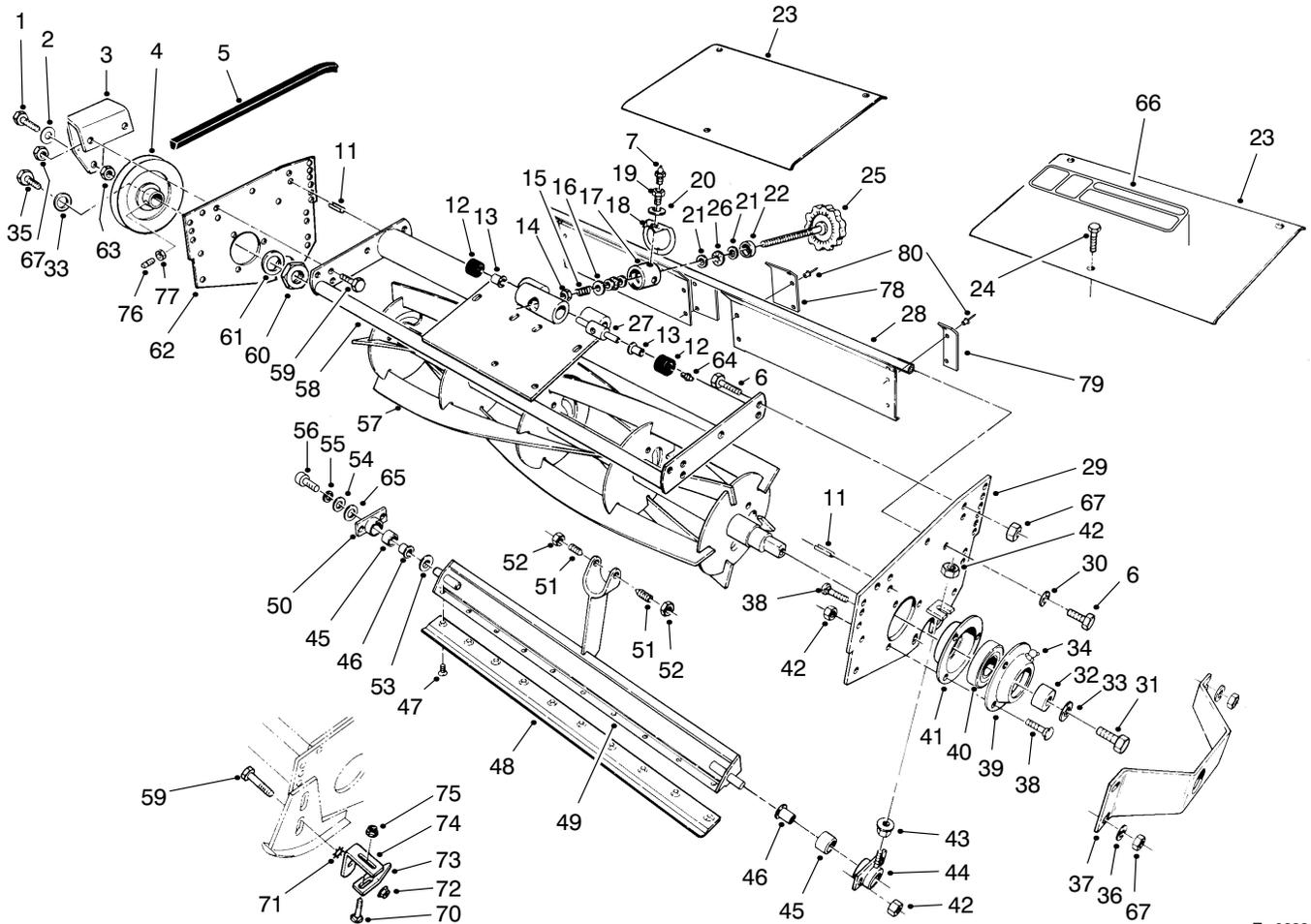




MODEL NO. 03434-60001 & UP
 MODEL NO. 03435-60001 & UP
 MODEL NO. 03436-60001 & UP

**PARTS
 CATALOG**

