



Count on it.

Parts Catalog

72in Rear Discharge Mower Groundsmaster® 3000

Model No. 30355—Serial No. 70001 and Up

Ordering Replacement Parts

To order replacement parts, please supply the part number, the quantity, and the description of each part desired.

Understanding Reference Numbers

Each identified part in an illustration has a reference number. The reference number for a part also appears in the parts list, along with other information about the part.

This catalog uses two special reference number formats, one to indicate parts in a service assembly and another to indicate the quantity of a given part in an illustration.

Service Assembly Reference Numbers

Parts in service assemblies have reference numbers in the form a:b. The a represents the reference number of the entire service assembly and the b represents a sequential number unique to each part within the service assembly.

For example, a wheel assembly might be identified by reference number 6, the tire by 6:1, the valve by 6:2, and the wheel by 6:3. When you order the assembly identified by reference number 6, you receive all parts identified by reference numbers 6:1, 6:2, and 6:3. However, you may also order any part individually. Reference numbers of this type appear in illustration and in parts lists.

Reference Numbers Indicating Quantity

In an illustration, if a reference number indicates more than one part, the reference number has the form nX y. The n represents the quantity of the part, the X is the multiplication symbol, and the y represents the reference number.

For example, in an illustration, the reference number 2X 37 means that two of the parts identified by reference number 37 are indicated.

