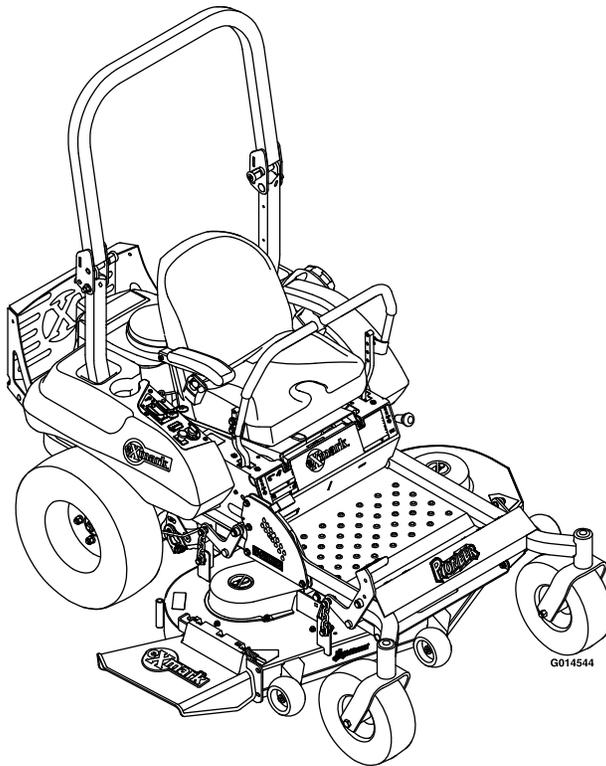




PIONEER E-SERIES

Model No. PNE24KA522—Serial No. 920000 and Up

Picture below may not reflect actual product.



Parts Manual

Part No. 4500-868 Rev. B

Ordering Replacement Parts

To order replacement parts, please supply the part number, the quantity, and the description of each part desired.

Understanding Reference Numbers

Each identified part in an illustration has a reference number. The reference number for a part also appears in the parts list, along with other information about the part.

This catalog uses two special reference number formats, one to indicate parts in a service assembly and another to indicate the quantity of a given part in an illustration.

Service Assembly Reference Numbers

Parts in service assemblies have reference numbers in the form a:b. The a represents the reference number of the entire service assembly and the b represents a sequential number unique to each part within the service assembly.

For example, a wheel assembly might be identified by reference number 6, the tire by 6:1, the valve by 6:2, and the wheel by 6:3. When you order the assembly identified by reference number 6, you receive all parts identified by reference numbers 6:1, 6:2, and 6:3. However, you may also order any part individually. Reference numbers of this type appear in illustration and in parts lists.

Reference Numbers Indicating Quantity

In an illustration, if a reference number indicates more than one part, the reference number has the form nX y. The n represents the quantity of the part, the X is the multiplication symbol, and the y represents the reference number.

For example, in an illustration, the reference number 2X 37 means that two of the parts identified by reference number 37 are indicated.

List of Abbreviations

AR: as required	HOC: height-of-cut	RRB: rear roller brush
ASM: assembly	HSBH: hex socket button head	SFH: slotted fillister head
BBC: blade brake control	HSFH: hex socket flat head	SHH: slotted hex head
BHTF: button head thread forming	HSH: hex socket head	SHWH: slotted hex washer head
CARR: carriage	HWH: hex washer head	SPH: slotted pan head
CCW: counter clockwise	HWTF: hex washer head thread forming	SQH: square head
CW: clockwise	HYD: hydraulic	SRH: slotted round head
DEG: degrees	LH: left hand	STD: standard
DPA: Dual Point Adjustment	LP: Liquid Propane	TAP: self tapping
ECM: electronic control module	NI: nylon insert	TTH: torx truss head
EXT: external	NPTF: national pipe thread fine	
FH: flat head	PFH: phillips flat head	
GA: gauge	PPH: phillips pan head	
HD: heavy-duty	PPHTF: phillips pan head thread forming	
HF: hex flange	PRH: phillips round head	
HH: hex head	PTH: phillips truss head	
HHF: hex head flange	PTO: power-take-off	
HHFTF: hex head flange thread forming	RH: right hand	
HJ: hex jam	ROPS: roll-over protection system	
HLH: hex lag head		

Touch Up Paint

Exmark black touch up spray paint – gloss black.

Exmark red touch up paint (spray paint – P/N 1-850337 - .6 oz liquid bottle – P/N 103-9140).

EXMARK PARTS PLUS

PARTS

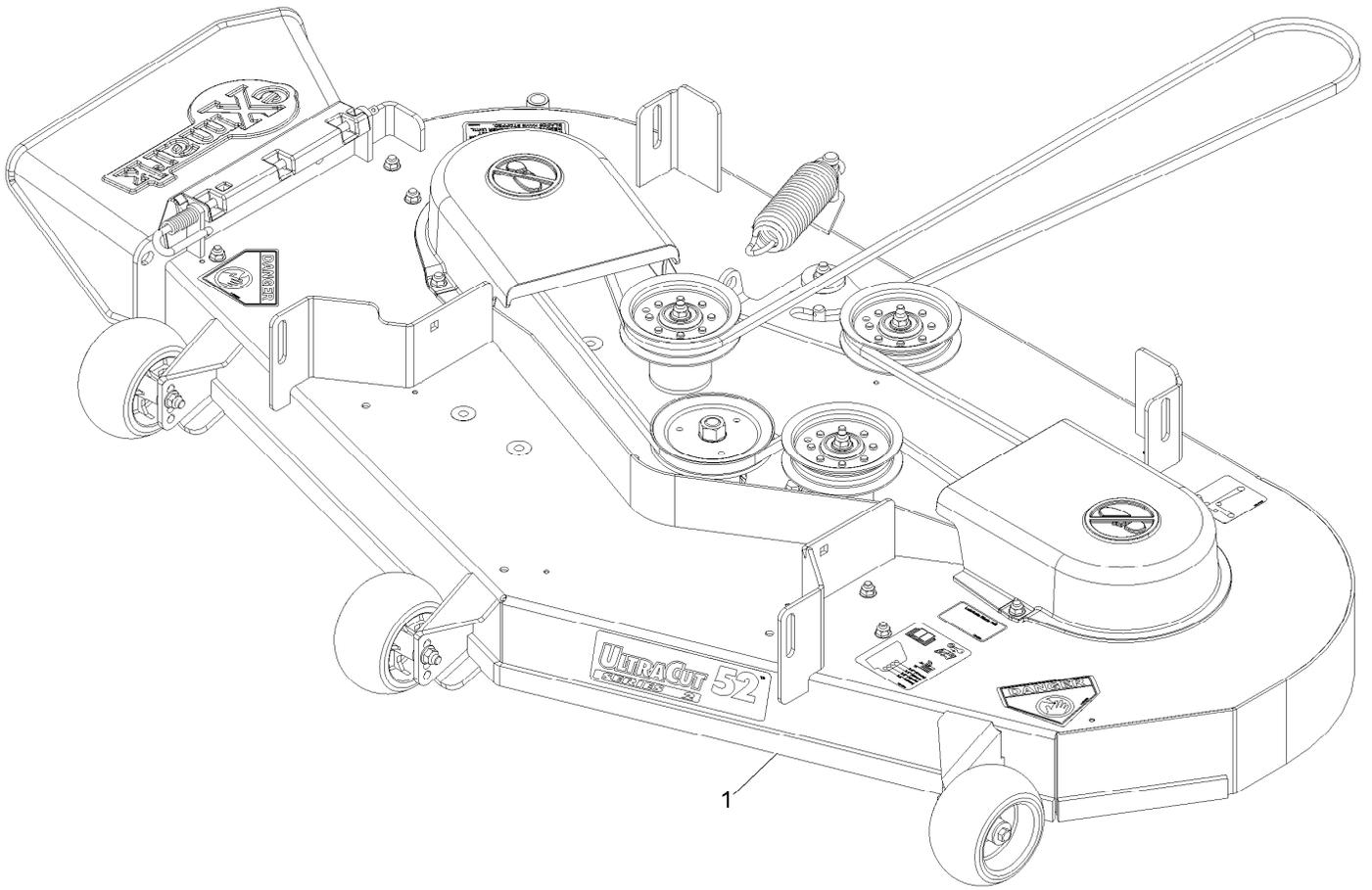
OVERNIGHT

OR *FREE**

If your Exmark dealer does not have the Exmark part in stock, Exmark will get the parts to the dealer the next business day or the part will be FREE Guaranteed!! (Some restrictions apply. See your participating Exmark Dealer for details.)

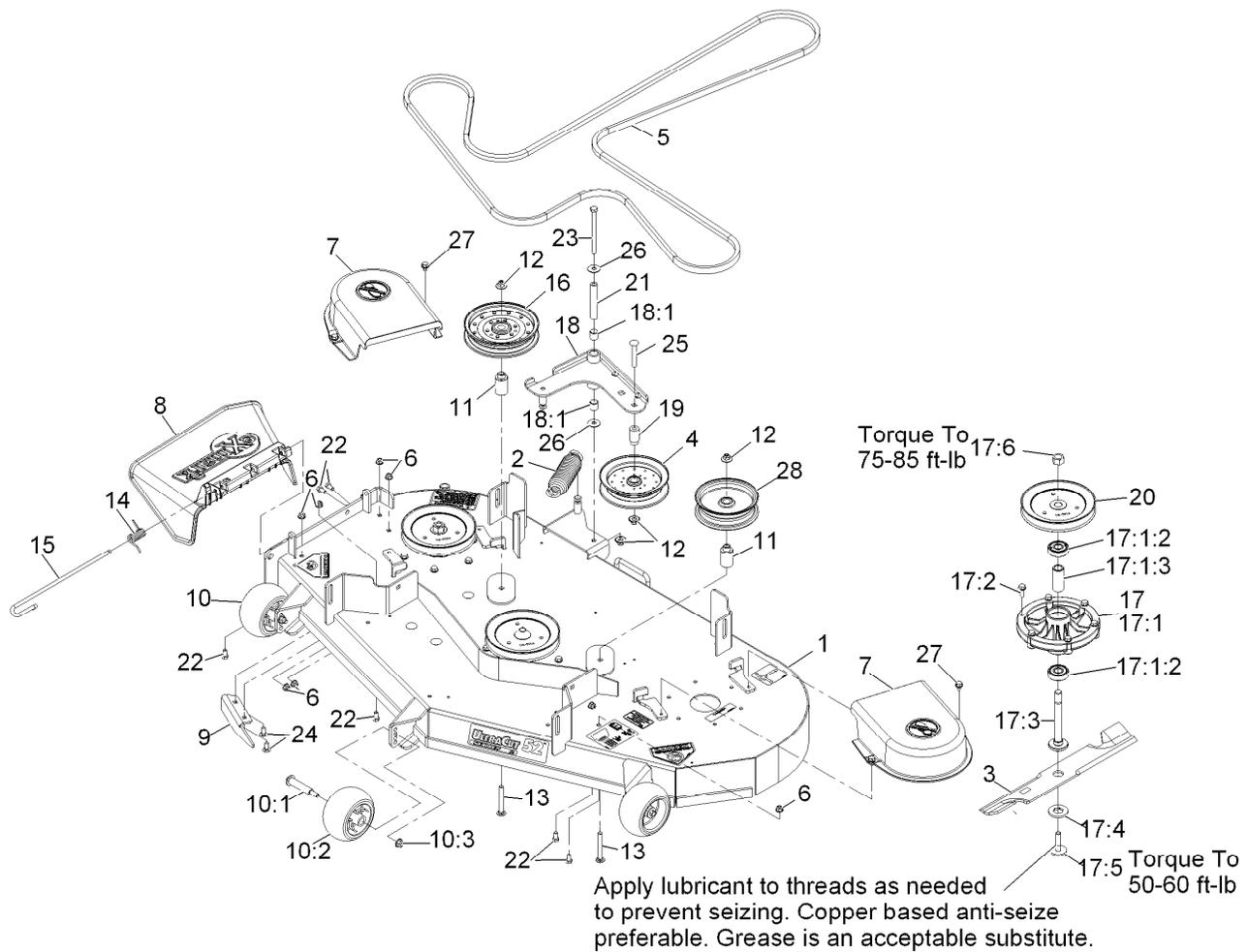
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Deck W/Decals Assembly No. 116-5048	7
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Fuel Tank Mounting Assembly	19
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Complete Deck Assembly No. 116-4809

