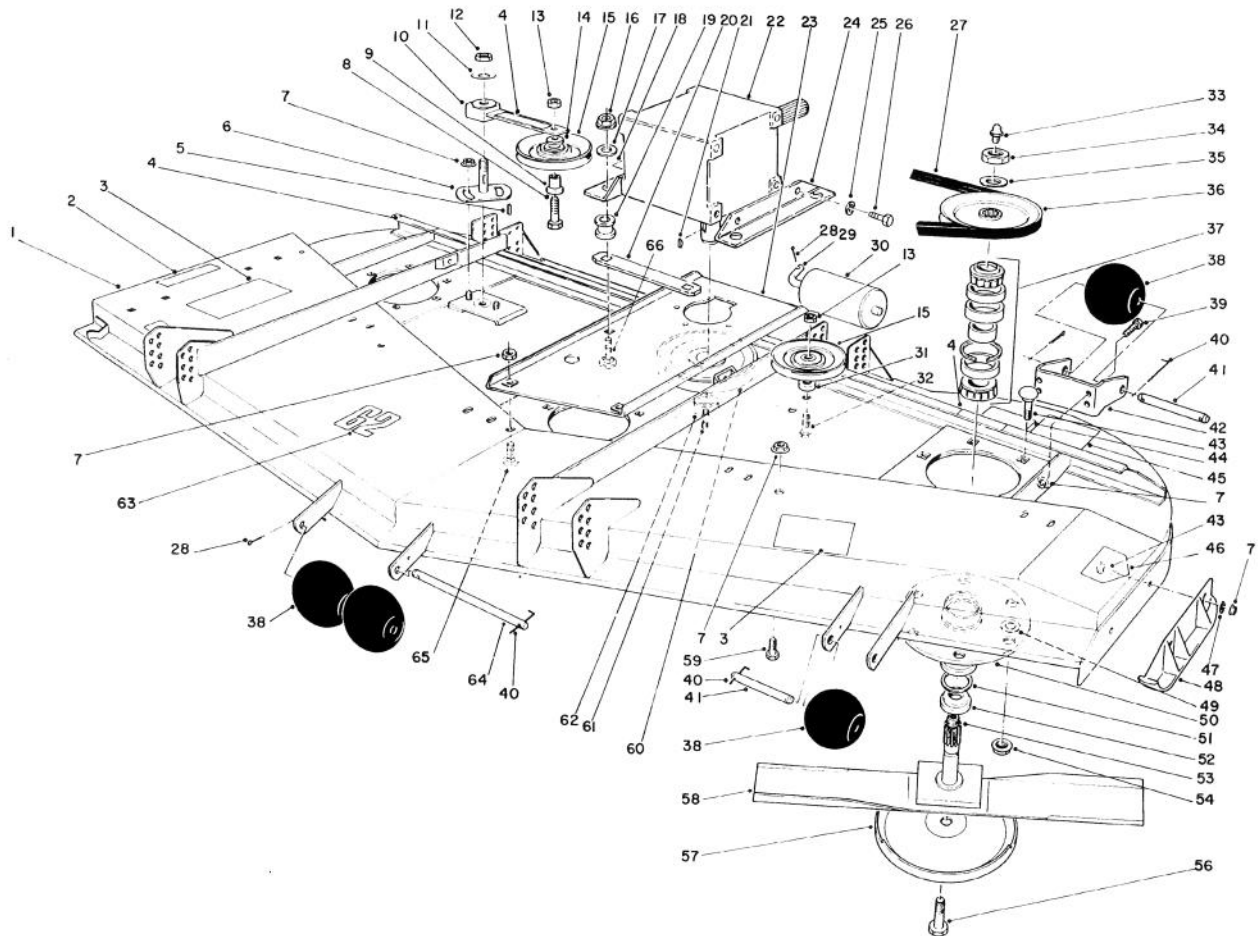


TORO®

MODEL NO. 30564-40001

PARTS CATALOG

62" SIDE DISCHARGE CUTTING UNIT (For Groundmaster® 200 Series)

