



Belt Guard Kit

DH 140 Series Lawn Tractor

Model No. 120-1180

Installation Instructions

Do not supply these instructions to the customer.

These instructions are for a dealer to install additional belt guards for machines sold in France.

Safety

Safety and Instructional Decals



Safety decals and instructions are easily visible to the operator and are located near any area of potential danger. Replace any decal that is damaged or lost.



120-1119

1. Fire hazard—read the *Operator's Manual*.

Installation

Loose Parts

Use the chart below to verify that all parts have been shipped.

Description	Qty.	Use
No parts required	—	Prepare for installation.
Left belt guard	1	Install the left belt guard.
Self-tapping screw (M4.2 x 13)	4	
Belt guard cover	1	Install the belt guard cover.
Self-tapping screws (M4.2 x 13)	2	
Right belt guard	1	Install the right belt guard.
Self-tapping screws (M4.2 x 13)	4	
Hex bolt (M4 x 10)	2	
Washer (M4.3)	2	
Hex nut (M4)	2	

Preparing for Installation

Important: Refer to the *Operator's Manual* if you are unfamiliar with the specifics of operating this machine before proceeding. The manual contains important information about safely operating the machine. If you do not know this information, you could seriously injure yourself or others.

1. Park the machine on a level, smooth surface with sufficient space to access both sides of the mowing deck.
2. Lower the mowing deck to the shortest cutting height.

⚠ WARNING

Before working on the machine, stop the engine, set the parking brake, remove the ignition key, and disconnect the spark plug wire.

⚠ CAUTION

If you leave the key in the ignition switch, someone could accidentally start the engine and seriously injure you or other bystanders.

Remove the key from the ignition and disconnect the wire from the spark plug before you do any maintenance. Set the wire aside so that it does not accidentally contact the spark plug.

3. Support the rear axle on both sides and remove both rear wheels.

Installing the Left Belt Guard

1. On the left side of the machine, disconnect the steering linkage.
2. Drill 4 holes with a diameter of 3.4 mm in the locations shown in Figure 1, Figure 2 and Figure 3. Install the left belt guard using the fasteners listed in Figure 1.

