic Motor Assembly (CCW) No. 110-4015

Ref.	Part Number	Qty.	Description
1	76-0860	1	Shaft-Coupling
2	76-0850	1	Bearing-Thrust
3	92-9761	1	Link-Drive
4	92-9762	7	Screw-HH
5	3257-42	1	Key-Woodruff
6	92-9754	1	Plate-Wear
7	76-0840	1	Manifold
8	76-0940	1	End Cover ASM
9	92-9763	1	Rotor Set
9:1		1	Rotor ●
9:2		1	Vane ●
9:3		1	Stator ●
10	76-0880	1	Commutator ASM
10:1		1	Commutator ●

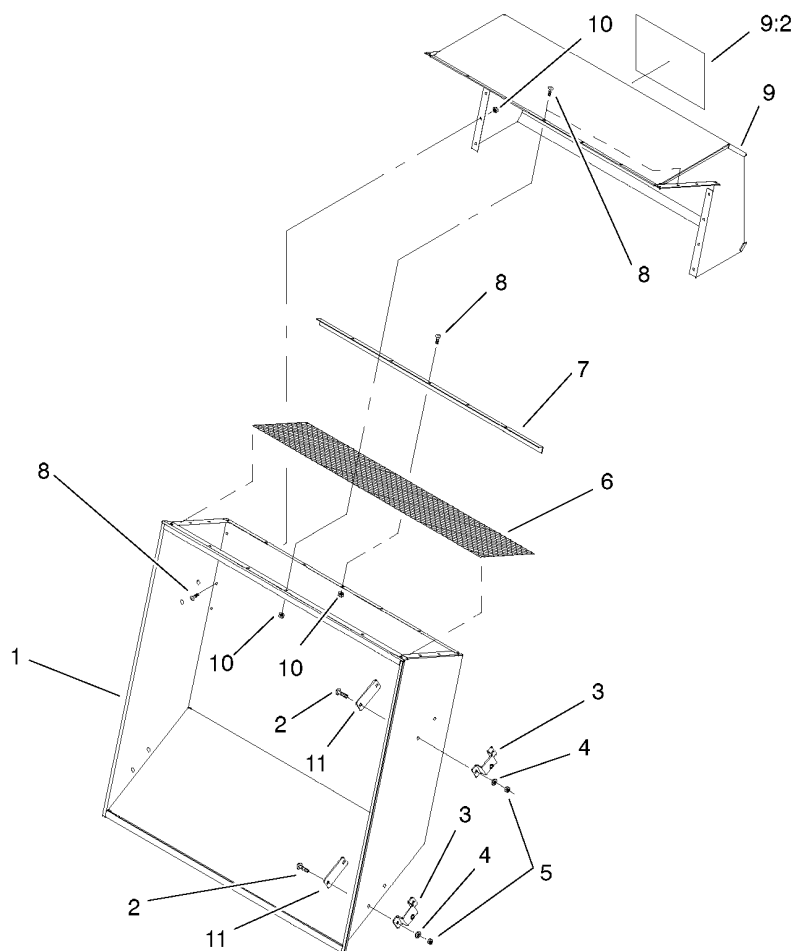
Ref.	Part Number	Qty.	Description
10:2		1	Ring-Commutator ●
11	94-8178	1	Seal Kit
11:1		1	Seal-Dirt And Water ●
11:2		1	Backup-Ring ●
11:3		1	Seal-Shaft ●
11:4		1	Washer-Backup ●
11:5		5	Seal-Square, Ring (Inner) ●
11:6		1	Seal-Commutator ●
12	76-0810	1	Housing ASM
12:1		1	Bearing ●
12:2		1	Housing ●
12:3		2	Washer-Thrust ●
12:4		1	Bearing-Thrust ●
12:5		1	Bearing ●

● Not serviced separately



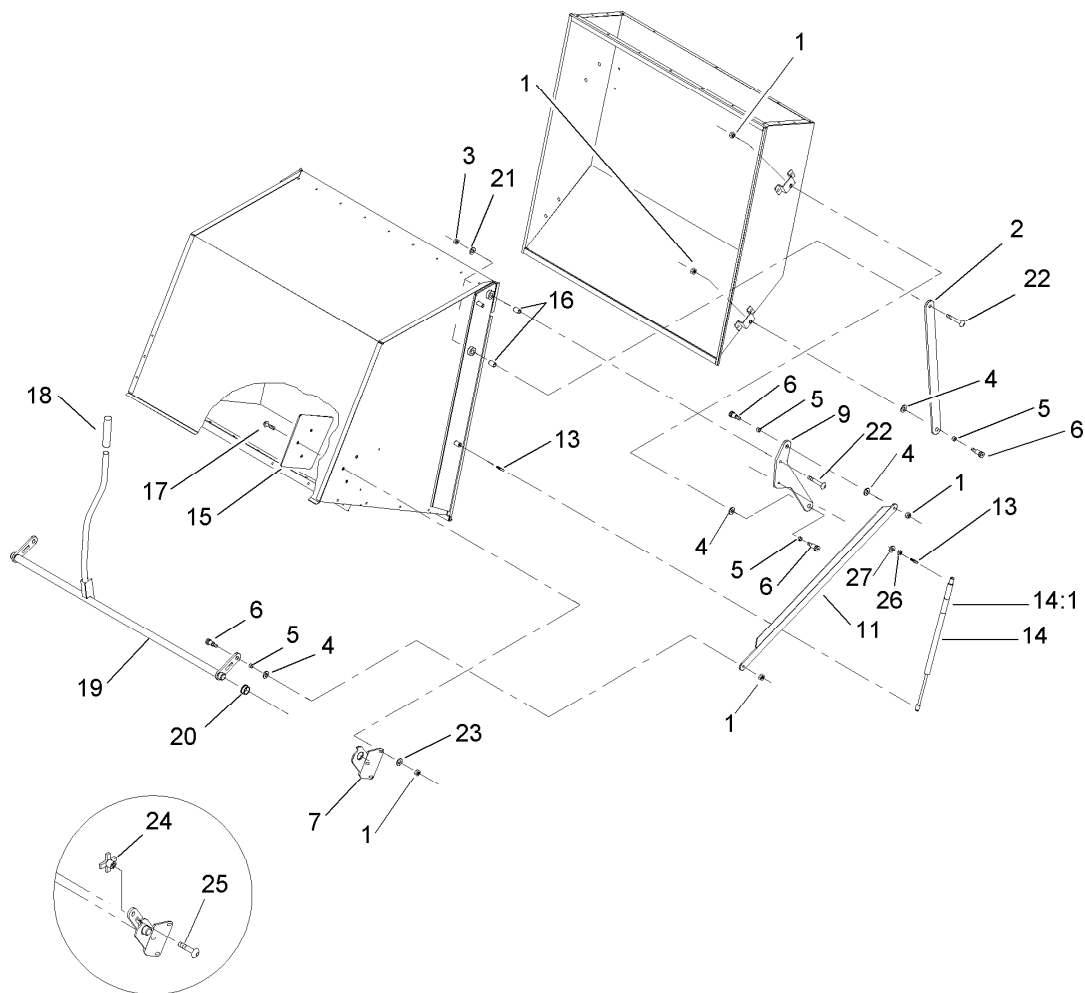
Hopper Assembly

<i>Ref.</i>	<i>Part Number</i>	<i>Qty.</i>	<i>Description</i>
1	100-4014	1	Hopper ASM
1:2	66-6140	2	Decal
1:3	01-506-0650	2	Decal
2	3269-22	14	Rivet-Pop
3	95-0240-01	1	Deflector-Top, Hopper
4	3229-11	22	Screw-CARR
5	95-4814-01	1	Baffle-Inlet, Upper
6	95-4815-01	1	Baffle-Inlet, Lower
7	3296-42	22	Nut-Lock, NI
8	95-0234-01	1	Deflector-Bottom, Hopper



Door Assembly

<i>Ref.</i>	<i>Part Number</i>	<i>Qty.</i>	<i>Description</i>
1	95-0249-01	1	Door-Hopper
2	3231-2	8	Screw-CARR
3	95-0247-01	4	Hinge-Door
4	3256-24	8	Washer-Flat
5	3296-39	8	Nut-Lock, NI
6	95-0231-01	1	Hood-Screen
7	95-0253-01	1	Screen-Clamp
8	3229-1	26	Screw-CARR
9	100-4013	1	Hood ASM
9:2	67-7920	1	Decal
10	3296-42	26	Nut-Lock, NI
11	95-4829-01	4	Plate-Reinforcement

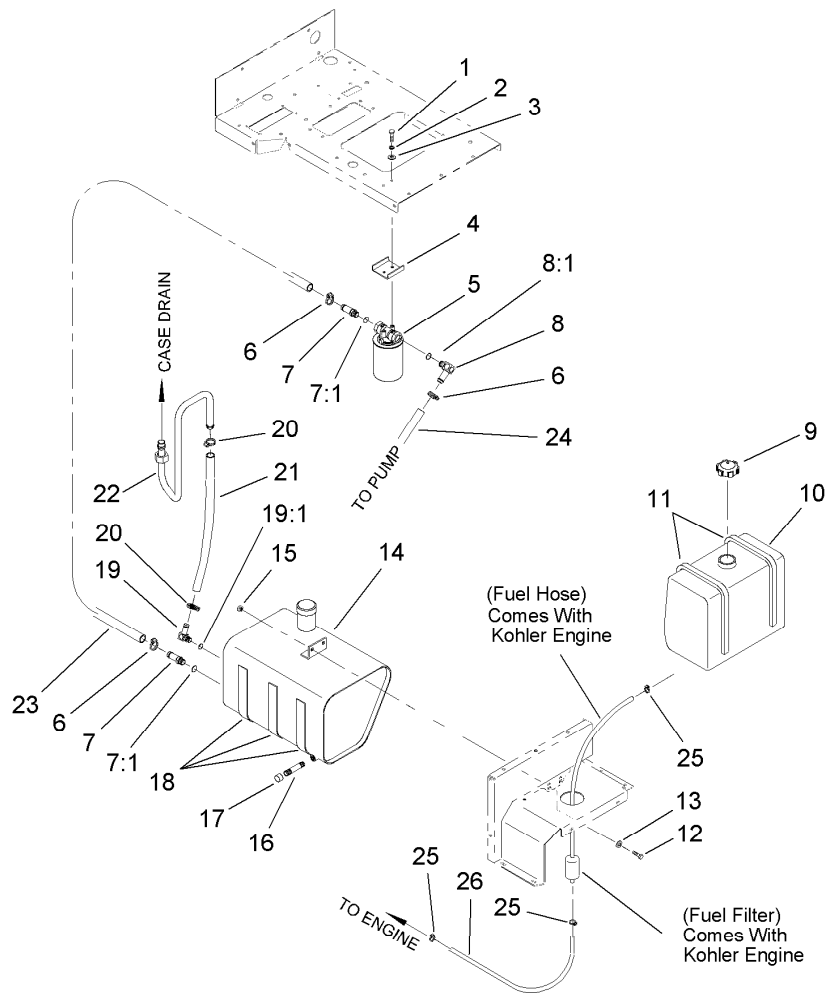


Door Lift Assembly

Ref.	Part Number	Qty.	Description
1	3296-59	14	Nut-Lock, NI
2	95-0313-03	2	Link-Door, Lower
3	3296-53	4	Nut-Lock, NI
4	3256-26	8	Washer-Flat
5	47-2890	8	Bushing
6	95-4857	8	Screw-Shoulder, Socket Head
7	95-4767-03	1	Bracket-Door, Lift (RH)
8	95-0352-03	1	Bracket-Door, Lift (LH) ●
9	95-0316-03	2	Link-Door, Upper
11	95-0315-03	1	Link-Lift, LH
12	95-0393-03	1	Link-Lift, RH ●
13	98-3104	4	Stud-Ball
14	95-4902	2	Gas Spring ASM

