



Count on it.

Parts Catalog

Z Master® Riding Mower with 72in TURBO FORCE® Side Discharge Mower

Model No. 74961CP—Serial No. 312000001 and Up

Ordering Replacement Parts

To order replacement parts, please supply the part number, the quantity, and the description of each part desired.

Understanding Reference Numbers

Each identified part in an illustration has a reference number. The reference number for a part also appears in the parts list, along with other information about the part.

This catalog uses two special reference number formats, one to indicate parts in a service assembly and another to indicate the quantity of a given part in an illustration.

Service Assembly Reference Numbers

Parts in service assemblies have reference numbers in the form a:b. The a represents the reference number of the entire service assembly and the b represents a sequential number unique to each part within the service assembly.

For example, a wheel assembly might be identified by reference number 6, the tire by 6:1, the valve by 6:2, and the wheel by 6:3. When you order the assembly identified by reference number 6, you receive all parts identified by reference numbers 6:1, 6:2, and 6:3. However, you may also order any part individually. Reference numbers of this type appear in illustration and in parts lists.

Reference Numbers Indicating Quantity

In an illustration, if a reference number indicates more than one part, the reference number has the form nX y. The n represents the quantity of the part, the X is the multiplication symbol, and the y represents the reference number.

For example, in an illustration, the reference number 2X 37 means that two of the parts identified by reference number 37 are indicated.

List of Abbreviations

AR: as required

ASM: assembly

BBC: blade brake control

BHTF: button head thread forming

CARR: carriage

CCW: counter clockwise

CW: clockwise

DEG: degrees

DPA: Dual Point Adjustment

ECM: electronic control module

EXT: external

FH: flat head

GA: gauge

HD: heavy-duty

HF: hex flange

HH: hex head

HHF: hex head flange

HHFTF: hex head flange thread forming

HJ: hex jam

HLH: hex lag head

HOC: height-of-cut

HSBH: hex socket button head

HSFH: hex socket flat head

HSH: hex socket head

HWH: hex washer head

HWHTF: hex washer head thread forming

HYD: hydraulic

LH: left hand

LP: Liquid Propane

NI: nylon insert

NPTF: national pipe thread fine

PFH: phillips flat head

PPH: phillips pan head

PPHTF: phillips pan head thread forming

PRH: phillips round head

PTH: phillips truss head

PTO: power-take-off

RH: right hand

ROPS: roll-over protection system

RRB: rear roller brush

SFH: slotted fillister head

SHH: slotted hex head

SHWH: slotted hex washer head

SPH: slotted pan head

SQH: square head

SRH: slotted round head

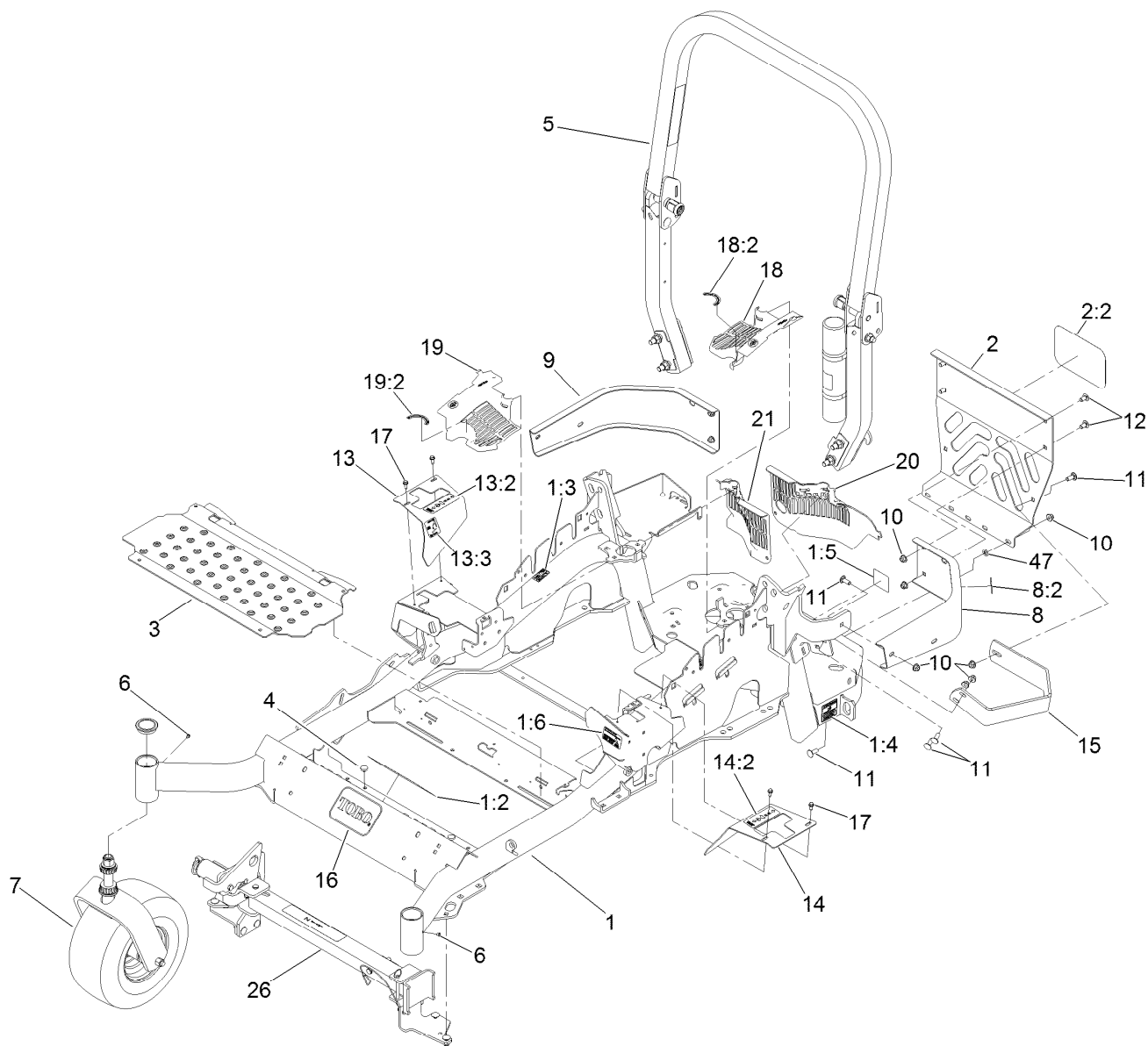
STD: standard

TAP: self tapping

TTH: torx truss head

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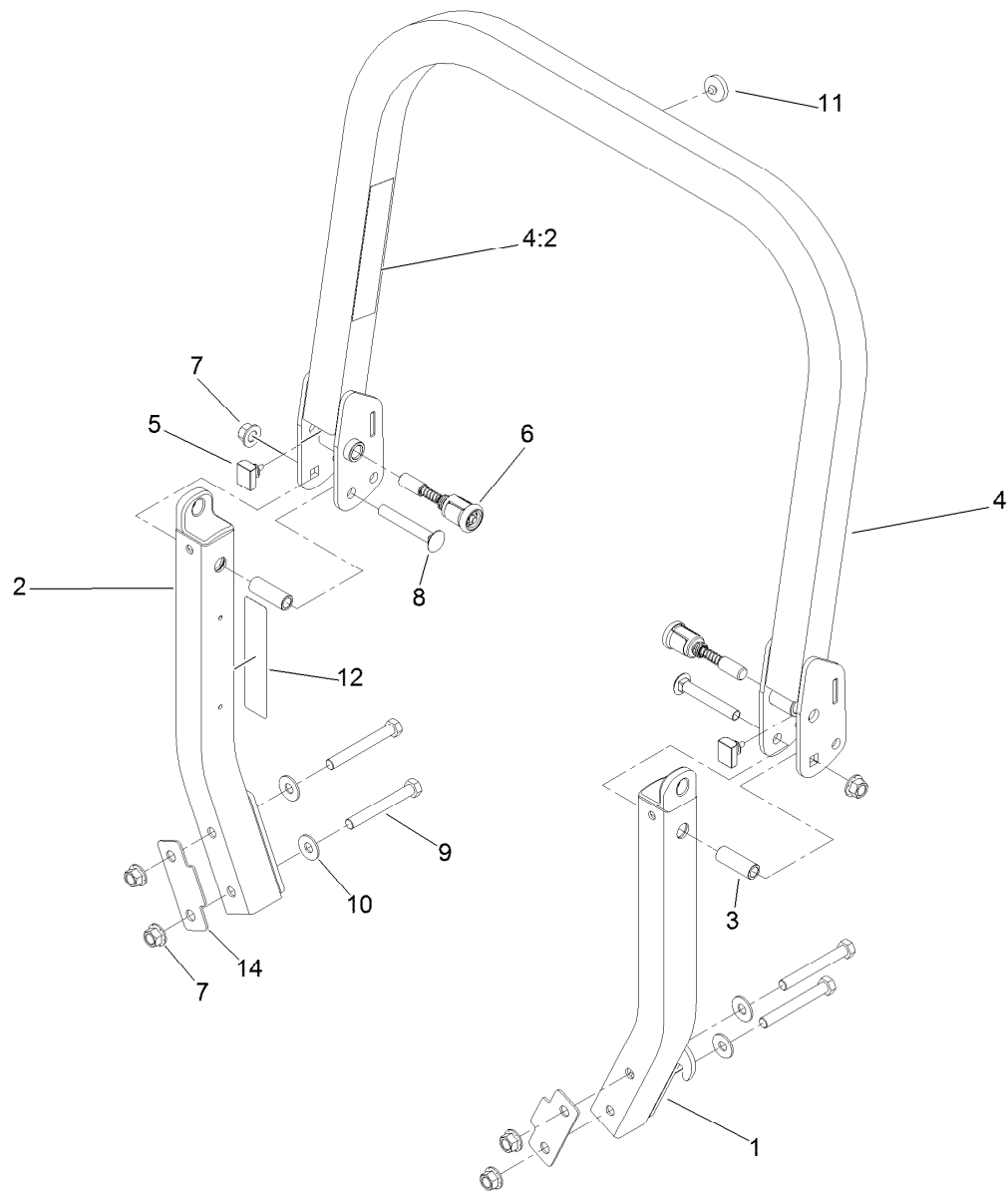
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Frame, Caster and Z Stand Assembly

Ref.	Part Number	Qty.	Description	Ref.	Part Number	Qty.	Description
1	116-5904	1	Mainframe ASM	12	3231-21	4	Screw-CARR
1:2	103-2076	2	Decal-Caution	13	116-5899	1	Cover-Motion Control, RH
1:3	116-3303	1	Decal-Slope	13:2	109-7232	1	Decal-Motion Control
1:4	116-0205	2	Decal-Belt Drive	13:3	116-5944	1	Decal-Park Brake
1:5	116-4858	1	Decal-Spark Arrester	14	116-0580	1	LH Motion Control Cover ASM
1:6	116-1654	1	Decal-Fuel Fill	14:2	109-7232	1	Decal-Motion Control
2	115-7410	1	Rear Guard ASM	15	116-0043-03	1	Guard-Muffler
2:2	67-7320	1	Decal	16	68-3640	1	Decal
3	116-0024-01	1	Floorpan	17	32144-10	4	Screw-HWH
4	1-513658	2	Bumper	18	116-0170	1	LH Hydro Guard ASM
5	116-0232	1	ROPS ASM	18:2	116-0157	1	Decal-Hydro Oil
6	1-811010	2	Plug	19	116-0171	1	RH Hydro Guard ASM
7		2	Caster Wheel ASM ●	19:2	116-0157	1	Decal-Hydro Oil
8	109-9869	1	Bumper-Rear, LH	20	109-9709	1	Guard-Hydro Rear LH Trim
8:2	103-2076	1	Decal-Caution	21	109-9058	1	Guard-Hydro, Rear RH
9	116-0057-03	1	Bumper-RH	26		1	Z Stand ASM ●
10	104-8301	11	Nut-Flange, NI	47	107-3154	2	Nut-Push
11	3231-22	7	Screw-CARR				

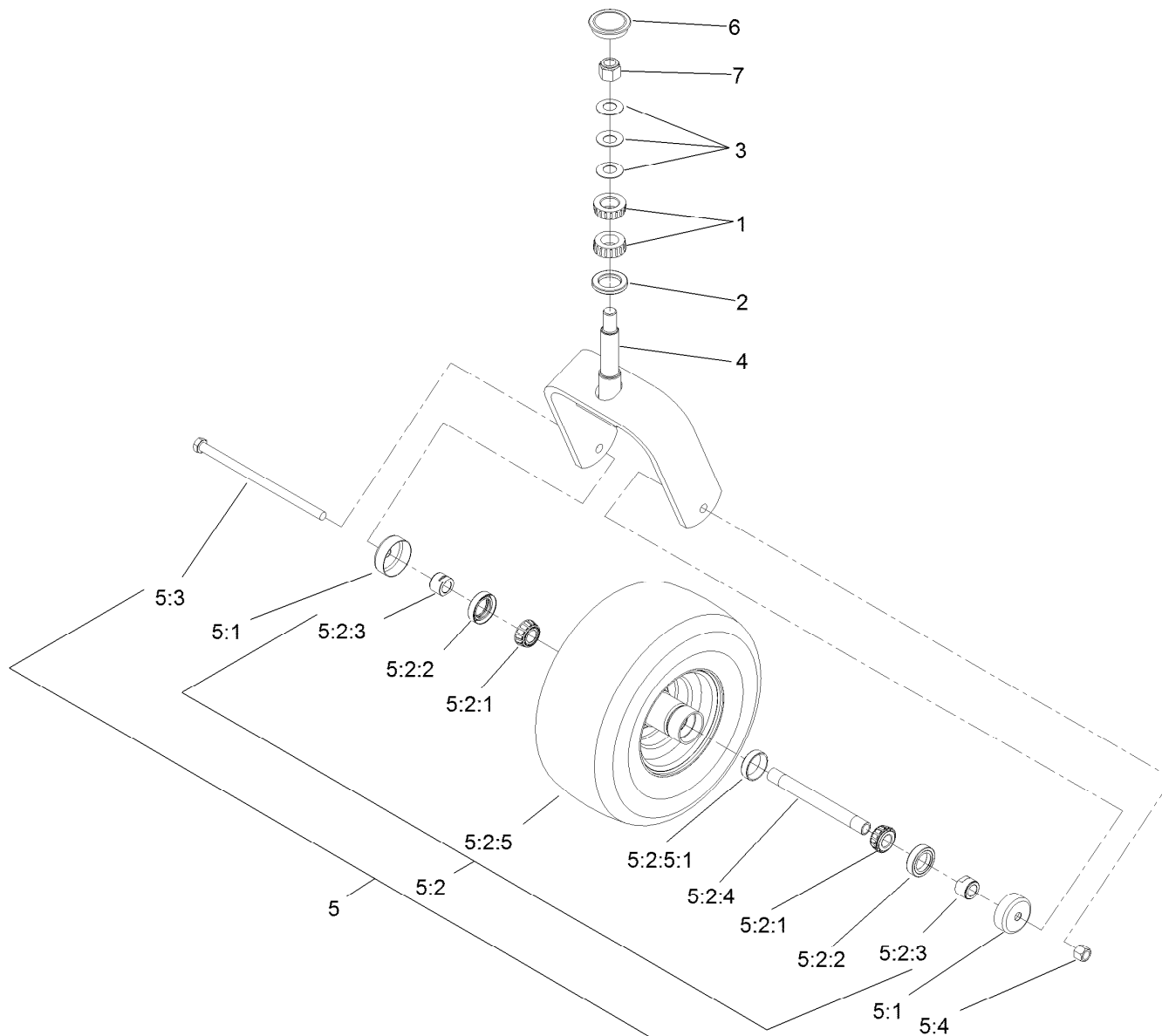
● Not serviced separately



Roll-Over Protection System Assembly No. 116-0232

Ref.	Part Number	Qty.	Description
1		1	LH ROPS Leg ASM ●
2		1	RH ROPS Leg ASM ●
3	109-6653	2	Spacer
4		1	Upper ROPS ASM ●
4:2	107-3069	1	Decal-Warning, Folding ROPS
5	109-5337	2	Bumper-ROPS
6	116-0104	2	Spring Pin ASM
7	99-5107	6	Nut-Lock
8	3233-10	2	Screw-CARR
9	325-17	4	Screw-HH
10	109-9505	4	Washer-Spring
11	109-9233	1	Bumper-Push-In, Rubber
12	117-0346	1	Decal-Caution, Fuel Vent
14	116-0960	2	Spacer