List of Abbreviations

AR: as required

ASM: assembly

BBC: blade brake control

BHTF: button head thread forming

CARR: carriage

CCW: counter clockwise

CW: clockwise

DEG: degrees

DPA: Dual Point Adjustment

ECM: electronic control module

EXT: external

FH: flat head

GA: gauge

HD: heavy-duty

HF: hex flange

HH: hex head

HHF: hex head flange

HHFTF: hex head flange thread forming

HJ: hex jam

HLH: hex lag head

HOC: height-of-cut

HSBH: hex socket button head

HSFH: hex socket flat head

HSH: hex socket head

HWH: hex washer head

HWHTF: hex washer head thread forming

HYD: hydraulic

LH: left hand

LP: Liquid Propane

NI: nylon insert

NPTF: national pipe thread fine

PFH: phillips flat head

PPH: phillips pan head

PPHTF: phillips pan head thread forming

PRH: phillips round head

PTH: phillips truss head

PTO: power-take-off

RH: right hand

ROPS: roll-over protection system

RRB: rear roller brush

SFH: slotted fillister head

SHH: slotted hex head

SHWH: slotted hex washer head

SPH: slotted pan head

SQH: square head

SRH: slotted round head

STD: standard

TAP: self tapping

TTH: torx truss head

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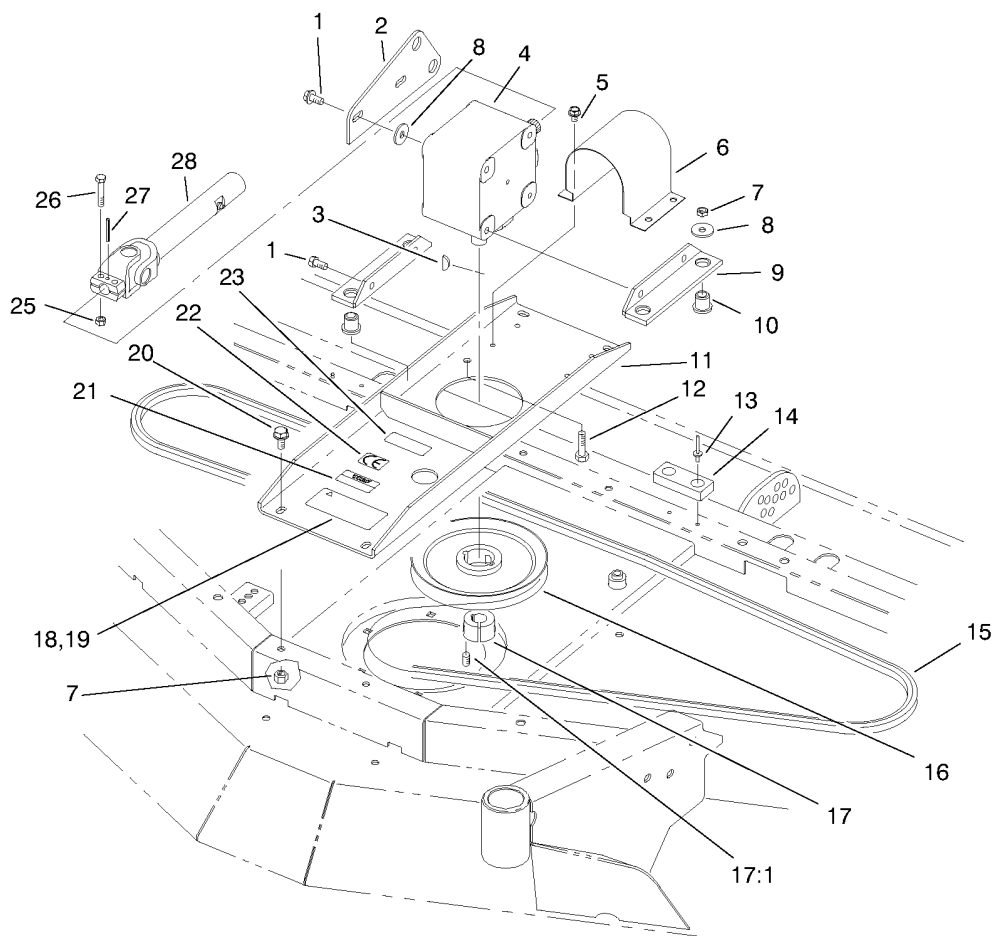
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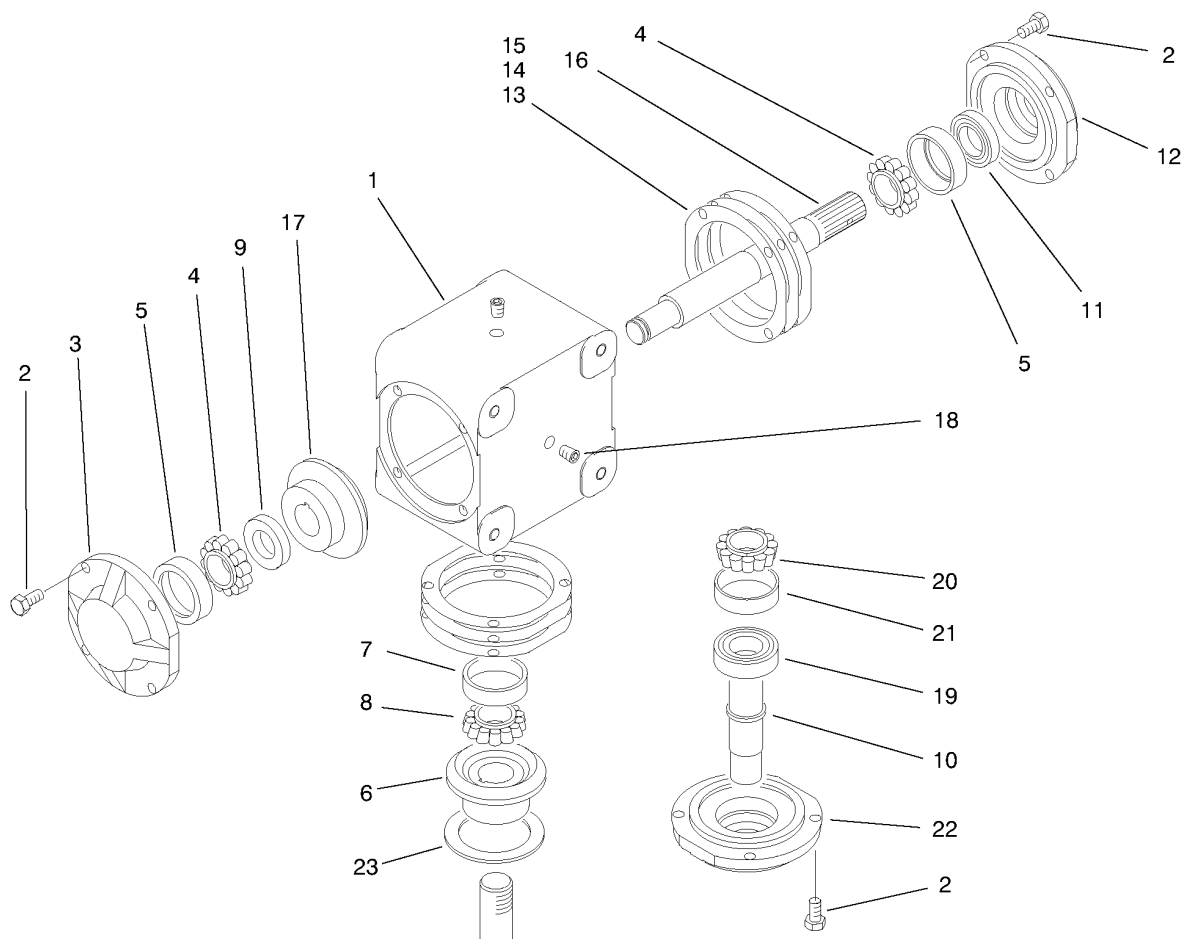
Gear Box and Mount Assembly

