



Count on it.

Parts Catalog

**Z Master® Riding Mower
with 152cm TURBO FORCE® Side Discharge
Mower**

Model No. 74925TE—Serial No. 312000001 and Up

Ordering Replacement Parts

To order replacement parts, please supply the part number, the quantity, and the description of each part desired.

Understanding Reference Numbers

Each identified part in an illustration has a reference number. The reference number for a part also appears in the parts list, along with other information about the part.

This catalog uses two special reference number formats, one to indicate parts in a service assembly and another to indicate the quantity of a given part in an illustration.

Service Assembly Reference Numbers

Parts in service assemblies have reference numbers in the form a:b. The a represents the reference number of the entire service assembly and the b represents a sequential number unique to each part within the service assembly.

For example, a wheel assembly might be identified by reference number 6, the tire by 6:1, the valve by 6:2, and the wheel by 6:3. When you order the assembly identified by reference number 6, you receive all parts identified by reference numbers 6:1, 6:2, and 6:3. However, you may also order any part individually. Reference numbers of this type appear in illustration and in parts lists.

Reference Numbers Indicating Quantity

In an illustration, if a reference number indicates more than one part, the reference number has the form nX y. The n represents the quantity of the part, the X is the multiplication symbol, and the y represents the reference number.

For example, in an illustration, the reference number 2X 37 means that two of the parts identified by reference number 37 are indicated.

List of Abbreviations

AR: as required

ASM: assembly

BBC: blade brake control

BHTF: button head thread forming

CARR: carriage

CCW: counter clockwise

CW: clockwise

DEG: degrees

DPA: Dual Point Adjustment

ECM: electronic control module

EXT: external

FH: flat head

GA: gauge

HD: heavy-duty

HF: hex flange

HH: hex head

HHF: hex head flange

HHFTF: hex head flange thread forming

HJ: hex jam

HLH: hex lag head

HOC: height-of-cut

HSBH: hex socket button head

HSFH: hex socket flat head

HSH: hex socket head

HWH: hex washer head

HWHTF: hex washer head thread forming

HYD: hydraulic

LH: left hand

LP: Liquid Propane

NI: nylon insert

NPTF: national pipe thread fine

PFH: phillips flat head

PPH: phillips pan head

PPHTF: phillips pan head thread forming

PRH: phillips round head

PTH: phillips truss head

PTO: power-take-off

RH: right hand

ROPS: roll-over protection system

RRB: rear roller brush

SFH: slotted fillister head

SHH: slotted hex head

SHWH: slotted hex washer head

SPH: slotted pan head

SQH: square head

SRH: slotted round head

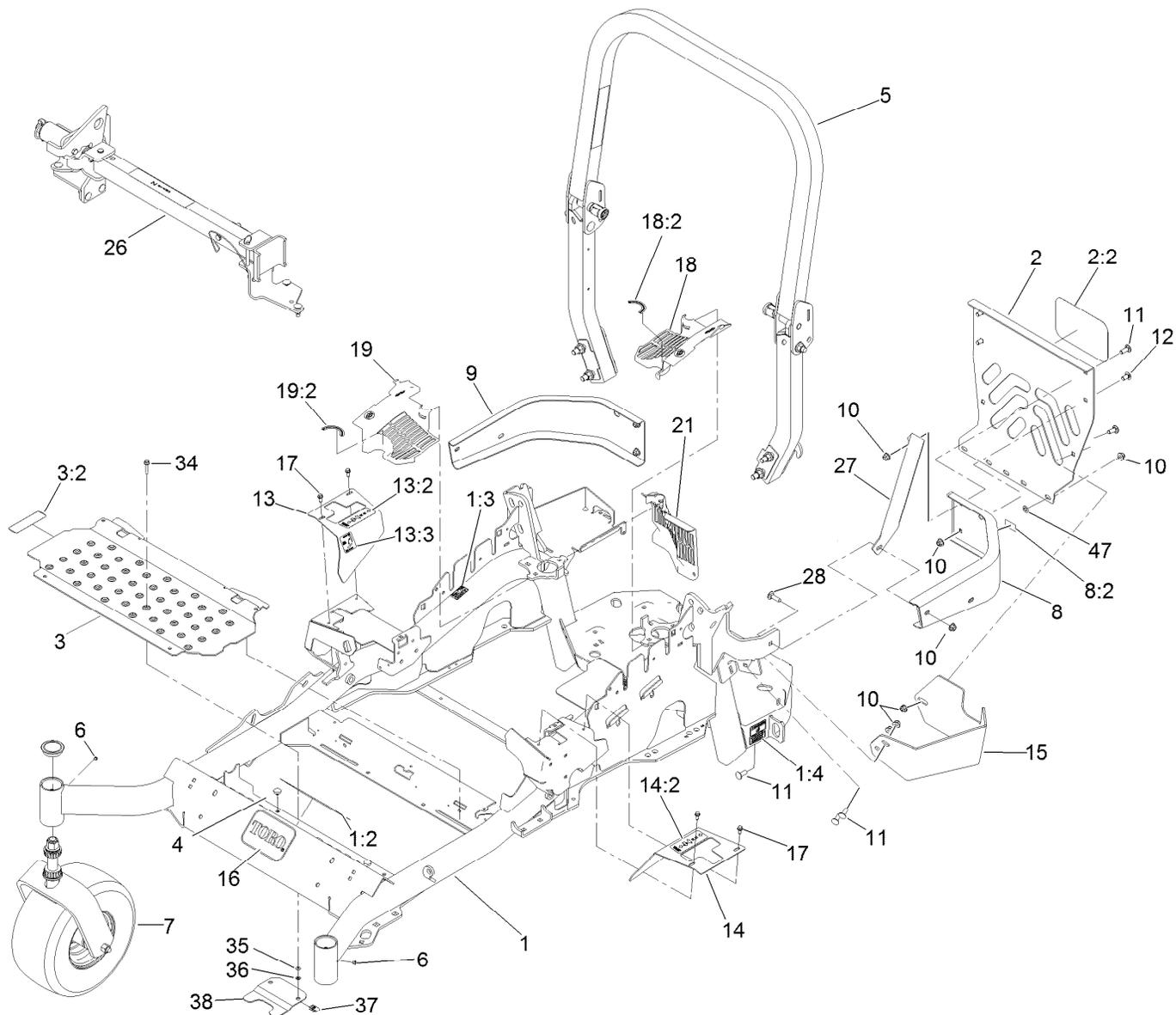
STD: standard

TAP: self tapping

TTH: torx truss head

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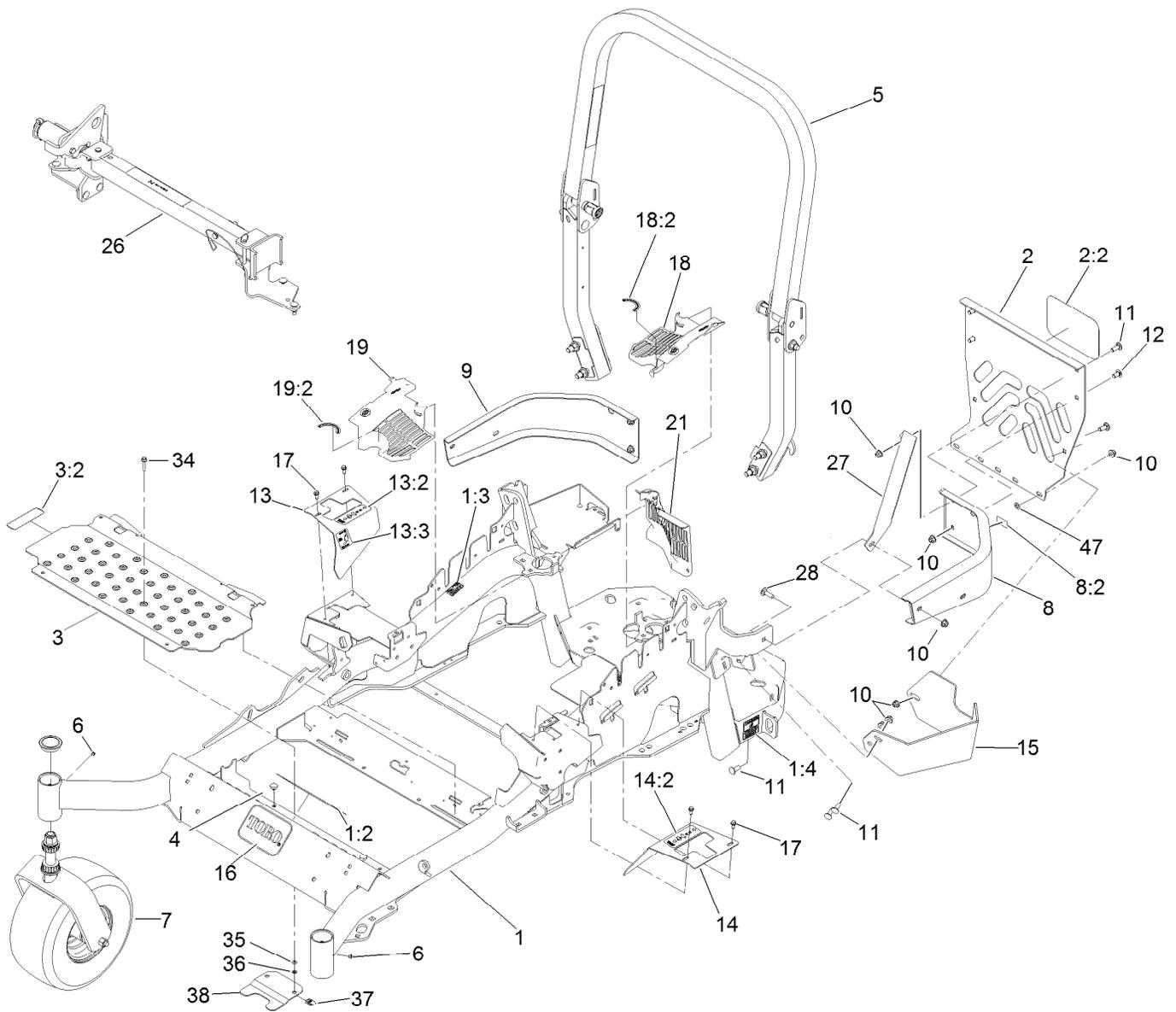
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Frame, Caster Wheel and Z Stand Assembly

Ref.	Part Number	Qty.	Description	Ref.	Part Number	Qty.	Description
1	116-6369	1	Main Frame ASM	11	3231-22	7	Screw-CARR
1:2	117-3888	1	Decal-Danger Slope W/ROPS	12	3231-21	3	Screw-CARR
1:3	106-5517	2	Decal-Warning, Hot Surface	13	116-5898	1	RH Motion Control Cover ASM-Ce
1:4	106-2655	2	Decal-Hazard, Pinched Finger	13:2	99-8936	1	Decal-Control, Motion
2	115-7410	1	Rear Guard ASM	13:3	116-5988	1	Decal-Park Brake, Ce
2:2	67-7320	1	Decal	14	117-3831	1	LH Motion Control Cover ASM
3	117-0915	1	Floorpan ASM	14:2	99-8936	1	Decal-Control, Motion
3:2	112-9028	1	Decal-Cover Missing	15	117-0908-03	1	Guard-Muffler
4	1-513658	2	Bumper	16	68-3640	1	Decal
5	116-0232	1	ROPS ASM	17	32144-10	4	Screw-HWH
6	1-811010	2	Plug	18	117-3838	1	LH Hydro Guard ASM
7		2	Caster Wheel ASM ●	18:2	117-3811	1	Decal-Hydro Oil
8	117-3829	1	LH Rear Bumper ASM	19	117-3839	1	RH Hydro Guard ASM
8:2	106-5517	1	Decal-Warning, Hot Surface	19:2	117-3811	1	Decal-Hydro Oil
9	116-0057-03	1	Bumper-RH	21	109-9058	1	Guard-Hydro, Rear RH
10	104-8301	11	Nut-Flange, NI	26		1	Z Stand ASM ●

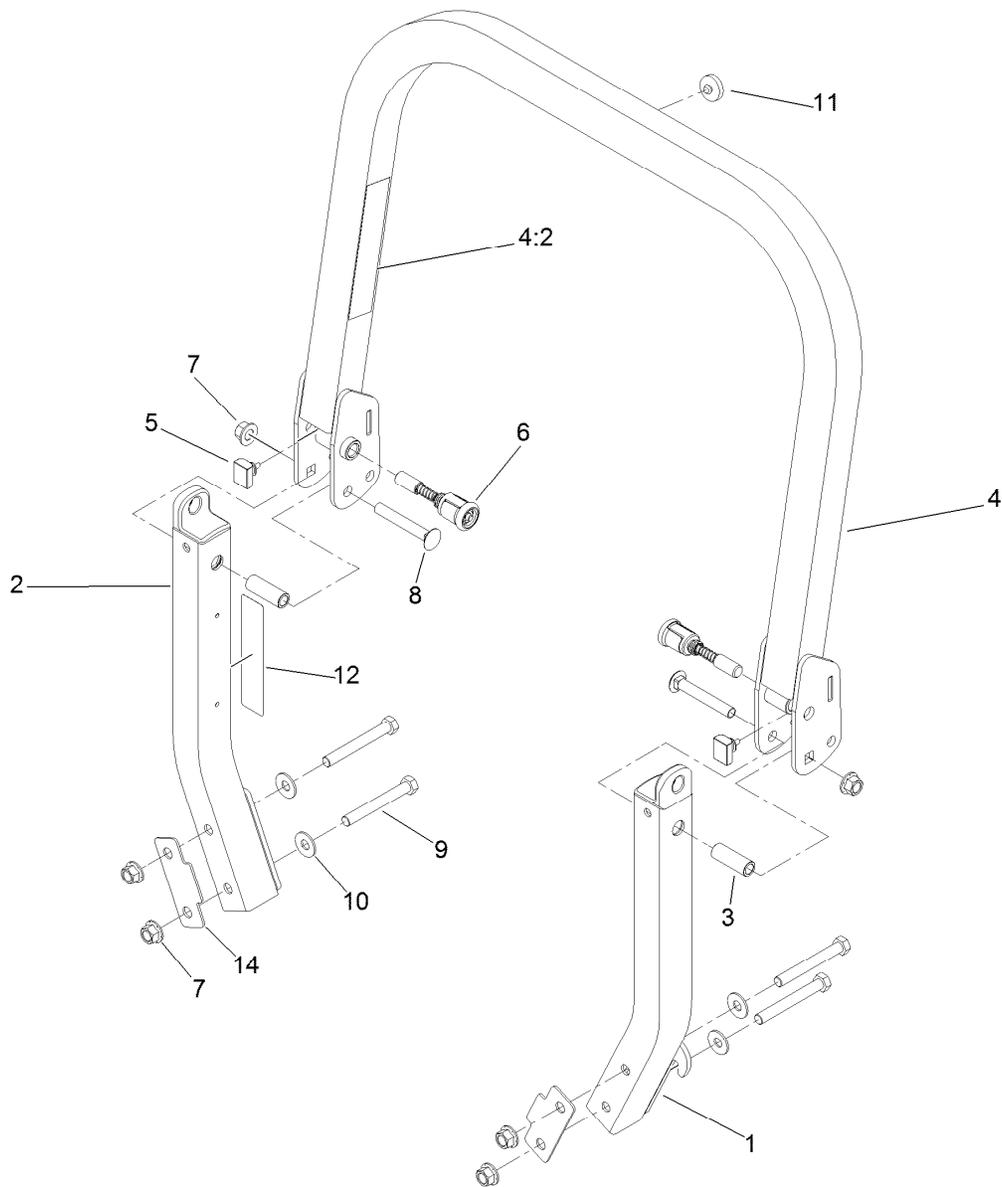
● Not serviced separately



Frame, Caster Wheel and Z Stand Assembly (continued)

<i>Ref.</i>	<i>Part Number</i>	<i>Qty.</i>	<i>Description</i>	<i>Ref.</i>	<i>Part Number</i>	<i>Qty.</i>	<i>Description</i>
27	117-0903-03	1	Strap	36	106-8737	2	Nut-Retainer
28	3231-25	1	Screw-CARR	37	107069	2	Clip
34	3234-21	2	Screw-HHF	38	119-0395-03	1	Adapter-Captive
35	3256-60	2	Washer-Flat	47	107-3154	2	Nut-Push