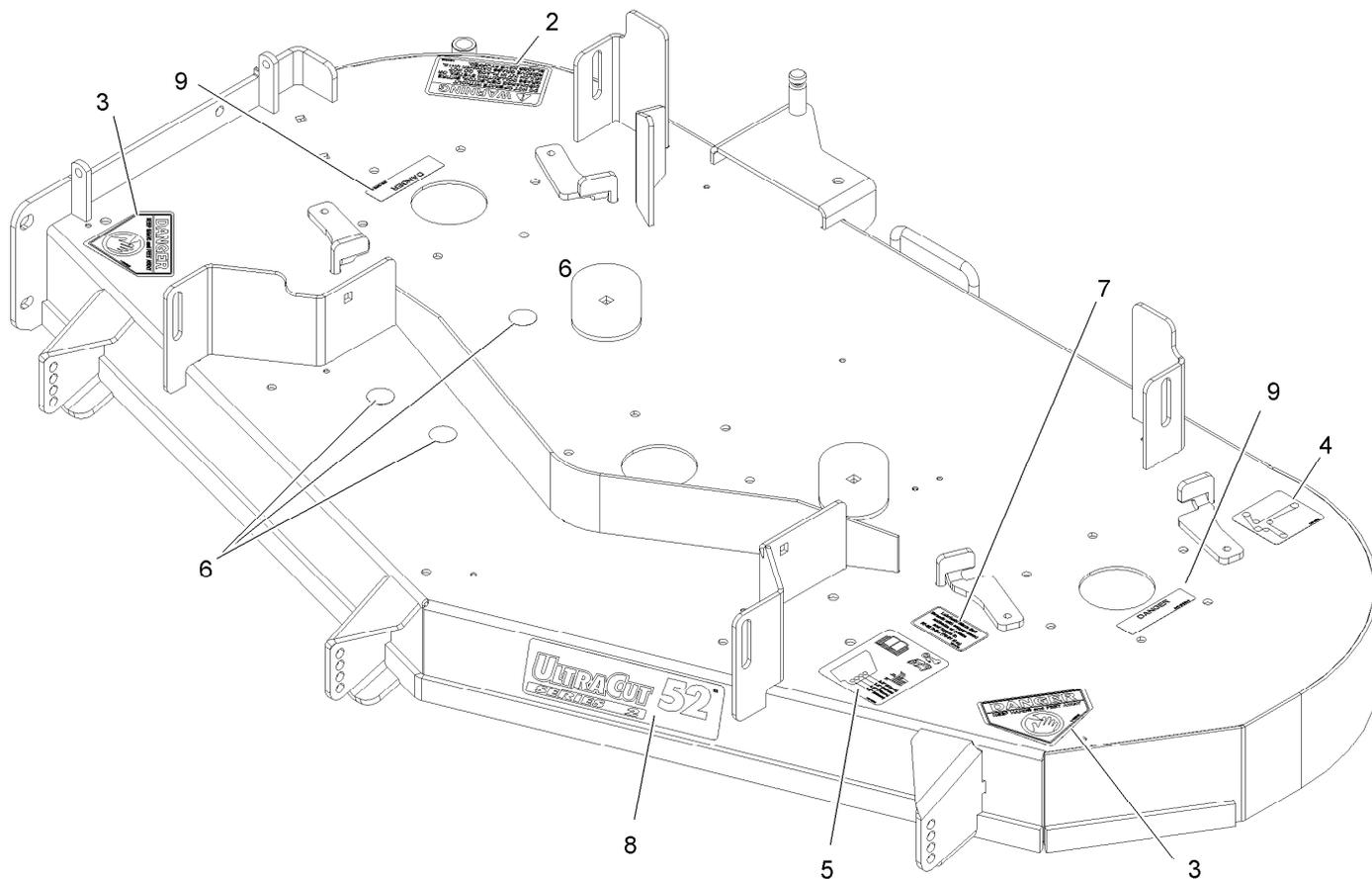
<i>Ref.</i>	<i>Part Number</i>	<i>Qty.</i>	<i>Description</i>
1	116-4809	1	ASM-Deck Complete 522



Deck Assembly

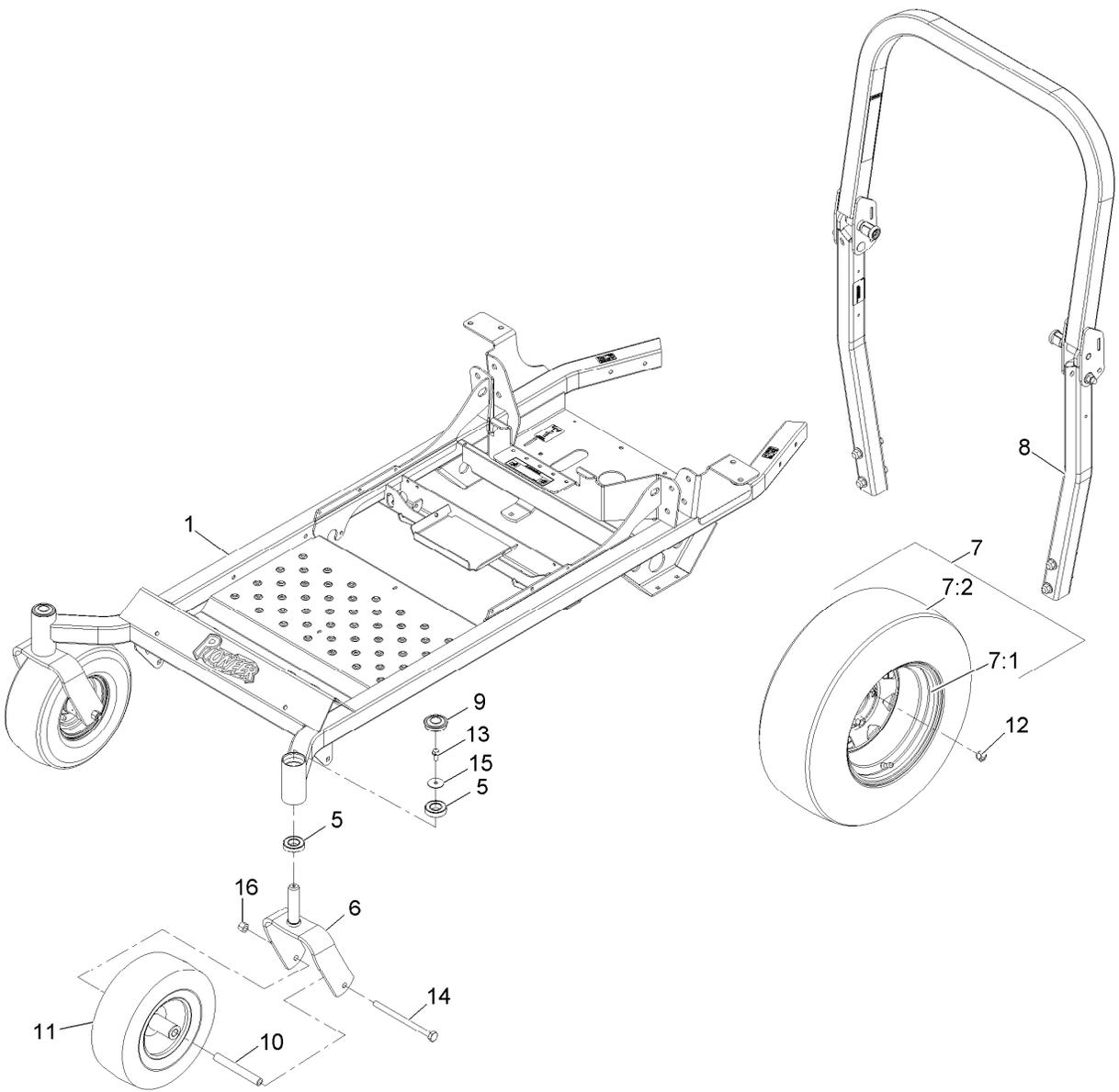
Ref.	Part Number	Qty.	Description	Ref.	Part Number	Qty.	Description
1	116-5048	1	ASM-522 Deck W/Decals	16	114-5895	1	Pulley-Idler, Flat
2	103-3330	1	Spring-Extension	17	116-5138	3	ASM,Cutter Housing Complete
3	103-6402	3	Blade-Notched	17:1	116-5137	1	ASM,Cutter Housing
3	109-6390	3	Blade,Mulch 18.0 ●	17:1:2	116-4004	2	Bearing-6303 Trash Guard
3	103-6387	3	Blade, Low Lift 18.0 (.94 Hole)	17:1:3	116-4876	1	Spacer-Bearing
3	103-6397	3	Blade, Extreme 18.0 (.94 Hole)	17:2	32144-41	6	Screw-HWH 3/8-16 X 7/8 Taptite
3	103-6382	3	Blade, Solid 18.0 (.94 Hole)	17:3	109-7431	1	Spindle-Hex Pilot
4	103-8743	1	Pulley-Idler, Flanged	17:4	109-7429	1	Washer-Blade Drive
5	103-9273	1	Belt-B162.50	17:5	116-0005	1	Bolt,Blade Sem
6	104-8300	8	Nut-Nyloc 5/16-18 Flg	17:6	3219-6	1	Nut-Hex 5/8-18
7	109-3449	2	Shield-Belt	18	116-4693	1	ASM-Idler Arm
8	109-5151	1	Deflector-Discharge	18:1	1-513034	2	Sleeve-Bearing
9	109-5498-03	1	Baffle-Discharge	19	116-4714	1	Bushing-Idler
10	109-6388	3	Anti-Scalp Roller Kit	20	116-5044	3	Sheave,Blade Drive 6.50
10:1	112-3977	1	Bolt-HH Shoulder 3/8-16 X 3.79	21	116-5111	1	Bushing
10:2	1-603299	1	Roller-Scalp, Anti	22	322-2	6	Screw-HH 5/16-18 X 5/8
10:3	104-8301	1	Nut-Nyloc 3/8-16 Flg	23	323-38	1	Screw-HH 3/8-16 X 4 3/4
11	109-6572	2	Bushing-Idler	24	3230-23	2	Bolt-Carriage 5/16-18 X 3/4 Short Neck
12	109-6658	4	Nut-Nyloc 3/8-16 Flg	25	3231-44	1	Bolt-Carriage 3/8-16 X 2 1/2
13	109-6868	2	Bolt-Carriage 3/8-16 X 3	26	52-2860	2	Washer
14	109-6886	1	Spring-Torsion	27	9266934	4	Screw-HWH 5/16 X 1/2 Tf
15	109-8854	1	Pin-Chute	28	99-8912	1	Pulley-Idler, Flat

● Requires installation of mulch kit for proper mulching. See your Exmark dealer for details.