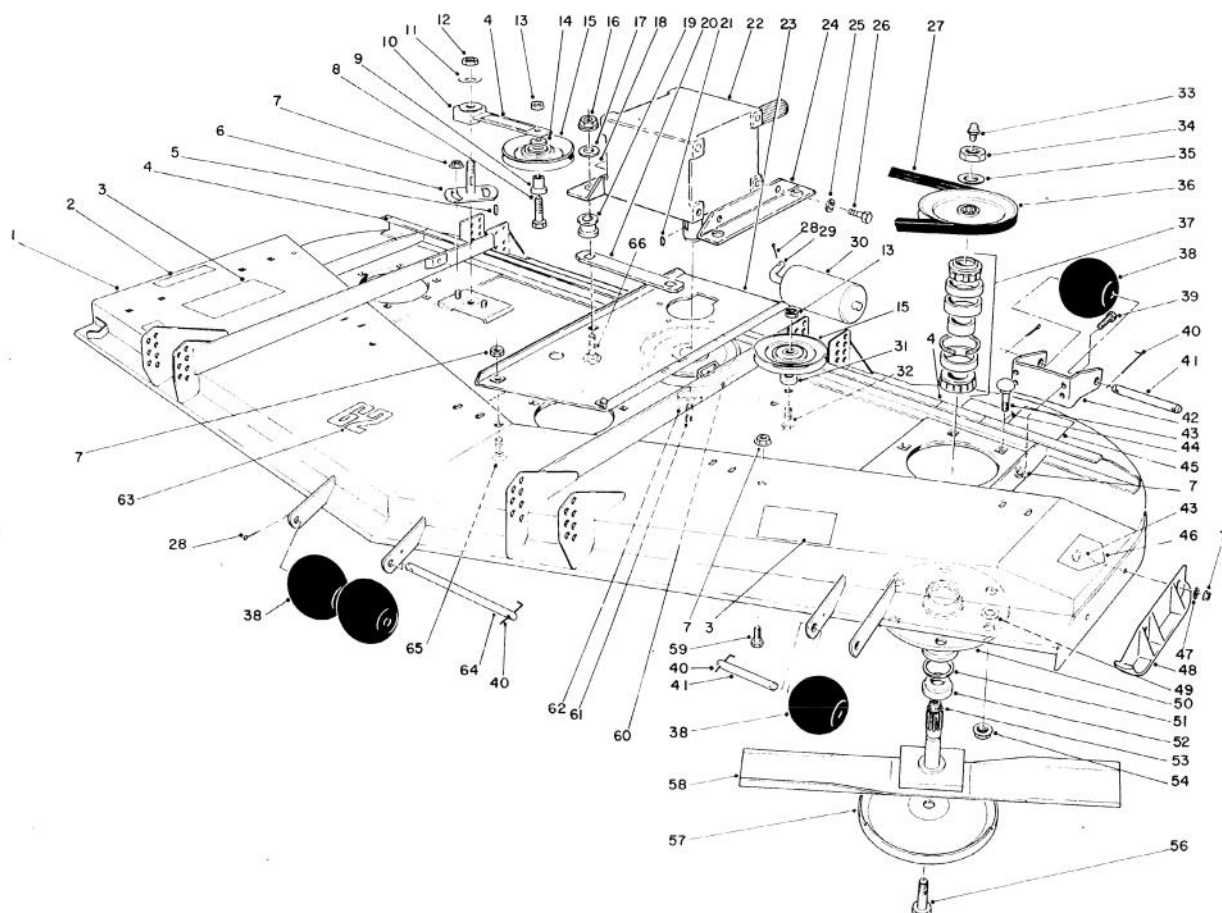


T-0545B

DECK ASSEMBLY

Ref. No.	Part No.	Description	No. Used
1	92-8764	Cutting Deck (Incl. Decals)	1
2	66-6380	Decal - Defector Missing	1
3	66-1340	Decal - Danger	2
4	67-5360	Decal - Shield Missing	3
5	5-1077	Key - Square	1
6	44-6300	Plate - Idler	1
7	3290-357	Nut - Lock	12
8	3211-8	Screw - Cap Hex. Hd.	1
9	65-5950	Bushing - Pulley	2
10	27-8580	Idler Socket/Bushing Assy.	1
11	3256-27	Washer - Flat	1
12	3296-33	Nut - Lock	1
13	3296-5	Nut - Lock	2
14	7-0081	Washer - Special	2
15	65-5940	Pulley - Idler	2

Ref. No.	Part No.	Description	No. Used
16	32153-2	Nut - Flange	4
17	63-8410	Washer	4
18	70-2560	Decal - Lube	1
19	63-9750	Mount	4
20	68-9890	Cover - Gear Box, Front	1
21	3257-5	Key - Woodruff	1
22	68-6810	Gear Box	1
23	72-9310	Base - Gear Box	1
24	68-8560	Assy. - Bracket, Gear Box	2
25	3253-21	Washer - Lock	4
26	323-4	Screw - Cap Hex. Hd.	4
27	44-6260	V-Belt	1
28	3272-11	Pin - Cotter	5
29	40-0340	Shaft - Rear Roller	2
30	36-1740	Roller - Deck	2
31	44-6390	Spacer	1