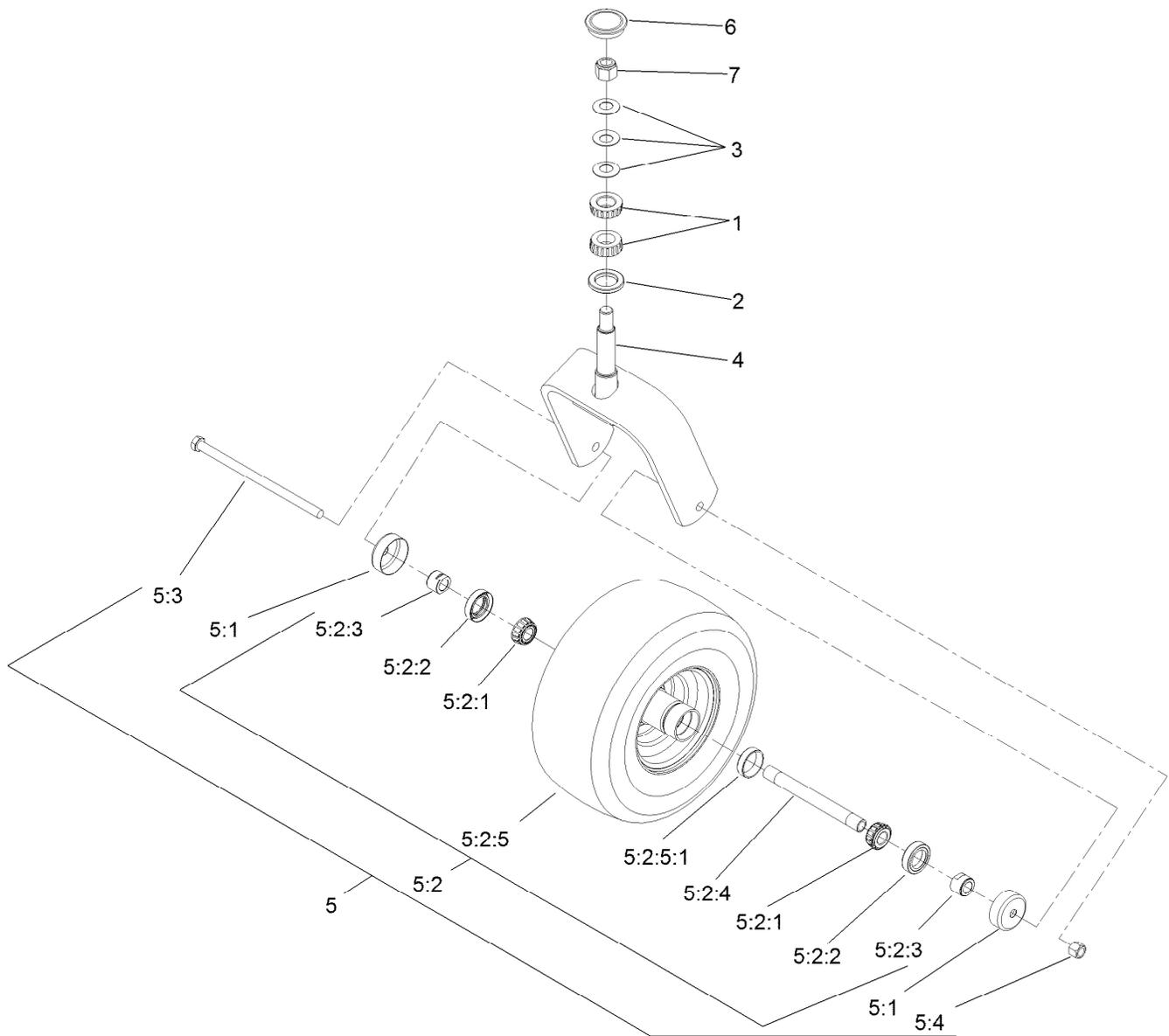
● Not serviced separately



Roll-Over Protection System Assembly No. 116-0232

Ref.	Part Number	Qty.	Description
1		1	LH ROPS Leg ASM ●
2		1	RH ROPS Leg ASM ●
3	109-6653	2	Spacer
4		1	Upper ROPS ASM ●
4:2	107-3069	1	Decal-Warning, Folding ROPS
5	109-5337	2	Bumper-ROPS
6	116-0104	2	Spring Pin ASM
7	99-5107	6	Nut-Lock
8	3233-10	2	Screw-CARR
9	325-17	4	Screw-HH
10	109-9505	4	Washer-Spring
11	109-9233	1	Bumper-Push-In, Rubber
12	117-0346	1	Decal-Caution, Fuel Vent
14	116-0960	2	Spacer

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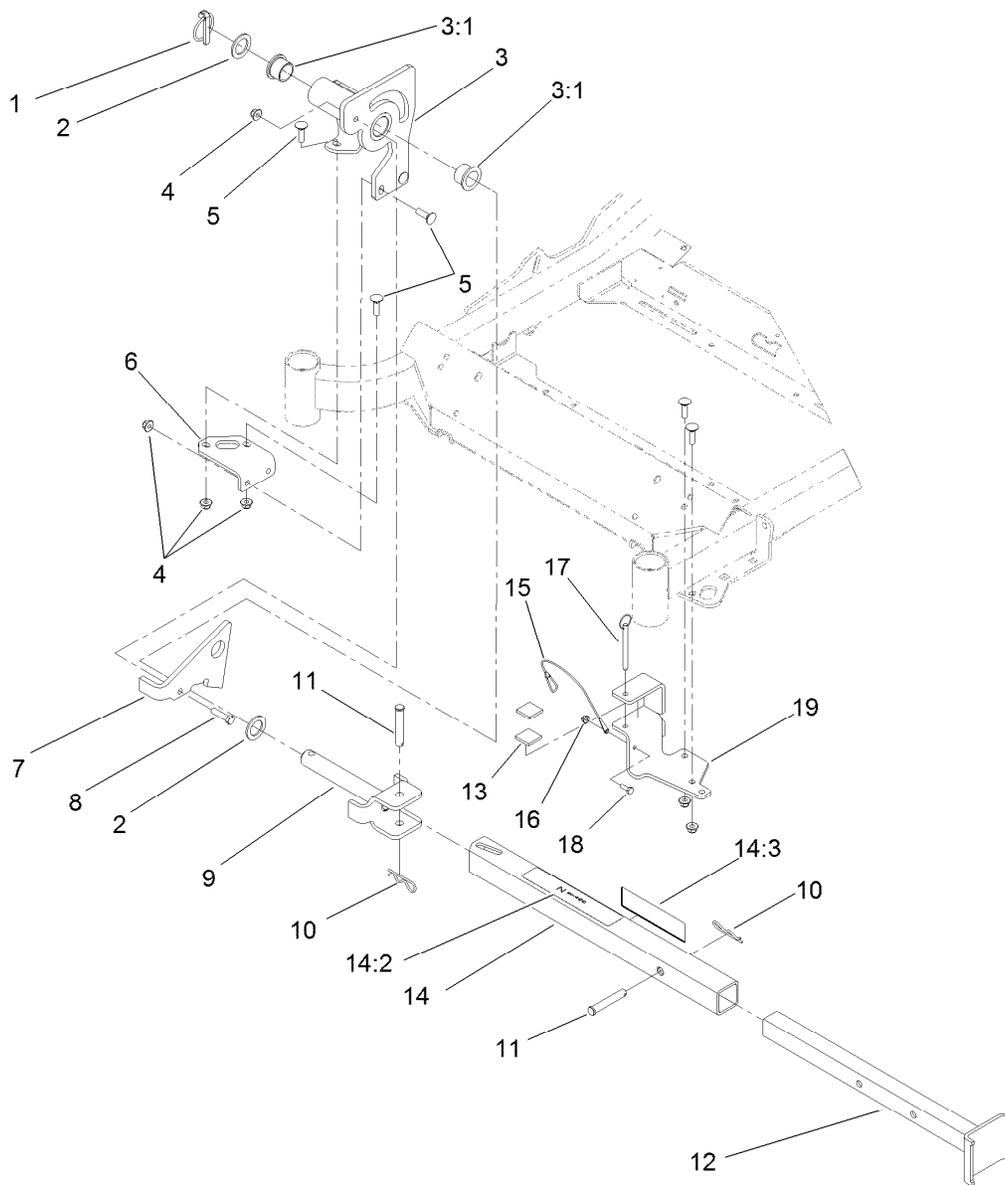


Caster Wheel and Fork Assembly

Ref.	Part Number	Qty.	Description	Ref.	Part Number	Qty.	Description
1	1-543509	2	Bearing-Roller, Tapered	5:2:3	103-3051	2	Spacer-Nut ■
2	1-543511	1	Seal-Grease	5:2:4	103-5156	1	Axle-Caster
3	1-633508	3	Washer-Bellville	5:2:5	109-9124	1	Wheel And Tire ASM
4	103-1474-01	1	Caster-Fork	5:2:5:1	1-633584	1	Bearing-Cup
5	109-9127	1	Wheel And Tire ASM	5:3	325-39	1	Screw-HH
5:1	103-2768	2	Guard-Seal	5:4	3296-23	1	Nut-Lock, NI
5:2		1	Wheel And Tire ASM ●	6	103-4882	1	Cap-Grease
5:2:1	1-633585	2	Bearing-Cone, Taper	7	3296-51	1	Nut-Lock, NI
5:2:2	103-0063	2	Seal-Caster				

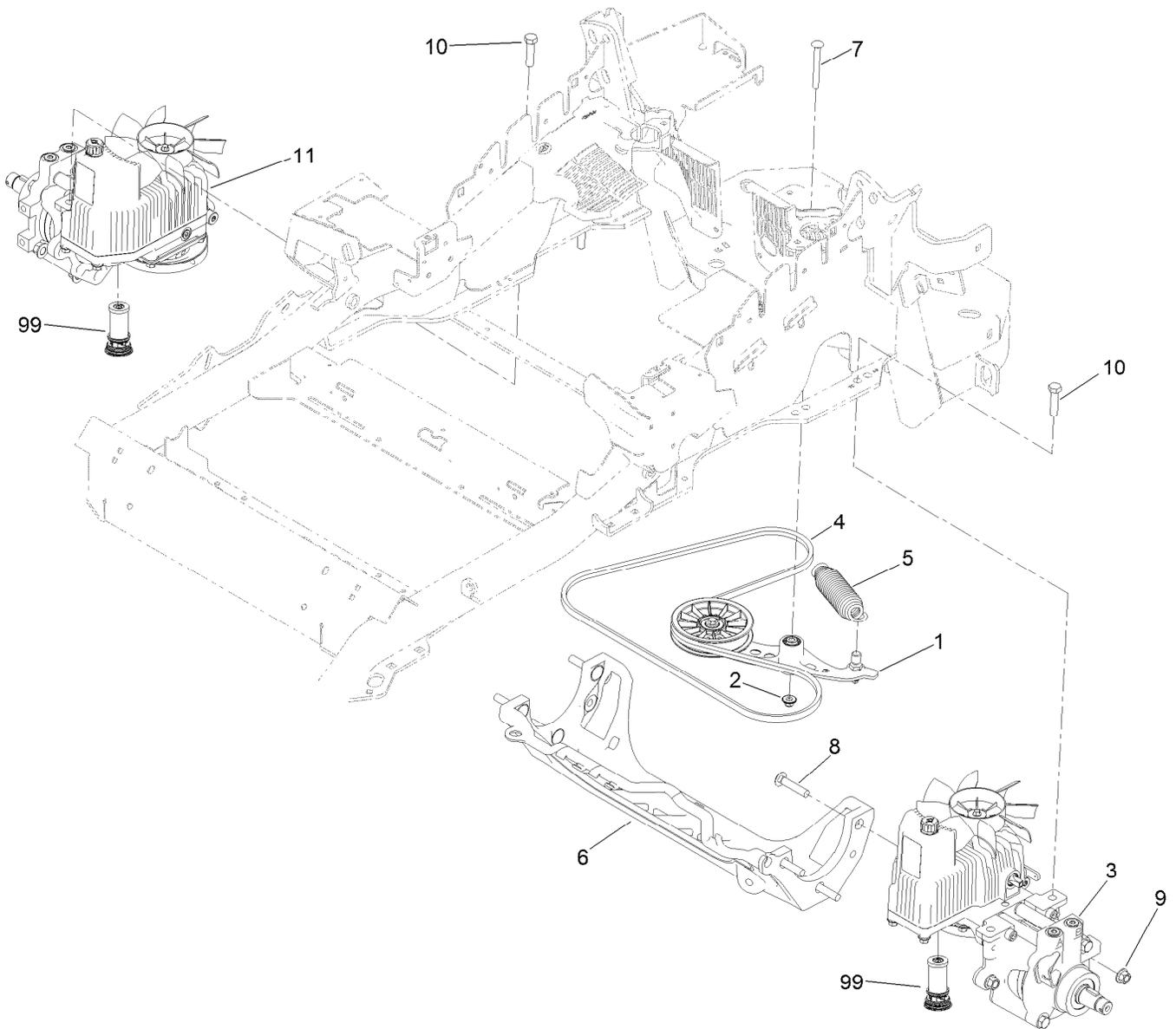
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■ Use Pro-Lock, Nut Type (P/N 1-840022, .5ml tube) on threads.



Z Stand Assembly

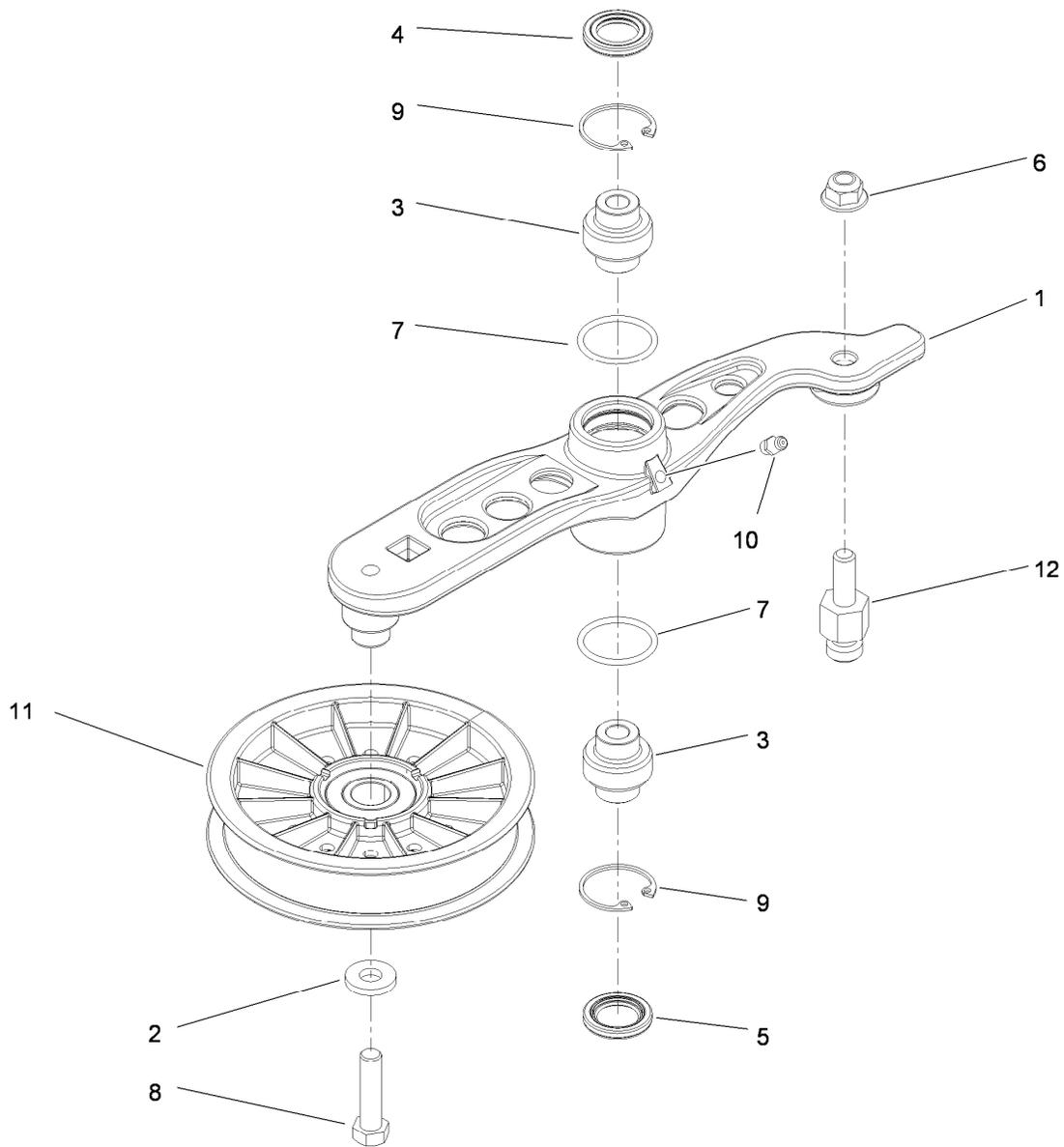
Ref.	Part Number	Qty.	Description	Ref.	Part Number	Qty.	Description
1	283-71	1	Pin-Lynch	11	283-55	2	Pin-Clevis
2	3-6781	2	Washer-Thrust	12	115-3631-01	1	Inner Tube ASM
3	115-3635	1	Z Stand Pivot ASM	13	115-3613	2	Cushion Rubber
3:1	94-1291	2	Bushing	14	115-3634	1	Outer Tube ASM
4	104-8301	8	Nut-Flange, NI	14:2	106-7464	1	Decal-Z Stand
5	3231-25	7	Screw-CARR	14:3	107-3969	1	Decal-Warning
6	115-3619-01	1	Bracket-Pivot, Mount	15	100-9385	1	Lanyard-Nylon
7	100-9686-01	1	Bracket-Latch	16	104-7201	1	Nut-HF
8	323-8	1	Screw-HH	17	105-1647	1	Pin-Hitch, Cotterless
9	100-9692-01	1	Pivot Pin ASM	18	321-4	1	Screw-HH
10	3290-355	2	Pin-Hair	19	115-3625-01	1	Z Stand Cradle ASM



Hydraulic Pump, Idler and Belt Assembly

Ref.	Part Number	Qty.	Description
1	116-1255	1	Pump Idler ASM
2	109-6658	1	Nut-Flange, NI
3	116-6415	1	LH Hydro ASM (16Cc W/Shock)
4	109-3388	1	Belt
5	116-0133	1	Extension-Spring
6	109-9375	1	Cradle-Hydro
7	116-1502	1	Bolt-Shoulder, Carriage
8	3233-34	6	Screw-CARR
9	99-5107	6	Nut-Lock
10	325-8	4	Screw-HH
11	116-6416	1	RH Hydro ASM (16Cc W/Shock)
99	114-4713	1	Hypr-Oil 500 (Quart) ●
99	114-4714	1	Hypr-Oil 500 (Gallon) ●
99	114-4715	1	Hypr-Oil 500-5 (5 Gallon) ●
99	117-0390	1	Filter-Hydro

