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Parts Catalog

53cm Recycler® Lawn Mower

Model No. 20997—Serial No. 311000001 and Up

Ordering Replacement Parts

To order replacement parts, please supply the part number, the quantity, and the description of each part desired.

Understanding Reference Numbers

Each identified part in an illustration has a reference number. The reference number for a part also appears in the parts list, along with other information about the part.

This catalog uses two special reference number formats, one to indicate parts in a service assembly and another to indicate the quantity of a given part in an illustration.

Service Assembly Reference Numbers

Parts in service assemblies have reference numbers in the form a:b. The a represents the reference number of the entire service assembly and the b represents a sequential number unique to each part within the service assembly.

For example, a wheel assembly might be identified by reference number 6, the tire by 6:1, the valve by 6:2, and the wheel by 6:3. When you order the assembly identified by reference number 6, you receive all parts identified by reference numbers 6:1, 6:2, and 6:3. However, you may also order any part individually. Reference numbers of this type appear in illustration and in parts lists.

Reference Numbers Indicating Quantity

In an illustration, if a reference number indicates more than one part, the reference number has the form nX y. The n represents the quantity of the part, the X is the multiplication symbol, and the y represents the reference number.

For example, in an illustration, the reference number 2X 37 means that two of the parts identified by reference number 37 are indicated.

