



Count on it.

Parts Catalog

Z Master® Riding Mower with 60in TURBO FORCE® Side Discharge Mower

Model No. 74975—Serial No. 312000001 and Up

Ordering Replacement Parts

To order replacement parts, please supply the part number, the quantity, and the description of each part desired.

Understanding Reference Numbers

Each identified part in an illustration has a reference number. The reference number for a part also appears in the parts list, along with other information about the part.

This catalog uses two special reference number formats, one to indicate parts in a service assembly and another to indicate the quantity of a given part in an illustration.

Service Assembly Reference Numbers

Parts in service assemblies have reference numbers in the form a:b. The a represents the reference number of the entire service assembly and the b represents a sequential number unique to each part within the service assembly.

For example, a wheel assembly might be identified by reference number 6, the tire by 6:1, the valve by 6:2, and the wheel by 6:3. When you order the assembly identified by reference number 6, you receive all parts identified by reference numbers 6:1, 6:2, and 6:3. However, you may also order any part individually. Reference numbers of this type appear in illustration and in parts lists.

Reference Numbers Indicating Quantity

In an illustration, if a reference number indicates more than one part, the reference number has the form nX y. The n represents the quantity of the part, the X is the multiplication symbol, and the y represents the reference number.

For example, in an illustration, the reference number 2X 37 means that two of the parts identified by reference number 37 are indicated.

List of Abbreviations

AR: as required

ASM: assembly

BBC: blade brake control

BHTF: button head thread forming

CARR: carriage

CCW: counter clockwise

CW: clockwise

DEG: degrees

DPA: Dual Point Adjustment

ECM: electronic control module

EXT: external

FH: flat head

GA: gauge

HD: heavy-duty

HF: hex flange

HH: hex head

HHF: hex head flange

HHFTF: hex head flange thread forming

HJ: hex jam

HLH: hex lag head

HOC: height-of-cut

HSBH: hex socket button head

HSFH: hex socket flat head

HSH: hex socket head

HWH: hex washer head

HWHTF: hex washer head thread forming

HYD: hydraulic

LH: left hand

LPG: Liquid Propane Gas

NI: nylon insert

NPTF: national pipe thread fine

PFH: phillips flat head

PPH: phillips pan head

PPHTF: phillips pan head thread forming

PRH: phillips round head

PTH: phillips truss head

PTO: power-take-off

RH: right hand

ROPS: roll-over protection system

RRB: rear roller brush

SFH: slotted fillister head

SHH: slotted hex head

SHWH: slotted hex washer head

SPH: slotted pan head

SQH: square head

SRH: slotted round head

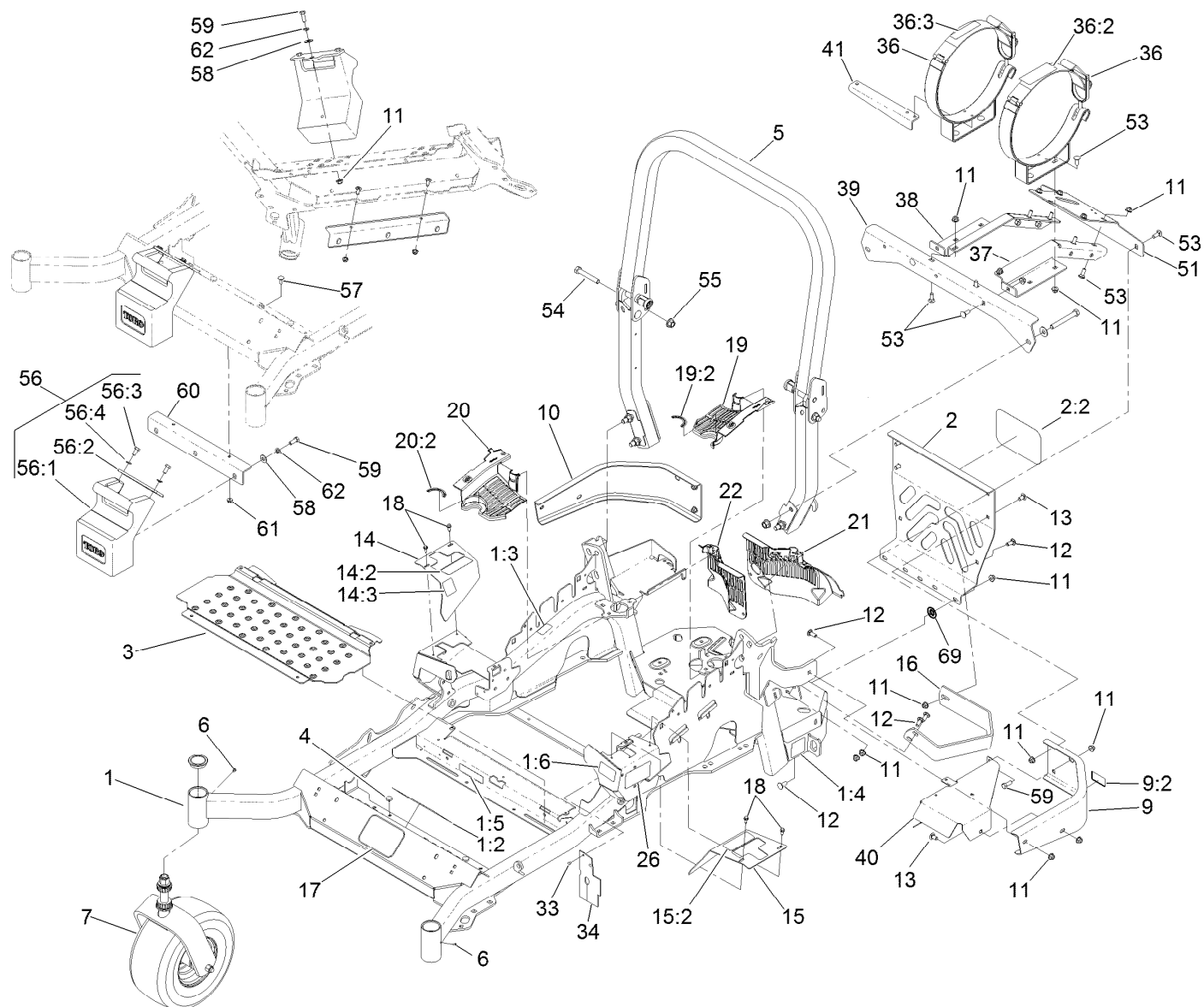
STD: standard

TAP: self tapping

TTH: torx truss head

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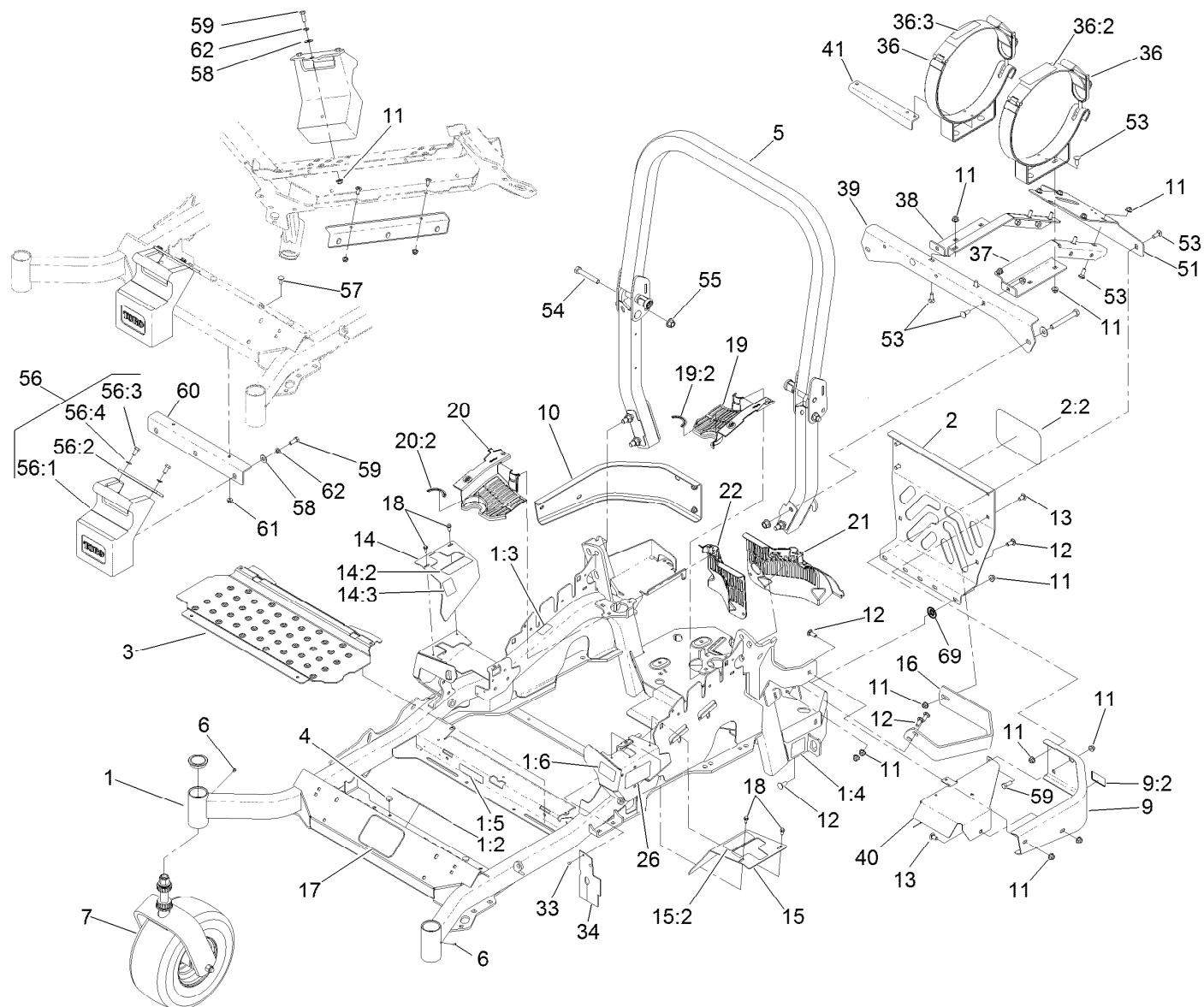
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Front Frame and Caster Wheel Assembly

Ref.	Part Number	Qty.	Description	Ref.	Part Number	Qty.	Description
1	116-5902	1	Mainframe ASM	13	3231-21	4	Screw-CARR
1:2	116-3303	1	Decal-Slope	14	116-5899	1	Cover-Motion Control, RH
1:3	103-2076	2	Decal-Caution	14:2	109-7232	1	Decal-Motion Control
1:4	116-0205	2	Decal-Belt Drive	14:3	116-5944	1	Decal-Park Brake
1:5	116-4858	1	Decal-Spark Arrestor	15	116-0580	1	LH Motion Control Cover ASM
1:6	116-1654	1	Decal-Fuel Fill	15:2	109-7232	1	Decal-Motion Control
2	119-4237	1	Rear Guard ASM	16	116-0043-03	1	Guard-Muffler
2:2	68-3640	1	Decal	17	68-3640	1	Decal
3	116-0024-01	1	Floorpan	18	32144-10	4	Screw-HWH
4	1-513658	2	Bumper	19	116-0170	1	LH Hydro Guard ASM
5	116-0231	1	ROPS ASM	19:2	116-0157	1	Decal-Hydro Oil
6	1-811010	2	Plug	20	116-0171	1	RH Hydro Guard ASM
7		2	Caster Wheel ASM ●	20:2	116-0157	1	Decal-Hydro Oil
9	116-0180	1	LH Bumper ASM	21	109-9057	1	Guard-Hydro, Rear LH
9:2	103-2076	1	Decal-Caution	22	109-9058	1	Guard-Hydro, Rear RH
10	116-0057-03	1	Bumper-RH	26	120-5895	2	Decal
11	104-8301	11	Nut-Flange, NI	33	1-803035	2	Rivet-Pop
12	3231-22	7	Screw-CARR				

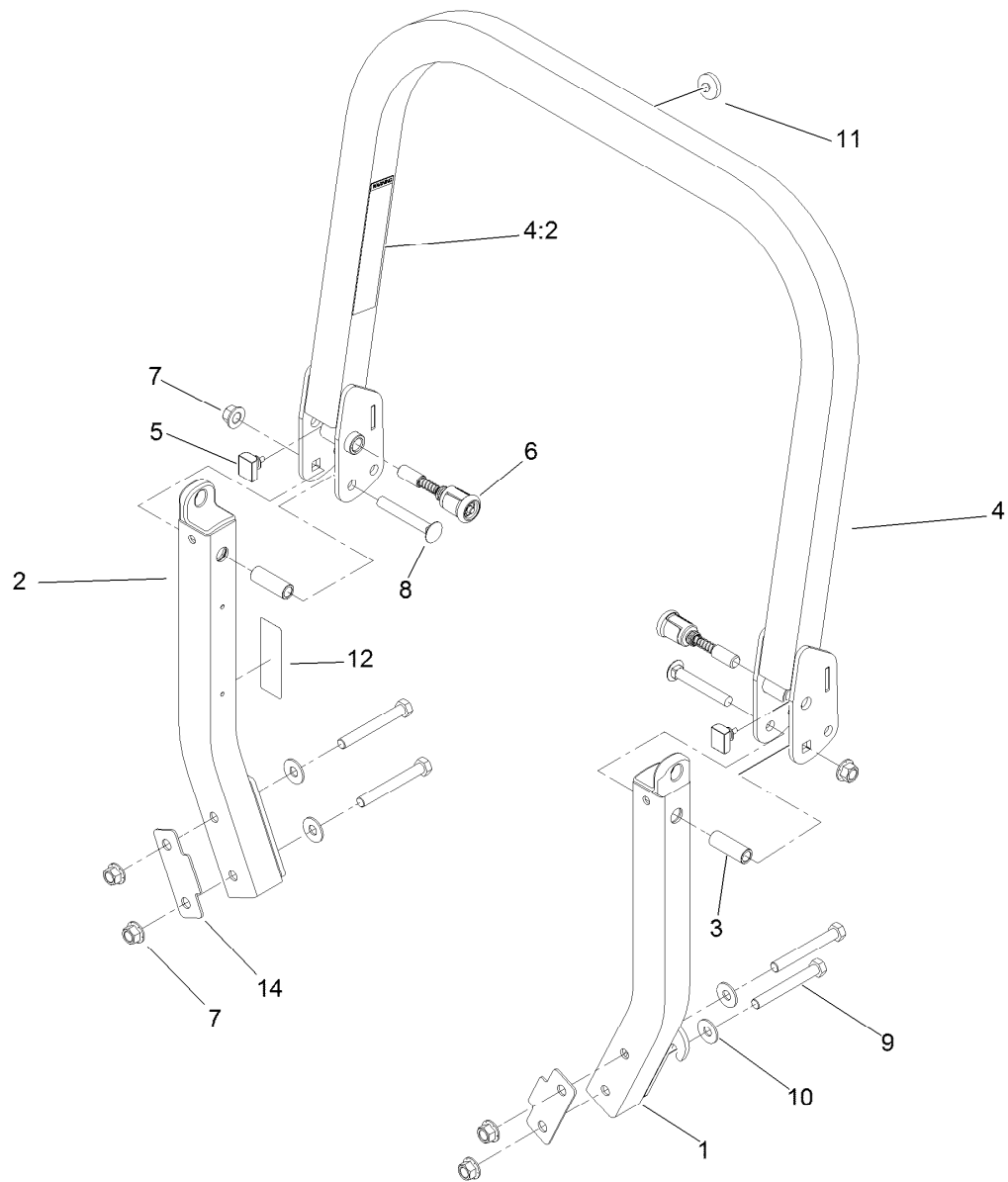
● Not serviced separately



Front Frame and Caster Wheel Assembly (continued)

Ref.	Part Number	Qty.	Description	Ref.	Part Number	Qty.	Description
34	116-2362	1	Deflector-Air Flow	56	120-7885	2	Weight ASM
36	116-2817	1	Bracket-Tank	56:1	120-7881	1	Weight-43 Lb
36:2	109-9875	1	Decal-LPG Warning	56:2	115-3616-01	1	Tab-Support, Weight
36:3	116-1714	1	Decal-LPG 43.5Lb Tank	56:3	323-4	2	Screw-HH
37	116-2819-03	1	LH LPG Frame ASM	56:4	3253-5	2	Washer-Lock
38	116-2820-03	1	RH LPG Frame ASM	57	3230-23	2	Screw-CARR
39	116-2285-03	1	Support-LPG Frame, Front	58	3256-4	4	Washer-Flat
40	116-4017-03	1	Panel-LPG, Ac	59	323-6	5	Screw-HH
41	116-2301-03	1	Plate-Index, LPG Tank	60	115-3615-01	1	Bracket-Mount, Weight
51	116-2553-03	1	Support-Rear Frame, LPG	61	104-8300	2	Nut-Flange, NI
53	3231-2	14	Screw-CARR	62	3253-5	4	Washer-Lock
54	325-13	1	Screw-HH	69	107-3154	2	Nut-Push
55	99-5107	1	Nut-Lock				