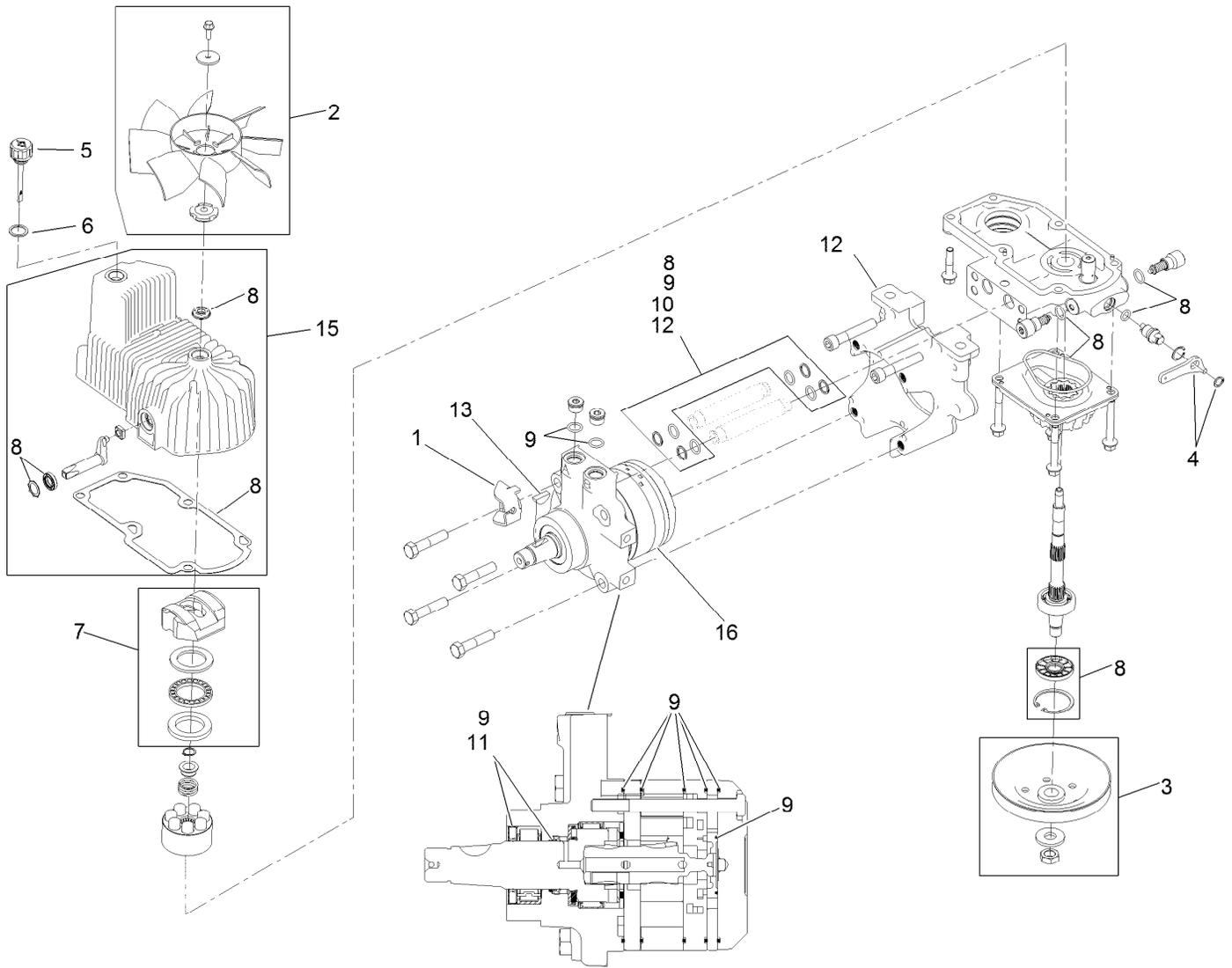
● Not illustrated



Pump Idler Assembly No. 116-1255

Ref.	Part Number	Qty.	Description
1		1	Arm-Pump, Idler ●
2	43-0940	1	Spacer
3	103-3504	2	Bearing-Spherical
4	103-3505	1	Seal-Double Lip
5	103-3506	1	Seal-Single Lip
6	109-6658	1	Nut-Flange, NI
7	106-7159	2	O-Ring
8	323-8	1	Screw-HH
9	32120-10	2	Ring-Snap
10	302-19	1	Fitting-Grease
11	109-8076	1	Pulley-Idler
12	116-3467	1	Pin-Spring, Anchor

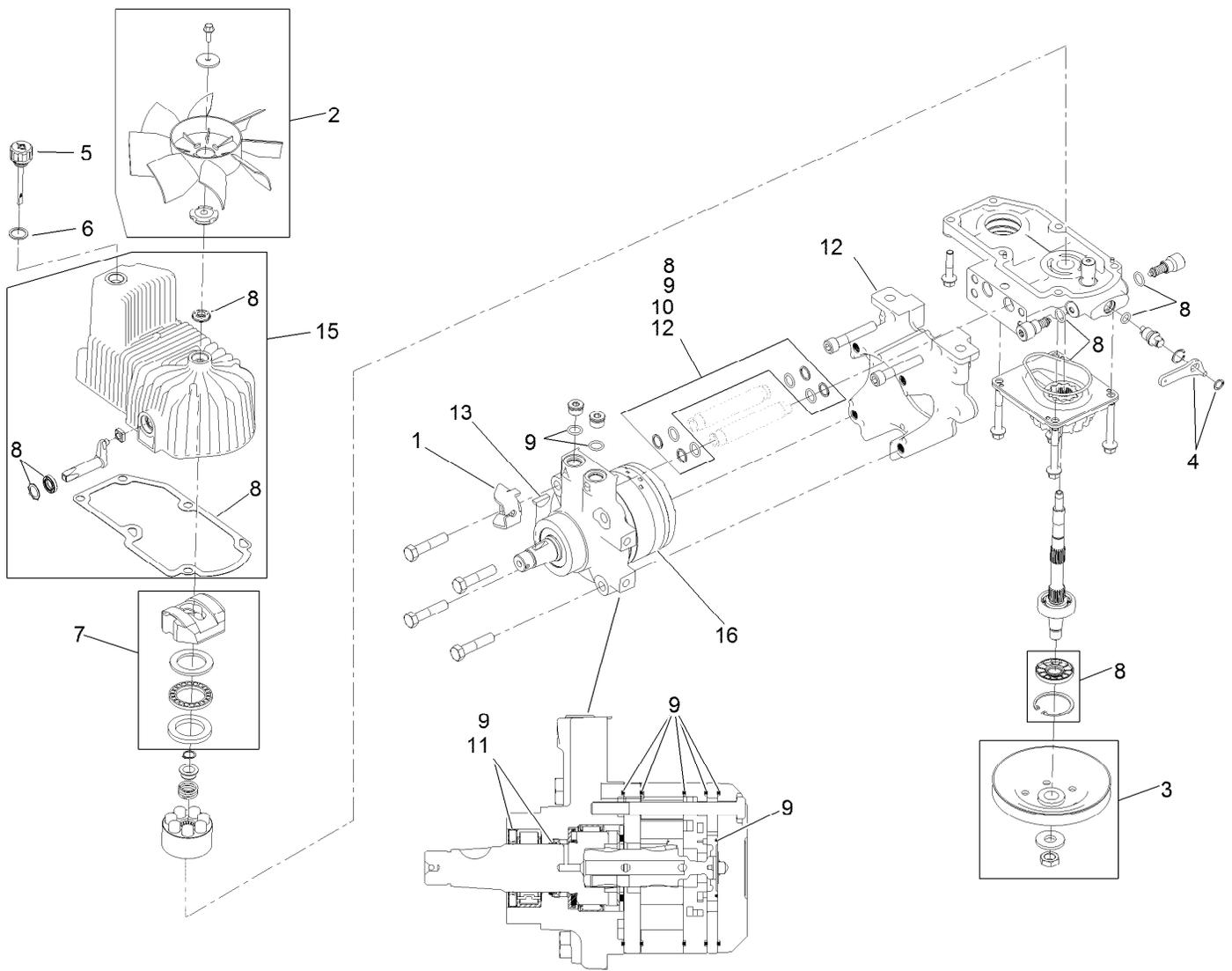
● Not serviced separately



LH Hydro Assembly No. 116-6415

Ref.	Part Number	Qty.	Description	Ref.	Part Number	Qty.	Description
1	116-6859	1	Bracket-Anchor, Cable	9	116-1369	1	Motor Seal Kit
2	116-0233	1	Fan Kit	10	116-1370	1	Tube Seal Kit
3	116-0234	1	Pulley Kit	11	116-1371	1	Output Shaft Seal Kit
4	116-0235	1	Handle-Bypass Valve, Hydro	12	116-5469	1	Nose Cup-Uht
5	116-0236	1	Dipstick-Hydro W/Gasket	13	3257-42	1	Key-Woodruff
6	116-0237	1	Gasket-Dipstick, Hydro	15	116-3287	1	Housing-Hydro, LH
7	116-1367	1	Swash Block Kit	16	116-5467	1	Motor-Hydraulic LH 280Cc
8	116-1368	1	Pump Seal Kit	99	116-1373	1	Flow Test Kit ●

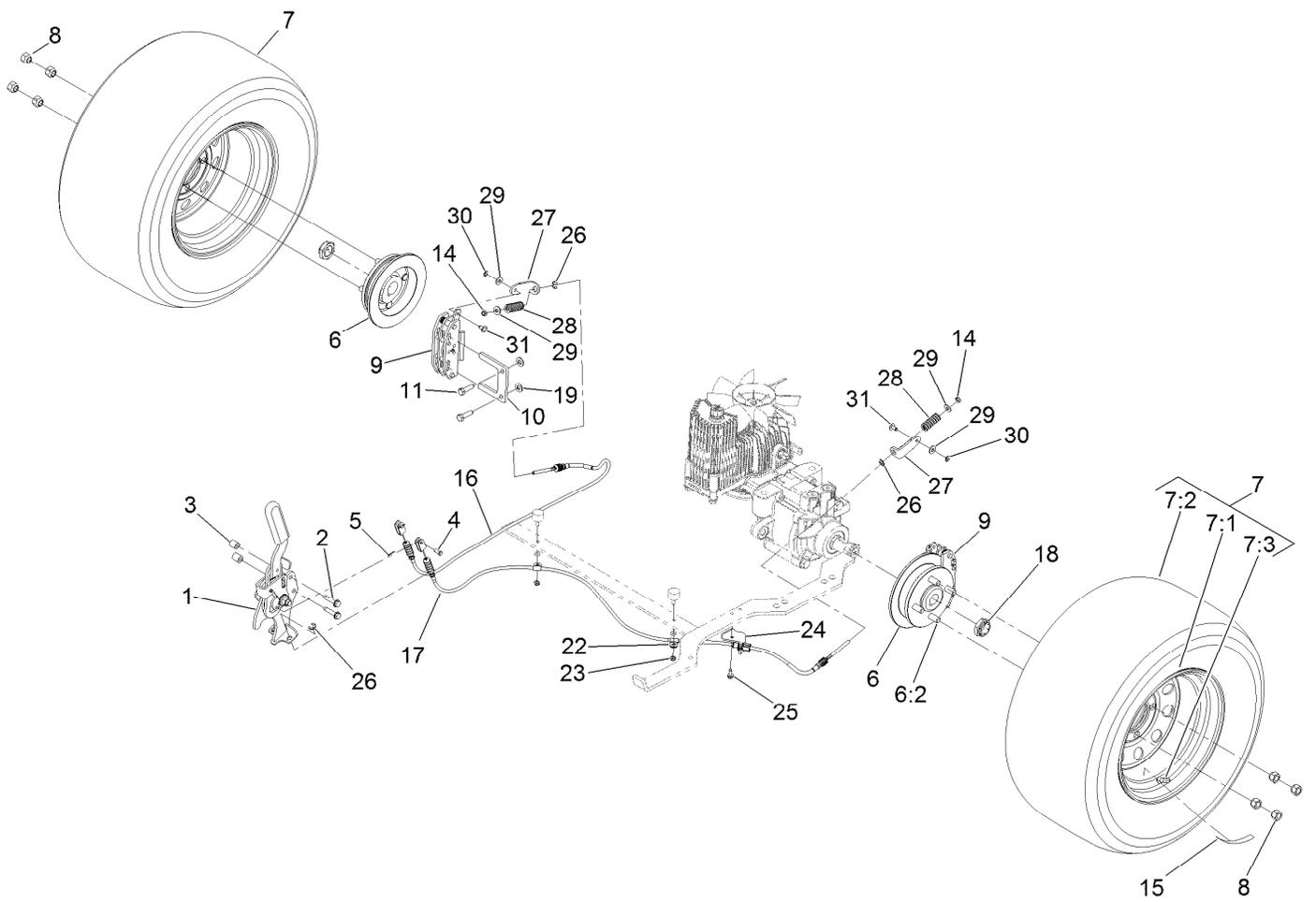
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RH Hydro Assembly No. 116-6416

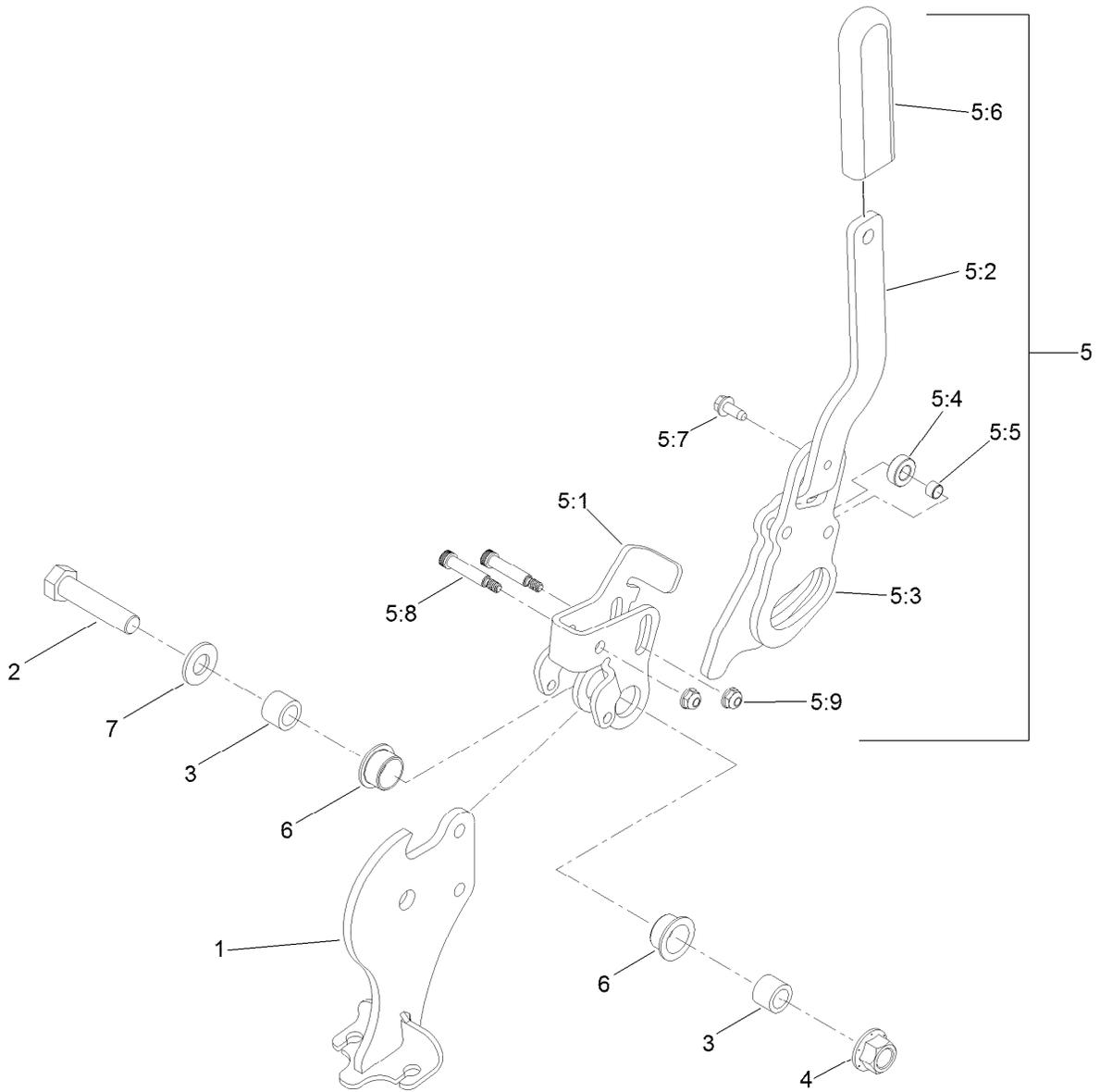
Ref.	Part Number	Qty.	Description	Ref.	Part Number	Qty.	Description
1	116-6859	1	Bracket-Anchor, Cable	9	116-1369	1	Motor Seal Kit
2	116-0233	1	Fan Kit	10	116-1370	1	Tube Seal Kit
3	116-0234	1	Pulley Kit	11	116-1371	1	Output Shaft Seal Kit
4	116-0235	1	Handle-Bypass Valve, Hydro	12	116-5469	1	Nose Cup-Uht
5	116-0236	1	Dipstick-Hydro W/Gasket	13	3257-42	1	Key-Woodruff
6	116-0237	1	Gasket-Dipstick, Hydro	15	116-3288	1	Housing-Hydro, RH
7	116-1367	1	Swash Block Kit	16	116-5468	1	Motor-Hydraulic RH 280Cc
8	116-1368	1	Pump Seal Kit	99	116-1373	1	Flow Test Kit ●

