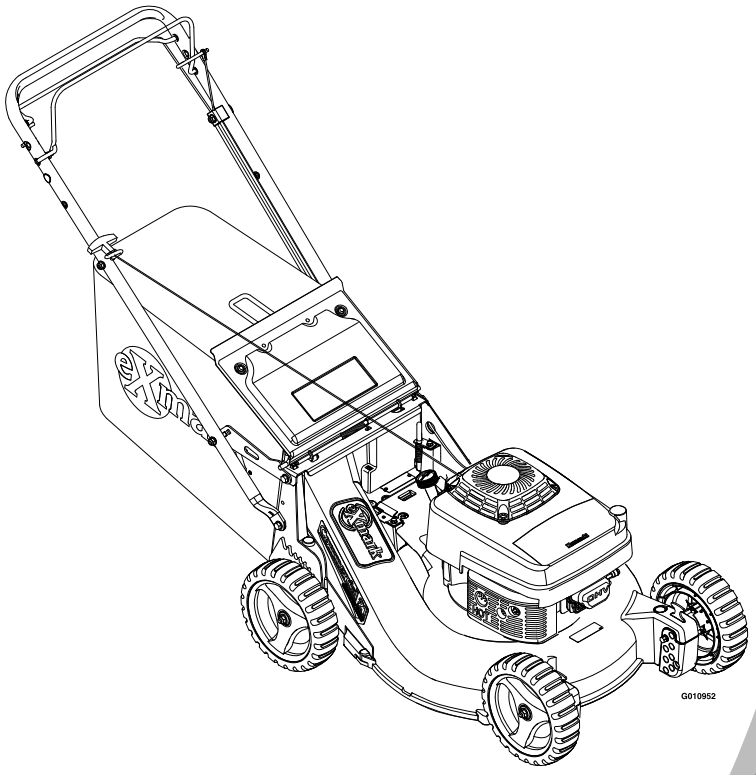
Parts Manual

COMMERCIAL 21

Model No. ECXKABBC21—Serial No. 920000 and Up

Picture below may not reflect actual product.



Part No. 4500-823 Rev. B

Ordering Replacement Parts

To order replacement parts, please supply the part number, the quantity, and the description of each part desired.

Understanding Reference Numbers

Each identified part in an illustration has a reference number. The reference number for a part also appears in the parts list, along with other information about the part.

This catalog uses two special reference number formats, one to indicate parts in a service assembly and another to indicate the quantity of a given part in an illustration.

Service Assembly Reference Numbers

Parts in service assemblies have reference numbers in the form a:b. The a represents the reference number of the entire service assembly and the b represents a sequential number unique to each part within the service assembly.

For example, a wheel assembly might be identified by reference number 6, the tire by 6:1, the valve by 6:2, and the wheel by 6:3. When you order the assembly identified by reference number 6, you receive all parts identified by reference numbers 6:1,6:2, and 6:3. However, you may also order any part individually. Reference numbers of this type appear in illustration and in parts lists.

Reference Numbers Indicating Quantity

In an illustration, if a reference number indicates more than one part, the reference number has the form nX y. The n represents the quantity of the part, the X is the multiplication symbol, and the y represents the reference number.

For example, in an illustration, the reference number 2X 37 means that two of the parts identified by reference number 37 are indicated.

List of Abbreviations

AR: as required

ASM: assembly

BBC: blade brake control

BHTF: button head thread forming

CARR: carriage

CCW: counter clockwise

CW: clockwise

DEG: degrees

DPA: Dual Point Adjustment

ECM: electronic control module

EXT: external

FH: flat head

GA: gauge

HD: heavy-duty

HF: hex flange

HH: hex head

HHF: hex head flange

HHFTF: hex head flange thread forming

HJ: hex jam

HLH: hex lag head

HOC: height-of-cut

HSBH: hex socket button head

HSFH: hex socket flat head

HSH: hex socket head

HWH: hex washer head

HWHTF: hex washer head thread forming

HYD: hydraulic

LH: left hand

LP: Liquid Propane

NI: nylon insert

NPTF: national pipe thread fine

PFH: phillips flat head

PPH: phillips pan head

PPHTF: phillips pan head thread forming

PRH: phillips round head

PTH: phillips truss head

PTO: power-take-off

RH: right hand

ROPS: roll-over protection system

RRB: rear roller brush

SFH: slotted fillister head

SHH: slotted hex head

SHWH: slotted hex washer head

SPH: slotted pan head

SQH: square head

SRH: slotted round head

STD: standard

TAP: self tapping

TTH: torx truss head

Touch Up Paint

Exmark black touch up spray paint – gloss black.

Exmark red touch up paint (spray paint – P/N 1-850337 - .6 oz liquid bottle – P/N 103-9140).