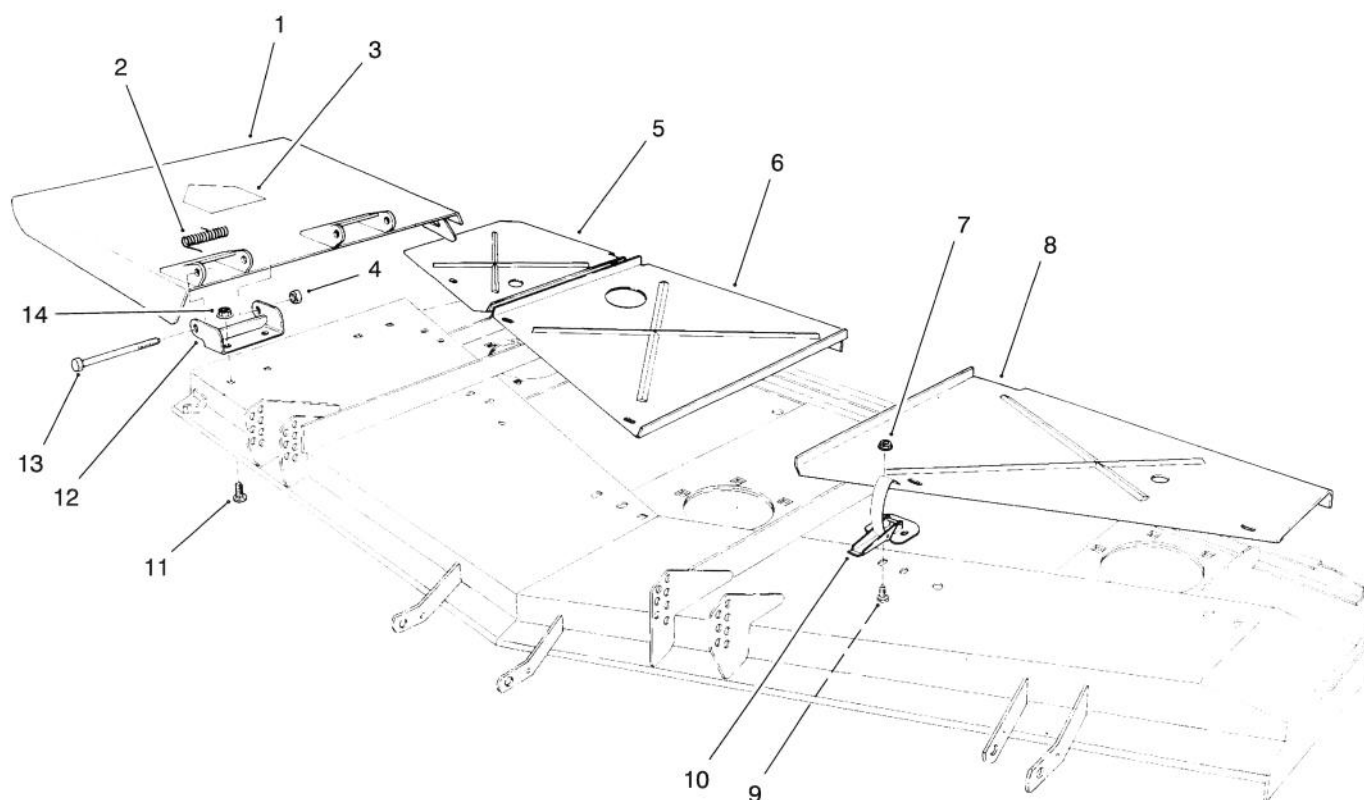
T-0545B

DECK ASSEMBLY (Continued)

Ref. No.	Part No.	Description	No. Used
32	3211-9	Screw - Cap Hex. Hd.	1
33	302-2	Fitting - Grease	3
34	32146-20	Nut - Jam	3
35	7-4150	Washer	3
36	44-6340	Pulley - Hub Spindle	3
37	46-8530	Assembly - Bearing	3
38	29-4820	Roller	4
39	323-6	Screw - Cap Hex. Hd.	2
40	57-0690	Pin - Cotter, Special	3
41	57-0680	Shaft - Short	2
42	57-0580	Bracket - Roller, Left Rear	1
43	3231-22	Bolt - Carriage, Short Neck	20
44	68-8340	Decal - Blade Bolt Torque	1
45	92-8761	Decal - Warning	1
46	43-8480	Decal - Danger	1
47	3290-224	Washer - Pyramidal	4
48	57-0570	Skid - L.H.	1
49	3256-24	Washer - Flat	18
50	61-4160	Housing - Spindle	3

Ref. No.	Part No.	Description	No. Used
51	253-139	Seal	6
52	27-0950	Spacer	3
53	27-0920	Spindle - Shaft	3
54	32128-21	Nut - Flange	18
56	92-5816	Screw - Cap, Blade	3
57	72-9361	Cup - Anti-Scalp	3
58	44-6250	Blade	3
59	323-4	Screw - Cap Hex. Hd.	2
60	63-9900	Pulley - Gear Box	1
61	3245-9	Screw - Set, Socket Hd.	2
62	27-6140	Bushing - Taper Lock (Incl. Ref. #61)	1
63	66-1630	Decal - 62	1
64	40-6400	Shaft - Long	1
65	3231-27	Bolt - Carriage	4
66	3231-26	Bolt - Carriage	4
*	44-6370	Spindle Assembly (Incl. Ref. #33-37 & 50-53)	3

