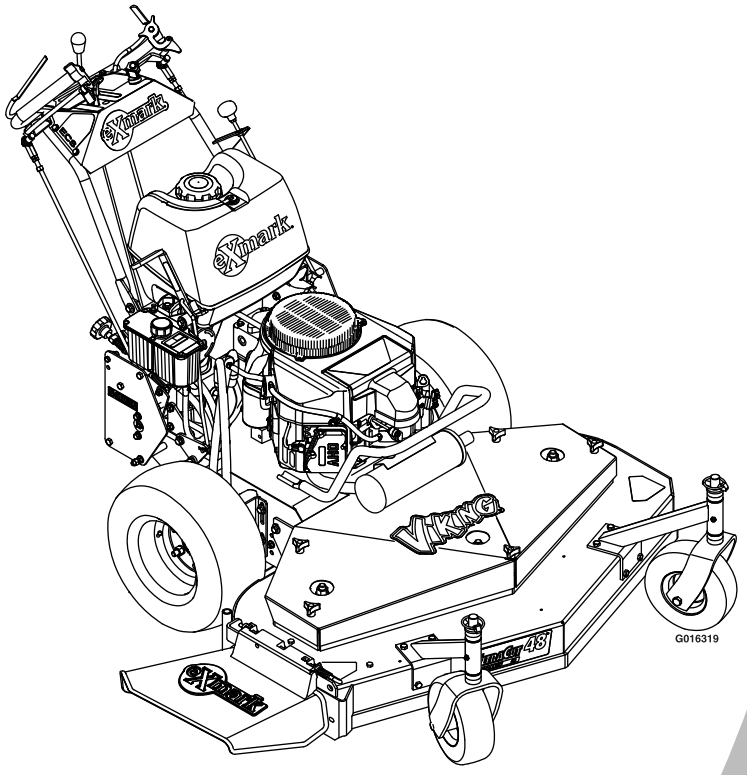
VIKING™ HYDRO

Model No. VH481KA362CA—Serial No. 312000000 and Up

Picture below may not reflect actual product.



Parts Manual

Part No. 4500-952 Rev. A

Ordering Replacement Parts

To order replacement parts, please supply the part number, the quantity, and the description of each part desired.

Understanding Reference Numbers

Each identified part in an illustration has a reference number. The reference number for a part also appears in the parts list, along with other information about the part.

This catalog uses two special reference number formats, one to indicate parts in a service assembly and another to indicate the quantity of a given part in an illustration.

Service Assembly Reference Numbers

Parts in service assemblies have reference numbers in the form a:b. The a represents the reference number of the entire service assembly and the b represents a sequential number unique to each part within the service assembly.

For example, a wheel assembly might be identified by reference number 6, the tire by 6:1, the valve by 6:2, and the wheel by 6:3. When you order the assembly identified by reference number 6, you receive all parts identified by reference numbers 6:1,6:2, and 6:3. However, you may also order any part individually. Reference numbers of this type appear in illustration and in parts lists.

Reference Numbers Indicating Quantity

In an illustration, if a reference number indicates more than one part, the reference number has the form nX y. The n represents the quantity of the part, the X is the multiplication symbol, and the y represents the reference number.

For example, in an illustration, the reference number 2X 37 means that two of the parts identified by reference number 37 are indicated.

List of Abbreviations

AR: as required

ASM: assembly

BBC: blade brake control

BHTF: button head thread forming

CARR: carriage

CCW: counter clockwise

CW: clockwise

DEG: degrees

DPA: Dual Point Adjustment

ECM: electronic control module

EXT: external

FH: flat head

GA: gauge

HD: heavy-duty

HF: hex flange

HH: hex head

HHF: hex head flange

HHFTF: hex head flange thread forming

HJ: hex jam

HLH: hex lag head

HOC: height-of-cut

HSBH: hex socket button head

HSFH: hex socket flat head

HSH: hex socket head

HWH: hex washer head

HWHTF: hex washer head thread forming

HYD: hydraulic

LH: left hand

LP: Liquid Propane

NI: nylon insert

NPTF: national pipe thread fine

PFH: phillips flat head

PPH: phillips pan head

PPHTF: phillips pan head thread forming

PRH: phillips round head

PTH: phillips truss head

PTO: power-take-off

RH: right hand

ROPS: roll-over protection system

RRB: rear roller brush

SFH: slotted fillister head

SHH: slotted hex head

SHWH: slotted hex washer head

SPH: slotted pan head

SQH: square head

SRH: slotted round head

STD: standard

TAP: self tapping

TTH: torx truss head

Touch Up Paint

Exmark black touch up spray paint – gloss black.

Exmark red touch up paint (spray paint – P/N 1-850337 - .6 oz liquid bottle – P/N 103-9140).

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Industrial Park Box 808
Beatrice, NE 68310

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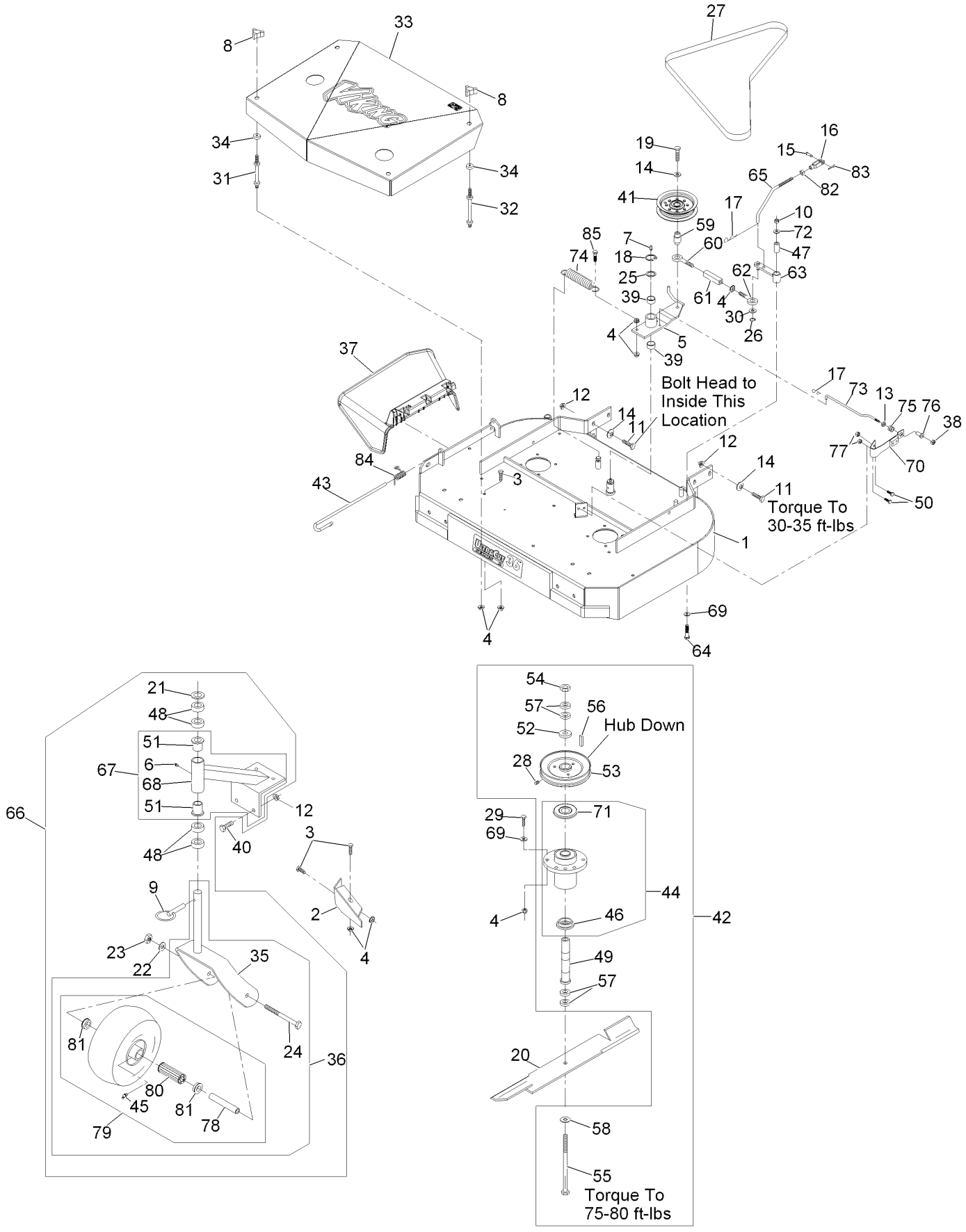