List of Abbreviations

AR: as required

ASM: assembly

BBC: blade brake control

BHTF: button head thread forming

CARR: carriage

CCW: counter clockwise

CW: clockwise

DEG: degrees

DPA: Dual Point Adjustment

ECM: electronic control module

EXT: external

FH: flat head

GA: gauge

HD: heavy-duty

HF: hex flange

HH: hex head

HHF: hex head flange

HHFTF: hex head flange thread forming

HJ: hex jam

HLH: hex lag head

HOC: height-of-cut

HSBH: hex socket button head

HSFH: hex socket flat head

HSH: hex socket head

HWH: hex washer head

HWHTF: hex washer head thread forming

HYD: hydraulic

LH: left hand

LP: Liquid Propane

NI: nylon insert

NPTF: national pipe thread fine

PFH: phillips flat head

PPH: phillips pan head

PPHTF: phillips pan head thread forming

PRH: phillips round head

PTH: phillips truss head

PTO: power-take-off

RH: right hand

ROPS: roll-over protection system

RRB: rear roller brush

SFH: slotted fillister head

SHH: slotted hex head

SHWH: slotted hex washer head

SPH: slotted pan head

SQH: square head

SRH: slotted round head

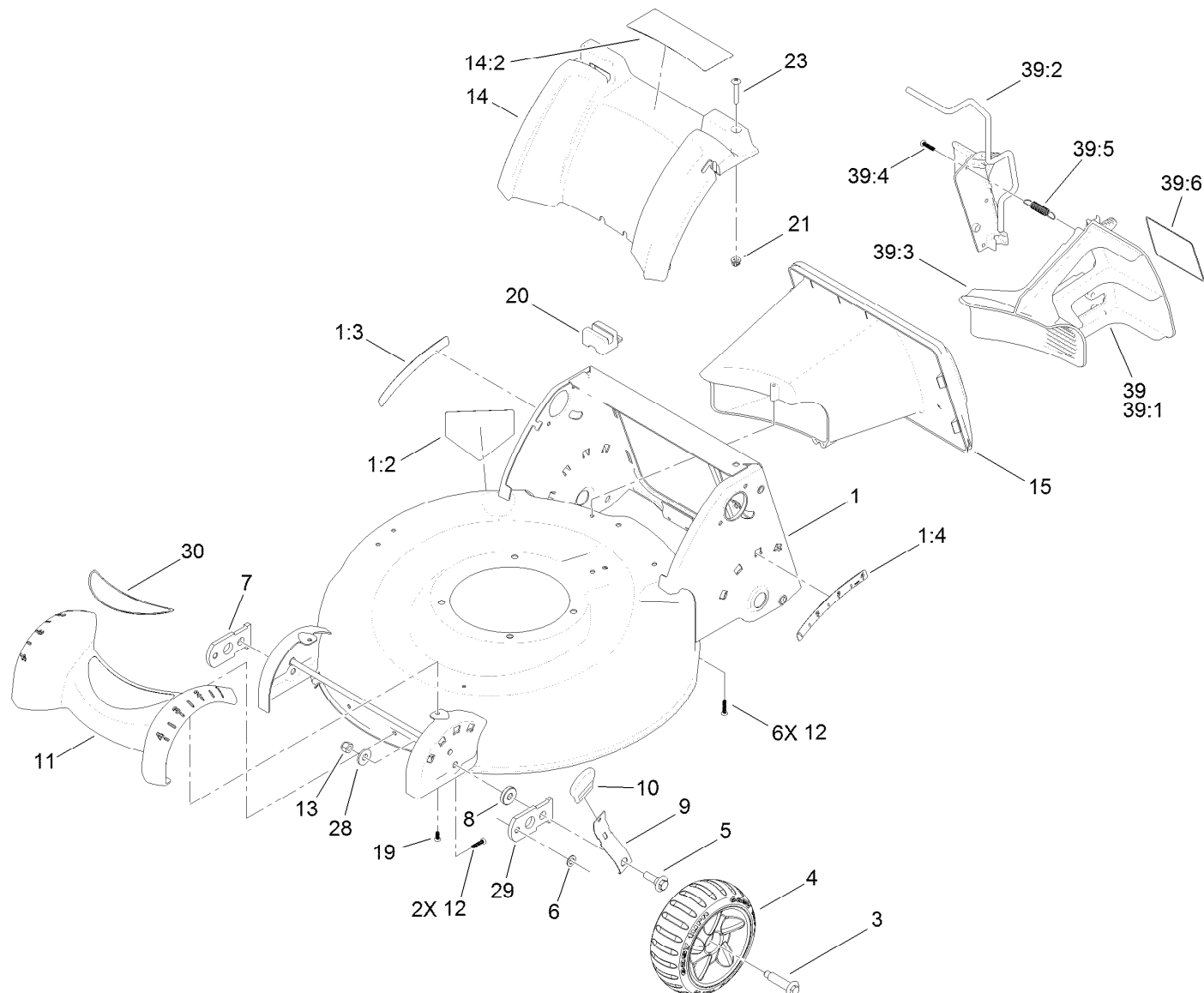
STD: standard

