



Count on it.

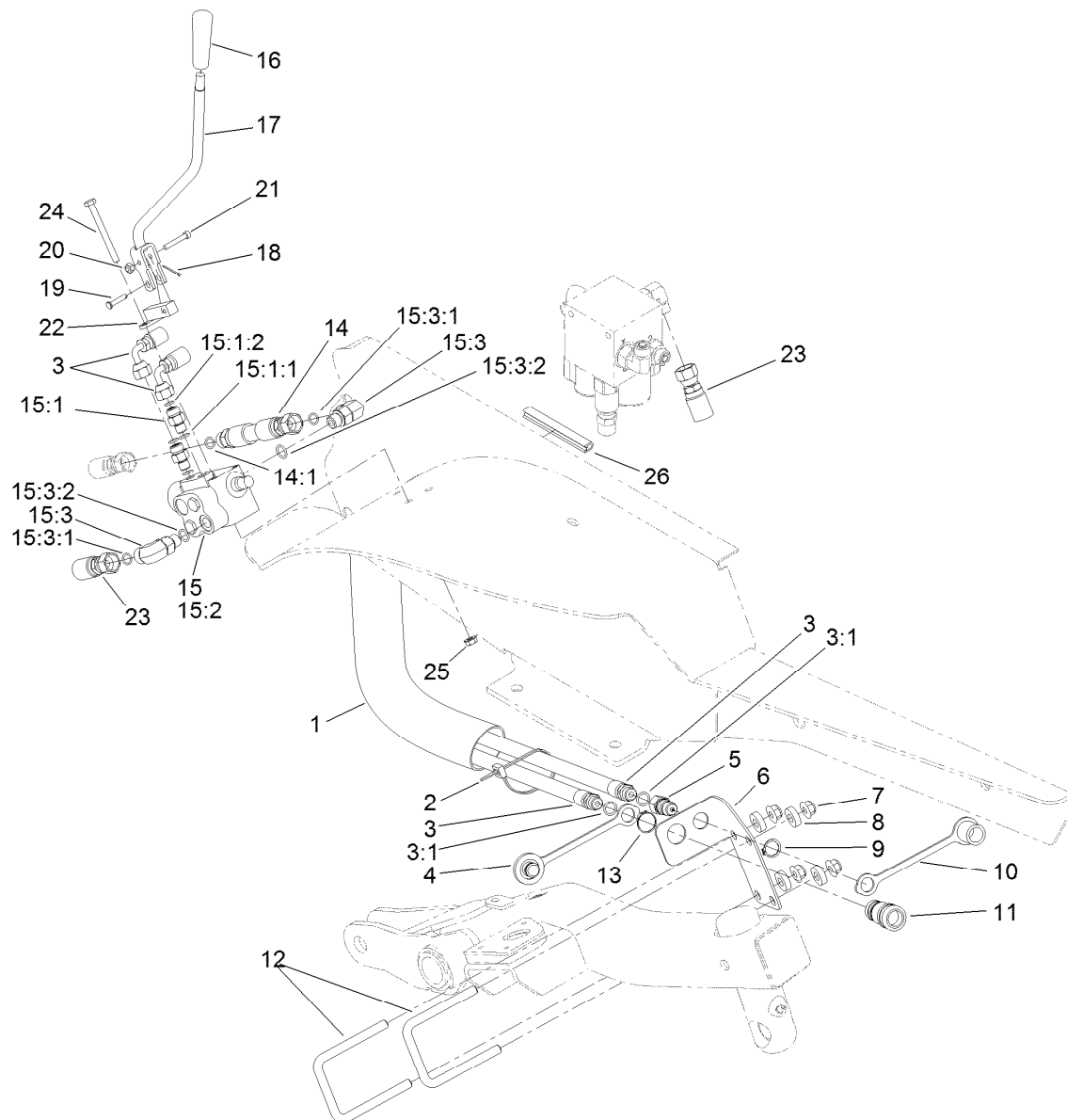
Form No. 3371-103 Rev A

Parts Catalog

Auxiliary Valve Kit

Groundsmaster® 3280-D Traction Unit

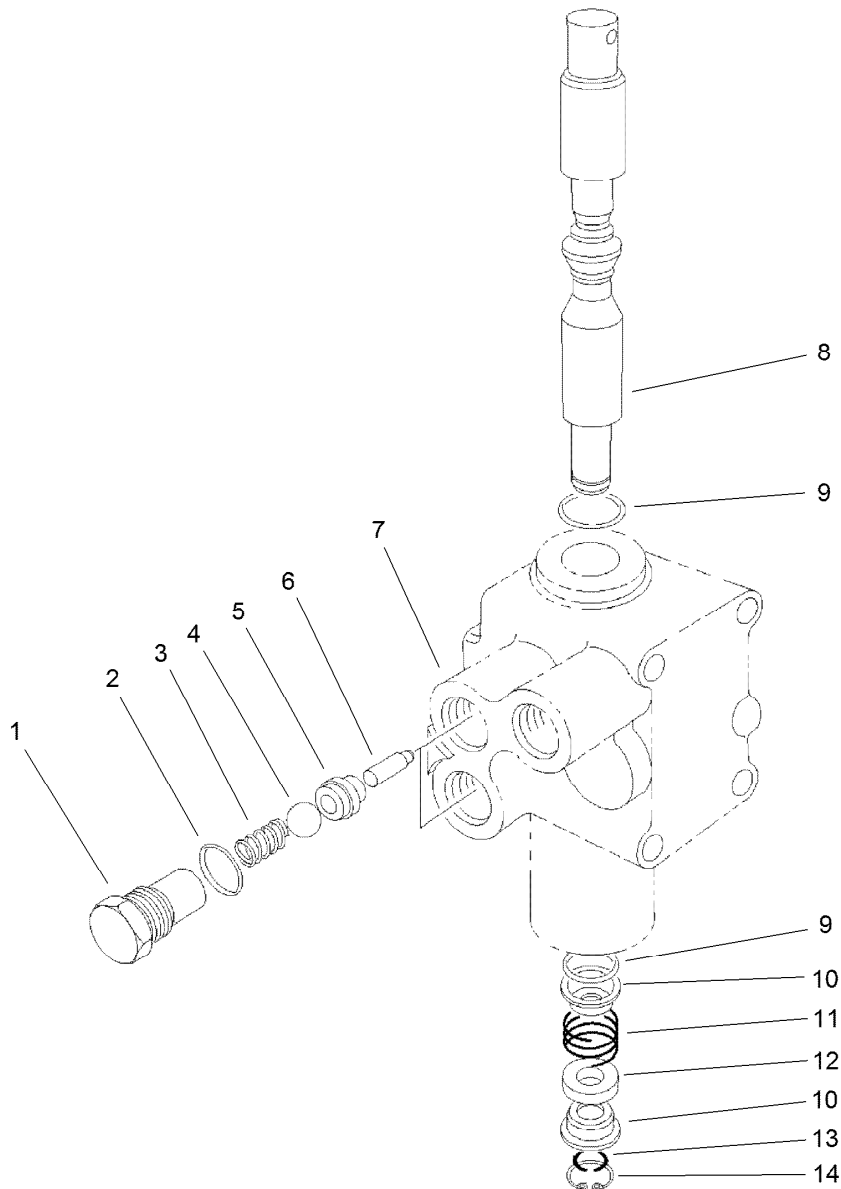
Model No. 120-6640



Auxiliary Valve Assembly

Ref.	Part Number	Qty.	Description
1	56-7982	1	Sleeve-Protective
2	3290-378	6	Tie-Cable
3	120-6649	2	HYD Hose ASM
3:1	237-42	1	O-Ring
4	353-984	1	Plug-Dust
5	63-1240	1	Nipple-Disconnect, Quick
6	120-6602-03	1	Bracket-Mounting, Hose
7	104-8301	4	Nut-Flange, NI
8	5-0652	4	Spacer
9	32151-79	1	Ring-Retaining
10	353-985	1	Cap-Dust
11	63-1220	1	Coupler-Disconnect, Quick
12	47-3460	2	U-Bolt
13	32151-83	1	Ring-Snap
14	120-6569	1	HYD Hose ASM
14:1	237-22	1	O-Ring
15	77-6810	1	Valve ASM
15:1	340-92	2	Fitting-HYD, Straight

Ref.	Part Number	Qty.	Description
15:1:1	237-78	1	O-Ring
15:1:2	237-21	1	O-Ring