Ref.	Part Number	Qty.	Description
1	33105-020	6	Screw-HHF
2	93-4948	1	Plate-Latch
3	3257-5	1	Key-Woodruff
4	93-4872	1	Gearboxasm
5	32104-82	4	Screw-HHF
6	93-4930	1	Shield-Universal
7	33025-00	8	Nut-Lock, NI
8	93-4637	6	Washer-Flat
9	68-8560	2	Bracket-Gearbox
10	63-9750	4	Mount
11	93-4965	1	Gearbox Mount ASM
12	33115-040	4	Screw-HH
13	3269-11	4	Rivet-Pop
14	86-5350	2	Bumper-Rubber

Ref.	Part Number	Qty.	Description
15	93-8457	1	V Belt-Hex
16	85-5860	1	Pulley-Gearbox
17	23-1640	1	Bushing-Taperlock
17:1	3247-4	2	Screw-Set
18	68-8340	1	Decal-Torque ■
19	93-7818	1	Decal-Torque, Blade Bolt
20	33105-025	4	Screw-HHF
21		1	Decal-Safety STD ■●
22	93-7252	1	Decal ■
23	93-6697	1	Decal-Lube ■
25	33024-00	2	Nut-Lock
26	33114-040	2	Screw-HH
27	32121-34	1	Pin-Roll
28	93-4903	1	Driveshaft ASM