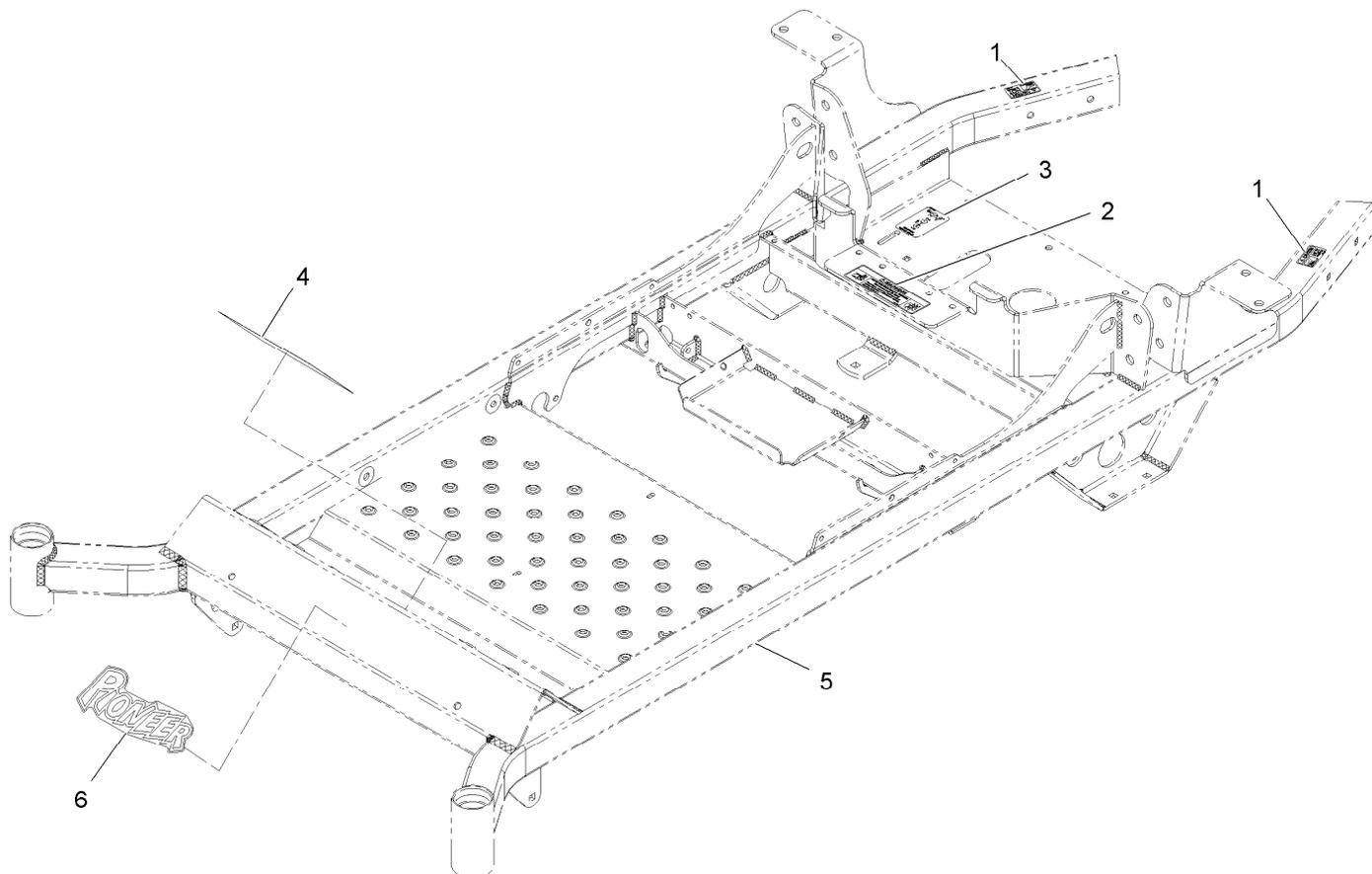
Deck W/Decals Assembly No. 116-5048

<i>Ref.</i>	<i>Part Number</i>	<i>Qty.</i>	<i>Description</i>
2	1-303508	1	Decal-Warning, Discharge
3	1-403005	2	Decal-Danger
4	109-6035	1	Decal-Belt Routing
5	109-6036	1	Decal-Roller, Anti-Scalp
6	109-9159	3	Decal-Hole Cover
7	109-3148	1	Decal,Bolt Torque
8	116-4698	1	Decal-Ultracut 52 Series 2
9	98-5954	2	Decal-Cover, Missing



Main Frame Assembly

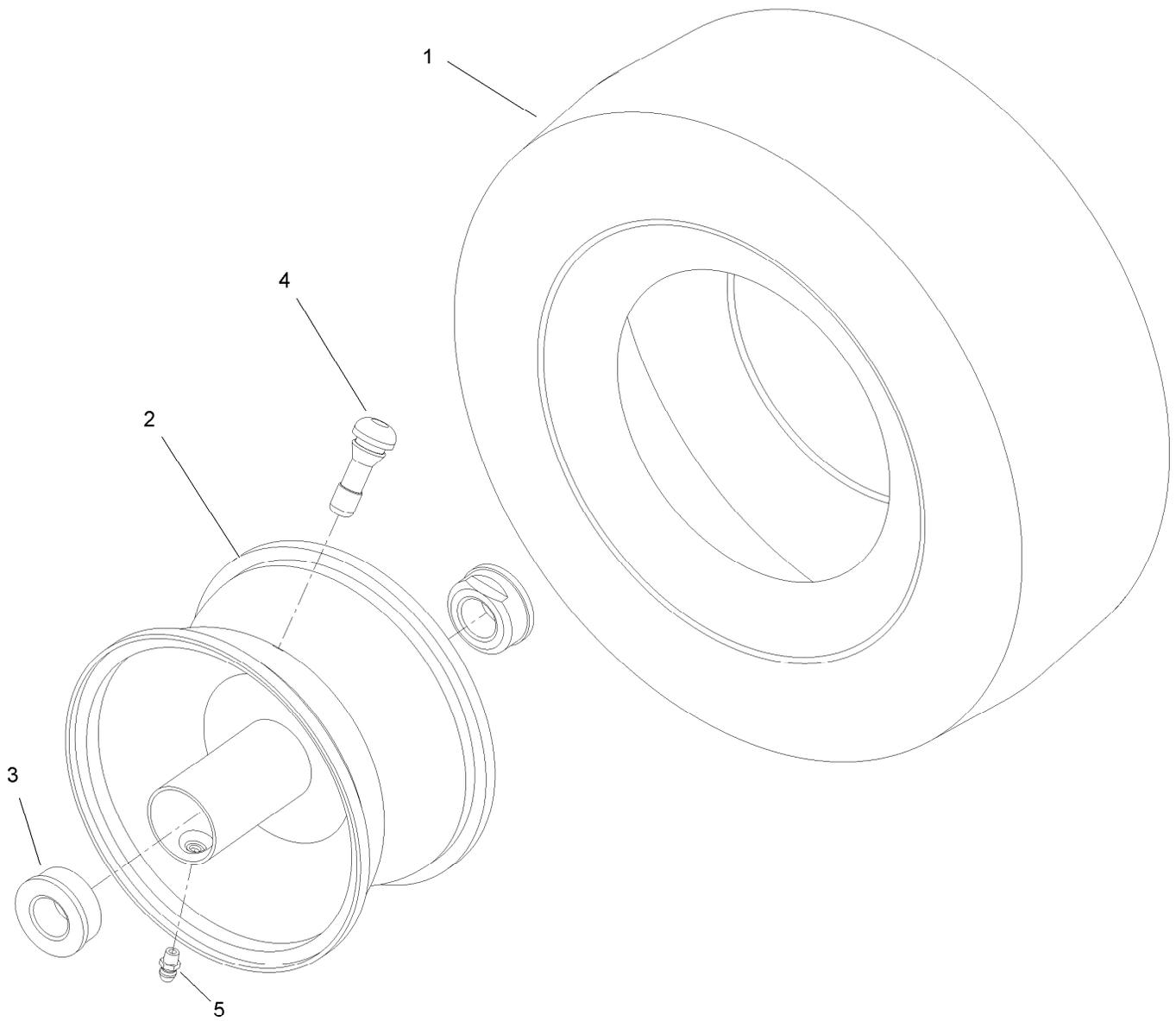
Ref.	Part Number	Qty.	Description
1	116-4097	1	Frame ASM-W/Decals 48-52
5	109-3678	4	Bearing-Ball
6	116-0611-01	2	Wld,Caster Fork
7	116-3163	2	Wheel And Tire ASM
7:1	116-2299	1	Wheel,10 X 6.00
7:2	116-3165	1	Tire
8	116-3498	1	ASM-ROPS Pioneer
9	116-4348	2	Cap-Grease
10	119-3475	2	Spanner
11	120-2251	2	ASM-Tire And Wheel, 13 In Smooth
12	242-50	8	Nut-Lug 1/2-20
13	3234-5	2	Screw-HH Flg 5/16-18 X 3/4
14	325-36	2	Screw-HH 1/2-13 X 7 1/2
15	3256-68	2	Washer-Flat
16	3296-23	2	Nut-Nyloc 1/2-13



Main Frame W/Decals Assembly No. 116-4097

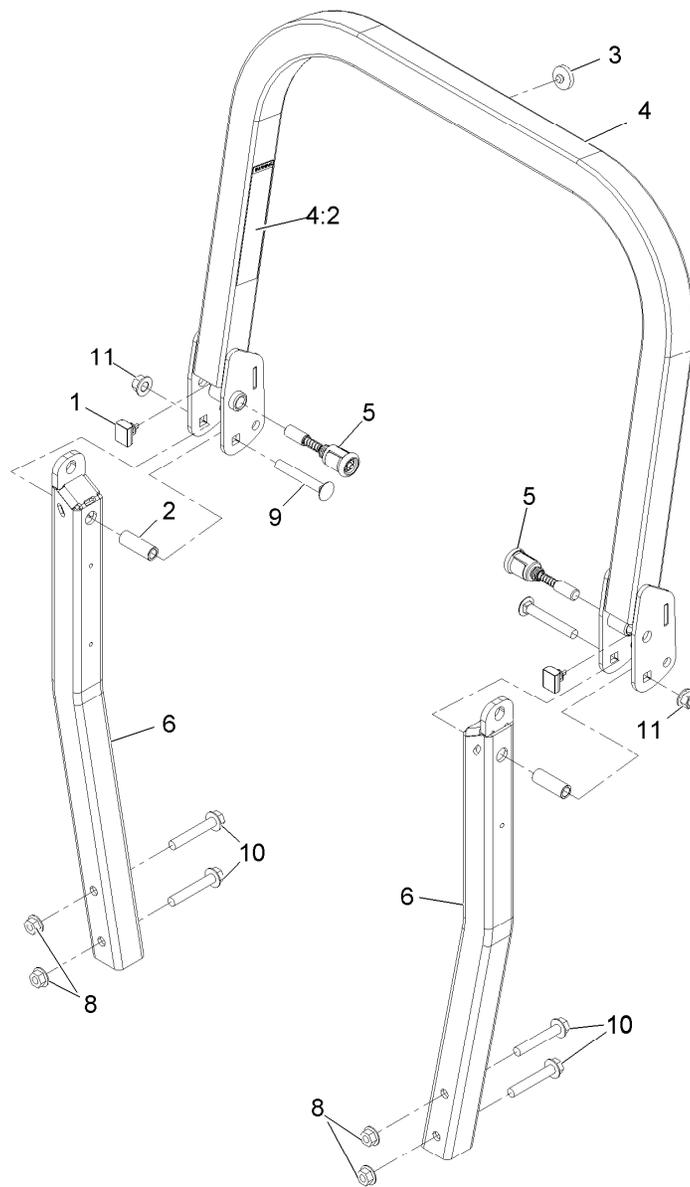
<i>Ref.</i>	<i>Part Number</i>	<i>Qty.</i>	<i>Description</i>
1	103-2076	2	Decal-Caution
2	116-1119	1	Decal, Belt Drive
3	116-1121	2	Decal, Drive Release
4	116-3303	1	Decal-Slope
5		1	Frame-48-52 ●
6	116-4570	1	Decal-Pioneer Logo

● Not serviced separately



Caster Wheel Asembly No. 120-2251

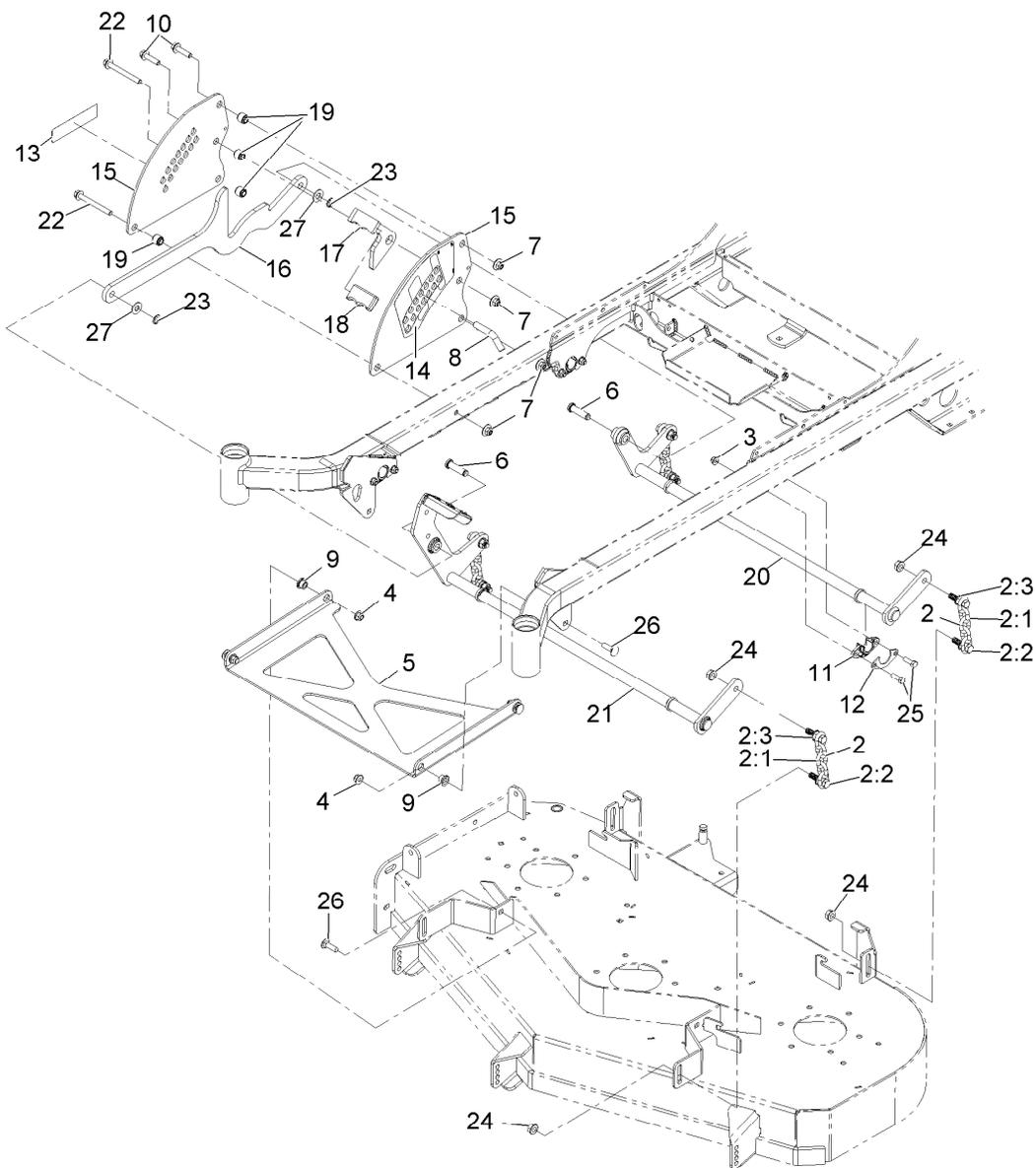
<i>Ref.</i>	<i>Part Number</i>	<i>Qty.</i>	<i>Description</i>
1	120-2252	1	Tire-13 In Smooth
2	119-3472	1	Rim-6"
3	114-1640	2	Bushing-Flange
4	232-27	1	Stem-Valve
5	302-5	1	Zerk 1/4-28 Str Thrd Forming



