



Deck Idler Repair Weldment

Product: Groundsmaster® Guardian Recycler 72" Deck

July 21, 2011

Affected Units:

Models:

Serial Numbers:

30716

20101-310009999

Situation:

A service part weldment Idler Pivot Weld Assembly (93-9324) is available to repair failed deck belt idler pivot shafts. Use of this part will prevent deck replacement if this pivot shaft were to seize and fail.

Contact your local Toro Commercial Products Distributor to order this repair weldment and for information on the repair. Reference Service Bulletin Rotaries #14-43 when making your inquiry.

Instructions:

1. Remove the deck belt cover, belt and Idler Pivot Assembly from the deck.
2. Use a center punch and hammer to mark the 4 corners of the original bracket location.
3. Grind the original Idler Pivot Assembly off of the deck.
4. Weld the service part bracket within the 4 punch marks.
5. Paint the welded area of the assembly to prevent corrosion.
6. Re-assemble the Idler arm and re-install the deck belt.