FIXED SUSPENSION CUTTING UNITS
 For Reelmaster 216G & 216D Traction Units



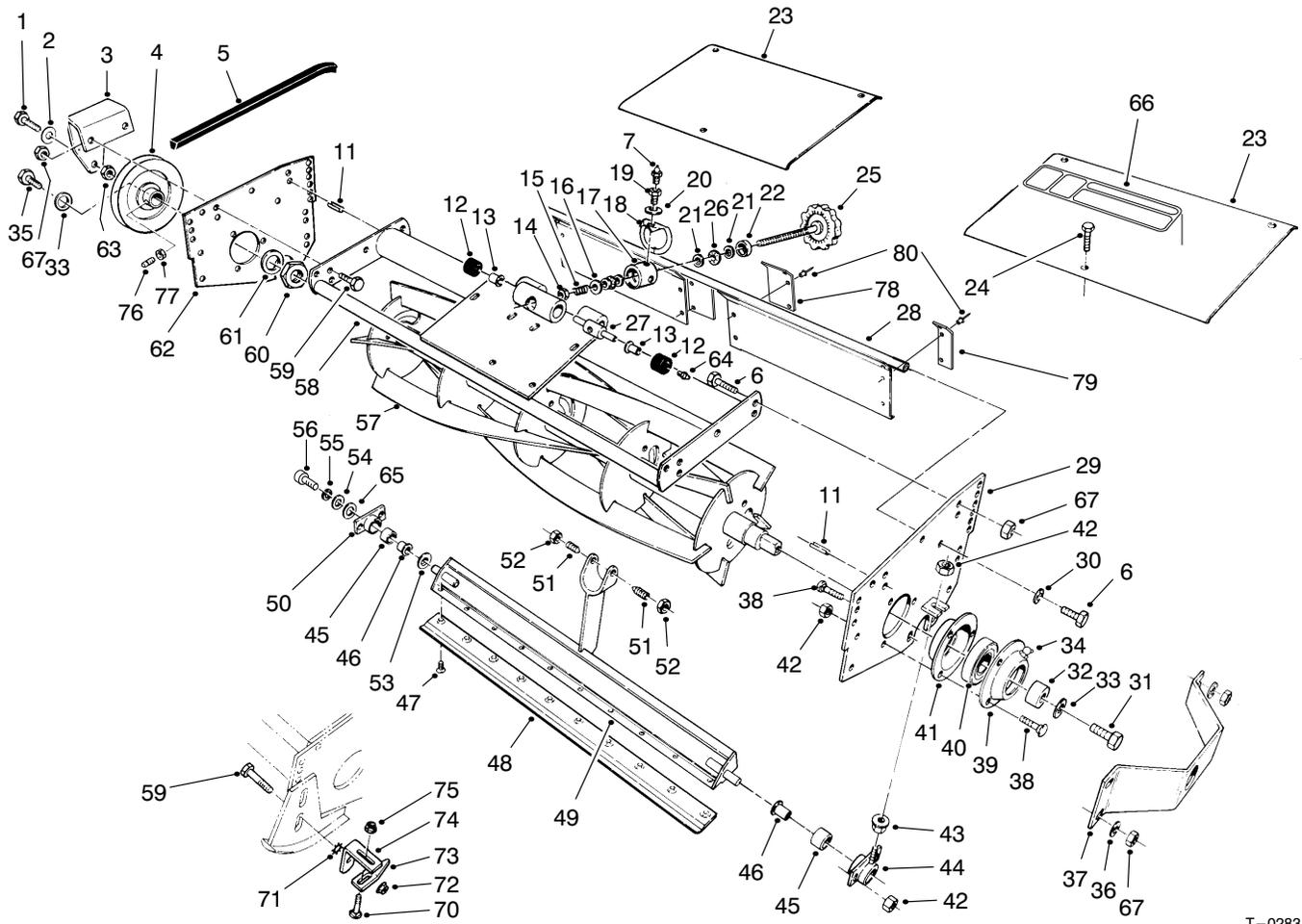
T-0283-2

CUTTING UNIT ASM. (Model No. 03434 Shown)

