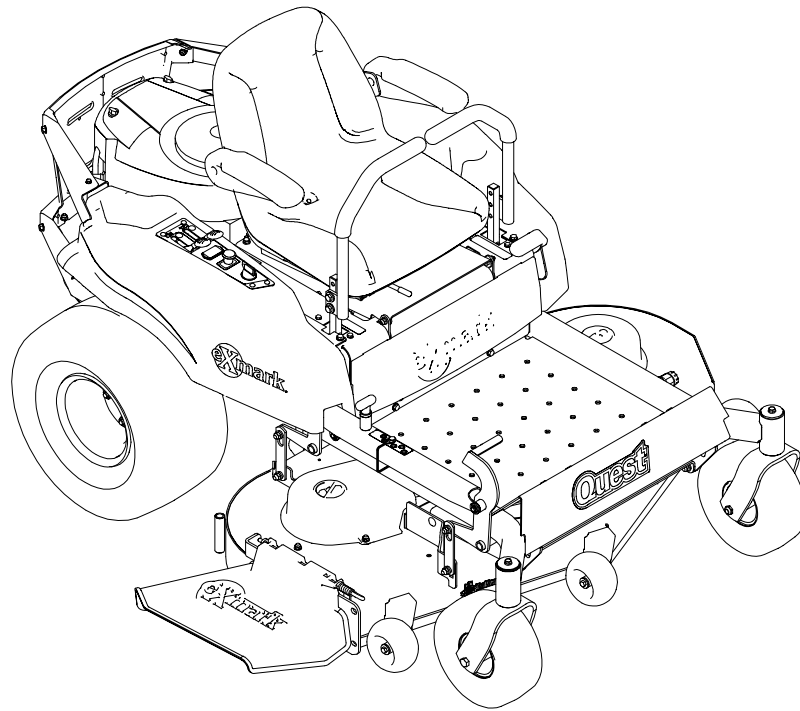


For Serial Nos.
670,000 & Higher



PARTS MANUAL

QUEST™

CONGRATULATIONS on the purchase of your new Exmark equipment. This product has been carefully designed and manufactured to give you a maximum amount of dependability and years of trouble-free operation. If additional information is needed, or should you require trained mechanic service, contact your authorized Exmark equipment dealer or distributor. If you need to order replacement parts from your dealer, always give the model number and serial number of your equipment as well as the part number, description and quantity of the part needed.

The Serial No. plate is located on the back left side of the seat box. For ease of ordering and reference, we suggest that you record the information requested in the following identification table.

Place Model No. and Serial No. Label Here
(Included in Literature Pack)
or Fill in Below

Model No. _____

Serial No. _____

Engine Model No. and Spec. No. (Code) _____

Engine Serial No. (E/No) _____

Date Purchased _____

EXMARK PARTS PLUS® PROGRAM

EFFECTIVE DATE: September 1, 1995

Program

If your Exmark dealer does not have the Exmark part in stock, Exmark will get the parts to the dealer the next business day or the part will be FREE* Guaranteed!!

How the Program Works

1. If dealer does not have part in stock for a "down" unit at the time of request by customer, the dealer contacts his distributor by 1:00 p.m., local time, and requests Exmark Parts Plus® shipment of six (6) line items or less.
2. Distributor ships part(s) to dealer or customer, as requested by dealer, same day, overnight UPS. Distributor bills dealer for part and freight charges where applicable.
3. If distributor does not have the part(s) in stock to satisfy Exmark Parts Plus® order, he contacts Exmark by 3:00 p.m., central time, with an Exmark Parts Plus® order of six (6) line items or less.
4. If order is received by 3:00 p.m. central time, Exmark ships part(s) direct to dealer or customer, as requested by distributor, same day, overnight UPS. Exmark bills the distributor for parts and shipping charges, where applicable.
5. The customer pays for the part and freight if it is shipped under the Exmark Parts Plus® and if it arrives in accordance to the program.
6. Who pays for the part and freight if it fails to arrive overnight in accordance to the program?
 - A. Under any circumstance the customer does not pay.
 - B. If the part does not arrive overnight due to:
 1. The dealer not submitting the Exmark Parts Plus® order to his Exmark distributor by 1:00 p.m., the dealer pays for the part and freight.
 2. The Distributor being unable to ship the part the same day or not submitting the Exmark Parts Plus® order to Exmark by 3:00 p.m., central time, the Distributor pays for the part and freight.
 3. Exmark being unable to ship the part and the Exmark parts order is received by 3:00 p.m., central time, Exmark pays for the part and freight.
 4. If the part does not arrive overnight due to the shipper (UPS), the shipper pays for the freight and Exmark pays for the part.



The following restrictions apply -- The Exmark Parts Plus® Program is available only through participating Exmark Dealers and applies only to orders submitted on this program Monday through Thursday. Parts Plus service is available only in the contiguous 48 United States. UPS has initiated a Saturday delivery program to many areas of the continental United States and can be requested for an overnight shipment on Friday to be delivered Saturday. The next day air charge, plus the Saturday delivery fee will be the responsibility of the purchaser. Exmark Mfg. will assume no responsibility for Saturday delivery shipments. To qualify, all Exmark Parts Plus® orders must be received by Exmark by 3:00 p.m., central time. Orders must be six (6) line items or less. Exclusions from the Exmark Parts Plus® Program are: Any wholegood or accessory in its entirety, engines and engine replacement parts, 5-speed Peerless transmissions and 5-speed transaxles, hydraulic or hydrostatic wheel motors, cutter decks and engine decks or any item exceeding United Parcel Service size and weight restrictions.

Due to UPS restrictions, aerosol spray paint is considered a hazardous material and cannot be shipped via UPS next day or Second Day Air.

Exmark Manufacturing stocks a limited supply of parts for transaxles, pumps and wheel motors. These parts can be ordered for Next Day Air shipment but will not be guaranteed per the Parts Plus Program.

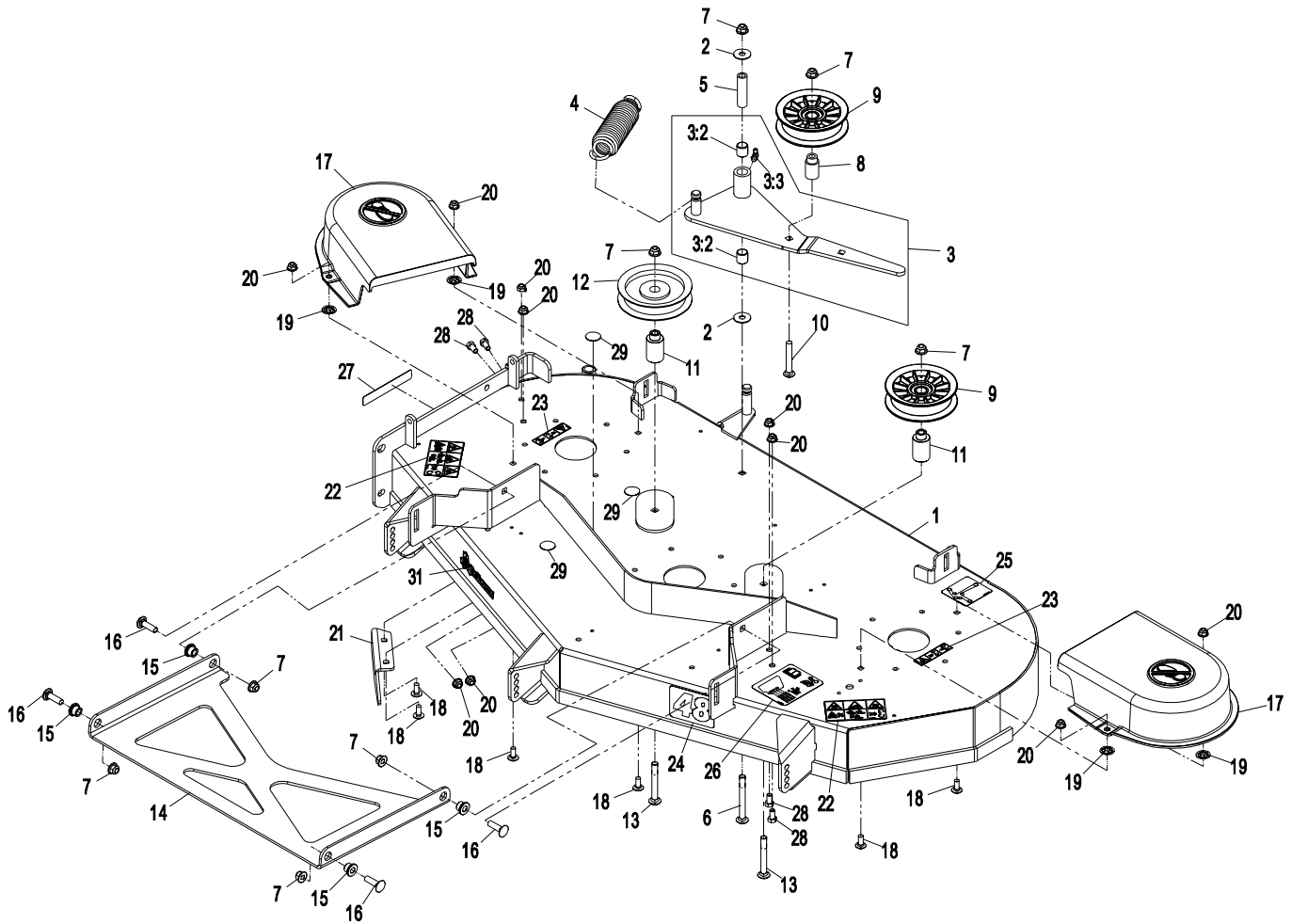


**READ OPERATOR'S MANUAL BEFORE
OPERATING OR SERVICING EXMARK EQUIPMENT**

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48" DECK GROUP



Item	Part No.	Description	Qty.
1	109-6253	Asm, Deck W/Decals	1
2	52-2860	Washer	2
3	109-5276	Asm, Idler Arm W/Bearings	1
3:2	1-513034	Bearing	2
3:3	302-40	Zerk, 90° 1/4-28	1
4	103-3330	Spring, Extension.....	1
5	1-603384	Bushing.....	1
6	3231-11	Bolt, Carriage 3/8-16 x 3 1/2	1
7	104-8301	Nut, Nyloc 3/8-16 Flg	8
8	1-413113	Bushing.....	1
9	109-3658	Pulley, Idler	2
10	3231-31	Bolt, Carriage 3/8-16 x 2 1/2	1
11	109-6572	Bushing.....	2
12	1-603843	Pulley, Idler	1
13	109-6868	Bolt, Carriage 3/8-16 x 3	2
14	109-3723-01	Strut, Deck	1
15	103-3900	Spacer, Strut.....	4