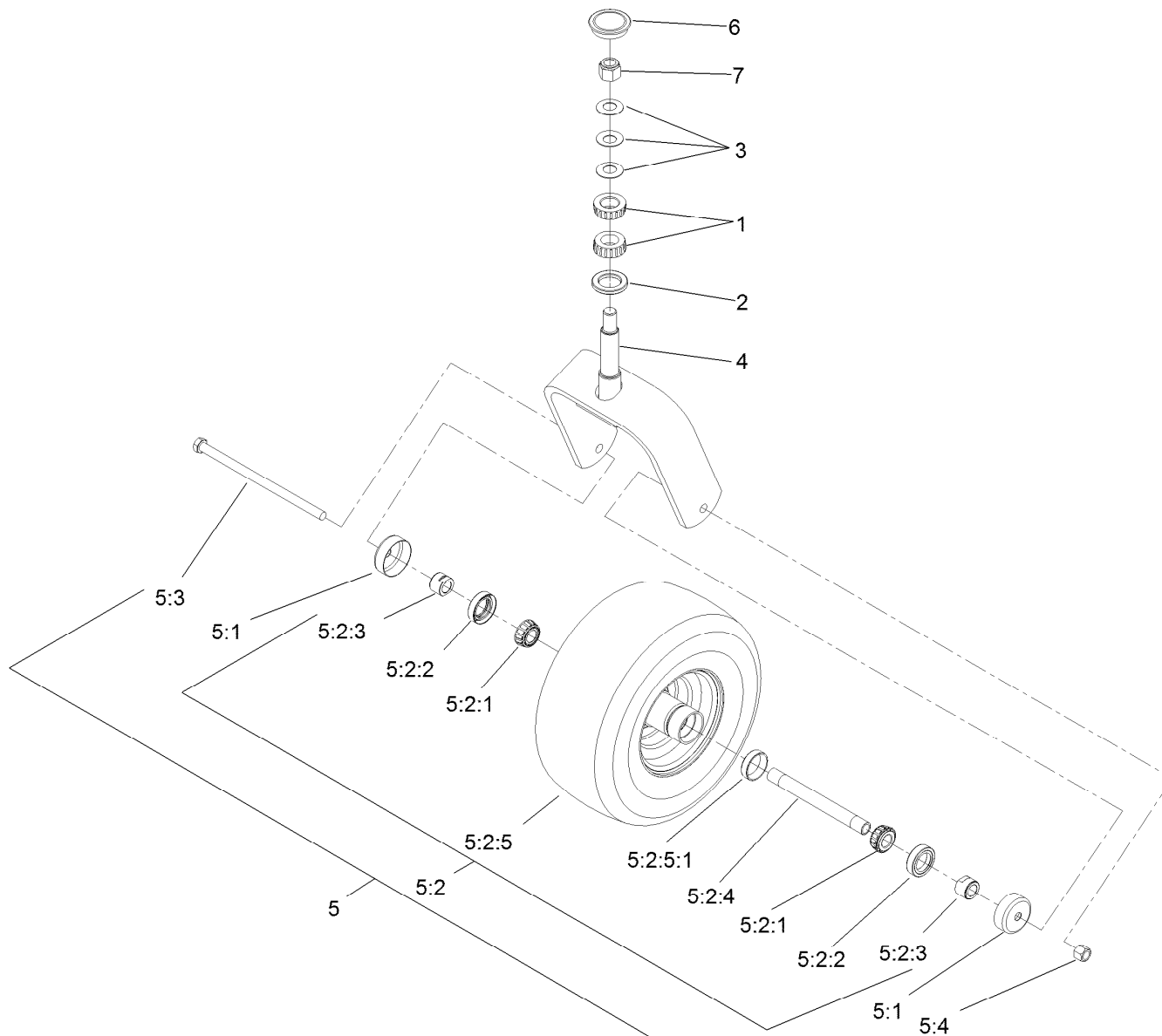
● Not serviced separately



Roll-Over Protection System Assembly No. 116-0231

Ref.	Part Number	Qty.	Description
1		1	LH ROPS Leg ASM ●
2		1	RH ROPS Leg ASM ●
3	109-6653	2	Spacer
4		1	Upper ROPS ASM ●
4:2	107-2102	1	Decal-Warning, Folding ROPS
5	109-5337	2	Bumper-ROPS
6	116-0104	2	Spring Pin ASM
7	99-5107	6	Nut-Lock
8	3233-10	2	Screw-CARR
9	325-17	4	Screw-HH
10	109-9505	4	Washer-Spring
11	109-9233	1	Bumper-Push-In, Rubber
12	116-0090	1	Decal-Caution
14	116-0960	2	Spacer

● Not serviced separately



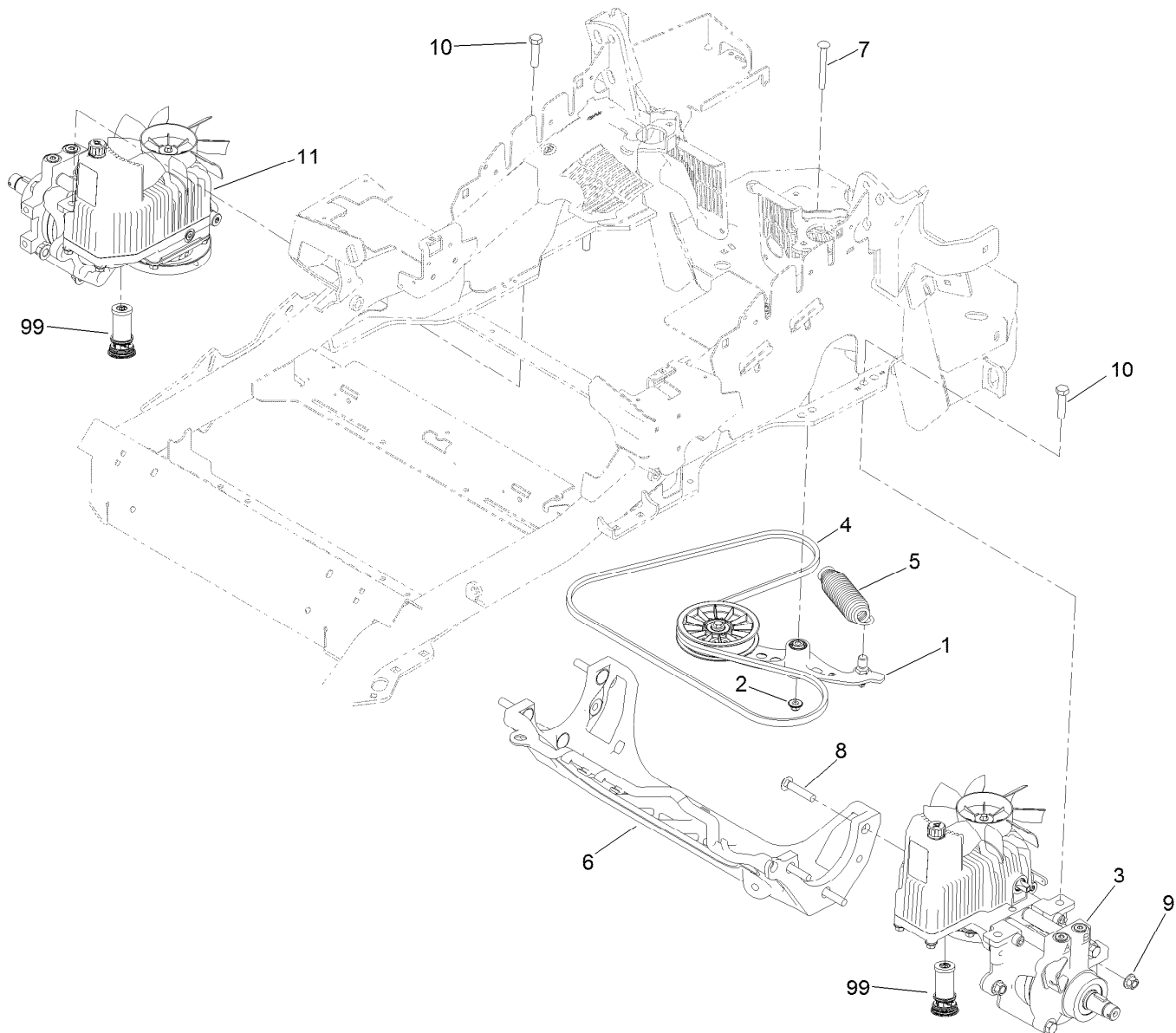
Caster Wheel and Fork Assembly

Ref.	Part Number	Qty.	Description
1	1-543509	2	Bearing-Roller, Tapered
2	1-543511	1	Seal-Grease
3	1-633508	3	Washer-Bellville
4	103-1474-01	1	Caster-Fork
5	109-9127	1	Wheel And Tire ASM
5:1	103-2768	2	Guard-Seal
5:2		1	Wheel And Tire ASM ●
5:2:1	1-633585	2	Bearing-Cone, Taper
5:2:2	103-0063	2	Seal-Caster

Ref.	Part Number	Qty.	Description
5:2:3	103-3051	2	Spacer-Nut ■
5:2:4	103-5156	1	Axle-Caster
5:2:5	109-9124	1	Wheel And Tire ASM
5:2:5:1	1-633584	1	Bearing-Cup
5:3	325-39	1	Screw-HH
5:4	3296-23	1	Nut-Lock, NI
6	103-4882	1	Cap-Grease
7	3296-51	1	Nut-Lock, NI

● Not serviced separately

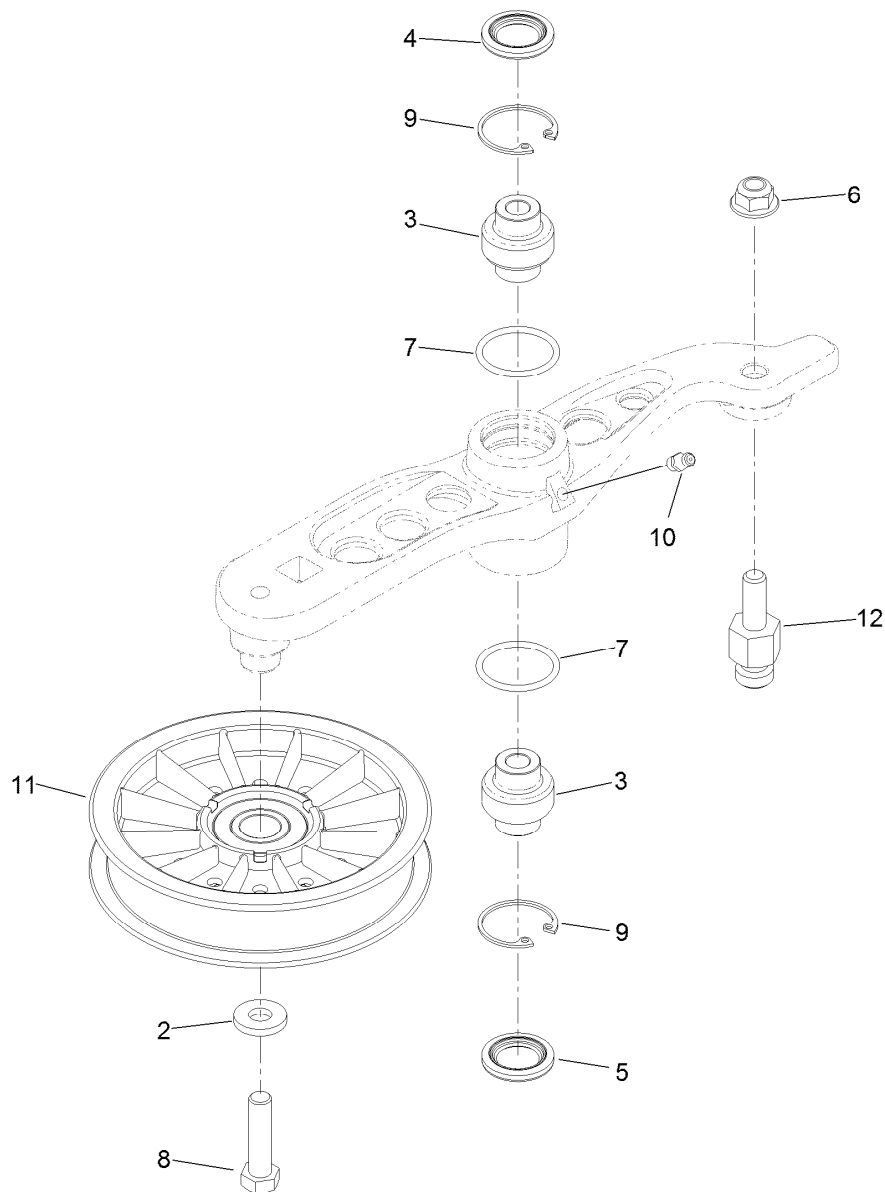
■ Use Pro-Lock, Nut Type (P/N 1-840022, .5ml tube) on threads.



Hydraulic Pump, Idler and Belt Assembly

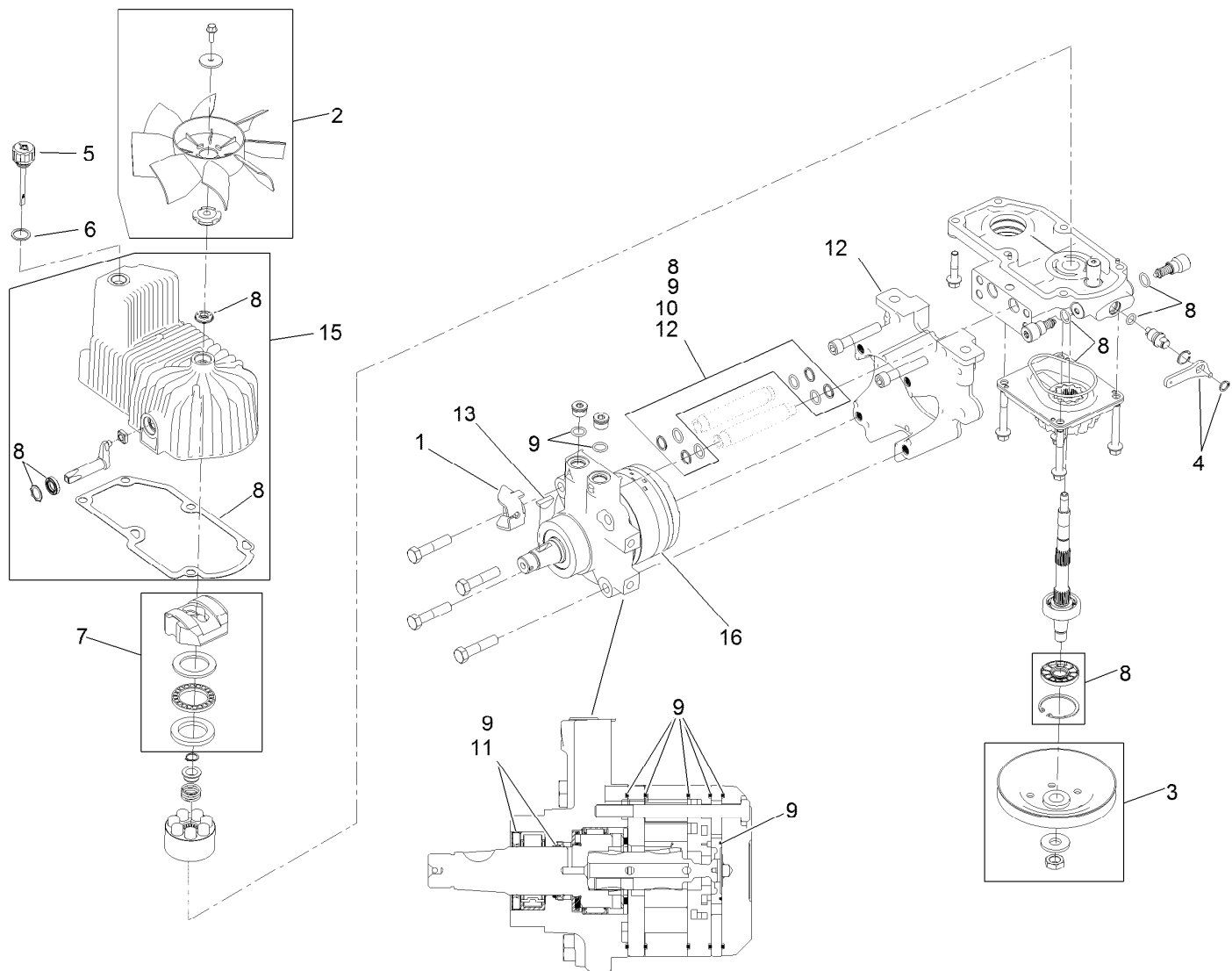
Ref.	Part Number	Qty.	Description
1	116-1255	1	Pump Idler ASM
2	109-6658	1	Nut-Flange, NI
3	116-6415	1	LH Hydro ASM (16Cc W/Shock)
4	109-3388	1	Belt
5	116-6317	1	Spring-Extension
6	109-9375	1	Cradle-Hydro
7	116-1502	1	Bolt-Shoulder, Carriage
8	3233-34	6	Screw-CARR
9	99-5107	6	Nut-Lock
10	325-8	4	Screw-HH
11	116-6416	1	RH Hydro ASM (16Cc W/Shock)
99	114-4713	1	Hypr-Oil 500 (Quart) ●
99	114-4714	1	Hypr-Oil 500 (Gallon) ●
99	114-4715	1	Hypr-Oil 500-5 (5 Gallon) ●
99	117-0390	1	Filter-Hydro