Ref. No.	Part No.	Description	No. Used
1	323-7	Screw-HH (Use 2 capscrews on Model No. 03435)	1
2	3256-26	Washer-Flat (Use 2 washers on Model No. 03435)	1
3	61-0900	Bracket-Tensioner (Use 2 brackets on Model No. 03435)	1
4	80-4280	Pulley-Reel, 5 Blade	1
5	61-3380	V-Belt	1
6	323-6	Screw-HH	6
7	302-5	Fitting-Grease	1
11	32121-36	Pin-Roll	4
12	62-5510	Asm-Rubber Bushing	2
13	52-2890	Bushing-Flanged Nylon	2
14	3296-62	Nut-Lock	1
15	57-5270	Spring-Compression	1

Ref. No.	Part No.	Description	No. Used
16	29-8870	Washer-Flat	1
17	52-2980	Pivot-Single Point Adjust.	1
18	52-3000	Arm-Spring	1
19	52-2990	Screw-Spring Retainer	1
20	3256-25	Washer-Flat	1
21	257-5	Washer-Thrust	4
22	253-84	Seal	1
23	61-0550	Shield-Top	2
24	32144-10	Screw-HH	6
25	61-1070	Asm-Handle	1
26	257-6	Bearing-Thrust	2
27	57-5260	Pin-Single Point Adjustment	1
28	93-8849	Asm-Rear Grass Guard (Incl. Ref. 78-80)	1
28	93-8817	Asm-Rear Grass Guard (Model No. 03435 only)	1
29	61-0940	Plate-Side	1
30	3253-5	Washer-Lock	2