● Not serviced separately



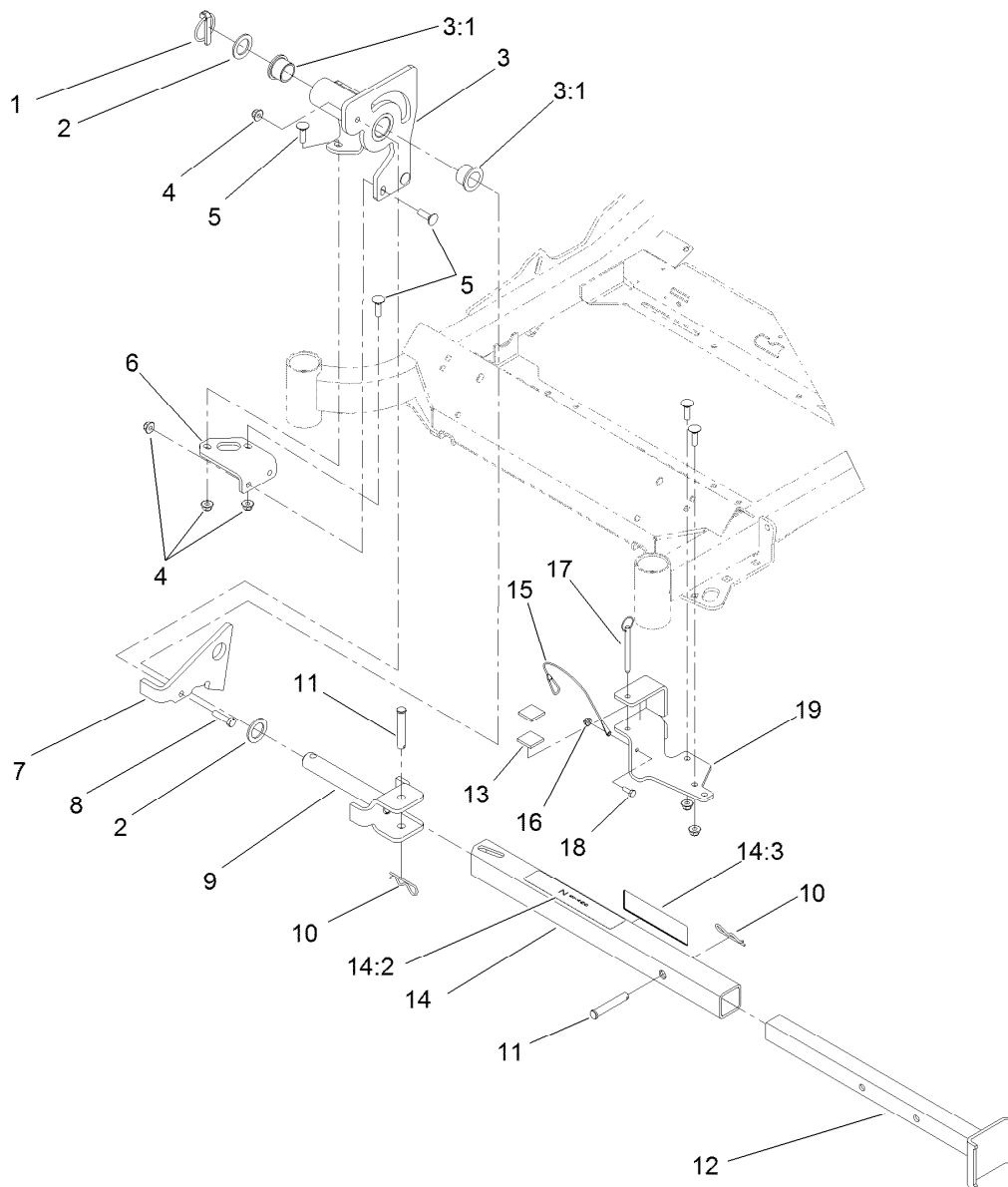
Caster Wheel and Fork Assembly

Ref.	Part Number	Qty.	Description
1	1-543509	2	Bearing-Roller, Tapered
2	1-543511	1	Seal-Grease
3	1-633508	3	Washer-Bellville
4	103-1474-01	1	Caster-Fork
5	109-9127	1	Wheel And Tire ASM
5:1	103-2768	2	Guard-Seal
5:2		1	Wheel And Tire ASM ●
5:2:1	1-633585	2	Bearing-Cone, Taper
5:2:2	103-0063	2	Seal-Caster

Ref.	Part Number	Qty.	Description
5:2:3	103-3051	2	Spacer-Nut ■
5:2:4	103-5156	1	Axle-Caster
5:2:5	109-9124	1	Wheel And Tire ASM
5:2:5:1	1-633584	1	Bearing-Cup
5:3	325-39	1	Screw-HH
5:4	3296-23	1	Nut-Lock, NI
6	103-4882	1	Cap-Grease
7	3296-51	1	Nut-Lock, NI

● Not serviced separately

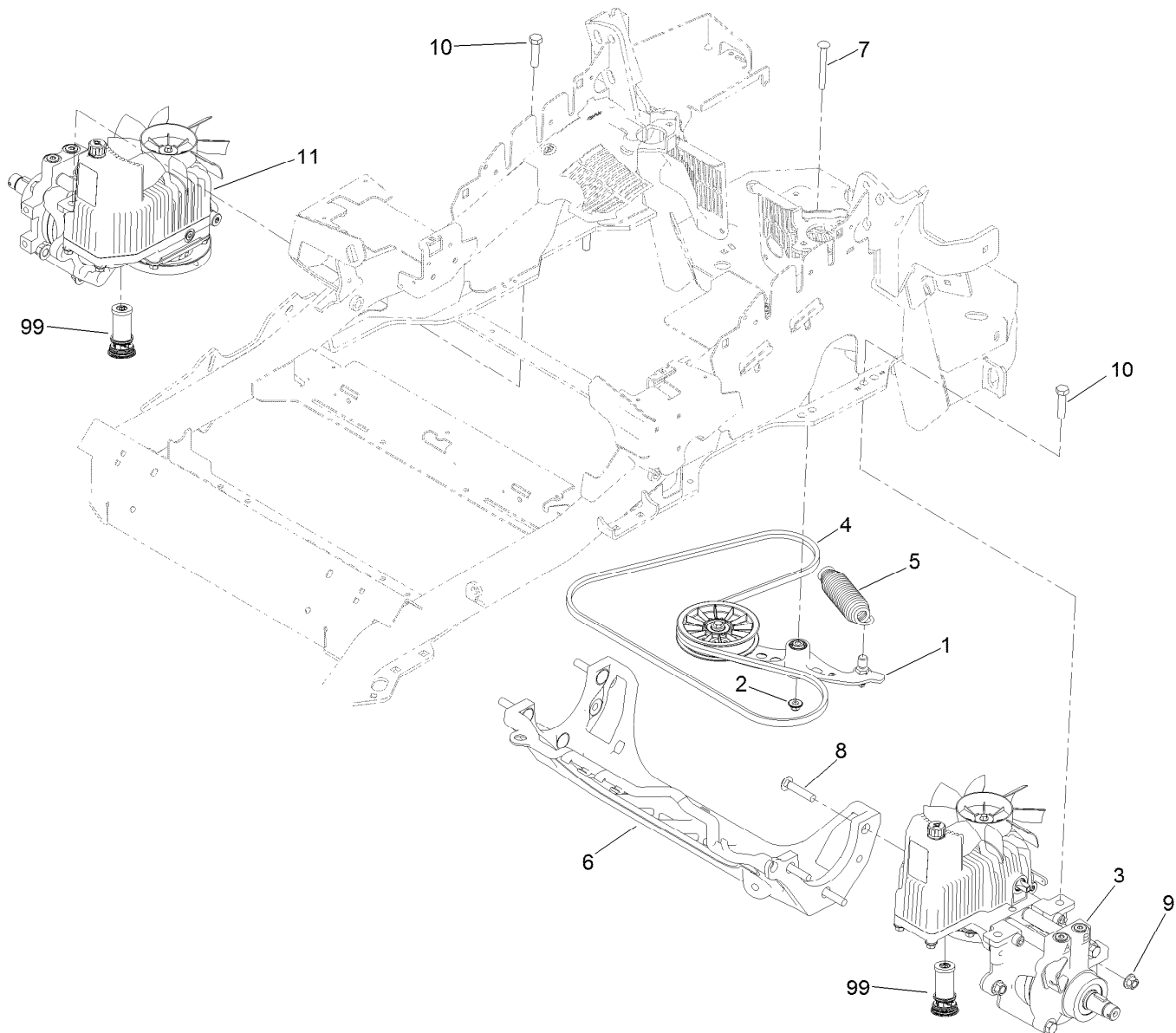
■ Use Pro-Lock, Nut Type (P/N 1-840022, .5ml tube) on threads.



Z Stand Assembly

Ref.	Part Number	Qty.	Description
1	283-71	1	Pin-Lynch
2	3-6781	2	Washer-Thrust
3	115-3635	1	Z Stand Pivot ASM
3:1	94-1291	2	Bushing
4	104-8301	8	Nut-Flange, NI
5	3231-25	7	Screw-CARR
6	115-3619-01	1	Bracket-Pivot, Mount
7	100-9686-01	1	Bracket-Latch
8	323-8	1	Screw-HH
9	100-9692-01	1	Pivot Pin ASM
10	3290-355	2	Pin-Hair

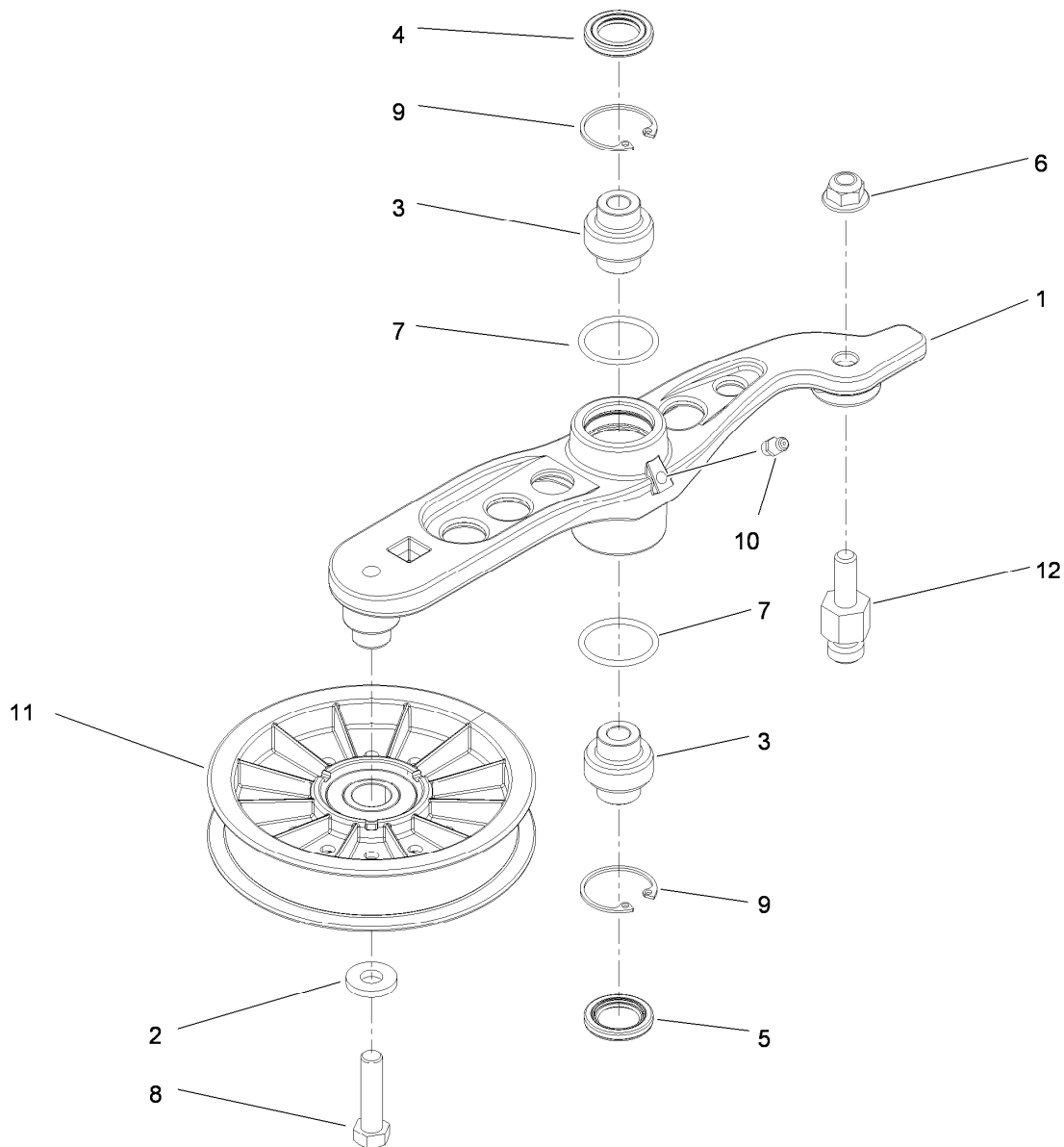
Ref.	Part Number	Qty.	Description
11	283-55	2	Pin-Clevis
12	115-3631-01	1	Inner Tube ASM
13	115-3613	2	Cushion Rubber
14	115-3634	1	Outer Tube ASM
14:2	106-7464	1	Decal-Z Stand
14:3	107-3969	1	Decal-Warning
15	100-9385	1	Lanyard-Nylon
16	104-7201	1	Nut-HF
17	105-1647	1	Pin-Hitch, Cotterless
18	321-4	1	Screw-HH
19	115-3625-01	1	Z Stand Cradle ASM



Hydraulic Pump, Idler and Belt Assembly

Ref.	Part Number	Qty.	Description
1	116-1255	1	Pump Idler ASM
2	109-6658	1	Nut-Flange, NI
3	116-6409	1	LH Hydro ASM (16Cc W/Shock)
4	109-3388	1	Belt
5	116-0133	1	Extension-Spring
6	109-9375	1	Cradle-Hydro
7	116-1502	1	Bolt-Shoulder, Carriage
8	3233-34	6	Screw-CARR
9	99-5107	6	Nut-Lock
10	325-8	4	Screw-HH
11	116-6410	1	RH Hydro ASM (16Cc W/Shock)
99	114-4713	1	Hypr-Oil 500 (Quart) ●
99	114-4714	1	Hypr-Oil 500 (Gallon) ●
99	114-4715	1	Hypr-Oil 500-5 (5 Gallon) ●
99	117-0390	1	Filter-Hydro

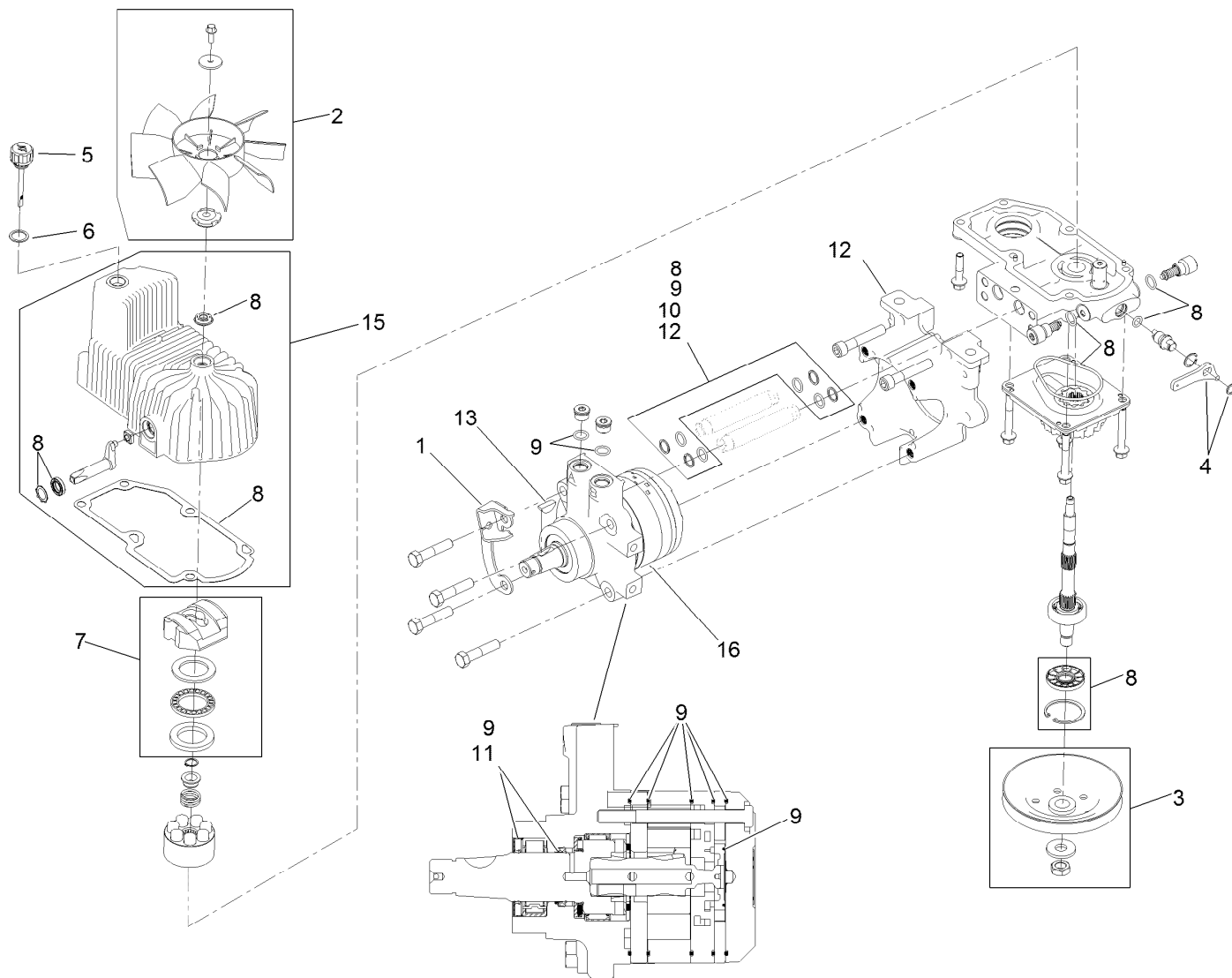
● Not illustrated



Pump Idler Assembly No. 116-1255

Ref.	Part Number	Qty.	Description
1		1	Arm-Pump, Idler ●
2	43-0940	1	Spacer
3	103-3504	2	Bearing-Spherical
4	103-3505	1	Seal-Double Lip
5	103-3506	1	Seal-Single Lip
6	109-6658	1	Nut-Flange, NI
7	106-7159	2	O-Ring
8	323-8	1	Screw-HH
9	32120-10	2	Ring-Snap
10	302-19	1	Fitting-Grease
11	109-8076	1	Pulley-Idler
12	116-3467	1	Pin-Spring, Anchor