Roll-Over Protection System Assembly No. 116-3498

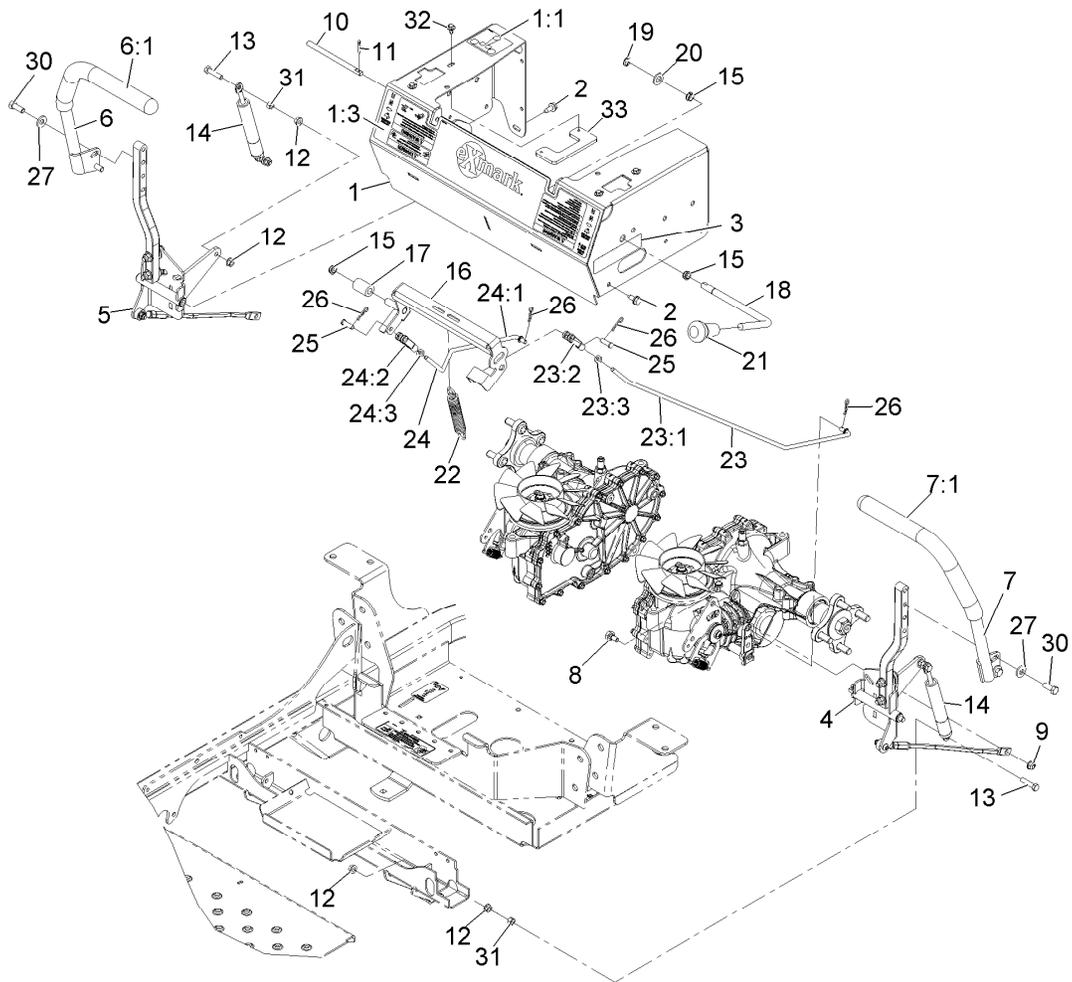
Ref.	Part Number	Qty.	Description
1	109-5337	2	Bumper-ROPS
2	109-6653	2	Spacer
3	109-9233	1	Bumper-Push-In, Rubber
4	116-0019	1	Upper ROPS ASM
4:2	107-2102	1	Decal-Warning, Folding ROPS
5	116-0104	2	Spring Pin ASM
6		2	ASM-Lwr ROPS Leg ●
8	32128-49	4	Nut-Whizlock 1/2-13
9	3233-10	2	Bolt-Carriage 1/2-13 X 3 1/2
10	3234-40	4	Screw-HF
11	99-5107	2	Nut-Lock 1/2-13

● Not serviced separately



Deck Lift Assembly

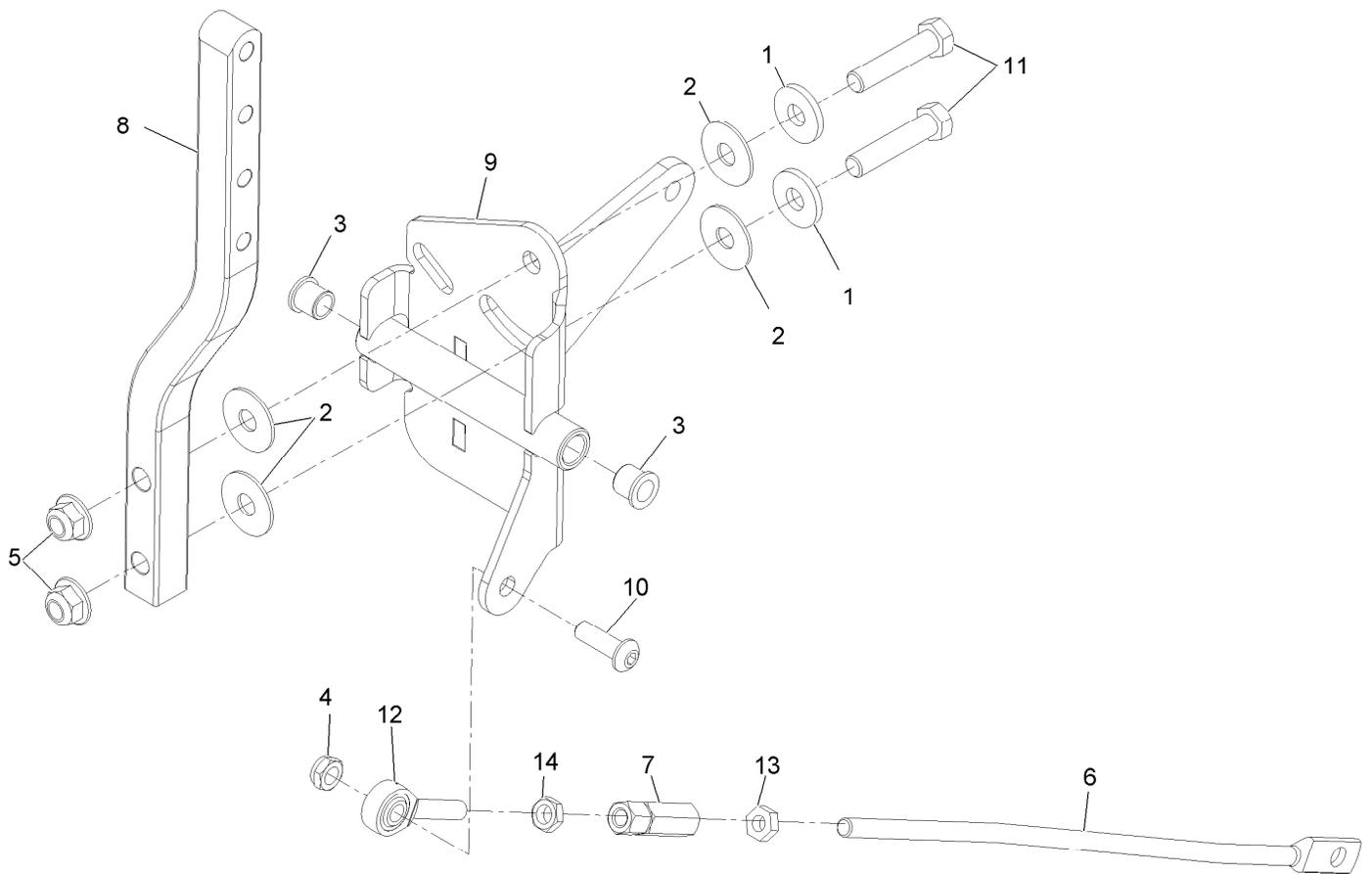
<i>Ref.</i>	<i>Part Number</i>	<i>Qty.</i>	<i>Description</i>	<i>Ref.</i>	<i>Part Number</i>	<i>Qty.</i>	<i>Description</i>
2	103-9817	4	Deck Chain ASM	13	116-3885	1	Decal-E-Series
2:1	1-633447	1	Chain-Lift, Deck	14	116-4308	1	Decal-Height Of Cut
2:2	103-1898	2	Screw-HH 7/16-20 X 1-5/8	15	116-4309-03	2	Plate,Deck Lift
2:3	32128-37	2	Nut-Whizlock 7/16-14	16	116-4310-03	1	Link-HOC
3	104-8300	8	Nut-Nyloc 5/16-18 Flg	17	116-4311	1	Transport Lock-HOC
4	104-8301	4	Nut-Nyloc 3/8-16 Flg	18	116-4312	1	Grip-3/8 X 1 Flat Bar
5	109-3723-01	1	Strut-Deck	19	116-4313	4	Spacer-Double Step
6	109-5819	2	Pin-Clevis	20	116-4314-03	1	Wld,Deck Lift Shaft-Rear
7	109-6658	4	Nut-Nyloc 3/8-16 Flg	21	116-4315-03	1	Wld,Deck Lift Shaft-Frt
8	109-8757	1	Pin-HOC	22	116-4701	2	Screw-HHF
9	109-8788	4	Bushing-Flanged	23	32120-47	2	Ring-Retaining
10	114-4681	2	Screw-HHF	24	32128-37	8	Nut-Whizlock 7/16-14
11	115-5065	4	Bushing-Flange	25	322-5	8	Screw-HH 5/16-18 X 1
12	116-2887	4	Gusset - Deck Lift	26	3231-25	4	Bolt-Carriage 3/8-16 X 1 1/4
				27	3256-26	2	Washer-1/2 Sae