● Not illustrated



Pump Idler Assembly No. 116-1255

Ref.	Part Number	Qty.	Description
2	43-0940	1	Spacer
3	103-3504	2	Bearing-Spherical
4	103-3505	1	Seal-Double Lip
5	103-3506	1	Seal-Single Lip
6	109-6658	1	Nut-Flange, NI
7	106-7159	2	O-Ring
8	323-8	1	Screw-HH
9	32120-10	2	Ring-Snap
10	302-19	1	Fitting-Grease
11	109-8076	1	Pulley-Idler
12	116-3467	1	Pin-Spring, Anchor

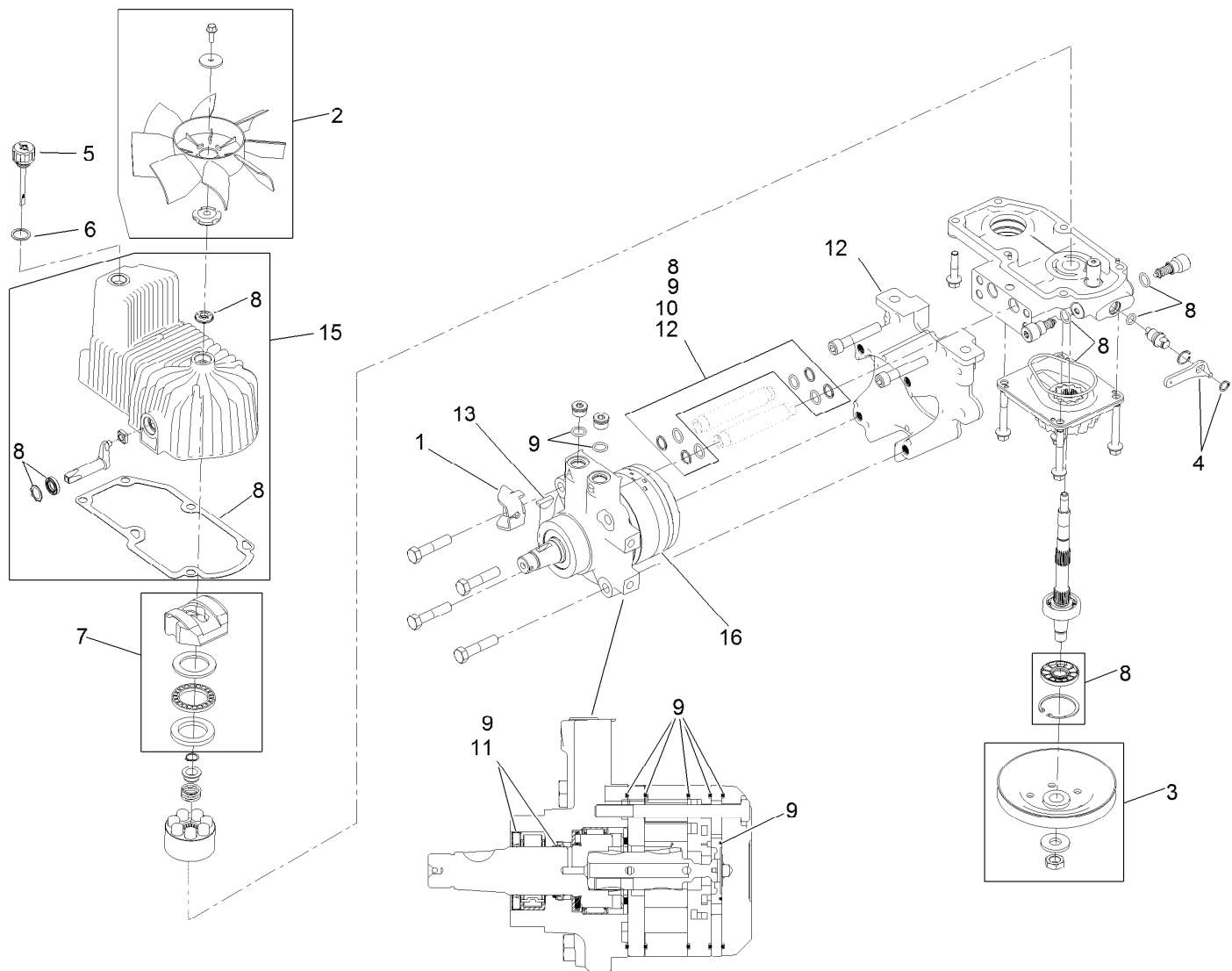


LH Hydro Assembly No. 116-6415

Ref.	Part Number	Qty.	Description
1	116-6859	1	Bracket-Anchor, Cable
2	116-0233	1	Fan Kit
3	116-0234	1	Pulley Kit
4	116-0235	1	Handle-Bypass Valve, Hydro
5	116-0236	1	Dipstick-Hydro W/Gasket
6	116-0237	1	Gasket-Dipstick, Hydro
7	116-1367	1	Swash Block Kit
8	116-1368	1	Pump Seal Kit

Ref.	Part Number	Qty.	Description
9	116-1369	1	Motor Seal Kit
10	116-1370	1	Tube Seal Kit
11	116-1371	1	Output Shaft Seal Kit
12	116-5469	1	Nose Cup-Uht
13	3257-42	1	Key-Woodruff
15	116-3287	1	Housing-Hydro, LH
16	116-5467	1	Motor-Hydraulic LH 280Cc
99	116-1373	1	Flow Test Kit ●

● Not illustrated

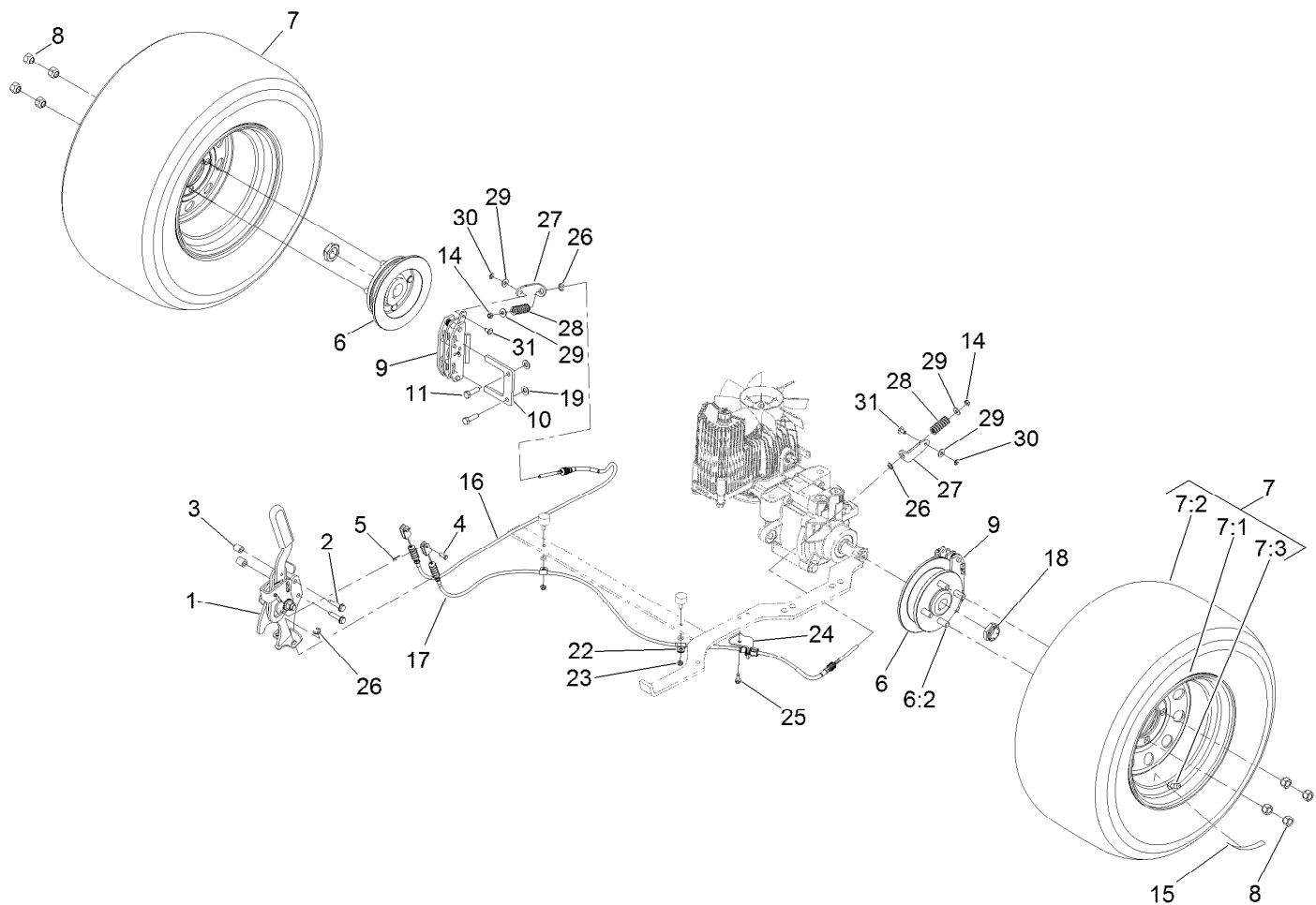


RH Hydro Assembly No. 116-6416

Ref.	Part Number	Qty.	Description
1	116-6859	1	Bracket-Anchor, Cable
2	116-0233	1	Fan Kit
3	116-0234	1	Pulley Kit
4	116-0235	1	Handle-Bypass Valve, Hydro
5	116-0236	1	Dipstick-Hydro W/Gasket
6	116-0237	1	Gasket-Dipstick, Hydro
7	116-1367	1	Swash Block Kit
8	116-1368	1	Pump Seal Kit

Ref.	Part Number	Qty.	Description
9	116-1369	1	Motor Seal Kit
10	116-1370	1	Tube Seal Kit
11	116-1371	1	Output Shaft Seal Kit
12	116-5469	1	Nose Cup-Uht
13	3257-42	1	Key-Woodruff
15	116-3288	1	Housing-Hydro, RH
16	116-5468	1	Motor-Hydraulic RH 280Cc
99	116-1373	1	Flow Test Kit ●

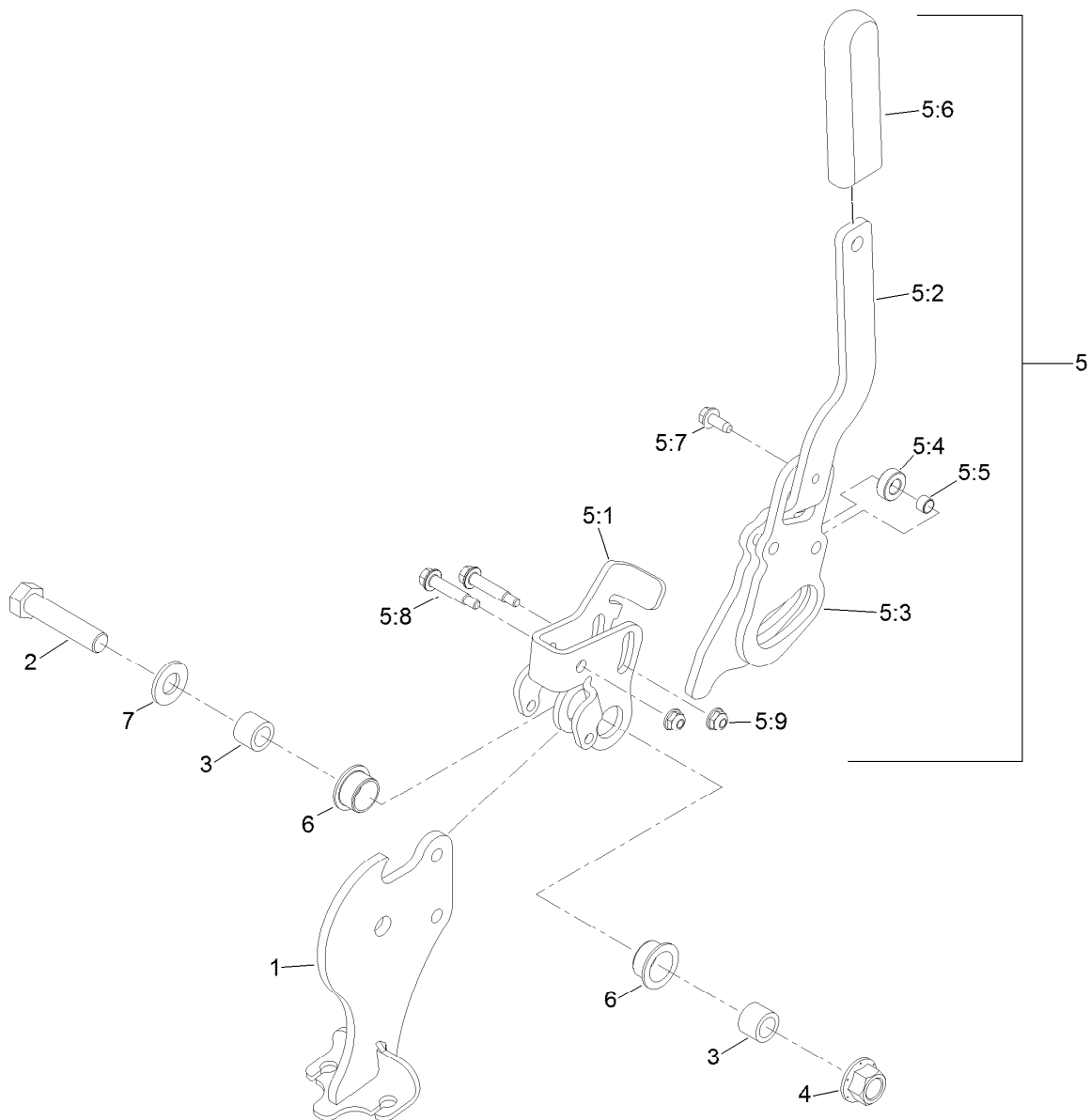
● Not illustrated



Rear Wheel and Park Brake Assembly

Ref.	Part Number	Qty.	Description
1	116-6861	1	Brake Handle ASM
2	32144-57	2	Screw
3	82-6840	2	Spacer
4	60-1730	2	Pin-Clevis
5	3272-1	2	Pin-Cotter
6	116-1746	2	Wheel Hub ASM
6:2	116-1696	4	Stud-Wheel
7	109-3248	2	Wheel And Tire ASM
7:1	109-2871	1	Rim ASM
7:2	103-2744	1	Tire
7:3	232-27	1	Stem-Valve
8	242-50	8	Nut-Lug
9	109-2889	2	Caliper-Brake
10	109-0958	2	Plate-Mount, Brake
11	92-5727	4	Screw-Lock, Patch
14	3296-13	2	Nut-Lock, NI

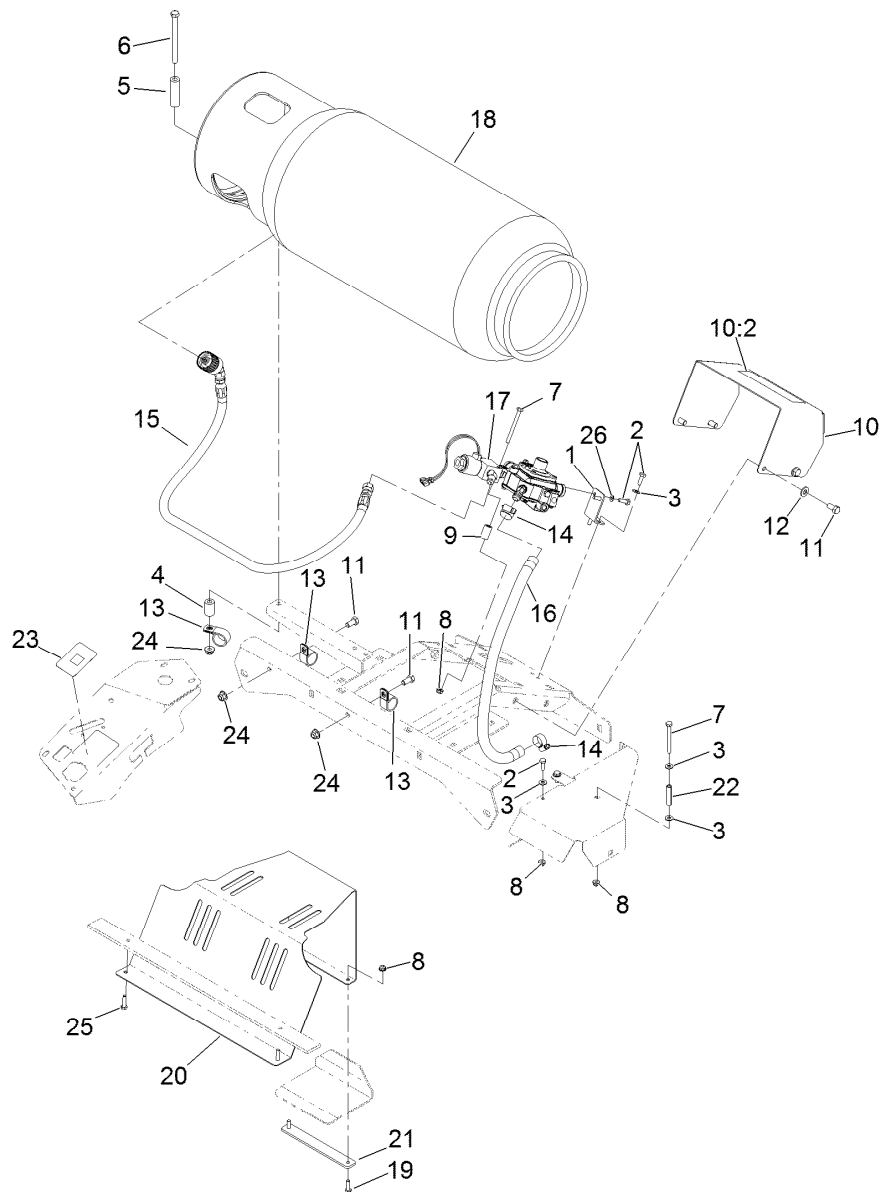
Ref.	Part Number	Qty.	Description
15	116-2643	2	Decal-Wheel Nut Torque
16	116-6364	1	Cable-Park Brake, RH
17	116-6365	1	Cable-Park Brake, LH
18	116-1399	2	Locknut
19	3256-24	4	Washer-Flat
22	88-7970	2	Clip
23	3296-56	2	Nut-Lock, NI
24	116-6397	1	Bracket-Cable
25	32144-10	1	Screw-HWH
26	32120-18	4	E-Ring
27	116-6182	2	Bracket-Brake, L
28	116-6347	2	Spring-Die
29	3256-22	4	Washer-Flat
30	32151-86	2	E-Ring
31	116-6348	2	Pin-Brake



