



Count on it.

Form No. 3368-209 Rev C

Parts Catalog

Z Master® G3 Riding Mower with 60in TURBO FORCE® Side Discharge Mower

Model No. 74960CP—Serial No. 311000001 and Up

Ordering Replacement Parts

To order replacement parts, please supply the part number, the quantity, and the description of each part desired.

Understanding Reference Numbers

Each identified part in an illustration has a reference number. The reference number for a part also appears in the parts list, along with other information about the part.

This catalog uses two special reference number formats, one to indicate parts in a service assembly and another to indicate the quantity of a given part in an illustration.

Service Assembly Reference Numbers

Parts in service assemblies have reference numbers in the form a:b. The a represents the reference number of the entire service assembly and the b represents a sequential number unique to each part within the service assembly.

For example, a wheel assembly might be identified by reference number 6, the tire by 6:1, the valve by 6:2, and the wheel by 6:3. When you order the assembly identified by reference number 6, you receive all parts identified by reference numbers 6:1, 6:2, and 6:3. However, you may also order any part individually. Reference numbers of this type appear in illustration and in parts lists.

Reference Numbers Indicating Quantity

In an illustration, if a reference number indicates more than one part, the reference number has the form nX y. The n represents the quantity of the part, the X is the multiplication symbol, and the y represents the reference number.

For example, in an illustration, the reference number 2X 37 means that two of the parts identified by reference number 37 are indicated.

List of Abbreviations

AR: as required

ASM: assembly

BBC: blade brake control

BHTF: button head thread forming

CARR: carriage

CCW: counter clockwise

CW: clockwise

DEG: degrees

DPA: Dual Point Adjustment

ECM: electronic control module

EXT: external

FH: flat head

GA: gauge

HD: heavy-duty

HF: hex flange

HH: hex head

HHF: hex head flange

HHFTF: hex head flange thread forming

HJ: hex jam

HLH: hex lag head

HOC: height-of-cut

HSBH: hex socket button head

HSFH: hex socket flat head

HSH: hex socket head

HWH: hex washer head

HWHTF: hex washer head thread forming

HYD: hydraulic

LH: left hand

LP: Liquid Propane

NI: nylon insert

NPTF: national pipe thread fine

PFH: phillips flat head

PPH: phillips pan head

PPHTF: phillips pan head thread forming

PRH: phillips round head

PTH: phillips truss head

PTO: power-take-off

RH: right hand

ROPS: roll-over protection system

RRB: rear roller brush

SFH: slotted fillister head

SHH: slotted hex head

SHWH: slotted hex washer head

SPH: slotted pan head

SQH: square head

SRH: slotted round head

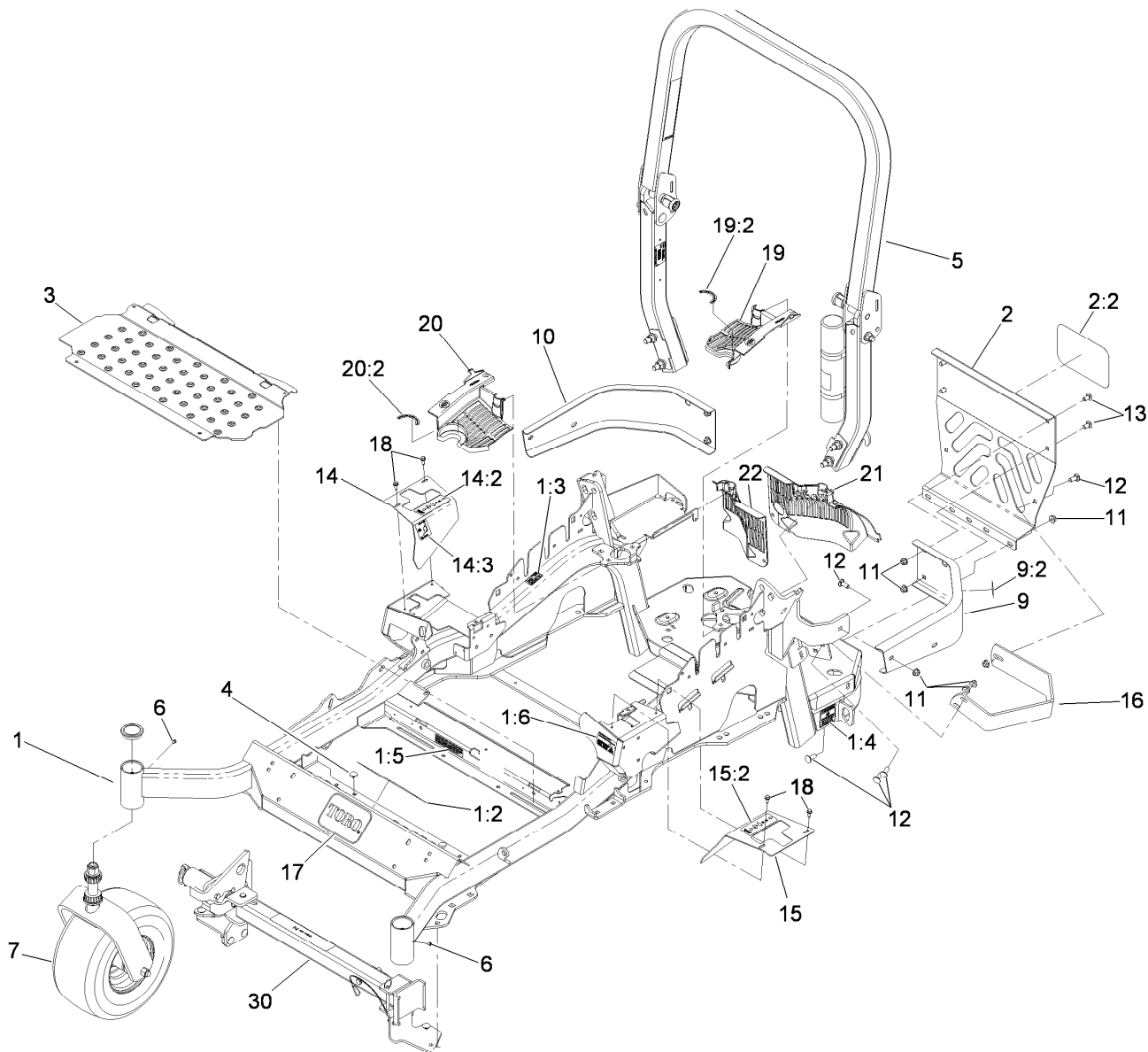
STD: standard

TAP: self tapping

TTH: torx truss head

Contents

Frame, Caster and Z Stand Assembly	4
Roll-Over Protection System Assembly No. 116-0232.....	5
Caster Wheel and Fork Assembly	6
Z Stand Assembly	7
Hydraulic Pump, Idler and Belt Assembly.....	8
Pump Idler Assembly No. 116-1255	9
LH Hydro Assembly No. 116-1382	10
RH Hydro Assembly No. 116-1383	11
Rear Wheel and Park Brake Assembly.....	12
Brake Handle Assembly No. 116-1878.....	13
Fuel Tank Mounting Assembly	14
Fuel Tank Assembly No. 116-3979	15
Seat Mounting Assembly	16
Seat Assembly No. 116-3998.....	17
Motion Control Assembly	18
Fender, Console and Control Assembly	19
LH Console Assembly No. 115-7401	20
RH Console Assembly No. 115-7400	21
Electrical System Assembly	22
Deck Lift Assembly.....	23
Height-of-Cut Assembly No. 109-7438.....	24
Engine, Clutch and Muffler Assembly	25
Deck Assembly	26
Deck Decal Assembly No. 112-4180.....	27
Idler Assembly	28
Spindle Assembly No. 117-3840	29
Lever Assembly No. 107-1664.....	30
Rubber Deflector Assembly No. 108-2792.....	31
Attachments and Accessories	32

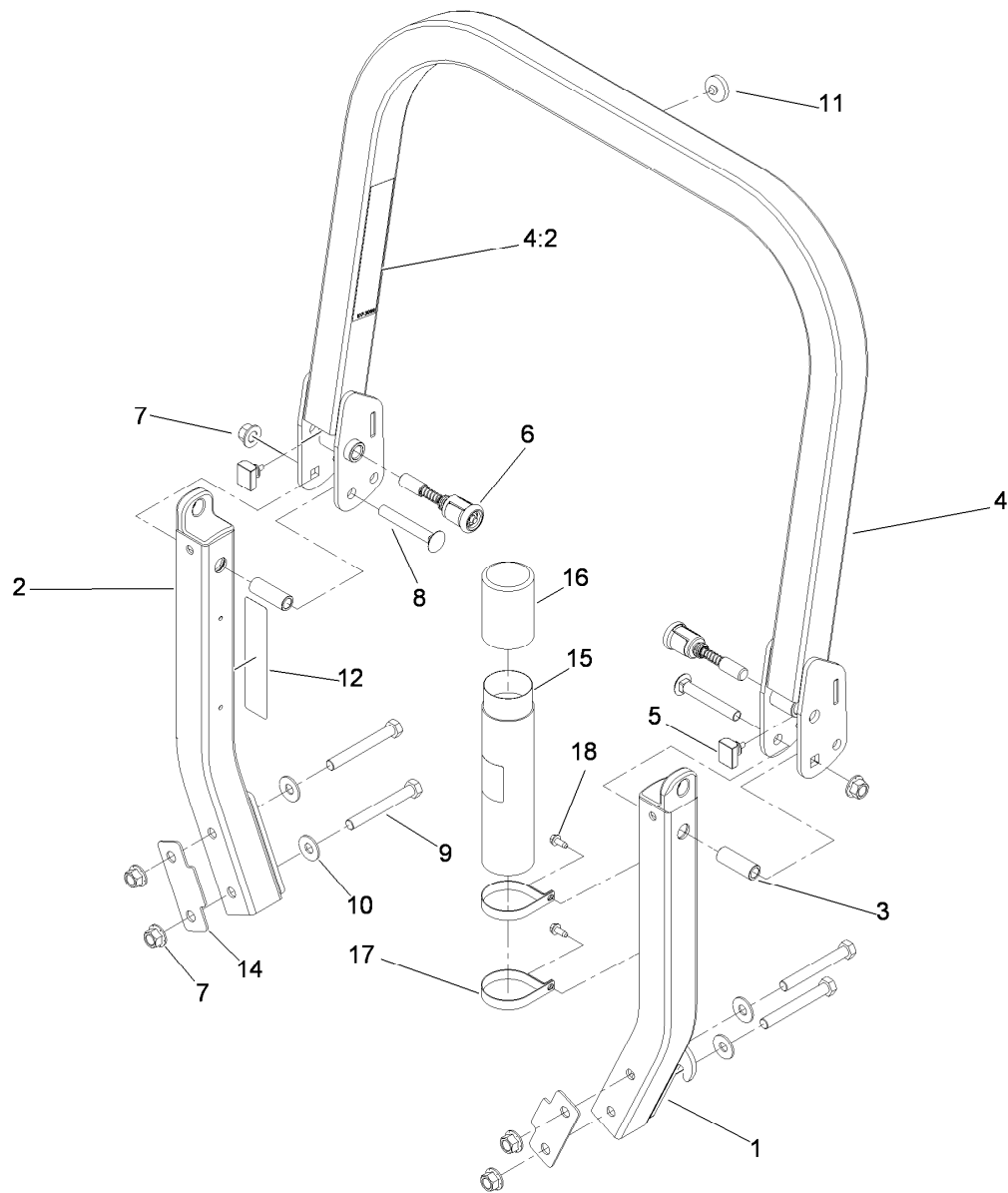


Frame, Caster and Z Stand Assembly

Ref.	Part Number	Qty.	Description
1	116-2126	1	Main Frame ASM
1:2	116-3303	1	Decal-Slope
1:3	103-2076	2	Decal-Caution
1:4	116-0205	2	Decal-Belt Drive
1:5	116-4858	1	Decal-Spark Arrestor
1:6	116-1654	1	Decal Fuel Fill
2	115-7410	1	Rear Guard ASM
2:2	67-7320	1	Decal
3	116-0024-01	1	Floorpan
4	1-513658	2	Bumper
5	116-0232	1	ROPS ASM
6	1-811010	2	Plug
7		2	Caster Wheel ASM ●
9	109-9869	1	Bumper-Rear, LH
9:2	103-2076	1	Decal-Caution
10	116-0057-03	1	Bumper-RH
11	104-8301	11	Nut-Flange, NI
12	3231-22	7	Screw-CARR

Ref.	Part Number	Qty.	Description
13	3231-21	4	Screw-CARR
14	116-0579	1	RH Motion Control Cover ASM
14:2	109-7232	1	Decal-Motion Control
14:3	109-7929	1	Decal-Park Brake
15	116-0580	1	LH Motion Control Cover ASM
15:2	109-7232	1	Decal-Motion Control
16	116-0043-03	1	Guard-Muffler
17	68-3640	1	Decal
18	32144-10	4	Screw-HWH
19	116-0170	1	LH Hydro Guard ASM
19:2	116-0157	1	Decal-Hydro Oil
20	116-0171	1	RH Hydro Guard ASM
20:2	116-0157	1	Decal-Hydro Oil
21	109-9709	1	Guard,Hydro Rear LH Trim
22	109-9058	1	Guard-Hydro, Rear RH
30		1	Z Stand ASM ●

● Not serviced separately

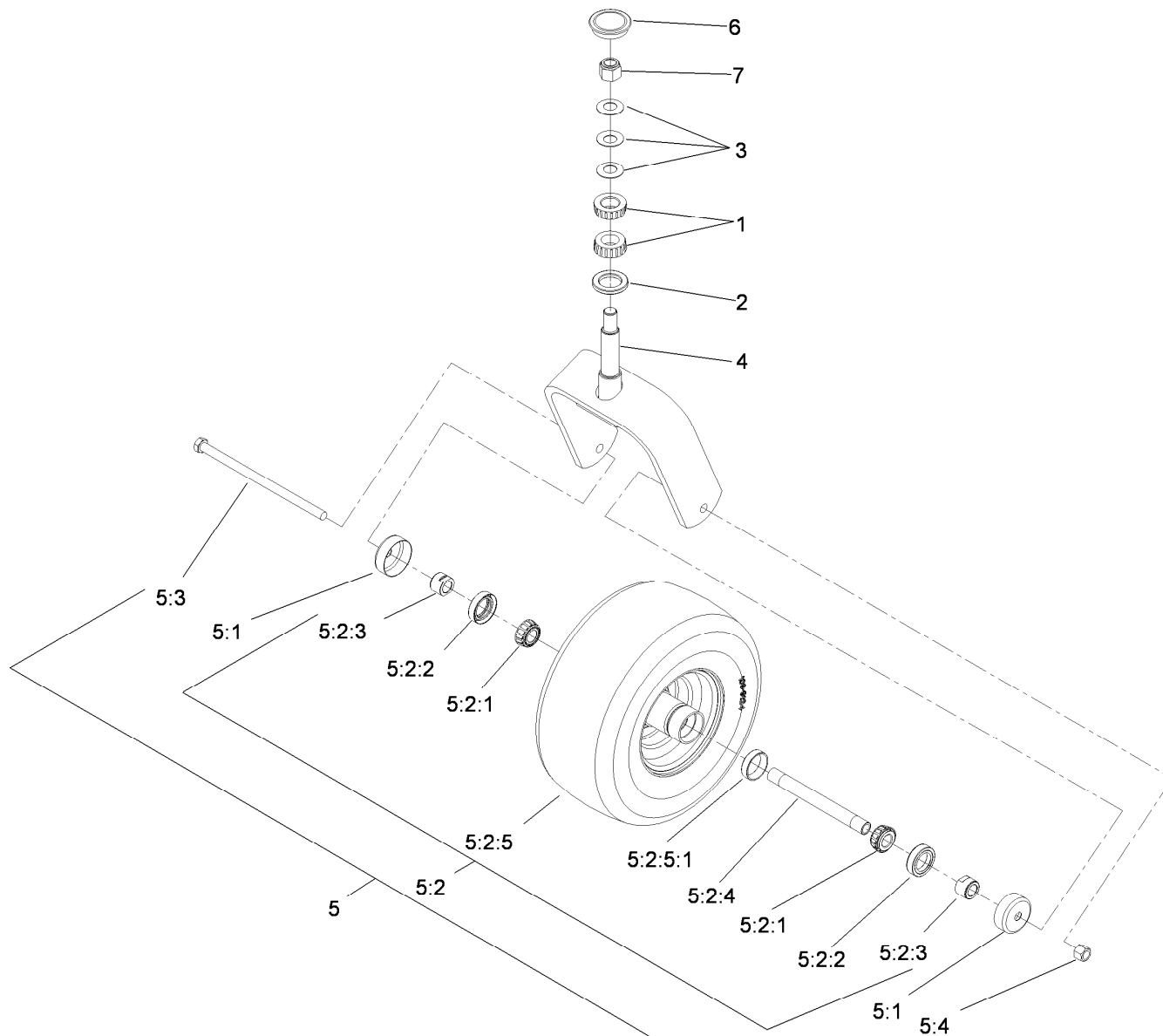


Roll-Over Protection System Assembly No. 116-0232

Ref.	Part Number	Qty.	Description
1		1	LH ROPS Leg ASM ●
2		1	RH ROPS Leg ASM ●
3	109-6653	2	Spacer
4		1	Upper ROPS ASM ●
4:2	107-3069	1	Decal-Warning, Folding ROPS
5	109-5337	2	Bumper-ROPS
6	116-0104	2	Spring Pin ASM
7	99-5107	6	Nut-Lock
8	3233-10	2	Screw-CARR

