



Count on it.

Parts Catalog

ProCore® 648 Aerator

Model No. 09200—Serial No. 240000001 and Up

Ordering Replacement Parts

To order replacement parts, please supply the part number, the quantity, and the description of each part desired.

Understanding Reference Numbers

Each identified part in an illustration has a reference number. The reference number for a part also appears in the parts list, along with other information about the part.

This catalog uses two special reference number formats, one to indicate parts in a service assembly and another to indicate the quantity of a given part in an illustration.

Service Assembly Reference Numbers

Parts in service assemblies have reference numbers in the form a:b. The a represents the reference number of the entire service assembly and the b represents a sequential number unique to each part within the service assembly.

For example, a wheel assembly might be identified by reference number 6, the tire by 6:1, the valve by 6:2, and the wheel by 6:3. When you order the assembly identified by reference number 6, you receive all parts identified by reference numbers 6:1, 6:2, and 6:3. However, you may also order any part individually. Reference numbers of this type appear in illustration and in parts lists.

Reference Numbers Indicating Quantity

In an illustration, if a reference number indicates more than one part, the reference number has the form nX y. The n represents the quantity of the part, the X is the multiplication symbol, and the y represents the reference number.

For example, in an illustration, the reference number 2X 37 means that two of the parts identified by reference number 37 are indicated.

List of Abbreviations

AR: as required

ASM: assembly

BBC: blade brake control

BHTF: button head thread forming

CARR: carriage

CCW: counter clockwise

CW: clockwise

DEG: degrees

DPA: Dual Point Adjustment

ECM: electronic control module

EXT: external

FH: flat head

GA: gauge

HD: heavy-duty

HF: hex flange

HH: hex head

HHF: hex head flange

HHFTF: hex head flange thread forming

HJ: hex jam

HLH: hex lag head

HOC: height-of-cut

HSBH: hex socket button head

HSFH: hex socket flat head

HSH: hex socket head

HWH: hex washer head

HWTF: hex washer head thread forming

HYD: hydraulic

LH: left hand

LP: Liquid Propane

NI: nylon insert

NPTF: national pipe thread fine

PFH: phillips flat head

PPH: phillips pan head

PPHTF: phillips pan head thread forming

PRH: phillips round head

PTH: phillips truss head

PTO: power-take-off

RH: right hand

ROPS: roll-over protection system

RRB: rear roller brush

SFH: slotted fillister head

SHH: slotted hex head

SHWH: slotted hex washer head

SPH: slotted pan head

SQH: square head

SRH: slotted round head

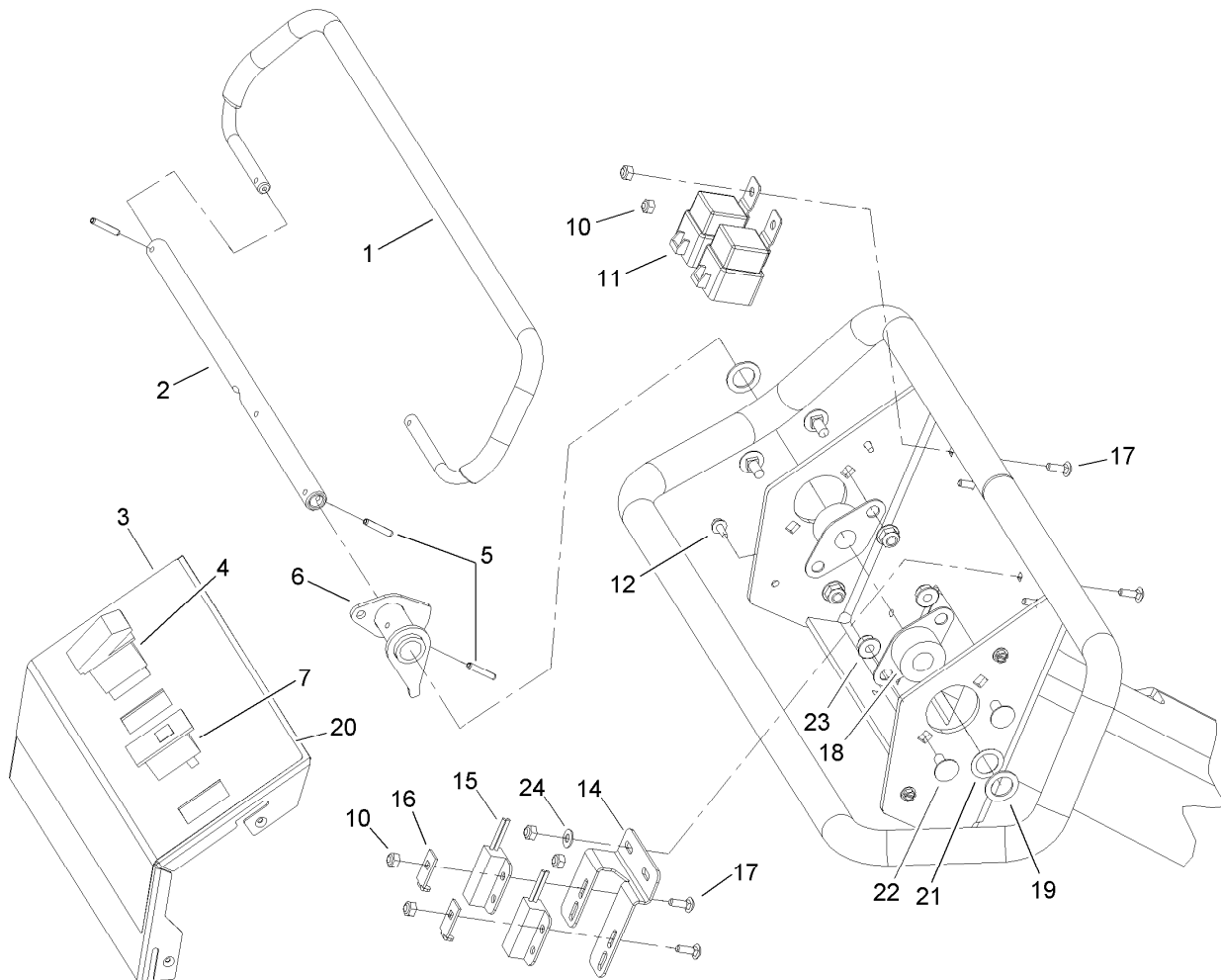
STD: standard

TAP: self tapping

TTH: torx truss head

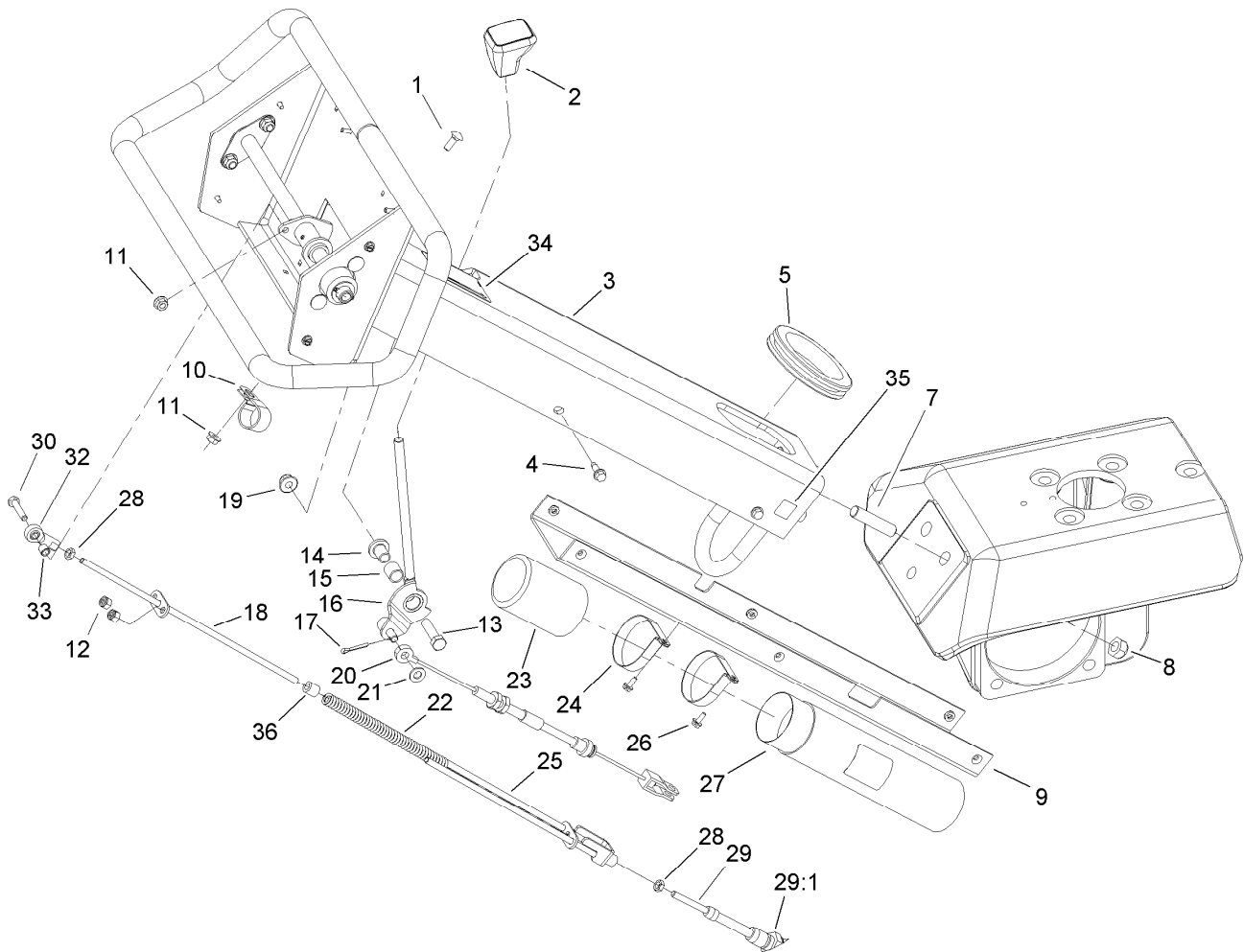
Contents

Control Bail Assembly	4
Front Handle Assembly	5
Front Fork Assembly	6
Fuel Tank Assembly	7
Console Assembly	8
Console Electrical Assembly	9
Line Marker Assembly	10
Engine and Muffler Assembly	11
Rear Hood and Muffler Shield Assembly	12
Shield Assembly No. 107-7546	13
Jackshaft Hood Assembly	14
Primary Belt Drive Assembly	15
Secondary Belt Drive Assembly	16
Hydrostat Control Assembly	17
Hydrostat Pump Assembly	18
Hydrostat and Pump Assembly No. 105-1005	19
Lift System Assembly	20
Control Manifold Assembly No. 106-8802	21
Wheel and Motor Assembly	22
Brake Latch Assembly	23
Hydraulic Tank Assembly	24
Hydraulic Fitting Assembly	25
Hydraulic Line and Hose Assembly	26
H-Frame Assembly	27
Coring Head Crank No. 1 and 2 Assembly	28
Coring Head Crank No. 3 and 4 Assembly	29
Coring Head Crank No. 5 and 6 Assembly	30
Coring Head Roto Link Assembly	31
Coring Head Turf Guard Assembly	32
Depth Control Assembly	33
Depth Actuator Assembly	34
Needle Tine Holder Model No. 09221 (Optional)	35
Mini Tine Holder Model No. 09222 (Optional)	36
Three Tine, 3/4in Holder Model No. 09223 (Optional)	37
Four Tine, 3/4in Holder Model No. 09224 (Optional)	38
Three Tine 7/8in Tine Holder Model No. 09226 (Optional)	39
Tire Scraper Model No. 09225 (Optional)	40
Crankshaft Assembly Kohler CH23S 76585	41
Crankcase Assembly Kohler CH23S 76585	42
Oil Pan and Lubrication Assembly Kohler CH23S-76585	43
Head / Valve / Breather Assembly Kohler CH23S 76585	44
Ignition / Electrical Assembly Kohler CH23S 76585	46
Blower Housing and Baffle Assembly Kohler CH23S 76585	47
Starting System Assembly Kohler CH23S 76585	48
Fuel System Assembly Kohler CH23S 76585	49
Engine Control Assembly Kohler CH23S 76585	50
Air Intake / Filtration Assembly Kohler CH23S 76585	51
Exhaust Assembly Kohler CH23S 76585	52



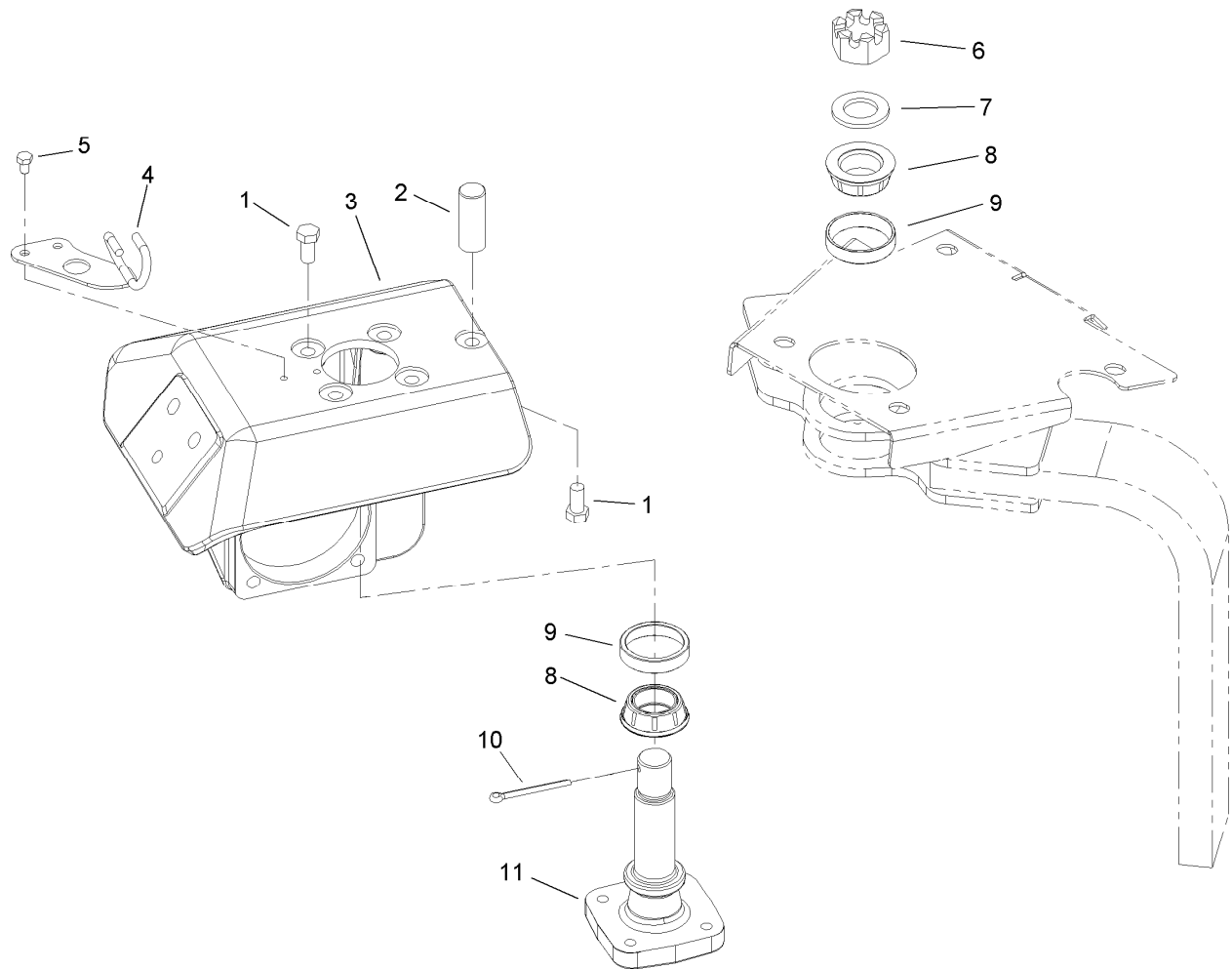
Control Bail Assembly

Ref.	Part Number	Qty.	Description
1	106-8948	1	Handle-Traction
2	107-3350	1	Shaft-Pivot, Bail
3	105-1183-03	1	Cover-Control, Handle
4	106-8921	1	Switch-Rocker, Off-On
5	32121-45	3	Pin-Spring
6	107-3351	1	Bail Lever ASM
7	99-7410	1	Indicator-Light, Low-Oil Pressure
10	3296-2	6	Nut-Lock, NI
11	99-7430	2	Relay
12	32104-60	4	Screw-HWH
14	107-3361	1	Mount-Switch
15	100-1270	2	Switch-Proximity
16	100-4872	2	Plate-Switch, Neutral
17	3229-34	6	Screw-CARR
18	256-236	2	Bearing-Mount, Flange
19	3256-69	2	Washer-Flat
20	106-8855	1	Decal-Console, Handle
21	108-2100	1	Washer-Spring, Curved
22	3230-18	4	Screw-CARR
23	104-8300	4	Nut-Flange, NI
24	3256-14	2	Washer-Flat



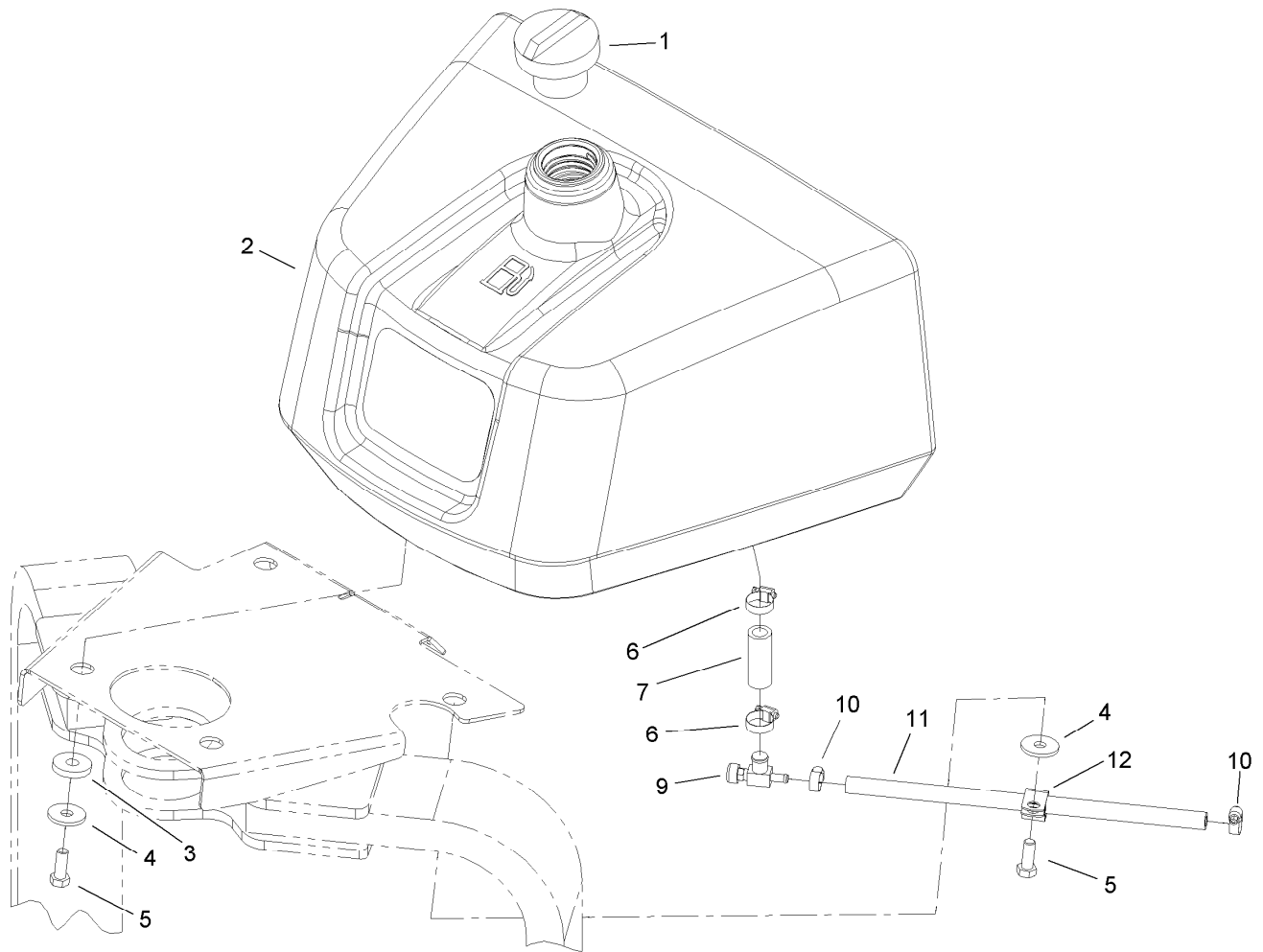
Front Handle Assembly

Ref.	Part Number	Qty.	Description	Ref.	Part Number	Qty.	Description
1	3229-1	1	Screw-CARR	20	106-8896	1	Cable-Latch, Parking
2	65-8970	1	Knob-Shift	21	3256-23	1	Washer-Flat
3	105-1194-01	1	Control Handle ASM	22	107-3373	1	Spring-Compression
4	32104-95	6	Screw-HWH	23	104-7048	1	Cap-Housing
5	240-8	1	Grommet-Rubber	24	2412-120	2	R-Clamp
7	80-8680	3	Stud	25	107-3360	1	Spring Retainer ASM
8	3296-19	3	Nut-Hex	26	32104-60	2	Screw-HWH
9	107-3363-03	1	Cover-Lower, Handle	27	104-7050	1	Tube-Manual
10	2412-39	1	R-Clamp	28	3220-1	2	Nut-Jam
11	32128-33	2	Nut-HF	29	80-7220	1	Cable-Control, Stroke
12	3296-3	2	Nut-Lock	29:1	3220-6	4	Nut-Jam
13	323-8	1	Screw-HH	30	321-8	1	Screw-HH
14	80-7200	1	Spacer-Brake	32	2411-41	1	Rod End-Ball Joint
15	256-206	1	Bushing	33	99-3545	1	Spacer
16	86-8420	1	Lever-Brake	34	93-9363	1	Decal-Brake, Parking
17	3272-10	1	Pin-Cotter	35	93-9084	3	Decal-Point, Lift
18	107-3354	1	Override Rod ASM	36	22-7810	1	Spacer
19	104-8301	1	Nut-Flange, NI				



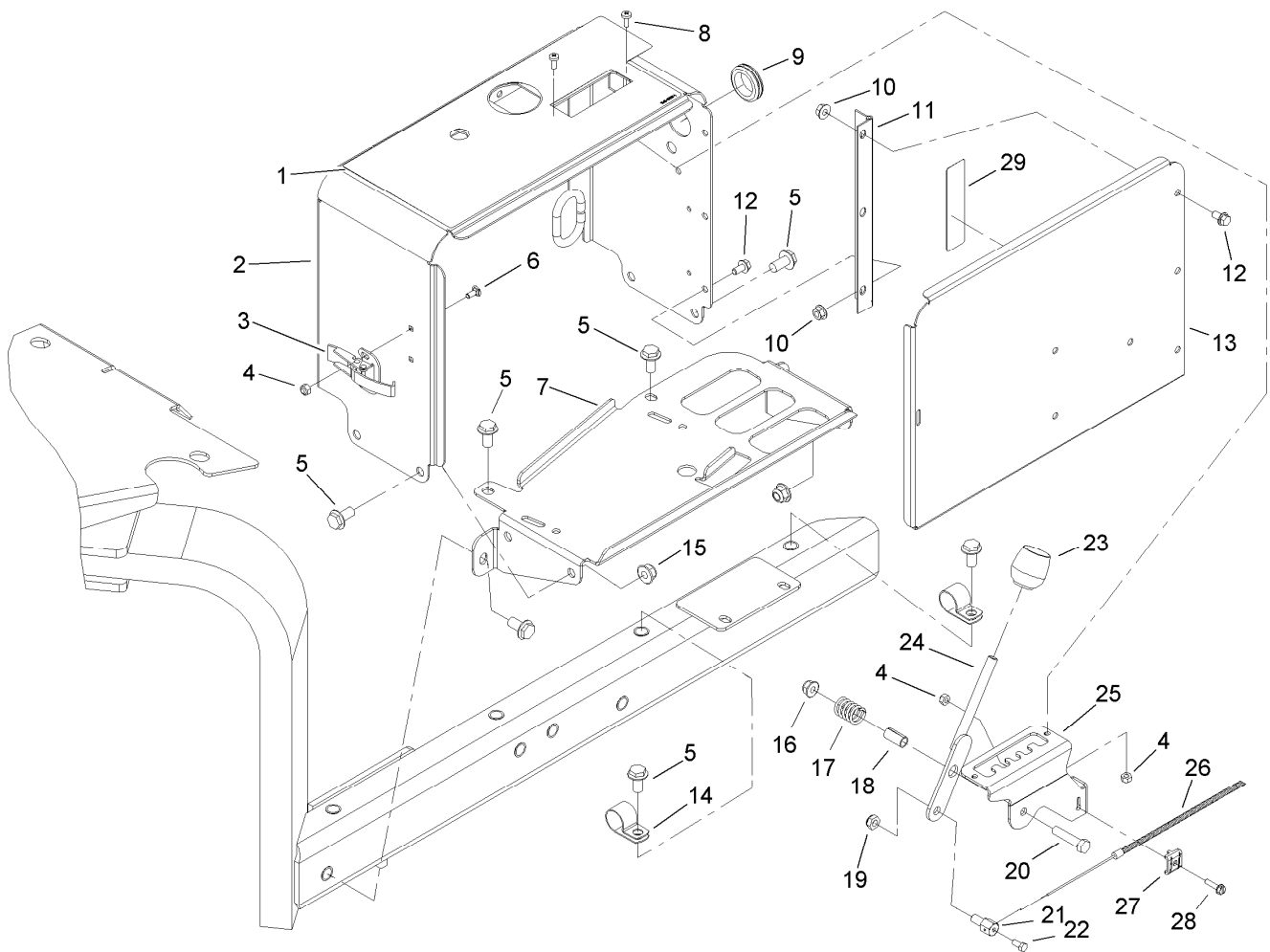
Front Fork Assembly

<i>Ref.</i>	<i>Part Number</i>	<i>Qty.</i>	<i>Description</i>
1	325-4	5	Screw-HH
2	106-8939	1	Stop-Steering
3	107-3393-01	1	Arm-Steering
4	106-8937	1	Cable Guide ASM
5	322-1	2	Screw-HH
6	32136-9	1	Nut-Hex, Slotted
7	107-7597	1	Washer-Plain
8	107-7589	2	Cone-Bearing (W/ Seal)
9	107-7590	2	Cup-Bearing
10	3272-37	1	Pin-Cotter
11	107-7595-03	1	Spindle-Steer