Ref.	Part Number	Qty.	Description
14:1	85-7490	1	Decal-Warning
15	95-4781	2	Plate-Support, Hopper
16	17-1620	4	Bushing-Wheel
17	3231-28	6	Screw-CARR
18	01-259-0010	1	Handle-Grip
19	95-0322-03	1	Lift-Door
20	01-126-0110	2	Bushing
21	3256-27	4	Washer-Flat
22	3233-32	4	Bolt-Carriage
23	3256-24	6	Washer-Flat
24	95-4769	1	Knob-Clamping
25	3233-26	1	Screw-CARR, Short Neck
26	3253-4	2	Washer-Lock
27	3256-23	2	Washer-Flat

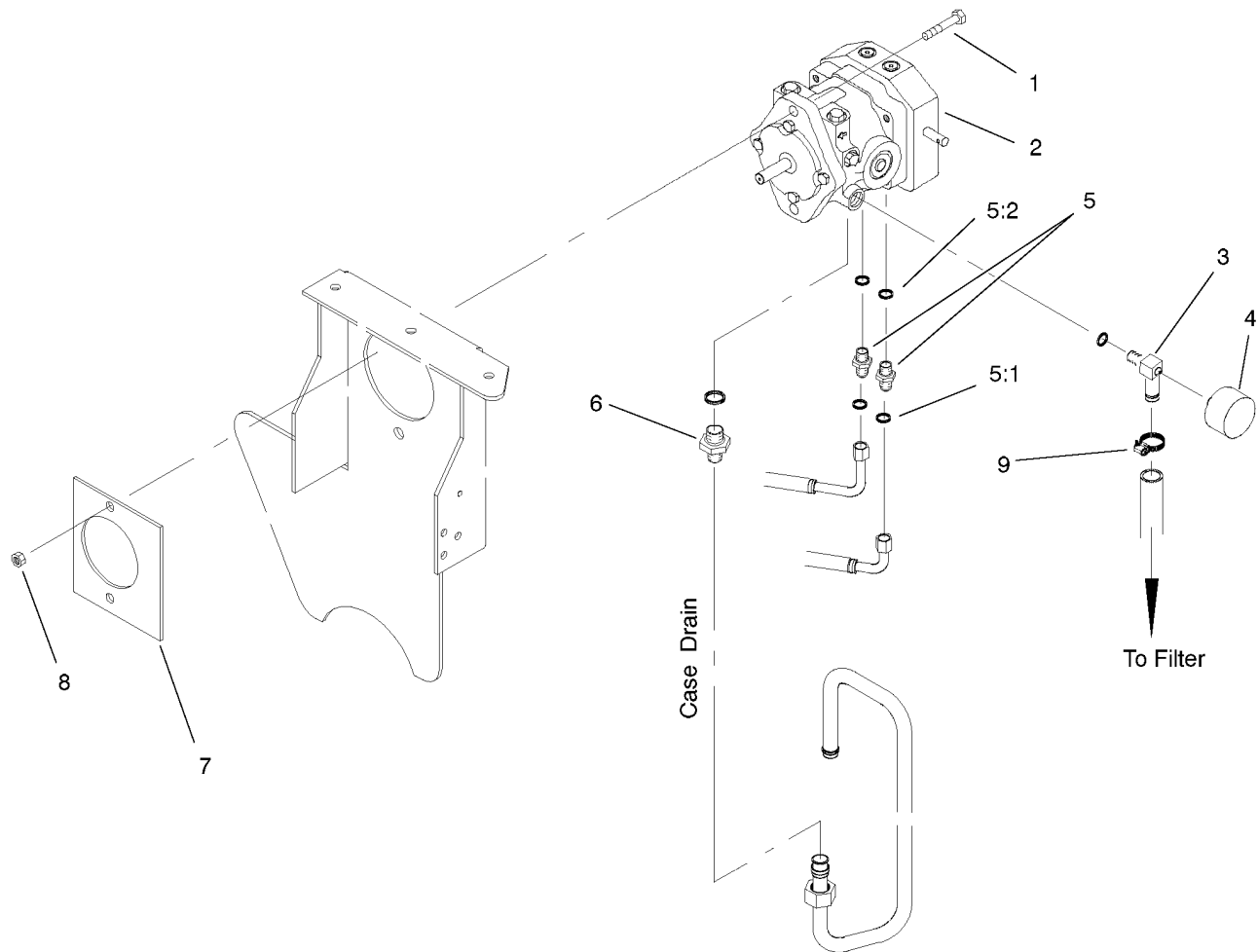
● Not illustrated



Hydraulic Reservoir and Fuel Tank Assembly

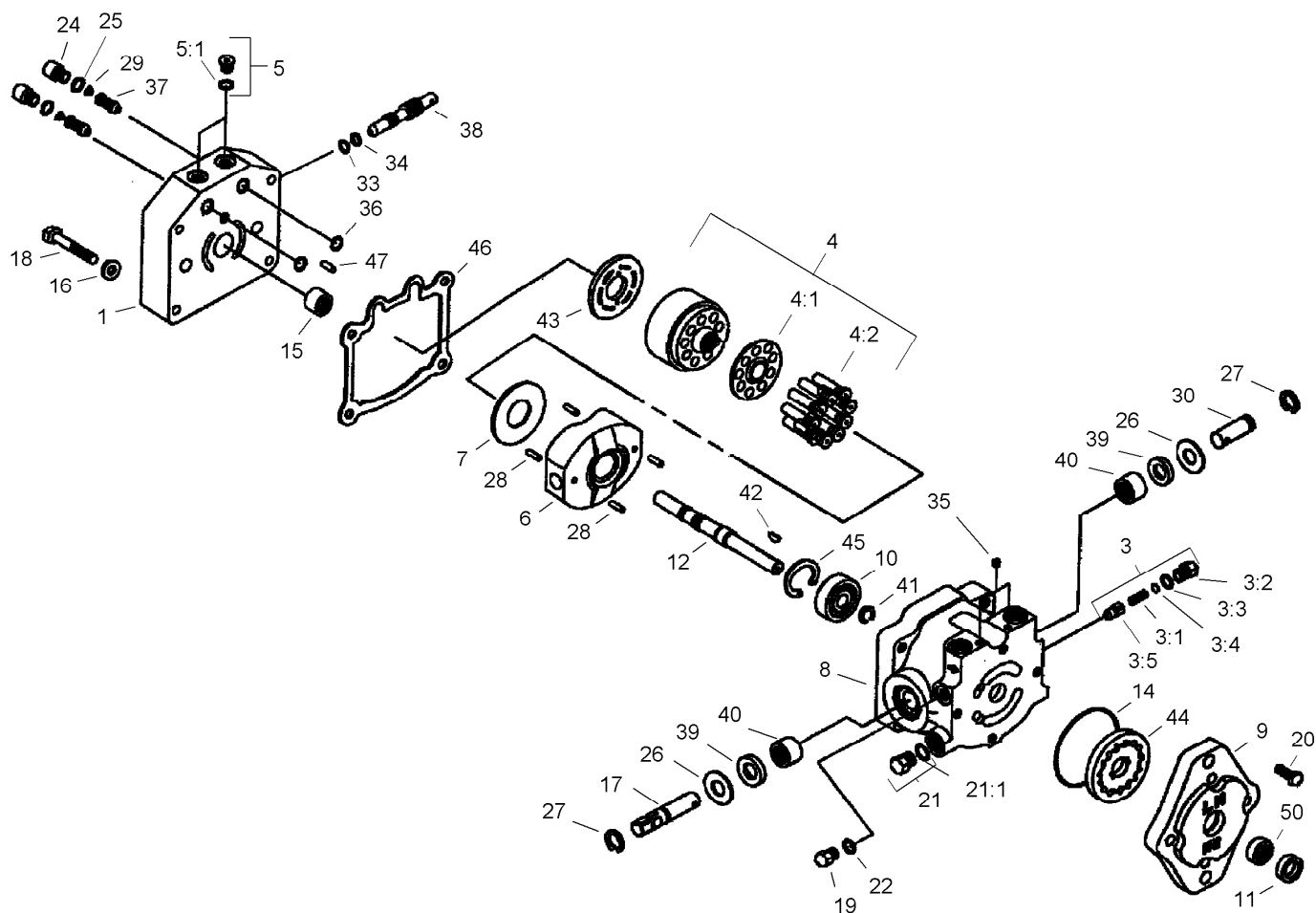
Ref.	Part Number	Qty.	Description
1	321-9	2	Screw-HH
2	3253-3	2	Washer-Lock
3	3256-22	2	Washer-Flat
4	95-0267-03	1	Mount-Filter, Oil
5	95-4818	1	Oil Filter ASM
6	2412-34	3	Clamp-Hose
7	354-73	2	Fitting-Straight
7:1	237-81	1	O-Ring
8	353-987	1	Fitting-HYD, 90
8:1	237-81	1	O-Ring
9	95-4766	1	Fuel Cap ASM
10	62-4040	1	Tank-Fuel
11	95-4789	2	Sponge-Neoprene
12	323-6	2	Screw-HH
13	3256-24	2	Washer-Flat

Ref.	Part Number	Qty.	Description
14	95-0013	1	Tank-Hydraulic
15	3296-39	2	Nut-Lock, NI
16	289-51	1	Nipple
17	288-10	1	Cap-Pipe
18	18-204-1781	3	Strap-Tank, Gas
19	95-4779	1	Fitting-Hydraulic
19:1	237-80	1	O-Ring
20	2412-129	2	Clamp-Hose
21	95-4777	1	Hose-Hydraulic
22	95-4774	1	Tube-Drain, Case
23	95-4776	1	Hose-Hydraulic
24	95-4775	1	Hose-Hydraulic
25	2412-108	3	Clamp-Worm
26	110-7503	1	Hose-Fuel



Pump Assembly

Ref.	Part Number	Qty.	Description
1	3274-5	2	Screw-HSH
2	95-0156	1	Pump-Variable
3	95-4778	1	Fitting-HYD, Barb
4	95-0334	1	Gauge-Vacuum
5	340-4	2	Fitting-HYD, Straight
5:1	237-30	1	O-Ring
5:2	237-79	1	O-Ring
6	01-201-4680	1	Fitting-Hyd
7	92-4679-01	1	Plate-Reinforcement, Hydrostat
8	3296-23	2	Nut-Lock, NI
9	2412-34	1	Clamp-Hose