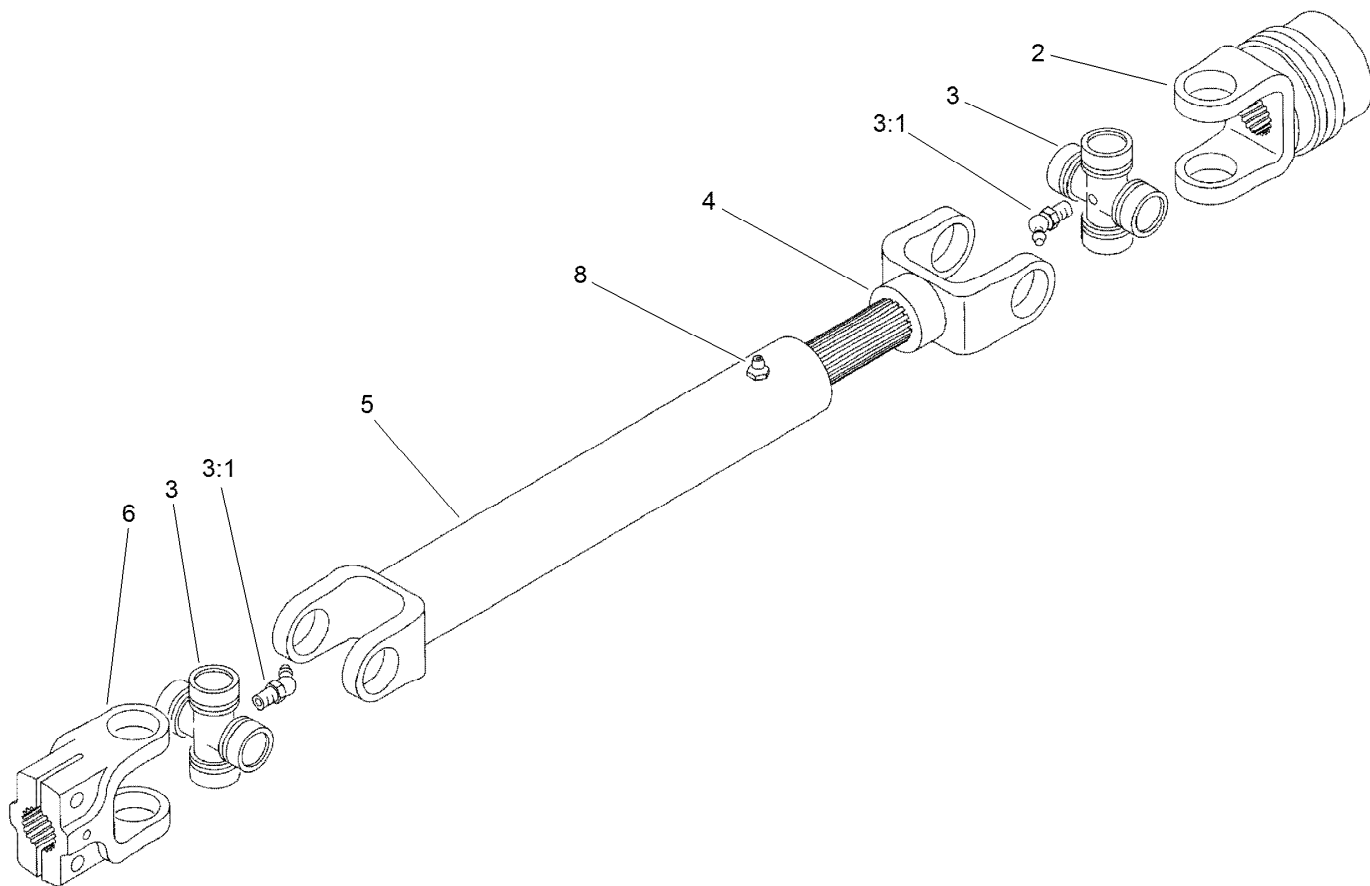
● Not serviced separately

■ Included in a service kit or in an assembly



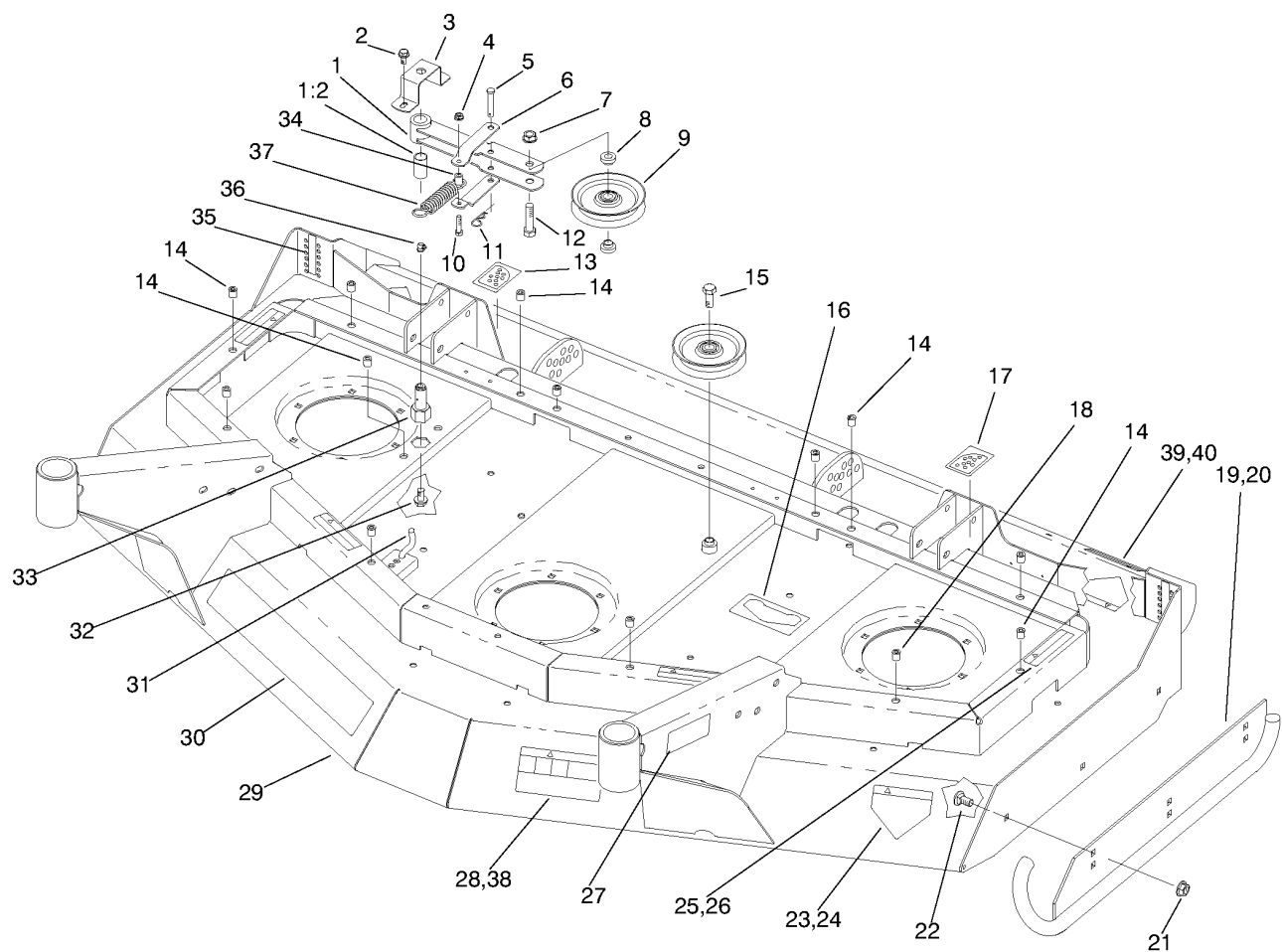
Gear Box Assembly No. 93-4872

Ref.	Part Number	Qty.	Description
1	93-4815	1	Housing
2	3234-5	12	Screw-HHF
3	62-3320	1	Cap
4	254-94	2	Bearing-Cone, Tapered
5	62-3340	2	Cup
6	93-4842	1	Gear-RH
7	93-4814	1	Bearing-Cup
8	254-78	1	Bearing-Cone
9	93-4843	1	Spacer
10	94-9846	1	Shaft-Lower
11	94-9843	1	Seal-Upper
12	62-3410	1	Cap
13	62-3420	0	Gasket
14	62-3430	0	Gasket
15	62-3440	0	Gasket
16	94-9845	1	Shaft-Upper
17	93-4841	1	Gear-LH
18	281-10	2	Plug
19	94-9844	1	Seal
20	92-0610	1	Bearing Cone
21	92-0611	1	Cup-Bearing
22	92-0608	1	Cap-Thru
23	93-4852	1	Washer