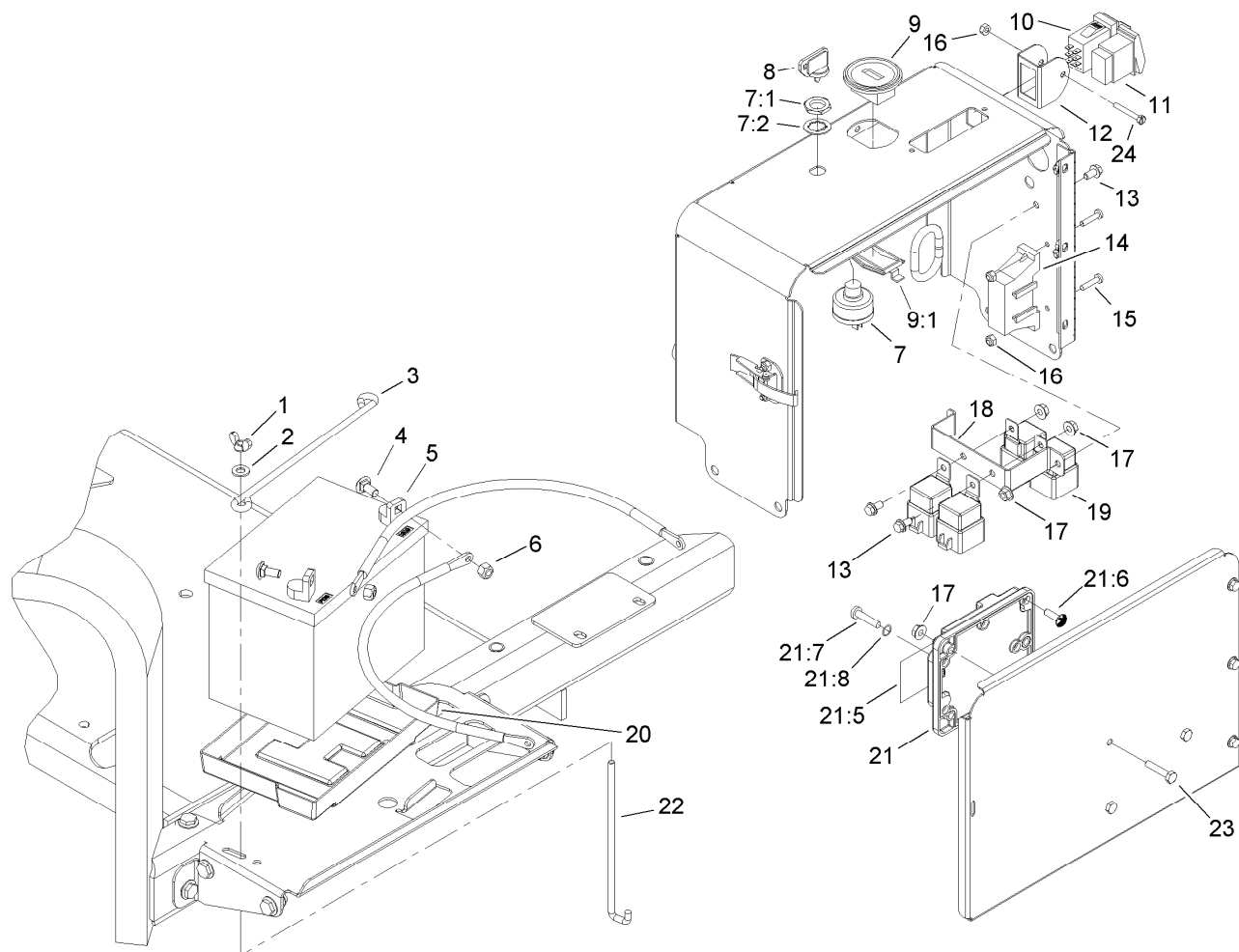
Fuel Tank Assembly

<i>Ref.</i>	<i>Part Number</i>	<i>Qty.</i>	<i>Description</i>
1	93-7170	1	Cap-Fuel
2	105-8266	1	Tank-Fuel
3	240-11	4	Bushing-Flange
4	63-8410	4	Washer
5	323-6	4	Screw-HH
6	2412-36	2	Clamp-Hose
7	56-2230	1	Hose-Fuel
9	83-1390	1	Valve-Shut-Off, Fuel
10	2412-108	2	Clamp-Worm
11	19-3250	1	Hose-Fuel
12	2412-41	1	Clamp



Console Assembly

<i>Ref.</i>	<i>Part Number</i>	<i>Qty.</i>	<i>Description</i>	<i>Ref.</i>	<i>Part Number</i>	<i>Qty.</i>	<i>Description</i>
1	106-8854	1	Decal-Console, Main	16	104-8300	1	Nut-Flange, NI
2	105-1175-01	1	Console	17	20-6110	1	Spring-Compression
3	249-21	1	Clamp-Slotted	18	40-8130	1	Spacer
4	3296-2	6	Nut-Lock, NI	19	3296-20	1	Nut-Lock, NI
5	3234-1	10	Screw-HHF	20	322-7	1	Screw-HH
6	104-1450	2	Bolt-CARR	21	98-9311	1	Swivel-Throttle
7	105-1182-01	1	Base-Console	22	25-8640	1	Screw-HH
8	3250-12	3	Screw-PPH	23	233-37	1	Knob
9	240-5	1	Grommet	24	105-1167	1	Spacing Lever ASM
10	32128-33	6	Nut-HF	25	105-1166-03	1	Bracket-Lever, Spacer
11	106-8908	1	Hinge-Console	26	105-1062	1	Cable-Control, Spacing
12	3234-13	6	Screw-HHF	27	81-1690	1	Clamp-Cable
13	105-1171-01	1	Cover-Console	28	32105-13	1	Screw-HWH
14	2412-41	2	Clamp	29	107-7555	1	Decal-Block, Fuse
15	104-8301	4	Nut-Flange, NI				



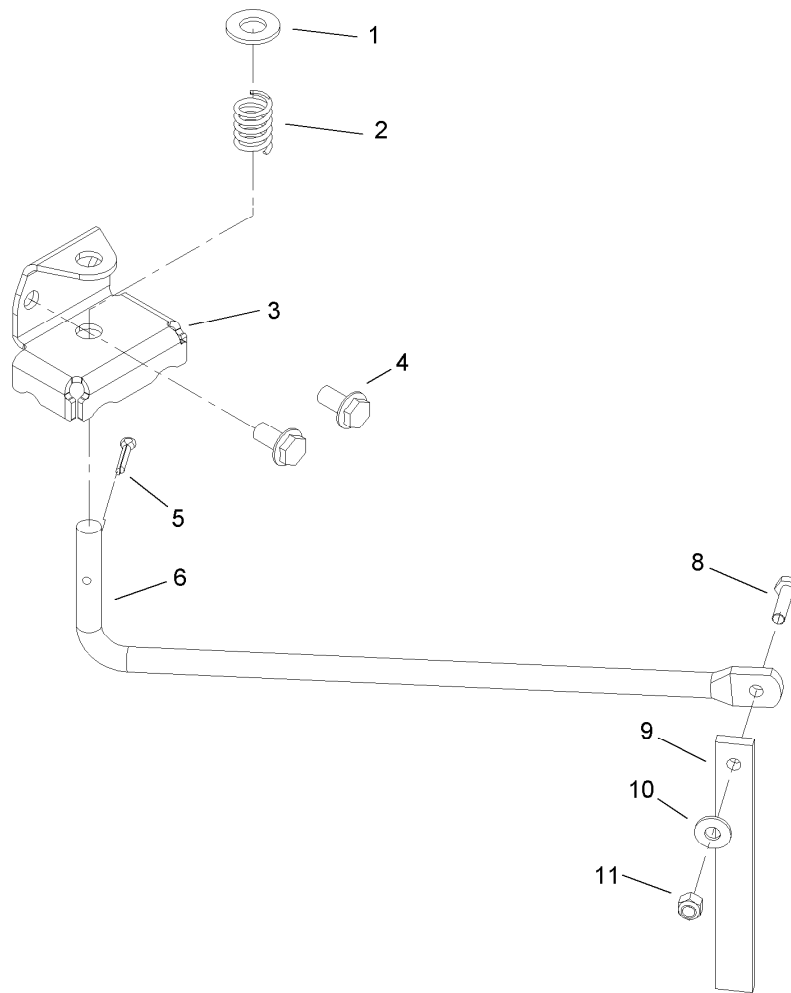
Console Electrical Assembly

Ref.	Part Number	Qty.	Description
1	32103-22	2	Nut-Wing
2	3256-23	2	Washer-Flat
3	100-6434	1	Rod-Hold Down, Battery
4	3230-1	2	Bolt-CARR
5	104-8162	1	Battery
6	104-8300	2	Nut-Flange, NI
7	83-0020	1	Switch-Ignition
7:1	218-461	1	Nut-HH
7:2	3254-5	1	Washer-Tooth, Internal
8	63-8360	2	Key-Ignition
9	104-7427	1	Hourmeter-Inductive
9:1	104-4234	1	Clip-Mounting
10	106-8920	1	Switch-Paddle, On-None-On
11	106-2027	1	Switch-Intermittent
12	105-1158	1	Guard-Switch
13	3234-13	3	Screw-HHF
14	106-8823	1	Harness-Electric, Main

Ref.	Part Number	Qty.	Description
14:6	218-578	2	Fuse-Blade, 10 Amp ●
14:7	94-6710	1	Fuse-2 Amp ●
14:9	109101	1	Fuse-Blade, 20 Amp ●
14:10	100-4918	4	Diode ●
15	3250-27	2	Screw-PPH
16	3296-2	3	Nut-Lock, NI
17	32128-33	6	Nut-HF
18	107-7530-01	1	Bracket-Relay
19	99-7430	4	Relay
20	106948	1	Tray-Battery
21	106-8831	1	Module-Control, Aerator
21:5	106-8835	1	Decal-Module, Aerator
21:6		7	Screw-PPH ■
21:7		2	Screw-PPH ■
21:8		2	Seal-Dust ■
22	100-6435	2	Post-Battery
23	321-8	3	Screw-HH
24	32105-1	1	Screw-SHH

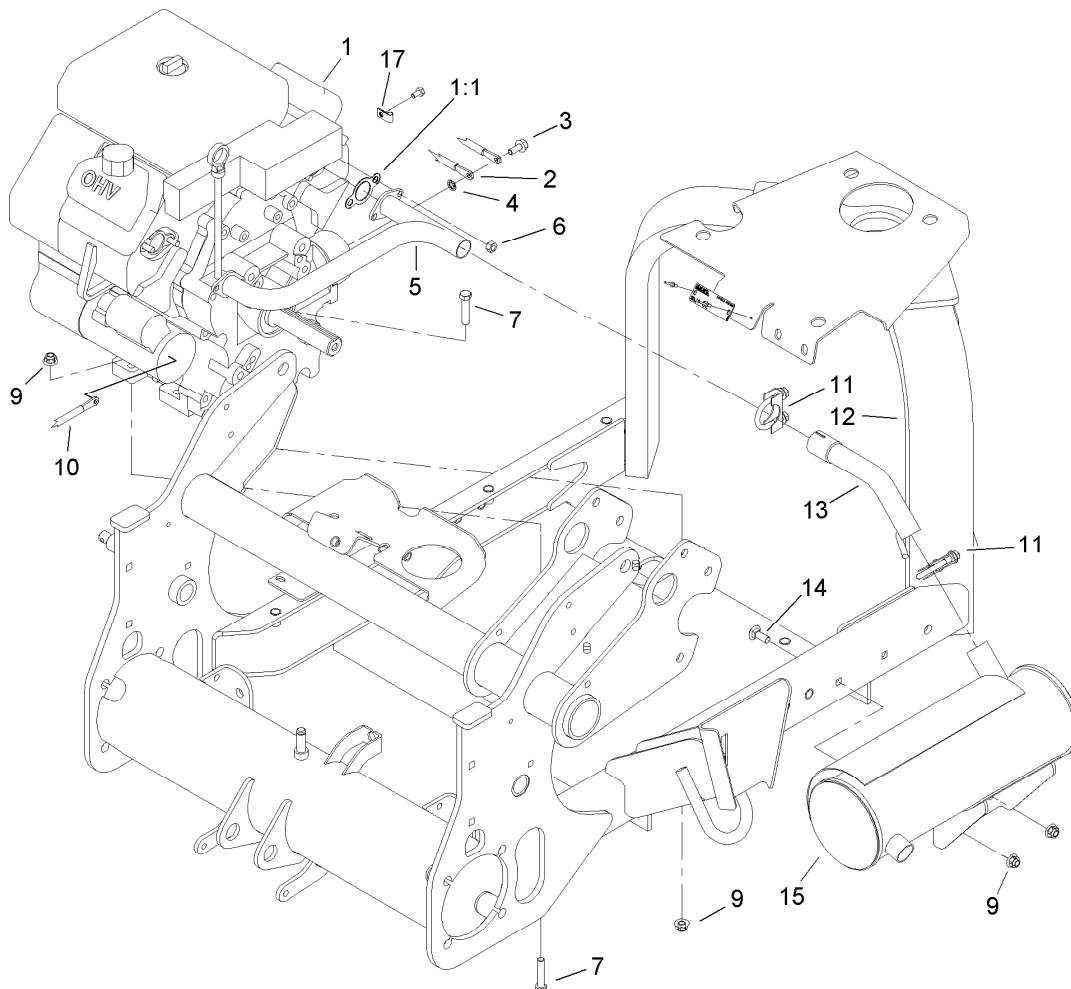
● Not illustrated

■ Not serviced separately



Line Marker Assembly

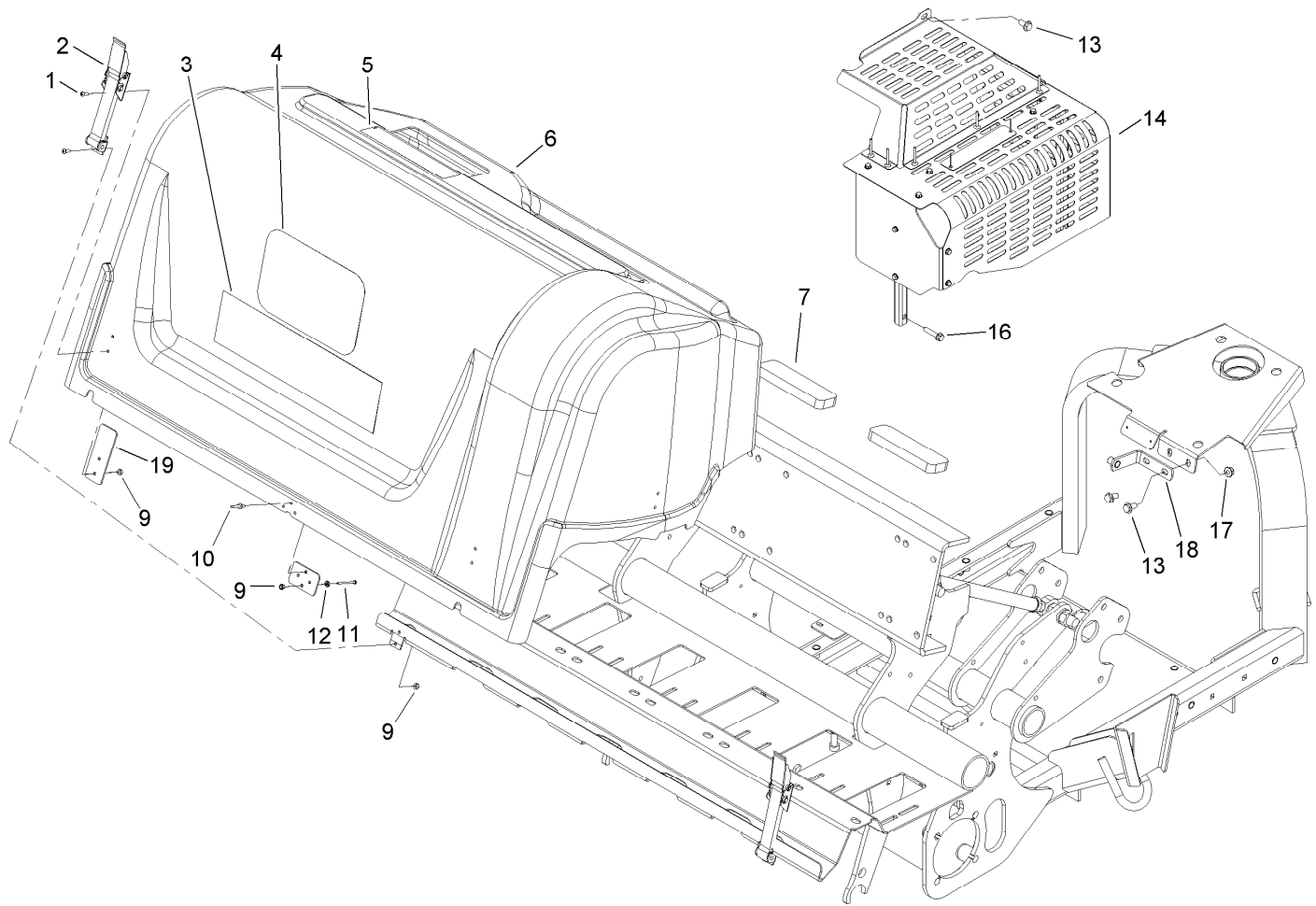
Ref.	Part Number	Qty.	Description
1	3256-26	2	Washer-Flat
2	20-6110	2	Spring-Compression
3	105-1178-01	2	Bracket-Marker
4	3234-1	4	Screw-HHF
5	3272-31	2	Pin-Cotter
6	105-1179	2	Rod-Marker
8	321-6	2	Screw-HH
9	59-9460	2	Guide
10	3256-2	2	Washer-Flat
11	3296-42	2	Nut-Lock, NI



Engine and Muffler Assembly

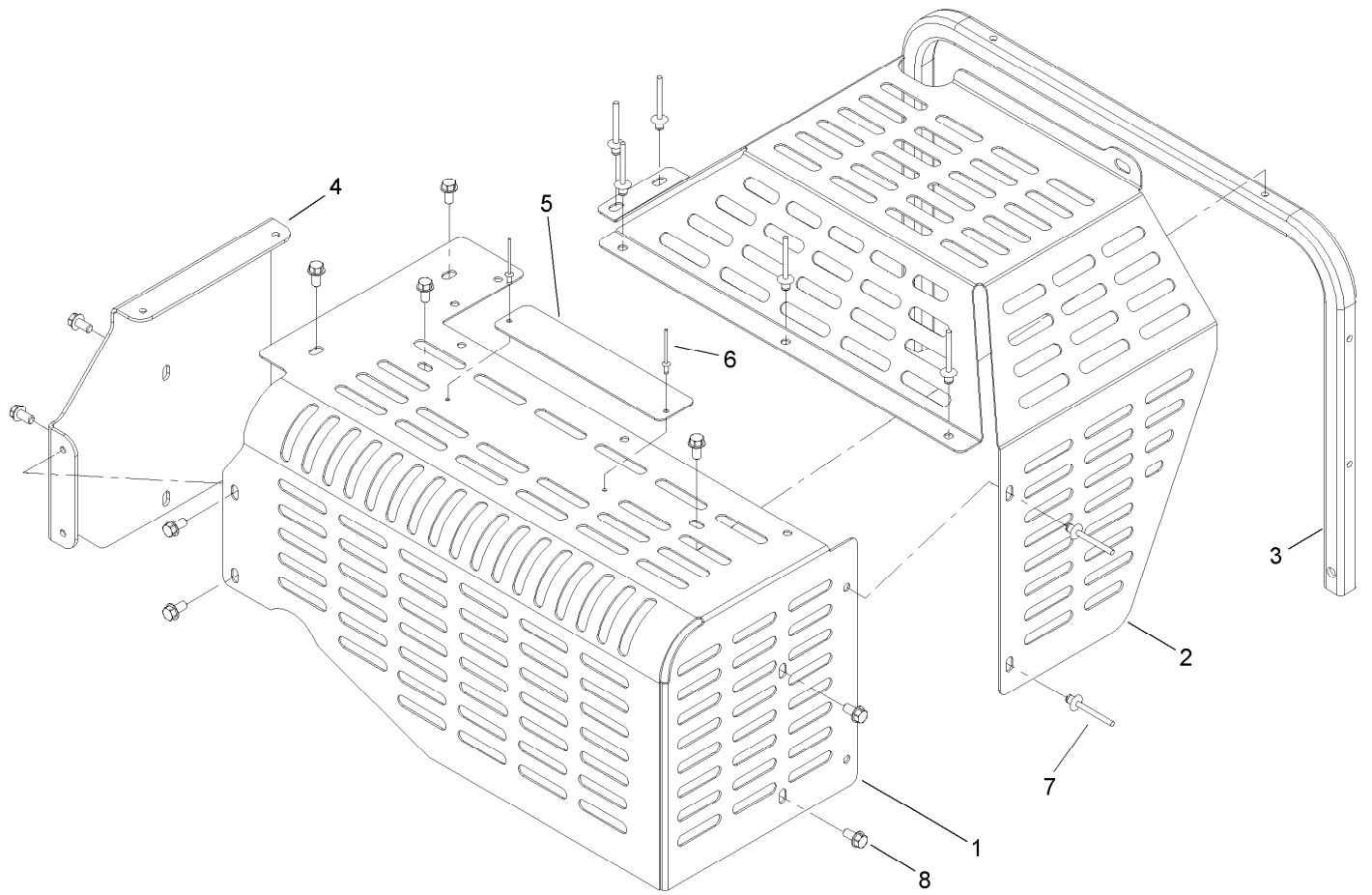
Ref.	Part Number	Qty.	Description
1	106-8801	1	Engine-Kohler
1:1		2	Gasket-Exhaust ●
2	106-8946	1	Cable-Battery, Negative
3	33104-020	1	Screw-HHF
4	3254-2	1	Washer-Lock, Internal
5	106-8858	1	Manifold-Exhaust
6	33014-00	4	Nut-Hex
7	323-9	4	Screw-HH
9	104-8301	6	Nut-Flange, NI
10	106-8945	1	Cable-Battery, Positive
11	104-4090	2	Clamp-Muffler
12	106-8910	1	Front Frame ASM
13	106-8857	1	Elbow-Exhaust
14	3231-2	2	Screw-CARR
15	106-8859	1	Muffler-Exhaust
17	2412-72	1	Clip-Closed, Insulated

● Not serviced separately



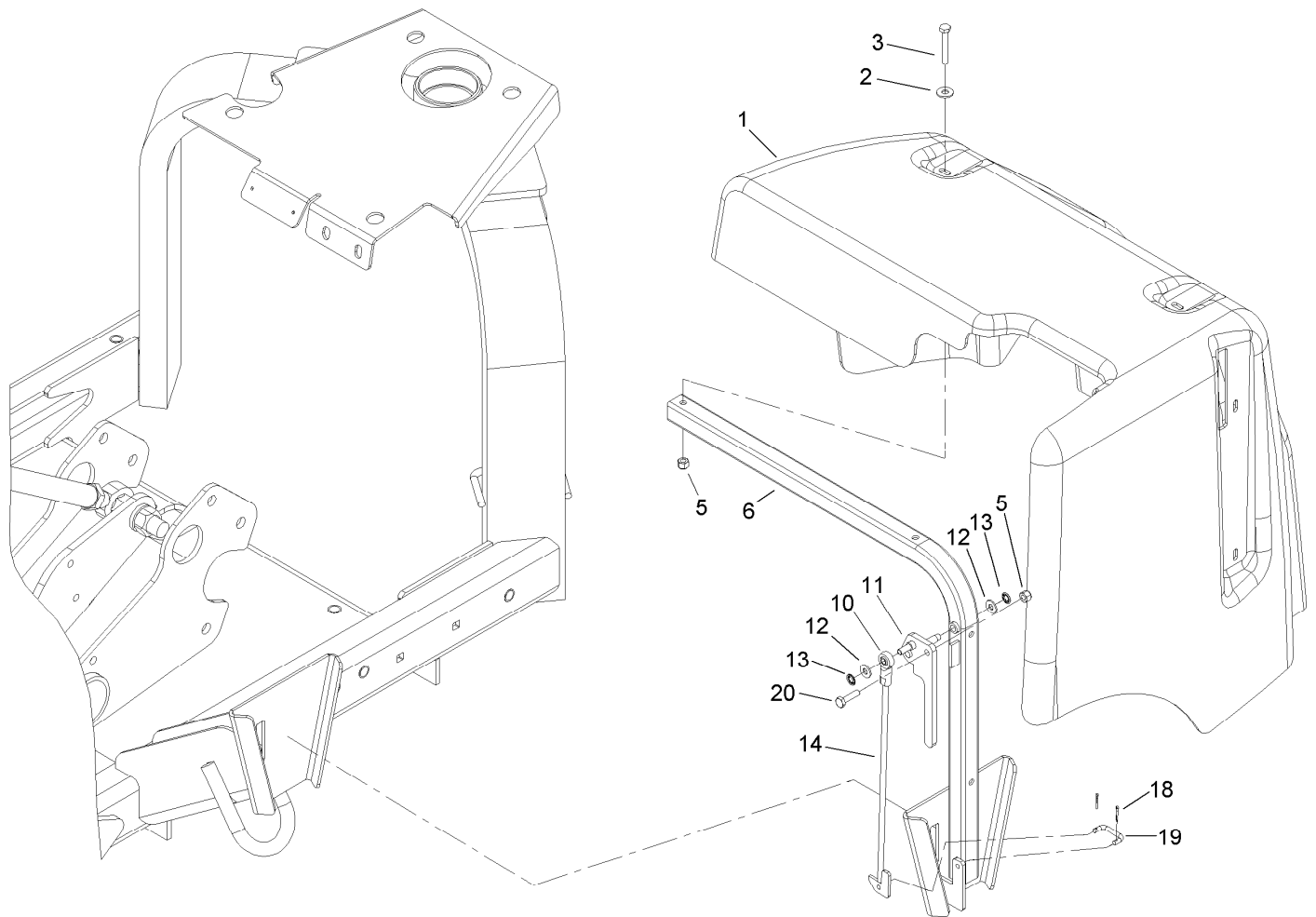
Rear Hood and Muffler Shield Assembly

<i>Ref.</i>	<i>Part Number</i>	<i>Qty.</i>	<i>Description</i>
1	3274-39	16	Screw-HSBH
2	69-3010	4	Latch
3	106-8852	1	Decal
4	67-7310	1	Decal
5	106-8856	1	Decal-Depth, Tine
6	106-8902	1	Hood-Rear
7	107-7507	3	Pad-Foam
9	3296-2	17	Nut-Lock, NI
10	3269-22	3	Rivet-Pop
11	32105-20	1	Screw-HH
12	3217-26	1	Nut-Hex
13	3234-1	3	Screw-HHF
14	107-7546	1	Shield ASM
16	3234-18	2	Screw-HHF
17	104-8301	2	Nut-Flange, NI
18	107-7545	1	Bracket ASM
19	107-3390	4	Plate-Reinforcement