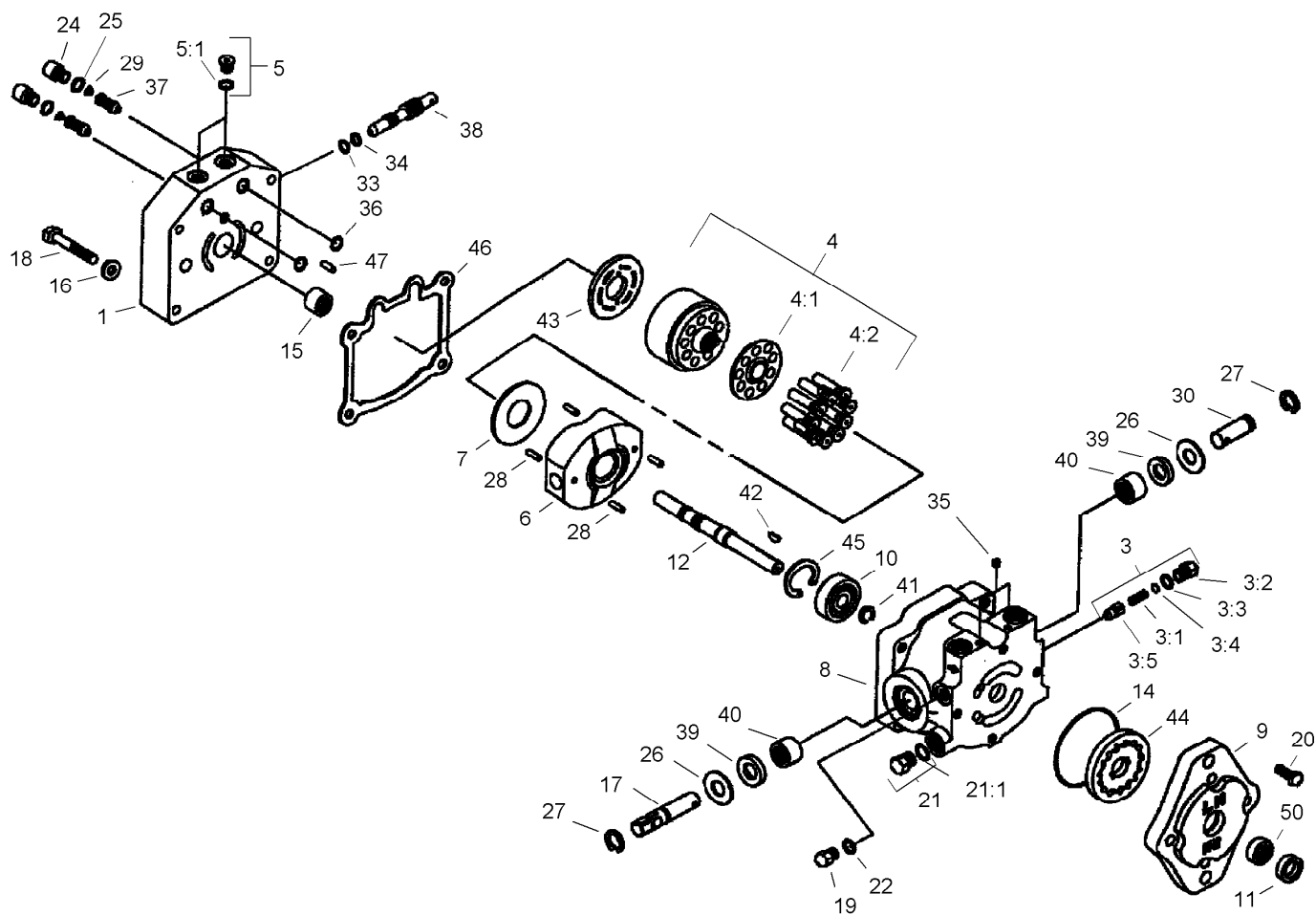
Hydraulic Pump Assembly No. 95-0156

Ref.	Part Number	Qty.	Description
1	95-4897	3	Cap-End
3	49-8510	1	Valve Kit
3:1	25-2480	1	Spring-Valve
3:2	25-2460	1	Plug-HH
3:3	237-86	1	O-Ring
3:4	25-2470	1	Pack-Shim
3:5	83-7260	1	Cone-Relief, Charge
4	48-1800	1	Cylinder Block Kit
4:1		1	Retainer-Slipper ■
4:2		9	Piston ASM ■
5	75-0170	2	Plug-Thread, Straight
5:1	92-8777	1	O-Ring
6	25-2450	1	Plate-Swash, Variable
7	25-2380	1	Plate-Thrust
8	95-4898	1	Variable Housing ASM
9	25-2690	1	Housing-Pump, Charge
10	95-5809	1	Bearing-Ball
11	93-4133	1	Seal-Lip
12	95-4899	1	Shaft
14	95-4904	1	O-Ring
15	67-8080	1	Bearing-Needle
16	93-0312	1	Washer-Hardened
17	88-8180	1	Shaft-Trunnion
18	323-12	4	Screw-HH
19	25-2460	2	Plug-HH
20	322-4	4	Screw-HH

Ref.	Part Number	Qty.	Description
21	88-8210	1	Plug
21:1	237-80	1	O-Ring
22	28-3400	2	O-Ring
24	95-4900	2	Plug
25	75-0240	2	O-Ring
26	25-2510	2	Washer-Flat
27	32151-79	2	Ring-Retaining
28	83-3880	4	Pin-Spring
29	75-0140	2	Spring-Conical
30	25-2500	1	Shaft-Trunnion
33	69-3840	1	O-Ring
34	25-2630	1	Ring-Back Up
35	75-0160	2	Plug-Pipe
36	95-4903	2	O-Ring
37	95-4901	2	Valve
38	88-8220	1	Valve-By Pass
39	25-3210	2	Seal-Lip
40	252-82	2	Bearing-Needle
41	94-3996	1	Ring-Retaining
42	3257-32	1	Key-Woodruff
43	88-8160	1	Plate-Valve
44	95-5812	1	Gerotor ASM
45	32151-75	1	Ring-Retaining
46	25-2400	1	Gasket
47	25-2430	1	Pin-Dowel

● Not illustrated

■ Not serviced separately

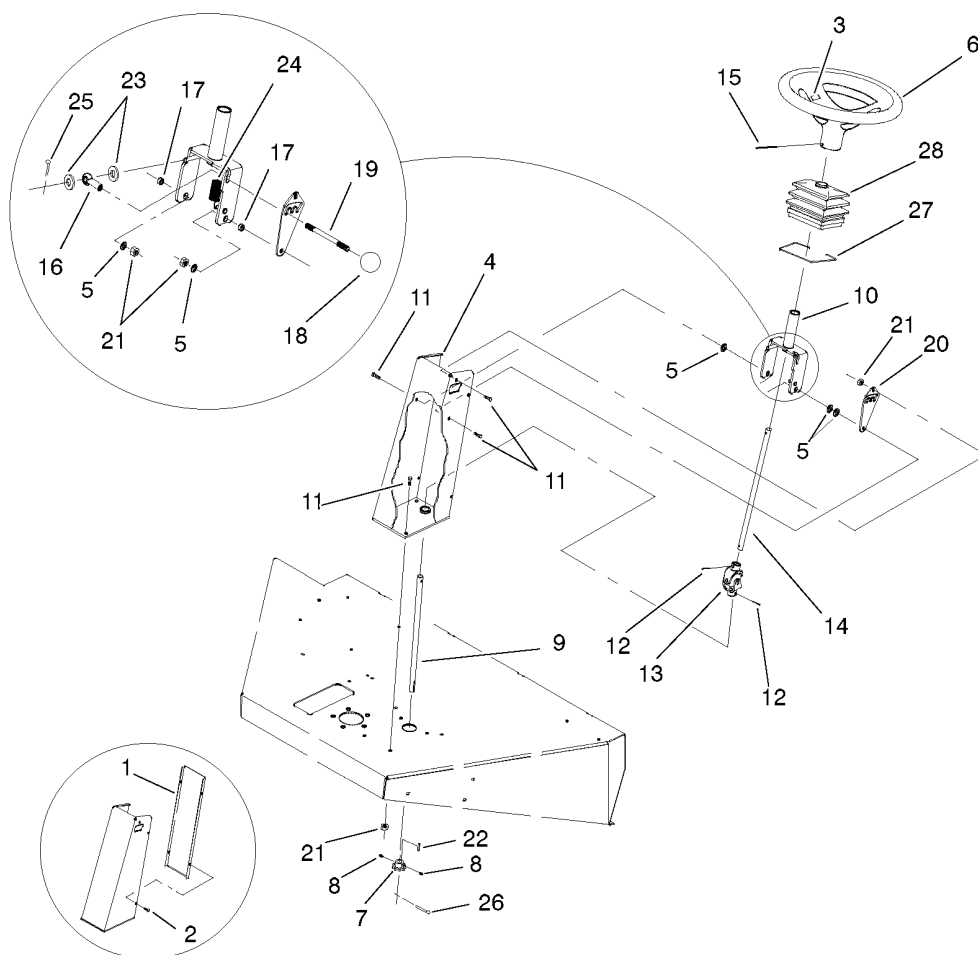


Hydraulic Pump Assembly No. 95-0156 (continued)

Ref.	Part Number	Qty.	Description
49	83-7260	1	Cone-Relief, Charge ●
50	67-8050	1	Bearing-Needle

● Not illustrated

■ Not serviced separately

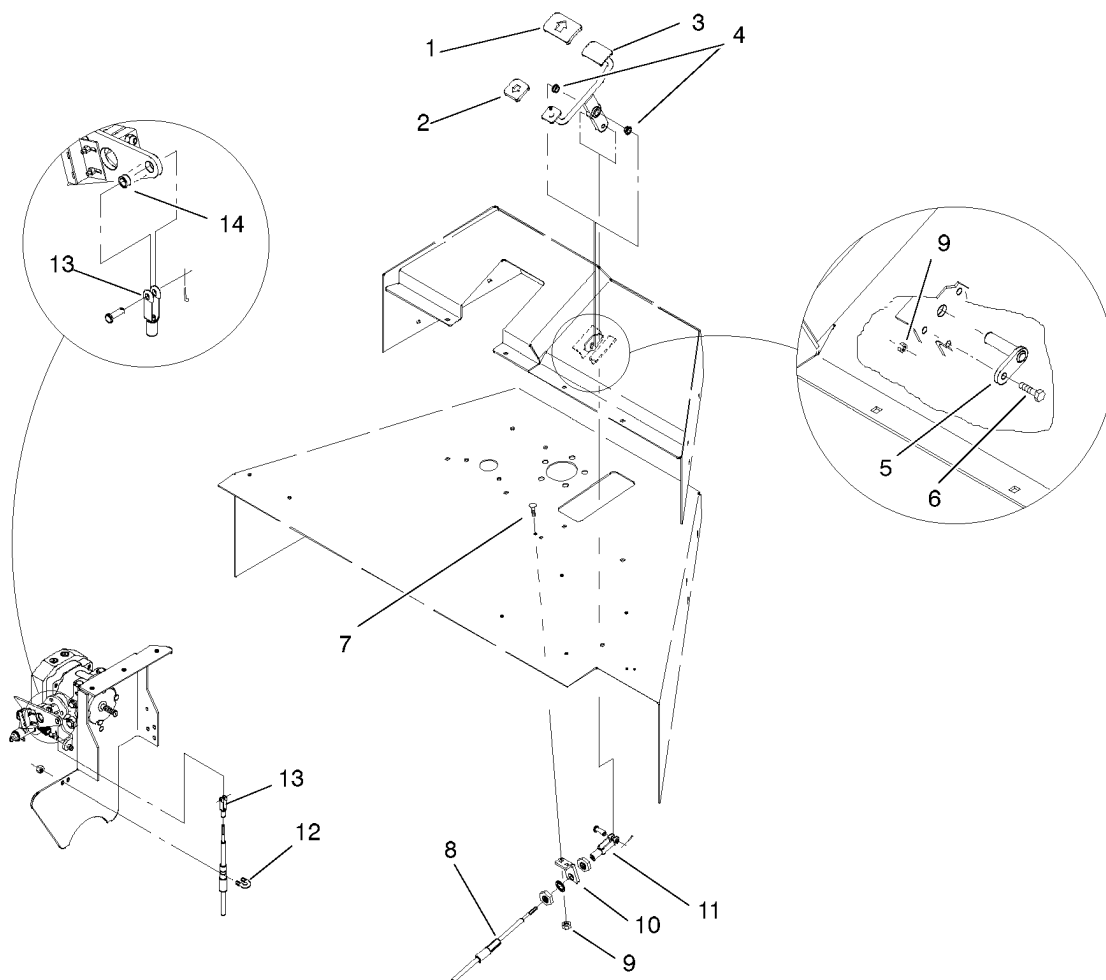


Tilt Assembly

Ref.	Part Number	Qty.	Description
1	95-4746	1	Steering Cover ASM
2	87-6620	4	Screw
3	98-1459	1	Decal
4	95-4745	1	Housing-Steering
5	3256-23	5	Washer-Flat
6	98-1467	1	Steering Wheel ASM
6:1	98-1468	1	Cover-Wheel, Steering ●
7	98-8871	1	Sprocket-Steering
8	3245-1	2	Screw-Set, HSH
9	98-8870	1	Shaft-Steering, Lower
10	95-4744	1	Bracket-Steering
11	322-5	7	Screw-HH
12	32121-15	2	Pin-Roll
13	85-9200	1	Knuckle-Steering
14	85-9220	1	Shaft-Steering, Upper