Driveshaft Assembly No. 93-4903

Ref.	Part Number	Qty.	Description
2	93-4633	1	Auto Lok Yoke ASM
3	54-9180	2	U-Joint Kit
3:1	62-3820	1	Fitting-Grease
4	93-4634	1	Shaft-Slip, Yoke
5	93-4904	1	Tube-Slip, Yoke
6	54-9040	1	Yoke-End
8	302-58	1	Fitting-Straight

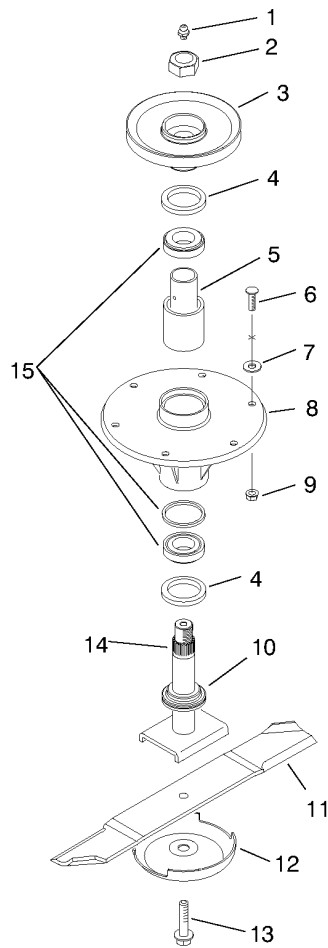


Deck, Skid and Idler Assembly

Ref.	Part Number	Qty.	Description
1	85-5900	1	Idler Arm ASM
1:2	256-188	1	Bushing
2	33104-016	2	Screw-HHF
3	93-4971	1	Support-Idler
4	32128-32	1	Nut-HHF
5	283-82	1	Pin-Clevis
6	85-5920	2	Bracket-Spring
7	32128-23	1	Nut-HF
8	69-6960	2	Spacer-Idler
9	63-1540	2	Pulley-Idler
10	321-8	1	Screw-HH
11	3290-467	1	Pin-Hair
12	325-8	1	Screw-HH
13	94-3392	1	Decal-Rear HOC, RH ●
14	93-5449	6	Nut-Clinch ●
15	33116-030	1	Screw-HH
16	85-6120	1	Decal-Routing, Belt ●
17	93-4691	1	Decal-Rear HOC, LH ●
18	32148-9	8	Insert-Nut ●
19	93-4945	1	Skid ASM-LH
20	93-4942	1	Skid ASM-RH

Ref.	Part Number	Qty.	Description
21	33025-00	6	Nut-Lock, NI
22	33125-025	6	Screw-CARR
23	43-8480	4	Decal-Danger ●
24	93-7815	4	Decal-Danger, Int'l ●
25	85-6410	4	Decal-Danger ●
26	93-7814	4	Decal-Danger ●
27	93-4690	2	Decal-HOC, Front ●
28	66-1340	1	Decal-Danger, Thrown Object ●
29	93-4899	1	Deck ASM
30	93-4949	1	Decal ●
31	85-5940	1	Rod-Spring
32	33105-020	1	Screw-HHF
33	93-4970	1	Shaft-Idler
34	85-5930	1	Tube-Bracket, Spring
35	93-4977	2	Decal-Wheel, Gage ●
36	302-33	1	Fitting-Grease
37	85-6390	1	Spring
38	93-7824	1	Decal-Danger ●
39	66-6380	1	Decal-Danger ●
40	93-7828	1	Decal-Warning, Deflector ●