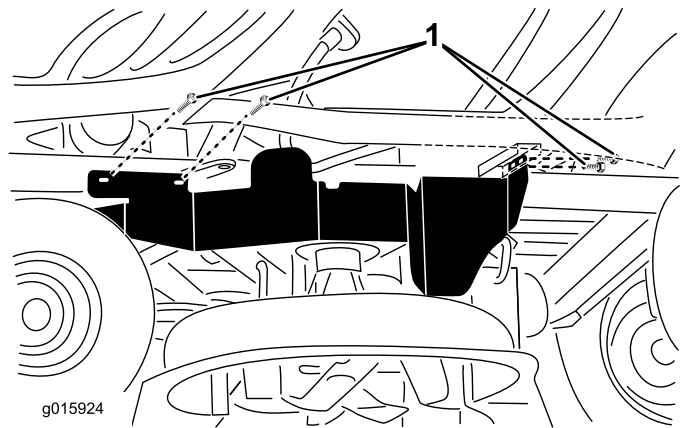


Figure 1

1. Self-tapping screw (M4.2 x 13) (4)

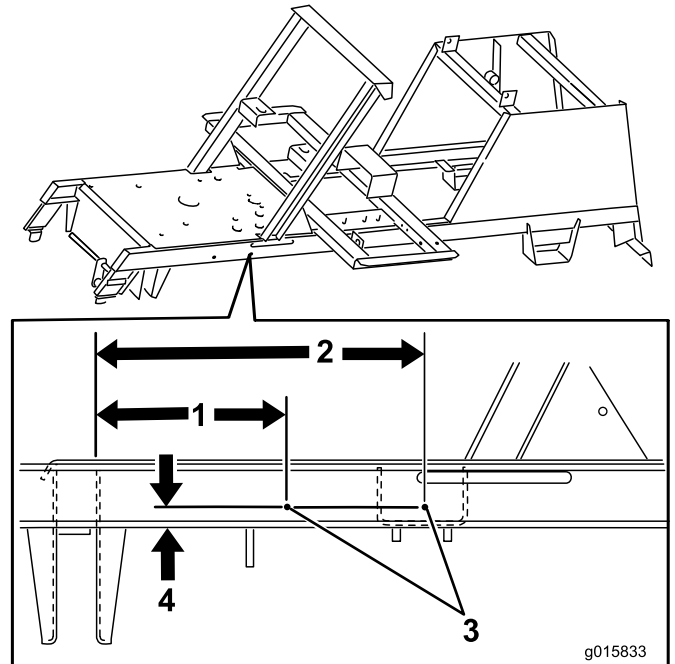


Figure 2

- | | |
|-----------|------------------------|
| 1. 148 mm | 3. 3.4 mm diameter (2) |
| 2. 257 mm | 4. 15.5 mm |

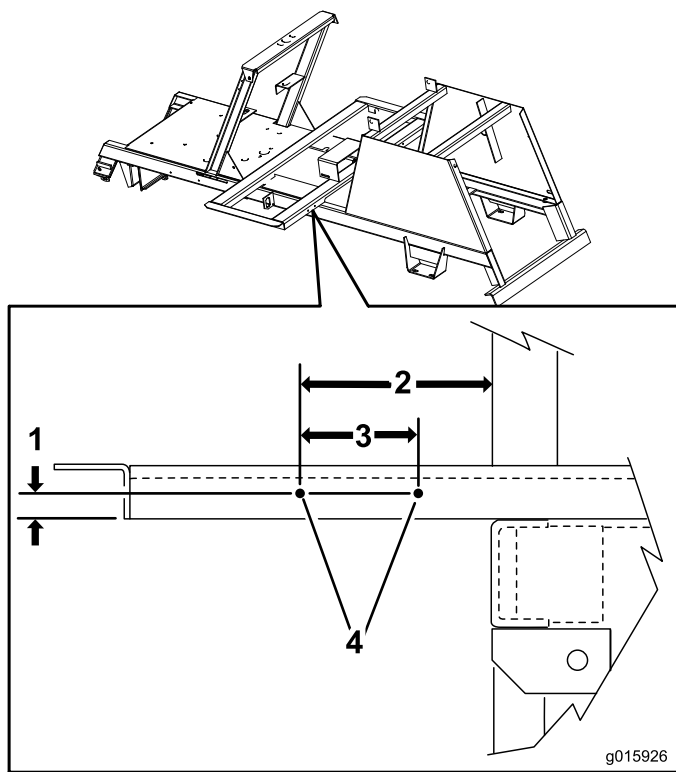


Figure 3

1. 8.5 mm
2. 53.5 mm
3. 32 mm
4. 3.4 mm diameter (2)

3. Verify that the guard is clear of all moving parts across their full range of operation, that it will not cause damage to wires, hoses or other components and that it will not interfere with the safe operation of the traction unit or the cutting deck.
4. Attach the left rear wheel.

Installing the Belt Guard Cover

On the right side of the machine, drill 2 holes with a diameter of 3.4 mm in the locations shown in Figure 4 and install the belt guard cover using the fasteners listed.

