Form No. 3368-804 Rev A

TORO®

Count on it.

Parts Catalog

# 53cm Recycler® Lawn Mower

**Model No. 20997—Serial No. 311000001 and Up**

CE

Register at www.Toro.com.

Original Instructions (EN)

# Ordering Replacement Parts

To order replacement parts, please supply the part number, the quantity, and the description of each part desired.

**Understanding Reference Numbers**

Each identified part in an illustration has a reference number. The reference number for a part also appears in the parts list, along with other information about the part.

This catalog uses two special reference number formats, one to indicate parts in a service assembly and another to indicate the quantity of a given part in an illustration.

**Service Assembly Reference Numbers**

Parts in service assemblies have reference numbers in the form a:b. The a represents the reference number of the entire service assembly and the b represents a sequential number unique to each part within the service assembly.

For example, a wheel assembly might be identified by reference number 6, the tire by 6:1, the valve by 6:2, and the wheel by 6:3. When you order the assembly identified by reference number 6, you receive all parts identified by reference numbers 6:1,6:2, and 6:3. However, you may also order any part individually. Reference numbers of this type appear in illustration and in parts lists.

**Reference Numbers Indicating Quantity**

In an illustration, if a reference number indicates more than one part, the reference number has the form nX y. The n represents the quantity of the part, the X is the multiplication symbol, and the y represents the reference number.

For example, in an illustration, the reference number 2X 37 means that two of the parts identified by reference number 37 are indicated.

