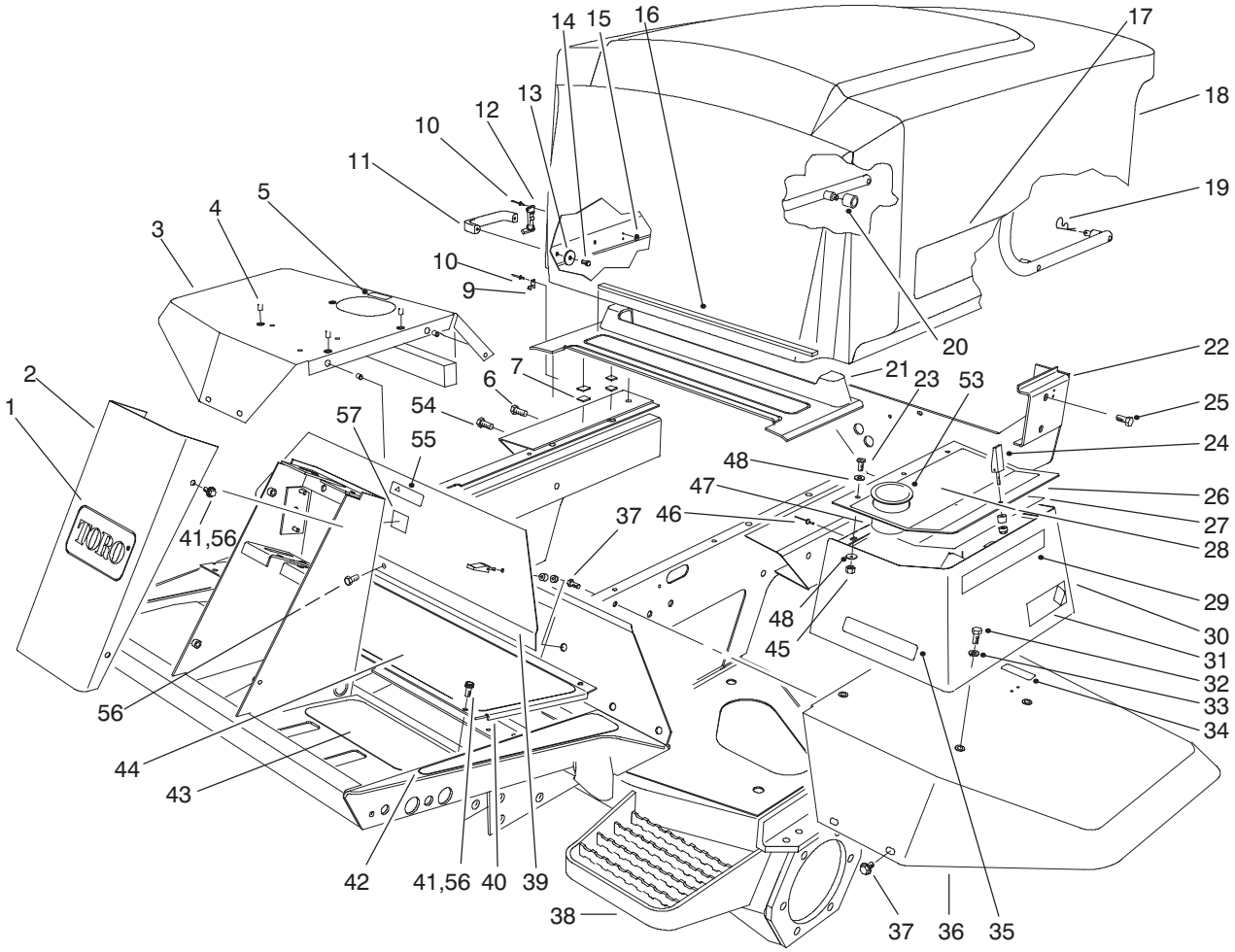
FORM NO.3317–421

TORO®

MODEL NO. 03802–60001 & UP

PARTS CATALOG

REELMASTER 6700D 4WD
TRACTION UNIT



T–2366

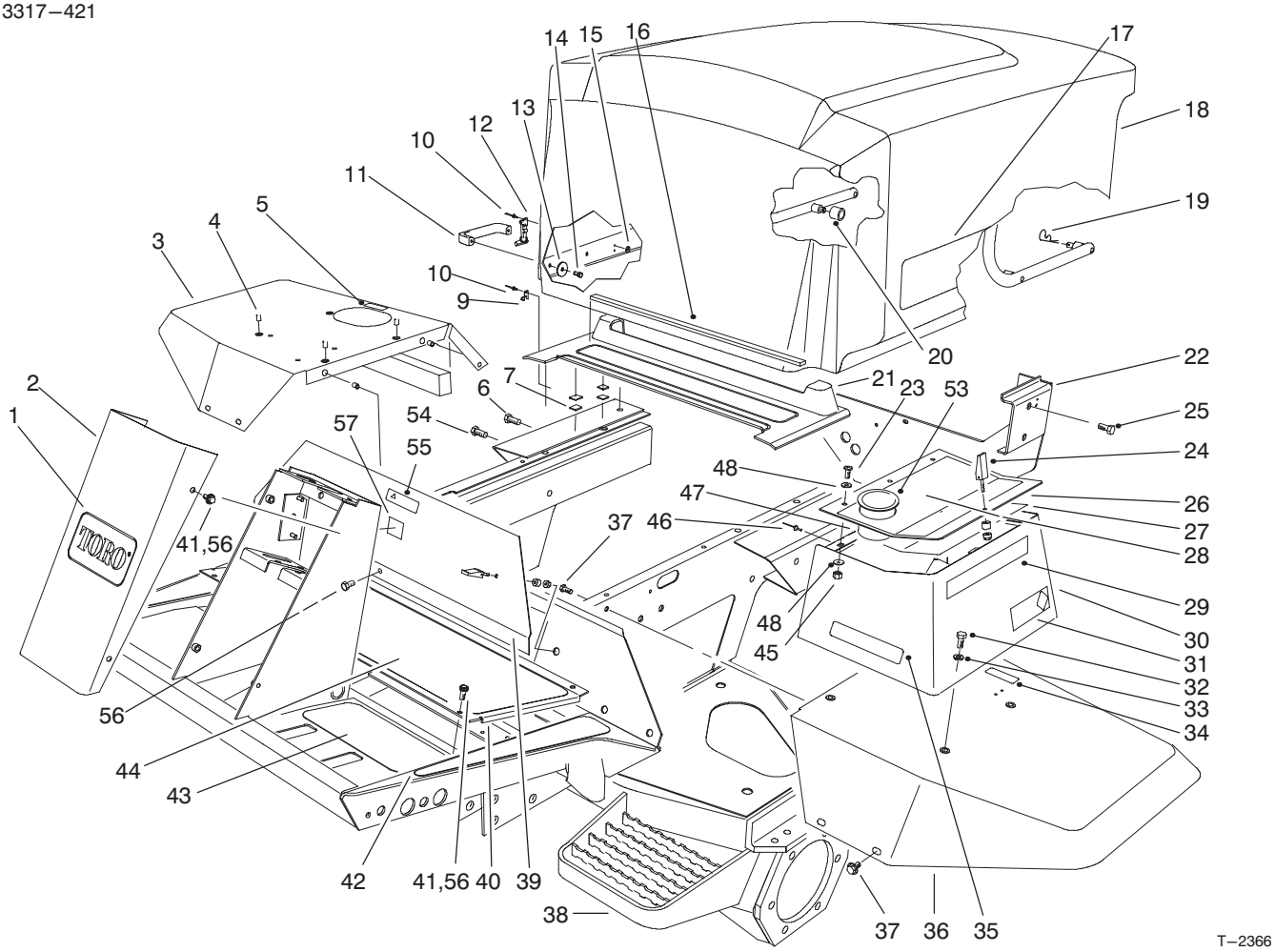
FRAME & BODY ASSEMBLY

Ref. No.	Part No.	Description	No. Used
1	62–5550	Decal – Toro	1
2	93–7996	Cover – Tower	1
3	93–7579	Fender – RH	1
4	32148–7	Nut – Clinch	5
5	85–4730	Decal – Hydraulic Oil Only	1
5	93–6686	Decal – Hydraulic Oil (Europe)	1
6	33106–035	Screw – HHF	8
7	93–9155	Velcro	2
9	249–40	Keeper	1
10	3269–13	Rivet – Pop	4
11	65–5100	Handle – Hood	1
12	59–9740	Latch – Draw	1
13	3256–78	Washer – Flat	2
14	46–8091	Screw – Tapping	2
15	3269–10	Washer – Flat	2
16	92–7633	Strip – Bumper, Hood	1

Ref. No.	Part No.	Description	No. Used
17	92–7524	Decal – RM6700D	2
18	92–7511	Hood	1
19	3290–467	Pin – Cotter, Hair	2
20	93–7582	Hose	1
21	94–2617	Cover – Pump	1
22	94–2640	Frame – Rear (Incl. Ref. #1, Page 48)	1
23	48–7620	Screw	3
24	74–5950	Latch – Swell	3
25	33108–035	Screw	8
26	93–9180	Cover – Box, Tool	1
27	93–9179	Decal – Quick Reference	1
27	93–3365	Decal – Service (Danish)	1
27	93–3366	Decal – Service (Dutch)	1
27	93–3367	Decal – Service (Finnish)	1
27	93–3368	Decal – Service (French)	1
27	93–3369	Decal – Service (German)	1

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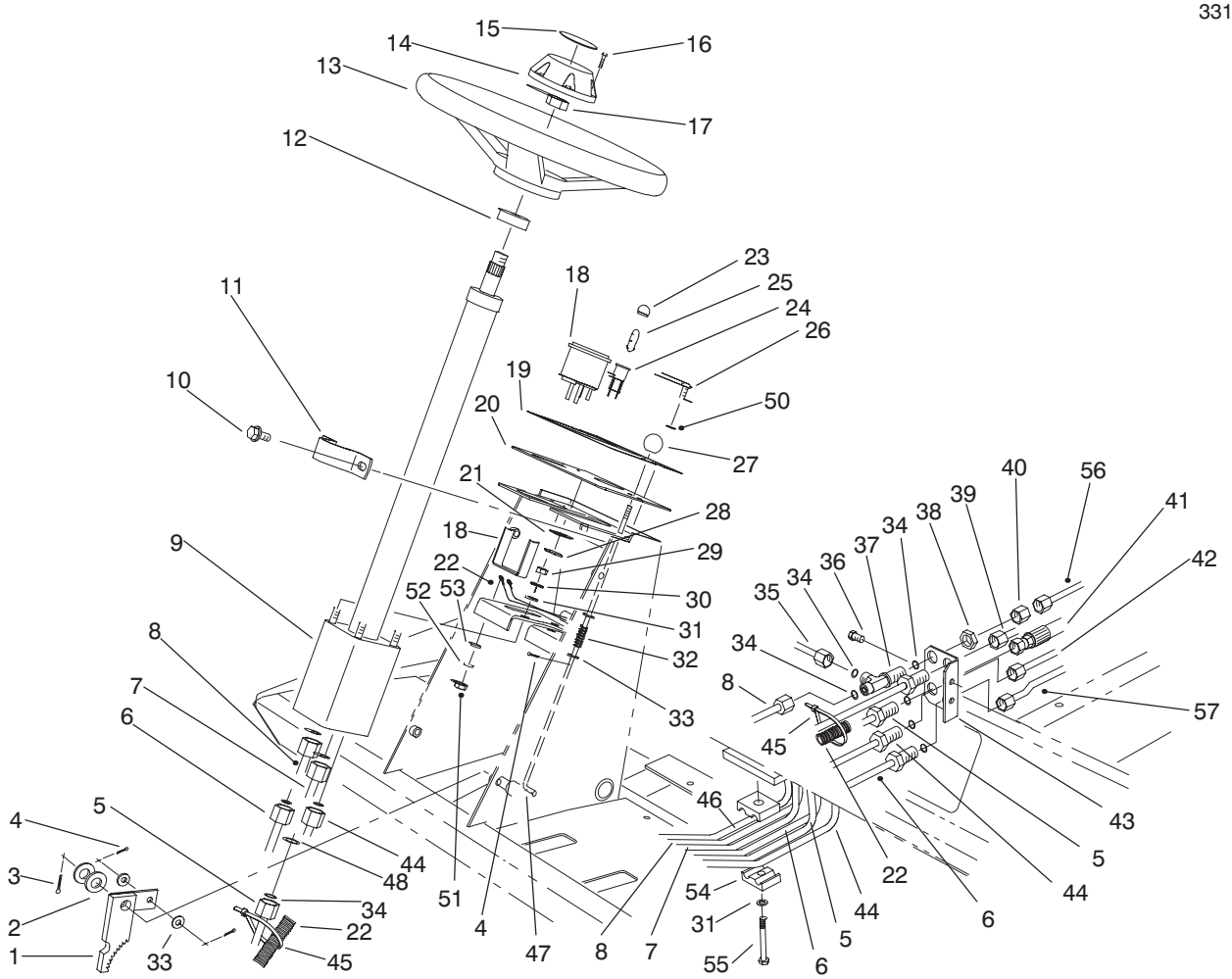
TPS



FRAME & BODY ASSEMBLY (Continued)

Ref. No.	Part No.	Description	No. Used
27	94–3370	Decal – Service (Italian)	1
27	94–3372	Decal – Service (Norwegian)	1
27	94–3373	Decal – Service (Portuguese)	1
27	94–3374	Decal – Service (Spanish)	1
27	94–3375	Decal – Service (Swedish)	1
28	93–9177	Decal – Warning, Hillside	1
28	93–1262	Decal – Warning (Europe)	1
29	72–3560	Decal – 4WD	1
30	75–5810	Box – Tool	1
31	93–0096	Decal – ACE	2
32	322–3	Screw – Cap Hex. Hd.	4
33	3256–3	Washer – Flat	4
34	52–1320	Decal – Fuel, Diesel	1
34	93–6680	Decal – Fuel, Diesel (Europe)	1
35	75–5190	Decal – No Riders	1
35	93–6689	Decal – No Riders (Europe)	1
36	75–3860	Fender – LH	1
37	3234–14	Screw – Flange	10
38	94–2639	Frame – Front (Incl. Ref. #42, & on Page 62, #21)	1
39	75–1390	Cover – Access, Front	1
40	75–1410	Plate – Access, Floor	1
41	75–6840	Knob – Knurled	8
41	75–6840	Knob – Knurled (Europe)	6
42	93–7592	Tread – Footrest	2
43	75–0620	Tread – Foot, LH	1
*	75–0610	Tread – Foot, RH	1
44	75–0630	Tread – Foot, Center	1
45	32023–00	Nut – Lock, Flange	3
46	93–8744	Rivet – Pop	3
47	75–5780	Hinge – Cover	1
48	33093–00	Washer – Flat	6
53	94–1410	Holder – Can, Beverage	1
54	33105–035	Screw – Flange	2
55	93–9425	Decal – Danger (Europe)	1
55	93–9426	Decal – Danger	1
56	3234–7	Screw – (Europe)	3
57	93–7252	Decal – (Europe)	1

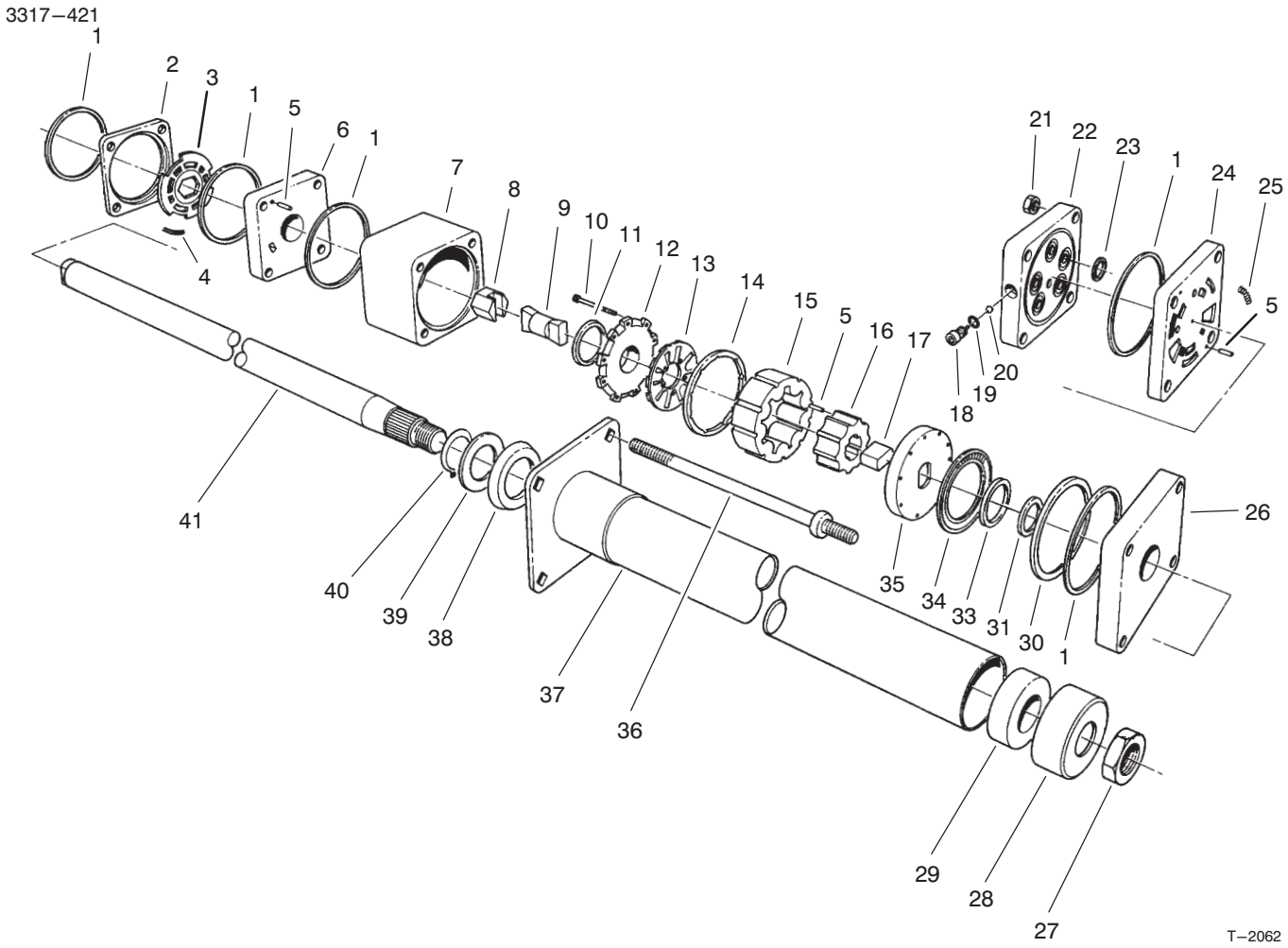
*Not Illustrated



STEERING TOWER ASSEMBLY

Ref. No.	Part No.	Description	No. Used
1	63−7900	Rack	1
2	3256−26	Washer − Flat	2
3	3272−10	Pin − Cotter	1
4	3272−5	Pin − Cotter	3
5	92−7498	Tube − Steering, Front, In	1
6	92−7597	Tube − Steering, Front, Aux.	1
7	92−7497	Tube − Steering, Front OLH	1
8	92−7596	Tube − Steering, Front Out	1
9	75−0600	Assembly − Valve, Steering	1
10	3234−7	Screw	2
11	75−2810	Bracket − Column, Steering	1
12	21−9260	Cover − Dust	1
13	75−0560	Assembly − Wheel, Steering (Incl. Ref. #14,16, & 17)	1
14	68−5140	Cap − Wheel, Steering	1
15	68−5370	Decal − Toro	1
16	32144−21	Screw	1
17	3220−6	Nut − Jam	1
18	93−4213	Assembly − Speedometer (Incl. Ref. #51−53)	1
19	93−1263	Decal − Tower (Europe)	1
19	93−7554	Decal − Tower	1
20	93−7998	Plate − Instrument	1
21	218−536	Washer − Lock, Int. Tooth	1
22	92−7547	Harness − Wire, Main	1
23	218−533	Lens − Red	1
24	44−2210	Assembly − Light, Warning (Incl. Ref. #21, 23, 25, & 28)	1
25	93−7480	Bulb − LED	1
26	87−6620	Screw − Torx Pan Hd.	2
27	233−17	Knob	1

Ref. No.	Part No.	Description	No. Used
28	218−535	Nut − Lock	1
29	3296−20	Nut − Lock, Insert	4
30	3255−8	Washer − Lock	1
31	3256−23	Washer − Flat	7
32	3−3251	Spring − Brake, Park	1
33	3256−22	Washer − Flat	4
34	237−22	O−Ring	10
35	94−1447	Tube − Steering, Return	1
36	32144−11	Screw Thread Forming	2
37	340−68	Fitting − Tee, Bulkhead (Incl. Ref. #34)	1
38	340−70	Nut − Lock, Bulkhead	5
39	92−7495	Asm. − Tube, Steering Rear	1
40	340−117	Cap − Fitting	1
41	92−7622	Hose − Steering	1
42	92−7494	Asm. − Tube Steering Rear	1
43	92−7606	Bracket − Bulkhead	1
44	92−7496	Tube − Steering, RH	1
45	3290−378	Tie − Cable	7
46	93−4222	Asm. − Tube, Drain Return	1
47	75−1490	Rod − Brake, Park	1
48	237−42	O−Ring	4
50	3256−1	Washer − Flat	2
51	3253−2	Nut − Hex.	9
52	3219−14	Washer − Lock	3
53	3256−14	Washer − Flat	2
54	56−7973	Clamp	6
55	322−6	Screw − Cap Hex. Hd.	3
56	92−7602	Asm. − Tube. Aux. Return	1
57	92−7601	Asm. − Tube, Rear Aux.	1

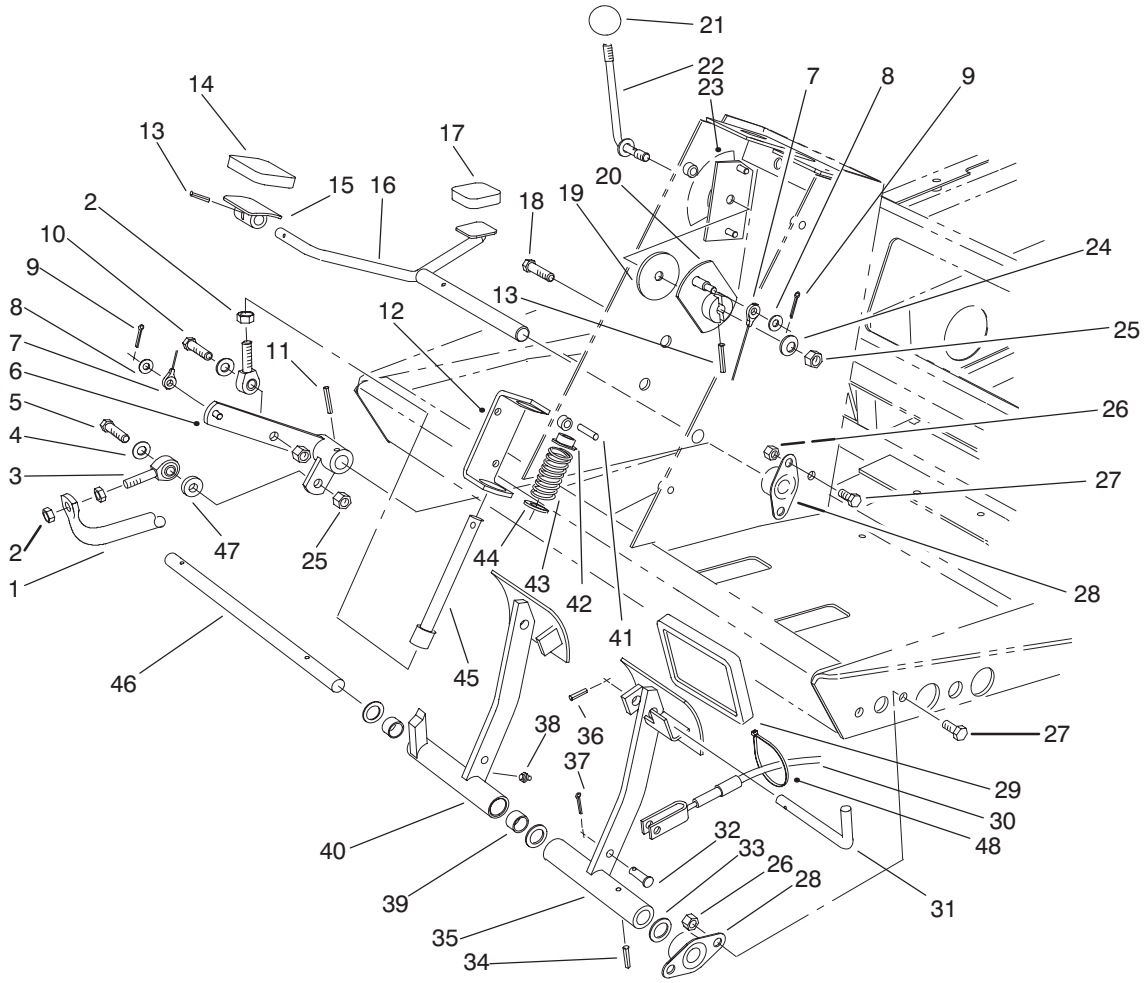


STEERING VALVE ASSEMBLY NO. 92–7544

Ref. No.	Part No.	Description	No. Used
1		Ring – Seal	5
2		Ring – Valve	1
3		Plate – Valve	1
4		Spring	3
5		Pin – Alignment	9
6		Manifold – Isolation	1
7		Ring – Metering	1
8		Asm – Hex. Drive	1
9		Link – Drive	1
10		Screw – HSH	11
11		Seal – Commutator	1
12		Cover – Commutator	1
13		Commutator	1
14		Ring – Commutator	1
15		Stator	1
16		Rotor	1
17		Spacer – Link Drive	1
18		Plug	1
19		O–Ring	1
20		Ball	1
21		Nut – Hex.	4
22		Cover – Port	1
23		O–Ring	5
24		Manifold – Port	1
25		Spring	3

Ref. No.	Part No.	Description	No. Used
26		Plate – Cover, Upper	1
27	3220–6	Nut	1
28	66–9770	Seal	1
29	66–9780	Bushing	1
30		Spacer – Bearing, Thrust	1
31		Spacer – Seal	1
33		Seal – Face	1
34		Bearing – Thrust	1
35		Plate – Drive	1
36	93–3609	Bolt – Special	4
37	66–9860	Upper Cover & Jacket	1
38	66–9870	Plate – Retaining	1
39	66–9880	Washer – Retaining Plate	1
40	66–9890	Ring – Retaining	1
41	66–9900	Shaft – Input	1
*	66–9970	Spring Kit (Incl. Ref. #4 & 25)	1
*	66–9980	Seal Kit (Incl. Ref. #1, 11, 19, 23 & 33)	1
*	66–9990	Needle Roller Kit (Incl. Ref. #5)	1
*		Valve – Power Steering (Incl. Ref. #1–26 & 30–36)	1