*Not Illustrated

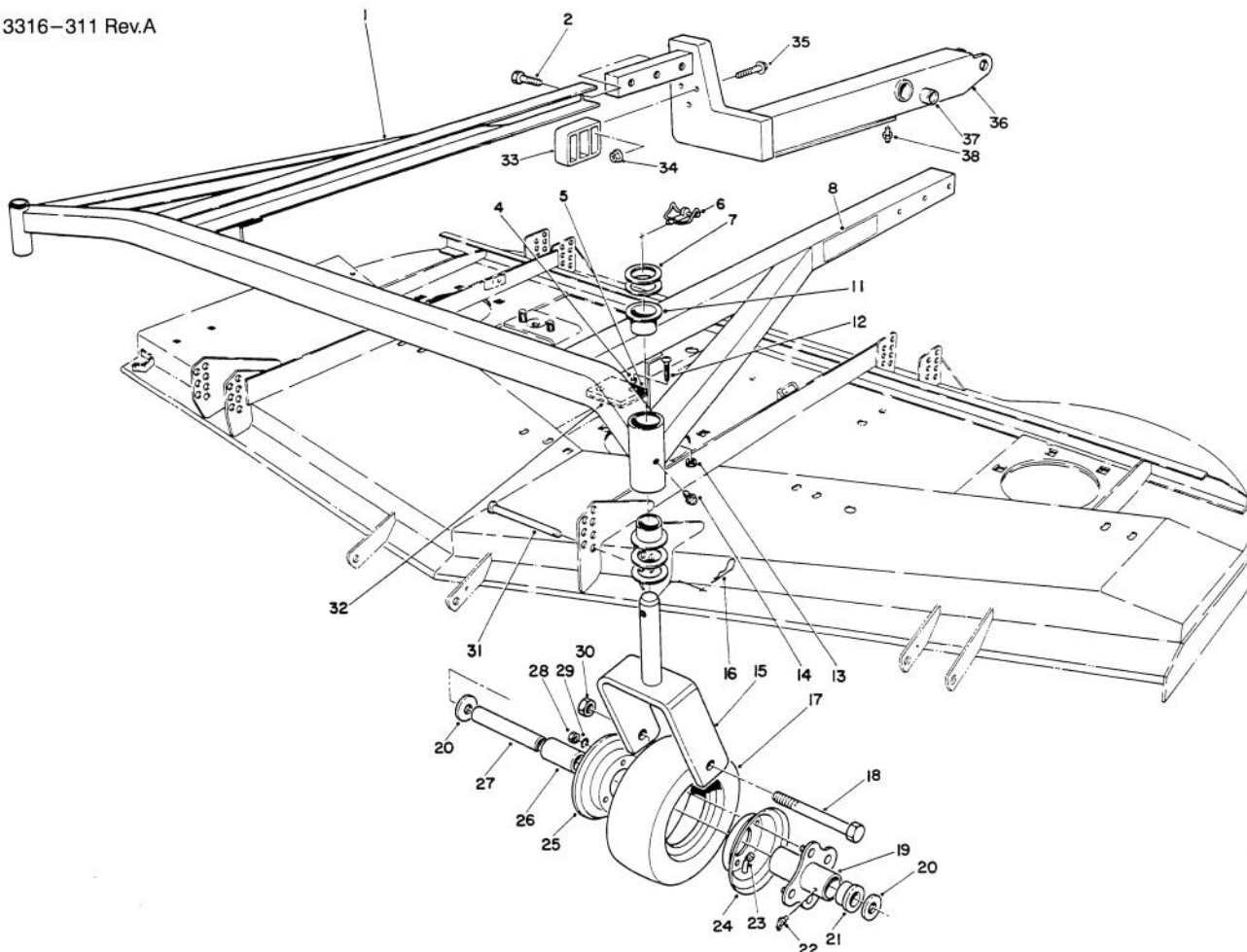


T-0560

COVER & DEFLECTOR ASSEMBLY

Ref. No.	Part No.	Description	No. Used
1	14-0909	Deflector (Incl. Ref. #3)	1
2	51-1550	Spring	2
3	54-9220	Decal - Danger	1
4	32153-5	Nut - Lock	2
5	63-9830	Cover - Deck R.H.	1
6	72-9320	Cover - Deck Center	1
7	32128-17	Nut - Flange	10

Ref. No.	Part No.	Description	No. Used
8	44-6290	Cover - Deck L.H.	1
9	3290-321	Screw - Hex. Slotted Hd.	10
10	249-21	Latch - Draw	5
11	3231-27	Bolt - Carriage	4
12	51-1530	Bracket - Hinge	2
13	325-17	Screw - Cap Hex. Hd.	2
14	3290-357	Nut - Lock	4