TAP: self tapping

TTH: torx truss head

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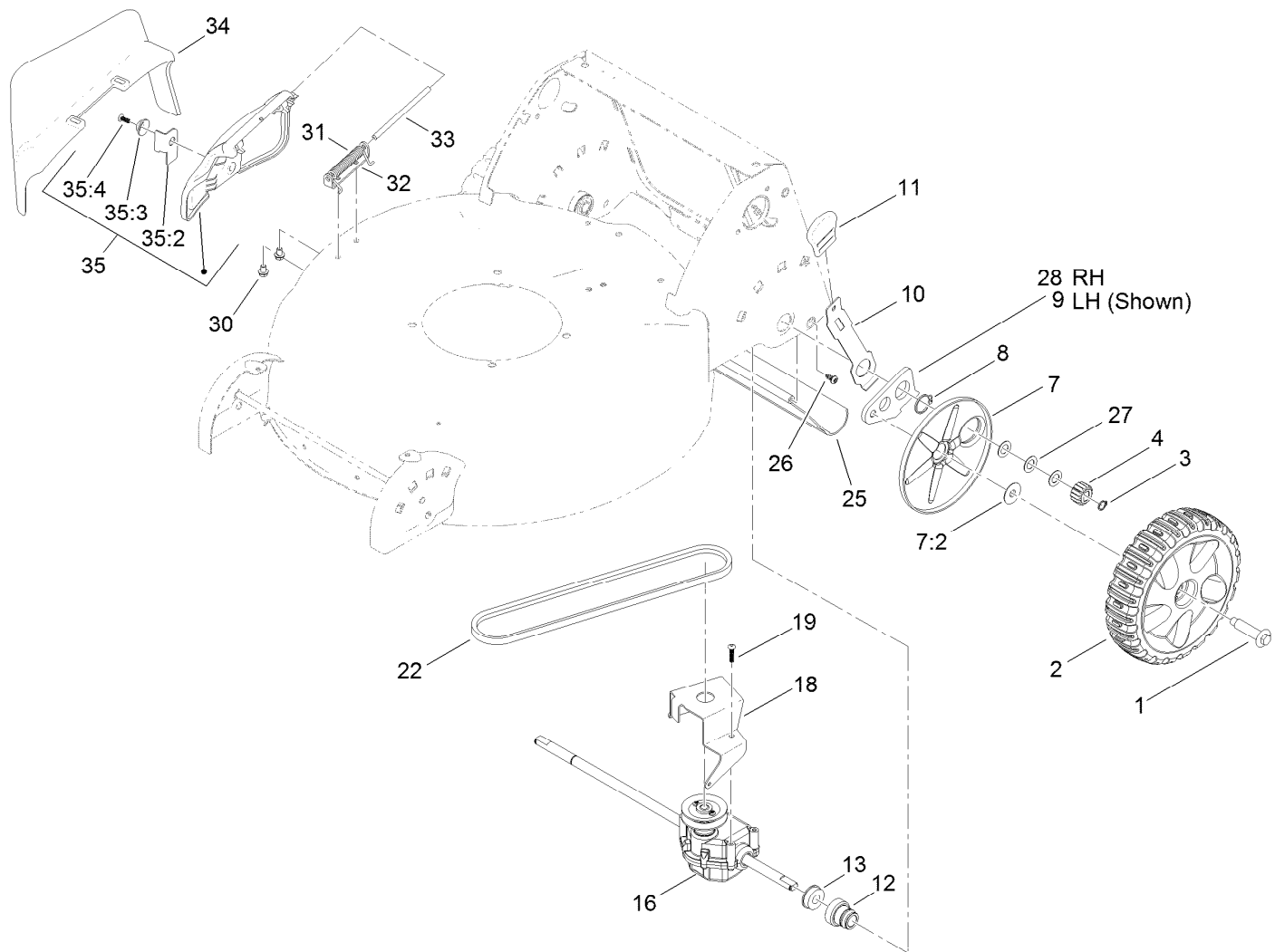


Housing and Rear Cover Assembly

Ref.	Part Number	Qty.	Description
1	119-3846	1	21 Inch Deck ASM
1:2	112-8760	1	Decal-Danger
1:3	108-7450	1	Decal-HOC, RH
1:4	108-7451	1	Decal-HOC, LH
3	614650	2	Bolt-Shoulder
4	119-3777	2	7 Inch Wheel And Tire ASM
5	614672	2	Bolt-Shoulder
6	40-1940	2	Washer
7	107-3877	1	Arm-Pivot, RH
8	92-4890	2	Washer
9	107-3878	2	Arm-Spring
10	110-0549	2	Knob-HOC
11	107-3926	1	Cover-Front
12	108-7476	8	Screw-Plastite
13	3296-39	2	Nut-Lock, NI
14	115-3177	1	Cover-Rear

Ref.	Part Number	Qty.	Description
14:2	114-2820	1	Decal-Warning
15	110-9455	1	Tunnel
19	108-7475	2	Screw-Plastite
20	117-5905	1	Module-Switch
21	94-1610	2	Nut-Clip
23	108-0965	2	Screw-PTH
28	80-6990	2	Washer-Hardened
29	108-1044	1	Arm-Pivot, LH
30	120-1947	1	Decal-Front (Ce)
39	110-9468	1	Mulch Plug ASM ●
39:1	110-9446	1	Plug-Mulch, LH
39:2	110-9448	1	Latch-Plug, Mulch
39:3	110-9447	1	Plug-Mulch, RH
39:4	108-7476	3	Screw-Plastite
39:5	110-9458	1	Spring-Extension
39:6	110-9457	1	Decal-Plug, Mulch