● Not illustrated



Rear Wheel and Park Brake Assembly

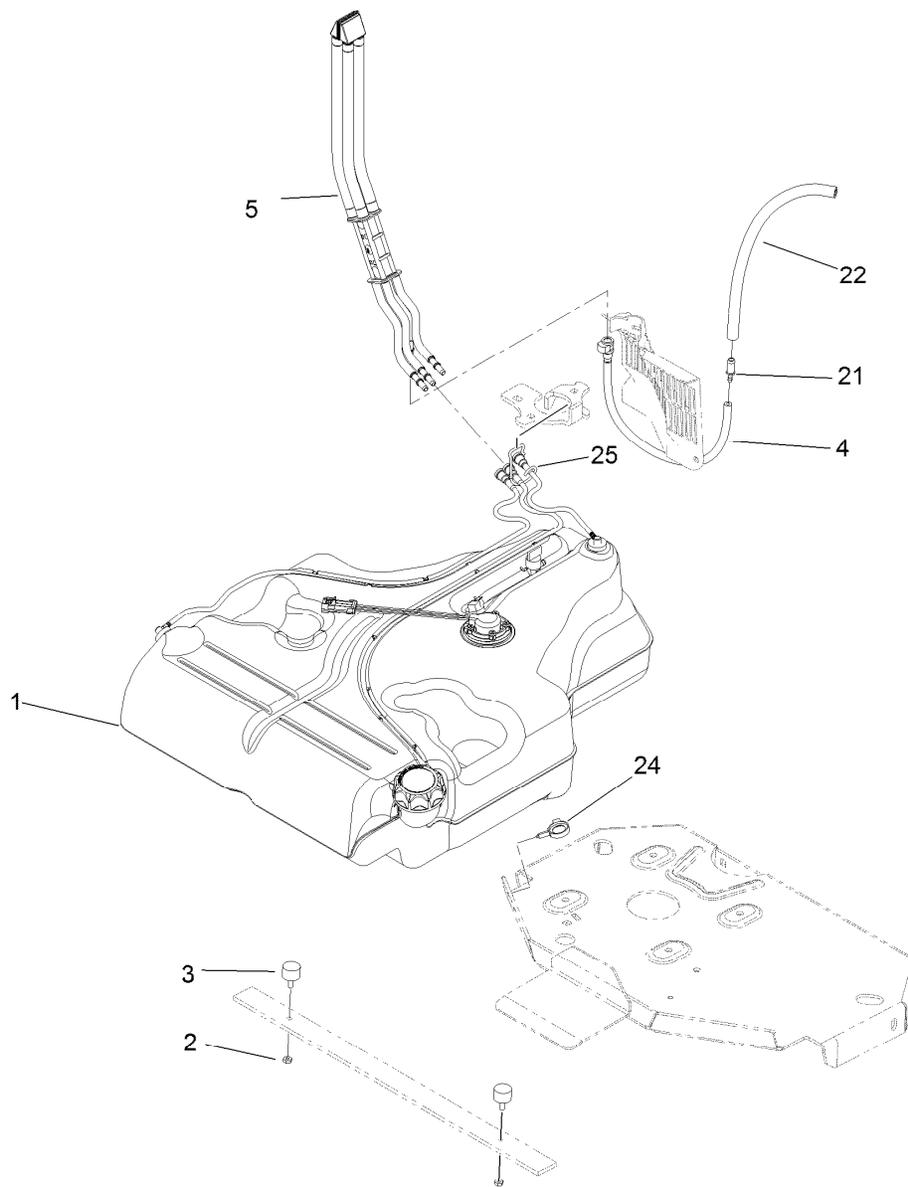
Ref.	Part Number	Qty.	Description	Ref.	Part Number	Qty.	Description
1	116-6861	1	Brake Handle ASM	15	117-3863	2	Decal-Wheel Hub, Ce
2	32144-57	2	Screw	16	116-6364	1	Cable-Park Brake, RH
3	82-6840	2	Spacer	17	116-6365	1	Cable-Park Brake, LH
4	60-1730	2	Pin-Clevis	18	116-1399	2	Locknut
5	3272-1	2	Pin-Cotter	19	3256-24	4	Washer-Flat
6	116-1746	2	Wheel Hub ASM	22	88-7970	2	Clip
6:2	116-1696	4	Stud-Wheel	23	3296-56	2	Nut-Lock, NI
7	109-3248	2	Wheel And Tire ASM	24	116-6397	1	Bracket, Cable
7:1	109-2871	1	Rim ASM	25	32144-10	1	Screw-HWH
7:2	103-2744	1	Tire	26	32120-18	4	E-Ring
7:3	232-27	1	Stem-Valve	27	116-6182	2	Bracket-Brake-L
8	242-50	8	Nut-Lug	28	116-6347	2	Spring-Die
9	109-2889	2	Caliper-Brake	29	3256-22	4	Washer-Flat
10	109-0958	2	Plate-Mount, Brake	30	32151-86	2	E-Ring
11	92-5727	4	Screw-Lock, Patch	31	116-6348	2	Pin-Brake
14	3296-13	2	Nut-Lock, NI				



Parking Brake Handle Assembly No. 116-6861

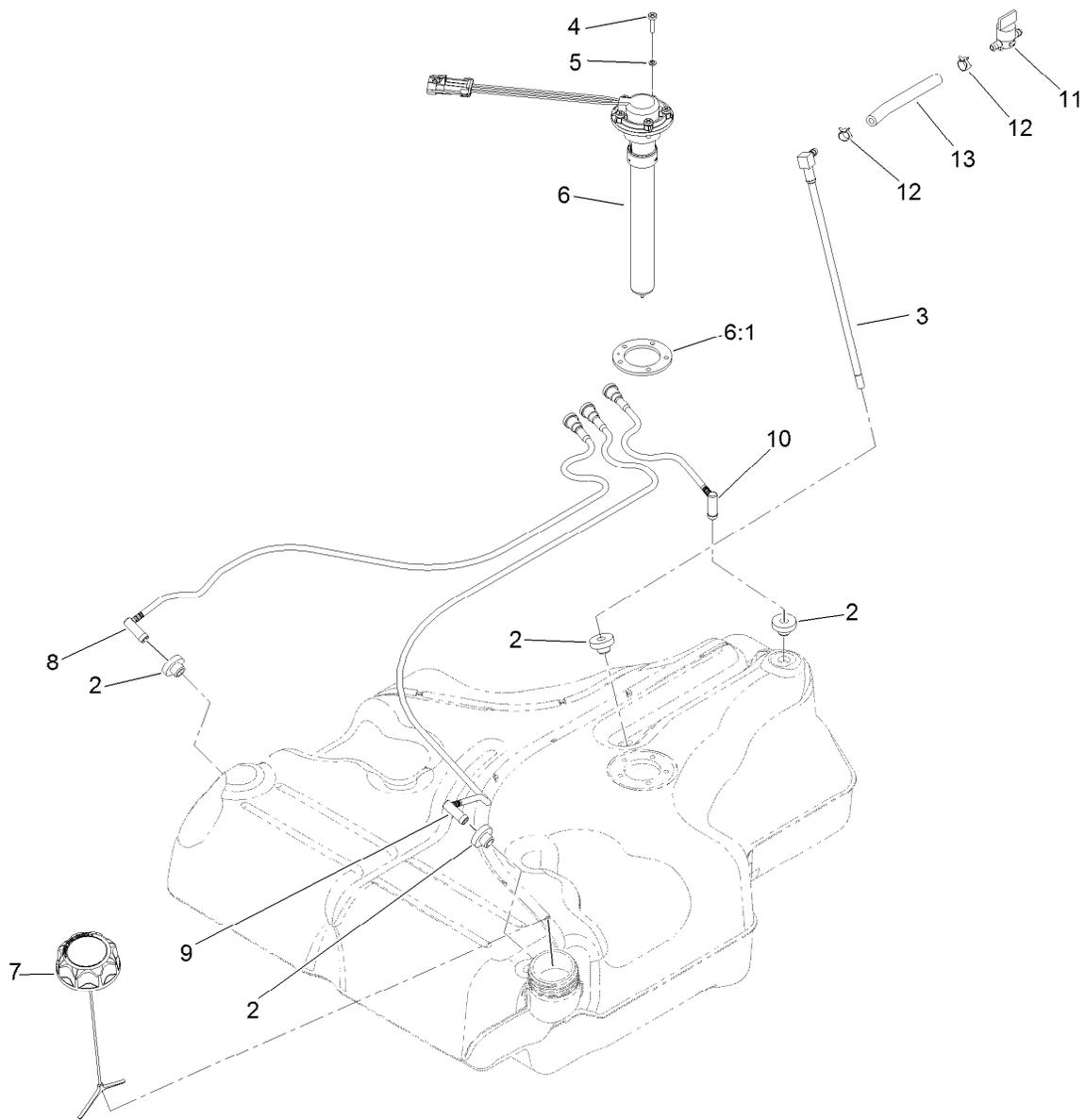
<i>Ref.</i>	<i>Part Number</i>	<i>Qty.</i>	<i>Description</i>
1	116-6855	1	Brake Pivot ASM
2	325-9	1	Screw-HH
3	116-5384	2	Spacer
4	99-5107	1	Nut-Lock
5	116-6860	1	Handle ASM
5:1	116-6856	1	Bellcrank-Brake
5:2	116-6857	1	Handle-Brake
5:3	116-6858	1	Plate-Handle

<i>Ref.</i>	<i>Part Number</i>	<i>Qty.</i>	<i>Description</i>
5:4	116-6846	1	Roller-Brake
5:5	116-6852	1	Bearing-Sleeve
5:6	1-633268	1	Grip-Lever
5:7	32144-10	1	Screw-HWH
5:8	116-6876	2	Screw-Shoulder
5:9	104-7201	2	Nut-HF
6	109-8054	2	Bushing-Flange
7	3256-26	1	Washer-Flat



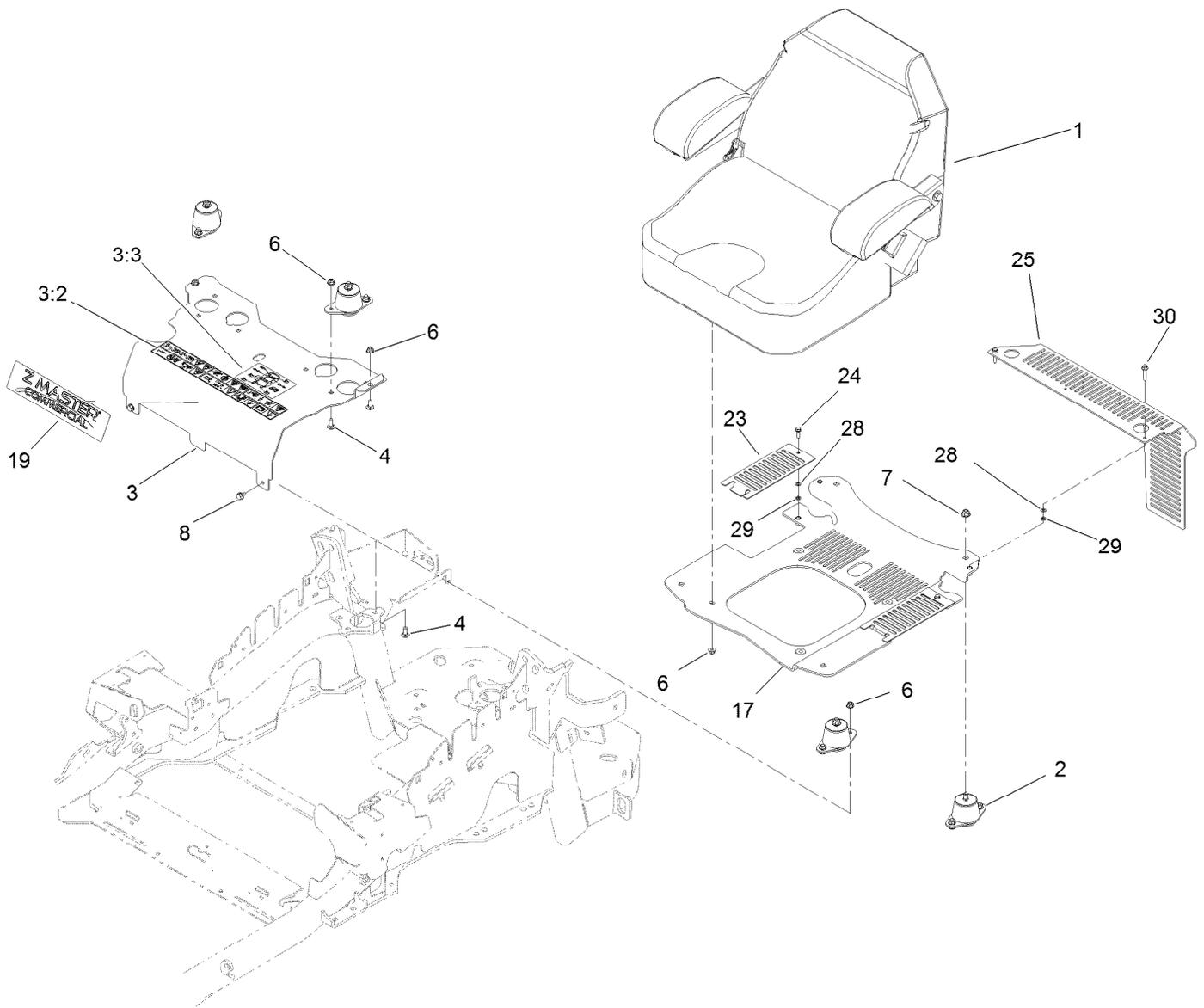
Fuel Tank Mounting Assembly

Ref.	Part Number	Qty.	Description
1	116-3979	1	Fuel Tank ASM
2	3218-1	2	Nut-Jam
3	116-6380	2	Bumper, Rubber, W/ Stud
4	116-3977	1	Hose ASM
5	109-9491	1	Fuel Manifold Vent ASM
21	98-2952	1	Fitting-Straight
22	116-5087	1	Hose-Fuel
24	105-1853	1	Clamp-Hose
25	116-6005	1	Retainer-Vapor Line



Fuel Tank Assembly No. 116-3979

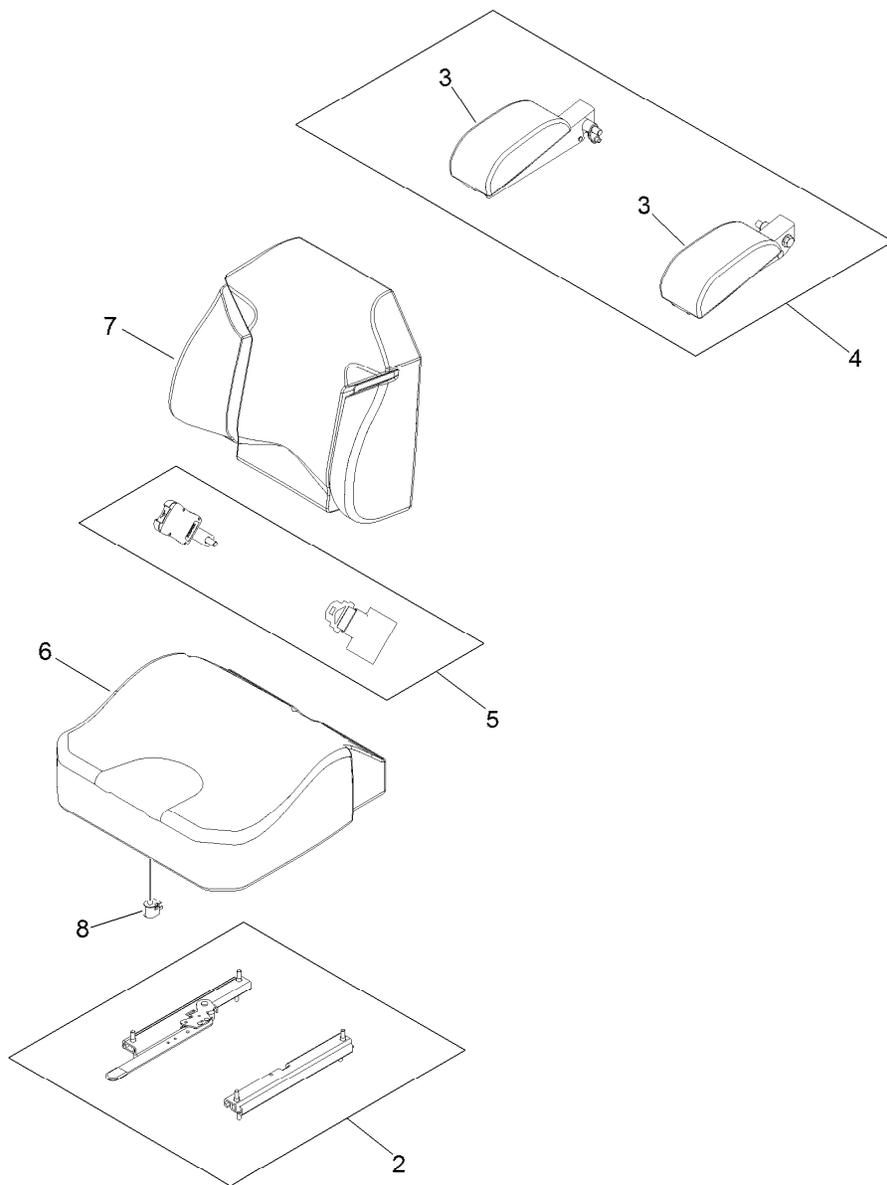
Ref.	Part Number	Qty.	Description
2	46-6560	4	Bushing
3	116-2459	1	Fuel Line Kit (With Grommet)
4	9107944	5	Screw-Pan
5	3253-17	5	Washer-Lock
6	116-0003	1	Sender-Fuel Level
6:1	109-9620	1	Gasket-Sender, Fuel
7	116-1704	1	Cap-Fuel, Ratcheting
8	116-2460	1	RH Vent Line Kit (With Grommet)
9	116-2461	1	LH Vent Line Kit (With Grommet)
10	116-2462	1	Rear Vent Line Kit (With Grommet)
11	1-603770	1	Valve-Fuel
12	2412-98	2	Clamp-Hose
13	109-0650	1	Hose-Fuel