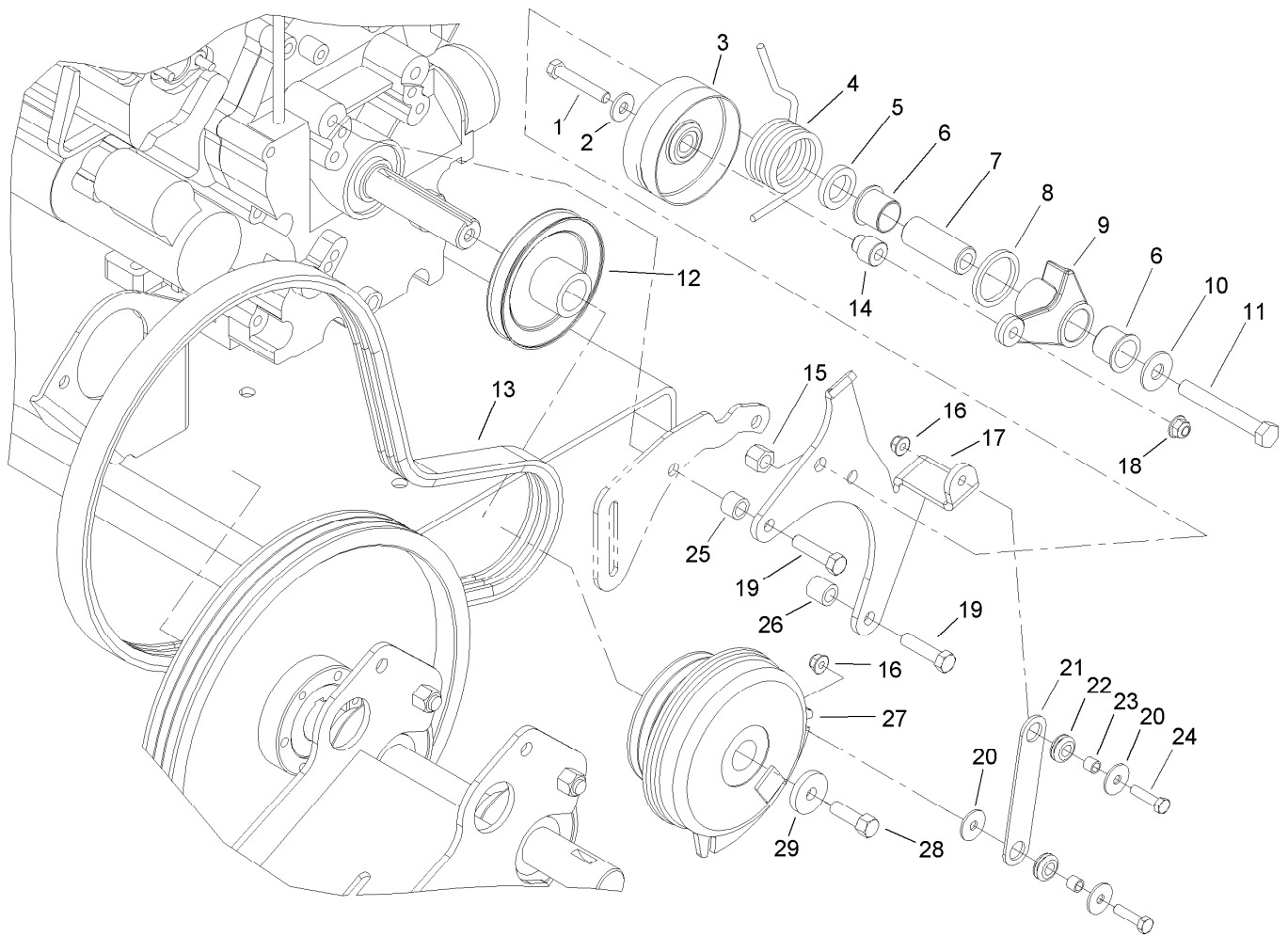
Shield Assembly No. 107-7546

<i>Ref.</i>	<i>Part Number</i>	<i>Qty.</i>	<i>Description</i>
1	106-8903-01	1	Shield-Muffler
2	106-8904-03	1	Shield-Clutch
3	106-8848-01	1	Tube-Shield, Muffler
4	106-8906-01	1	Bracket-Shield, Muffler
5	107-7547	1	Plate-Warning
6	3269-32	2	Rivet-Pop
7	93-8744	7	Rivet-Blind
8	32144-4	10	Screw-HWH



Jackshaft Hood Assembly

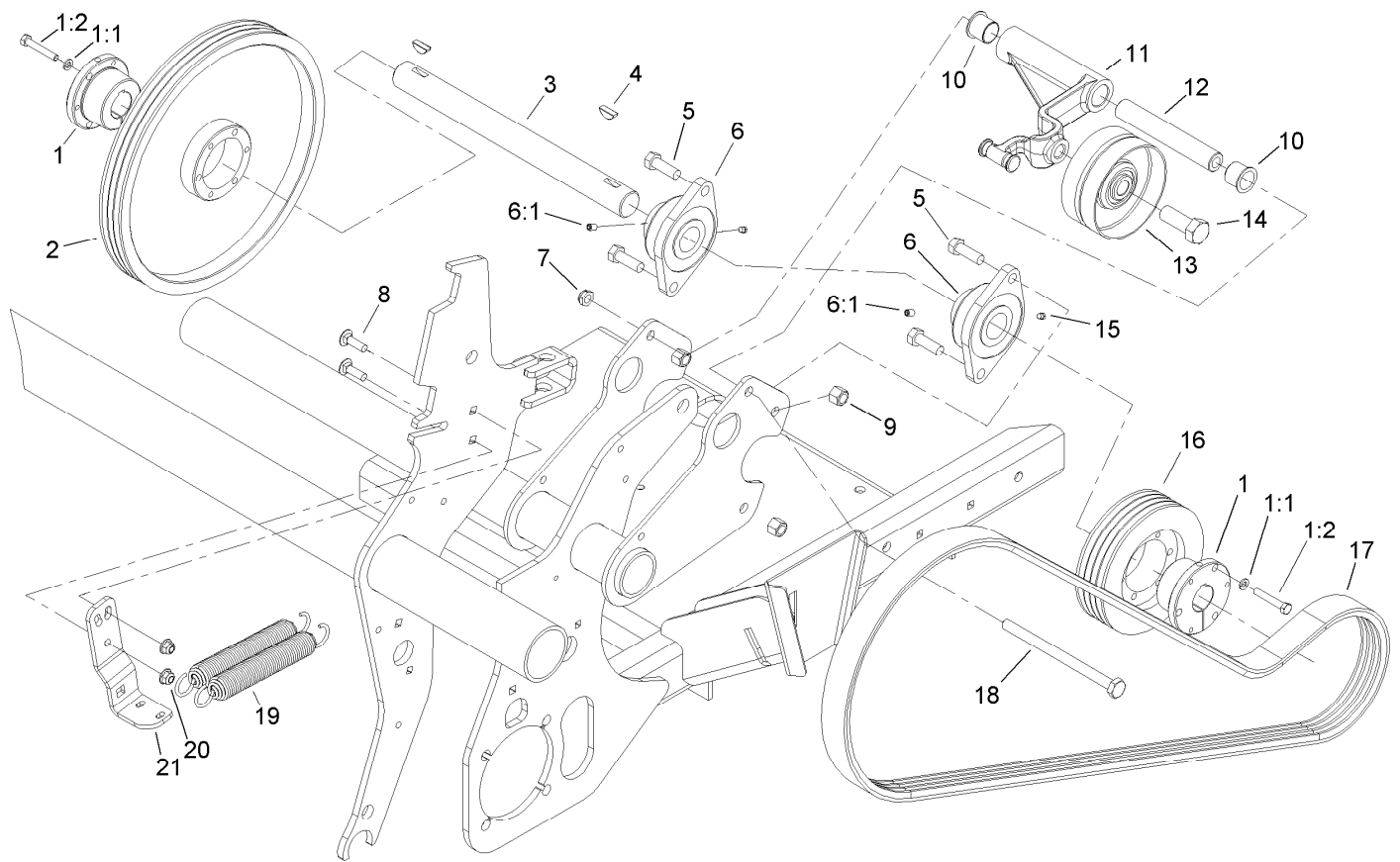
<i>Ref.</i>	<i>Part Number</i>	<i>Qty.</i>	<i>Description</i>
1	106-8901	1	Hood-Front
2	100-2400	4	Washer
3	321-10	4	Screw-HH
5	3296-42	5	Nut-Lock, NI
6	106-8846-03	1	Hood Frame ASM
10	2411-41	1	Rod End-Ball Joint
11	106-8924-03	1	Hood Latch Lever ASM
12	3256-22	2	Washer-Flat
13	104-8310	2	Ring-Retaining
14	106-8928	1	Hook ASM
18	3272-1	2	Pin-Cotter
19	69-9140	1	Link-Lever, Valve
20	321-6	1	Screw-HH



Primary Belt Drive Assembly

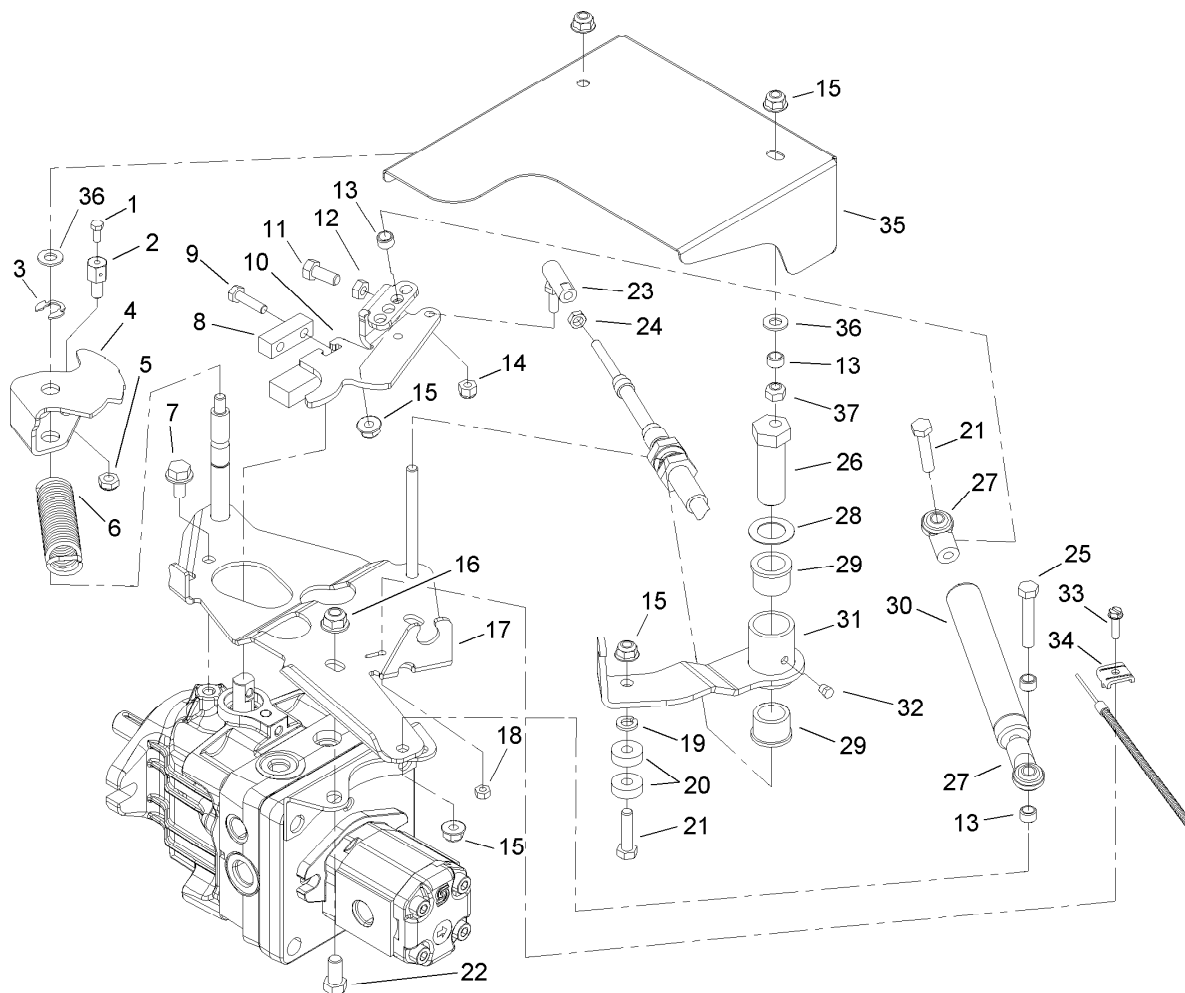
Ref.	Part Number	Qty.	Description
1	323-11	1	Screw-HH
2	80-6990	1	Washer-Hardened
3	99-3621	1	Pulley-Idler
4	100-4844	1	Spring-Torsion
5	99-3625	1	Spacer-Arm, Idler
6	99-3631	2	Bushing-Flange
7	105-0945	1	Sleeve-Pivot
8	72-4170	1	Washer
9	99-3623-03	1	Arm-Idler
10	3256-6	1	Washer-Flat
11	325-15	1	Screw-HH
12	107-3379	1	Pulley
13	105-0989	1	Belt-3V
14	99-3622	1	Spacer-Idler
15	3296-23	1	Nut-Lock, NI

Ref.	Part Number	Qty.	Description
16	104-8300	2	Nut-Flange, NI
17	105-0986-03	1	Bracket-Mounting, Idler
18	104-8301	1	Nut-Flange, NI
19	324-7	3	Screw-HH
20	3256-82	3	Washer-Flat
21	107-3382-03	1	Strap-Clutch
22	1-633630	2	Grommet
23	1-633545	2	Spacer
24	322-6	2	Screw-HH
25	68-5440	2	Spacer
26	105-0985	1	Spacer-Support, Idler
27	106-8940	1	Clutch-Electric
28	26-0671	1	Screw-HH
29	1-543610	1	Washer-Clutch



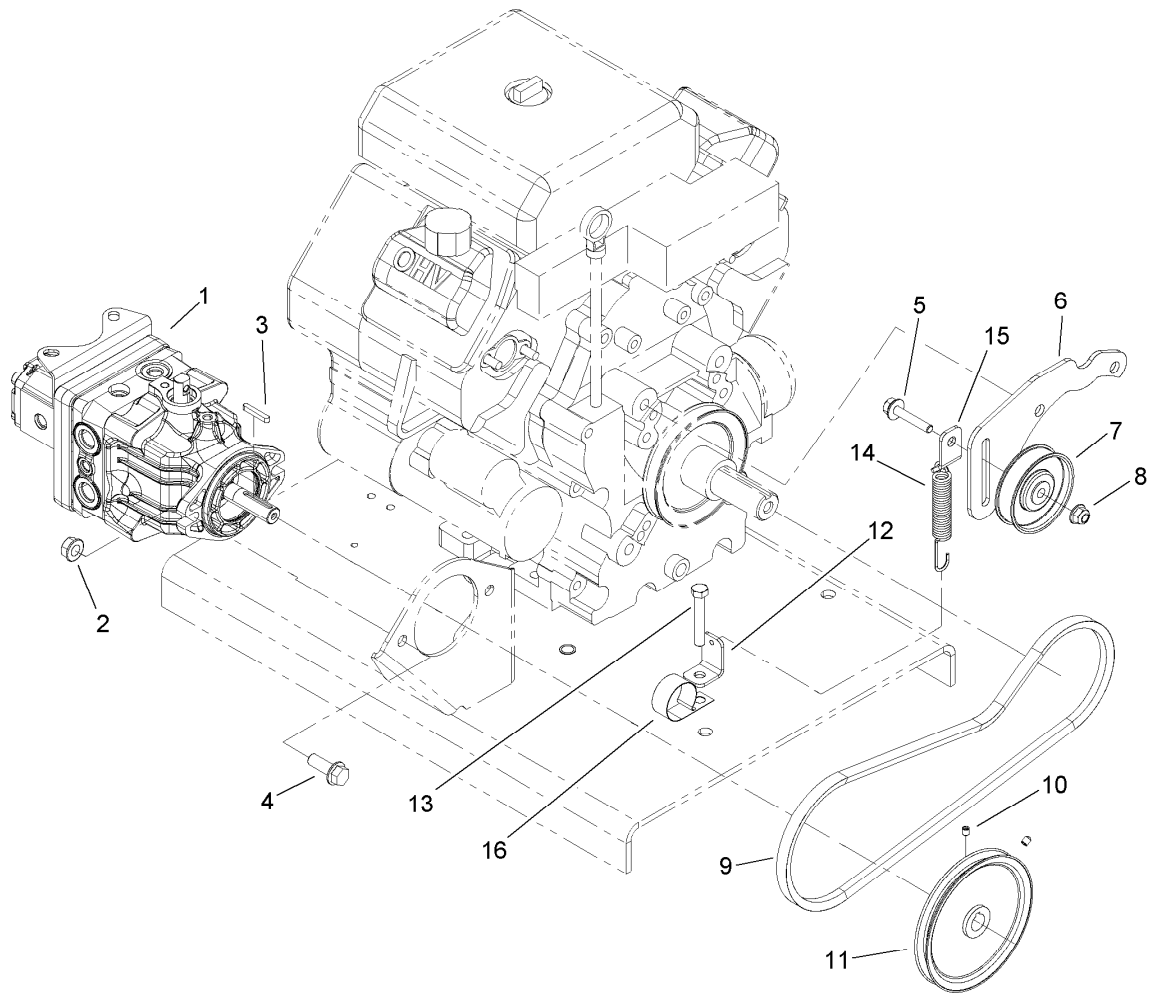
Secondary Belt Drive Assembly

Ref.	Part Number	Qty.	Description
1	59-3790	2	Bushing-Lock, Taper
1:1	3253-4	3	Washer-Lock
1:2	322-10	3	Screw-HH
2	105-0977	1	Pulley-3V
3	105-0975	1	Jackshaft
4	3257-42	2	Key-Woodruff
5	325-6	4	Screw-HH
6	105-0962	2	Bearing-Mount, Flange
6:1	3246-17	1	Setscrew-HSH
7	3296-45	1	Nut-Lock, NI
8	3231-25	2	Screw-CARR
9	3296-23	4	Nut-Lock, NI
10	99-3631	2	Bushing-Flange
11	105-1132-03	1	Arm-Idler
12	105-1172	1	Tube-Pivot, Idler
13	100-7631	1	Pulley-Idler
14	328-24	1	Screw-HH
15	302-59	2	Plug-Threaded
16	105-0976	1	Pulley-3V
17	105-0991	1	Belt-Banded, 4 Groove
18	325-36	1	Screw-HH
19	106-8933	2	Spring-Extension
20	104-8301	2	Nut-Flange, NI
21	105-1118-03	1	Arm-Spring, Idler



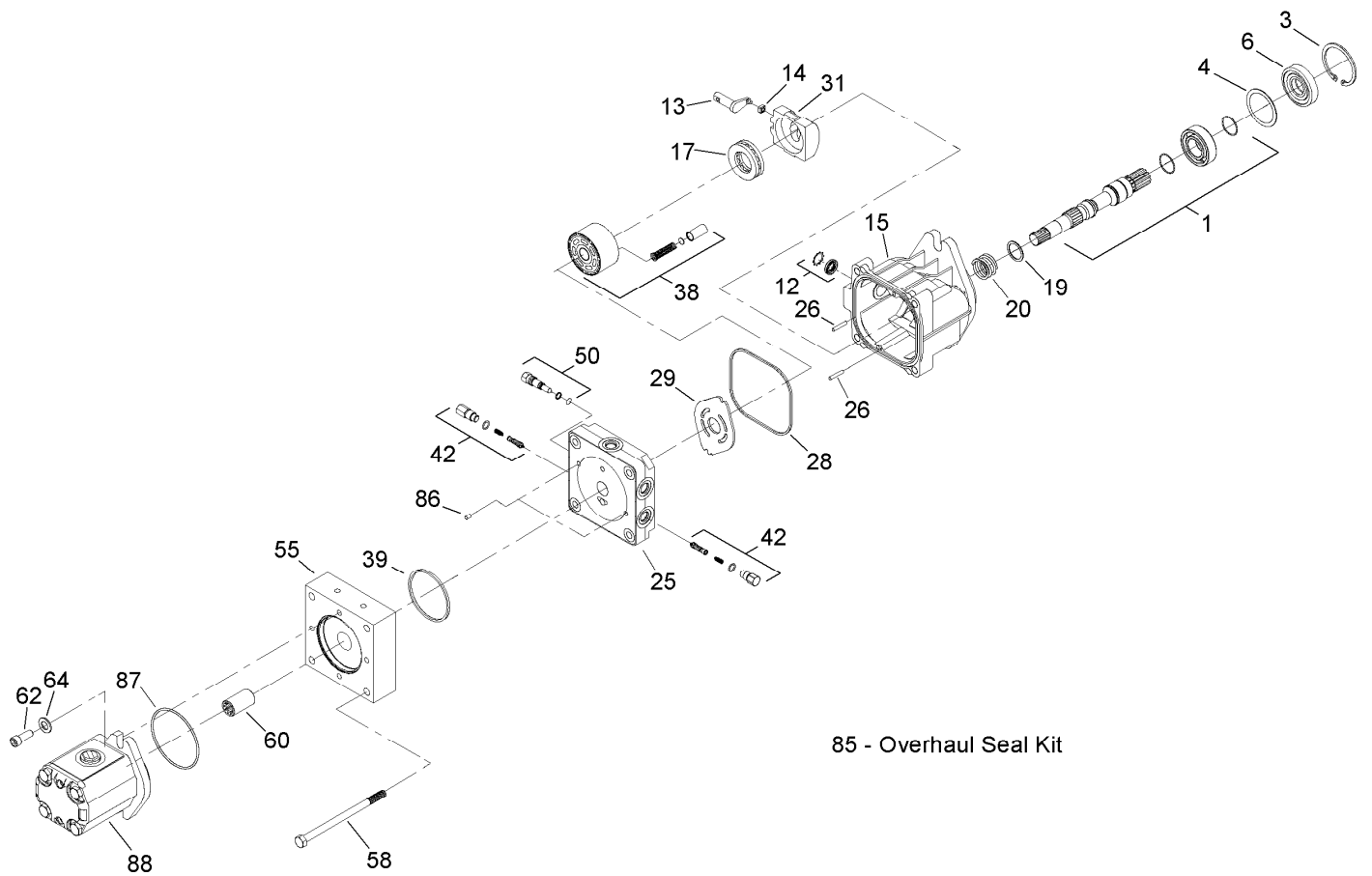
Hydrostat Control Assembly

<i>Ref.</i>	<i>Part Number</i>	<i>Qty.</i>	<i>Description</i>	<i>Ref.</i>	<i>Part Number</i>	<i>Qty.</i>	<i>Description</i>
1	25-8640	1	Screw-HH	20	251-259	2	Bearing-Ball
2	98-9311	1	Swivel-Throttle	21	322-7	2	Screw-HH
3	32151-68	1	Ring-Retaining	22	323-4	2	Screw-HH
4	105-1129-01	1	Pivot-Selector, Speed	23	2411-34	1	Joint-Ball
5	3296-20	1	Nut-Lock, NI	24	3220-1	1	Nut-Jam
6	707451	1	Spring-Extension	25	322-9	1	Screw-HH
7	32144-14	1	Screw-HWHTF	26	76-8640	1	Stud-Traction
8	105-1109	1	Clamp-Trunnion	27	104-8331	2	End-Rod, Spherical
9	321-6	2	Screw-HH	28	3-6498	1	Washer-Thrust
10	105-1125-01	1	Pump Lever ASM	29	256-113	2	Bushing-Flange
11	3210-3	1	Screw-HH	30	105-3249	1	Damper
12	3220-2	1	Nut-Jam	31	105-1060-01	1	Neutral Lever ASM
13	92-3133	4	Spacer-Lever, Traction	32	302-59	1	Plug-Threaded
14	3296-3	1	Nut-Lock	33	32105-13	1	Screw-HWH
15	104-8300	5	Nut-Flange, NI	34	81-1690	1	Clamp-Cable
16	104-8301	2	Nut-Flange, NI	35	107-7578-01	1	Shield-Hydrostat
17	105-1112-01	1	Control Bracket ASM	36	3256-23	2	Washer-Flat
18	3296-2	1	Nut-Lock, NI	37	3296-29	1	Nut-Lock, NI
19	3253-4	1	Washer-Lock				



Hydrostat Pump Assembly

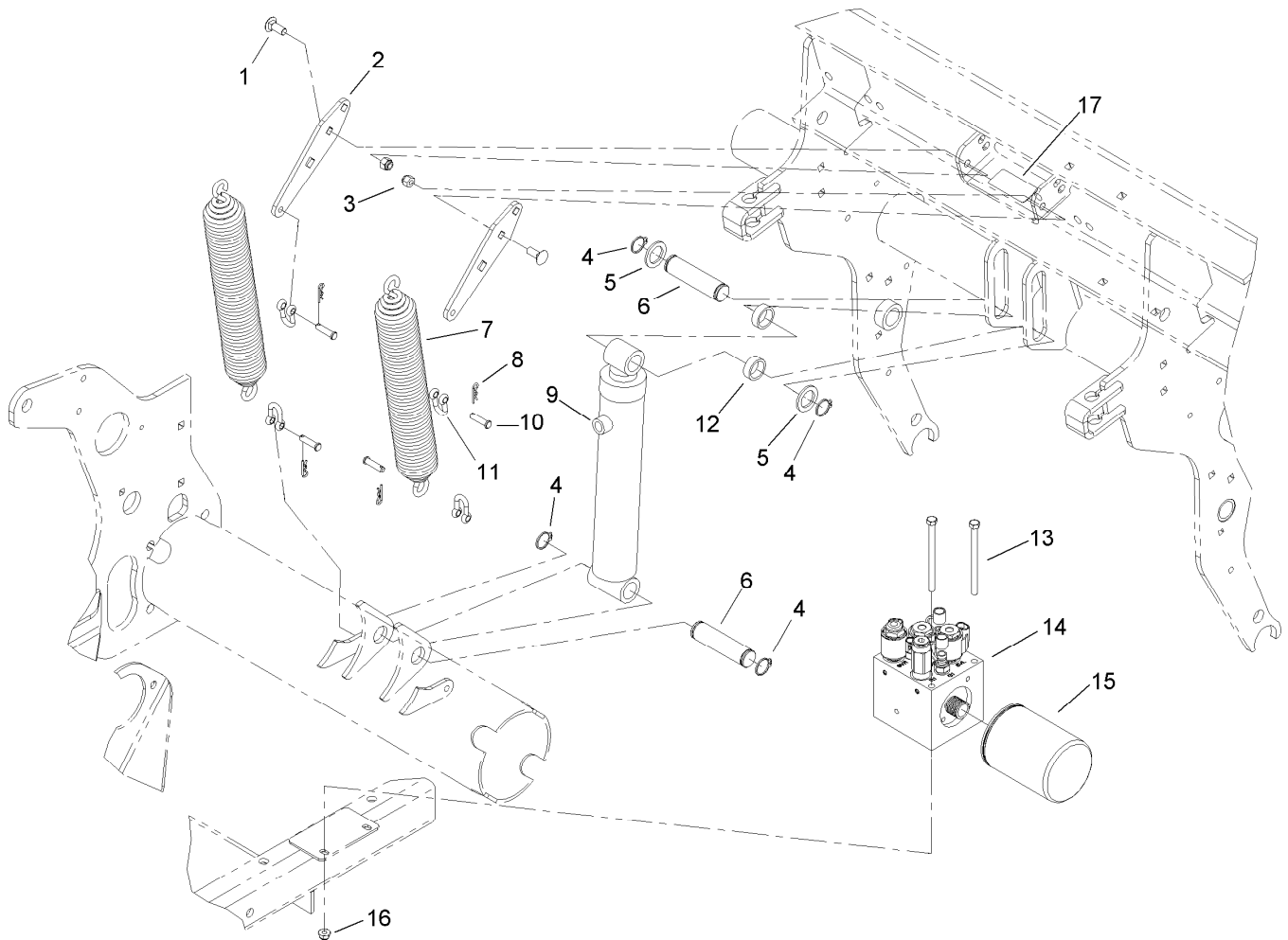
<i>Ref.</i>	<i>Part Number</i>	<i>Qty.</i>	<i>Description</i>
1	105-1005	1	Hydrostat And Pump ASM
2	32128-37	2	Nut-HF
3	103-2739	1	Key
4	3234-15	2	Screw-HHF
5	3234-19	1	Screw-HHF
6	105-1085-03	1	Support-Idler
7	112426	1	Pulley-Idler
8	104-8301	1	Nut-Flange, NI
9	107-7513	1	V-Belt
10	3245-7	2	Screw-Set
11	105-0988	1	Pulley-Drive
12	107-7583	1	Bracket-L
13	104-3396	1	Screw-HH
14	106-4502	1	Spring-Scraper
15	107-7588	1	Bracket-Spring
16	2412-150	1	Clip-J