If your Exmark dealer does not have the Exmark part in stock, Exmark will get the parts to the dealer the next business day or the part will be FREE Guaranteed!! (Some restrictions apply. See your participating Exmark Dealer for details.)

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Electrical Assembly 16

Mower Deck Assembly

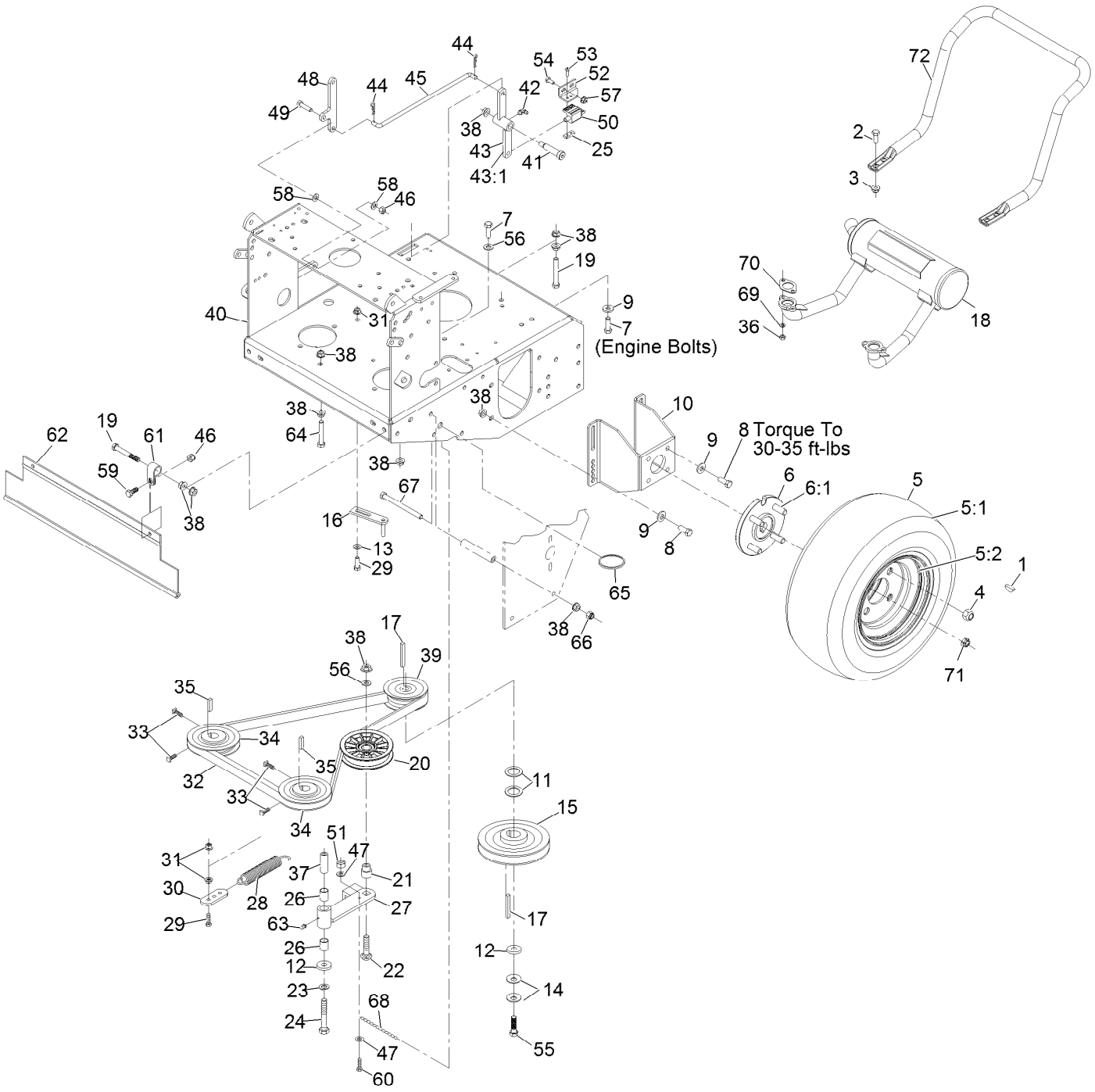


Mower Deck Assembly (continued)