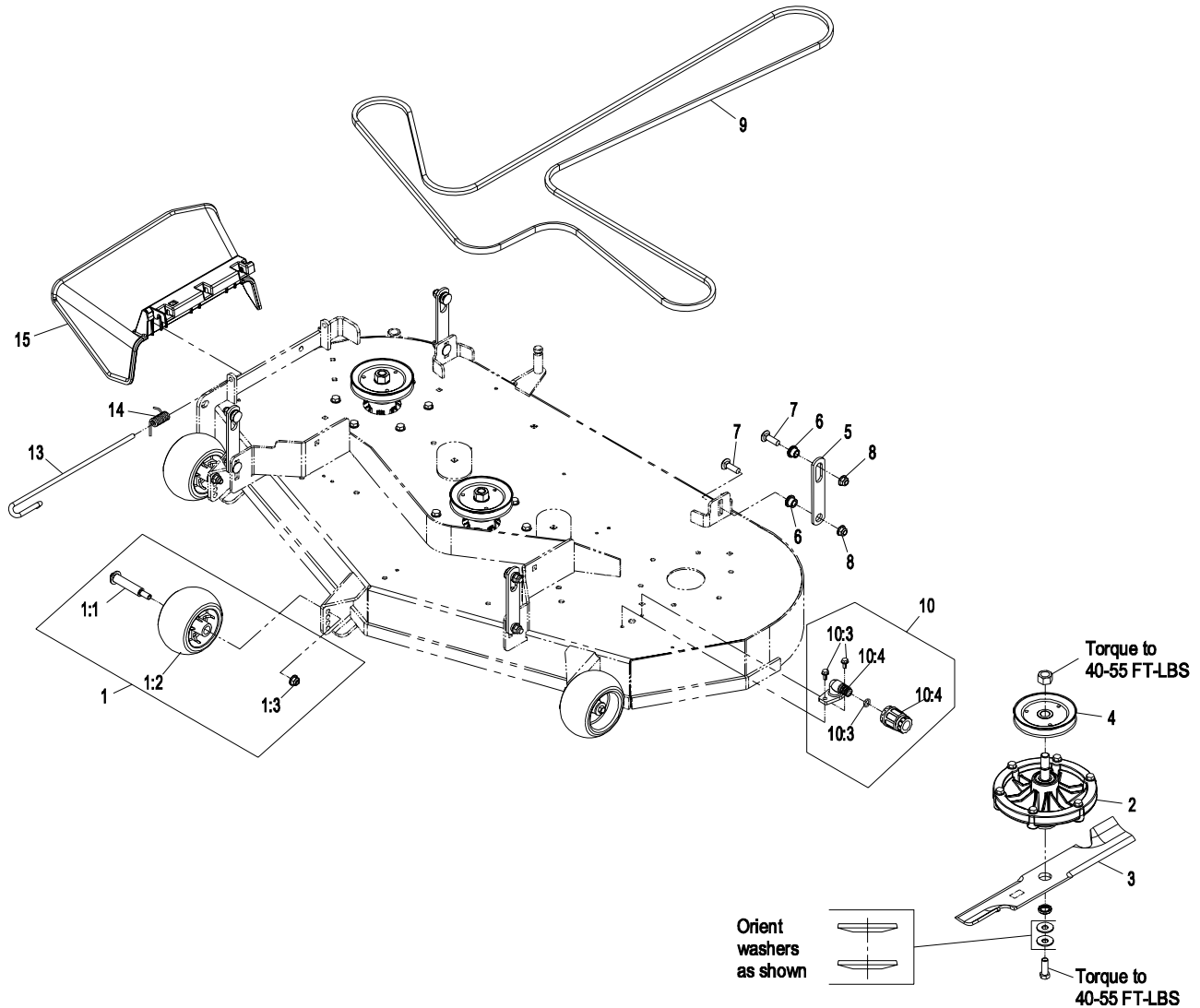
Item	Part No.	Description	Qty.
16	3231-28	Bolt, Carriage 3/8-16 x 1 1/4	4
17	109-3449	Shield, Belt	2
18	3230-23	Bolt, Carriage 5/16-18 x 3/4 Short Neck	6
19	78-7170	Nut, Push 5/16.....	4
20	104-8300	Nut, Nyloc 5/16-18 Flg	10
21	109-5498-03	Baffle, Discharge	1
22	110-6691	Decal, Danger.....	2
23	109-6459	Decal, Belt Shield Warning	2
24	109-6034	Decal, Deck 48	1
25	109-6035	Decal, Belt Routing	1
26	109-6036	Decal, Anti-Scalp Roller	1
27	93-7009	Decal, Danger.....	1
28	322-2	Screw, HH 5/16-18 x 5/8.....	4
29	109-6625	Decal, Hole Cover.....	5
30	1-303520	Decal, Trivantage.....	1
▲31	109-6255	Asm, 48 Deck Complete	1

Exmark black touch up spray paint – gloss black.

Exmark red touch up paint (spray paint - P/N 1-850337 - .6 oz liquid bottle - P/N 103-9140).

▲ Includes all item shown on pages 3, 4 & 7. Does not include struts or strut hardware.

48" DECK GROUP (Continued)



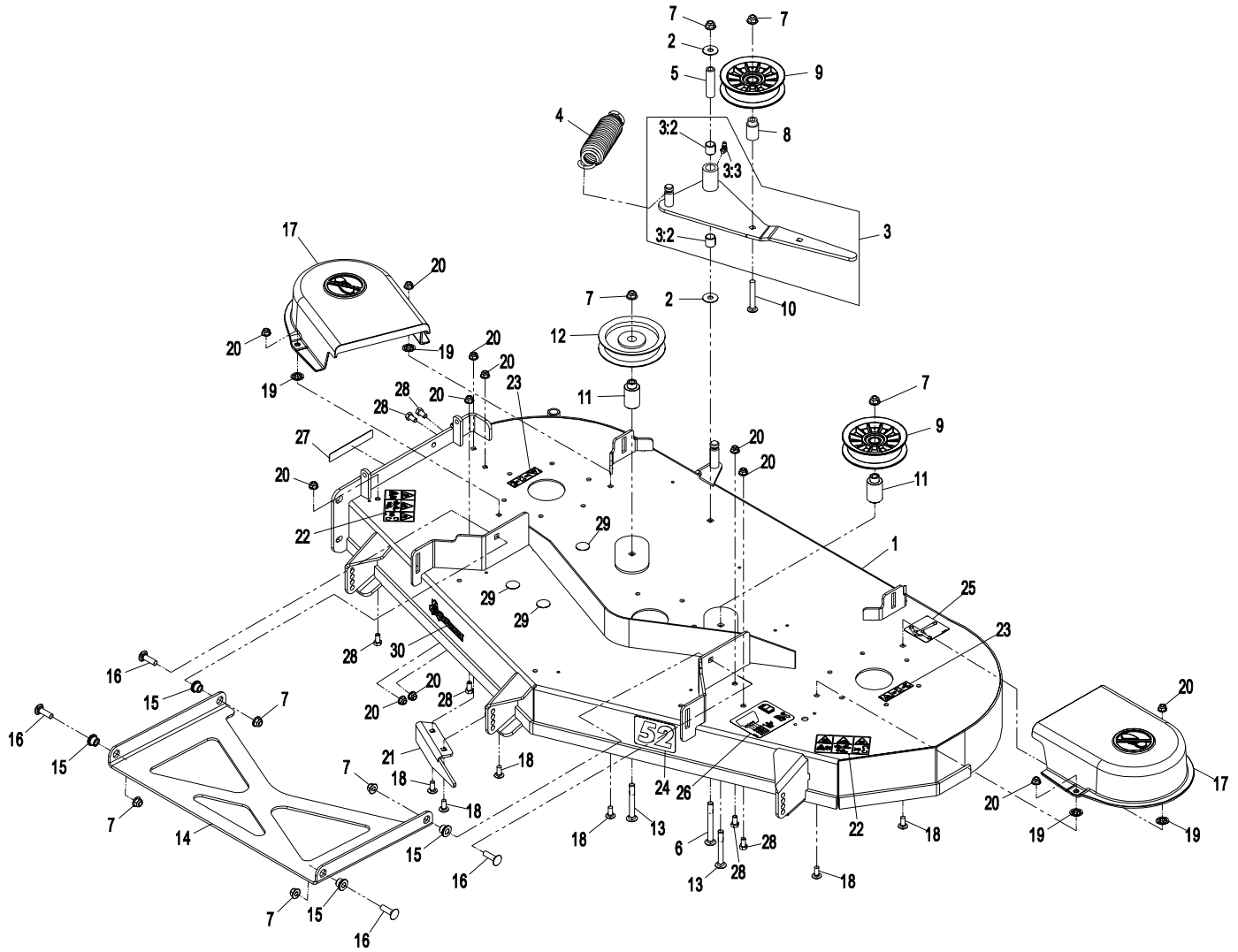
Item	Part No.	Description	Qty.
1	109-6388	Kit, Anti-Scalp Roller	3
1:1	112-3977	Bolt, Shoulder	1
1:2	1-603299	Roller, Anti-Scalp	1
1:3	104-8301	Nut, Nyloc 3/8-16 Flg	1
2	109-6394	Asm, Cutter Housing Complete	3
3	103-6401	Blade, Notched	3
■	109-6389	Blade, Mulch	3
	109-6391	Blade, High Lift	3
4+	109-3747	Sheave, Blade Drive	3
5	109-3410	Hanger, Deck	4
6	103-3900	Spacer, Strut	8

Item	Part No.	Description	Qty.
7	3231-28	Bolt, Carriage 3/8-16 x 1 1/4	8
8	104-8301	Nut, Nyloc 3/8-16 Flg	8
9	109-5364	Belt	1
10	109-6393	Kit, Washout Port	1
10:1	95-2747	Fitting, Washout Port	1
10:2	46-6290	O-Ring	1
10:3	93-6083	Screw, HWH 1/2-20 x 1/2 Tapite	2
10:4	95-3270	Connector, Hose	1
13	109-5152	Pin, Chute	1
14	109-6886	Spring	1
15	109-5151	Chute, Deflector	1

Exmark red touch up paint (spray paint - P/N 1-850337 - .6 oz liquid bottle - P/N 103-9140).

- ✚ Apply Mobil HTS grease (P/N 103-5217 1.5 oz packet) (or a food-grade anti-seize) between the spindles & sheaves. DO NOT use a copper or nickel based anti-seize.
- Requires installation of Micro-Mulch accessory for proper mulching. Mulch kit P/N 109-5980.

52" DECK GROUP



Item	Part No.	Description	Qty.
1	109-6254	Asm,52 Deck W/ Decals.....	1
2	52-2860	Washer	2
3	109-5276	Asm, Idler Arm W/Bearings	1
3:2	1-513034	Bearing	2
3:3	302-40	Zerk, 90° 1/4-28	1
4	103-3330	Spring, Extension.....	1
5	1-603384	Bushing.....	1
6	3231-11	Bolt, Carriage 3/8-16 x 3 1/2	1
7	104-8301	Nut, Nyloc 3/8-16 Flg	8
8	1-413113	Bushing.....	1
9	109-3658	Asm, Sheave And Bearing	2
10	3231-31	Bolt, Carriage 3/8-16 x 2 1/2	1
11	109-6572	Bushing.....	2
12	1-603843	Pulley, Idler.....	1
13	109-6868	Bolt, Carriage 3/8-16 x 3	2
14	109-3723-01	Strut, Deck	1
15	103-3900	Spacer, Strut.....	4