Hydrostat and Pump Assembly No. 105-1005

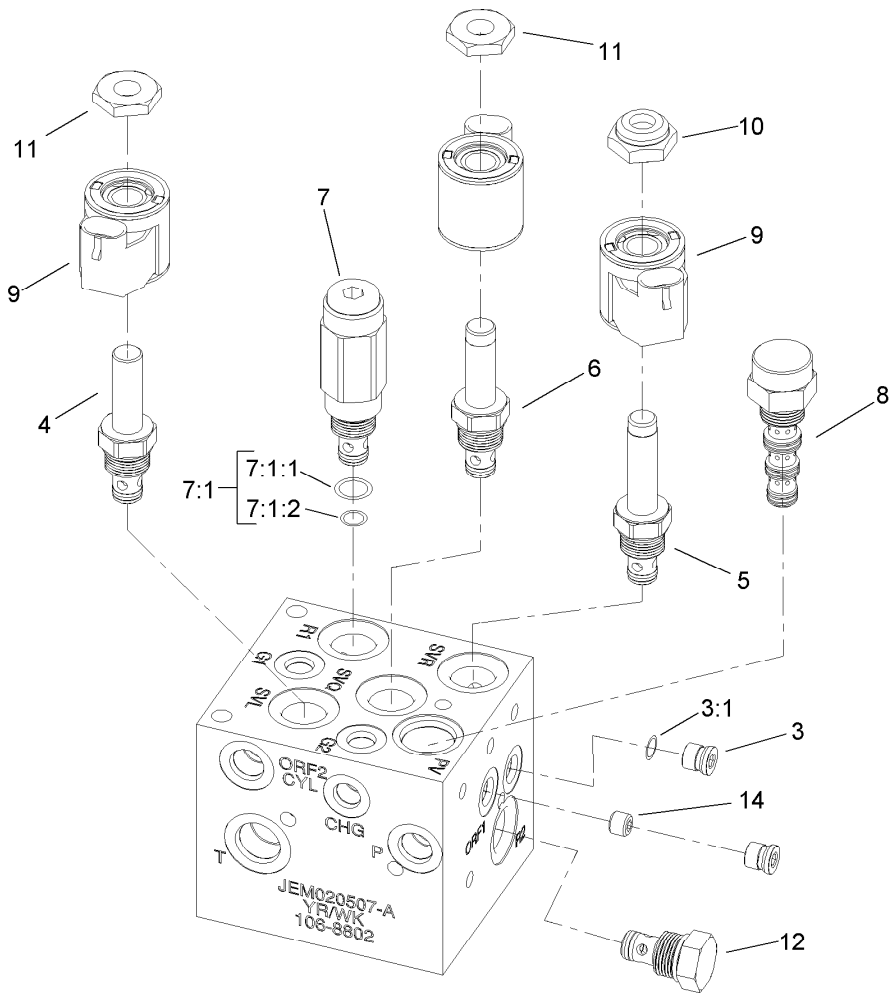
Ref.	Part Number	Qty.	Description	Ref.	Part Number	Qty.	Description
1		1	Kit-Shaft, Pump ●	31		1	Swashplate-Variable ●
3		1	Ring-Retaining ●	38	108-2112	1	Cylinder Block Kit
4		1	Spacer ●	39		1	Ring ●
6		1	Seal-Lip ●	42	108-2109	2	Shock Valve Kit
12		1	Kit-Seal, Trunnion ●	50	106-8759	1	Bypass Valve Kit
13		1	Arm-Trunnion ●	55		1	Plate-Adapter ●
14		1	Slot-Guide ●	58		4	Hex Screw, Flanged HD ●
15		1	Housing Kit ●	60		1	Coupling ●
17		1	Thrust Bearing ASM ●	62		2	Capscrew-Sh ●
19		1	Washer-Thrust ●	64		2	Washer ●
20		1	Spring-Block ●	85	108-2110	1	Overhaul Seal Kit
25		1	Endcap Kit ●	86		2	Pin ●
26		2	Pin ●	87		1	Seal-Dust ●
28		1	Seal-Dust ●	88	108-2113	1	Pump-HYD
29	108-2111	1	Plate-Valve				

● Not serviced separately



Lift System Assembly

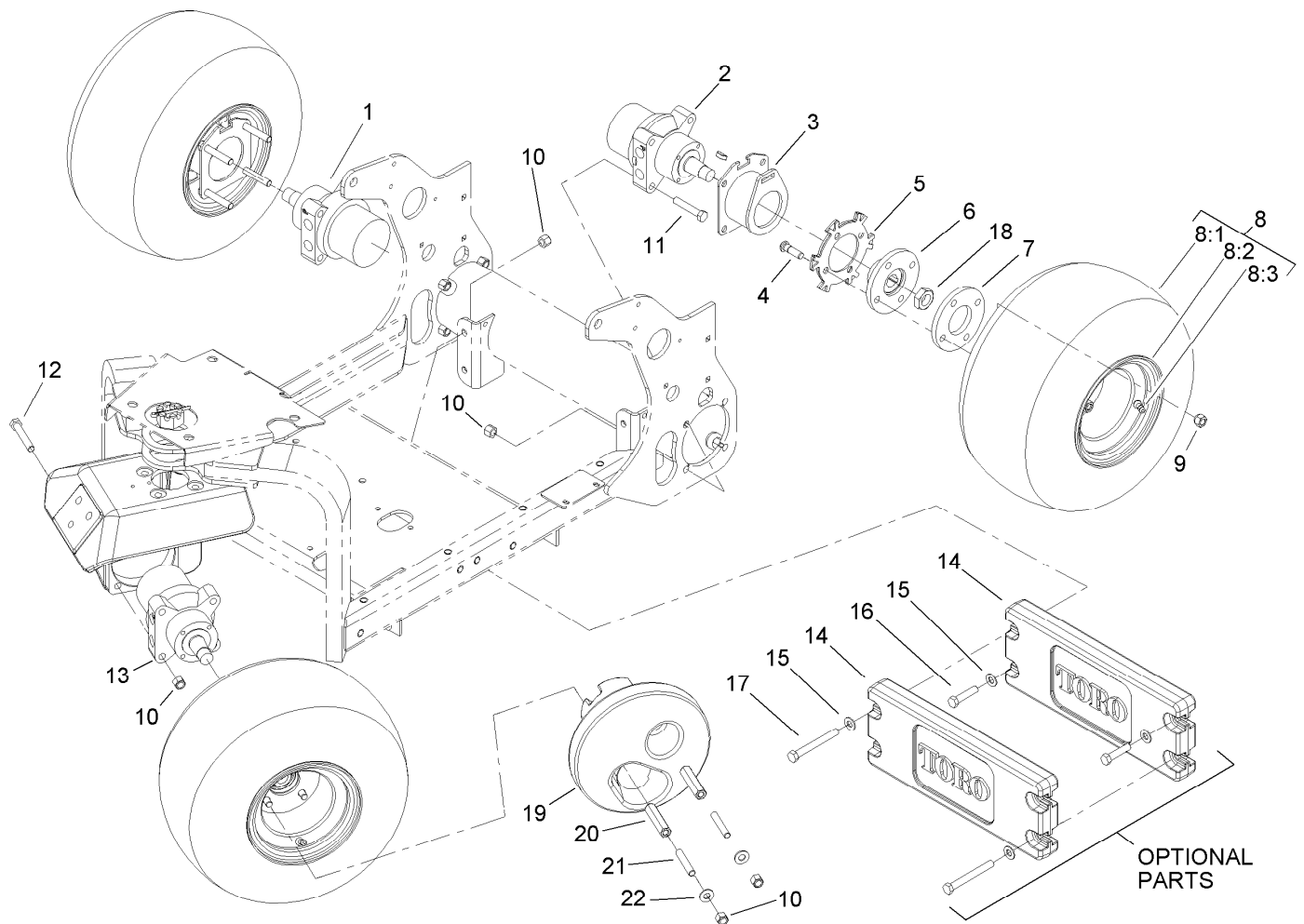
<i>Ref.</i>	<i>Part Number</i>	<i>Qty.</i>	<i>Description</i>
1	3231-2	4	Screw-CARR
2	105-1190-01	2	Plate-Tension, Spring
3	104-8301	4	Nut-Flange, NI
4	32151-36	4	Ring-Retaining
5	256-115	2	Washer-Thrust
6	105-1031	2	Pin-Cylinder
7	105-1156-03	2	Spring-Extention
8	3290-307	4	Pin-Hair
9	105-1030	1	HYD Cylinder ASM
10	283-6	4	Pin-Clevis
11	282-4	4	Shackle
12	88-7530	2	Spacer
13	322-38	2	Screw-HH
14	106-8802	1	Manifold-Control
15	105-0438	1	Element-Filter
16	104-8300	2	Nut-Flange, NI
17	93-6696	1	Decal-Warning



Control Manifold Assembly No. 106-8802

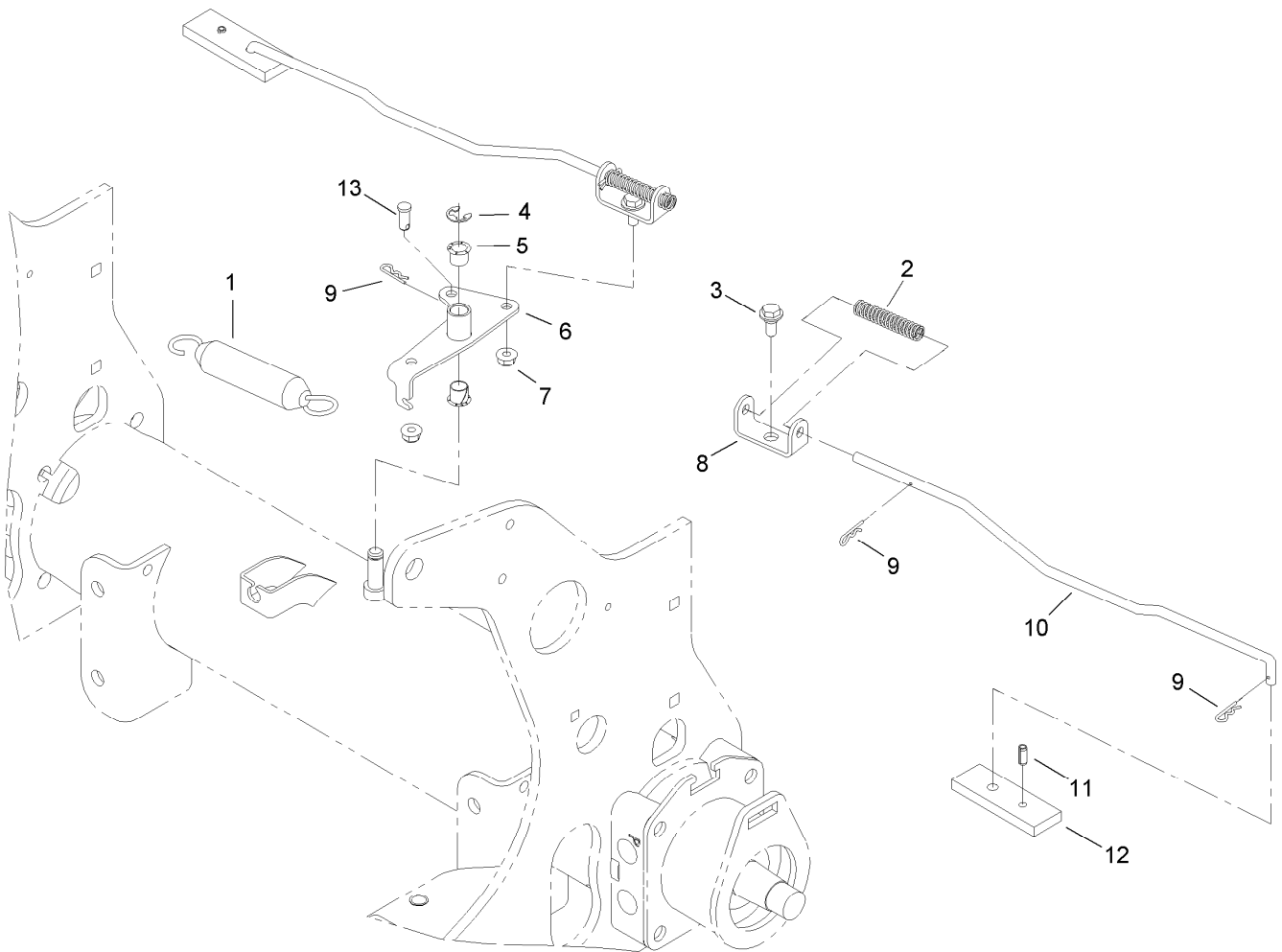
Ref.	Part Number	Qty.	Description
3	106-1025	2	Plug-HYD
3:1	237-78	1	O-Ring
4	107-7516	1	Valve-Solenoid
5	107-7517	1	Valve-Solenoid
6	107-7518	1	Valve-Solenoid
7	107-7519	1	Valve-Relief, 1000 Psi
7:1	105-9156	1	Seal Kit
7:1:1		1	Seal-Dust ●
7:1:2		1	Ring-Back-Up ●
8	107-7520	1	Compensator-Pressure (W/Screen)
9	107-7521	3	Coil-E, 12V
10	107-7522	1	Nut-E Coil
11	105-9332	2	Nut-E Coil
12	107-7524	1	Valve-Check
14	107-7525	1	Plug-Orifice, .050

● Not serviced separately



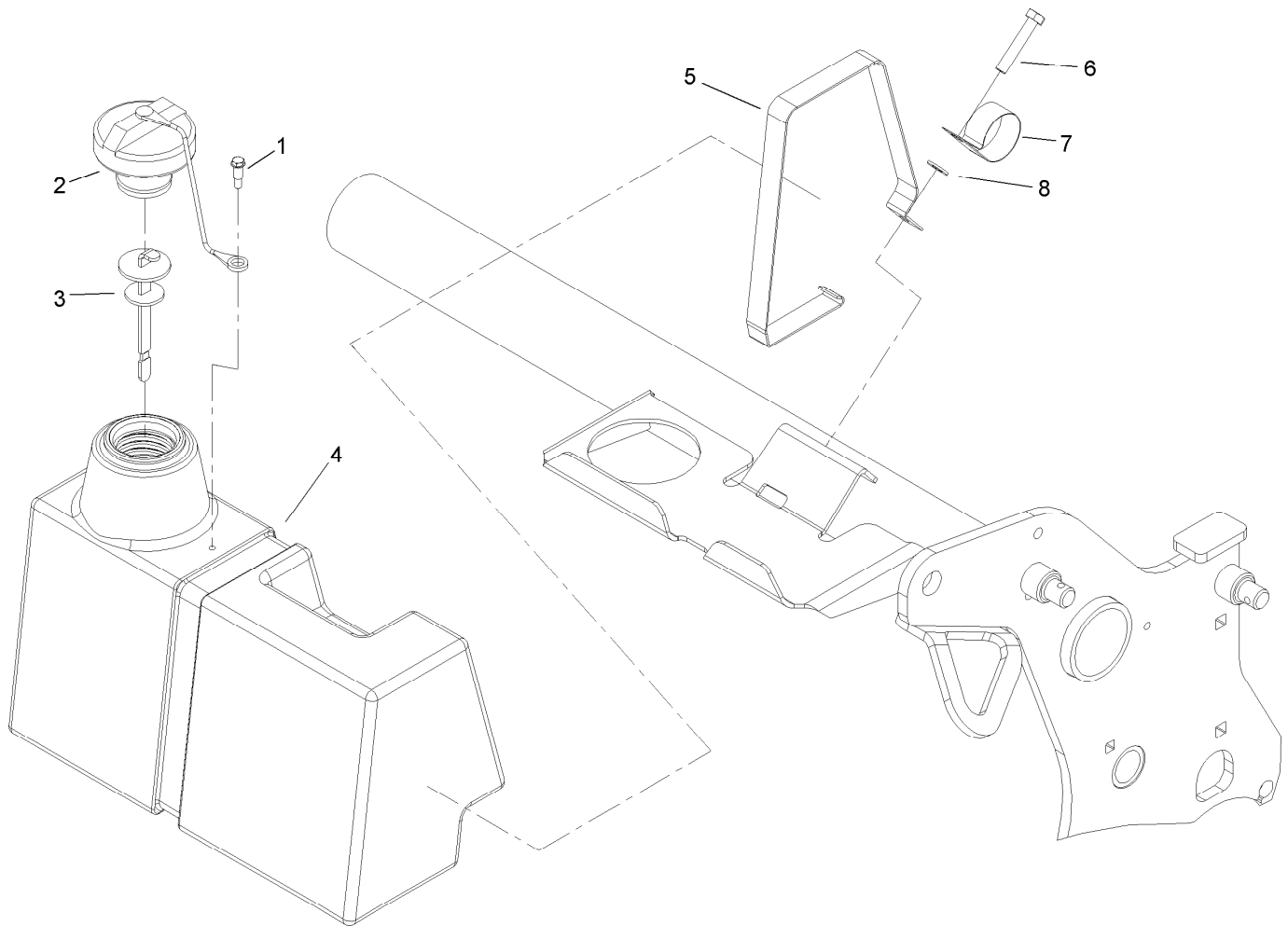
Wheel and Motor Assembly

Ref.	Part Number	Qty.	Description	Ref.	Part Number	Qty.	Description
1	106-8807	1	Motor-Wheel	11	325-11	8	Screw-HH
2	106-8806	1	Motor-Wheel	12	325-13	4	Screw-HH
3	106-8881-03	2	Parking Latch Support ASM	13	106-8808	1	Motor-Wheel, CCW
4	85-6540	12	Stud-Drive	14	99-6166-01	2	Counterweight-Front
5	106-8897-03	2	Parking Latch Disc ASM	15	3256-26	4	Washer-Flat
6	10-6870-03	3	Hub-Wheel	16	325-9	2	Screw-HH
7	92-9154-03	3	Plate-Bearing	17	325-18	2	Screw-HH
8	99-8186	3	Wheel And Tire ASM	18	26-3790	3	Nut-Lock
8:1	70-8500	1	Tire-Smooth, 2-Ply	19	107-3396-03	1	Weight-Wheel
8:2	94-6116	1	Wheel-Rear	20	107-3399	2	Adapter-Weight, Wheel
8:3	232-27	1	Stem-Valve	21	105-1088	2	Stud
9	242-50	10	Nut-Lug	22	87-7270	2	Washer-Thrust
10	3296-23	18	Nut-Lock, NI				



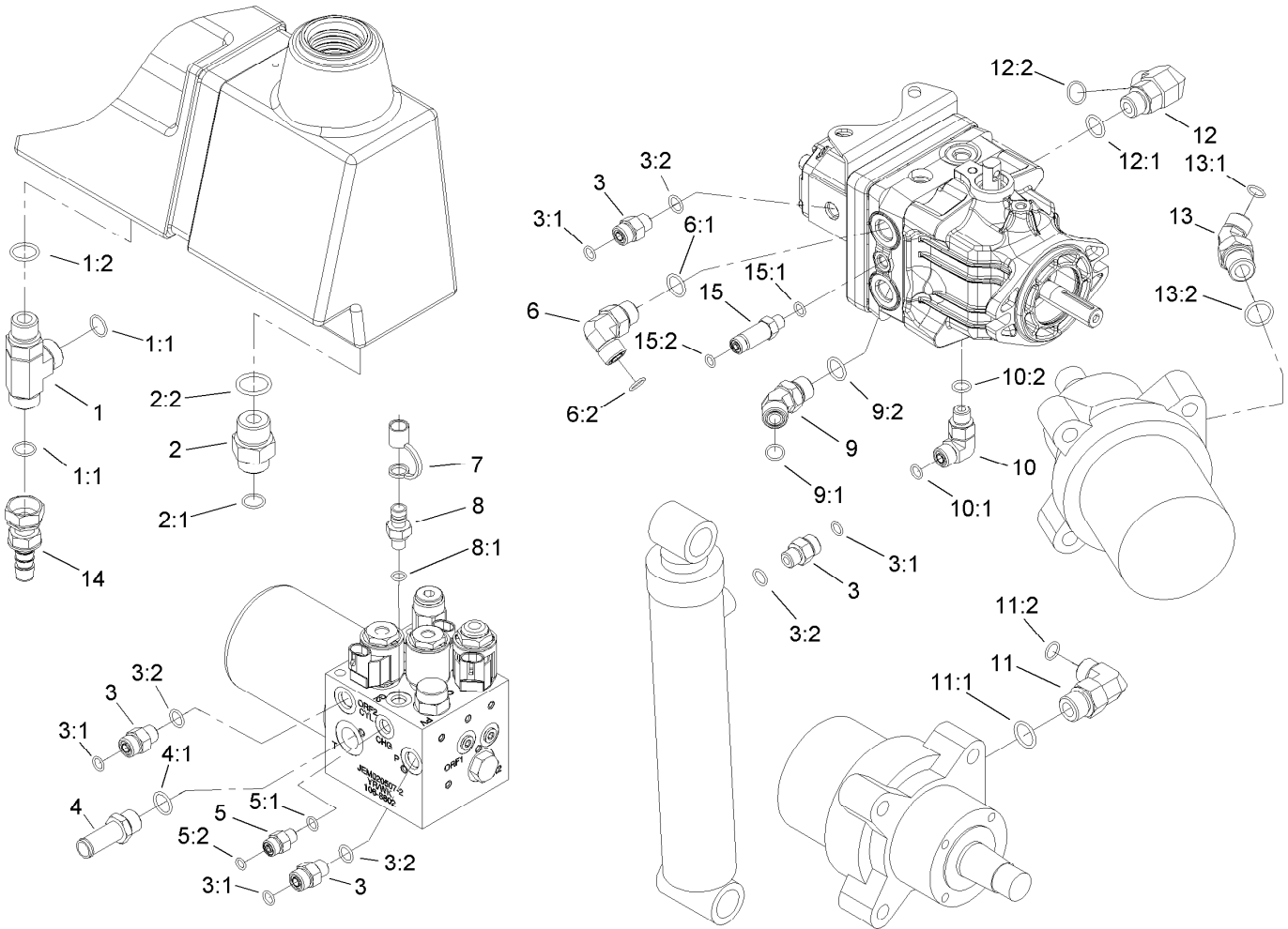
Brake Latch Assembly

<i>Ref.</i>	<i>Part Number</i>	<i>Qty.</i>	<i>Description</i>
1	66-4270	1	Spring-Extension
2	107-3376	2	Spring-Compression
3	19-1470	2	Screw-Shoulder
4	32120-47	2	Ring-Retaining, External
5	256-257	2	Bushing-Nyliner
6	106-8887-03	1	Parking Latch Pivot ASM
7	104-8300	2	Nut-Flange, NI
8	106-8890-03	2	Clevis-Latch, Parking
9	3290-307	5	Pin-Hair
10	106-8886	2	Link-Latch, Parking
11	32121-134	2	Pin-Roll
12	106-8885-03	2	Bar-Latch, Parking
13	283-62	1	Pin-Clevis



Hydraulic Tank Assembly

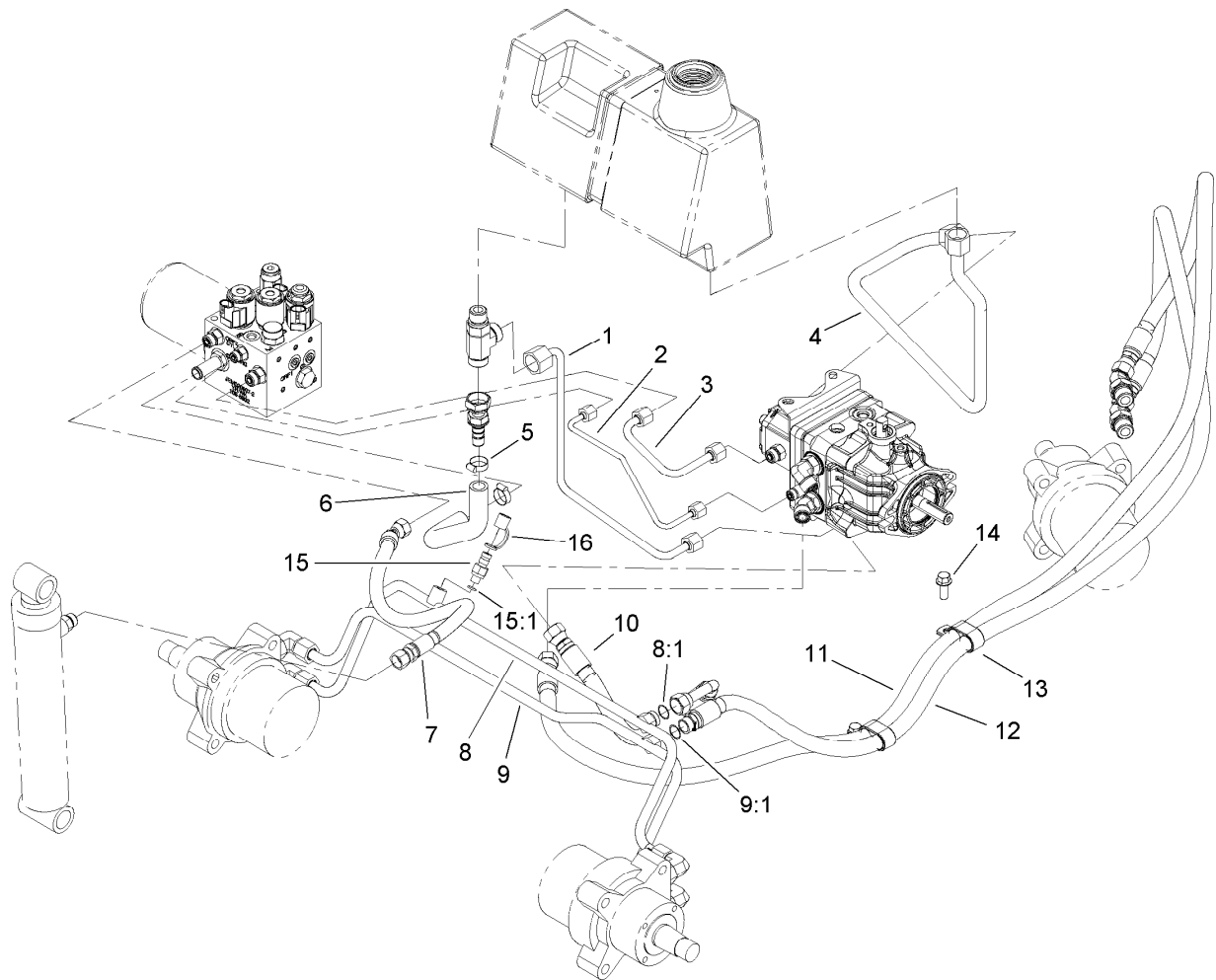
<i>Ref.</i>	<i>Part Number</i>	<i>Qty.</i>	<i>Description</i>
1	57-5420	1	Screw-Shoulder
2	93-7160	1	Cap-Oil, HYD
3	106-8811	1	Dipstick ASM
4	106-8877	1	Reservoir-Oil, HYD
5	94-4642-03	1	Strap-Tank, HYD
6	322-41	1	Screw-HH
7	2412-150	1	Clip-J
8	3256-23	1	Washer-Flat