Parking Brake Handle Assembly No. 116-6861

Ref.	Part Number	Qty.	Description
1	116-6855	1	Brake Pivot ASM
2	325-9	1	Screw-HH
3	116-5384	2	Spacer
4	99-5107	1	Nut-Lock
5	116-6860	1	Handle ASM
5:1	116-6856	1	Bellcrank-Brake
5:2	116-6857	1	Handle-Brake
5:3	116-6858	1	Plate-Handle

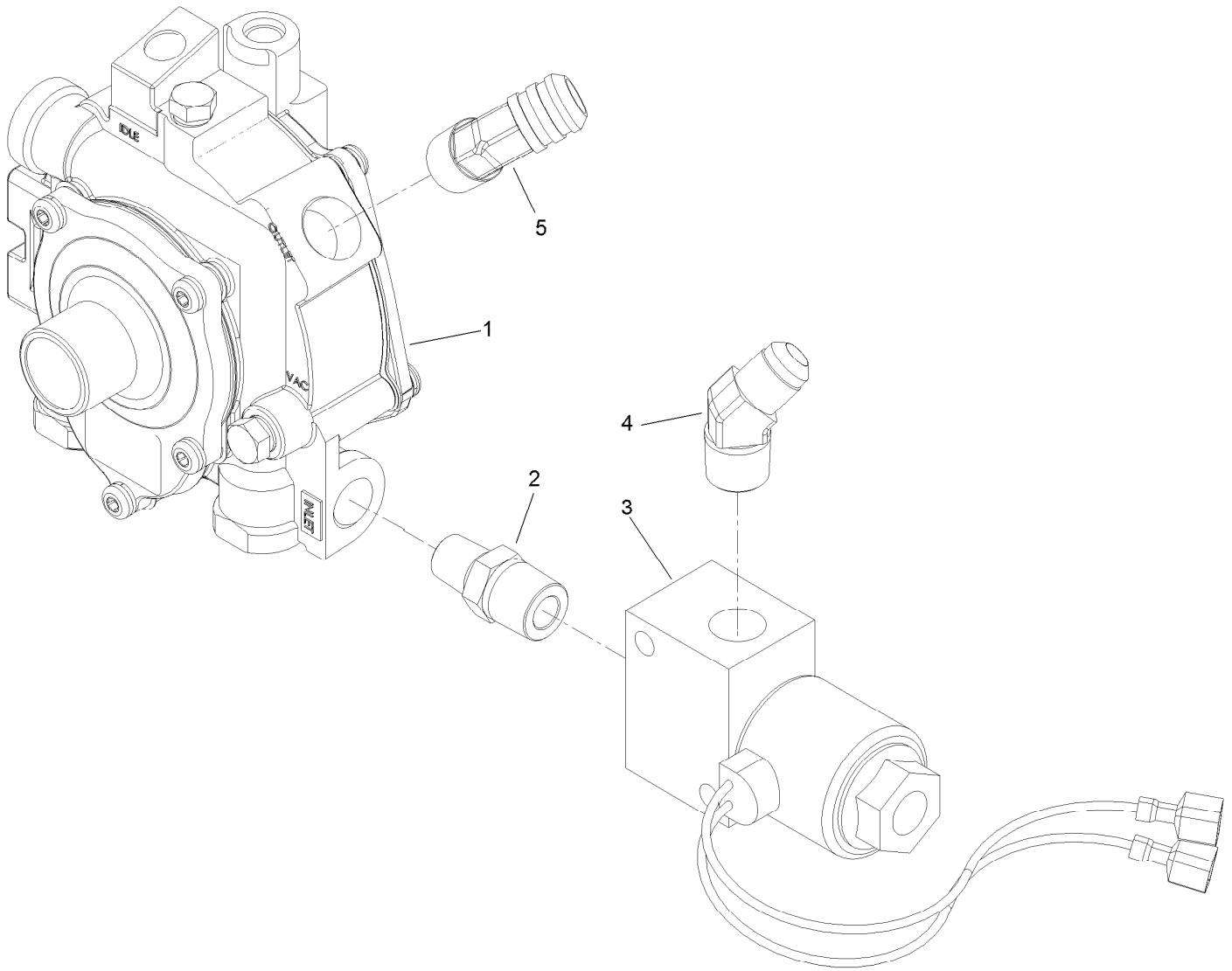
Ref.	Part Number	Qty.	Description
5:4	116-6846	1	Roller-Brake
5:5	116-6852	1	Bearing-Sleeve
5:6	1-633268	1	Grip-Lever
5:7	32144-10	1	Screw-HWH
5:8	116-6876	2	Screw-Shoulder
5:9	104-7201	2	Nut-HF
6	109-8054	2	Bushing-Flange
7	3256-26	1	Washer-Flat



LPG Valve, Tank and Hose Assembly

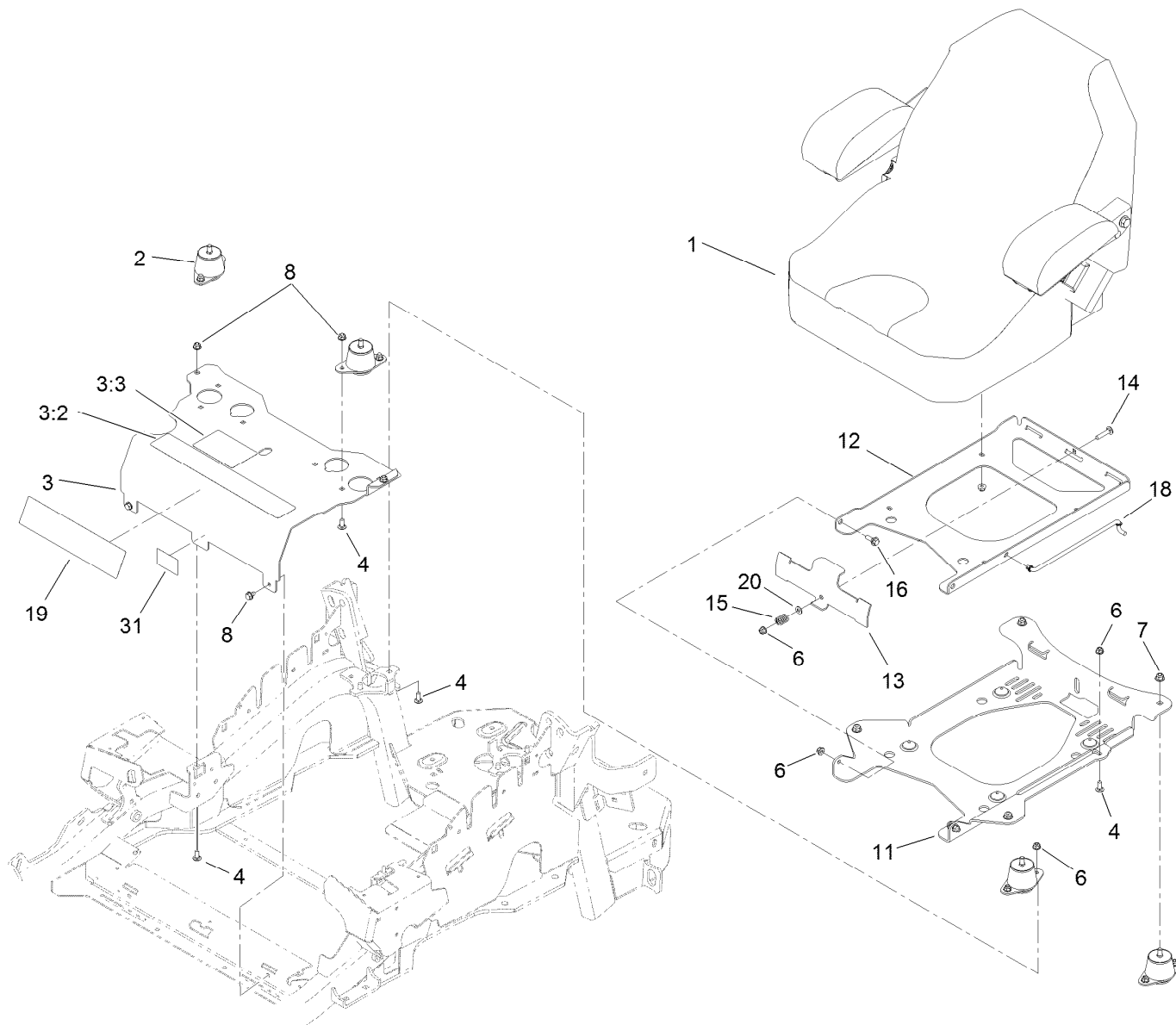
Ref.	Part Number	Qty.	Description
1	116-2571-03	1	Bracket-Regulator
2	321-4	6	Screw-HH
3	3256-22	6	Washer-Flat
4	103-1361	1	Spacer-Hydro Control, LH
5	1-633988	1	Spacer-Anchor, Clutch
6	323-23	1	Screw-HH
7	321-14	2	Screw-HH
8	104-7201	10	Nut-HF
9	94-7564	1	Spacer
10	116-2818	1	Cover ASM
10:2	109-9906	1	Decal-Tank Replacement
11	323-4	6	Screw-HH
12	3256-24	4	Washer-Flat
13	1-643312	3	Clip-Loom

Ref.	Part Number	Qty.	Description
14	1-543892	2	Clamp-Hose
15	116-2821	1	LPG Fuel Hose ASM
16	116-5637	1	Hose-LPG
17	116-5638	1	LPG Regulator Solenoid ASM
18	116-1694	1	Tank-LPG
19	321-5	2	Screw-HH
20	116-3358-03	1	Shield-Fan
21	116-3359-03	1	Strap
22	56-7740	1	Spacer-Split
23	116-3446	1	Decal-Hour Meter
24	104-8301	1	Nut-Flange, NI
25	321-6	2	Screw-HH
26	1-303435	2	Washer-Spring



LPG Solenoid Regulator Assembly No. 116-5638

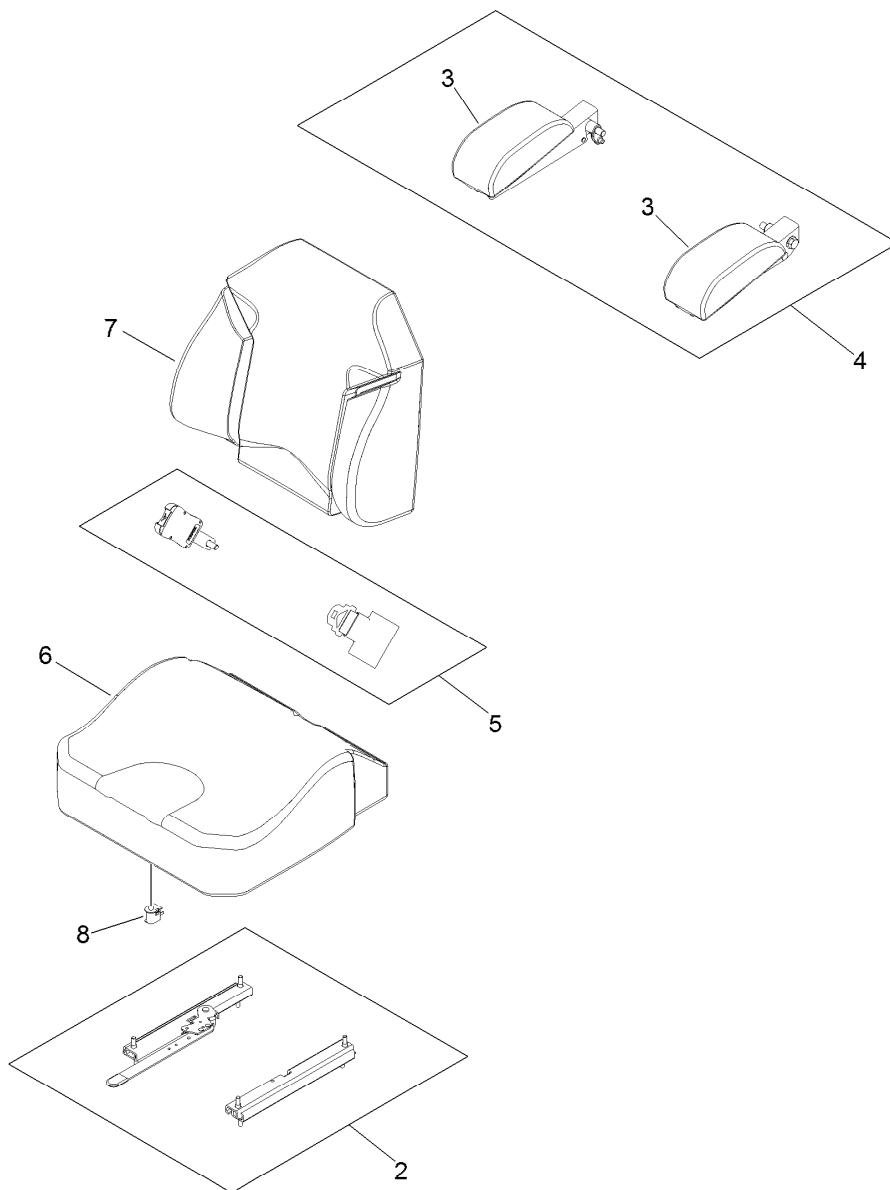
<i>Ref.</i>	<i>Part Number</i>	<i>Qty.</i>	<i>Description</i>
1	116-2567	1	Regulator-LPG, T60
2	93-1347	1	Coupling-Pipe, Male
3	116-2830	1	LPG Solenoid Valve ASM
4	116-2569	1	Elbow
5	116-5636	1	Elbow



Seat Mounting Assembly

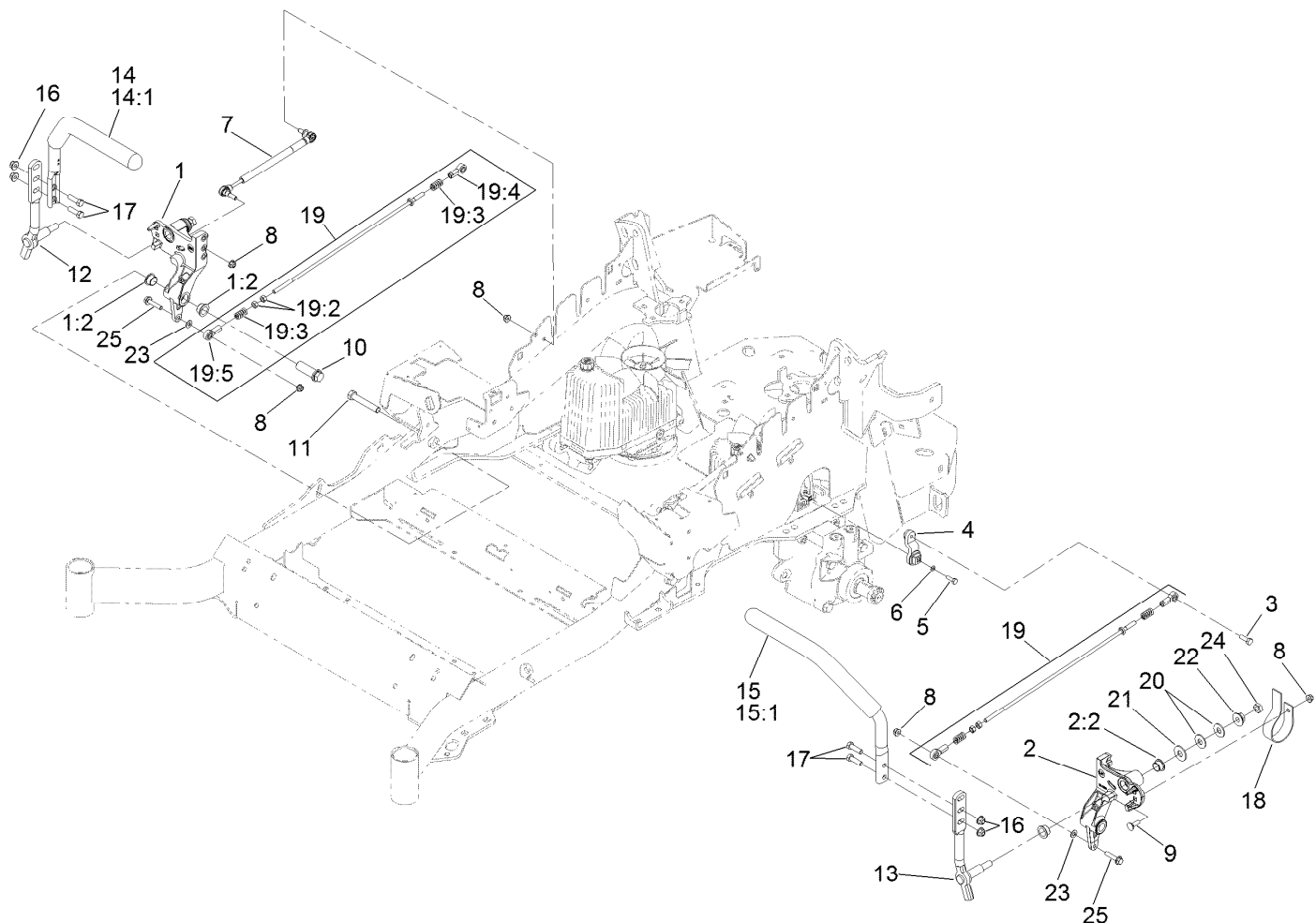
Ref.	Part Number	Qty.	Description
1	116-0035	1	Seat-Standard
2	109-9034	4	Isolator-Seat
3	116-3327	1	Mount-Seat
3:2	109-7069	1	Decal-Console
3:3	116-0211	1	Decal-Service Aid
4	3230-23	11	Screw-CARR
6	104-8300	18	Nut-Flange, NI
7	104-8301	4	Nut-Flange, NI
8	9266934	2	Screw
11	116-3860-03	1	Plate-Tilt, Seat Support