Ref.	Part Number	Qty.	Description
1	103-2312	1	Deck (116-0616-01) W/Decals, Dogleg, & Discharge Deflector
2	1-302189-01	1	Baffle-Dogleg
3	322-2	7	Screw-HH 5/16-18 X 5/8
4	32128-20	22	Nut-Whizlock 5/16-18
5	103-3600	1	Idler Arm ASM
6	302-52	2	Zerk-1/8-27 Str
7	302-19	1	Zerk-1/4-28 Str
8	1-323385	4	Knob-3 Prong
9	1-809020	2	Pin
10	3296-29	1	Nut-Nyloc 5/16-18
11	323-6	8	Screw-HH 3/8-16 X 1
12	3290-357	16	Nut-Whizlock 3/8-16
13	1-323748	1	Ring-Push On
14	98-5975	9	Washer-Spring Disc 3/8
15	1-808280	1	Pin-Clevis 5/16 X 1 49/64
16	1-303105	1	Yoke-Adjustable
17	1-806003	2	Hairpin-Cotter
18	32151-103	1	E-Ring
19	702809	1	Screw-HH
20	103-6584	2	Blade, Notched
20	103-6582	2	Blade, Mulching ■
20	103-6580	2	Blade, Low Lift
20	103-1578	2	Blade, Solid
20	116-5176	2	Blade, Extreme (36)
21	1-513338	2	Washer
22	3253-7	2	Washer-Lock 1/2
23	3217-9	2	Nut-Hex 1/2-13
24	325-20	2	Screw-HH 1/2-13 X 6
25	1-303352	1	Washer-Spindle
26	32120-35	1	E-Ring
27	1-323735	1	Drive Belt (To Blades)
28	3246-18	2	Setscrew-5/16-18 X 3/8 ●
29	322-6	9	Screw-HH 5/16-18 X 1 1/4
30	3256-23	1	Washer-5/16 Sae
31	1-303537	2	Stud-Shield, Belt (Short)
32	1-303536	2	Stud-Shield, Belt (Long)
33	116-2704	1	Asm, Shield (1-302213-01) W/Decals
34	1-323417	4	Washer-Belt Shield
35	1-322145-01	2	Fork
36	103-1236	2	Asm, Caster Wheel Assembly
37	109-5151	1	Deflector-Discharge
38	3296-56	1	Nut-Nyloc 1/4-20 Thin
39	1-323729	2	Sleeve-Bearing
40	323-4	8	Screw-HH 3/8-16 X 3/4
41	116-3626	1	Pulley-Idler
42	103-8387	2	Asm, Cutter Housing Complete
43	109-8854	1	Pin-Chute
44	103-8280	2	Kit, Cutter Housing ▲
45	302-61	2	Zerk-45° 1/4-28
46	103-2535	2	Spacer-Guard Bottom
47	1-403179	1	Tube-Pivot
48	1-303314	8	Spacer-Caster
49	1-323529	2	Tube-Spindle, Short ▲
50	321-4	2	Screw-HH 1/4-20 X 3/4
51	1-303514	4	Bearing-Flanged
52	1-323339	2	Washer
53	1-403183	2	Sheave ▲
54	3219-6	2	Nut-Hex 5/8-18
55	1-800861	2	Screw-Cap, HH
56	1-807267	2	Key-Machine 1/4 X 3/16 X 1 1/4
57	1-323539	8	Spacer-Blade Drive
58	1-513208	2	Washer-Spring Disc 5/8
59	1-303434	1	Bushing-Engagement
60	1-303348	1	Eyebolt-Thread, LH
61	1-303236	1	Body-Turnbuckle
62	1-303238	1	Eyebolt-Thread, RH
63	1-322235	1	Arm-Assist
64	322-10	1	Screw-HH 5/16-18 X 2
65	1-323174	1	Arm-Linkage, Assist
66	103-2281	2	Asm, Caster/Mnt Complete, Weighted
67	103-2296	2	Asm, Caster Wheel Support W/Bearings, Weighted
68	103-2297-01	2	Wld, Caster Wheel Support, Weighted
69	1-303334	9	Washer-Spring Disc 5/16
70	1-324372	1	Pad And Spring ASM
71	103-1330	2	Guard-Bearing Top ▲
72	3256-3	1	Washer-5/16 Std
73	1-323715	1	Rod-Brake
74	1-323071	1	Spring-Extension
75	1-323747	1	Spring-Compression
76	1-323746	1	Spacer-Flanged
77	3296-42	2	Nut-Nyloc 1/4-20
78	1-513547	2	Spacer
79	103-2171	2	Kit, Tire & Wheel Asm W/ Spacer
80	1-513809	2	Bearing
81	1-513810	4	Bushing-Flanged
82	3219-2	1	Nut-Hex 5/16-24
83	3272-5	1	Pin-Cotter 3/32 X 1/2
84	116-0962	1	Spring, Torsion
85	116-3515	1	Screw,HH Special 5/16-18 X 1.25

● Use Pro-Lock, Nut Type (P/N 1-840022, .5ml tube) on threads.
■ Requires installation of mulch kit for proper mulching. See your Exmark dealer for details.
▲ Apply Mobil HTS grease (P/N 103-5217 1.5 oz packet) (or a food-grade anti-seize). See operator s manual for locations.

Engine Deck Assembly

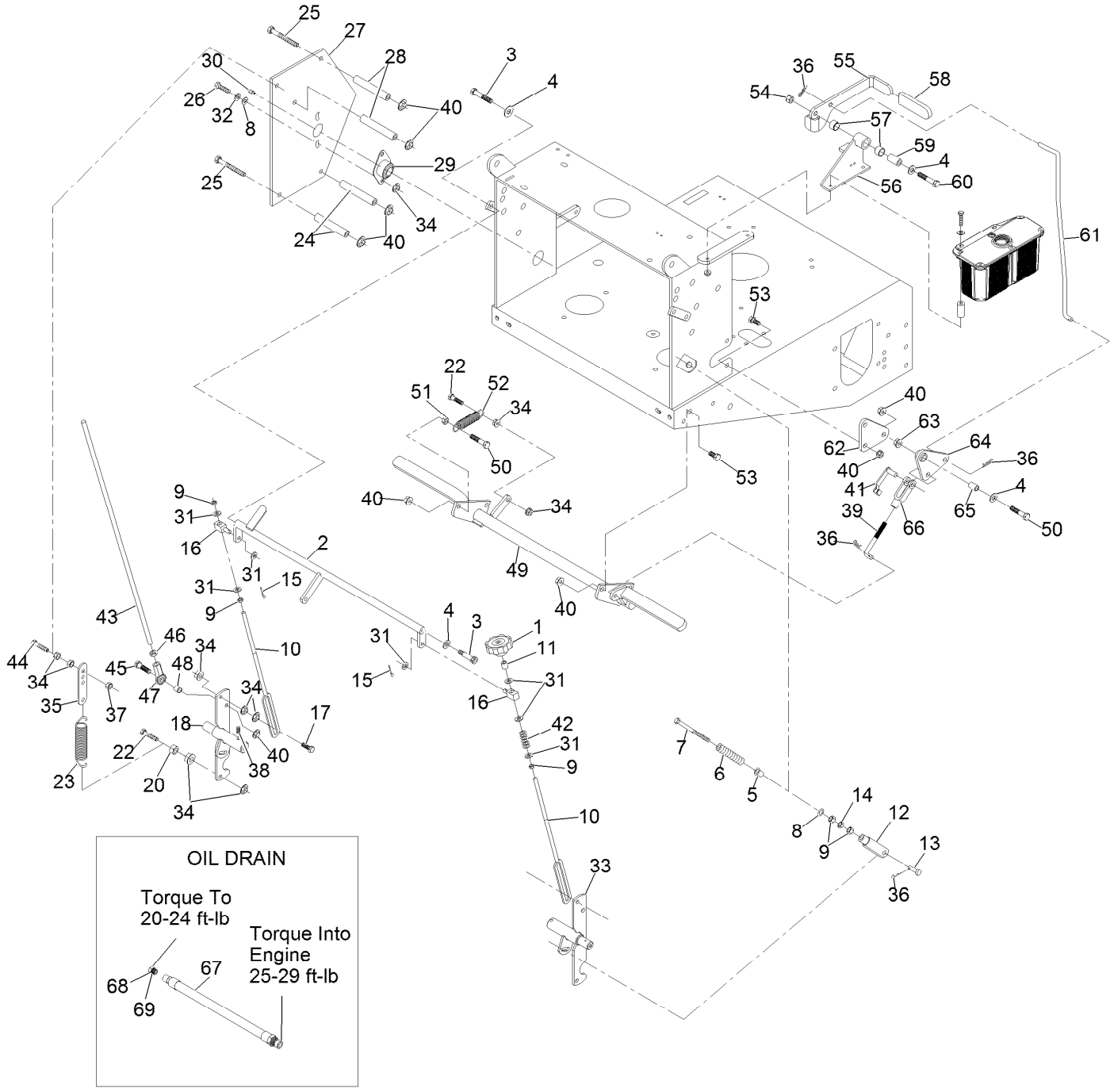


Engine Deck Assembly (continued)