Hydraulic Fitting Assembly

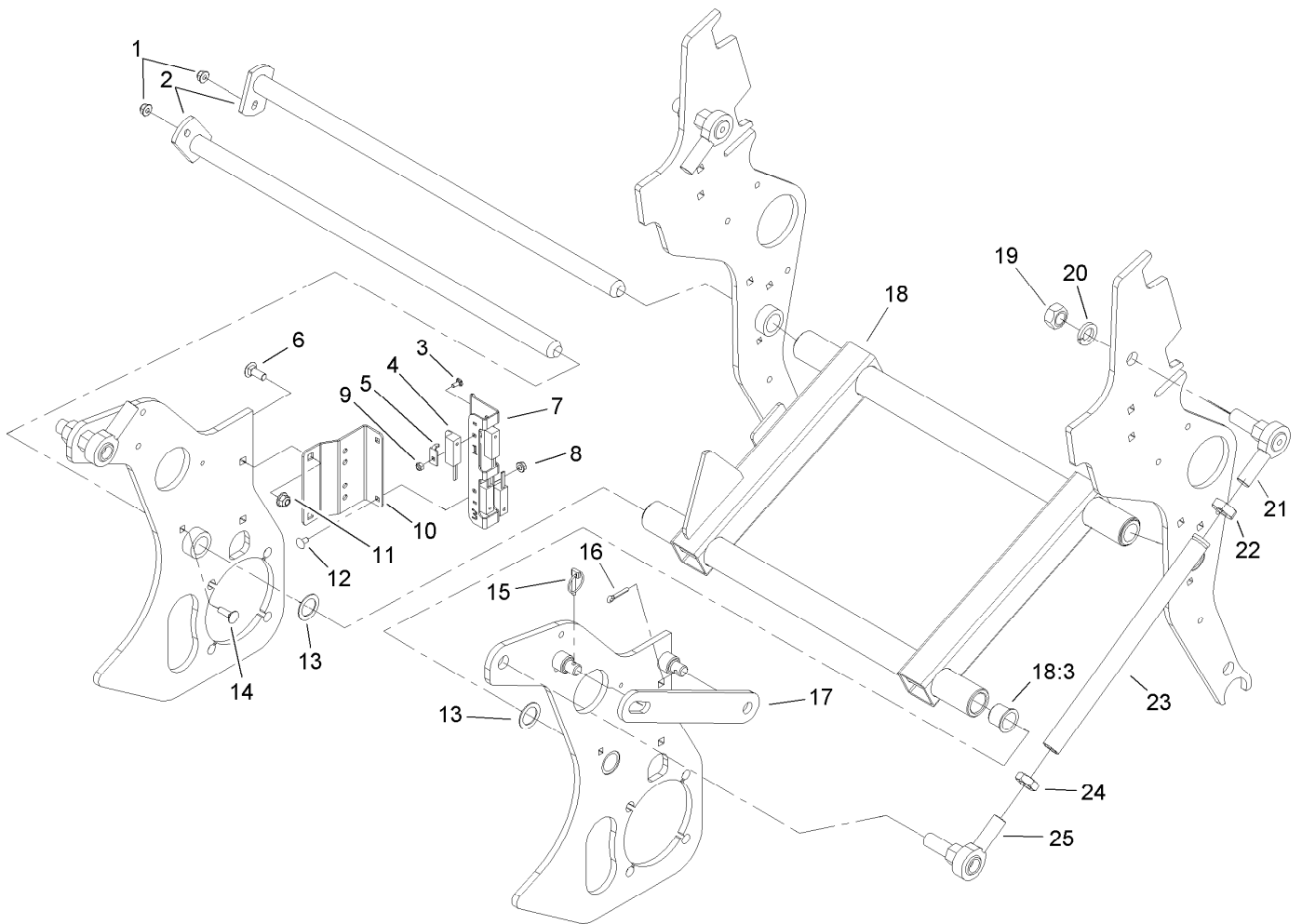
Ref.	Part Number	Qty.	Description
1	340-22	1	Fitting-HYD, Tee
1:1	237-65	2	O-Ring
1:2	237-80	1	O-Ring
2	340-8	1	Adapter
2:1	237-65	1	O-Ring
2:2	237-81	1	O-Ring
3	340-2	4	Fitting-HYD, Straight
3:1	237-22	1	O-Ring
3:2	237-42	1	O-Ring
4	107-7569	1	Fitting-HYD, Barbed
4:1	237-79	1	O-Ring
5	340-92	1	Fitting-HYD, Straight
5:1	237-78	1	O-Ring
5:2	237-21	1	O-Ring
6	340-98	1	Fitting-HYD, 90 DEG
6:1	237-79	1	O-Ring
6:2	237-30	1	O-Ring
7	354-79	2	Cap-Dust
8	354-77	2	Fitting-Quick
8:1	237-78	1	O-Ring

Ref.	Part Number	Qty.	Description
9	340-101	1	Fitting-HYD, 45 DEG
9:1	237-30	1	O-Ring
9:2	237-79	1	O-Ring
10	340-77	1	Fitting-HYD, 90 DEG
10:1	237-22	1	O-Ring
10:2	237-42	1	O-Ring
11	340-105	4	Fitting-HYD, 90 DEG
11:1	237-80	1	O-Ring
11:2	237-30	1	O-Ring
12	340-153	1	Fitting-Elbow, 90 DEG
12:1	237-79	1	O-Ring
12:2	237-151	1	O-Ring
13	340-89	2	Fitting-HYD, 45 DEG
13:1	237-30	1	O-Ring
13:2	237-80	1	O-Ring
14	107-7568	1	Fitting-HYD, Barbed
15	94-1403	1	Adapter-HYD
15:1	237-78	1	O-Ring
15:2	237-21	1	O-Ring



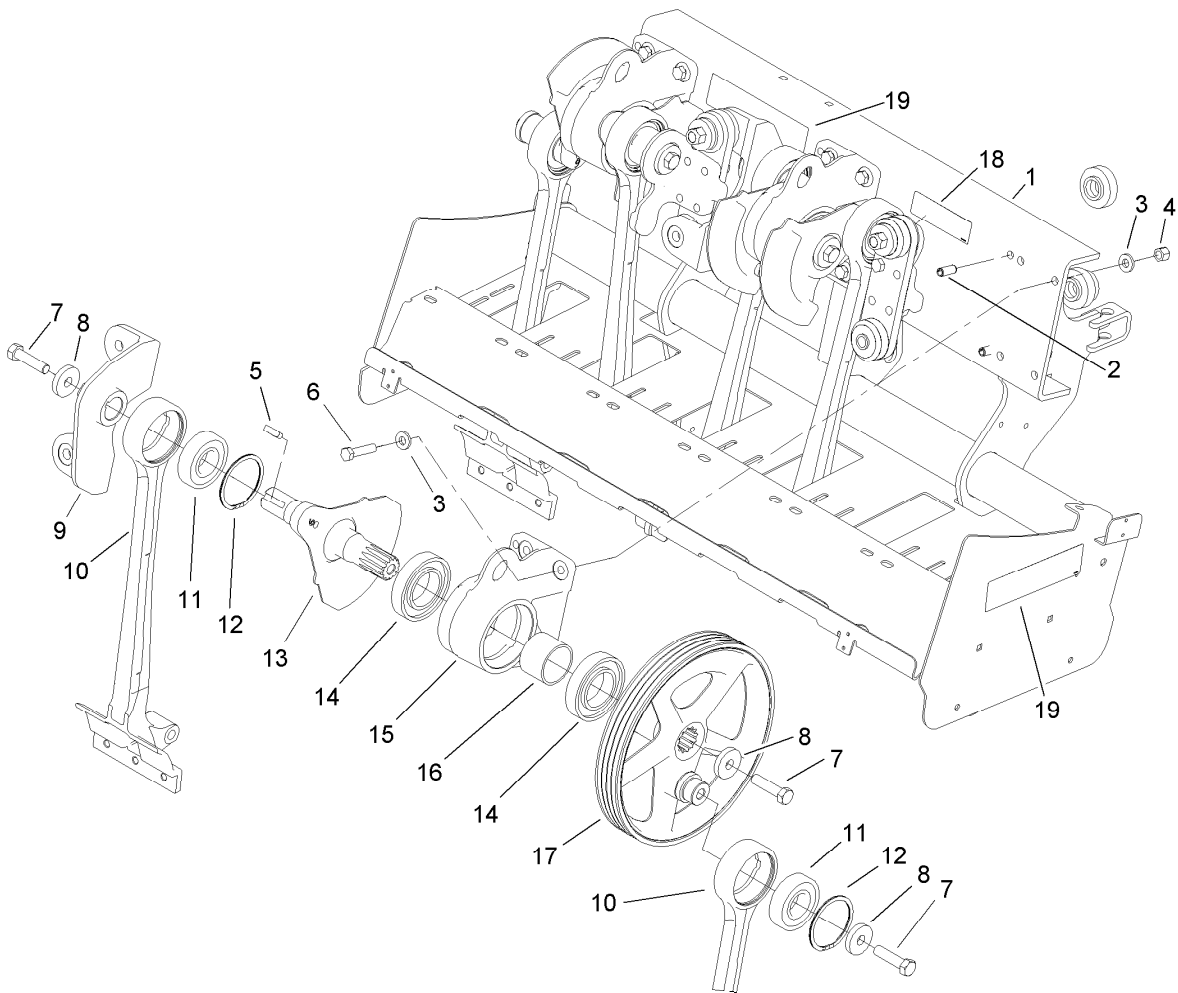
Hydraulic Line and Hose Assembly

<i>Ref.</i>	<i>Part Number</i>	<i>Qty.</i>	<i>Description</i>
1	107-3388	1	Tube ASM
2	106-8815	1	Tube ASM
3	106-8813	1	Tube ASM
4	107-3387	1	Tube ASM
5	2412-141	2	Clamp-Drive, Worm
6	107-7565	1	Hose-Formed
7	105-3919	1	Hose ASM
8	106-8819	1	Tube ASM
8:1	237-30	1	O-Ring
9	106-8818	1	Tube ASM
9:1	237-30	1	O-Ring
10	84-0890	1	Hose ASM
11	106-8822	1	Hose ASM
12	106-8821	1	Hose ASM
13	106-8829	2	R Clamp-Double
14	3234-11	2	Screw-HHF
15	354-77	1	Fitting-Quick
15:1	237-78	1	O-Ring
16	354-79	1	Cap-Dust



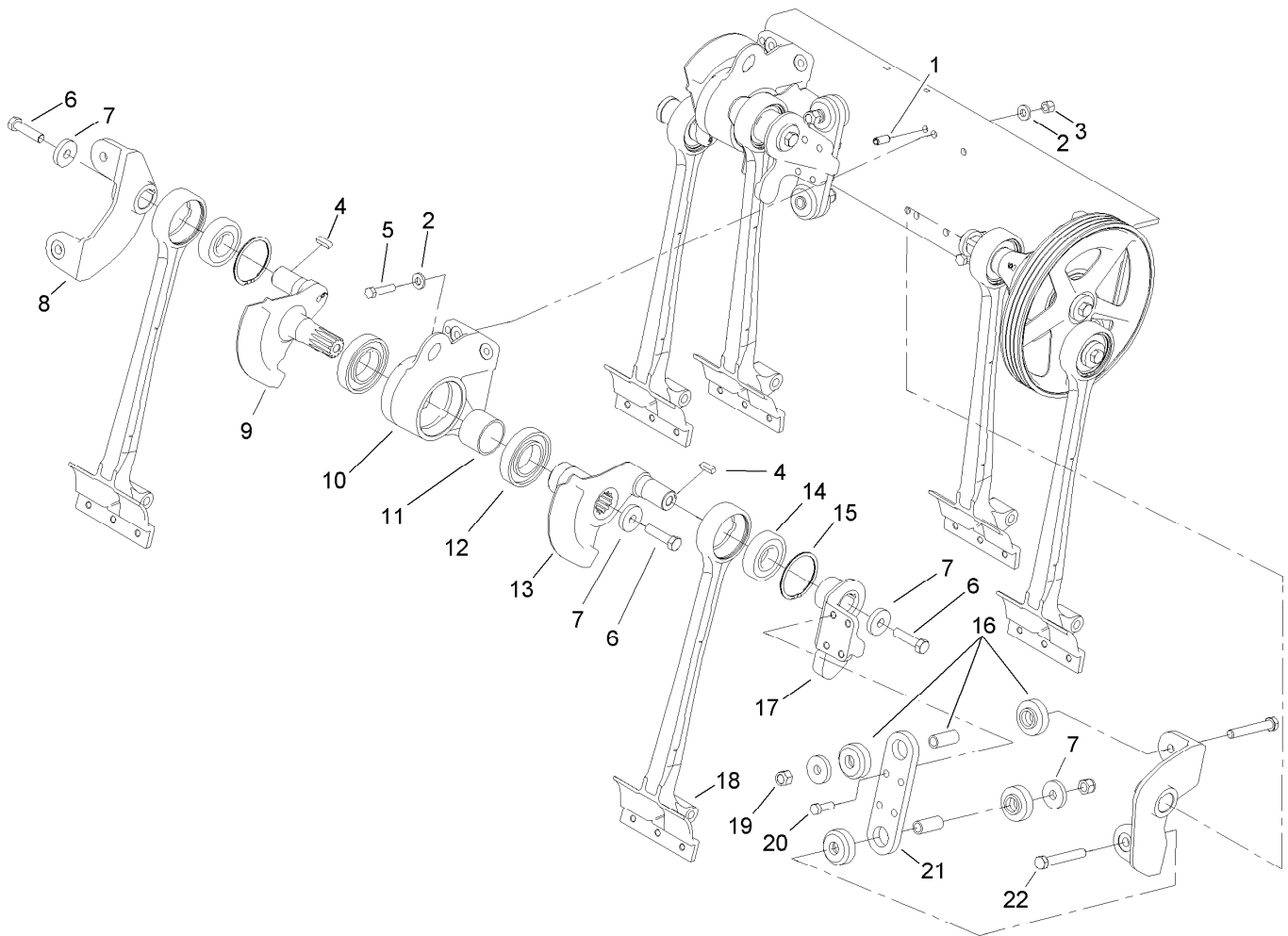
H-Frame Assembly

<i>Ref.</i>	<i>Part Number</i>	<i>Qty.</i>	<i>Description</i>	<i>Ref.</i>	<i>Part Number</i>	<i>Qty.</i>	<i>Description</i>
1	104-8300	2	Nut-Flange, NI	14	3230-2	2	Bolt-CARR
2	105-0950	2	Pivot Shaft ASM	15	3290-495	1	Pin-Klik
3	104-1450	4	Bolt-CARR	16	3272-21	1	Pin-Cotter
4	100-1270	4	Switch-Proximity	17	105-0983-01	1	Bar-Prop
5	100-4872	4	Plate-Switch, Neutral	18	106-8805	1	H-Frame ASM
6	3231-2	2	Screw-CARR	18:3	99-3631	4	Bushing-Flange
7	107-7515	1	Bracket-Mount, Switch	19	3219-7	4	Nut-Hex
8	32128-10	2	Nut-Lock, HHF	20	3253-9	4	Washer-Lock
9	3296-2	4	Nut-Lock, NI	21	105-1025	2	End-Rod
10	105-1006-01	1	Bracket-Switch	22	3220-17	2	Nut-Jam, LH
11	104-8301	2	Nut-Flange, NI	23	105-1007	2	Link-Upper
12	3229-10	2	Screw-CARR	24	3220-7	2	Nut-Jam
13	10-8110	3	Washer-Thrust	25	2411-40	2	End-Rod



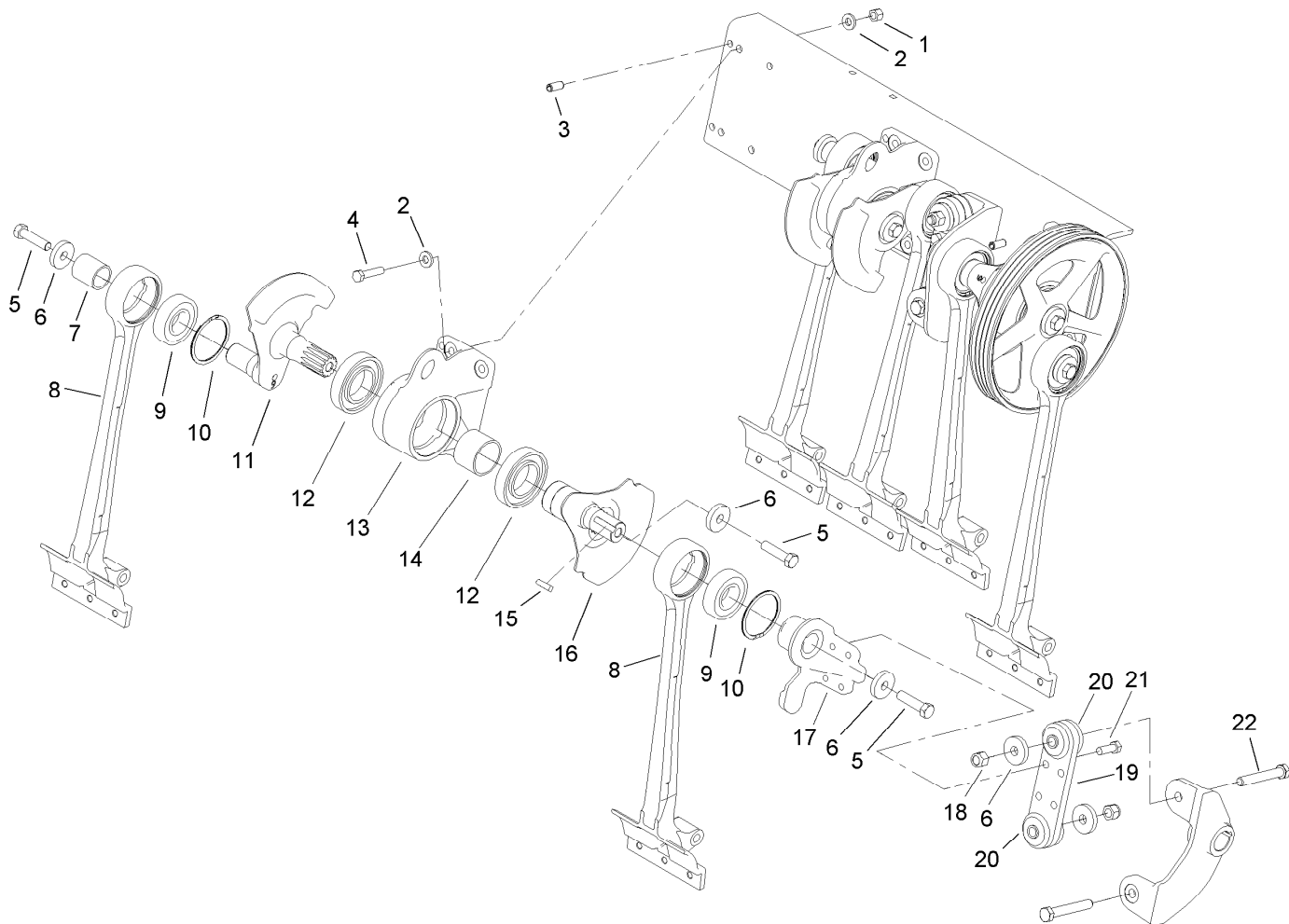
Coring Head Crank No. 1 and 2 Assembly

<i>Ref.</i>	<i>Part Number</i>	<i>Qty.</i>	<i>Description</i>
1	105-0930-01	1	Rear Frame ASM
2	105-1041	2	Pin-Spring
3	107-3395	8	Washer-Hardened
4	3296-23	4	Nut-Lock, NI
5	105-1089	1	Key-Square
6	325-9	4	Screw-HH
7	327-7	3	Screw-HH
8	105-1016	3	Washer-Flat
9	105-0969	1	Coupling-No.2
10	106-8873	2	Arm-Stomper
11	106-8871	2	Bearing-Ball
12	106-8872	2	Ring-Retaining
13	105-0958	1	Crankarm-No. 2, 4, 6
14	105-0965	2	Bearing-Ball
15	105-0956	1	Housing-Bearing
16	105-1017	1	Spacer
17	105-0967	1	Pulley-Crankshaft
18	107-7548	1	Decal-Torque, Bolt
19	107-7534	3	Decal-Warning



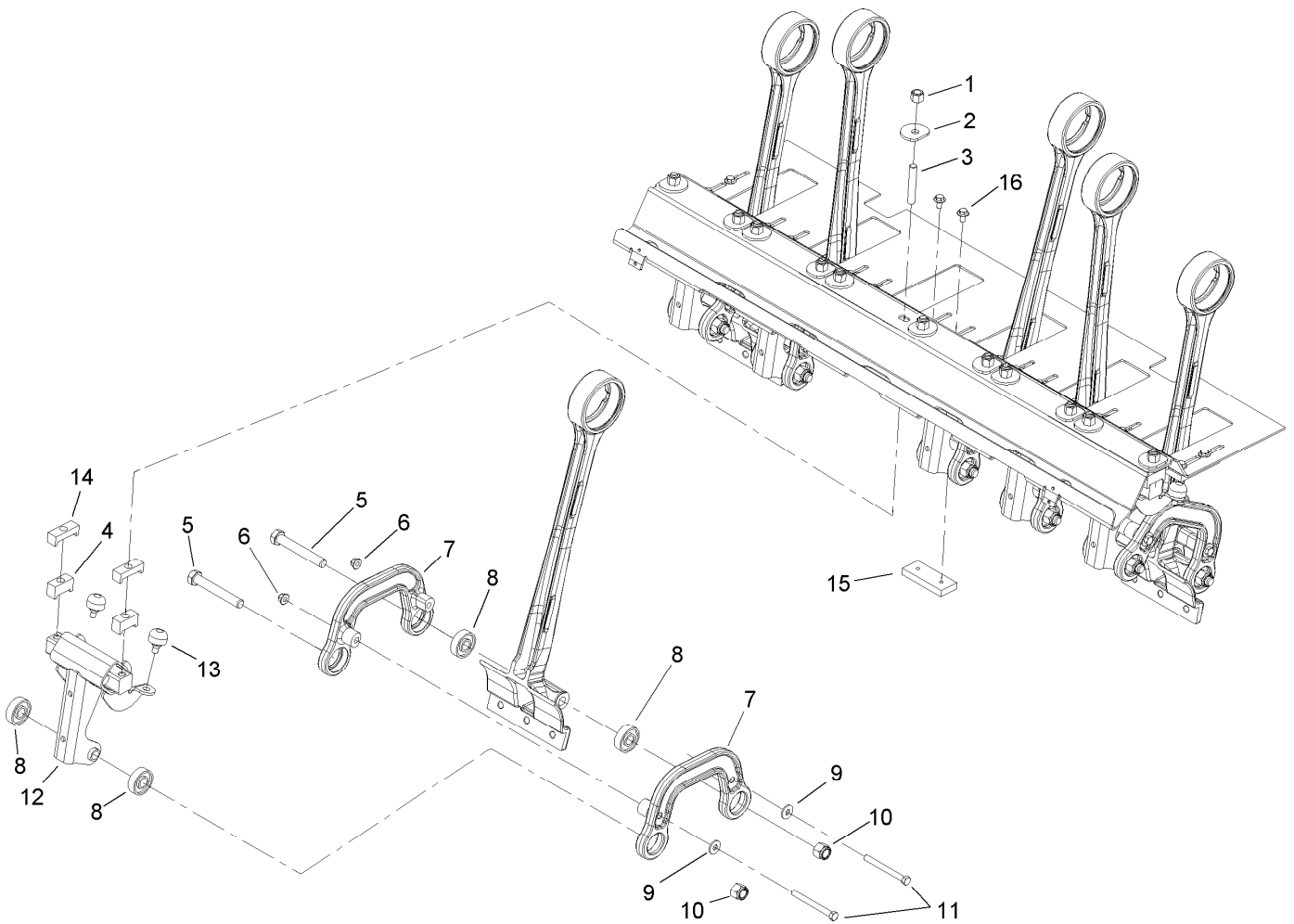
Coring Head Crank No. 3 and 4 Assembly

<i>Ref.</i>	<i>Part Number</i>	<i>Qty.</i>	<i>Description</i>
1	105-1041	2	Pin-Spring
2	107-3395	8	Washer-Hardened
3	3296-23	4	Nut-Lock, NI
4	105-1089	2	Key-Square
5	325-9	4	Screw-HH
6	327-7	3	Screw-HH
7	105-1016	5	Washer-Flat
8	105-0946	1	Coupling-No. 4
9	105-0958	1	Crankarm-No. 2, 4, 6
10	105-0956	1	Housing-Bearing
11	105-1017	1	Spacer
12	105-0965	2	Bearing-Ball
13	105-0960	1	Crankarm-No. 3, 5
14	106-8871	2	Bearing-Ball
15	106-8872	2	Ring-Retaining
16	105-0963	2	Mount-Iso, Crank
17	105-0971	1	Coupling-No. 3
18	106-8873	2	Arm-Stomper
19	3296-53	2	Nut-Lock, NI
20	325-6	4	Screw-HH
21	105-0974-03	1	Plate-Coupling
22	327-29	2	Screw-HH



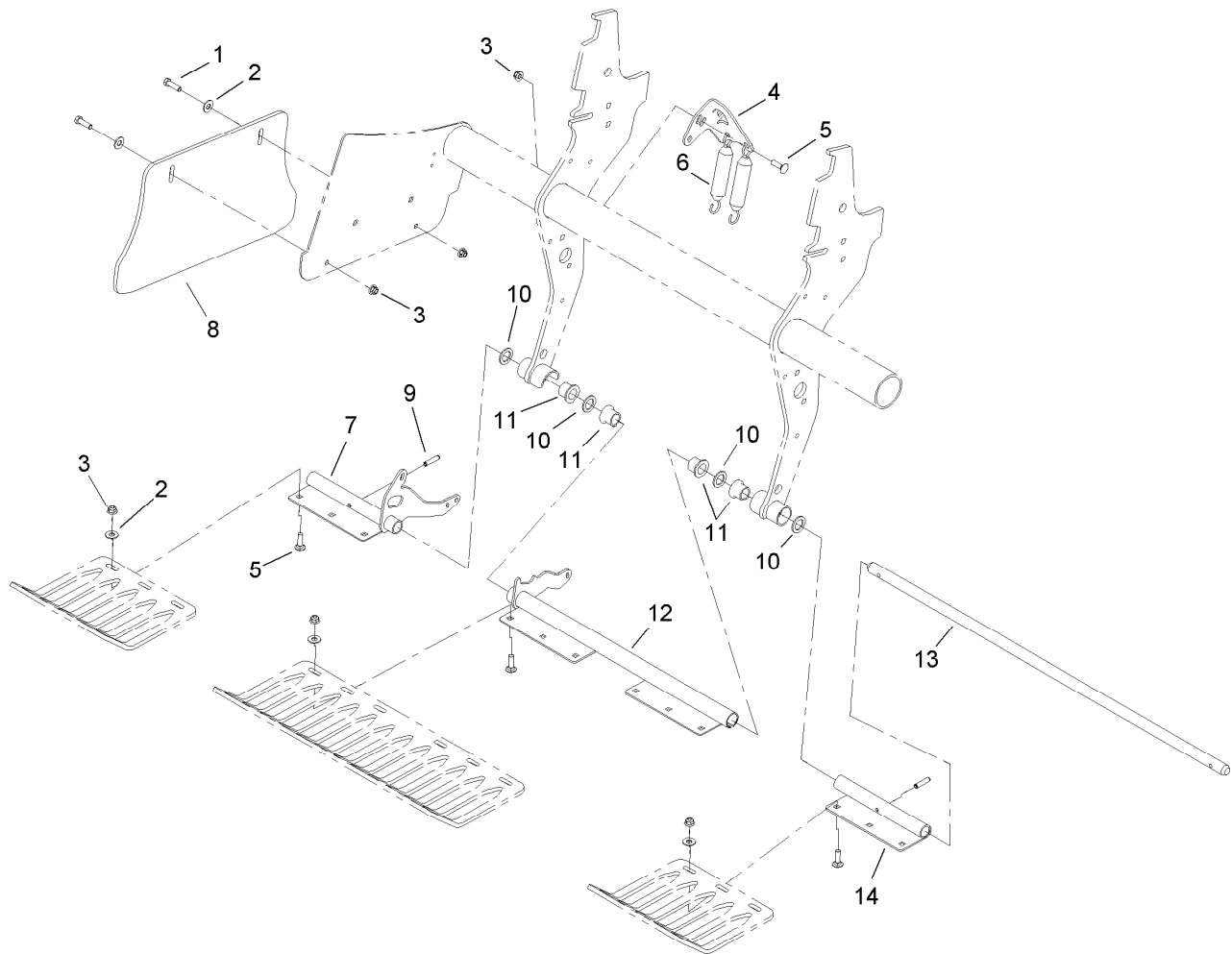
Coring Head Crank No. 5 and 6 Assembly

<i>Ref.</i>	<i>Part Number</i>	<i>Qty.</i>	<i>Description</i>
1	3296-23	4	Nut-Lock, NI
2	107-3395	8	Washer-Hardened
3	105-1041	2	Pin-Spring
4	325-9	4	Screw-HH
5	327-7	3	Screw-HH
6	105-1016	5	Washer-Flat
7	105-1039	1	Tube-Spacer
8	106-8873	2	Arm-Stomper
9	106-8871	2	Bearing-Ball
10	106-8872	2	Ring-Retaining
11	105-0958	1	Crankarm-No. 2, 4, 6
12	105-0965	2	Bearing-Ball
13	105-0956	1	Housing-Bearing
14	105-1017	1	Spacer
15	105-1089	1	Key-Square
16	105-0960	1	Crankarm-No. 3, 5
17	105-0948	1	Coupling-No. 5
18	3296-53	2	Nut-Lock, NI
19	105-0974-03	1	Plate-Coupling
20	105-0963	2	Mount-Iso, Crank
21	325-6	4	Screw-HH
22	327-29	2	Screw-HH