* Not Illustrated



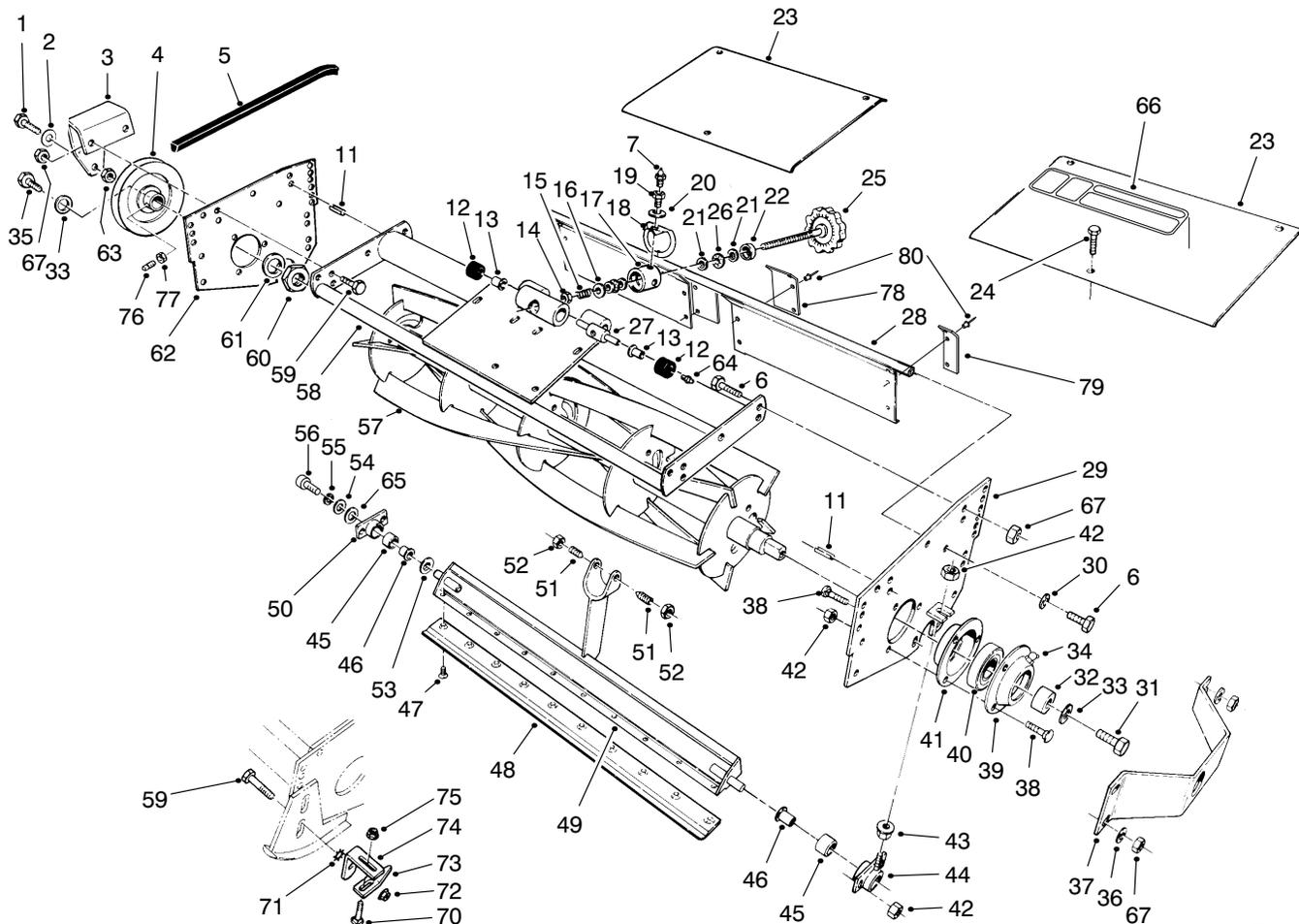
T-0283-2

CUTTING UNIT ASM. (Cont.) (Model No. 03434 Shown)

Ref. No.	Part No.	Description	No. Used
31	3273-34	Screw-Hex. Socket Hd.	1
32	61-0500	Spacer-Bearing	1
33	67-9760	Washer-Flat	2
34	302-11	Fitting-Grease	2
35	3211-4	Screw-HH	1
36	3256-3	Washer-Flat	5
37	61-0610	Guard-Side (Used on Model No. 03434 & 03436 Only)	1
38	3230-20	Bolt-Carriage	10
39	76-2490	Flange-Bearing (Lube) (Incl. Ref. #34)	2
40	251-331	Bearing	2
41	76-2500	Flange-Bearing	2
42	3296-29	Nut-Lock	11
43	3217-6	Nut	1
44	61-0970	Housing-Bedbar Adj.	1
45	56-9510	Asm-Bushing	2
46	56-9520	Bushing-Flanged	2
47	57-4910	Screw-Special	10
48	62-5180	Bedknife-7 In. Reel	1
49	61-1210	Bedbar	1
50	61-1010	Housing-Bedbar	1
51	57-5190	Screw-Adjustment	2
52	3218-18	Nut-Jam	2
53	61-1950	Washer-Bedbar	1
54	3256-56	Washer-Flat	1
55	3253-4	Washer-Lock	1

Ref. No.	Part No.	Description	No. Used
56	322-3	Screw-Hex. Socket Hd.	1
57	12-7079	Asm-Reel 5 Blade L.H. (Model No. 03434)	1
*	12-7059	Asm-Ree 5 Blade Center & R.H. (Model No. 03435 & 03436)	1
58	61-0660	Frame-Reel	1
59	323-7	Screw-HH (Use 5 screws on Model No. 03435)	2
60	67-5840	Nut-Jam	1
61	27-1850	Washer	1
62	61-1320	Plate-Side	1
63	3296-45	Nut-Lock (Use 2 nuts on Model No. 03435)	1
64	302-18	Fitting-Grease	2
65	62-7120	Spacer	1
66	62-5070	Decal-Warning (English)	1
*	93-8064	Decal-Warning (European)	1
67	3296-39	Nut-Lock (Use 14 nuts on Model No. 03435)	9
68	76-2290	Spacer (Use 2 spacers on Model No. 03435)	1