# List of Abbreviations

**AR:** as required

**ASM:** assembly

**BBC:** blade brake control

**BHTF:** button head thread forming

**CARR:** carriage

**CCW:** counter clockwise

**CW:** clockwise

**DEG:** degrees

**DPA:** Dual Point Adjustment

**ECM:** electronic control module

**EXT:** external

**FH:** flat head

**GA:** gauge

**HD:** heavy-duty

**HF:** hex flange

**HH:** hex head

**HHF:** hex head flange

**HHFTF:** hex head flange thread forming

**HJ:** hex jam

**HLH:** hex lag head

**HOC:** height-of-cut

**HSBH:** hex socket button head

**HSFH:** hex socket flat head

**HSH:** hex socket head

**HWH:** hex washer head

**HWHTF:** hex washer head thread forming

**HYD:** hydraulic

**LH:** left hand

**LP:** Liquid Propane

**NI:** nylon insert

**NPTF:** national pipe thread fine

**PFH:** phillips flat head

**PPH:** phillips pan head

**PPHTF:** phillips pan head thread forming

**PRH:** phillips round head

**PTH:** phillips truss head

**PTO:** power-take-off

**RH:** right hand

**ROPS:** roll-over protection system

**RRB:** rear roller brush

**SFH:** slotted fillister head

**SHH:** slotted hex head

**SHWH:** slotted hex washer head

**SPH:** slotted pan head

**SQH:** square head

**SRH:** slotted round head

**STD:** standard

**TAP:** self tapping

**TTH:** torx truss head

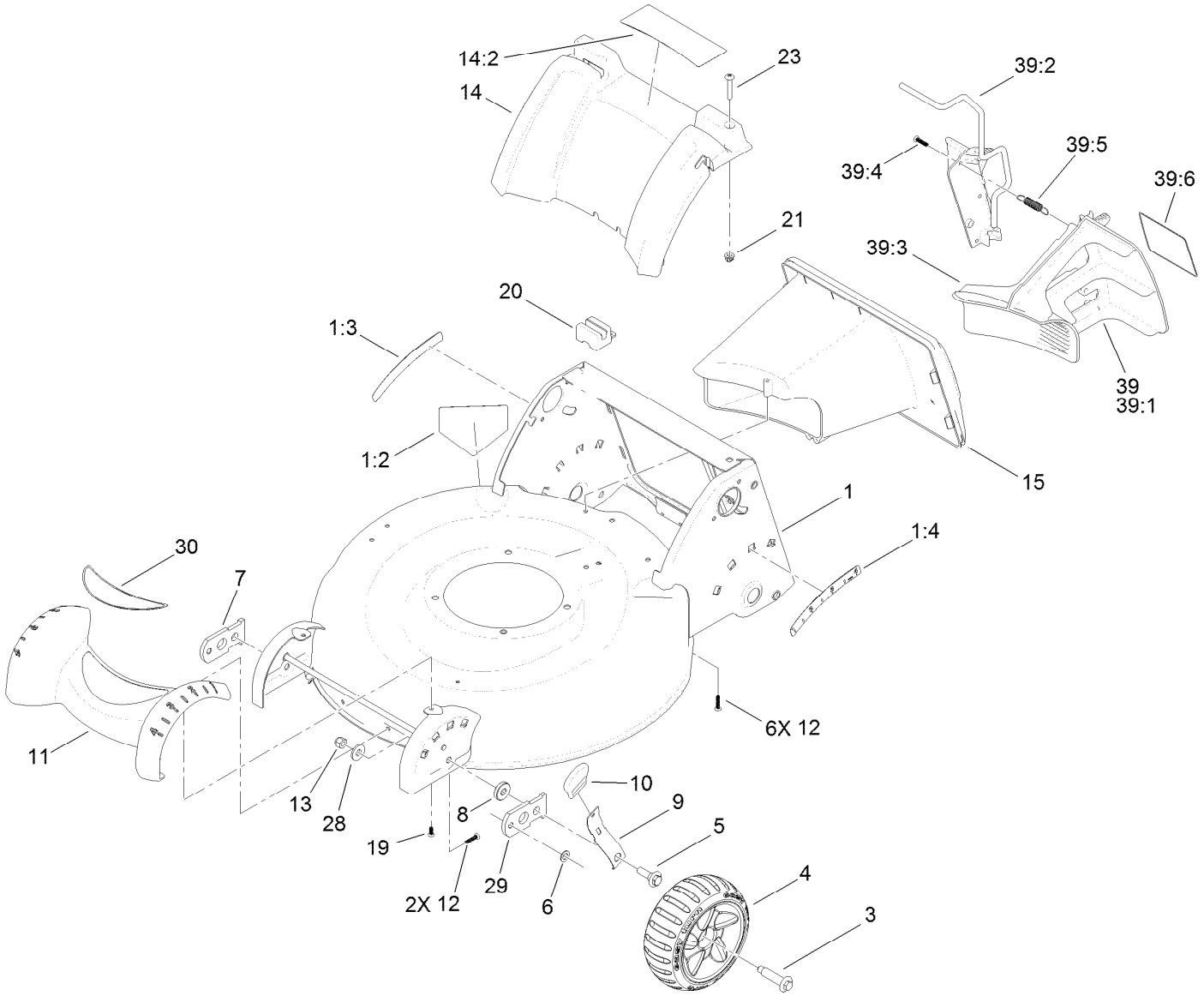
© 2011—The Toro® Company
8111 Lyndale Avenue South
Bloomington, MN 55420



Contact us at www.Toro.com.
Printed in the USA.
All Rights Reserved

# Contents

Housing and Rear Cover Assembly . . . . . 4
Rear Axle and Transmission Assembly . . . . . 5
Handle Assembly . . . . . 6
Rear Bag Assembly . . . . . 7
Engine, Brake and Blade Assembly . . . . . 8
Upper Handle Assembly . . . . . 9