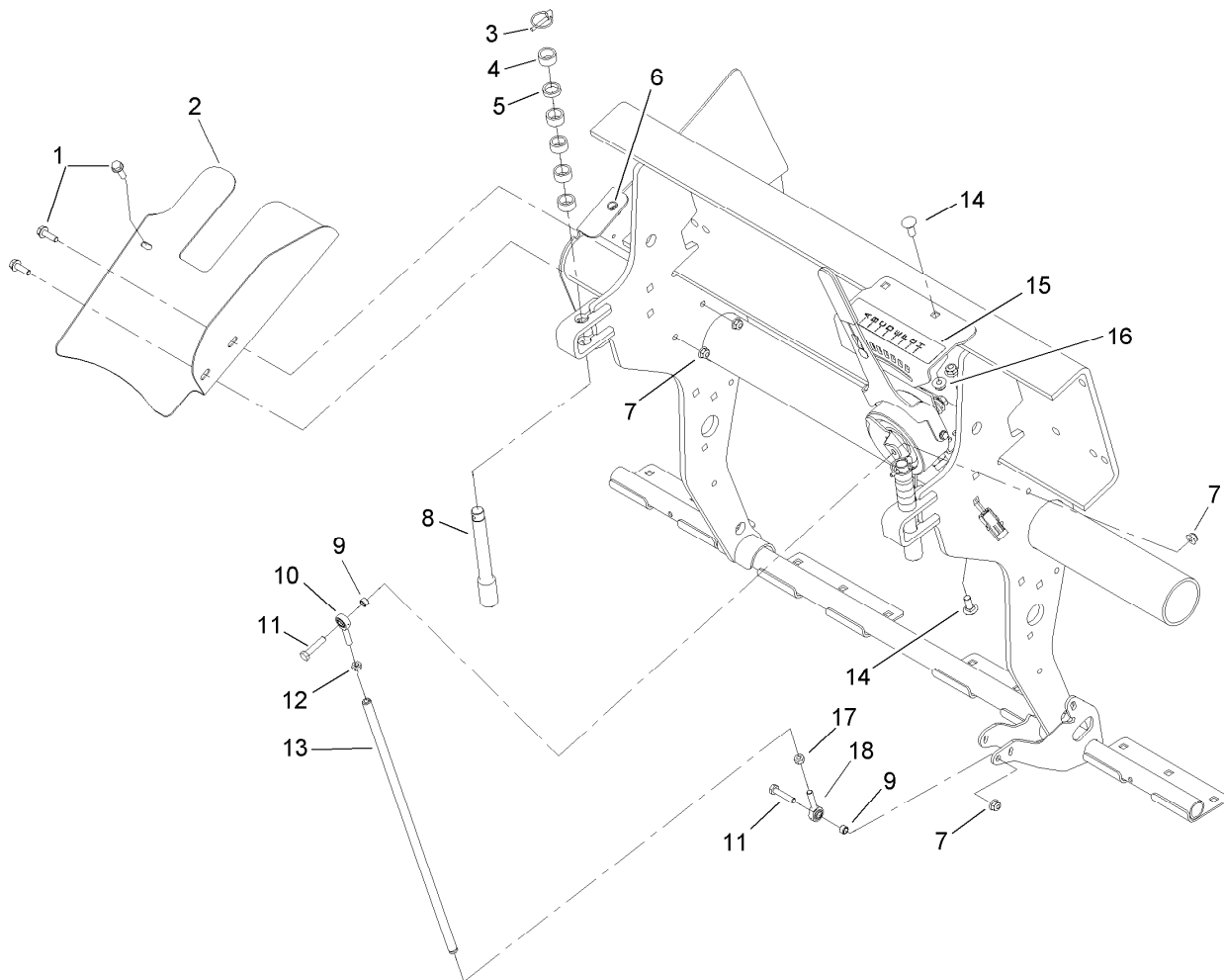
Coring Head Roto Link Assembly

<i>Ref.</i>	<i>Part Number</i>	<i>Qty.</i>	<i>Description</i>
1	32128-23	12	Nut-HF
2	107-7543	12	Washer-Hardened
3	105-1088	12	Stud
4	105-0999	12	Standoff-Damper
5	327-29	12	Screw-HH
6	104-8301	12	Nut-Flange, NI
7	105-1000	12	Link-Damper
8	251-311	24	Bearing-Ball
9	80-6990	12	Washer-Hardened
10	3296-53	12	Nut-Lock, NI
11	323-42	12	Screw-HH
12	106-8922	6	Damper ASM
13	87-2440	12	Bumper-Rubber
14	107-7582	12	Spacer-Damper, Top
15	107-7584	7	Plate-Bumper
16	3234-7	14	Screw-HHF



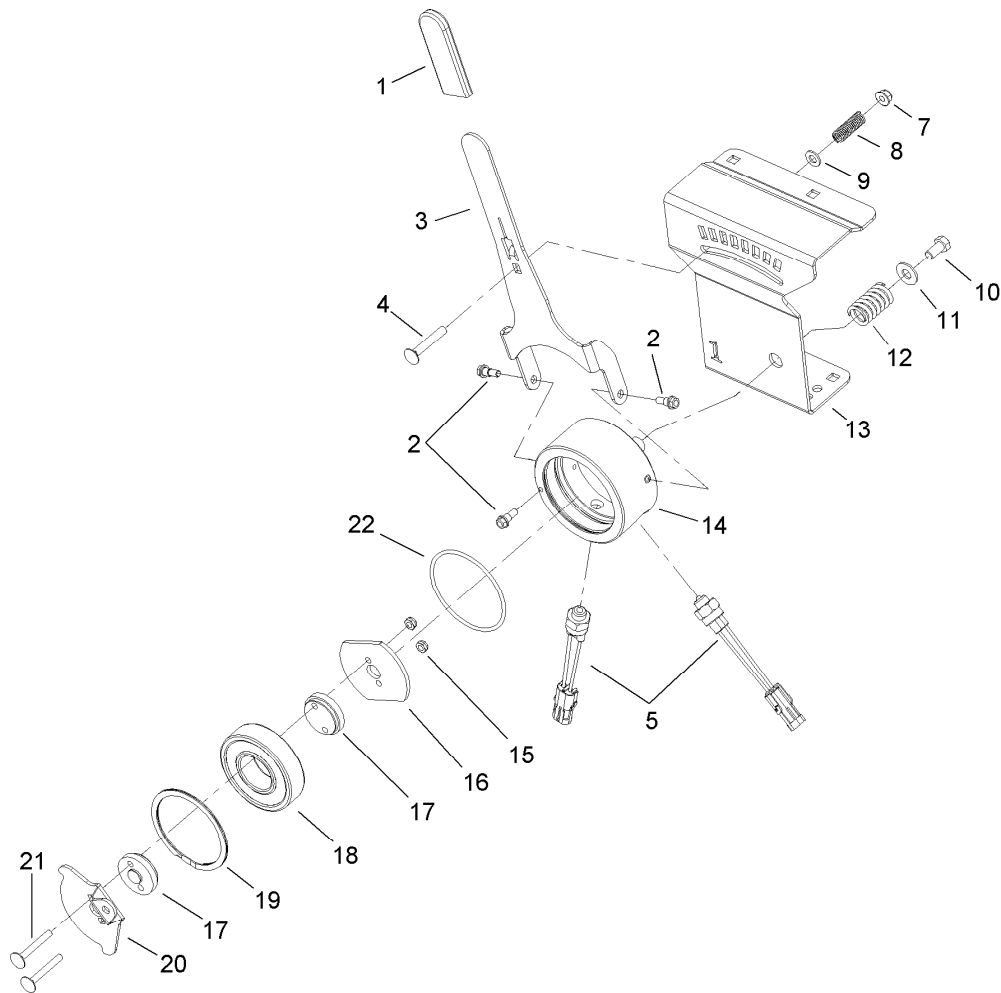
Coring Head Turf Guard Assembly

<i>Ref.</i>	<i>Part Number</i>	<i>Qty.</i>	<i>Description</i>
1	323-7	4	Screw-HH
2	3256-4	14	Washer-Flat
3	104-8301	18	Nut-Flange, NI
4	105-1120-03	1	Arm-Spring
5	3231-25	14	Screw-CARR
6	66-4270	2	Spring-Extension
7	105-1020-03	1	LH Guard Bracket ASM
8	105-1069	2	Shield-Side
9	32121-25	2	Pin-Roll
10	3-7898	4	Washer-Thrust
11	107-7581	4	Bushing-Flange, Keyed
12	105-1028-03	1	Center Guard Bracket ASM
13	105-1024	1	Shaft-Guard, Turf
14	105-1019-03	1	RH Guard Bracket ASM



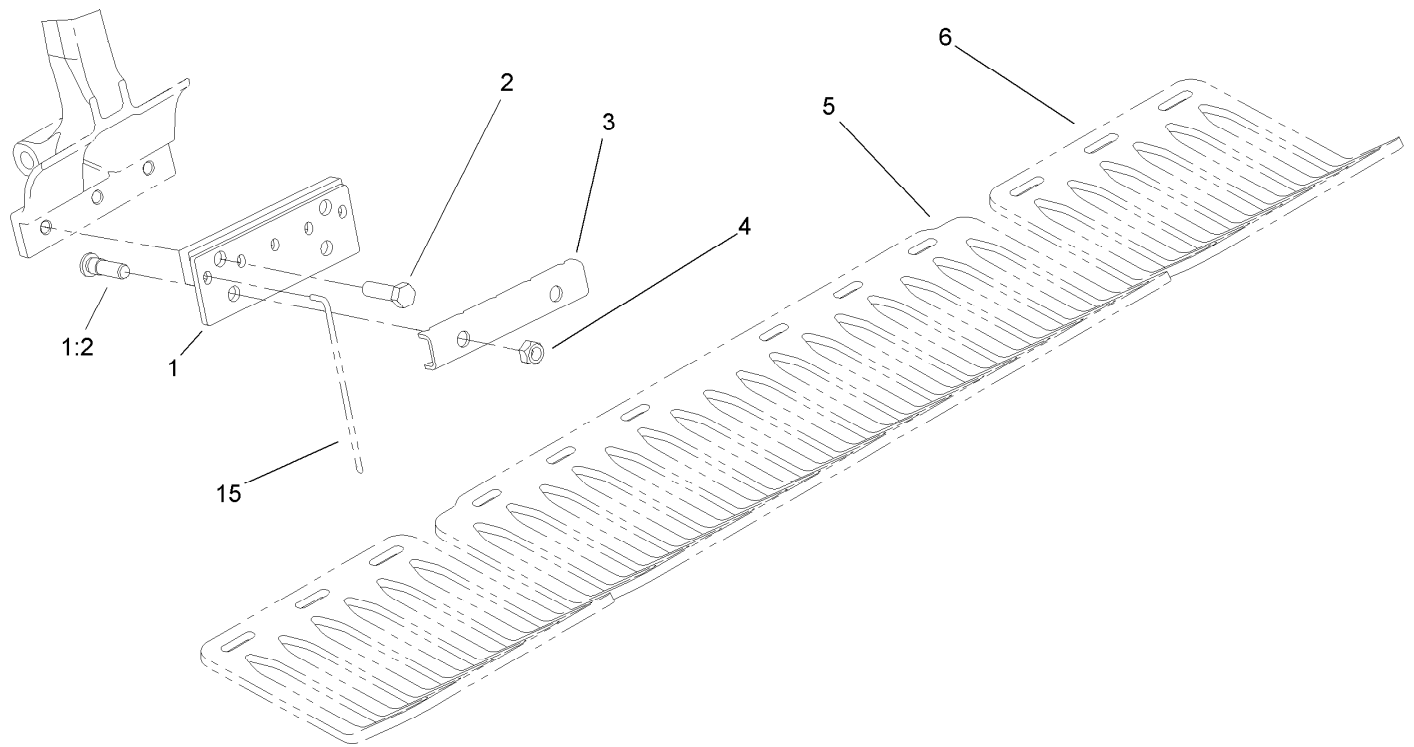
Depth Control Assembly

<i>Ref.</i>	<i>Part Number</i>	<i>Qty.</i>	<i>Description</i>
1	3234-17	3	Screw-HHF
2	105-1092-01	1	Shield-Top, Belt
3	3290-495	2	Pin-Klik
4	74-3730	10	Spacer-Spindle, Rear
5	105-3828	2	Spacer
6	32148-7	1	Nut-Insert
7	104-8300	4	Nut-Flange, NI
8	105-1004	2	Pin-Stop, Depth
9	92-3133	2	Spacer-Lever, Traction
10	2411-52	1	Bearing-Rod End, RH
11	322-7	2	Screw-HH
12	3220-2	1	Nut-Jam
13	105-1067	1	Tube-Control, Depth
14	3231-2	4	Screw-CARR
15	106-8853	1	Decal-Control, Depth
16	104-8301	4	Nut-Flange, NI
17	3220-20	1	Nut-Jam
18	2411-53	1	Bearing-Rod End, LH



Depth Actuator Assembly

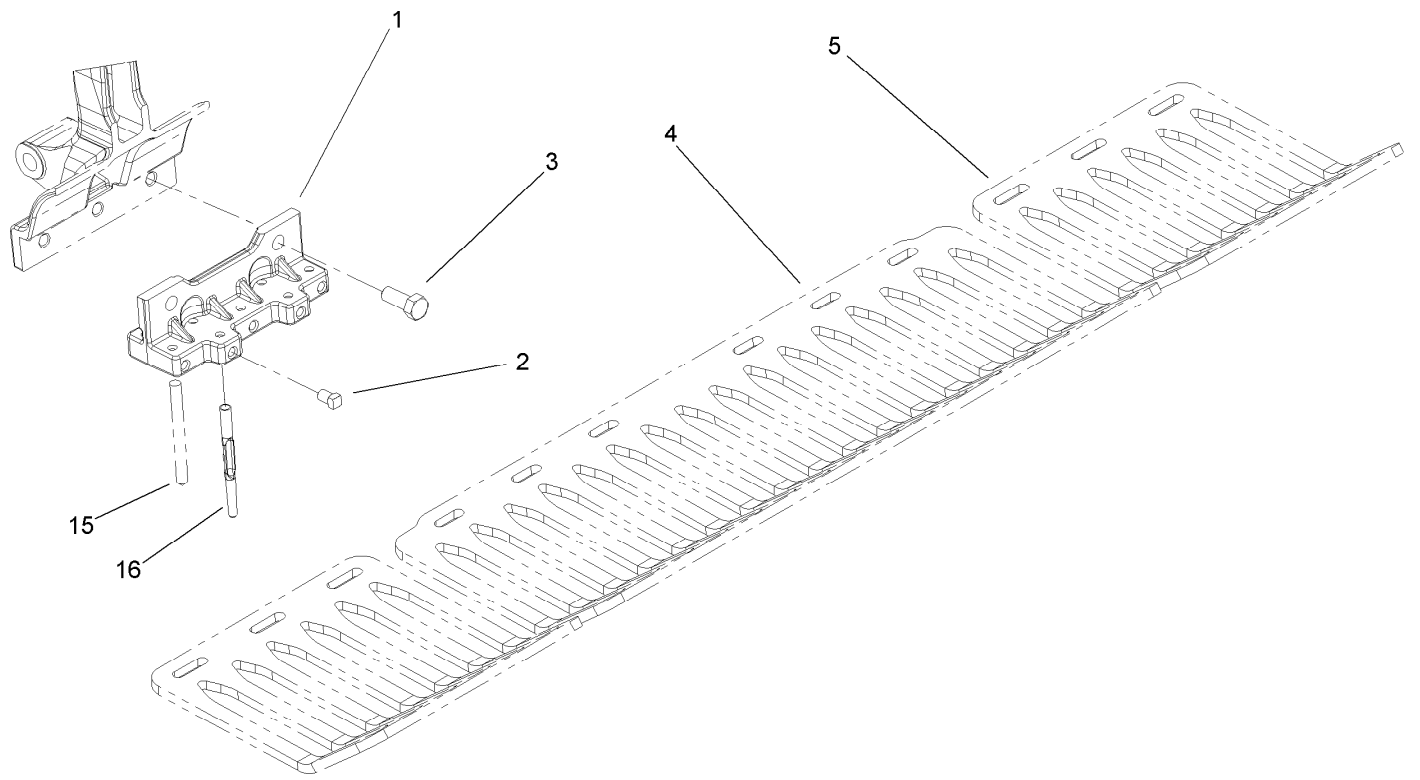
<i>Ref.</i>	<i>Part Number</i>	<i>Qty.</i>	<i>Description</i>
1	21-1880	1	Grip-Handle
2	42-3560	3	Bolt-Shoulder
3	106-8860-03	1	Arm-Control, Depth
4	3230-6	1	Screw-CARR
5	72-4320	2	Switch-Ball
7	104-8300	1	Nut-Flange, NI
8	95-1821	1	Spring-Compression
9	3256-23	1	Washer-Flat
10	323-4	1	Screw-HH
11	3256-4	1	Washer-Flat
12	66-9010	1	Spring-Compression
13	106-8865-03	1	Support-Control, Depth
14	106-8862	1	Housing-Control, Depth
15	3296-56	2	Nut-Lock, NI
16	106-8864	1	Actuator-Switch
17	106-8863	2	Spacer-Control, Depth
18	106-8871	1	Bearing-Ball
19	106-8872	1	Ring-Retaining
20	106-8861-03	1	Arm-Actuator, Switch
21	3230-33	2	Screw-CARR
22	237-33	1	O-Ring



Needle Tine Holder Model No. 09221 (Optional)

<i>Ref.</i>	<i>Part Number</i>	<i>Qty.</i>	<i>Description</i>
1	105-1099	6	Needle Tine Holder ASM
1:2	85-6540	2	Stud-Drive
2	325-7	12	Screw-HH
3	105-1098-03	6	Clamp-Tine, Needle
4	3296-19	12	Nut-Hex
5	105-1111	1	Turfguard-Mini Tine, Long ●
6	105-1110	2	Turfguard-Mini Tine, Short ●
15	100-3620	30	Tine-Needle, 5Mm X 6.43 ●
15	100-3621	30	Tine-Needle, 8Mm X 7.38 ●

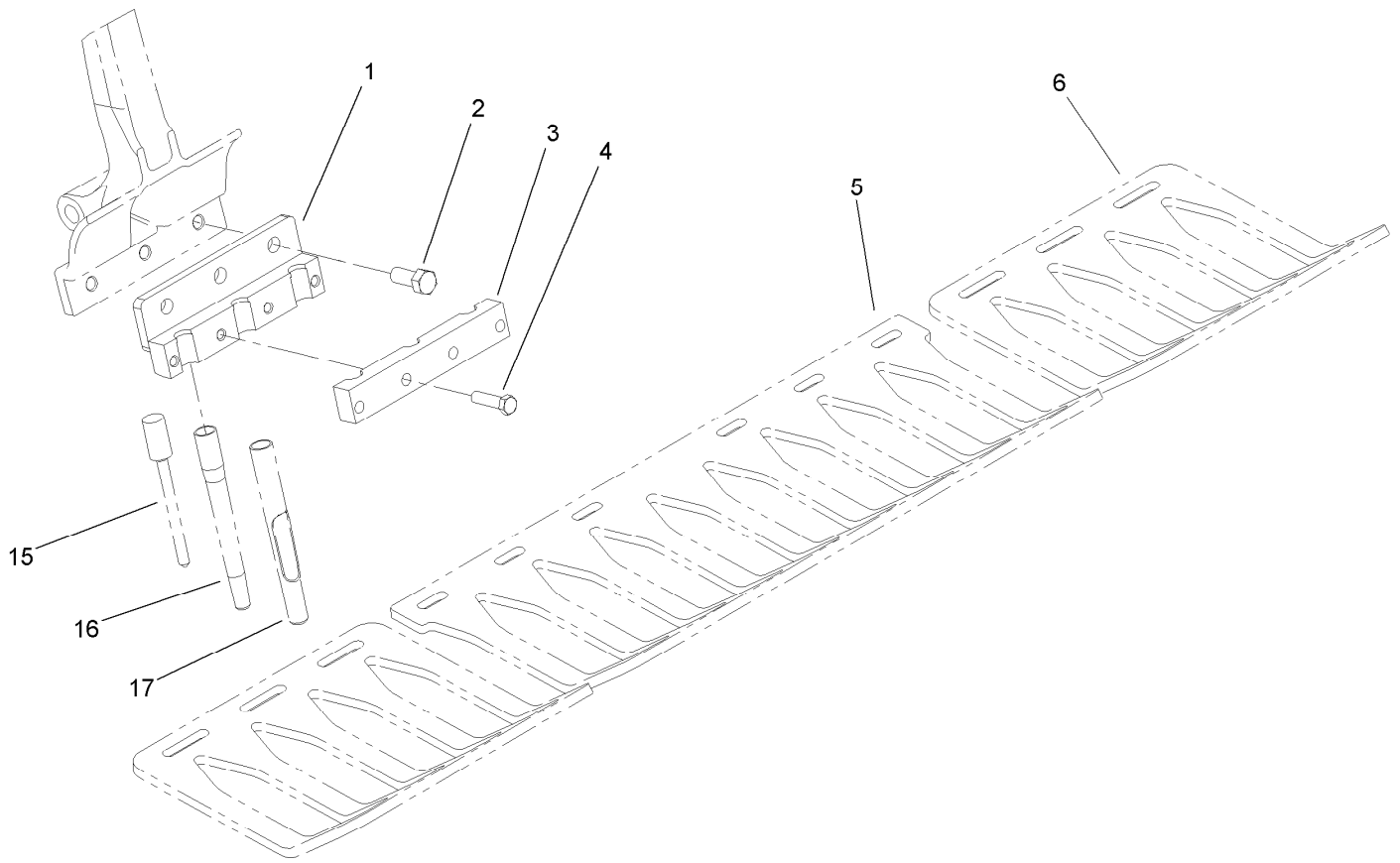
● Optional Equipment



Mini Tine Holder Model No. 09222 (Optional)

<i>Ref.</i>	<i>Part Number</i>	<i>Qty.</i>	<i>Description</i>
1	105-1184	6	Tineholder
2	3243-1	60	Screw-Set
3	325-5	12	Screw-HH
4	105-1111	1	Turfguard-Mini Tine, Long ●
5	105-1110	2	Turfguard-Mini Tine, Short ●
15	100-3622	60	Tine-Solid, 3/8 X 5.00 ●
16	106-8941	60	Tine-Side Eject, 1/4 X 4.50 ●
16	94-3417	60	Tine-Side Eject, 5Mm X 4.38 ●
16	100-3625	60	Tine-Side Eject, 6Mm X 4.00 ●

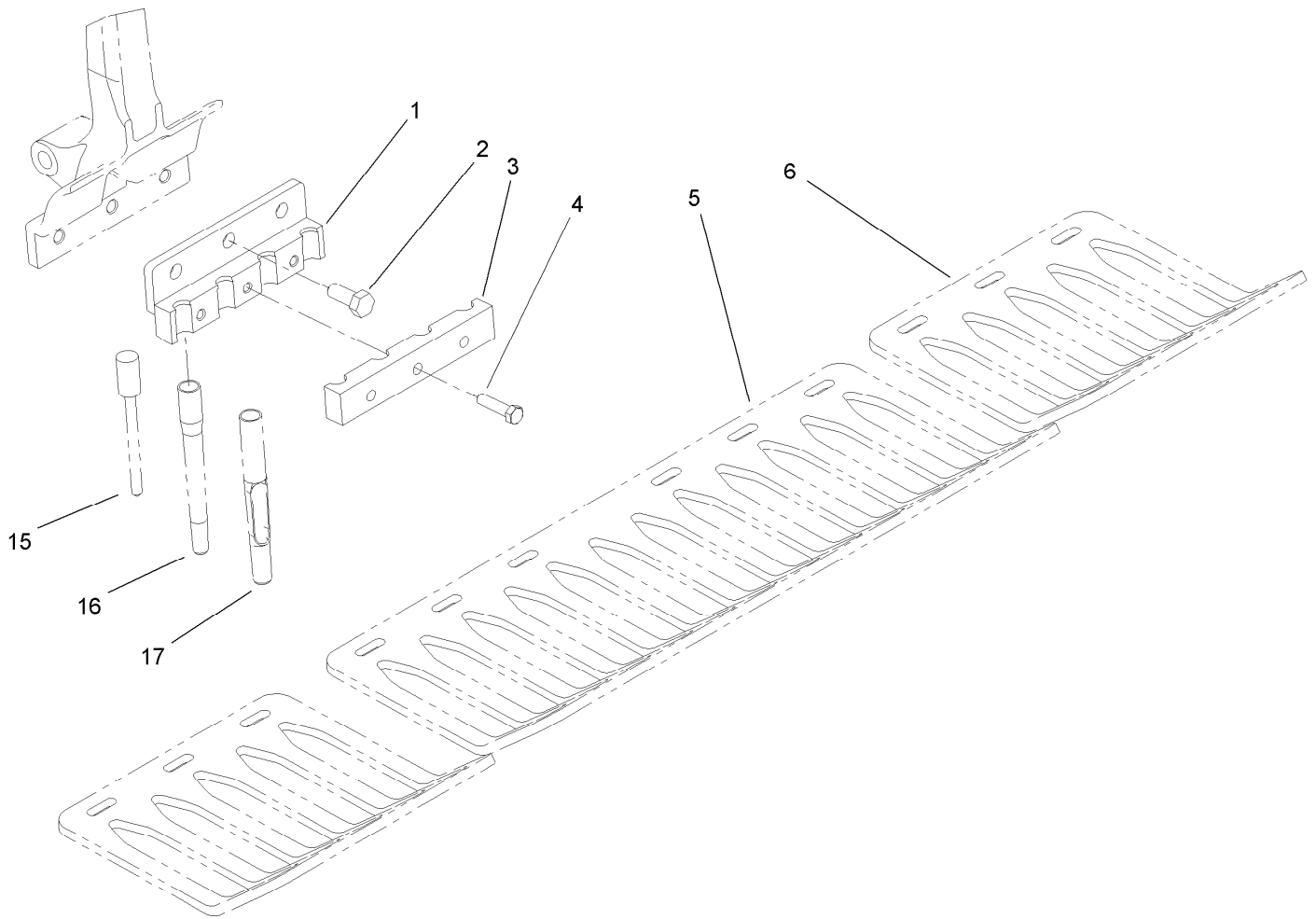
● Optional Equipment



Three Tine, 3/4in Holder Model No. 09223 (Optional)

Ref.	Part Number	Qty.	Description
1	105-1036-03	6	3 Tine Holder ASM
2	325-5	18	Screw-HH
3	105-1038-03	6	Clamp-Holder, 3 Tine
4	323-8	24	Screw-HH
5	105-1107	1	Turfguard-3 Tine, Long ●
6	105-1106	2	Turfguard-3 Tine, Short ●
15	100-3630	18	Tine-Solid, 16Mm X 6.38 ●
15	100-3626	18	Tine-Solid, 9Mm X 5.50 ●
15	100-3627	18	Tine-Solid, 10Mm X 6.38 ●
15	100-3629	18	Tine-Solid, 13Mm X 6.38 ●
15	77-5320	18	Tine-Solid, 5/16 X 3.25 ●
16	100-3633	18	Tine-Hollow, 3/8 X 4.75 ●
16	105-1180	18	Tine-Hollow, 1/2 X 6.50 ●
16	106-8943	18	Tine-Hollow, 5/8 X 6.50 ●
16	59-3670	18	Tine-Hollow, 5/8 X 4.75 ●
16	100-3634	18	Tine-Hollow, 1/2 X 5.50 ●
16	59-3690	18	Tine-Hollow, 3/8 X 4.75 ●
16	59-9770	18	Tine-Hollow, Lw 5/8 X 4.75 ●
16	66-9140	18	Tine-Hollow, 1/2 X 4.75 ●
16	104-0984	18	Tine-Hollow, 5/8 X 5.75 ●
17	104-9875	18	Tine-Side Eject, HD 3/4 X 5.75 ●
17	104-9876	18	Tine-Side Eject, HD 5/8 X 5.75 ●
17	106-8947	18	Tine-Side Eject, 1/2 X 6.50 ●
17	107-7544	18	Tine-Side Eject, 5/8 X 6.50 ●