Motion Control Assembly

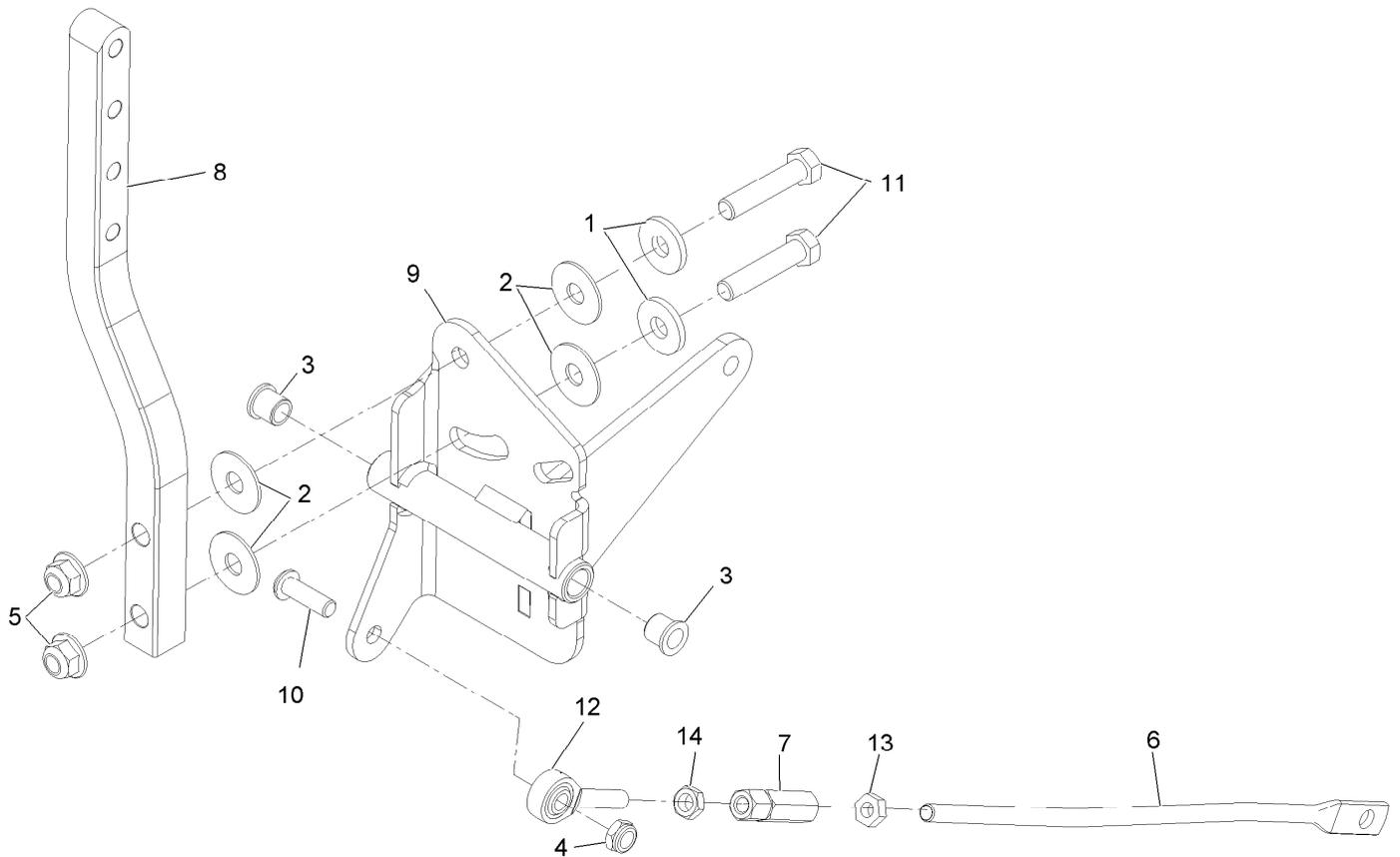
Ref.	Part Number	Qty.	Description	Ref.	Part Number	Qty.	Description
1	116-3188	1	ASM-Mot Ctrl Frm W/Dcl	16	116-1177	1	Wld,Brake Center Arm
1:1	109-6014	1	Decal-Belt Routing	17	109-5010	1	Spacer
1:3	116-4430	1	Decal-Front Panel	18	116-3155	1	Handle,Brake
2	32144-70	6	Screw-HWH 5/16-18 X 3/4 Tf	19	32120-47	1	Ring-Retaining
3	116-3885	1	Decal-E-Series	20	106-9888	1	Washer-Flat
4		1	Motion Control ASM-LH ●	21	106-7952	1	Knob
5		1	Motion Control ASM-RH ●	22	88-6130	1	Spring-Deck, Engagement
6	119-3486	1	RH Handle ASM	23	116-1165	1	Brake Linkage ASM-LH
6:1	108-6187	1	Grip	23:1	116-1167	1	Linkage,Brake LH
7	119-3485	1	LH Handle ASM	23:2	1-303105	1	Yoke-Adjustable
7:1	108-6187	1	Grip	23:3	3220-2	1	Nut-Jam 5/16-24
8	37-8771	2	Screw-Shoulder 5/16-18 X 5/8	24	116-1166	1	Brake Linkage ASM-RH
9	104-8300	2	Nut-Nyloc 5/16-18 Flg	24:1	116-1168	1	Linkage-Brake, RH
10	109-3705	2	Pin-Control Pivot	24:2	1-303105	1	Yoke-Adjustable
11	3272-10	2	Pin-Cotter 1/8 X 3/4	24:3	3220-2	1	Nut-Jam 5/16-24
12	32128-20	8	Nut-Whizlock 5/16-18	25	1-808280	2	Pin-Clevis 5/16 X 1 49/64
13	1-403180	4	Screw-HH 5/16-18 X 1 1/4 Sp	26	1-806003	4	Hairpin-Cotter
14	109-5957	2	Damper-Motion Control	27	98-5975	4	Washer-Spring Disc 3/8
15	116-1393	3	Bushing,Snap	30	323-6	4	Screw-HH 3/8-16 X 1
				31	3217-6	4	Nut-Hex 5/16-18
				32	46-8560	4	Screw-HHF 1/4-20 X 1/2
				33	109-6214	2	Stop-Motion Control

● Not serviced separately



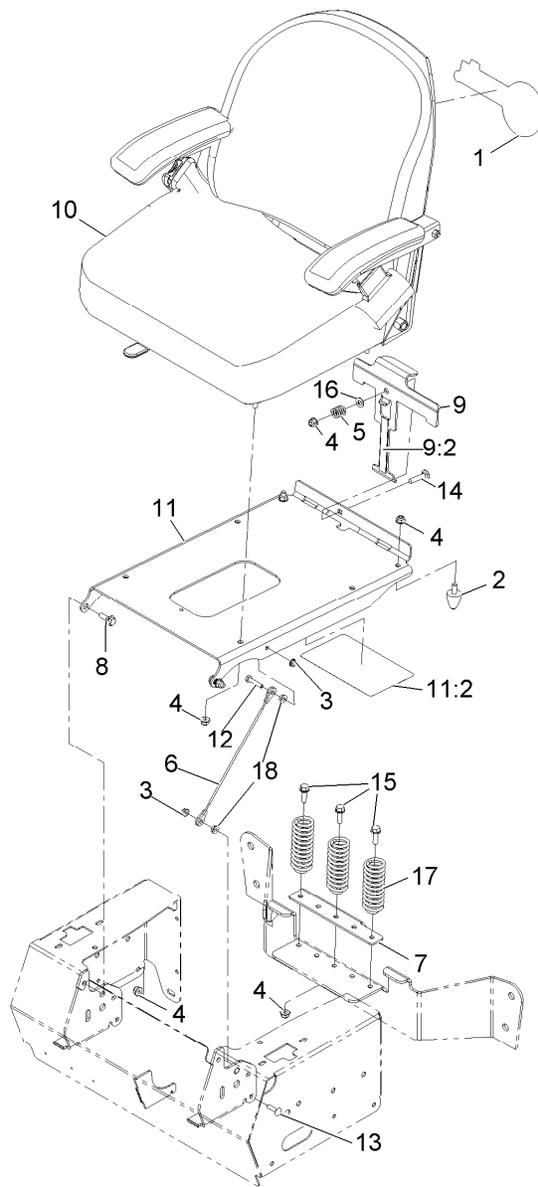
Motion Control Assembly - LH

Ref.	Part Number	Qty.	Description
1	5-0838	2	Washer
2	52-2900	4	Washer-Plastic
3	103-9928	2	Bearing
4	3296-47	1	Nut-Nyloc 5/16-18 Thin
5	104-8301	2	Nut-Nyloc 3/8-16 Flg
6	116-2543	1	Link, Motion Control
7	109-3728	1	Nut-Rod Adjustment
8	116-3183	1	Arm-Motion Control
9	116-3176	1	LH Control Pivot ASM
10	3274-104	1	Screw-Button Head 5/16-18 X 1
11	323-9	2	Screw-HH 3/8-16 X 1 3/4
12	2411-53	1	Balljoint LH
13	3220-2	1	Nut-Jam 5/16-24
14	3220-20	1	Nut-Jam 5/16-24 LH



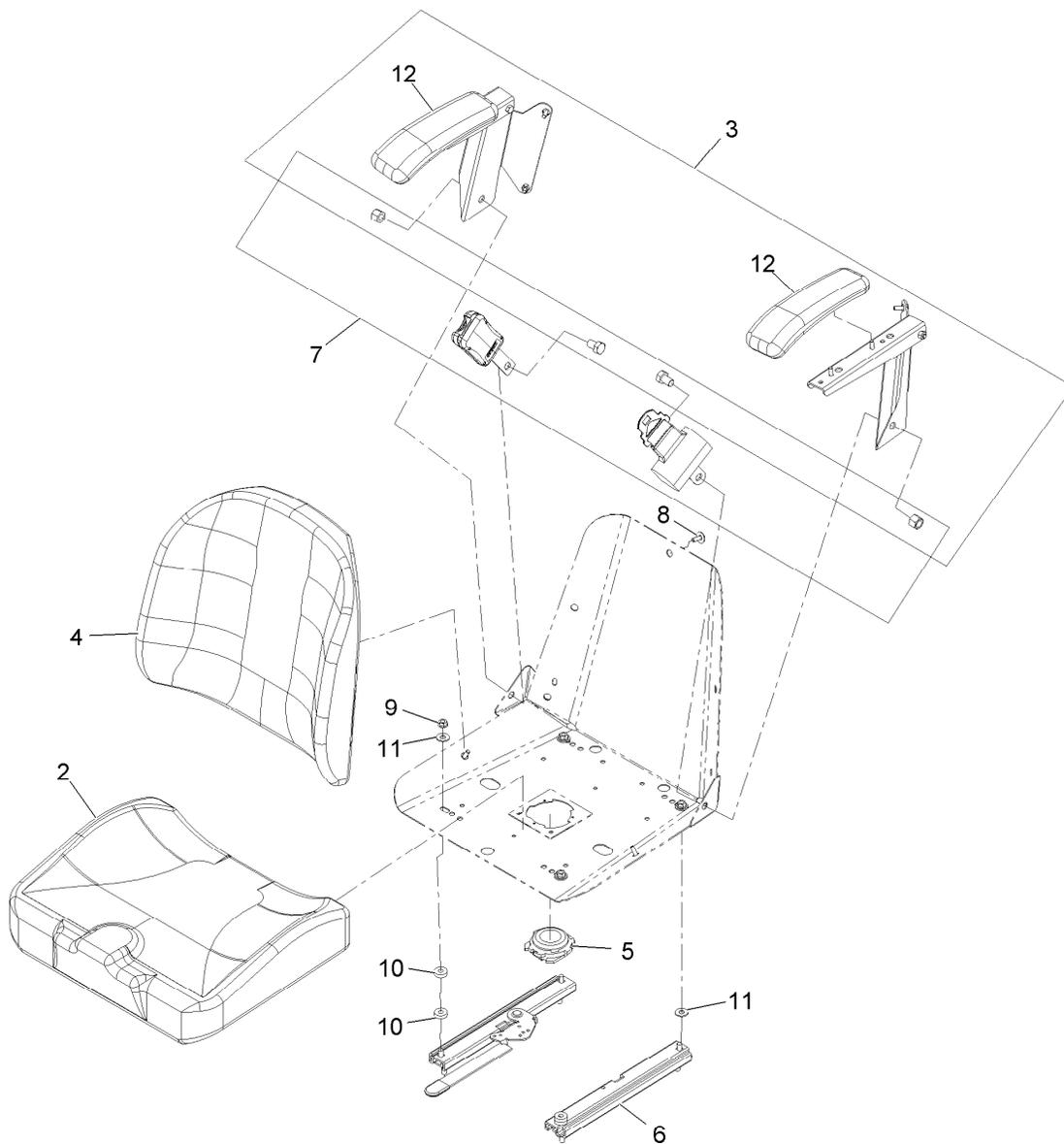
Motion Control Assembly - RH

<i>Ref.</i>	<i>Part Number</i>	<i>Qty.</i>	<i>Description</i>
1	5-0838	2	Washer
2	52-2900	4	Washer-Plastic
3	103-9928	2	Bearing
4	3296-47	1	Nut-Nyloc 5/16-18 Thin
5	104-8301	2	Nut-Nyloc 3/8-16 Flg
6	116-2543	1	Link,Motion Control
7	109-3728	1	Nut-Rod Adjustment
8	116-3183	1	Arm-Motion Control
9	116-3179	1	RH Control Pivot ASM
10	3274-104	1	Screw-Button Head 5/16-18 X 1
11	323-9	2	Screw-HH 3/8-16 X 1 3/4
12	2411-53	1	Balljoint LH
13	3220-2	1	Nut-Jam 5/16-24
14	3220-20	1	Nut-Jam 5/16-24 LH



