Form No. 3363-717 Rev B

TORO®

Count on it.

Parts Catalog

Super Bagger Lawn Mower

Model No. 20197—Serial No. 310000001 and Up

Ordering Replacement Parts

To order replacement parts, please supply the part number, the quantity, and the description of each part desired.

Understanding Reference Numbers

Each identified part in an illustration has a reference number. The reference number for a part also appears in the parts list, along with other information about the part.

This catalog uses two special reference number formats, one to indicate parts in a service assembly and another to indicate the quantity of a given part in an illustration.

Service Assembly Reference Numbers

Parts in service assemblies have reference numbers in the form a:b. The a represents the reference number of the entire service assembly and the b represents a sequential number unique to each part within the service assembly.

For example, a wheel assembly might be identified by reference number 6, the tire by 6:1, the valve by 6:2, and the wheel by 6:3. When you order the assembly identified by reference number 6, you receive all parts identified by reference numbers 6:1,6:2, and 6:3. However, you may also order any part individually. Reference numbers of this type appear in illustration and in parts lists.

Reference Numbers Indicating Quantity

In an illustration, if a reference number indicates more than one part, the reference number has the form nX y. The n represents the quantity of the part, the X is the multiplication symbol, and the y represents the reference number.

For example, in an illustration, the reference number 2X 37 means that two of the parts identified by reference number 37 are indicated.