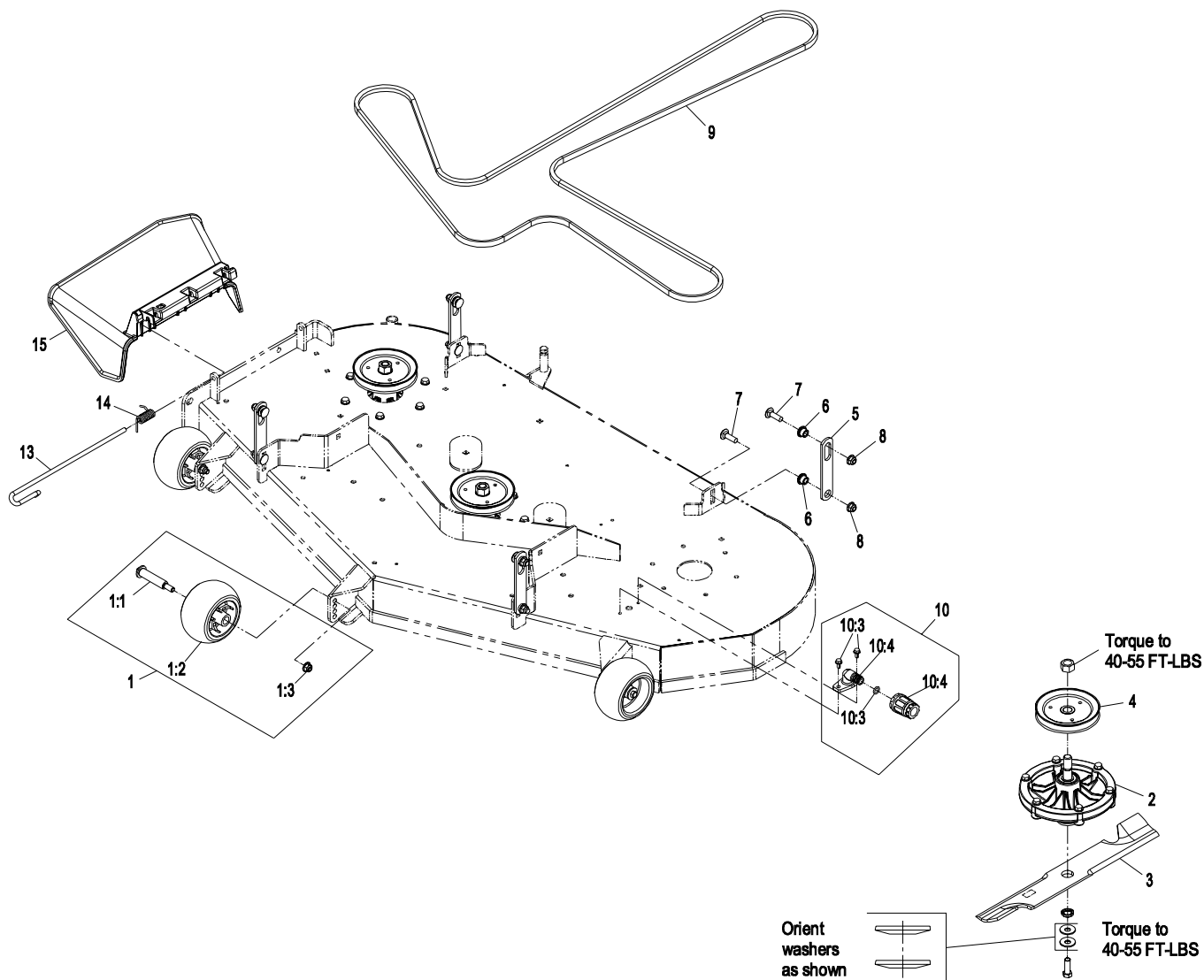
Item	Part No.	Description	Qty.
16	3231-28	Bolt, Carriage 3/8-16 x 1 1/4	4
17	109-3449	Shield, Belt	2
18	3230-23	Bolt, Carriage 5/16-18 x 3/4 Short Neck .	6
19	78-7170	Nut, Push 5/16.....	4
20	104-8300	Nut, Nyloc 5/16-18 Flg	12
21	109-5498-03	Baffle, Discharge	1
22	110-6691	Decal, Danger.....	2
23	109-6459	Decal, Belt Shield Warning	2
24	109-6033	Decal, Deck 52	1
25	109-6035	Decal, Belt Routing.....	1
26	109-6036	Decal, Anti-Scalp Roller	1
27	93-7009	Decal, Danger.....	1
28	322-2	Screw, HH 5/16-18 x 5/8.....	6
29	109-6625	Decal, Hole Cover.....	3
30	1-303520	Decal, Trivantage.....	1
▲31	109-6256	Asm,52 Deck Complete	1

Exmark black touch up spray paint – gloss black.

Exmark red touch up paint (spray paint - P/N 1-850337 - .6 oz liquid bottle - P/N 103-9140).

▲ Includes all item shown on pages 5, 6 & 7. Does not include struts or strut hardware not attaching struts to decks.

52" DECK GROUP (Continued)



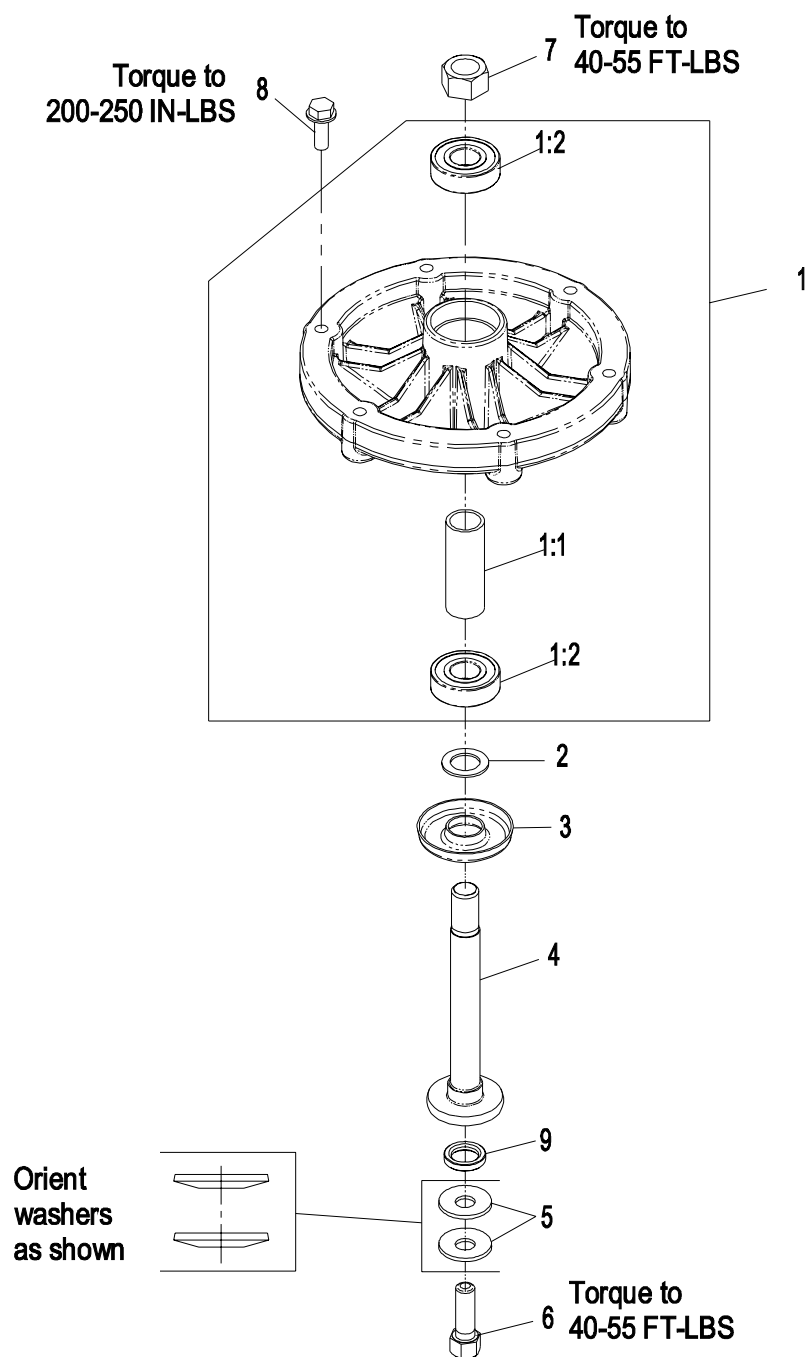
Item	Part No.	Description	Qty.
1	109-6388	Kit, Anti-Scalp Roller	3
1:1	112-3977	Bolt, Shoulder	1
1:2	1-603299	Roller, Anti-Scalp	1
1:3	104-8301	Nut, Nyloc 3/8-16 Flg	1
2	109-6394	Asm, Cutter Housing Complete.....	3
3	103-6402	Blade, Notched 18.0	3
■	109-6390	Blade, Mulch	3
	109-6392	Blade, High Lift	3
4+	109-3671	Sheave, Blade Drive	3
5	109-3410	Hanger, Deck.....	4
6	103-3900	Spacer, Strut.....	8

Item	Part No.	Description	Qty.
7	3231-28	Bolt, Carriage 3/8-16 x 1 1/4	8
8	104-8301	Nut, Nyloc 3/8-16 Flg	8
9	109-3661	Belt	1
10	109-6393	Kit, Washout Port.....	1
10:1	95-2747	Fitting, Washout Port	1
10:2	46-6290	O-Ring	1
10:3	93-6083	Screw, HWH 1/2-20 x 1/2 Taptite.....	2
10:4	95-3270	Connector, Hose.....	1
13	109-5152	Pin, Chute.....	1
14	109-6886	Spring	1
15	109-5151	Chute, Deflector.....	1

Exmark red touch up paint (spray paint - P/N 1-850337 - .6 oz liquid bottle - P/N 103-9140).

- ✚ Apply Mobil HTS grease (P/N 103-5217 1.5 oz packet) (or a food-grade anti-seize) between the spindles & sheaves. DO NOT use a copper or nickel based anti-seize.
- Requires installation of Micro-Mulch accessory for proper mulching. Mulch kit P/N 109-5982.

109-6394 CUTTER HOUSING ASSEMBLY

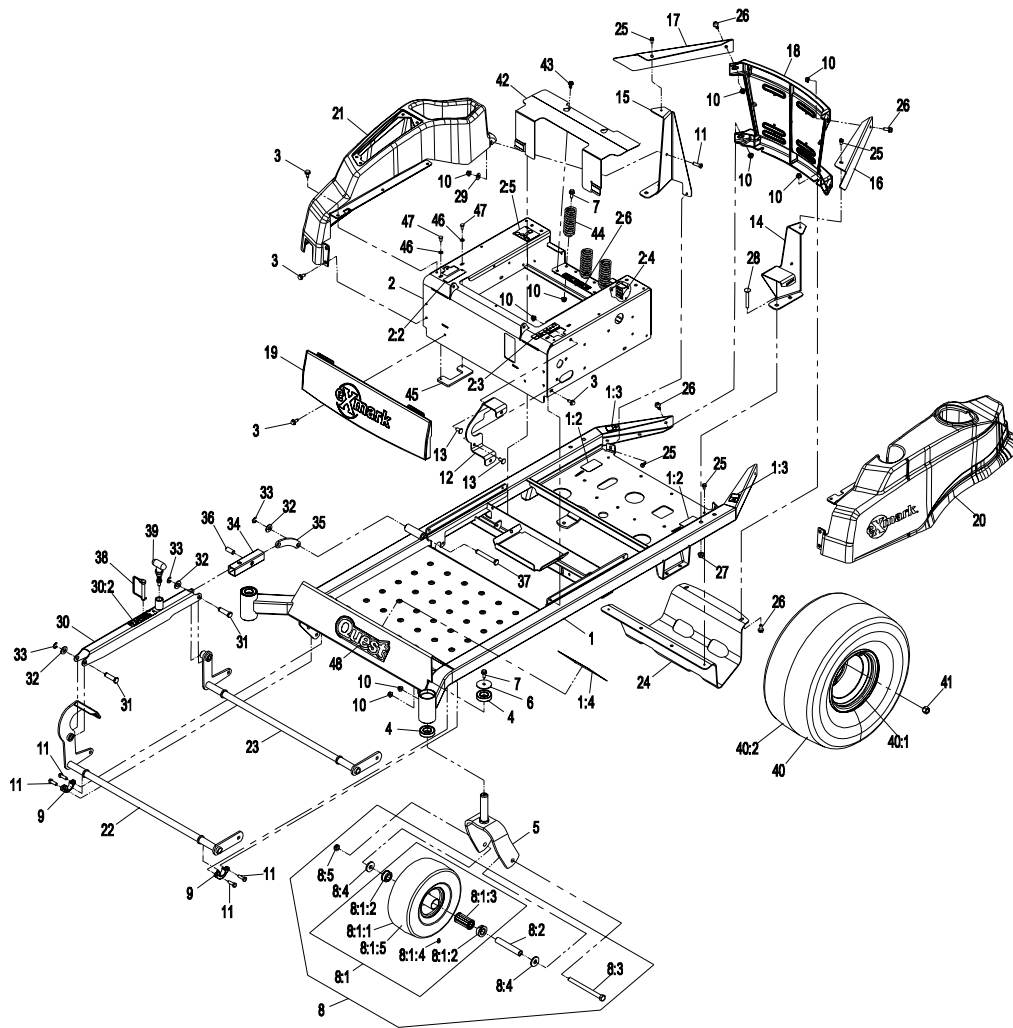


Item	Part No.	Description	Qty.
1	109-5242	Asm, Cutter Housing.....	1
1:1	62-3661	Spacer, Bearing	1
1:2	100-1048	Bearing, Ball	2
2	80-4380	Spacer	1
3	80-4360	Shield, Bearing	1
4	80-4341	Spindle, Shaft	1

Item	Part No.	Description	Qty.
5	3290-465	Washer, Spring Disk	2
6	26-0671	Screw, Blade	1
7	3219-6	Nut, Hex 5/8-18.....	1
8	32144-41	Screw, HWH 3/8-16 x 7/8 Taptite.....	6
9	109-6857	Bushing	1

- ✚ Apply Mobil HTS grease (P/N 103-5217 1.5 oz packet) (or a food-grade anti-seize) between the spindle & bearings. DO NOT use a copper or nickel based anti-seize.