● Not serviced separately

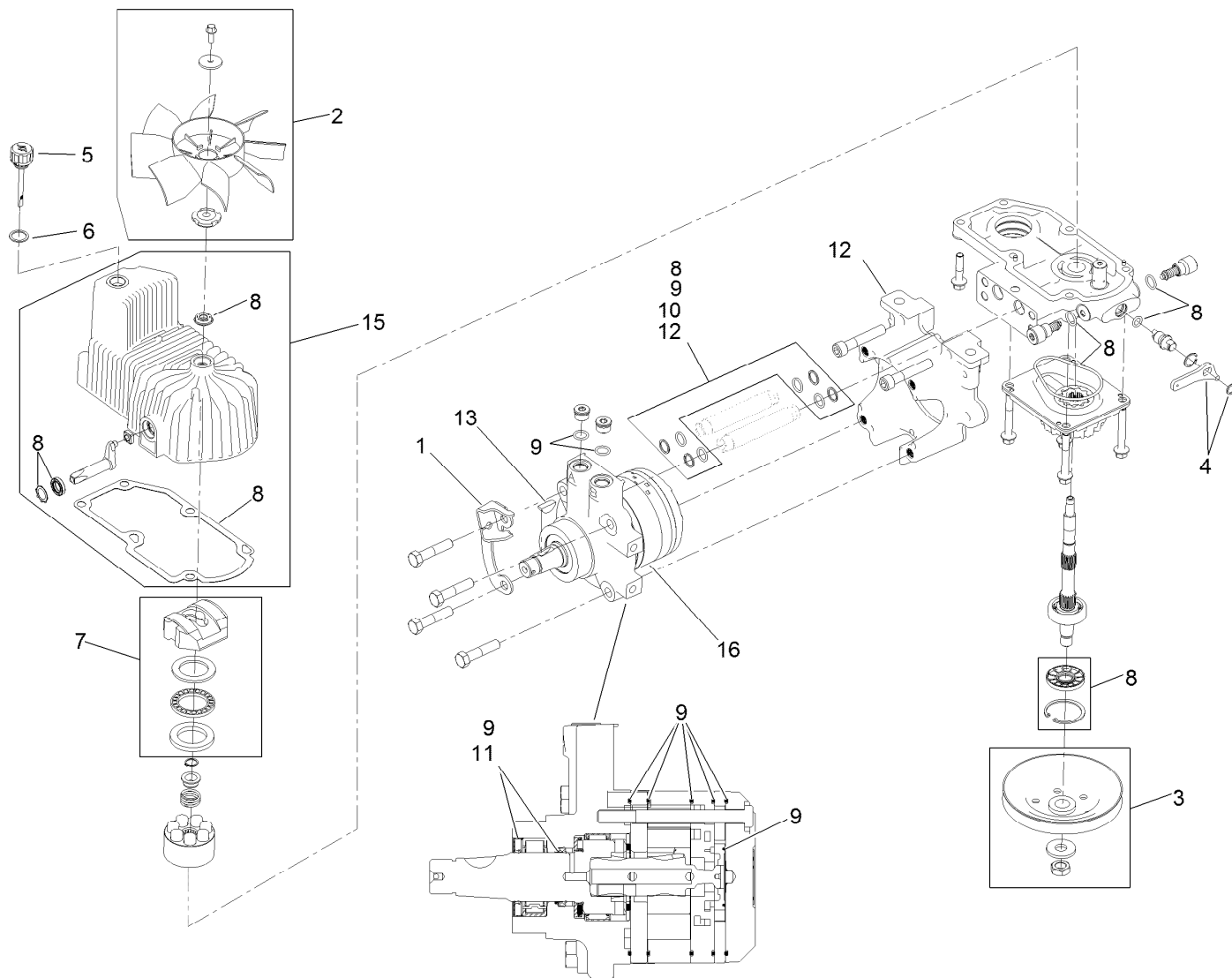


LH Hydro Assembly No. 116-6409

Ref.	Part Number	Qty.	Description
1	116-6859	1	Bracket-Anchor, Cable
2	116-0233	1	Fan Kit
3	116-0234	1	Pulley Kit
4	116-0235	1	Handle-Bypass Valve, Hydro
5	116-0236	1	Dipstick-Hydro W/Gasket
6	116-0237	1	Gasket-Dipstick, Hydro
7	116-1367	1	Swash Block Kit
8	116-1368	1	Pump Seal Kit

Ref.	Part Number	Qty.	Description
9	116-1369	1	Motor Seal Kit
10	116-1370	1	Tube Seal Kit
11	116-1371	1	Output Shaft Seal Kit
12	116-5469	1	Nose Cup-Uht
13	3257-42	1	Key-Woodruff
15	116-3287	1	Housing-Hydro, LH
16	116-5467	1	Motor-Hydraulic LH 280Cc
99	116-1373	1	Flow Test Kit ●

● Not illustrated

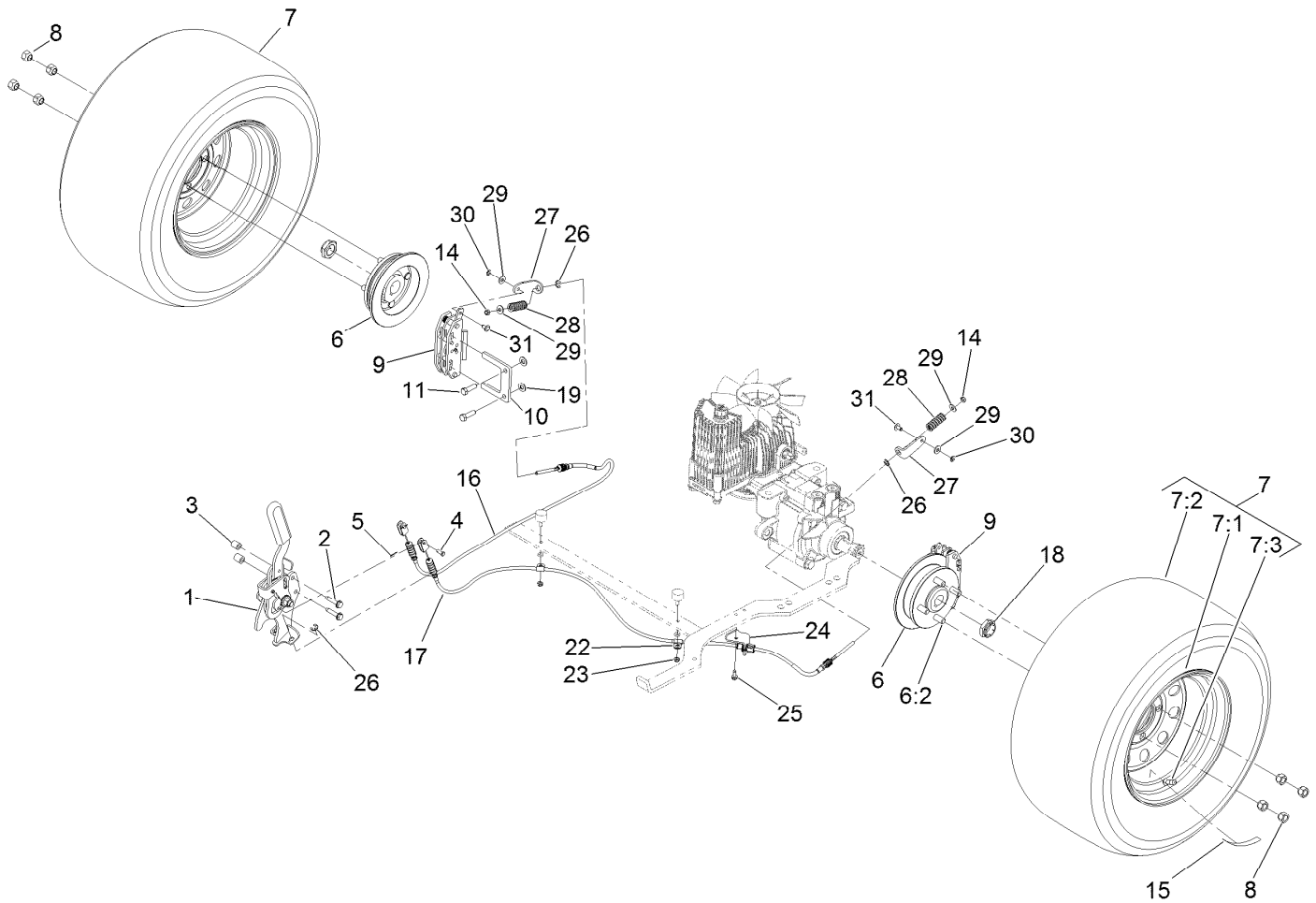


RH Hydro Assembly No. 116-6410

Ref.	Part Number	Qty.	Description
1	116-6859	1	Bracket-Anchor, Cable
2	116-0233	1	Fan Kit
3	116-0234	1	Pulley Kit
4	116-0235	1	Handle-Bypass Valve, Hydro
5	116-0236	1	Dipstick-Hydro W/Gasket
6	116-0237	1	Gasket-Dipstick, Hydro
7	116-1367	1	Swash Block Kit
8	116-1368	1	Pump Seal Kit

Ref.	Part Number	Qty.	Description
9	116-1369	1	Motor Seal Kit
10	116-1370	1	Tube Seal Kit
11	116-1371	1	Output Shaft Seal Kit
12	116-5469	1	Nose Cup-Uht
13	3257-42	1	Key-Woodruff
15	116-3288	1	Housing-Hydro, RH
16	116-5468	1	Motor-Hydraulic RH 280Cc
99	116-1373	1	Flow Test Kit ●

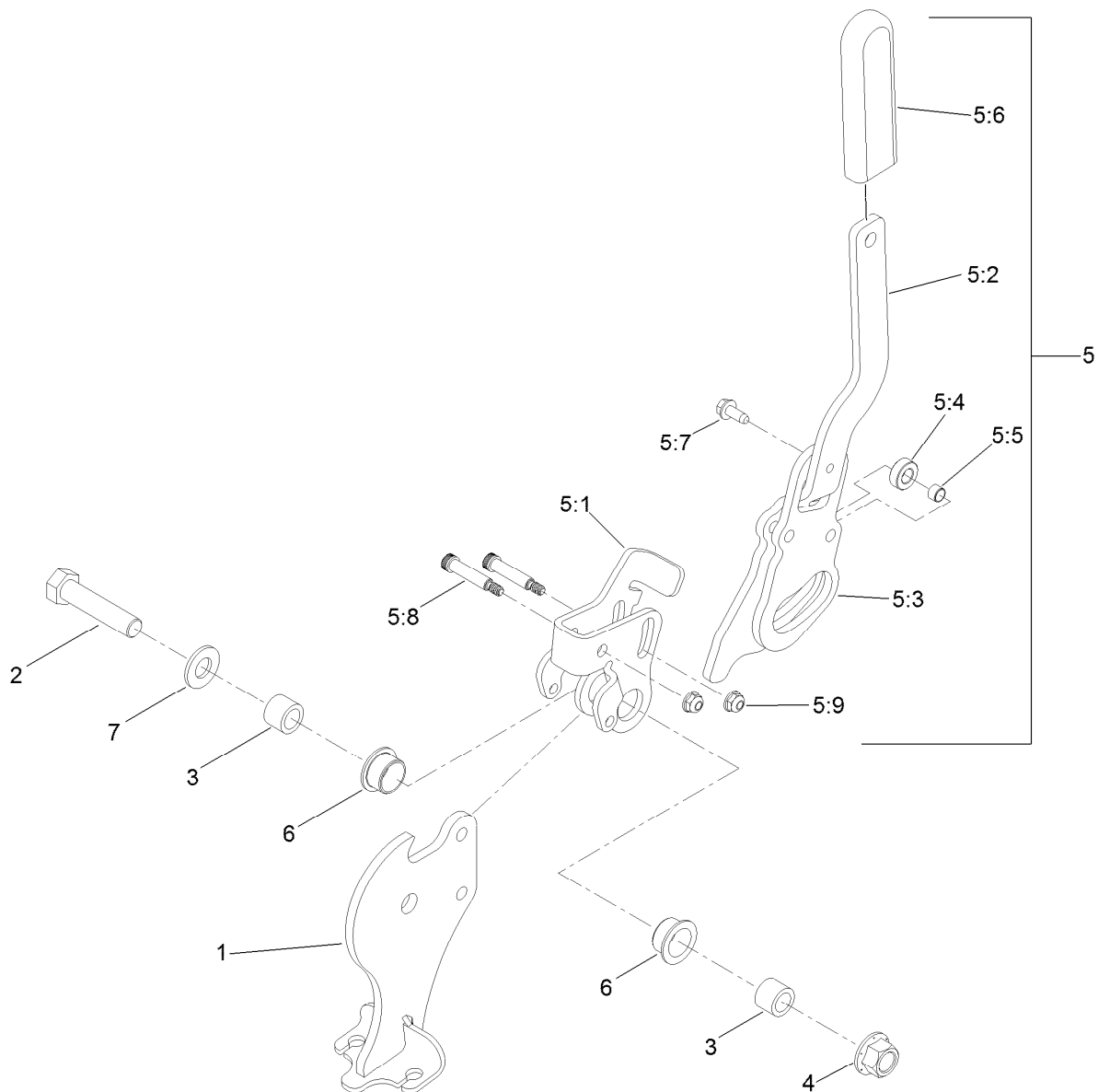
● Not illustrated



Rear Wheel and Park Brake Assembly

Ref.	Part Number	Qty.	Description
1	116-6861	1	Brake Handle ASM
2	32144-57	2	Screw
3	82-6840	2	Spacer
4	60-1730	2	Pin-Clevis
5	3272-1	2	Pin-Cotter
6	116-1746	2	Wheel Hub ASM
6:2	116-1696	4	Stud-Wheel
7	109-3158	2	Wheel And Tire ASM
7:1	109-3156	1	Rim ASM
7:2	103-2744	1	Tire
7:3	232-27	1	Stem-Valve
8	242-50	8	Nut-Lug
9	109-2889	2	Caliper-Brake
10	109-0958	2	Plate-Mount, Brake
11	92-5727	4	Screw-Lock, Patch
14	3296-13	2	Nut-Lock, NI

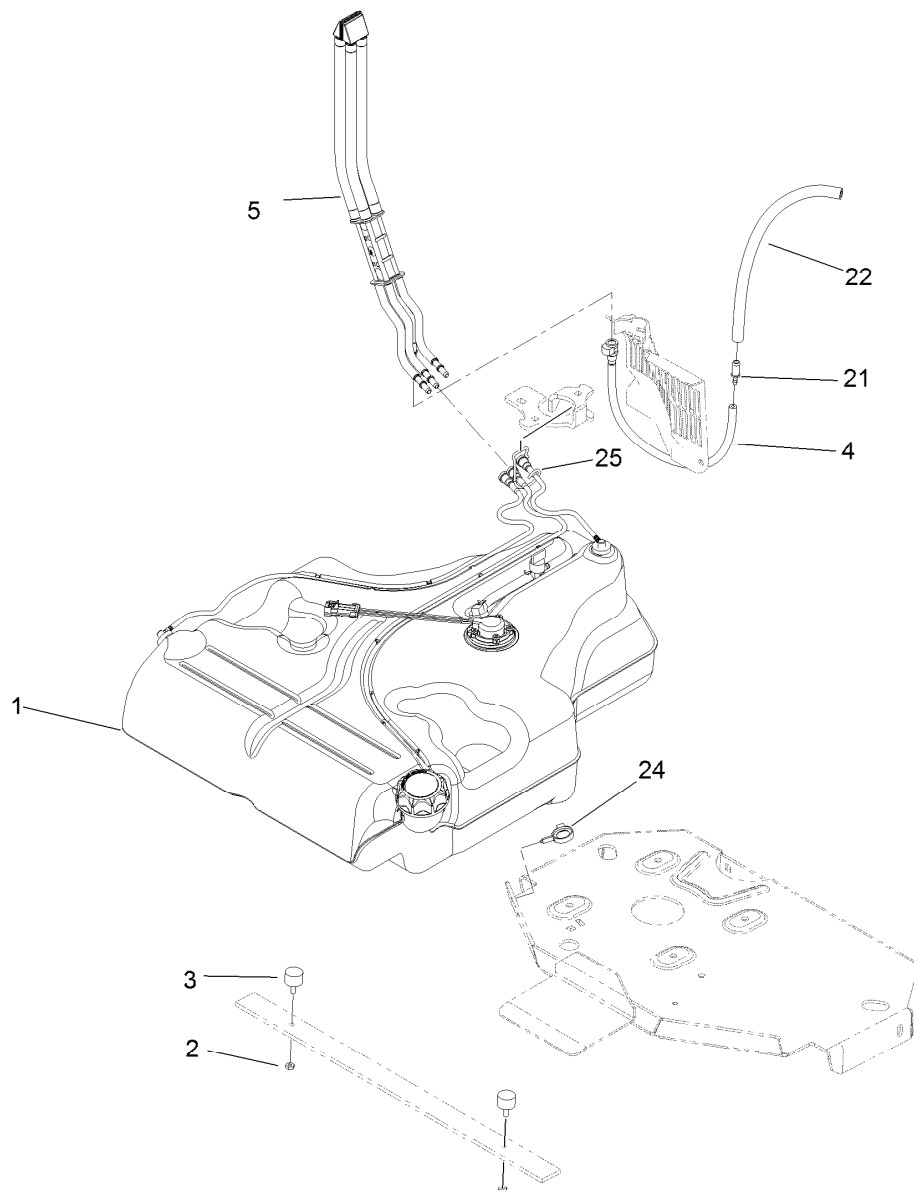
Ref.	Part Number	Qty.	Description
15	116-2643	2	Decal-Wheel Nut Torque
16	116-6364	1	Cable-Park Brake, RH
17	116-6365	1	Cable-Park Brake, LH
18	116-1399	2	Locknut
19	3256-24	4	Washer-Flat
22	88-7970	2	Clip
23	3296-56	2	Nut-Lock, NI
24	116-6397	1	Bracket, Cable
25	32144-10	1	Screw-HWH
26	32120-18	4	E-Ring
27	116-6182	2	Bracket-Brake-L
28	116-6347	2	Spring-Die
29	3256-22	4	Washer-Flat
30	32151-86	2	E-Ring
31	116-6348	2	Pin-Brake