List of Abbreviations

AR: as required

ASM: assembly

BBC: blade brake control

BHTF: button head thread forming

CARR: carriage

CCW: counter clockwise

CW: clockwise

DEG: degrees

DPA: Dual Point Adjustment

ECM: electronic control module

EXT: external

FH: flat head

GA: gauge

HD: heavy-duty

HF: hex flange

HH: hex head

HHF: hex head flange

HHFTF: hex head flange thread forming

HJ: hex jam

HLH: hex lag head

HOC: height-of-cut

HSBH: hex socket button head

HSFH: hex socket flat head

HSH: hex socket head

HWH: hex washer head

HWHTF: hex washer head thread forming

HYD: hydraulic

LH: left hand

LP: Liquid Propane

NI: nylon insert

NPTF: national pipe thread fine

PFH: phillips flat head

PPH: phillips pan head

PPHTF: phillips pan head thread forming

PRH: phillips round head

PTH: phillips truss head

PTO: power-take-off

RH: right hand

ROPS: roll-over protection system

RRB: rear roller brush

SFH: slotted fillister head

SHH: slotted hex head

SHWH: slotted hex washer head

SPH: slotted pan head

SQH: square head

SRH: slotted round head

STD: standard

TAP: self tapping

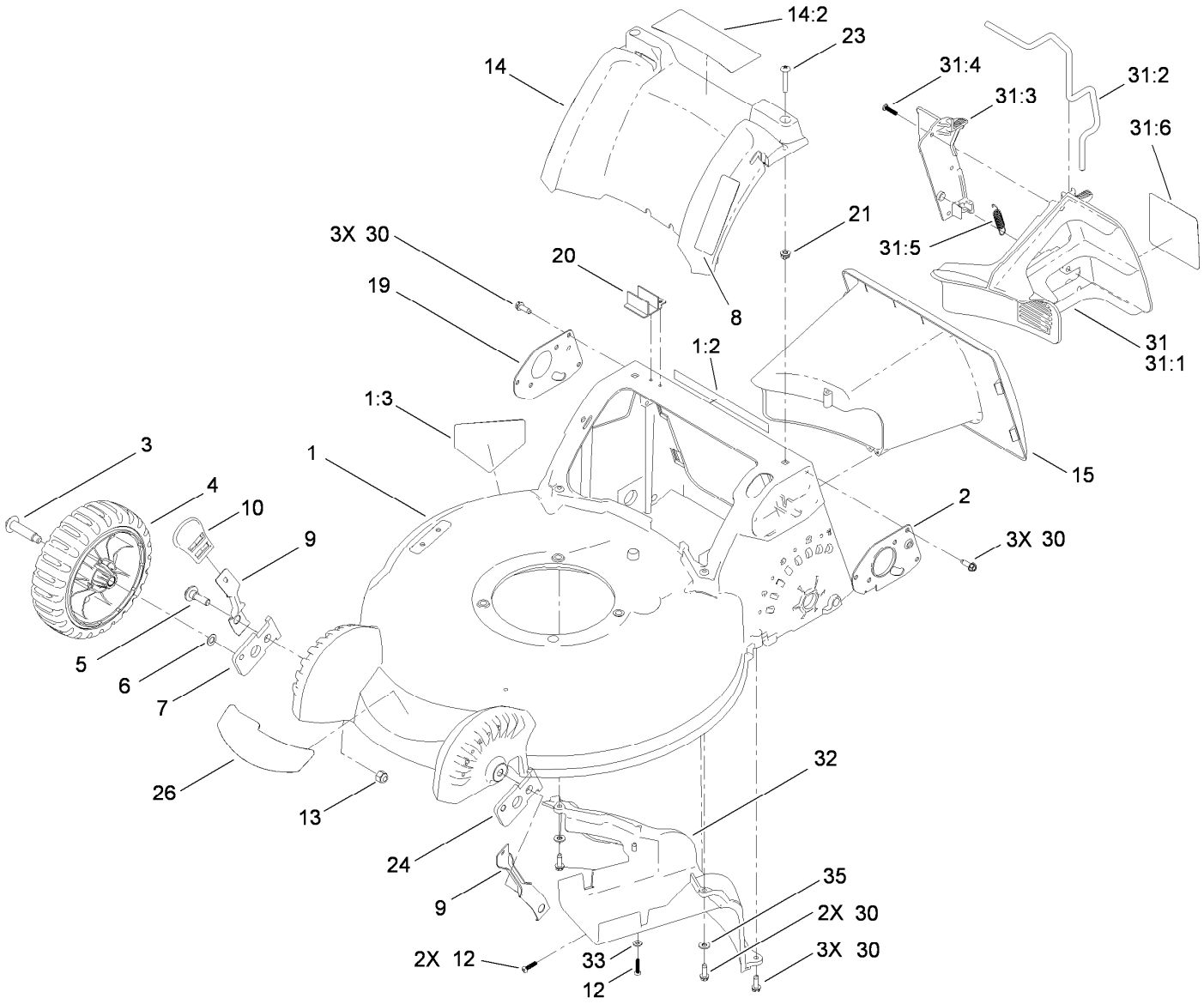
TTH: torx truss head

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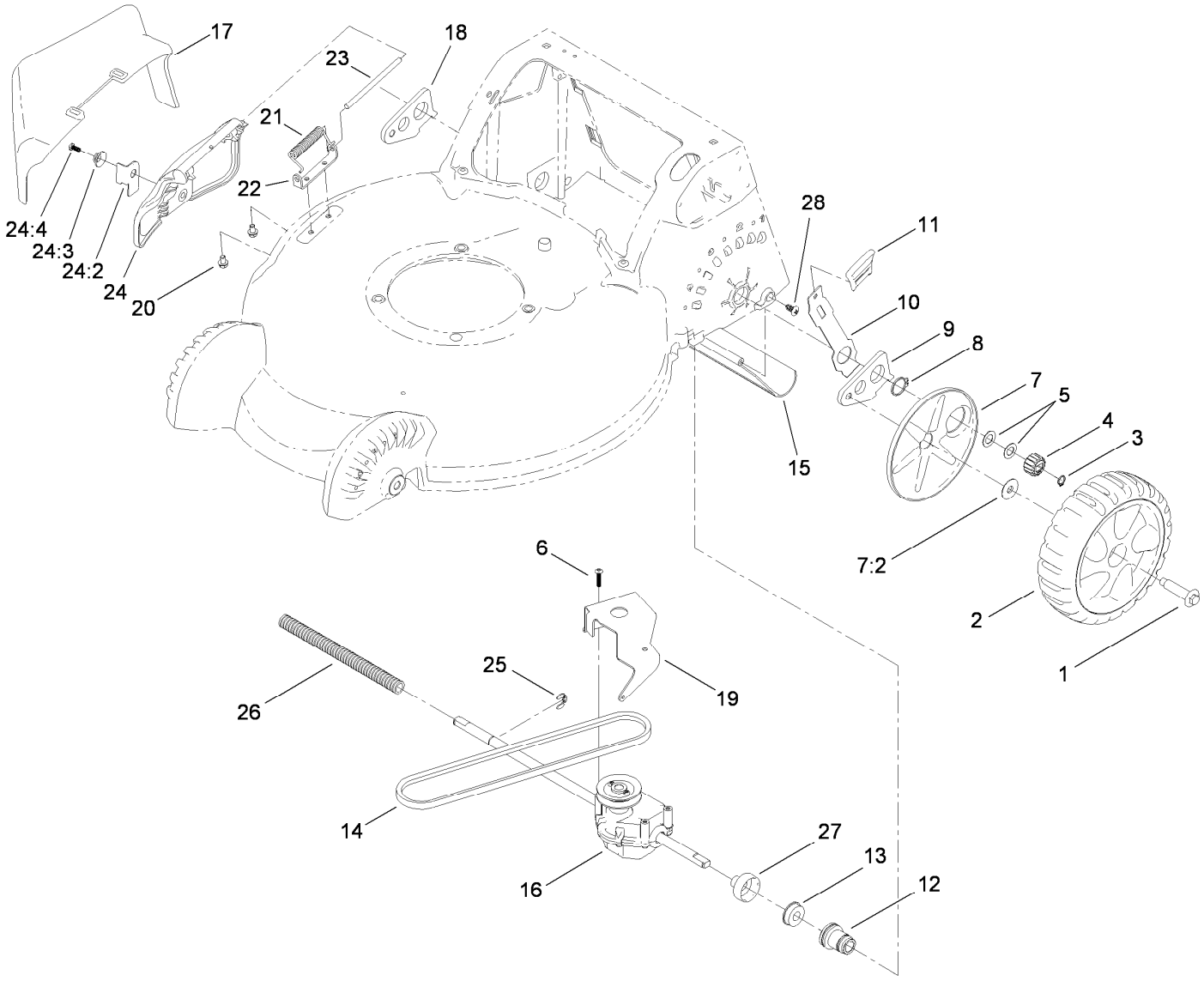
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Housing and Tunnel Assembly

