Form No. 3371-568 Rev A

TORO®

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Parts Catalog

SGR-6 Stump Grinder

Model No. 22610—Serial No. 312000001 and Up

Model No. 22610G—Serial No. 312000001 and Up

Model No. 32610—Serial No. 312000001 and Up

Register at www.Toro.com.
Original Instructions (EN)

3371-568 A

Ordering Replacement Parts

To order replacement parts, please supply the part number, the quantity, and the description of each part desired.

Understanding Reference Numbers

Each identified part in an illustration has a reference number. The reference number for a part also appears in the parts list, along with other information about the part.

This catalog uses two special reference number formats, one to indicate parts in a service assembly and another to indicate the quantity of a given part in an illustration.

Service Assembly Reference Numbers

Parts in service assemblies have reference numbers in the form a:b. The a represents the reference number of the entire service assembly and the b represents a sequential number unique to each part within the service assembly.

For example, a wheel assembly might be identified by reference number 6, the tire by 6:1, the valve by 6:2, and the wheel by 6:3. When you order the assembly identified by reference number 6, you receive all parts identified by reference numbers 6:1,6:2, and 6:3. However, you may also order any part individually. Reference numbers of this type appear in illustration and in parts lists.

Reference Numbers Indicating Quantity

In an illustration, if a reference number indicates more than one part, the reference number has the form nX y. The n represents the quantity of the part, the X is the multiplication symbol, and the y represents the reference number.

For example, in an illustration, the reference number 2X 37 means that two of the parts identified by reference number 37 are indicated.