Ref.	Part Number	Qty.	Description
1	1-807019	2	Key-Woodruff 1 X 1/4
2	323-6	4	Screw-HH 3/8-16 X 1
3	104-8301	4	Nut-Nyloc 3/8-16 Flg
4	242-50	8	Nut-Lug 1/2-20
5	1-413473	2	Wheel And Tire ASM
5:1	1-413474	1	Tire-Turfmaster
5:2	1-603715	1	Wheel-Rim
6	112-9049	2	Wheel Hub ASM
6:1	1-633926	8	Stud-Wheel
7	323-7	5	Screw-HH 3/8-16 X 1 1/4
8	323-6	16	Screw-HH 3/8-16 X 1
9	98-5975	20	Washer-Spring Disc 3/8
10	103-2289-01	2	Mount-Motor
11	1-523157	2	Washer
12	1-373034	2	Washer
13	1-303334	1	Washer-Spring Disc 5/16
14	1-603610	2	Washer-Spring Disc 7/16
15	103-1668	1	Sheave ●
16	1-322110	1	Guide-Belt
17	1-807259	2	Key-Machine 1/4 X 1/4 X 1
18	116-3734	1	Muffler (32 & 36)
19	323-13	3	Screw-HH 3/8-16 X 2 3/4
20	109-4077	1	Pulley-Idler, Flat
21	1-603496	1	Bushing-Idler
22	3231-29	1	Bolt-Carriage 3/8-16 X 1 3/4
23	3253-5	1	Washer-Lock 3/8 Heavy
24	323-12	1	Screw-HH 3/8-16 X 2 1/2
25	1-633181	1	Plate-Tapped
26	103-4681	2	Sleeve-Bearing
27	1-602521	1	Idler Arm ASM
28	1-603402	1	Spring-Extension
29	322-5	2	Screw-HH 5/16-18 X 1
30	1-603801	1	Anchor-Spring
31	32128-20	3	Nut-Whizlock 5/16-18
32	103-4760	1	Belt-Cog
33	1-803050	4	Setscrew-5/16-18 X 3/4 ■
34	1-413010	2	Sheave ASM ●
35	1-807272	2	Key-5Mm X 5Mm X 25Mm
36	114-3549	4	Nut-M8
37	1-603044	1	Bushing
38	3290-357	20	Nut-Whizlock 3/8-16
39	1-653035	1	Pulley ●
40	116-6132	1	Deck, Eng(117-3523-01)W/Decals
41	1-809062	1	Screw
42	302-40	1	Zerk-90° 1/4-28
43	1-322108	1	Bellcrank ASM
43:1	1-322086-01	1	Wld, Bellcrank
44	1-806003	2	Hairpin-Cotter
45	1-323172	1	Linkage-Engage, Blade
46	3296-29	3	Nut-Nyloc 5/16-18
47	3256-14	2	Washer-#10 Std
48	116-1737-01	1	Bellcrank
49	322-6	1	Screw-HH 5/16-18 X 1 1/4
50	1-513051	1	Switch-N.O.
51	3296-2	1	Nut-Nyloc #10-24
52	1-323213	1	Bracket-Switch, Blade
53	3290-500	2	Screw-PPH #10-24 X 5/8
54	321-3	2	Screw-HH 1/4-20 X 5/8
55	116-3702	1	Screw-HH
56	3256-24	2	Washer-3/8 Sae
57	32128-33	2	Nut-Whizlock 1/4-20
58	3256-23	2	Washer-5/16 Sae
59	322-3	2	Screw-HH 5/16-18 X 3/4
60	1-809069	1	Screw-HSH #10-24 X 7/8
61	1-413510	2	Clip-Loom
62	103-2056	1	Shield-Drag
63	302-19	1	Zerk-1/4-28 Str
64	323-11	1	Screw-HH 3/8-16 X 2 1/4
65	1-323366	1	Ring-Split
66	3296-39	1	Nut-Nyloc 3/8-16
67	323-23	1	Screw-HH 3/8-16 X 4-1/2
68	1-323365	1	Chain-Link, Twist
69	114-3550	4	Washer-Lock, Spring
70	1-653313	2	Gasket-Exhaust
71	116-2839	2	Nut-Lock
72	116-6278-03	1	Guard-Muffler

● Apply anti-seize compound in bore.
■ Use Pro-Lock, Nut Type (P/N 1-840022, .5ml tube) on threads.

Engine Deck Assembly (cont.)

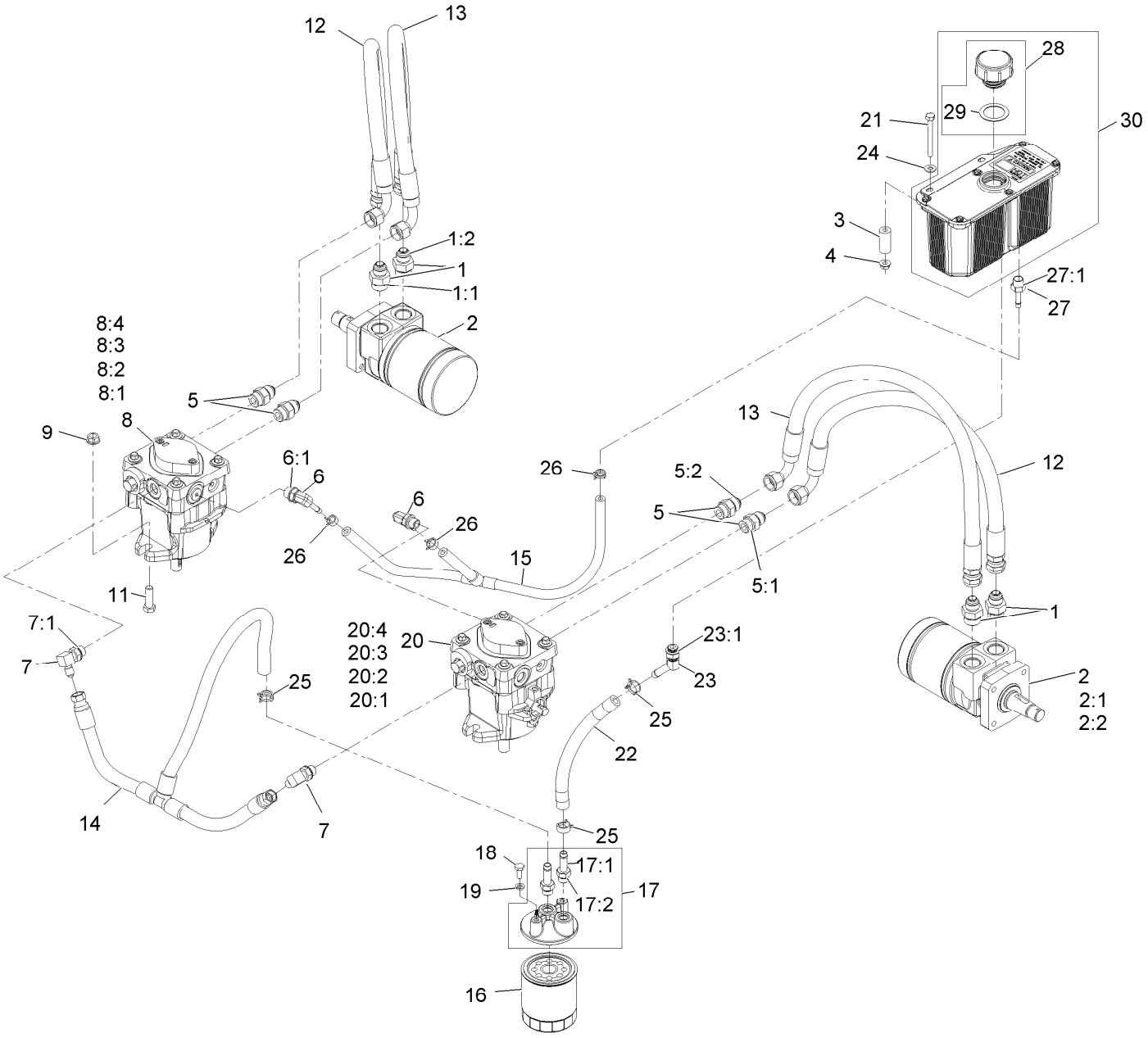


Engine Deck Assembly (cont.) (continued)