Ref.	Part Number	Qty.	Description
9	325-17	4	Screw-HH
10	109-9505	4	Washer-Spring
11	109-9233	1	Bumper-Push-In, Rubber
12	117-0346	1	Decal-Caution, Fuel Vent
14	116-0960	2	Spacer
15	104-7050	1	Tube-Manual
16	104-7048	1	Cap-Housing
17	107-1865	2	R-Clamp
18	32144-10	2	Screw-HWH

● Not serviced separately



Caster Wheel and Fork Assembly

Ref.	Part Number	Qty.	Description
1	1-543509	2	Bearing-Roller, Tapered
2	1-543511	1	Seal-Grease
3	1-633508	3	Washer-Bellville
4	103-1474-01	1	Caster-Fork
5	109-9127	1	Wheel And Tire ASM
5:1	103-2768	2	Guard-Seal
5:2		1	Wheel And Tire ASM ●
5:2:1	1-633585	2	Bearing-Cone, Taper
5:2:2	103-0063	2	Seal-Caster

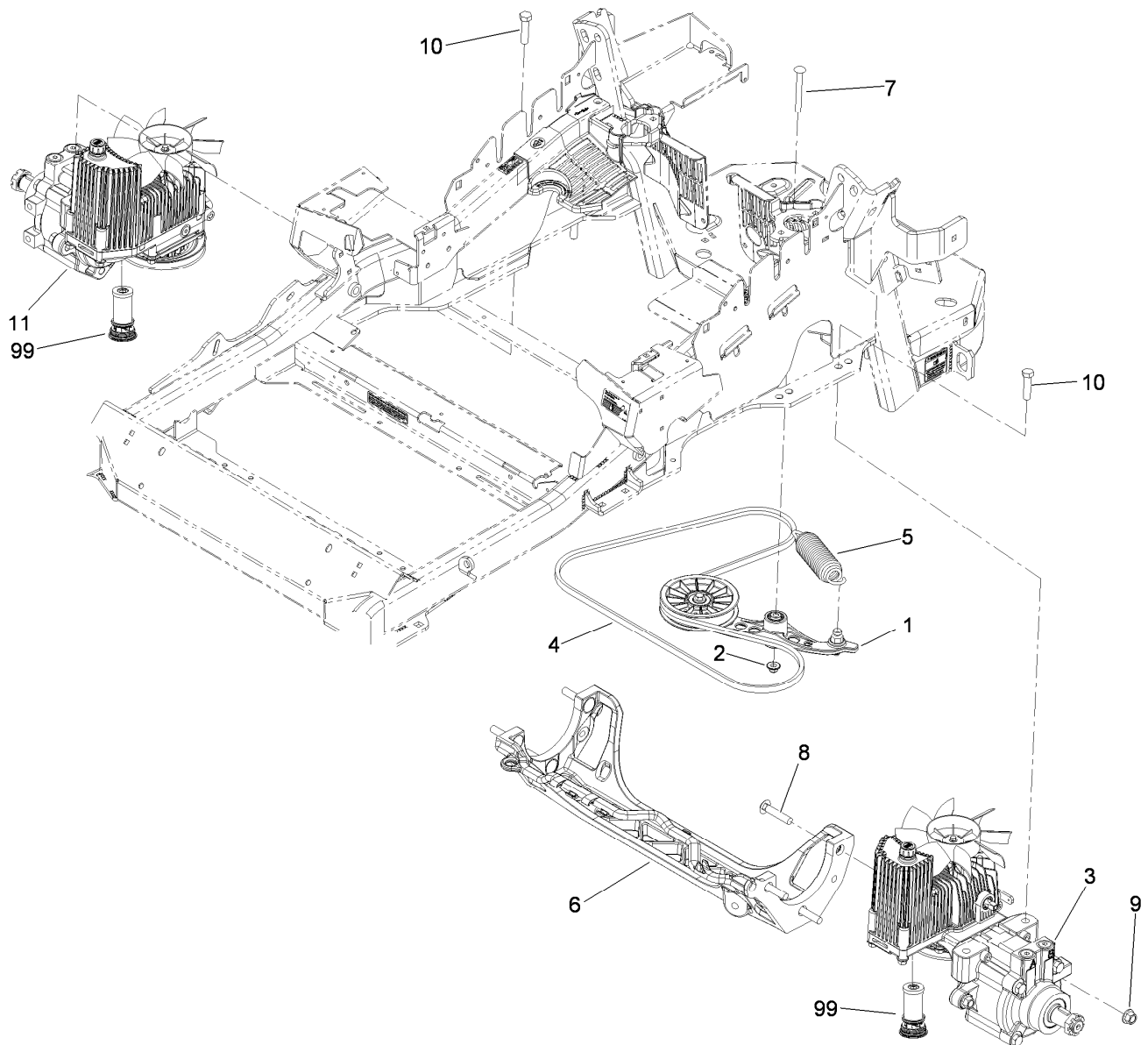
Ref.	Part Number	Qty.	Description
5:2:3	103-3051	2	Spacer-Nut ■
5:2:4	103-5156	1	Axle-Caster
5:2:5	109-9124	1	Wheel And Tire ASM
5:2:5:1	1-633584	1	Bearing-Cup
5:3	325-39	1	Screw-HH
5:4	3296-23	1	Nut-Lock, NI
6	103-4882	1	Cap-Grease
7	3296-51	1	Nut-Lock, NI

● Not serviced separately

■ Use Pro-Lock, Nut Type (P/N 1-840022, .5ml tube) on threads.



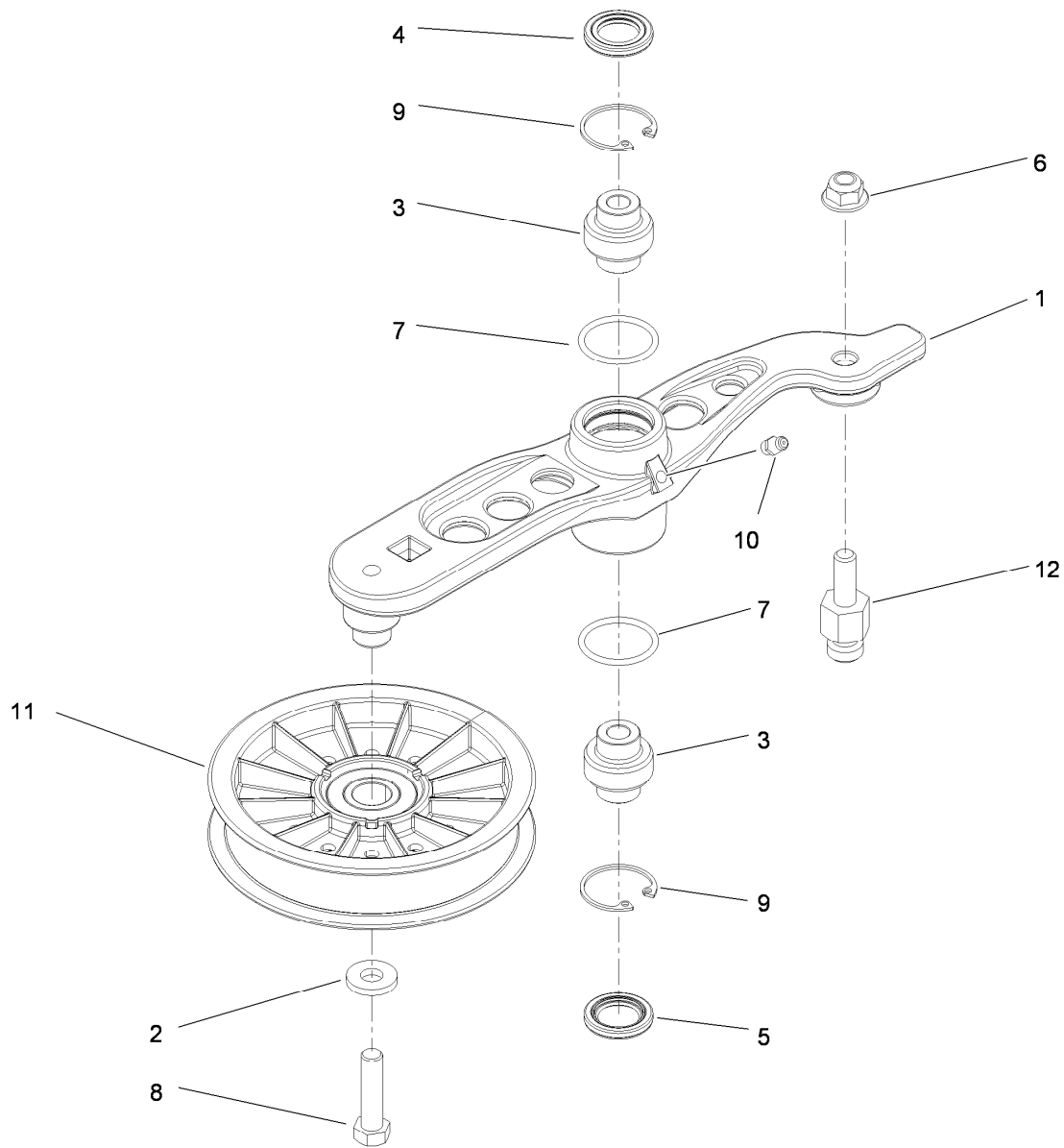
Ref.	Part Number	Qty.	Description
11	283-55	2	Pin-Clevis
12	115-3631-01	1	Inner Tube ASM
13	115-3613	2	Cushion Rubber
14	115-3634	1	Outer Tube ASM
14:2	106-7464	1	Decal-Z Stand
14:3	107-3969	1	Decal-Warning
15	100-9385	1	Lanyard-Nylon
16	104-7201	1	Nut-HF
17	105-1647	1	Pin-Hitch, Cotterless
18	321-4	1	Screw-HH
19	115-3625-01	1	Z Stand Cradle ASM



Hydraulic Pump, Idler and Belt Assembly

Ref.	Part Number	Qty.	Description
1	116-1255	1	Pump Idler ASM
2	109-6658	1	Nut-Flange, NI
3	116-1382	1	LH Hydro ASM (16Cc W/Shock)
4	109-3388	1	Belt
5	116-0133	1	Extension-Spring
6	109-9375	1	Cradle-Hydro
7	116-1502	1	Bolt-Shoulder, Carriage
8	3233-34	6	Screw-CARR
9	99-5107	6	Nut-Lock
10	325-8	4	Screw-HH
11	116-1383	1	RH Hydro ASM (16Cc W/Shock)
99	114-4713	1	Hypr-Oil 500 (Quart) ●
99	114-4714	1	Hypr-Oil 500 (Gallon) ●
99	114-4715	1	Hypr-Oil 500-5 (5 Gallon) ●
99	117-0390	1	Filter-Hydro

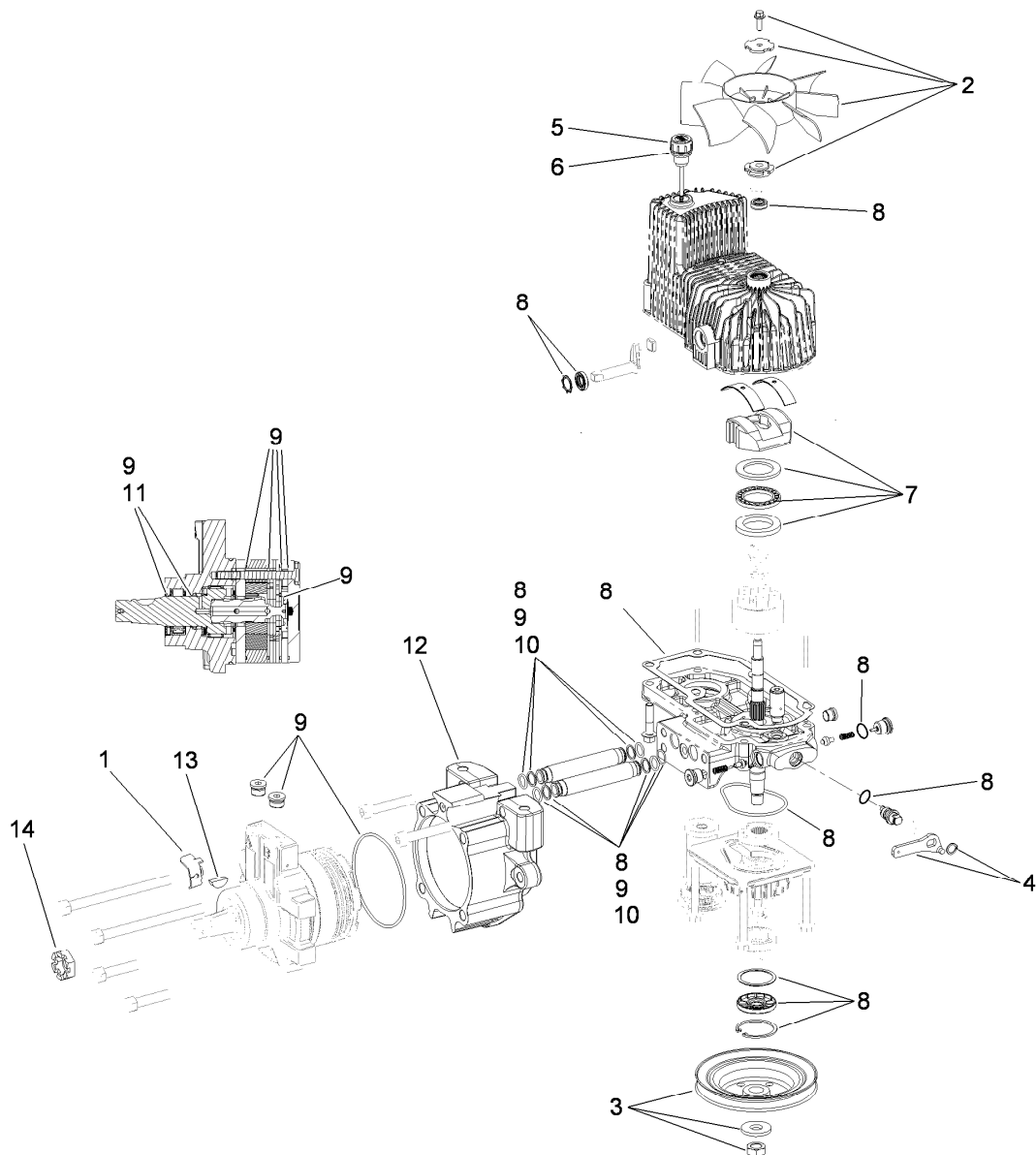
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Pump Idler Assembly No. 116-1255