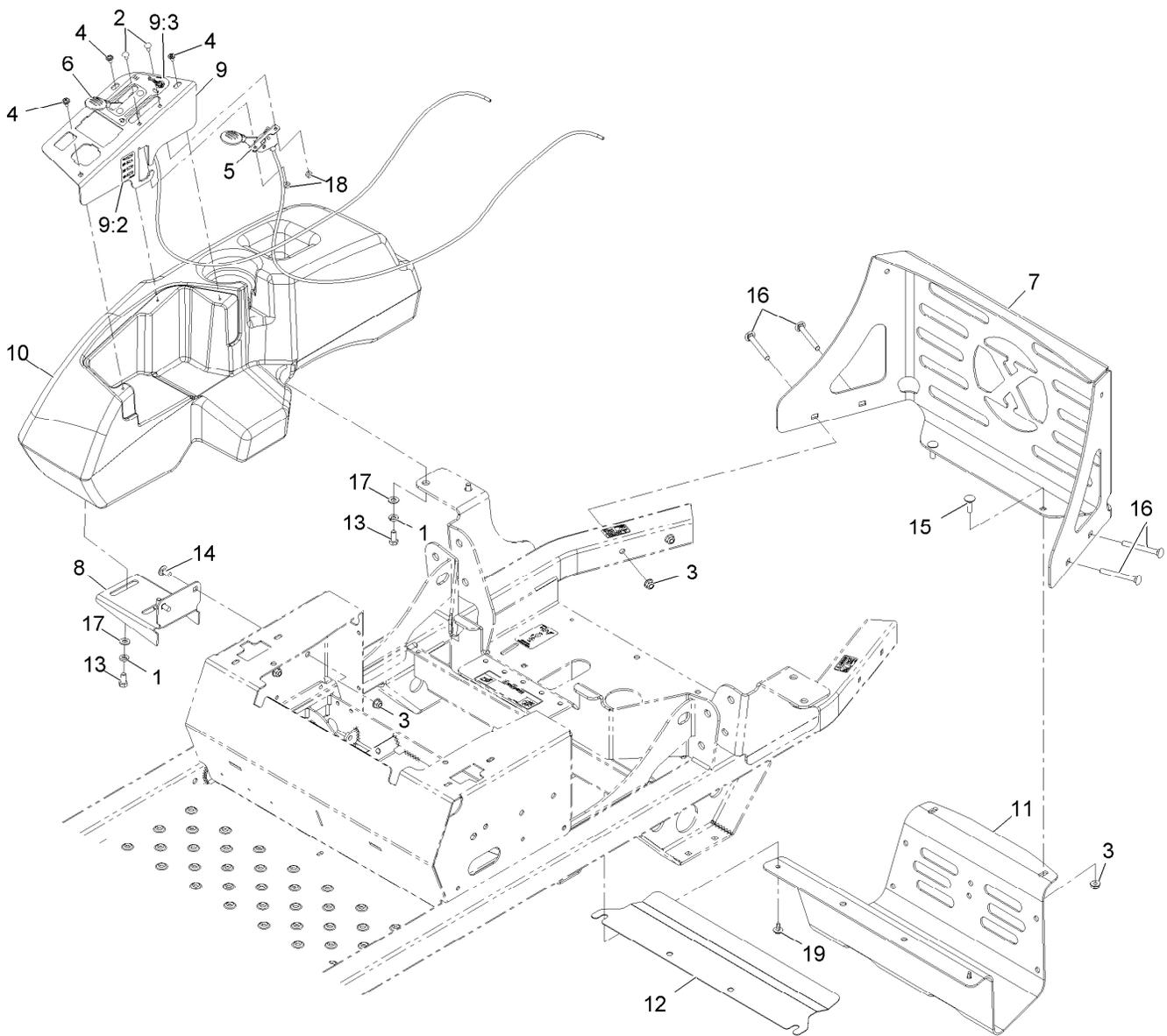
Seat Assembly

<i>Ref.</i>	<i>Part Number</i>	<i>Qty.</i>	<i>Description</i>	<i>Ref.</i>	<i>Part Number</i>	<i>Qty.</i>	<i>Description</i>
1	103-2882	1	Decal,Exmark Logo	11	116-4418	1	Plate, Seat W/Decals
2	103-9376	2	Bumper-Seat	11:2	109-6016	1	Decal-Service Aid
3	104-7201	2	Nut-Nyloc 1/4-20 Flg	12	321-8	1	Screw-HH 1/4-20 X 1 1/4
4	104-8300	12	Nut-Nyloc 5/16-18 Flg	13	3229-2	1	Bolt-Carriage 1/4-20 X 1
5	107-3017	1	Spring-Compression	14	3230-4	1	Bolt-Carriage 5/16-18 X 1 1/2
6	109-2628	1	Cable-Stop, Seat	15	3234-29	3	Screw-HH Flg 5/16-18 X 1
7	116-0871	1	Catch,Seat Latch	16	3256-23	1	Washer-5/16 Sae
8	116-1297	2	Screw-Shoulder	17	92-7054	3	Spring-Compression
9	116-3121	1	ASM-Seat Latch	18	32128-33	2	Nut-Whizlock 1/4-20
9:2	116-3120	1	Strip-Poly Wear				
10	116-3692	1	ASM-Seat Service				



Seat W/Tracks Assembly No. 116-3692

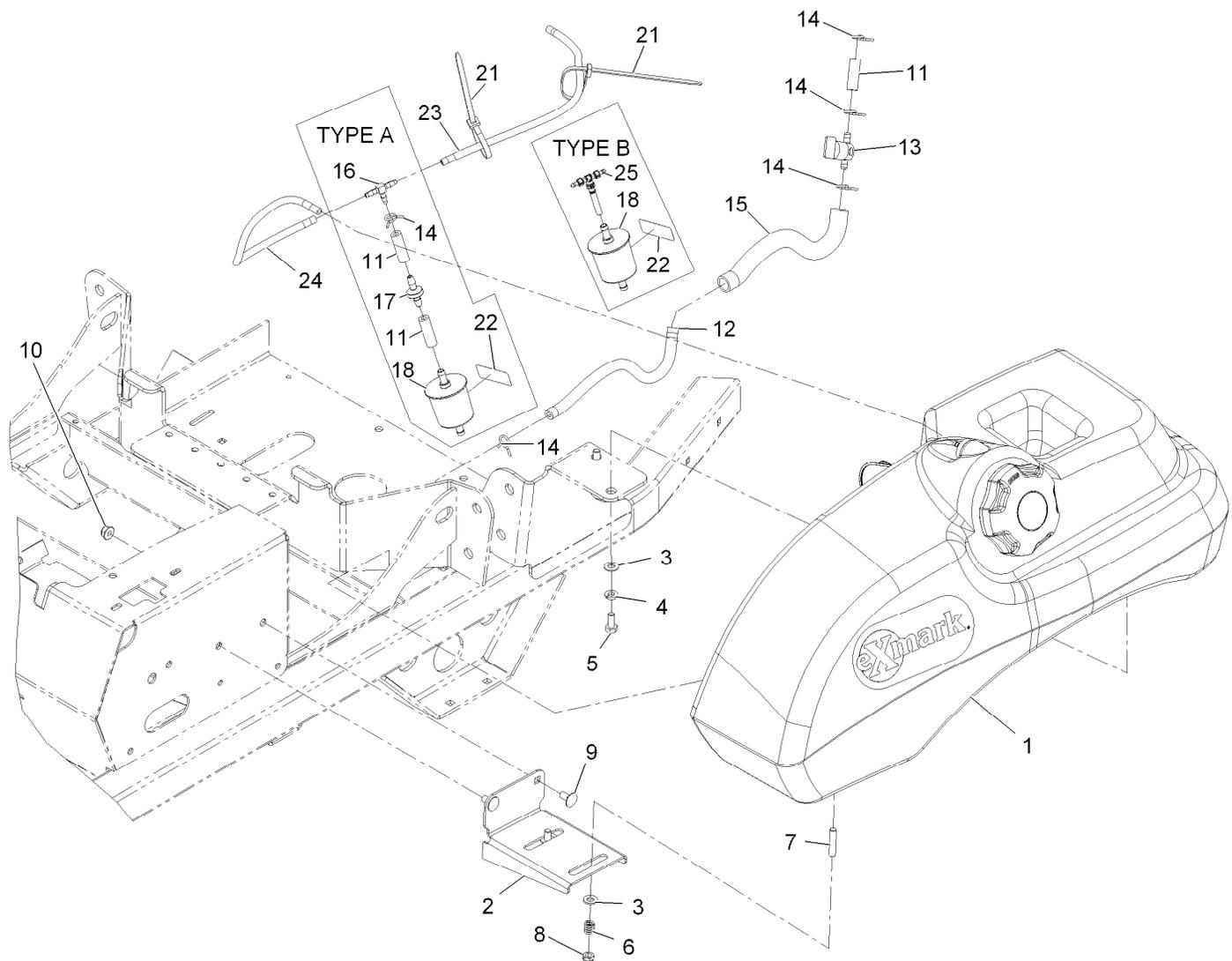
<i>Ref.</i>	<i>Part Number</i>	<i>Qty.</i>	<i>Description</i>
2	116-3737	1	Cushion,Seat Bottom
3	110-5719	1	Armrest Kit
4	116-3738	1	Cushion,Seat Back
5	116-2878	1	Switch-Seat
6	1-643255	1	Track-Seat
7	116-2981	1	Seat Belt Kit
8	103-8383	7	Screw-HWH 1/4-20 X 3/4 Taptite
9	32128-20	4	Nut-Whizlock 5/16-18
10	26-4840	4	Spacer-Pin, Mounting
11	3256-3	6	Washer-5/16 Std
12	110-4163	2	Cushion-Rest, Arm



Controls Assembly

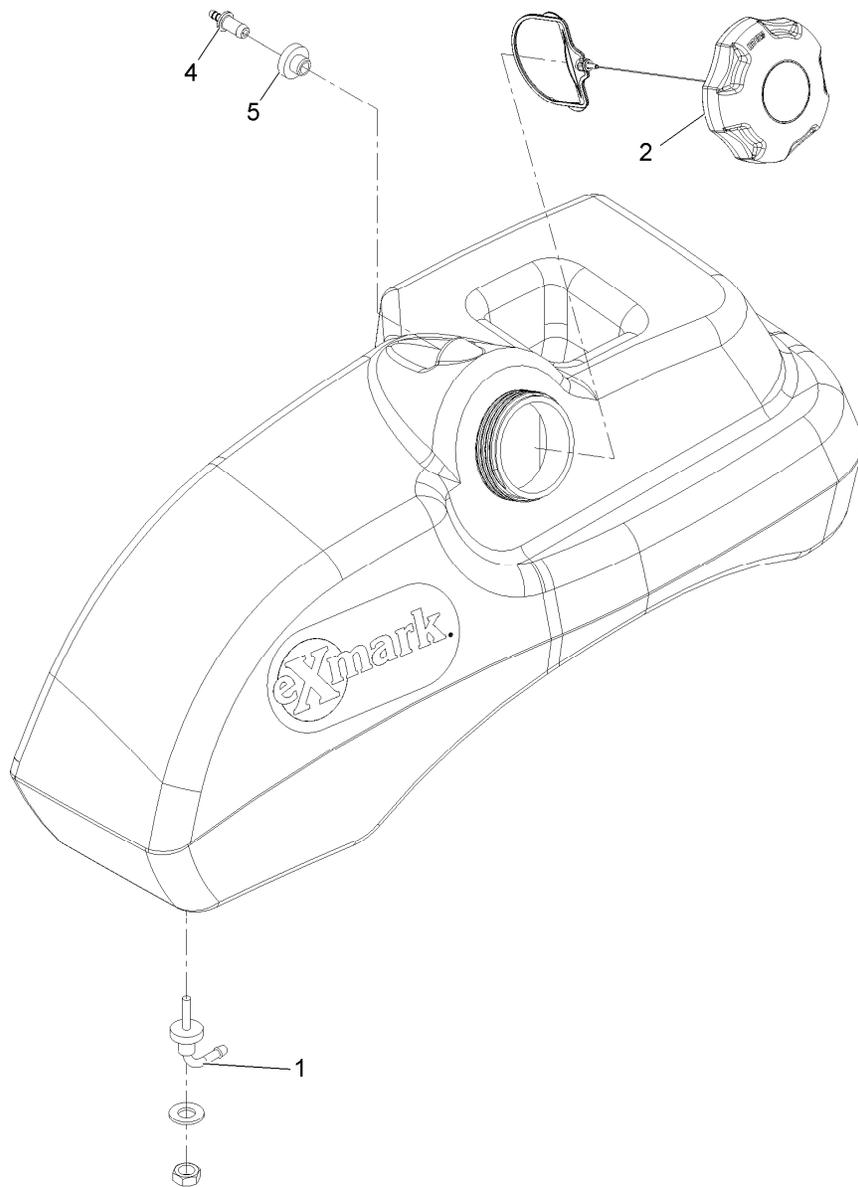
<i>Ref.</i>	<i>Part Number</i>	<i>Qty.</i>	<i>Description</i>
1	1-805005	4	Washer-Lock 5/16 Heavy
2	1-807513	4	Bolt-Carriage #10-24 X 1/2
3	104-8300	8	Nut-Nyloc 5/16-18 Flg
4	109-2661	3	Screw-PPH #10-24 X 1/2
5	116-4919	1	Control,Throttle
6	109-8747	1	Control,Choke
7	116-3453-03	1	Panel,Rear Guard
8	116-3495-03	1	Bracket-Tank And Fender
9	116-3496	1	ASM,Control Panel W/Decal
9:2	116-1496	1	Decal,Fuse Block
9:3	116-4465	1	Decal-Throttle Choke