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Beatrice, NE 68310

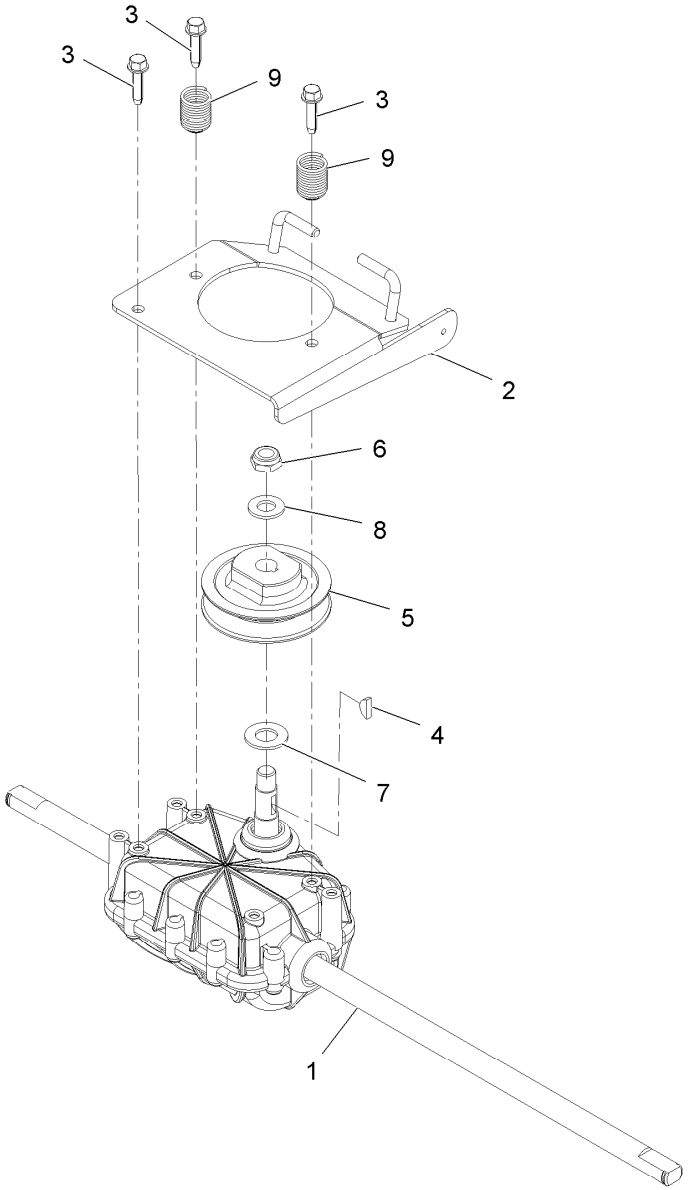
Contact us at www.Exmark.com.
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If your Exmark dealer does not have the Exmark part in stock, Exmark will get the parts to the dealer the next business day or the