Ref.	Part Number	Qty.	Description
1		1	Arm-Pump, Idler ●
2	43-0940	1	Spacer
3	103-3504	2	Bearing-Spherical
4	103-3505	1	Seal-Double Lip
5	103-3506	1	Seal-Single Lip
6	109-6658	1	Nut-Nyloc 3/8-16 Flg
7	106-7159	2	O-Ring
8	323-8	1	Screw-HH 3/8-16 X 1 1/2
9	32120-10	2	Ring-Retaining
10	302-19	1	Zerk-1/4-28 Str
11	109-8076	1	Pulley-Idler
12	116-3467	1	Pin-Spring, Anchor

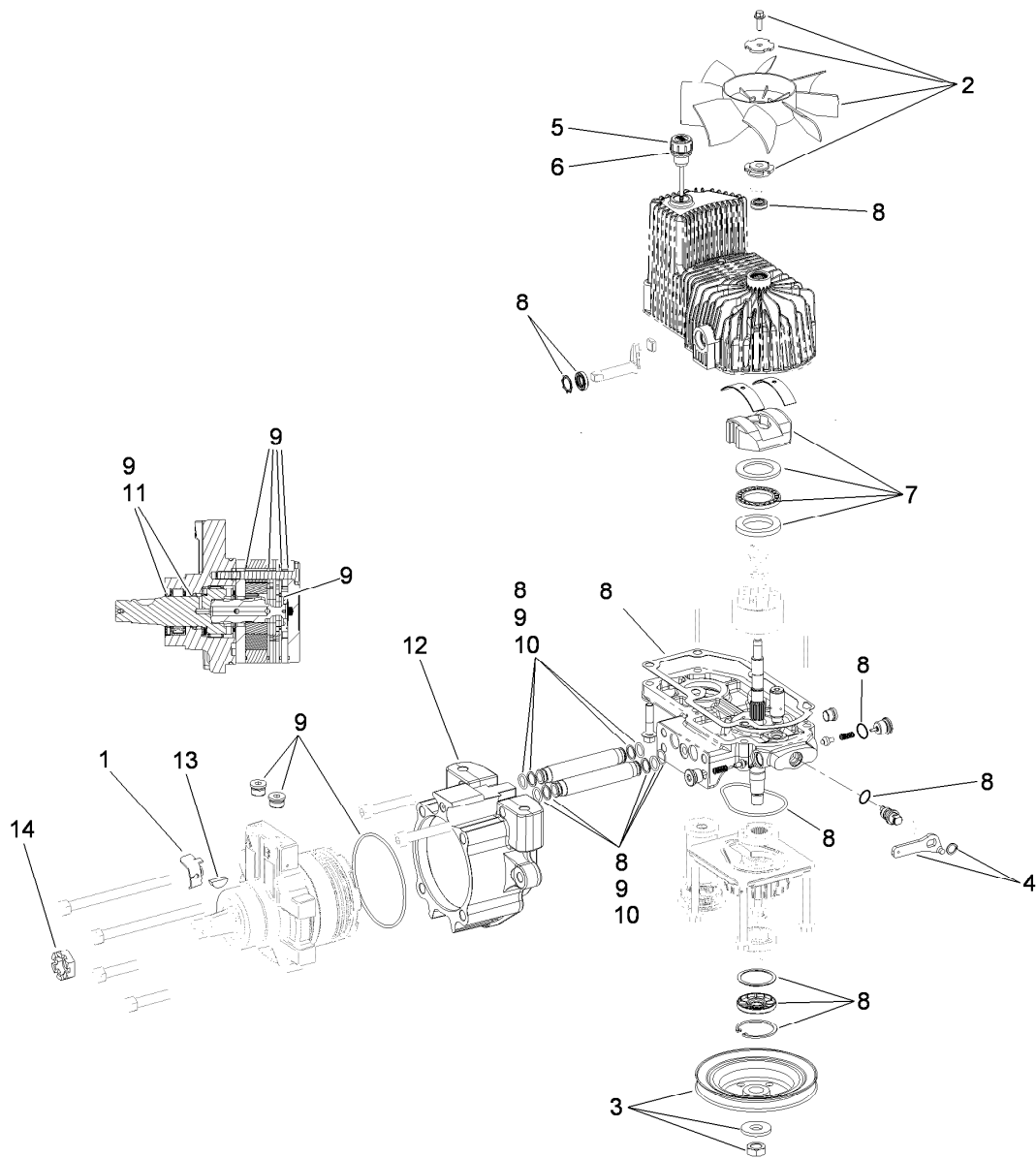
● Not serviced separately



LH Hydro Assembly No. 116-1382

Ref.	Part Number	Qty.	Description
1	116-1758	1	Bracket-Anchor, Cable
2	116-0233	1	Fan Kit
3	116-0234	1	Pulley Kit
4	116-0235	1	Handle-Bypass Valve, Hydro
5	116-0236	1	Dipstick-Hydro W/Gasket
6	116-0237	1	Gasket-Dipstick, Hydro
7	116-1367	1	Swash Block Kit
8	116-1368	1	Pump Seal Kit
9	116-1369	1	Motor Seal Kit
10	116-1370	1	Tube Seal Kit
11	116-1371	1	Output Shaft Seal Kit
12	116-1372	1	Cup-Nose
13	3257-42	1	Key-Woodruff
14	1-809036	1	Nut-HH
99	116-1373	1	Flow Test Kit ●

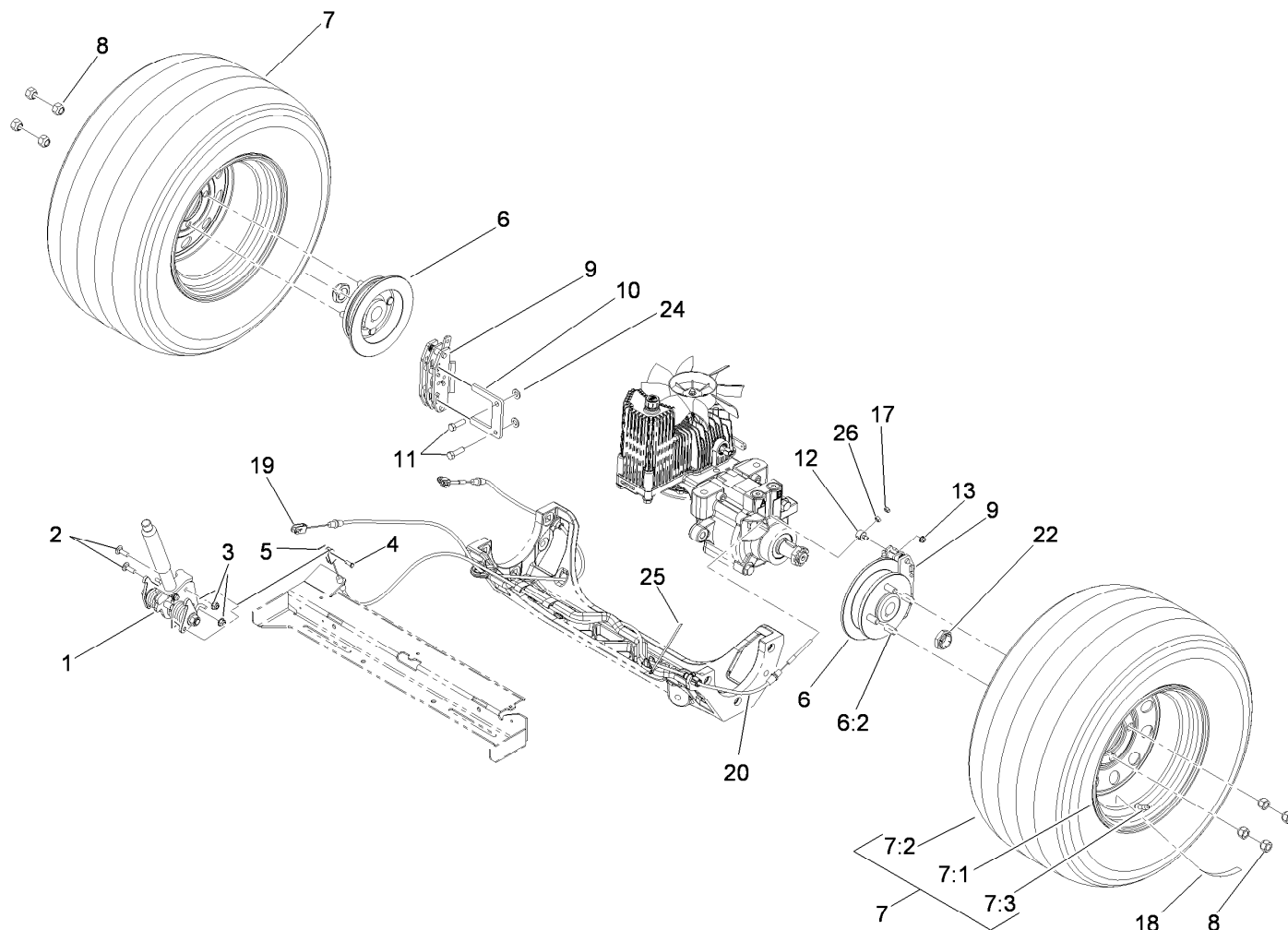
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RH Hydro Assembly No. 116-1383

Ref.	Part Number	Qty.	Description
1	116-1758	1	Bracket-Anchor, Cable
2	116-0233	1	Fan Kit
3	116-0234	1	Pulley Kit
4	116-0235	1	Handle-Bypass Valve, Hydro
5	116-0236	1	Dipstick-Hydro W/Gasket
6	116-0237	1	Gasket-Dipstick, Hydro
7	116-1367	1	Swash Block Kit
8	116-1368	1	Pump Seal Kit
9	116-1369	1	Motor Seal Kit
10	116-1370	1	Tube Seal Kit
11	116-1371	1	Output Shaft Seal Kit
12	116-1372	1	Cup-Nose
13	3257-42	1	Key-Woodruff
14	1-809036	1	Nut-HH
99	116-1373	1	Flow Test Kit ●

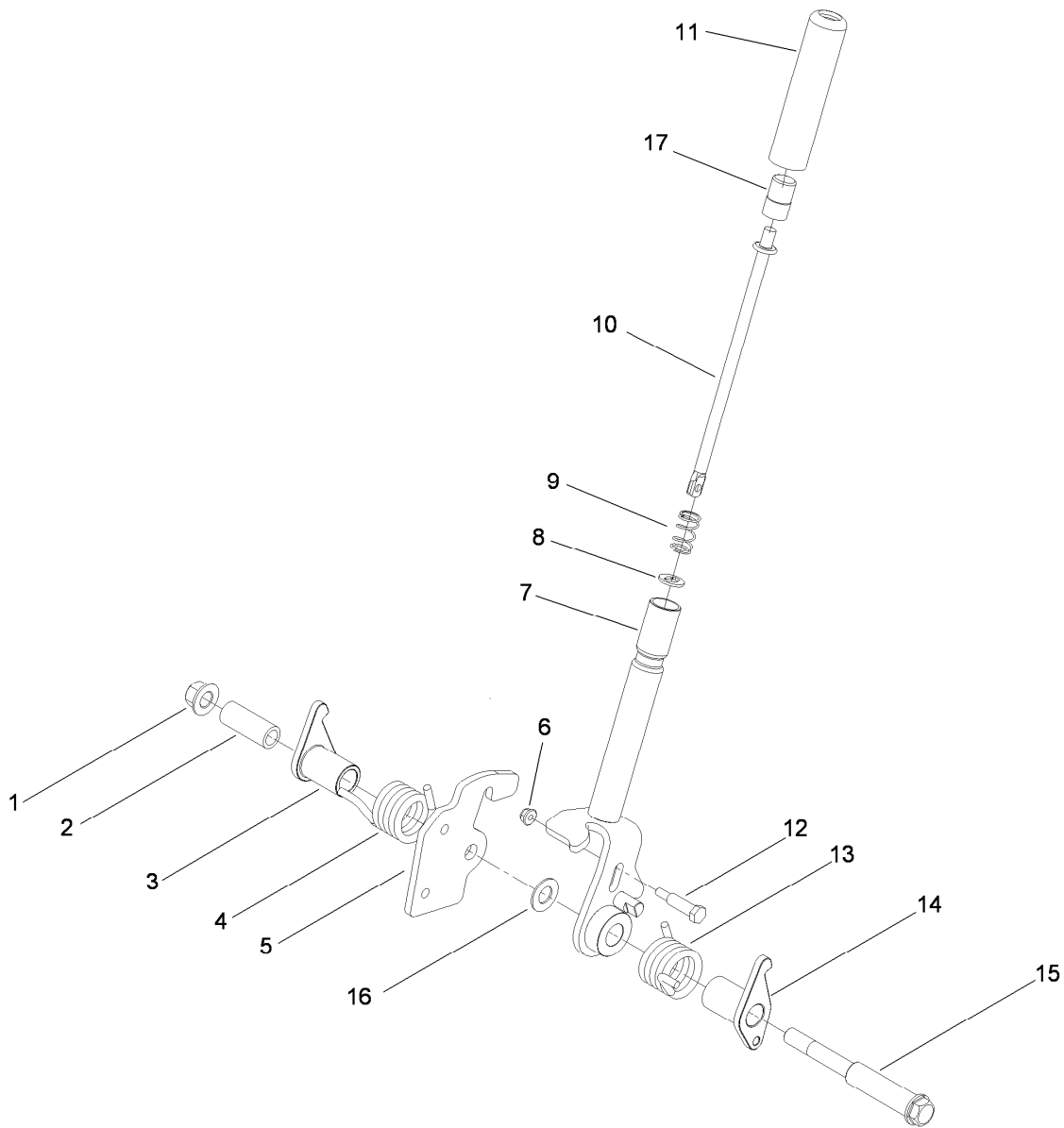
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Rear Wheel and Park Brake Assembly

Ref.	Part Number	Qty.	Description
1	116-1878	1	Brake Handle ASM
2	3230-2	2	Bolt-CARR
3	104-8300	2	Nut-Flange, NI
4	60-1730	2	Pin-Clevis
5	3272-1	2	Pin-Cotter
6	116-1746	2	Wheel Hub ASM
6:2	116-1696	4	Stud-Wheel
7	109-3248	2	Wheel And Tire ASM
7:1	109-2871	1	Rim ASM
7:2	103-2744	1	Tire
7:3	232-27	1	Stem-Valve
8	242-50	8	Nut-Lug
9	109-2889	2	Caliper-Brake

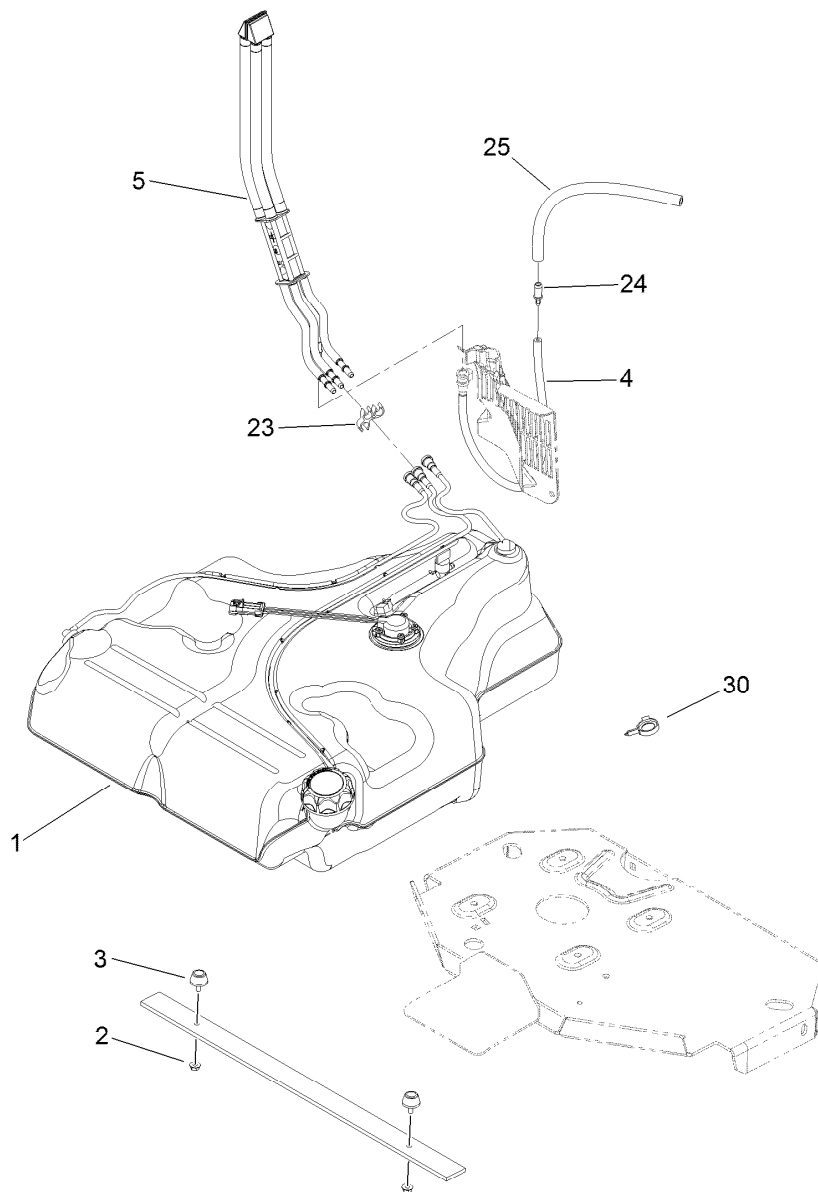
Ref.	Part Number	Qty.	Description
10	109-0958	2	Plate-Mount, Brake
11	92-5727	4	Screw-Lock, Patch
12	112-8379	2	Swivel
13	104-7201	2	Nut-HF
17	3296-13	2	Nut-Lock, NI
18	116-2643	2	Decal-Wheel Nut Torque
19	115-3584	1	Cable
20	115-3585	1	Cable
22	116-1399	2	Locknut
24	3256-24	4	Washer-Flat
25	116-0940	1	Tie-Cable
26	3219-1	2	Nut-Hex