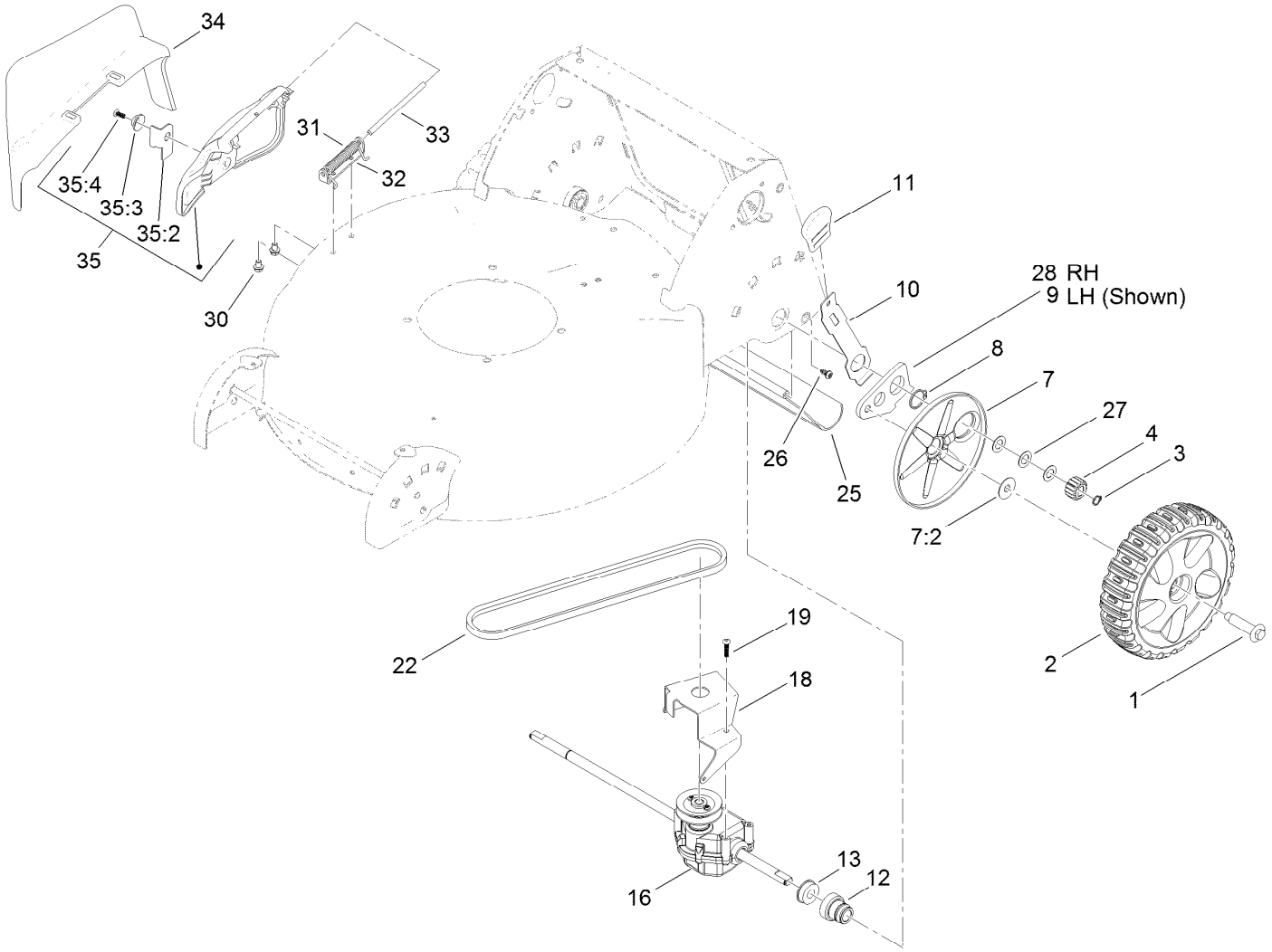



# Housing and Rear Cover Assembly

| Ref. | Part Number | Qty. | Description |
|---|---|---|---|
| 1 | 119-3846 | 1 | 21 Inch Deck ASM |
| 1:2 | 112-8760 | 1 | Decal-Danger |
| 1:3 | 108-7450 | 1 | Decal-HOC, RH |
| 1:4 | 108-7451 | 1 | Decal-HOC, LH |
| 3 | 614650 | 2 | Bolt-Shoulder |
| 4 | 119-3777 | 2 | 7 Inch Wheel And Tire ASM |
| 5 | 614672 | 2 | Bolt-Shoulder |
| 6 | 40-1940 | 2 | Washer |
| 7 | 107-3877 | 1 | Arm-Pivot, RH |
| 8 | 92-4890 | 2 | Washer |
| 9 | 107-3878 | 2 | Arm-Spring |
| 10 | 110-0549 | 2 | Knob-HOC |
| 11 | 107-3926 | 1 | Cover-Front |
| 12 | 108-7476 | 8 | Screw-Plastite |
| 13 | 3296-39 | 2 | Nut-Lock, NI |
| 14 | 115-3177 | 1 | Cover-Rear |

| Ref. | Part Number | Qty. | Description |
|---|---|---|---|
| 14:2 | 114-2820 | 1 | Decal-Warning |
| 15 | 110-9455 | 1 | Tunnel |
| 19 | 108-7475 | 2 | Screw-Plastite |
| 20 | 117-5905 | 1 | Module-Switch |
| 21 | 94-1610 | 2 | Nut-Clip |
| 23 | 108-0965 | 2 | Screw-PTH |
| 28 | 80-6990 | 2 | Washer-Hardened |
| 29 | 108-1044 | 1 | Arm-Pivot, LH |
| 30 | 120-1947 | 1 | Decal-Front (Ce) |
| 39 | 110-9468 | 1 | Mulch Plug ASM ● |
| 39:1 | 110-9446 | 1 | Plug-Mulch, LH |
| 39:2 | 110-9448 | 1 | Latch-Plug, Mulch |
| 39:3 | 110-9447 | 1 | Plug-Mulch, RH |
| 39:4 | 108-7476 | 3 | Screw-Plastite |
| 39:5 | 110-9458 | 1 | Spring-Extension |
| 39:6 | 110-9457 | 1 | Decal-Plug, Mulch |