FRAME GROUP



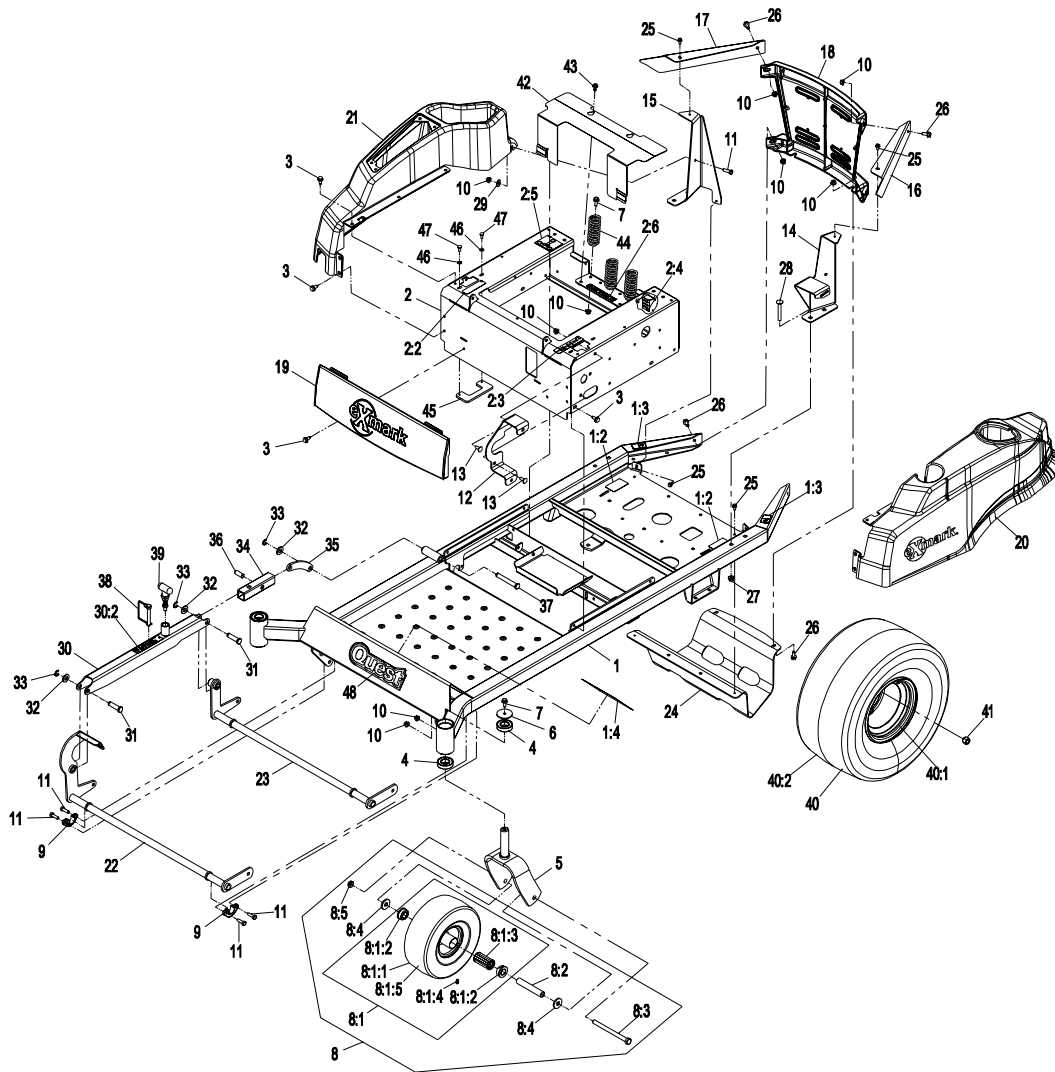
Item	Part No.	Description	Qty.
1	109-6257	Asm, Frame W/ Decal	1
1:2	109-6008	Decal, Drive Release	2
1:3	106-5517	Decal, Surface, Hot	2
1:4	109-6013	Decal, Safety Warning	1
2	109-6258	Asm, Seat Box W/ Decals	1
2:2	99-8936	Decal, Control, Motion	1
2:3	109-6009	Decal, Control/Brake	1
2:4	109-6011	Decal, Fuse Block	1
2:5	109-6014	Decal, Belt Routing	1
2:6	109-6210	Decal, Danger	1
3	32144-70	Screw, HWH 5/16-18 x 3/4 TF	16
4	109-3678	Bearing, Ball	4
5	109-6218-01	Wld, Caster Fork	2
6	109-3724	Washer	2
7	3234-47	Screw, HH FLG 5/16-18 x 3/4	5
8	109-6405	Asm, Caster Wheel	2
8:1	105-1863	Asm, Caster Wheel W/Bearings	2
8:1:1	105-1864	Tire	1
8:1:2	62-5580	Bearing	2
8:1:3	83-4740	Bearing	1

8:1:4	302-5	Zerk 1/4-28 Str Thrd Forming	1
8:1:5	93-4244	Tube, Inner	1
8:2	104-3667	Spanner, Wheel	2
8:3	325-20	Screw, HH 1/2-13 x 6	2
8:4	92-2651	Washer	2
8:5	3296-45	Nut, Nyloc 1/2-13 Thin	1
9	109-3667	Bearing, Flange	4
10	104-8300	Nut, Nyloc 5/16-18 Flg	21
11	322-5	Screw, HH 5/16-18 x 1	10
12	109-6045-03	Bracket, Tank Mount	1
13	3230-23	Bolt, Carriage 5/16-18 x 3/4, Short Neck	2
14	109-6867-01	Bracket, Rear Tank (LH)	1
15	109-3406-01	Bracket, Rear Console (RH)	1
16	109-3381-01	Guard, Engine (LH)	1
17	109-3391-01	Guard, Engine (RH)	1
18	109-5363-01	Casting, Rear	1
19	109-3709	Panel, Front	1
20	109-3707	Fender, Exmark (LH)	1
21	109-3708	Fender, Exmark (RH)	1

Exmark black touch up spray paint – gloss black.

Exmark red touch up paint (spray paint - P/N 1-850337 - .6 oz liquid bottle - P/N 103-9140).

FRAME GROUP (Continued)



Item	Part No.	Description	Qty.
22	109-3421-01	Wld, Shaft Front.....	1
23	109-3422-01	Wld, Shaft Rear.....	1
24	109-5392-03	Guard, Muffler.....	1
25	9266714	Screw, HWH 1/4-20 x .50.....	6
26	3234-5	Screw, HH FLG 5/16-18 x 3/4	6
27	104-8301	Nut, Nyloc 3/8-16 Flg	4
28	3231-9	Bolt, Carriage 3/8-16 x 2 3/4	4
29	3256-3	Washer, 5/16 Std	2
30	109-6396	Asm, Height Adjust W/ Decal	1
30:2	109-6010	Decal, Cut Height.....	1
31	109-5819	Pin, Clevis.....	2
32	3256-26	Washer, 1/2 SAE	3
33	32120-47	Ring, Retaining	3
34	109-5822	Stop, Height Adjust	1
35	109-5814	Arm, Float Link.....	1
36	109-5818	Pin, Pivot.....	1
37	109-6172	Pin, Clevis.....	1

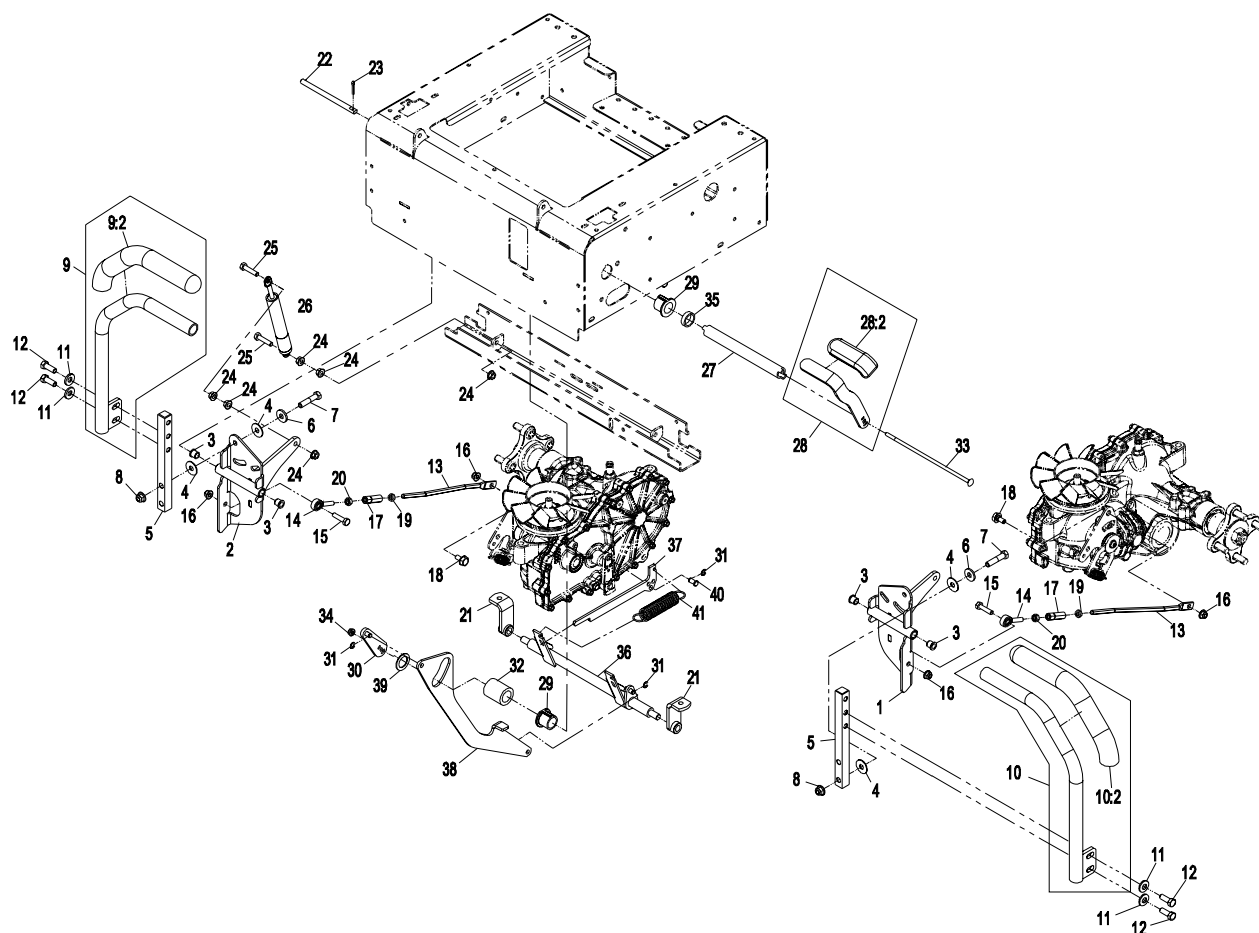
Item	Part No.	Description	Qty.
38	93-4696	Pin, Hitch	1
39+	109-6177	Pin, Spring.....	1
40	109-5486	Asm, Wheel And Tire (48" Only)	2
40	109-5268	Asm, Wheel And Tire (52" Only)	2
40:1	109-5487	Wheel (48" Only).....	1
40:1	109-5270	Wheel (52" Only).....	1
40:2	109-5488	Tire, 20 X 8-8 (48" Only)	1
40:2	109-5269	Tire, 20 X 10-8 (52" Only)	1
41	242-50	Nut, Lug 1/2-20	8
42	109-6190-03	Cover, Hydro Fan	1
43	99-6810	Screw, HH 1/4-20 x 5/8.....	2
44	92-7054	Spring, Compression	3
45	109-6214	Stop, Motion Control	2
46	1-303435	Washer, Spring Disk 1w/4.....	4
47	321-2	Screw, HH 1/4-20 x 1/2.....	4
48	109-6280	Decal, Quest Logo	1

Exmark black touch up spray paint – gloss black.