part will be FREE Guaranteed!! (Some restrictions apply. See your participating Exmark Dealer for details.)

Contents

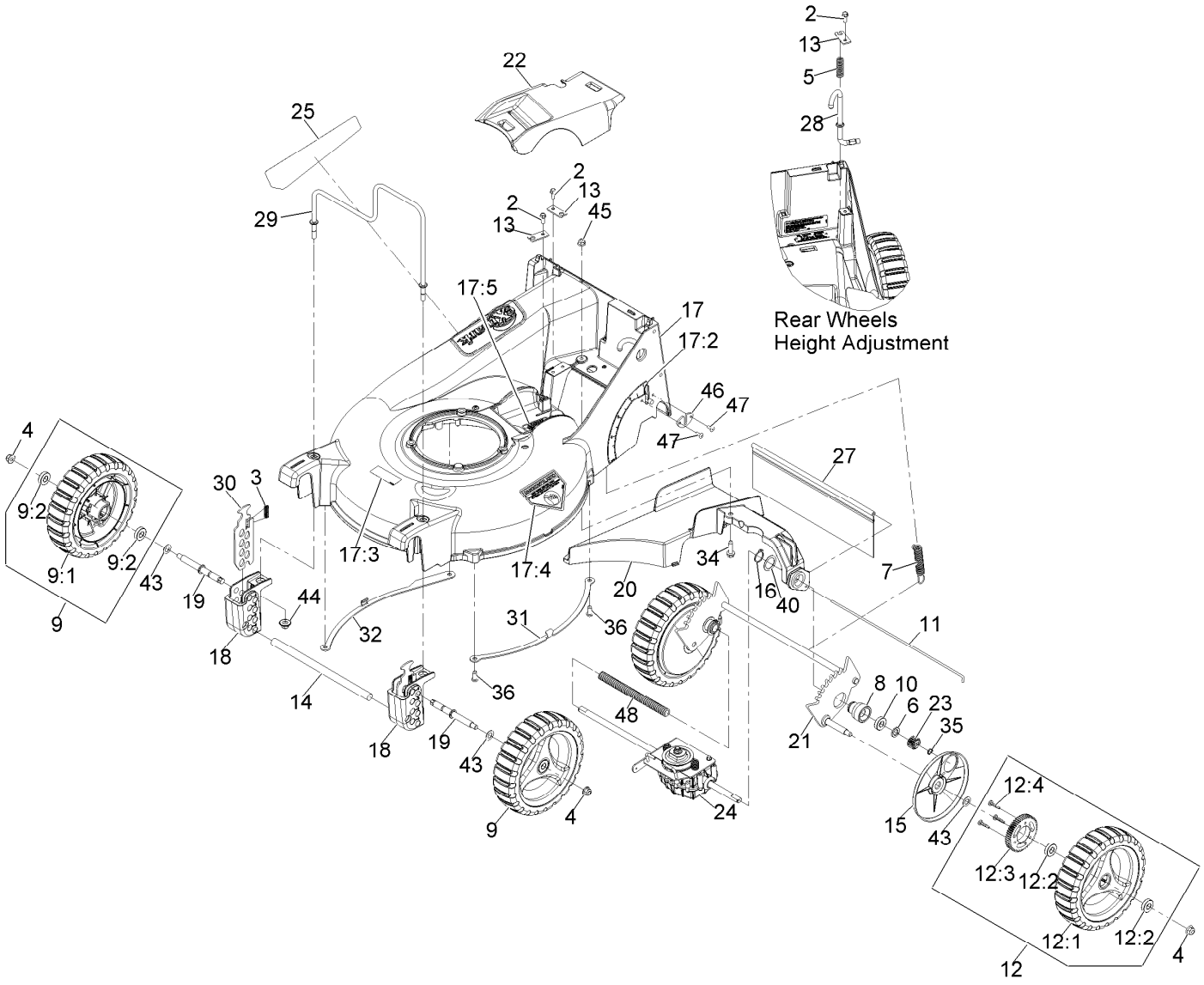
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Deck And Wheel Assembly. 6
Handle Assembly 8
Bag and Door Assembly 9
Blade Assembly 10
Engine Assembly 11
Decals 12