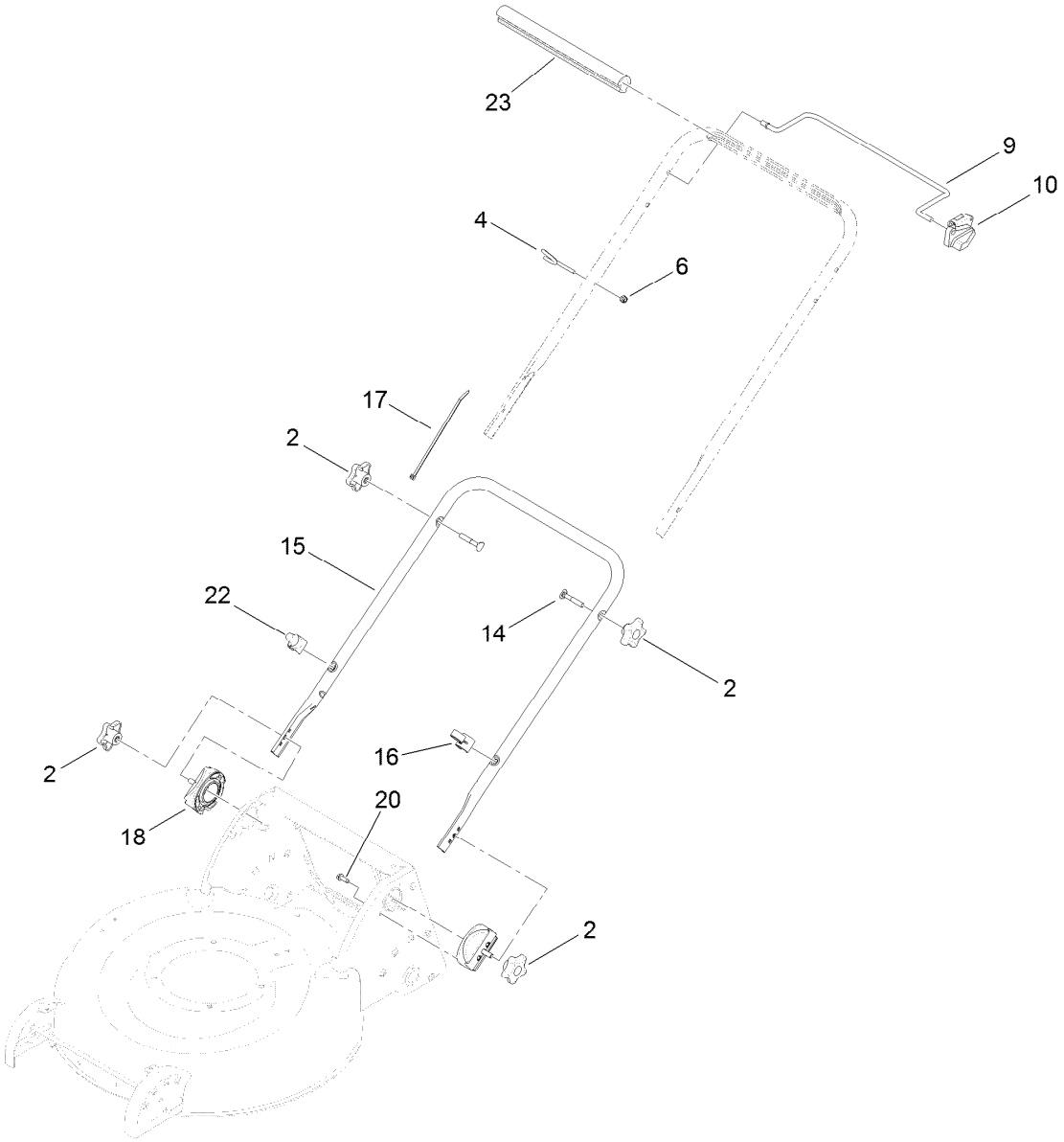
● Not illustrated




# Rear Axle and Transmission Assembly

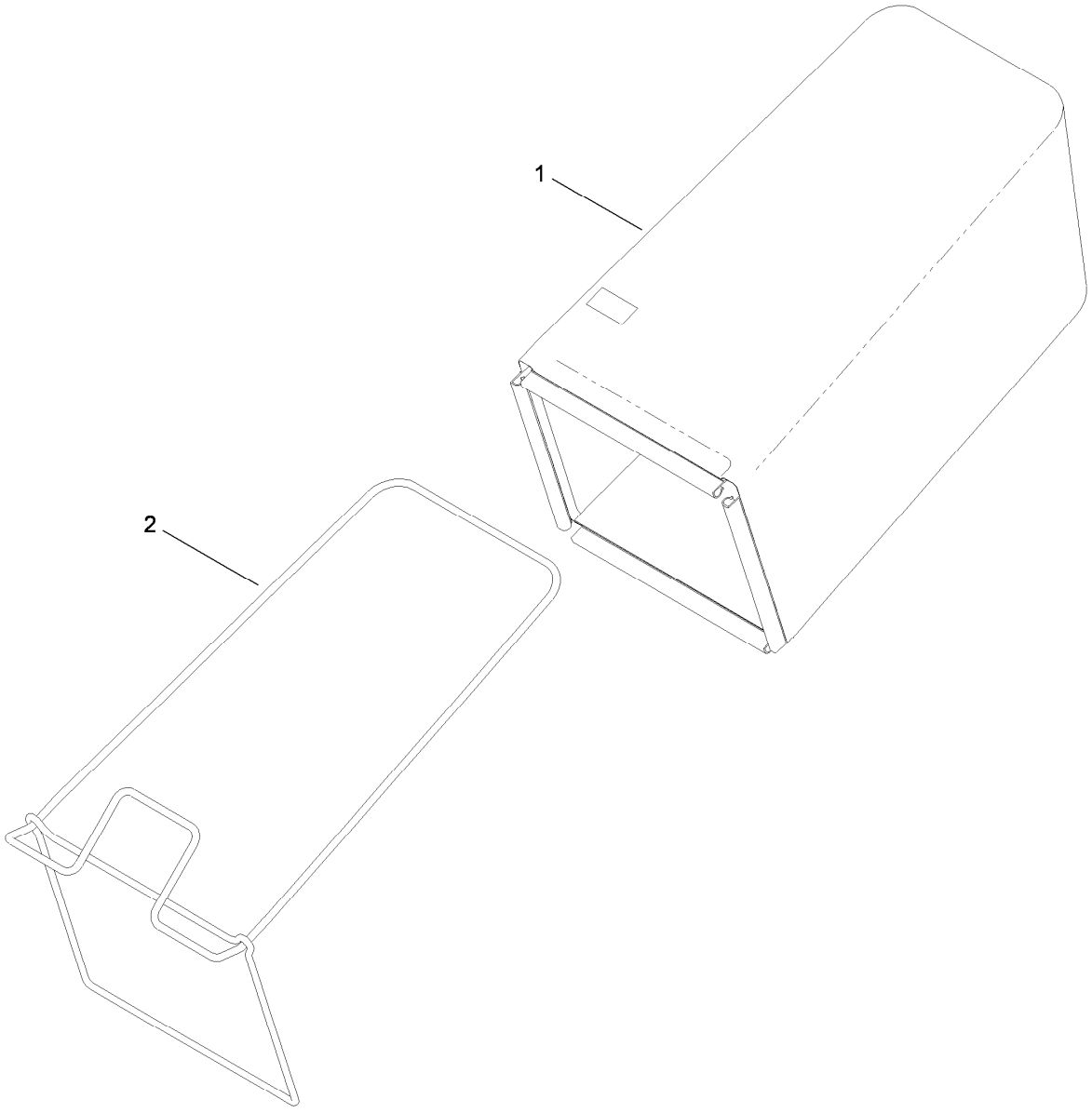
| Ref. | Part Number | Qty. | Description |
|---|---|---|---|
| 1 | 614650 | 2 | Bolt-Shoulder |
| 2 | 119-7067 | 2 | 8 Inch Wheel And Gear ASM (White) |
| 3 | 32151-61 | 2 | Ring-Retaining |
| 4 | 110-9417 | 2 | Gear-Pinion, 15T |
| 7 | 110-1792 | 2 | Wheel Cover ASM |
| 7:2 | 614426 | 1 | Washer-Stepped |
| 8 | 32151-36 | 2 | Ring-Retaining |
| 9 | 108-9344 | 1 | Arm-Rear Pivot, LH |
| 10 | 110-9445 | 2 | Arm-Spring, Rear |
| 11 | 110-0549 | 2 | Knob-HOC |
| 12 | 104-8698 | 2 | Retainer-Bearing, HOC |
| 13 | 104-8699 | 2 | Bearing-Ball |
| 16 | 110-9479 | 1 | Transmission ASM |
| 18 | 114-7977-03 | 1 | Bracket-Transmission |