Exmark red touch up paint (spray paint - P/N 1-850337 - .6 oz liquid bottle - P/N 103-9140).

✚ Use Pro-Lock, Nut Type (P/N 1-840022, .5ml tube) on Spring Pin Item #39.

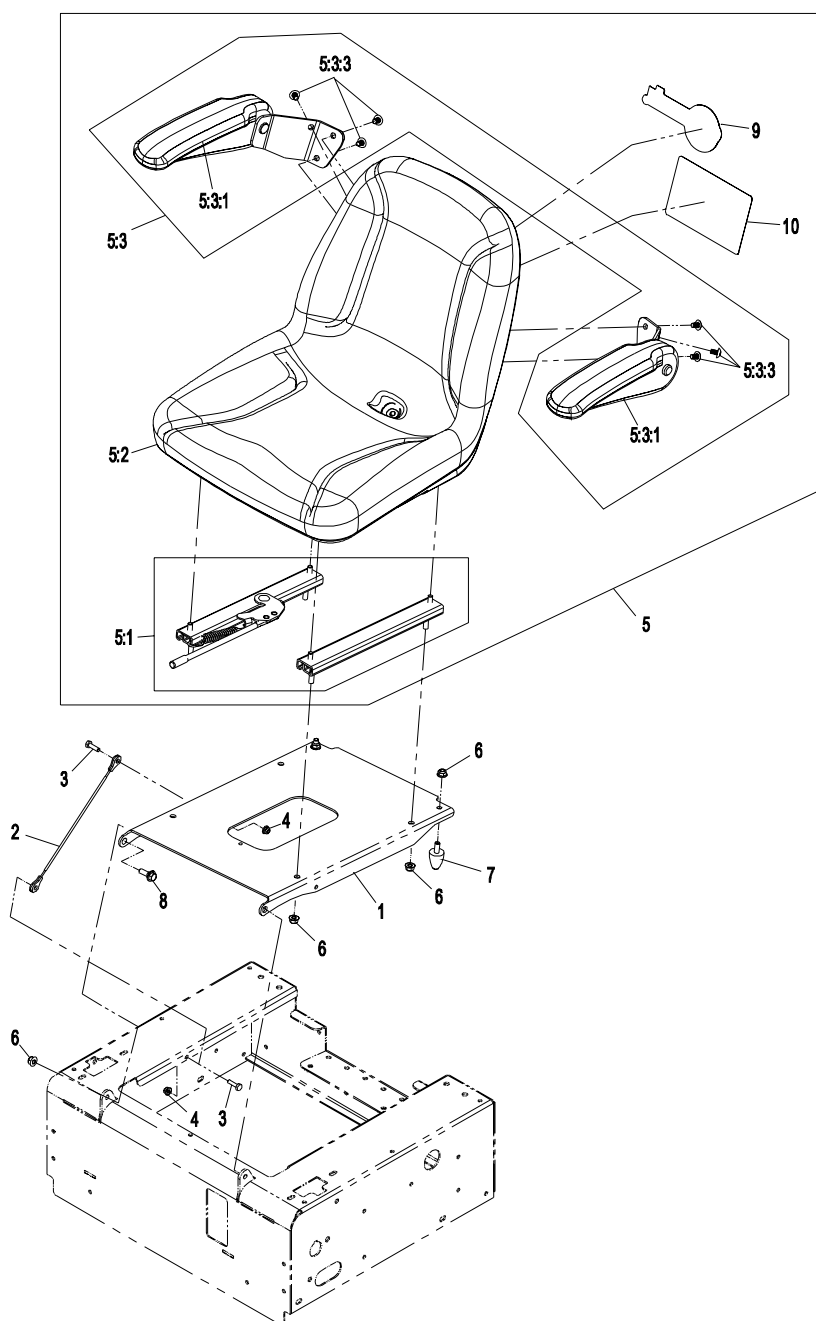
MOTION CONTROL GROUP



Item	Part No.	Description	Qty.
1	109-6915	Wld, Motion Control Pivot (LH)	1
2	109-6914	Wld, Motion Control Pivot (RH)	1
3	103-9928	Bearing	4
4	52-2900	Washer	8
5	109-3689	Post, Lever Mount.....	2
6	5-0838	Washer	4
7	323-9	Screw, HH 3/8-16 x 1 3/4	4
8	104-8301	Nut, Nyloc 3/8-16 Flg	4
9	109-6197	Asm, Lever W/Grip (RH)	1
9:2	109-5192	Grip, Control Lever.....	1
10	109-6202	Asm, Lever W/Grip (LH).....	1
10:2	109-5192	Grip, Control Lever.....	1
11	98-5975	Washer, Spring Disk 3/8.....	4
12	323-6	Screw, HH 3/8-16 x 1	4
13	109-3414	Rod, Steering.....	2
14	2411-53	Balljoint LH.....	2
15	322-6	Screw, HH 5/16-18 x 1 1/4	2
16	104-8300	Nut, Nyloc 5/16-18 Flg	4
17	109-3728	Nut, Rod Adjustment.....	2
18	37-8771	Screw, Shoulder 5/16-18 x 5/8	2
19	3220-2	Nut, Jam 5/16-24	2
20	3220-20	Nut, Jam 5/16-24	2

Item	Part No.	Description	Qty.
21	109-6220	Wld, Brake Pivot	2
22	109-3705	Pin, Control Pivot	2
23	3272-10	Pin, Cotter 1/8 x 3/4	2
24	32128-20	Nut, Whizlock 5/16-18.....	12
25	1-403180	Screw, HH 5/16-18 x 1 1/4 Sp.....	4
26	109-5957	Damper, Motion Control.....	2
27	109-5825	Tube, Brake Pivot	1
28	109-5918	Asm, Lever W/Grip	1
28:2	1-633268	Grip, Brake Lever.....	1
29	107-7581	Bushing	2
30	109-5824	Wld, Bellcrank.....	1
31	701197	E-Ring	4
32	109-5834	Spacer	1
33	109-5868	Bolt, Carriage 1/4-20 x 9	1
34	104-7201	Nut, Nyloc 1/4-20 Flg	1
35	109-5914	Spacer	1
36	109-5828	Wld, Brake Shaft.....	1
37	109-6907	Plate, Spring Anchor.....	2
38	109-5833	Arm, Brake.....	1
39	99-4958	Spacer	1
40	109-6887	Pin, Clevis 5/16 x 5/8	2
41	1-603693	Spring	2

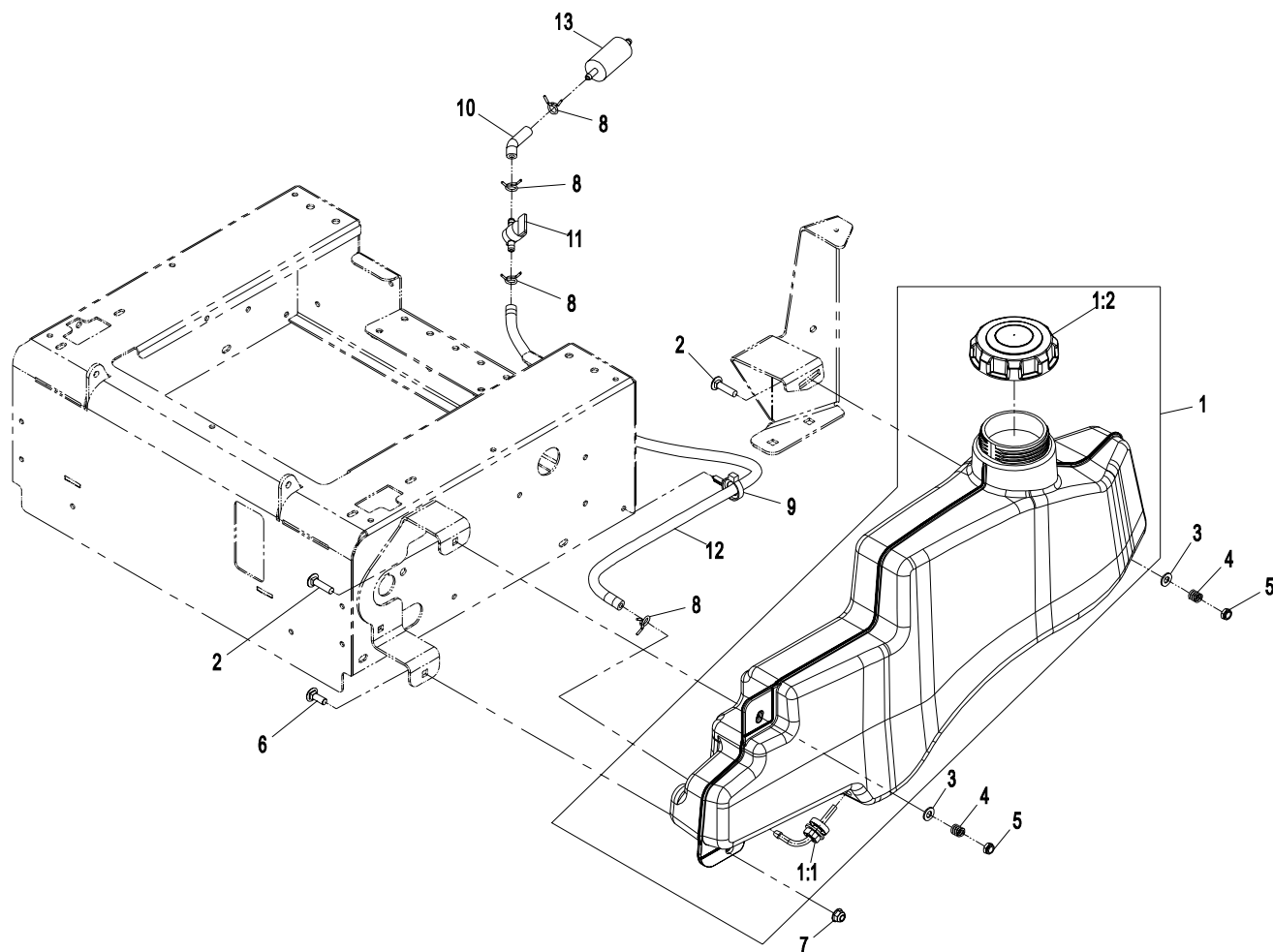
SEAT GROUP



Item	Part No.	Description	Qty.
1	109-6916	Asm, Seat Plate	1
2	109-2628	Cable-Stop, Seat.....	1
3	321-5	Screw, HH 1/4-20 x 7/8	2
4	104-7201	Nut, Nyloc 1/4-20 Flg	2
5	109-6399	Asm, Seat W/Decals	1
5:1	107-1880	Kit, Seat Tracks.....	1
5:2	109-6382	Seat	1
5:3	108-6163	Armrest Kit.....	1