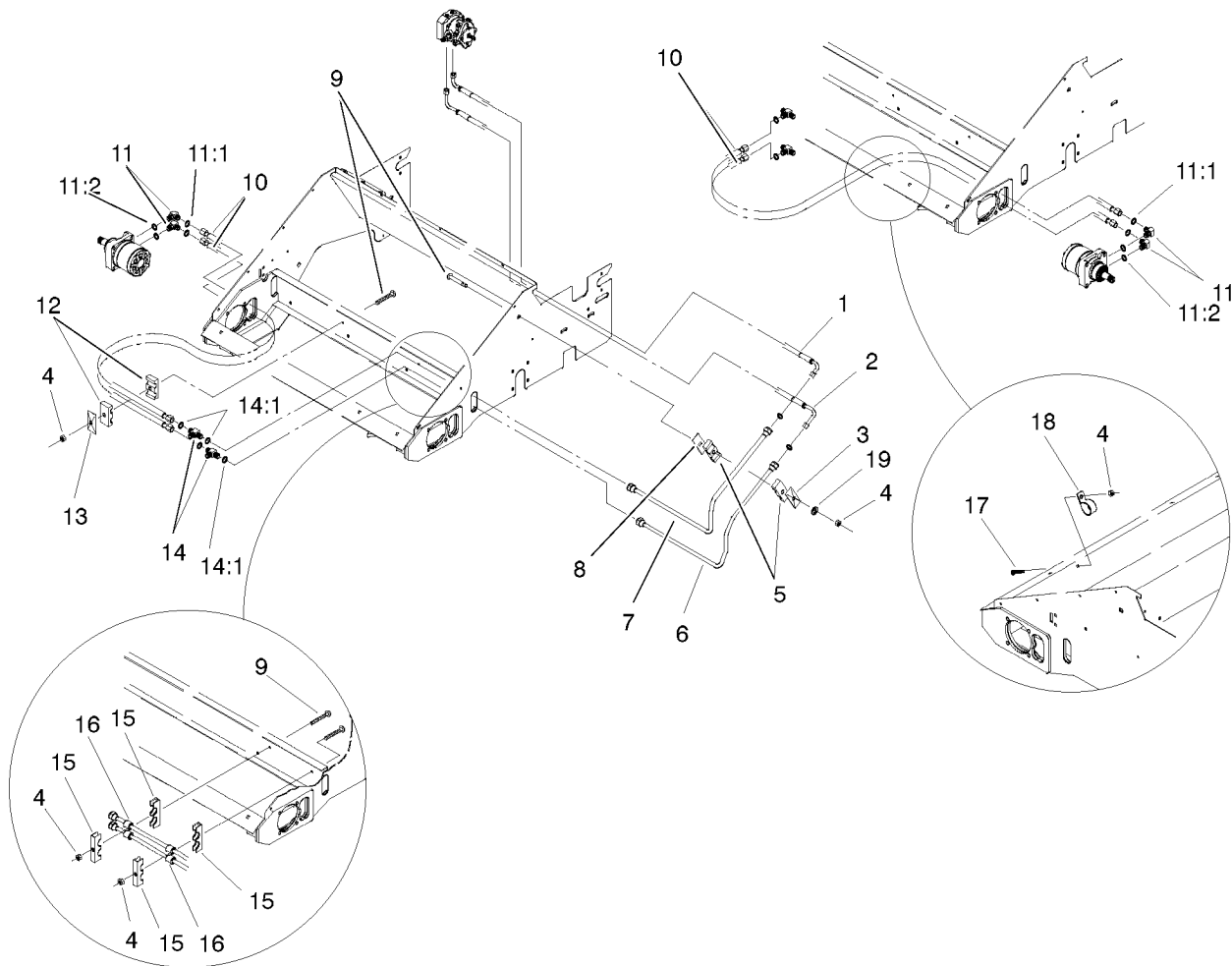
Ref.	Part Number	Qty.	Description
15	32121-111	1	Pin-Roll
16	95-4737	1	Rod End-Lever, Lift
17	85-9120	2	Spacer-Pivot, Tilt
18	233-42	1	Knob
19	95-4736	1	Shaft-Lever, Lift
20	95-4738	1	Sprocket-Adjustment, Tilt
21	3296-29	7	Nut-Lock, NI
22	10-8040	1	Key-Square
23	3256-24	2	Washer-Flat
24	95-4798	1	Spring-Tilt
25	3272-10	1	Pin-Cotter
26	3272-16	1	Pin-Cotter
27	85-8930	1	Retainer-Boot
28	95-4714	1	Boot-Steering

● Not illustrated



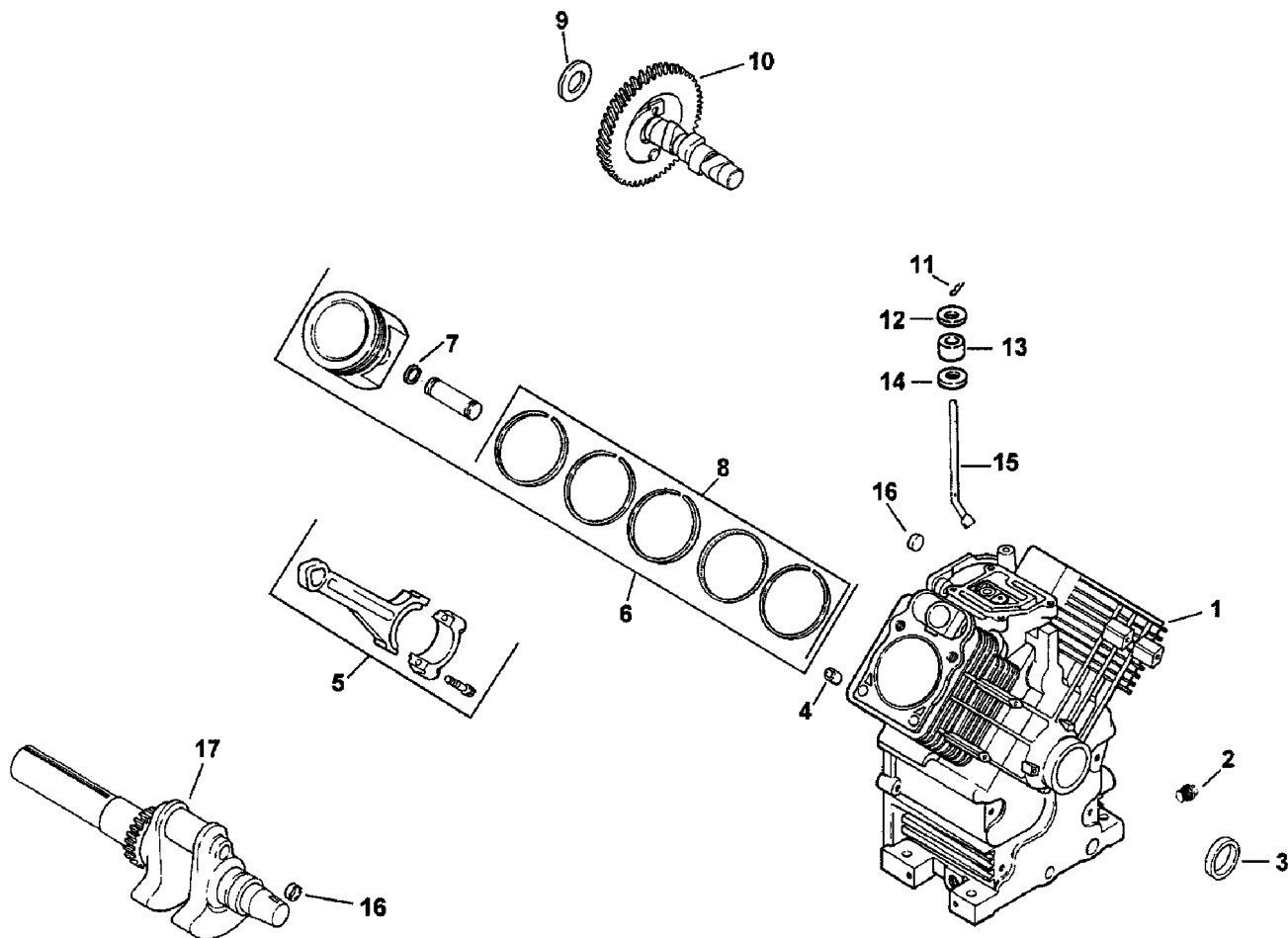
Traction Control Assembly

Ref.	Part Number	Qty.	Description
1	74-9100	1	Pad-Pedal, Forward
2	74-9110	1	Pad-Pedal, Reverse
3	95-4708-01	1	Pedal-Traction
4	256-156	2	Bushing-Flange
5	95-4808	1	Pin-Traction
6	321-4	1	Screw-HH
7	3229-2	2	Screw-CARR
8	92-4699	1	Cable-Traction
9	3296-42	3	Nut-Lock, NI
10	92-4676-01	1	Mount-Cable
11	95-4727	1	Clevis-Pedal, Traction
12	95-4731	1	U-Bolt
13	95-4728	1	Clevis
14	95-4721	1	Bushing-Straight



Hydraulic Tube and Hose Assembly

Ref.	Part Number	Qty.	Description
1	95-4755	1	Hose-Hydraulic (B)
2	95-4754	1	Hose-Hydraulic (A)
3	95-4795	1	Plate-Clamp
4	3296-29	5	Nut-Lock, NI
5	95-4794	1	Clamp-Twin
6	95-0264	1	Tube ASM
7	95-0263	1	Tube ASM
8	95-4793	1	Plate-Clamp
9	3230-32	4	Screw-CARR
10	95-4753	4	Hose-Hydraulic
11	340-17	4	Fitting-HYD, 90 DEG
11:1	237-65	1	O-Ring
11:2	237-80	1	O-Ring
12	95-4791	1	Clamp-Twin
13	95-4792	1	Plate-Clamp
14	340-19	2	Fitting
14:1	237-65	3	O-Ring
15	95-0277	2	Bracket-Tube
16	95-0276	4	Bushing-Rubber
17	3230-1	1	Bolt-CARR
18	92-4372	1	Retainer-Hose
19	3256-23	1	Washer-Flat