Ref.	Part Number	Qty.	Description
1	103-3060	1	Knob-Tracking
2	1-412203-01	1	Crank-Control, Speed
3	1-809056	2	Screw-Sh 5/16-18 X 1 3/8 ■
4	3256-24	4	Washer-3/8 Sae
5	1-603735	2	Bushing-Flanged
6	103-0265	2	Spring, Neutral Return
7	1-603737	2	Bolt-Neutral Return
8	3256-2	6	Washer-1/4 Std
9	3219-2	7	Nut-Hex 5/16-24
10	1-413350	2	Link-Control, Speed
11	1-603903	1	Spacer
12	1-303105	2	Yoke-Adjustable
13	1-808280	2	Pin-Clevis 5/16 X 1 49/64
14	3220-2	2	Nut-Jam 5/16-24
15	3272-5	2	Pin-Cotter 3/32 X 1/2
16	1-603676	2	Swivel-Adjustable, Short
17	1-403180	2	Screw-HH 5/16-18 X 1 1/4 Sp
18	103-1190-01	1	Shaft-Control, LH
20	3218-2	2	Nut-Jam 5/16-18
22	116-3515	3	Screw,HH Special 5/16-18 X 1.25
23	1-603693	2	Spring
24	1-323197-01	4	Spacer-Shield
25	323-16	7	Screw-HH 3/8-16 X 4
26	322-3	4	Screw-HH 5/16-18 X 3/4
27	110-4897-01	2	Shield-Control
28	1-323195-01	4	Spacer-Shield
29	1-633102	2	Bearing-Flanged
30	302-19	2	Zerk-1/4-28 Str
31	3256-23	7	Washer-5/16 Sae
32	1-805005	4	Washer-Lock 5/16 Heavy
33	103-4796-01	1	Shaft-Control, RH
34	32128-20	20	Nut-Whizlock 5/16-18
35	1-613089	2	Tab-Spring, Extension
36	1-806003	5	Hairpin-Cotter
37	3296-29	2	Nut-Nyloc 5/16-18
38	1-803022	2	Setscrew-5/16-18 X 5/8 ■
39	1-413489	1	Linkage-Lower
40	3290-357	16	Nut-Whizlock 3/8-16
41	103-2399	1	Pin-Clevis Spring 3/8
42	1-323245	1	Spring-Compression
43	103-1734	2	Linkage, Drive
44	1-800016	2	Bolt-HH 5/16-18 X 1 1/4 Tap
45	323-8	2	Screw-HH 3/8-16 X 1 1/2
46	3220-16	2	Nut-Jam 3/8-24 LH
47	103-1167	2	Joint-Ball End, .38X.38Fe LH
48	103-1166	2	Spacer-Tube, Pump Link
49	103-2085-03	1	Brake ASM
50	323-9	2	Screw-HH 3/8-16 X 1 3/4
51	3218-3	1	Nut-Jam 3/8-16
52	1-323161	1	Spring
53	323-4	5	Screw-HH 3/8-16 X 3/4
54	3296-39	1	Nut-Nyloc 3/8-16
55	103-3495	1	Lever, Brake (116-1725-03) W/Decal & Grip
56	1-414504	1	Bracket ASM
57	1-413347	2	Sleeve-Bushing
58	1-303020	1	Grip-Lever
59	1-413344	1	Bushing-Pivot
60	323-10	1	Screw-HH 3/8-16 X 2
61	1-413496	1	Linkage-Upper
62	1-413497	1	Bellcrank
63	32128-21	1	Nut-3/8-16 Flanged Side Lock
64	1-414508	1	Bellcrank ASM
65	1-303548	1	Bushing-Plastic
66	1-633131	1	Yoke-Linkage, Brake
67	116-5052	1	Asm-Oil Drain Hose W/Plug ●
68	353-508	1	Plug-W/O-Ring
69	237-42	1	O-Ring

● Use a Teflon Pipe Sealant or equivalent on threads.
■ Use Pro-Lock, Nut Type (P/N 1-840022, .5ml tube) on threads.