Seat Mounting Assembly

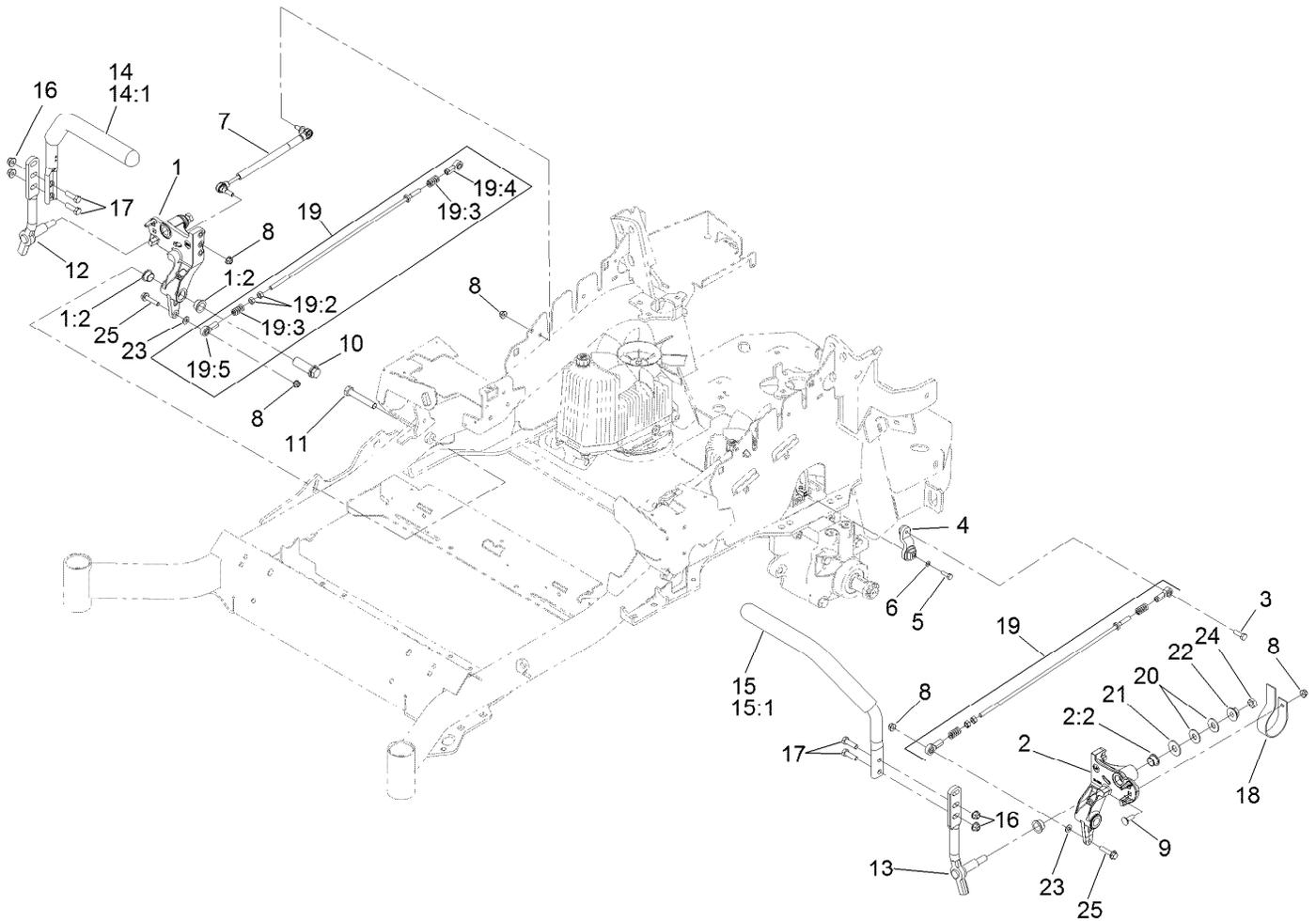
<i>Ref.</i>	<i>Part Number</i>	<i>Qty.</i>	<i>Description</i>
1	116-0035	1	Seat-Standard
2	109-9034	4	Isolator-Seat
3	116-2324	1	Mount-Seat
3:2	114-4468	1	Decal-Console
3:3	114-4465	1	Decal-Service Aid
4	3230-23	10	Screw-CARR
6	104-8300	18	Nut-Flange, NI
7	104-8301	4	Nut-Flange, NI
8	9266934	2	Screw

<i>Ref.</i>	<i>Part Number</i>	<i>Qty.</i>	<i>Description</i>
17	117-0910	1	Seat Base ASM
19	120-5893	1	Decal
23	117-0901-03	2	Cover
24	32105-15	2	Screw
25	114-1548-03	1	Guard
28	3256-60	4	Washer-Flat
29	106-8737	4	Nut-Retainer
30	3234-21	2	Screw-HHF



Seat Assembly No. 116-0035

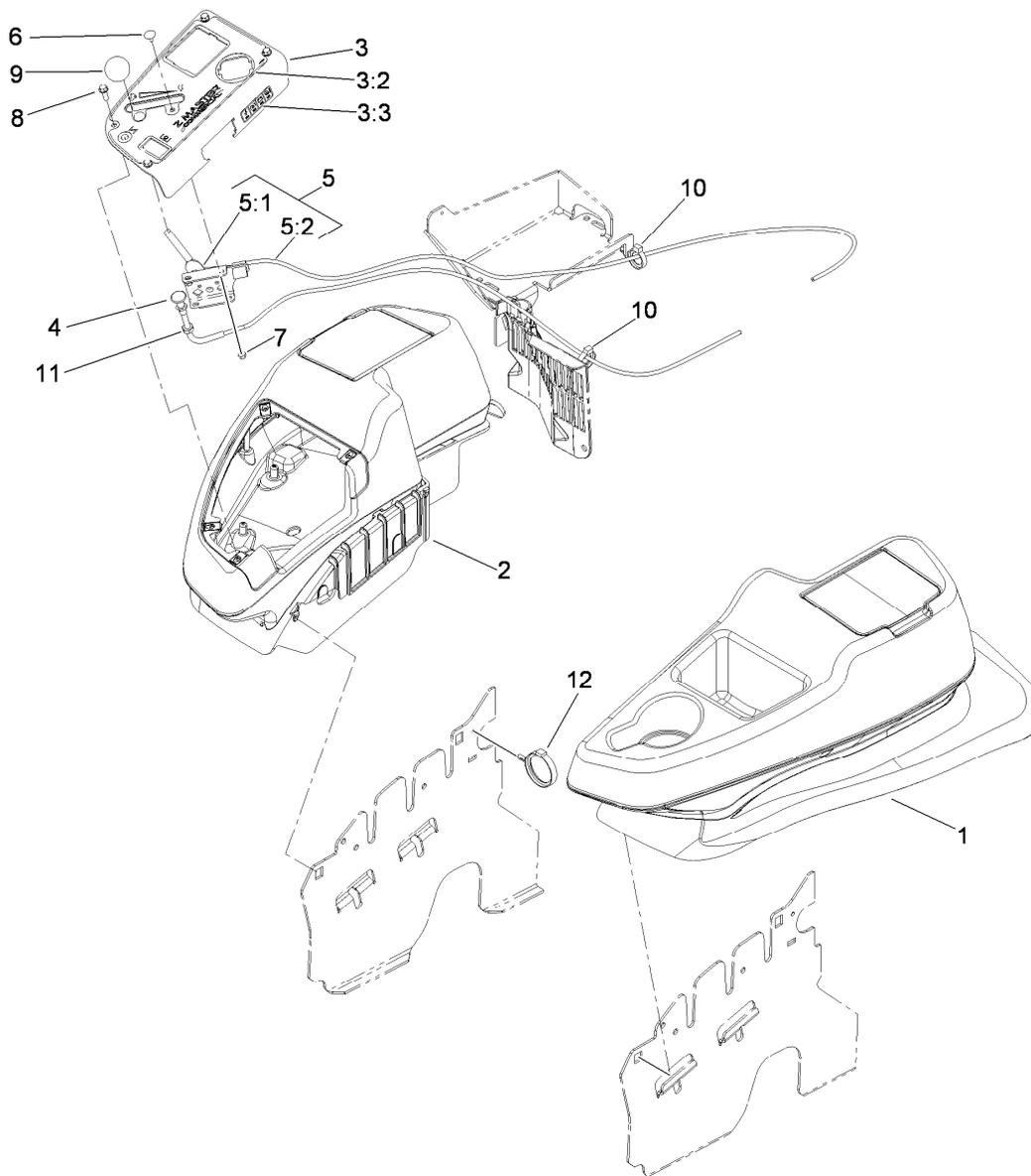
<i>Ref.</i>	<i>Part Number</i>	<i>Qty.</i>	<i>Description</i>
2	109-9801	1	Seat Track Set
3	109-9802	1	Arm Rest Pad Set
4	109-9803	1	Arm Rest Set
5	109-9805	1	Seat Belt Kit
6	109-9806	1	Cover-Cushion
7	109-9808	1	Cover-Back
8	82-2190	1	Switch-Bail



Motion Control Assembly

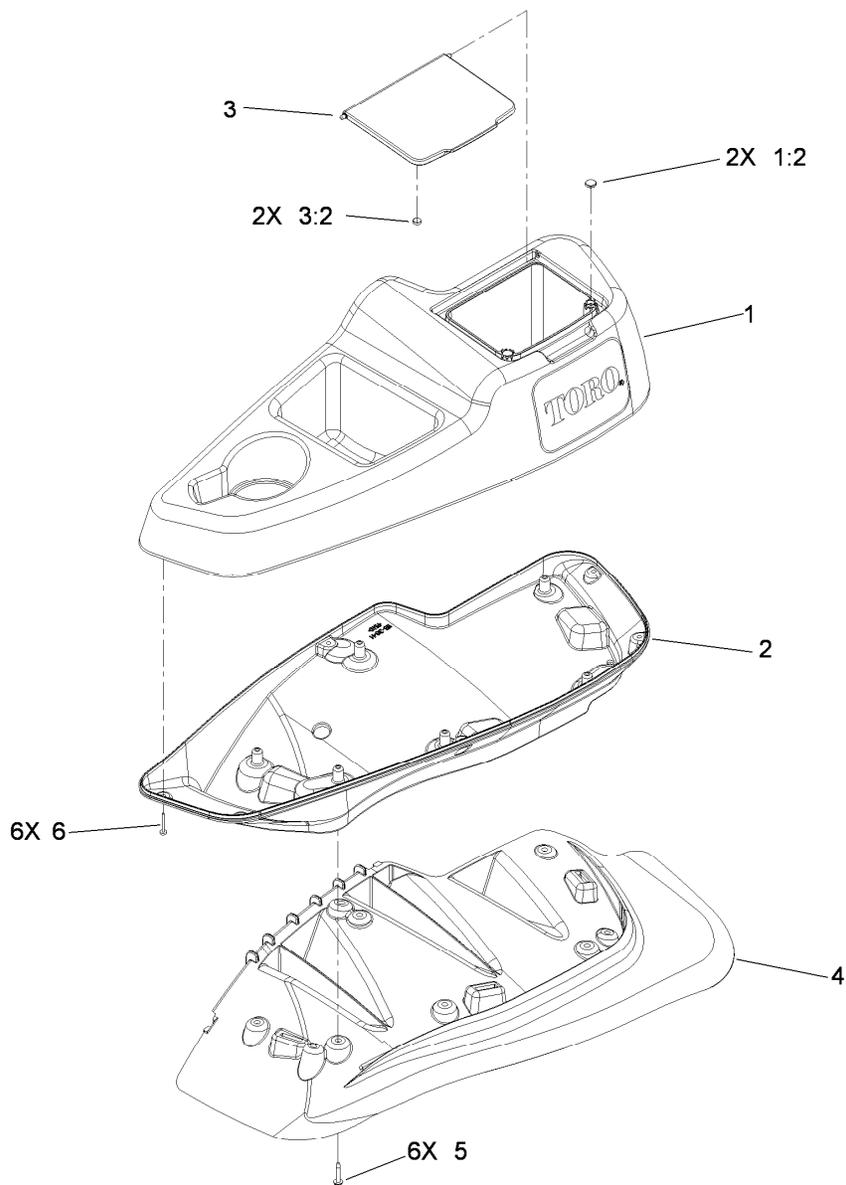
Ref.	Part Number	Qty.	Description	Ref.	Part Number	Qty.	Description
1	116-0880	1	RH Motion Control And Bushing ASM	14	109-6591	1	RH Steering Handle ASM
1:2	109-8054	4	Bushing-Flange	14:1	106-9987	1	Grip-Control, Motion
2	116-0881	1	LH Motion Control And Bushing ASM	15	109-6592	1	LH Steering Handle ASM
2:2	109-8054	4	Bushing-Flange	15:1	106-9987	1	Grip-Control, Motion
3	116-0648	2	Screw-HH, Thread Locking ●	16	104-8301	4	Nut-Flange, NI
4	109-4581	2	Arm-Control, Pump	17	323-7	4	Screw-HH
5	9080046	2	Screw-HH ●	18	109-5575	2	Spring-Leaf
6	1-303435	2	Washer-Spring	19	109-8106	2	Front Pump Linkage ASM
7	116-0027	2	Damper-Control, Motion	19:2	3219-2	2	Nut-Hex
8	104-8300	8	Nut-Flange, NI	19:3	1-323245	2	Spring-Compression
9	3230-2	2	Bolt-CARR	19:4	1-633152	1	Balljoint-LH
10	109-5891	2	Hub-Threaded	19:5	1-543017	1	Balljoint-RH
11	325-12	2	Screw-HH	20	109-9505	4	Washer-Spring
12	116-0039	1	Lever-Control Motion, RH	21	3256-6	2	Washer-Flat
13	116-0040	1	Lever-Control Motion, LH	22	32128-56	2	Nut-HF
				23	3256-23	2	Washer-Flat
				24	3218-5	2	Nut-Jam
				25	115-1794	2	Screw-HHF

● Use Pro-Lock, Nut Type (P/N 1-840022, .5ml tube) on threads.



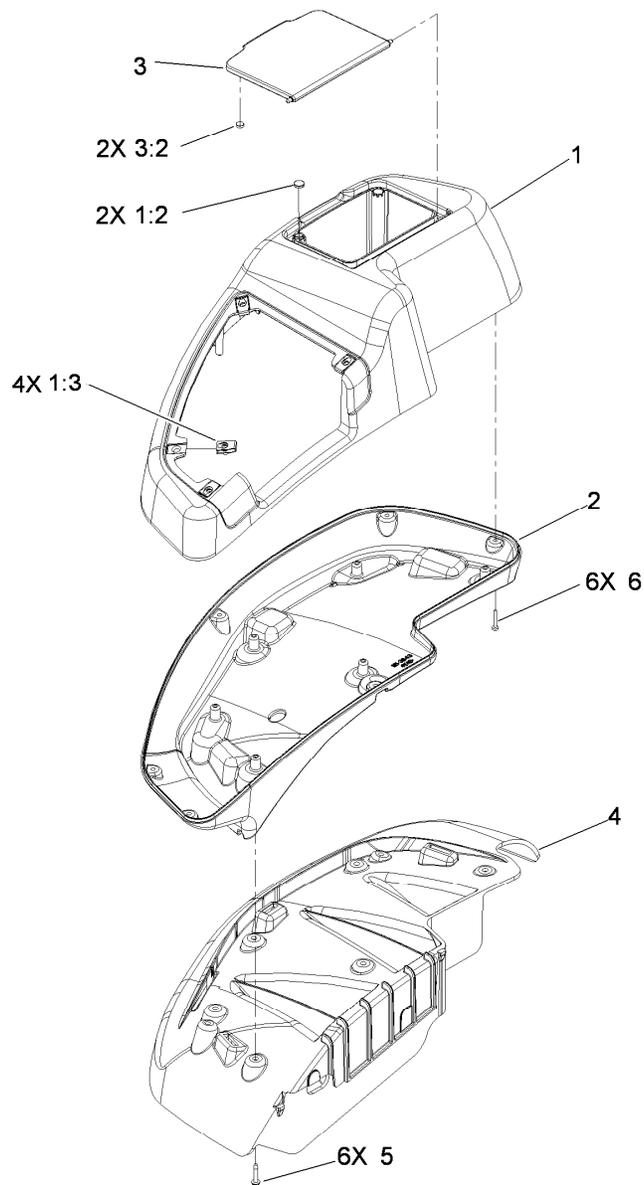
Fender, Console and Control Assembly

<i>Ref.</i>	<i>Part Number</i>	<i>Qty.</i>	<i>Description</i>	<i>Ref.</i>	<i>Part Number</i>	<i>Qty.</i>	<i>Description</i>
1	115-7401	1	LH Wide Fender/Console ASM	5:1	112-2334	1	Lever-Throttle
2	115-7400	1	RH Wide Fender/Console ASM	5:2	110-5728	1	Cable-Throttle
3	114-9836	1	Control Panel ASM	6	1-807513	2	Bolt-CARR
3:2	120-5897	1	Decal-Control Panel	7	3296-2	2	Nut-Lock, NI
3:3	114-4466	1	Decal-Fuses	8	32105-15	4	Screw
4	115-2753	1	Choke Control ASM	9	1-603175	1	Knob-Ball
5	110-5727	1	Throttle Control ASM	10	105-1853	1	Clamp-Hose
				11	3220-3	1	Nut-HJ
				12	117-7817	1	Clamp-Harness