Gear Case Assembly - 116-0103

Ref.	*Part Number*	*Qty.*	*Description*
1	109-9290	1	Transmission,P21 4.5/1
2	116-3539-03	1	Transmission Plate ASM
3	27-0220	3	Screw-Special
4	3257-1	1	Key-Woodruff 1/8 X 1/2
5	39-6740	1	Pulley
6	3296-5	1	Nut-Nyloc 3/8-24 Thin
7	36-4792	1	Washer-Thrust
8	3256-45	1	Washer-Flat
9	116-1438	2	Spring,Compression

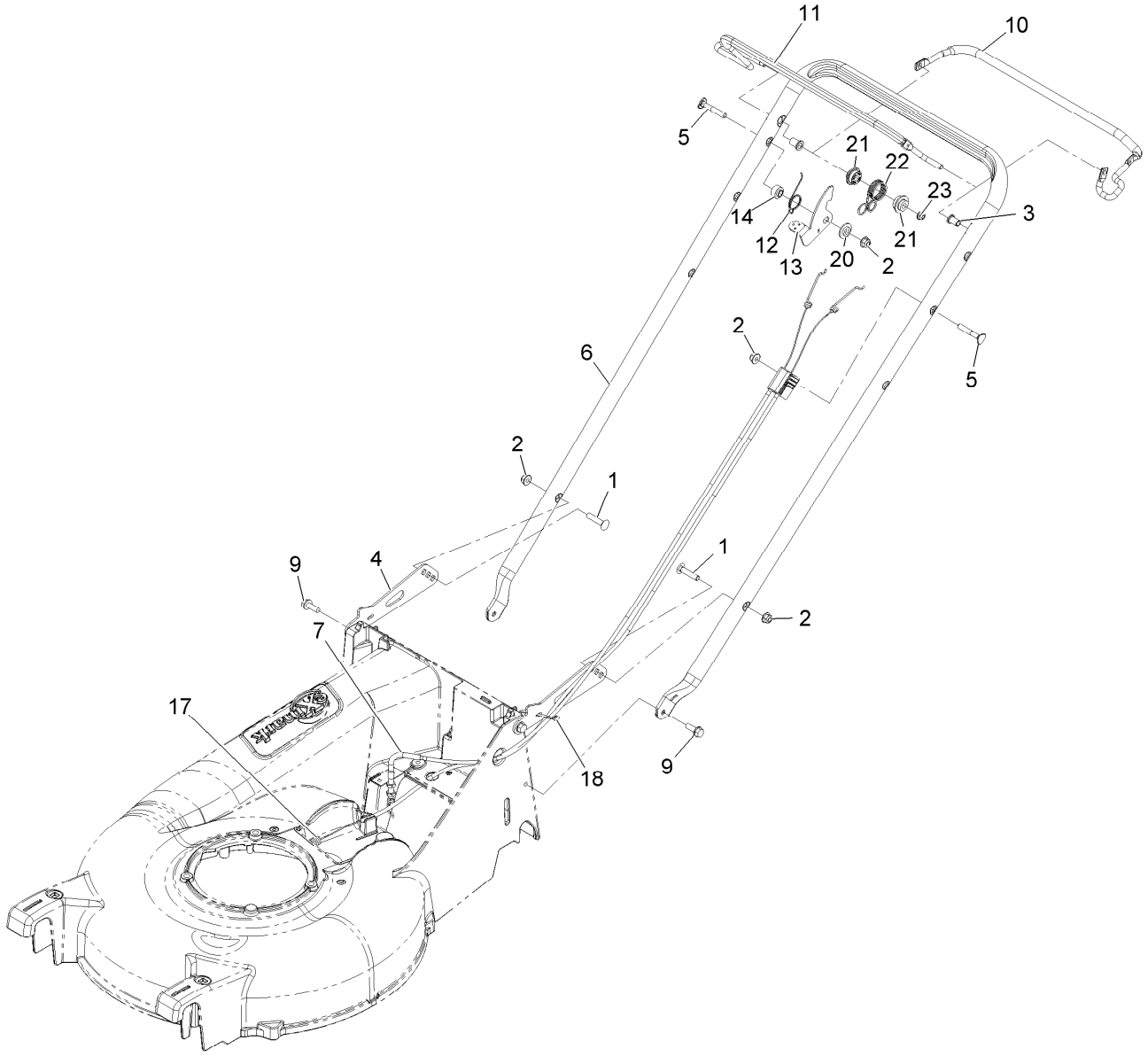
Deck And Wheel Assembly



Deck And Wheel Assembly (continued)

Ref.	Part Number	Qty.	Description
2	32144-85	3	Screw-HWH 1/4-20 X .62
3	109-7258	2	Spring-Compression
4	104-8301	4	Nut-Nyloc 3/8-16 Flg
5	109-7694	1	Spring-Compression
6	108-5059	2	Spacer-Bushing
7	109-7692	1	Spring-Extension
8	109-7274	2	Housing,Bearing
9	109-8016	2	ASM,Wheel And Tire With Bearing
9:1	109-8033	1	ASM,Wheel 9"
9:2	109-8020	2	Bearing-Ball
10	109-8020	2	Bearing-Ball
11	109-8025	1	Rod,Shield
12	109-8032	2	ASM,Rear Wheel 9"
12:1	109-8033	1	ASM,Wheel 9"
12:2	109-8020	2	Bearing-Ball
12:3	109-7264	1	Gear
12:4	27-6260	3	Screw-Drive
13	109-8441	3	Bracket,Mount
14	109-8454	1	Rod,Bumper