Hydraulic Assembly

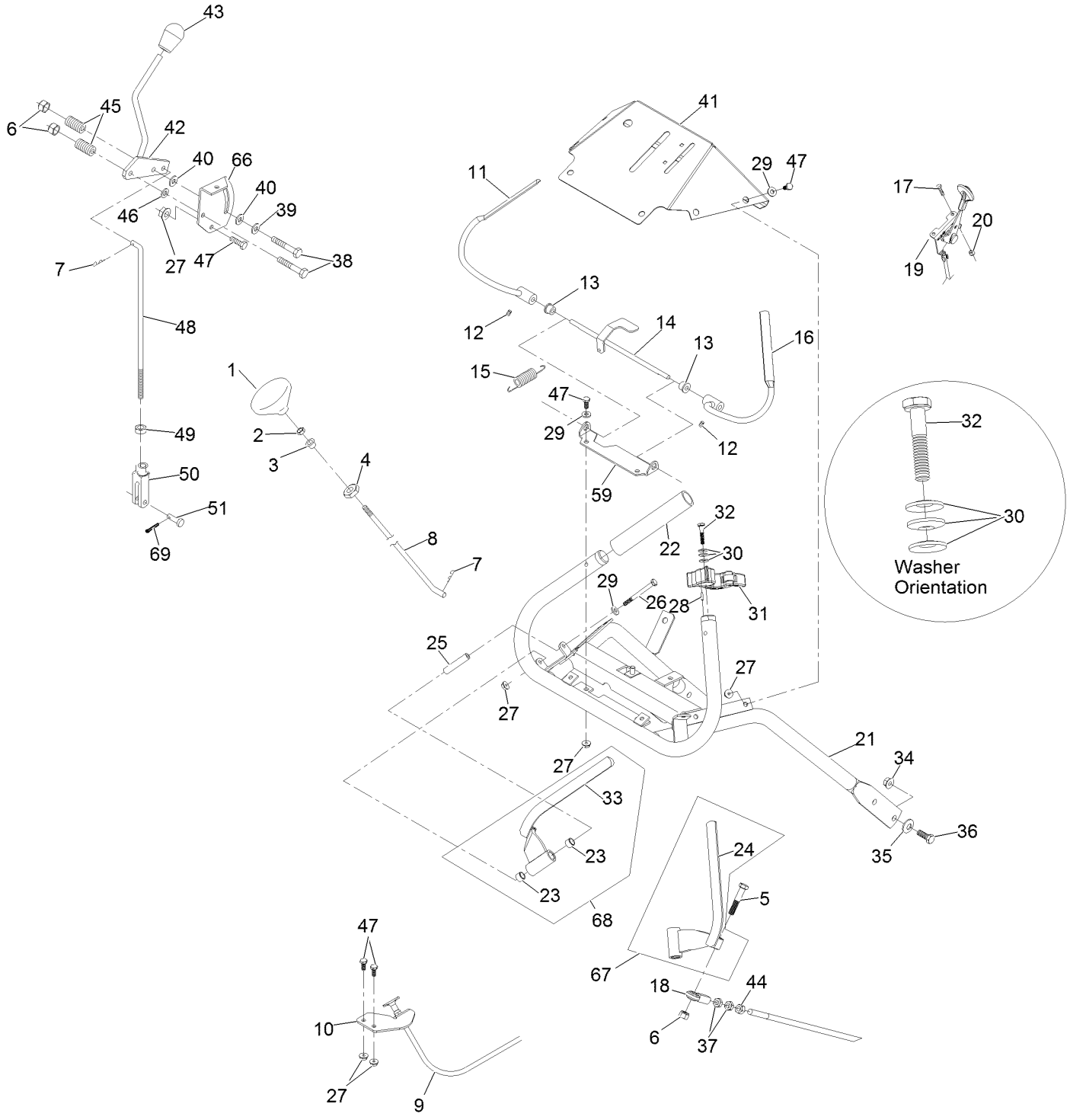


Hydraulic Assembly (continued)

Ref.	Part Number	Qty.	Description
1	1-603991	4	Adapter-Straight
1:1	1-603919	1	O-Ring-Sae #10
1:2	1-603992	1	O-Ring-37 Flare #8
2	1-603718	2	HYD Motor ASM
2:1	1-000138	1	Bearing And Seal Kit
2:2	1-000119	1	Seal Kit
3	103-2191	2	Spacer
4	32128-33	2	Nut-Whizlock 1/4-20
5	1-603990	4	Adapter-Straight
5:1	1-603920	1	O-Ring-Sae #8
5:2	1-603992	1	O-Ring-37 Flare #8
6	103-1799	2	Elbow-90 DEG
6:1	1-603921	1	O-Ring-Sae #6
7	103-1802	2	Fitting-HYD, 90 DEG
7:1	1-603921	1	O-Ring-Sae #6
8	116-0942	1	LH HYD Pump ASM
8:1	103-2664	1	Input Shaft Kit
8:2	94-6922	1	Bearing-Thrust
8:3	103-2666	1	Cylinder Block Kit
8:4	105-6184	1	Seal Overhaul Kit
9	32128-43	4	Nut-Whizlock 3/8-16
11	323-7	4	Screw-HH 3/8-16 X 1 1/4
12	1-613034	2	Hose-Pressure, High
13	1-323241	2	Hose-Pressure, High
14	116-2123	1	Charge Hose ASM
15	116-0918	1	Case Drain Hose ASM
16	109-4180	1	Filter,25 Micron Bi-Directional
16	1-523541	1	Element, Oil Filter(Winter) ●
17	103-2889	1	Filter Head ASM
17:1	103-1912	2	Adapter-Straight
17:2	1-603921	1	O-Ring-Sae #6
18	321-3	2	Screw-HH 1/4-20 X 5/8
19	1-805004	2	Washer-Lock 1/4 Heavy
20	116-0943	1	RH HYD Pump ASM
20:1	103-2664	1	Input Shaft Kit
20:2	94-6922	1	Bearing-Thrust
20:3	103-2666	1	Cylinder Block Kit
20:4	105-6184	1	Seal Overhaul Kit
21	321-15	2	Screw-HH
22	103-2959	1	Hose-Charge
23	103-1807	1	Fitting-Barbed, 45 DEG
23:1	1-603921	1	O-Ring-Sae #6
24	3256-22	2	Washer-1/4 Sae
25	103-1988	3	Clamp-Hose 11/16
26	103-1716	3	Clamp-Hose 17/32
27	103-1801	1	Adapter-Straight
27:1	1-603921	1	O-Ring-Sae #6
28	103-7615	1	Asm, Cap W/Gasket
29	103-1949	1	Gasket-Cap
30	103-1947	1	HYD Reservoir ASM

● Use only for operation below 32°F (0°C).

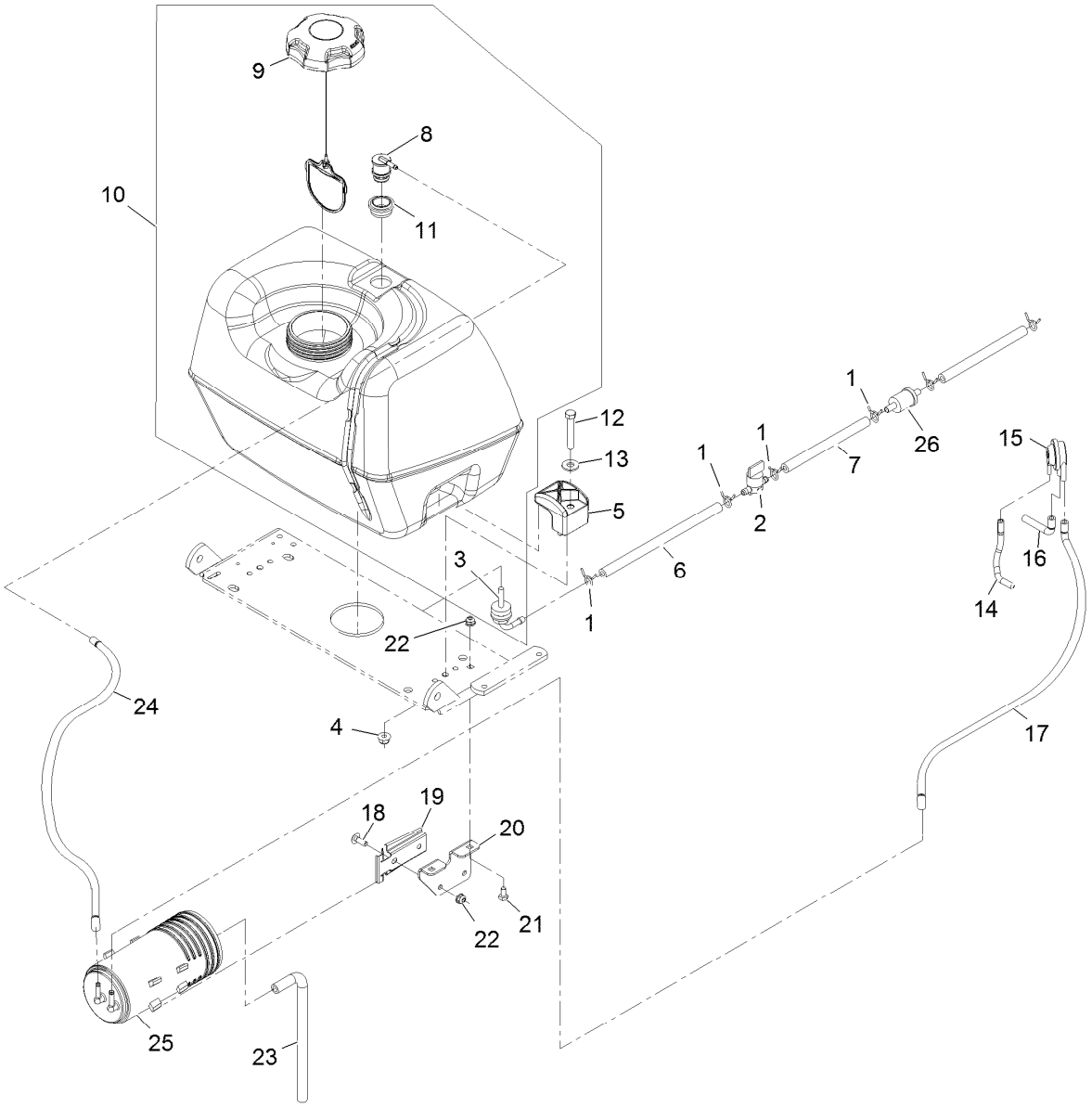
ECS Upper Handle and Controls



ECS Upper Handle and Controls (continued)