● Included in a service kit or in an assembly

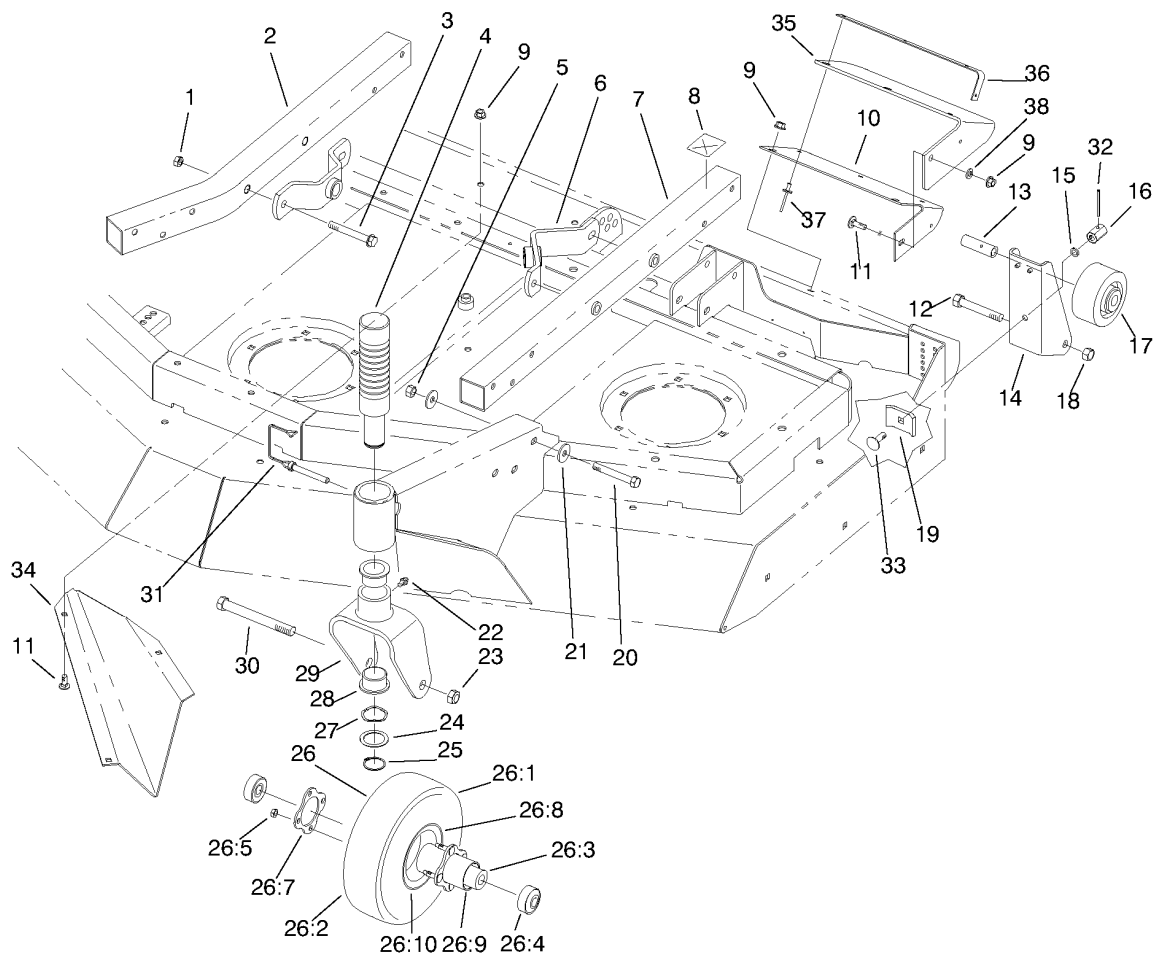


Spindle Assembly

Ref.	Part Number	Qty.	Description
1	302-2	3	Fitting-Grease
2	3296-49	3	Nut-Lock, NI
3	93-4905	3	Pulley
4	253-154	6	Seal-Oil
5		3	Spacers-Matched Set ■●
6	3231-27	18	Screw-CARR
7	3256-24	0	Washer-Flat
8	69-1530	3	Housing-Spindle
9	32128-21	18	Nut-HF
10	92-9800	3	Spacer-Shaft, Spindle
11	93-4982	3	Blade-Combination
12	72-9361	3	Cup-Scalp, Anti
13	92-5816	3	Bolt-Blade
14	85-6010	3	Shaft-Spindle
15	71-2530	3	Bearing/Spacer Kit