15	109-9287	2	Cover,Gear
16	32151-36	2	Ring-Retaining
17	116-2006	1	Deck W/Decals
17:2	116-1922	1	Decal-Height Of Cut
17:3	68-7410	1	Decal-Blade
17:4	94-8072	1	Decal-Danger
17:5	109-9317	1	Decal-Cover Missing

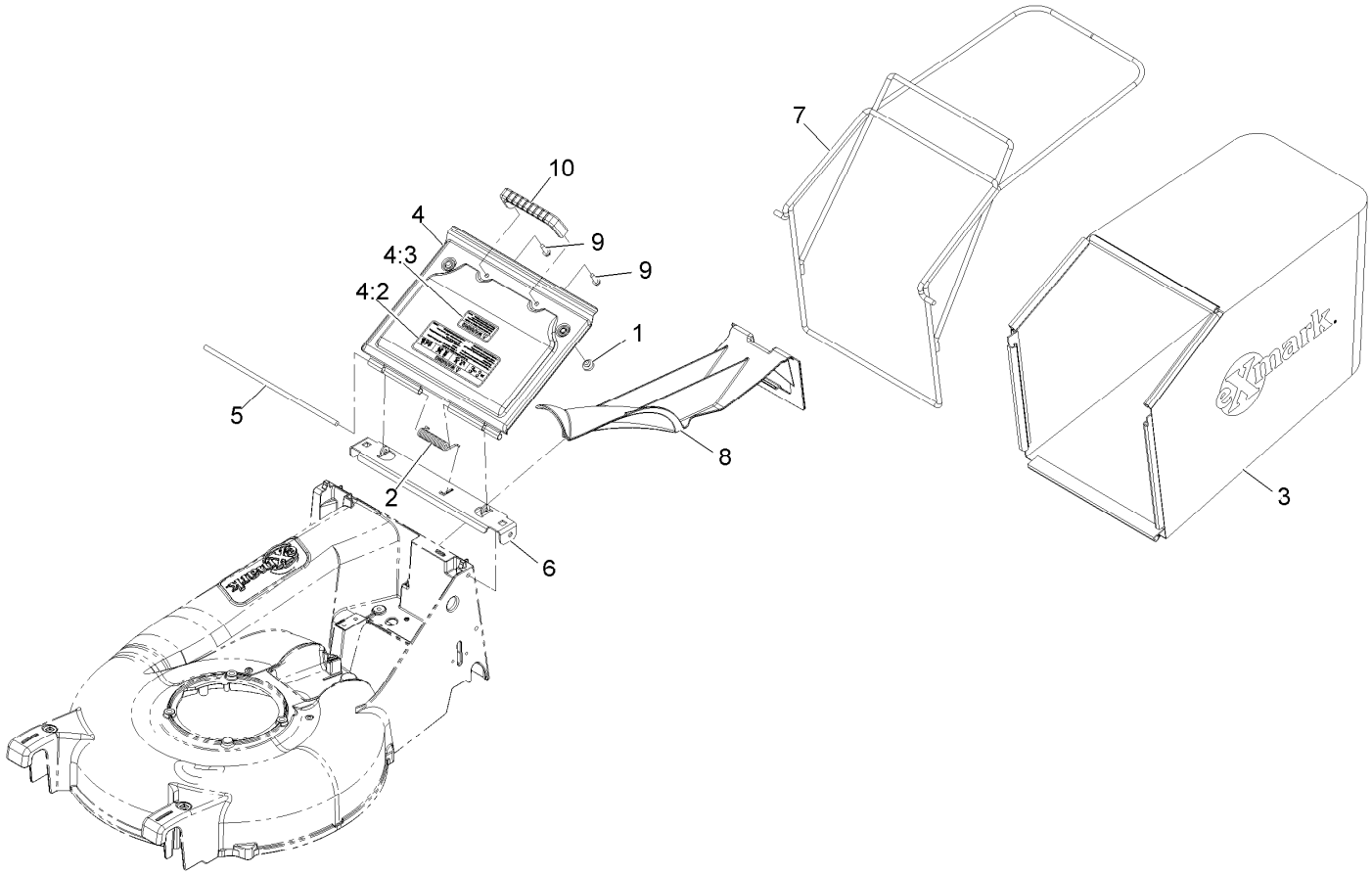
Ref.	Part Number	Qty.	Description
18	109-9302	2	Block,Front Quadrant
19	116-0994	2	Axle,Wheel
20	109-9310-01	1	Bkt,Trans Support/Chute
21	109-9312	1	Wld,Rear Axle P21
22	109-9324	1	Cover,Belt
23	110-9417	2	Gear-Pinion, 15T
24	116-0103	1	ASM,Transmission W/Bracket
25	116-4385	1	Decal-Comm 21 X-Series
27	116-0252	1	Shield-Trailing P21
28	116-0329	1	Rod-Height Adj P21
29	116-0522	1	Guard,Engine
30	109-9292	2	Plate, Front Height
31	116-0995-03	1	Skid,LH
32	116-0996-03	1	Skid,RH
34	32144-49	1	Screw-HWH 5/16-18 1 1/4 Tf
35	32151-61	2	Ring-Retaining
36	613381	4	Screw-Button Head 5/16-18 X .725 Tf
40	74-1810	2	Washer
43	36-4780	4	Washer
44	109-6658	2	Nut-Nyloc 3/8-16 Flg
45	104-8300	1	Nut-Nyloc 5/16-18 Flg
46	116-2221	1	Plate,Wear
47	114439	2	Rivet
48	117-5260	1	Cover-Shaft, Drive



