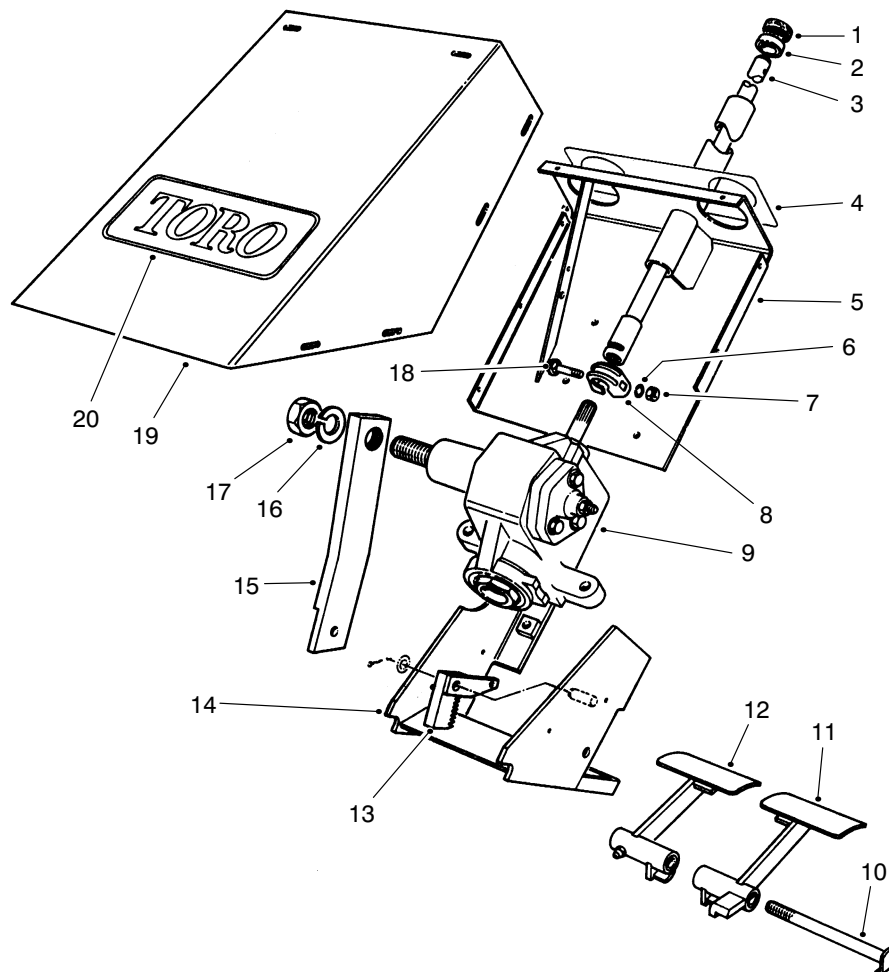


PARTS CATALOG

STEERING GEAR CONVERSION KIT

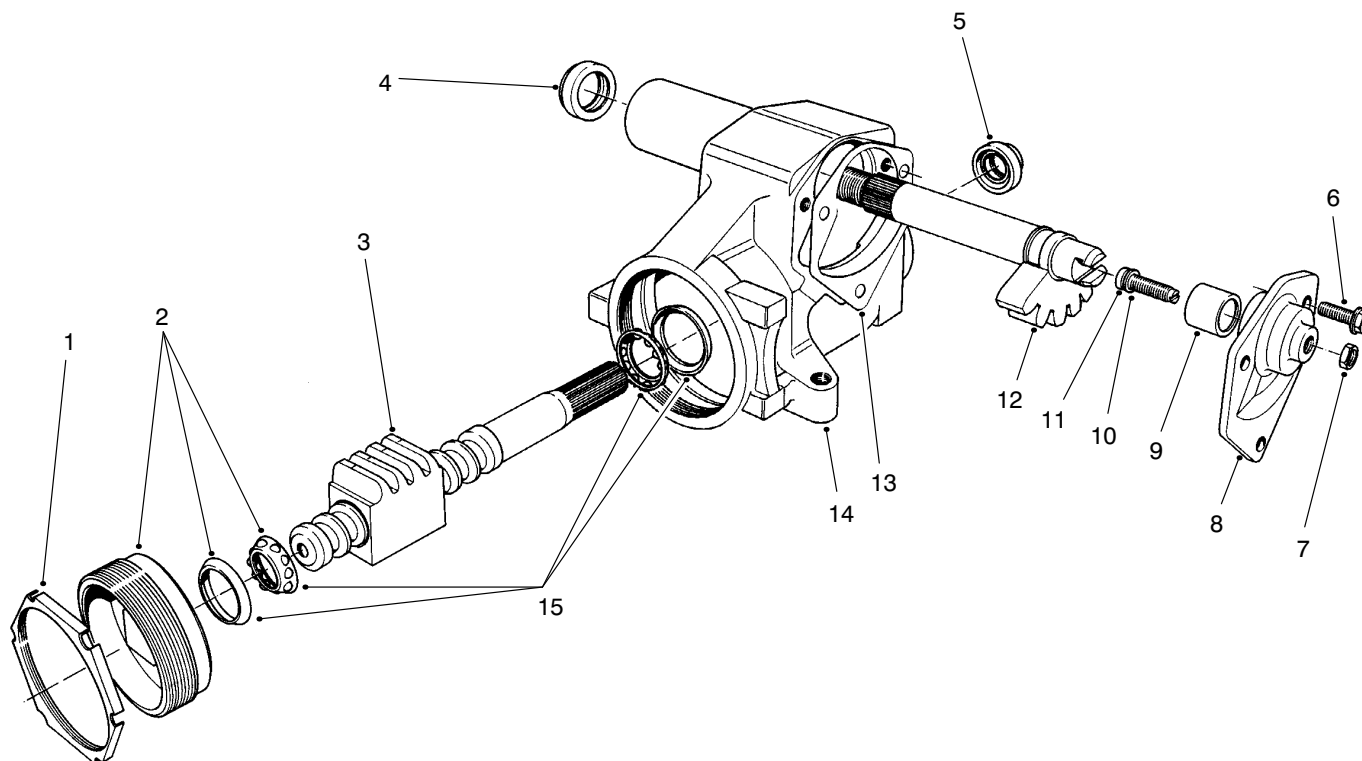
(For Groundsmaster 52 Model 30550 & 30760)



STEERING GEAR INSTALLATION ASSEMBLY

Ref. No.	Part No.	Description	No. Used
1	21-9260	Cover - Dust	1
2	251-275	Bearing - Ball	1
3	41-8840	Shaft - Steering	1
4	41-8910	Decal - Instruction	1
5	42-2580	Post - Steering	1
6	3253-6	Washer - Lock	1
7	3217-8	Nut - Hex.	1
8	41-8830	Clamp - Steering Coupling	1
9	41-8820	Steering Gear Assembly	1
10	42-2540	Pin	1

Ref. No.	Part No.	Description	No. Used
11	41-8810	Pedal - Brake LH	1
12	41-8800	Pedal Brake RH	1
13	42-3220	Rack - Steering	1
14	55-7560	Tower - Steering	1
15	41-8880	Arm - Pitman	1
16	3253-28	Washer - Lock	1
17	3220-8	Nut - Jam	1
18	3232-16	Bolt - Carriage	1
19	41-8900	Cover - Tower	1
20	43-5110	Decal - TORO	1



T-2768

STEERING GEAR ASSEMBLY NO. 41-8820

Ref. No.	Part No.	Description	No. Used
1	5676217	Nut – Adjuster Lock	1
2	5666681	Adjuster Assembly	1
3	7812946	Steering Worm Assembly	1
4	7801626	Seal	1
5	7802160	Seal	1
6	7807009	Screw – Hex. Flange Hd.	3
7	114495	Nut	1
8	7806748	Side Cover Service Kit (Incl. Ref. #6, 9, 11 & 13)	1

Ref. No.	Part No.	Description	No. Used
9		Bushing	1
10	605142	Shim Kit	1
11	7802482	Adjuster	1
12	7812834	Gear – Pitman Shaft	1
13	5666734	Gasket	1
14	5679292	Housing – Steering Gear	1
15	5666693	Worm Thrust Bearing Assy.	1

Note: Obtain parts from your local GMC/Chevrolet Dealer.