List of Abbreviations

AR: as required

ASM: assembly

BBC: blade brake control

BHTF: button head thread forming

CARR: carriage

CCW: counter clockwise

CW: clockwise

DEG: degrees

DPA: Dual Point Adjustment

ECM: electronic control module

EXT: external

FH: flat head

GA: gauge

HD: heavy-duty

HF: hex flange

HH: hex head

HHF: hex head flange

HHFTF: hex head flange thread forming

HJ: hex jam

HLH: hex lag head

HOC: height-of-cut

HSBH: hex socket button head

HSFH: hex socket flat head

HSH: hex socket head

HWH: hex washer head

HWHTF: hex washer head thread forming

HYD: hydraulic

LH: left hand

LPG: Liquid Propane Gas

NI: nylon insert

NPTF: national pipe thread fine

PFH: phillips flat head

PPH: phillips pan head

PPHTF: phillips pan head thread forming

PRH: phillips round head

PTH: phillips truss head

PTO: power-take-off

RH: right hand

ROPS: roll-over protection system

RRB: rear roller brush

SFH: slotted fillister head

SHH: slotted hex head

SHWH: slotted hex washer head

SPH: slotted pan head

SQH: square head

SRH: slotted round head

STD: standard

TAP: self tapping

TTH: torx truss head

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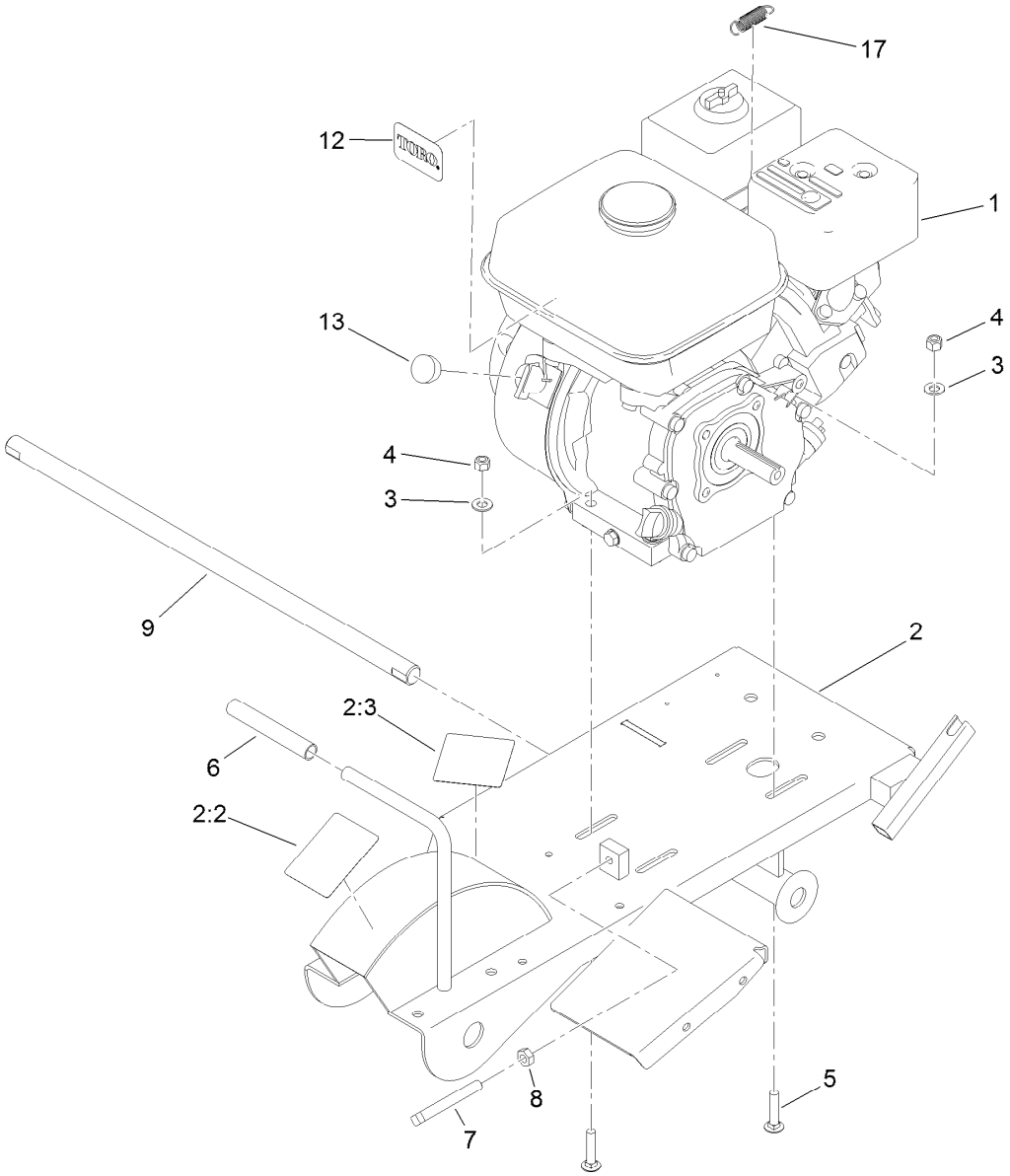
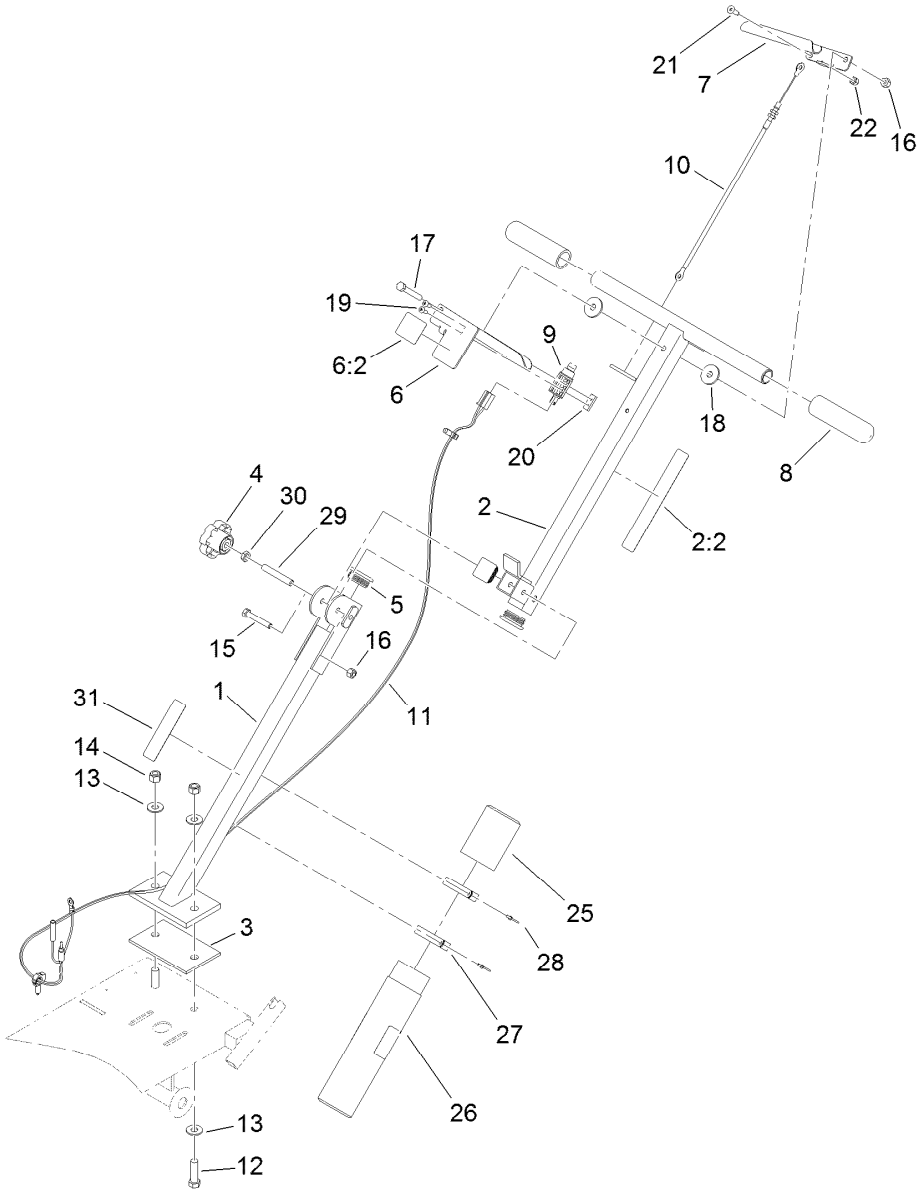