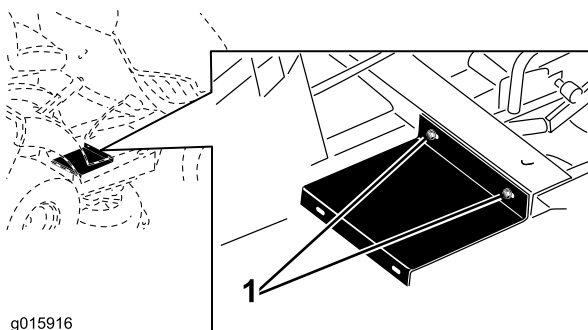


Figure 4

1. Self-tapping screws (M4.2 x 13) (2)

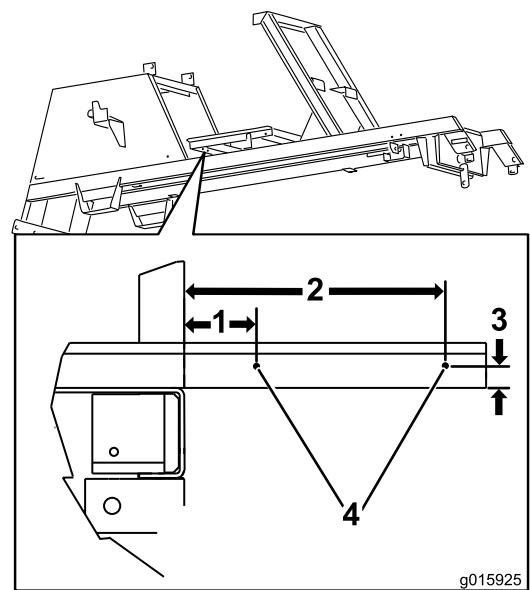


Figure 5

1. 40 mm
2. 145 mm
3. 12 mm
4. 3.4 mm diameter

Installing the Right Belt Guard

1. On the right side of the machine, drill 4 holes with a diameter of 3.4 mm in the locations shown in Figure 6, Figure 7, Figure 8 and Figure 9. Install the right belt guard using the fasteners listed in Figure 6.

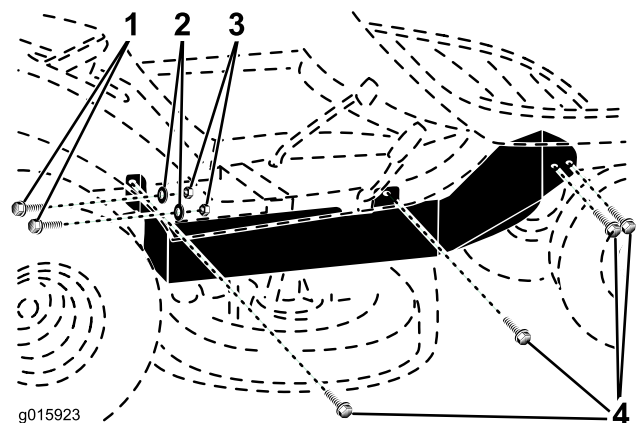


Figure 6

1. Hex bolt (M4 x 10) (2)
2. Washer (M4.3) (2)
3. Hex nut (M4) (2)
4. Self-tapping screws (M4.2 x 13) (4)

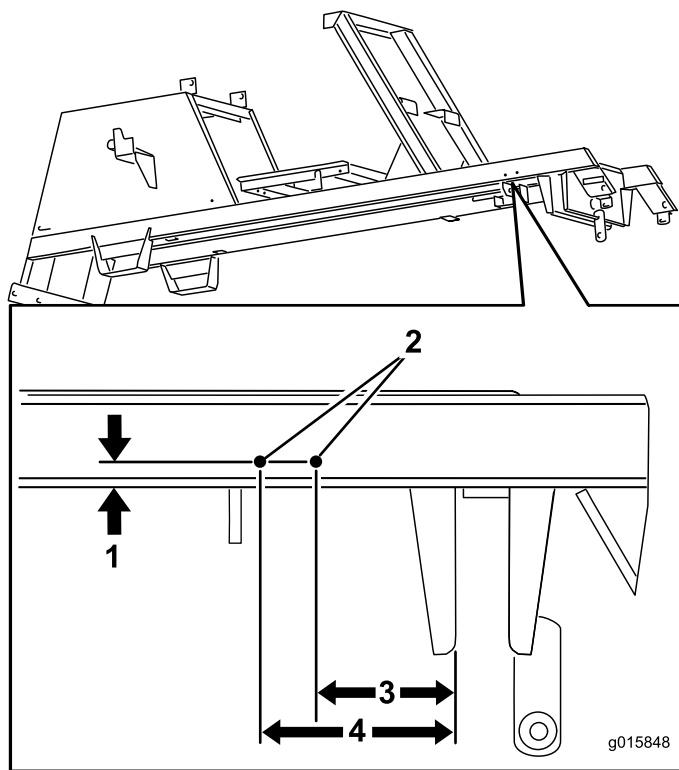


Figure 7

- | | |
|------------------------|-------------|
| 1. 15 mm | 3. 77.5 mm |
| 2. 3.4 mm diameter (2) | 4. 105.5 mm |