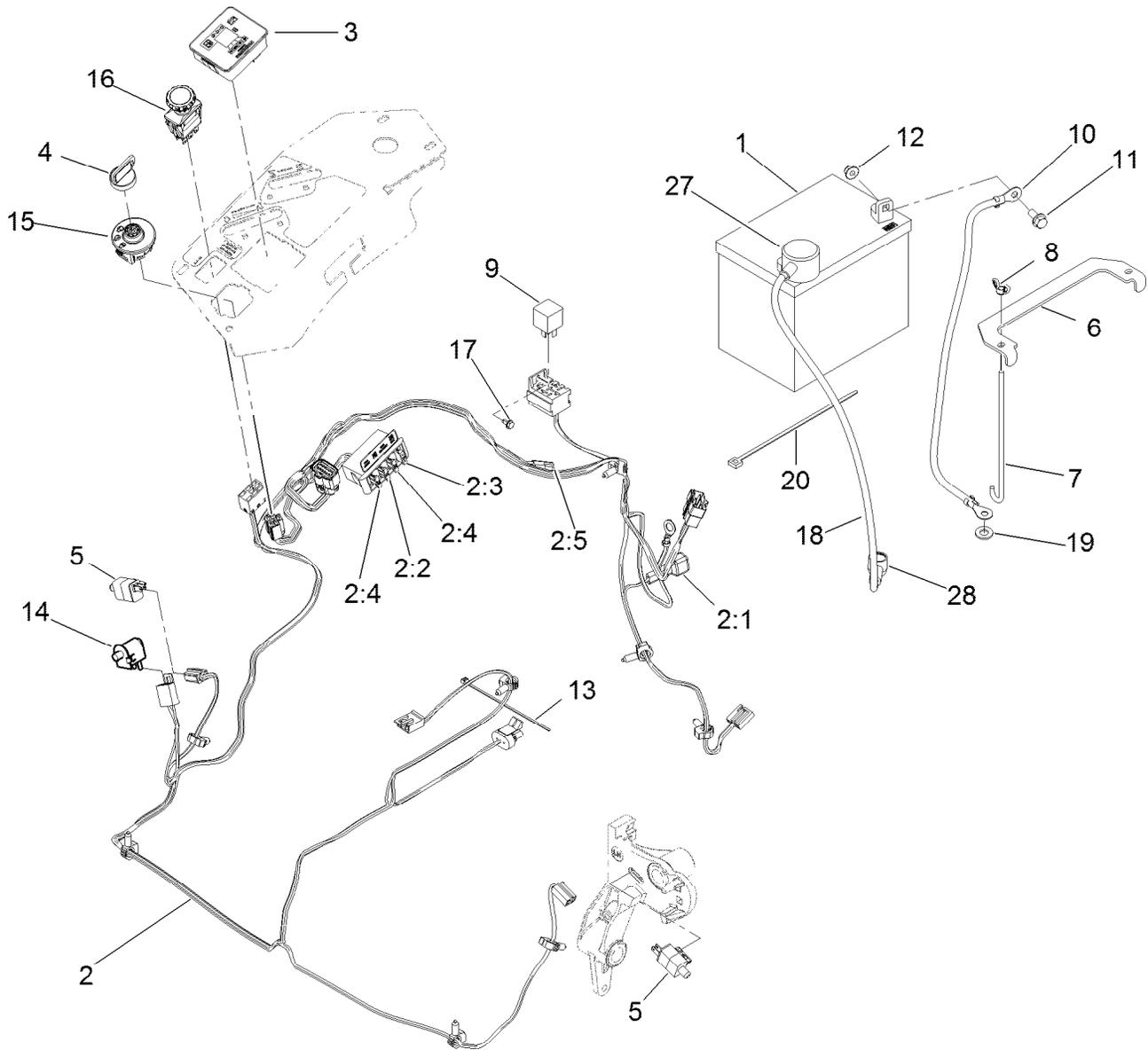
LH Console Assembly No. 115-7401

<i>Ref.</i>	<i>Part Number</i>	<i>Qty.</i>	<i>Description</i>
1	114-1539	1	LH Wide Console Top ASM
1:2	117-0883	2	Puck
2	115-3641	1	Console-Lower, LH Wide
3	114-1537	1	Wide Lid ASM
3:2	114-5896	2	Magnet
4	109-9085	1	Fender-Wide, LH
5	32144-89	6	Screw-Thread Forming
6	117-0347	6	Screw-Fillister Head



RH Console Assembly No. 115-7400

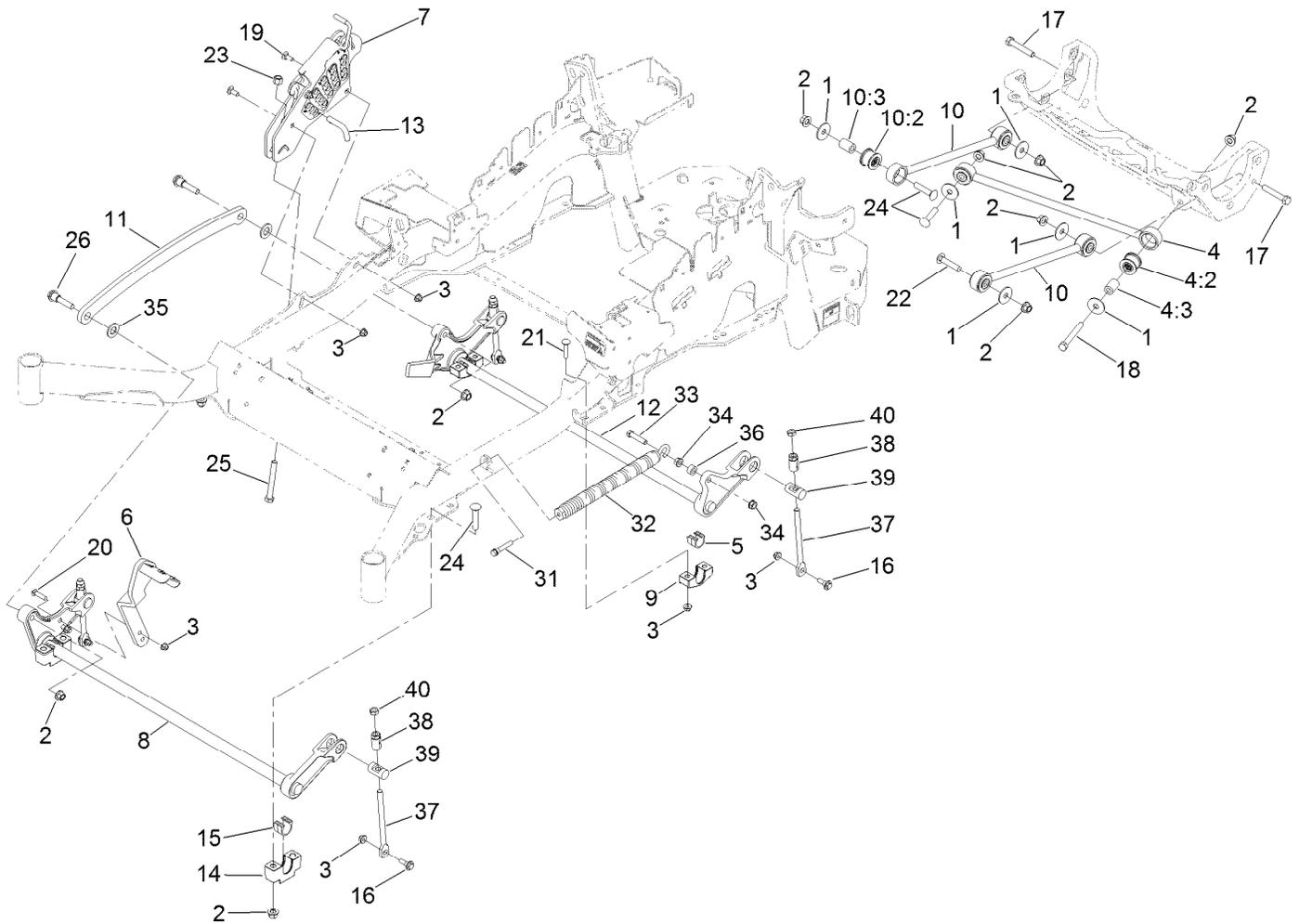
<i>Ref.</i>	<i>Part Number</i>	<i>Qty.</i>	<i>Description</i>
1	114-1538	1	RH Wide Top Console ASM
1:2	117-0883	2	Puck
1:3	107069	4	Clip
2	115-3643	1	Console-Lower, RH Wide
3	114-1537	1	Wide Lid ASM
3:2	114-5896	2	Magnet
4	109-9083	1	Fender-Wide, RH
5	32144-89	6	Screw-Thread Forming
6	117-0347	6	Screw-Fillister Head



Electrical Assembly

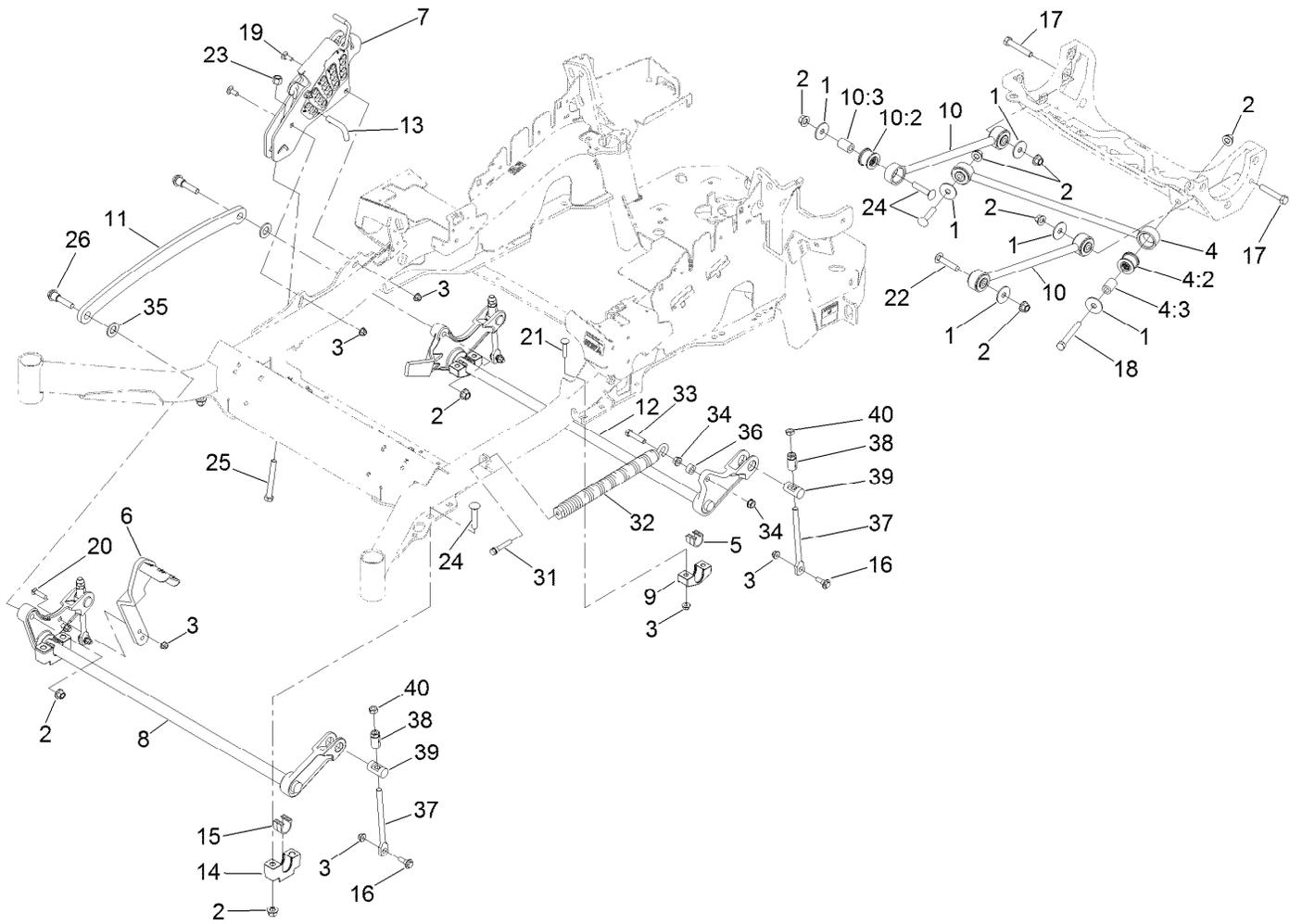
Ref.	Part Number	Qty.	Description	Ref.	Part Number	Qty.	Description
1	104-2491	1	Battery	10	114-1218	1	Cable-Battery, Negative
2	116-6009	1	Harness-Wire, Main ●	11	3234-5	2	Screw-HHF
2:1	103-3895	1	Diode-Tvs	12	104-8300	2	Nut-Flange, NI
2:2	218-578	1	Fuse-Blade, 10 Amp	13	1-303287	3	Tie-Cable
2:3	109355	1	Fuse-Blade, 15 Amp	14	82-2190	1	Switch-Bail
2:4	109102	2	Fuse-Blade, 25 Amp	15	117-2221	1	Switch-Ignition
2:5	116-0053	1	Cap-Plug	16	116-0124	1	Switch-PTO, 10A
3	117-3882	1	Fuel/Hour Meter ASM	17	104-2065	1	Screw-HWH
4	63-8360	1	Key-Ignition	18	115-3864	1	Cable-Battery, Positive
5	110-6765	2	Switch-Single Pole No	19	3256-24	1	Washer-Flat
6	116-0042-03	1	Strap-Tie Down, Battery	20	1-303335	1	Tie-Plastic
7	1-633651	2	Bolt-Holddown	27	109-2407	1	Insulator-Battery
8	1-543792	2	Wingnut	28	1-543393	1	Insulator-Solenoid
9	1-643275	1	Relay				

● Use dielectric grease on all unsealed connectors and terminals only. Do not apply in sealed connectors.



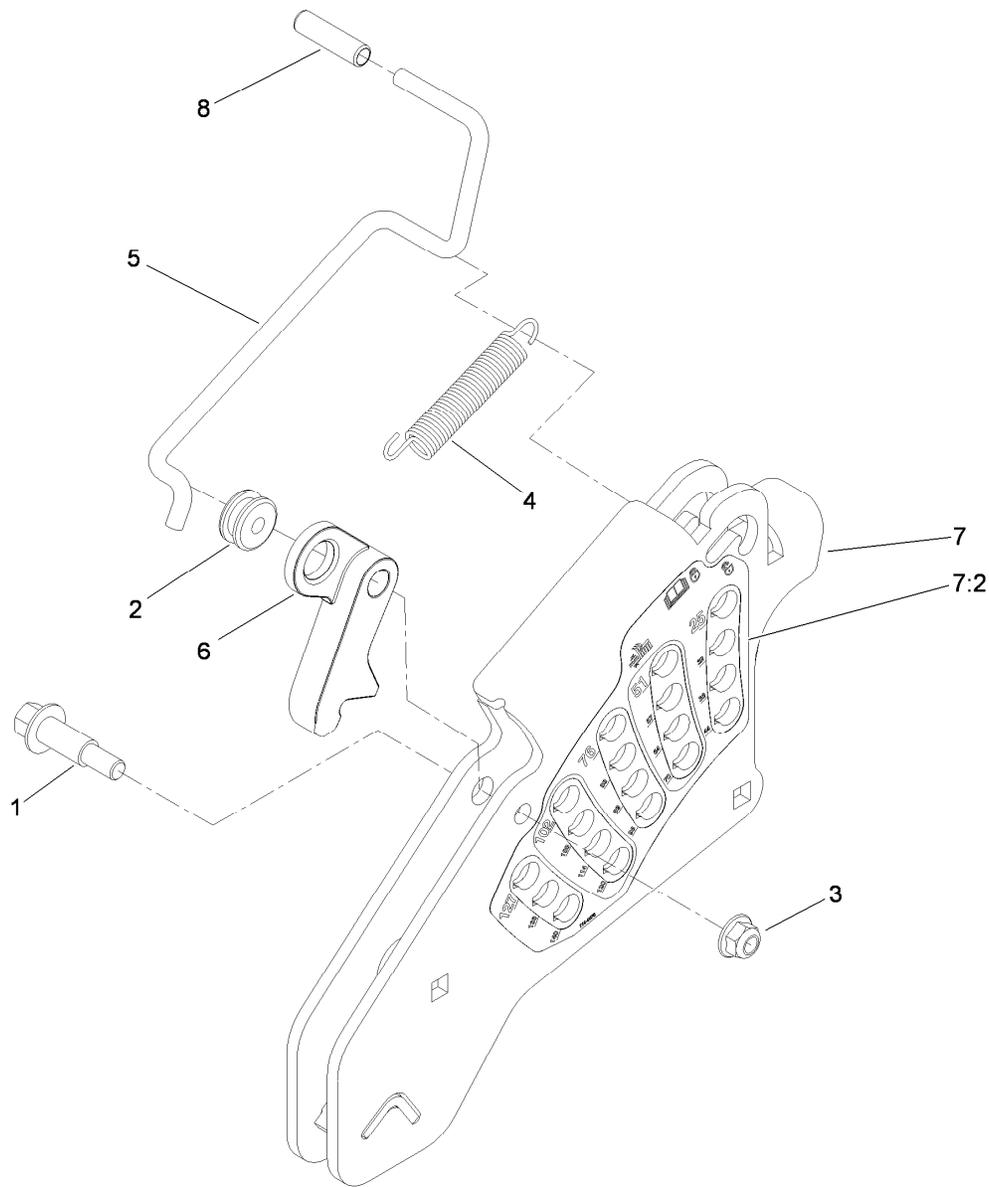
Deck Lift Assembly

Ref.	Part Number	Qty.	Description	Ref.	Part Number	Qty.	Description
1	86-1990	6	Washer	14	109-9409	2	Support-Cross Shaft, Bearing Front
2	99-5107	12	Nut-Lock	15	109-9410	2	Bearing-Shaft Front, Cross
3	104-8301	12	Nut-Flange, NI	16	109-9840	4	Screw-Shoulder, HHF
4	109-5013	1	Panhard Rod ASM	17	325-12	2	Screw-HH
4:2	109-5009	2	Bushing-Suspension, Rubber	18	325-17	1	Screw-HH
4:3	109-5010	2	Spacer	19	3231-2	2	Screw-CARR
5	109-7173	2	Bearing-Cross, Rear Shaft	20	3231-4	2	Screw-CARR
6	116-1919-01	1	Lever-Foot	21	3231-5	4	Screw-CARR
7	117-3842	1	Height-Of-Cut ASM	22	3233-34	3	Screw-CARR
8	116-1771-03	1	Deck Lift-Front	23	3296-23	1	Nut-Lock, NI
9	116-0818-03	2	Support-Bearing, Cross Shaft Rear	24	116-1700	4	Bolt-CARR
10	109-7952	2	Deck Strut ASM	25	116-0559	1	Bolt-TAP
10:2	109-5009	2	Bushing-Suspension, Rubber	26	116-2022	2	Screw-HHF, Shoulder
10:3	109-5010	2	Spacer	31	92-7674	1	Bolt-Shoulder
11	116-0797-03	1	Link-Lift, Deck	32	116-0000	1	Extension Spring ASM
12	116-2645-03	1	Lift-Deck, Rear	33	109-9065	1	Screw-HH
13	116-5584	1	Pin-HOC	34	32128-37	2	Nut-HF
				35	3256-28	2	Washer-Flat
				36	116-2695	1	Spacer
				37	109-8007	4	Link-Adjuster, Deck Lift