*Not Illustrated



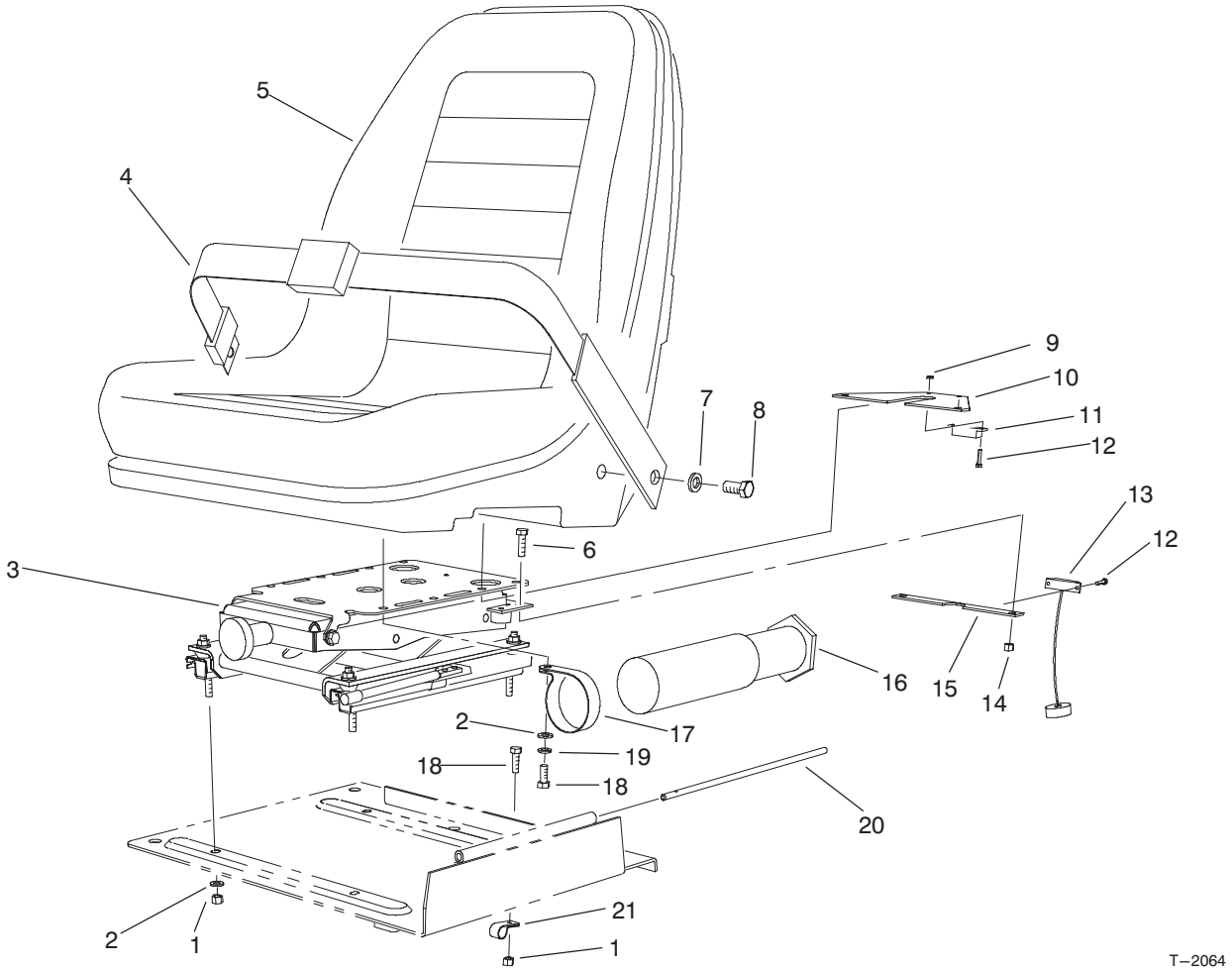
T–2063

TRACTION & BRAKE PEDAL ASSEMBLY

Ref. No.	Part No.	Description	No. Used
1	92–7531	Tube – Control, Pump	1
2	3220–3	Nut – jam	3
3	2411–36	Bearing – Rod End	2
4	3256–24	Washer – Flat	2
5	323–9	Screw – Cap Hex. Hd.	1
6	75–3270	Hub – Pivot, Traction	1
7	75–6580	Cable – Pedal	1
8	3256–22	Washer – Flat	2
9	3272–2	Pin – Cotter	2
10	323–7	Screw – Cap Hex. Hd.	1
11	32121–6	Pin – Roll	1
12	92–7608	Bracket – Spring	1
13	32121–45	Pin – Roll	2
14	74–9100	Pad – Pedal, Forward	1
15	49–6440	Pedal – Accelerator	1
16	75–2970	Pedal – Traction	1
17	74–9110	Pad – Pedal, Reverse	1
18	32144–14	Screw – Cap Hex. Hd.	2
19	75–6550	Disc – Friction	1
20	75–6510	Bracket – Lever	1
21	233–42	Knob	1
22	75–6490	Lever	1
23	93–6699	Decal – Fast/Slow (Europe)	1
23	75–6710	Decal – Fast/Slow	1
24	3290–461	Washer – Belleville	1
25	3296–39	Nut – Lock	3

Ref. No.	Part No.	Description	No. Used
26	32128–20	Nut – Lock	8
27	322–3	Screw – Cap Hex. Hd.	8
28	256–236	Bearing – Flange	4
29	93–8742	Pad – Brake	2
30	92–7530	Assy. – Cable, Brake LH	1
*	92–7529	Assy. – Cable, Brake RH	1
31	63–7880	Pin – Latch, Brake	1
32	283–58	Pin – Clevis	2
33	3256–69	Washer – Flat	3
34	32121–16	Pin – Roll	1
35	75–1440	Pedal – Brake, LH	1
36	32121–50	Pin – Roll	1
37	3272–10	Pin – Cotter	2
38	302–5	Fitting – Grease	1
39	256–42	Bushing	2
40	75–1430	Pedal – Brake, RH (Incl. Ref. #38 & 39)	1
41	32121–11	Pin – Roll	1
42	92–7610	Retainer – Spring	1
43	60–5700	Spring – Compression	1
44	3256–5	Washer – Flat	1
45	92–7609	Shaft – Spring	1
46	75–1470	Pin – Pivot, Brake	1
47	5–0652	Spacer	1
48	3290–378	Tie – Cable	1

*Not Illustrated

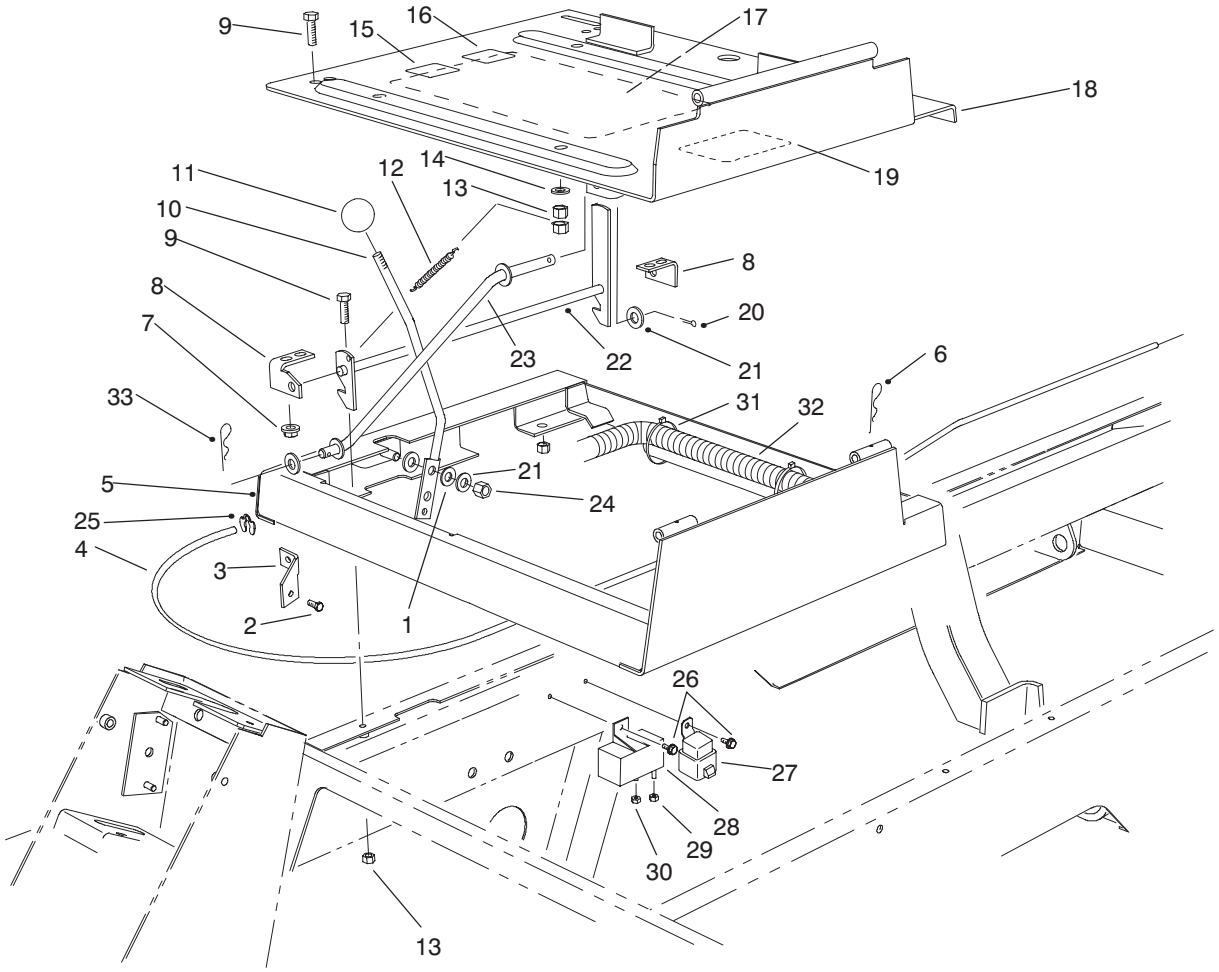


T–2064

SEAT FRAME & THROTTLE ASSEMBLY

Ref. No.	Part No.	Description	No. Used
1	3296–29	Nut – Lock	5
2	3256–23	Washer – Flat	8
3		Suspension – Seat	1
4	21–4191	Assembly – Seat Belt	1
5	92–1180	Assembly – Seat	1
6	323–4	Screw – Cap Hex. Hd.	2
7	3253–6	Washer – Lock	2
8	3212–4	Screw	2
9	3296–54	Nut – Lock	4
10	75–4370	Bracket – Seat	1
11	92–8753	Magnet – Switch, Reed	1

Ref. No.	Part No.	Description	No. Used
12	3250–29	Screw	4
13	92–8001	Sensor – Switch, Reed	1
14	3296–39	Nut – Lock	2
15	75–4360	Bracket – Suspension, Seat	1
16	74–0720	Tube – Manual	1
17	2412–133	Clamp–R	2
18	322–3	Screw – Cap Hex. Hd.	2
19	3253–4	Washer – Lock	4
20	75–3400	Shaft – Pivot, Seat	1
21	2412–93	Clamp–R	1

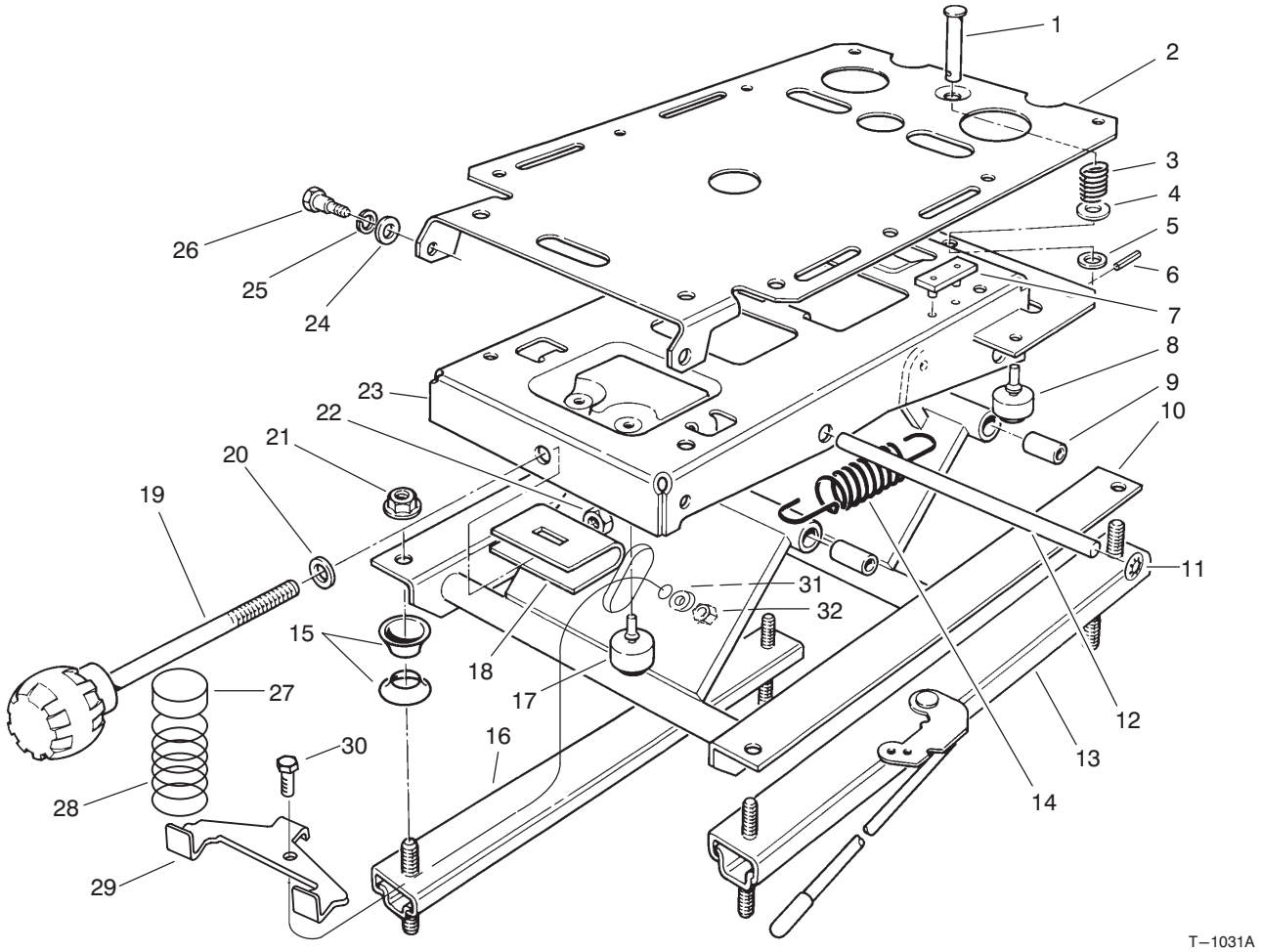


T−2065A

SEAT FRAME & THROTTLE ASSEMBLY (Continued)

Ref. No.	Part No.	Description	No. Used
1	66−2920	Washer − Nylon	2
2	49−2040	Screw − Cap Hex. Hd.	1
3	92−7396	Mount − Cable	1
4	92−7520	Cable − Throttle	1
5	93−9973	Frame − Seat	1
6	3290−467	Pin − Cotter, Hair	1
7	32128−25	Nut − Lock	4
8	93−9983	Bracket − Latch, Seat	2
9	322−3	Screw − HH	8
10	93−7598	Lever − Throttle	1
11	233−42	Knob	1
12	66−4190	Spring	1
13	3296−29	Nut − Lock	9
14	3256−23	Washer − Lock	4
15	63−9920	Decal − EEC 105 DBA	1
16	85−6910	Decal − EEC 86 DBA	1
17	93−7573	Decal − Instructions, Clip	1
17	94−2902	Decal − Instructions, Clip (DK)	1
17	94−2903	Decal − Instructions, Clip (NL)	1
17	94−2904	Decal − Instructions, Clip (SF)	1
17	94−2905	Decal − Instructions, Clip (F)	1
17	94−2906	Decal − Instructions, Clip (D)	1
17	94−2907	Decal − Instructions, Clip (I)	1
17	94−2909	Decal − Instructions, Clip (N)	1
17	94−2910	Decal − Instructions, Clip (P)	1
17	94−2911	Decal − Instructions, Clip (ES)	1
17	94−2912	Decal − Instructions, Clip (S)	1

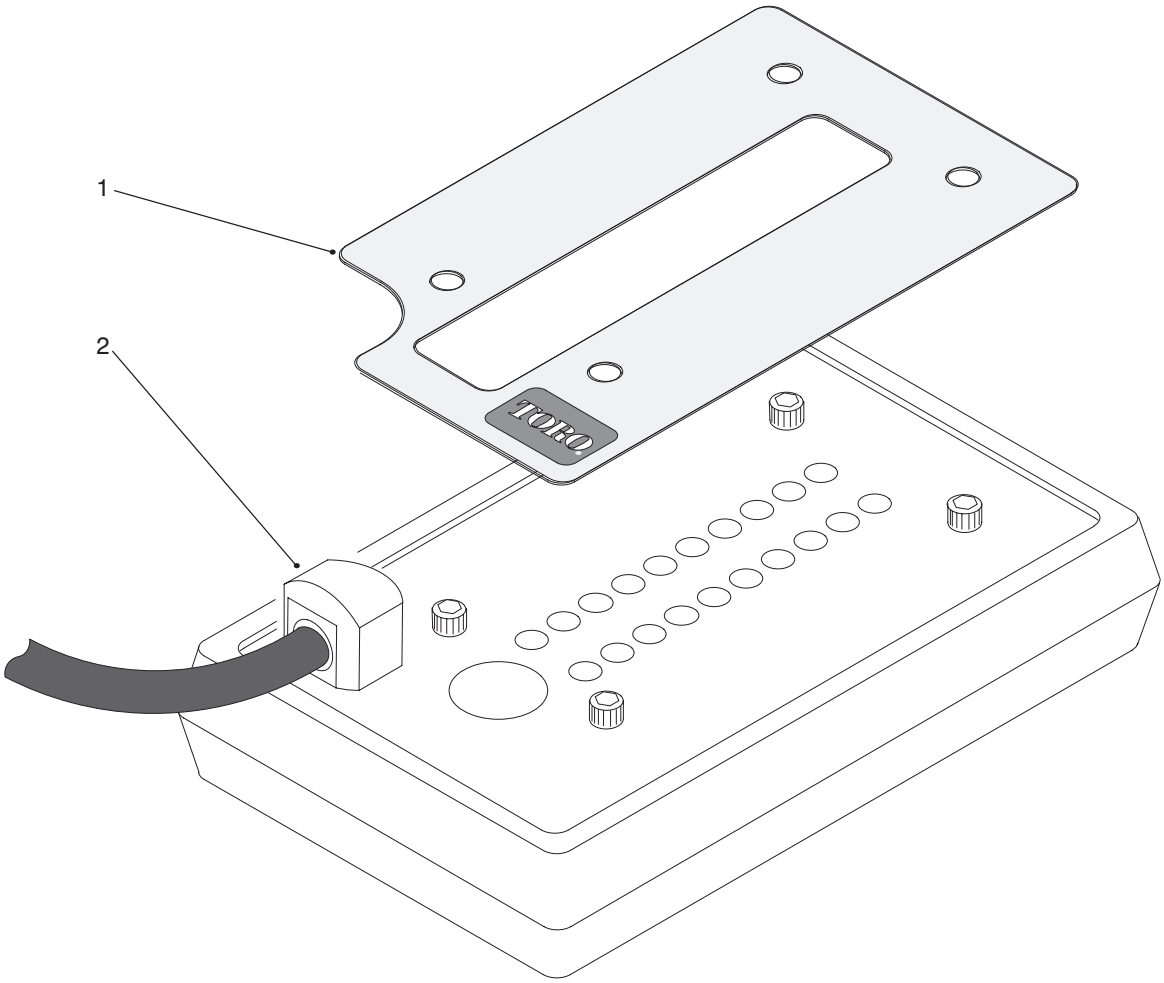
Ref. No.	Part No.	Description	No. Used
18	93−9976	Plate − Seat	1
19	93−9185	Decal − Rear Manifold Block	1
19	94−3376	Decal − Rear Manifold (DK)	1
19	94−3377	Decal − Rear Manifold (NL)	1
19	94−3378	Decal − Rear Manifold (SF)	1
19	94−3379	Decal − Rear Manifold (F)	1
19	94−3380	Decal − Rear Manifold (G)	1
19	94−3381	Decal − Rear Manifold (I)	
19	94−3383	Decal − Rear Manifold (N)	1
19	94−3384	Decal − Rear Manifold (P)	1
19	94−3385	Decal − Rear Manifold (ES)	1
19	94−3386	Decal − Rear Manifold (S)	1
20	3272−10	Pin − Cotter	1
21	3256−24	Washer − Flat	3
22	93−9979	WA. − Latch, Seat	1
23	75−3680	Rod − Seat	1
24	3296−39	Nut − Lock	1
25	52−5910	Ring − Retaining	1
26	32144−10	Screw	2
27	70−1480	Relay	1
28	76−5260	Relay − Glow Plug	1
29	48−7880	Nut	1
30	48−7890	Nut	1
31	3290−378	Tie − Cable	2
32	92−7547	Harness − Wire, Main	1
33	3290−307	Pin − Cotter, Hair	1



SEAT SUSPENSION ASSEMBLY

Ref. No.	Part No.	Description	No. Used
1	80–4860	Pin – Clevis	1
2	75–3580	Plate – Mounting, Seat	1
3	75–3530	Spring – Compression	1
4	3256–5	Washer – Flat	1
5	3256–24	Washer	1
6	75–3540	Pin – Roll	1
7	75–3550	Bumper – Seat	2
8	76–2940	Bumper – Rubber	2
9	76–1920	Bushing – Sleeve	4
10	66–8610	Weldment – Lower	1
11	66–8560	Nut – Push	4
12	76–1910	Shaft – Pivot	2
13	82–9060	Adjuster W/Handle	1
14	76–1940	Spring – Extension	2
15	66–9290	Spacer	6
16	66–8530	Adjuster	1

Ref. No.	Part No.	Description	No. Used
17	66–8520	Bumper – Down–stop	2
18	77–2870	Weldment – Hanger	1
19	76–1930	Knob – Tension Adjustment	1
20	3256–46	Washer – Flat	1
21	32128–26	Nut – Flange	4
22	3296–44	Nut – Lock	1
23	75–3480	Weldment – Upper	1
24	3256–26	Washer – Flat	2
25	3253–6	Washer – Lock	2
26	75–3510	Bolt – Shoulder	2
27	93–3164	Cap	2
28	93–3163	Spring	1
29	93–3165	Bracket	1
30	322–6	Screw – Cap Hex. Hd.	1
31	3253–33	Washer – Lock	1
32	3217–6	Nut – Jam	1



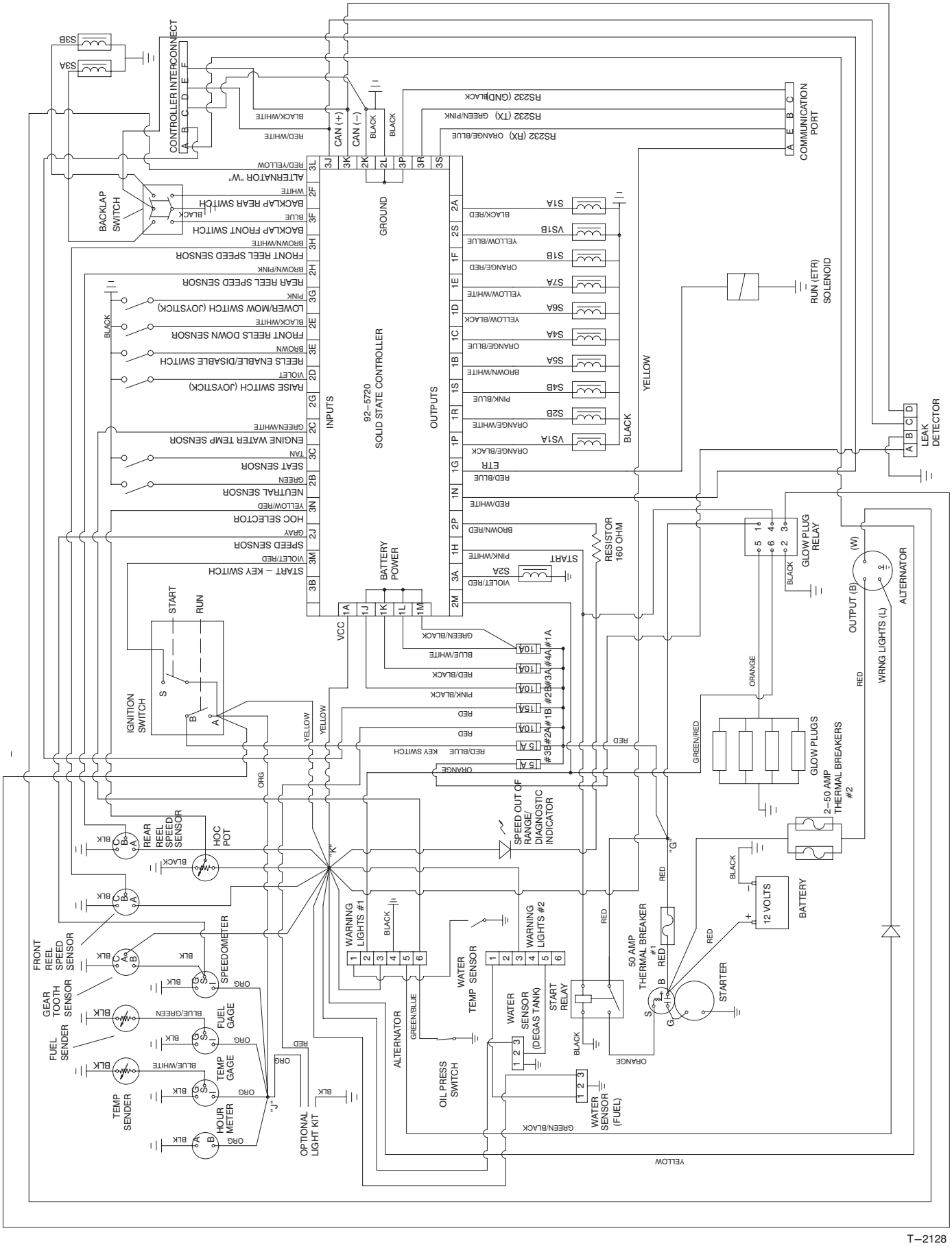
T–1458

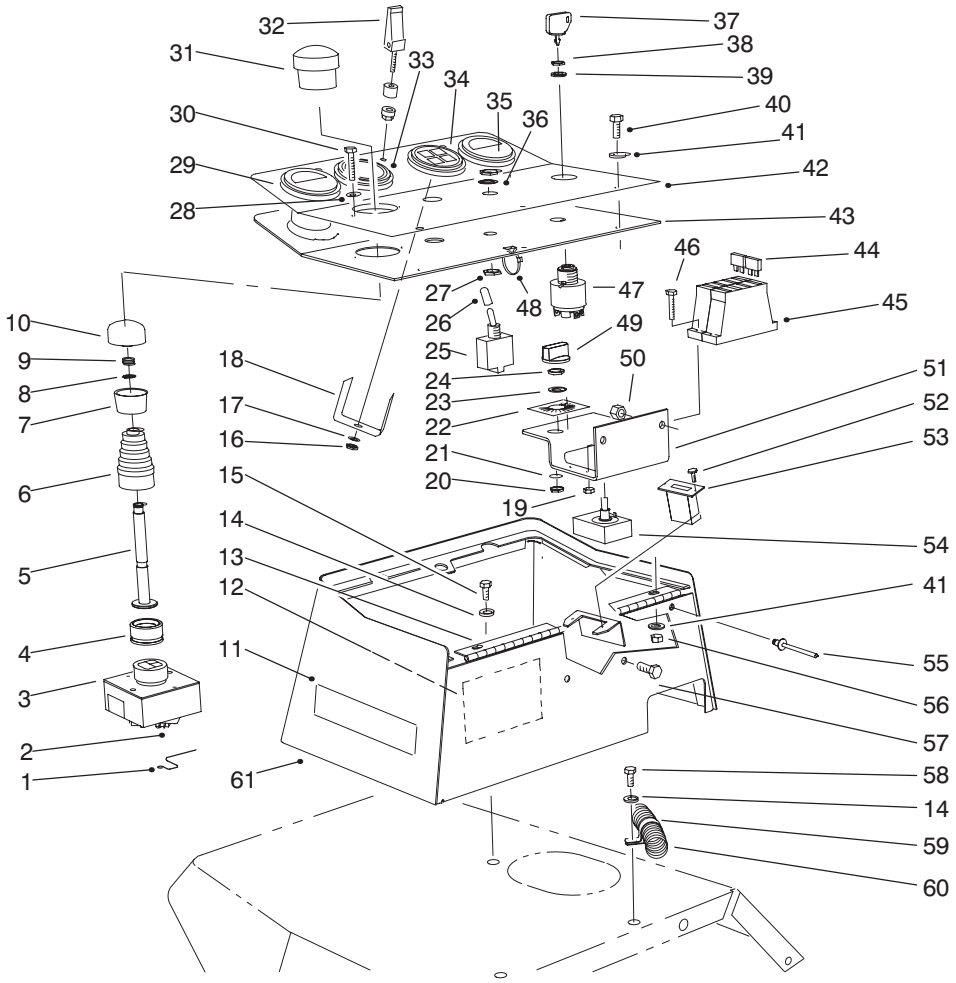
DIAGNOSTIC – ACE DISPLAY ASSEMBLY

Ref. No.	Part No.	Description	No. Used
1	92–7549	Decal – Diagnostic ACE V 1.0 (English)	1
1	94–2837	Decal – Diagnostic ACE V 1.0 (English)	1
1	94–4588	Decal – Diagnostic ACE V 1.0 (Danish)	1
1	94–4589	Decal – Diagnostic ACE V 1.0 (Dutch)	1
1	94–4590	Decal – Diagnostic ACE V 1.0 (Finnish)	1
1	94–4591	Decal – Diagnostic ACE V 1.0 (French)	1
1	94–4592	Decal – Diagnostic ACE V 1.0 (German)	1
1	94–4593	Decal – Diagnostic ACE V 1.0 (Italian)	1
1	94–4595	Decal – Diagnostic ACE V 1.0 (Norwegian)	1
1	94–4596	Decal – Diagnostic ACE V 1.0 (Portuguese)	1
1	94–4597	Decal – Diagnostic ACE V 1.0 (Spanish)	1
1	94–4598	Decal – Diagnostic ACE V 1.0 (Swedish)	1

Ref. No.	Part No.	Description	No. Used
1	94–2838	Decal – Diagnostic ACE V 1.0 (Danish)	1
1	94–2839	Decal – Diagnostic ACE V 1.0 (Dutch)	1
1	94–2840	Decal – Diagnostic ACE V 1.0 (Finnish)	1
1	94–2841	Decal – Diagnostic ACE V 1.0 (French)	1
1	94–2842	Decal – Diagnostic ACE V 1.0 (German)	1
1	94–2843	Decal – Diagnostic ACE V 1.0 (Italian)	1
1	94–2845	Decal – Diagnostic ACE V 1.0 (Norwegian)	1
1	94–2846	Decal – Diagnostic ACE V 1.0 (Portuguese)	1
1	94–2847	Decal – Diagnostic ACE V 1.0 (Spanish)12	1
1	94–2848	Decal – Diagnostic ACE V 1.0 (Swedish)	1
2	85–4750	Display – Diagnostic ACE	1