● Not serviced separately

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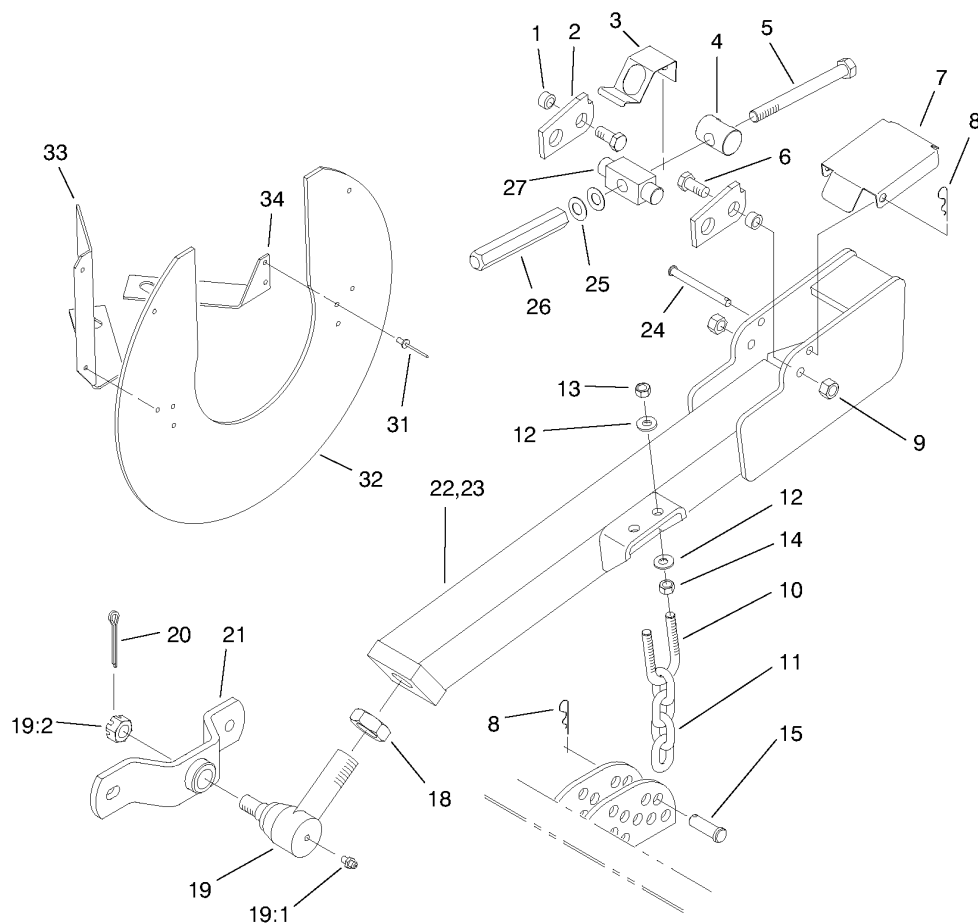


Castor Arm and Wheel Assembly

Ref.	Part Number	Qty.	Description
1	33026-00	4	Nut-Lock
2	93-4938-01	1	RH Arm ASM
3	33106-080	4	Screw-HHF
4	93-4582	2	Shaft-Castor
5	33025-00	10	Nut-Lock, NI
6	21-3020	1	Ball Joint Mount
7	93-4940-01	1	LH Arm ASM
8	93-0299	1	Decal-No Step
9	33004-00	6	Nut-HF
10	93-4947	1	Deflector
11	33124-020	6	Screw-CARR
12	93-4806	2	Bolt/Axle-Wheel
13	93-4764	2	Spanner-Wheel
14	93-4737	2	Wheel Support ASM
15	3254-3	2	Washer-Lock/Int
16	93-4990	2	Hub-Lock
17	93-4747	2	Wheel-Gage
18	3296-19	2	Nut-Hex
19	93-4748	2	Channel-Clamp
20	33115-080	10	Screw-HH
21	93-4637	20	Washer-Flat
22	302-5	2	Fitting-Grease ●
23	33028-00	2	Nut-Lock, NI
24	93-4628	2	Washer

Ref.	Part Number	Qty.	Description
25	32120-84	2	Ring-Snap, External
26	93-4240	2	10 Inch Wheel ASM
26:1	93-4243	2	Tire
26:2	93-4244	2	Tube-Inner (W/Valve)
26:3	93-4241	2	Spacer-Bearing, Inner
26:4	93-4237	4	Bearing
26:5	32128-16	8	Nut-HHF
26:7	93-4242	2	Plate
26:8	93-4239	2	Rim-Wheel, Half
26:9	93-5980	2	Hub
26:10	95-2741	2	Rim-Wheel, Half
27	93-4632	2	Washer-Wavey
28	93-4510	4	Bushing-Caster ●
29	93-4824	2	Fork-Castor
30	33118-140	2	Screw-HH
31	93-4696	2	Pin-Hitch
32	32121-48	2	Pin-Spring
33	33125-030	2	Screw-CARR
34	93-4993	1	Deflector-Center
35	93-4994	1	Flap-Rubber
36	93-4996	1	Strap-Support
37	3269-7	4	Rivet-Pop, Steel
38	3256-23	1	Washer-Flat