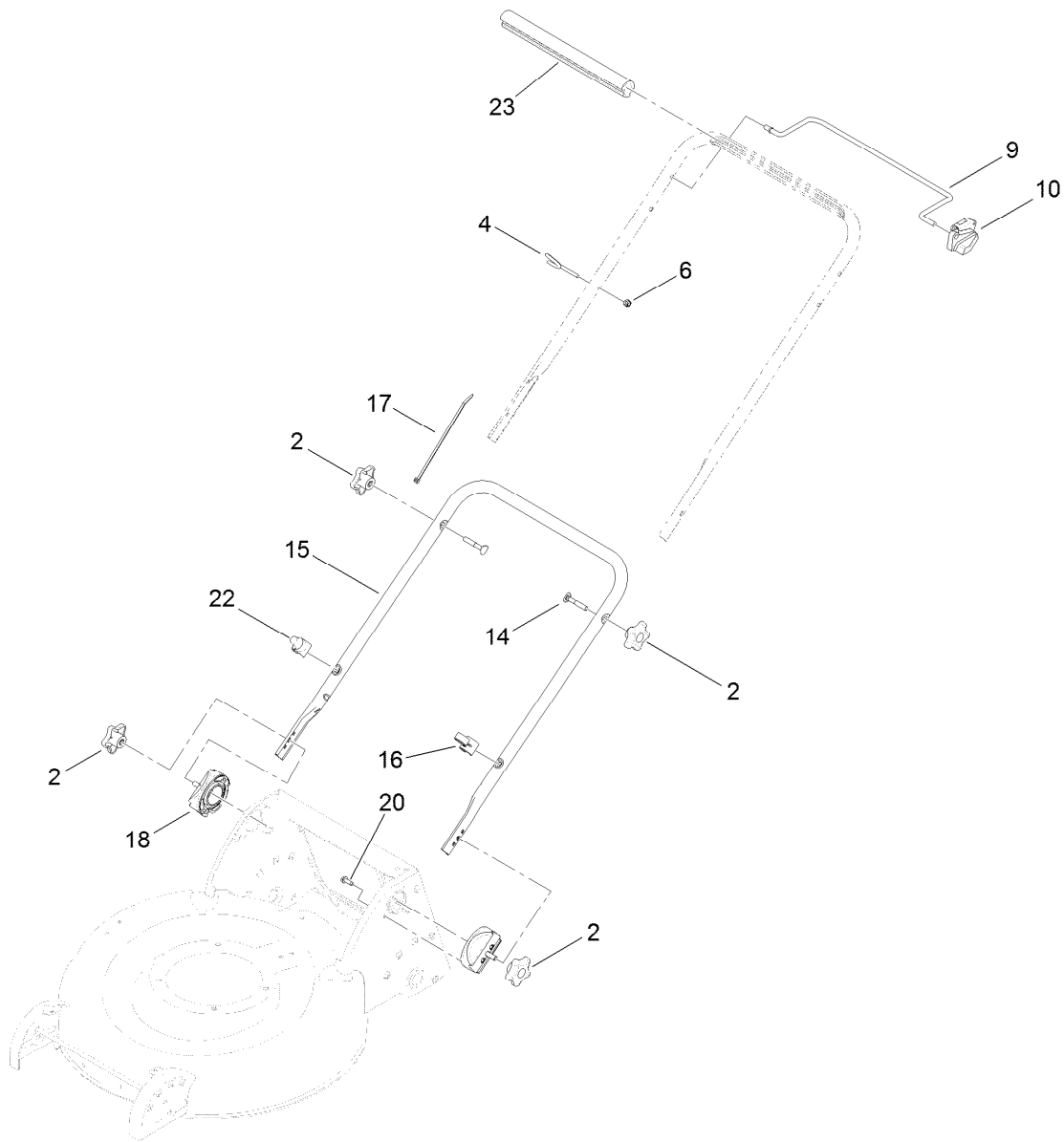
● Not illustrated



Rear Axle and Transmission Assembly

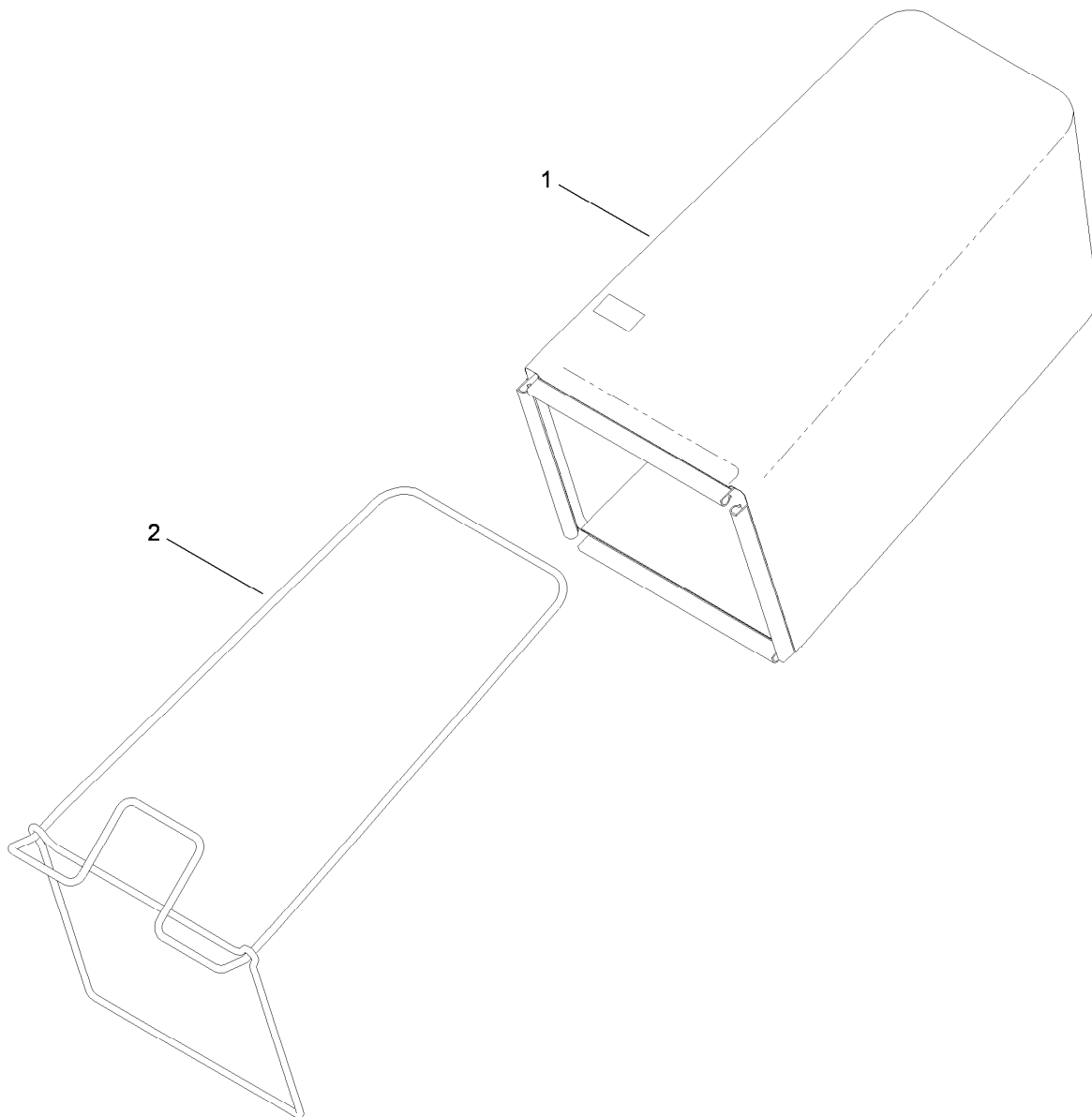
Ref.	Part Number	Qty.	Description
1	614650	2	Bolt-Shoulder
2	119-7067	2	8 Inch Wheel And Gear ASM (White)
3	32151-61	2	Ring-Retaining
4	110-9417	2	Gear-Pinion, 15T
7	110-1792	2	Wheel Cover ASM
7:2	614426	1	Washer-Stepped
8	32151-36	2	Ring-Retaining
9	108-9344	1	Arm-Rear Pivot, LH
10	110-9445	2	Arm-Spring, Rear
11	110-0549	2	Knob-HOC
12	104-8698	2	Retainer-Bearing, HOC
13	104-8699	2	Bearing-Ball
16	110-9479	1	Transmission ASM
18	114-7977-03	1	Bracket-Transmission