Brake Handle Assembly No. 116-1878

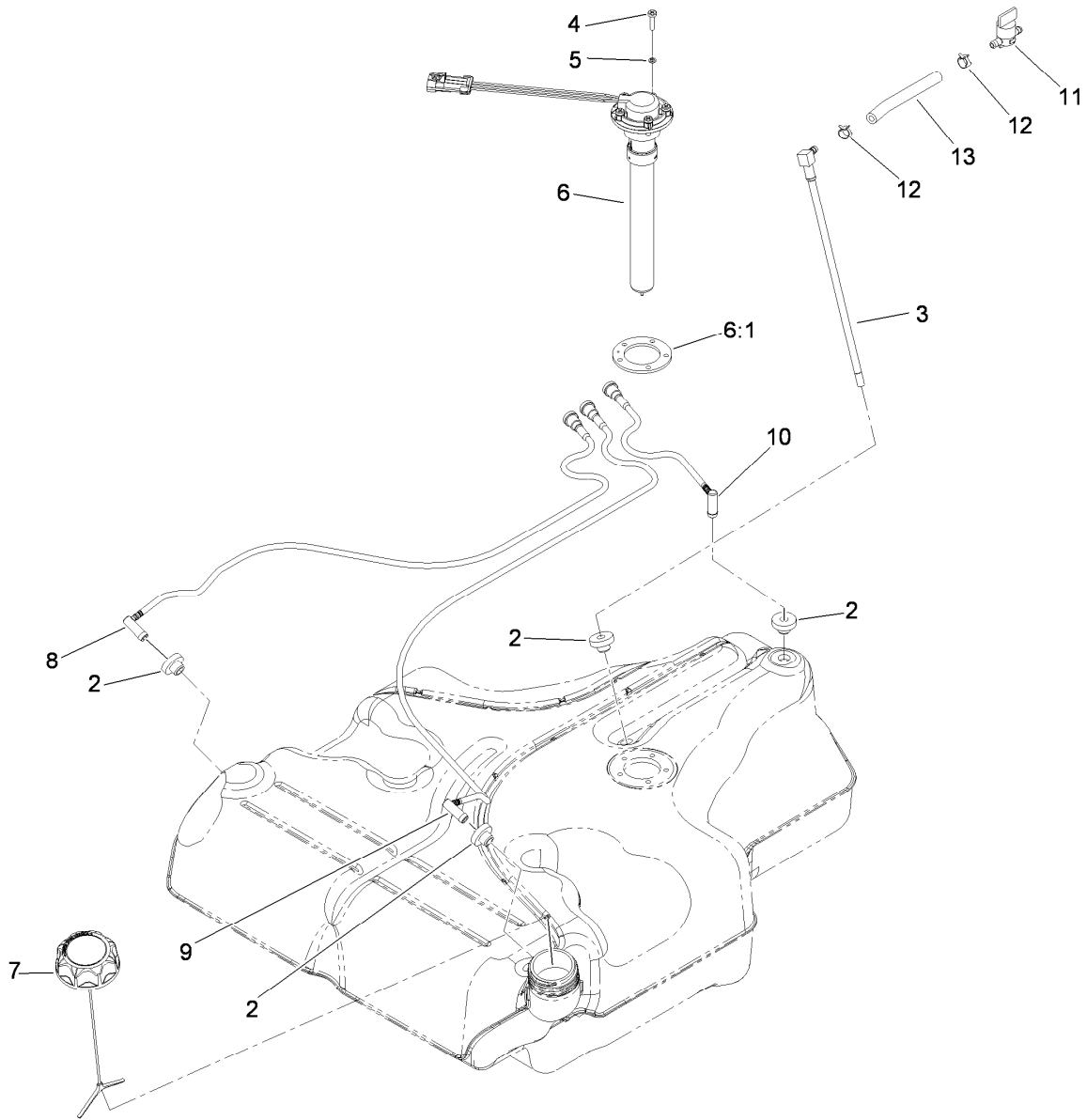
Ref.	Part Number	Qty.	Description
1	99-5107	1	Nut-Lock
2	117-0380	1	Spacer
3	115-3580	1	Arm-Brake, LH
4	117-0376	1	Spring-Torsion, RH
5	115-3574	1	Plate-Latch
6	104-7201	1	Nut-HF
7	116-1876-03	1	Brake Handle ASM
8	114-1207	1	Washer-Special
9	114-8187	1	Spring-Compression

Ref.	Part Number	Qty.	Description
10	115-3581	1	Rod-Release, Brake
11	115-3592	1	Grip
12	112-8387	1	Bolt-Shoulder
13	117-0375	1	Spring-Torsion, LH
14	115-3579	1	Arm-Brake, RH
15	117-0379	1	Bolt-Shoulder
16	3256-26	1	Washer-Flat
17	115-2750	1	Knob



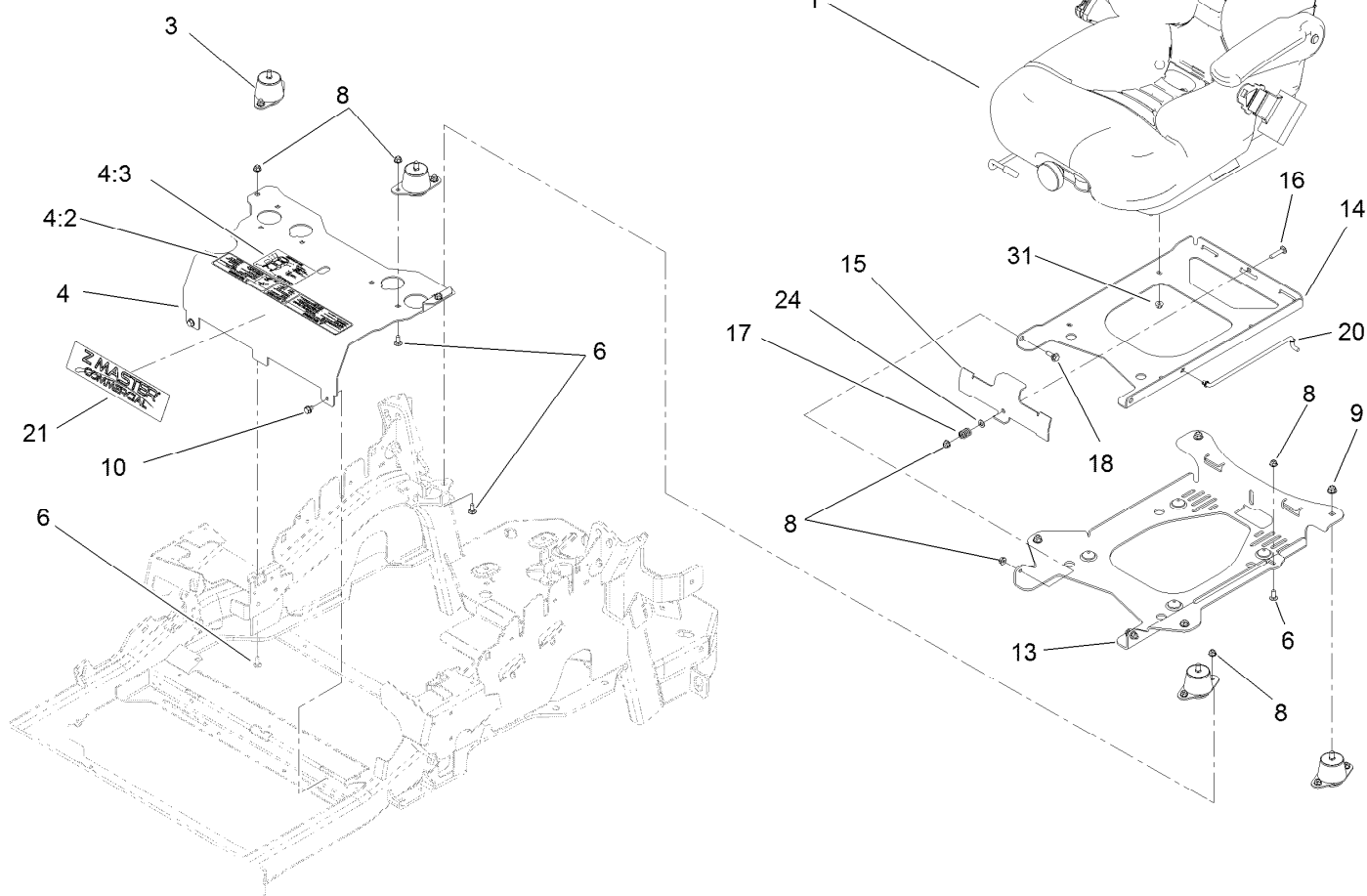
Fuel Tank Mounting Assembly

Ref.	Part Number	Qty.	Description
1	116-3979	1	Fuel Tank ASM
2	32128-33	2	Nut-HF
3	109-2365	2	Rubber Bumper ASM (W/Stud)
4	116-3977	1	Hose ASM
5	109-9491	1	Fuel Manifold Vent ASM
23	116-3370	1	Clip-Spacer
24	98-2952	1	Fitting-Straight
25	116-5087	1	Hose-Fuel
30	105-1853	1	Clamp-Hose



Fuel Tank Assembly No. 116-3979

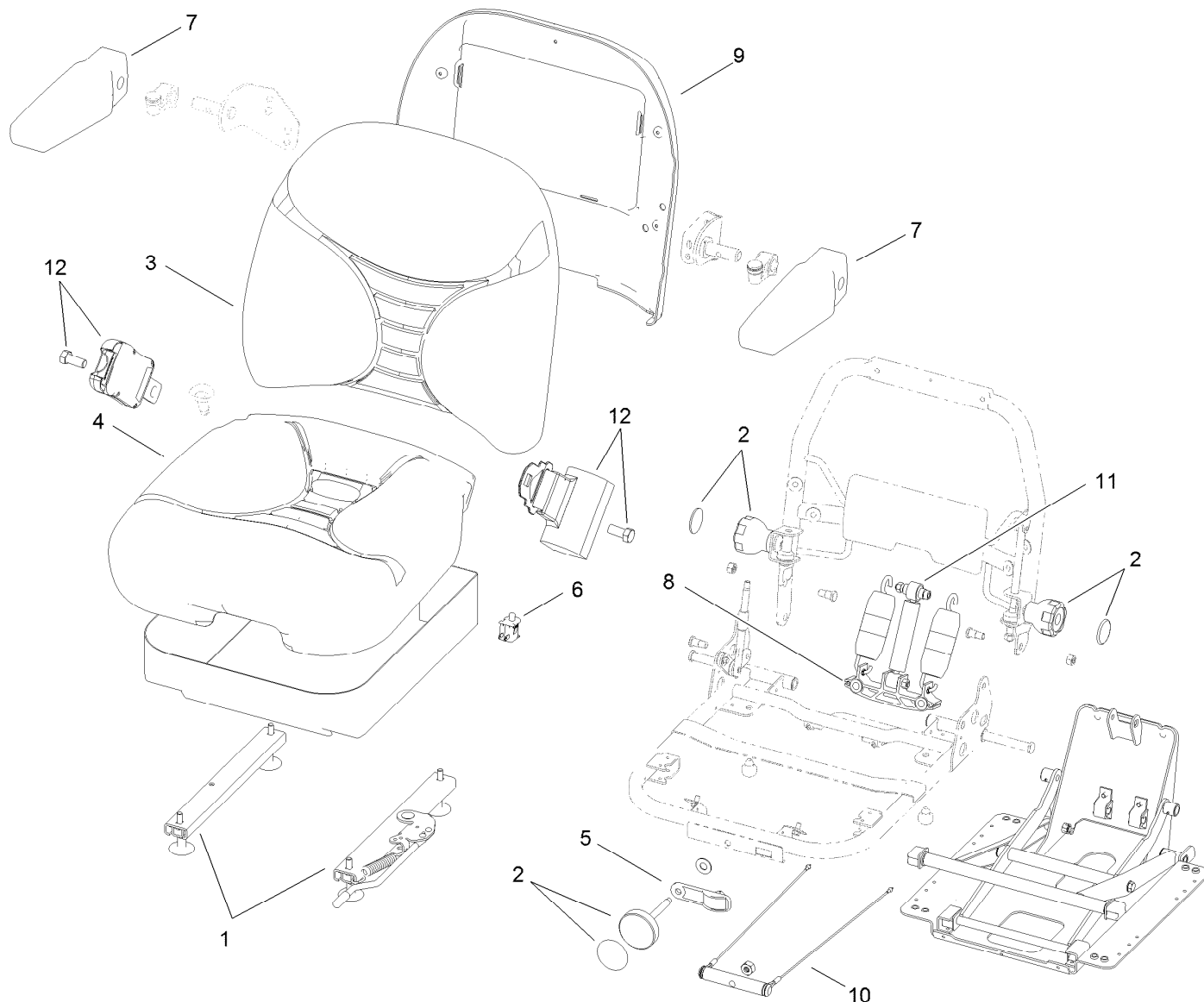
Ref.	Part Number	Qty.	Description
2	46-6560	4	Bushing
3	116-2459	1	Fuel Line Kit (With Grommet)
4	9107944	5	Screw-Pan
5	3253-17	5	Washer-Lock
6	116-0003	1	Sender-Fuel Level
6:1	109-9620	1	Gasket-Sender, Fuel
7	116-1704	1	Cap-Fuel, Ratcheting
8	116-2460	1	RH Vent Line Kit (With Grommet)
9	116-2461	1	LH Vent Line Kit (With Grommet)
10	116-2462	1	Rear Vent Line Kit (With Grommet)
11	1-603770	1	Valve-Fuel
12	2412-98	2	Clamp
13	109-0650	1	Hose-Fuel