Parking Brake Handle Assembly No. 116-6861

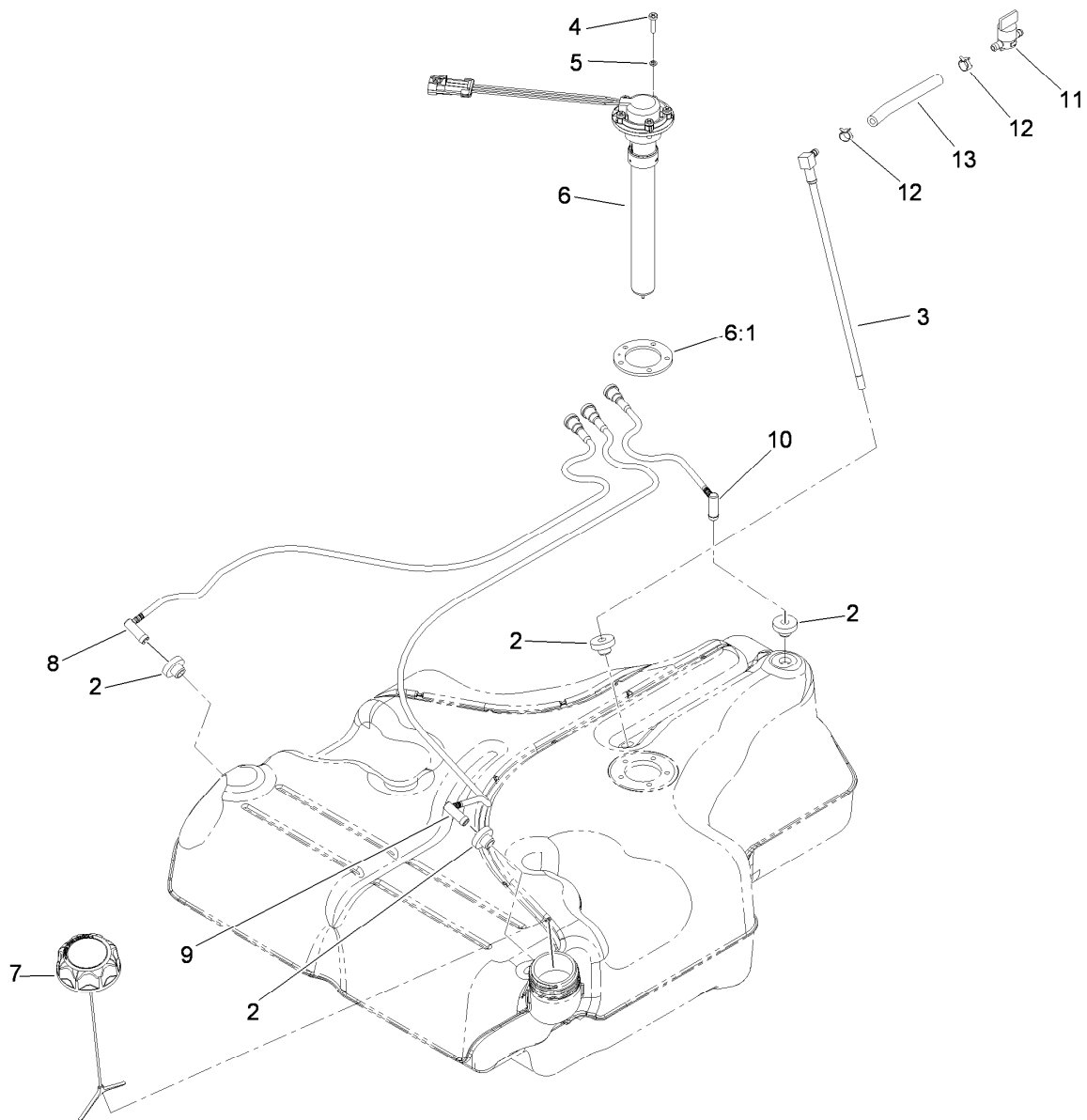
Ref.	Part Number	Qty.	Description
1	116-6855	1	Brake Pivot ASM
2	325-9	1	Screw-HH
3	116-5384	2	Spacer
4	99-5107	1	Nut-Lock
5	116-6860	1	Handle ASM
5:1	116-6856	1	Bellcrank-Brake
5:2	116-6857	1	Handle-Brake
5:3	116-6858	1	Plate-Handle

Ref.	Part Number	Qty.	Description
5:4	116-6846	1	Roller-Brake
5:5	116-6852	1	Bearing-Sleeve
5:6	1-633268	1	Grip-Lever
5:7	32144-10	1	Screw-HWH
5:8	116-6876	2	Screw-Shoulder
5:9	104-7201	2	Nut-HF
6	109-8054	2	Bushing-Flange
7	3256-26	1	Washer-Flat



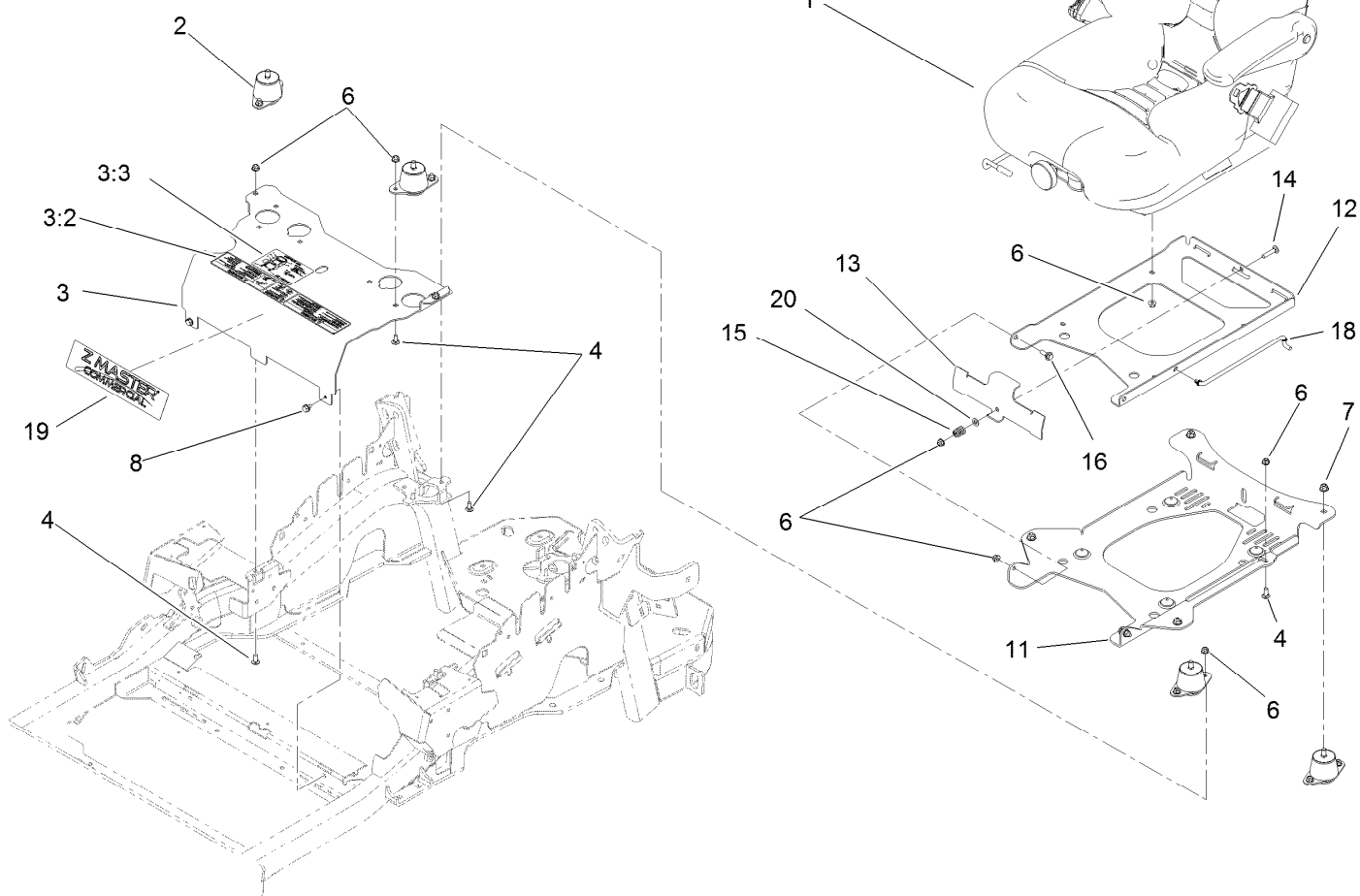
Fuel Tank Mounting Assembly

Ref.	Part Number	Qty.	Description
1	116-3979	1	Fuel Tank ASM
2	3218-1	2	Nut-Jam
3	116-6380	2	Bumper, Rubber, W/ Stud
4	116-3977	1	Hose ASM
5	109-9491	1	Fuel Manifold Vent ASM
21	98-2952	1	Fitting-Straight
22	116-5087	1	Hose-Fuel
24	105-1853	1	Clamp-Hose
25	116-6005	1	Retainer-Vapor Line



Fuel Tank Assembly No. 116-3979

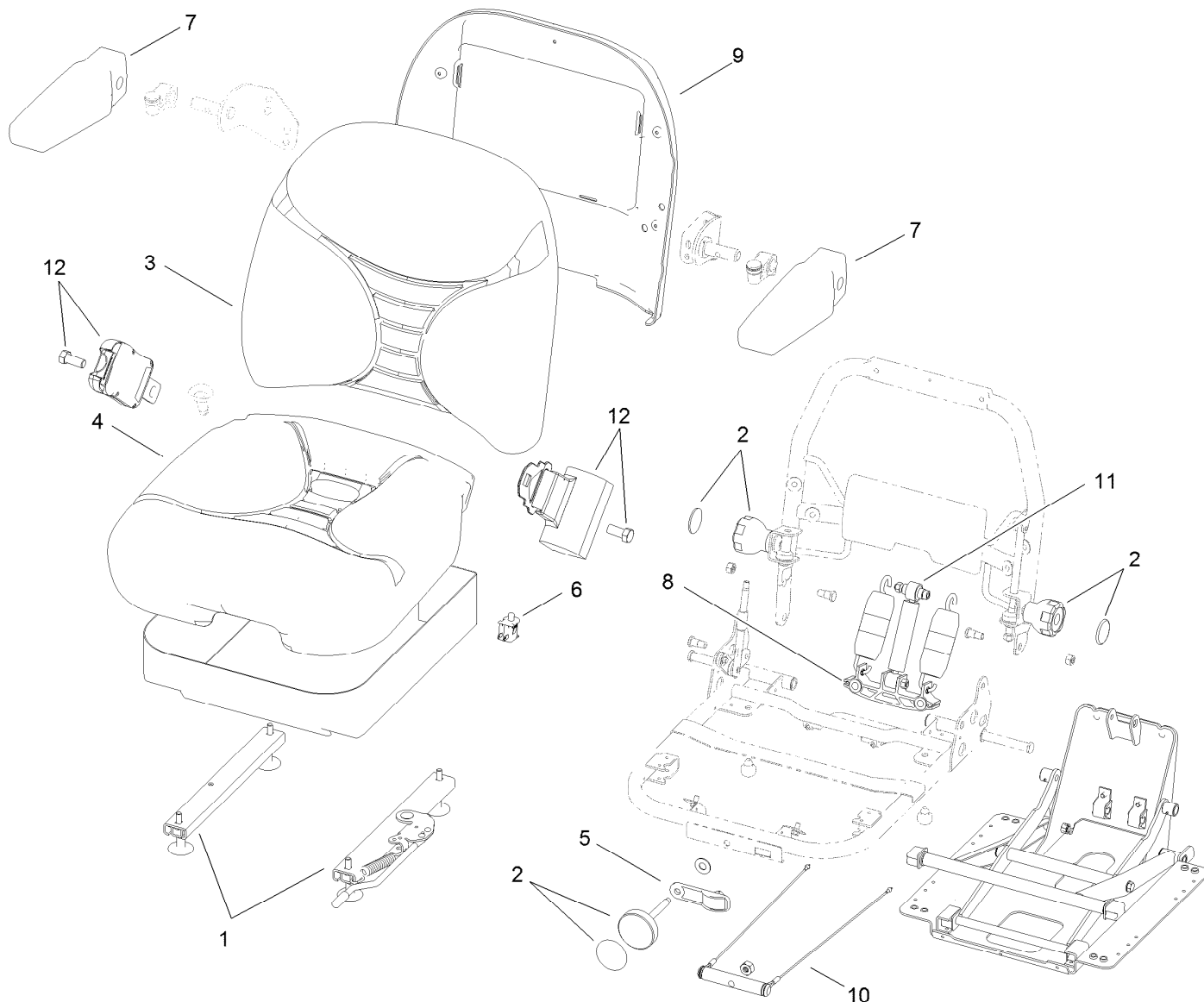
Ref.	Part Number	Qty.	Description
2	46-6560	4	Bushing
3	116-2459	1	Fuel Line Kit (With Grommet)
4	9107944	5	Screw-Pan
5	3253-17	5	Washer-Lock
6	116-0003	1	Sender-Fuel Level
6:1	109-9620	1	Gasket-Sender, Fuel
7	116-1704	1	Cap-Fuel, Ratcheting
8	116-2460	1	RH Vent Line Kit (With Grommet)
9	116-2461	1	LH Vent Line Kit (With Grommet)
10	116-2462	1	Rear Vent Line Kit (With Grommet)
11	1-603770	1	Valve-Fuel
12	2412-98	2	Clamp-Hose
13	109-0650	1	Hose-Fuel



Seat Mounting Assembly

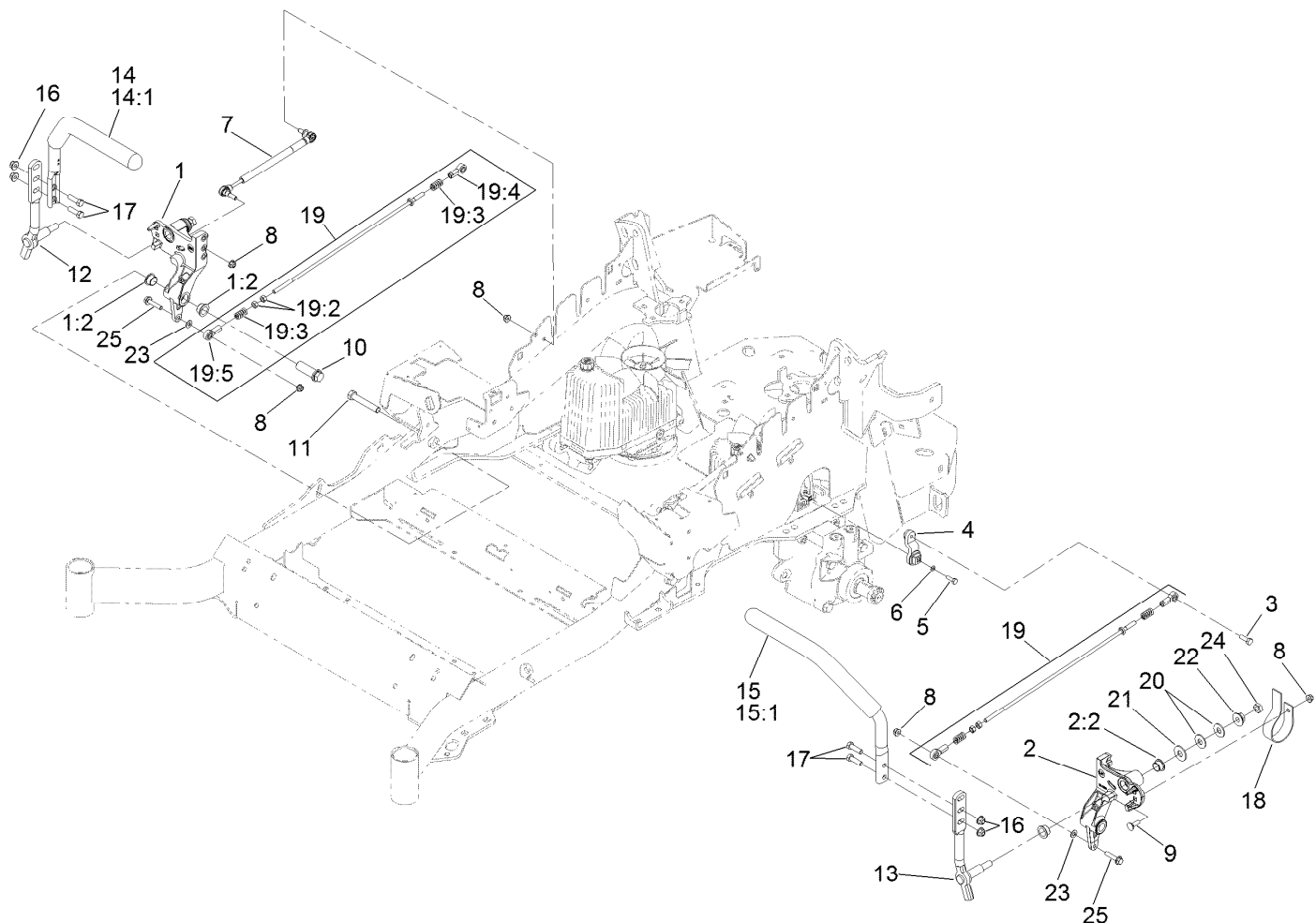
Ref.	Part Number	Qty.	Description
1	116-3998	1	Suspension Seat ASM
2	109-9034	4	Isolator-Seat
3	116-2323	1	Mount-Seat
3:2	109-7069	1	Decal-Console
3:3	116-0211	1	Decal-Service Aid
4	3230-23	11	Screw-CARR
6	104-8300	18	Nut-Flange, NI
7	104-8301	4	Nut-Flange, NI
8	9266934	2	Screw