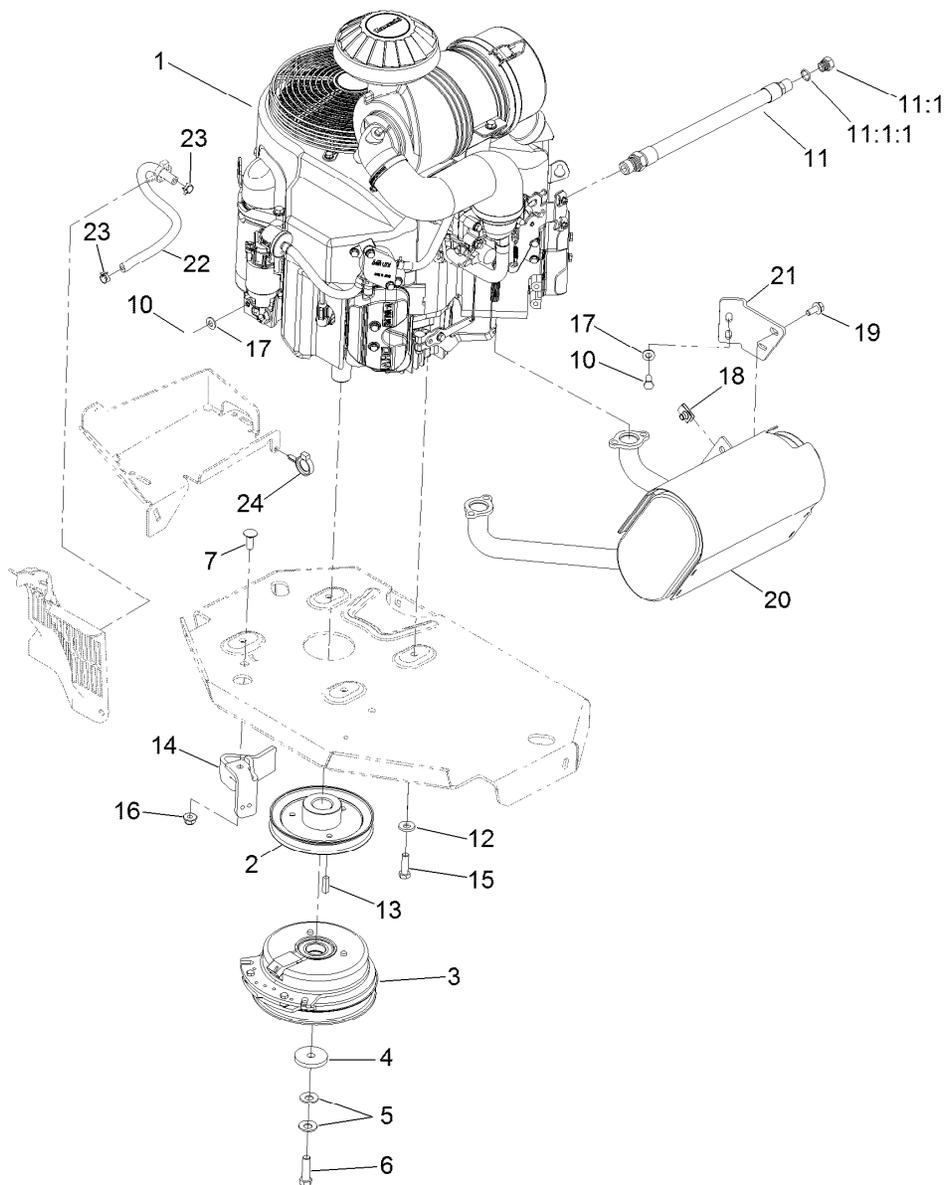
Deck Lift Assembly (continued)

<i>Ref.</i>	<i>Part Number</i>	<i>Qty.</i>	<i>Description</i>	<i>Ref.</i>	<i>Part Number</i>	<i>Qty.</i>	<i>Description</i>
38	109-7840	4	Adjuster-Lift, Deck	39	109-8353	4	Trunnion
				40	3218-5	4	Nut-Jam



Height-of-Cut Assembly No. 117-3842

<i>Ref.</i>	<i>Part Number</i>	<i>Qty.</i>	<i>Description</i>
1	62-1330	1	Bolt-Shoulder
2	109-7130	1	Grommet
3	104-8301	1	Nut-Flange, NI
4	109-7124	1	Spring-Extension
5	109-7128	1	Rod-Lock, Transport
6	116-0118	1	Pawl-Transport, HOC
7	117-3837	1	Plate-Height Adjuster
7:2	114-4470	1	Decal-HOC
8	109-8250	1	Grip-Lever



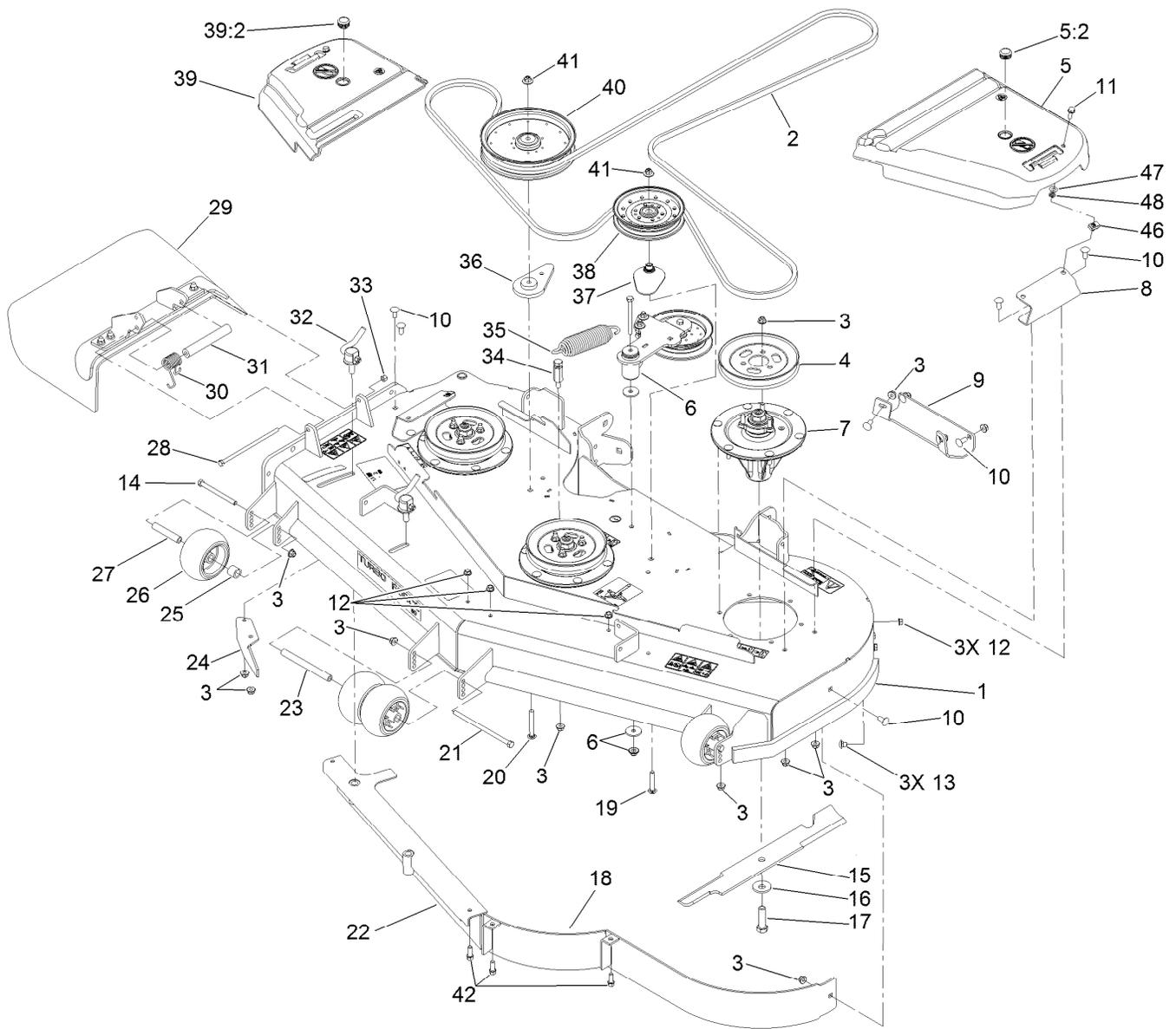
Engine, Muffler and Clutch Assembly

Ref.	Part Number	Qty.	Description	Ref.	Part Number	Qty.	Description
1		1	Engine-Kawasaki, Fx801V-S04-R ●■	13	1-807259	1	Key
2	109-9905	1	Sheave	14	116-2612-01	1	Clutch-Anchor
3	116-1620	1	Clutch Kit	15	323-7	4	Screw-HH
4	109-6919	1	Washer-Clutch	16	104-8301	1	Nut-Flange, NI
5	1-603610	2	Washer-Spring	17	1-303334	3	Washer-Spring
6	109-9761	1	Screw-HH, W/Loctite ▲	18	94-2413	2	U-Nut
7	3231-22	1	Screw-CARR	19	3234-5	2	Screw-HHF
10	33114-020	3	Screw-HH	20	116-1712	1	Muffler
11	116-4924	1	Engine Oil Drain Hose ASM	21	116-0203	1	Bracket-Muffler
11:1	353-508	1	Plug-HH	22	109-0296	1	Hose-Fuel
11:1:1	237-42	1	O-Ring	23	2412-98	2	Clamp-Hose
12	98-5975	4	Washer-Belleville	24	105-1853	1	Clamp-Hose

● Not serviced separately

▲ Use Pro-Lock, Nut Type (P/N 1-840022, .5ml tube) on threads.

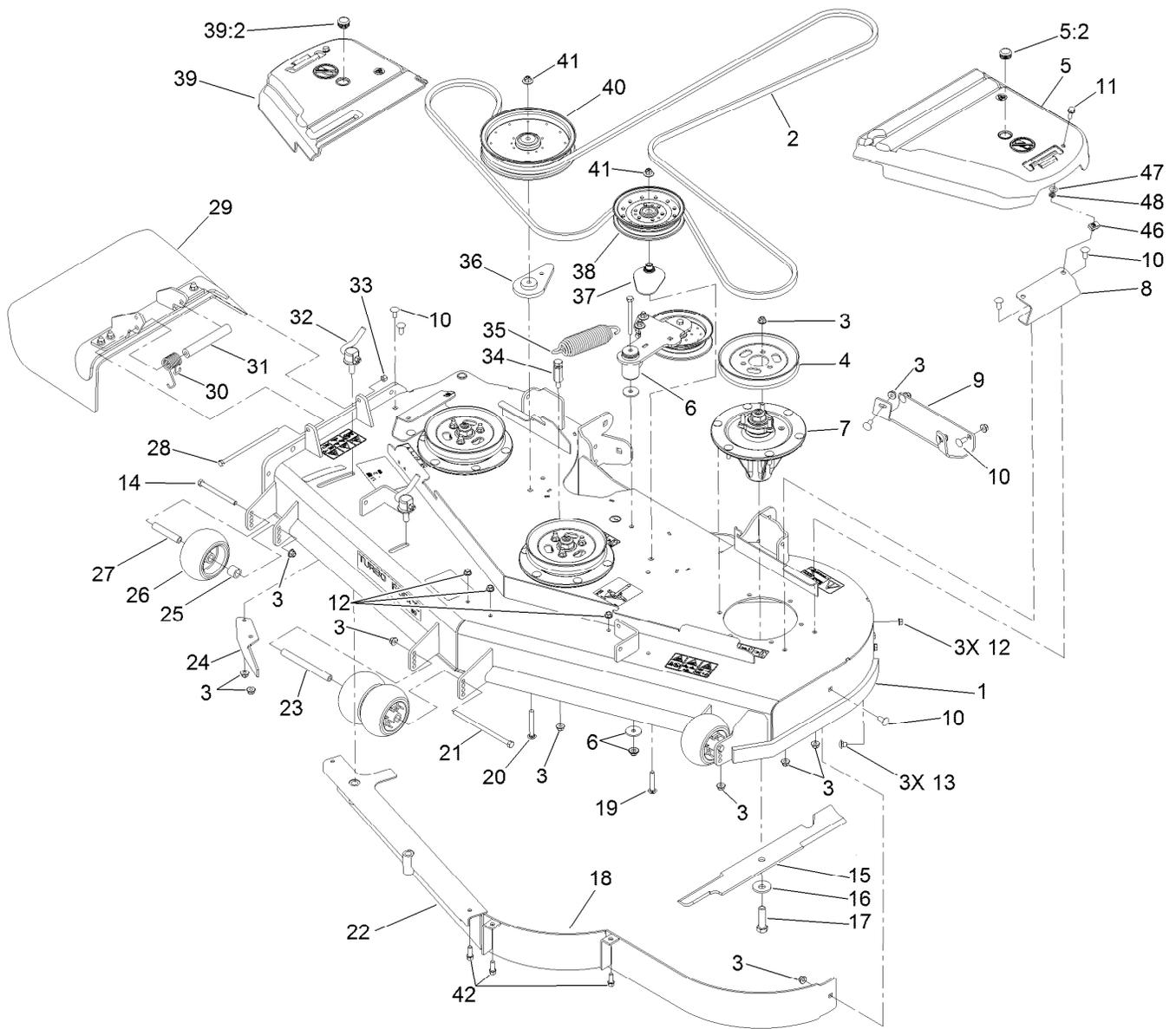
■ Obtain parts from www.kawpowerpc.com



Deck Assembly

Ref.	Part Number	Qty.	Description	Ref.	Part Number	Qty.	Description
1	117-3800	1	Deck Decal ASM	18	114-5842-01	1	Baffle ASM
2	114-5858	1	Belt-V	19	3231-40	1	Bolt-CARR
3	104-8301	42	Nut-Flange, NI	20	3231-42	1	Screw-CARR
4	105-7734	3	Pulley	21	108-5388	1	Screw-HH
5	117-7816	1	LH Belt Cover ASM	22	105-7669-01	1	Baffle ASM
5:2	117-3824	1	Plug-Plastic	23	98-5967	1	Spacer-Wheel
6		1	Idler Arm ASM ●	24	106-3216-01	1	Baffle-Discharge
7	119-8560	3	Spindle ASM	25	98-7913	2	Tube-Spacer
8	114-5882-01	2	Bracket-Cover, Belt	26	1-603299	4	Roller-Scalp, Anti
9	105-8792-01	1	Plate-Skid	27	98-7912	2	Tube-Spanner
10	3231-27	11	Screw-CARR	28	322-50	1	Screw-HH
11	3234-29	2	Screw-HHF	29	108-2792	1	Rubber Deflector ASM
12	3290-357	6	Nut-HHF, Whiz	30	108-4052	1	Spring-Torsion
13	108-5387	3	Screw-CARR	31	105-4622	1	Spacer
14	323-23	2	Screw-HH	32	107-1664	2	Lever ASM
15	105-7718-03	3	Blade-Hi Flow	33	3296-29	1	Nut-Lock, NI
16	103-0865	3	Washer-Blade Bolt, Heavy	34	114-5867	1	Anchor-Spring, Tall
17	51-4060	3	Screw-Blade	35	116-0133	1	Extension-Spring

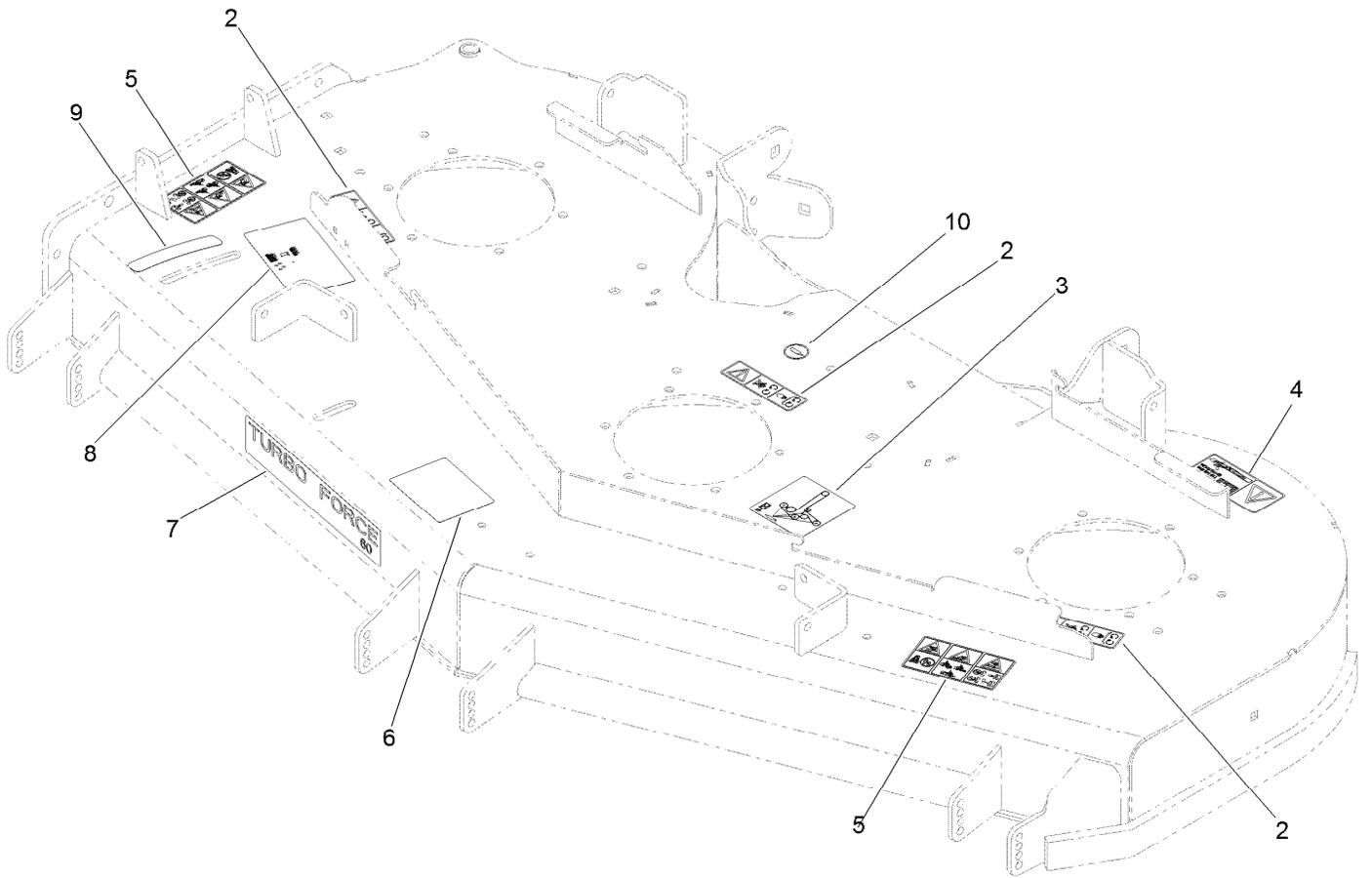
● Not serviced separately



Deck Assembly (continued)