Ref.	Part Number	Qty.	Description
1	1-323134	1	Knob-Push / Pull
2	3218-2	1	Nut-Jam 5/16-18
3	1-323143	1	Bearing-Nylon
4	1-323142	1	Nut-Push 1/2
5	322-9	2	Screw-HH 5/16-18 X 1 3/4
6	3296-29	4	Nut-Nyloc 5/16-18
7	1-806003	2	Hairpin-Cotter
8	103-2193	1	Link, Blade Engagement
9	103-1796	1	Cable-Choke
10	103-1797-01	1	Bracket-Cable, Choke
11	116-4079-03	1	Wld, Opc Lever LH ■
12	1-803322	2	Setscrew-5/16-24 X 5/16 ●
13	1-303365	2	Bushing-Nylon
14	103-0769-03	1	Wld, Opc Axle Lever
15	1-303363	1	Spring-Extension
16	116-4080-03	1	Wld, Opc Lever RH ■
17	1-807513	2	Bolt-Carriage #10-24 X 1/2
18	103-2463	2	Balljoint
19	116-2426	1	Cable, Throttle
20	3296-2	2	Nut-Nyloc #10-24
21	103-2194-03	1	Wld, Upper Handle Ecs
22	103-0815	2	Grip-Bar, Handle
23	1-413152	4	Bushing-Sleeve
24	116-4081-03	1	Lever, Drive (LH)
25	103-0027	2	Bushing-Lever, Drive
26	321-14	2	Screw-HH 1/4-20 X 2 3/4
27	32128-33	14	Nut-Whizlock 1/4-20
28	103-0464	2	Pin-Spring 1/8 X 1/2
29	3256-22	10	Washer-1/4 Sae
30	1-303435	6	Washer-Spring Disc 1/4
31	103-1371	1	Thumb Latch Asm RH(Shown)
31	103-1372	1	Thumb Latch Asm LH(Not Shown)
32	103-0235	2	Screw-HH 1/4-20 X 1 1/8 W/Nylon ●
33	116-4082-03	1	Lever, Drive (RH)
34	3290-357	4	Nut-Whizlock 3/8-16
35	98-5975	4	Washer-Spring Disc 3/8
36	323-6	4	Screw-HH 3/8-16 X 1
37	3220-3	4	Nut-Jam 3/8-24
38	322-10	2	Screw-HH 5/16-18 X 2
39	1-603716	1	Washer-Friction Disc
40	1-323244	2	Washer-Friction
41	109-4931	1	Asm, Console(109-4649-03) W/Decals
42	116-4083	1	Wld, Speed Shift
43	103-0423	1	Knob-Nyloc 3/8-16
44	3219-3	2	Nut-Hex 3/8-24
45	1-323245	2	Spring-Compression
46	3256-23	1	Washer-5/16 Sae
47	321-3	12	Screw-HH 1/4-20 X 5/8
48	1-323522	1	Rod-Control, Speed
49	3220-2	1	Nut-Jam 5/16-24
50	1-303105	1	Yoke-Adjustable
51	1-808280	1	Pin-Clevis 5/16 X 1 49/64
59	103-0489-03	1	Bracket, Opc Axle
66	103-0503	1	Bracket, Shifter Slide
67	103-2513	1	Asm, Drive Lever RH
68	103-2514	1	Asm, Drive Lever LH
69	3272-5	1	Pin-Cotter 3/32 X 1/2

● Use Pro-Lock, Nut Type (P/N 1-840022, .5ml tube) on threads.
■ Use Pro-Lock retaining type, Part no. 1-840023 (.5cc tube) on inside of bore of OPC hub.



Fuel Tank Assembly

Ref.	Part Number	Qty.	Description
1	2412-98	4	Clamp-Hose
2	1-603770	1	Valve-Fuel
3	103-2605	1	Fitting-Fuel Bulkhead W/Strainer ▲
4	104-8300	2	Nut-Nyloc 5/16-18 Flg
5	107-4543	2	Clamp
6	109-0650	1	Hose-Fuel
7	99-2415	1	Cylinder-HYD
8	114-0285	1	Valve-Rollover
9	120-5461	1	Cap-Fuel, Ratcheting
10	116-3656	1	Asm-Fuel Tank
11	114-0284	1	Grommet
12	322-10	2	Screw-HH 5/16-18 X 2
13	3256-3	2	Washer-5/16 Std

Ref.	Part Number	Qty.	Description
14	116-2394	1	Hose-Vent, Formed
15	116-2232	1	Valve-Control, Vacuum
16	116-2233	1	Hose-Vent, Formed
17	116-2231	1	Hose-Vent, Formed
18	321-2	2	Screw-HH 1/4-20 X 1/2
19	114-0292	1	Bracket-Canister, Carbon
20	115-4486-01	1	Bracket-Canister, Carbon
21	3229-1	2	Bolt-Carriage 1/4-20 X 3/4
22	104-7201	4	Nut-Nyloc 1/4-20 Flg
23	115-0962	1	Hose-Vent, Canister
24	114-0286	1	Hose-Vent
25	117-1221	1	Canister-Carbon, 800Cc
26		1	Pn 41019-1055 Filter W/6In Fuel Line ■●

● Not serviced separately

▲ Use Pro-Lock, Nut Type (P/N 1-840022, .5ml tube) on threads.