Ref.	Part Number	Qty.	Description
11	116-3860-03	1	Plate-Tilt, Seat Support
12	116-3859-03	1	Plate-Seat, Frame
13	109-9881-03	1	Plate-Latch, Seat
14	3230-4	1	Screw-CARR
15	107-3017	1	Spring-Compression
16	116-1297	2	Screw-Shoulder
18	116-0070	1	Rod-Prop
19	120-5893	1	Decal
20	3256-23	1	Washer-Flat



Seat Assembly No. 116-3998

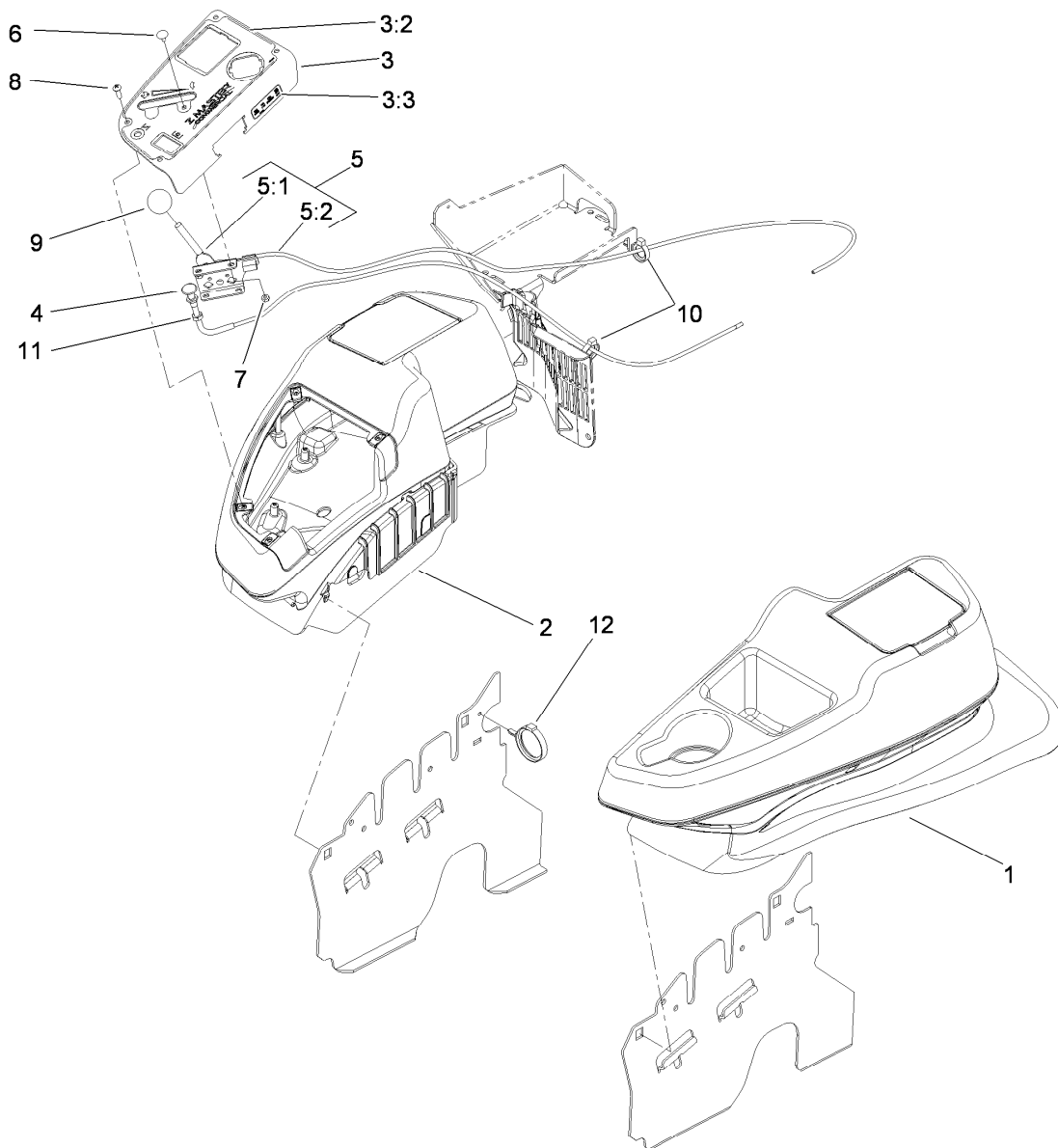
Ref.	Part Number	Qty.	Description
1	116-0333	1	Seat Track Kit
2	107-1881	1	Knob Kit
3	107-1882	1	Back Cushion Kit
4	107-1883	1	Bottom Cushion Kit
5	107-1885	1	Weight Indicator Kit
6	82-2190	1	Switch-Bail
7	107-1887	1	Armrest Kit
8	109-3343	1	Spring And Saddle Kit
9	109-3344	1	Back Panel Kit
10	109-3345	1	Weight Adjust Kit
11	116-0998	1	Shock Absorber Kit
12	116-0751	1	Seat Belt Kit (Short)



Motion Control Assembly

Ref.	Part Number	Qty.	Description	Ref.	Part Number	Qty.	Description
1	116-0880	1	RH Motion Control And Bushing ASM	14	109-6591	1	RH Steering Handle ASM
1:2	109-8054	4	Bushing-Flange	14:1	106-9987	1	Grip-Control, Motion
2	116-0881	1	LH Motion Control And Bushing ASM	15	109-6592	1	LH Steering Handle ASM
2:2	109-8054	4	Bushing-Flange	15:1	106-9987	1	Grip-Control, Motion
3	116-0648	2	Screw-HH, Thread Locking ●	16	104-8301	4	Nut-Flange, NI
4	109-4581	2	Arm-Control, Pump	17	323-7	4	Screw-HH
5	9080046	2	Screw-HH ●	18	109-5575	2	Spring-Leaf
6	1-303435	2	Washer-Spring	19	109-8106	2	Front Pump Linkage ASM
7	116-0027	2	Damper-Control, Motion	19:2	3219-2	2	Nut-Hex
8	104-8300	8	Nut-Flange, NI	19:3	1-323245	2	Spring-Compression
9	3230-2	2	Bolt-CARR	19:4	1-633152	1	Balljoint-LH
10	109-5891	2	Hub-Threaded	19:5	1-543017	1	Balljoint-RH
11	325-12	2	Screw-HH	20	109-9505	4	Washer-Spring
12	116-0039	1	Lever-Control Motion, RH	21	3256-6	2	Washer-Flat
13	116-0040	1	Lever-Control Motion, LH	22	32128-56	2	Nut-HF
				23	3256-23	2	Washer-Flat
				24	3218-5	2	Nut-Jam
				25	115-1794	2	Screw-HHF

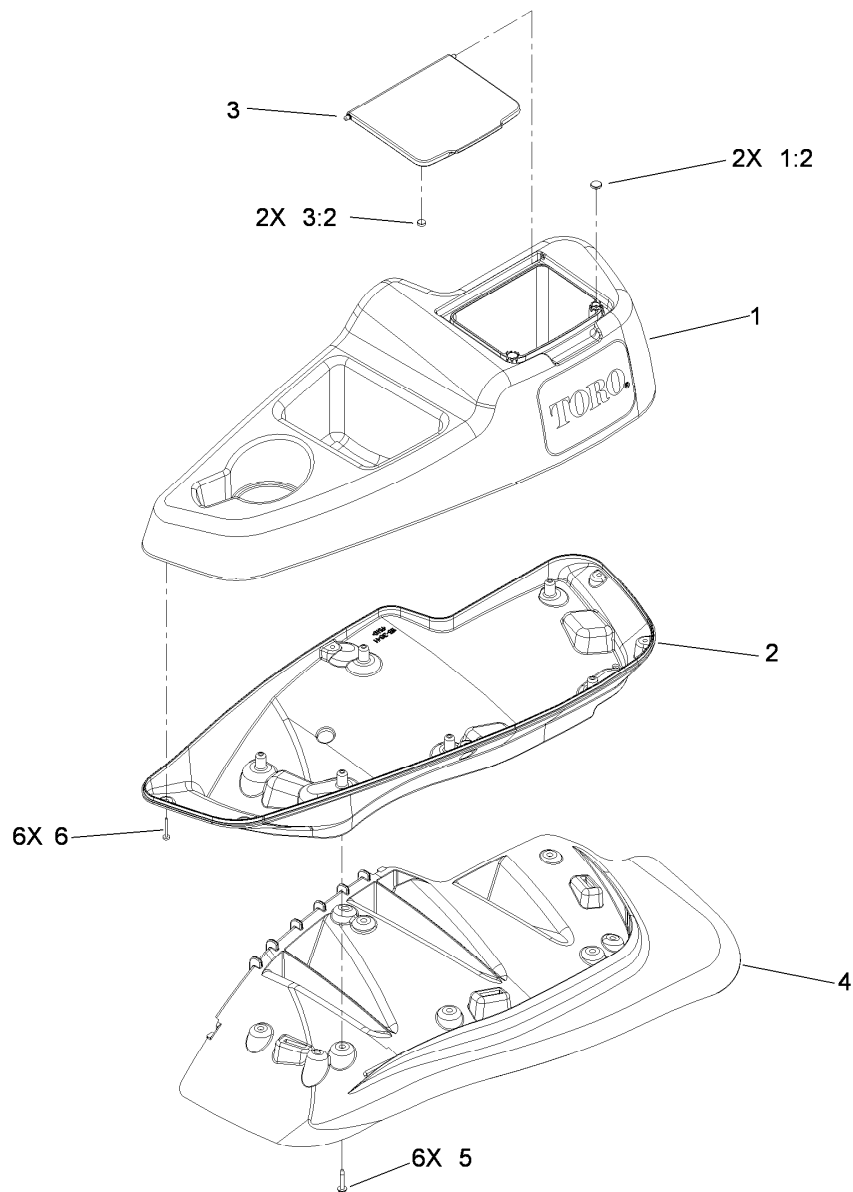
● Use Pro-Lock, Nut Type (P/N 1-840022, .5ml tube) on threads.



Fender, Console and Control Assembly

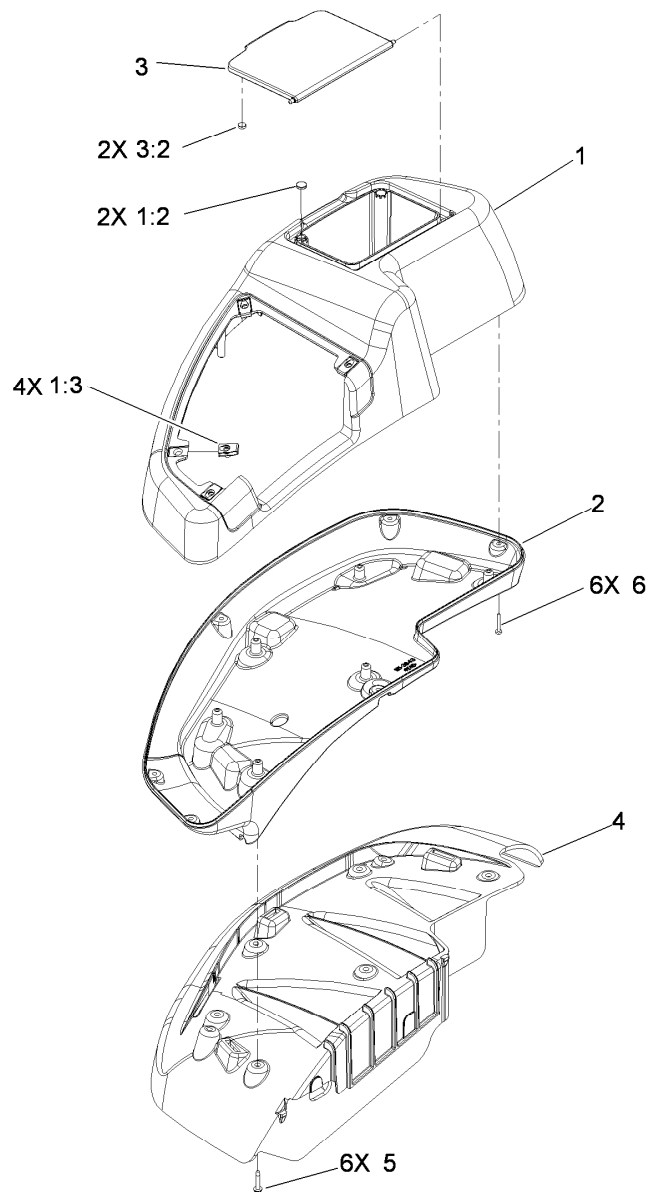
Ref.	Part Number	Qty.	Description
1	115-7401	1	LH Wide Fender/Console ASM
2	115-7400	1	RH Wide Fender/Console ASM
3	114-9836	1	Control Panel ASM
3:2	120-5897	1	Decal-Control Panel
3:3	114-4466	1	Decal-Fuses
4	115-2756	1	Choke Control ASM
5	110-5727	1	Throttle Control ASM

Ref.	Part Number	Qty.	Description
5:1	112-2334	1	Lever-Throttle
5:2	110-5728	1	Cable-Throttle
6	1-807513	2	Bolt-CARR
7	3296-2	2	Nut-Lock, NI
8	32105-15	4	Screw
9	1-603175	1	Knob-Ball
10	105-1853	1	Clamp-Hose
11	3220-3	1	Nut-HJ
12	117-7817	1	Clamp-Harness



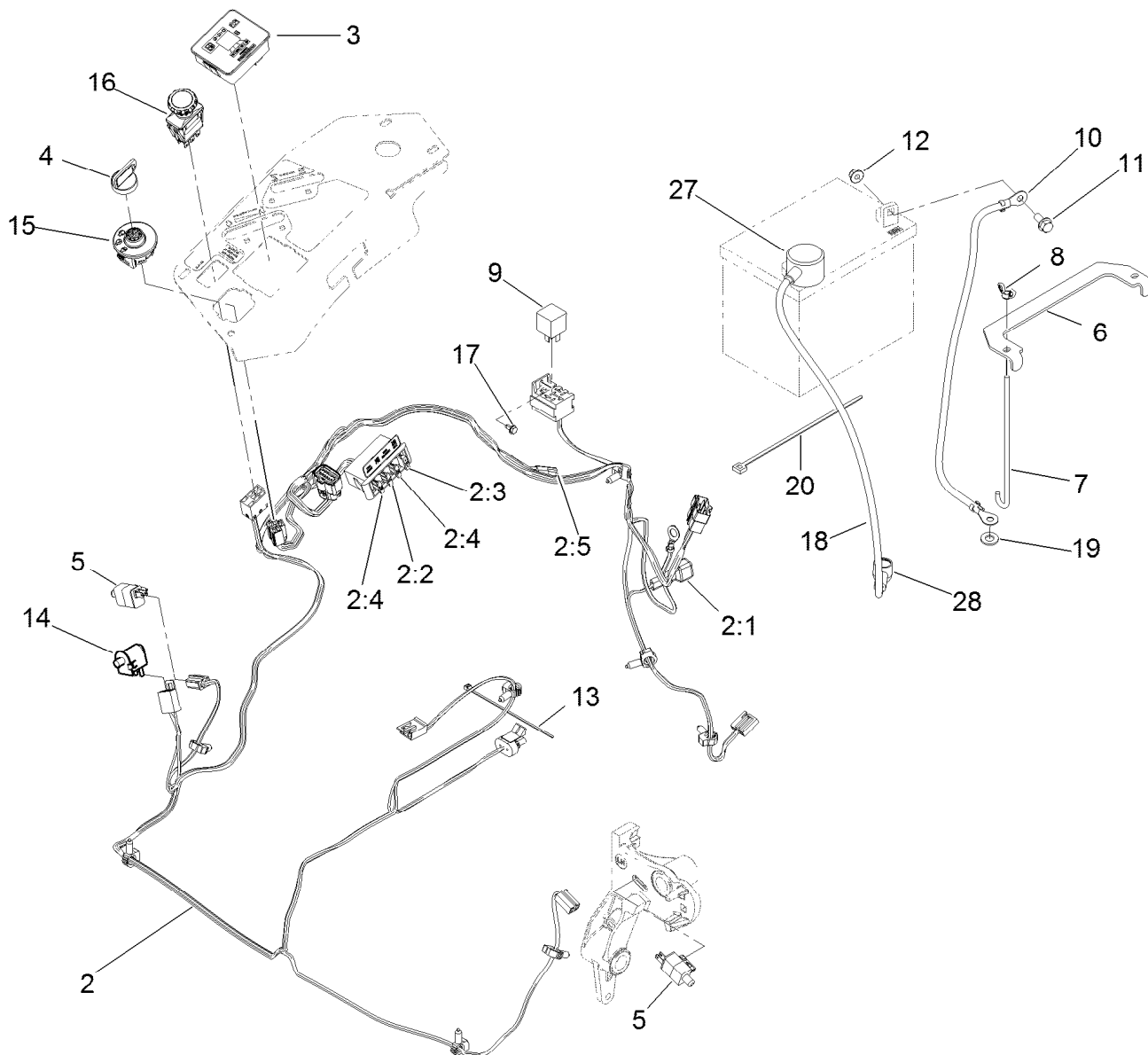
LH Console Assembly No. 115-7401

Ref.	Part Number	Qty.	Description
1	114-1539	1	LH Wide Console Top ASM
1:2	117-0883	2	Puck
2	115-3641	1	Console-Lower, LH Wide
3	114-1537	1	Wide Lid ASM
3:2	114-5896	2	Magnet
4	109-9085	1	Fender-Wide, LH
5	32144-89	6	Screw-Thread Forming
6	117-0347	6	Screw-Fillister Head