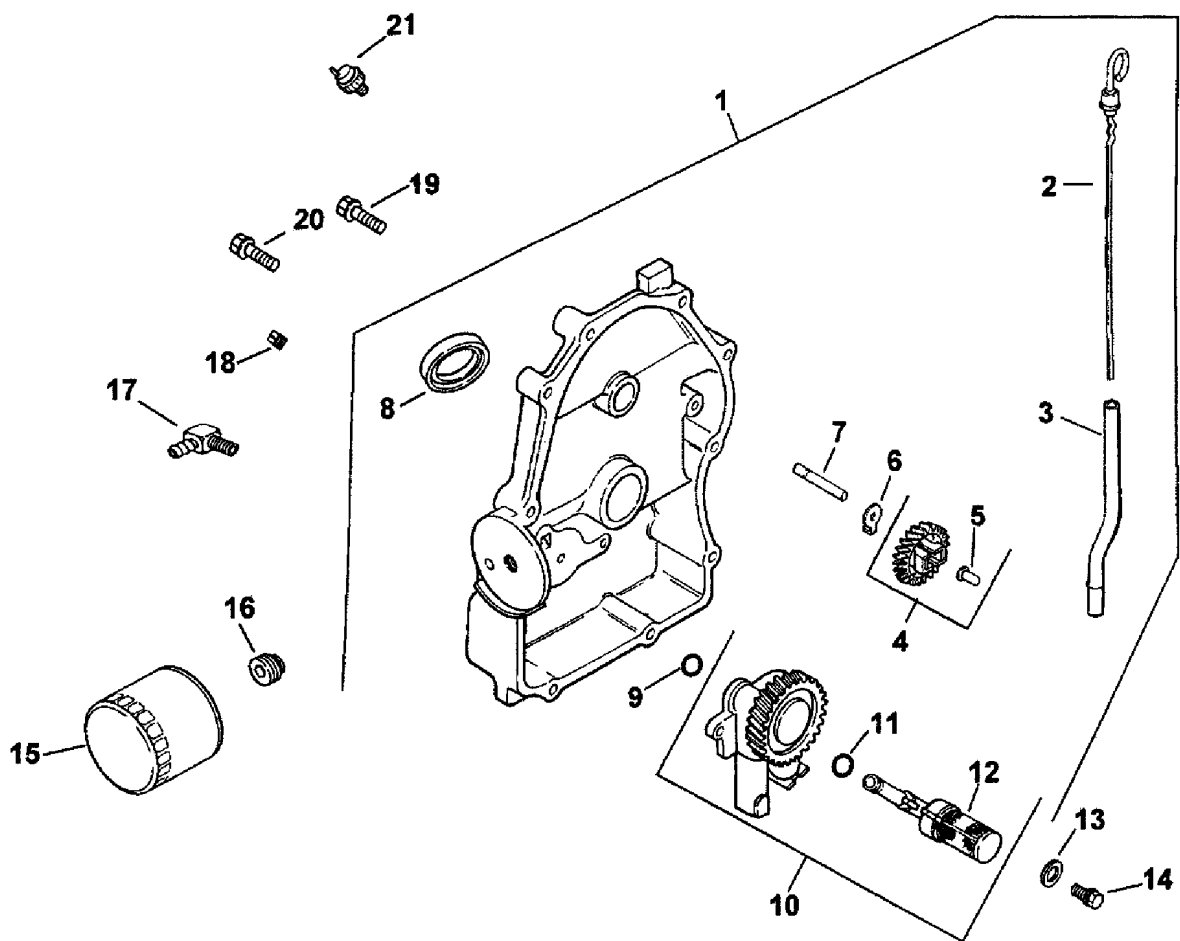


Crankshaft And Crankcase Assembly Kohler Ch18S PS-62595

Ref.	Part Number	Qty.	Description	Ref.	Part Number	Qty.	Description
1		1	Block-Cylinder (Use Mini-Block) ■●	12	422 07-S	0	Shim-Camshaft (White .028) ■
2	25 139 57-S	2	Plug-Pipe, Sq HD (3/8) ■		12 422 08-S	0	Shim-Camshaft (Blue .03) ■
3	24 380-13-S	1	Seal-Oil Front ■	9	12 422 10-S	0	Shim-Camshaft (Yellow .034) ■
4	12 380 17-S	6	Pin, Dowel Locating ■		12 422 11-S	0	Shim-Camshaft (Green .036) ■
5	24 067 13-S	2	Rod-Connecting (Standard) ■		12 422 12-S	0	Shim-Camshaft (Gray .038) ■
	24 067 14-S	2	Rod-Connecting (.25) ■	10	24 012 10-S	1	Camshaft Kit ■
6	24 874 17-S	2	Piston W/Ring Set (Std.)(Incl. #7 & 8) ■	11	24 018 09-S	1	Retainer-Ring ■
	24 874 18-S	2	Piston ASM (.25) ■	12	M-931010-S	1	Washer-Flat (9Mm) ■
	24 874 19-S	2	Piston ASM (.50) ■	13	28 032 09-S	1	Seal-Cross Shaft, Governor ■
7	24 018 01-S	4	Retainer-Pin, Piston ■	14	24 468 15-S	1	Washer-Flat (11/32) ■
8	24 108 11-S	2	Ring Set (STD And .08) ■	15	24 144 33-S	1	Shaft-Cross, Governor ■
	24 108 12-S	2	Ring Set (.25) ■	16	52 139 09-S	2	Plug-Cup ■
	24 874 13-S	2	Ring Set (.50) ■	17	24 014 84-S	1	Crankshaft (Incl #16) ■
9	12 422 09-S	0	Shim-Camshaft (Red .032) ■		24 755 107-S	1	Gasket Set ■
	12 422 13-S	0	Shim-Camshaft (Black .04) ■		24 782 15-S	1	Miniblock ■

● Not serviced separately

■ Obtain parts locally from a Kohler dealer

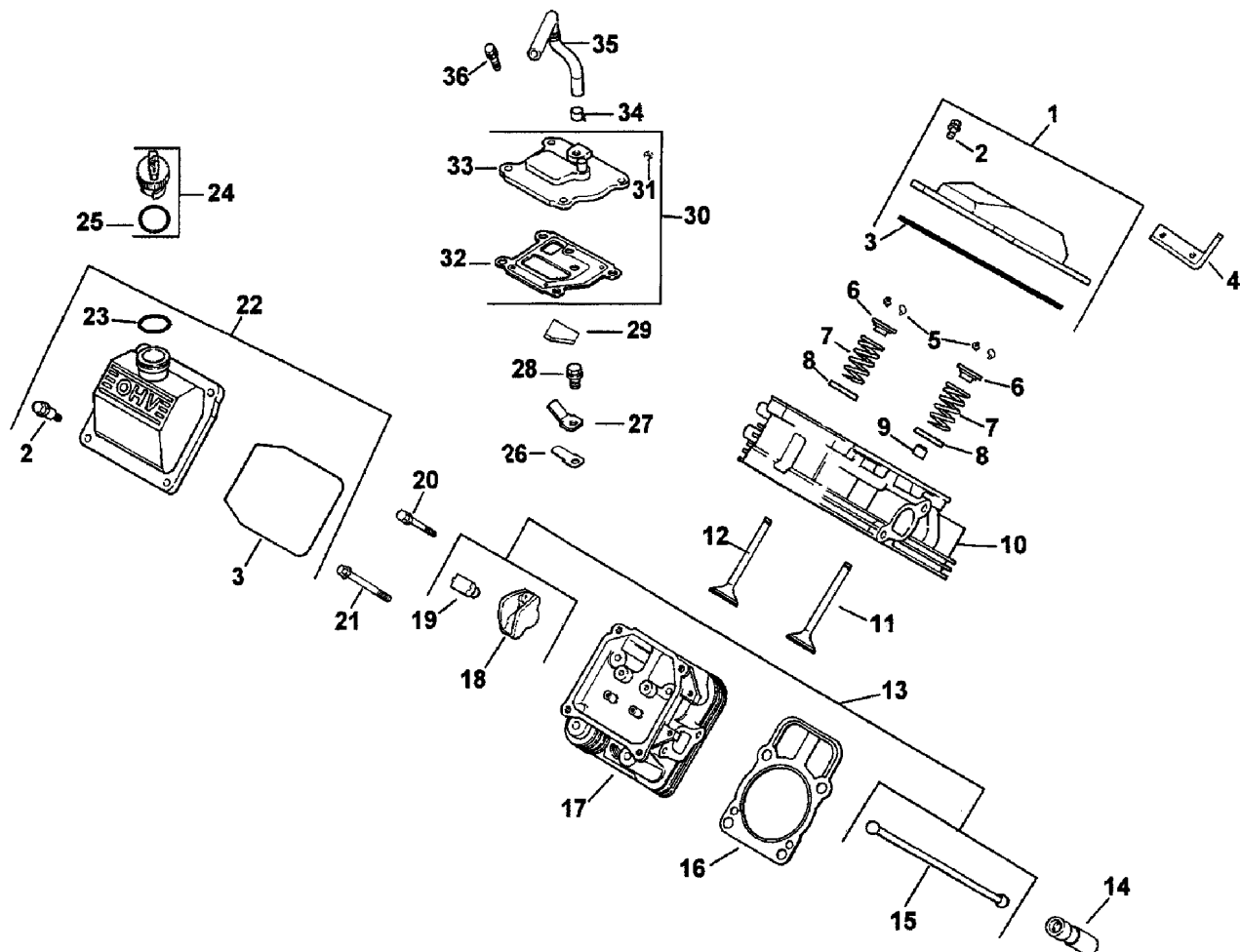


Oil Pan And Lubrication Assembly Kohler Ch18S PS-62595

Ref.	Part Number	Qty.	Description
1	24 009 82-S	1	Closure Plate ASM (Incl #2-12) ■
2	24 038 10-S	1	Dipstick ■
3	24 755 121-S	1	Dipstick And Dipstick Tube ASM ■
4	24 043 12-S	1	Kit-Governor Gear (Incl #5) ■
5	12 380 01-S	1	Pin-Regulating, Governor ■
6	52 448 02-S	1	Tab-Locking ■
7	12 144 02-S	1	Shaft-Gear, Governor ■
8	52 032 08-S	1	Seal-Oil (PTO End) ■
9	24 153 08-S	1	O-Ring ■
10	24 393 10-S	1	Oil Pump ASM (Incl #11-12) ■
11	24 153 01-S	1	O-Ring ■
12	24 381 04-S	1	Tube-Pick Up, Oil ■
13	M-631005-S	2	Washer-Flat (6 Mm) ■
14	M-645025-S	2	Screw-Flange, Thread Forming (M6X1.0X25) ■
15	52 050 02-S	1	Filter-Oil ■
16	24 136 01-S	1	Nipple-Filter, Oil ■
17	25 155 02-S	1	Connector-Hose, 90 Deg ■
18	25 139 60-S	1	Plug-Pipe, Countersunk (1/8) ■
19	24 086 16-S	9	Screw-HF (M8X1.25X45) ■
20	24 086 17-S	1	Screw-Flange (M8X1.25X45) ■
21	25 099 24-S	1	Switch-Pressure ■
	25 113 05-S	1	Decal-Sentry, Oil ■●