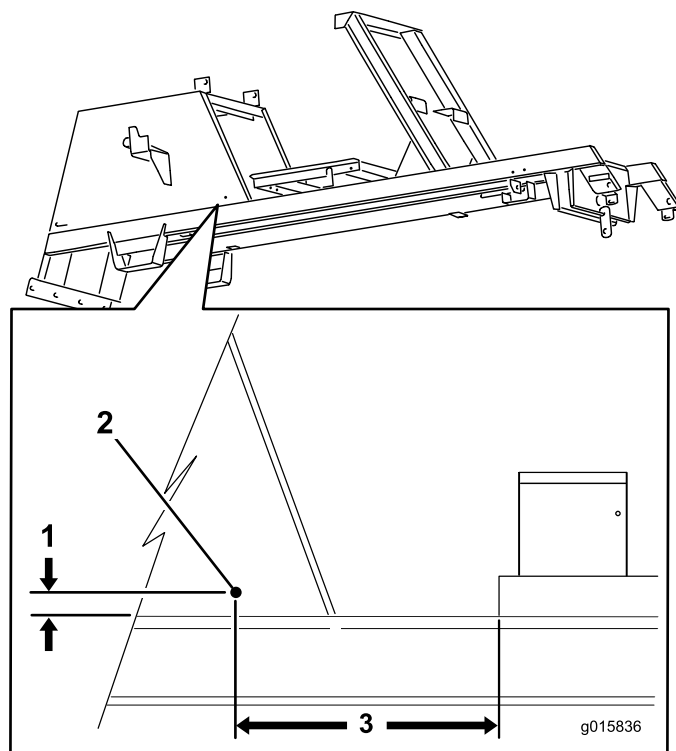


Figure 9

- | | |
|--------------------|-----------|
| 1. 17 mm | 3. 158 mm |
| 2. 3.4 mm diameter | |

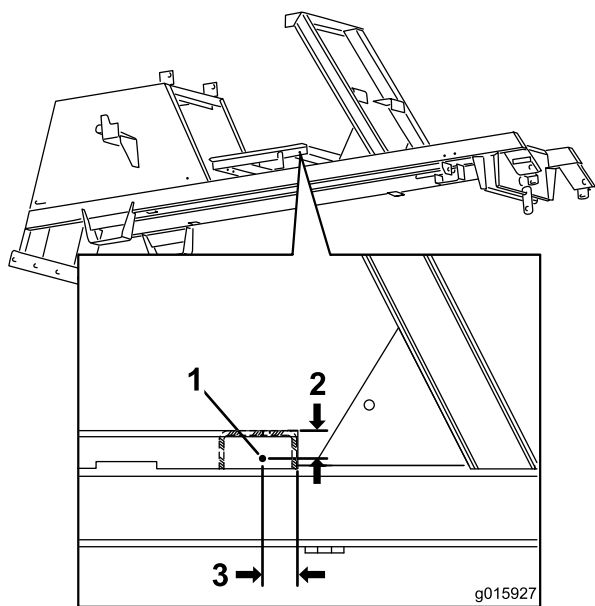


Figure 8

- | | |
|--------------------|----------|
| 1. 3.4 mm diameter | 3. 23 mm |
| 2. 18 mm | |

2. Verify that the guard is clear of all moving parts across their full range of operation, that it will not cause damage to wires, hoses or other components and that it will not interfere with the safe operation of the traction unit or the cutting deck.
3. Attach the right rear wheel.