Seat Mounting Assembly

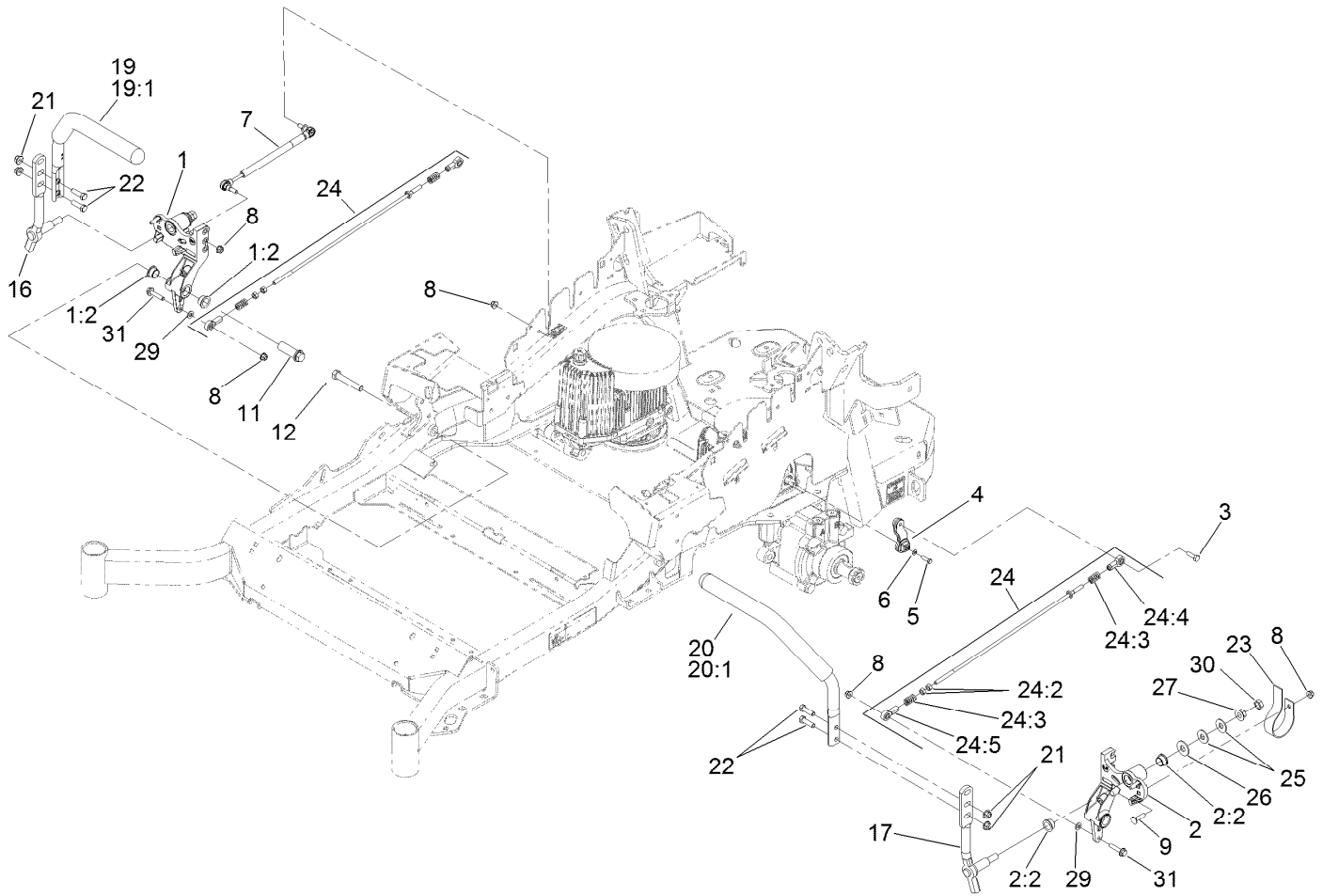
Ref.	Part Number	Qty.	Description
1	116-3998	1	Suspension Seat ASM
3	109-9034	4	Isolator-Seat
4	116-2323	1	Mount-Seat
4:2	109-7069	1	Decal-Console
4:3	116-0211	1	Decal-Service Aid
6	3230-23	11	Screw-CARR
8	104-8300	14	Nut-Flange, NI
9	104-8301	4	Nut-Flange, NI
10	9266934	2	Screw
13	116-0181-03	1	Plate-Support, Seat Tilt

Ref.	Part Number	Qty.	Description
14	116-0179-03	1	Plate-Frame, Seat Tilt
15	109-9881-03	1	Plate-Latch, Seat
16	3230-4	1	Screw-CARR
17	107-3017	1	Spring-Compression
18	116-1297	2	Screw-Shoulder
20	116-0070	1	Rod-Prop
21	114-5878	1	Decal-Dash
24	3256-23	1	Washer-Flat
31	32128-25	4	Nut-HF



Seat Assembly No. 116-3998

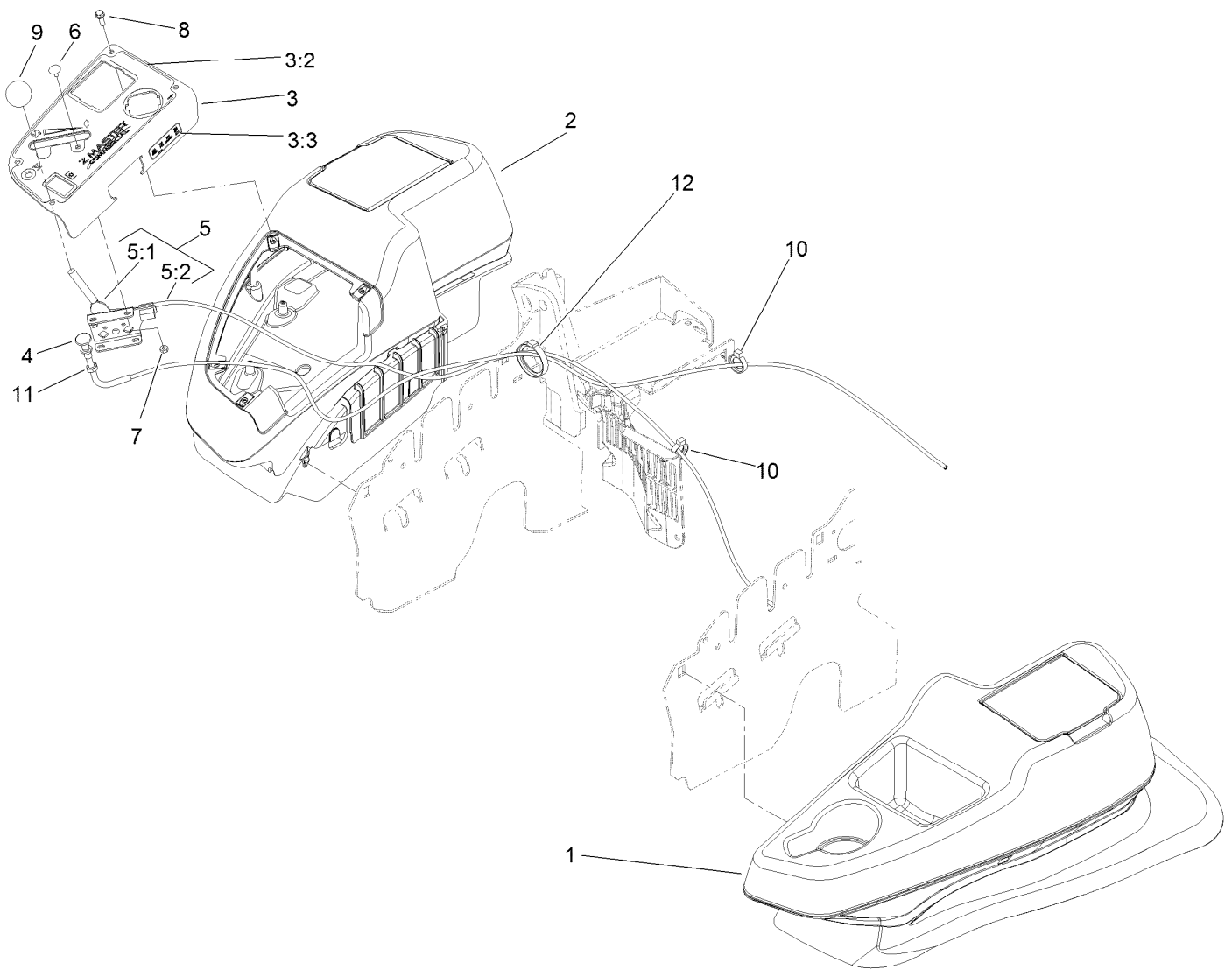
Ref.	Part Number	Qty.	Description
1	116-0333	1	Seat Track Kit
2	107-1881	1	Knob Kit
3	107-1882	1	Back Cushion Kit
4	107-1883	1	Bottom Cushion Kit
5	107-1885	1	Weight Indicator Kit
6	82-2190	1	Switch-Bail
7	107-1887	1	Armrest Kit
8	109-3343	1	Spring And Saddle Kit
9	109-3344	1	Back Panel Kit
10	109-3345	1	Weight Adjust Kit
11	116-0998	1	Shock Absorber Kit
12	116-0751	1	Seat Belt Kit (Short)



Motion Control Assembly

Ref.	Part Number	Qty.	Description	Ref.	Part Number	Qty.	Description
1	116-0880	1	RH Motion Control And Bushing ASM	19	109-6591	1	RH Steering Handle ASM
1:2	109-8054	4	Bushing-Flange	19:1	106-9987	1	Grip-Control, Motion
2	116-0881	1	LH Motion Control And Bushing ASM	20	109-6592	1	LH Steering Handle ASM
2:2	109-8054	4	Bushing-Flange	20:1	106-9987	1	Grip-Control, Motion
3	116-0648	2	Screw-HH, Thread Locking ●	21	104-8301	4	Nut-Flange, NI
4	109-4581	2	Arm-Control, Pump	22	323-7	4	Screw-HH
5	9080046	2	Screw-HH ●	23	109-5575	2	Spring-Leaf
6	1-303435	2	Washer-Spring	24	109-8106	2	Front Pump Linkage ASM
7	116-0027	2	Damper-Control, Motion	24:2	3219-2	2	Nut-Hex
8	104-8300	8	Nut-Flange, NI	24:3	1-323245	2	Spring-Compression
9	3230-2	2	Bolt-CARR	24:4	1-633152	1	Balljoint-LH
11	109-5891	2	Hub-Threaded	24:5	1-543017	1	Balljoint-RH
12	325-12	2	Screw-HH	25	109-9505	4	Washer-Spring
16	116-0039	1	Lever-Control Motion, RH	26	3256-6	2	Washer-Flat
17	116-0040	1	Lever-Control Motion, LH	27	32128-56	2	Nut-HF
				29	3256-23	2	Washer-Flat
				30	3218-5	2	Nut-Jam
				31	115-1794	2	Screw-HHF

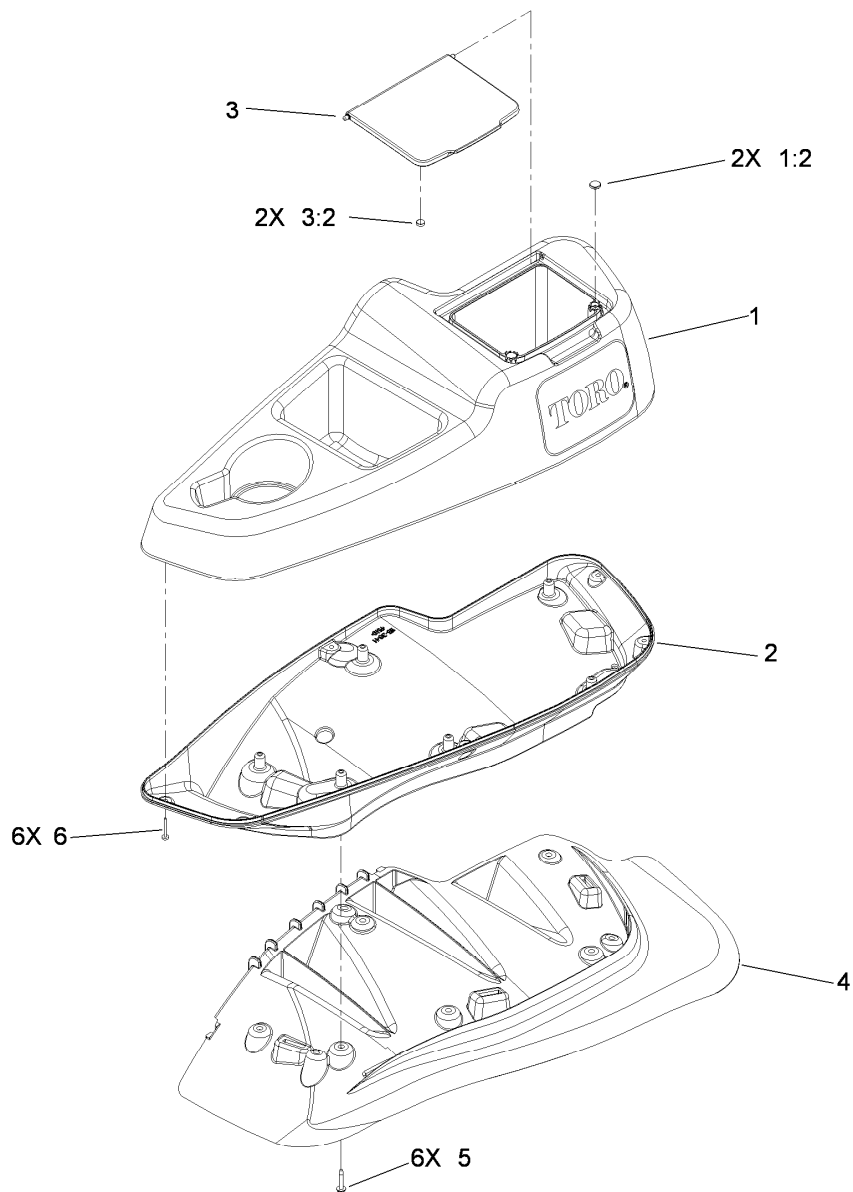
● Use Pro-Lock, Nut Type (P/N 1-840022, .5ml tube) on threads.



Fender, Console and Control Assembly

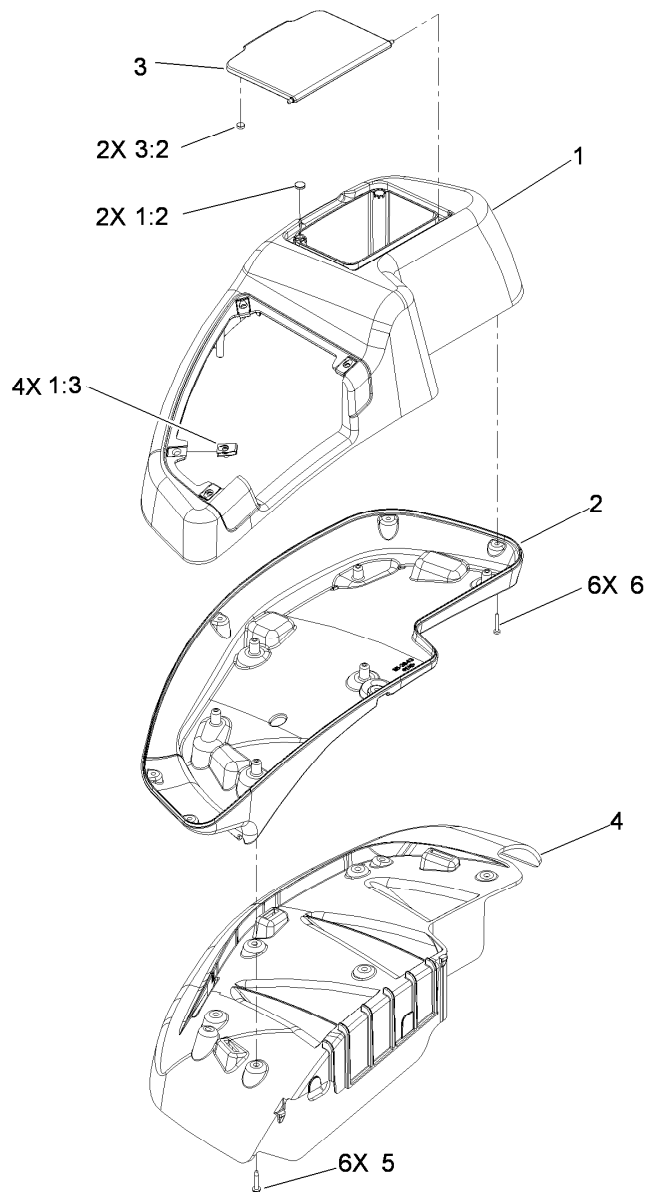
Ref.	Part Number	Qty.	Description
1	115-7401	1	LH Wide Fender/Console ASM
2	115-7400	1	RH Wide Fender/Console ASM
3	114-9836	1	Control Panel ASM
3:2	114-9834	1	Decal-Panel, Control
3:3	114-4466	1	Decal-Fuses
4	115-2756	1	Choke Control ASM
5	110-5727	1	Control-Throttle ASM