Ref.	Part Number	Qty.	Description
12	116-3859-03	1	Plate-Seat, Frame
13	109-9881-03	1	Plate-Latch, Seat
14	3230-4	1	Screw-CARR
15	107-3017	1	Spring-Compression
16	116-1297	2	Screw-Shoulder
18	116-0070	1	Rod-Prop
19	120-5893	1	Decal
20	3256-23	1	Washer-Flat
31	121-7561	1	Decal-Propane



Seat Assembly No. 116-0035

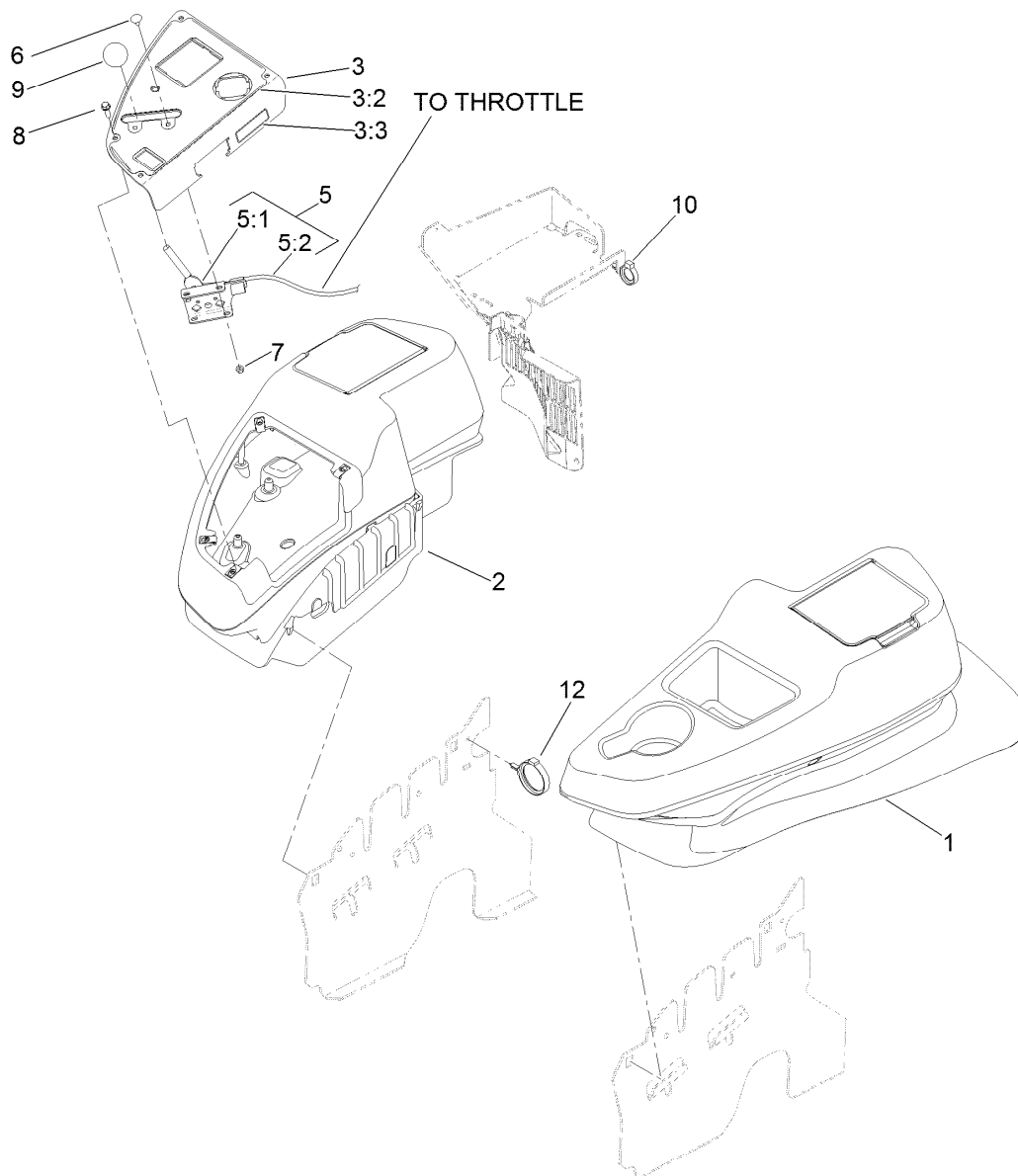
<i>Ref.</i>	<i>Part Number</i>	<i>Qty.</i>	<i>Description</i>
2	109-9801	1	Seat Track Set
3	109-9802	1	Arm Rest Pad Set
4	109-9803	1	Arm Rest Set
5	109-9805	1	Seat Belt Kit
6	109-9806	1	Cover-Cushion
7	109-9808	1	Cover-Back
8	82-2190	1	Switch-Bail



Motion Control Assembly

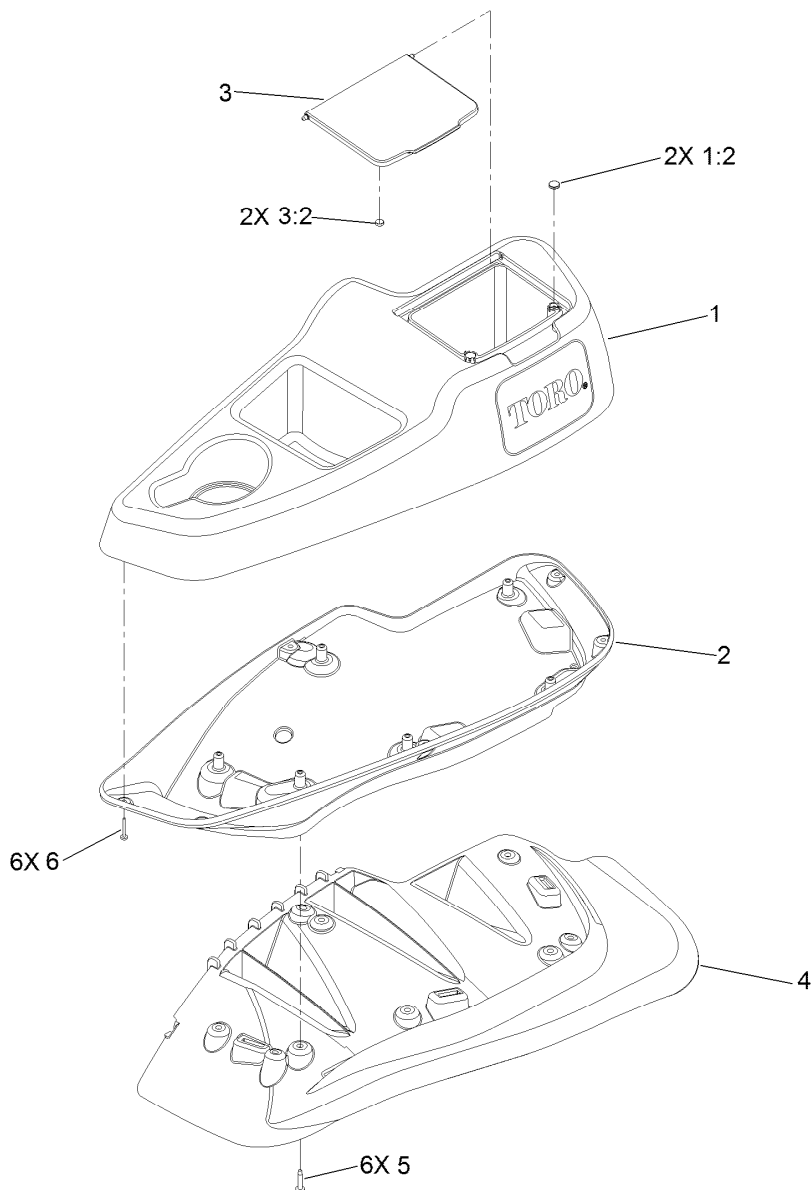
Ref.	Part Number	Qty.	Description	Ref.	Part Number	Qty.	Description
1	116-0880	1	RH Motion Control And Bushing ASM	14	109-6591	1	RH Steering Handle ASM
1:2	109-8054	4	Bushing-Flange	14:1	106-9987	1	Grip-Control, Motion
2	116-0881	1	LH Motion Control And Bushing ASM	15	109-6592	1	LH Steering Handle ASM
2:2	109-8054	4	Bushing-Flange	15:1	106-9987	1	Grip-Control, Motion
3	116-0648	2	Screw-HH, Thread Locking ●	16	104-8301	4	Nut-Flange, NI
4	109-4581	2	Arm-Control, Pump	17	323-7	4	Screw-HH
5	9080046	2	Screw-HH ●	18	109-5575	2	Spring-Leaf
6	1-303435	2	Washer-Spring	19	109-8106	2	Front Pump Linkage ASM
7	116-0027	2	Damper-Control, Motion	19:2	3219-2	2	Nut-Hex
8	104-8300	8	Nut-Flange, NI	19:3	1-323245	2	Spring-Compression
9	3230-2	2	Bolt-CARR	19:4	1-633152	1	Balljoint-LH
10	109-5891	2	Hub-Threaded	19:5	1-543017	1	Balljoint-RH
11	325-12	2	Screw-HH	20	109-9505	4	Washer-Spring
12	116-0039	1	Lever-Control Motion, RH	21	3256-6	2	Washer-Flat
13	116-0040	1	Lever-Control Motion, LH	22	32128-56	2	Nut-HF
				23	3256-23	2	Washer-Flat
				24	3218-5	2	Nut-Jam
				25	115-1794	2	Screw-HHF

● Use Pro-Lock, Nut Type (P/N 1-840022, .5ml tube) on threads.



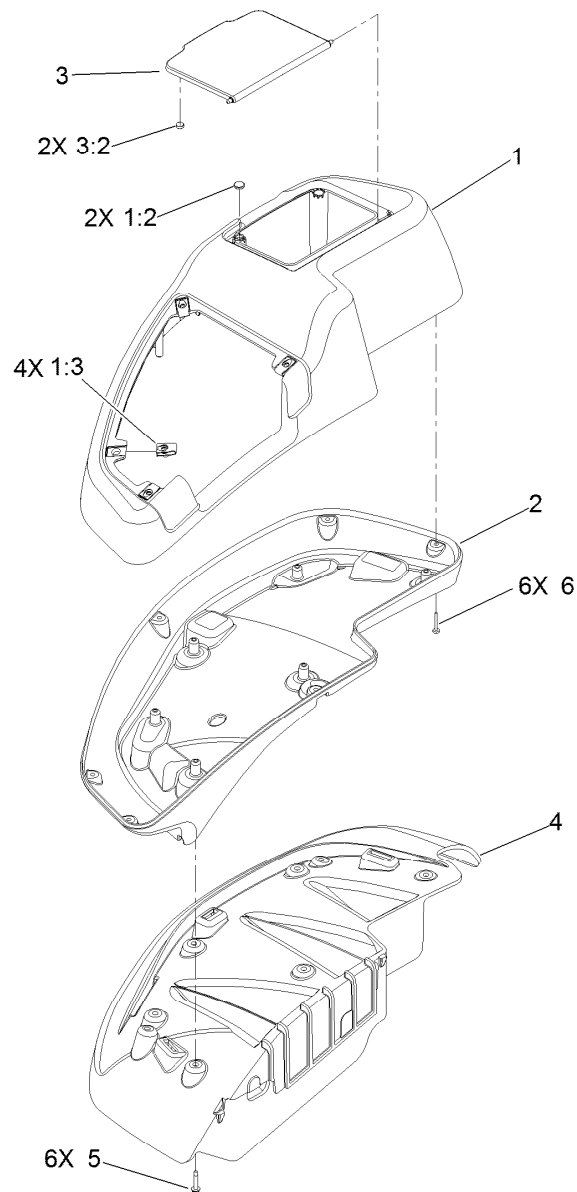
Fender, Console and Control Assembly

Ref.	Part Number	Qty.	Description
1	115-7401	1	LH Wide Fender/Console ASM
2	115-7400	1	RH Wide Fender/Console ASM
3	119-4234	1	Control Panel ASM
3:2	121-7550	1	Decal-Control Panel
3:3	114-4466	1	Decal-Fuses
5	110-5727	1	Throttle Control ASM
5:1	112-2334	1	Lever-Throttle
5:2	110-5728	1	Cable-Throttle
6	1-807513	2	Bolt-CARR
7	3296-2	2	Nut-Lock, NI
8	32105-15	4	Screw
9	1-603175	1	Knob-Ball
10	105-1853	1	Clamp-Hose
12	117-7817	1	Clamp-Harness



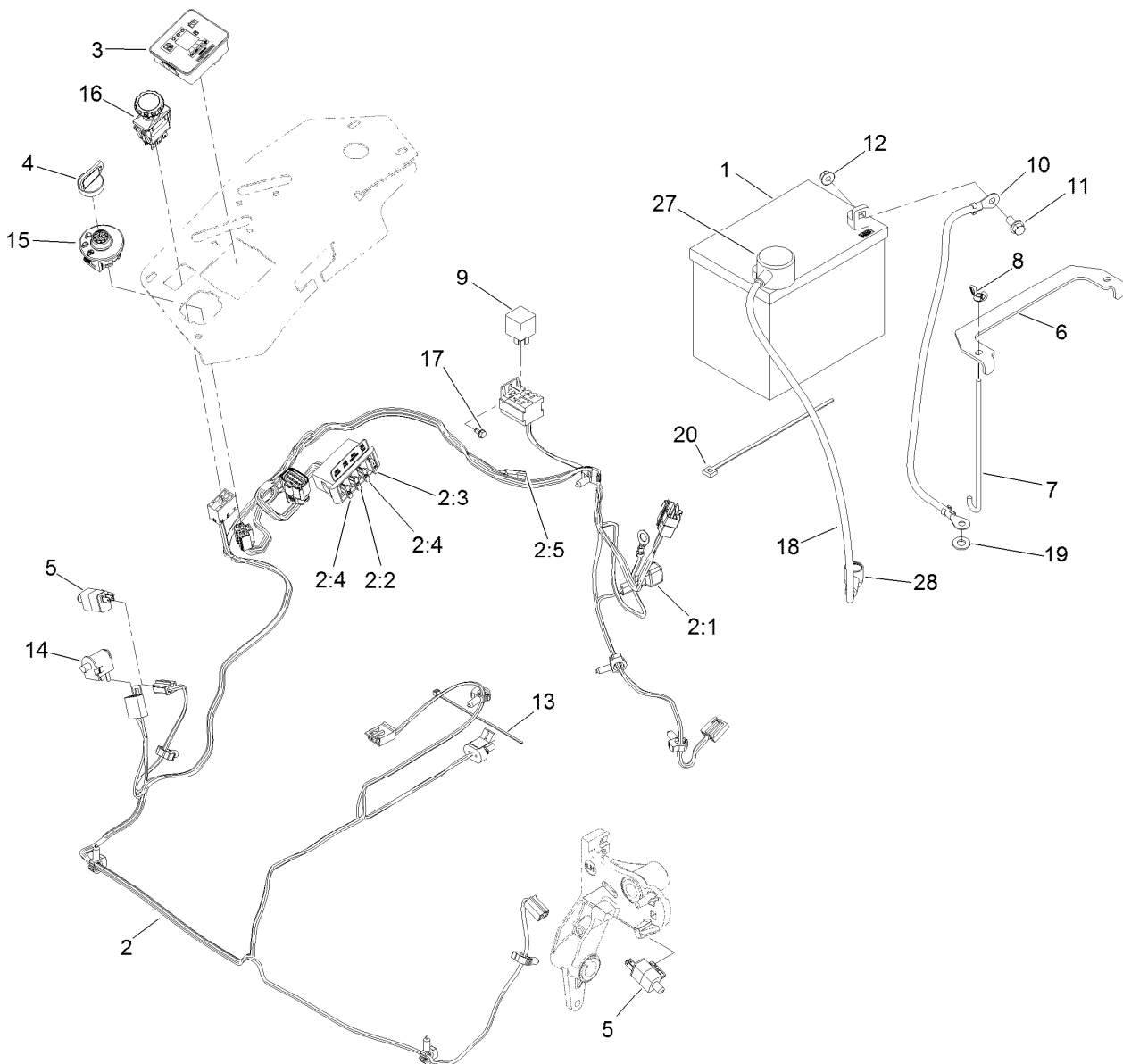
LH Console Assembly No. 115-7401

Ref.	Part Number	Qty.	Description
1	114-1539	1	LH Wide Console Top ASM
1:2	117-0883	2	Puck
2	115-3641	1	Console-Lower, LH Wide
3	114-1537	1	Wide Lid ASM
3:2	114-5896	2	Magnet
4	109-9085	1	Fender-Wide, LH
5	32144-89	6	Screw-Thread Forming
6	117-0347	6	Screw-Fillister Head