Engine and Frame Assembly

Ref.	*Part Number*	*Qty.*	*Description*
1		1	Engine-Honda, Gx200Ut Qxc9 ●■
2	121-4393	1	Frame ASM
2:2	119-4690	1	Decal-Danger
2:3	119-4693	1	Decal-Caution
3	3256-45	4	Washer-Flat
4	3296-29	4	Nut-Lock, NI
5	3230-4	4	Screw-CARR
6	112-2605	1	Grip-Rubber
7	119-4729	1	Screw-Set, SQH
8	3217-7	1	Nut-Hex
9	120-1795	1	Bar-Axle, Wheel
12	98-3206	1	Decal
13	120-1887	1	Plug-Engine
17	119-4609	1	Spring-Extension

● Not serviced separately

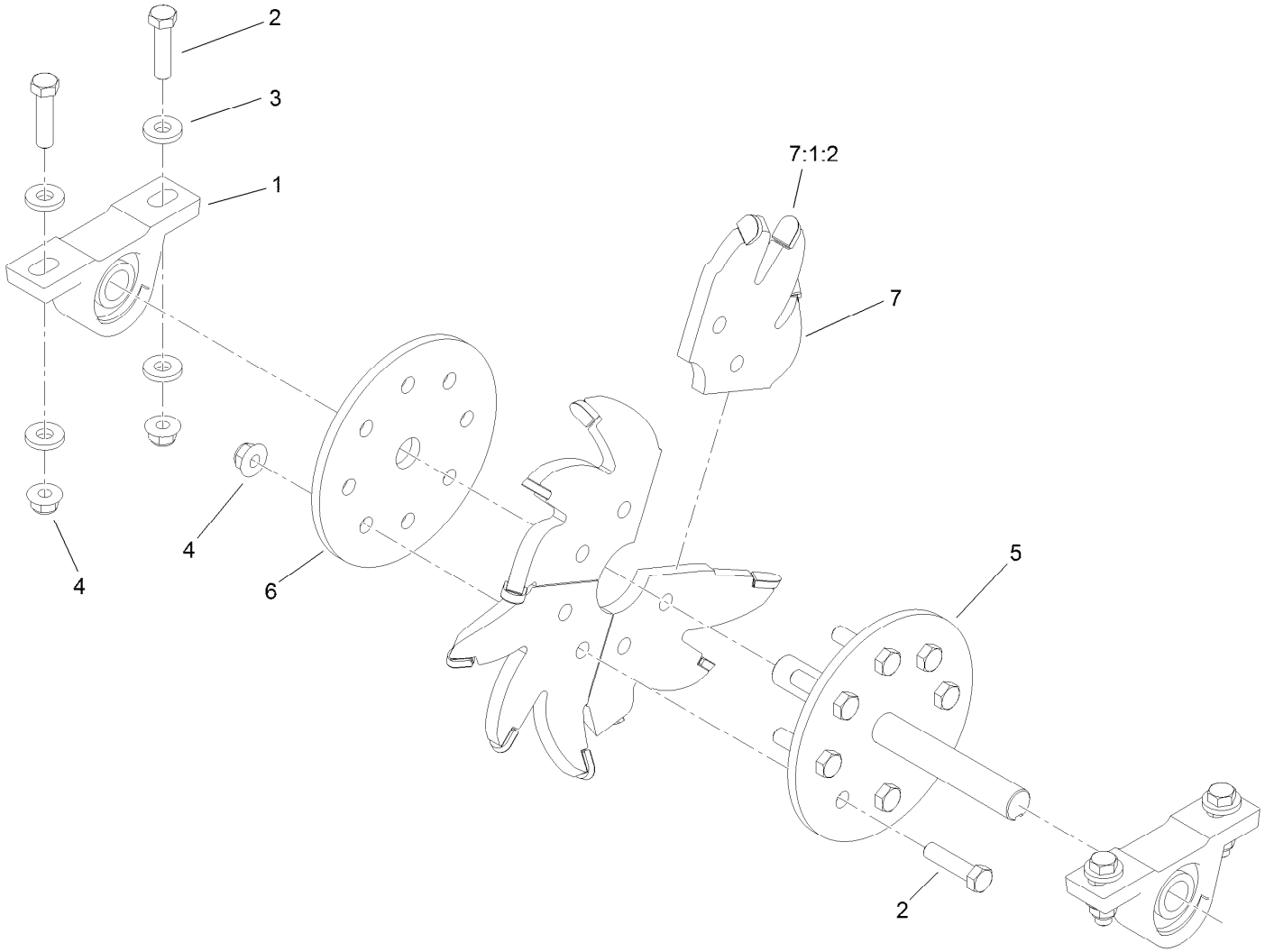
■ Obtain parts from www.honda-engines.com