Ref.	Part Number	Qty.	Description
19	120-0185	3	Screw-Pan Head, T20
22	110-9429	1	V-Belt
25	112-8768	1	Shield-Trailing
26	117-1092	2	Screw-PTH
27	36-4780	3	Washer-Plain
28	108-9343	1	Arm-Rear Pivot, RH
30	99-8445	2	Screw-HWH
31	99-5293	1	Spring-Torsion
32	112-6416	1	Bracket-Cover
33	99-5291	1	Rod-Cover
34	105-3028	1	Chute-Discharge, Side
35	106-8376	1	Discharge Door ASM
35:2	107-0795	1	Latch-Door
35:3	107-7456	1	Cap-Door
35:4	107-7461	1	Screw-Plastite



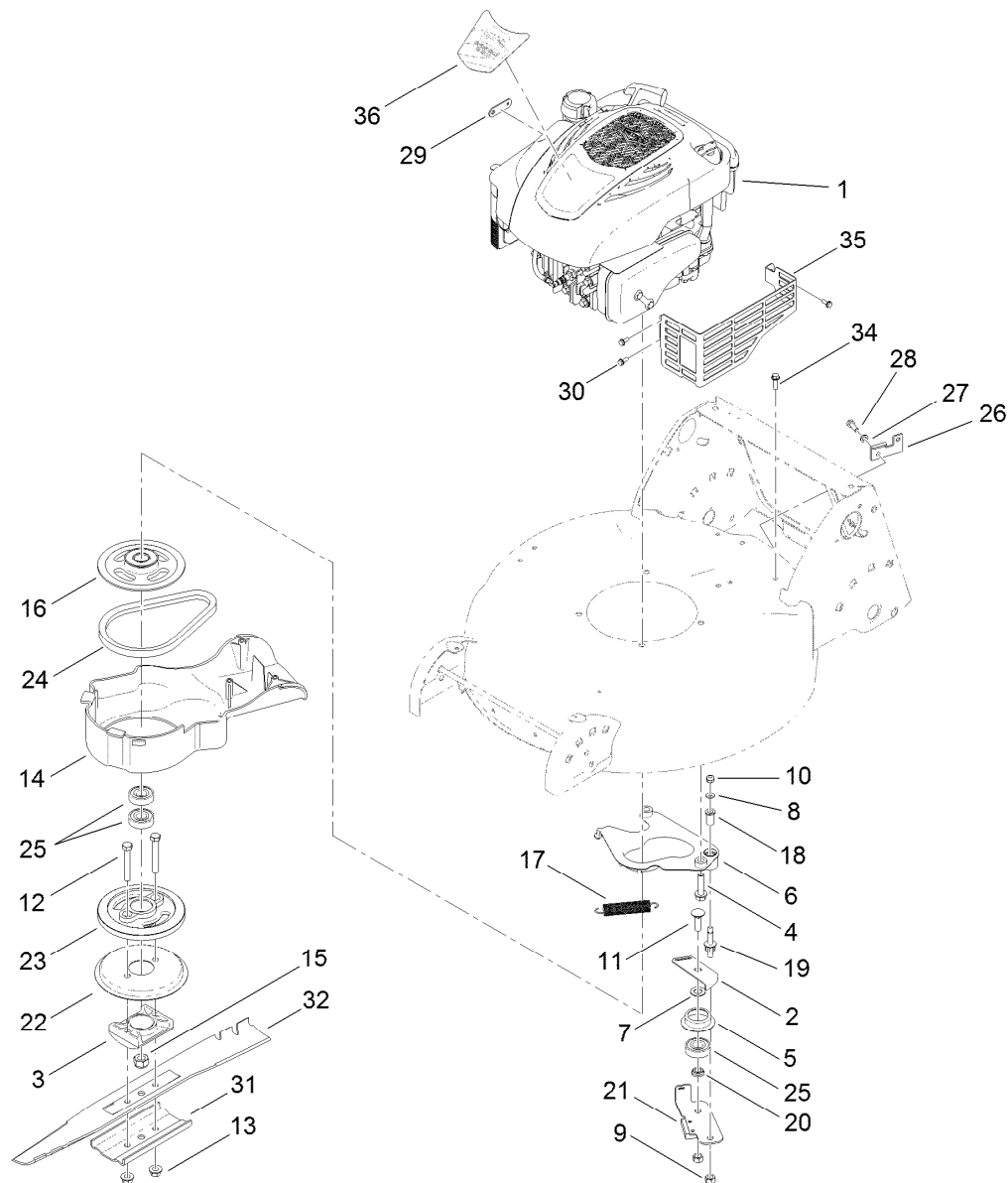
Handle Assembly

Ref.	Part Number	Qty.	Description
2	117-5976	4	Knob-Handle, Locking
4	86-9671	1	Guide-Rope
6	3296-73	1	Nut-Lock, NI
9	105-1837-03	1	Bail-Control
10	104-8682	1	Stop-Pivot
14	112-8876	2	Screw-Handle
15	110-1828-05	1	Handle-Lower
16	114-7988	1	Guide-Cable
17	614249	4	Strap-Tie
18	119-7021	2	Handle Mount ASM
20	49-2040	4	Screw-HWHTF
22	117-4141	1	Guide-Rope, Lower
23	120-5216	1	Grip-Handle, Comfort



Rear Bag Assembly

<i>Ref.</i>	<i>Part Number</i>	<i>Qty.</i>	<i>Description</i>
1	119-7000	1	Grass Bag ASM
2	112-8750-03	1	Frame-Bag