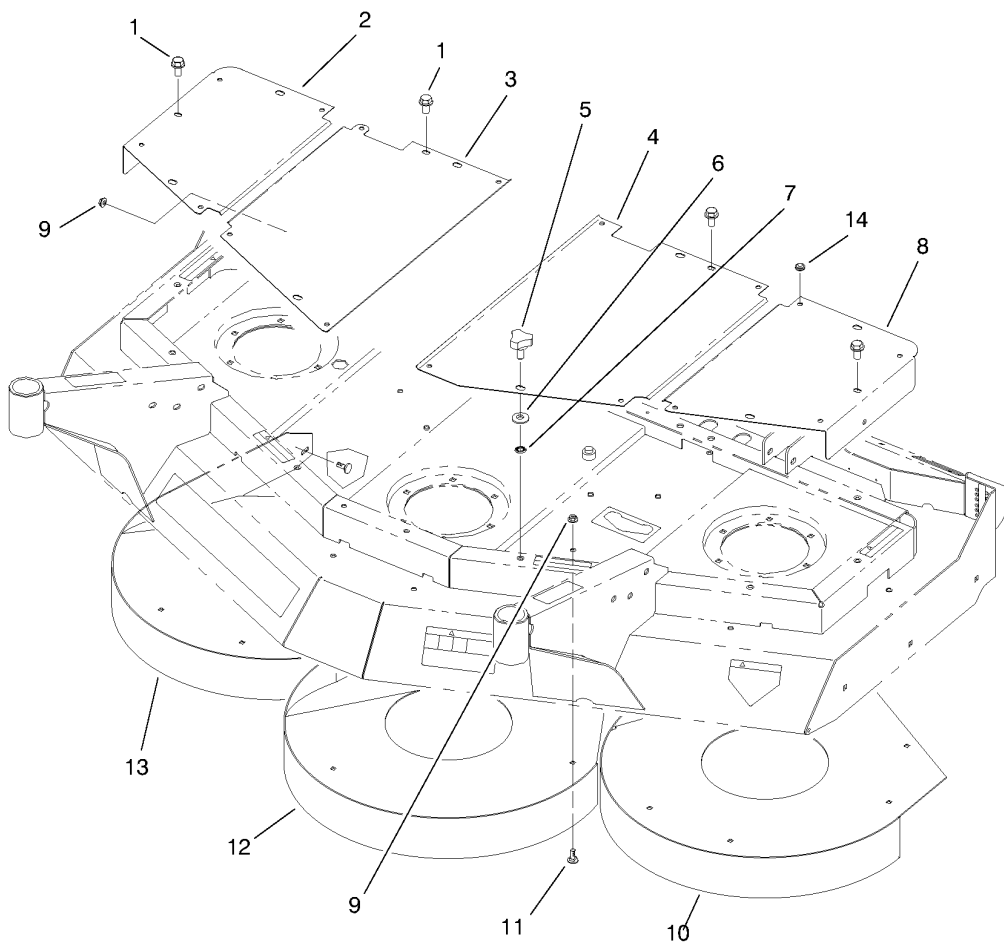
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Lift Arm Assembly

Ref.	Part Number	Qty.	Description
1	93-4618	4	Spacer-Pivot
2	93-4675	4	Plate-Release
3	93-4818	2	Spring-Lever
4	93-4676	2	Shaft-Latch
5	3213-24	2	Screw-HH
6	33115-025	4	Screw-HH
7	93-4819	2	Cover-Latch
8	3290-467	4	Pin-Hair
9	33025-00	4	Nut-Lock, NI
10	96-1259	2	U-Bolt
11	95-6231	2	Chain-HOC
12	3256-24	8	Washer-Flat
13	3296-6	4	Nut-Lock
14	3219-3	4	Nut-Hex
15	283-55	2	Pin-Clevis
18	21-3000	2	Nut-HJ

Ref.	Part Number	Qty.	Description
19	86-8100	2	Joint-Ball
19:1	302-5	2	Fitting-Grease
19:2	32136-2	2	Nut-SHH
20	3272-12	2	Pin-Cotter
21	93-4583	1	Mount-Joint, Ball
22	93-4897	1	RH Arm ASM
23	93-4898	1	LH Arm ASM
24	283-88	2	Pin-Clevis
25	3290-413	4	Washer-Belleville
26	93-4678	2	Lever-Release
27	93-4677	2	Hub-Release
31	3290-282	4	Rivet-Blind
32	93-4874	1	Shield
33	93-4875	1	Bracket-Front
34	93-4876	1	Bracket-Rear



Cover Assembly

Ref.	Part Number	Qty.	Description
1	33104-016	4	Screw-HHF
2	93-4978	1	Cover-RH
3	93-4980	1	Cover-Center
4	93-4981	1	Cover-Center
5	95-9648	8	Knob
6	3256-3	8	Washer-Flat
7	32151-72	8	Ring-Retaining
8	93-4979	1	Cover-LH
9	33004-00	16	Nut-HF
10	93-4958-01	1	LH Chamber ASM
11	33124-020	16	Screw-CARR
12	93-4983-01	1	Center Chamber ASM
13	93-4987-01	1	RH Chamber ASM
14	237-84	18	Grommet



Count on it.