Handle Assembly

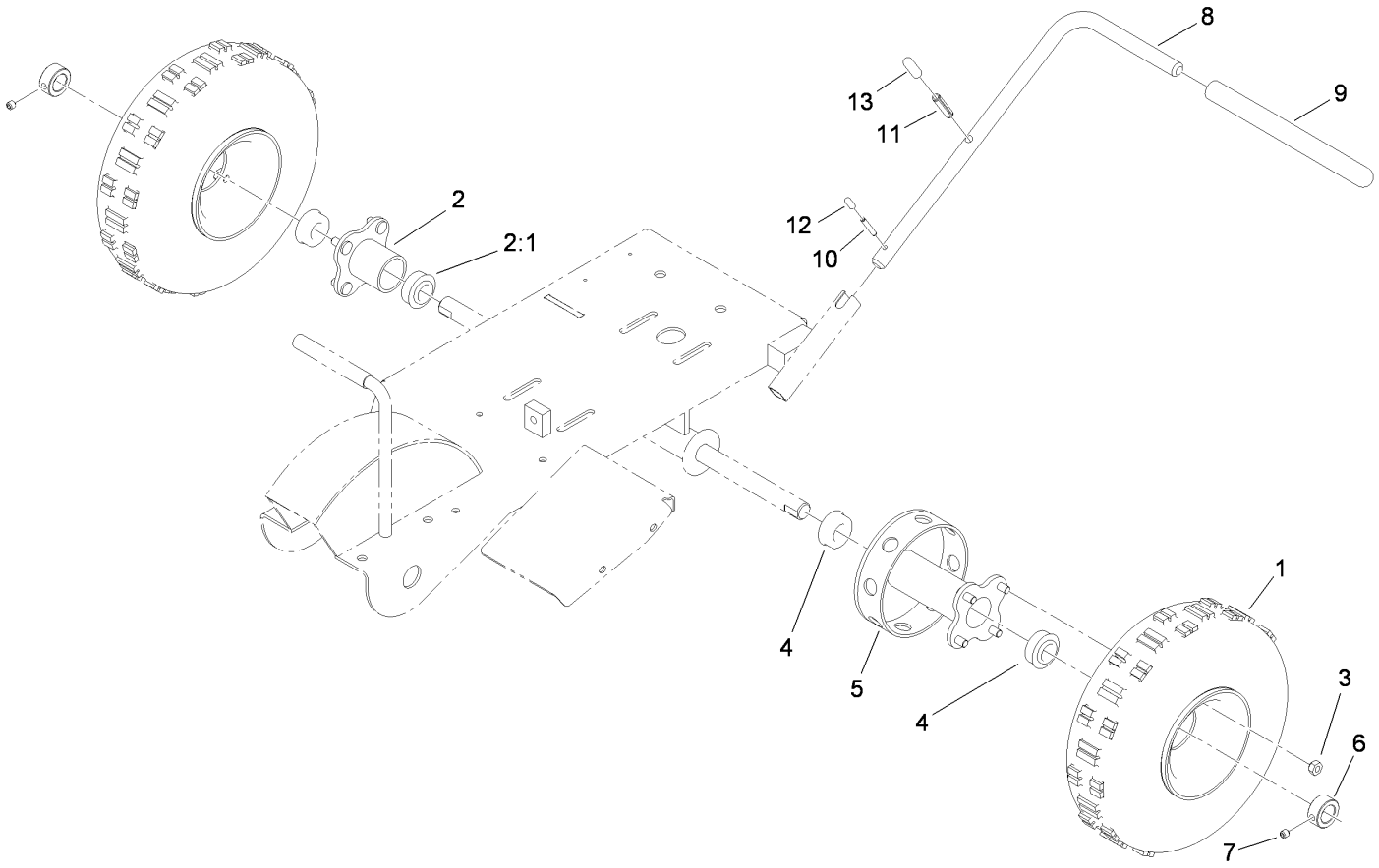
Ref.	Part Number	Qty.	Description
1	120-1323-01	1	Lower Handle ASM
2	121-4394	1	Handle ASM
2:2	119-4691	1	Decal-Caution
3	120-1324	1	Gasket-Handle
4	109-1092	1	Knob
5	120-1302	3	Plug-Tube
6	121-4410	1	Plunger Handle ASM
6:2	119-4722	1	Decal-Engage
7	120-1359-03	1	Throttle Handle ASM
8	120-1333	2	Handle-Grip
9	120-1292	1	Switch-Plunger, Nc (W/Cover)
10	120-1375	1	Cable-Throttle
11	120-1369	1	Harness-Wire
12	324-6	2	Screw-HH
13	3256-4	4	Washer-Flat