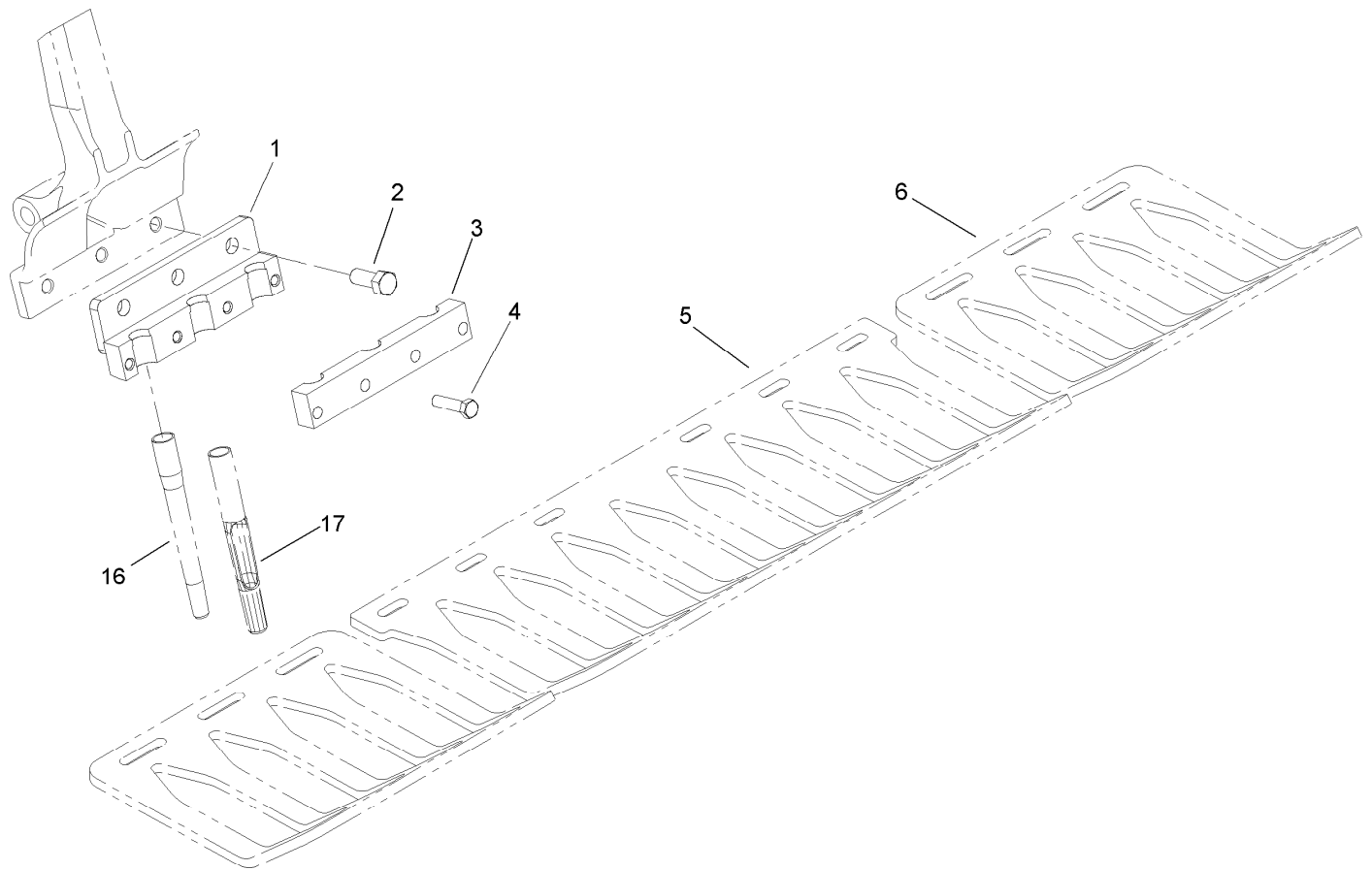
● Optional Equipment



Four Tine, 3/4in Holder Model No. 09224 (Optional)

<i>Ref.</i>	<i>Part Number</i>	<i>Qty.</i>	<i>Description</i>
1	105-1045-03	6	4 Tine Holder ASM
2	325-5	18	Screw-HH
3	105-1032-03	6	Clamp-Holder, 4 Tine
4	323-8	18	Screw-HH
5	105-1105	1	Turfguard-4 Tine, Long ●
6	105-1104	2	Turfguard-4 Tine, Short ●
15	100-3629	24	Tine-Solid, 13Mm X 6.38 ●
15	100-3627	24	Tine-Solid, 10Mm X 6.38 ●
15	100-3626	24	Tine-Solid, 9Mm X 5.50 ●
15	100-3630	24	Tine-Solid, 16Mm X 6.38 ●
15	77-5320	24	Tine-Solid, 5/16 X 3.25 ●
16	100-3634	24	Tine-Hollow, 1/2 X 5.50 ●
16	104-0984	24	Tine-Hollow, 5/8 X 5.75 ●
16	105-1180	24	Tine-Hollow, 1/2 X 6.50 ●
16	106-8943	24	Tine-Hollow, 5/8 X 6.50 ●
16	100-3633	24	Tine-Hollow, 3/8 X 4.75 ●
16	66-9140	24	Tine-Hollow, 1/2 X 4.75 ●
16	59-9770	24	Tine-Hollow, Lw 5/8 X 4.75 ●
16	59-3690	24	Tine-Hollow, 3/8 X 4.75 ●
16	59-3670	24	Tine-Hollow, 5/8 X 4.75 ●
17	104-9875	24	Tine-Side Eject, HD 3/4 X 5.75 ●
17	104-9876	24	Tine-Side Eject, HD 5/8 X 5.75 ●
17	106-8947	24	Tine-Side Eject, 1/2 X 6.50 ●
17	107-7544	24	Tine-Side Eject, 5/8 X 6.50 ●

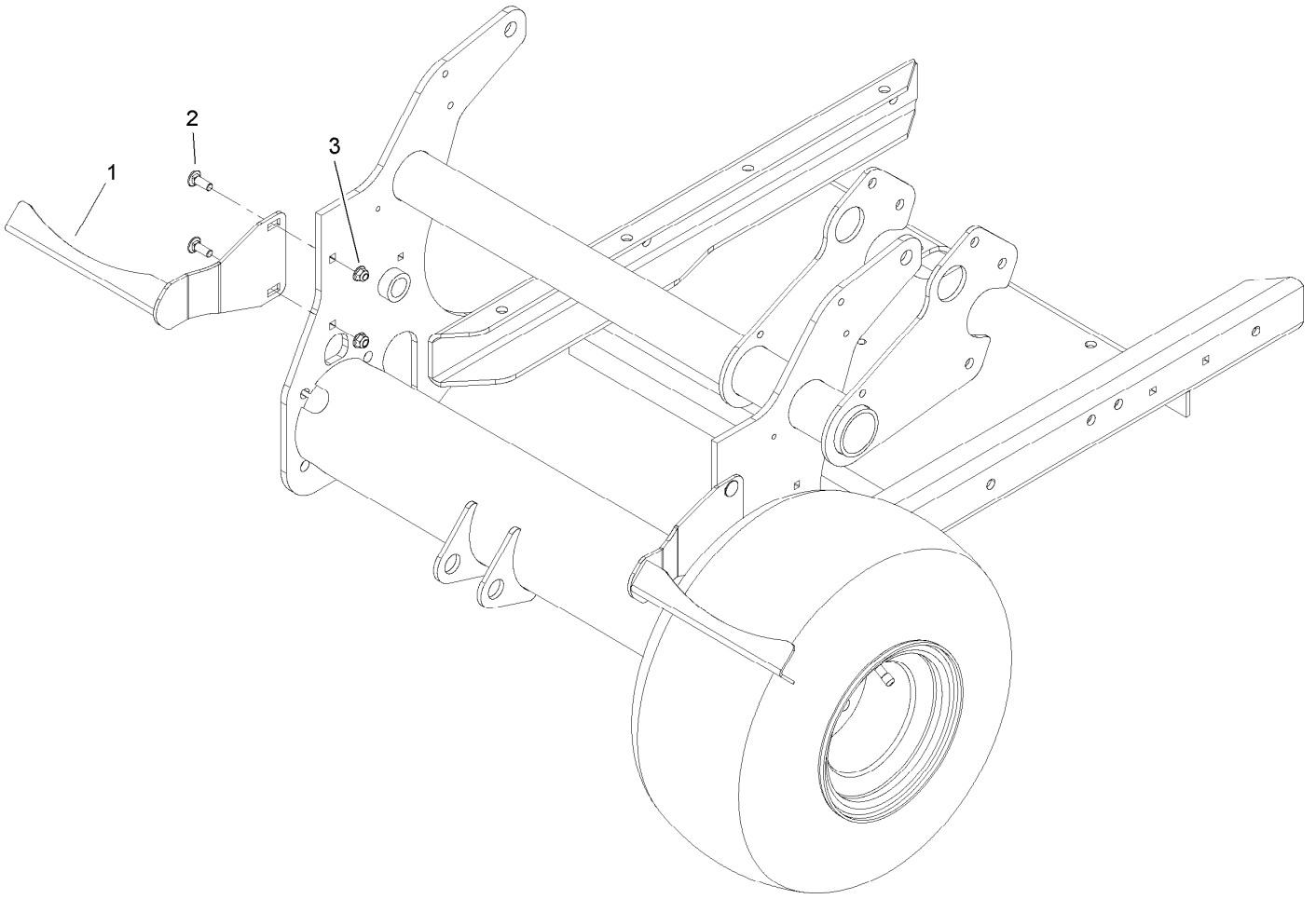
● Optional Equipment



Three Tine 7/8in Tine Holder Model No. 09226 (Optional)

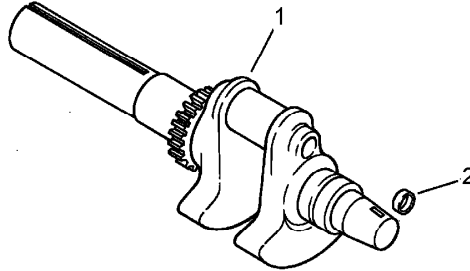
<i>Ref.</i>	<i>Part Number</i>	<i>Qty.</i>	<i>Description</i>
1	108-2122-03	6	Holder ASM
2	325-5	18	Screw-HH
3	108-2124-03	6	Clamp-Tine
4	323-8	24	Screw-HH
5	105-1107	1	Turfguard-3 Tine, Long ●
6	105-1106	1	Turfguard-3 Tine, Short ●
16	86-9720	18	Tine-Hollow, 3/4 X 5.75 ●
16	62-4600	18	Tine-Hollow, 3/4 X 4.75 ●
17	92-7900	18	Tine-Side Eject, 3/4 X 5.75 ●
17	92-7941	18	Tine-Side Eject, 3/4 X 4.75 ●
17	104-9877	18	Tine-Side Eject, 7/8 X 5.75 ●

● Optional Equipment



Tire Scraper Model No. 09225 (Optional)

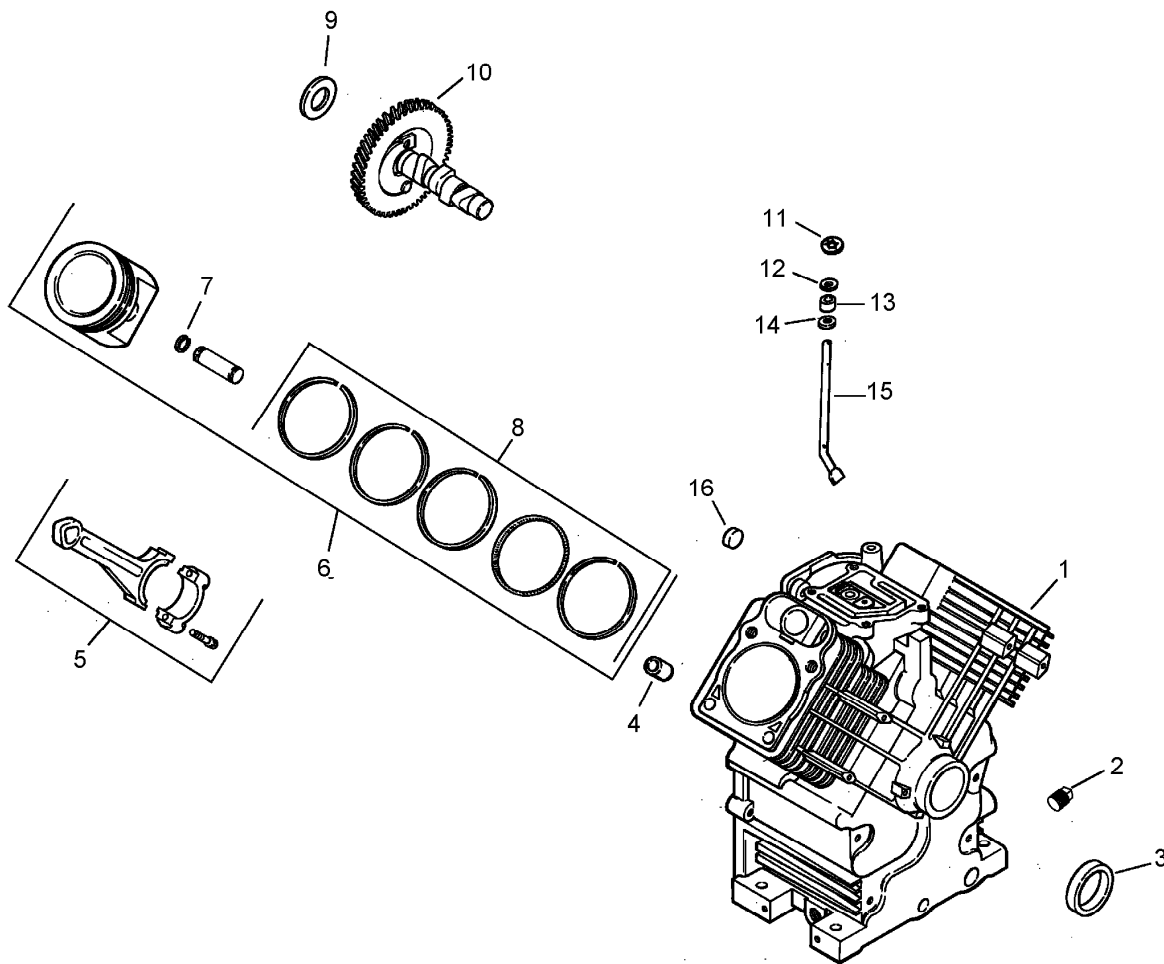
<i>Ref.</i>	<i>Part Number</i>	<i>Qty.</i>	<i>Description</i>
1	107-7531-03	2	Scraper-Wheel
2	3231-26	4	Screw-CARR
3	104-8301	4	Nut-Flange, NI



Crankshaft Assembly Kohler CH23S 76585

<i>Ref.</i>	<i>Part Number</i>	<i>Qty.</i>	<i>Description</i>
1	24 014 72-S	1	Crankshaft ASM (Includes 2) ●
2	52 139 09-S	1	Plug-Cup ●

● Obtain parts from www.kohlerplus.com

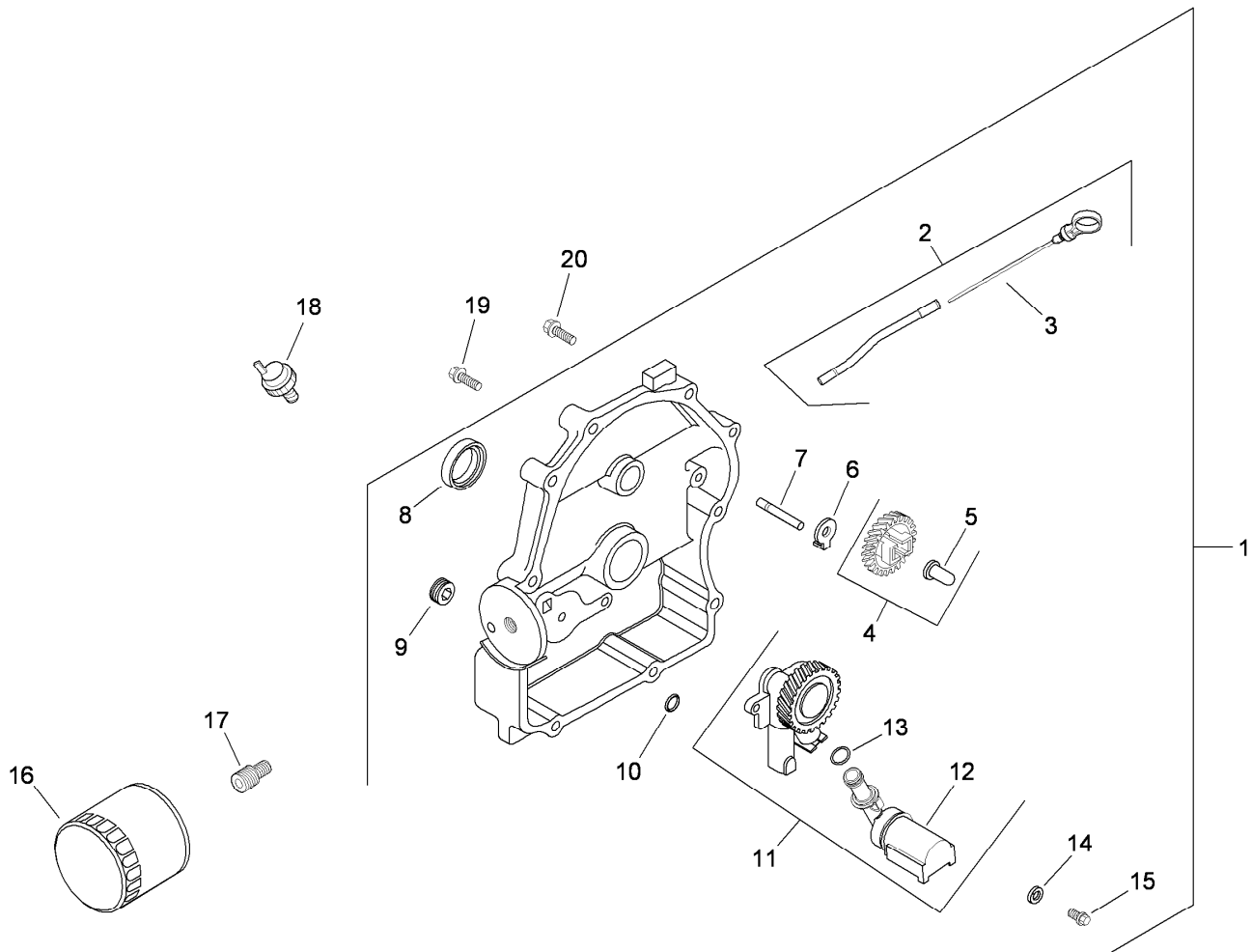


Crankcase Assembly Kohler CH23S 76585

Ref.	Part Number	Qty.	Description	Ref.	Part Number	Qty.	Description
1		1	Crankcase (Use: Short Block Or Miniblock) ●■	9	12 422 13-S	1	Shim-Camshaft (Black .04) ■
2	25 139 57-S	2	Plug-Pipe, Sq HD (3/8) ■	9	12 422 07-S	1	Shim-Camshaft (White .028) ■
3	24 032 01-S	1	Seal-Oil ■	9	12 422 08-S	1	Shim-Camshaft (Blue .03) ■
4	24 380 13-S	6	Pin-Locating ■	9	12 422 10-S	1	Shim-Camshaft (Yellow .034) ■
5	24 067 13-S	2	Rod-Connecting (Standard) ■	9	12 422 11-S	1	Shim-Camshaft (Green .036) ■
5	24 067 14-S	2	Rod-Connecting (.25) ■	9	12 422 12-S	1	Shim-Camshaft (Gray .038) ■
6	24 874 09-S	2	Piston W/Ring Set (Std.) (Includes 7, 8) ■	10	24 012 10-S	1	Camshaft Kit ■
6	24 874 15-S	2	Piston W/Ring Set (.08) (Includes 7, 8) ■	11	24 018 09-S	1	Retainer-Ring ■
6	24 874 10-S	2	Piston W/Ring Set (.25) (Includes 7, 8) ■	12	M-931010-S	1	Washer-Flat (9Mm) ■
6	24 874 11-S	2	Piston W/Ring Set (.50) (Includes 7, 8) ■	13	28 032 09-S	1	Seal-Cross Shaft, Governor ■
7	24 018 01-S	4	Retainer-Pin, Piston ■	14	24 468 15-S	1	Washer-Flat (11/32) ■
8	24 108 08-S	2	Ring Set (STD And .08) ■	15	24 144 38-S	1	Shaft-Cross, Governor ■
8	24 108 09-S	2	Ring Set (.25) ■	16	52 139 09-S	1	Plug-Cup ■
8	24 108 10-S	2	Ring Set (.50) ■				
9	12 422 09-S	1	Shim-Camshaft (Red .032) ■				

● Not serviced separately

■ Obtain parts from www.kohlerplus.com

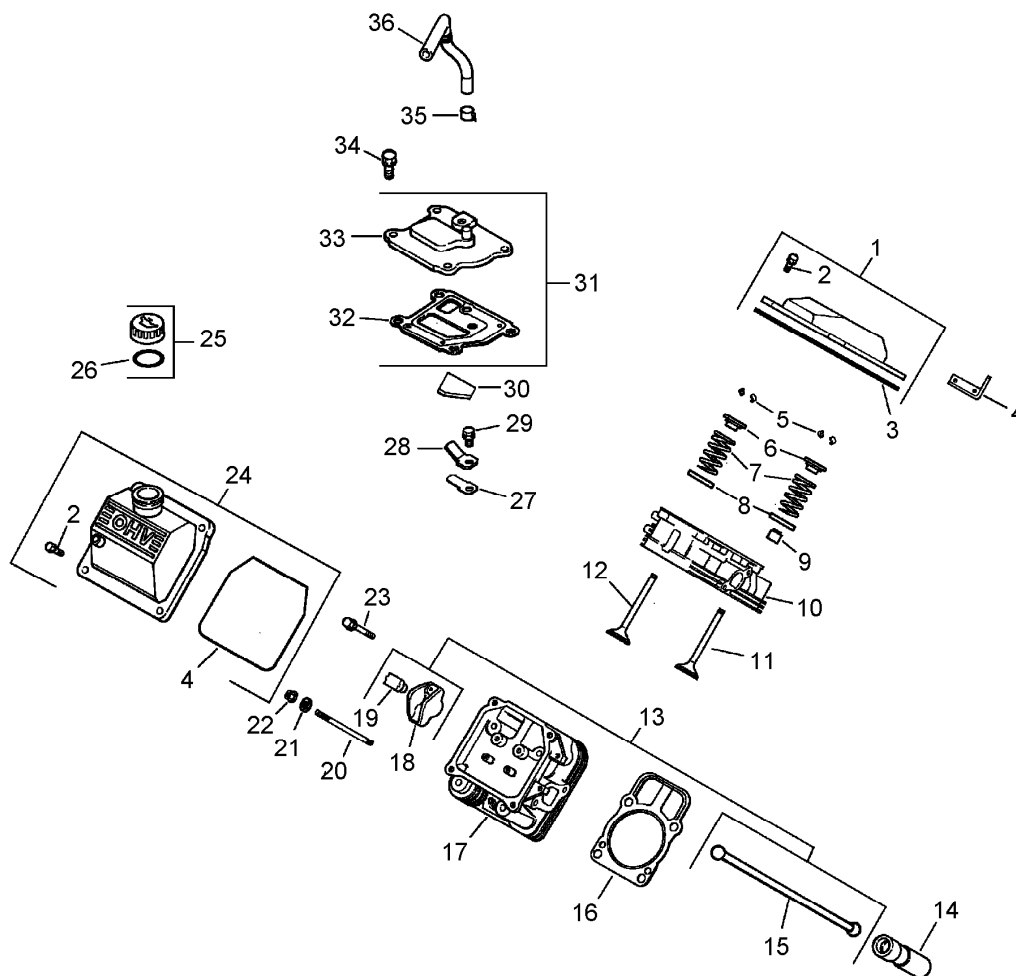


Oil Pan and Lubrication Assembly Kohler CH23S-76585

Ref.	Part Number	Qty.	Description
1	54 009 01-S	1	Closure Plate ASM (Includes 2-15) ■
2	24 755 121-S	1	Dipstick And Tube ASM (Includes 3) ■
3	24 038 10-S	1	Dipstick ■
4	24 043 12-S	1	Governor Gear ASM (Includes 5) ■
5	12 380 01-S	1	Pin-Regulating, Governor ■
6	24 448 02-S	1	Tab-Locking ■
7	12 144 02-S	1	Shaft-Gear, Governor ■
8	52 032 08-S	1	Seal-Oil (P-T-O End) ■
9	25 139 60-S	1	Plug-Pipe, Countersunk (1/8) ■
10	24 153 08-S	1	O-Ring ■
11	24 393 37-S	1	Oil Pump ASM (Includes 12, 13) ■
12	24 381 04-S	1	Tube-Pick Up, Oil ■
13	24 153 01-S	1	O-Ring ■
14	M-631005-S	2	Washer-Flat (6 Mm) ■
15	M-645025-S	2	Screw-Flange, Thread Forming (M6X1.0X25) ■
16	12 050 01-S	1	Filter-Oil ■
17	24 136 01-S	1	Nipple-Filter, Oil ■
18	25 099 24-S	1	Switch-Pressure ■
19	24 086 16-S	9	Screw-HF (M8X1.25X45) ■
20	24 086 17-S	1	Screw-Flange (M8X1.25X45) ■
	25 113 05-S	1	Decal-Sentry, Oil ●■