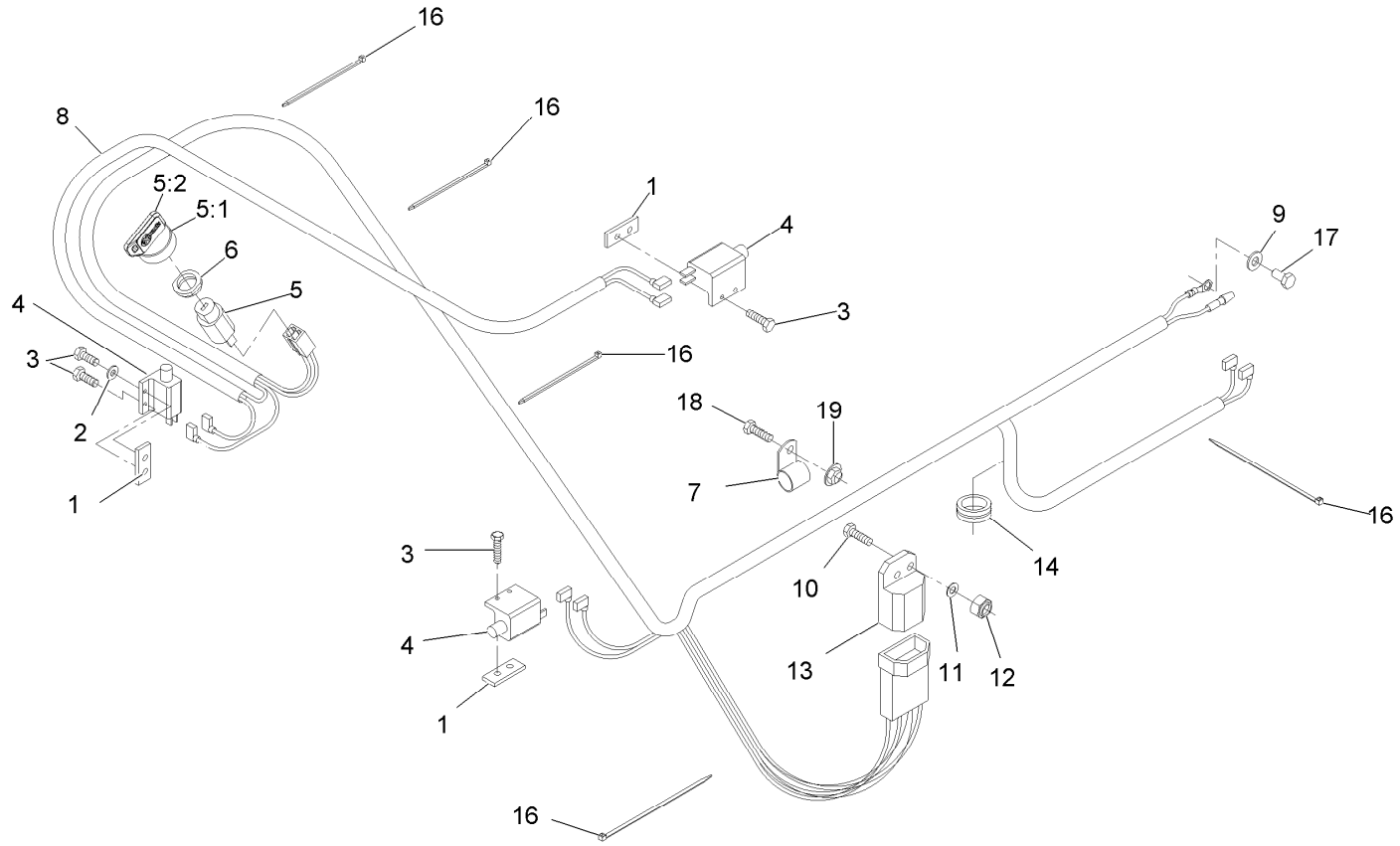
■ Obtain parts from www.kawpowerepc.com



Decals

Ref.	Part Number	Qty.	Description
1	116-0404	1	Decal-Hydraulic Tank
2	103-2943	1	Decal, Vh Model
3	116-4694	1	Decal-Ultracut 36 Series 2
4	103-2076	1	Decal-Caution
5	1-303517	1	Decal,Belt Drive
6	116-4769	1	Decal-Filter, Emissions
7	103-1798	1	Decal, Throttle
8	103-2103	1	Decal-Brake, Park
9	1-303508	1	Decal-Warning, Discharge
10	103-2882	1	Decal,Exmark Logo
11	1-413214	1	Decal, Tracking
12	1-403143	1	Decal, Sulky Warning
13	1-403005	1	Decal-Danger
14	103-4935	1	Decal, Drive Wheel Release
15	98-5954	1	Decal-Cover, Missing
16	1-323427	1	Decal, Belt Routing
17	117-2718	1	Decal-Arrester, Spark
18	103-2196	1	Decal, Console
19	103-2242	1	Decal, LH Ecs Instruction
20	103-2243	1	Decal, RH Ecs Instruction
99	103-2588	1	Decal Kit, Viking Hydro ●

● Not illustrated



Electrical Assembly

Ref.	Part Number	Qty.	Description
1	1-633181	3	Plate-Tapped
2	3256-14	1	Washer-#10 Std
3	3290-500	6	Screw-PPH #10-24 X 5/8
4	1-513051	3	Switch-N.O.
5	1-403121	1	Switch-Key
5:1	1-603511	1	Key-Ignition
5:2	103-2106	1	Key-Exmark Logo
6	103-0498	1	Nut-Ignition
7	1-603727	1	Clip-Loom
8	103-2007	1	Harness-Wiring ●

Ref.	Part Number	Qty.	Description
9	33094-00	1	Washer
10	321-4	1	Screw-HH 1/4-20 X 3/4
11	3256-22	1	Washer-1/4 Sae
12	3296-42	1	Nut-Nyloc 1/4-20
13	1-323430	1	Module-Interlock
14	1-543296	1	Grommet
16	1-303287	10	Tie-Cable 5 1/2 (Small)
17	33114-016	1	Screw-HH M8-1.25 X 16Mm
18	321-3	1	Screw-HH 1/4-20 X 5/8
19	32128-33	1	Nut-Whizlock 1/4-20

● Use dielectric grease on all unsealed connectors and terminals only. Do not apply in sealed connectors.

Notes:

Notes:

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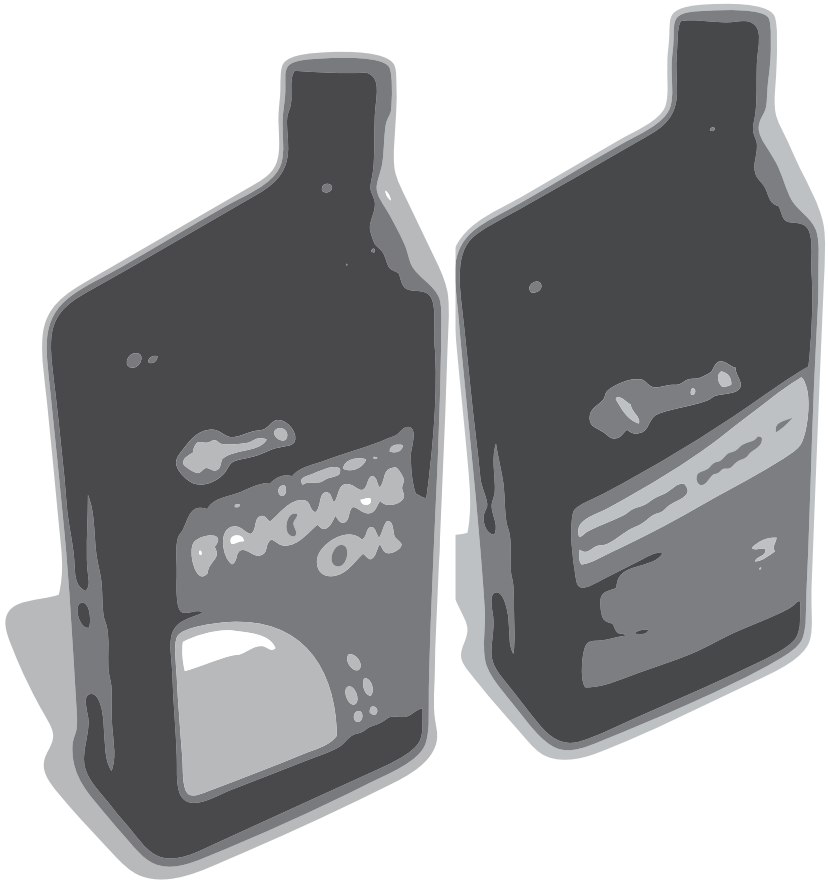
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