RH Console Assembly No. 115-7400

Ref.	Part Number	Qty.	Description
1	114-1538	1	RH Wide Top Console ASM
1:2	117-0883	2	Puck
1:3	107069	4	Clip
2	115-3643	1	Console-Lower, RH Wide
3	114-1537	1	Wide Lid ASM
3:2	114-5896	2	Magnet
4	109-9083	1	Fender-Wide, RH
5	32144-89	6	Screw-Thread Forming
6	117-0347	6	Screw-Fillister Head

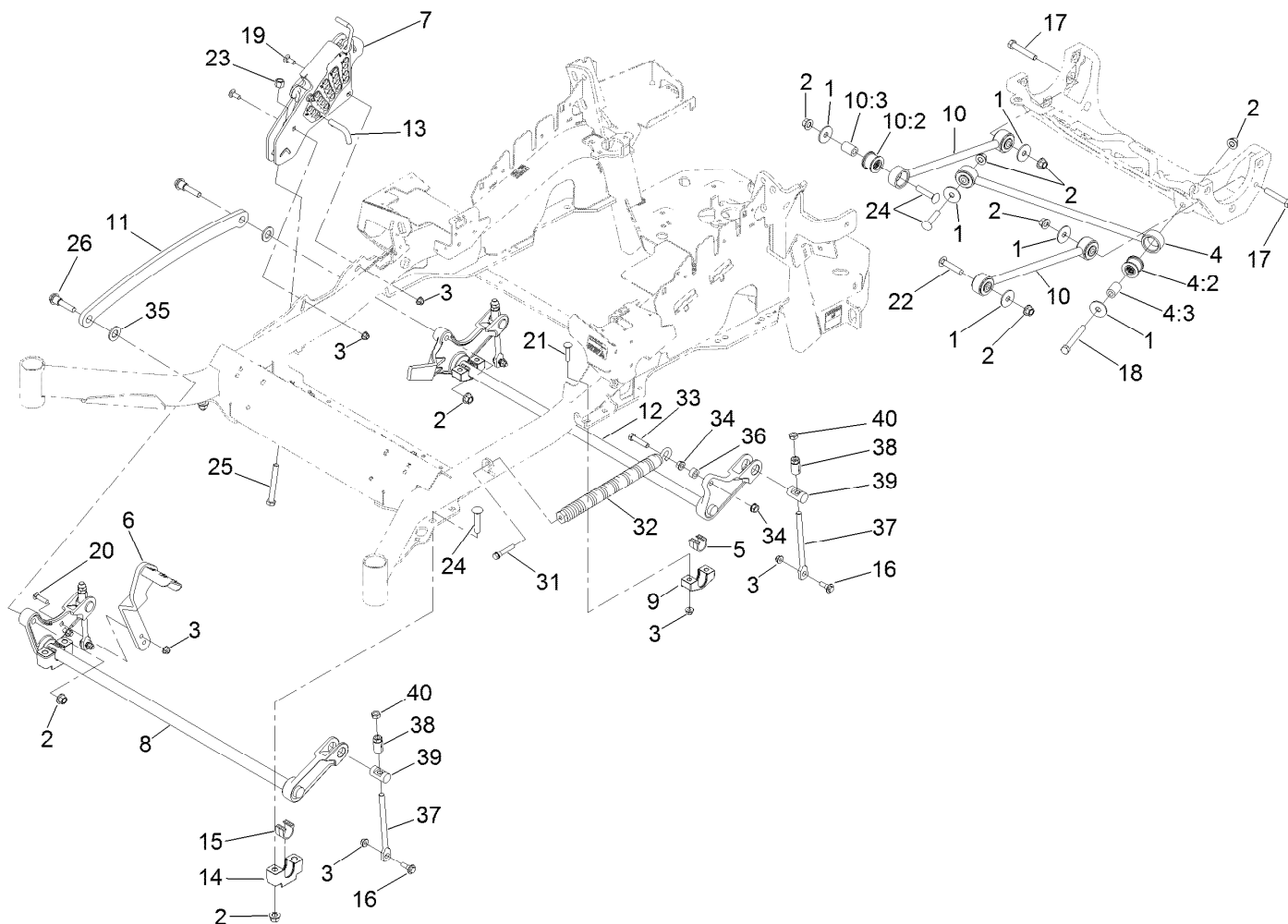


Electrical Assembly

Ref.	Part Number	Qty.	Description
2	116-6009	1	Harness-Wire, Main ●
2:1	103-3895	1	Diode-Tvs
2:2	218-578	1	Fuse-Blade, 10 Amp
2:3	109355	1	Fuse-Blade, 15 Amp
2:4	109102	2	Fuse-Blade, 25 Amp
2:5	116-0053	1	Cap-Plug
3	117-3882	1	Fuel/Hour Meter ASM
4	63-8360	1	Key-Ignition
5	110-6765	2	Switch-Single Pole No
6	116-0042-03	1	Strap-Tie Down, Battery
7	1-633651	2	Bolt-Holddown
8	1-543792	2	Wingnut
9	1-643275	1	Relay

Ref.	Part Number	Qty.	Description
10	114-1218	1	Cable-Battery, Negative
11	3234-5	2	Screw-HHF
12	104-8300	2	Nut-Flange, NI
13	1-303287	3	Tie-Cable
14	82-2190	1	Switch-Bail
15	117-2221	1	Switch-Ignition
16	116-0124	1	Switch-PTO, 10A
17	104-2065	1	Screw-HWH
18	115-3864	1	Cable-Battery, Positive
19	3256-24	1	Washer-Flat
20	1-303335	1	Tie-Plastic
27	109-2407	1	Insulator-Battery
28	1-543393	1	Insulator-Solenoid

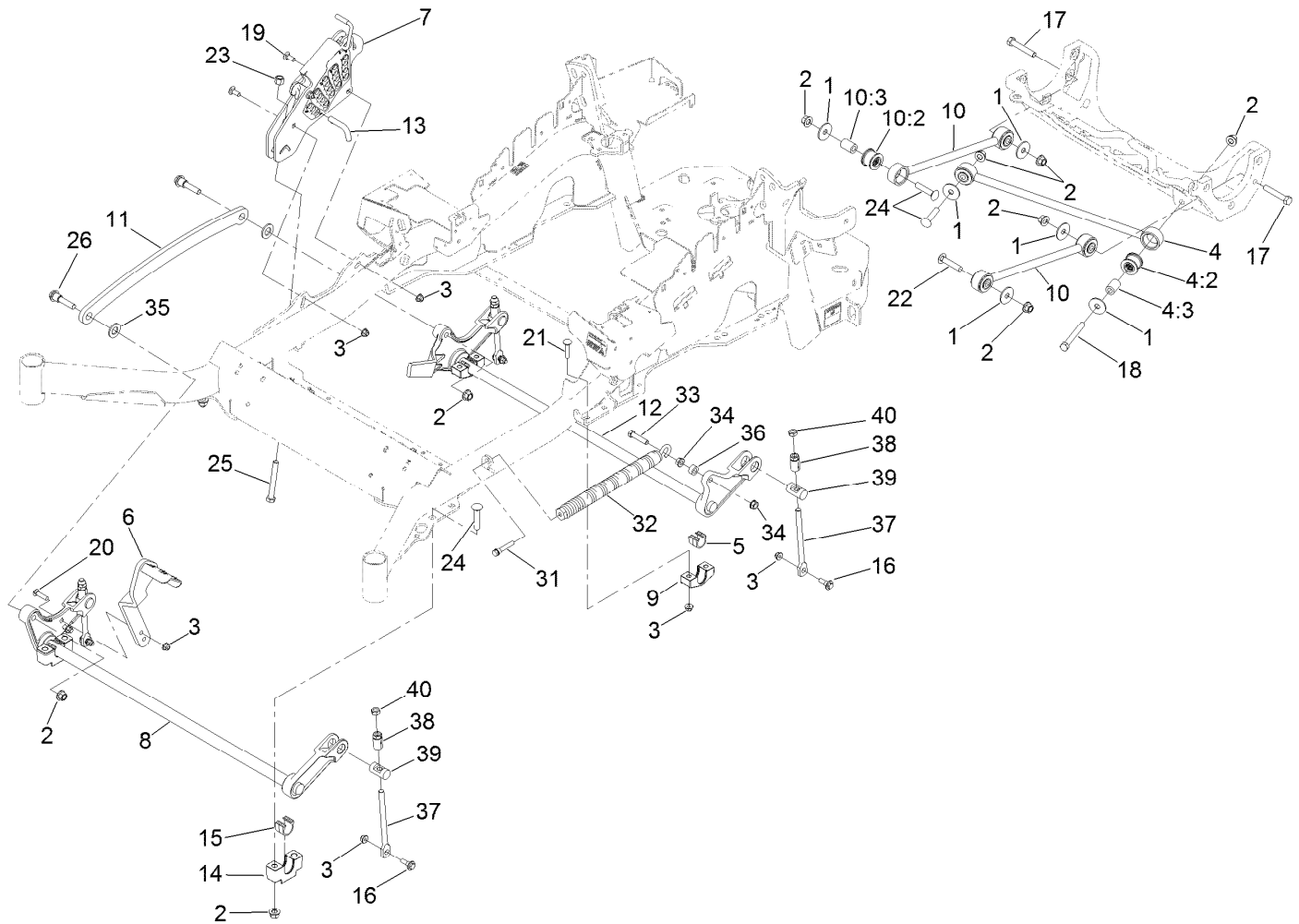
● Use dielectric grease on all unsealed connectors and terminals only. Do not apply in sealed connectors.



Deck Lift Assembly

Ref.	Part Number	Qty.	Description
1	86-1990	6	Washer
2	99-5107	12	Nut-Lock
3	104-8301	12	Nut-Flange, NI
4	109-5013	1	Panhard Rod ASM
4:2	109-5009	2	Bushing-Suspension, Rubber
4:3	109-5010	2	Spacer
5	109-7173	2	Bearing-Cross, Rear Shaft
6	116-1919-01	1	Lever-Foot
7	109-7438	1	HOC ASM
8	116-1771-03	1	Deck Lift-Front
9	116-0818-03	2	Support-Bearing, Cross Shaft Rear
10	109-7952	2	Deck Strut ASM
10:2	109-5009	2	Bushing-Suspension, Rubber
10:3	109-5010	2	Spacer
11	116-0797-03	1	Link-Lift, Deck
12	116-2645-03	1	Lift-Deck, Rear
13	116-5584	1	Pin-HOC

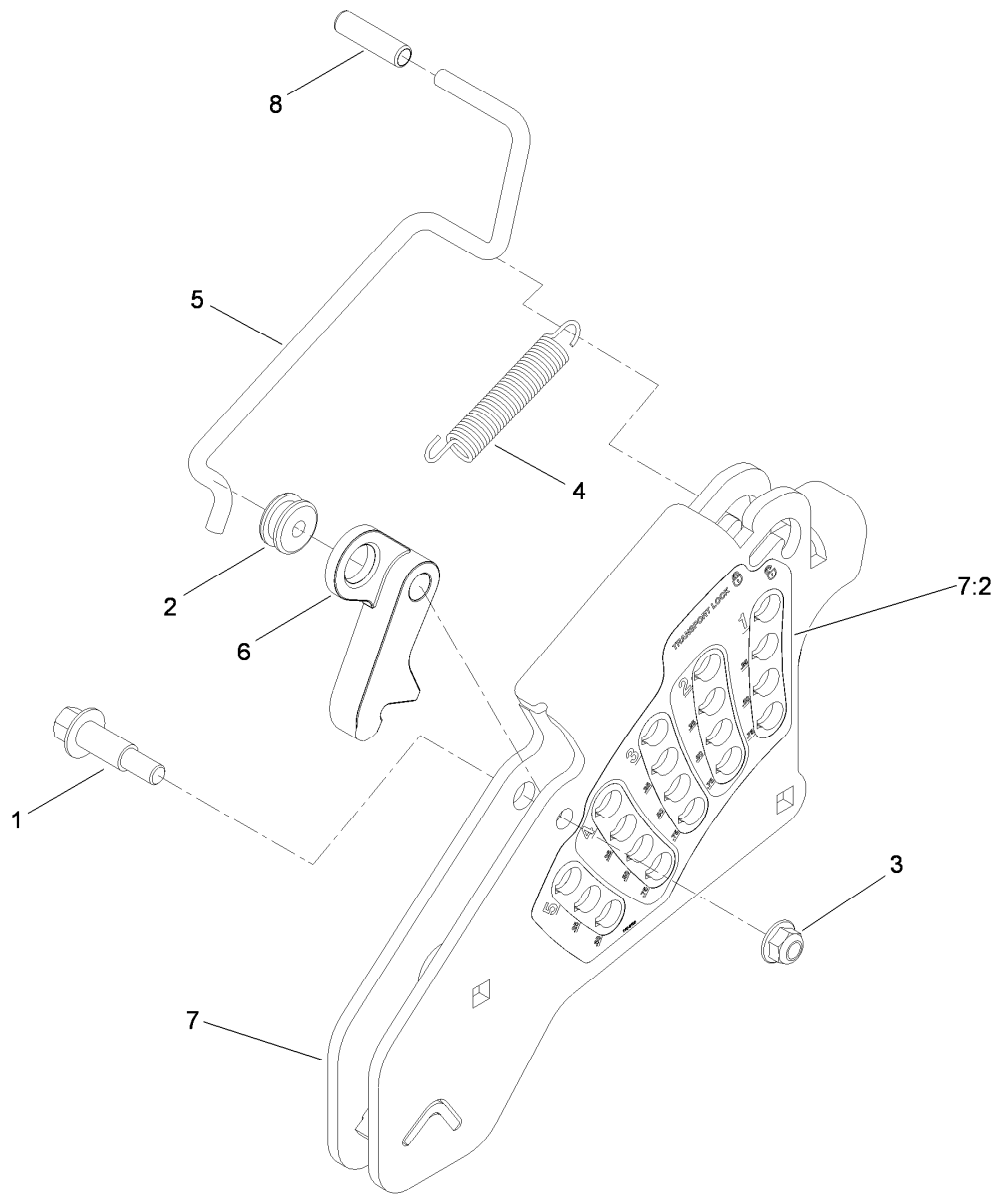
Ref.	Part Number	Qty.	Description
14	109-9409	2	Support-Cross Shaft, Bearing Front
15	109-9410	2	Bearing-Shaft Front, Cross
16	109-9840	4	Screw-Shoulder, HHF
17	325-12	2	Screw-HH
18	325-17	1	Screw-HH
19	3231-2	2	Screw-CARR
20	3231-4	2	Screw-CARR
21	3231-5	4	Screw-CARR
22	3233-34	3	Screw-CARR
23	3296-23	1	Nut-Lock, NI
24	116-1700	4	Bolt-CARR
25	116-0559	1	Bolt-TAP
26	116-2022	2	Screw-HHF, Shoulder
31	92-7674	1	Bolt-Shoulder
32	116-0000	1	Extension Spring ASM
33	109-9065	1	Screw-HH
34	32128-37	2	Nut-HF
35	3256-28	2	Washer-Flat
36	116-2695	1	Spacer
37	109-8007	4	Link-Adjuster, Deck Lift



Deck Lift Assembly (continued)