* Not Illustrated



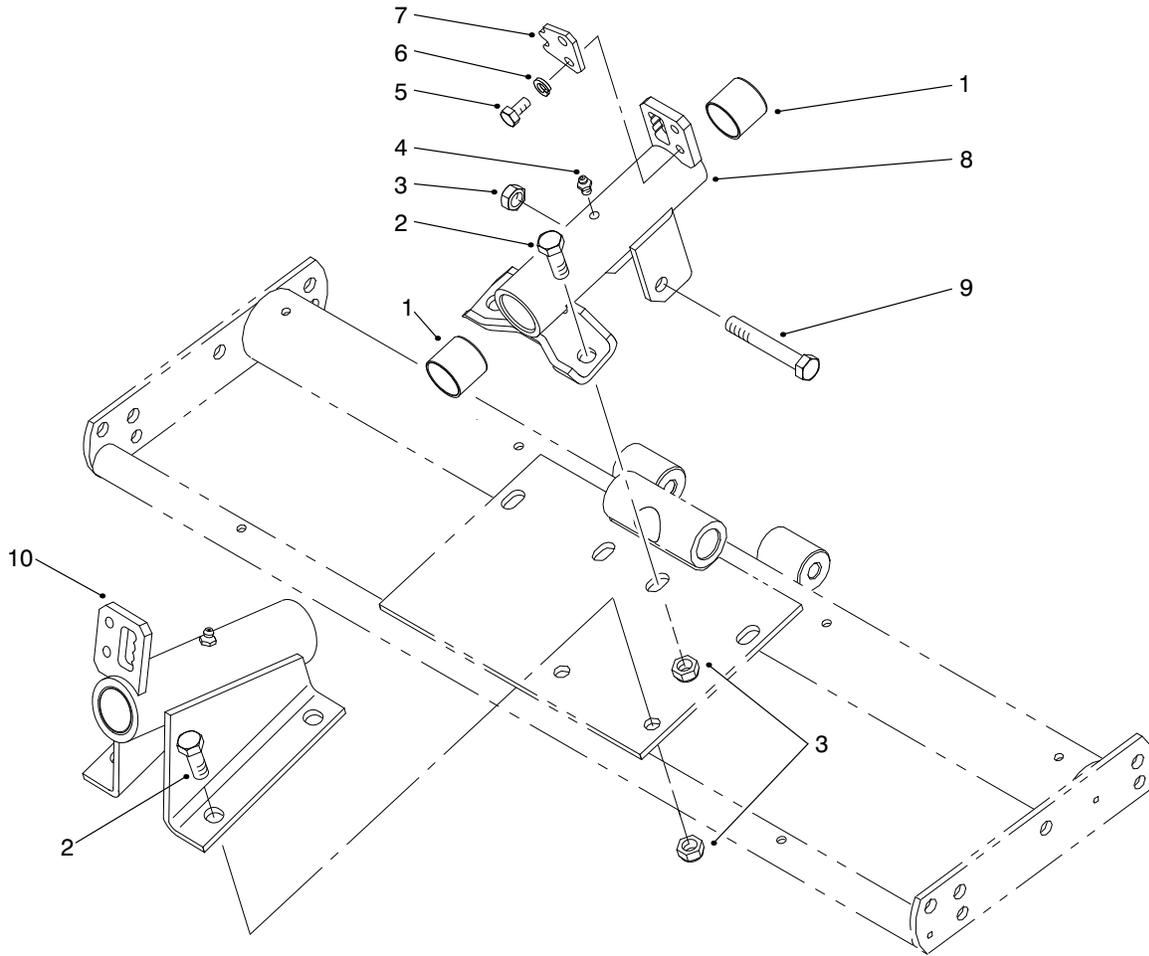
T-0283-2

CUTTING UNIT ASM. (Cont.) (Model No. 03434 Shown)