| Ref. | Part Number | Qty. | Description |
|---|---|---|---|
| 19 | 120-0185 | 3 | Screw-Pan Head, T20 |
| 22 | 110-9429 | 1 | V-Belt |
| 25 | 112-8768 | 1 | Shield-Trailing |
| 26 | 117-1092 | 2 | Screw-PTH |
| 27 | 36-4780 | 3 | Washer-Plain |
| 28 | 108-9343 | 1 | Arm-Rear Pivot, RH |
| 30 | 99-8445 | 2 | Screw-HWH |
| 31 | 99-5293 | 1 | Spring-Torsion |
| 32 | 112-6416 | 1 | Bracket-Cover |
| 33 | 99-5291 | 1 | Rod-Cover |
| 34 | 105-3028 | 1 | Chute-Discharge, Side |
| 35 | 106-8376 | 1 | Discharge Door ASM |
| 35:2 | 107-0795 | 1 | Latch-Door |
| 35:3 | 107-7456 | 1 | Cap-Door |
| 35:4 | 107-7461 | 1 | Screw-Plastite |



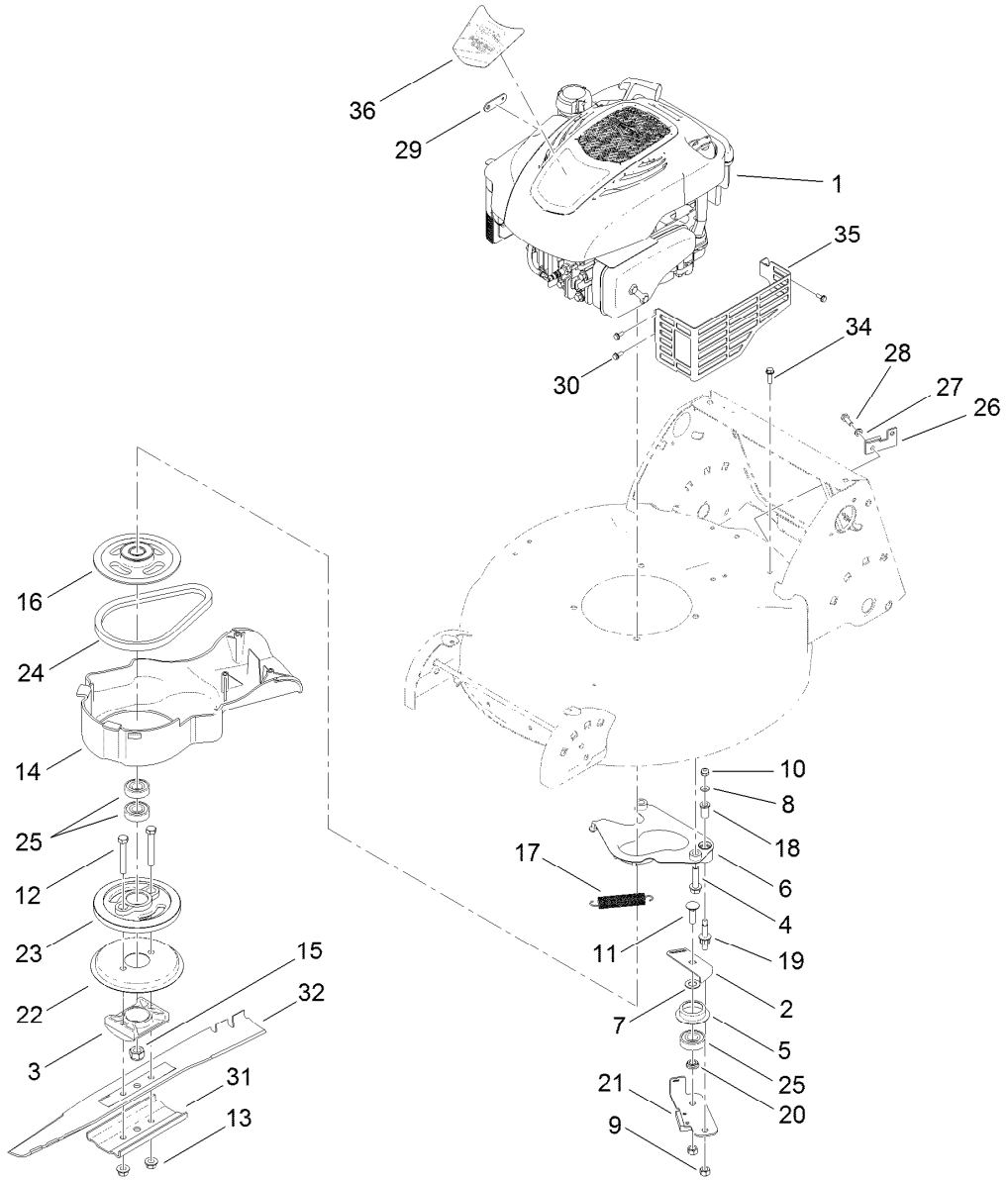

# Handle Assembly

| *Ref.* | *Part Number* | *Qty.* | *Description* |
|---|---|---|---|
| 2 | 117-5976 | 4 | Knob-Handle, Locking |
| 4 | 86-9671 | 1 | Guide-Rope |
| 6 | 3296-73 | 1 | Nut-Lock, NI |
| 9 | 105-1837-03 | 1 | Bail-Control |
| 10 | 104-8682 | 1 | Stop-Pivot |
| 14 | 112-8876 | 2 | Screw-Handle |
| 15 | 110-1828-05 | 1 | Handle-Lower |
| 16 | 114-7988 | 1 | Guide-Cable |
| 17 | 614249 | 4 | Strap-Tie |
| 18 | 119-7021 | 2 | Handle Mount ASM |
| 20 | 49-2040 | 4 | Screw-HWHTF |
| 22 | 117-4141 | 1 | Guide-Rope, Lower |
| 23 | 120-5216 | 1 | Grip-Handle, Comfort |




# Rear Bag Assembly

| *Ref.* | *Part Number* | *Qty.* | *Description* |
|---|---|---|---|
| 1 | 119-7000 | 1 | Grass Bag ASM |
| 2 | 112-8750-03 | 1 | Frame-Bag |