Item	Part No.	Description	Qty.
5:3:1	110-6569	LH Armrest Kit	1
5:3:2	110-6570	RH Armrest Kit.....	1
5:3:3	108-6179	Screw, Button Head 5/16-18 x 1/2	6
6	104-8300	Nut, Nyloc 5/16-18 Flg	8
7	103-9376	Bumper-Seat	2
8	27-0410	Screw, Shoulder 5/16-18 x 1 Sp.....	1
9	103-3999	Decal, Exmark Logo.....	1
10	109-6016	Decal, Service Aid	1

FUEL GROUP

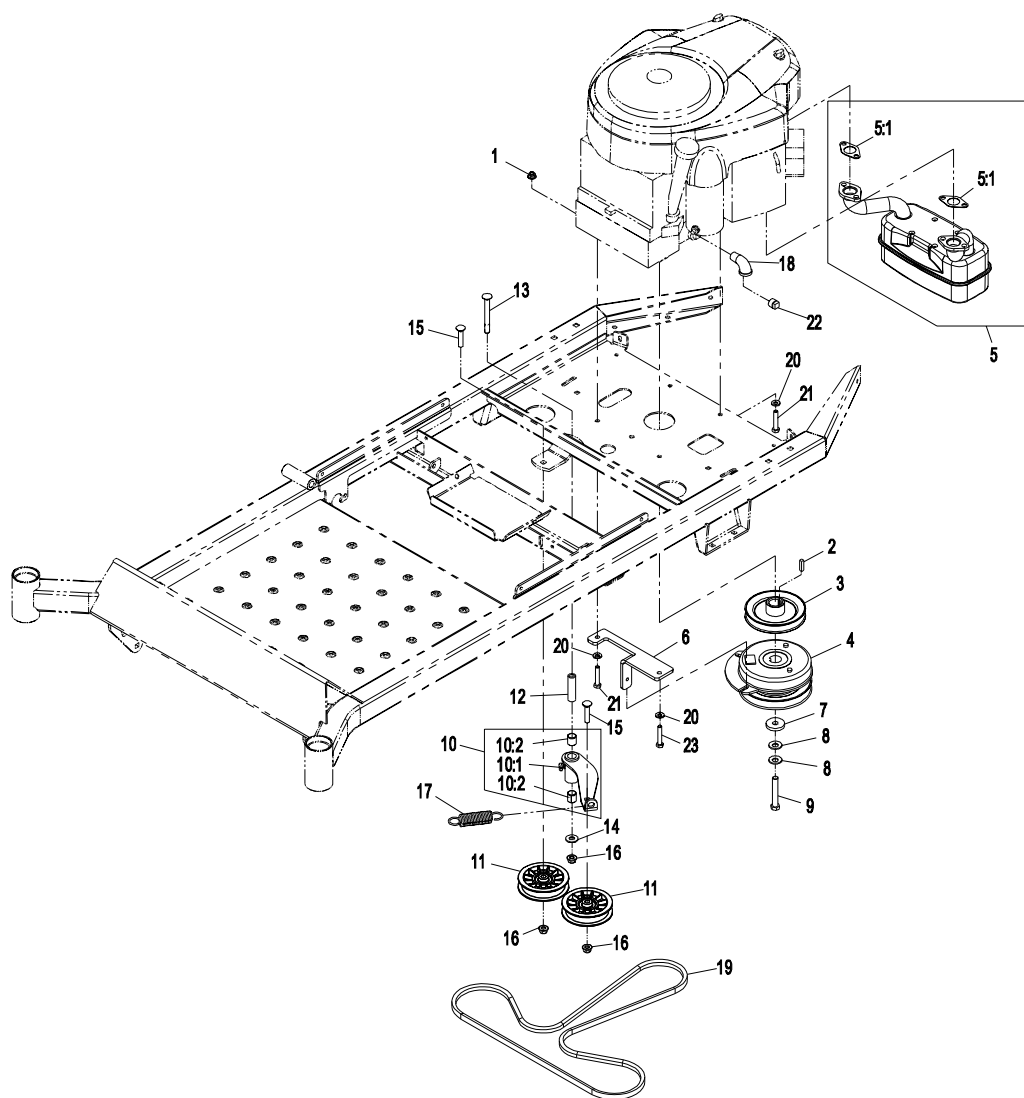


Item	Part No.	Description	Qty.
1	109-5510	Asm, Fuel Tank.....	1
1:1	103-2605	Fitting, Fuel Bulkhead W/Strainer.....	1
	103-2784	O-Ring.....	1
1:2	109-0346	Cap, Fuel.....	1
2	3230-3	Bolt, Carriage 5/16-18 x 1 1/4.....	2
3	3256-23	Washer, 5/16 SAE.....	2
4	1-633349	Spring, Compression.....	2
5	3296-47	Nut, Nyloc 5/16-18 Thin.....	2

Item	Part No.	Description	Qty.
6	3230-16	Bolt, Carriage 5/16-18 x 7/8.....	1
7	104-8300	Nut, Nyloc 5/16-18 Flg.....	1
8	1-303077	Clamp, Fuel Line.....	4
9	105-1853	Clamp, Fuel Line.....	1
10	109-0304	Hose, Fuel Line 2 1/2".....	1
11	1-603770	Valve, Fuel.....	1
12	109-0286	Hose, Fuel Line 35".....	1
13♦	Briggs & Stratton Part No. 695666	Fuel Filter.....	1

♦ Refer to Engine Owner's manual. (Fuel filter **Must** be 30 Micron).

ENGINE GROUP



Item	Part No.	Description	Qty.
1	104-8300	Nut, Nyloc 5/16-18 Flg	4
2	5-7280	Key, Machine 1/4 SQ x 1.....	1
3	109-3386	Sheave	1
4	110-6766	Clutch-Electric.....	1
5	109-6402	Asm, Muffler W/Gaskets.....	1
5:1	104-3226	Gasket	2
6	109-3694-03	Anchor, Clutch	1
7	1-543610	Washer	1
8	1-603610	Washer, Spring Disk 7/16.....	2
9◆	3212-11	Screw, HH 7/16-20 x 2 3/4	1
10	109-5259	Asm, Idler Arm W/Bearings	1
10:1	302-40	Zerk, 90° 1/4-28	1
10:2	1-513034	Sleeve, Bearing.....	2

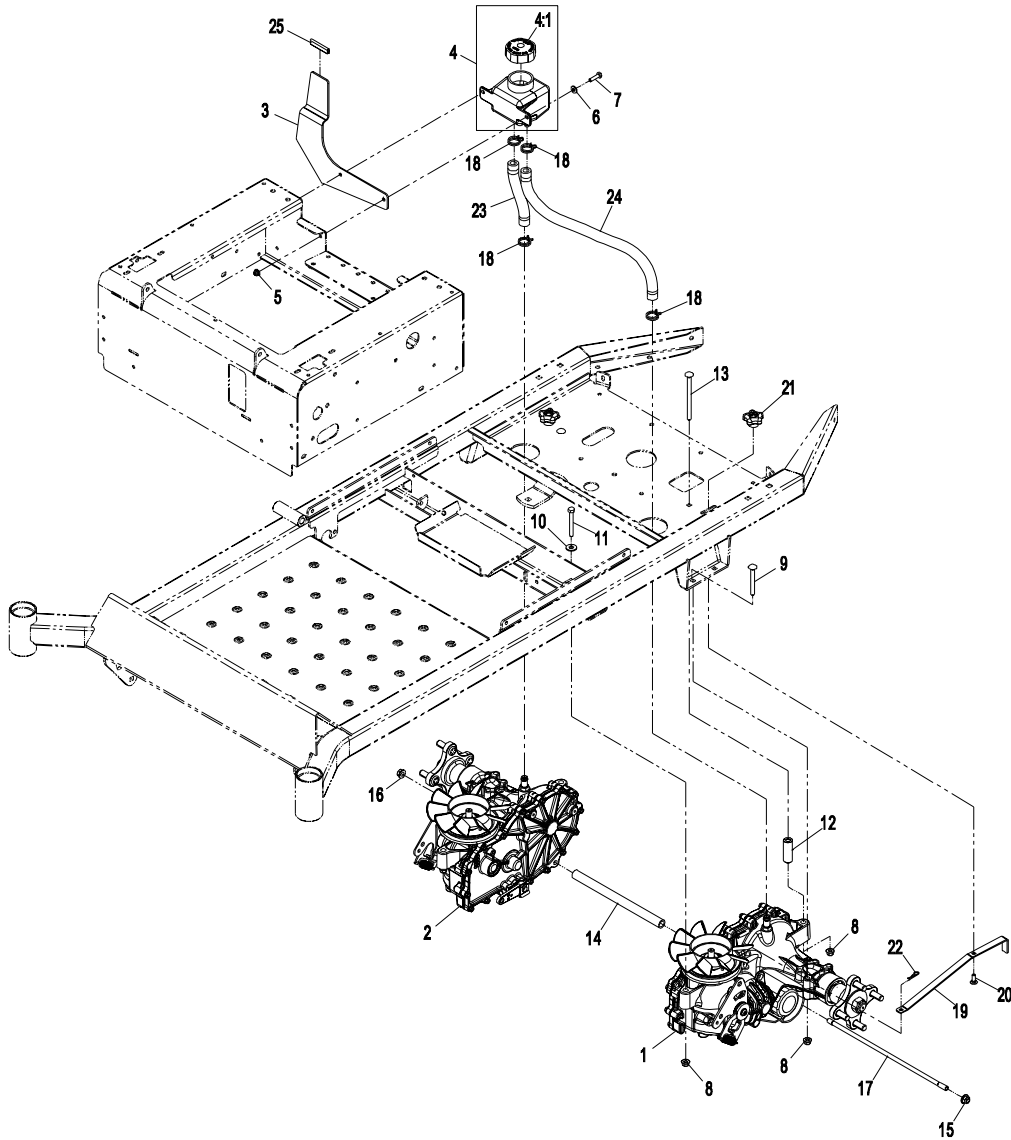
Item	Part No.	Description	Qty.
11	109-3397	Pulley, Flat Idler 3.50 Dia.	2
12	1-603384	Bushing, Pivot Idler.....	1
13	3231-11	Bolt, Carriage 3/8-16 x 3 1/2	1
14	3256-4	Washer, 3/8 Std.....	1
15	3231-5	Bolt, Carriage 3/8-16 x 1 3/4	2
16	104-8301	Nut, Nyloc 3/8-16 Flg	3
17	1-603402	Spring	1
18▼	1-403124	Elbow, 90°	1
19	109-3388	Belt	1
20	1-303334	Washer, Spring Disk 5/16	4
21	322-9	Screw, HH 5/16-18 x 1 3/4	3
22▼	281-2	Plug, Pipe	1
23	322-10	Screw, HH 5/16-18 x 2.....	1

Exmark black touch up spray paint – gloss black.

▼ Use a Teflon Pipe Sealant or equivalent on threads.

◆ Use Pro-Lock, Nut Type (P/N 1-840022, .5ml tube) on clutch bolt.