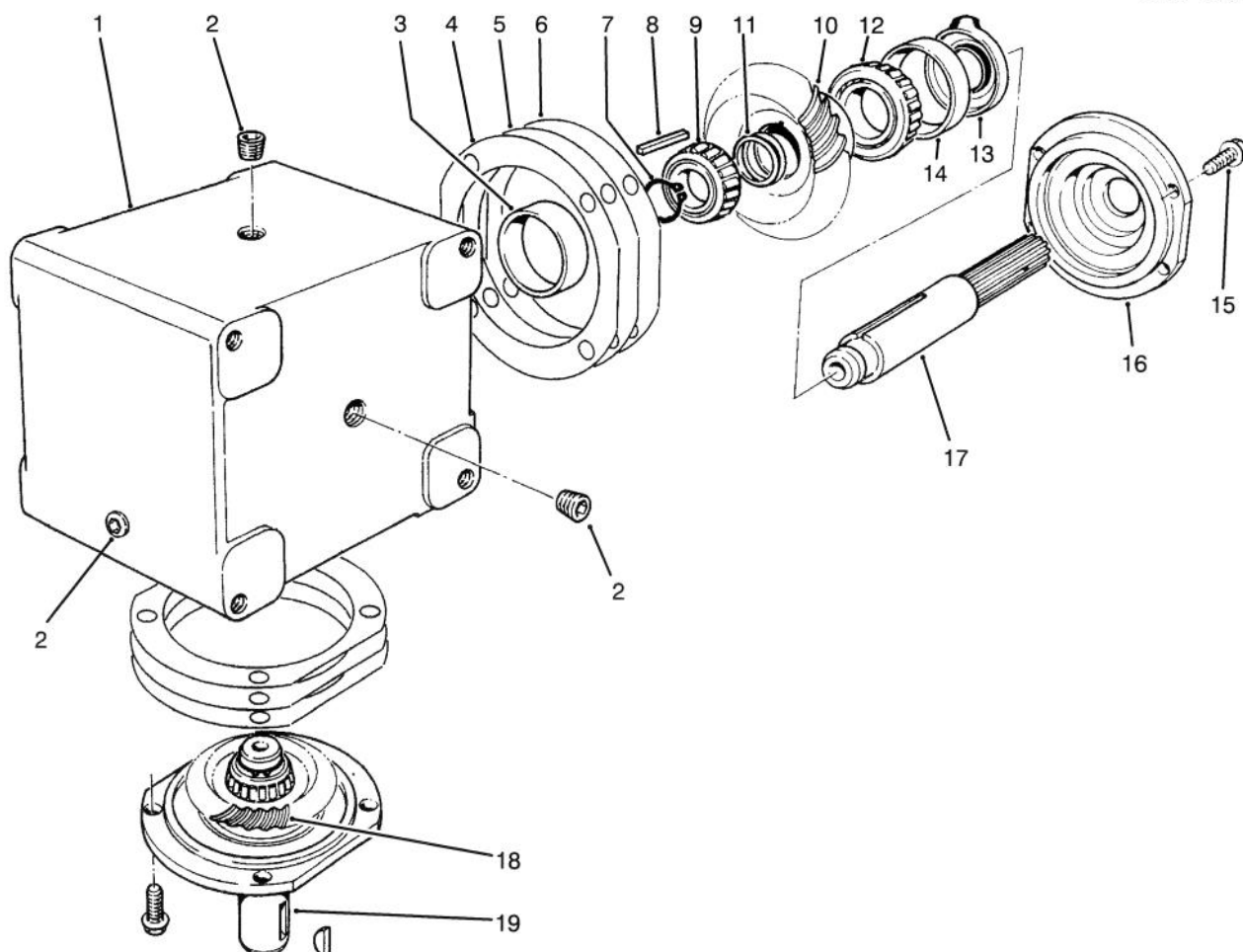


T-1251A

CARRIER FRAME ASSEMBLY

Ref. No.	Part No.	Description	No. Used	Ref. No.	Part No.	Description	No. Used
1	83-4560	Frame (Incl. Ref. #9 & 10)	1	24	68-8920	Wheel Half - Female	2
2	325-32	Screw - Cap Hex. Hd.	6	25	68-8930	Wheel Half - Male	2
4	40-9520	Spacer - Split	4	26	62-5570	Bearing - Roller	2
5	40-0330	Cushion - Rubber	2	27	68-8980	Bushing - Spanner	2
6	283-71	Pin - Lynch	2	28	3219-2	Nut - Hex.	8
7	3-6781	Washer - Thrust	8	29	3253-4	Washer - Lock	8
8	68-8360	Decal - H.O.C.	1	30	32153-5	Nut - Lock	2
11	94-1291	Bushing - Special	4	31	283-55	Pin - Clevis	4
12	32122-28	Screw - Mach. Truss Hd.	4	32	42-6200	Shim - Cushion	3
13	3296-2	Nut - Lock	4	33	83-4520	Cradle - Rear	2
14	302-5	Fitting - Grease	2	34	32128-40	Nut - Flange	6
15	68-8900	Fork - Castor, Front	2	35	3234-19	Screw - Flange Hd.	6
16	3290-355	Pin - Hair, Cotter	4	36	76-3080	Assembly - Lift Arm, R.H. (Incl. Ref. #37-38)	1
17	68-8960	Tire	2	*	76-3090	Assembly - Lift. Arm, L.H. (Incl. Ref. #37-38)	1
18	325-19	Screw - Cap Hex. Hd.	2	37	92-5648	Bushing	4
19	68-8940	Hub - Center	2	38	302-62	Fitting - Grease	2
20	3256-6	Washer - Flat	4	*	13-3869	Assembly - Caster Wheel (Incl. Ref. #17, 19, 21-26 & 28-29)	2
21	62-5580	Bushing	4				
22	302-61	Fitting - Grease	2				
23	68-8950	Tube - w/Valve	2				

*Not Illustrated

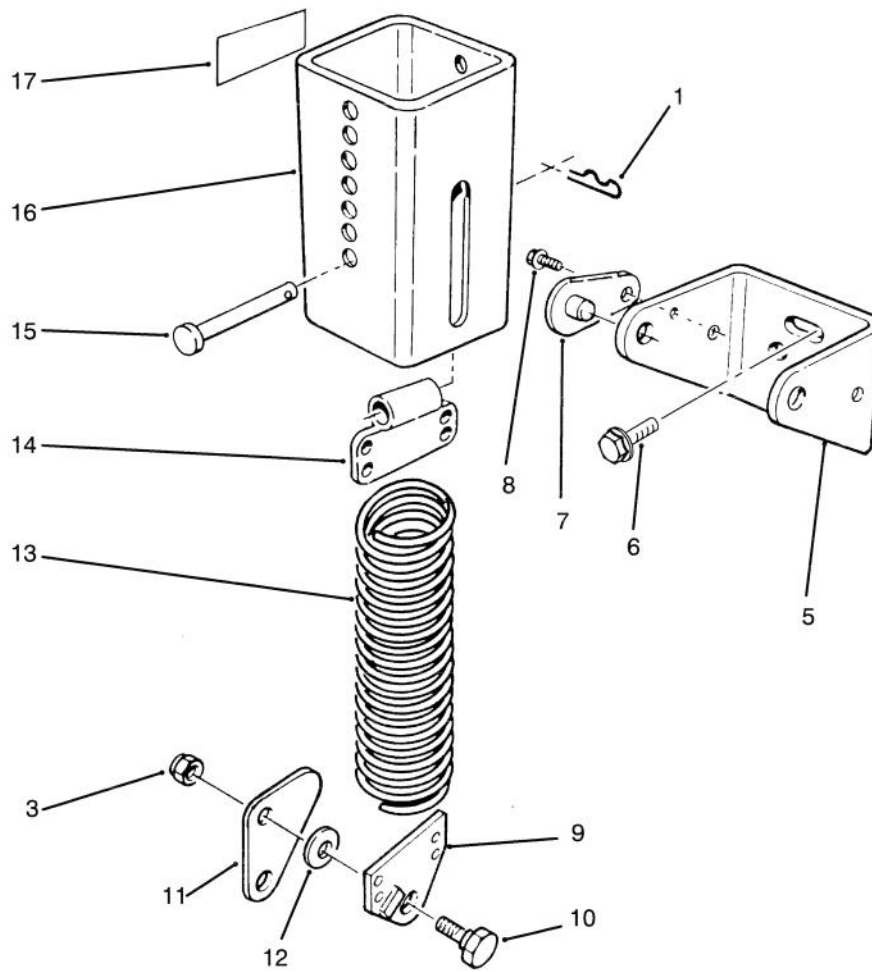


T-0977

GEAR BOX ASSEMBLY NO. 68-6810

Ref. No.	Part No.	Description	No. Used
1	68-7030	Housing	1
2	62-3490	Plug - Pipe (Solid)	4
3	62-3360	Cup - Bearing	2
4	62-3420	Gasket (.015 in.)	A/R
5	62-3430	Gasket (.005 in.)	A/R
6	62-3440	Gasket (.003 in.)	A/R
7	68-7070	Ring - Retaining	2
8	62-3380	Key	2
9	62-3370	Cone - Bearing	2
10	68-7080	Gear	1