Handle Assembly

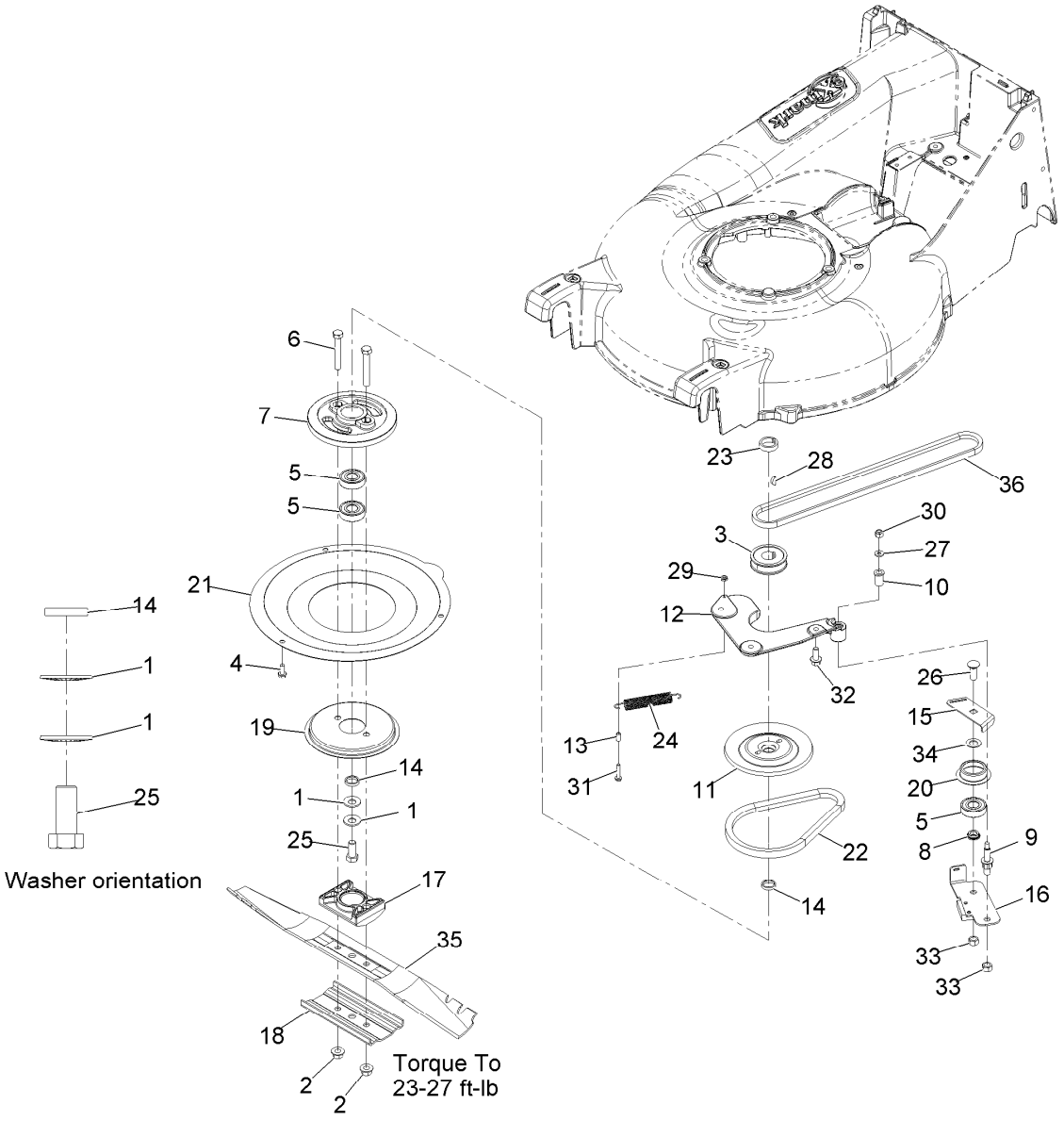
Ref.	Part Number	Qty.	Description
1	33-5790	2	Bolt-Carriage 5/16-18 X 1 1/2
2	104-8300	4	Nut-Nyloc 5/16-18 Flg
3	116-1478	2	Bushing-Handlebar
4	109-9323-03	2	Bracket,Handlebar
5	112-8876	2	Bolt-Carriage 5/16-18 X 2
6	116-0119-03	1	Handlebar-P21
7	116-0904	1	Cable-Drive
9	32144-41	4	Screw-HWH 3/8-16 X 7/8 Taptite
10	109-8443	1	Bail,Drive Coated