Ref.	Part Number	Qty.	Description
1	117-4167	1	Housing ASM
1:2	107-3889	1	Decal-Safety
1:3	94-8072	1	Decal-Danger
2	110-9415-03	1	Mount-Handle, LH
3	614650	2	Bolt-Shoulder
4	117-4103	2	8 Inch Wheel ASM
5	614672	2	Bolt-Shoulder
6	40-1940	2	Washer
7	110-9421	1	Arm-Pivot, RH
8	117-5902	1	Decal-Quick Stow
9	110-9434	2	Arm-Spring, Front
10	110-0549	2	Knob-HOC
12	108-7476	6	Screw-Plastite
13	3296-39	2	Nut-Lock, NI
14	115-3177	1	Cover-Rear
14:2	114-2820	1	Decal-Warning
15	110-9455	1	Tunnel

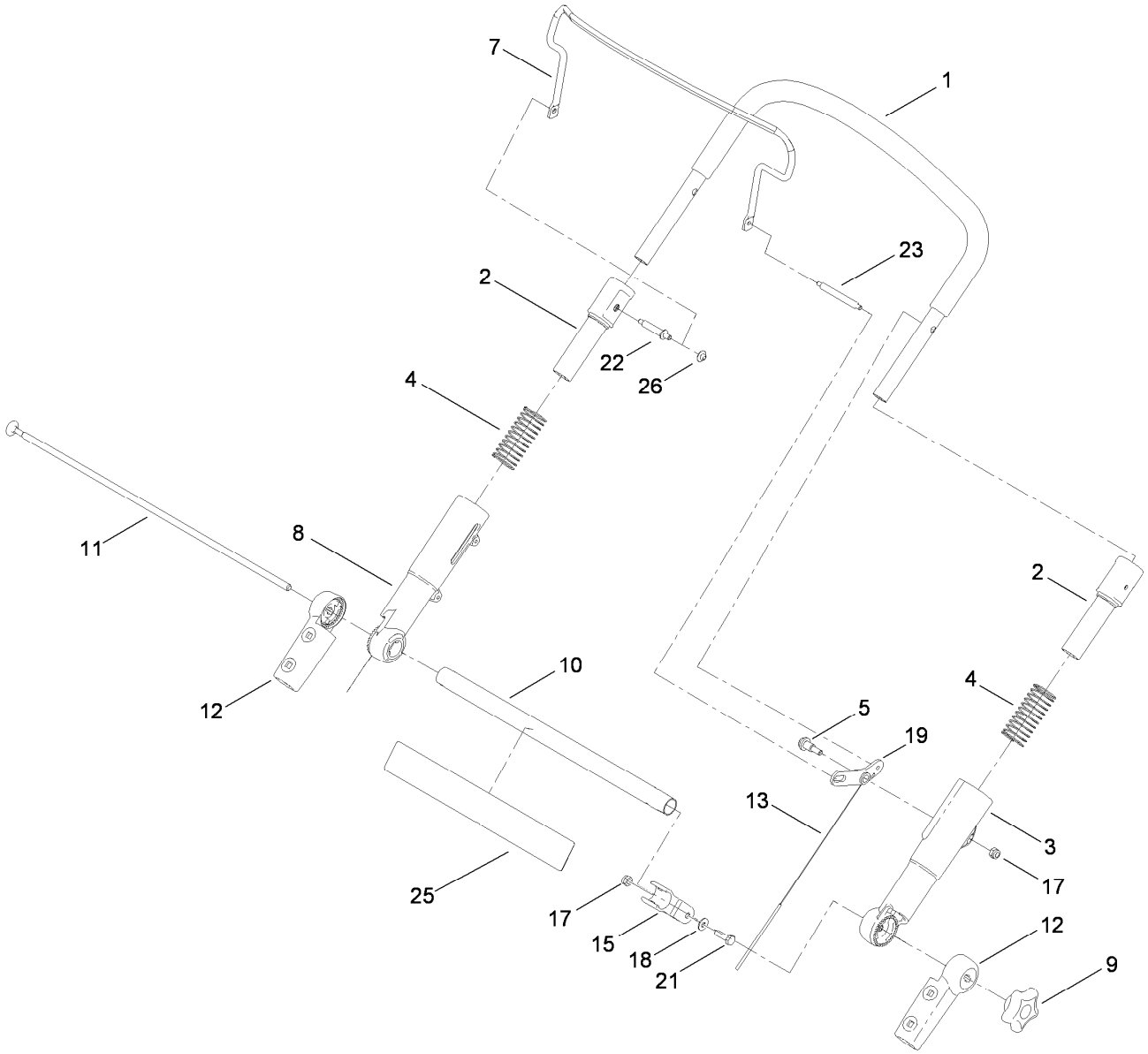
Ref.	Part Number	Qty.	Description
19	110-9416-03	1	Mount-Handle, RH
20	117-5905	1	Module-Switch
21	94-1610	2	Nut-Clip
23	108-0965	2	Screw-PTH
24	110-9420	1	Arm-Pivot, LH
26	117-4164	1	Decal-Super Bagger
30	49-2040	11	Screw-HWHTF
31	110-9468	1	Mulch Plug ASM
31:1	110-9446	1	Plug-Mulch, LH
31:2	110-9448	1	Latch-Plug, Mulch
31:3	110-9447	1	Plug-Mulch, RH
31:4	108-7476	3	Screw-Plastite
31:5	110-9458	1	Spring-Extension
31:6	110-9457	1	Decal-Plug, Mulch
32	110-9423	1	Baffle-Rear
33	3256-14	1	Washer-Flat
35	3256-22	2	Washer-Flat