Ref. No.	Part No.	Description	No. Used
70	3229-11	Bolt-Carriage (Model No. 03435)	1
71	3255-2	Washer-Lock E.T.L.W. (Model No. 03435)	1
72	32128-21	Nut-Flange Lock (Model No. 03435)	1
73	76-2430	Bracket-Debris Cleaner (Model No. 03435)	1
74	76-2440	Support-Debris Cleaner (Model No. 03435)	1

Ref. No.	Part No.	Description	No. Used
75	32128-10	Nut-Flange Lock (Model No. 03435)	1
76	3247-6	Screw-Set, Recessed Hex.	1
77	3218-3	Nut-Jam	1
78	61-3290	Cover-Center	2
79	61-3280	Cover-End	2
80	700382	Rivet-Pop	12
*	13-3649	Kit-Overhaul (Incl. Ref. #12, 13, 22, 26 40 & 45-47)	1

* Not Illustrated



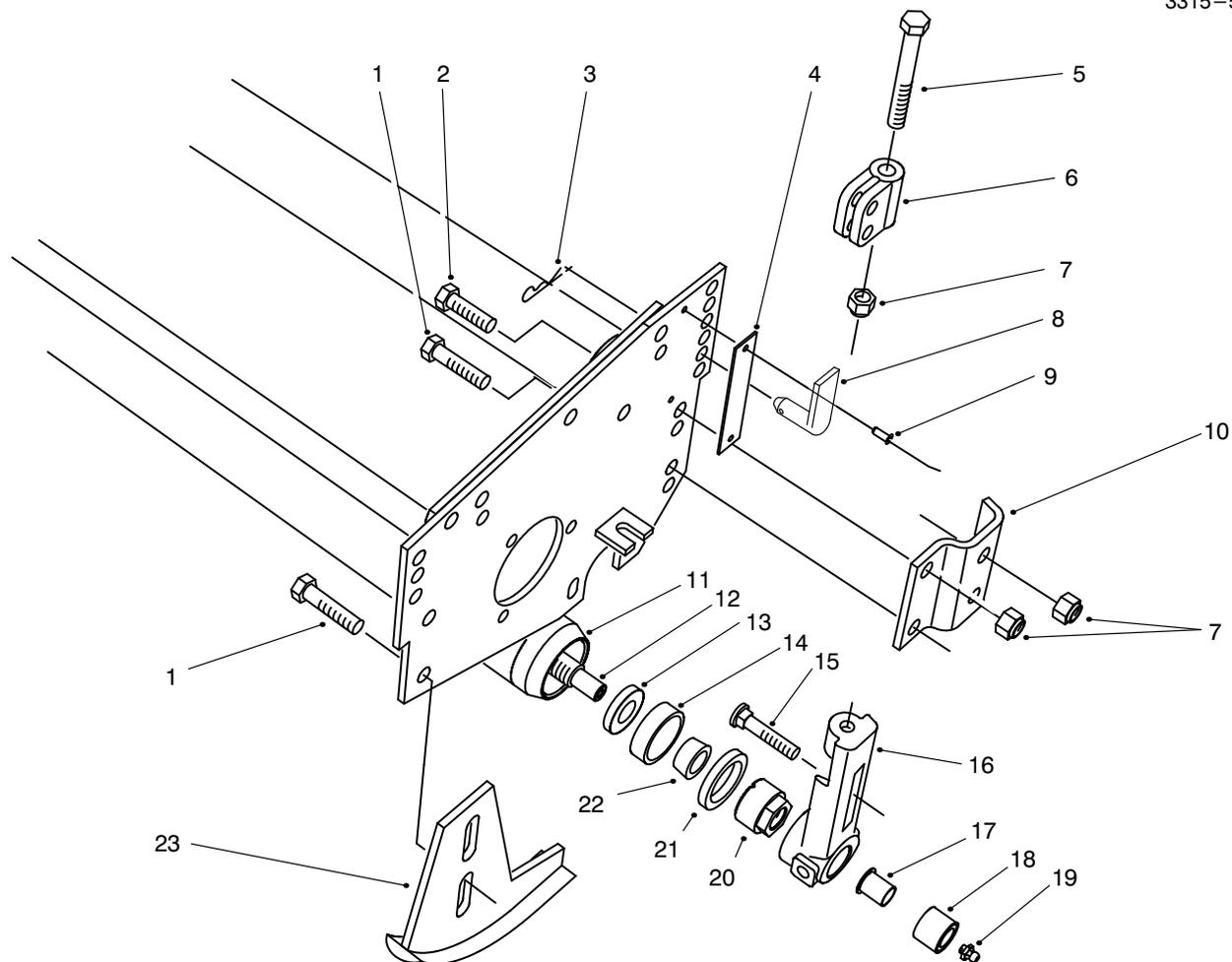
T-2743

FRONT & REAR SUPPORT ASSEMBLY

Ref. No.	Part No.	Description	No. Used
1	3-0348	Bushing	2
2	323-6	Screw-HH (Model No. 03434 & 03436)	2
2	323-6	Screw (Model No. 03435)	4
3	3296-39	Nut-Lock (Model No. 03434 & 03436)	3
3	3296-39	Nut-Lock (Model No. 03435)	4
4	302-5	Fitting-Grease	1
5	321-2	Screw-HH	2
6	3253-3	Washer-Lock	2
7	61-3600	Tab	1

Ref. No.	Part No.	Description	No. Used
8	92-3159	Support-Front LH (Incl. Ref. #1 & 4) (Model No. 03434)	1
*8	92-3160	Support-Front RH (Incl. Ref. #1 & 4) (Model No. 03436)	1
9	323-12	Screw-HH (Model No. 03434 & 03436)	1
10	61-0670	Support-Rear (Incl. Ref. #1 & 4) (Model No. 03435)	1
*	63-5330	Chain-3 Links (Used on Model No. 03435)	1