Ref.	Part Number	Qty.	Description
14	3296-48	2	Nut-Lock, NI
15	322-10	1	Screw-HH
16	3296-29	2	Nut-Lock, NI
17	322-11	1	Screw-HH
18	107675	2	Washer
19	1-803071	2	Screw
20	1-633181	1	Plate-Tapped
21	116-0606	1	Screw-Torx
22	3296-42	1	Nut-Lock, NI
25	104-7048	1	Cap-Housing
26	104-7050	1	Tube-Manual
27	2412-120	2	Clamp-R
28	3269-17	2	Rivet-Pop
29	120-0909	1	Screw-HSH
30	3218-3	1	Nut-Jam
31	117-2718	1	Decal-Arrester, Spark



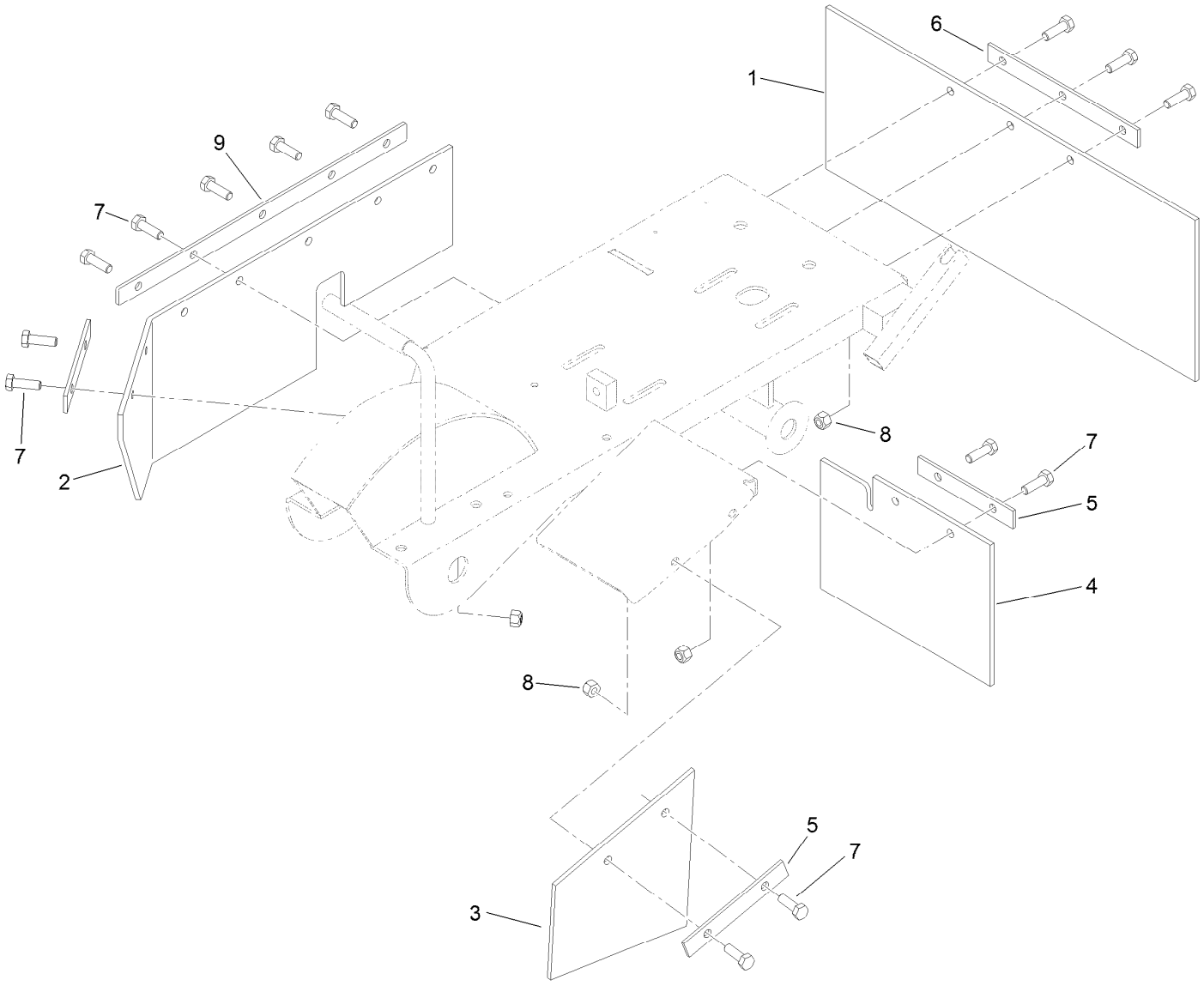
Cutter Wheel Assembly

Ref.	*Part Number*	*Qty.*	*Description*
1	120-1373	2	Bearing ASM
2	323-8	12	Screw-HH
3	71-9310	8	Spacer
4	104-8301	12	Nut-Flange, NI
5	120-1372	1	Blade Shaft ASM
6	120-1370-03	1	Plate-Flange, Shaft
7	119-4702-03	4	Blade-Grinder
7:1:2	119-4705	3	Tip-Carbide