ELECTRICAL SCHEMATIC



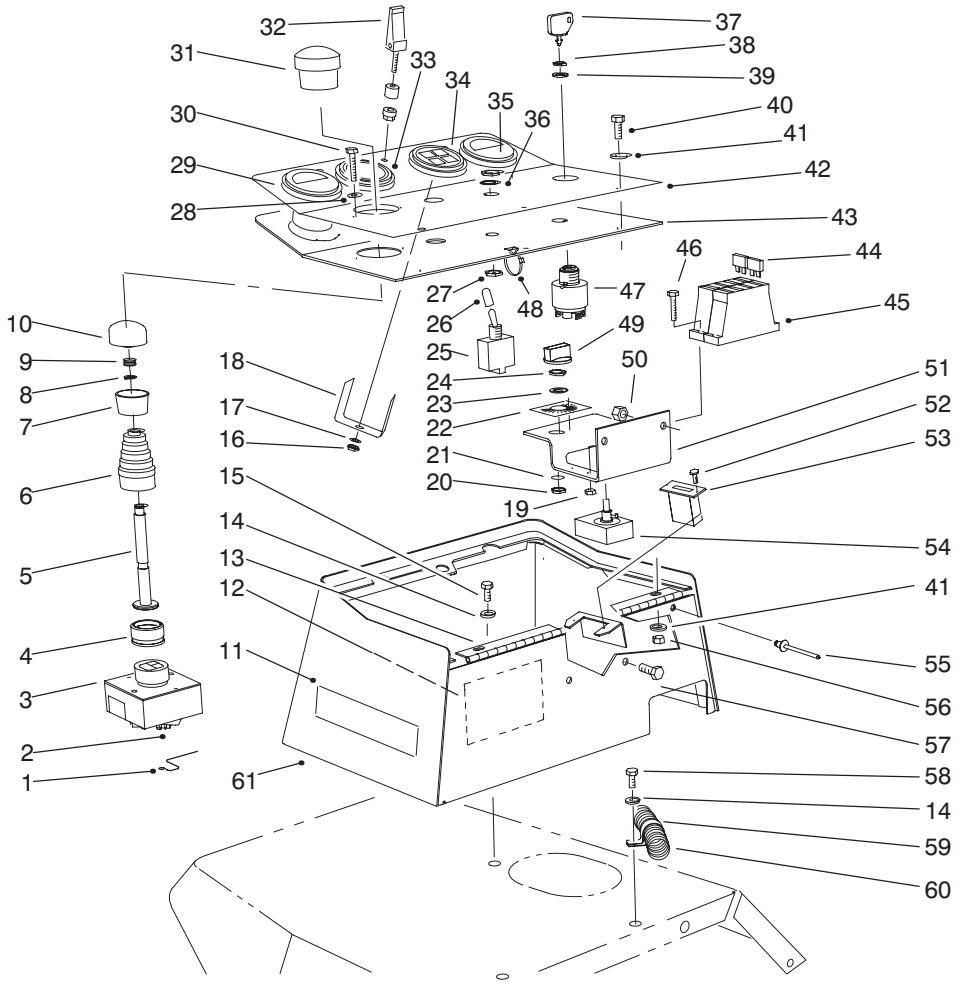


T−2368

CONTROL CONSOLE ASSEMBLY

Ref. No.	Part No.	Description	No. Used
1	94−2602	Actuator − Joystick	2
2	94−2601	Microswitch − Interlock	2
3	93−9196	Joystick − 6 Position (Incl. Ref. #1−3, 6 & 10)	1
4	94−3045	Collar − Interlock (Europe)	1
5	94−3046	Interlock − (Europe)	1
6	94−2600	Boot − (Europe)	2
7	94−3055	Cap − Lower, Joystick (Europe)	1
8	94−3056	Snapring − Joystick (Europe)	1
9	94−3057	Spring − Compression (Europe)	1
10	94−3058	Cap − Upper, Joystick (Europe)	1
11	75−5190	Decal − No Riders	1
11	93−6689	Decal − No Riders (Europe)	1
12	94−6348	Decal − Fuse	1
12	94−6349	Decal − Fuse (Europe)	1
13	75−5780	Hinge − Cover	1
14	3256−23	Washer − Flat	4
15	322−3	Screw − HH	3
16	3217−26	Nut	1
17	3254−1	Washer − Lock	1
18		Clamp	1
19	3296−2	Nut − Lock	4
20		Nut − Lock	1
21		Washer − Lock	1
22	94−2633	Decal − HOC Selector	1

Ref. No.	Part No.	Description	No. Used
23	3254−6	Washer − Lock	1
24	3220−24	Nut − Lock	1
25	75−1010	Switch (Incl. Ref. #27, 36 & 64−65)	1
26	94−2613	Sleeve − Switch, Red (Europe)	1
27	218−498	Nut − Hex.	2
28	3256−75	Washer − Flat	4
29	93−8497	Gauge − Fuel (Incl. Ref. #60−63)	1
30	3250−31	Screw − Pan Hd.	2
31	3290−489	Knob − Control, Lift	1
32	74−5950	Latch − Swell	1
33	93−7484	Light − Warning Bank (Incl. Ref. #16−18 & 62−63)	1
34	93−7483	Light − Warning Bank (Incl. Ref. #16−18 & 62−63)	1
35	76−9060	Gauge − Temperature (Incl. Ref. #64−65)	1
36	218−589	Washer − Lock	1
37	63−8360	Key − Ignition	1
38	218−447	Nut − Hex	1
39	218−446	Washer − Lock	1
40	48−7620	Screw	3
41	33093−00	Washer − Flat	6
42	93−1400	Decal − Console	1
42	93−1260	Decal − Console, (Europe)	1
43	94−1401	Cover − Box, Control	1



T–2368

CONTROL CONSOLE ASSEMBLY (Continued)

Ref. No.	Part No.	Description	No. Used
†44		Fuse – 5A	2
†*		Fuse – 10A	3
44	218–581	Fuse – 15A	1
†45	67–7160	Block – Fuse	2
46	32105–13	Screw – Cap Hex. Hd.	4
47	27–2360	Switch – Ignition (Incl. Ref. #38 & 39)	1
48	3290–378	Tie – Cable	2
49	85–4480	Knob	1
50	3296–42	Nut – Lock	2
51	93–7587	Bracket – Fuse Block	1
52	32144–18	Screw – Hex. Washer Hd.	2
53	75–6820	Hour Meter	1
54	85–4470	Potentiometer (Incl. Ref. #23 & 24) Note: Replacement of this part requires recalibration of electronic controller by distributor after installation.	1

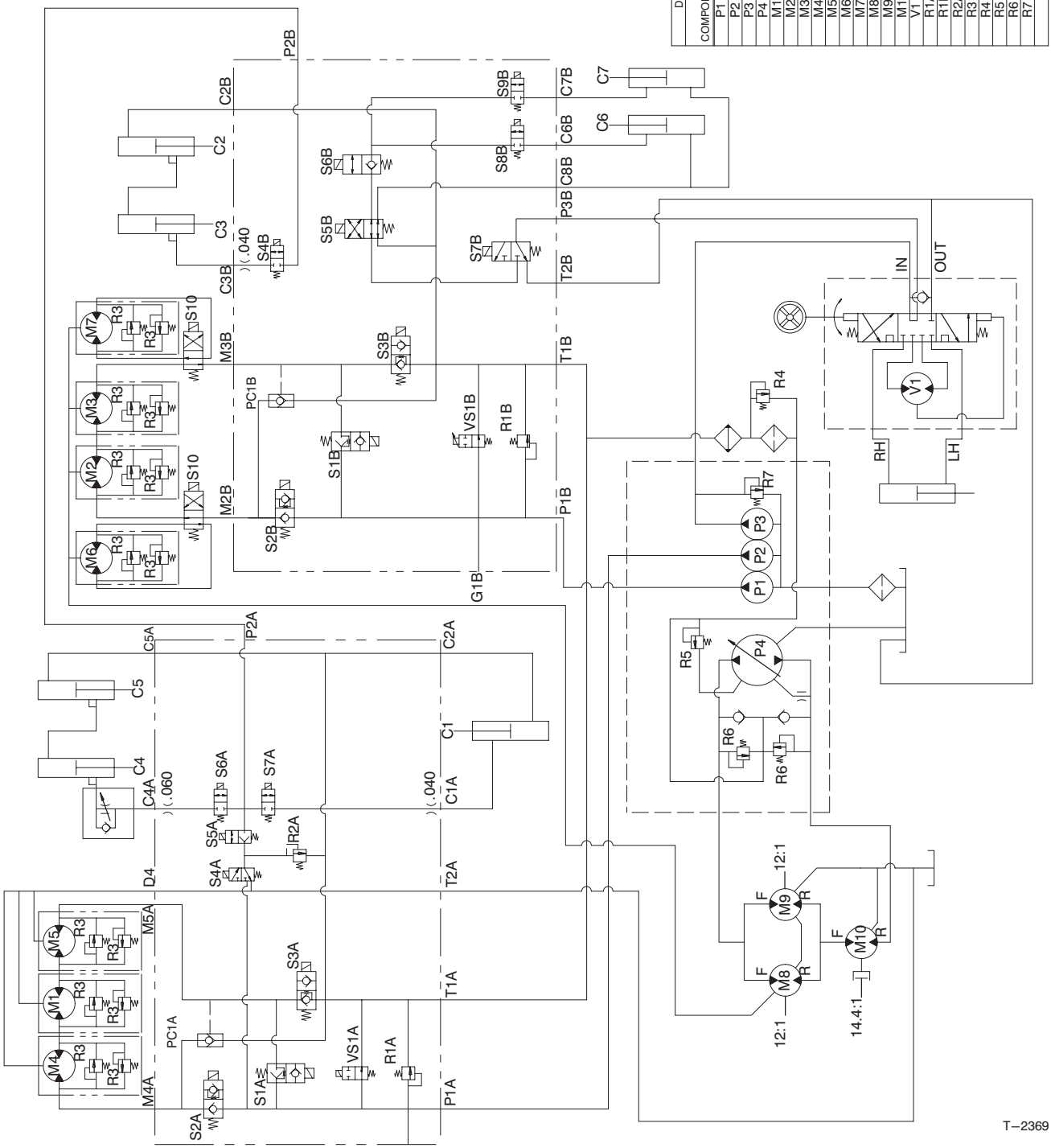
Ref. No.	Part No.	Description	No. Used
55	93–8744	Rivet – Pop	3
56	33023–00	Nut – Lock	3
57	321–39	Screw – Cap Hex. Hd.	2
58	322–5	Screw – Cap Hex. hd.	1
59	2412–126	Clamp–R	1
60	92–7632	Harness – Wire, Main	1
61	75–5740	Box – Control	1
*62	87–6270	Socket – Light	4
*63	219–17	Bulb	4
*64	3217–25	Nut – Hex.	2
*65	3253–15	Washer – Lock	2
*66	3217–29	Nut – Hex.	6
*67	3255–24	Washer – Lock, Ext. Tooth	3
*68	3219–14	Nut – Hex.	8
*69	3253–2	Washer – Lock	5
*	94–6343	Decal – Wire Identification #1	1
*	94–63444	Decal – Wire Identification #2 (Europe)	1

*Not Illustrated

HYDRAULIC SCHEMATIC

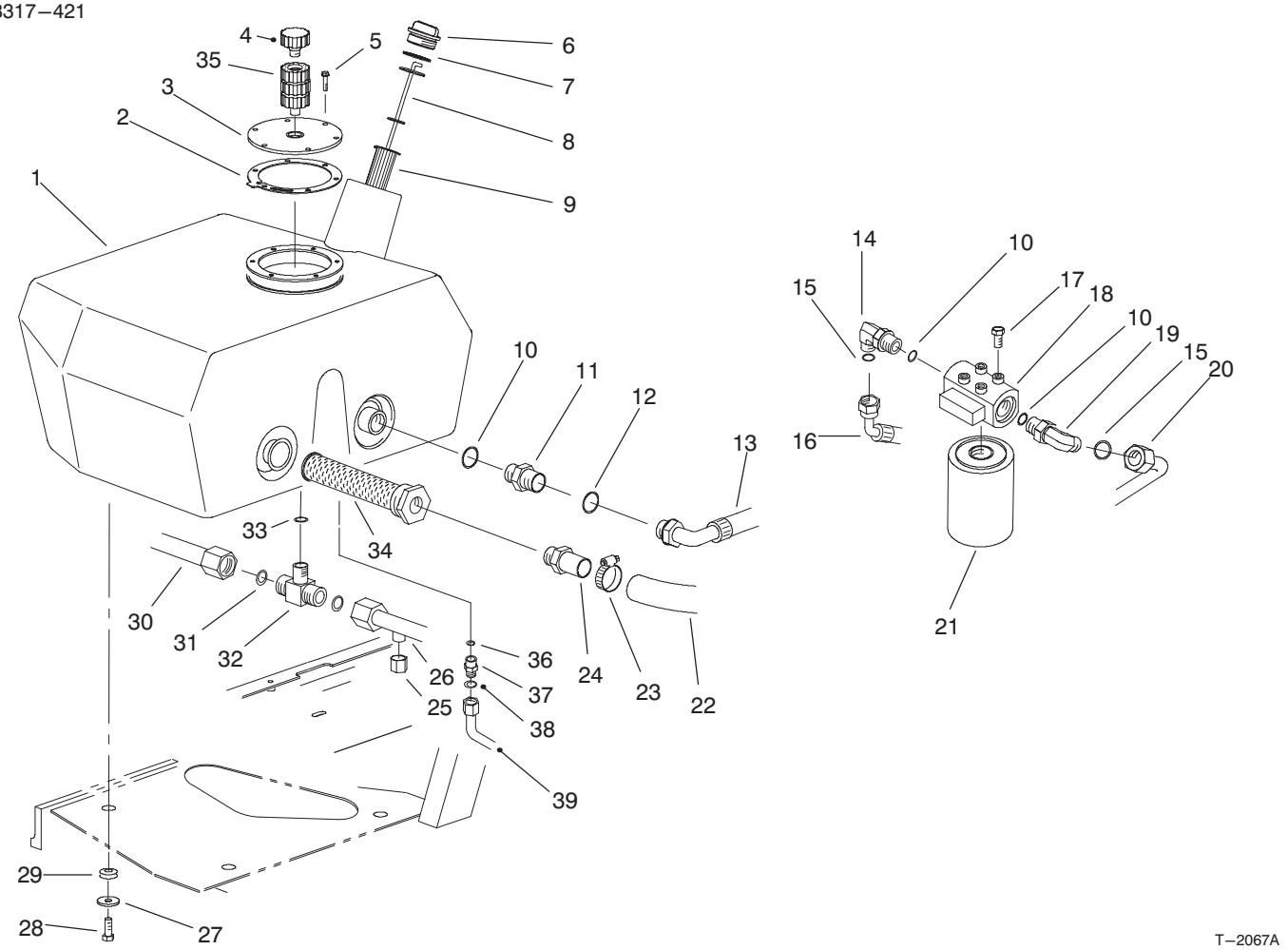
DISPLACEMENT, FLOW RATE, AND PRESSURE CHART							
	DISPLACEMENT		PRESSURE		FLOW RATE *		
COMPONENT	in^3/rev	cm^3/rev	lbs/in²	BARS	GPM	LPM
P1	.66	10.8			7.0	29.1
P2	.66	10.8			7.0	29.1
P3	.40	6.6			4.2	17.6
P4	2.48	40.6			28.9	109.5
M1	1.16	19				
M2	1.16	19				
M3	1.16	19				
M4	1.16	19				
M5	1.16	19				
M6	1.16	19				
M7	1.16	19				
M8	2.01	32.9				
M9	2.01	32.9				
M10	2.48	40.6				
V1	.66	10.8				
R1A			3000	207		
R1B			3000	207		
R2A			2300	159		
R3			1500	103		
R4			50	3		
R5			180	12		
R6			4000	276		
R7			1250	86		

* FLOW RATE CALCULATED AT 2750 RPM AND 98% EFFICIENCY.



T–2369

3317–421

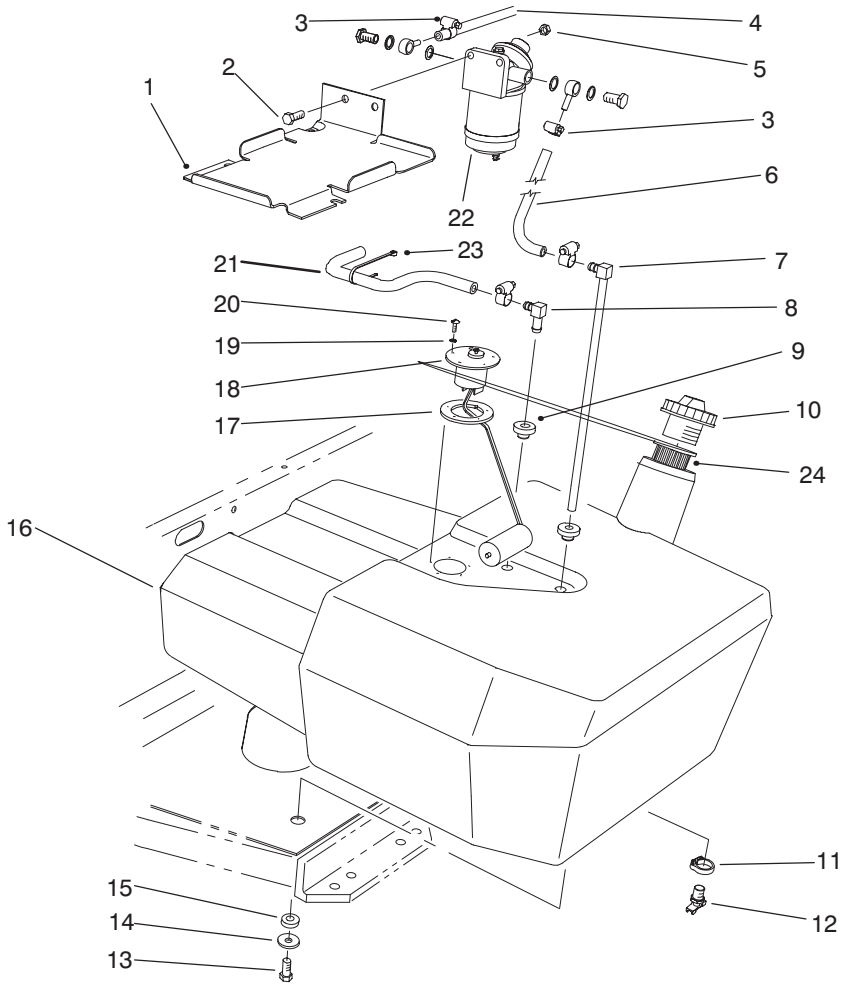


T–2067A

HYDRAULIC FILTER & RESERVOIR ASSEMBLY

Ref. No.	Part No.	Description	No. Used
1	93–7488	Tank – Hydraulic	1
2	93–7499	Gasket – Flange	1
3	93–7588	Cover – Tank	1
4	68–6150	Breather – Air	1
5	48–7730	Screw – Hex. Hd. Flange	6
6	93–7498	Plug – Plastic	1
7	237–101	O–Ring	1
8	75–3710	Dipstick	1
9	61–2790	Filter – Screen	1
10	237–81	O–Ring	3
11	340–9	Fitting – Hydraulic (Incl. Ref. #10 & 12)	1
12	237–58	O–Ring	1
13	92–7489	Hose – Return	1
14	340–139	Fitting – Elbow 90° (Incl. Ref. #10 & 15)	1
15	237–65	O–Ring	2
16	92–7490	Hose – Filter	1
17	3234–1	Screw	2
18	94–2620	Head – Filter (Incl. Ref. #21)	1
19	340–142	Fitting – Hydraulic 90° (Incl. Ref. #10 & 15)	1

Ref. No.	Part No.	Description	No. Used
20	92–7493	Hose – Filter	1
21	94–2621	Element	1
22	92–7465	Hose – Suction	1
23	2412–111	Clamp	1
24	92–7525	Fitting – Hose	1
25	92–7551	Cap – Fitting	1
26	94–1446	Tube – Drain	1
27	63–8410	Washer – Flat	3
28	33105–025	Screw – Hex. Hd. Flange	3
29	240–11	Grommet	3
30	92–7478	Tube – Motor, RH	1
31	237–30	O–Ring	2
32	340–157	Fitting – Tee (Incl. Ref. #31 & 33)	1
33	237–79	O–Ring	1
34	92–7527	Strainer – Suction	1
35	92–8020	Adapter – Breather	1
36	237–42	O–Ring	1
37	340–2	Adapter (Incl. Ref. #36 & 38)	1
38	237–22	O–Ring	1
39	94–1447	Tube – Steering, Return	1



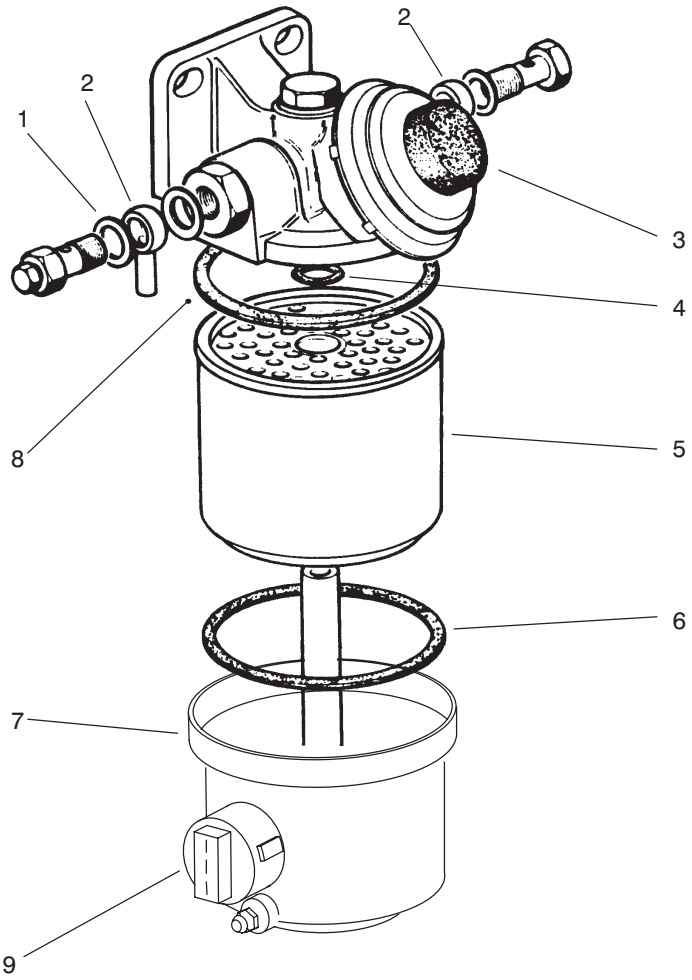
T–2068A

FUEL TANK & FILTER ASSEMBLY

Ref. No.	Part No.	Description	No. Used
1	93–7974	Plate – Box, Battery	1
2	33105–030	Screw – Hex. Hd. Flange	2
3	2412–108	Clamp – Hose	4
4	63–7627	Hose – Fuel	1
5	33005–00	Nut – Hex. Flange	2
6	92–7522	Hose – Fuel	1
7	66–8121	Standpipe	1
8	46–6550	Fitting – Connector	1
9	46–6560	Bushing	2
10	93–3102	Cap – Fuel, Diesel	1
11	2412–36	Clamp – Drain	1
12	304–46	Fitting – Drain	1

Ref. No.	Part No.	Description	No. Used
13	33105–025	Screw – Hex. Hd. Flange	3
14	63–8410	Washer – Flat	3
15	240–11	Grommet	3
16	92–7422	Tank – Fuel	1
17	62–7650	Gasket	1
18	63–7640	Sender – Fuel	1
19	3253–15	Washer – Lock	5
20	32122–24	Screw	5
21	92–7521	Hose – Fuel	1
†22	76–5300	Assembly – Filter, Fuel	1
23	3290–378	Tie – Cable	3
24	61–2790	Filler – Screen	1

†Furnished with engine.

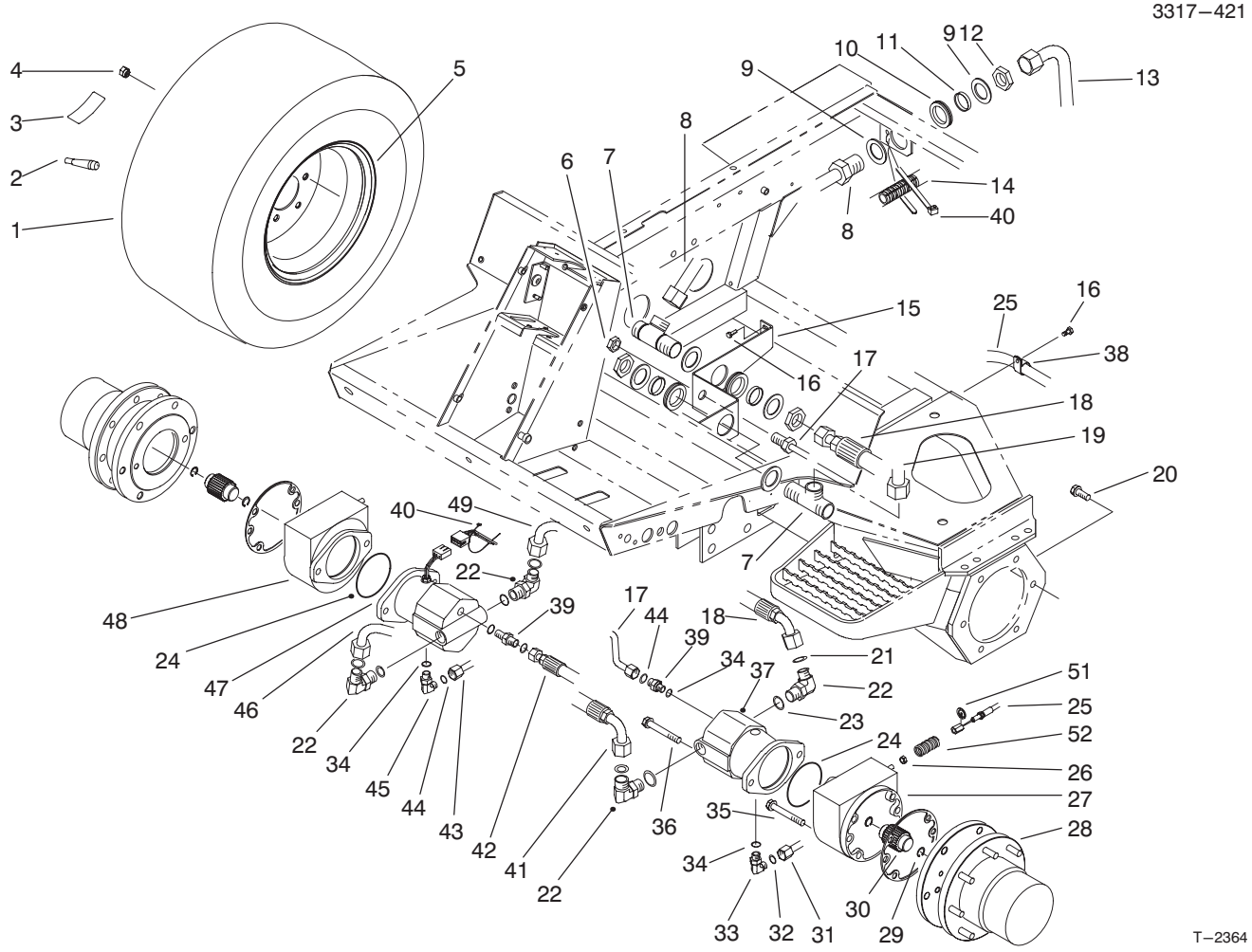


T−0966A

FUEL FILTER ASSEMBLY

Ref. No.	Part No.	Description	No. Used
1	76−5180	Washer − Copper	4
2	76−5190	Fitting − Adjustable	2
3	76−5300	Assembly − Filter, Fuel (Incl. Ref. #7 & 9)	1
4		O−Ring	1
5	76−5220	Element − Filter (Incl. Ref. #4, 6 & 8)	1

Ref. No.	Part No.	Description	No. Used
6		Seal − Gasket	1
7		Cap − Filter, Fuel	1
8		Seal − Gasket	1
9	76−5320	Sensor − Water	1