Ref. No.	Part No.	Description	No. Used
11	72-9370	Shim (.020 in.)	4
12	62-3330	Cone - Gear	1
13	62-3400	Seal	2
14	62-3340	Cup - Bearing	2
15	62-3310	Screw - Cap	8
16	62-3410	Cap	2
17	68-7040	Shaft	1
18	68-7060	Gear	1
19	68-7050	Shaft	1



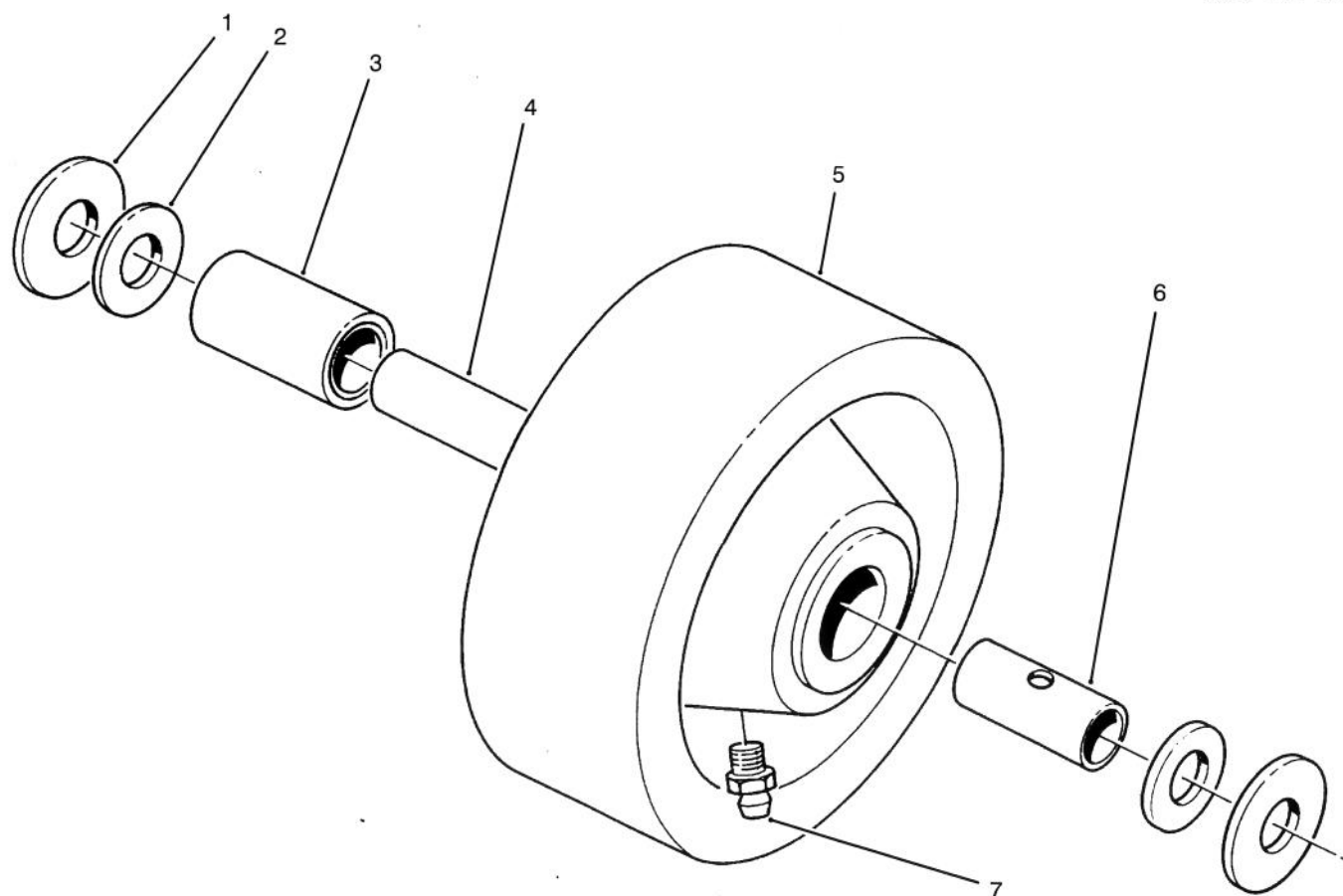
T-1217

COUNTER BALANCE

Ref. No.	Part No.	Description	No. Used	Ref. No.	Part No.	Description	No. Used
1	3290-355	Pin - Hair Cotter	1	12	3256-24	Washer - Flat	2
3	3296-44	Nut - Lock	4	13	66-8390	Spring - Trim Side (Heavy Duty)	1
5	66-8230	Bracket - Mounting	1	*	66-8410	Spring - Discharge Side (Light Duty)	1
6	3234-11	Screw - Flange Hd.	2	14	70-7940	End - Spring	1
7	70-7920	Assembly - Pin, Lock	2	15	283-69	Pin - Clevis	1
8	12-3270	Screw - Self Tapping	2	16	70-7970	Assembly - Cover, Spring	1
9	66-8420	End - Spring	1	17	55-4300	Decal - Caution	2
10	46-3380	Bolt - Shoulder	2				
11	66-8440	Link - Knee	1				

*Not Illustrated

Note: Light duty spring No 66-8410 used on discharge side only without 62" Blower Kit.