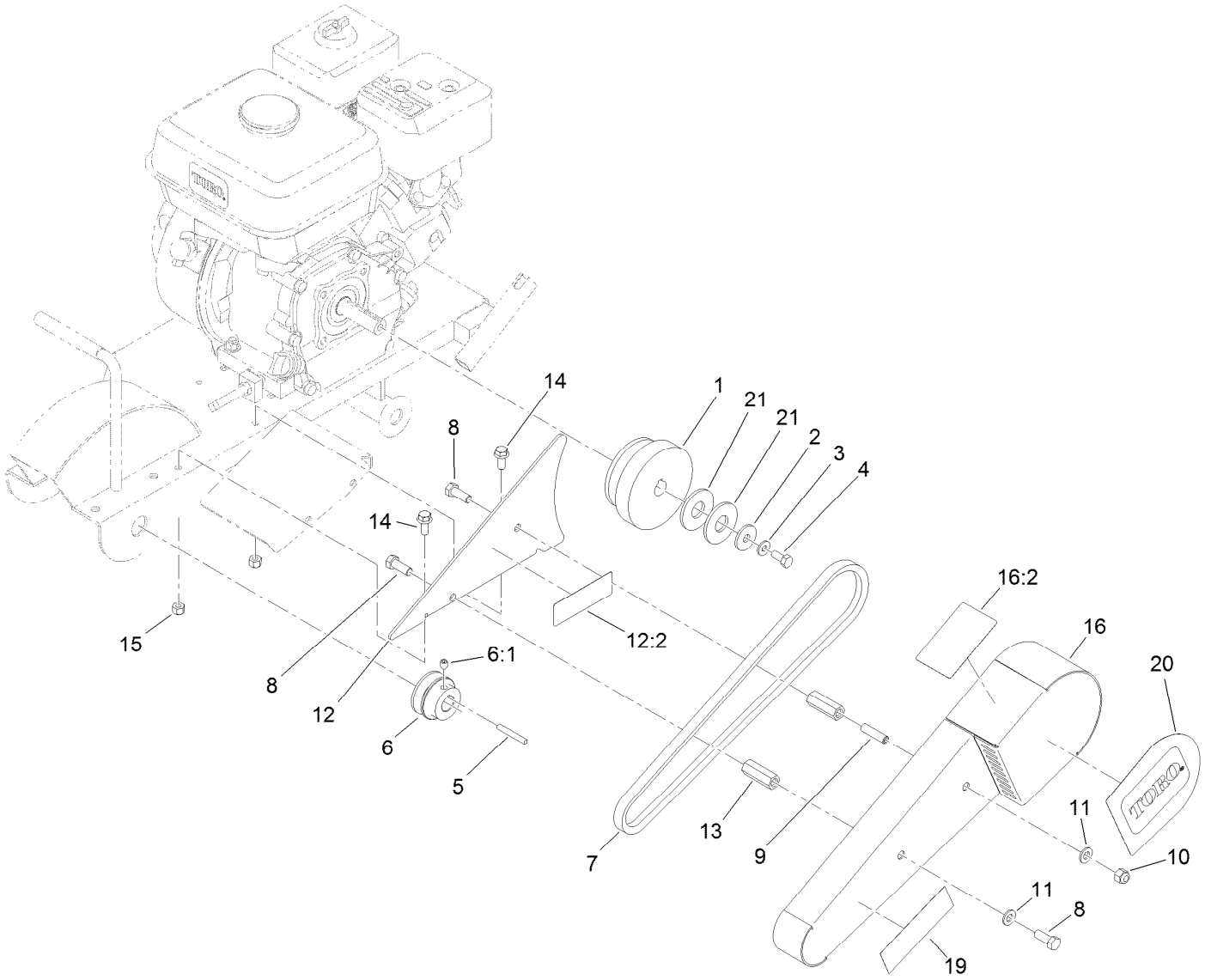
Brake and Wheel Assembly

Ref.	*Part Number*	*Qty.*	*Description*
1	120-1288	2	Tire ASM
2	120-1295	1	Hub
2:1	120-1296	2	Bearing-Wheel
3	120-1304	8	Nut-Wheel
4	120-1296	2	Bearing-Wheel
5	120-1325-03	1	Brake Hub ASM
6	120-1294	2	Collar-Set
7	3246-2	2	Screw-Set, HSH
8	120-1309-01	1	Handle-Brake
9	119-0222	1	Grip
10	32121-6	1	Pin-Roll, Slotted
11	32121-25	1	Pin-Roll
12	119-4741	1	Cap-Lower
13	119-4742	1	Cap-Upper



Flap Assembly

Ref.	*Part Number*	*Qty.*	*Description*
1	120-5355	1	Flap-Rear
2	120-5352	1	Flap-Right
3	120-1313	1	Flap-Wing
4	120-5353	1	Flap-Wing, Rear
5	120-1315-01	3	Plate-Mounting, Flap
6	120-1316-01	1	Plate-Mounting, Flap (Rear)
7	322-5	14	Screw-HH
8	3296-29	14	Nut-Lock, NI
9	120-5354-01	1	Plate-Mounting, Flap



Belt Drive Assembly