TRANSAXLE GROUP

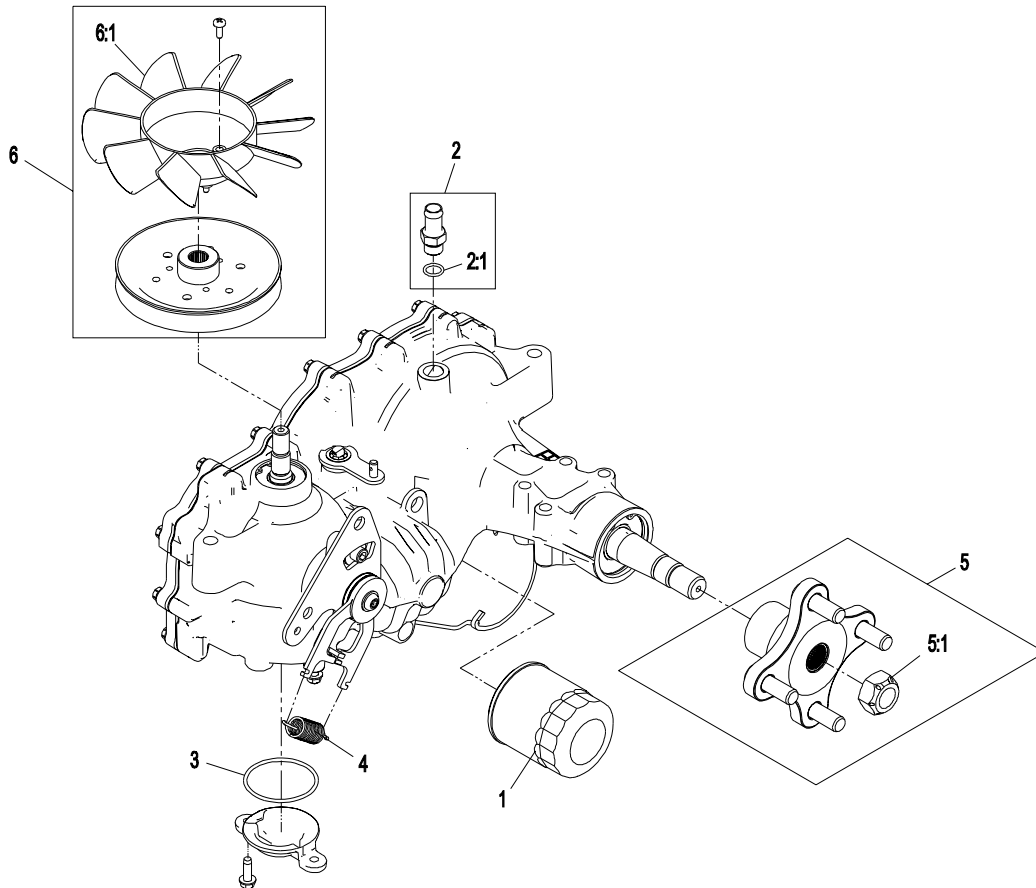


Item	Part No.	Description	Qty.
1	109-3372	Asm, Transaxle (LH)	1
2	109-3371	Asm, Transaxle (RH).....	1
3	109-6570-03	Bracket, Fender Support	1
4	109-2250	Tank, Hydraulic.....	1
4:1	109-3320	Cap, Hydraulic Reservoir	1
5	104-7201	Nut, Nyloc 1/4-20 Flg	2
6	3256-22	Washer, 1/4 SAE	2
7	321-6	Screw, HH 1/4-20 x 1	2
8	104-8300	Nut, Nyloc 5/16-18 Flg	8
9	3230-9	Bolt, Carriage 5/16-18 x 2 3/4.....	4
10	3256-3	Washer, 5/16 Std	2
11	322-12	Screw, HH 5/16-18 x 2 1/2	2
12	109-3652	Spacer	2

Item	Part No.	Description	Qty.
13	3230-30	Bolt, Carriage 5/16-18 x 4 1/2	2
14	109-3710	Tube, Spacer	1
15	104-8301	Nut, Nyloc 3/8-16 Flg	1
16	3290-357	Nut, Whizlock 3/8-16.....	1
17	109-3711	Rod, Tension	1
18	109-3322	Clamp, Hose.....	4
19	109-5395	Arm, Hydro Bypass	2
20	3229-1	Bolt, Carriage 1/4-20 x 3/4	2
21	108-6402	Knob	2
22	1-806003	Hairpin, Cotter	2
23	109-5577	Hose, Hydraulic	1
24	109-5578	Hose, Hydraulic	1
25	109-2985	Trim,.13 X 2.0 Edge.....	1

Exmark black touch up spray paint – gloss black.

TRANSAXLE ASSEMBLY



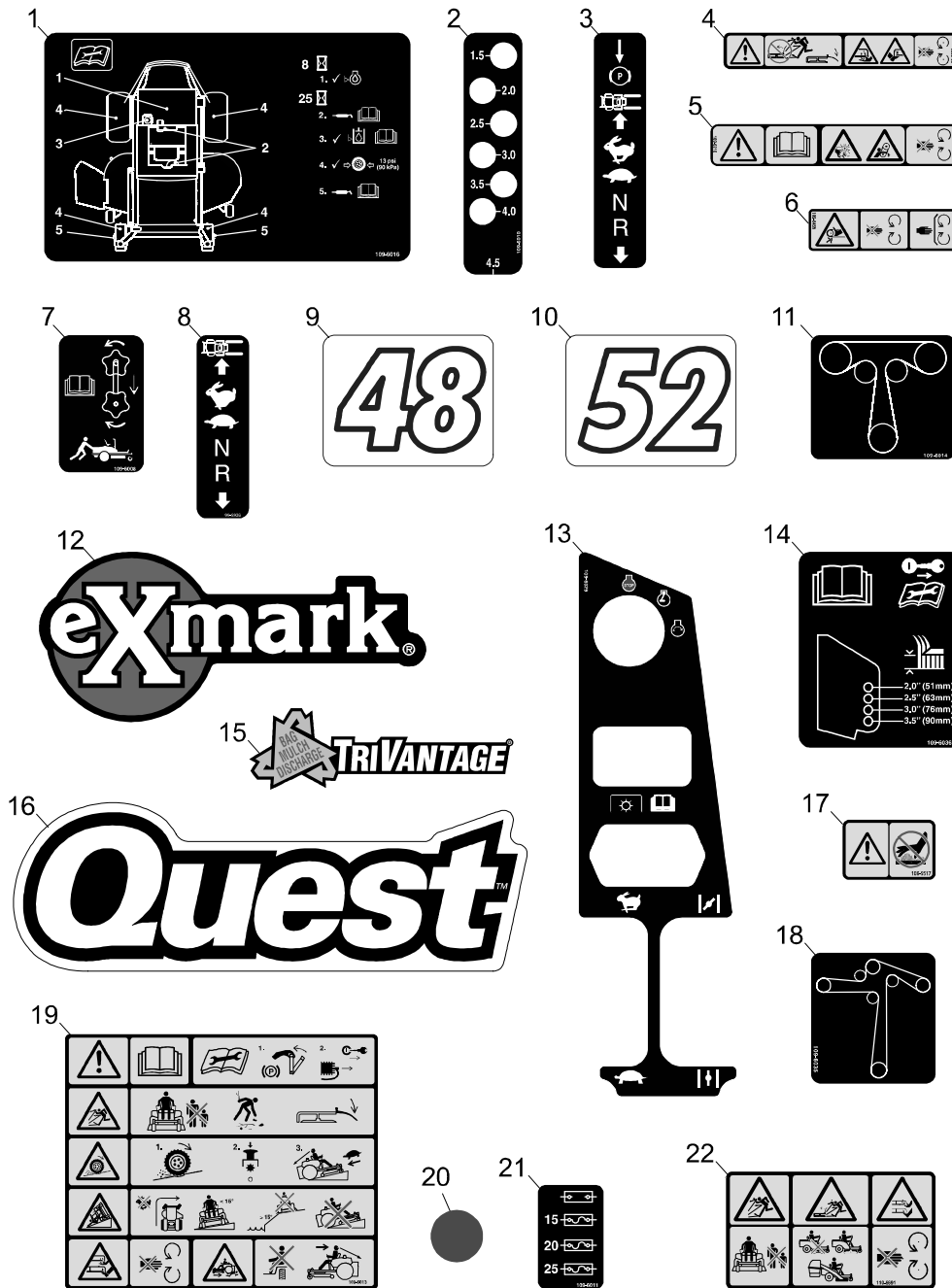
Item	Part No.	Description	Qty.
1	109-3321	Filter, Hydraulic.....	1
2	109-3278	Adapter, Straight.....	1
2:1	1-603921	O-Ring, SAE #6	1
3	109-3540	O-Ring, Charge Seal Cover	1
4	109-5592	Spring	1

Item	Part No.	Description	Qty.
5	109-5939	Kit, Hub.....	1
5:1	109-3536	Nut, Hub	1
6	109-5938	Kit, Fan And Pulley	1
6:1	109-5940	Fan, Hydro.....	1
7■	109-3537	Kit, Complete Seal	1

Note: The above numbers can be used on both right and left hand transaxle assemblies.

■ Not shown

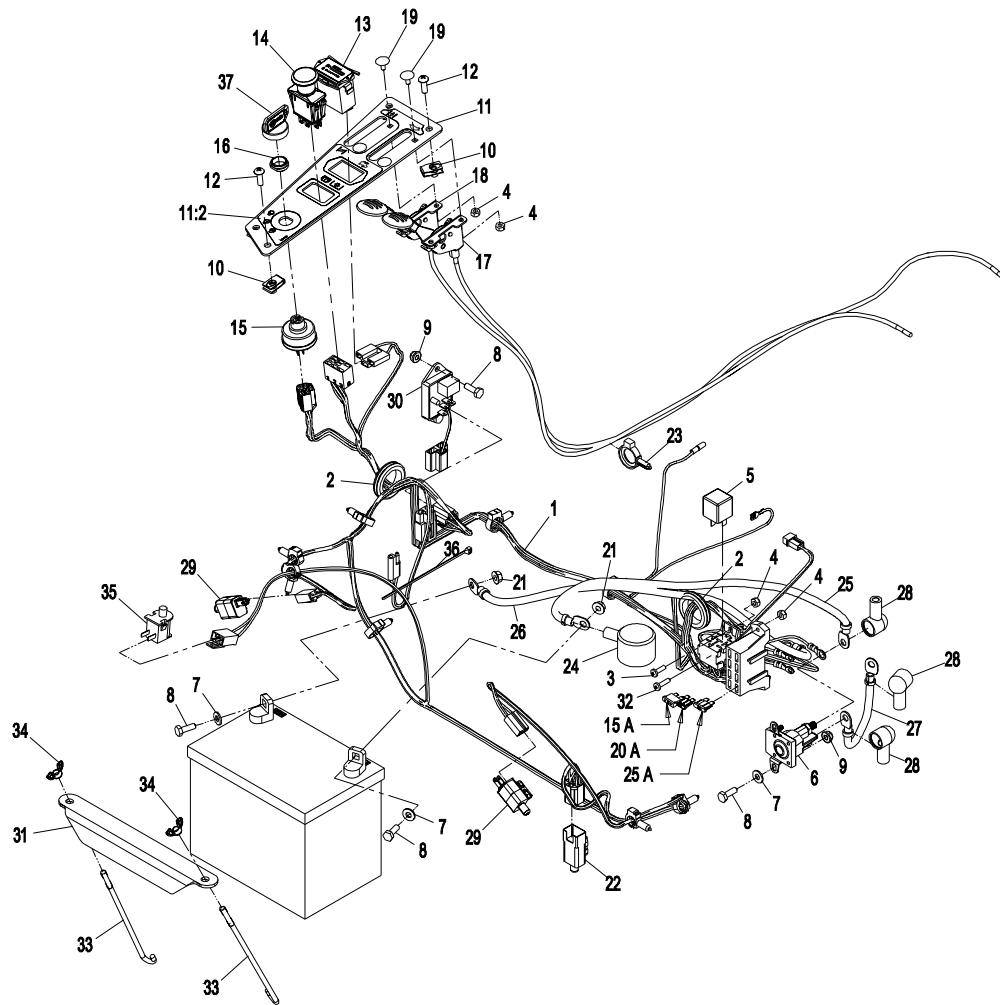
DECAL GROUP



Item	Part No.	Description	Qty.
1	109-6016	Decal, Service Aid.....	1
2	109-6010	Decal, Cut Height.....	1
3	109-6009	Decal, Control/Brake.....	1
4	93-7009	Decal, Danger.....	1
5	109-6210	Decal, Danger.....	1
6	109-6459	Decal, Belt Shield Warning.....	2
7	109-6008	Decal, Drive Release.....	2
8	99-8936	Decal, Motion Control.....	1
9	109-6034	Decal, Deck 48".....	1
10	109-6033	Decal, Deck 52".....	1
11	109-6014	Decal, Belt Routing.....	1
12	103-3999	Decal, Exmark Logo.....	1