● Not illustrated

■ Obtain parts locally from a Kohler dealer

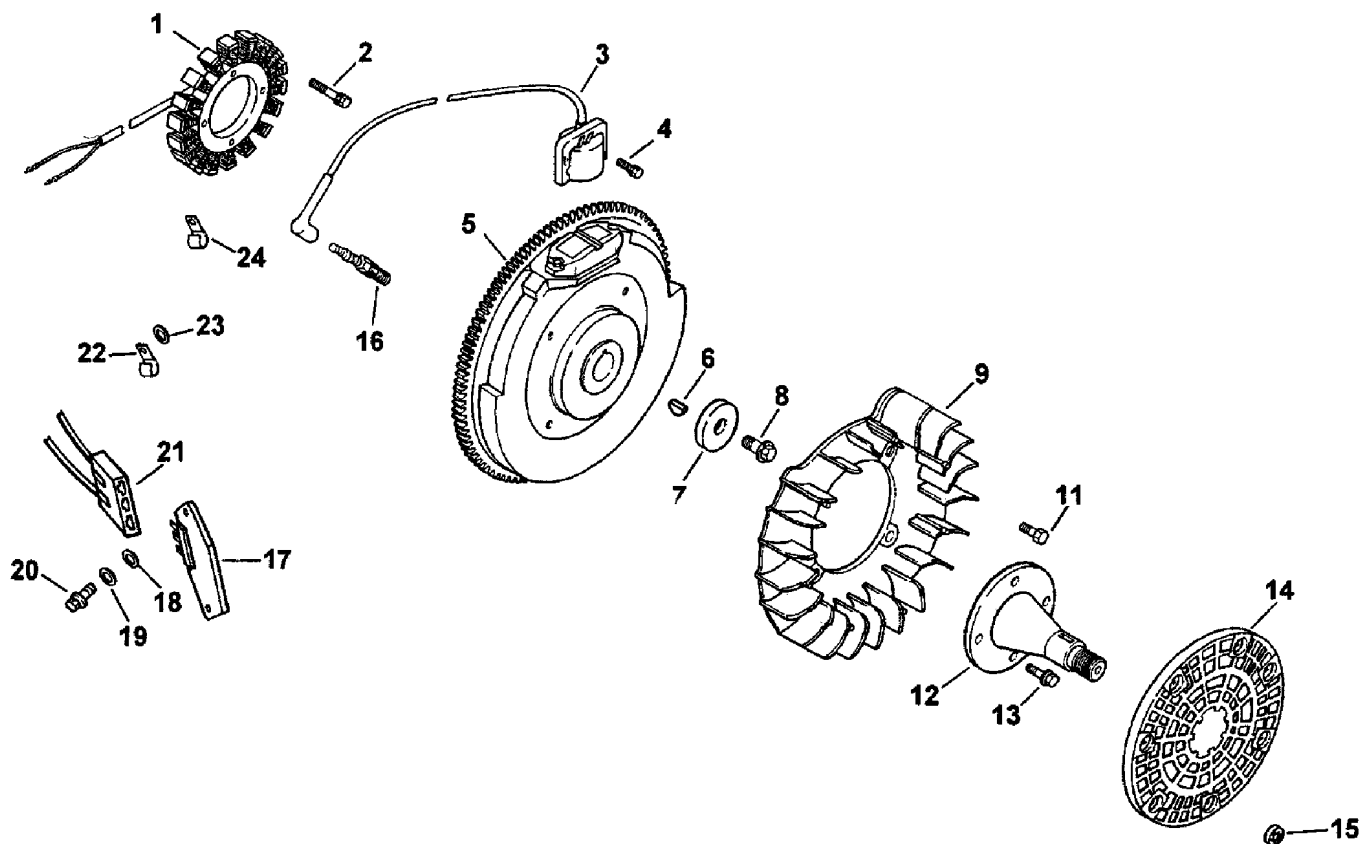


Head, Valve And Breather Assembly Kohler Ch18S PS-62595

Ref.	Part Number	Qty.	Description	Ref.	Part Number	Qty.	Description
1	24 755 74-S	1	Kit-Valve Cover-Plain (Incl #2-3) ■	20	M-640034-S	4	Screw-Flange (M6X1.0X34) ■
2	24 086 32-S	4	Screw-Shoulder (M6X1.0X30) ■	21	12 072 09-S	8	Stud-Cylinder Head ■
3	24 153 16-S	1	O-Ring ■		24 468 16-S	8	Washer-Flat (8.6 Mm) ■●
4	24 445 01-S	1	Strap-Lifting ■		24 100 10-S	8	Nut-Flange (M8X1.25) ■●
5	12 755 03-S	4	Retainer Kit ■	22	24 755 75-S	1	Kit-Valve Cover-Oil Fill (Incl #2, 3 & 23) ■
6	12 173 01-S	4	Cap-Spring, Valve ■	23	24 153 09-S	1	O-Ring ■
7	24 089 02-S	4	Spring-Valve ■	24	25 755 13-S	1	Kit-Oil Fill Cap (Incl #25) ■
8	230511-S	4	Retainer-Spring ■	25	12 153 03-S	1	O-Ring ■
9	24 032 05-S	2	Seal-Stem, Valve ■	26	24 402 03-S	1	Reed-Breather ■
10	24 318 68-S	1	No. 1 Cylinder Head ASM ■	27	12 018 01-S	1	Retainer-Reed, Breather ■
11	24 017 01-S	2	Valve-Intake (STD) ■	28	M-545010-S	1	Screw-HHFTF (M5X.80X10) ■
	24 017 02-S	2	Valve-Intake (.25) ■●	29	24 050 01-S	1	Filter-Breather ■
12	24 016 01-S	2	Valve-Exhaust (STD) ■	30	24 033 01-S	1	Kit-Breather Coverw/Gasket (Incl #31-33) ■
	24 016 02-S	2	Valve-Exhaust (.25) ■●	31	25 139 60-S	1	Plug-Pipe, Countersunk (1/8) ■
13	24 755 66-S	1	Kit-Valve Train (Incl #15, 18-19) ■	32	24 041 23	1	Gasket-Breather ■
14	25 351 01-S	4	Lifter-Valve ■	33	24 096 58-S	1	Cover-Breather ■
15	24 411 05-S	4	Rod-Push ■	34	25 237 14-S	1	Clamp-Hose, Spring (1/2) ■
16	24 041 05-S	2	Gasket-Cylinder Head ■	35	24 326 26-S	1	Hose-Breather ■
17	24 318 71-S	1	No. 2 Cylinder Head ASM ■	36	M-645020-S	4	Screw-HHFTF (M6X1.0X20) ■
18	25 186 01-S	4	Arm-Rocker ■				
19	24 599 01-S	4	Pivot-Arm, Rocker ■				

● Not illustrated

■ Obtain parts locally from a Kohler dealer

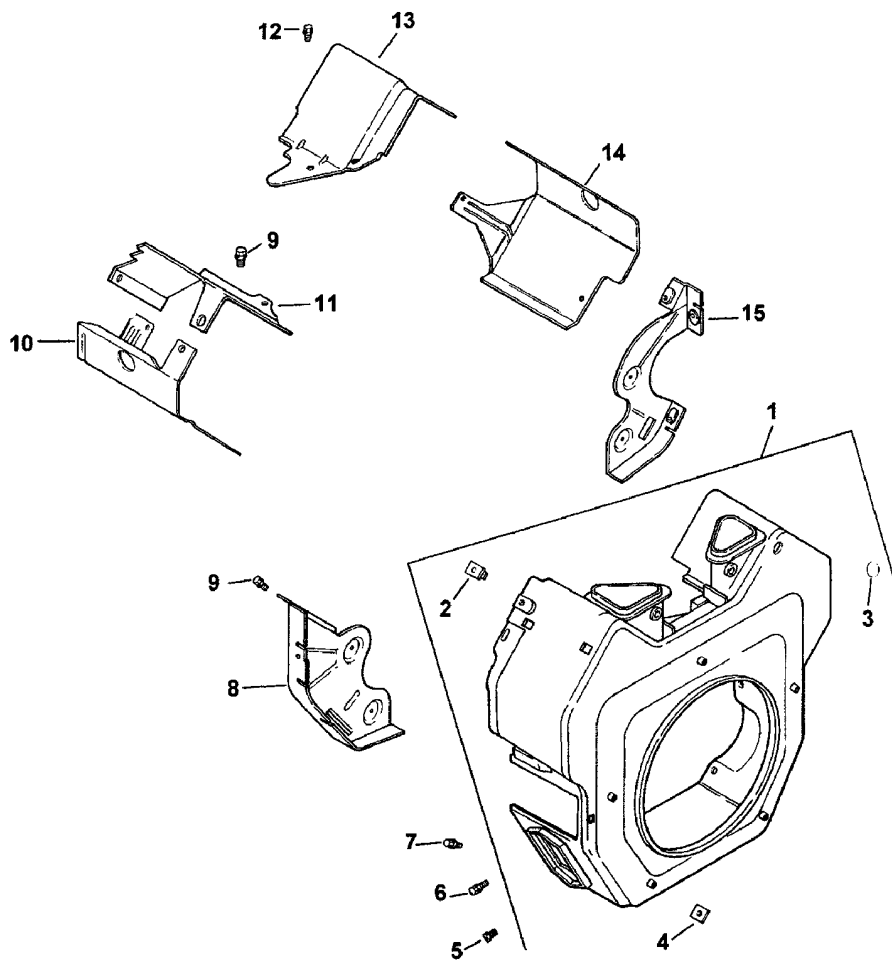


Ignition And Electrical Assembly Kohler Ch18S PS-62595

Ref.	Part Number	Qty.	Description	Ref.	Part Number	Qty.	Description
1	54 755 09-S	1	Kit-15 Amp Stator(Incl #24 176 71 Bracket) ■	14	24 162 16-S	1	Screen-Grass ■
2	M-548025-S	2	Screw-Thread Forming (M5X0.8X25) ■	15	24 018 03-S	3	Retainer ■
3	24 584 01-S	2	Module-Ignition ■	16	12 132 06-S	2	Spark Plug ■
4	M-545020-S	4	Screw-Flange, Thread Forming (M5X.8X20) ■	17	25 403 03-S	1	Rectifier-Regulator, 15 Amp ■
5	24 025 04-S	1	Flywheel ■	18	X-22-11-S	1	Washer-Lock, Internal Tooth (1/4) ■
6	X-42-15-S	1	Key (3/16 X 5/8) ■	19	X-25-92-S	2	Washer-Flat (.188) ■
7	12 468 03-S	1	Washer-Flat (13/32) ■	20	24 086 18-S	2	Screw-Phl HD (11-16X.88) ■
8	12 086 14-S	1	Screw-Flange (M10X1.5X45) ■	21	236602-S	1	Connector (3 Contact) ■
9	24 157 01-S	1	Fan ■	22	235173-S	1	Clip-Cable ■
11	25 086 47-S	4	Bolt-Shoulder (M6X1.0X16) ■	23	X-25-63-S	1	Washer-Flat (1/4) ■
12	24 144 23-S	1	Shaft-Front Drive ■	24	48 154 02-S	1	Clip-Cable ■
13	M-839025-S	4	Screw-HF (M8X1.25X25) ■		24 176 51-S	1	Harness-Wiring ■●
					25 518 12-S	1	Lead-Black (5"-18Ga.) ■●
					24 176 71-S	1	Bracket-Stator Wire ■●