* Not Illustrated

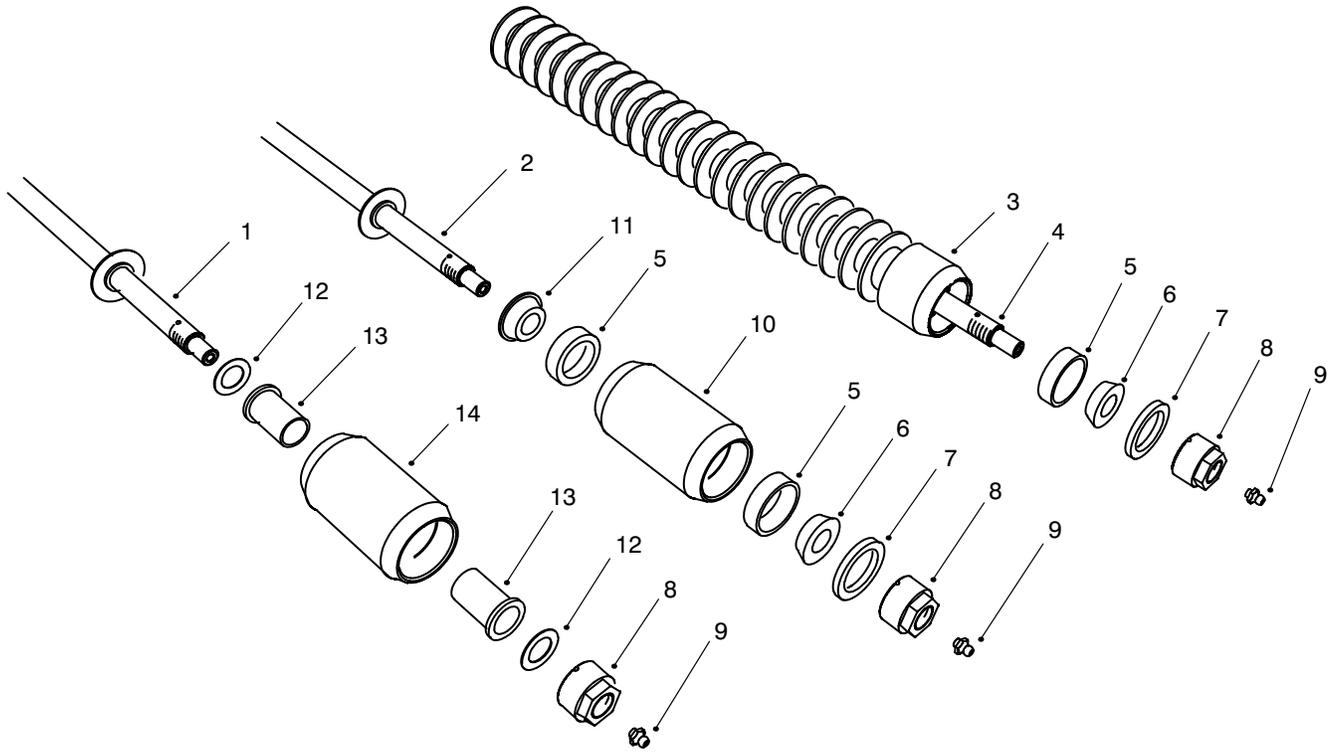


T-0284

SKID & REAR ROLLER ASM. (Model No. 03434 Shown)

Ref. No.	Part No.	Description	No. Used	Ref. No.	Part No.	Description	No. Used
1	323-7	Screw-HH	3	14	254-79	Cup-Bearing	2
2	323-6	Screw-HH	5	15	3231-25	Bolt-Carriage	2
3	3290-467	Cotter-Hairpin	2	16	61-0430	Bracket-Rear	2
4	61-3810	Plate-Height of Cut	2	17	56-9520	Bushing-Flanged	1
5	61-0790	Screw-HH	2	18	56-9510	Asm-Bushing	2
6	61-0420	Support-Height of Cut	2	19	302-5	Fitting-Grease	2
7	3296-39	Nut-Lock	9	20	71-3590	Nut-Adjustment	2
8	71-3690	Pin-Height of Cut	2	21	253-153	Seal-Outer	2
9	3290-55	Rivet-Pop	4	22	254-78	Cone-Bearing	2
10	61-0910	Bracket-Angle	2	23	61-0650	Skid	2
11	61-0380	Cap-Roller	2	*	61-0410	Asm-Roller (Incl. Ref. #11-14,19-22)	1
12	61-0400	Shaft-Roller	1				
13	253-152	Seal-Inner	2				

* Not Illustrated



T-2422

CUTTING UNIT ROLLER OPTIONS

Ref. No.	Part No.	Description	No. Used