RH Console Assembly No. 115-7400

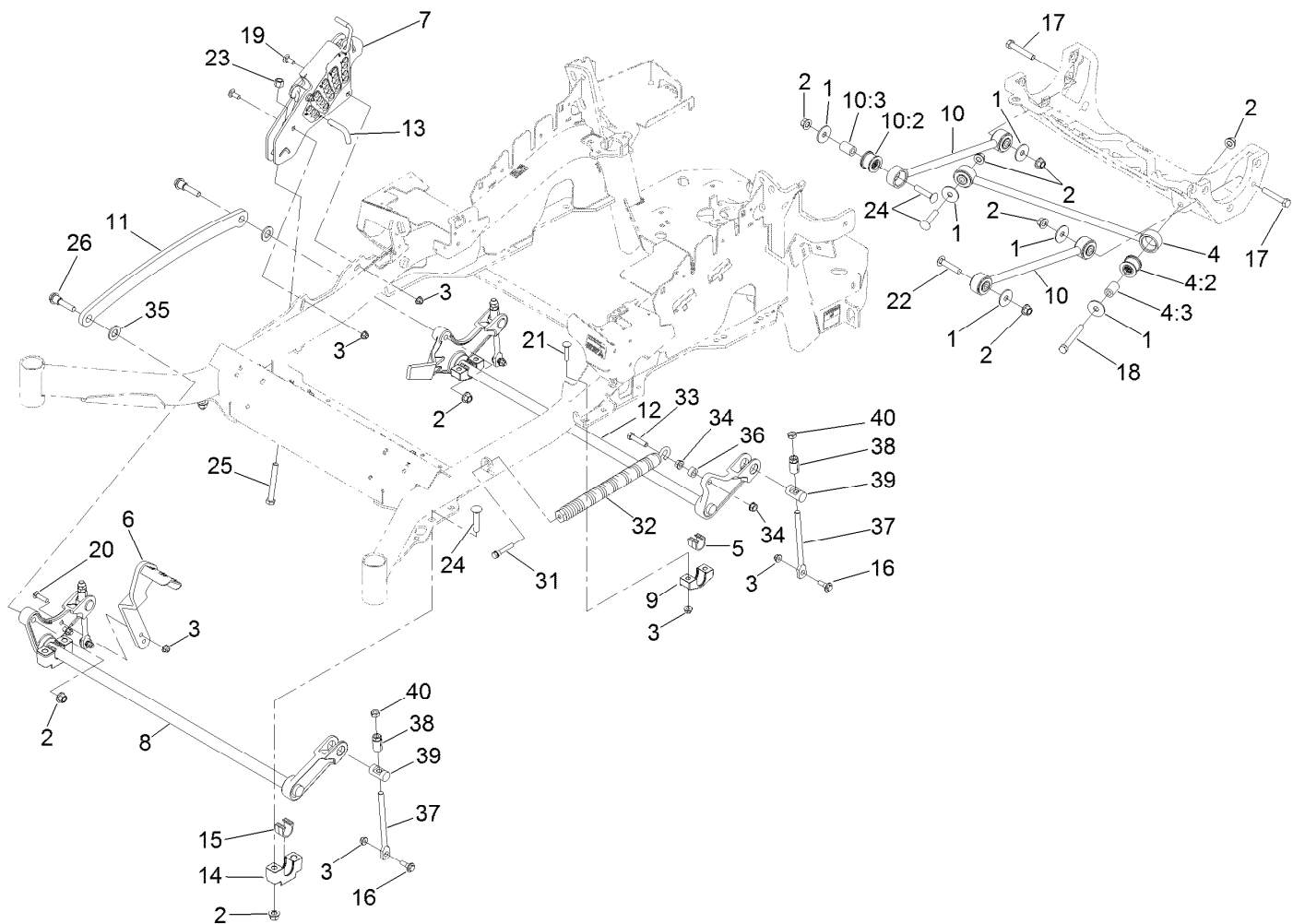
Ref.	Part Number	Qty.	Description
1	114-1538	1	RH Wide Top Console ASM
1:2	117-0883	2	Puck
1:3	107069	4	Clip
2	115-3643	1	Console-Lower, RH Wide
3	114-1537	1	Wide Lid ASM
3:2	114-5896	2	Magnet
4	109-9083	1	Fender-Wide, RH
5	32144-89	6	Screw-Thread Forming
6	117-0347	6	Screw-Fillister Head



Electrical Assembly

Ref.	Part Number	Qty.	Description	Ref.	Part Number	Qty.	Description
1	104-8162	1	Battery	10	114-1218	1	Cable-Battery, Negative
2	116-6009	1	Harness-Wire, Main ●	11	3234-5	2	Screw-HHF
2:1	103-3895	1	Diode-Tvs	12	104-8300	2	Nut-Flange, NI
2:2	218-578	1	Fuse-Blade, 10 Amp	13	1-303287	3	Tie-Cable
2:3	109355	1	Fuse-Blade, 15 Amp	14	82-2190	1	Switch-Bail
2:4	109102	2	Fuse-Blade, 25 Amp	15	117-2221	1	Switch-Ignition
2:5	116-0053	1	Cap-Plug	16	116-0124	1	Switch-PTO, 10A
3	117-3882	1	Fuel/Hour Meter ASM	17	104-2065	1	Screw-HWH
4	63-8360	1	Key-Ignition	18	115-3864	1	Cable-Battery, Positive
5	110-6765	2	Switch-Single Pole No	19	3256-24	1	Washer-Flat
6	116-0042-03	1	Strap-Tie Down, Battery	20	1-303335	1	Tie-Plastic
7	1-633651	2	Bolt-Holddown	27	109-2407	1	Insulator-Battery
8	1-543792	2	Wingnut	28	1-543393	1	Insulator-Solenoid
9	1-643275	1	Relay				

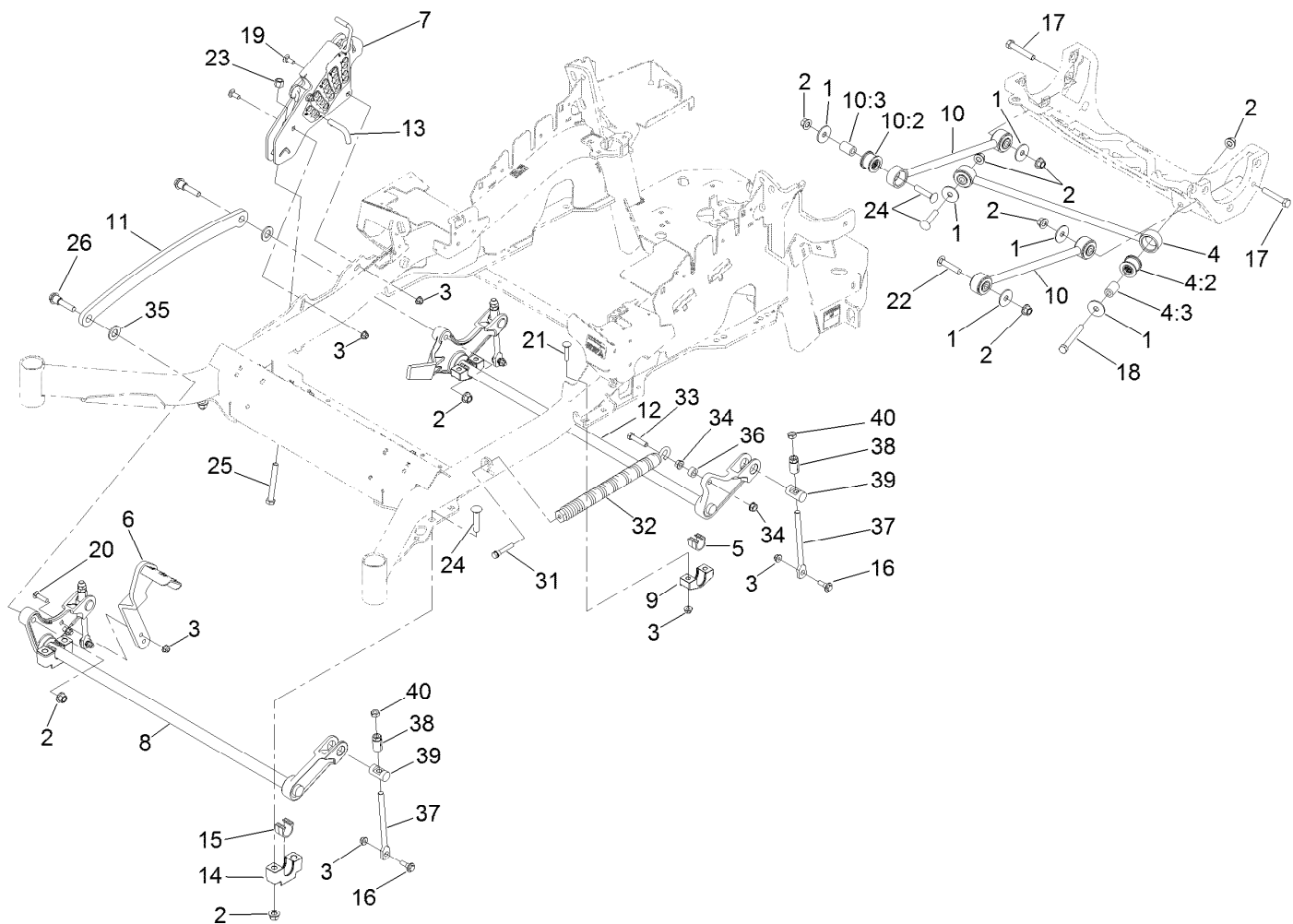
● Use dielectric grease on all unsealed connectors and terminals only. Do not apply in sealed connectors.



Deck Lift Assembly

Ref.	Part Number	Qty.	Description
1	86-1990	6	Washer
2	99-5107	12	Nut-Lock
3	104-8301	12	Nut-Flange, NI
4	109-5013	1	Panhard Rod ASM
4:2	109-5009	2	Bushing-Suspension, Rubber
4:3	109-5010	2	Spacer
5	109-7173	2	Bearing-Cross Shaft, Rear
6	116-1919-01	1	Lever-Foot
7	109-7438	1	HOC ASM
8	116-1771-03	1	Deck Lift-Front
9	116-0818-03	2	Support-Cross Shaft, Rear Bearing
10	109-7952	2	Deck Strut ASM
10:2	109-5009	2	Bushing-Suspension, Rubber
10:3	109-5010	2	Spacer
11	116-0797-03	1	Link-Lift, Deck
12	116-2645-03	1	Lift-Deck, Rear
13	116-5584	1	Pin-HOC

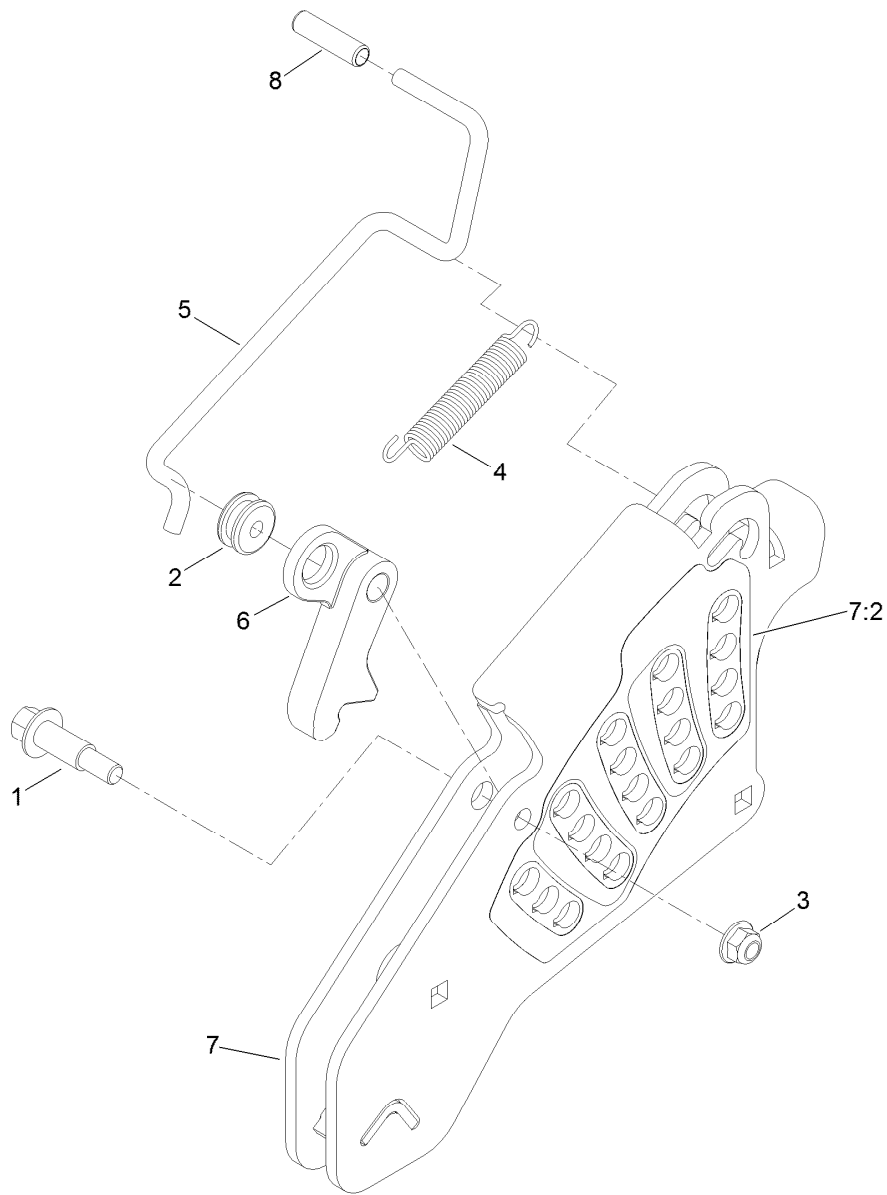
Ref.	Part Number	Qty.	Description
14	109-9409	2	Support-Cross Shaft, Front Bearing
15	109-9410	2	Bearing-Cross Shaft, Front
16	109-9840	4	Screw-Shoulder, HHF
17	325-12	2	Screw-HH
18	325-17	1	Screw-HH
19	3231-2	2	Screw-CARR
20	3231-4	2	Screw-CARR
21	3231-5	4	Screw-CARR
22	3233-34	3	Screw-CARR
23	3296-23	1	Nut-Lock, NI
24	116-1700	4	Bolt-CARR
25	116-0559	1	Bolt-TAP
26	116-2022	2	Screw-HHF, Shoulder
31	92-7674	1	Bolt-Shoulder
32	116-0000	1	Extension Spring ASM
33	109-9065	1	Screw-HH
34	32128-37	2	Nut-HF
35	3256-28	2	Washer-Flat
36	116-2695	1	Spacer
37	109-8007	4	Link-Adjuster, Deck Lift



Deck Lift Assembly (continued)