Side Discharge, Transmission and Rear Wheel Assembly

Ref.	*Part Number*	*Qty.*	*Description*
1	614650	2	Bolt-Shoulder
2	117-4104	2	Rear Wheel ASM
3	32151-61	2	Ring-Retaining
4	110-9417	2	Gear-Pinion, 15T
5	36-4780	2	Washer-Plain
6	108-7476	3	Screw-Plastite
7	117-4197	2	Wheel Cover ASM
7:2	614426	1	Washer-Stepped
8	32151-36	2	Ring-Retaining
9	108-9344	1	Arm-Rear Pivot, LH
10	110-9445	2	Arm-Spring, Rear
11	110-0549	2	Knob-HOC
12	110-9422	2	Retainer-Bearing
13	104-8699	2	Bearing-Ball
14	110-9429	1	V-Belt
15	112-8768	1	Shield-Trailing

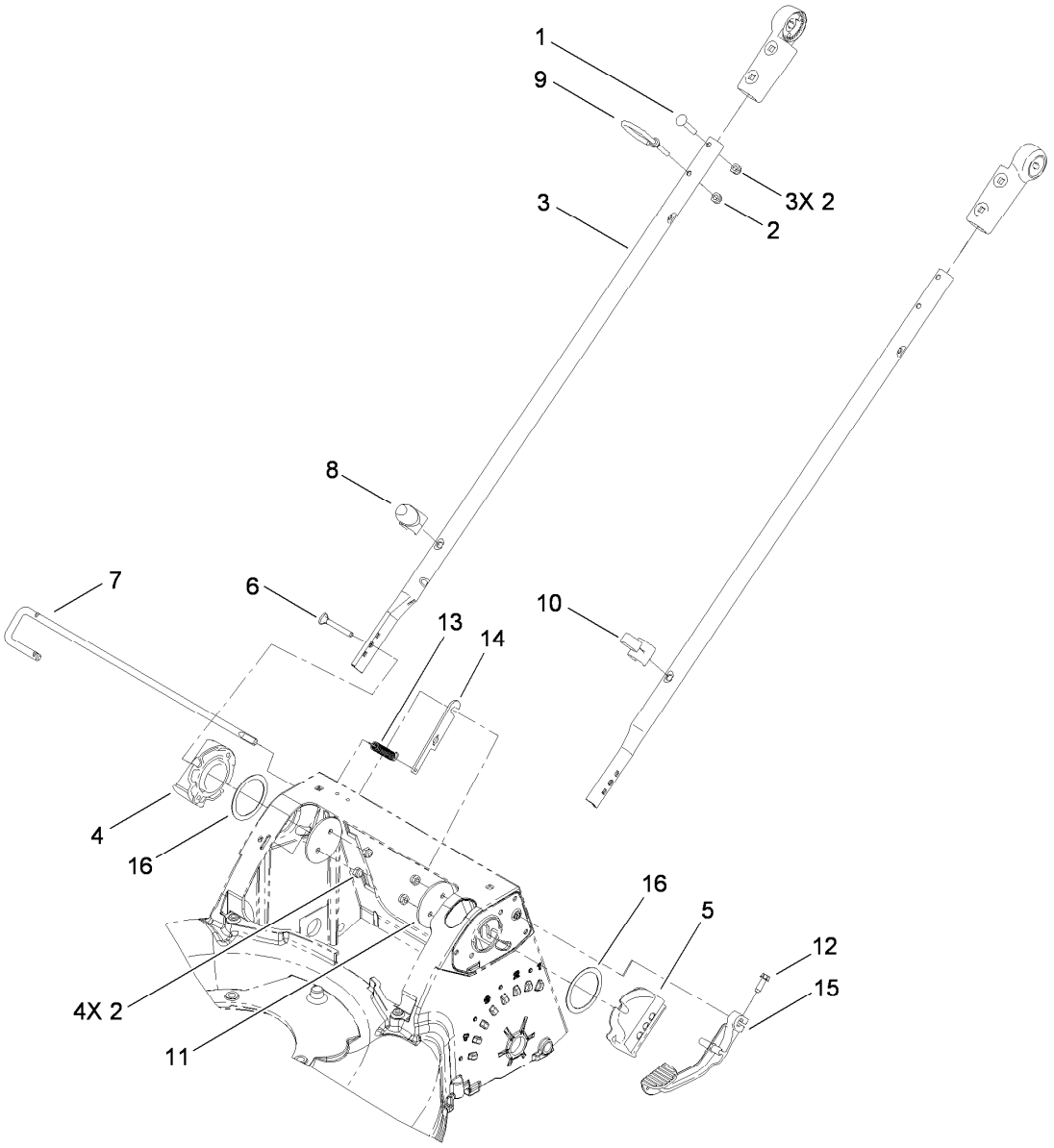
Ref.	*Part Number*	*Qty.*	*Description*
16	114-2812	1	Transmission ASM
17	105-3028	1	Chute-Discharge, Side
18	108-9343	1	Arm-Rear Pivot, RH
19	114-7977-03	1	Bracket-Transmission
20	99-8445	2	Screw-HWH, Taptite
21	99-5293	1	Spring-Torsion
22	112-6416	1	Bracket-Cover
23	99-5291	1	Rod-Cover
24	106-8376	1	Discharge Door ASM
24:2	107-0795	1	Latch-Door
24:3	107-7456	1	Cap-Door
24:4	107-7461	1	Screw-Plastite
25	65-2720	1	Ring-Clip, Locking
26	24-7922	1	Conduit-Convoluted, Split
27	114-2755	2	Cap-Bearing
28	117-1092	2	Screw-PTH