<i>Ref.</i>	<i>Part Number</i>	<i>Qty.</i>	<i>Description</i>
10	116-4138	1	Console,RH
11	116-4708-03	1	Guard-Muffler
12	116-4709-03	1	Shield-Heat Deflector
13	322-3	4	Screw-HH 5/16-18 X 3/4
14	3230-18	2	Bolt-Carriage 5/16-18 X 5/8
15	3230-2	2	Bolt-Carriage 5/16-18 X 1
16	3230-9	4	Bolt-Carriage 5/16-18 X 2 3/4
17	3256-23	4	Washer-5/16 Sae
18	3296-2	4	Nut-Nyloc #10-24
19	46-8560	2	Screw-HHF 1/4-20 X 1/2



Fuel Tank Mounting Assembly

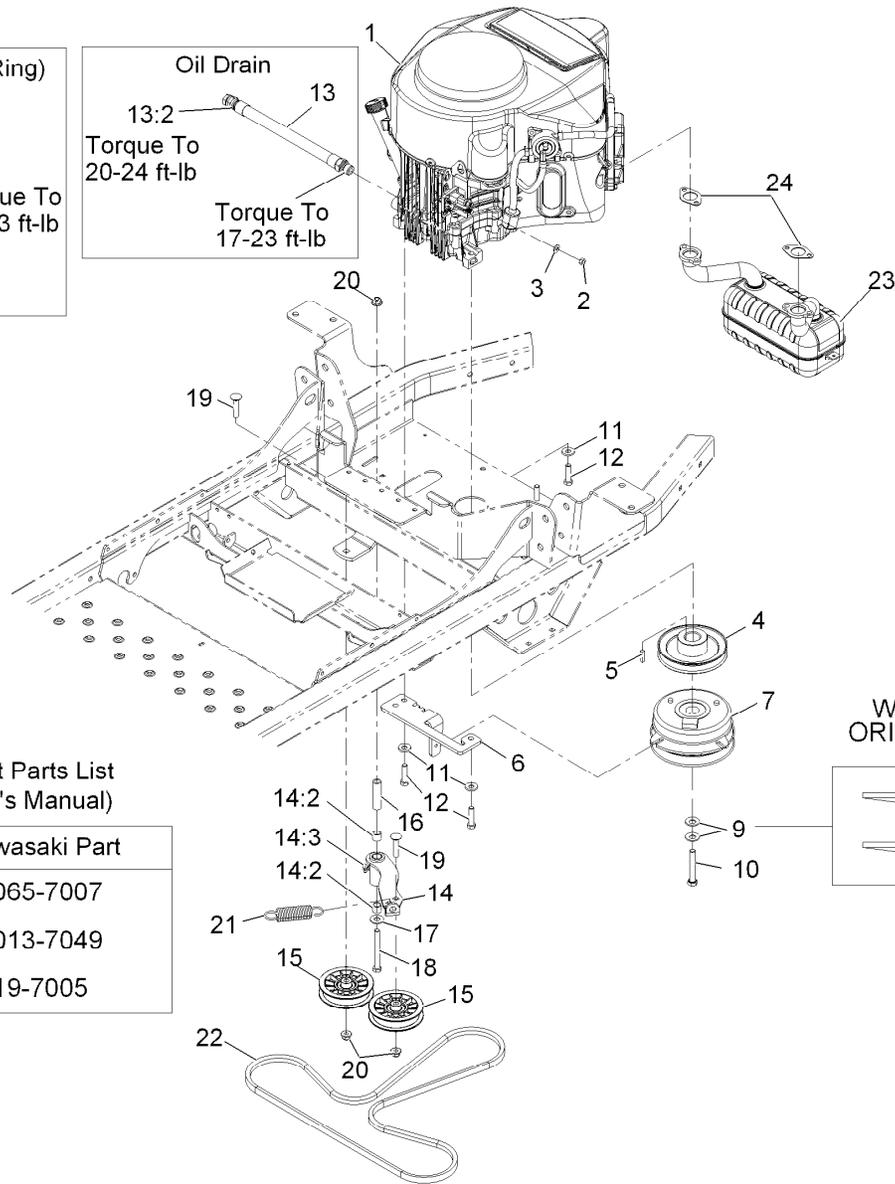
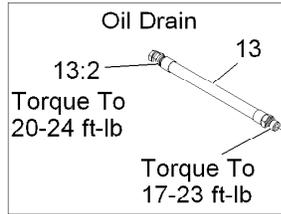
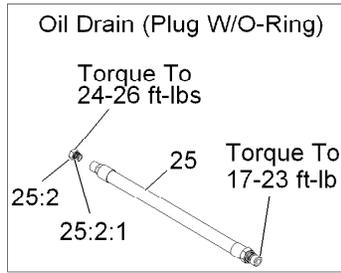
Ref.	Part Number	Qty.	Description	Ref.	Part Number	Qty.	Description
1	116-4610	1	ASM-Fuel Tank	13	1-603770	1	Valve-Fuel
2	116-3495-03	1	Bracket-Tank And Fender	14	1-303077	5	Clamp-Fuel Line (Type A)
3	3256-23	4	Washer-5/16 Sae	14	1-303077	4	Clamp-Fuel Line (Type B)
4	1-805005	2	Washer-Lock 5/16 Heavy	15	116-4515	1	Conduit-Fuel Line
5	322-3	2	Screw-HH 5/16-18 X 3/4	16	120-2234	1	Fitting-Tee
6	1-633349	2	Spring-Compression	17	99-5000	1	Valve-Check, Fuel
7	1-633023	2	Stud-Fuel Tank	18	120-2235	1	Filter-Air
8	3296-47	2	Nut-Nyloc 5/16-18 Thin	21	1-303335	2	Tie-Cable 7 15/16 (Large)
9	3230-18	2	Bolt-Carriage 5/16-18 X 5/8	22	116-4769	1	Decal-Filter, Emissions
10	104-8300	2	Nut-Nyloc 5/16-18 Flg	23	116-4800	1	Hose,Emissions
11	106-9492	3	Hose-Fuel	24	116-4801	1	Hose,Emissions
12	109-0282	1	Hose-Fuel	25	116-5464	1	ASM-Tee And Check



Fuel Tank Assembly No. 116-4610

<i>Ref.</i>	<i>Part Number</i>	<i>Qty.</i>	<i>Description</i>
1	103-2605	1	Fitting-Fuel Bulkhead W/Strainer ●
2	120-5461	1	Cap-Fuel, Ratcheting
4	116-4630	1	Fitting-Straight Orifice
5	46-6560	1	Bushing

● Use Pro-Lock, Nut Type (P/N 1-840022, .5ml tube) on threads.



Kawasaki Replacement Parts List
(Refer To Engine Owner's Manual)

Description	Kawasaki Part
Engine Oil Filter	49065-7007
Engine Air Filter	11013-7049
Fuel Filter	4019-7005

Engine Assembly

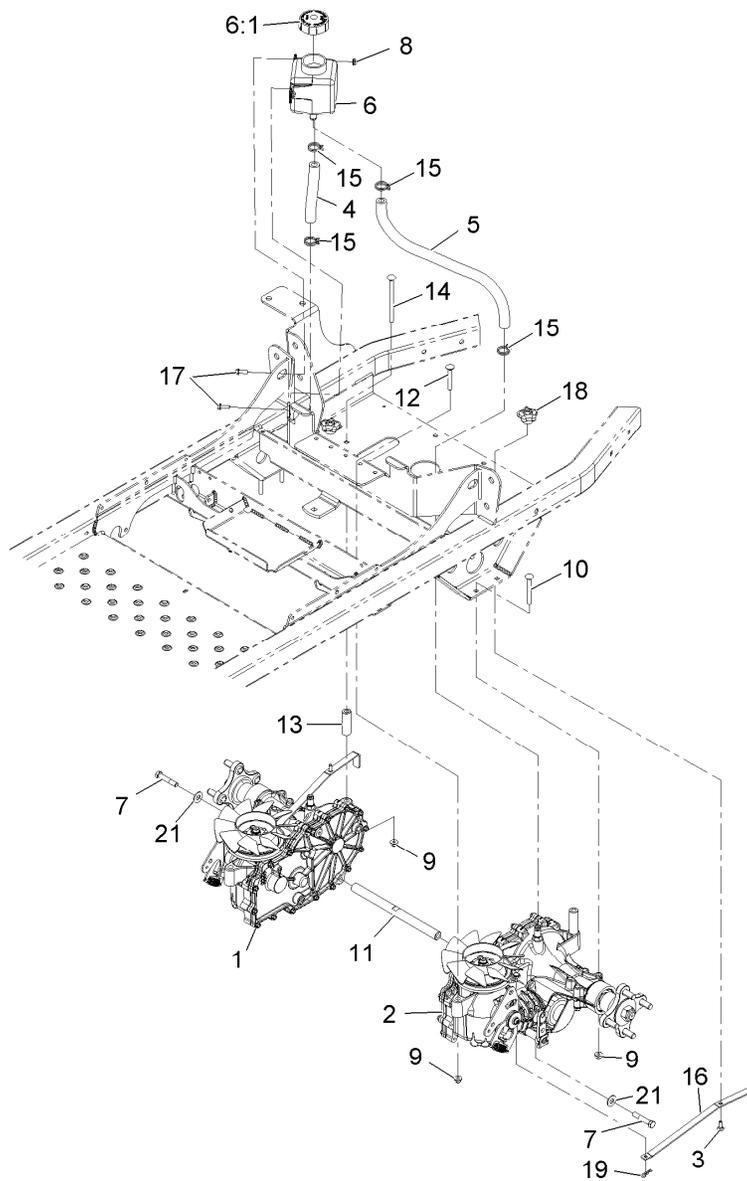
Ref.	Part Number	Qty.	Description	Ref.	Part Number	Qty.	Description
1		1	Engine-Kawasaki,Fr691V-S13-R ●■	14:2	1-513034	2	Sleeve-Bearing
2	3217-5	1	Nut-Hex 1/4-20	14:3	302-40	1	Zerk-90° 1/4-28
3	3256-22	1	Washer-1/4 Sae	15	116-2456	2	Pulley-Flat, 3.50 Dia
4	109-3386	1	Sheave-Split Steel	16	1-603384	1	Bushing-Pivot, Idler
5	1-807259	1	Key-Machine 1/4 X 1/4 X 1	17	3256-4	1	Washer-3/8 Std
6	116-4773-03	1	Anchor-Clutch	18	323-15	1	Screw-HH 3/8-16 X 3 1/2
7	116-5059	1	Clutch,125Ftlb 1.0 B	19	3231-5	2	Bolt-Carriage 3/8-16 X 1 3/4
9	1-603610	2	Washer-Spring Disc 7/16	20	104-8301	3	Nut-Nyloc 3/8-16 Flg
10	116-1066	1	Screw-HH 7/16-20 X 2 3/4 W/Loctite ◆	21	1-603402	1	Spring-Extension
11	98-5975	4	Washer-Spring Disc 3/8	22	115-9613	1	V-Belt
12	323-8	4	Screw-HH 3/8-16 X 1 1/2	23	117-7256	1	Muffler-Kawasaki
13	109-4490	1	Asm, Hose Oil Drain W/Plug ▲	24	1-653313	2	Gasket-Exhaust
13:2	109-1012	1	Plug (Koh)	25	116-4924	1	Engine Hose Oil Drain ASM ▲
14	116-4729	1	ASM-Idler Arm W/Bearings	25:2	353-508	1	Plug-W/O-Ring
				25:2:1	237-42	1	O-Ring

● Not serviced separately

▲ Use a Teflon Pipe Sealant or equivalent on threads.