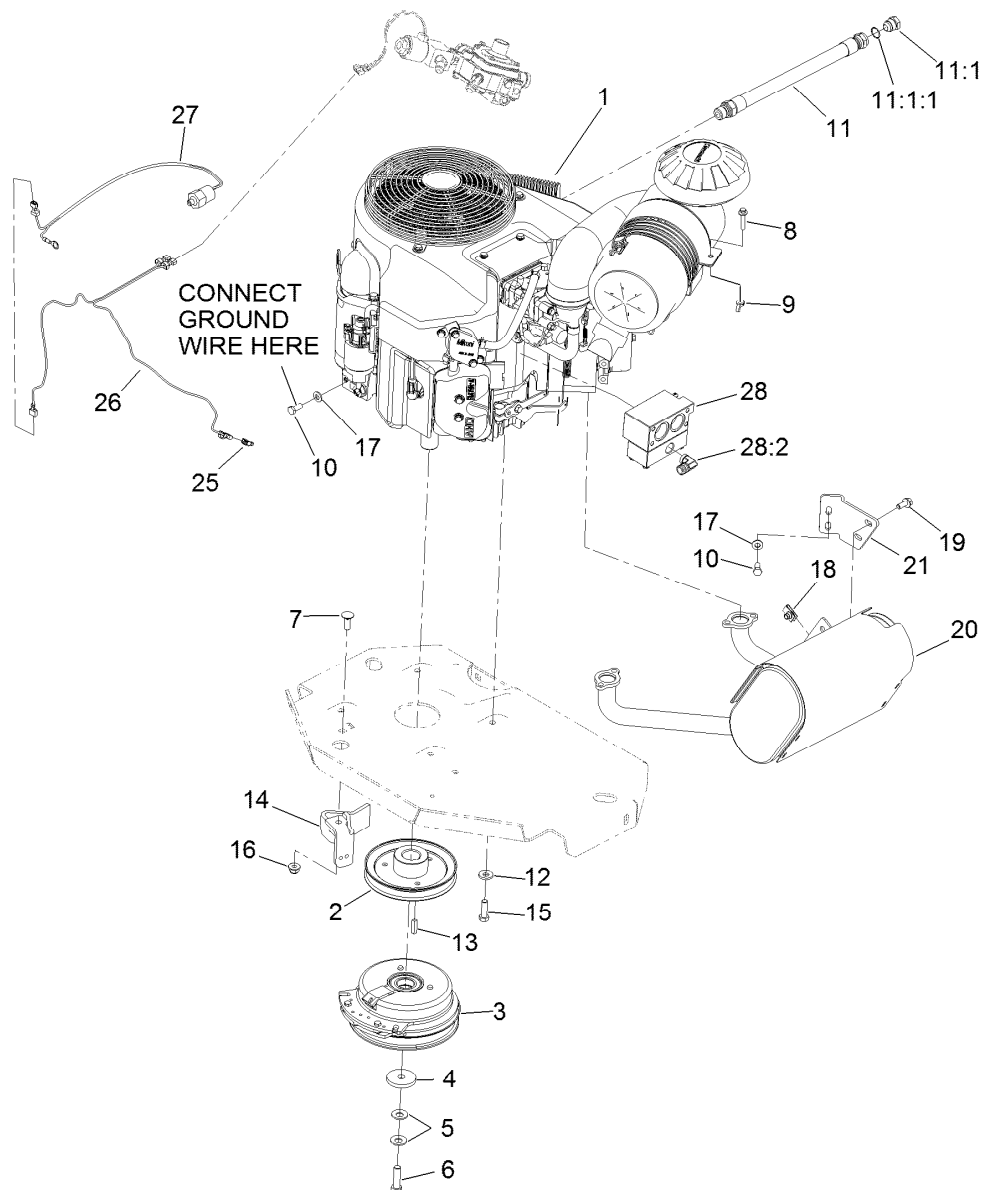
Ref.	Part Number	Qty.	Description
38	109-7840	4	Adjuster-Lift, Deck

Ref.	Part Number	Qty.	Description
39	109-8353	4	Trunnion
40	3218-5	4	Nut-Jam



Height-of-Cut Assembly No. 109-7438

Ref.	Part Number	Qty.	Description
1	62-1330	1	Bolt-Shoulder
2	109-7130	1	Grommet
3	104-8301	1	Nut-Flange, NI
4	109-7124	1	Spring-Extension
5	109-7128	1	Rod-Lock, Transport
6	116-0118	1	Pawl-Transport, HOC
7	109-7335	1	HOC Plate ASM
7:2	116-0752	1	Decal-HOC
8	109-8250	1	Grip-Lever



Engine, Clutch and Muffler Assembly

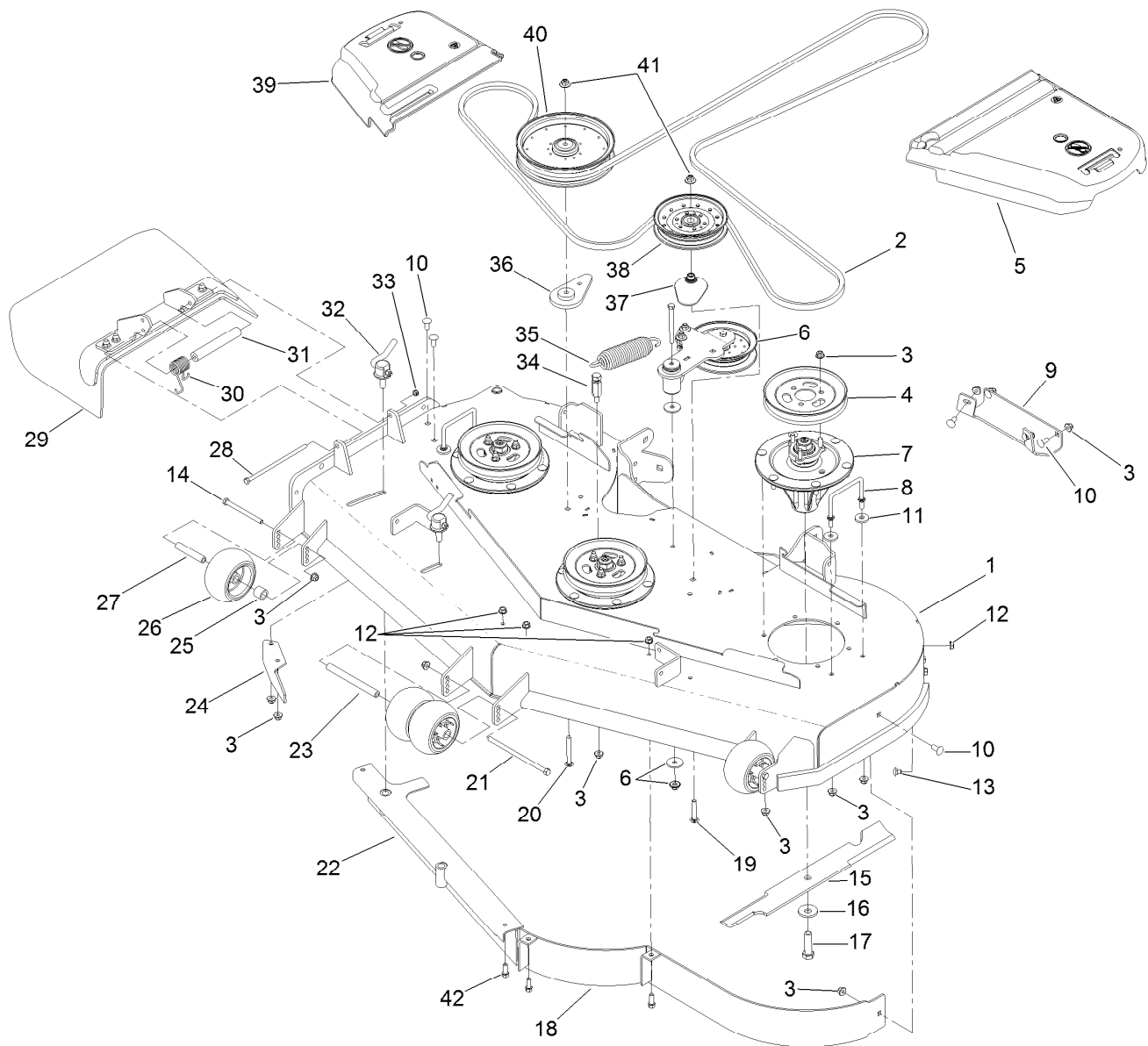
Ref.	Part Number	Qty.	Description
1		1	Engine-Kawasaki, Fx801V-S04-R ●■
2	109-9905	1	Sheave
3	116-1620	1	Clutch Kit
4	109-6919	1	Washer-Clutch
5	1-603610	2	Washer-Spring
6	109-9761	1	Screw-HH, W/Loctite ▲
7	3231-22	1	Screw-CARR
8	3234-21	1	Screw-HHF
9	1-803038	1	Nut, Wing Type A
10	33114-020	3	Screw-HH
11	116-4924	1	Engine Oil Drain Hose ASM
11:1	353-508	1	Plug-HH
11:1:1	237-42	1	O-Ring
12	98-5975	4	Washer-Belleville

Ref.	Part Number	Qty.	Description
13	1-807259	1	Key
14	116-2612-01	1	Clutch-Anchor
15	323-7	4	Screw-HH
16	104-8301	1	Nut-Flange, NI
17	1-303334	3	Washer-Spring
18	94-2413	2	U-Nut
19	3234-5	2	Screw-HHF
20	116-1712	1	Muffler
21	116-0203	1	Bracket-Muffler
25	32170-079	1	Terminal-Tab
26	116-2857	1	Wire Harness
27	116-2842	1	Oil Pressure Switch ASM
28	116-5639	1	LPG Mixer ASM
28:2	116-5635	1	Elbow

● Not serviced separately

▲ Use Pro-Lock, Nut Type (P/N 1-840022, .5ml tube) on threads.

■ Obtain parts from www.kawpowerepc.com

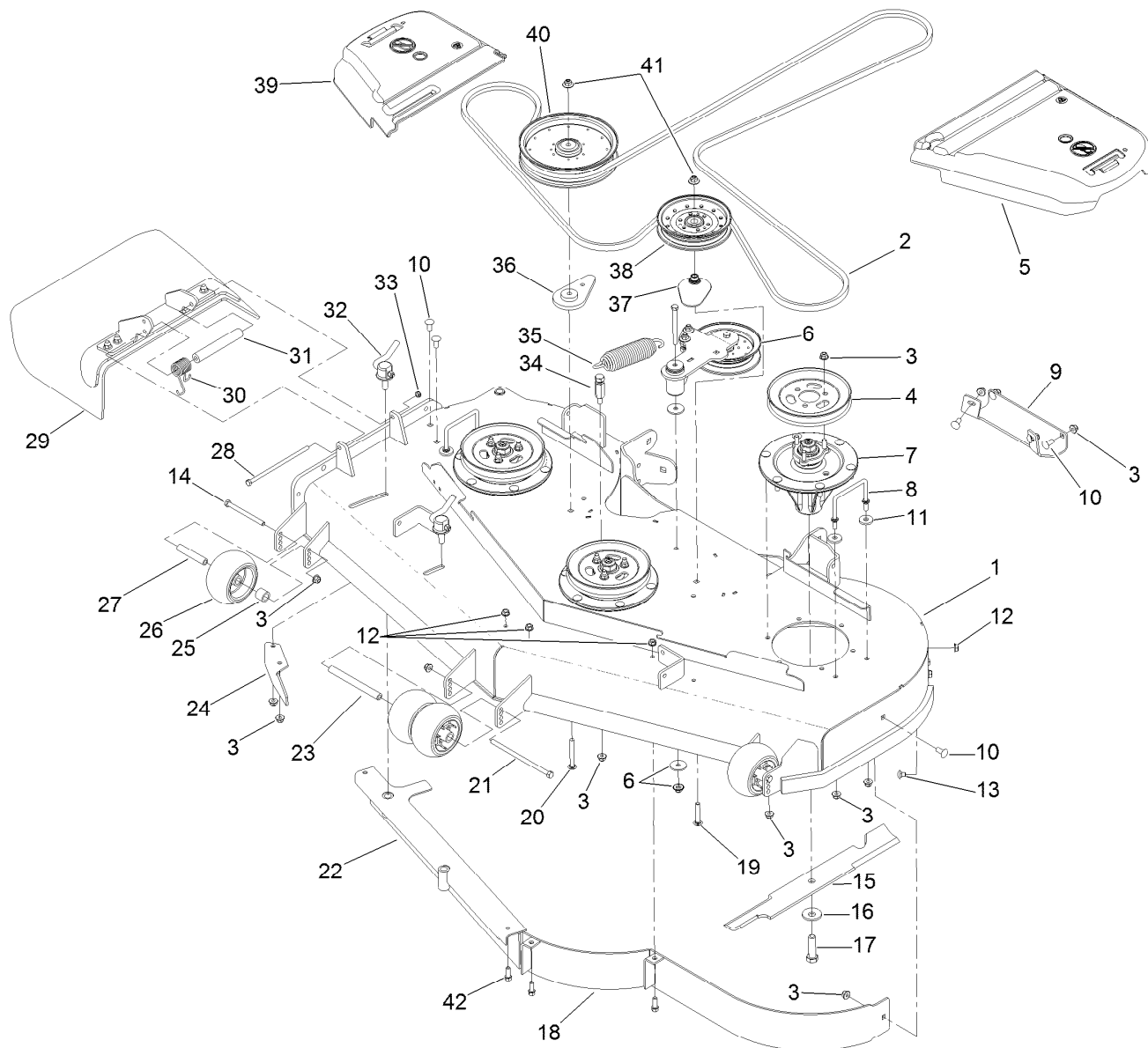


Deck Assembly

Ref.	Part Number	Qty.	Description
1	112-4180	1	Deck Decal ASM
2	114-5858	1	Belt-V
3	104-8301	42	Nut-Flange, NI
4	105-7734	3	Pulley
5	109-6938	1	Cover-Belt, LH
6		1	Idler Arm ASM ●
7	119-8560	3	Spindle ASM
8	109-6982	2	Wireform-Cover
9	105-8792-01	1	Plate-Skid
10	3231-27	7	Screw-CARR
11	1-373034	4	Washer
12	3290-357	6	Nut-HHF, Whiz
13	108-5387	3	Screw-CARR
14	323-23	2	Screw-HH
15	105-7718-03	3	Blade-Hi Flow
16	103-0865	3	Washer-Blade Bolt, Heavy
17	51-4060	3	Screw-Blade
18	114-5842-01	1	Baffle ASM

Ref.	Part Number	Qty.	Description
19	3231-40	1	Bolt-CARR
20	3231-42	1	Screw-CARR
21	108-5388	1	Screw-HH
22	105-7669-01	1	Baffle ASM
23	98-5967	1	Spacer-Wheel
24	106-3216-01	1	Baffle-Discharge
25	98-7913	2	Tube-Spacer
26	1-603299	4	Roller-Scalp, Anti
27	98-7912	2	Tube-Spanner
28	322-50	1	Screw-HH
29	108-2792	1	Rubber Deflector ASM
30	108-4052	1	Spring-Torsion
31	105-4622	1	Spacer
32	107-1664	2	Lever ASM
33	3296-47	1	Nut-Lock, NI
34	114-5867	1	Anchor-Spring, Tall
35	116-0133	1	Extension-Spring
36	109-9416	1	Spacer-Idler

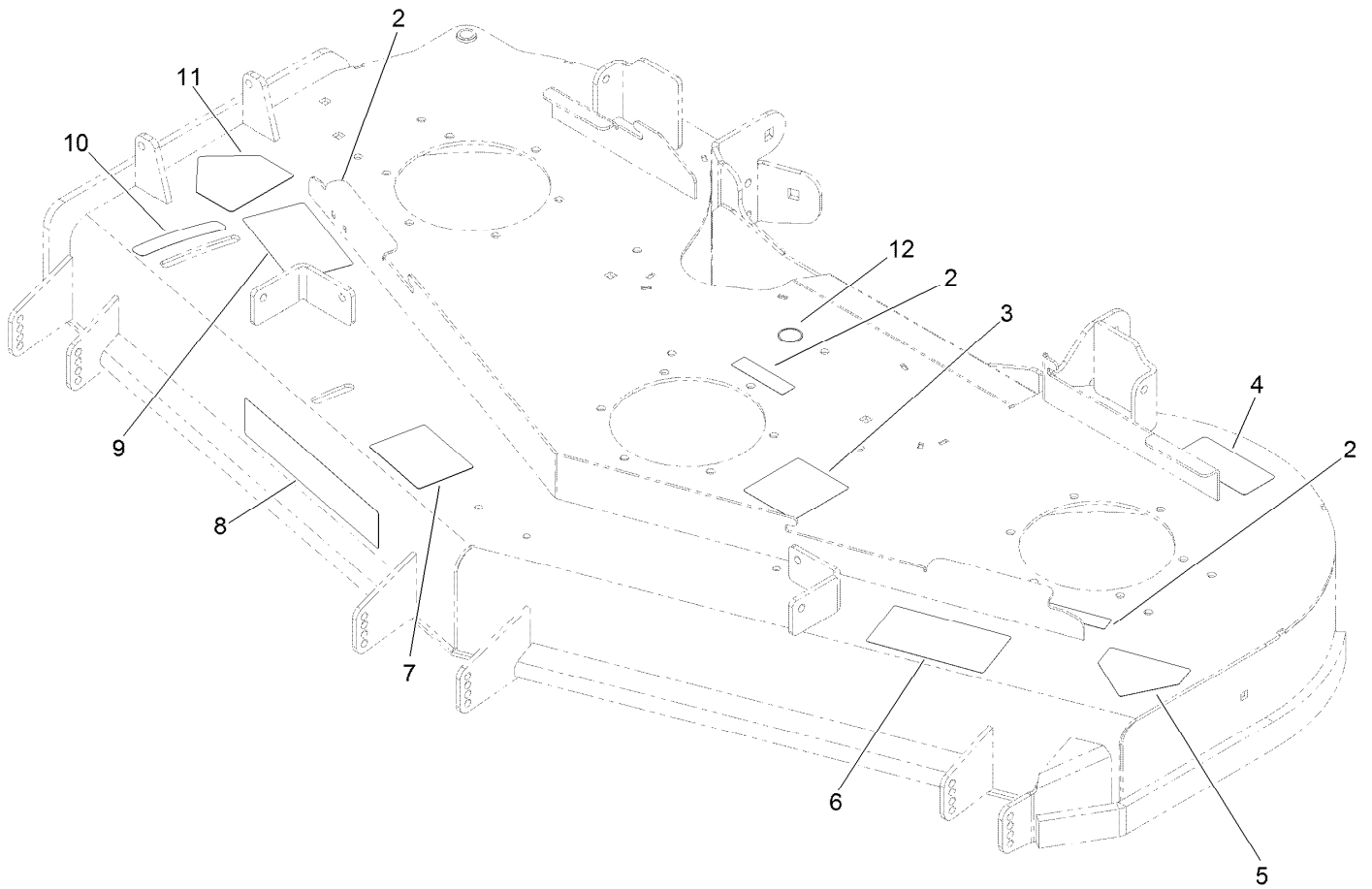
● Not serviced separately



Deck Assembly (continued)