Upper Handle Assembly

Ref.	Part Number	Qty.	Description
1	108-0974	1	Upper Handle ASM
2	112-8754	2	Sleeve-Inner
3	112-1544	1	Sleeve-Outer, LH
4	107-3869	2	Spring-Compression
5	104-0858	1	Bolt-Shoulder
7	110-1819-03	1	Bail-Brake
8	112-1545	1	Sleeve-Outer, RH
9	106-4161	1	Knob-Handle
10	107-3867-03	1	Tube-Cross
11	107-3871	1	Rod-Threaded
12	107-3865	2	Mount-Handle, Lower

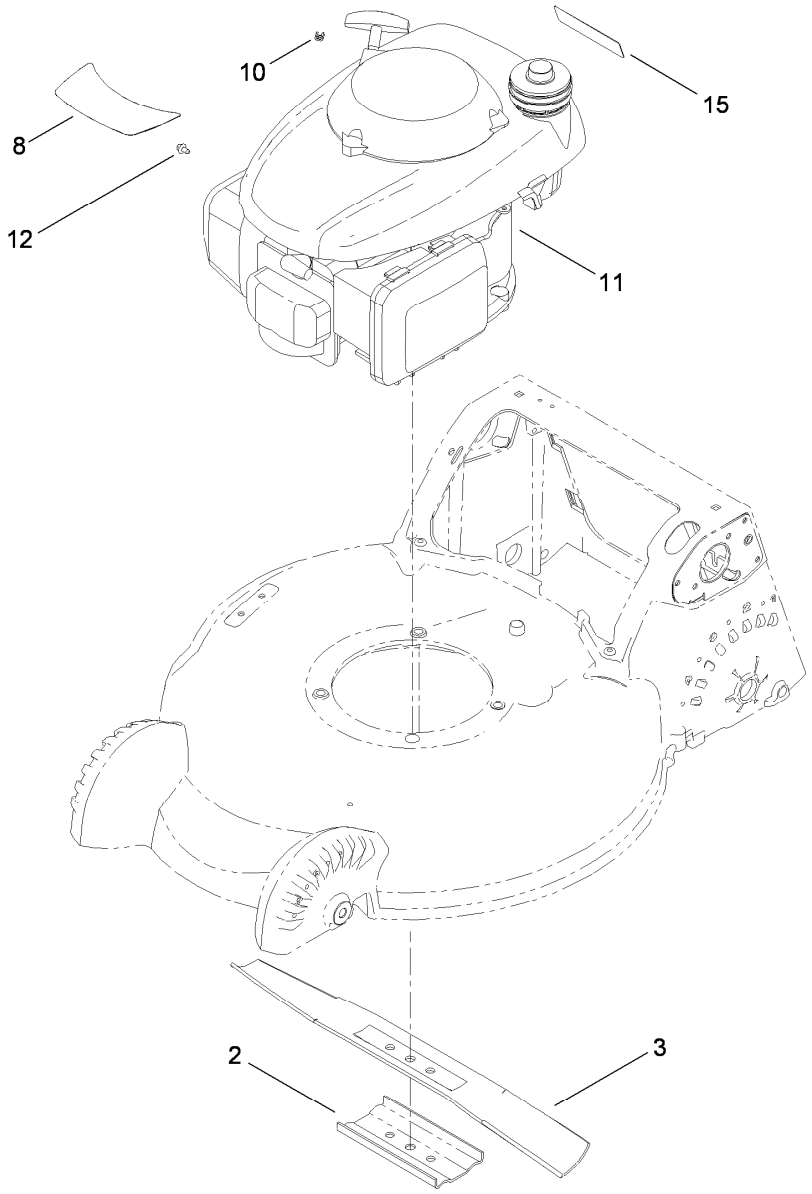
Ref.	Part Number	Qty.	Description
13	110-9465	1	Cable-Traction
15	112-8801	1	Clamp-Cable
17	3296-73	2	Nut-Lock, NI
18	3256-1	1	Washer-Flat
19	107-3893	1	Lever-Traction
21	321-5	1	Screw-HH
22	108-0959	1	Pin-Handle
23	110-1753	1	Pin-Handle, BBC
25	117-5901	1	Decal-Personal Pace
26	108-9378	1	Retainer-Push On