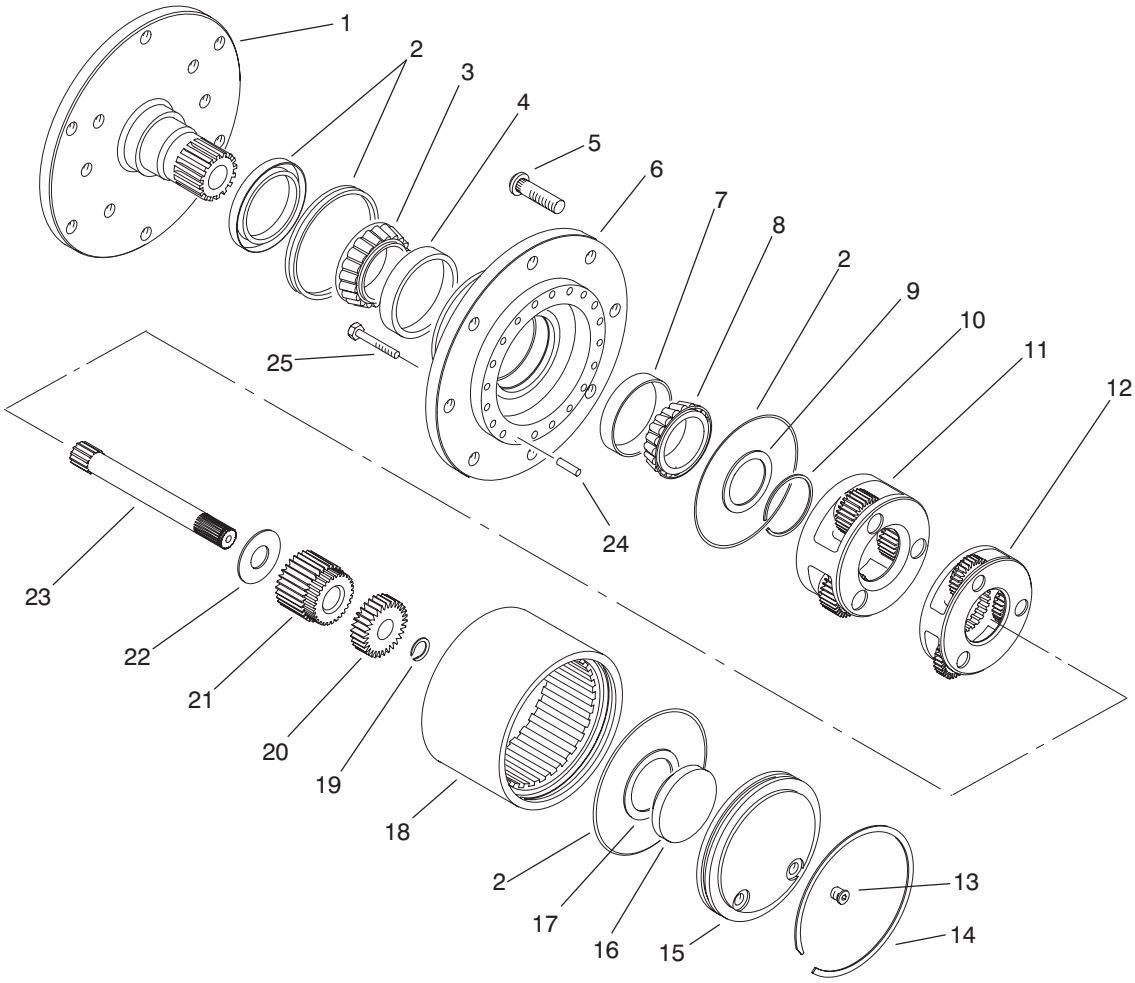
FRONT HYDRAULIC DRIVE & BRAKE ASSEMBLY

Ref. No.	Part No.	Description	No. Used
1	92–7423	Tire	2
2	232–24	Stem – Valve	2
3	76–8730	Decal – Torque, Wheel	2
4	92–7483	Nut – Lug	16
5	92–7481	Rim	2
6	340–127	Nut – Bulkhead	1
7	92–7550	Fitting – Tee, Bulkhead (Incl. Ref. #50)	2
8	92–7474	Assembly – Tube, Front	1
9	69–8920	Washer	6
10	240–2	Grommet	3
11	69–8950	Spacer	3
12	340–128	Nut – Bulkhead	3
13	92–7473	Assembly – Tube, Rear	1
14	92–7547	Harness – Wire, Main	1
15	92–7455	Plate – Bulkhead	1
16	32144–11	Screw – Thread Forming	5
17	92–7477	Assembly Tube, Motor Drain	1
18	92–7486	Assembly – Hose	1
19	92–7485	Assembly – Hose	1
20	33106–030	Screw – Hex. Hd. Flange	12
21	237–58	O–Ring	4
22	340–142	Fitting – Hydraulic 90° (Incl. Ref. #21 & 23)	4
23	237–81	O–Ring	4
24	237–166	O–Ring	2
25	92–7530	Cable – Brake, LH	1
26	3218–4	Nut – Jam	2
27	92–7417	Assembly – Brake, LH	1
28	92–7415	Assembly – Drive, Planetary	2

Ref. No.	Part No.	Description	No. Used
29	93–7972	Ring – Retaining	4
30	93–7966	Shaft – Splined, Brake	2
31	92–7598	Assembly – Tube, Frt. Drain	1
32	237–22	O–Ring	1
33	340–18	Fitting – Hydraulic 90° (Incl. Ref. #32 & 34)	1
34	237–79	O–Ring	4
35	33106–090	Screw – Hex. Hd. Flange	8
36	33116–120	Screw – Hex. Hd.	4
37	92–7385	Motor – Planetary	1
38	2412–93	R–Clamp	2
39	340–5	Fitting – Hydraulic (Incl. Ref. #34 & 44)	2
40	3290–378	Tie – Cable	3
41	92–7487	Assembly – Tube	1
42	92–7488	Assembly – Hose	1
43	92–7478	Assembly – Tube, Motor RH	1
44	237–30	O–Ring	3
45	340–98	Fitting – Hydraulic 90° (Incl. Ref. #34 & 44)	1
46	92–7476	Assembly – Tube, Traction	1
47	93–7476	Motor – Hydraulic W/Sensor	1
48	92–7414	Assembly – Brake, RH	1
49	92–7475	Assembly – Tube, Traction	1
*50	340–65	O–Ring	6
51	94–3050	Plate – Spring	2
52	94–3088	Spring – Brake	2
*	92–7482	Assembly – Wheel (Incl. Ref. #2, 4, & 5)	2

*Not Illustrated

3317–421



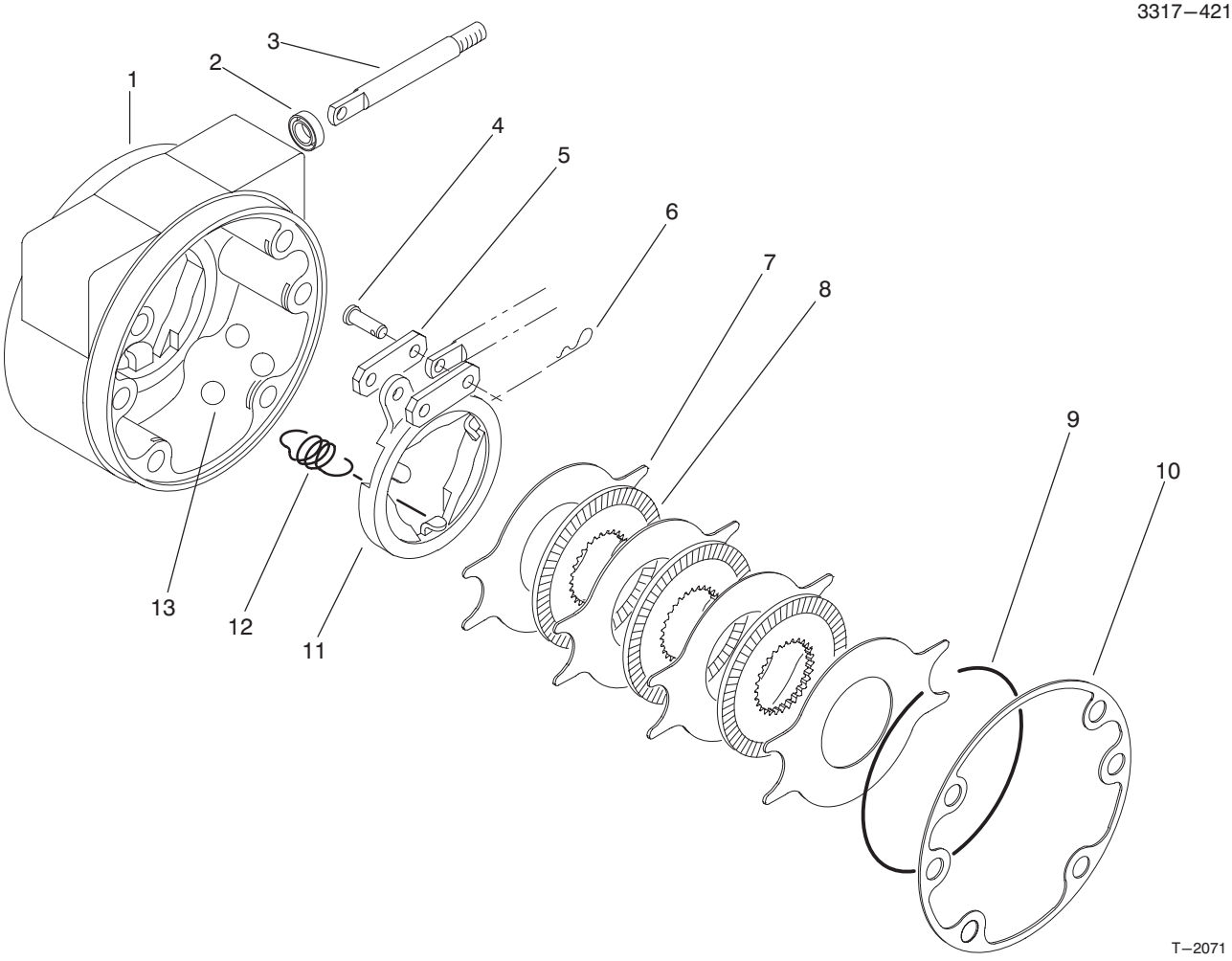
T–2070

PLANETARY DRIVE ASSEMBLY NO. 92–7415

Ref. No.	Part No.	Description	No. Used
1	93–7450	Spindle	1
2	93–7474	Kit – Seal	1
3	93–7451	Cone – Bearing	1
4	93–7452	Cup – Bearing	1
5	93–7455	Stud – Wheel	8
6	93–7453	Housing	1
7	93–7470	Cup – Bearing	1
8	93–7469	Cone – Bearing	1
9	93–7468	Washer – Thrust	1
10	93–7467	Ring – Retaining, External	1
11	93–7472	Asm – Carrier, Secondary	1
12	93–7473	Asm – Carrier, Primary	1
13	93–7461	Plug – Pipe	2
14	93–7462	Ring – Retaining, Internal	1

Ref. No.	Part No.	Description	No. Used
15	93–7458	Plate – Cover	1
16	93–7457	Spacer – Input	1
17	93–7460	Washer – Thrust	1
18	93–7456	Gear – Ring	1
19	93–7459	Ring – Retaining, External	1
20	93–7463	Gear – Sun	1
21	93–7464	Gear – Sun	1
22	93–7465	Washer – Thrust	1
23	93–7471	Shaft – Input	1
24	93–7466	Pin – Dowel	2
25	93–7454	Screw – HH	18
*	92–7415	Asm – Complete (Incl. Ref. #1–25)	1

*Not Illustrated



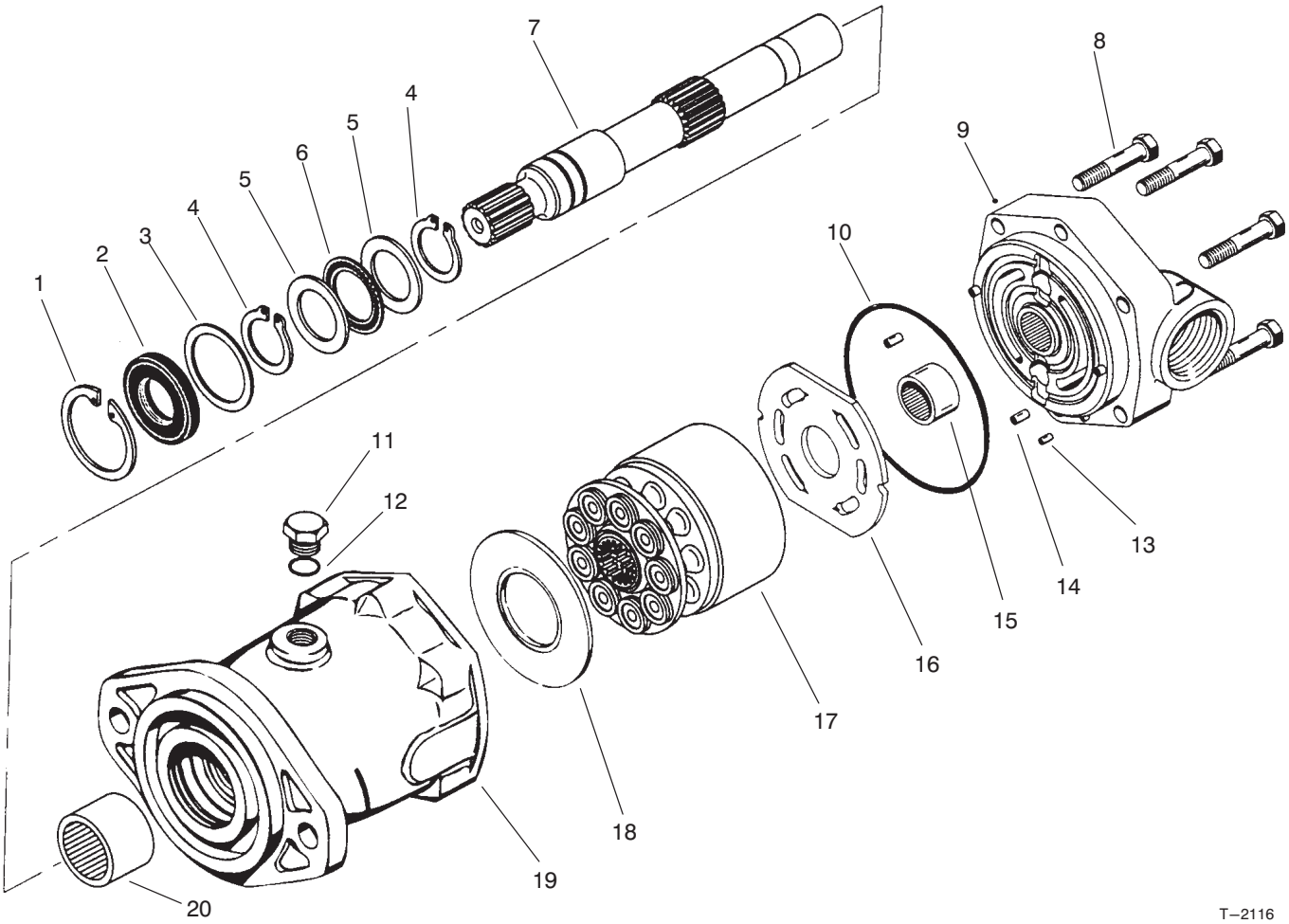
T–2071

BRAKE ASM NO. 92–7414 RH & 92–7417 LH (Shown)

Ref. No.	Part No.	Description	No. Used
†1		Housing – Brake, LH	1
†*		Housing – Brake, RH	1
2	93–7977	Seal	1
3	93–7978	Rod – Pull	1
4	93–7983	Pin – Clevis	2
5	93–7980	Link	2
6	93–7979	Pin – Cotter, Hair	2

Ref. No.	Part No.	Description	No. Used
7	93–7986	Disc – Stationary	4
8	93–7981	Disc – Rotating	3
9	93–7976	Ring – Retaining	1
10	93–7984	Gasket	1
11	93–7982	Actuator	1
12	93–7987	Spring – Extension	3
13	93–7985	Ball	3

*Not Illustrated
†Not Serviced Seperately

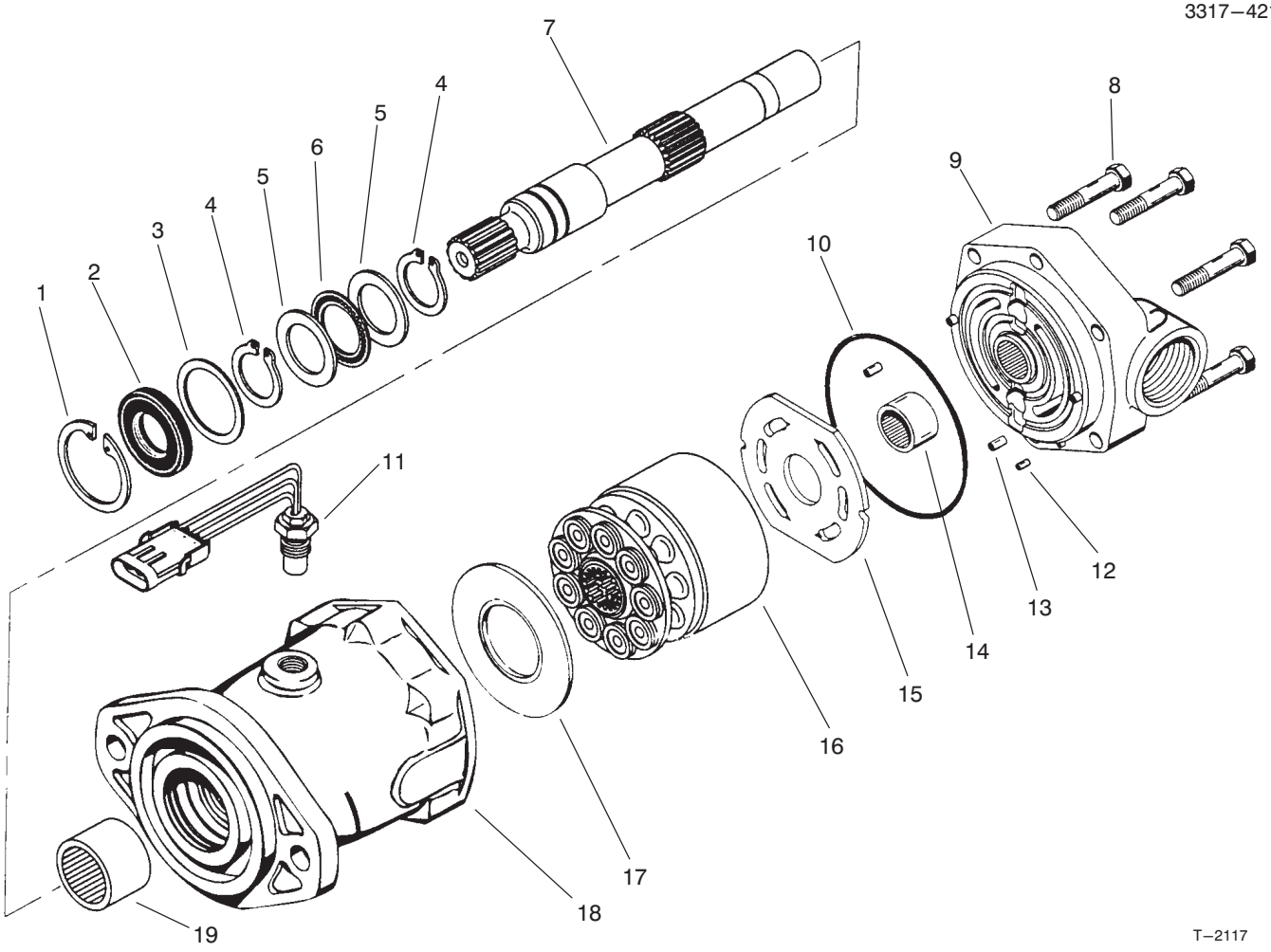


T–2116

HYDRAULIC MOTOR ASSEMBLY NO. 92–7385

Ref. No.	Part No.	Description	No. Used
1	76–7010	Ring – Retaining	1
2	94–3008	Seal – Shaft	1
3	94–3007	Washer	1
4	76–7000	Ring – Retaining	2
5	76–6950	Race – Thrust	2
6	76–6960	Bearing – Thrust	1
7	94–3004	Shaft – Drive, Splined	1
8	94–3002	Screw – HH	6
9	94–3005	Asm. – Backplate (Incl. Ref. #13–15)	1
10	76–6980	O–Ring	1
11	94–3009	Asm. – Plug (Incl. Ref. #12)	1

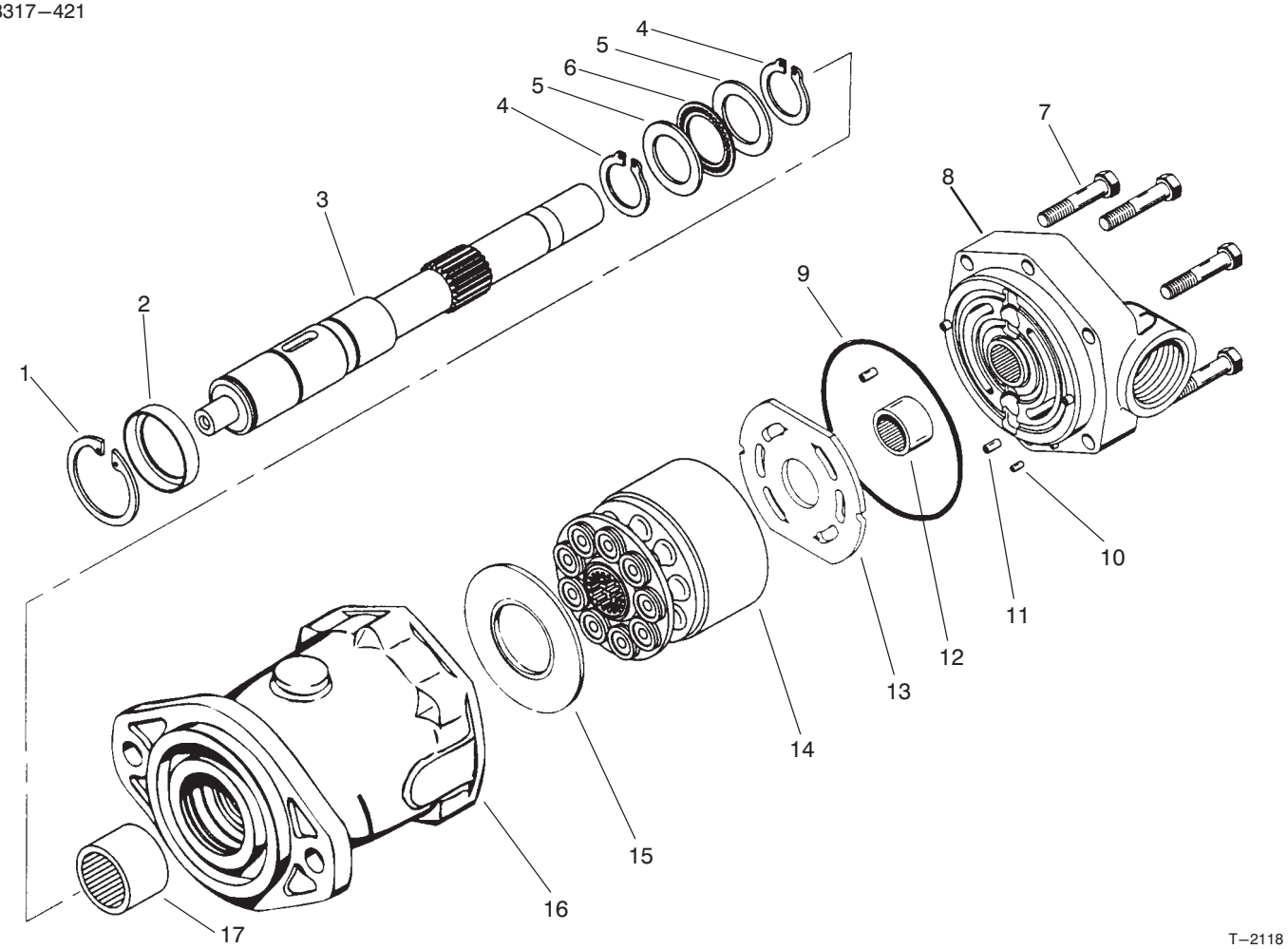
Ref. No.	Part No.	Description	No. Used
12		O–Ring	1
13		Pin – Dowel	1
14		Pin – Dowel	3
15		Bearing – Needle	1
16	94–3003	Plate – Valve	1
17	76–6910	Kit – Rotating	1
18	76–6970	Insert – Camplate	1
19	94–3006	Housing (Incl. Ref. #20)	1
20		Bearing – Needle	1



HYDRAULIC MOTOR ASSY. NO. 93–7476 W/SENSOR

Ref. No.	Part No.	Description	No. Used
1	76–7010	Ring – Retaining	1
2	94–3008	Seal – Shaft	1
3	94–3007	Washer	1
4	76–7000	Ring – Retaining	2
5	76–6950	Race – Thrust	2
6	76–6960	Bearing – Thrust	1
7	94–3004	Shaft – Drive, Splined	1
8	94–3002	Screw – HH	6
9	94–3005	Asm. – Backplate (Incl. Ref. #12–14)	1
10	76–6980	O–Ring	1

Ref. No.	Part No.	Description	No. Used
11	94–3010	Sensor – Speed Pickup	1
12		Pin – Dowel	1
13		Pin – Dowel	3
14		Bearing – Needle	1
15	94–3003	Plate – Valve	1
16	76–6910	Kit – Rotating	1
17	76–6970	Insert – Camplate	1
18	94–3006	Housing (Incl. Ref. #19)	1
19		Bearing – Needle	1

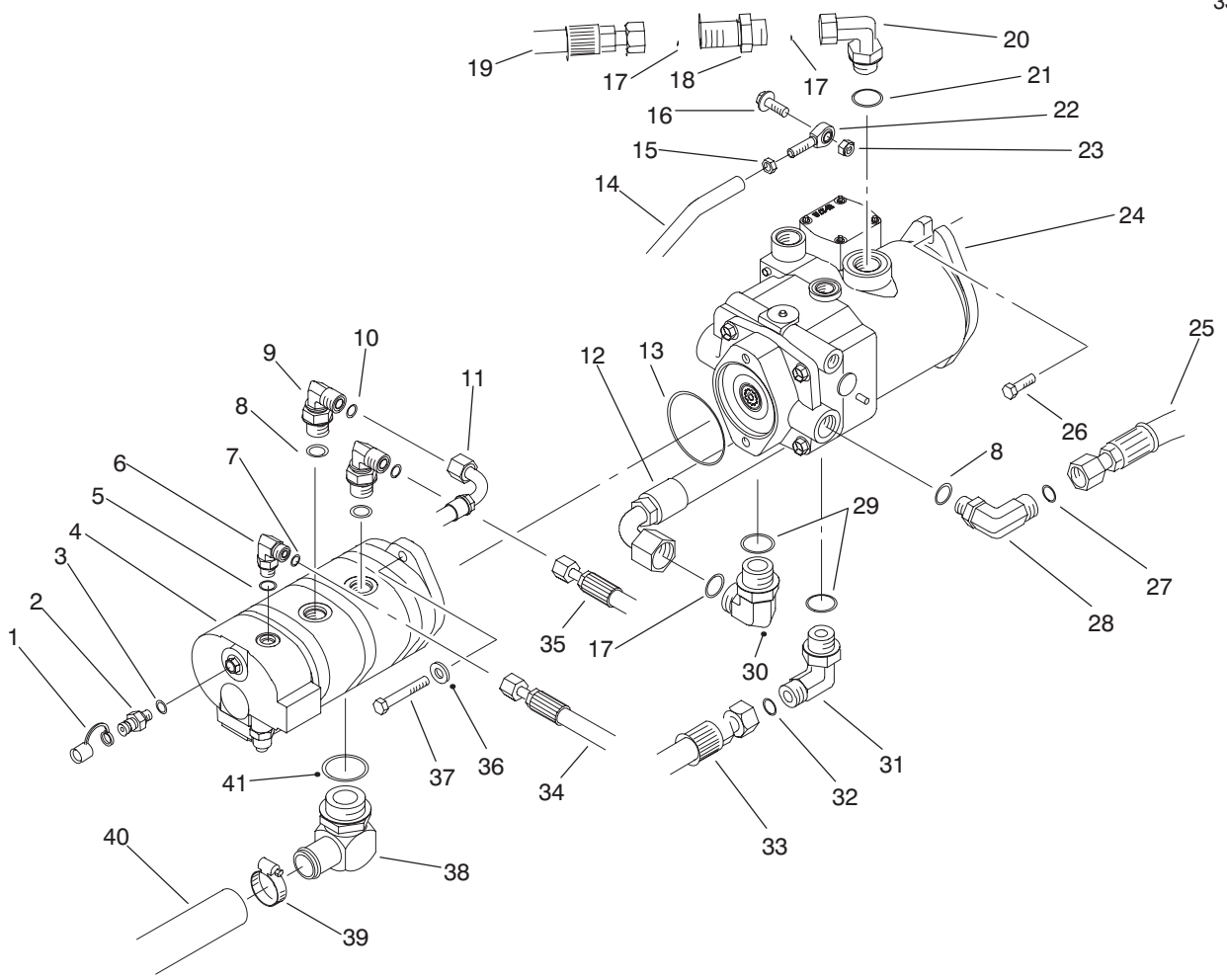


T–2118

4 WD HYDRAULIC MOTOR ASSY. NO. 92–7386

Ref. No.	Part No.	Description	No. Used
1	76–7010	Ring – Retaining	1
2	76–7020	Spacer	1
3	76–6930	Shaft – Drive, Straight	1
4	76–7000	Ring – Retaining	2
5	76–6950	Race – Thrust	2
6	76–6960	Bearing – Thrust	1
7	94–3002	Screw – HH	6
8	94–3000	Asm. – Backplate (Incl. Ref. #10–12)	1
9	76–6980	O–Ring	1

Ref. No.	Part No.	Description	No. Used
10		Pin – Dowel	3
11		Pin – Dowel	1
12		Bearing – Needle	1
13	94–3003	Plate – Valve	1
14	76–6910	Kit – Rotating	1
15	76–6970	Insert – Camplate	1
16	94–3001	Housing (Incl. Ref. #17)	1
17		Bearing – Needle	1