T-0633

PHENOLIC WHEEL ASSEMBLY NO. 27-1050 (Optional)

Ref. No.	Part No.	Description	No. Used
1	27-1170	Washer - Thrust	2
2	27-1180	Retainer - Bearing	2
3	27-1210	Bearing - Roller	1
†4	68-8980	Bushing - Spanner	1

Ref. No.	Part No.	Description	No. Used
5	27-1190	Wheel - Caster	1
6	27-1200	Bushing - Spanner	1
7	302-55	Fitting - Grease	1

† Must be ordered separately for use with 1/2" bolt.

TORO PART NUMBER INDEX

Part No.	Description	Pg. Ref. No. No. Qty.	Part No.	Description	Pg. Ref. No. No. Qty.
3-6781	Washer - Thrust	4 7 8	66-8230	Bracket - Mounting	6 5 2
5-1077	Key - Square	1 5 1	66-8390	Spring - Trim Side	6 13 1
7-0081	Washer - Special	1 14 2	66-8410	Spring - Discharge Side	6 * 1
7-4150	Washer	2 35 3	66-8420	End - Spring	6 9 2
12-3270	Screw - Self Tapping	6 8 4	66-8440	Link - Knee	6 11 2
13-3869	Assembly - Caster Wheel	4 * 2	67-5360	Decal - Shield Missing	1 4 3
14-0909	Deflector	3 1 1	68-6810	Gear Box	1 22 1
27-0920	Spindle - Shaft	2 53 3	68-7030	Housing	5 1 1
27-0950	Spacer	2 52 3	68-7040	Shaft	5 17 1
27-1170	Washer - Thrust	7 1 2	68-7050	Shaft	5 19 1
27-1180	Retainer - Bearing	7 2 2	68-7060	Gear	5 18 1
27-1190	Wheel - Caster	7 5 1	68-7070	Ring - Retaining	5 7 2
27-1200	Bushing - Spanner	7 6 1	68-7080	Gear	5 10 1
27-1210	Bearing - Roller	7 3 1	68-8340	Decal - Blade Bolt Torque	2 44 1
27-6140	Bushing - Taper Lock	2 62 1	68-8360	Decal - H.O.C.	4 8 1
27-8580	Idler Socket/Bushing Assy.	1 10 1	68-8560	Assy. - Bracket, Gear Box	1 24 2
29-4820	Roller	2 38 4	68-8900	Fork - Castor, Front	4 15 2
36-1740	Roller - Deck	1 30 2	68-8920	Wheel Half - Female	4 24 2
40-0330	Cushion - Rubber	4 5 2	68-8930	Wheel Half - Male	4 25 2
40-0340	Shaft - Rear Roller	1 29 2	68-8940	Hub - Center	4 19 2
40-6400	Shaft - Long	2 64 1	68-8950	Tube - w/Valve	4 23 2
40-9520	Spacer - Split	4 4 4	68-8960	Tire	4 17 2
42-6200	Shim - Cushion	4 32 3	68-8980	Bushing - Spanner	7 4 1
43-8480	Decal - Danger	2 46 1	68-8980	Bushing - Spanner	4 27 2
44-6250	Blade	2 58 3	68-8980	Cover - Gear Box, Front	1 20 1
44-6260	V-Belt	1 27 1	70-2560	Decal - Lube	1 18 1
44-6290	Cover - Deck L.H.	3 8 1	70-7920	Assembly - Pin, Lock	6 7 4
44-6300	Plate - Idler	1 6 1	70-7940	End - Spring	6 14 2
44-6340	Pulley - Hub Spindle	2 36 3	70-7970	Assembly - Cover, Spring	6 16 2
44-6370	Spindle Assembly	2 * 3	72-9310	Base - Gear Box	1 23 1
44-6390	Spacer	1 31 1	72-9320	Cover - Deck Center	3 6 1
46-3380	Bolt - Shoulder	6 10 4	72-9361	Cup - Anti-Scalp	2 57 3
46-8530	Assembly - Bearing	2 37 3	72-9370	Shim (.020 in.)	5 11 4
51-1530	Bracket - Hinge	3 12 2	76-3080	Assembly - Lift Arm, R.H.	4 36 1
51-1550	Spring	3 2 2	76-3090	Assembly - Lift. Arm, L.H.	4 * 1
54-9220	Decal - Danger	3 3 1	83-4520	Cradle - Rear	4 33 2
55-4300	Decal - Caution	6 17 4	83-4560	Frame	4 1 1
57-0570	Skid - L.H.	2 48 1	92-5648	Bushing	4 37 4
57-0580	Bracket - Roller, Left Rear	2 42 1	92-5816	Screw - Cap, Blade	2 56 3
57-0680	Shaft - Short	2 41 2	92-8761	Decal - Warning	2 45 1
57-0690	Pin - Cotter, Special	2 40 3	92-8764	Cutting Deck	1 1 1
61-4160	Housing - Spindle	2 50 3	94-1291	Bushing - Special	4 11 4
62-3310	Screw - Cap	5 15 8	249-21	Latch - Draw	3 10 5
62-3330	Cone - Gear	5 12 1	253-139	Seal	2 51 6
62-3340	Cup - Bearing	5 14 2	283-55	Pin - Clevis	4 31 4
62-3360	Cup - Bearing	5 3 2	283-69	Pin - Clevis	6 15 2
62-3370	Cone - Bearing	5 9 2	283-71	Pin - Lynch	4 6 2
62-3380	Key	5 8 2	302-2	Fitting - Grease	2 33 3
62-3400	Seal	5 13 2	302-5	Fitting - Grease	4 14 2
62-3410	Cap	5 16 2	302-55	Fitting - Grease	7 7 1
62-3420	Gasket (.015 in.)	5 4A/R	302-61	Fitting - Grease	4 22 2
62-3430	Gasket (.005 in.)	5 5A/R	302-62	Fitting - Grease	4 38 2
62-3440	Gasket (.003 in.)	5 6A/R	323-4	Screw - Cap Hex. Hd.	1 26 4
62-3490	Plug - Pipe (Solid)	5 2 4	323-4	Screw - Cap Hex. Hd.	2 59 2
62-5570	Bearing - Roller	4 26 2	323-6	Screw - Cap Hex. Hd.	2 39 2
62-5580	Bushing	4 21 4	325-17	Screw - Cap Hex. Hd.	3 13 2
63-8410	Washer	1 17 4	325-19	Screw - Cap Hex. Hd.	4 18 2
63-9750	Mount	1 19 4	325-32	Screw - Cap Hex. Hd.	4 2 6
63-9830	Cover - Deck R.H.	3 5 1	3211-8	Screw - Cap Hex. Hd.	1 8 1
63-9900	Pulley - Gear Box	2 60 1	3211-9	Screw - Cap Hex. Hd.	2 32 1
65-5940	Pulley - Idler	1 15 2	3219-2	Nut - Hex.	4 28 8
65-5950	Bushing - Pulley	1 9 2	3231-22	Bolt - Carriage, Short Neck	2 43 20
66-1340	Decal - Danger	1 3 2	3231-26	Bolt - Carriage	2 66 4
66-1630	Decal - 62"	2 63 1	3231-27	Bolt - Carriage	3 11 4
66-6380	Decal - Defector Missing	1 2 1	3231-27	Bolt - Carriage	2 65 4