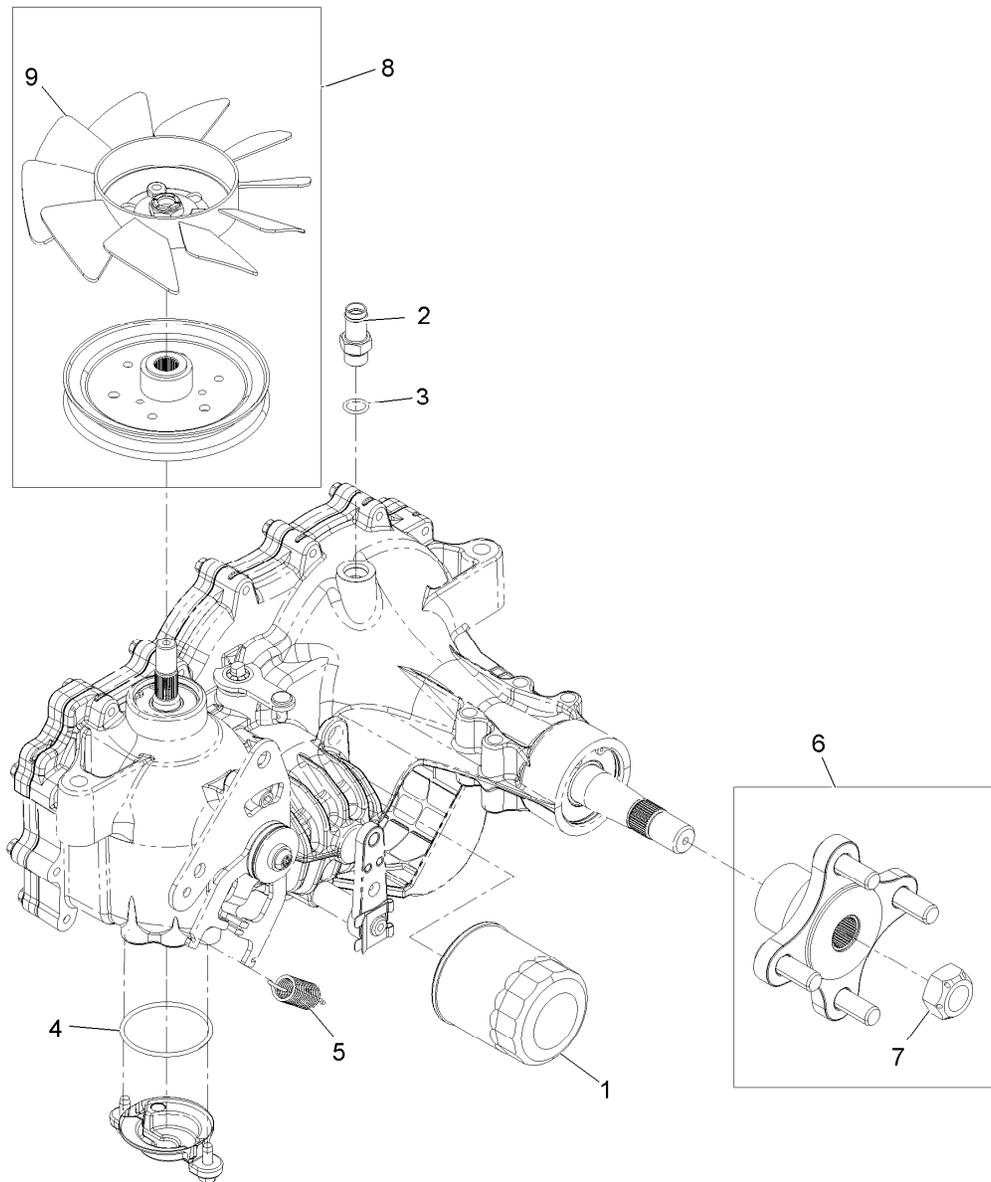
◆ Use Pro-Lock, Nut Type (P/N 1-840022, .5ml tube) on threads.

■ Obtain parts from www.kawpowerepc.com



Hydraulic Assembly

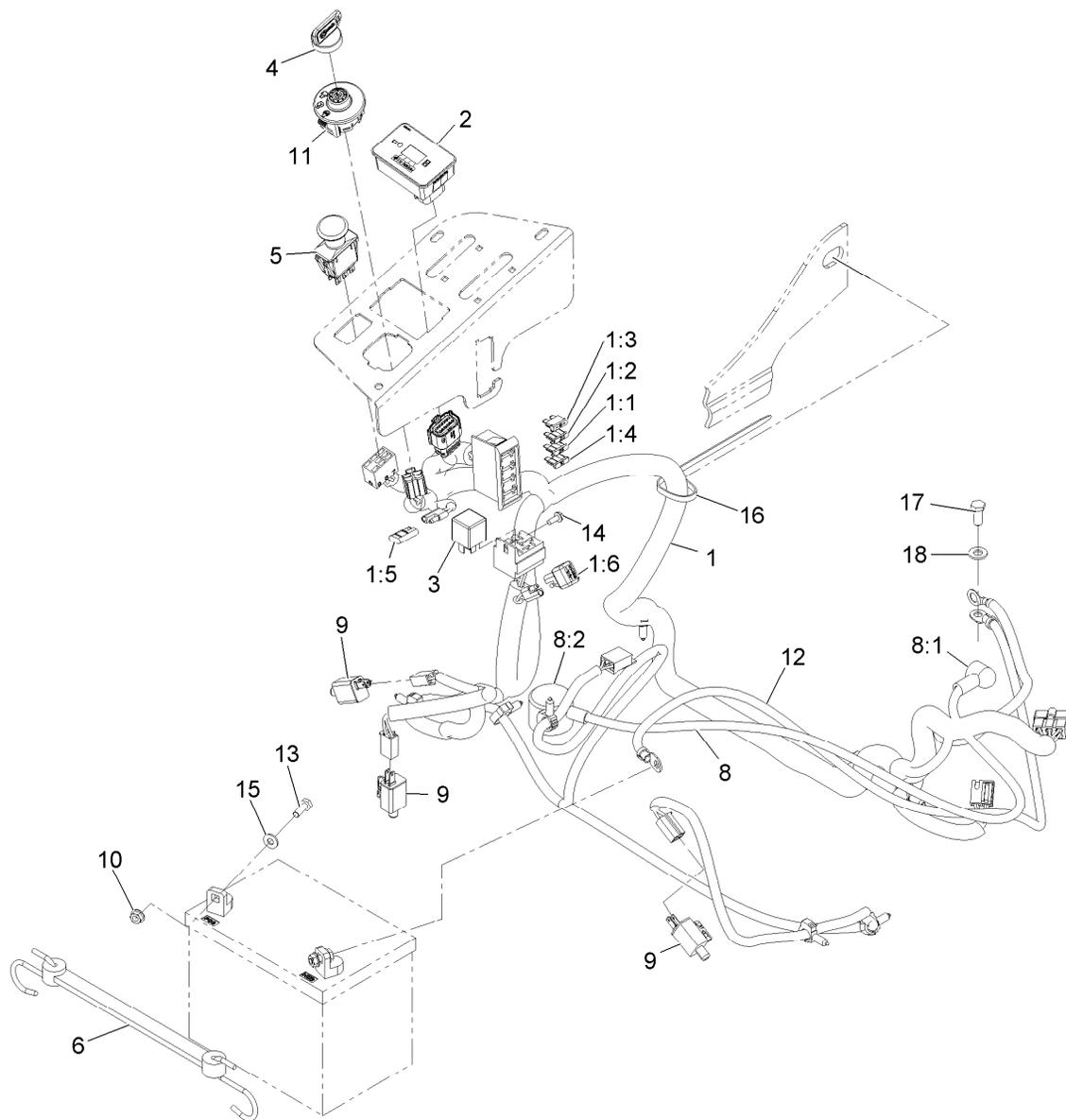
Ref.	Part Number	Qty.	Description	Ref.	Part Number	Qty.	Description
1	116-4544	1	Transaxle ASM RH	11	116-4860	1	Shaft-Transaxle Spacer
2	116-4545	1	Transaxle ASM LH	12	3230-7	2	Bolt-Carriage 5/16-18 X 2 1/4
3	3229-1	2	Bolt-Carriage 1/4-20 X 3/4	13	116-2803	2	Spacer-Hydro
4	116-4710	1	Hose-Hydraulic	14	3230-30	2	Bolt-Carriage 5/16-18 X 4 1/2
5	109-5578	1	Hose-Hydraulic	15	109-3322	4	Clamp-Hose
6	109-2250	1	Vent-Tank, Hydro	16	109-5395	2	Arm-Hydro Bypass
6:1	109-3320	1	Cap-Reservoir, HYD	17	32105-15	2	Screw-Machine 1/4-20 X 3/4
7	94-7972	2	Screw-HH W/Loctite	18	108-6402	2	Knob-Handle
8	104-7201	2	Nut-Nyloc 1/4-20 Flg	19	1-806003	2	Hairpin-Cotter
9	104-8300	8	Nut-Nyloc 5/16-18 Flg	21	3256-4	2	Washer-3/8 Std
10	3230-9	4	Bolt-Carriage 5/16-18 X 2 3/4				



Transaxle Assembly

Ref.	Part Number	Qty.	Description
1	109-3321	1	Filter-Hydraulic
2	109-3278	1	Adapter-Straight
3	237-42	1	O-Ring
4	109-3540	1	O-Ring-Charge Seal Cover
5	109-5592	1	Spring
6	109-5939	1	Hub Kit
7	109-3536	1	Nut-Hub
8	109-5938	1	Fan And Pulley Kit
9	114-8453	1	Fan-7.0
99	109-3537	1	Complete Seal Kit ●

● Not illustrated



Electrical Assembly

Ref.	Part Number	Qty.	Description	Ref.	Part Number	Qty.	Description
1	116-4861	1	Harness, Wire ●	8:1	1-543393	1	Insulator-Solenoid
1:1	109102	1	Fuse-Blade, 25 Amp	8:2	109-2407	1	Insulator-Battery
1:2	1-816001	1	Fuse-Blade Type, 20 Amp	9	110-6765	3	Switch-Single Pole No
1:3	109355	1	Fuse-Blade, 15 Amp	10	32128-33	2	Nut-Whizlock 1/4-20
1:4	218-578	1	Fuse-Blade, 10 Amp	11	117-2221	1	Switch-Ignition
1:5	116-0053	1	Cap-Plug	12	117-7240	1	Cable-Battery, Negative
1:6	103-3895	1	Diode-Tvs	13	321-4	2	Screw-HH 1/4-20 X 3/4
2	117-3884	1	Module ASM	14	32144-1	1	Screw-HWH #10-24 X 1/2 Taptite
3	1-643275	1	Relay-12Vdc 40 Amp	15	3256-22	2	Washer-1/4 Sae
4	103-2106	1	Key-Exmark Logo	16	1-303335	1	Tie-Cable 7 15/16 (Large)
5	103-5221	1	Switch-PTO	17	33114-020	1	Screw-HH M8-1.25 X 20Mm
6	104-2466	1	Holddown-Battery	18	33094-00	1	Washer
8	109-7621	1	Positive Battery Cable ASM				

● Use dielectric grease on all wiring harness connectors.

Notes:

Notes:

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MICRO-MULCH SYSTEM	ULTRA VAC QUICK DISPOSAL SYSTEM

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ROLL OVER PROTECTION SYSTEM (ROPS)	WEATHER CAB

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