T–2370

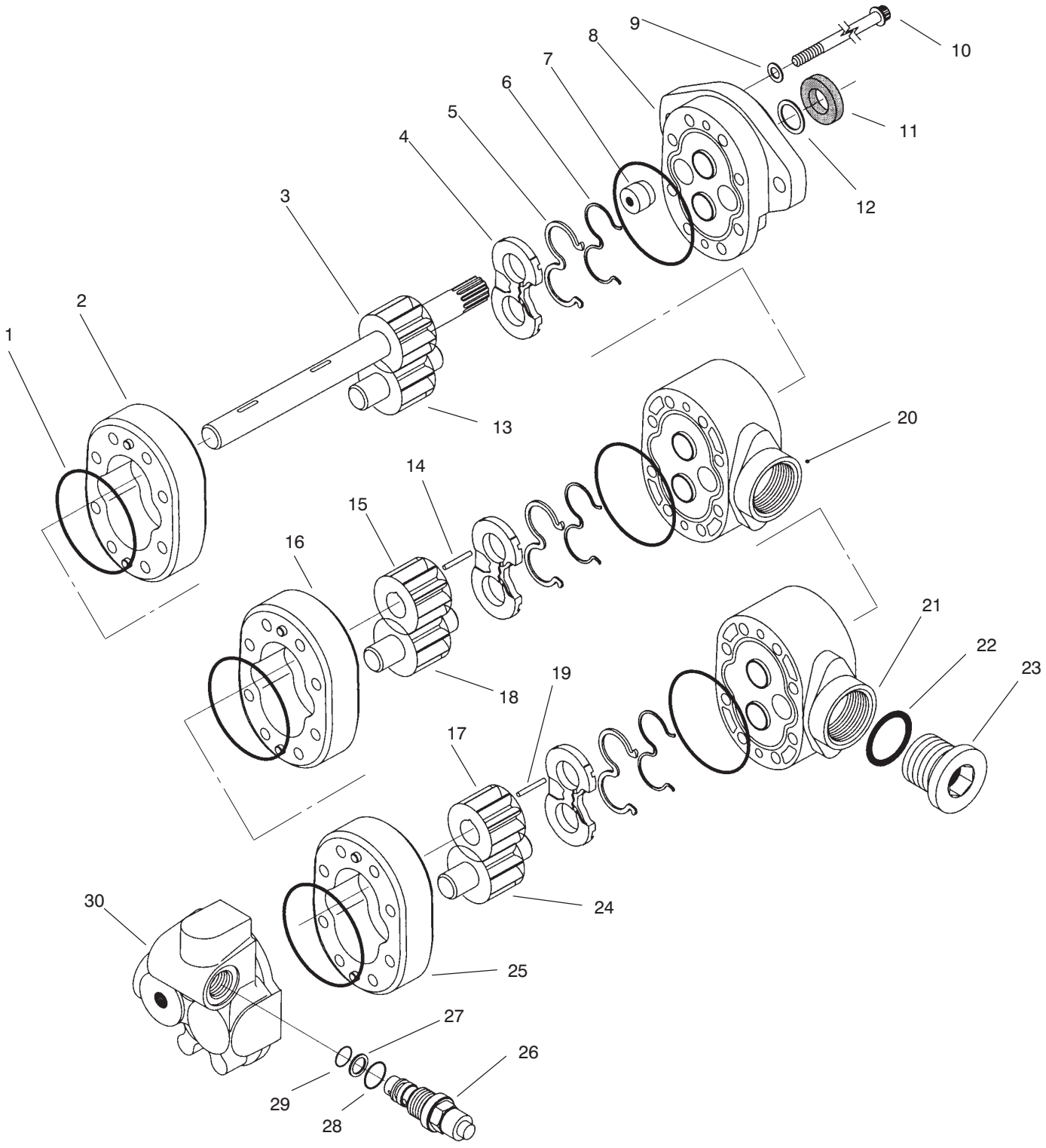
PUMP INSTALLATION ASSEMBLY

Ref. No.	Part No.	Description	No. Used
1	354–79	Cap – Dust	4
2	354–77	Fitting – Quick Connect (Incl. Ref. #3)	4
3	237–78	O–Ring	4
4	93–2175	Assembly – Pump, Gear	1
5	237–42	O–Ring	1
6	340–77	Fitting – Hydraulic 90° (Incl. Ref. #5 & 7)	1
7	237–22	O–Ring	1
8	237–80	O–Ring	3
9	340–105	Fitting – Hydraulic 90° (Incl. Ref. #8 & 10)	2
10	237–30	O–Ring	2
11	92–7491	Assembly – Hose	1
12	92–7484	Assembly – Hose	1
13	237–99	O–Ring	1
14	92–7531	Tube – Rod, Control	1
15	3220–3	Nut – Jam	1
16	3234–11	Screw – Flange Head	1
17	237–58	O–Ring	3
18	94–2637	Fitting – Hydraulic, Straight (Incl. Ref. #17)	1
19	92–7489	Hose – Return	1
20	94–2636	Fitting – Hydraulic 90°	1
21	237–81	O–Ring	1

Ref. No.	Part No.	Description	No. Used
22	2411–36	Bearing – Rod End	1
23	3296–59	Nut – Lock	1
24	92–7383	Pump – Piston	1
25	92–7490	Assembly – Hose, Filter	1
26	82–5050	Screw – Cap Hex. Hd.	2
27	237–65	O–Ring	1
28	340–17	Fitting – Hydraulic 90° (Incl. Ref. #8 & 27)	1
29	237–146	O–Ring	2
30	340–15	Fitting – Hydraulic 90° (Incl. Ref. #17 & 29)	1
31	340–129	Fitting – Hydraulic 90° (Incl. Ref. #29 & 32)	1
32	340–65	O–Ring	2
33	92–7485	Assembly – Hose	1
34	92–7622	Assembly – Hose, Steering	1
35	92–7492	Assembly – Hose	1
36	3256–46	Washer – Flat	2
37	323–7	Screw – Cap Hex. Hd.	2
38	92–7526	Fitting – Hydraulic, Suction	1
39	2412–111	Clamp – Hose	2
40	92–7465	Hose – Suction	1
41	237–101	O–Ring	1
*	94–3065	Asm. – Pump (Incl. Ref. #4, 13, 24 & 37)	1

*Not Illustrated

GEAR PUMP ASSEMBLY NO. 93–2175



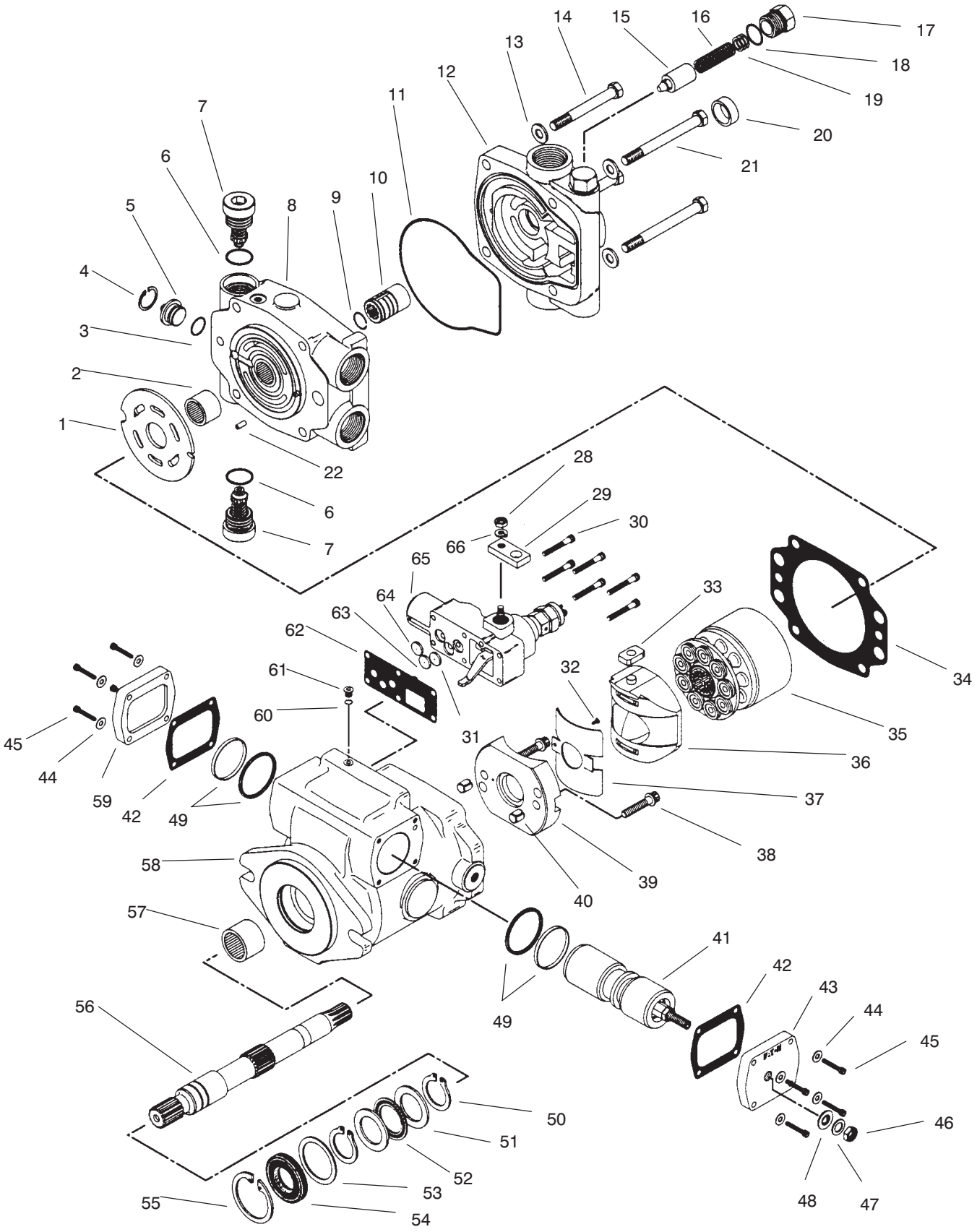
T–2138

GEAR PUMP ASSEMBLY NO. 93–2175

Ref. No.	Part No.	Description	No. Used
1	56–6710	O–Ring	6
†2		Body	1
†3		Asm. – Gear, Drive	1
4		Plate – Wear	3
5		Seal – Pressure, Balance	3
6		Gasket – Backup	3
7	94–3011	Plug	1
†8		Asm. – Plate, Front	1
9	74–8920	Washer – Copper	4
10	94–3012	Screw – Cap	8
11	49–2640	Seal – Shaft	1
12	60–5890	Washer	1
†13		Gear – Idler	1
†14		Key	1
†15		Gear	1
†16		Body	1
†17		Gear	1
†18		Gear – Idler	1
†19		Key	1
†20		Plate – Adaptor	1
†21		Plate – Adaptor	1
†22		O–Ring	1
23	94–3013	Plug (Incl. Ref. #22)	1
†24		Gear – Idler	1
†25		Body	1
26	94–3014	Valve – Relief (Incl. Ref. #27–29)	1
†27		Washer – Backup	1
†28		O–Ring	1
†29		O–Ring	1
†30		Asm. – Backplate	1
*	94–3015	Kit – Seal (Incl. Ref. #1, & 4–6)	1

*Not Illustrated
† Not Serviced Separately

SERVO CONTROLLED PISTON PUMP ASM. NO. 92–7383



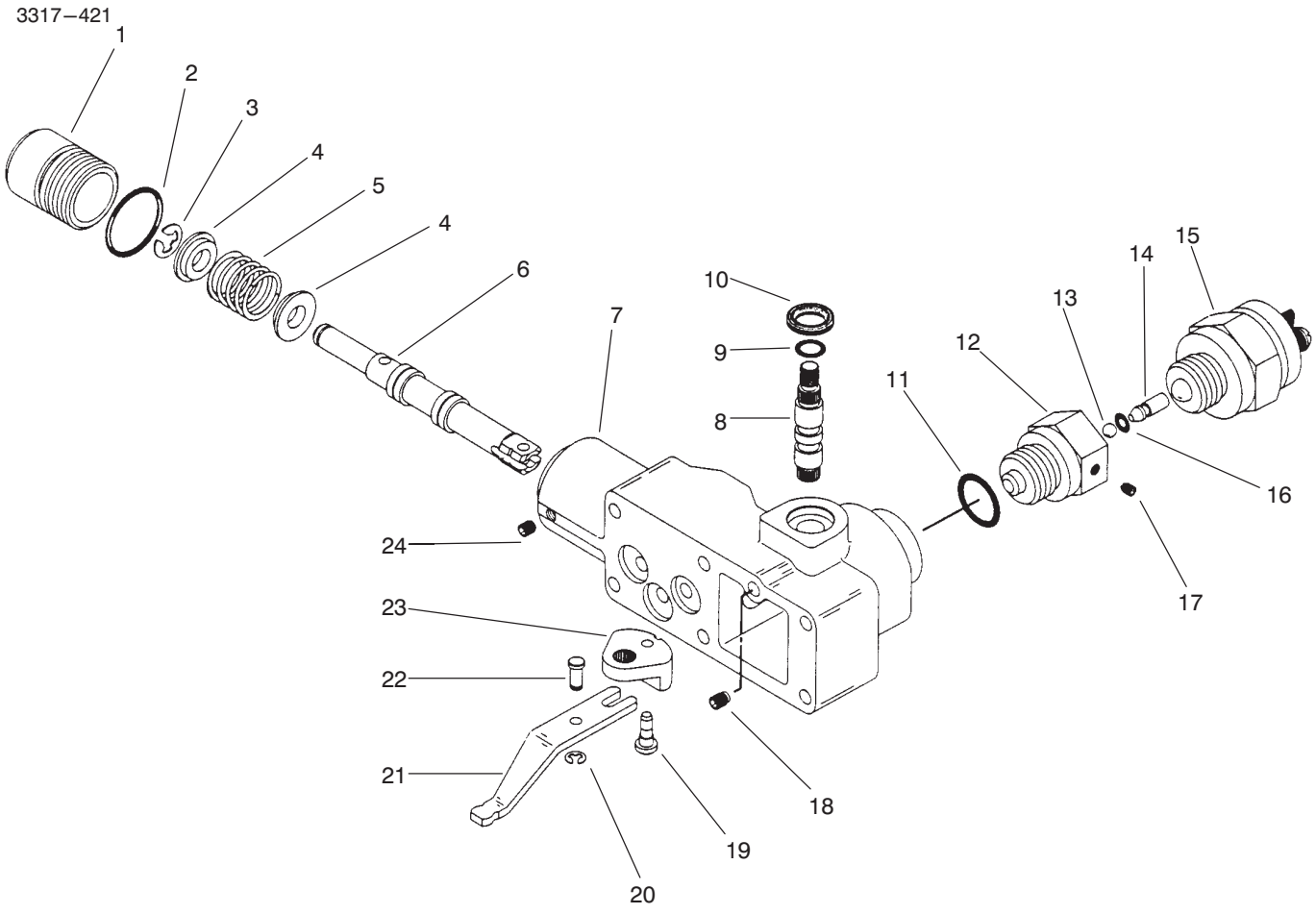
T–2120

SERVO CONTROLLED PISTON PUMP ASM. NO. 92–7383

Ref. No.	Part No.	Description	No. Used
1	94–3022	Plate – Valve	1
†2		Bearing	1
3	94–3036	Ring – Quad	1
4	94–3037	Ring – Retaining	1
5	94–3038	Plug – Dump Valve	1
†6		O–Ring	2
7	94–3024	Valve – Relief	2
8	94–3016	Asm. – Backplate (Incl. Ref. #2 & 22)	1
9	94–3035	Ring – Lock	1
10	94–3023	Coupler	1
†11		O–Ring, Molded	1
12	94–3017	Adaptor – Charge Relief (Incl. Ref. #15–20)	1
13	3256–24	Washer – Flat	4
14	94–3028	Screw – Cap	2
†15		Poppet	2
†16		Spring	2
†17		Plug	1
†18		O–Ring	1
†19		Washer	3
†20		Bushing	1
21	94–3029	Screw – Cap	2
†22		Pin – Roll	1
28	3217–5	Nut	1
29	94–3031	Arm – Control	1
30	3274–59	Screw – Cap	6
31	94–3040	Orifice – Valve, Control	1
†32		Screw	1
33	94–3032	Follower – Piston	1
†34		Gasket – Housing	1
35	94–3021	Asm. – Kit, Rotating	1
36	94–3026	Asm. – Camplate	1
†37		Bushing	1
†38		Screw – Cap	1
†39		Asm. – Cradle	1
†40		Dowel – Bushing	2
41	94–3025	Asm. – Piston, Servo	1
†42		Gasket – Plate, Cover	2
43	94–3034	Plate – Cover	1
44	3256–77	Washer – Flat	8
45	3274–81	Screw – Cap	8
46	3220–3	Nut – Jam	1
47	94–3030	Washer	1
48	94–3027	Washer – Seal	1
†49		Seal	2
50	76–7000	Ring – Retaining	2
51	76–6950	Race – Thrust	1
52	76–6960	Bearing – Thrust	1
53	94–3007	Washer	1
54	94–3008	Seal – Shaft	1
55	76–7010	Ring – Retaining	1
56	94–3020	Shaft – Drive	1
†57		Bearing	1
58	94–3018	Asm. – Housing (Incl. Ref. #32, 37–40, 49, 57, & 60–61)	1
59	94–3033	Plate – Cover	1
†60		O–Ring	1
†61		Plug	1
†62		Gasket	1
63	94–3041	Orifice – Valve, Control	1
64	94–3042	Orifice – Valve, Control	1
65	94–3019	Control – Servo, Manual	1
66	3253–3	Washer – Lock	1
*	94–3039	Kit – Seal (Incl. Ref. #11, 34, 42 & 62)	1

*Not Illustrated

† Not Serviced Separately.



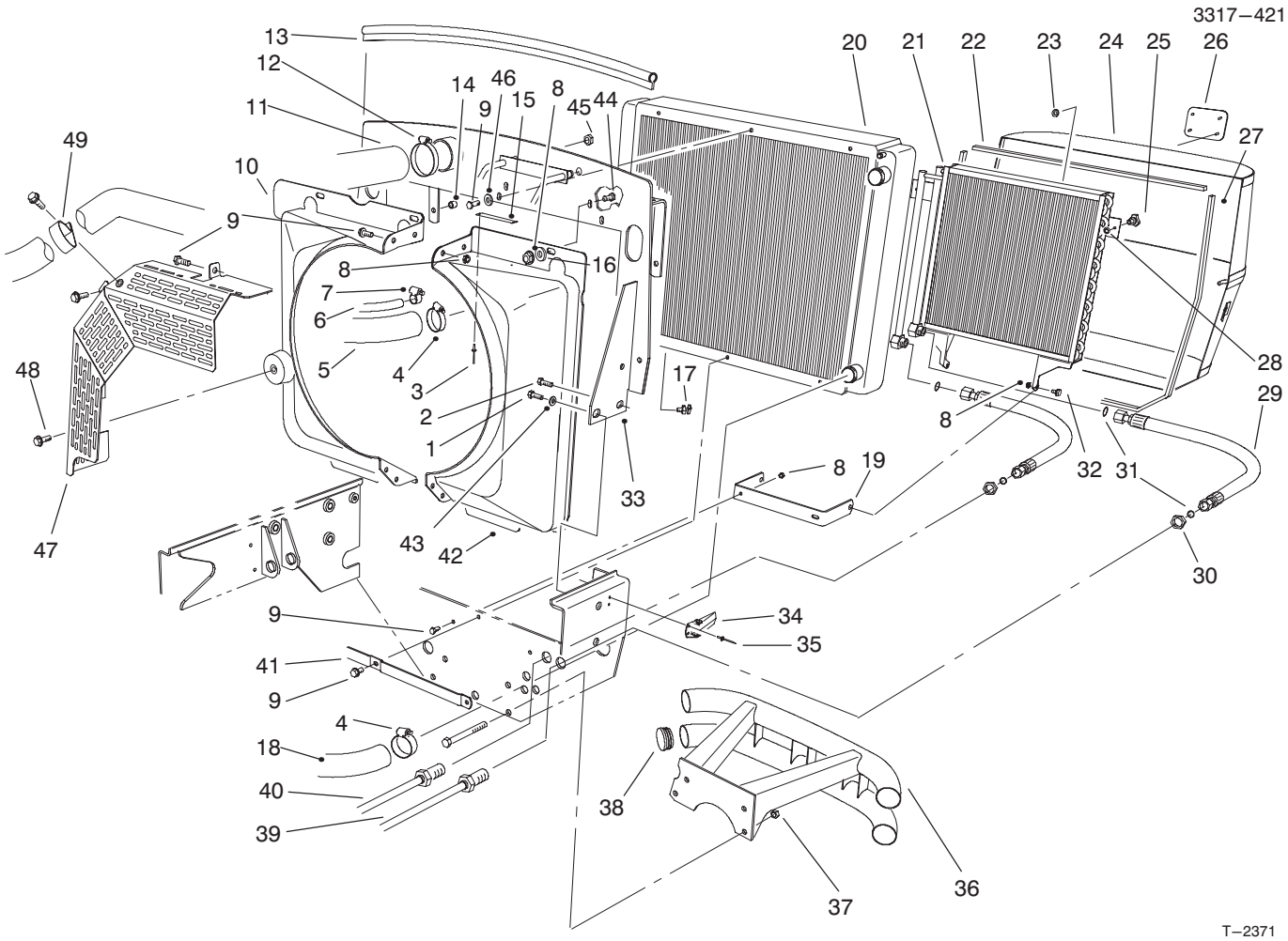
T–2119

MANUAL SERVO CONTROL NO. 94–3019

Ref. No.	Part No.	Description	No. Used
1		Plug	1
2		O–Ring	1
3		Ring – Retaining	1
4		Retainer – Spring	2
5		Spring	1
6		Valve – Spool	1
7		Housing – Control	1
8		Shaft – Input	1
9		O–Ring	1
10		Seal – Wiper	1
11		O–Ring	1
12		Adaptor	1
13		Ball	1

Ref. No.	Part No.	Description	No. Used
14		Pin	1
15	94–3043	Switch	1
16		O–Ring	1
17		Screw – Set	1
18		Screw – Set	1
19		Pin	1
20		Ring – Retaining	1
21		Link	1
22		Pin – Dowel	1
23		Crank – Bell	1
24		Screw – Set	1
*	94–3044	Kit – Seal (Incl. Ref. #2, 9–11 & 16)	1

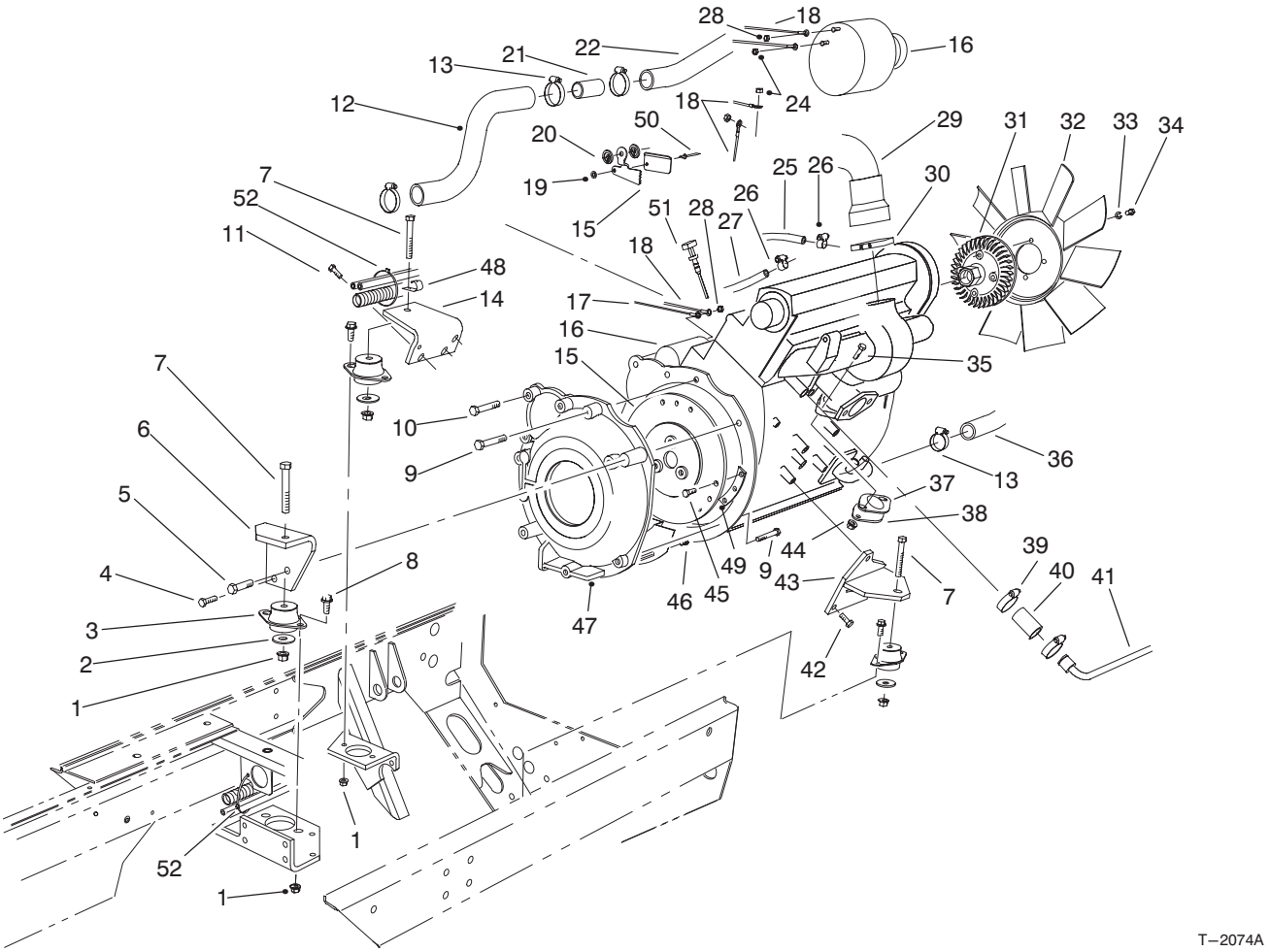
*Not Illustrated



RADIATOR & SHROUD ASSEMBLY

Ref. No.	Part No.	Description	No. Used
1	33108–025	Screw – Hex. Hd. Flange	2
2	33105–030	Screw – Hex. Hd. Flange	2
3	3290–271	Rivet – Pop	2
4	2412–3	Clamp – Hose	2
5	93–4215	Hose – Radiator, Upper Rear	1
6	92–7424	Hose – Radiator, Overflow	1
7	2412–36	Clamp – Hose	1
8	32128–44	Nut – Flange	4
9	3234–5	Screw – Flange	10
10	92–7374	Shroud – Fan RH	1
11	93–7584	Hose – Intake	1
12	2412–125	Clamp – Hose	1
13	93–7553	Seal – Hood	1
14	32148–10	Nut – Clinch	2
15	76–8750	Plate – Warning	1
16	3256–56	Washer – Flat	3
17	304–46	Nut – Drain Cock	1
18	92–7463	Hose – Radiator, Lower	1
19	92–7516	Bracket – Support, Cooler	1
20	74–3410	Assembly – Radiator	1
21	82–3740	Cooler – Oil	1
22	92–7631	Sealstrip – Screen	1
23	94–2638	Nut – Push On	4
24	92–7505	Screen	1
25	77–3620	Retainer – Cover	2

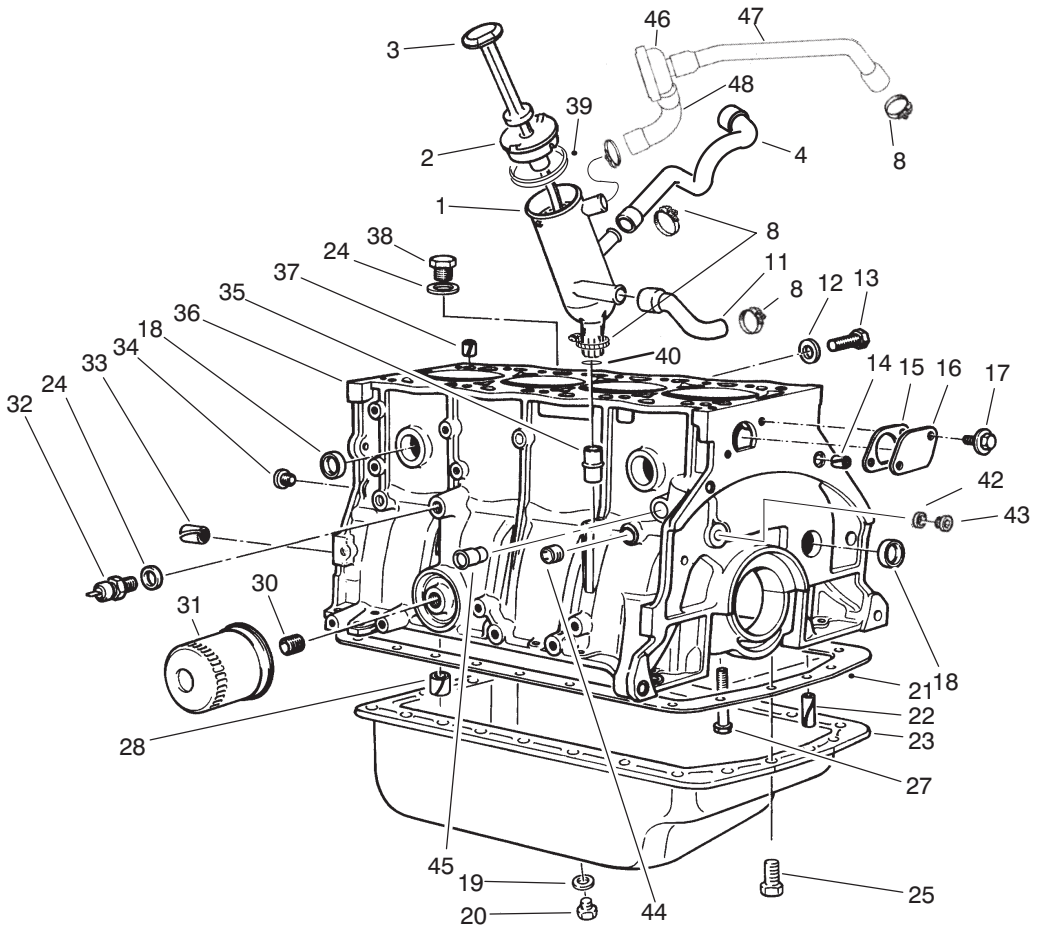
Ref. No.	Part No.	Description	No. Used
26	93–6028	Plate – Logo, Toro	1
27	93–4208	Strip – Seal, Screen	1
28	32151–72	Retainer – Push On	2
29	92–7535	Assembly – Hose, Oil Cooler	2
30	340–74	Nut – Bulkhead	2
31	237–65	O–Ring	4
32	37–8771	Bolt – Shoulder	2
33	92–7388	Support – Radiator	1
34	69–3020	Latch – Draw	2
35	3269–4	Rivet – Pop	4
36	92–7623	Bumper	1
37	3296–23	Nut – Lock	4
38	2410–42	Cap – Bumper	4
39	92–7493	Assembly – Tube, Filter	1
40	92–7558	Assembly – Tube, Cooler	1
41	92–7416	Strap – Radiator	1
42	92–7375	Shroud – Fan LH	1
43	3256–27	Washer – Flat	2
44	3230–2	Screw – Carriage	3
45	3296–23	Nut – Lock	2
46	3256–23	Washer – Flat	3
47	94–2646	Guard – Fan (Europe)	1
49	2412–96	Clamp–R (Europe)	1
48	33104–020	Screw – HHF (Europe)	3