Ref.	Part Number	Qty.	Description
5:1	112-2334	1	Lever-Throttle
5:2	110-5728	1	Cable Throttle
6	1-807513	2	Bolt-CARR
7	3296-2	2	Nut-Lock, NI
8	32105-15	4	Screw
9	1-603175	1	Knob-Ball
10	105-1853	1	Clamp-Hose
11	3220-3	1	Nut-HJ
12	117-7817	1	Clamp-Harness



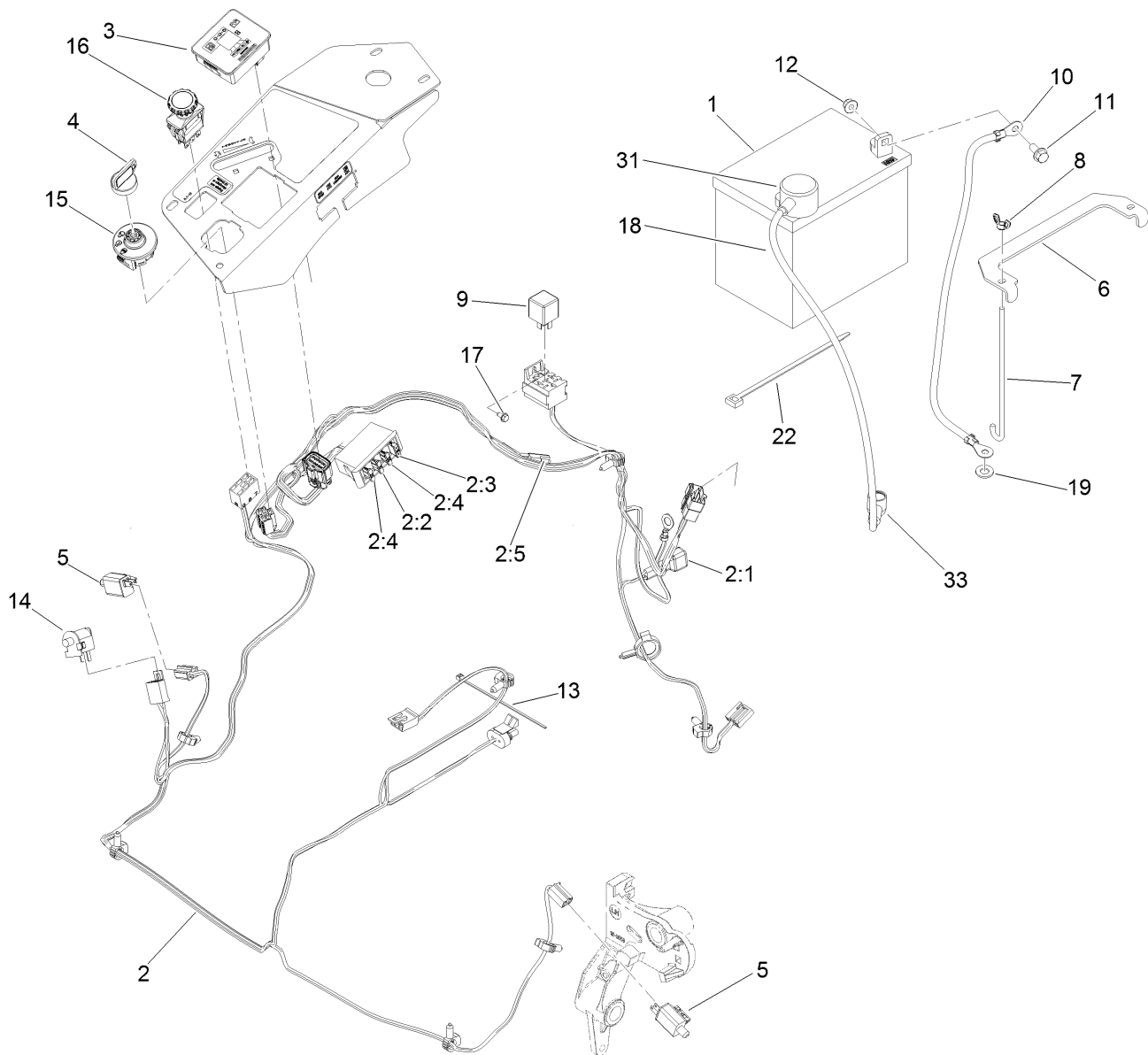
LH Console Assembly No. 115-7401

Ref.	Part Number	Qty.	Description
1	114-1539	1	LH Wide Console Top ASM
1:2	117-0883	2	Puck
2	115-3641	1	Console-Lower, LH Wide
3	114-1537	1	Wide Lid ASM
3:2	114-5896	2	Magnet
4	109-9085	1	Fender-Wide, LH
5	32144-89	6	Screw-Thread Forming
6	117-0347	6	Screw-Fillister Head



RH Console Assembly No. 115-7400

<i>Ref.</i>	<i>Part Number</i>	<i>Qty.</i>	<i>Description</i>
1	114-1538	1	RH Wide Top Console ASM
1:2	117-0883	2	Puck
1:3	107069	4	Clip
2	115-3643	1	Console-Lower, RH Wide
3	114-1537	1	Wide Lid ASM
3:2	114-5896	2	Magnet
4	109-9083	1	Fender-Wide, RH
5	32144-89	6	Screw-Thread Forming
6	117-0347	6	Screw-Fillister Head

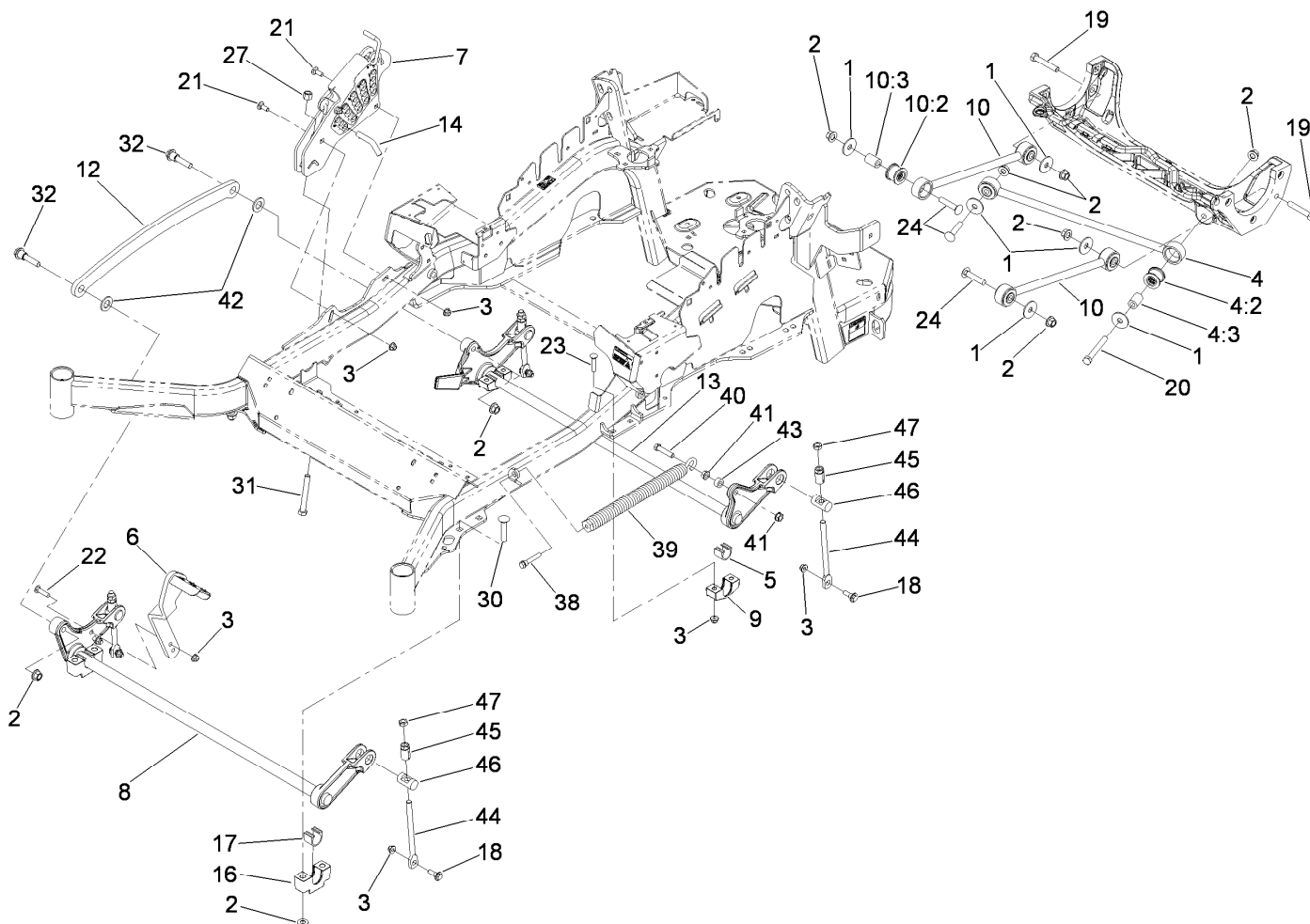


Electrical System Assembly

Ref.	Part Number	Qty.	Description
1	104-2492	1	Battery
2	115-2796	1	Harness-Wire, Main ●
2:1	103-3895	1	Diode-Tvs
2:2	218-578	1	Fuse-Blade, 10 Amp
2:3	109355	1	Fuse-Blade, 15 Amp
2:4	109102	2	Fuse-Blade, 25 Amp
2:5	116-0053	1	Cap-Plug
3	117-3882	1	Fuel/Hour Meter ASM
4	63-8360	1	Key-Ignition
5	110-6765	2	Switch-Single Pole No
6	116-0042-03	1	Strap-Tie Down, Battery
7	1-633651	2	Bolt-Holddown
8	1-543792	2	Wingnut
9	1-643275	1	Relay

Ref.	Part Number	Qty.	Description
10	114-1218	1	Cable-Battery, Negative
11	3234-5	2	Screw-HHF
12	104-8300	2	Nut-Flange, NI
13	1-303287	3	Tie-Cable
14	82-2190	1	Switch-Bail
15	117-2221	1	Switch-Ignition
16	116-0124	1	Switch-PTO, 10A
17	104-2065	1	Screw-HWH
18	115-3864	1	Cable-Battery, Positive
19	3256-24	1	Washer-Flat
22	1-303335	1	Tie-Plastic
31	109-2407	1	Insulator-Battery
33	1-543393	1	Insulator-Solenoid

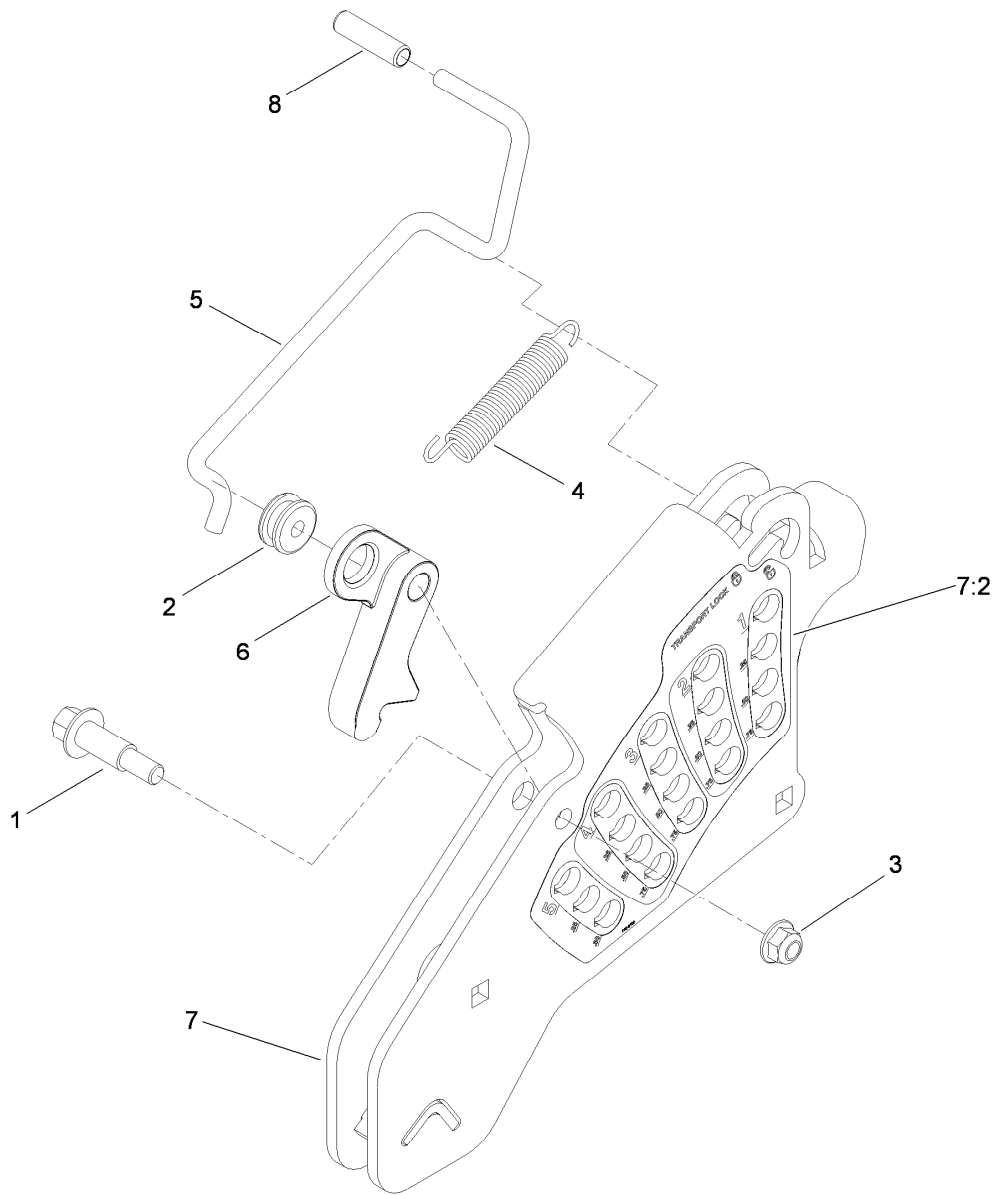
● Use dielectric grease on all wiring harness connectors.