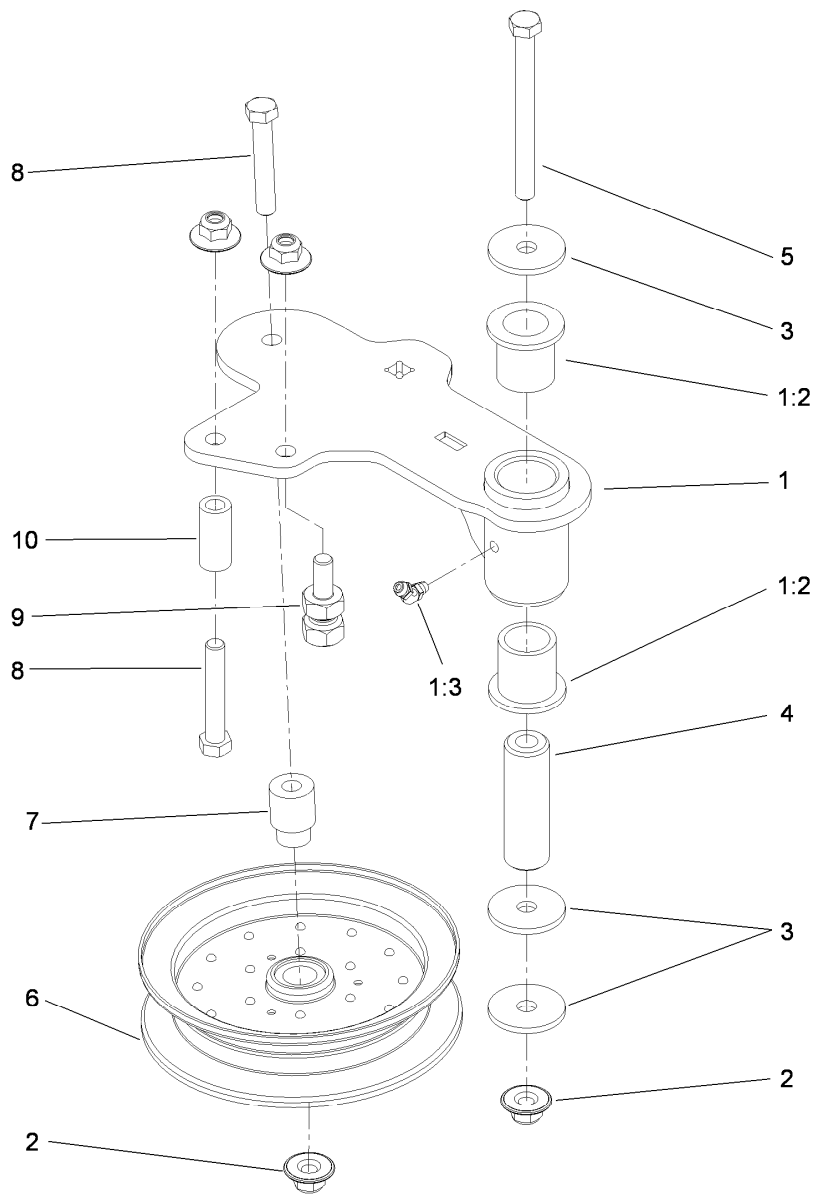
Ref.	Part Number	Qty.	Description	Ref.	Part Number	Qty.	Description
37	109-2872	1	Spacer-Pulley	40	109-8590	1	Pulley-Idler
38	116-4670	1	Pulley-Idler, Flat	41	109-6658	2	Nut-Flange, NI
39	116-0094	1	Cover-Belt, RH	42	92-1624	3	Screw-HWH

● Not serviced separately



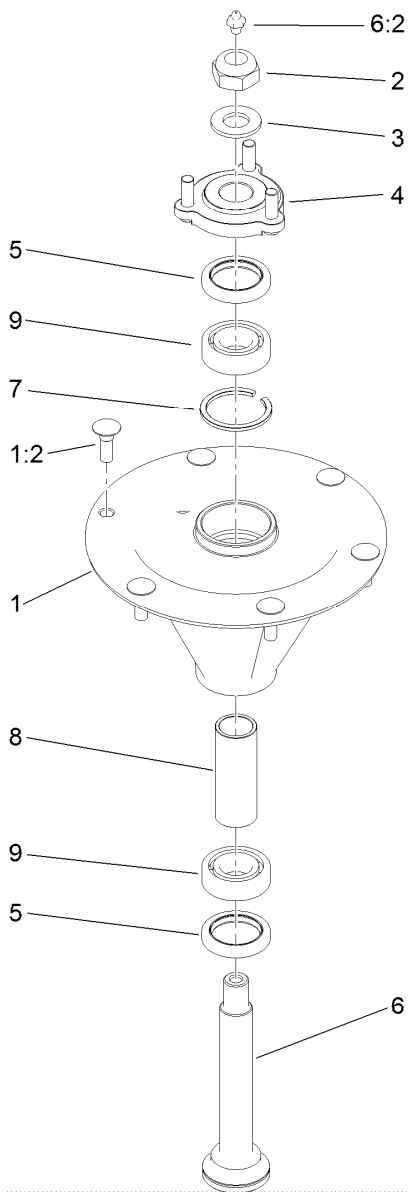
Deck Decal Assembly No. 112-4180

<i>Ref.</i>	<i>Part Number</i>	<i>Qty.</i>	<i>Description</i>
2	98-5954	3	Decal-Cover, Missing
3	115-7445	1	Decal-Routing, Deck Belt
4	68-8340	1	Decal-Torque
5	1-403005	1	Decal-Danger
6	66-1340	1	Decal-Danger, Thrown Object
7	105-7798	1	Decal-Scalp, Anti
8	107-1619	1	Decal
9	110-2068	1	Decal-Adjustment, Baffle
10	110-2067	1	Decal-Setting, Baffle
11	54-9220	1	Decal-Danger
12	58-6520	1	Decal-Grease



Idler Assembly

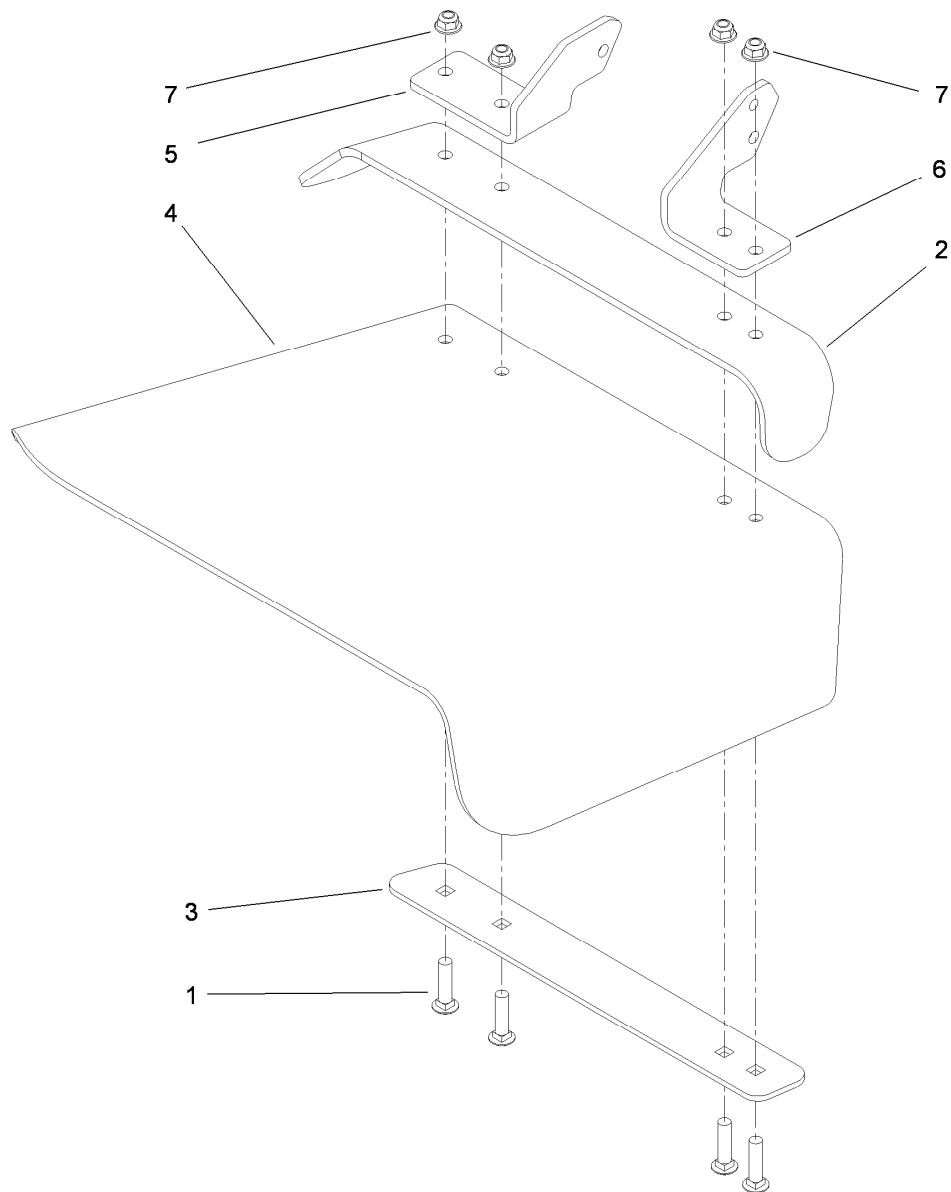
Ref.	Part Number	Qty.	Description
1	114-5870	1	Idler Arm ASM
1:2	1-303514	2	Bearing-Flanged
1:3	1481	1	Fitting-Grease
2	109-6658	4	Nut-Flange, NI
3	1-213069	3	Washer
4	114-5848	1	Spacer-Plain
5	98-5961	1	Screw-HH
6	116-4668	1	Idler-Pulley, Flanged
7	112-4212	1	Mount-Pulley
8	323-11	2	Screw-HH
9	114-5866	1	Anchor-Spring, Short
10	104-0151	1	Spacer



Spindle Assembly No. 119-8560

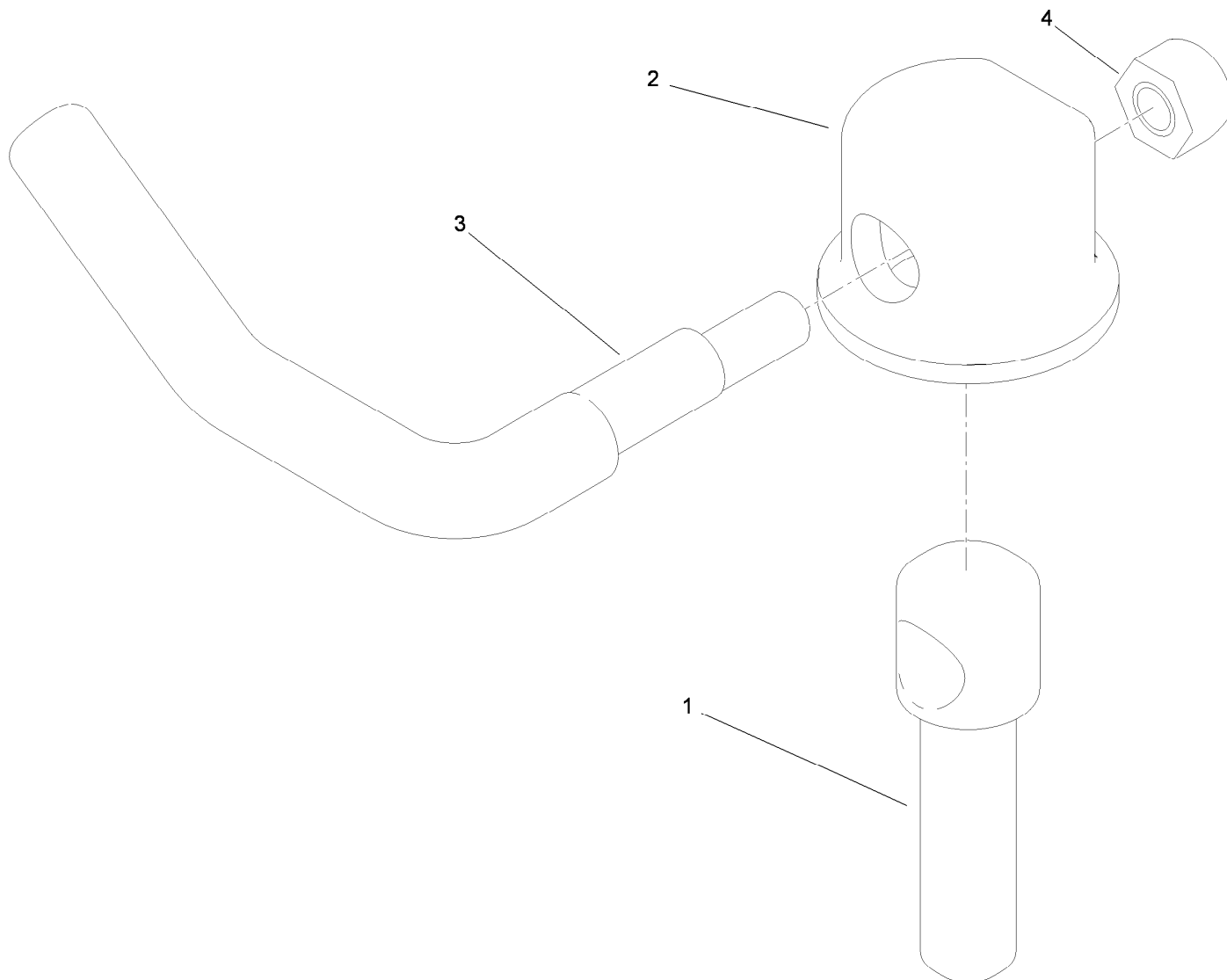
Ref.	Part Number	Qty.	Description
1		1	Spindle Housing And Studs ASM ●
1:2	114-8195	6	Bolt-Ribbed Neck
2	3296-67	1	Nut-Lock, NI
3	92-5836	1	Washer
4	117-6172	1	Spindle Hub ASM
5	253-133	2	Seal-Oil
6	119-8527	1	Spindle Shaft And Zerk ASM
6:2	302-2	1	Fitting-Grease
7	119-8532	1	Snap Ring
8	117-6184	1	Spacer
9	119-8558	2	Bearing-Noseal

● Not serviced separately



Rubber Deflector Assembly No. 108-2792

<i>Ref.</i>	<i>Part Number</i>	<i>Qty.</i>	<i>Description</i>
1	3231-4	4	Screw-CARR
2	106-3246-01	1	Deflector
3	106-3248-03	1	Strap-Discharge
4	108-5029	1	Deflector-Rubber
5	108-4059-01	1	Plate-Hinge, Rear
6	106-3253-01	1	Plate-Hinge, Front
7	104-8301	4	Nut-Flange, NI



Lever Assembly No. 107-1664

<i>Ref.</i>	<i>Part Number</i>	<i>Qty.</i>	<i>Description</i>
1	106-3239	1	Screw-Lock
2	107-1644	1	Cap-Lock
3	106-3241	1	Lever-Lock
4	3296-29	1	Nut-Lock, NI

Attachments and Accessories

For 74975 Z Master Riding Mower with 60in TURBO FORCE Side Discharge Mower

Product Name	Model/Part
Blade-Mid Flow, 20.5in	105-7715-03
Blade-Lo Flow, 20.5in	105-7716-03
Blade-Hi Flow, 20.5in	105-7718-03
Blade-Recycler, 20.5in	105-7777-03
Blade-Atomic, 20.5in	105-8777-03
6 Pack Blade, 20.5in Hi-Flow	108-1114
6 Pack-Blade, 20.5in Atomic	108-1115
6 Pack Blade, 20.5in Mid-Flow	108-1123
6 Pack-Blade, 20.5in Lo Flow	108-1128
Anti-Scalp Kit (Trim Side)	108-4140
Hitch Kit	109-9487
6 Pack-Blade, 20.5in Recycler	110-0405
Hypr-Oil 500 (quart)	114-4713
Hypr-Oil 500 (gallon)	114-4714
Hypr-Oil 500-5 (5 gallon)	114-4715
Bimini Folding Shade Assembly	115-4510
Recycler Kit	115-7468
Roller Striper Kit	115-7470
Light Kit	116-1154
Operator-Controlled Discharge Chute Kit	117-3600
Deluxe Suspension Seat Kit	117-6174
Z Stand Kit, Z Master G3 Riding Mower with 48in, 52in or 60in Deck	121-4811
Toro Deluxe Rider Cover	490-7319
Spark Arrestor Screen	75-6880
Filter Minder Gauge	99-4664
Trash Holder Kit	TC26

Notes:



Count on it.