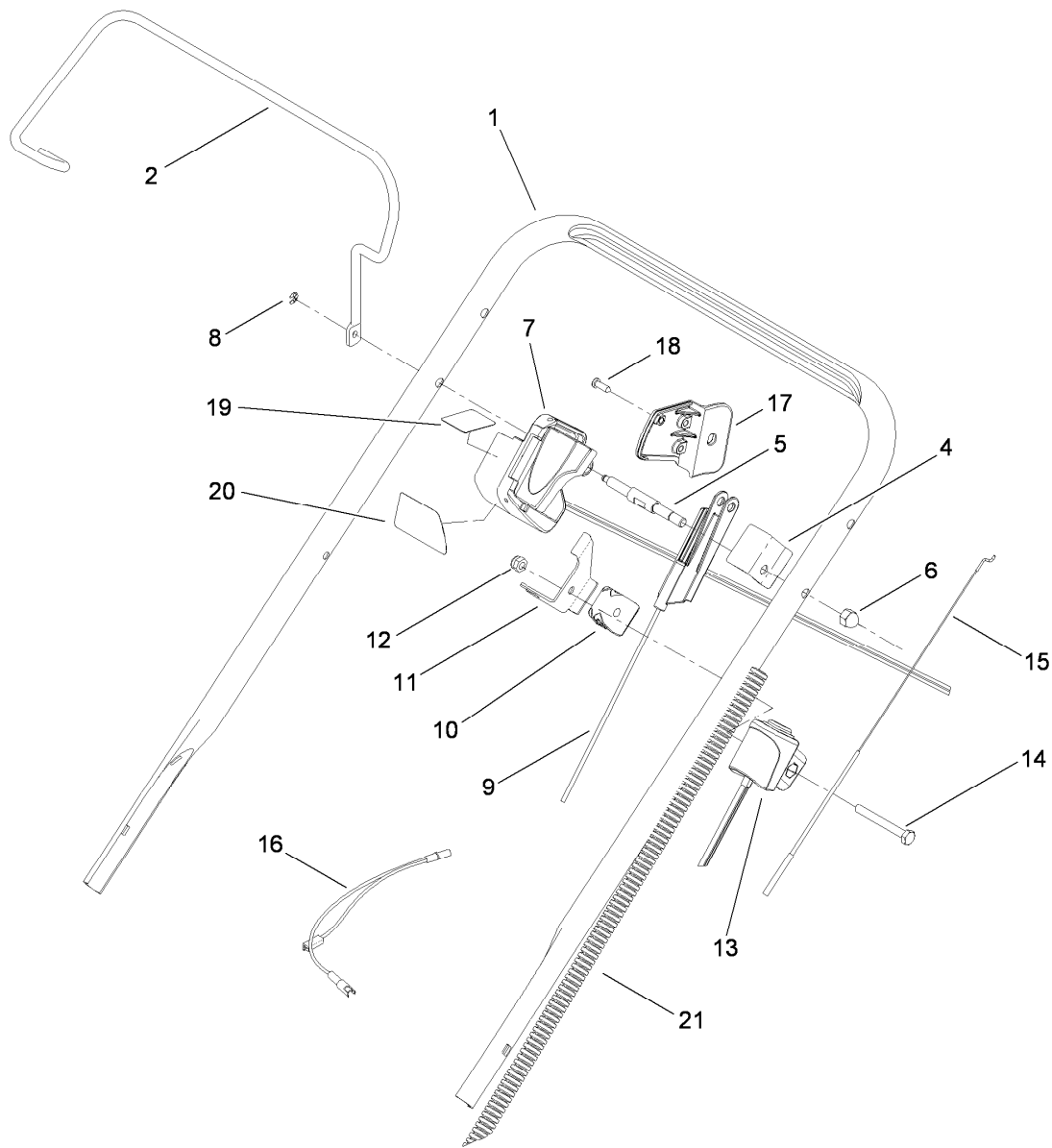
Engine, Brake and Blade Assembly

Ref.	Part Number	Qty.	Description
1		1	Engine-Briggs, 126T02-0326-B1 ●■
2	107-7471	1	Plate-Guide
3	107-7487	1	Support-Blade
4	32144-102	3	Screw-HWH
5	108-3790	1	Retainer-Belt
6	108-9341	1	Plate-Anchor
7	605256	1	Washer
8	3256-16	1	Washer-Flat
9	603773	2	Nut
10	3296-73	1	Nut-Lock, NI
11	3231-25	1	Screw-CARR
12	3211-42	2	Screw-HH
13	54-9190	2	Nut-Lock
14	112-1525	1	Cover-BBC
15	108-9342	1	Nut-Hex
16	117-5970	1	Pulley-BBC
17	108-3792	1	Spring-Tension, Brake

Ref.	Part Number	Qty.	Description
18	107-0797	1	Bushing
19	107-0759	1	Bolt-Shoulder
20	107-0758	1	Spacer-Bearing
21	120-3327	1	Brake Arm ASM
22	108-3787	1	Disc
23	107-0754	1	Drum
24	110-1790	1	Belt-BBC
25	100-1048	3	Bearing-Ball
26	110-1780	1	Clamp-Cable, BBC
27	3253-3	1	Washer-Lock
28	321-4	1	Screw-HH
29	119-3813	1	Plate-Terminal
30	32144-1	4	Screw-Taptite
31	108-3766-03	1	Support-Blade