Ref.	Part Number	Qty.	Description
1	120-1215	1	Clutch-Centrifugal
2	63-8410	1	Washer
3	3256-2	1	Washer-Flat
4	3210-3	1	Screw-HH
5	7-0036	2	Key-Square
6	120-1303	1	Pulley-Front
6:1	3246-3	1	Screw-HSH
7	120-1374	1	Belt-Drive
8	323-6	3	Screw-HH
9	3247-8	1	Screw-Set, HSH
10	3296-39	1	Nut-Lock, NI

Ref.	Part Number	Qty.	Description
11	3256-38	2	Washer-Flat
12	121-4411	1	Plate-Guard, Inner
12:2	117-4979	1	Decal-Warning, Shields (Ce)
13	120-1332	2	Spacer-Guard, Belt
14	3234-47	2	Screw-HHF
15	3296-29	2	Nut-Lock, NI
16	121-4412	1	Belt Guard ASM
16:2	119-4692	1	Decal-Caution
19	120-1815	1	Decal
20	119-4723	1	Decal
21	3256-8	2	Washer-Flat

Attachments and Accessories

For 22610 SGR-6 Stump Grinder

Product Name	Model/Part
Stump Grinder Blade Tote	22607
Blade Tote (Set of 6, Sharpened)	22607-SH

Notes:

Count on it.