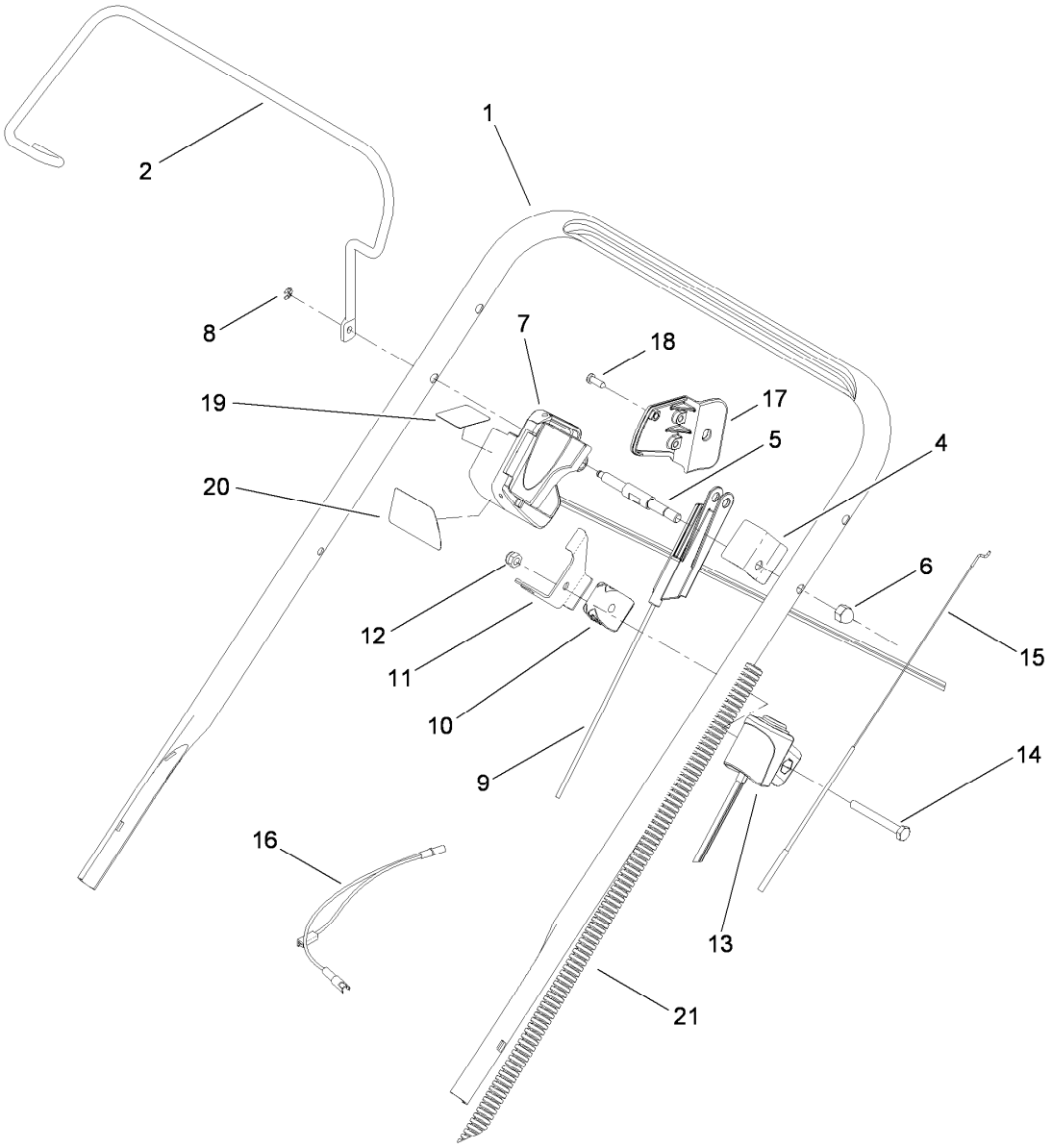



# Engine, Brake and Blade Assembly

| Ref. | Part Number | Qty. | Description |
|---|---|---|---|
| 1 | | 1 | Engine-Briggs, 126T02-0326-B1 ●■ |
| 2 | 107-7471 | 1 | Plate-Guide |
| 3 | 107-7487 | 1 | Support-Blade |
| 4 | 32144-102 | 3 | Screw-HWH |
| 5 | 108-3790 | 1 | Retainer-Belt |
| 6 | 108-9341 | 1 | Plate-Anchor |
| 7 | 605256 | 1 | Washer |
| 8 | 3256-16 | 1 | Washer-Flat |
| 9 | 603773 | 2 | Nut |
| 10 | 3296-73 | 1 | Nut-Lock, NI |
| 11 | 3231-25 | 1 | Screw-CARR |
| 12 | 3211-42 | 2 | Screw-HH |
| 13 | 54-9190 | 2 | Nut-Lock |
| 14 | 112-1525 | 1 | Cover-BBC |
| 15 | 108-9342 | 1 | Nut-Hex |
| 16 | 117-5970 | 1 | Pulley-BBC |
| 17 | 108-3792 | 1 | Spring-Tension, Brake |
| 18 | 107-0797 | 1 | Bushing |
| 19 | 107-0759 | 1 | Bolt-Shoulder |
| 20 | 107-0758 | 1 | Spacer-Bearing |
| 21 | 120-3327 | 1 | Brake Arm ASM |
| 22 | 108-3787 | 1 | Disc |
| 23 | 107-0754 | 1 | Drum |
| 24 | 110-1790 | 1 | Belt-BBC |
| 25 | 100-1048 | 3 | Bearing-Ball |
| 26 | 110-1780 | 1 | Clamp-Cable, BBC |
| 27 | 3253-3 | 1 | Washer-Lock |
| 28 | 321-4 | 1 | Screw-HH |
| 29 | 119-3813 | 1 | Plate-Terminal |
| 30 | 32144-1 | 4 | Screw-Taptite |
| 31 | 108-3766-03 | 1 | Support-Blade |