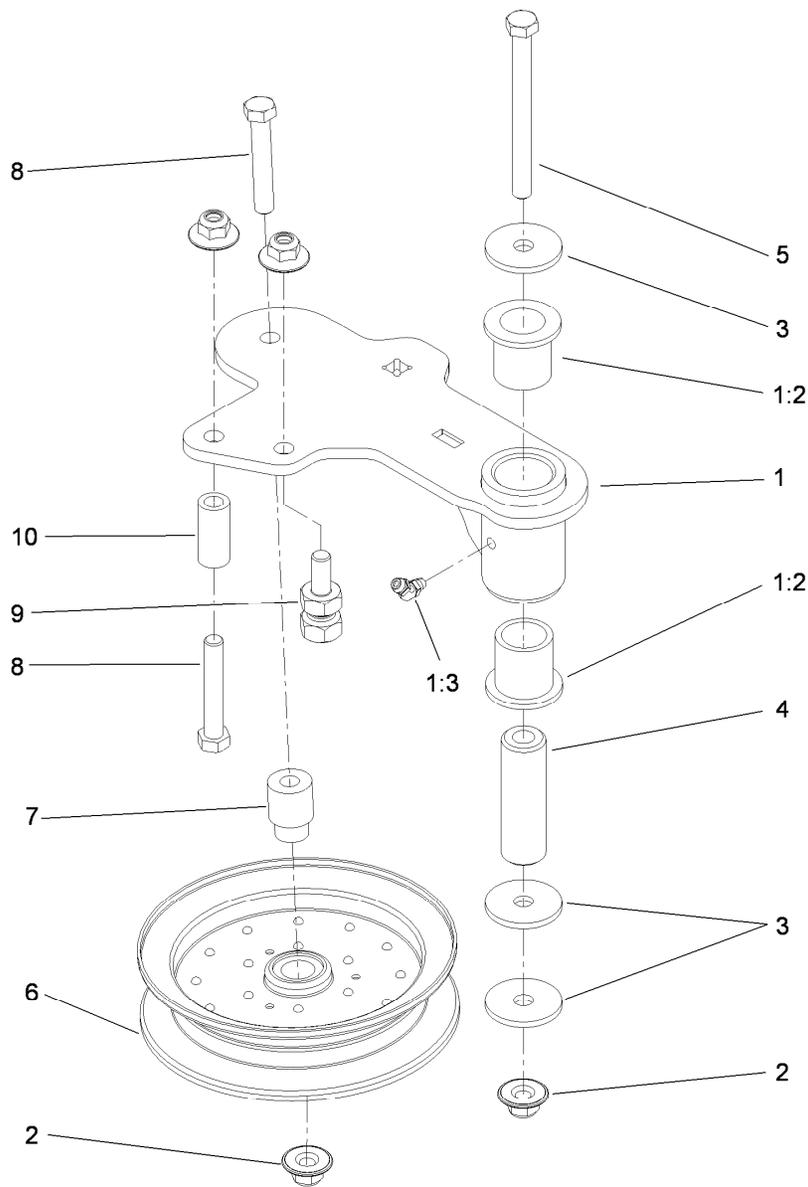
<i>Ref.</i>	<i>Part Number</i>	<i>Qty.</i>	<i>Description</i>	<i>Ref.</i>	<i>Part Number</i>	<i>Qty.</i>	<i>Description</i>
36	109-9416	1	Spacer-Idler	41	109-6658	2	Nut-Flange, NI
37	109-2872	1	Spacer-Pulley	42	92-1624	3	Screw-HWH
38	116-4670	1	Idler-Pulley, Flat	46	94-2413	2	U-Nut
39	117-7815	1	RH Belt Cover ASM	47	73-0041	2	Washer-Thrust
39:2	117-3824	1	Plug-Plastic	48	117-2749	2	Nut-Push
40	109-8590	1	Pulley-Idler				

● Not serviced separately



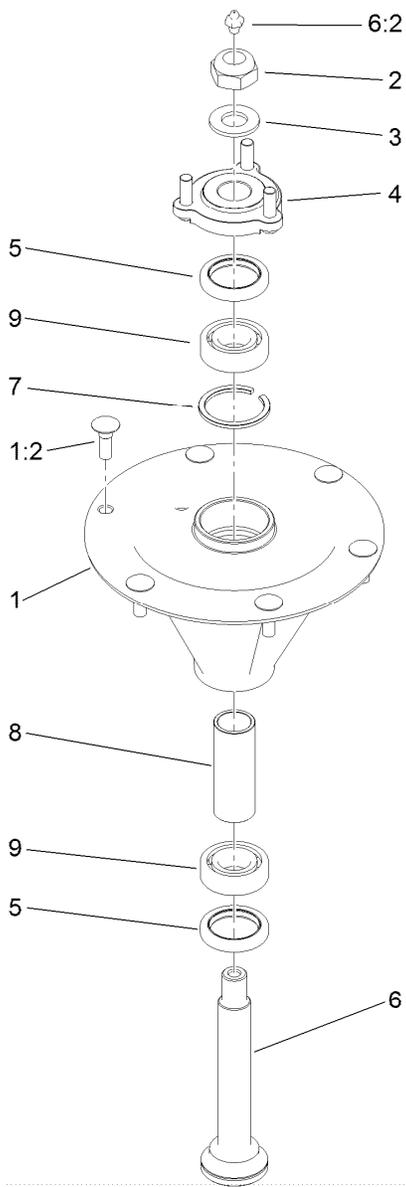
Deck Decal Assembly No. 117-3800

Ref.	Part Number	Qty.	Description
2	112-9028	3	Decal-Cover Missing
3	115-7445	1	Decal-Routing, Deck Belt
4	93-7818	1	Decal-Torque, Blade Bolt
5	117-3848	2	Decal-Danger
6	99-8939	1	Decal-Anti Scalp
7	107-1619	1	Decal
8	110-2068	1	Decal-Adjustment, Baffle
9	110-2067	1	Decal-Setting, Baffle
10	58-6520	1	Decal-Grease



Idler Assembly

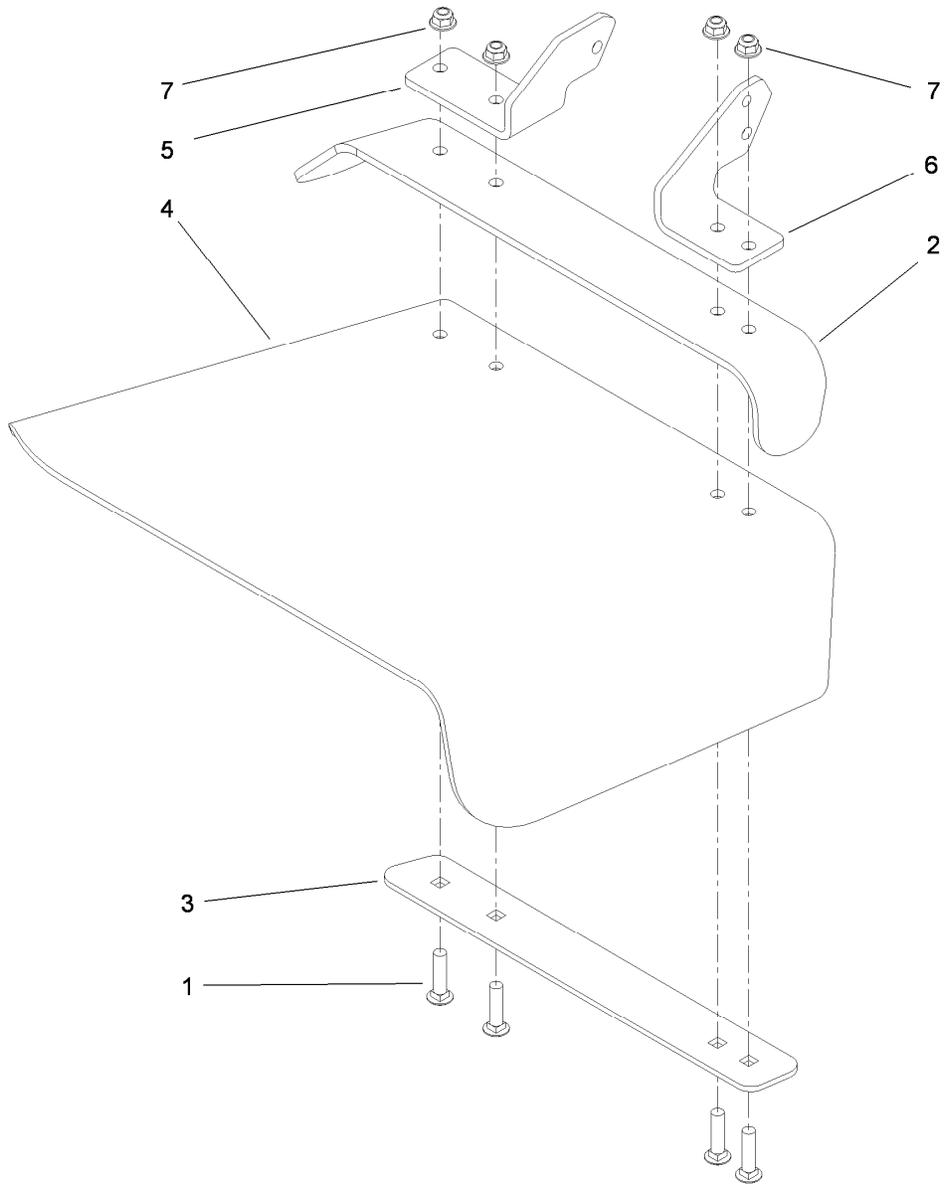
Ref.	Part Number	Qty.	Description
1	114-5870	1	Idler Arm ASM
1:2	1-303514	2	Bearing-Flanged
1:3	1481	1	Fitting-Grease
2	109-6658	4	Nut-Flange, NI
3	1-213069	3	Washer
4	114-5848	1	Spacer-Plain
5	98-5961	1	Screw-HH
6	116-4668	1	Idler-Pulley, Flanged
7	112-4212	1	Mount-Pulley
8	323-11	2	Screw-HH
9	114-5866	1	Anchor-Spring, Short
10	104-0151	1	Spacer



Spindle Assembly No. 119-8560

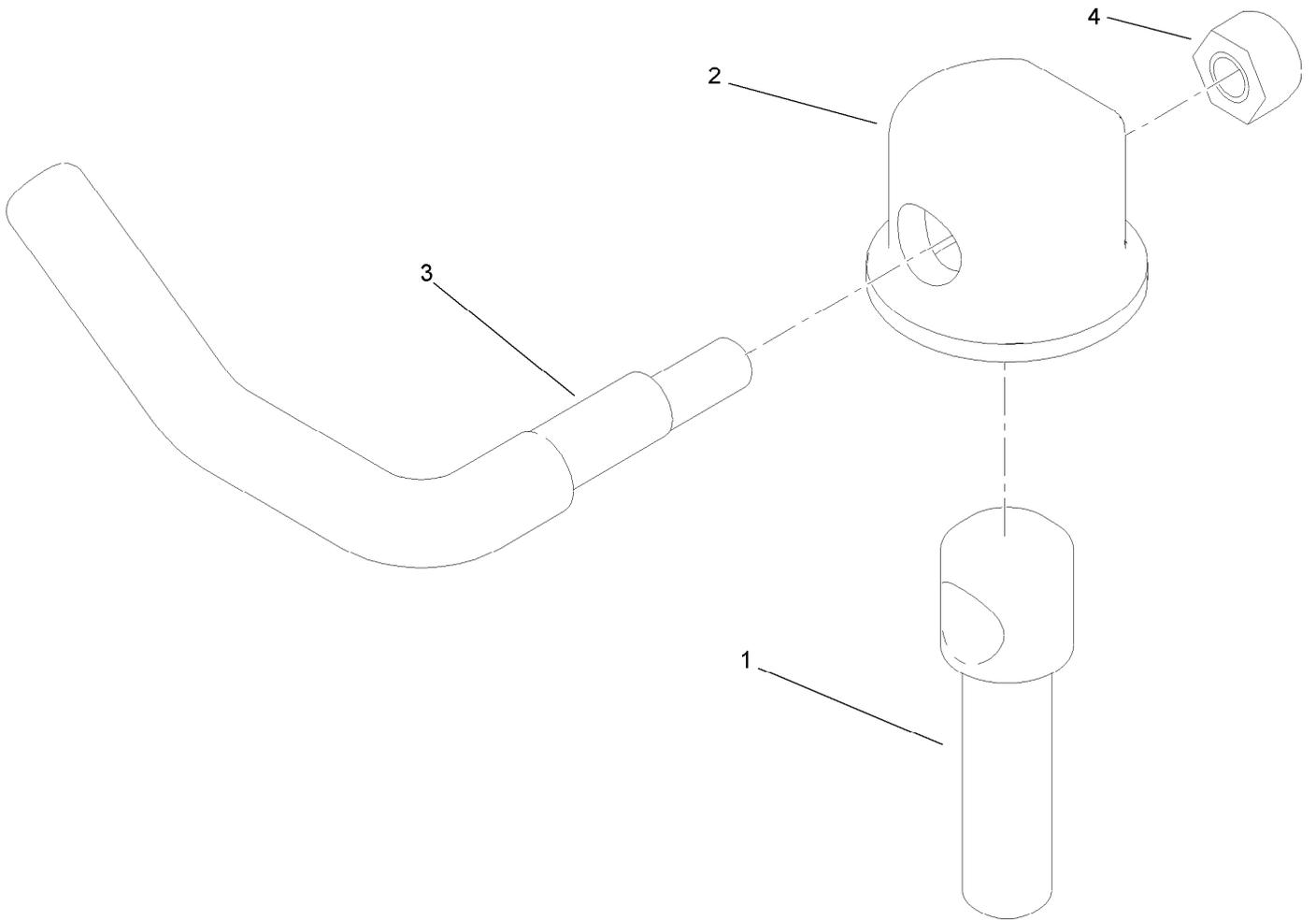
<i>Ref.</i>	<i>Part Number</i>	<i>Qty.</i>	<i>Description</i>
1		1	Spindle Housing And Studs ASM ●
1:2	114-8195	6	Bolt-Ribbed Neck
2	3296-67	1	Nut-Lock, NI
3	92-5836	1	Washer
4	117-6172	1	Spindle Hub ASM
5	253-133	2	Seal-Oil
6	119-8527	1	Spindle Shaft And Zerk ASM
6:2	302-2	1	Fitting-Grease
7	119-8532	1	Snap Ring
8	117-6184	1	Spacer
9	119-8558	2	Bearing-Noseal

● Not serviced separately



Rubber Deflector Assembly No. 108-2792

<i>Ref.</i>	<i>Part Number</i>	<i>Qty.</i>	<i>Description</i>
1	3231-4	4	Screw-CARR
2	106-3246-01	1	Deflector
3	106-3248-03	1	Strap-Discharge
4	108-5029	1	Deflector-Rubber
5	108-4059-01	1	Plate-Hinge, Rear
6	106-3253-01	1	Plate-Hinge, Front
7	104-8301	4	Nut-Flange, NI



Lever Assembly No. 107-1664

<i>Ref.</i>	<i>Part Number</i>	<i>Qty.</i>	<i>Description</i>
1	106-3239	1	Screw-Lock
2	107-1644	1	Cap-Lock
3	106-3241	1	Lever-Lock
4	3296-29	1	Nut-Lock, NI

Attachments and Accessories

For 74925TE Z Master Riding Mower with 152cm TURBO FORCE Side Discharge Mower

Product Name	Model/Part
Blower and Drive Kit	78553
E-Z Vac Triple Bagging System	78563
E-Z Vac DFS Collection System	78567
Deluxe Suspension Seat Kit	117-6174
Recycler Kit	115-7468
Operator-Controlled Discharge Chute Kit	117-3600
Bimini Folding Shade Assembly	115-4510
Z Stand Kit	117-0350
Light Kit	116-1154
Hitch Kit	109-9487
Trash Holder Kit	TC26
Hypr-Oil 500 (quart)	114-4713
Hypr-Oil 500 (gallon)	114-4714
Hypr-Oil 500-5 (5 gallon)	114-4715
Blade-Hi Flow, 20.5in	105-7718-03
Blade-Mid Flow, 20.5in	105-7715-03
Blade-Lo Flow, 20.5in	105-7716-03
Blade-Atomic, 20.5in	105-8777-03
Blade-Recycler, 20.5in	105-7777-03
6 Pack Blade, 20.5in Hi-Flow	108-1114
6 Pack Blade, 20.5in Mid-Flow	108-1123
6 Pack-Blade, 20.5in Lo Flow	108-1128
6 Pack-Blade, 20.5in Atomic	108-1115
6 Pack-Blade, 20.5in Recycler	110-0405
Roller Striper Kit	115-7470
CE Bagger Compliance Kit	117-3826
Filter Minder Gauge	99-4664
Toro Deluxe Rider Cover	490-7319
Spark Arrestor Screen	75-6880



Count on it.