ENGINE INSTALLATION ASSEMBLY

Ref. No.	Part No.	Description	No. Used
1	33005–00	Nut – Hex. Flange	9
2	87–5100	Washer – Snubbing	3
3	53–9681	Mount – Rubber	3
4	48–9470	Screw	1
5	48–7840	Screw – Cap Hex. Hd.	1
6	92–7425	Support – Mount, Engine	1
7	33105–070	Screw – Hex. Hd. Flange	3
8	33105–030	Screw – Hex. Hd. Flange	6
9	48–7570	Screw – Cap Hex. Hd.	3
10	48–7810	Screw – Cap Hex. Hd.	3
11	66–3160	Screw	4
12	94–1418	Hose – Radiator, Upper	1
13	2412–3	Clamp – Hose	4
14	92–7429	Mount – Motor, RH	1
15	94–1421	Coupling – Center, Spring	1
16	93–4233	Assembly – Engine	1
17	75–1370	Cable – Battery, Positive	1
18	92–7547	Harness – Wire, Main	1
19	3256–49	Washer – Flat	1
20	86–2990	Mount – Cable, Throttle	2
21	93–7594	Spacer – Tubular	1
22	93–4215	Hose – Radiator, Upper Rear	1
24	48–7880	Nut	3
25	92–7521	Hose – Fuel	1
26	2412–108	Clamp – Hose	2

Ref. No.	Part No.	Description	No. Used
27	63–7627	Hose – Fuel	1
28	48–7930	Nut – Hex.	2
29	94–2624	Hose – Manifold	1
30	2412–125	Clamp – Hose	1
31	92–7466	Clutch – Fan	1
32	74–3650	Fan – Engine	1
35	33104–020	Screw – Hex. Hd. Flange	2
36	92–7463	Hose – Radiator, Lower	1
37	77–3700	Gasket – Exhaust, Manifold	1
38	92–7382	Cover – Manifold	1
39	2412–129	Clamp – Hose	4
40	74–6490	Hose – Water Line	2
41	92–7381	Tube – Water, Return	1
42	48–7780	Screw – Hex. Hd.	3
43	92–7426	Mount – Motor	1
44	33004–00	Nut – Hex. Flange	2
45	48–7700	Screw – Hex. Hd.	6
46	48–7610	Screw – Cap Hex. Hd.	3
47	82–5120	Adapter – Pump To Engine	1
48	2412–150	J–Clip	1
49	94–1422	Spacer – Coupler	3
50	3290–282	Rivet – Pop	1
51	93–9176	Dipstick – Peugeot	1
52	3290–378	Tie – Cable	2



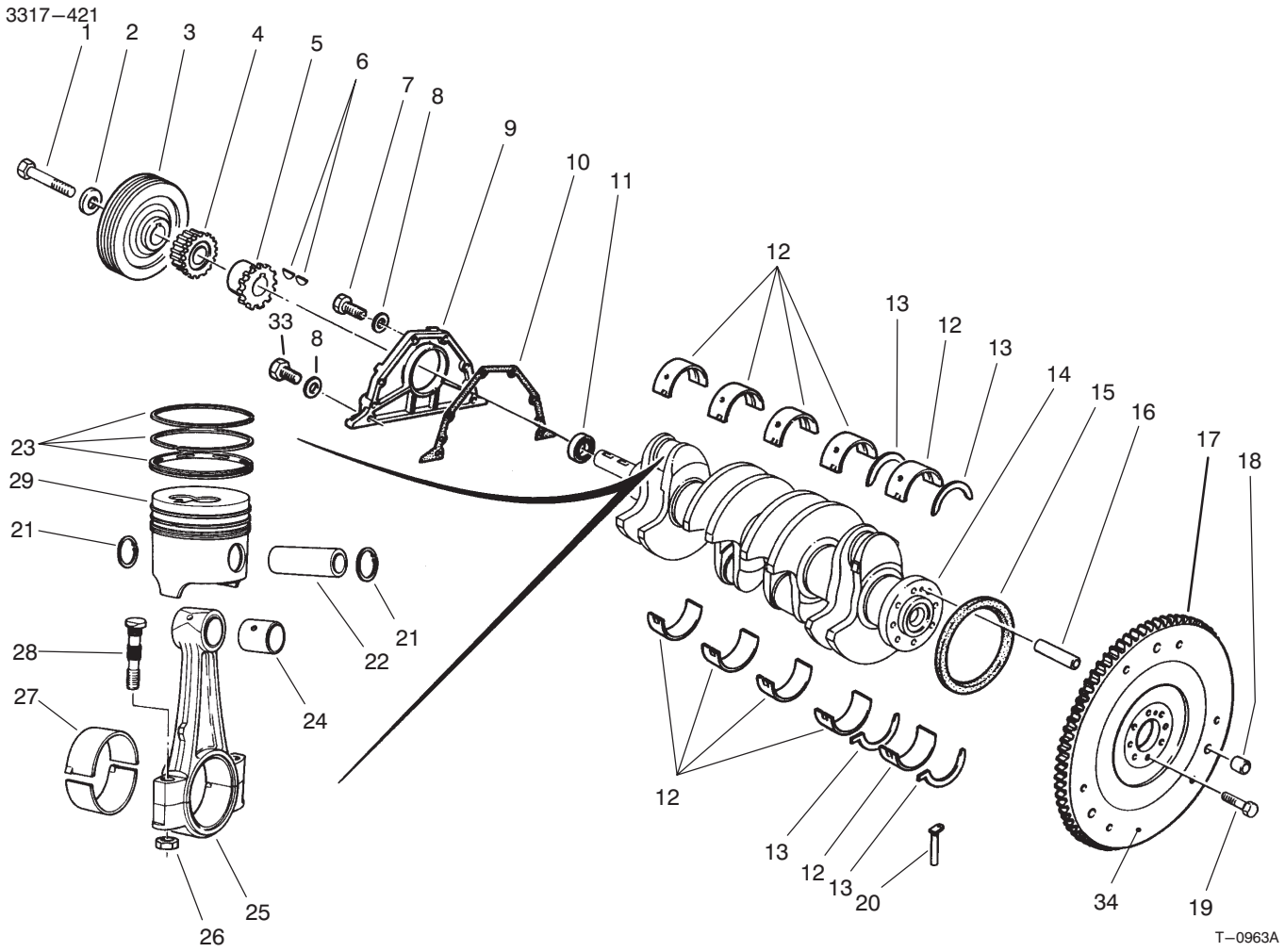
T–2142A

CRANKCASE ASSEMBLY

Ref. No.	Part No.	Description	No. Used
1	94–3181	Oil Filler (Incl. Ref. 39)	1
2	94–3182	Plug	1
3	93–9176	Dipstick – Oil	1
4	94–3184	Union	1
8	2412–129	Clamp – Hose	8
11	74–7770	Hose – Crankcase	1
12	74–7780	Gasket	1
13	74–7790	Screw	1
14	94–3102	Pin	2
15	74–7810	Gasket – Plate	1
16	74–7820	Plate	1
17	94–3112	Screw – Washer Hd.	2
18	74–7840	Plug – 27 mm Dia.	8
*	94–3108	Plug – 27.5 mm Dia.	8
*	94–3109	Plug – 28.5 mm Dia.	9
19	74–7320	Gasket	1
20	74–7310	Plug – Threaded	1
21	74–7380	Gasket – Oil Pan	1
22	94–3111	Pin – Groove	2
23	74–7300	Pan – Oil	1
24	94–3107	Gasket	2
25	74–7330	Screw – Cap Hex. Hd.	23
26	77–3790	Plug – Drain	1

Ref. No.	Part No.	Description	No. Used
27	74–7930	Screw – Bearing Cap	10
28	74–7940	Bushing – Spring	1
29	74–7950	Screw – Plate	6
30	74–7960	Stud – Filter	1
31	74–7970	Filter – Oil	1
32	94–3180	Switch – Pressure	1
33	74–7990	Pin – Spring	4
34	74–8000	Plug	2
35	74–8010	Guide – Dipstick	1
36	94–3100	Short Block Assembly (Incl. Pistons next page)	1
37	74–8030	Pin – Spring	1
38	94–3105	Plug – Drain	1
39	94–3183	Gasket	1
40	94–3186	O–Ring	1
42	94–3106	Gasket	2
43	94–3104	Plug – Threaded	2
44	94–3103	Plug – Threaded	1
45	94–3110	Stud	1
46	94–3190	PCV Valve	1
47	94–3192	Union	1
48	94–3191	Union	1
*	94–3101	Gasket Set (Without Head Gasket)	1

*Not Illustrated

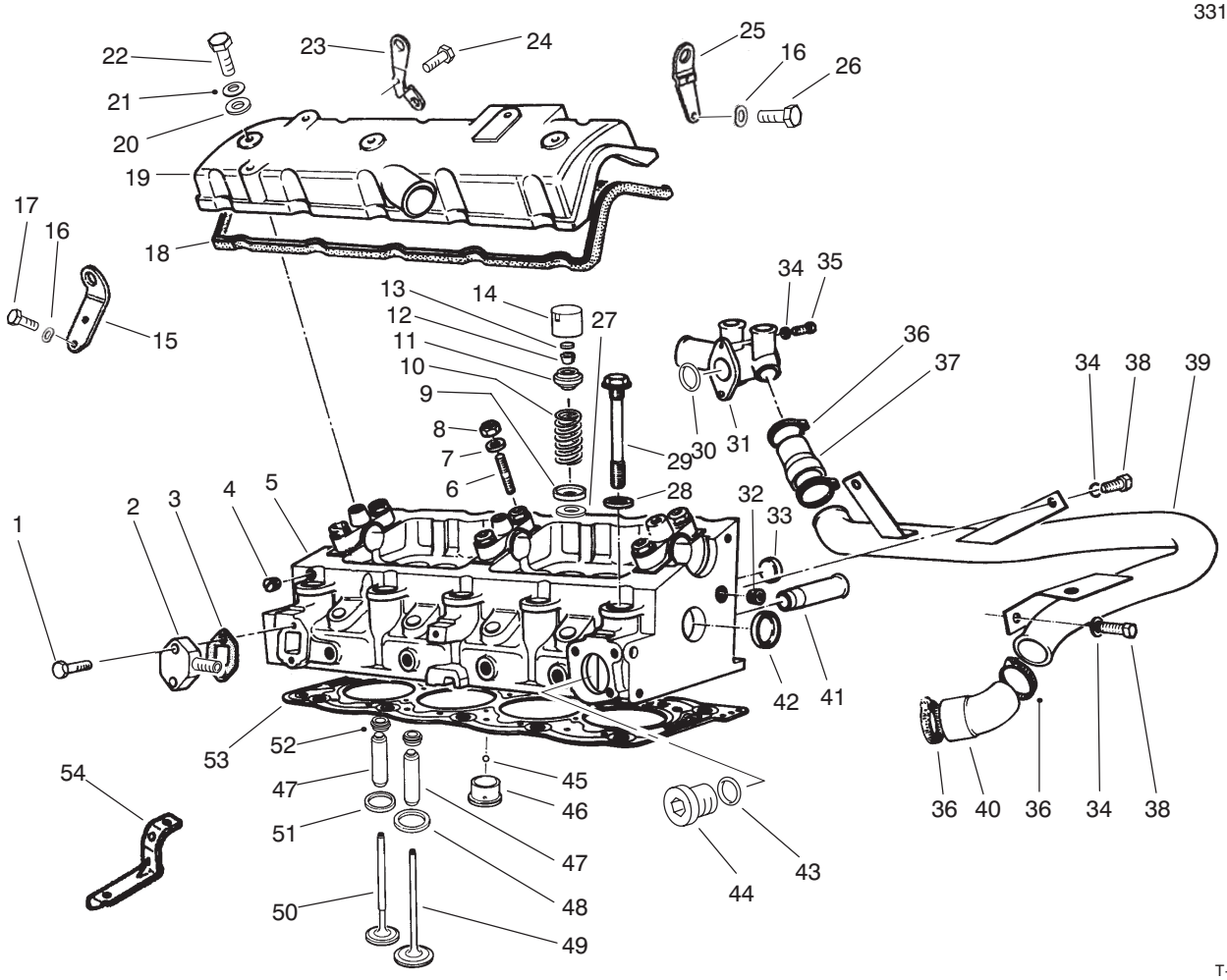


CRANKSHAFT ASSEMBLY

Ref. No.	Part No.	Description	No. Used
1	94–3145	Screw – Cap Hex. Hd.	1
2	94–3146	Washer	1
3	94–3144	Pulley	1
4	74–8100	Gear – Pinion	1
5	74–8110	Sprocket – Oil Pump	1
6	74–8120	Key – Woodruff	2
7	94–3150	Screw – Cap Hex. Hd.	4
8	94–3151	Washer	6
9	74–8140	Cover	1
10	74–8150	Gasket – Cover	1
11	94–3148	Seal – Shaft	1
12	74–8170	Bearing Set (Std.)	2
*	94–3140	Bearing Set (.30mm OS)	2
13	94–3141	Thrust Bearing Set (Std.)	2
*	94–3142	Thrust Bearing Set (.10mm OS)	2
*	74–8210	Thrust Bearing Set (.15mm OS)	2
*	94–3143	Thrust Bearing Set (.20mm OS)	2
14	74–8230	Crankshaft	1
15	94–3147	Seal	1
16	74–7990	Pin	1
17	94–3149	Gear – Flywheel	1
18	74–8270	Pin	3
19	74–8280	Screw – Cap Hex. Hd.	8
20	74–8290	Seal – #1 Bearing Cap	2
21	74–8300	Clip – Piston Pin	8

Ref. No.	Part No.	Description	No. Used
22	74–8310	Pin – Piston	4
23	94–3158	Piston Ring Set Std.	4
*	74–8320	Piston Ring Set – 0.20 mm	4
*	74–8330	Piston Ring Set – 0.50 mm	4
*	74–8340	Piston Ring Set – 0.80 mm	4
24	94–3154	Bushing – Sleeve	4
25	94–3153	Rod – Connecting	4
26		Nut – Hex.	8
27	74–8380	Bearing – Connecting Rod (Std.)	4
*	94–3155	Bearing – Connecting Rod (49.7mm ID)	4
28	94–3156	Bolt – Connecting Rod (Incl. Ref. #26)	8
29	94–3157	Piston Set – Std. (Incl. Ref. #21–23)	1
29	74–8420	Piston Set – Stage #1 (83.13mm OD) (Incl. Ref. #21–23)	1
*	74–8430	Piston Set – Stage #2 (83.43mm OD) (Incl. Ref. #21–23)	1
*	74–8440	Piston Set – Stage #3 (83.73mm OD) (Incl. Ref. #21–23)	1
33	94–3152	Screw – Cap Hex. Hd.	2
34	74–8260	Flywheel	1

*Not Illustrated



T–2148A

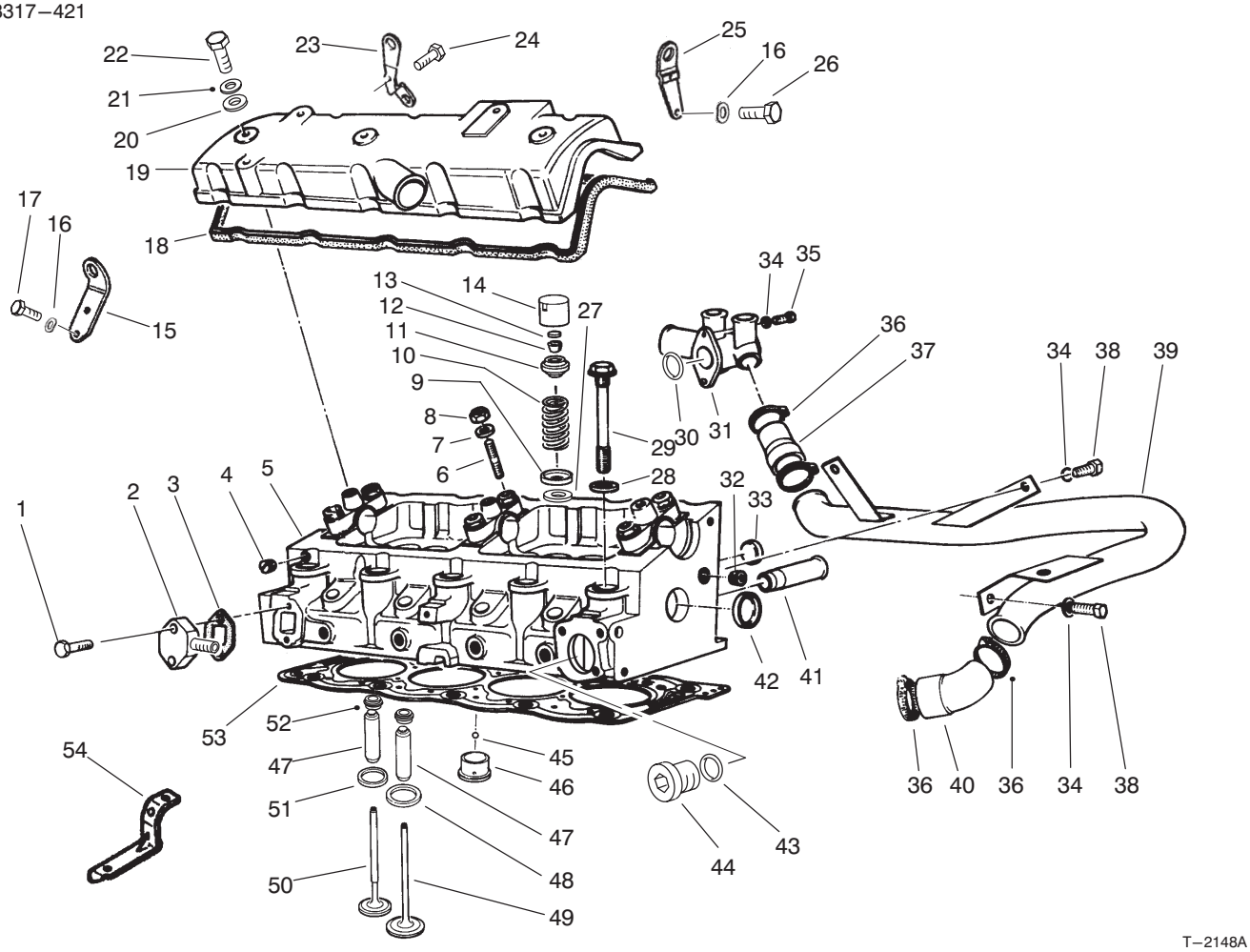
CYLINDER HEAD ASSEMBLY

Ref. No.	Part No.	Description	No. Used
1	94–3123	Screw – Cap Hex. Hd.	2
2	94–3117	Plate	1
3	94–3116	Gasket	1
4	74–7600	Plug	4
5	94–3113	Cylinder Head Assembly	1
6	76–5130	Stud	6
7	74–8900	Washer – Flat	6
8	94–3115	Nut – Lock	6
9	74–6570	Cup – Lower Valve Spring	8
10	74–6560	Spring – Valve	8
11	74–6550	Cup – Upper Valve Spring	8
12	74–7240	Collar – Split	16
13	74–6580	Insert – Valve (1.650mm)	8
*	74–6590	Insert – Valve (1.725mm)	8
*	74–6600	Insert – Valve (1.800mm)	8
*	74–6610	Insert – Valve (1.900mm)	8
*	74–6620	Insert – Valve (1.975mm)	8
*	74–6630	Insert – Valve (2.050mm)	8
*	74–6640	Insert – Valve (2.125mm)	8
*	74–6650	Insert – Valve (2.225mm)	8
*	74–6660	Insert – Valve (2.250mm)	8
*	74–6670	Insert – Valve (2.275mm)	8
*	74–6680	Insert – Valve (2.300mm)	8
*	74–6690	Insert – Valve (2.325mm)	8
*	74–6700	Insert – Valve (2.350mm)	8
*	74–6710	Insert – Valve (2.375mm)	8

Ref. No.	Part No.	Description	No. Used
13	74–6720	Insert – Valve (2.400mm)	8
*	74–6730	Insert – Valve (2.425mm)	8
*	74–6740	Insert – Valve (2.450mm)	8
*	74–6750	Insert – Valve (2.475mm)	8
*	74–6760	Insert – Valve (2.500mm)	8
*	74–6770	Insert – Valve (2.525mm)	8
*	74–6780	Insert – Valve (2.550mm)	8
*	74–6790	Insert – Valve (2.575mm)	8
*	74–6800	Insert – Valve (2.600mm)	8
*	74–6810	Insert – Valve (2.625mm)	8
*	74–6820	Insert – Valve (2.650mm)	8
*	74–6830	Insert – Valve (2.675mm)	8
*	74–6840	Insert – Valve (2.700mm)	8
*	74–6850	Insert – Valve (2.725mm)	8
*	74–6860	Insert – Valve (2.750mm)	8
*	74–6870	Insert – Valve (2.775mm)	8
*	74–6880	Insert – Valve (2.800mm)	8
*	74–6890	Insert – Valve (2.825mm)	8
*	74–6900	Insert – Valve (2.850mm)	8
*	74–6910	Insert – Valve (2.875mm)	8
*	74–6920	Insert – Valve (2.900mm)	8
*	74–6930	Insert – Valve (2.925mm)	8
*	74–6940	Insert – Valve (2.950mm)	8
*	74–6950	Insert – Valve (2.975mm)	8
*	74–6960	Insert – Valve (3.000mm)	8
*	74–6970	Insert – Valve (3.025mm)	8

*Not Illustrated

3317–421



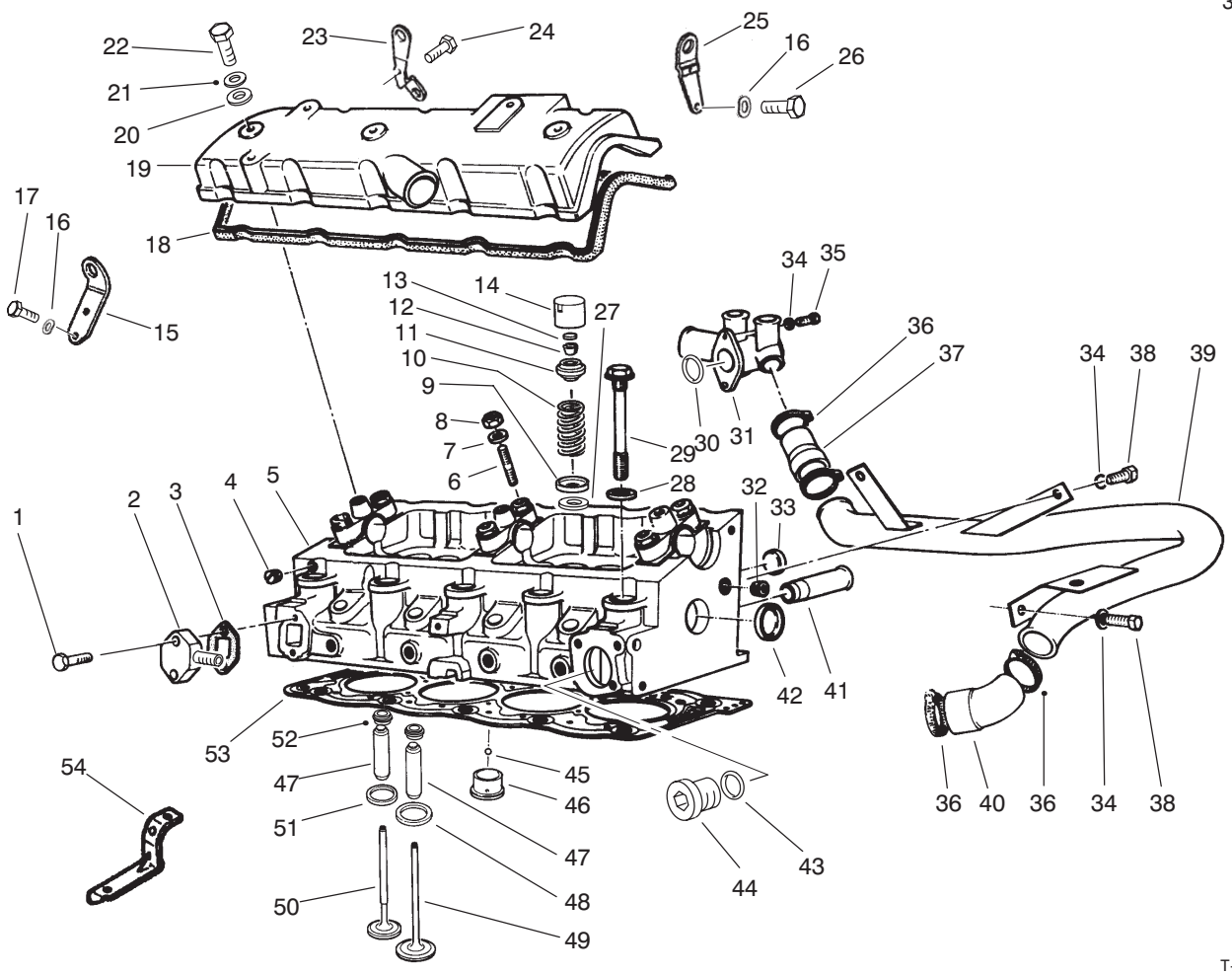
T–2148A

CYLINDER HEAD ASSEMBLY (Continued)

Ref. No.	Part No.	Description	No. Used
13	74–6980	Insert – Valve (3.050mm)	8
*	74–6990	Insert – Valve (3.075mm)	8
*	74–7000	Insert – Valve (3.100mm)	8
*	74–7010	Insert – Valve (3.125mm)	8
*	74–7020	Insert – Valve (3.150mm)	8
*	74–7030	Insert – Valve (3.175mm)	8
*	74–7040	Insert – Valve (3.200mm)	8
*	74–7050	Insert – Valve (3.225mm)	8
*	74–7060	Insert – Valve (3.250mm)	8
*	74–7070	Insert – Valve (3.275mm)	8
*	74–7080	Insert – Valve (3.300mm)	8
*	74–7090	Insert – Valve (3.325mm)	8
*	74–7100	Insert – Valve (3.350mm)	8
*	74–7110	Insert – Valve (3.375mm)	8
*	74–7120	Insert – Valve (3.400mm)	8
*	74–7130	Insert – Valve (3.425mm)	8
*	74–7140	Insert – Valve (3.450mm)	8
*	74–7150	Insert – Valve (3.475mm)	8
*	74–7160	Insert – Valve (3.500mm)	8
*	74–7170	Insert – Valve (3.550mm)	8
*	74–7180	Insert – Valve (3.625mm)	8
*	74–7190	Insert – Valve (3.700mm)	8
*	74–7200	Insert – Valve (3.775mm)	8
*	74–7210	Insert – Valve (3.850mm)	8
*	74–7220	Insert – Valve (3.925mm)	8
*	74–7230	Insert – Valve (4.000mm)	8

Ref. No.	Part No.	Description	No. Used
14	74–6540	Tappet – Valve	8
15	94–3135	Bracket – Lifting	1
16	74–7560	Washer – Spring	3
17	76–5440	Screw	2
18	74–7630	Gasket – Valve Cover	1
19	74–7640	Cover – Valve	1
20	74–7650	Washer – Flat	3
21	94–3125	Washer	3
22	94–3124	Bolt – Valve Cover	3
23	94–3136	Bracket – Lifting	1
24	94–3138	Screw	1
25	94–3137	Bracket – Lifting	1
26	94–3139	Screw	1
27	94–3174	Washer	8
28	74–7270	Washer – Flat	10
29	74–7260	Bolt – Head	10
30	94–3197	O–Ring	1
31	94–3196	Inlet – Water	1
32	94–3118	Plug	1
33	74–7840	Plug – 27 mm Dia.	2
*	94–3108	Plug – 27.5 mm Dia.	2
*	94–3109	Plug – 28.5 mm Dia.	2
34	68–9420	Washer – Lock	5
35	48–9460	Screw – Cap Hex. Hd.	2
36	2412–129	Clamp – Hose	4
37	94–3200	Hose – By–Pass	1