Ref.	Part Number	Qty.	Description
11	109-8442	1	Bail,Opc/BBC Coated
12	109-9318	1	Spring,BBC Lever
13	116-2998	1	Lever-BBC
14	116-2690	1	Bushing,Stepped
17	116-0901	1	Cable-BBC
18	614249	1	Strap-Tie
20	105-3006	1	Washer-Stepped
21	109-8457	2	Bushing,Spring Pivot
22	109-9293	1	Spring,BBC Return
23	104-7201	1	Nut-Nyloc 1/4-20 Flg



Bag and Door Assembly

Ref.	*Part Number*	*Qty.*	*Description*
1	1-513658	2	Bumper
2	109-7696	1	Spring-Torsion,Cover
3	109-7294	1	Bag,Grass P21
4	116-2007	1	Door W/Decal
4:2	116-1900	1	Decal-Warning
4:3	116-2685	1	Decal-Warning Door Sm
5	109-9321	1	Rod,Door Pivot
6	109-9322-03	1	Bracket-Door P21
7	109-9325-03	1	Wld,Bag Frame
8	116-0251	1	Plug,Mulch
9	46-8091	2	Screw-HWH 1/4-10 X .82 Plastite
10	65-5100	1	Handle-Door

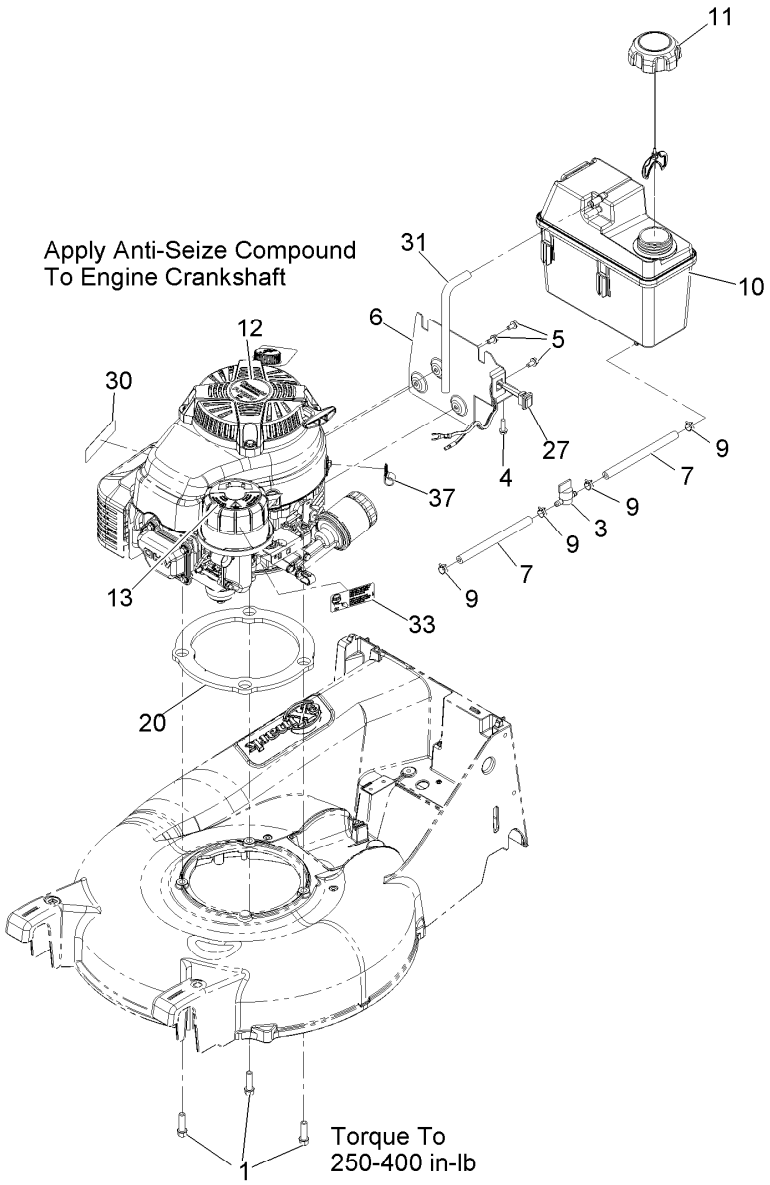


Blade Assembly

Ref.	Part Number	Qty.	Description
1	1-603610	2	Washer-Spring Disc 7/16
2	54-9190	2	Nut-Hex 3/8-24 Lock
3	56-6180	1	Pulley-Driver
4	32144-85	3	Screw-HWH 1/4-20 X .62
5	100-1048	3	Bearing-Ball
6	3211-42	2	Screw-HH 3/8-24 X 2 1/2
7	107-0754	1	Drum
8	107-0758	1	Spacer-Bearing
9	107-0759	1	Bolt-Shoulder
10	107-0797	1	Bushing
11	107-4277	1	Pulley- Driver, Upper
12	116-3572	1	Plate-Mounting, BBC
13	107-4292	1	Spacer-BBC
14	107-4293	2	Spacer-Plate, BBC
15	107-7471	1	Plate-Guide
16	107-7477	1	Brake Arm ASM
17	107-7487	1	Support-Blade
18	108-3766-03	1	Support-Blade
19	108-3787	1	Disc

Ref.	Part Number	Qty.	Description
20	108-3790	1	Retainer-Belt
21	116-3360-03	1	Cover-BBC
22	110-1790	1	Belt-BBC
23	110-2142	1	Spacer-Pulley
24	115-4471	1	Spring-Extension
25	3212-4	1	Screw-HH 7/16-20 X 1 ●
26	3231-38	1	Bolt-Carriage 3/8-16 X 1 1/4
27	3256-16	1	Washer-#12 Std
28	3257-17	1	Key-Woodruff 5/32 X 21/32
29	3296-27	1	Nut-Lock #10-32
30	3296-42	1	Nut-Nyloc 1/4-20
31	32144-9	1	Screw-HWH #10-32 X 1 Taptite
32	33104-020	3	Screw-HH M8-1.25 X 20Mm ●
33	603773	2	Nut-Hex 3/8-16 Side Lock
34	605256	1	Washer-Plain
35	108-0954-03	1	Blade-21 Inch
36	109-7299	1	Belt,3L P21 Drive

● Use Pro-Lock, Nut Type (P/N 1-840022, .5ml tube) on threads.