1	62-4990	Shaft-Anti-Scalp Roller	1
2	76-2380	Shaft-Sectional Roller	1
3	82-2400	Wiehle Roller	1
4	61-0400	Shaft-Full/Wiehle Roller	1
5	254-79	Cup-Bearing (Outer)	6
6	254-78	Cone-Bearing (Outer)	4
7	253-153	Seal-Outer	4
8	71-3590	Nut-Adjustment	6
9	302-5	Fitting-Grease	6
10	76-2400	Roller-Sectional	2
11	252-112	Cone-Bearing (Inner)	2
12	3-6498	Washer-Thrust	4
13	256-117	Bushing-Flanged	4
14	63-5060	Roller-Anti-Scalp	2
*	62-7410	Asm-Wiehle Roller (Incl. Ref. #2, 4-5 & 7-10)	1

Ref. No.	Part No.	Description	No. Used
*	62-4970	Asm-Sectional Roller (Incl. Ref. #4-5, 7-9, 12, 14 & 18)	1
*	63-5090	Asm-Anti-Scalp Roller (Incl. Ref. #8-9, 11 & 15-17)	1
*	03440	Kit-Full Roller (Incl. 3 No. 61-0410)	1
*	03450	Kit-Wiehle Roller (Incl. 3 No. 92-1846)	1
*	03445	Kit-Sectional Roller (Incl. 3 No. 62-4970)	1
*	03447	Kit-Anti-Scalp Roller (Incl. 3 No. 63-5090)	1
*	03446	Kit-Front Skid (Incl. 3 Assemblies)	1

* Not Illustrated