● Not illustrated

■ Obtain parts locally from a Kohler dealer

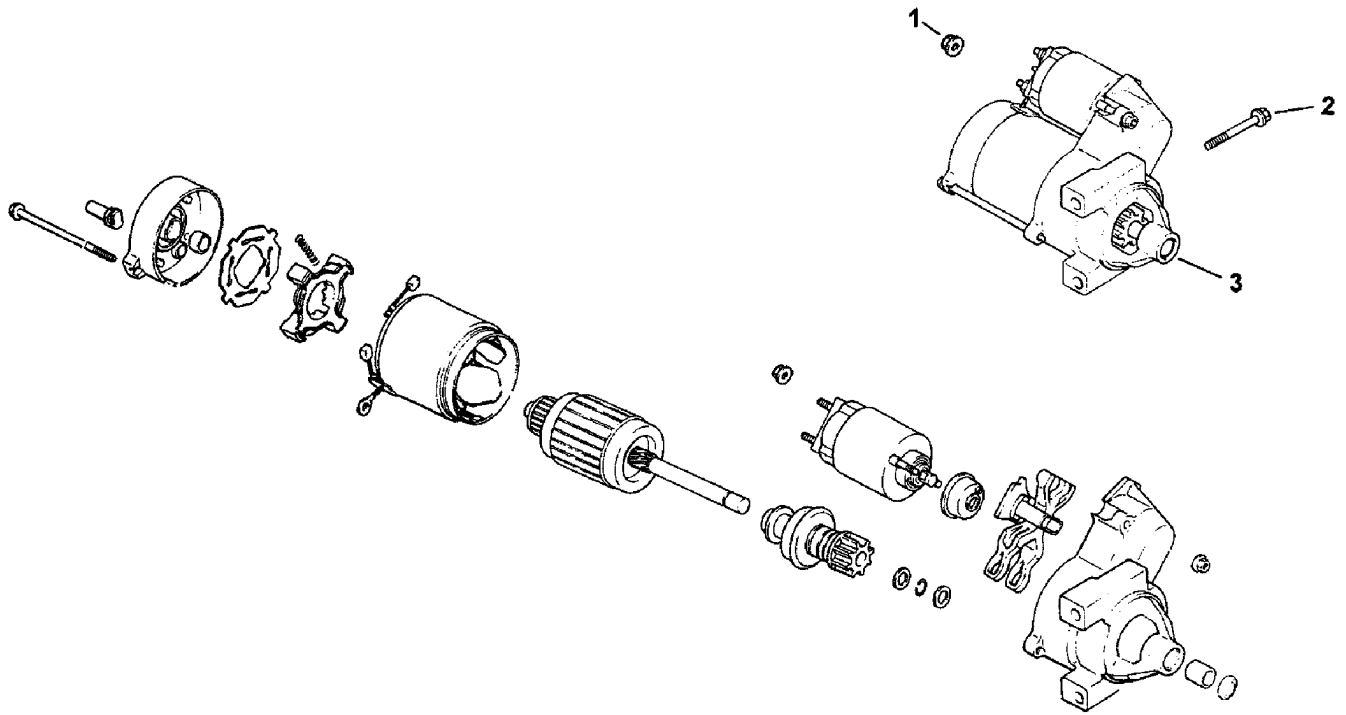


Blower Housing And Baffle Assembly Kohler Ch18S PS-62595

Ref.	Part Number	Qty.	Description
1	24 027 20-S	1	Housing-Blower (Incl #2-4) ■
2	24 100 01-S	3	Nut-Plastic ■
3	25 139 16-S	1	Plug-Button (9/16) ■
4	24 100 02-S	2	Nut-Plastic ■
5	M-551016-S	1	Screw-Hex Flange, Heavy (M5X0.8X16) ■
6	M-545016-S	3	Screw-Flange, Thread Forming (M5X0.8X16) ■
7	M-545020-S	5	Screw-Flange, Thread Forming (M5X.8X20) ■
8	24 146 16-S	1	Plate-Backing (No. 2 Side) ■
9	M-645016-S	6	Screw-Flange, Thread Forming (M6X1.0X16) ■
10	24 063 20-S	1	Baffle-Barrel, Cylinder (No. 2 Side) ■
11	24 063 17-S	1	Baffle-Valley (No. 2 Side) ■
12	M-545010-S	2	Screw-HHFTF (M5X.80X10) ■
13	24 063 24-S	1	Baffle-Valley, No. 1 Side ■
14	24 063 58-S	1	Baffle-Barrel, Cylinder (No. 1 Side) ■
15	24 146 20-S	1	Plate-Backing (No. 1 Side) ■
	24 113 94-S	1	Decal-Hp ■ ●

● Not illustrated

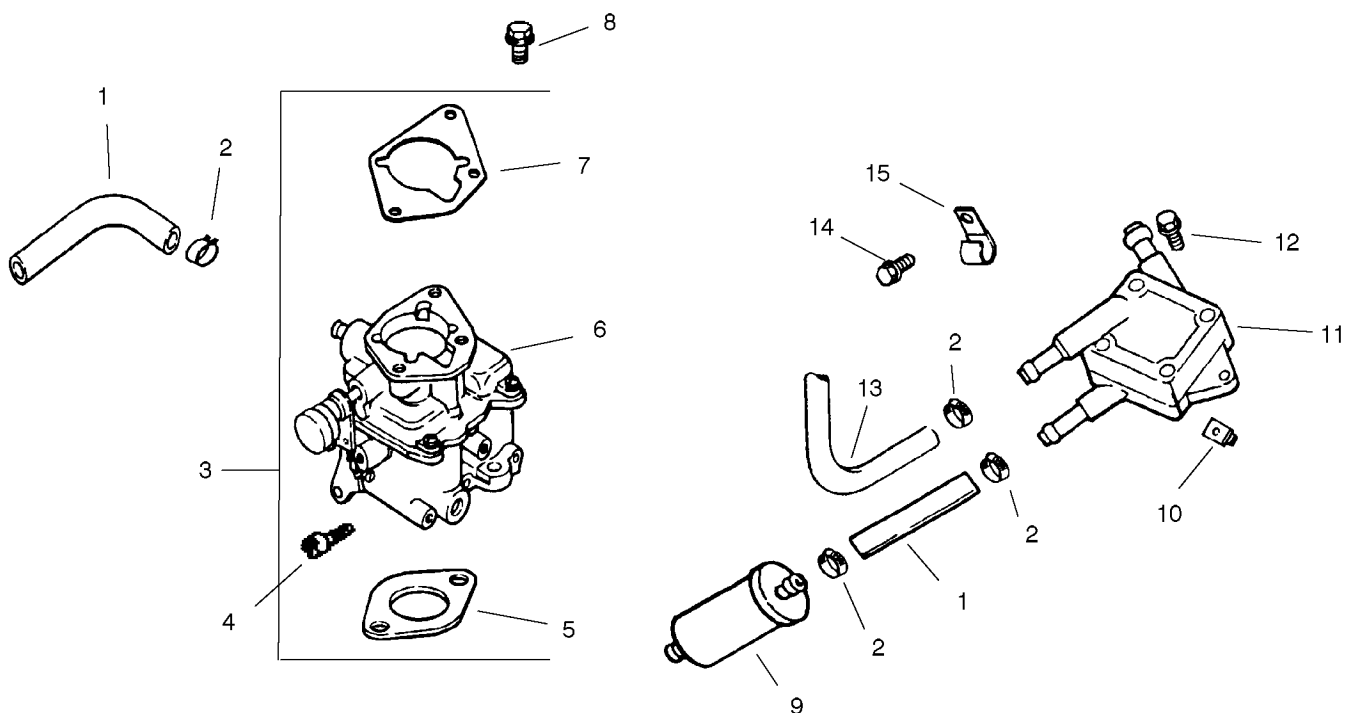
■ Obtain parts locally from a Kohler dealer



Starting System Assembly Kohler Ch18S PS-62595

Ref.	Part Number	Qty.	Description
1	M-839080-S	2	Screw-Flg (M8X1.25X80) ●
2	24 098 08-S	1	Starter-Solenoid Shift (Incl #4-18) ●
3	M-841080-S	1	Nut-Flange (M8X1.25) ●
	25 755 33-S	1	Starter Pinion Drive Kit ●
	25 221 01-S	1	Brush Holder Kit ●
	25 435 04-S	1	Solenoid Kit ●

● Obtain parts locally from a Kohler dealer

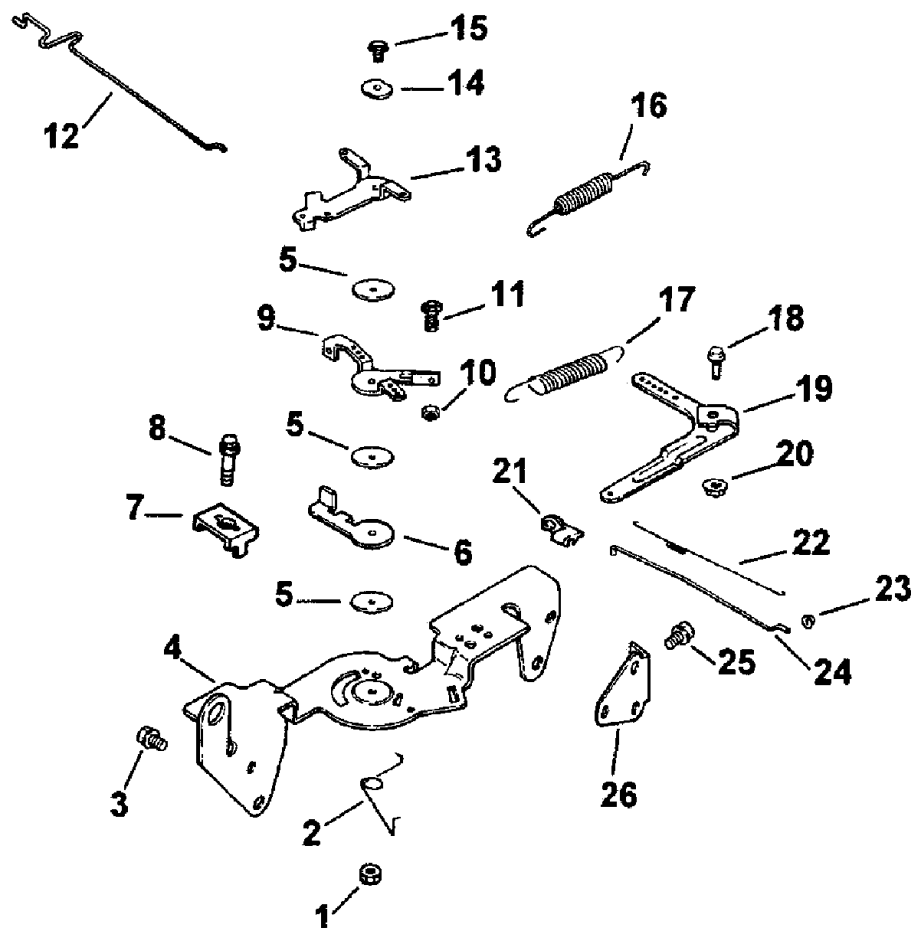


Fuel System Assembly Kohler Ch18S PS-62595

Ref.	Part Number	Qty.	Description
1	25 353 32-S	2	Line-Fuel (9.5) ■
2	25 237 14-S	6	Clamp-Hose, Spring (1/2) ■
3	24 853 35-S	1	Kit-Carburetor W/Gasket (Incl #4-7) ■
4	24 086 05-S	1	Screw-Stop, Throttle ■
5	24 041 17-S	1	Gasket-Carburetor ■
6	24 053 32-S	1	Carburetor ASM (Incl #9, 10, 16-43)(For Information Only, Not Available Separately) ■
7	24 041 06-S	1	Gasket-Base, Air Cleaner ■
8	M-651030-S	2	Screw-Flange (M6X1.0X30) ■
9	24 050 02-S	1	Filter-Fuel ■
10	24 100 01-S	2	Nut-Plastic ■
11	24 393 16-S	1	Pump-Fuel ■
12	24 086 12-S	2	Screw-TAP (M6X1.7X18) ■
13	24 353 02-S	1	Line-Fuel, Flexible (15.5) ■
	24 757 01-S	1	Solenoid Repair Kit ■●
	24 757 02-S	1	Float Repair Kit ■●
	24 757 03-S	1	Carburetor Repair Kit ■●
	24 757 07-S	1	Choke Repair Kit ■●