● Not illustrated

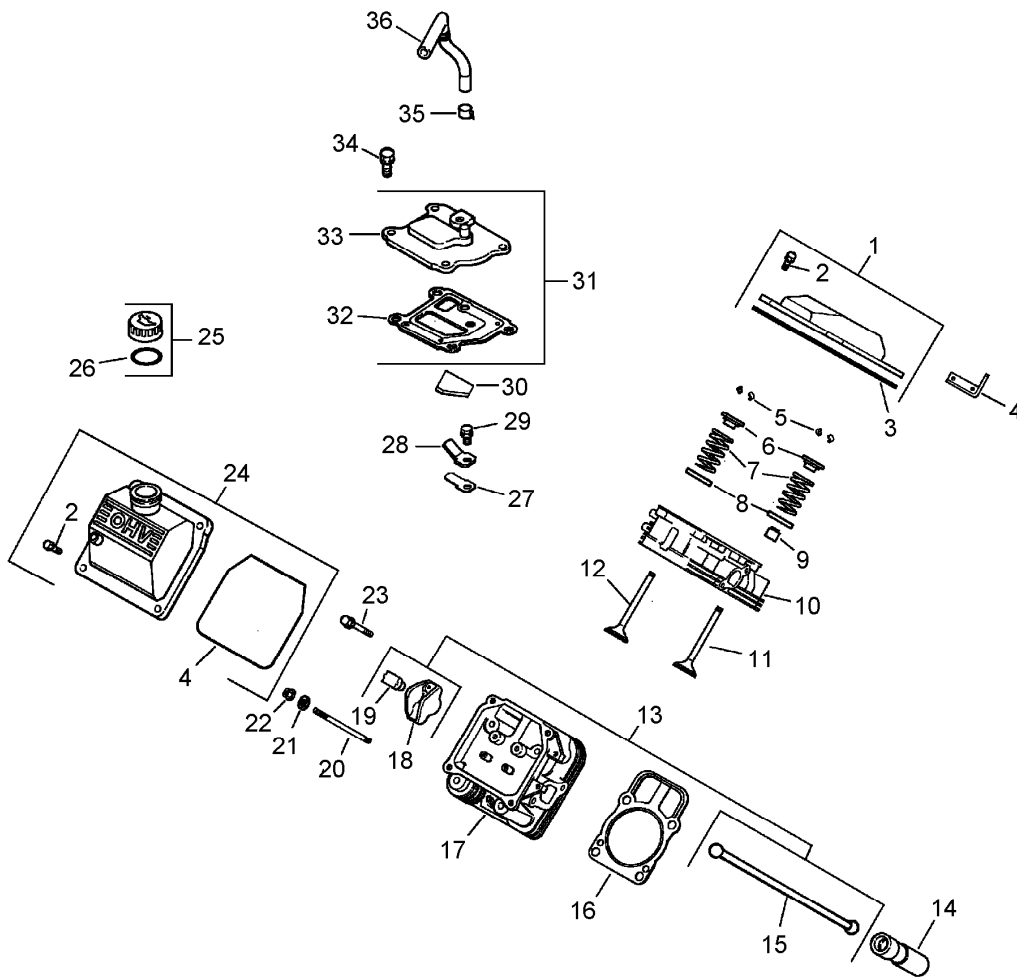
■ Obtain parts from www.kohlerplus.com



Head / Valve / Breather Assembly Kohler CH23S 76585

Ref.	Part Number	Qty.	Description	Ref.	Part Number	Qty.	Description
1	24 755 141-S	1	Plain Valve Cover Kit (Includes 2-3) ●	19	24 599 01-S	4	Pivot-Arm, Rocker ●
2	M-651030-S	4	Screw-Flange (M6X1.0X30) ●	20	24 072 09-S	8	Stud (M8X1.25Xm10X1.5X105Mm) ●
3	24 153 28-S	1	O-Ring ●	21	24 468 16-S	8	Washer-Flat (8.6 Mm) ●
4	24 445 01-S	1	Strap-Lifting ●	22	24 100 10-S	8	Nut-Flange (M8X1.25) ●
5	12 755 03-S	4	Retainer Kit ●	23	66 086 07-S	4	Screw ●
6	12 173 01-S	4	Cap-Spring, Valve ●	24	24 755 140-S	1	Oil Fill Valve Cover Kit (Includes 2-3) ●
7	24 089 02-S	4	Spring-Valve ●	25	25 755 13-S	1	Oil Fill Cap Kit (Includes 26) ●
8	235011-S	4	Retainer-Spring ●	26	25 153 02-S	1	O-Ring ●
9	66 032 05-S	2	Seal-Stem, Valve ●	27	24 402 03-S	1	Reed-Breather ●
10	24 318 68-S	1	No. 1 Cylinder Head ASM ●	28	66 018 04-S	1	Retainer-Reed ●
11	24 017 01-S	2	Valve-Intake (STD) ●	29	M-545010-S	1	Screw-HHFTF (M5X.80X10) ●
11	24 017 02-S	2	Valve-Intake (.25) ●	30	24 050 01-S	1	Filter-Breather ●
12	24 016 01-S	2	Valve-Exhaust (STD) ●	31	24 033 01-S	1	Breather Kit (Includes 32-33) ●
12	24 016 02-S	2	Valve-Exhaust (.25) ●	32	24 041 51-S	1	Gasket-Breather ●
13	24 755 66-S	1	Valve Train Kit (Includes 15, 18-19) ●	33	24 096 86-S	1	Cover-Breather ●
14	25 351 01-S	4	Lifter-Valve ●	34	M-645020-S	4	Screw-HHFTF (M6X1.0X20) ●
15	24 411 05-S	4	Rod-Push ●				
16	24 841 02-S	2	Cylinder Head Gasket Kit (Includes 21-22) ●				
17	24 318 71-S	1	No. 2 Cylinder Head ASM ●				
18	25 186 01-S	4	Arm-Rocker ●				

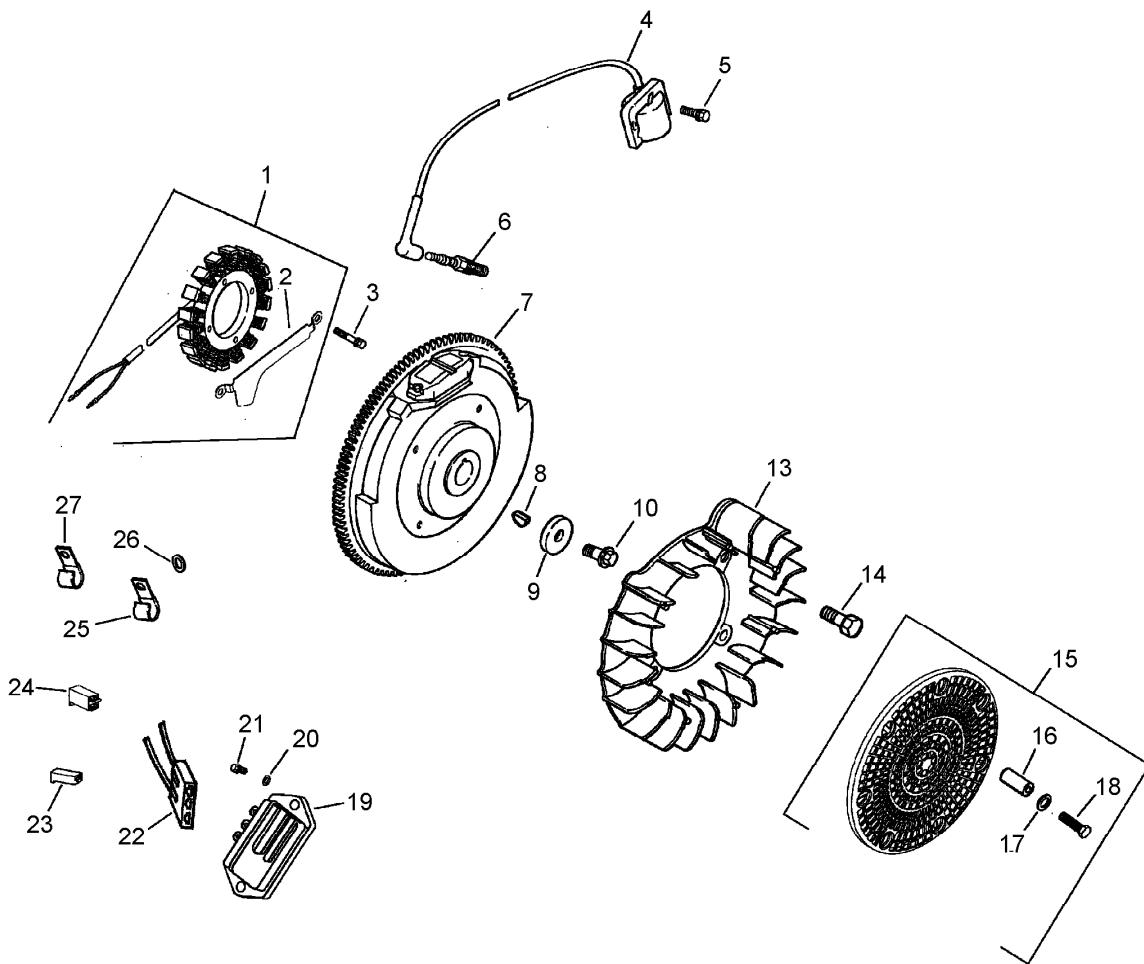
● Obtain parts from www.kohlerplus.com



Head / Valve / Breather Assembly Kohler CH23S 76585 (continued)

Ref.	Part Number	Qty.	Description
35	25 237 14-S	1	Clamp-Hose, Spring (1/2) ●
36	24 326 26-S	1	Hose-Breather ●

● Obtain parts from www.kohlerplus.com

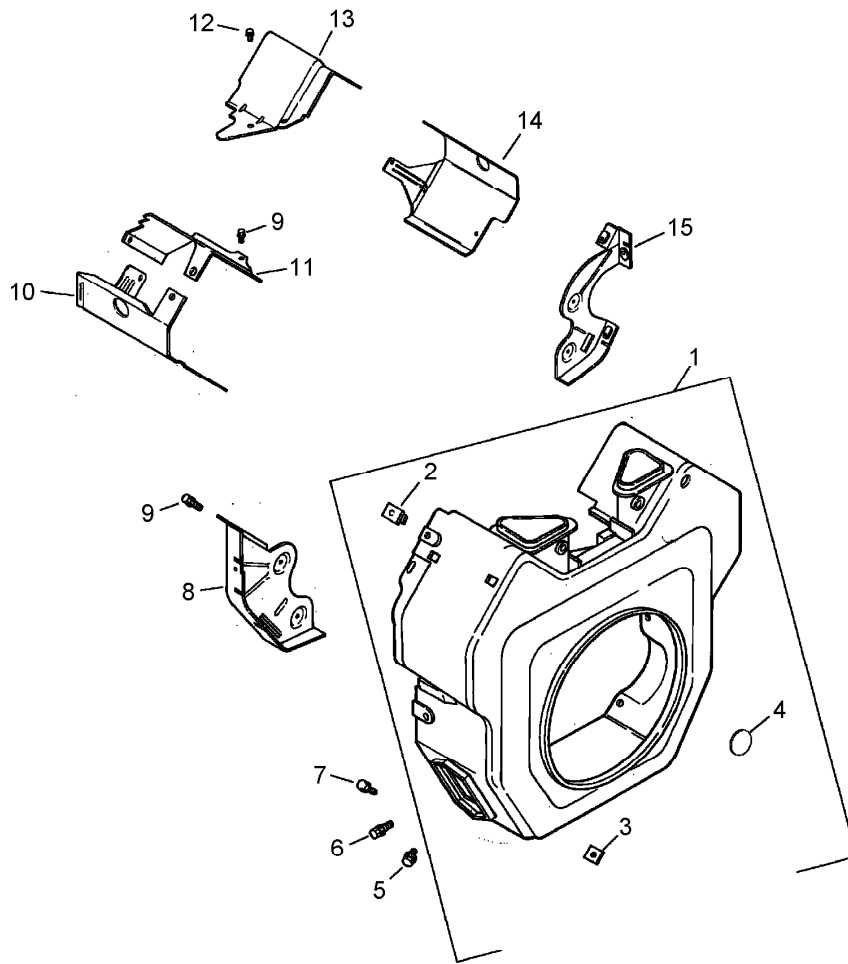


Ignition / Electrical Assembly Kohler CH23S 76585

Ref.	Part Number	Qty.	Description	Ref.	Part Number	Qty.	Description
1	54 755 09-S	1	15 Amp Stator Kit (Includes 2) ■	17	X-25-92-S	4	Washer-Flat (.188) ■
2	24 126 71-S	1	Bracket-Wire, Stator ■	18	M-403025-S	4	Screw-Slotted Head (M4X0.7X25) ■
3	M-548025-S	2	Screw-Thread Forming (M5X0.8X25) ■	19	41 403 09-S	1	Rectifier-Regulator ■
4	24 584 01-S	2	Module-Ignition ■	20	X-25-92-S	3	Washer-Flat (.188) ■
5	M-545020-S	4	Screw-Flange, Thread Forming (M5X.8X20) ■	21	24 086 18-S	2	Screw-Phl HD (11-16X.88) ■
6	25 132 12-S	2	Spark Plug (Pro Series) ■	22	277563-S	1	Connector (1 Contact) ■
7	24 025 01-S	1	Flywheel ■	23	41 155 03-S	1	Connector ■
8	X-42-15-S	1	Key (3/16 X 5/8) ■	24	235173-S	1	Clip-Cable ■
9	12 468 03-S	1	Washer-Flat (13/32) ■	25	X-25-63-S	1	Washer-Flat (1/4) ■
10	12 086 14-S	1	Screw-Flange (M10X1.5X45) ■	26	48 154 02-S	1	Clip-Cable ■
13	24 157 07-S	1	Fan ■	24 126 37-S	1	Bracket-Strap, Ground ● ■	
14	25 086 47-S	4	Bolt-Shoulder (M6X1.0X16) ■	25 086 91-S	2	Screw-Wsh HD Tap (8-18X.50) ● ■	
15	54 755 15-S	1	Grass Screen Kit (Includes 16-18 & 24 113 18-S) ■	24 176 08-S	1	Harness-Wiring ● ■	
16	24 112 04-S	4	Spacer ■	24 176 49-S	1	Harness-Wiring (Includes 18-19) ● ■	
				25 454 03-S	2	Tie-Wire ● ■	
				24 113 18-S	1	Decal-Screen, Grass ● ■	

● Not illustrated

■ Obtain parts from www.kohlerplus.com

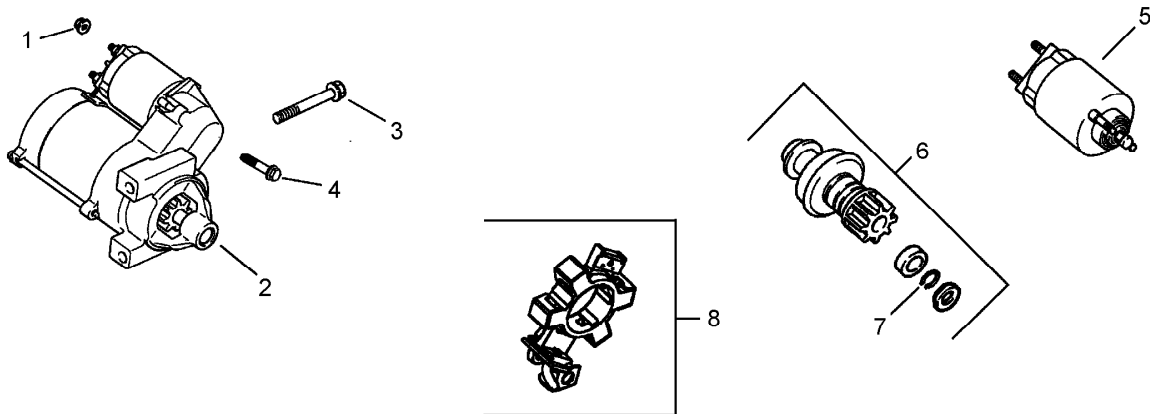


Blower Housing and Baffle Assembly Kohler CH23S 76585

<i>Ref.</i>	<i>Part Number</i>	<i>Qty.</i>	<i>Description</i>
1	24 027 175-S	1	Blower Housing ASM (Includes 2-4) ■
2	24 100 01-S	3	Nut-Plastic ■
3	24 100 02-S	2	Nut-Plastic ■
4	25 139 16-S	1	Plug-Button (9/16) ■
5	M-551016-S	1	Screw-Hex Flange, Heavy (M5X0.8X16) ■
6	M-545016-S	3	Screw-Flange, Thread Forming (M5X0.8X16) ■
7	M-545020-S	4	Screw-Flange, Thread Forming (M5X.8X20) ■
8	24 146 16-S	1	Plate-Backing (No. 2 Side) ■
9	M-645016-S	6	Screw-Flange, Thread Forming (M6X1.0X16) ■
10	24 063 20-S	1	Baffle-Barrel, Cylinder (No. 2 Side) ■
11	24 063 17-S	1	Baffle-Valley (No. 2 Side) ■
12	M-545010-S	2	Screw-HHFTF (M5X.80X10) ■
13	24 063 59-S	1	Baffle-Valley (No. 1 Side) ■
14	24 063 58-S	1	Baffle-Barrel, Cylinder (No. 1 Side) ■
15	24 146 20-S	1	Plate-Backing (No. 1 Side) ■
	24 113 81-S	1	Decal-23 Hp ●■
	25 113 39-S	1	Decal-Laminate, Clear ●■

● Not illustrated

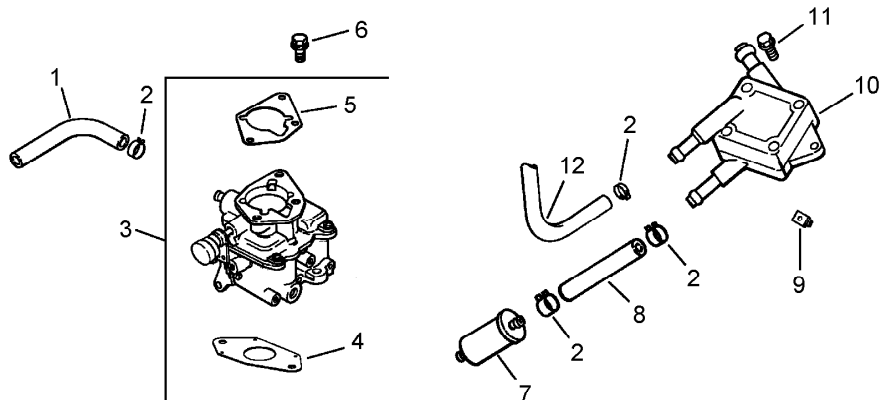
■ Obtain parts from www.kohlerplus.com



Starting System Assembly Kohler CH23S 76585

<i>Ref.</i>	<i>Part Number</i>	<i>Qty.</i>	<i>Description</i>
1	M-841080-S	1	Nut-Flange (M8X1.25) ●
2	M-839080-S	2	Screw-Flg (M8X1.25X80) ●
3	25 098 09-S	1	Starter Solenoid Shift ASM (Includes 4-8) ●
4	25 086 113-S	3	Screw-Torx Head, External ●
5	25 435 05-S	1	Solenoid Kit (Includes 4) ●
6	25 755 33-S	1	Pinion Drive Kit (Includes 7) ●
7	25 141 05-S	1	Ring-Retaining ●
8	25 221 01-S	1	Brush Holder Kit ●

● Obtain parts from www.kohlerplus.com

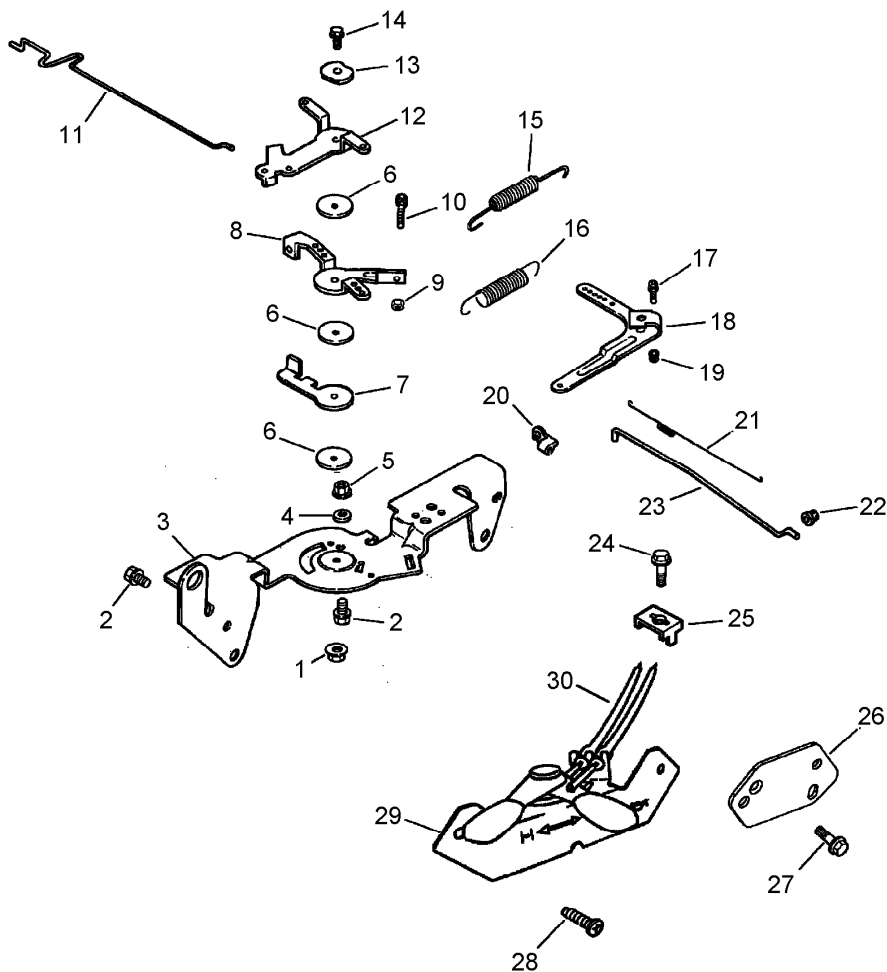


Fuel System Assembly Kohler CH23S 76585

<i>Ref.</i>	<i>Part Number</i>	<i>Qty.</i>	<i>Description</i>
1	24 353 41-S	1	Line-Fuel, 8-1/2In (Pump To Carburetor) ■
2	25 237 14-S	6	Clamp-Hose, Spring (1/2) ■
3	24 853 59-S	1	Carburetor Kit (Includes 4-5) ■
4	24 041 53-S	1	Gasket-Carburetor ■
5	24 041 06-S	1	Gasket-Base, Air Cleaner ■
6	M-651025-S	2	Screw-HF (M6X1.0X25) ■
7	24 050 05-S	1	Filter-Fuel ■
8	25 353 52-S	1	Line-Fuel, 9-1/4In (Pump To Filter) ■
9	24 100 01-S	2	Nut-Plastic ■
10	24 393 16-S	1	Pump-Fuel ■
11	24 086 12-S	2	Screw-TAP (M6X1.7X18) ■
12	24 353 02-S	1	Line-Fuel, Flexible (15.5) ■
	24 518 24-S	1	Lead-Ground ● ■
	24 757 01-S	1	Solenoid Repair Kit ● ■
	24 757 02-S	1	Float Repair Kit ● ■
	24 757 03-S	1	Carburetor Repair Kit ● ■
	24 757 07-S	1	Choke Repair Kit ● ■
	24 755 125-S	1	High Altitude Kit ● ■

● Not illustrated

■ Obtain parts from www.kohlerplus.com

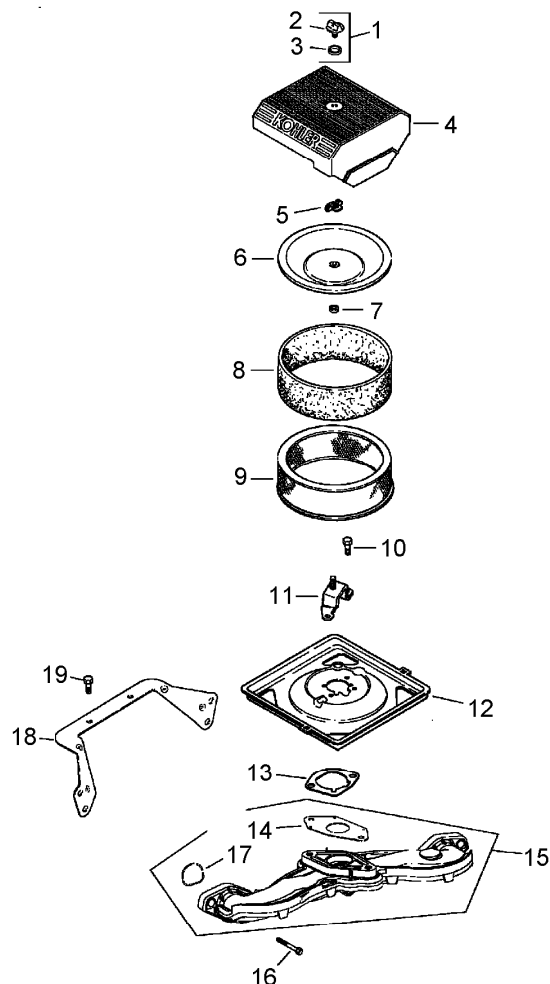


Engine Control Assembly Kohler CH23S 76585

Ref.	Part Number	Qty.	Description	Ref.	Part Number	Qty.	Description
1	M-547050-S	1	Nut-Lock (M5X.8) ■	18	24 090 33-S	1	Lever-Governor ■
2	M-645016-S	4	Screw-Flange, Thread Forming (M6X1.0X16) ■	19	M-641060-S	1	Nut-Flange (M6X1.0) ■
3	24 126 56-S	1	Bracket-Control ■	20	25 158 11-S	1	Bushing-Retaining, Linkage ■
4	X-20-1-S	1	Washer-Lock (.25) ■	21	24 089 01-S	1	Spring-Linkage ■
5	M-541050-S	1	Nut-HF (M5X0.8) ■	22	25 158 08-S	1	Bushing-Linkage, Throttle ■
6	24 468 01-S	3	Washer-Flat (5.5Mm) ■	23	24 079 01-S	1	Linkage-Throttle ■
7	24 090 07-S	1	Lever-Actuator, Throttle ■	24	24 086 43-S	1	Screw-Lbd, Thd Frm (M5X0.8X16) ■
8	24 090 13-S	1	Lever-Control, Throttle ■	25	12 237 01-S	1	Clamp-Cable ■
9	M-446030-S	1	Nut (M4X0.7) ■	26	24 126 99-S	1	Bracket-Support, Cable ■
10	M-401030-S	1	Screw (M4X0.7X30) ■	27	M-545010-S	2	Screw-HHFTF (M5X.80X10) ■
11	24 079 21-S	1	Linkage-Choke ■	28	24 086 06-S	2	Screw-PPH (11-16X3/4) ■
12	24 090 05-S	1	Lever-Choke ■	29	24 225 02-S	1	Control Cable ASM (Includes 29) ■
13	41 468 03-S	1	Washer-Spring (1/4) ■	30	24 159 01-S	1	Cable-Speed, Engine ■
14	M-545020-S	1	Screw-Flange, Thread Forming (M5X.8X20) ■		24 113 92-S	1	Decal-Panel, Control ● ■
15	24 089 51-S	1	Spring-Limiter, Throttle ■				
16	24 089 48-S	1	Spring-Governor ■				
17	24 211 03-S	1	Bolt-Sq Neck, Rd HD (M6X1.0X25) ■				

● Not illustrated

■ Obtain parts from www.kohlerplus.com

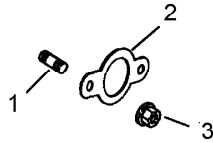


Air Intake / Filtration Assembly Kohler CH23S 76585

Ref.	Part Number	Qty.	Description
1	54 755 01-S	1	Knob Kit (Includes 2, 3) ■
2	25 341 03-S	1	Knob-Cover ■
3	24 153 20-S	1	O-Ring ■
4	24 096 67-S	1	Cover-Cleaner, Air ■
5	12 100 01-S	1	Nut-Wing ■
6	24 096 01-S	1	Cover-Air Cleaner, Inner ■
7	230046-S	1	Seal ■
8	24 083 05-S	1	Pre-Cleaner ■
9	24 083 03-S	1	Element-Filter, Air ■
10	M-645016-S	3	Screw-Flange, Thread Forming (M6X1.0X16) ■
11	24 126 141-S	1	Bracket-Base, Air Cleaner ■
12	24 094 37-S	1	Base-Cleaner, Air ■
13	24 041 06-S	1	Gasket-Base, Air Cleaner ■
14	24 041 53-S	1	Gasket-Carburetor ■
15	24 164 54-S	1	Manifold-Intake (Includes 14, 17) ■
16	M-651040-S	4	Screw-Flange (M6X1.0X40) ■
17	24 153 27-S	2	O-Ring ■
18	24 126 130-S	1	Bracket-Base, Air Cleaner ■
19	M-545010-S	2	Screw-HHFTF (M5X.80X10) ■
	28 112 01-S	1	Spacer ● ■
	M-641060-S	1	Nut-Flange (M6X1.0) ● ■

● Not illustrated

■ Obtain parts from www.kohlerplus.com



Exhaust Assembly Kohler CH23S 76585

<i>Ref.</i>	<i>Part Number</i>	<i>Qty.</i>	<i>Description</i>
1	25 072 04-S	4	Stud (M8X1.25X33) ■
2	24 041 49-S	2	Gasket-Exhaust ■
3	M-841080-S	4	Nut-Flange (M8X1.25) ■
	25 454 01-S	1	Tie-Wire ●■
	24 782 27	1	Miniblock ASM ●■
	24 755 113-S	1	Gasket Set ●■

● Not illustrated

■ Obtain parts from www.kohlerplus.com

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Count on it.