Lower Handle Assembly

Ref.	Part Number	Qty.	Description
1	108-0988	3	Screw-CARR
2	3296-73	8	Nut-Lock, NI
3	107-3887-03	2	Tube-Lower
4	108-9339-03	1	Mount-Handle, RH
5	108-9340-03	1	Mount-Handle, LH
6	95-4453	4	Screw
7	112-8755	1	Rod-Release, Handle
8	117-4141	1	Guide-Rope, Lower

Ref.	Part Number	Qty.	Description
9	107-3908	1	Guide-Rope, Upper
10	106-6805	1	Guide-Cable
11	107-3944-03	2	Plate
12	49-2040	1	Screw-HWHTF
13	112-1542	1	Spring-Extension
14	112-1539	1	Plate-Rod, Release
15	110-1823-03	1	Lever-Release
16	107-3947	2	Washer-Nylon

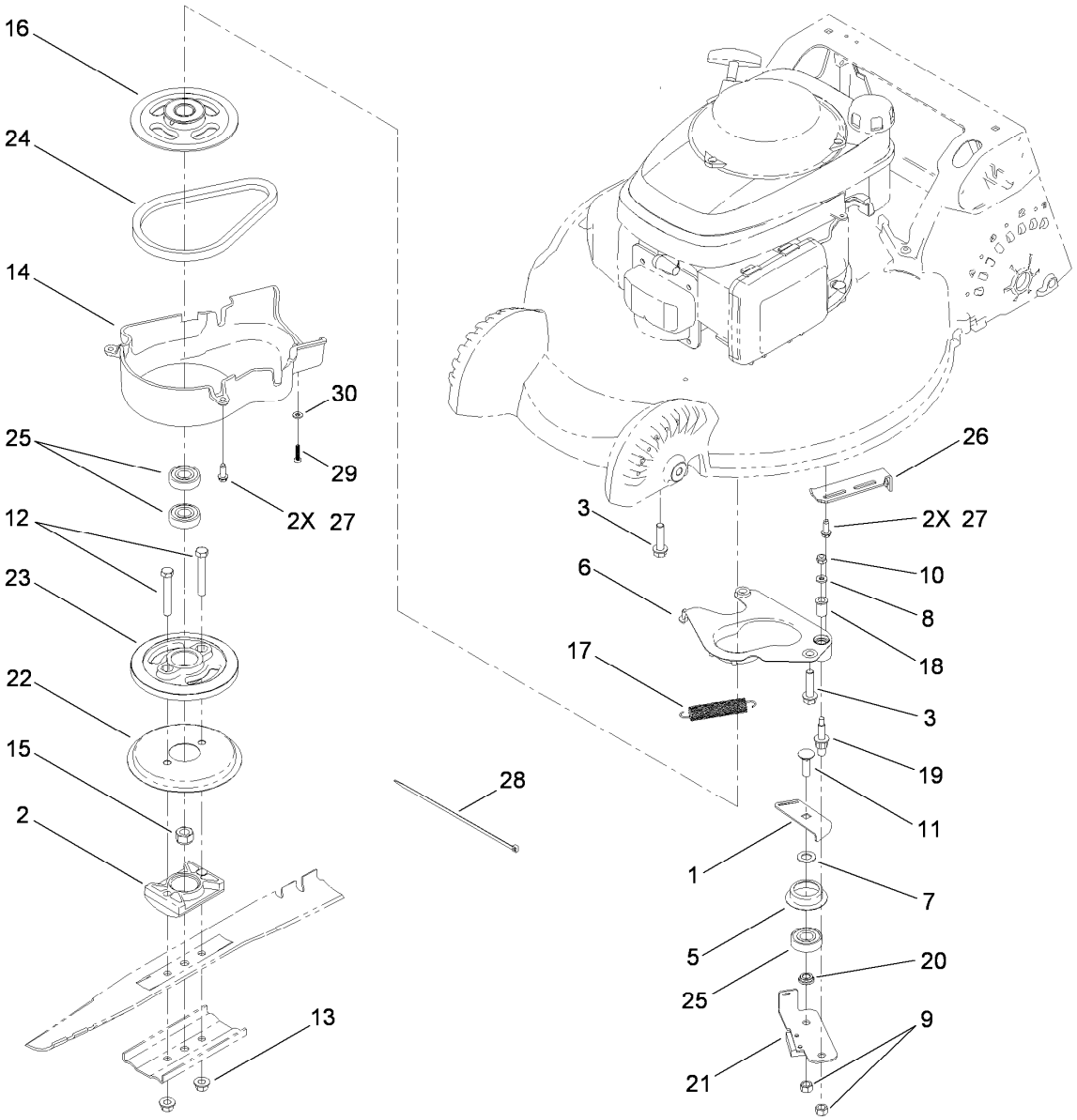


Engine and Blade Assembly

Ref.	*Part Number*	*Qty.*	*Description*
2	108-3766-03	1	Support-Blade
3	108-3759-03	1	Blade-Bagging
8	117-5955	1	Decal-Engine
10	92-1701	1	Stop-Rope
11		1	Engine-Honda, 654381-Gcv160 ●■
12	98-1394	1	Screw-HWH
15	117-2718	1	Decal-Arrester, Spark