● Not illustrated

■ Obtain parts locally from a Kohler dealer

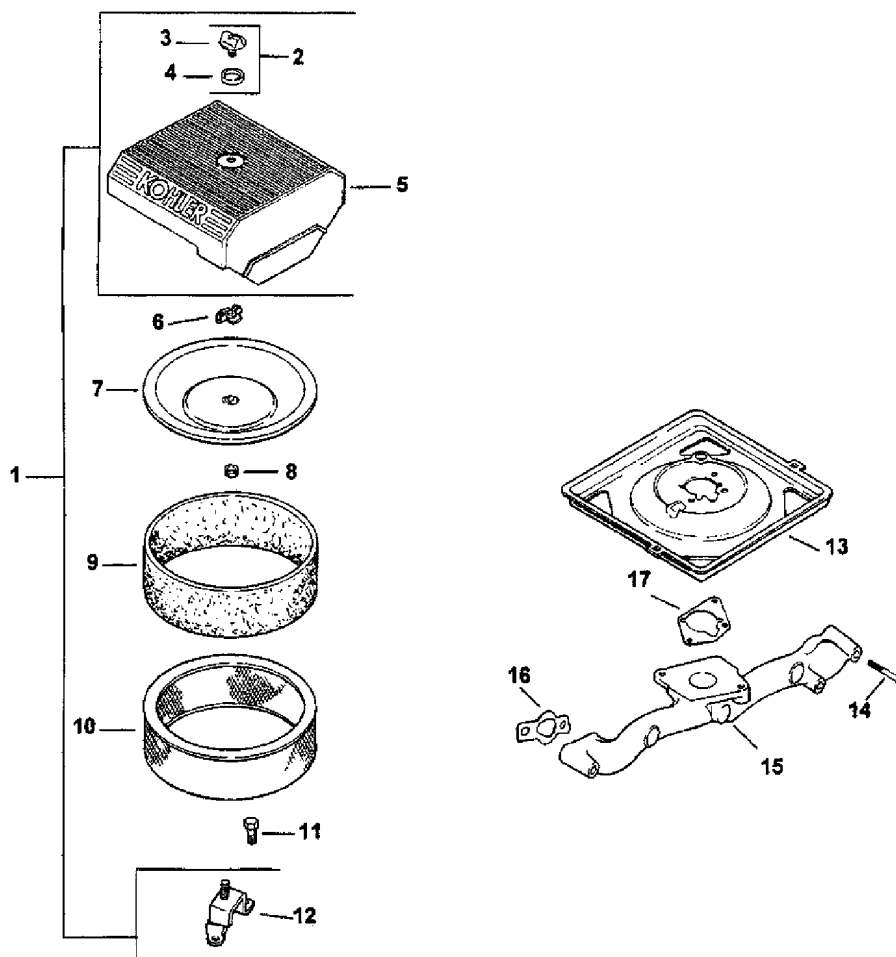


Engine Control Assembly Kohler Ch18S PS-62595

Ref.	Part Number	Qty.	Description	Ref.	Part Number	Qty.	Description
1	M-547050-S	1	Nut-Lock (M5X.8) ■	16	24 089 51-S	1	Spring-Limiter, Throttle ■
2	24 089 03-S	1	Spring-Return, Choke ■	17	24 089 45-S	1	Spring-Governor ■
3	M-645016-S	4	Screw-Flange, Thread Forming (M6X1.0X16) ■	18	24 211 03-S	1	Bolt-Sq Neck, Rd HD (M6X1.0X25) ■
4	24 126 56-S	1	Bracket-Control ■	19	24 090 33-S	1	Lever-Governor ■
5	24 468 01-S	3	Washer-Flat (5.5Mm) ■	20	M-0641060-S	1	Nut-Hex Flange ■
6	24 090 07-S	1	Lever-Actuator, Throttle ■	21	25 158 11-S	1	Bushing-Retaining, Linkage ■
7	12 237 01-S	2	Clamp-Cable ■	22	25 089 01-S	1	Spring-Linkage ■
8	M-545016-S	3	Screw-Flange, Thread Forming (M5X0.8X16) ■	23	25 158 08-S	1	Bushing-Linkage, Throttle ■
9	24 090 03-S	1	Lever-Control, Throttle ■	24	24 079 01-S	1	Linkage-Throttle ■
10	M-446030-S	1	Nut (M4X0.7) ■	25	M-639010-S	2	Screw-HF (M6X1.0X10) ■
11	M-401030-S	1	Screw (M4X0.7X30) ■	26	24 126 04-S	2	Bracket-Support ■
12	24 079 02-S	1	Linkage-Choke ■		M-541050-S	1	Nut-HF (M5X0.8) ■ ●
13	24 090 05-S	1	Lever-Choke ■		X-20-1-S	1	Washer-Lock (.25) ■ ●
14	41 468 03-S	1	Washer-Spring (1/4) ■				
15	M-545020-S	1	Screw-Flange, Thread Forming (M5X.8X20) ■				

● Not illustrated

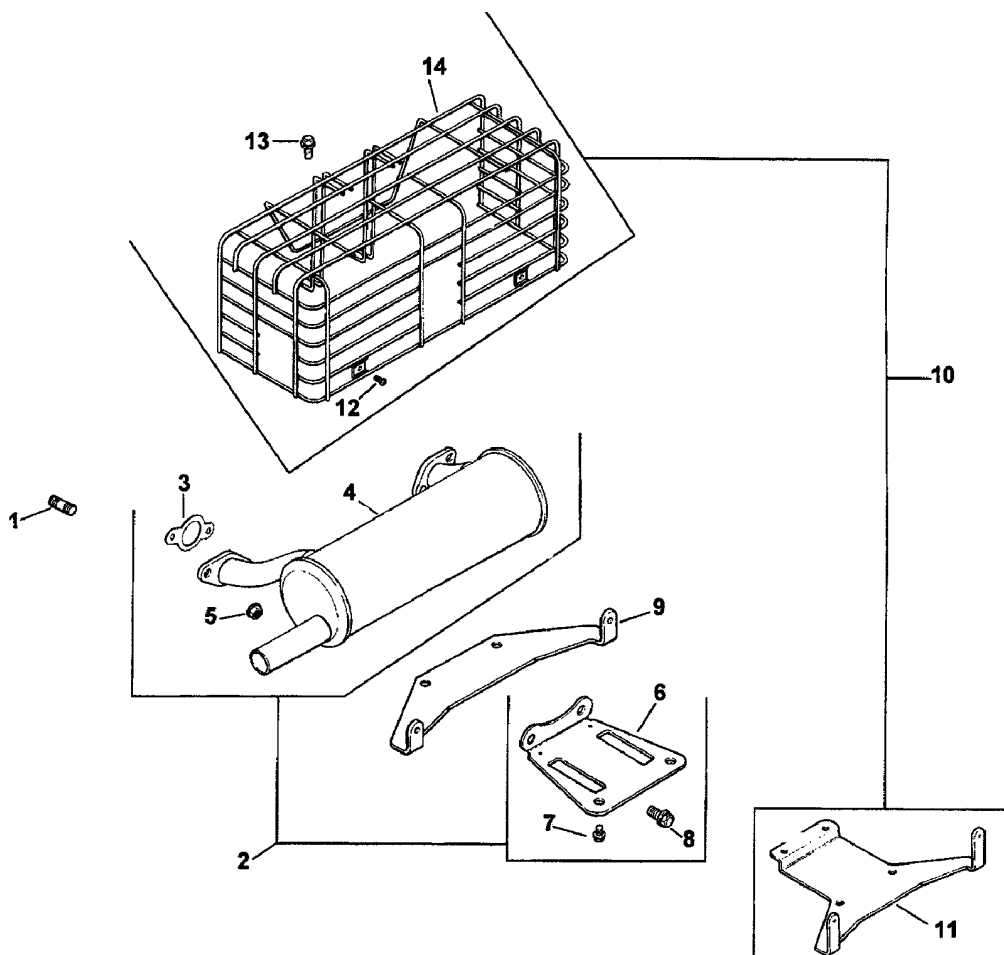
■ Obtain parts locally from a Kohler dealer



Air Intake Assembly Kohler Ch18S PS-62595

Ref.	Part Number	Qty.	Description
1	24 743 05-S	1	Kit-Air Cleaner Cover (Incl #2-5, 12) ●
2	54 755 01-S	1	Kit-Knob W/Seal (Incl #3-4) ●
3	25 341 03-S	1	Knob-Cover ●
4	24 153 20-S	1	O-Ring ●
5	24 096 67-S	1	Cover-Cleaner, Air ●
6	12 100 01-S	1	Nut-Wing ●
7	24 096 01-S	1	Cover-Air Cleaner, Inner ●
8	24 032 03-S	1	Seal-Air Cleaner, Inner ●
9	24 083 02-S	1	Element-Precleaner ●
10	47 083 03-S	1	Element-Cleaner, Air ●
11	M-639016-S	3	Screw-HF (M6X1.0X16) ●
12	24 126 21-S	1	Bracket-Base, Air Cleaner ●
13	24 094 03-S	1	Base-Air Cleaner ●
14	M-651055-S	4	Screw-HF ●
15	24 164 14-S	1	Manifold-Intake ●
16	24 041 01-S	2	Gasket-Manifold, Intake ●
17	24 041 16-S	1	Gasket, Cylinder Head ●

● Obtain parts locally from a Kohler dealer



Exhaust Assembly Kohler Ch18S PS-62595

Ref.	Part Number	Qty.	Description
1	25 072 04-S	4	Stud (M8X1.25X33) ●
2	24 786 06-S	1	Kit-Low Mount Muffler#1 Side Outlet (Incl #3-8) ●
3	24 041 02-S	2	Gasket-Exhaust ●
4	24 068 06-S	1	Muffler-Low Mount ●
5	M-841080-S	4	Nut-Flange (M8X1.25) ●
6	24 126 12-S	1	Bracket-Muffler ●
7	M-650012-S	2	Screw-HF (M6X1.0X12) ●
8	M-839020-S	2	Screw-HF (M8X1.25X20) ●
9	24 126 10-S	1	Bracket-Muffler Guard ●
10	24 755 80-S	1	Kit-Muffler Guard (Incl #11-14) ●
11	24 126 48-S	1	Bracket-Guard, Muffler ●
12	M-550010-S	2	Screw-HF (M5X0.8X10) ●
13	M-545016-S	2	Screw-Flange, Thread Forming (M5X0.8X16) ●
14	24 314 02-S	1	Guard-Muffler ●

● Obtain parts locally from a Kohler dealer

Attachments and Accessories

For 44044 Turf Sweeper 4800

Product Name	Model/Part
Lever-Pump Kit.....	107-3516

Notes:

Notes:



Count on it.