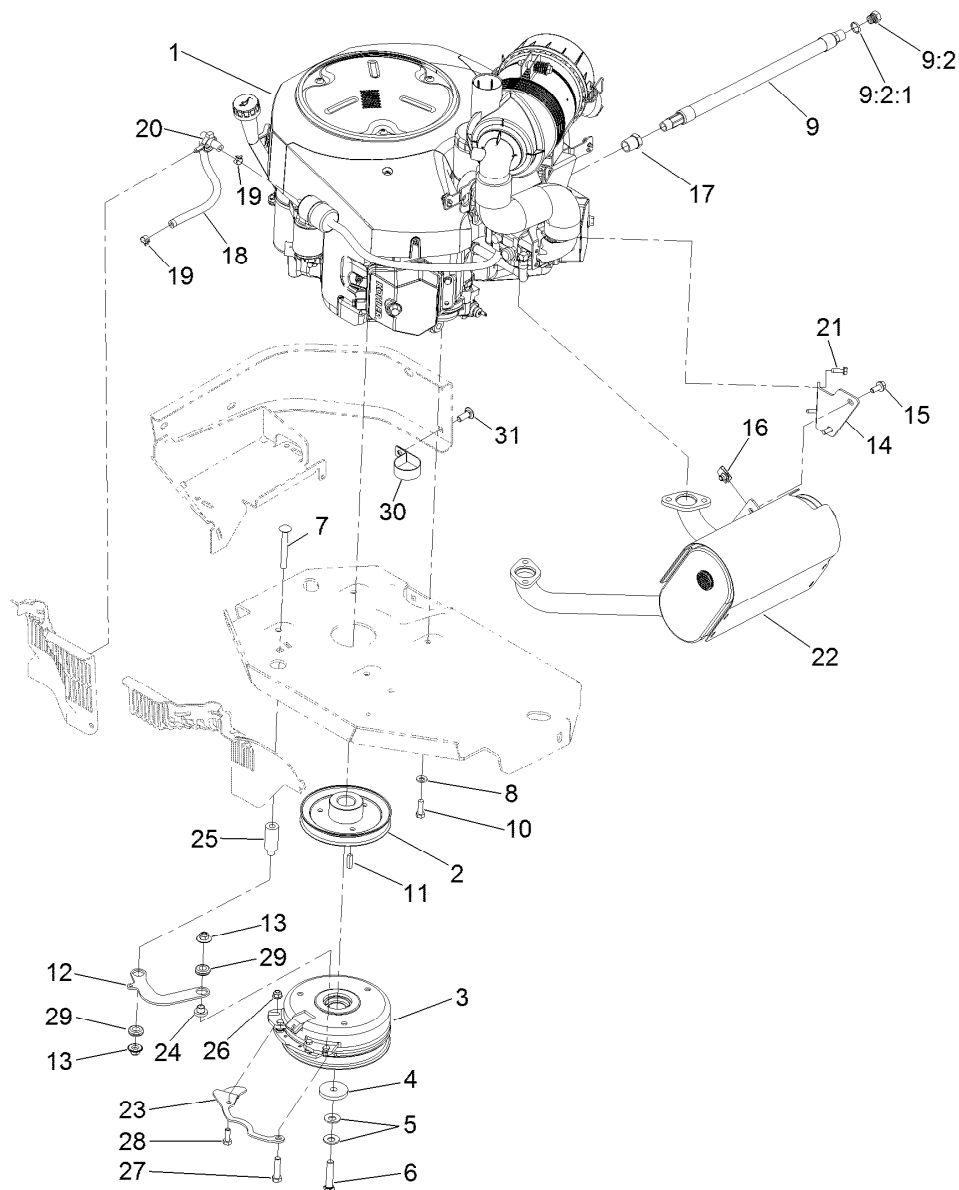
Ref.	Part Number	Qty.	Description
38	109-7840	4	Adjuster-Lift, Deck

Ref.	Part Number	Qty.	Description
39	109-8353	4	Trunnion
40	3218-5	4	Nut-Jam



Height-of-Cut Assembly No. 109-7438

<i>Ref.</i>	<i>Part Number</i>	<i>Qty.</i>	<i>Description</i>
1	62-1330	1	Bolt-Shoulder
2	109-7130	1	Grommet
3	104-8301	1	Nut-Flange, NI
4	109-7124	1	Spring-Extension
5	109-7128	1	Rod-Lock, Transport
6	116-0118	1	Pawl-Transport, HOC
7	109-7335	1	HOC Plate ASM
7:2	116-0752	1	Decal-HOC
8	109-8250	1	Grip-Lever



Engine, Muffler and Clutch Assembly

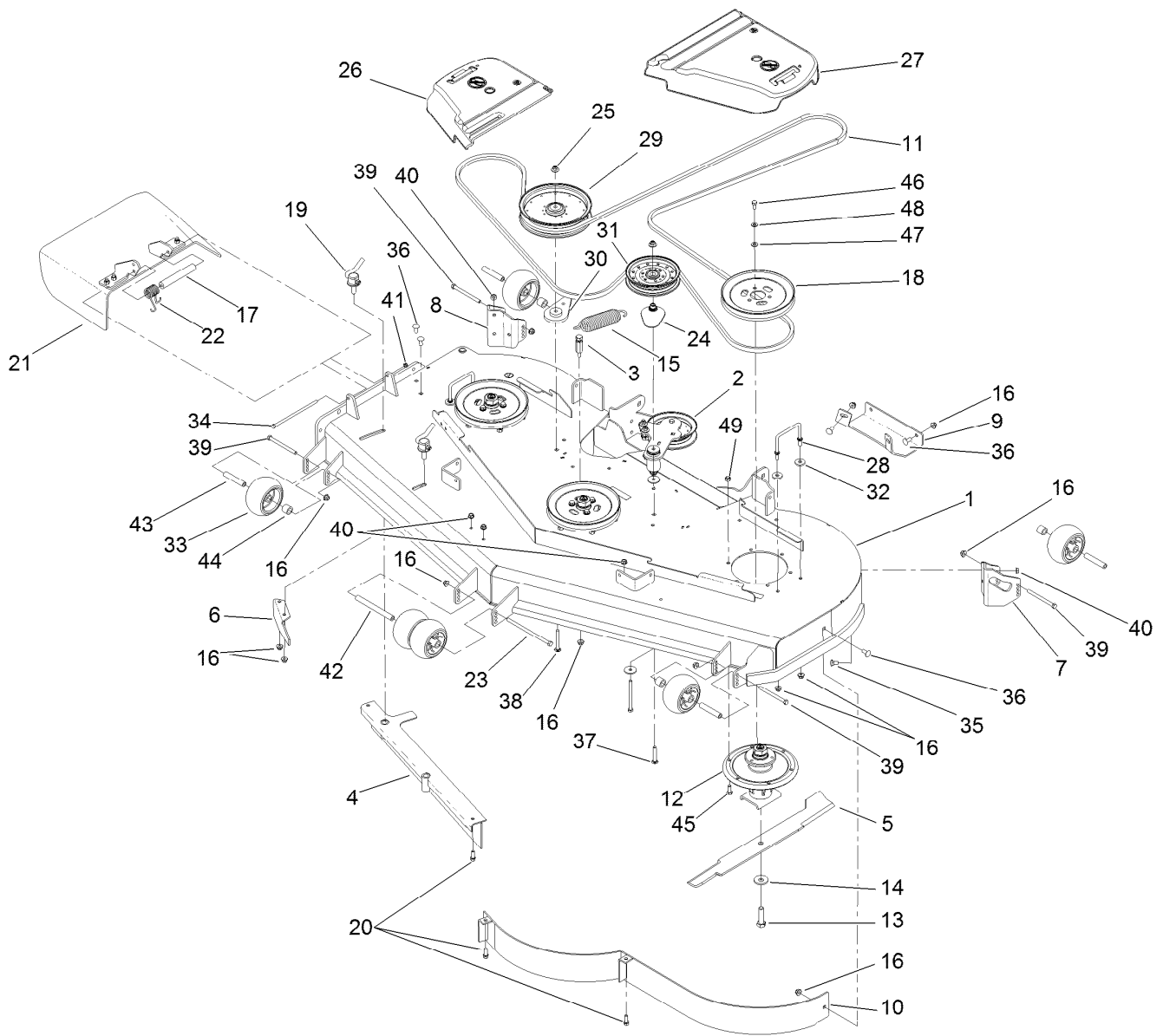
Ref.	Part Number	Qty.	Description
1		1	Engine-Kohler ●■
2	109-9905	1	Sheave
3	116-1621	1	Clutch Kit
4	109-6919	1	Washer-Clutch
5	1-603610	2	Washer-Spring
6	109-9762	1	Screw-HH W/Loctite ▲
7	3231-42	1	Screw-CARR
8	1-303334	4	Washer-Spring
9	116-5316	1	Oil Drain Hose ASM
9:2	353-508	1	Plug-HH
9:2:1	237-42	1	O-Ring
10	33114-025	4	Screw-HH
11	1-807259	1	Key
12	116-3317-01	1	Link-Anchor, Clutch
13	109-6658	2	Nut-Flange, NI
14	109-9218	1	Bracket-Muffler
15	3234-5	2	Screw-HHF

Ref.	Part Number	Qty.	Description
16	94-2413	2	U-Nut
17	103-1390	1	Bushing
18	109-0305	1	Hose-Fuel
19	2412-98	2	Clamp-Hose
20	105-1853	1	Clamp-Hose
21	110-3986	2	Screw
22	109-9880	1	Muffler
23	116-3331-01	1	Belt-Guide
24	116-3318	1	Spacer
25	116-3319	1	Spacer
26	104-8300	1	Nut-Flange, NI
27	323-8	1	Screw-HH
28	322-4	1	Screw-HH
29	93-5108	2	Grommet-Rubber
30	2412-147	1	Clamp
31	3231-22	1	Screw-CARR

● Not serviced separately

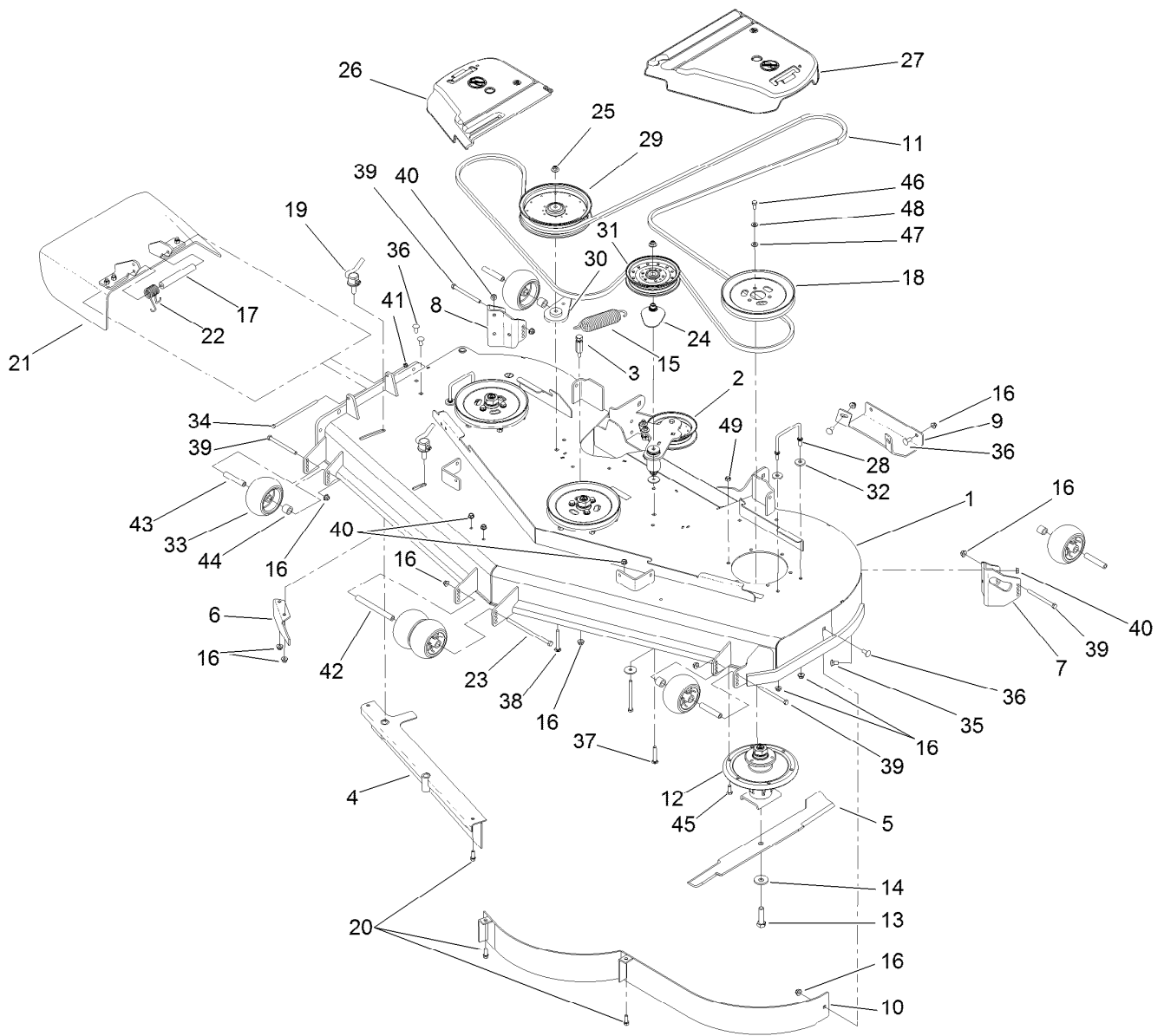
▲ Use Pro-Lock, Nut Type (P/N 1-840022, .5ml tube) on threads.

■ Obtain parts from www.kohlerplus.com



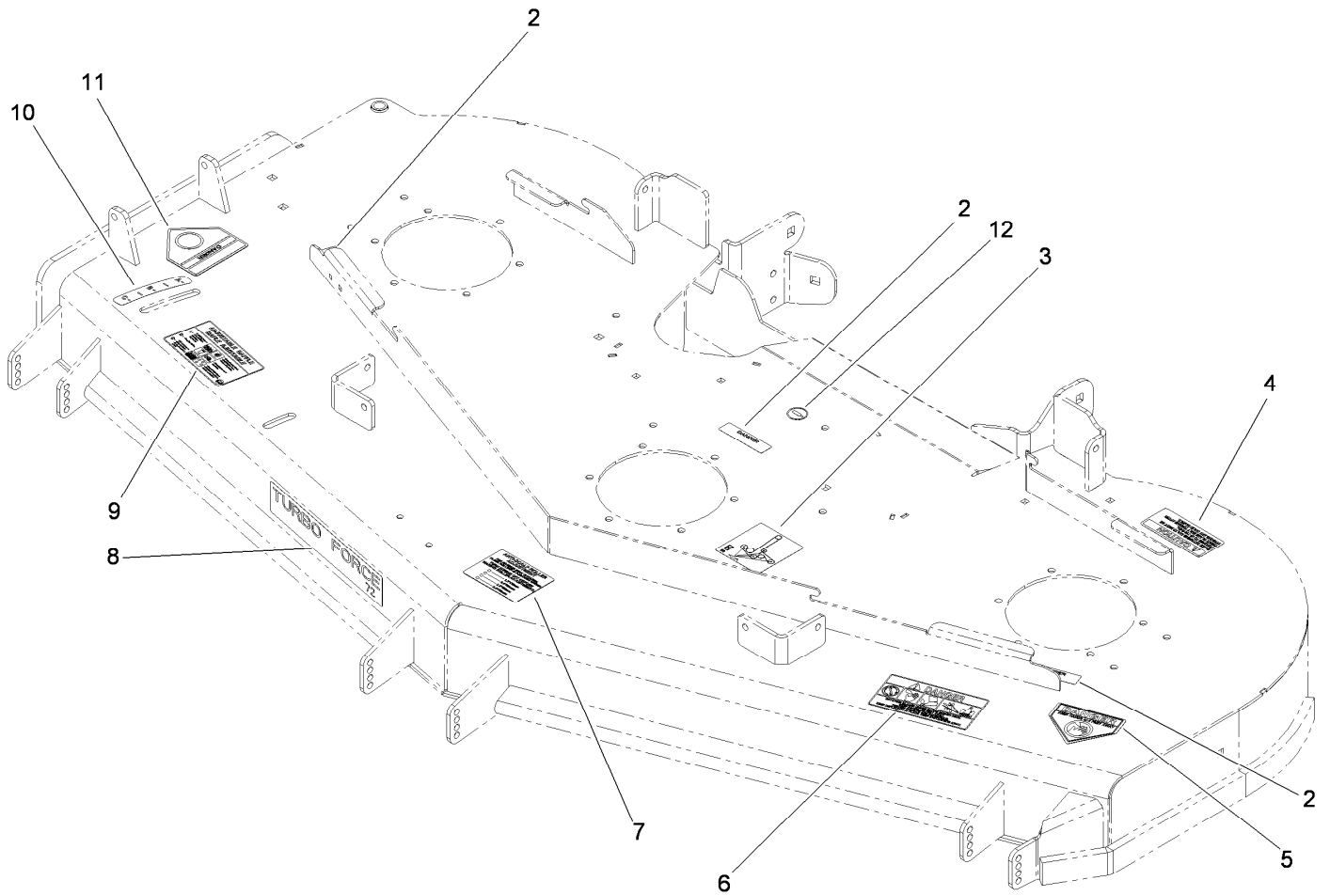
Deck Assembly

Ref.	Part Number	Qty.	Description	Ref.	Part Number	Qty.	Description
1	112-4195	1	Deck Decal ASM	22	108-4052	1	Spring-Torsion
2	114-5875	1	Idler Arm ASM	23	108-5388	1	Screw-HH
3	114-5867	1	Anchor-Spring, Tall	24	109-2872	1	Spacer-Pulley
4	105-7669-01	1	Baffle ASM	25	109-6658	2	Nut-Flange, NI
5	105-7784-03	3	Blade-Hi Flow, 24.5 Inch	26	116-0094	1	Cover-Belt, RH
6	106-3216-01	1	Baffle-Discharge	27	109-6938	1	Cover-Belt, LH
7	106-7354-01	1	Mount-Wheel, LH	28	109-6982	2	Wireform-Cover
8	106-7355-01	1	Mount-Wheel, RH	29	109-8590	1	Pulley-Idler
9	112-4230-01	1	Plate-Skid	30	109-9416	1	Spacer-Idler
10	114-5843-01	1	Baffle ASM	31	116-4670	1	Idler-Pulley, Flat
11	114-5859	1	Belt-V	32	1-373034	4	Washer
12	117-3840	3	Spindle ASM	33	1-603299	6	Roller-Scalp, Anti
13	51-4060	3	Screw-Blade	34	322-50	1	Screw-HH
14	103-0865	3	Washer-Blade Bolt, Heavy	35	3231-1	6	Screw-CARR
15	116-0133	1	Extension-Spring	36	3231-27	7	Screw-CARR
16	104-8301	17	Nut-Flange, NI	37	3231-40	1	Bolt-CARR
17	105-4622	1	Spacer	38	3231-42	1	Screw-CARR
18	105-7733	3	Pulley	39	323-23	4	Screw-HH
19	107-1664	2	Lever ASM	40	3290-357	9	Nut-HHF, Whiz
20	92-1624	3	Screw-HWH	41	3296-47	1	Nut-Lock, NI
21	108-2792	1	Rubber Deflector ASM	42	98-5967	1	Spacer-Wheel