Item	Part No.	Description	Qty.
13	109-6029	Decal, Console.....	1
14	109-6036	Decal, Anti-Scalp Roller.....	1
15	1-303520	Decal, Trivantage.....	1
16	109-6280	Decal, Quest Logo.....	1
17	106-5517	Decal, Hot Surface.....	2
18	109-6035	Decal, Belt Routing.....	1
19	109-6013	Decal, Safety Warning.....	1
20	109-6625	Decal, Hole Cover.....	3
21	109-6011	Decal, Fuse Block.....	1
22	110-6691	Decal, Danger.....	2
	109-6735	Decal Kit	

ELECTRICAL GROUP

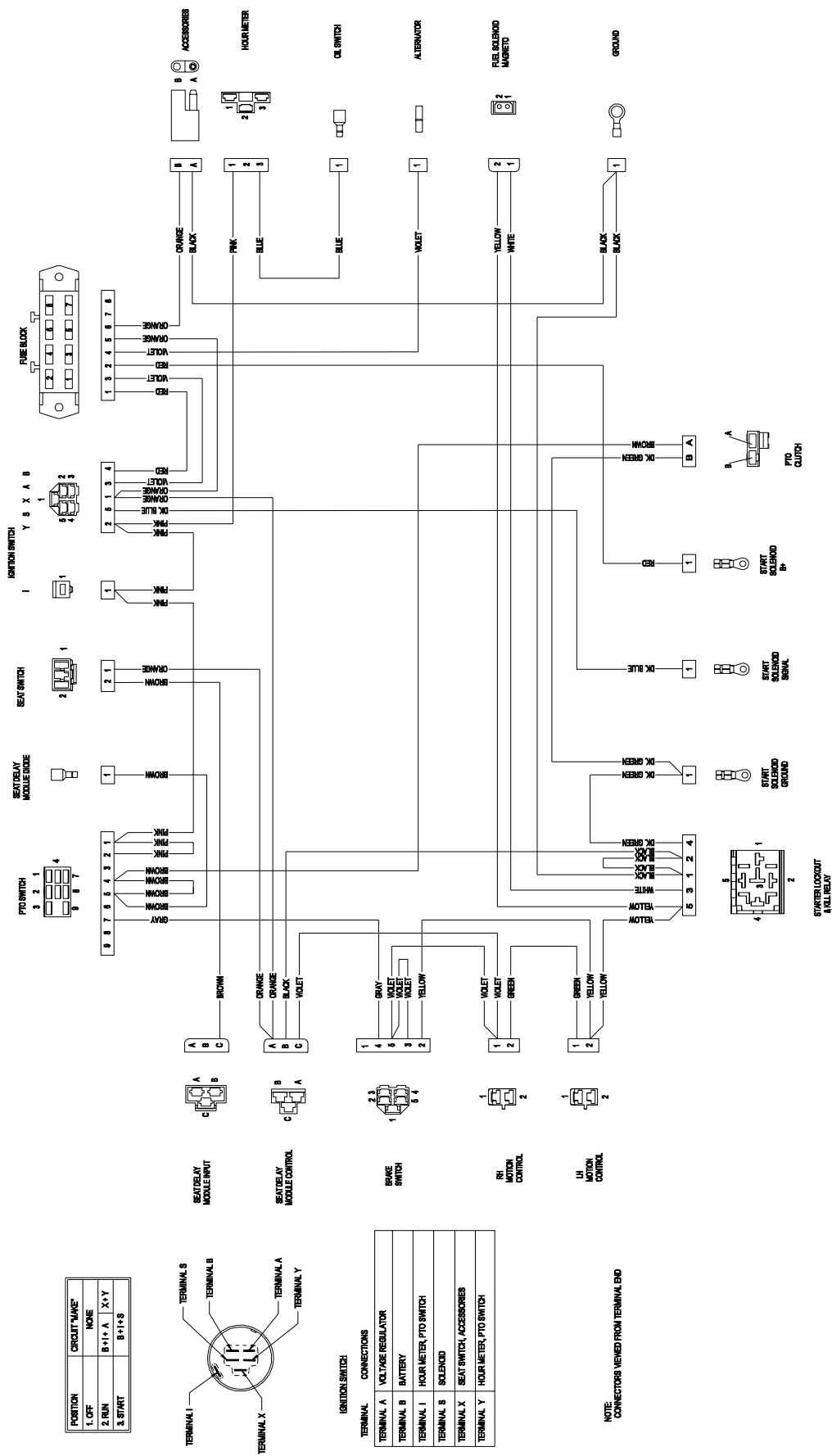


Item	Part No.	Description	Qty.
1	109-5570	Harness	1
2	240-3	Grommet, Rubber	2
3	3290-500	Screw, PPH #10-24 x 5/8	1
4	3296-2	Nut, Nyloc #10-24	7
5	1-643275	Relay, 12VDC 40 Amp	1
6	1-513075	Switch, Solenoid	1
7	3256-22	Washer, 1/4 SAE	4
8	321-4	Screw, HH 1/4-20 x 3/4	6
9	104-7201	Nut, Nyloc 1/4-20 Flg	4
10	107069	Nut, Retainer-Panel 1/4-20.....	4
11	109-6398	Asm, Control Panel W/Decal.....	1
11:2	109-6029	Decal, Console.....	1
12	3258-166	Screw, PPH 1/4-20 x 3/4	4
13	1-513374	Meter, Engine Hours	1
14	103-5221	Switch, PTO.....	1
15	109-4736	Switch, Ignition W/Nut	1
16	103-0498	Nut, Ignition.....	1
17	109-3987	Control, Throttle	1
18	109-5607	Control, Choke.....	1

Item	Part No.	Description	Qty.
19	1-807513	Bolt, Carriage #10-24 x 1/2	4
21	32128-33	Nut, Whizlock 1/4-20.....	2
22	99-7408	Switch.....	1
23	105-1853	Clamp.....	1
24	109-2407	Insulator, Battery +.....	1
25	1-513053	Cable, Battery +.....	1
26	103-0705	Cable, Ground -	1
27	1-633306	Cable, Starter +	1
28	1-543393	Insulator, Solenoid +	3
29	110-6765	Switch.....	2
30	103-5218	Module, Seat Delay	1
31	103-1311-03	Holddown, Battery	1
32	3250-13	Screw, PPH #10-24 x 3/4.....	2
33	1-633651	Bolt, Battery Holddown	2
34	1-543792	Wingnut, Nyloc 1/4-20.....	2
35	82-2190	Switch.....	1
36	1-303287	Tie, Cable 5 1/2 (Small)	1
37	103-2106	Key, Exmark Logo	1
	1-603511	Key, Ignition.....	1

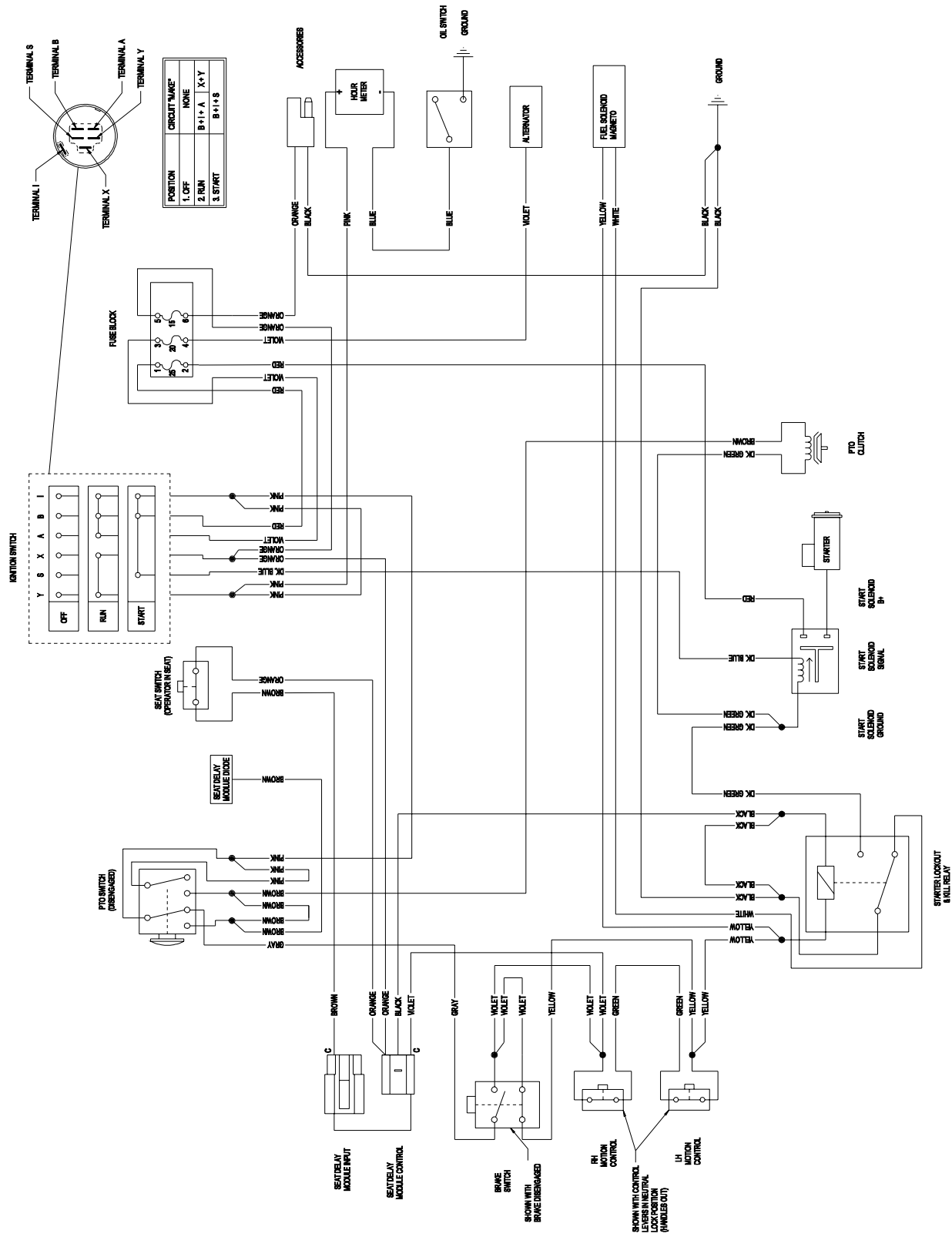
- ◆ Use dielectric grease on all wiring harness connectors
- Exmark black touch up spray paint – gloss black.

ELECTRICAL DIAGRAM



NOTE:
CONNECTORS VIEWED FROM TERMINAL END

ELECTRICAL SCHEMATIC



NOTES

NOTES

SERVICE RECORD

[illegible]

SEE EXMARK'S COMPLETE LINE OF ACCESSORIES

RIDING ACCESSORIES

CUSTOM RIDE SEAT SUSPENSION SYSTEM
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TRASH CONTAINER
TURF STRIPER
ULTRA VAC COLLECTION SYSTEM
ULTRA VAC QUICK DISPOSAL SYSTEM

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PRINTED IN U.S.A.