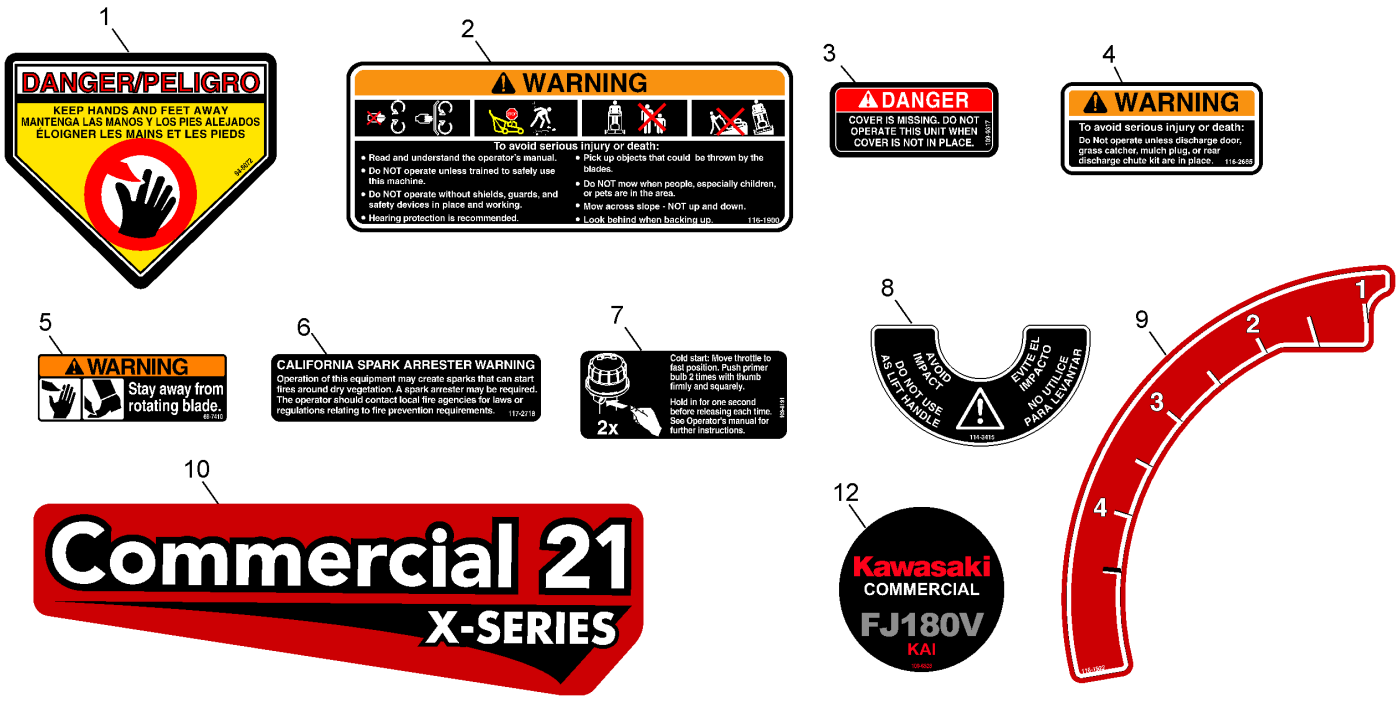


Engine Assembly

Ref.	Part Number	Qty.	Description
1	95-1727	3	Screw-HWH 3/8-16 X 1 1/4 Taptite
3	1-603770	1	Valve-Fuel
4	46-8091	1	Screw-HWH 1/4-10 X .82 Plastite
5	104-2628	3	Screw-HWH M6-1 X 12Mm Tf ●
6	109-9291-03	1	Bracket,Fuel Tank
7	107-0588	2	Hose-Fuel
9	2412-98	4	Clamp-Hose

Ref.	Part Number	Qty.	Description
10	114-0280	1	Tank-Fuel
11	109-6776	1	Cap-Ratchet, Tethered
12	109-6528	1	Decal, Recoil Kai
13	114-3415	1	Decal-Air Cleaner
20	116-2068	1	Gasket,Deck
27	116-2806	1	Harness,Run/Stop
30	117-2718	1	Decal-Arrester, Spark
31	115-0962	1	Hose-Vent, Canister
33	109-8191	1	Decal, Primer
37	1-513762	1	Clip-Loom 1/2

● Use Pro-Lock, Nut Type (P/N 1-840022, .5ml tube) on threads.



Decals

Ref.	*Part Number*	*Qty.*	*Description*
1	94-8072	1	Decal-Danger
2	116-1900	1	Decal-Warning
3	109-9317	1	Decal-Cover Missing
4	116-2685	1	Decal-Warning Door Sm
5	68-7410	1	Decal-Blade
6	117-2718	1	Decal-Arrester, Spark
7	109-8191	1	Decal, Primer
8	114-3415	1	Decal-Air Cleaner
9	116-1922	1	Decal-Height Of Cut
10	116-4385	1	Decal-Comm 21 X-Series
12	109-6528	1	Decal, Recoil Kai

Notes:

Notes:

Notes:

SEE EXMARK'S COMPLETE LINE OF ACCESSORIES AND OPTIONS

MID-MOUNT RIDING ACCESSORIES AND OPTIONS

CUSTOM RIDE SEAT SUSPENSION SYSTEM
FULL SUSPENSION SEAT
DECK LIFT ASSIST KIT
HITCH KIT
LIGHT KIT
12V POWER PORT
MICRO-MULCH SYSTEM
OPERATOR CONTROLLED DISCHARGE
ROLL OVER PROTECTION SYSTEM (ROPS)
SUN SHADE
TRASH CONTAINER
TURF STRIPER
ULTRA VAC COLLECTION SYSTEM
ULTRA VAC QUICK DISPOSAL SYSTEM

OUT-FRONT RIDING ACCESSORIES AND OPTIONS

CUSTOM RIDE SEAT SUSPENSION SYSTEM
DUAL-TAIL WHEEL
FLOOR PAN EXTENDER
HITCH KIT
LIGHT KIT
MICRO-MULCH SYSTEM
ROLL OVER PROTECTION SYSTEM (ROPS)
SNOW BLADE
SNOWBLOWER
SUN SHADE
TRASH CONTAINER
ULTRA VAC COLLECTION SYSTEM
ULTRA VAC QUICK DISPOSAL SYSTEM
WEATHER CAB

WALK-BEHIND ACCESSORIES AND OPTIONS

GRASS CATCHER
MICRO-MULCH SYSTEM
TURF STRIPER
STANDON

Place Model No. and Serial No. Label Here (Included in the Literature Pack) or Fill in Below

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Serial No. _____

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Engine Model No. and Spec. No. _____

Engine Serial No. (E/No) _____

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