*Not Illustrated

TORO PART NUMBER INDEX (Cont.)

Part No.	Description	Pg. Ref. No. No. Qty.	Part No.	Description	Pg. Ref. No. No. Qty.
3234-11	Screw - Flange Hd.	6 6 4	3290-357	Nut - Lock	1 7 12
3234-19	Screw - Flange Hd.	4 35 6	3290-357	Nut - Lock	3 14 4
3245-9	Screw - Set, Socket Hd.	2 61 2	3296-2	Nut - Lock	4 13 4
3253-4	Washer - Lock	4 29 8	3296-5	Nut - Lock	1 13 2
3253-21	Washer - Lock	1 25 4	3296-33	Nut - Lock	1 12 1
3256-6	Washer - Flat	4 20 4	3296-44	Nut - Lock	6 3 4
3256-24	Washer - Flat	6 12 4	32122-28	Screw - Mach. Truss Hd.	4 12 4
3256-24	Washer - Flat	2 49 18	32128-17	Nut - Flange	3 7 10
3256-27	Washer - Flat	1 11 1	32128-21	Nut - Flange	2 54 18
3257-5	Key - Woodruff	1 21 1	32128-40	Nut - Flange	4 34 6
3272-11	Pin - Cotter	1 28 5	32146-20	Nut - Jam	2 34 3
3290-224	Washer - Pyramidal	2 47 4	32153-2	Nut - Flange	1 16 4
3290-321	Screw - Hex. Slotted Hd.	3 9 10	32153-5	Nut - Lock	3 4 2
3290-355	Pin - Hair Cotter	6 1 2	32153-5	Nut - Lock	4 30 2
3290-355	Pin - Hair, Cotter	4 16 4			

Optional Equipment

Description	Model / Parts No.
Baffle Kit	82-8800
Mulcher Kit	30792

PRODUCT CHANGES

In an effort to make improvements available to TORO owners as quickly as possible, minor changes are incorporated into Toro's products from time to time that do not become immediately shown in the Parts Catalog. If such a change has been made in your unit, which is not reflected in your manual, see your TORO Distributor or his Authorized TORO Service Dealer for information and part numbers.

IDENTIFICATION AND ORDERING

MODEL AND SERIAL NUMBERS

The 62" Side Discharge Cutting Unit has two identification numbers; a model number and a serial number. The two numbers are stamped on a plate which is located on the main frame under the seat. In any correspondence concerning the 62" Side Discharge Cutting Unit, supply model and serial numbers to assure that correct information and replacement parts are obtained.

To order replacement parts from an Authorized TORO Service Dealer, supply the following information:

- 1. Model and serial number of the 62" Side Discharge Cutting Unit.
- 2. Part number, description, and the quantity of part(s) desired.

NOTE: Do not order by reference number if a parts catalog is being used; use the PART NUMBER.

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Description	Page	Description	Page
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Cover & Deflector Assembly	3	Phenolic Wheel Assembly No. 27-1050 (Optional)	7
Carrier Frame Assembly	4	TORO Numerical Index	8-9
Gear Box Assembly No. 68-6810	5		

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MAINTENANCE RECORD

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Compliance with Radio Interference Regulations Certified.
Certifie Conforme au Reglement sur le Brouillage Radioelectrique.

Litho in U.S.A.