Deck Lift Assembly

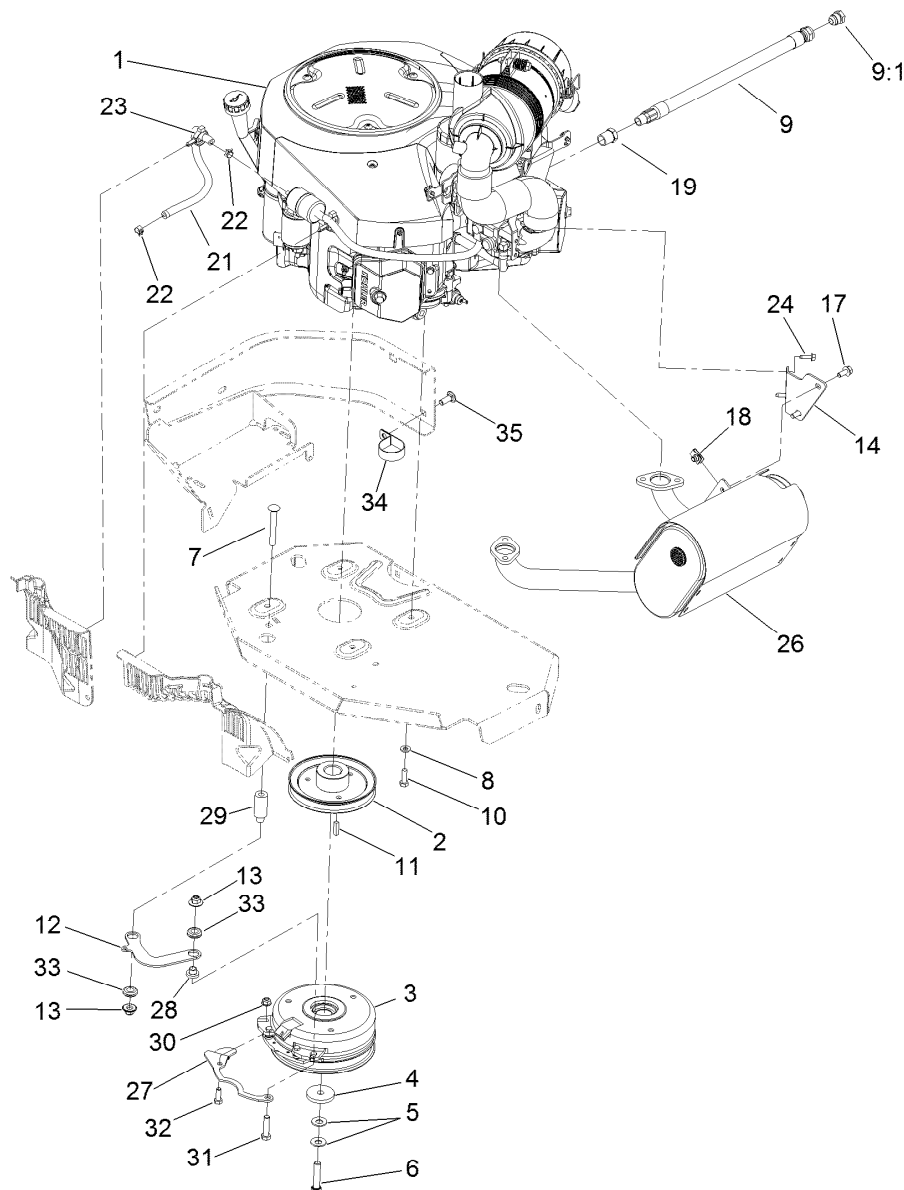
Ref.	Part Number	Qty.	Description
1	86-1990	6	Washer
2	99-5107	12	Nut-Lock
3	104-8301	12	Nut-Flange, NI
4	109-5013	1	Panhard Rod ASM
4:2	109-5009	2	Bushing-Suspension, Rubber
4:3	109-5010	2	Spacer
5	109-7173	2	Bearing-Cross, Rear Shaft
6	116-1919-01	1	Lever-Foot
7	109-7438	1	Height-Of-Cut ASM
8	116-1771-03	1	Deck Lift-Front
9	116-0818-03	2	Support-Bearing, Cross Shaft Rear
10	109-7952	2	Deck Strut ASM
10:2	109-5009	2	Bushing-Suspension, Rubber
10:3	109-5010	2	Spacer
12	116-0797-03	1	Link-Lift, Deck
13	116-2645-03	1	Lift-Deck, Rear
14	109-8757	1	Pin-HOC
16	109-9409	2	Support-Cross Shaft, Bearing Front

Ref.	Part Number	Qty.	Description
17	109-9410	2	Bearing-Shaft Front, Cross
18	109-9840	4	Screw-Shoulder, HHF
19	325-12	2	Screw-HH
20	325-17	1	Screw-HH
21	3231-2	2	Screw-CARR
22	3231-4	2	Screw-CARR
23	3231-5	4	Screw-CARR
24	3233-34	3	Screw-CARR
27	3296-23	1	Nut-Lock, NI
30	116-1700	4	Bolt-CARR
31	116-0559	1	Bolt-TAP
32	116-2022	2	Screw-HHF, Shoulder
38	92-7674	1	Bolt-Shoulder
39	116-0000	1	Extension Spring ASM
40	109-9065	1	Screw-HH
41	32128-37	2	Nut-HF
42	3256-28	2	Washer-Flat
43	116-2695	1	Spacer
44	109-8007	4	Link-Adjuster, Deck Lift
45	109-7840	4	Adjuster-Lift, Deck
46	109-8353	4	Trunnion
47	3218-5	4	Nut-Jam



Height-of-Cut Assembly No. 109-7438

Ref.	Part Number	Qty.	Description
1	62-1330	1	Bolt-Shoulder
2	109-7130	1	Grommet
3	104-8301	1	Nut-Flange, NI
4	109-7124	1	Spring-Extension
5	109-7128	1	Rod-Lock, Transport
6	116-0118	1	Pawl-Transport, HOC
7	109-7335	1	HOC Plate ASM
7:2	116-0752	1	Decal-HOC
8	109-8250	1	Grip-Lever



Engine, Clutch and Muffler Assembly

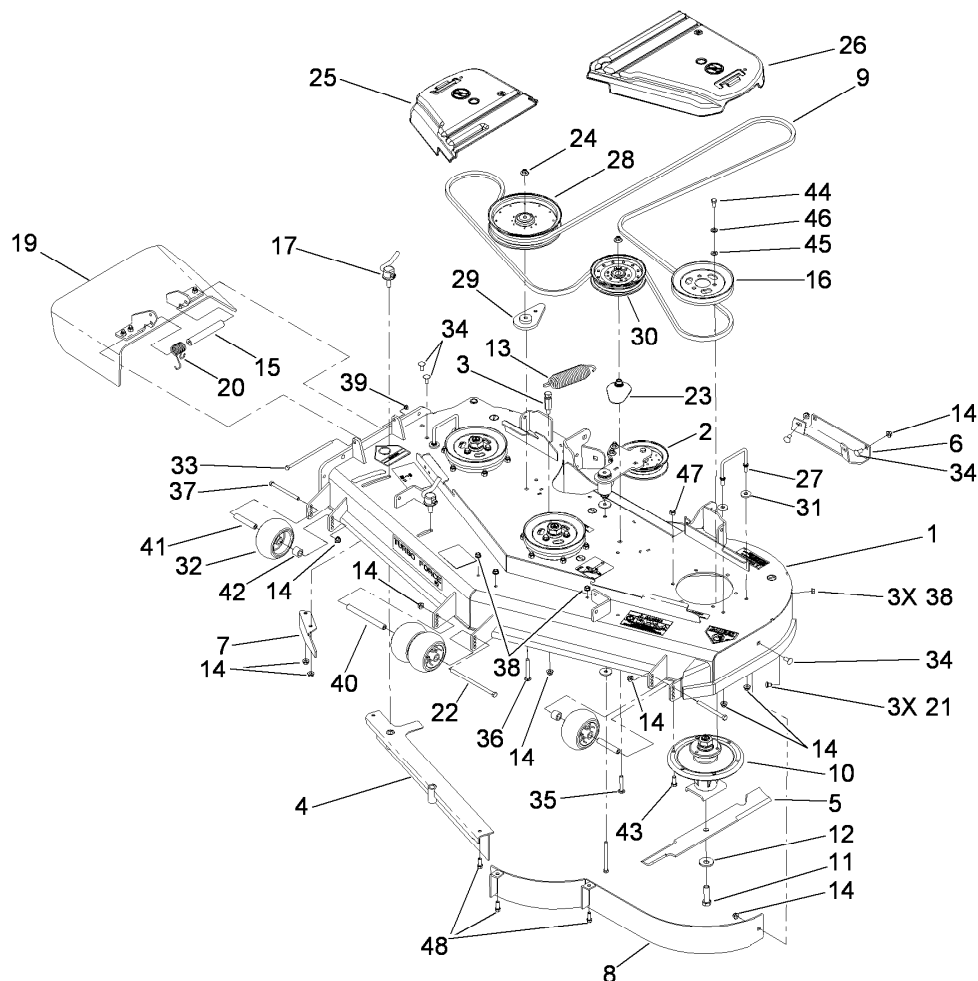
Ref.	Part Number	Qty.	Description
1		1	Engine-Kohler, Cv940-2010 ● ■
2	109-9905	1	Sheave
3	116-1621	1	Clutch Kit
4	109-6919	1	Washer-Clutch
5	1-603610	2	Washer-Spring
6	109-9762	1	Screw-HH W/Loctite ▲
7	3231-42	1	Screw-CARR
8	1-303334	4	Washer-Spring
9	116-0013	1	Oil Drain Hose ASM
9:1	109-1012	1	Plug
10	33114-025	4	Screw-HH
11	1-807259	1	Key
12	116-3317-01	1	Link-Anchor, Clutch
13	109-6658	1	Nut-Flange, NI
14	109-9218	1	Bracket-Muffler
17	3234-5	2	Screw-HHF

Ref.	Part Number	Qty.	Description
18	94-2413	2	U-Nut
19	103-1390	1	Bushing
21	109-0305	1	Hose-Fuel
22	2412-98	2	Clamp
23	105-1853	1	Clamp-Hose
24	110-3986	2	Screw
26	109-9880	1	Muffler
27	116-3331-01	1	Belt-Guide
28	116-3318	1	Spacer
29	116-3319	1	Spacer
30	104-8300	1	Nut-Flange, NI
31	323-8	1	Screw-HH
32	322-4	1	Screw-HH
33	93-5108	2	Grommet-Rubber
34	2412-147	1	Clamp
35	3231-22	1	Screw-CARR

● Not serviced separately

▲ Use Pro-Lock, Nut Type (P/N 1-840022, .5ml tube) on threads.

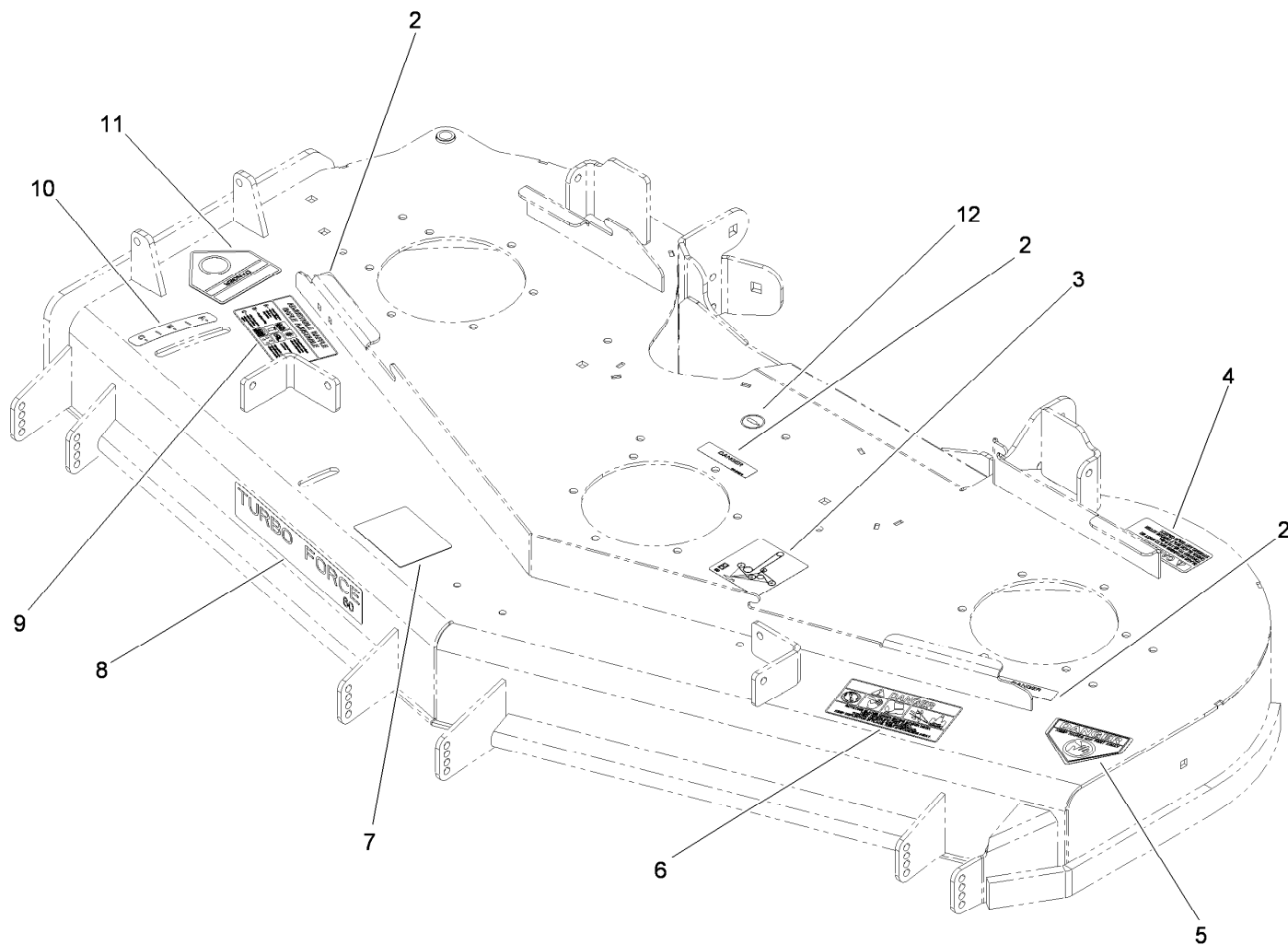
■ Obtain parts from www.kohlerplus.com



Deck Assembly

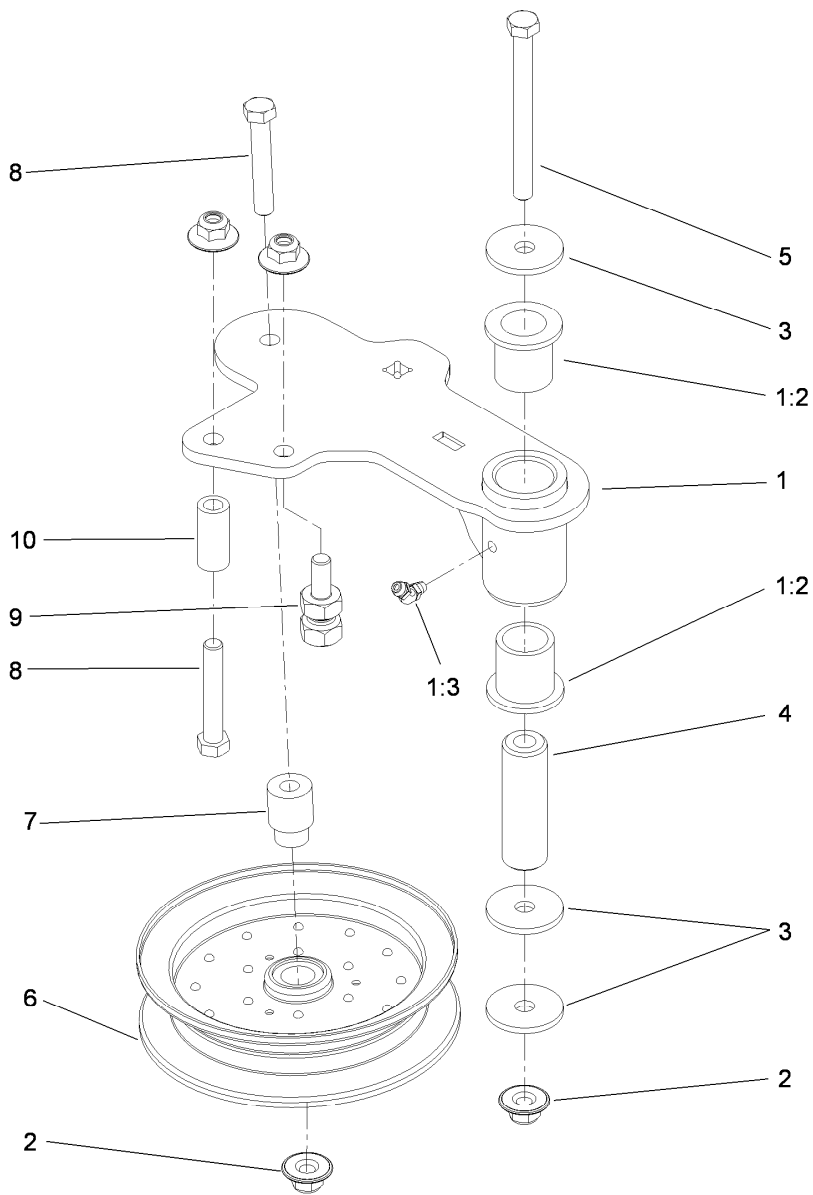
Ref.	Part Number	Qty.	Description
1	112-4180	1	Deck Decal ASM
2	114-5875	1	Idler Arm ASM
3	114-5867	1	Anchor-Spring, Tall
4	105-7669-01	1	Baffle ASM
5	105-7718-03	3	Blade-Hi Flow
6	105-8792-01	1	Plate-Skid
7	106-3216-01	1	Baffle-Discharge
8	114-5842-01	1	Baffle ASM
9	114-5858	1	Belt-V
10	117-3840	3	Spindle ASM
11	51-4060	3	Screw-Blade
12	103-0865	3	Washer-Blade Bolt, Heavy
13	116-0133	1	Extension-Spring
14	104-8301	15	Nut-Flange, NI
15	105-4622	1	Spacer
16	105-7734	3	Pulley
17	107-1664	2	Lever ASM
19	108-2792	1	Rubber Deflector ASM
20	108-4052	1	Spring-Torsion
21	108-5387	3	Screw-CARR
22	108-5388	1	Screw-HH
23	109-2872	1	Spacer-Pulley
24	109-6658	2	Nut-Flange, NI
25	116-0094	1	Cover-Belt, RH