● Not serviced separately

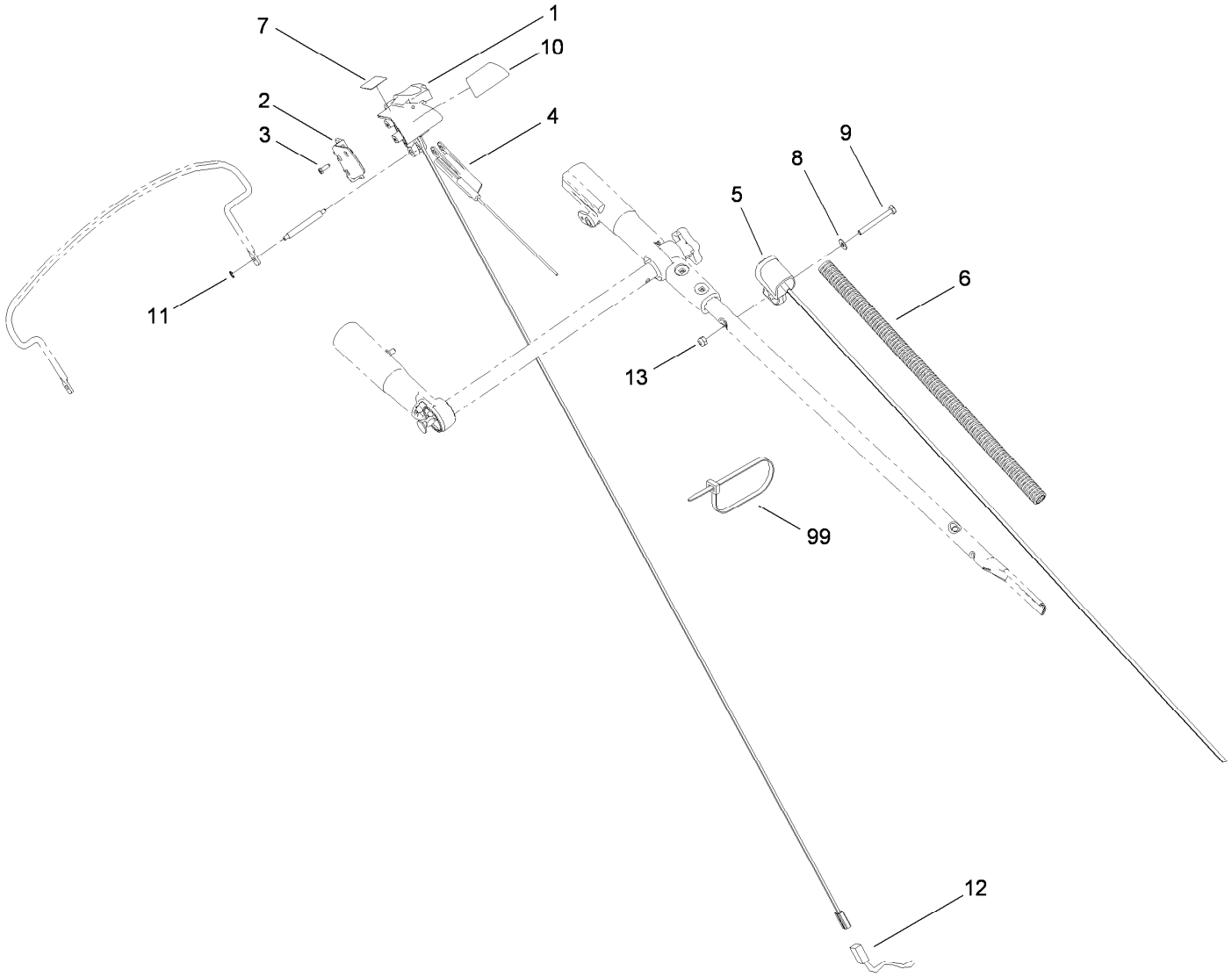
■ Obtain parts from www.honda-engines.com