15:2	43-1950-03	1	Valve-HYD
15:3	340-77	2	Fitting-HYD, 90 DEG
15:3:1	237-22	1	O-Ring
15:3:2	237-42	1	O-Ring
16	233-39	1	Knob-Control
17	108-8668-03	1	Valve Lever ASM
18	3272-4	1	Pin-Cotter
19	283-17	1	Pin-Clevis
20	3296-2	1	Nut-Lock, NI
21	3274-13	1	Screw-HSH
22	80-3360	1	Pivot Lever ASM
23	120-6570	1	HYD Hose ASM
23	95-5986	1	HYD Hose ASM
24	321-14	3	Screw-HH
25	32128-33	3	Nut-HF
26	43-4300	1	Trim-Frame, Rear



Control Valve Assembly No. 43-1950-03

Ref.	Part Number	Qty.	Description
1	22-8330	2	Plug
2	237-42	2	O-Ring
3	22-8340	2	Spring
4	22-8350	2	Ball
5	22-8370	2	Seat-Valve
6	22-8360	2	Pin
7		1	Body ●
8	22-8420	1	Spool
9	22-8500	2	O-Ring
10	22-8380	2	Retainer
11	22-8410	1	Spring
12	23-3030	1	Spacer
13	22-8480	1	Ring-Snap
14	22-8490	1	Ring-Snap

● Not serviced separately



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