Ref.	Part Number	Qty.	Description
26	109-6938	1	Cover-Belt, LH
27	109-6982	2	Wireform-Cover
28	109-8590	1	Pulley-Idler
29	109-9416	1	Spacer-Idler
30	114-5895	1	Pulley-Idler, Flat
31	1-373034	4	Washer
32	1-603299	4	Roller-Scalp, Anti
33	322-50	1	Screw-HH
34	3231-27	7	Screw-CARR
35	3231-40	1	Bolt-CARR
36	3231-42	1	Screw-CARR
37	323-23	2	Screw-HH
38	3290-357	6	Nut-HHF, Whiz
39	3296-47	1	Nut-Lock, NI
40	98-5967	1	Spacer-Wheel
41	98-7912	2	Tube-Spanner
42	98-7913	2	Tube-Spacer
43	33115-025	18	Screw-HH
44	323-4	9	Screw-HH
45	3256-24	9	Washer-Flat
46	3290-455	9	Washer-Belleville
47	33025-00	18	Nut-Lock, NI
48	92-1624	3	Screw-HWH



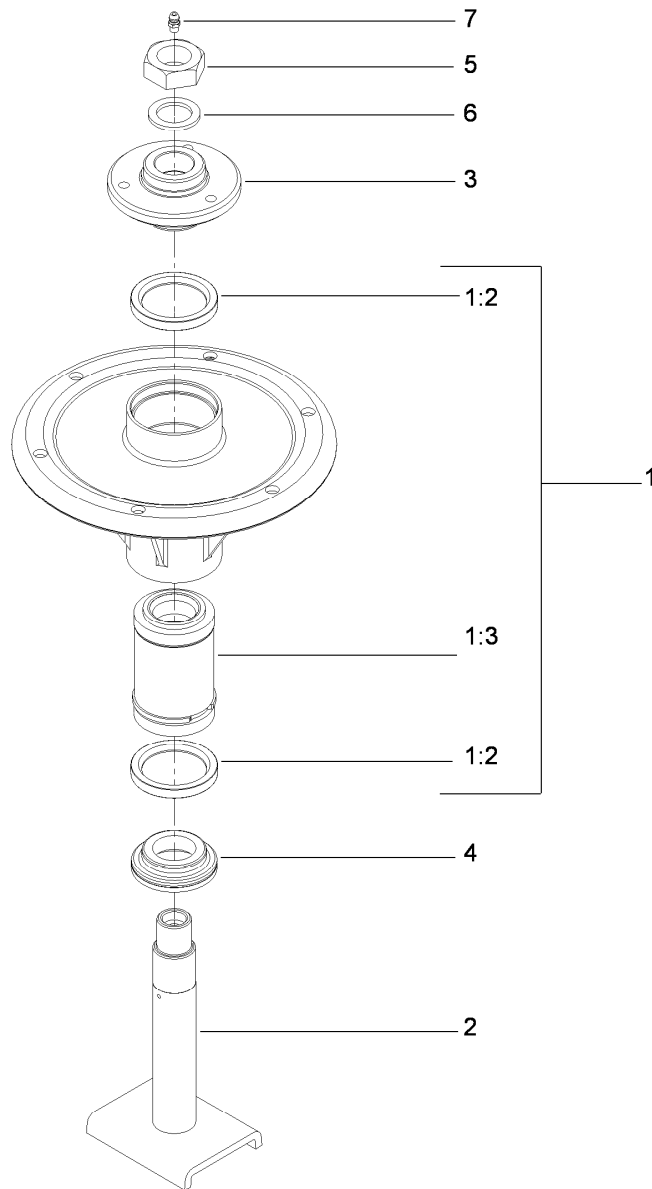
Deck Decal Assembly No. 112-4180

Ref.	Part Number	Qty.	Description
2	98-5954	3	Decal-Cover, Missing
3	115-7445	1	Decal-Routing, Deck Belt
4	68-8340	1	Decal-Torque
5	1-403005	1	Decal-Danger
6	66-1340	1	Decal-Danger, Thrown Object
7	105-7798	1	Decal-Scalp, Anti
8	107-1619	1	Decal
9	110-2068	1	Decal-Adjustment, Baffle
10	110-2067	1	Decal-Setting, Baffle
11	54-9220	1	Decal-Danger
12	58-6520	1	Decal-Grease



Idler Assembly

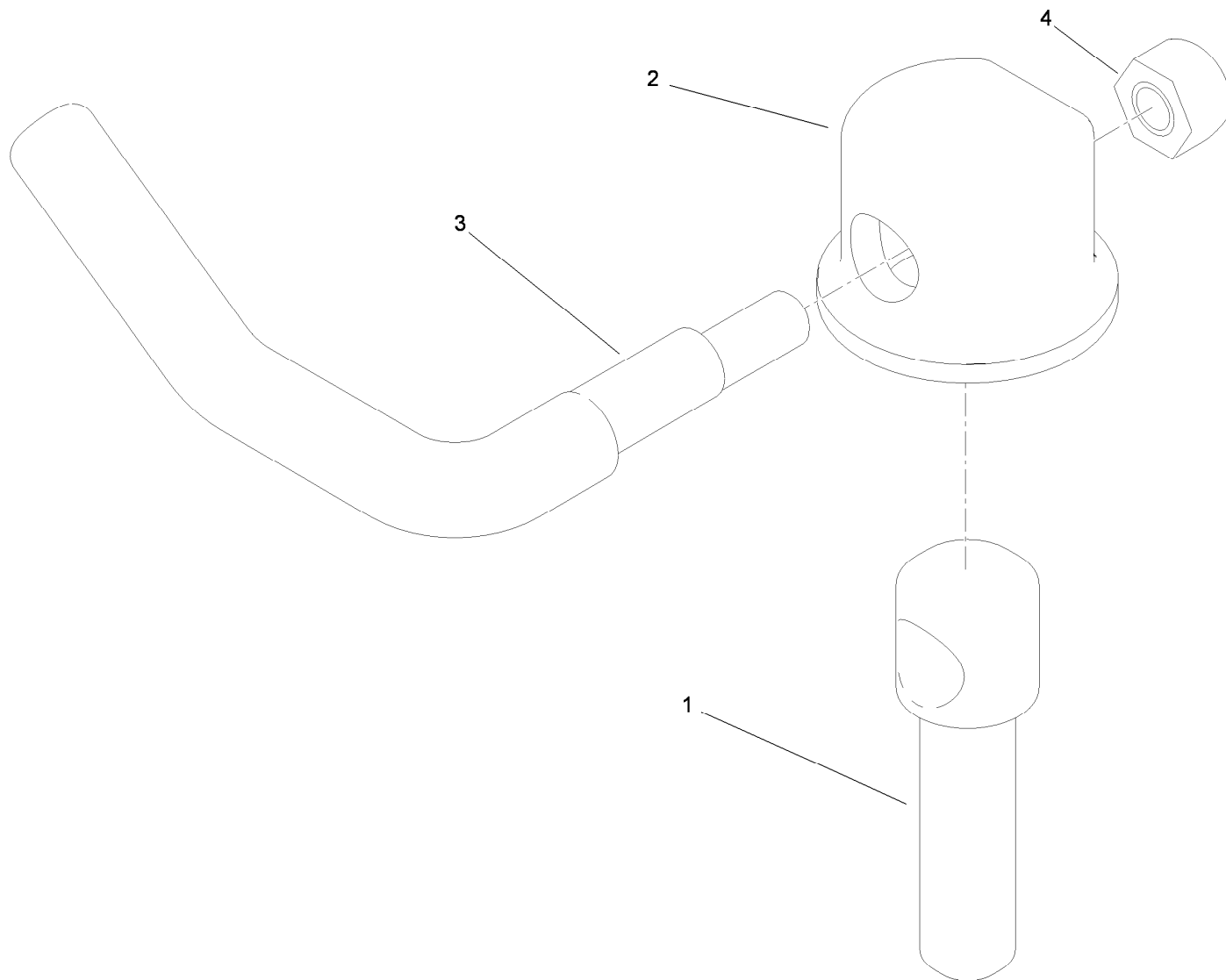
Ref.	Part Number	Qty.	Description
1	114-5870	1	Idler Arm ASM
1:2	1-303514	2	Bearing-Flanged
1:3	1481	1	Fitting-Grease
2	109-6658	4	Nut-Flange, NI
3	1-213069	3	Washer
4	114-5848	1	Spacer-Plain
5	98-5961	1	Screw-HH
6	103-8743	1	Pulley-Idler, Flanged
7	112-4212	1	Mount-Pulley
8	323-11	2	Screw-HH
9	114-5866	1	Anchor-Spring, Short
10	104-0151	1	Spacer



Spindle Assembly No. 117-3840

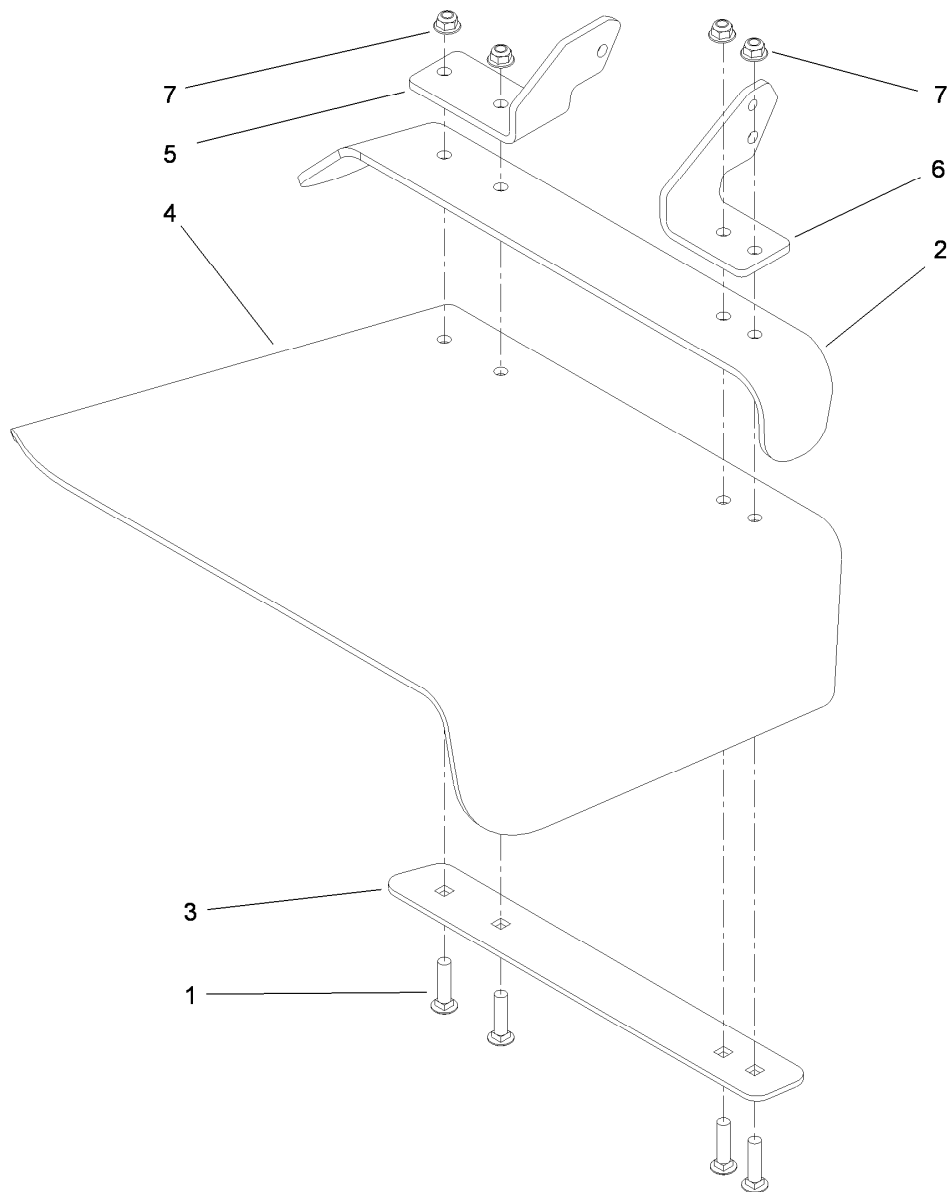
Ref.	Part Number	Qty.	Description
1		1	Spindle Bearing ASM ●
1:2	253-154	2	Seal-Oil
1:3	71-2530	1	Bearing/Spacer Kit
2	117-3841	1	Spindle Shaft ASM
3	114-1161	1	Hub-Spline
4	69-6950	1	Spacer-Shaft, Spindle
5	3296-49	1	Nut-Lock, NI
6	3-8514	1	Washer-Thrust
7	302-57	1	Fitting-Grease

● Not serviced separately



Lever Assembly No. 107-1664

<i>Ref.</i>	<i>Part Number</i>	<i>Qty.</i>	<i>Description</i>
1	106-3239	1	Screw-Lock
2	107-1644	1	Cap-Lock
3	106-3241	1	Lever-Lock
4	3296-29	1	Nut-Lock, NI



Rubber Deflector Assembly No. 108-2792

Ref.	Part Number	Qty.	Description
1	3231-4	4	Screw-CARR
2	106-3246-01	1	Deflector
3	106-3248-03	1	Strap-Discharge
4	108-5029	1	Deflector-Rubber
5	108-4059-01	1	Plate-Hinge, Rear
6	106-3253-01	1	Plate-Hinge, Front
7	104-8301	4	Nut-Flange, NI

Attachments and Accessories

For 74960CP Z Master G3 Riding Mower with 60in TURBO FORCE Side Discharge Mower

Product Name	Model/Part
Blade-Mid Flow, 20.5 inch.....	105-7715-03
Blade-Lo Flow, 20.5 inch.....	105-7716-03
Blade-Hi Flow, 20.5 inch	105-7718-03
Blade-Recycler, 20.5 inch	105-7777-03
Blade-Atomic, 20.5 inch.....	105-8777-03
6 Pack Blade, 20.5 inch Hi-Flow	108-1114
6 Pack-Blade, 20.5 inch Atomic	108-1115
6 Pack Blade, 20.5 inch Mid-Flow	108-1123
6 Pack-Blade, 20.5 inch Lo Flow.....	108-1128
Hitch Kit	109-9487
6 Pack-Blade, 20.5 inch Recycler	110-0405
Hypr-Oil 500 (quart)	114-4713
Hypr-Oil 500 (gallon).....	114-4714
Hypr-Oil 500-5 (5 gallon).....	114-4715
Bimini Folding Shade Assembly	115-4510
Recycler Kit	115-7468
Roller Striper Kit.....	115-7470
Light Kit.....	116-1154
Z Stand Kit.....	117-0350
Operator-Controlled Discharge Chute Kit	117-3600
Toro Deluxe Rider Cover.....	490-7319
Spark Arrestor Screen	75-6880
Blower and Drive Kit	78553
E-Z Vac Triple Bagging System	78563
E-Z Vac DFS Collection System	78567
Filter Minder Gauge	99-4664
Trash Holder Kit.....	TC26

Notes:

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Count on it.