Blade Brake Control Assembly

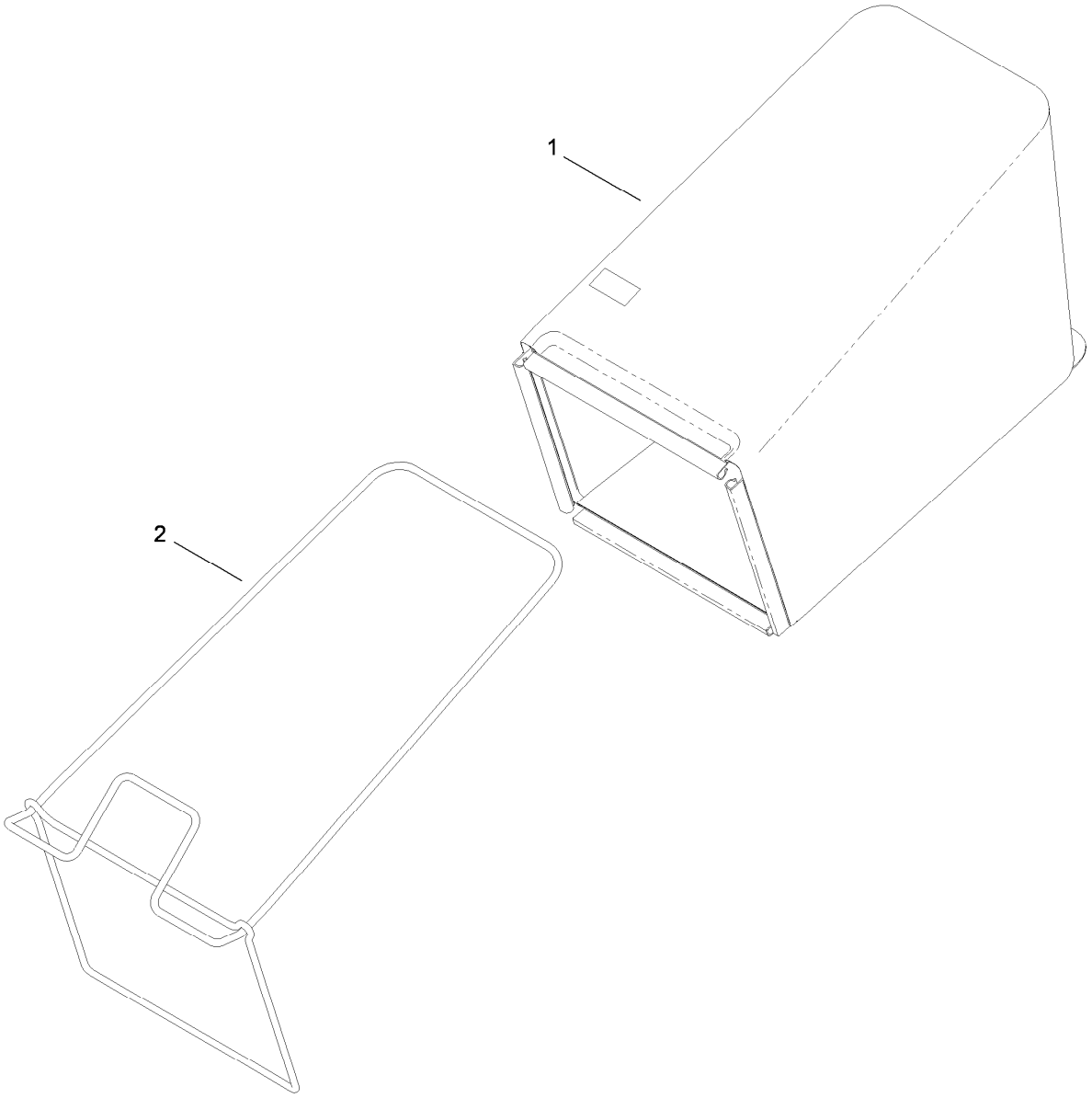
Ref.	Part Number	Qty.	Description
1	107-7471	1	Plate-Guide
2	107-7487	1	Support-Blade
3	32144-102	3	Screw-HWH
5	108-3790	1	Retainer-Belt
6	107-0761	1	Plate-Anchor
7	605256	1	Washer-Plain
8	3256-16	1	Washer-Flat
9	603773	2	Nut
10	3296-73	1	Nut-Lock, NI
11	3231-25	1	Screw-CARR
12	3211-42	2	Screw-HH
13	54-9190	2	Nut-Lock
14	107-7488	1	Cover
15	108-9342	1	Nut-Hex
16	117-5970	1	Pulley-BBC

Ref.	Part Number	Qty.	Description
17	108-3792	1	Spring-Tension, Brake
18	107-0797	1	Bushing
19	107-0759	1	Bolt-Shoulder
20	107-0758	1	Spacer-Bearing
21	107-7477	1	Brake Arm ASM
22	108-3787	1	Disc
23	107-0754	1	Drum
24	110-1790	1	Belt-BBC
25	100-1048	3	Bearing-Ball
26	110-9425-03	1	Bracket-Cable
27	49-2040	4	Screw-HWHTF
28	614249	1	Tie-Cable
29	108-7476	1	Screw-Plastite
30	3256-14	1	Washer-Flat



Switch Assembly

Ref.	*Part Number*	*Qty.*	*Description*
1	117-5908	1	Saftey Switch ASM
2	108-7532	1	Cover-Switch
3	32144-111	3	Screw-PPH
4	112-1536	1	Cable-Bcs
5	117-5975	1	Switch Housing ASM
6	119-3778	1	Tube-Loom, Split
7	119-3796	1	Decal-Control, Blade
8	3256-1	1	Washer-Flat
9	321-13	1	Screw-HH
10	117-5910	1	Decal-Control, Blade
11	110-1758	1	Ring-Retaining
12	119-0288	1	Harness-Wire
13	3296-73	1	Nut-Lock, NI
99	614249	2	Tie-Cable



Rear Bag Assembly

Ref.	*Part Number*	*Qty.*	*Description*
1	117-4191	1	Grass Bag ASM
2	112-8750-03	1	Frame-Bag

Attachments and Accessories

For 20197 Super Bagger Lawn Mower

Product Name	Model/Part
BLADE-21 INCH	108-0954-03
Cruise Control Kit	89919

Notes:

Notes:

Notes:



Count on it.