32	108-0954-03	1	Blade-21 Inch
34	46-8091	3	Screw-HWH
35	104-7577-03	1	Shield-Muffler
36	120-1935	1	Decal-Shroud

● Not serviced separately

■ Obtain parts from www.briggsandstratton.com



Upper Handle Assembly

Ref.	Part Number	Qty.	Description
1	119-3823-05	1	Handle-Upper
2	119-3798-03	1	Bail-Brake
4	119-3837	1	Bracket-Handle, Stop
5	119-3799	1	Pin-Pivot
6	119-7048	1	Nut-Acorn
7	117-5908	1	Safety Switch ASM
8	110-1758	1	Ring-Retaining
9	108-7520	1	Cable-Brake
10	92-7729	1	Anchor-Cable, Upper
11	119-3800	1	Bracket-Stop

Ref.	Part Number	Qty.	Description
12	3296-73	1	Nut-Lock, NI
13	117-5975	1	Switch Housing ASM
14	321-50	1	Screw-HH
15	107-3902	1	Cable-Traction
16	119-3816	1	Harness-Wire
17	108-7532	1	Cover-Switch
18	32144-111	3	Screw-PPH
19	119-3796	1	Decal-Control, Blade
20	119-3821	1	Decal-Brake Control, Blade
21	119-3778	1	Tube-Loom, Split

Notes:

Notes:



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