

TORO**INSTALLATION
INSTRUCTIONS****HINGE SHAFT**

for use on Tri-Flex 88 Deck, Model 30715

The following tools are required for installation of new hinge shaft:

- Drill with 5/16" (8mm) bit.
- 3/8-16 UNC tap.
- Loctite #242.

1. Lower both wing decks onto support blocks.

2. Remove and discard the original hinge shafts.

3. Using a 5/16" (8mm) drill bit, enlarge the out-board, 1/4" hole in the front hinge sleeve.

4. Thread the hole using a 3/8 - 16 UNC tap.

5. Install the new hinge shaft through the hinge sleeve and bushing so that the flat spot on the shaft is aligned to the 3/8" threaded hole. Make sure washer is positioned between hinge sleeve and bushing.

6. Center the shaft so equal amounts of the shaft extends beyond the hinge bushings.

7. Apply loctite #242 to the threads of the socket head screw.

8. Install screw and tighten to 20-25 ft-lb (2.8-3.5 kgm).

9. Install snap ring on shaft.