*Not Illustrated



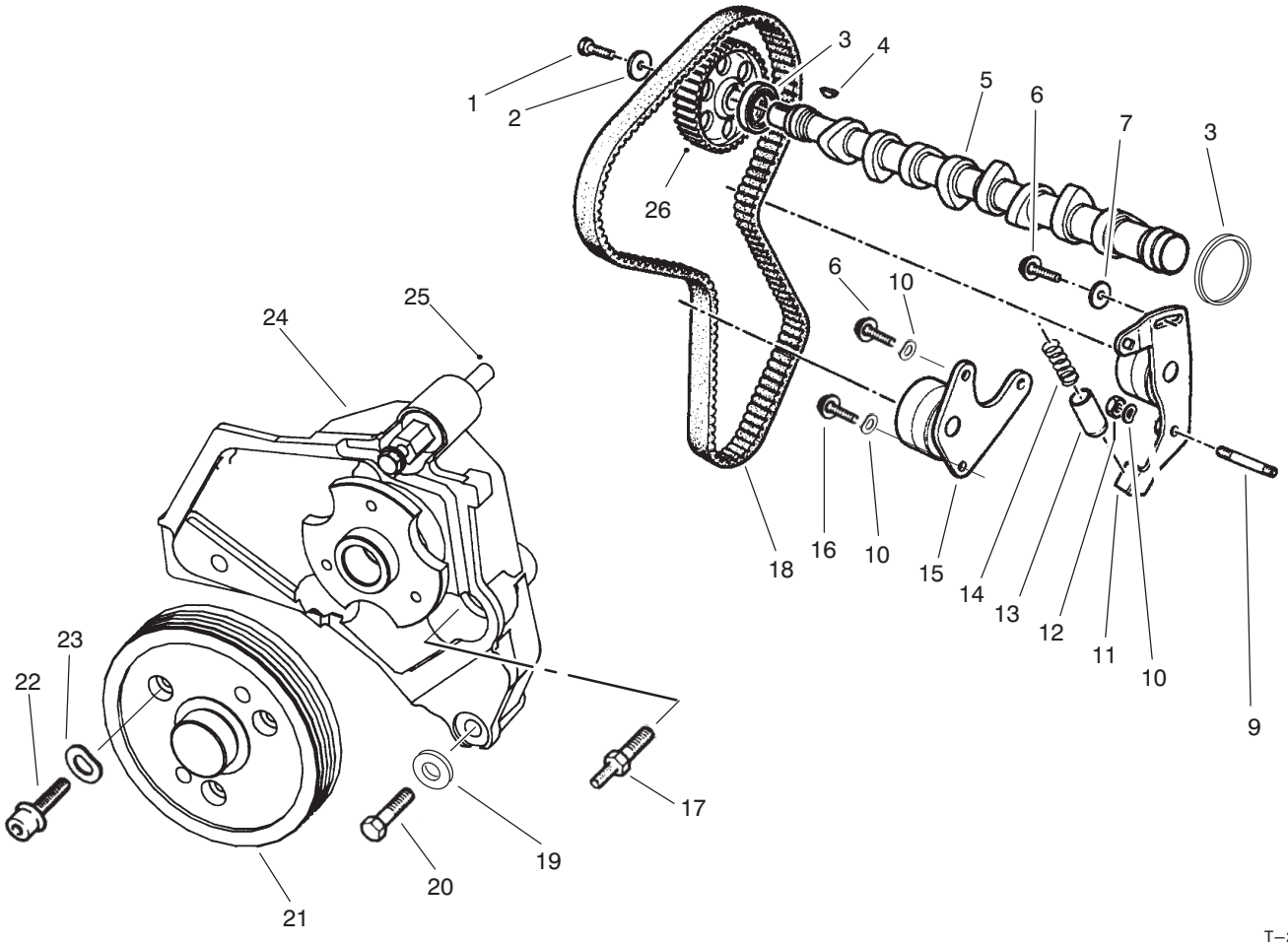
T–2148A

CYLINDER HEAD ASSEMBLY (Continued)

Ref. No.	Part No.	Description	No. Used
38	48–7700	Screw – Cap Hex. Hd.	3
39	94–3199	Pipe – By–Pass	1
40	94–3201	Hose – By–Pass	1
41	74–7400	Tube	1
42	74–7840	Plug	2
43	94–3122	Gasket	1
44	94–3121	Plug	1
45	74–7420	Ball	4
46	74–7430	Chamber – Turbulence (32.45mm)	4
*	74–7440	Chamber – Turbulence (32.65mm)	4
47	92–7792	Guide – Valve (14.29mm)	8
*	92–7793	Guide – Valve (14.59mm)	8
48	74–7450	Seat – Intake Valve (39.3mm)	4
*	74–7460	Seat – Intake Valve (39.5mm)	4

Ref. No.	Part No.	Description	No. Used
49	74–7480	Valve – Intake	4
50	92–7794	Valve – Exhaust	4
51	92–7795	Seat – Exhaust Valve (34.5mm)	4
52	92–7791	Seal – Valve	8
53	74–7530	Gasket – Head (1.61 mm)	1
*	74–7540	Gasket – Head (1.73 mm)	1
*	94–3114	Gasket – Head (1.83 mm)	1
54	94–3120	Bracket	1
*	74–7670	Head Bolt & Washer Set (Incl. Ref. #28 & 29)	1
*	94–3119	Kit – Gasket	1

*Not Illustrated

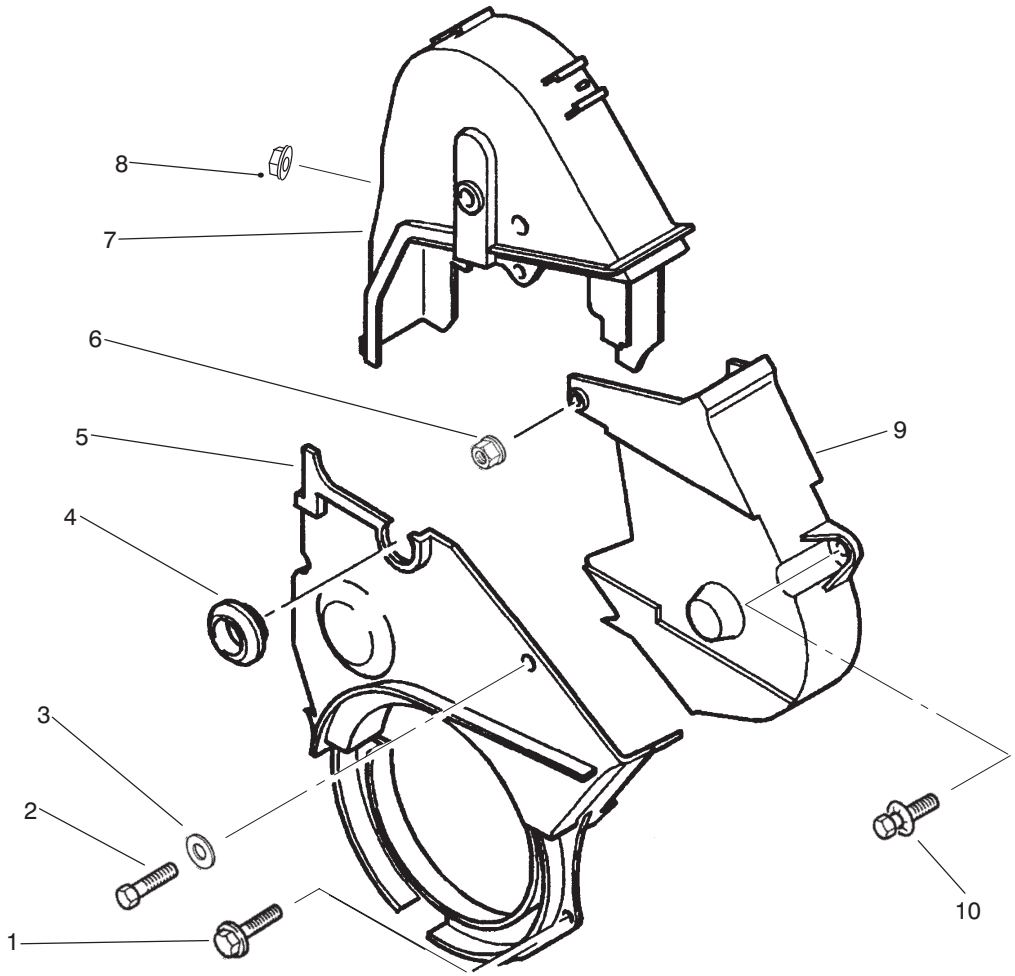


T–2141

CAMSHAFT & FAN SUPPORT ASSEMBLY

Ref. No.	Part No.	Description	No. Used
1	77–3440	Screw	2
2	77–3450	Washer	2
3	77–3420	Gasket	2
4	77–3410	Key	1
5	77–3400	Camshaft	1
6	94–3163	Screw	1
7	94–3166	Washer – Flat	1
9	94–3162	Stud	1
10	94–3164	Washer – Spring	4
11	94–3159	Roller Assembly	1
12	94–3165	Nut – Lock	1
13	77–3520	Cup	1
14	77–3510	Spring	1

Ref. No.	Part No.	Description	No. Used
15	94–3160	Roller Assembly	1
16	94–3161	Screw	2
17	94–3170	Screw	1
18	74–8830	Belt	1
19	94–3172	Washer	3
20	94–3171	Screw	2
21	94–3168	Pulley – Fan	1
22	94–3173	Screw	3
23	76–5010	Washer	3
24	94–3167	Bracket – Fan	1
25	94–3169	Screw	1
26	92–7787	Pulley – Camshaft	1

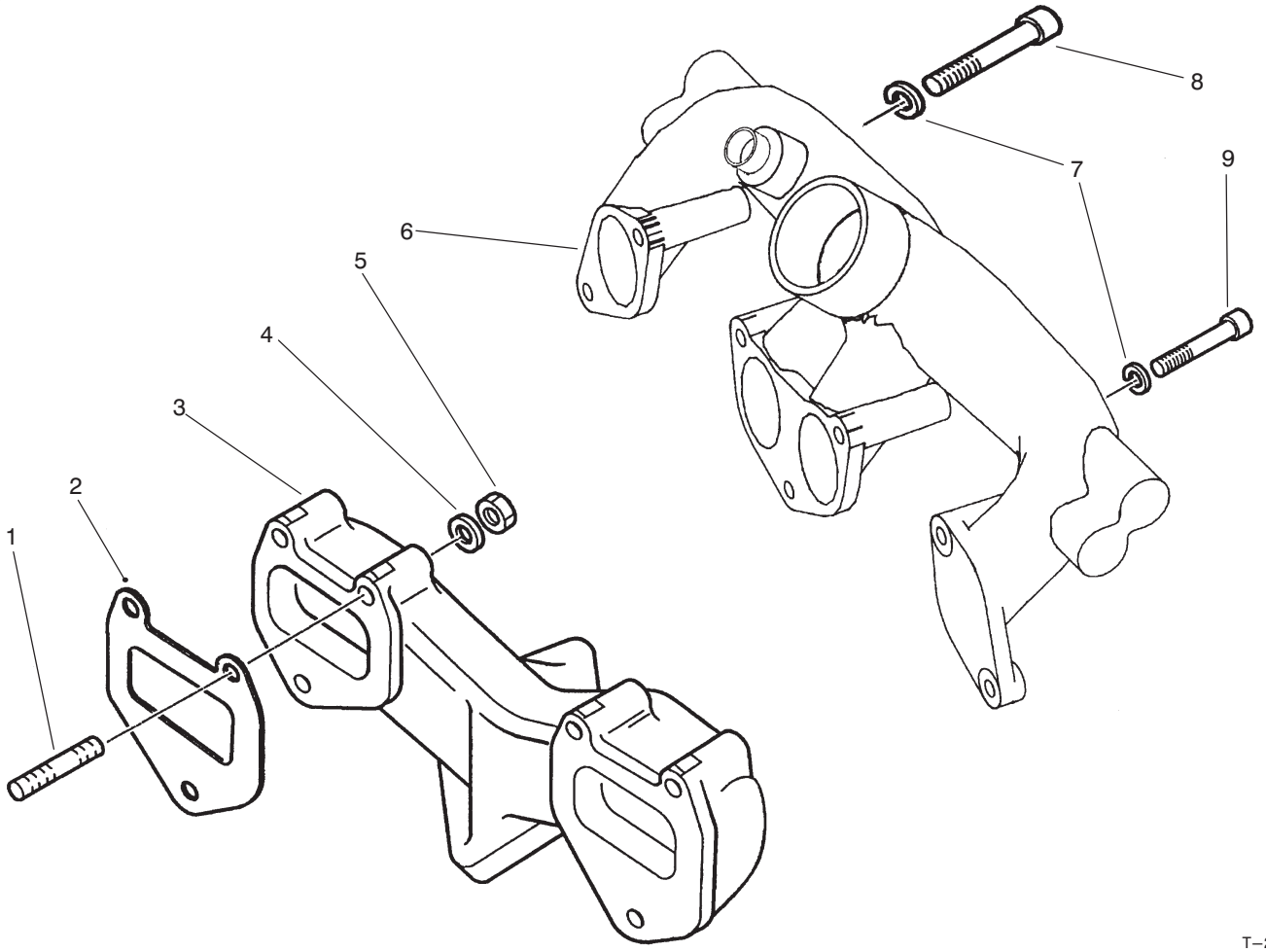


T–2140

TIMING COVER

Ref. No.	Part No.	Description	No. Used
1	94–3132	Screw	2
2	94–3130	Screw	1
3	94–3125	Washer – Flat	1
4	94–3129	Plug	1
5	94–3126	Protector – Lower	1

Ref. No.	Part No.	Description	No. Used
6	94–3133	Nut W/Washer	1
7	94–3127	Case – Timing, Left	1
8	94–3134	Nut	1
9	94–3128	Case – Timing, Right	1
10	94–3131	Screw	1



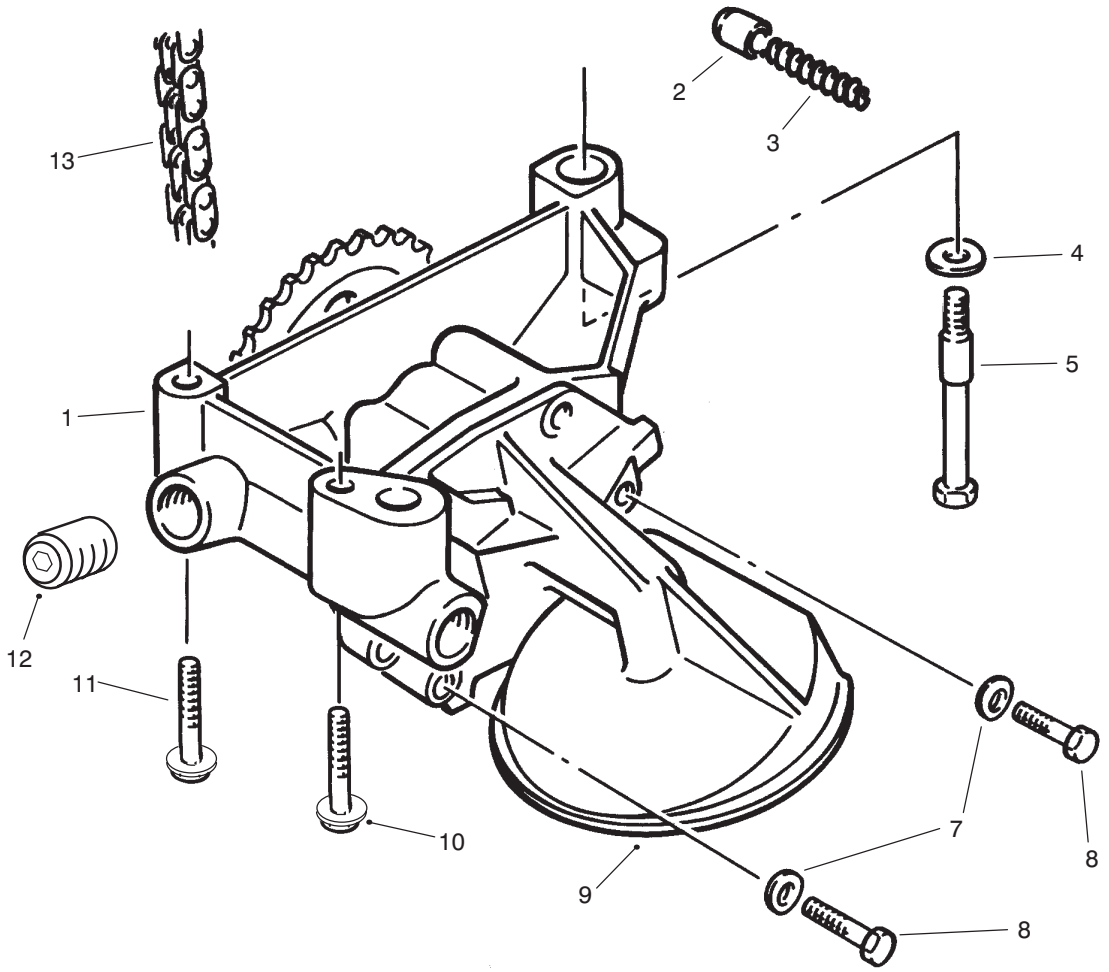
T–2149

INTAKE & EXHAUST MANIFOLD ASSEMBLY

Ref. No.	Part No.	Description	No. Used
1	77–3300	Stud	6
2	77–3310	Gasket	2
3	94–3215	Manifold – Intake	1
4	68–9420	Washer – Lock	6
5	77–3320	Nut – Hex	6

Ref. No.	Part No.	Description	No. Used
6	77–3340	Manifold – Exhaust	1
7	94–3164	Washer – Spring	7
8	94–3216	Screw	5
9	94–3217	Screw	4
*	94–3218	Screw	1

*Not Illustrated

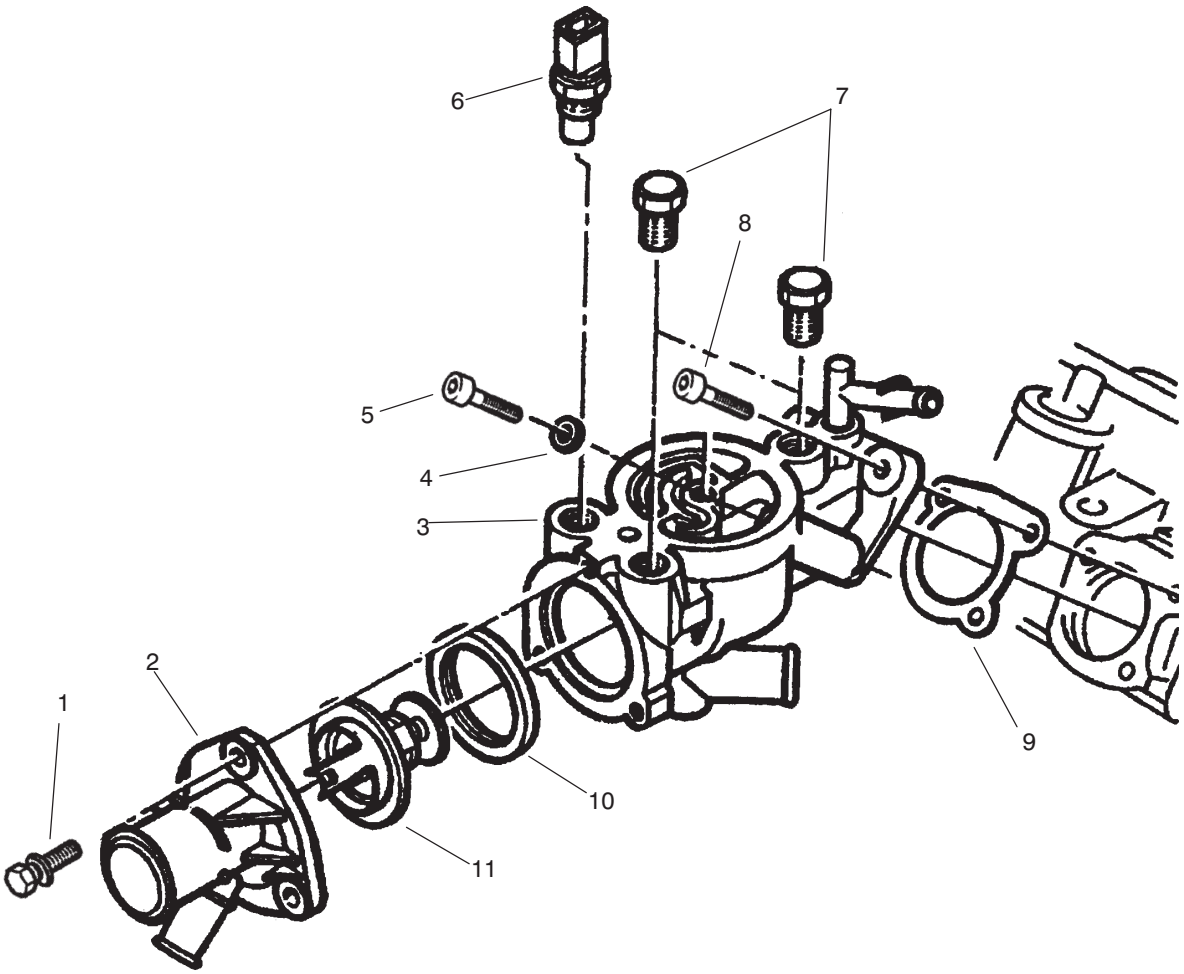


T–0964B

OIL PUMP ASSEMBLY

Ref. No.	Part No.	Description	No. Used
1	76–5070	Oil Pump Assembly	1
2	94–3176	Gear – Oil Pump	1
3	76–5090	Spring – Piston	1
4	94–3179	Washer – Spring	3
5	76–5100	Bolt – Shoulder	1
7	76–5010	Washer – Spring	5

Ref. No.	Part No.	Description	No. Used
8	94–3124	Screw – Cap Hex. Hd.	2
9	94–3178	Strainer	1
10	77–3470	Screw	1
11	77–3490	Screw	1
12	94–3177	Plug	2
13	76–5170	Chain – Pump Drive	1

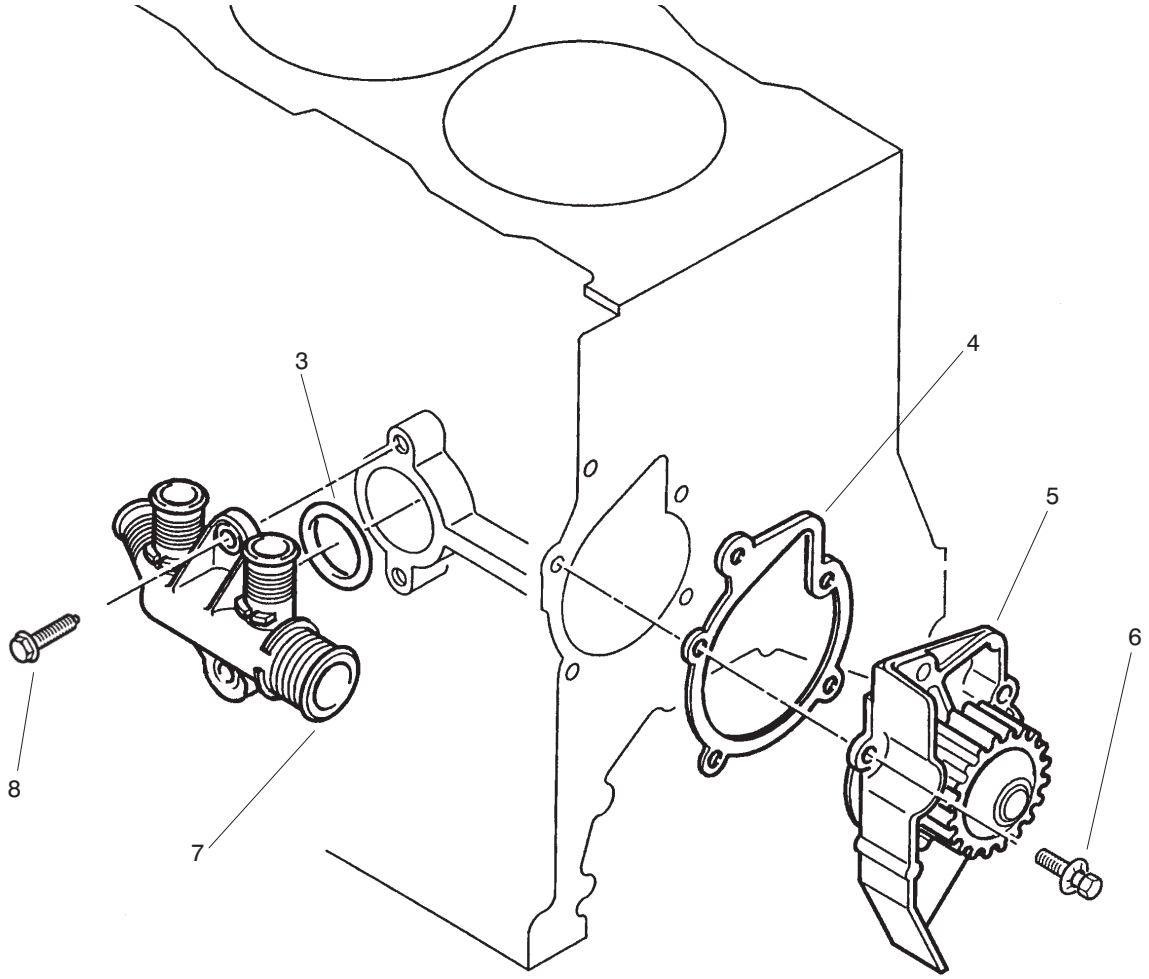


T–2143

COLLECTOR ASSEMBLY

Ref. No.	Part No.	Description	No. Used
1	94–3131	Screw	3
2	94–3208	Stub – Outlet	1
3	94–3205	Box – Outlet	1
4	94–3207	Ring	1
5	94–3214	Screw	1
6	94–3211	Temp Sending Unit	1

Ref. No.	Part No.	Description	No. Used
7	94–3212	Plug	2
8	94–3213	Screw	1
9	94–3206	Gasket	1
10	94–3210	Gasket	1
11	94–3209	Thermostat	1



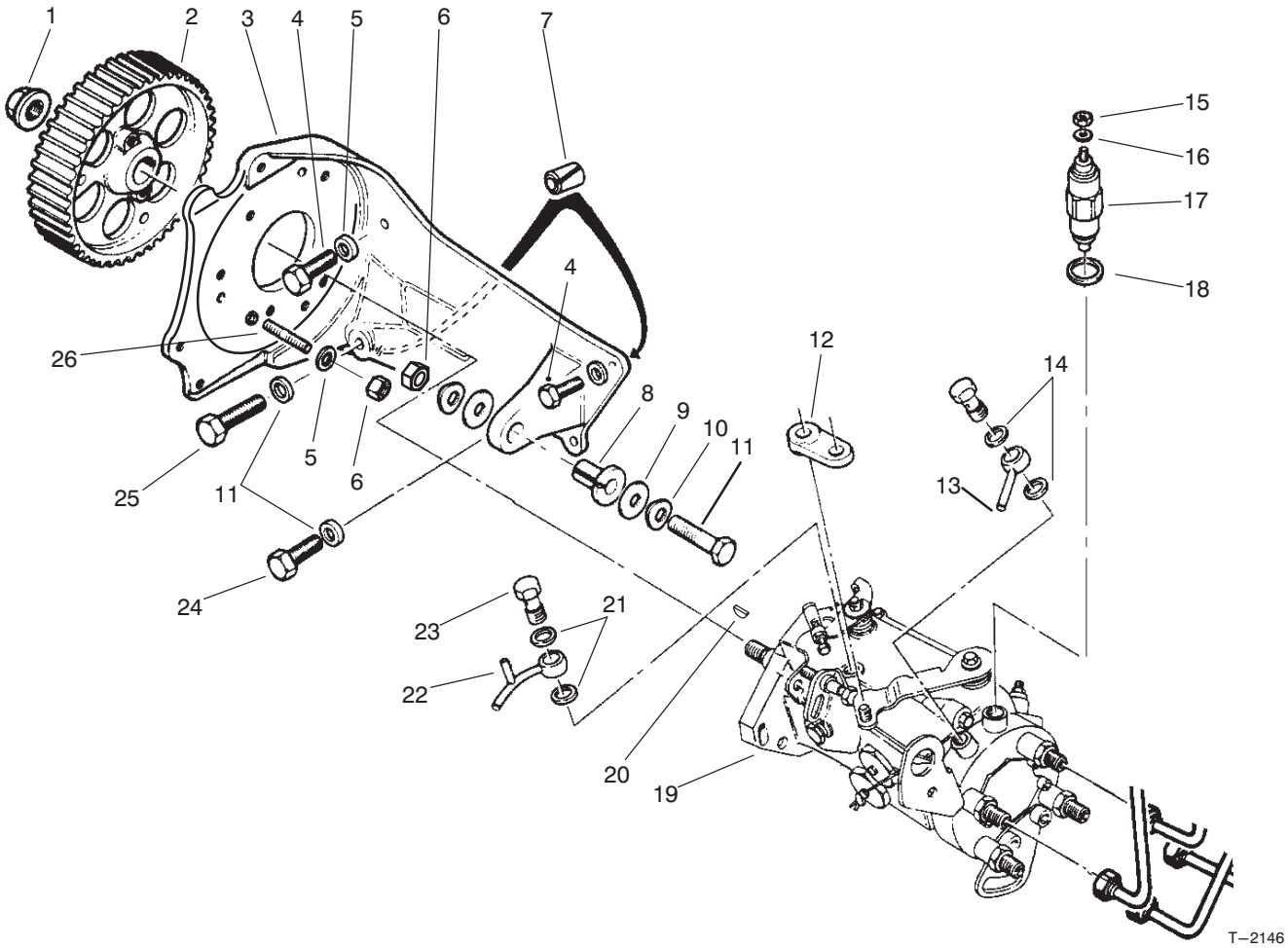
T–2144A

WATER PUMP ASSEMBLY

Ref. No.	Part No.	Description	No. Used
3	94–3197	O–Ring	1
4	94–3195	Gasket – Pump, Water	1
5	94–3194	Cover – Pump, Water (Incl. Ref. #4)	1