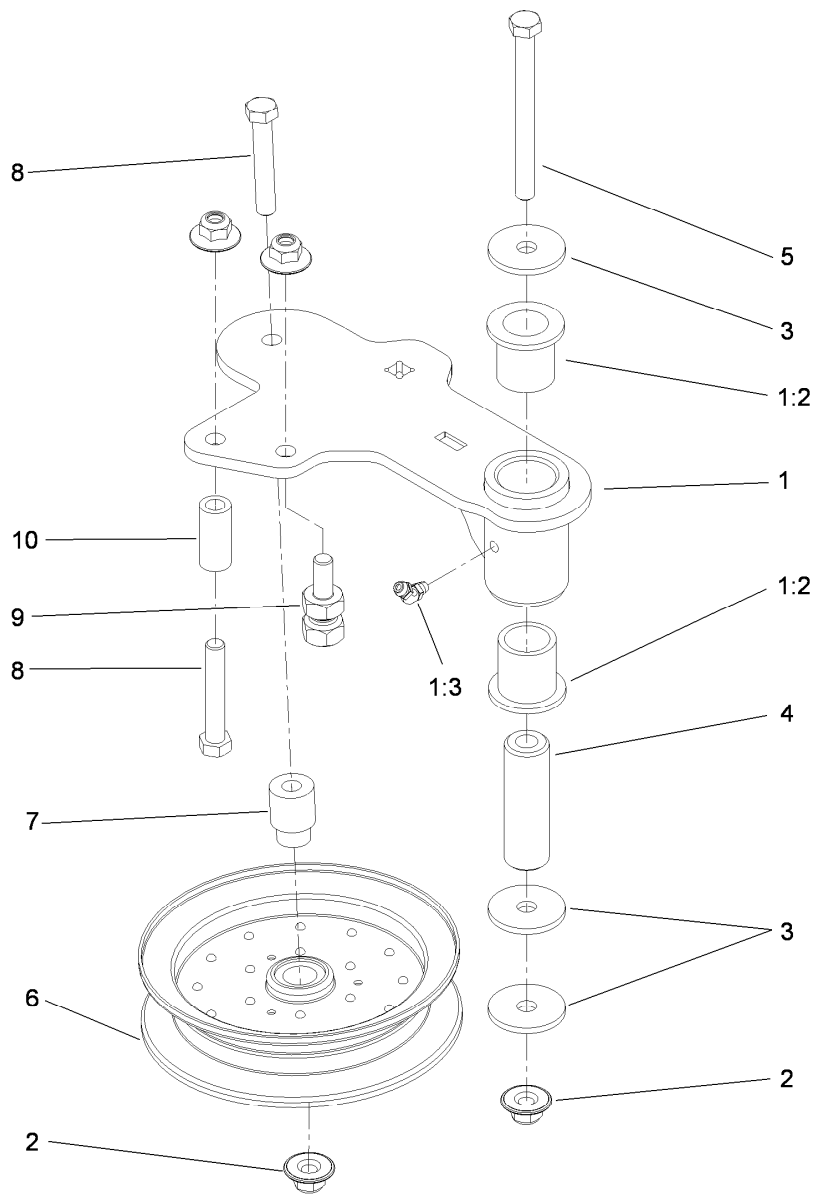
Deck Assembly (continued)

Ref.	Part Number	Qty.	Description	Ref.	Part Number	Qty.	Description
43	98-7912	4	Tube-Spanner	47	3256-24	9	Washer-Flat
44	98-7913	4	Tube-Spacer	48	3290-455	9	Washer-Belleville
45	33115-025	18	Screw-HH	49	33025-00	18	Nut-Lock, NI
46	323-4	9	Screw-HH				



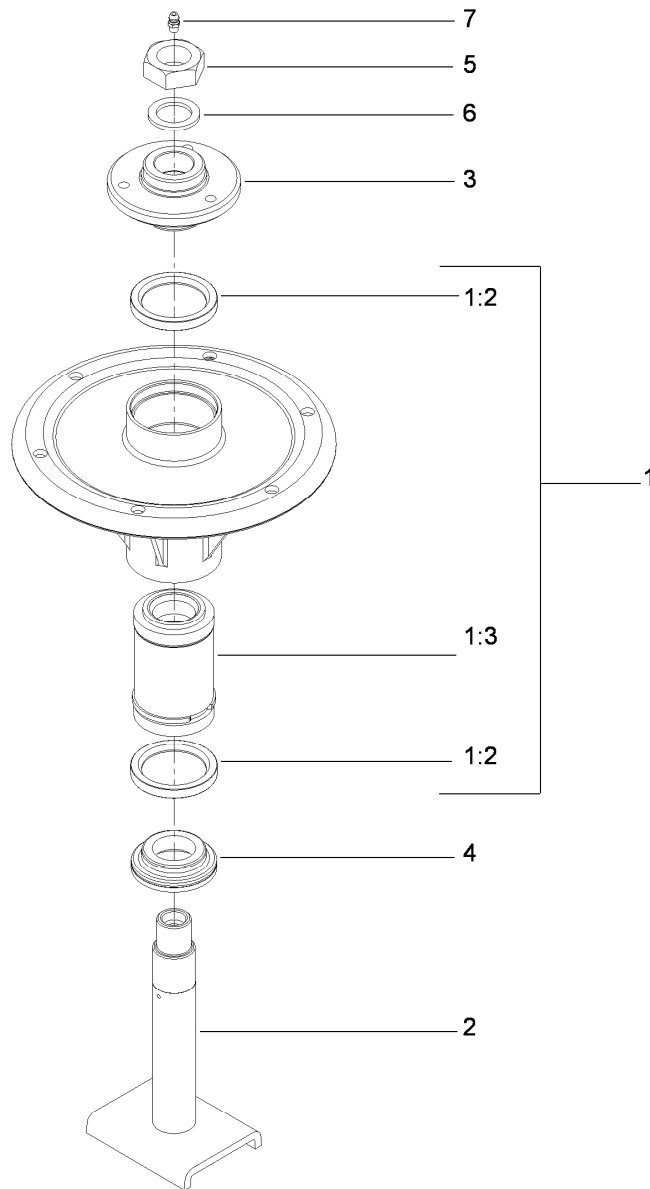
Deck Decal Assembly No. 112-4195

Ref.	Part Number	Qty.	Description
2	98-5954	3	Decal-Cover, Missing
3	115-7445	1	Decal-Router, Deck Belt
4	68-8340	1	Decal-Torque
5	1-403005	1	Decal-Danger
6	66-1340	1	Decal-Danger, Thrown Object
7	105-7798	1	Decal-Scalp, Anti
8	107-1620	1	Decal
9	110-2068	1	Decal-Adjustment, Baffle
10	110-2067	1	Decal-Setting, Baffle
11	54-9220	1	Decal-Danger
12	58-6520	1	Decal-Grease



Idler Assembly

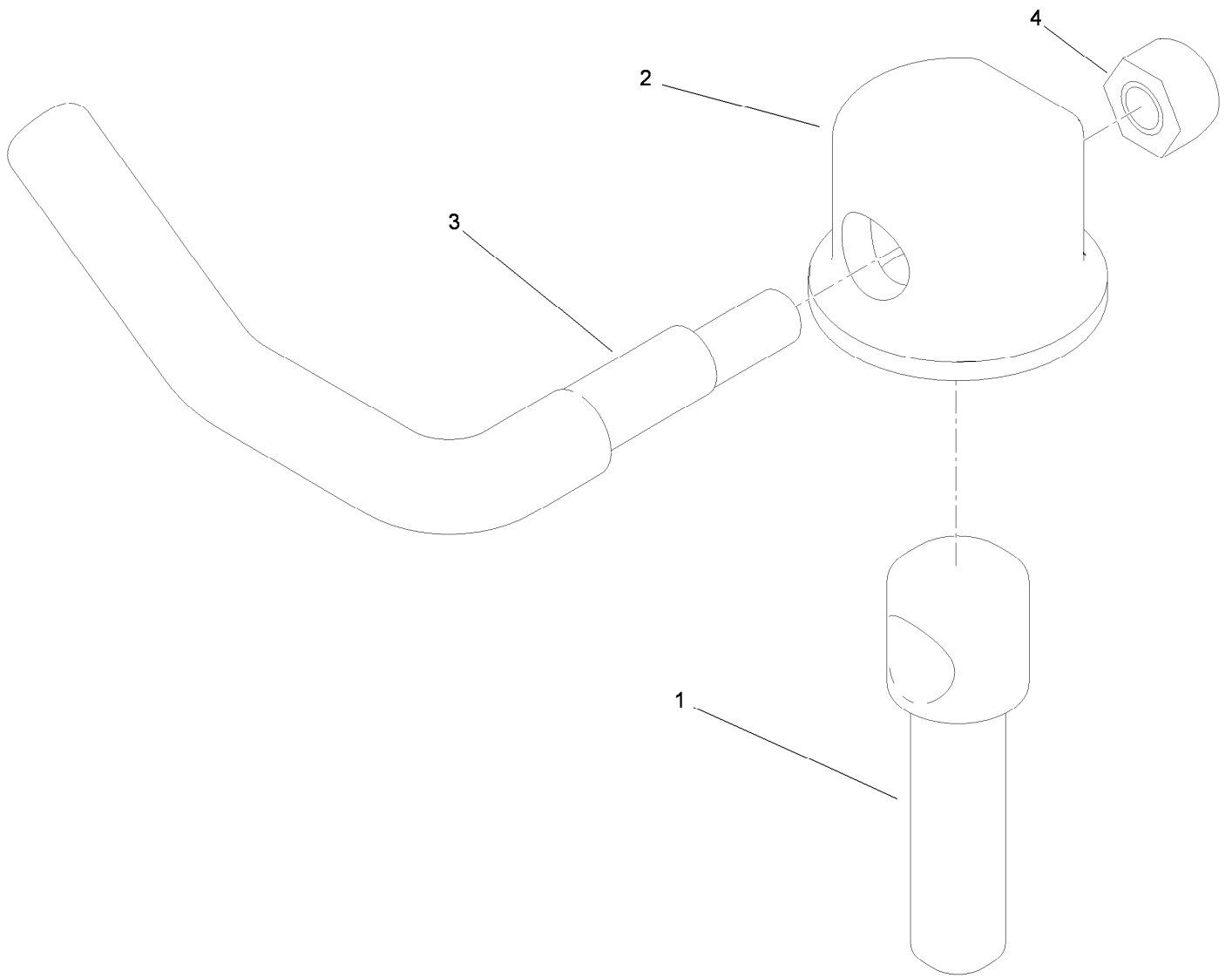
Ref.	Part Number	Qty.	Description
1	114-5870	1	Idler Arm ASM
1:2	1-303514	2	Bearing-Flanged
1:3	1481	1	Fitting-Grease
2	109-6658	4	Nut-Flange, NI
3	1-213069	3	Washer
4	114-5848	1	Spacer-Plain
5	98-5961	1	Screw-HH
6	116-4668	1	Idler-Pulley, Flanged
7	112-4212	1	Mount-Pulley
8	323-11	2	Screw-HH
9	114-5866	1	Anchor-Spring, Short
10	104-0151	1	Spacer



Spindle Assembly No. 117-3840

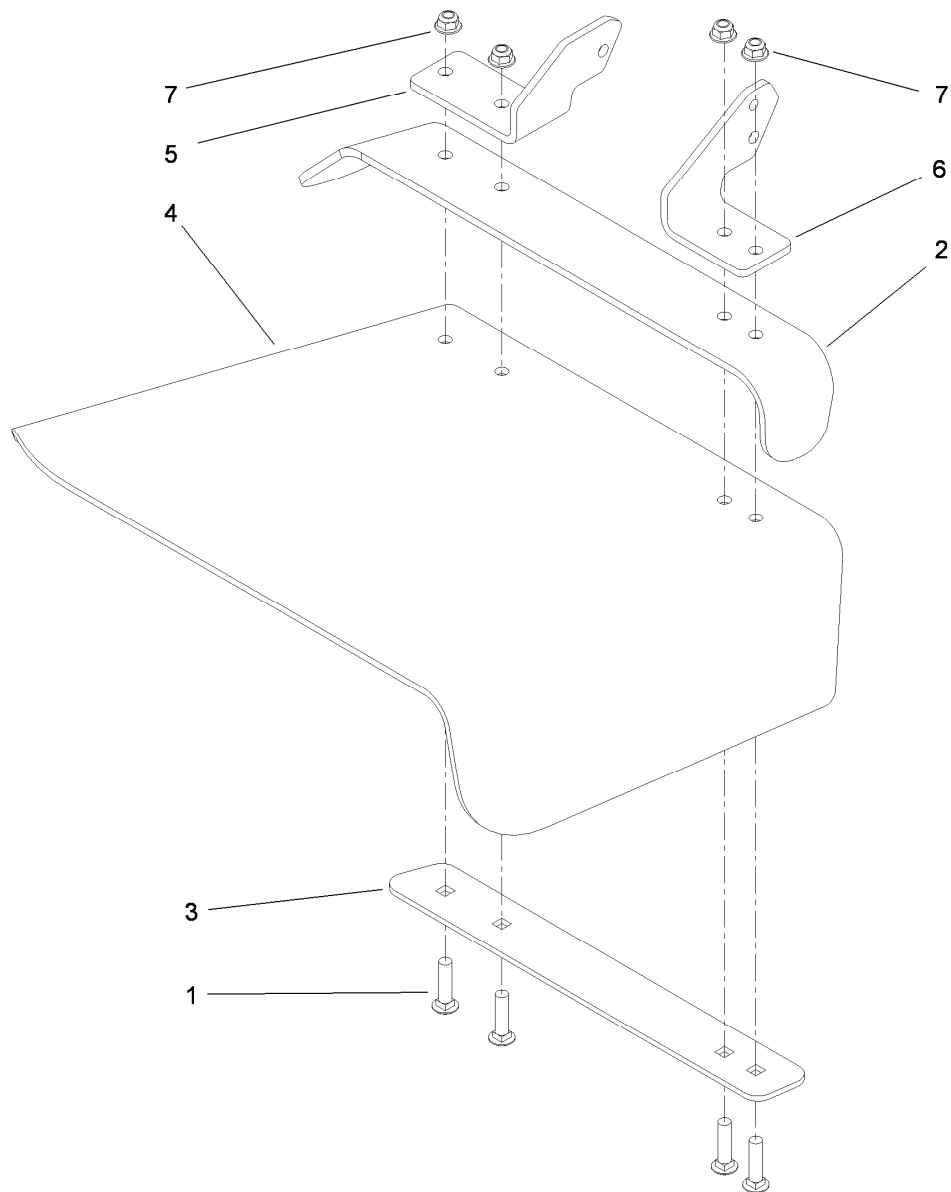
Ref.	Part Number	Qty.	Description
1		1	Spindle Bearing ASM ●
1:2	253-154	2	Seal-Oil
1:3	71-2530	1	Bearing/Spacer Kit
2	117-3841	1	Spindle Shaft ASM
3	114-1161	1	Hub-Spline
4	69-6950	1	Spacer-Shaft, Spindle
5	3296-49	1	Nut-Lock, NI
6	3-8514	1	Washer-Thrust
7	302-57	1	Fitting-Grease

● Not serviced separately



Lever Assembly No. 107-1664

<i>Ref.</i>	<i>Part Number</i>	<i>Qty.</i>	<i>Description</i>
1	106-3239	1	Screw-Lock
2	107-1644	1	Cap-Lock
3	106-3241	1	Lever-Lock
4	3296-29	1	Nut-Lock, NI



Rubber Deflector Assembly No. 108-2792

Ref.	Part Number	Qty.	Description
1	3231-4	4	Screw-CARR
2	106-3246-01	1	Deflector
3	106-3248-03	1	Strap-Discharge
4	108-5029	1	Deflector-Rubber
5	108-4059-01	1	Plate-Hinge, Rear
6	106-3253-01	1	Plate-Hinge, Front
7	104-8301	4	Nut-Flange, NI

Attachments and Accessories

For 74961CP Z Master Riding Mower with 72in TURBO FORCE Side Discharge Mower

Product Name	Model/Part
Blower and Drive Kit	78554
E-Z Vac Triple Bagging System	78564
E-Z Vac DFS Collection System	78568
Recycler Kit	115-7469
Operator-Controlled Discharge Chute Kit	117-3600
Bimini Folding Shade Assembly	115-4510
Z Stand Kit	117-0354
Light Kit.....	116-1154
Hitch Kit	109-9487
Trash Holder Kit.....	TC26
Hypr-Oil 500 (quart)	114-4713
Hypr-Oil 500 (gallon).....	114-4714
Hypr-Oil 500-5 (5 gallon).....	114-4715
Blade-Hi Flow, 24.5in.....	105-7784-03
Blade-Recycler, 24.5in	105-7778-03
Blade-Mid Flow, 24.5in	105-7711-03
Blade-Lo Flow, 24.5in	105-7712-03
Blade-Atomic, 24.5in	105-7719-03
6 Pack Blade, 24.5in Hi-Flow	108-1120
6 Pack Blade, 24.5in Atomic	108-1126
6 Pack-Blade, 24.5in Mid-Flow	110-0404
6 Pack-Blade, 24.5in Lo-Flow	110-0410
6 Pack-Blade, 24.5in Recycler.....	110-0411
Roller Striper Kit.....	115-7480
Filter Minder Gauge	99-4664
Toro Deluxe Rider Cover.....	490-7319
Spark Arrestor Screen	75-6880

Notes:



Count on it.