



Engine Replacement

2006 and Before Sand Pro/Infield Pro 2020 and 3020 Traction Units

Model No. 117-2730

Model No. 119-2463

Installation Instructions

Refer to your *Toro Operator's Manual*, the *Toro Service Manual*, and the *Briggs and Stratton Service Manual* for information on engine and component replacement and adjustment.

Note: Remove the blower housing and flywheel from the old engine and install it on the new engine (Figure 1).

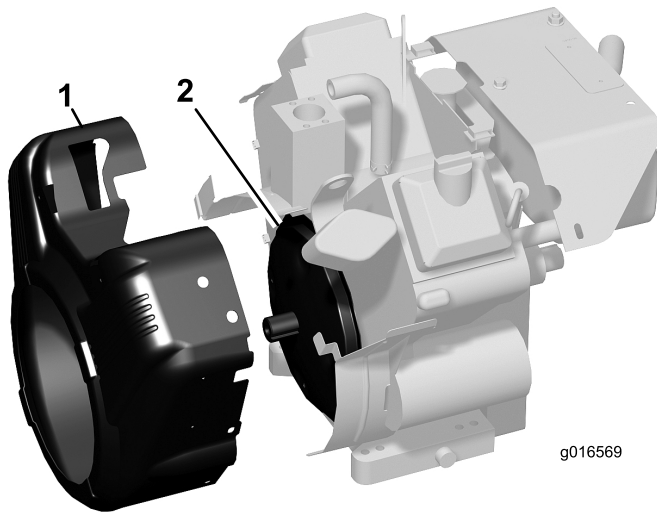


Figure 1

1. Blower housing

2. Flywheel