| 32 | 108-0954-03 | 1 | Blade-21 Inch |
| 34 | 46-8091 | 3 | Screw-HWH |
| 35 | 104-7577-03 | 1 | Shield-Muffler |
| 36 | 120-1935 | 1 | Decal-Shroud |

● Not serviced separately

■ Obtain parts from www.briggsandstratton.com




# Upper Handle Assembly

| Ref. | Part Number | Qty. | Description |
|---|---|---|---|
| 1 | 119-3823-05 | 1 | Handle-Upper |
| 2 | 119-3798-03 | 1 | Bail-Brake |
| 4 | 119-3837 | 1 | Bracket-Handle, Stop |
| 5 | 119-3799 | 1 | Pin-Pivot |
| 6 | 119-7048 | 1 | Nut-Acorn |
| 7 | 117-5908 | 1 | Saftey Switch ASM |
| 8 | 110-1758 | 1 | Ring-Retaining |
| 9 | 108-7520 | 1 | Cable-Brake |
| 10 | 92-7729 | 1 | Anchor-Cable, Upper |
| 11 | 119-3800 | 1 | Bracket-Stop |

| Ref. | Part Number | Qty. | Description |
|---|---|---|---|
| 12 | 3296-73 | 1 | Nut-Lock, NI |
| 13 | 117-5975 | 1 | Switch Housing ASM |
| 14 | 321-50 | 1 | Screw-HH |
| 15 | 107-3902 | 1 | Cable-Traction |
| 16 | 119-3816 | 1 | Harness-Wire |
| 17 | 108-7532 | 1 | Cover-Switch |
| 18 | 32144-111 | 3 | Screw-PPH |
| 19 | 119-3796 | 1 | Decal-Control, Blade |
| 20 | 119-3821 | 1 | Decal-Brake Control, Blade |
| 21 | 119-3778 | 1 | Tube-Loom, Split |

## Notes:

## Notes:




**Count on it.**