Ref. No.	Part No.	Description	No. Used
6	76–5500	Screw	5
7	94–3196	Inlet – Water	1
8	94–3198	Screw	2

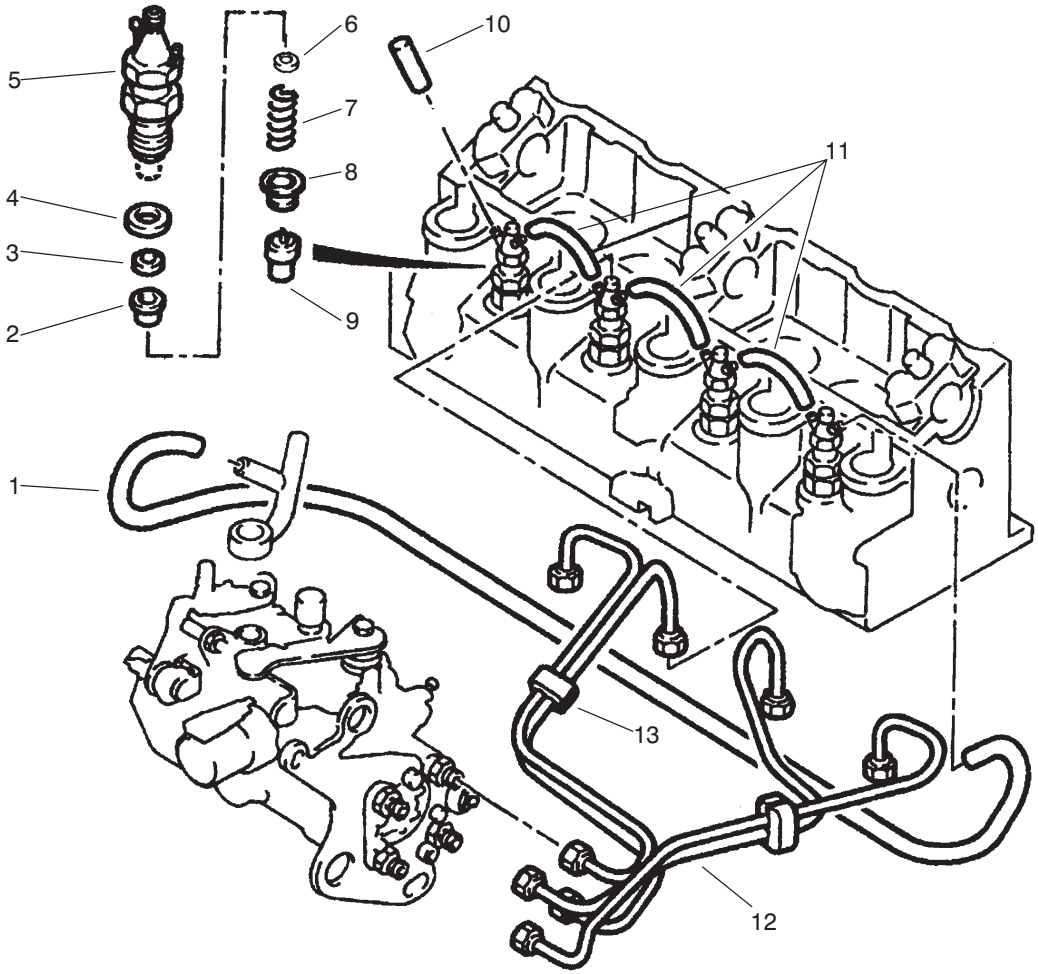
3317–421



FUEL INJECTION PUMP ASSEMBLY

Ref. No.	Part No.	Description	No. Used
1	76–4950	Nut	1
2	76–4940	Gear – Pump, Injection	1
3	94–3220	Bracket	1
4	94–3225	Screw	2
5	76–4930	Washer	3
6	94–3165	Nut	4
7	74–8610	Pin	2
8	74–8630	Bushing – Flange	1
9	94–3224	Washer – Flat	2
10	94–3164	Washer – Spring	6
11	94–3221	Screw	1
12	74–8650	Journal	1
13	74–8670	Union – Inlet	1

Ref. No.	Part No.	Description	No. Used
14	74–8680	Gasket	2
15	94–3251	Nut	1
16	74–8710	Washer	1
17	74–8720	Valve – Solenoid	1
18	94–3274	O–Ring	1
19	94–3219	Pump – Injection	1
20	94–3222	Key	1
21	74–8870	Gasket	2
22	94–3249	Tube – Outlet	1
23	94–3250	Screw – Connection	1
24	94–3161	Screw	1
25	94–3223	Screw	1
26	76–4910	Stud	3



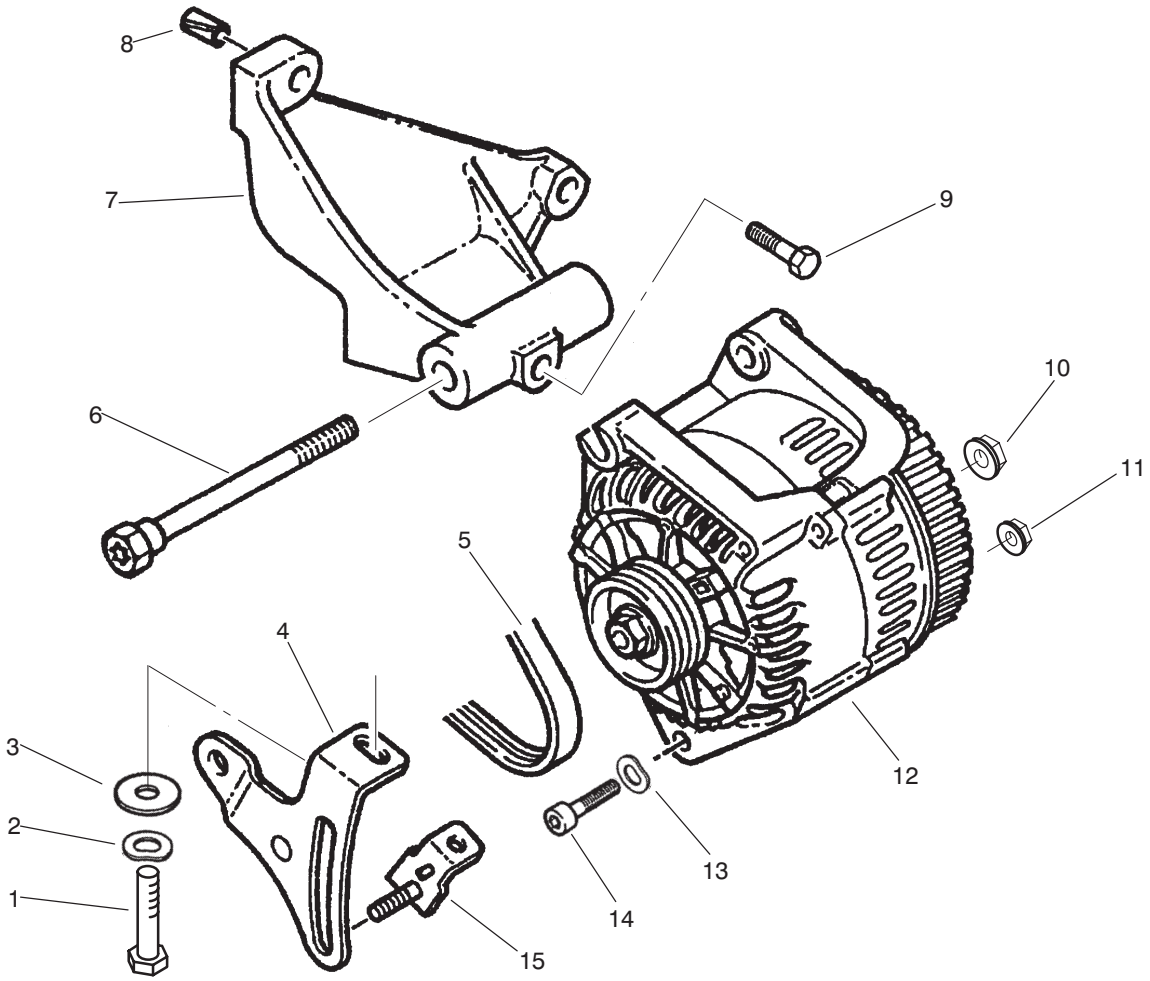
T–2145

FUEL INJECTOR ASSEMBLY

Ref. No.	Part No.	Description	No. Used
1	94–3230	Hose	1
2	76–5540	Plug	4
3	76–5530	Gasket – Injector	4
4	94–3226	Gasket – Injector	4
5	76–5520	Holder – Injector	4
6	94–3232	Washer – 0.79 mm	4
*	94–3233	Washer – 0.82 mm	4
*	94–3234	Washer – 0.85 mm	4
*	94–3235	Washer – 0.88 mm	4
*	94–3236	Washer – 0.91 mm	4
*	94–3237	Washer – 0.94 mm	4
*	94–3238	Washer – 0.97 mm	4
*	94–3239	Washer – 1.00 mm	4
*	94–3240	Washer – 1.03 mm	4
*	94–3241	Washer – 1.06 mm	4

Ref. No.	Part No.	Description	No. Used
6	94–3242	Washer – 1.30 mm	4
*	94–3243	Washer – 1.33 mm	4
*	94–3244	Washer – 1.36 mm	4
*	94–3245	Washer – 1.39 mm	4
*	94–3246	Washer – 1.42 mm	4
*	94–3247	Washer – 1.45 mm	4
*	94–3248	Washer – 1.48 mm	4
7	94–3228	Spring	4
8	94–3227	Spacer	4
9	76–5600	Injector	4
10	74–8770	Plug	1
11	94–3229	Union	3
12	74–8750	Pipe	1
13	94–3231	Bracket	2

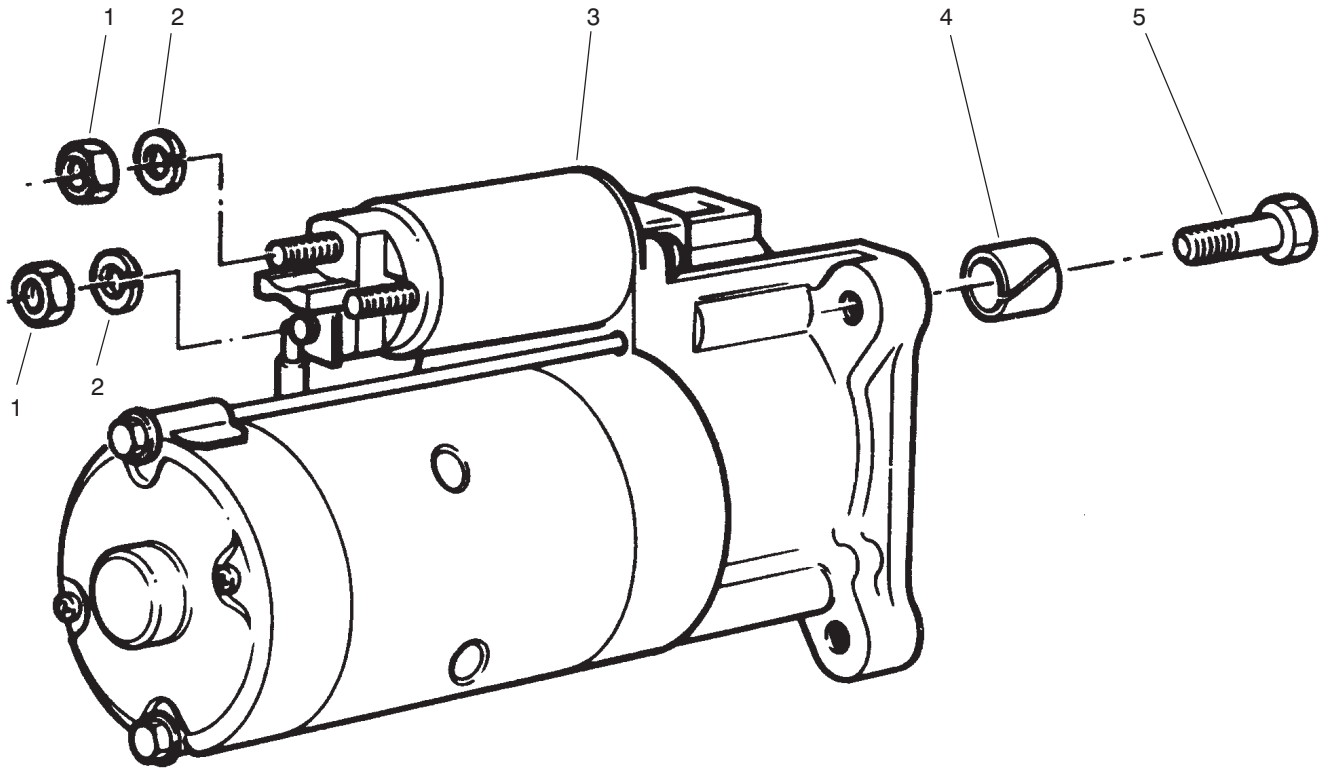
*Not Illustrated



ALTERNATOR ASSEMBLY

Ref. No.	Part No.	Description	No. Used
1	76–5060	Screw	1
2	76–5010	Washer – Spring	1
3	94–3260	Washer – Flat	1
4	94–3255	Slide	1
5	94–3256	Belt	1
6	94–3254	Screw	1
7	94–3253	Bracket	1
8	74–8610	Pin	2

Ref. No.	Part No.	Description	No. Used
9	94–3259	Screw	1
10	94–3262	Nut	1
11	94–3261	Nut	1
12	94–3252	Alternator	1
13	94–3257	Washer – Spring	1
14	94–3258	Screw	1
15	76–4990	Bracket	1



T–0968A

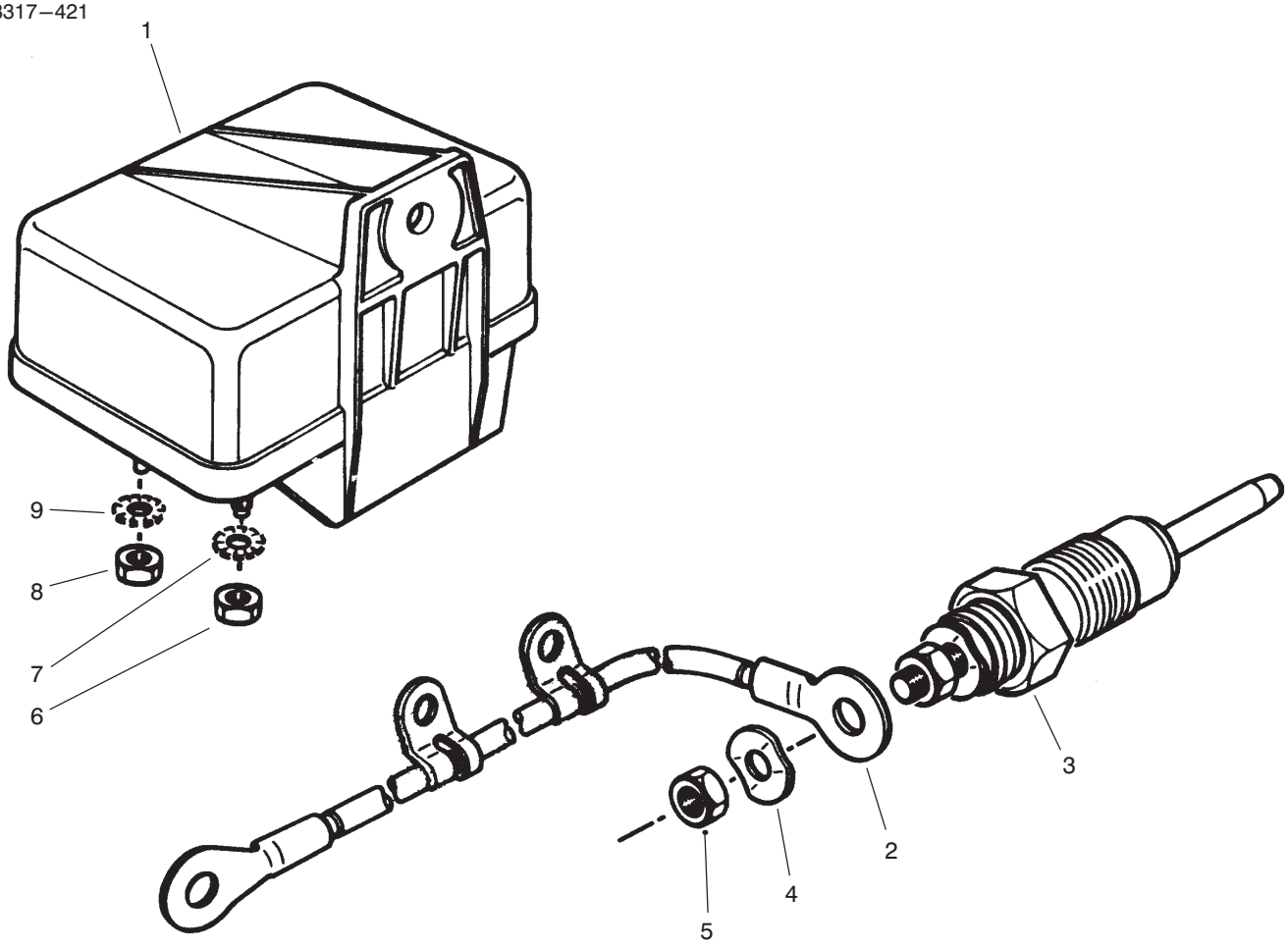
STARTER ASSEMBLY

Ref. No.	Part No.	Description	No. Used
1	46–0330	Nut–Hex	2
2	76–5570	Washer–Lock	2
3	94–3263	Starter	1
4	76–5590	Sleeve – Spring	1

Ref. No.	Part No.	Description	No. Used
5	48–7810	Screw–Mounting	3
*	94–3275	Solenoid – Starter	1

*Not Illustrated

3317–421

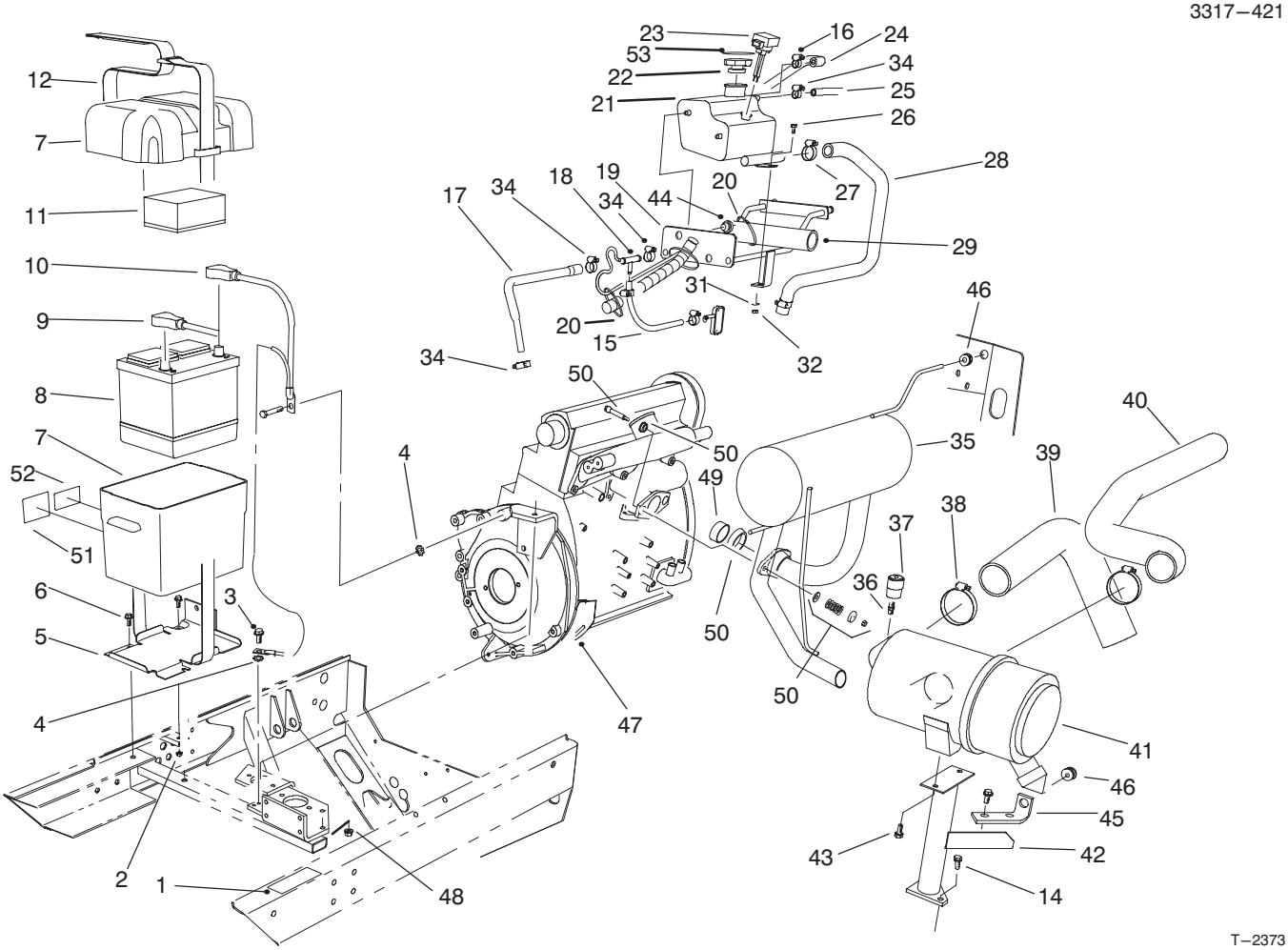


T–0972A

GLOW PLUG & GLOW RELAY

Ref. No.	Part No.	Description	No. Used
1	76–5260	Relay – Glow Plug	1
2	94–3265	Cable – Glow Plug	4
3	94–3264	Plug – Glow	4
4	76–5290	Washer – Spring	4
5	94–3266	Nut – Hex.	4

Ref. No.	Part No.	Description	No. Used
6	94–3267	Nut – Lock	1
7	76–5310	Washer – E.T.L.W.	1
8	94–3251	Nut – Lock	1
9	74–8710	Washer – E.T.L.W.	1



T–2373

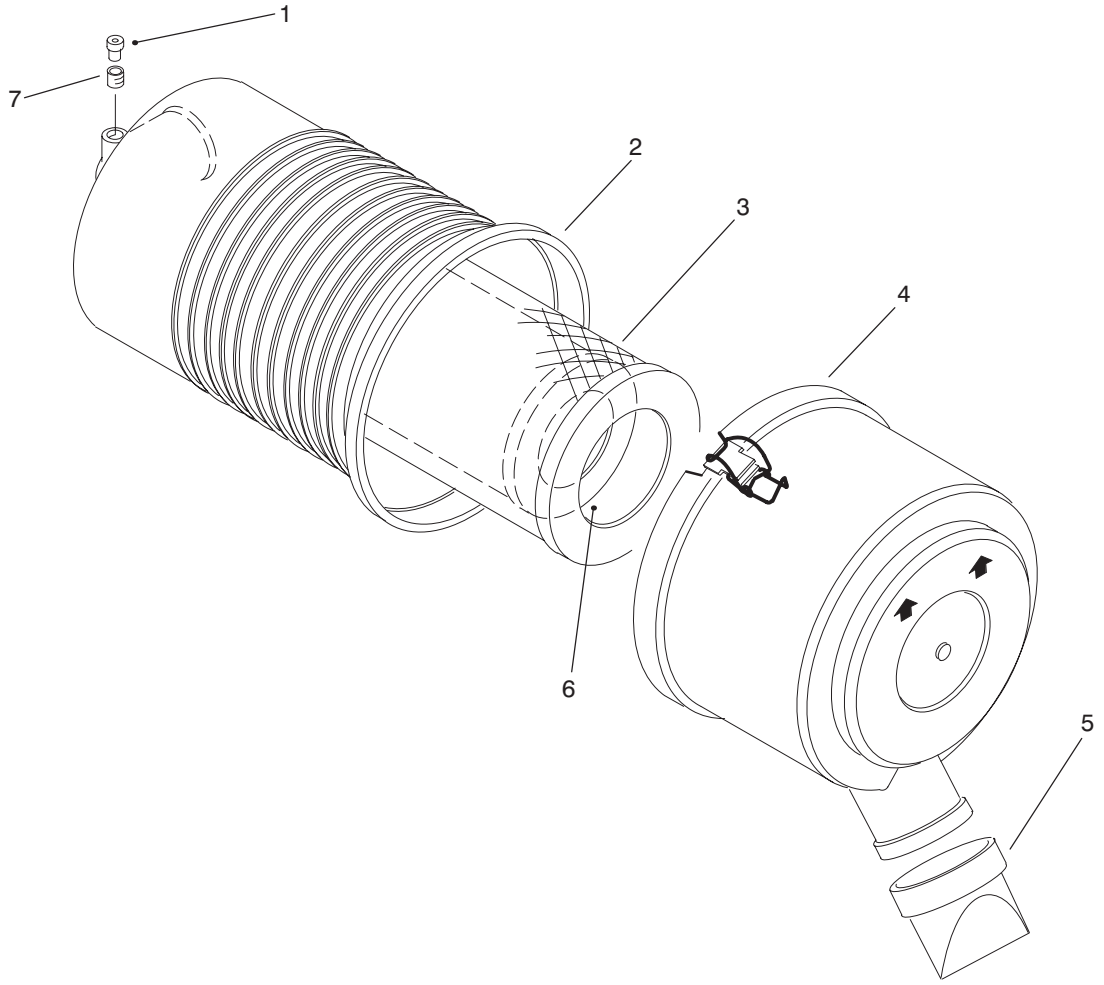
ENGINE COMPONENTS ASSEMBLY

Ref. No.	Part No.	Description	No. Used
1	93–9198	Decal – Hot Surface	1
1	93–1265	Decal – Hot Surface (Europe)	1
2	3296–29	Nut – Lock	1
3	32144–11	Screw – Thread Forming	1
4	3255–9	Washer – Lock, Ext. Tooth	2
5	93–7974	Plate – Battery, Box	1
6	3234–5	Screw – Flange Hd.	3
7	93–7595	Assembly – Box, Battery	1
‡8		Battery	1
9	75–1370	Cable – Battery, Positive	1
10	94–1411	Cable – Battery, Negative	1
11	93–7968	Pad – Foam, Battery	1
12	94–1445	Strap – Battery	1
14	33105–030	Screw – Hex. Hd. Flange	2
15	63–7622	Hose – Fuel	1
16	2412–108	Clamp – Hose	3
17	94–2630	Hose – Return	1
18	93–4207	Fitting – Tee	1
19	94–1408	Wireform – Overflow	1
20	3290–378	Tie – Cable	3
†21	93–7571	Box – Degassing	1
†22	94–2800	Cap – Radiator	1
22	66–3240	Cap – Radiator (Europe)	1
†23	93–7572	Sensor – Water Level	1
24	93–7591	Hose – Return	1
25	92–7424	Hose – Overflow, Radiator	1
26	33103–020	Screw – Hex. Hd. Flange	1

Ref. No.	Part No.	Description	No. Used
27	2412–129	Clamp – Hose	2
28	93–7589	Hose – Overflow	1
29	93–4215	Hose – Radiator, Upper Rear	1
31	33093–00	Washer	1
32	33023–00	Nut – Lock	1
34	2412–36	Clamp – Hose	4
35	93–9178	Muffler	1
*	94–2849	Muffler – Spark Arrestor	1
36	94–1416	Adapter – Indicator	1
37	93–9164	Indicator – Service	1
38	2412–125	Clamp – Hose	2
39	94–2624	Hose – Manifold	1
40	93–7584	Hose – Intake	1
41	93–7485	Assembly – Filter, Air	1
42	92–7393	Support – Filter, Air	1
43	33104–016	Screw – Hex. Hd. Flange	2
†44	94–2801	Grommet – Rubber	2
45	94–2805	Support – Muffler	1
46	94–2812	Grommet	2
†47	77–3600	Plate – Closing	1
48	33005–00	Nut – Hex. Flange	2
†49	94–2815	Sleeve – Exhaust Flange	1
†50	94–2814	Kit – Exhaust Coupler	1
51	93–6668	Decal – Battery, (Europe)	1
52	93–7276	Decal – Danger (Europe)	1
53	93–7840	Decal – Cap (Europe)	1

† Furnished with engine.
‡Obtain locally.

3317–421

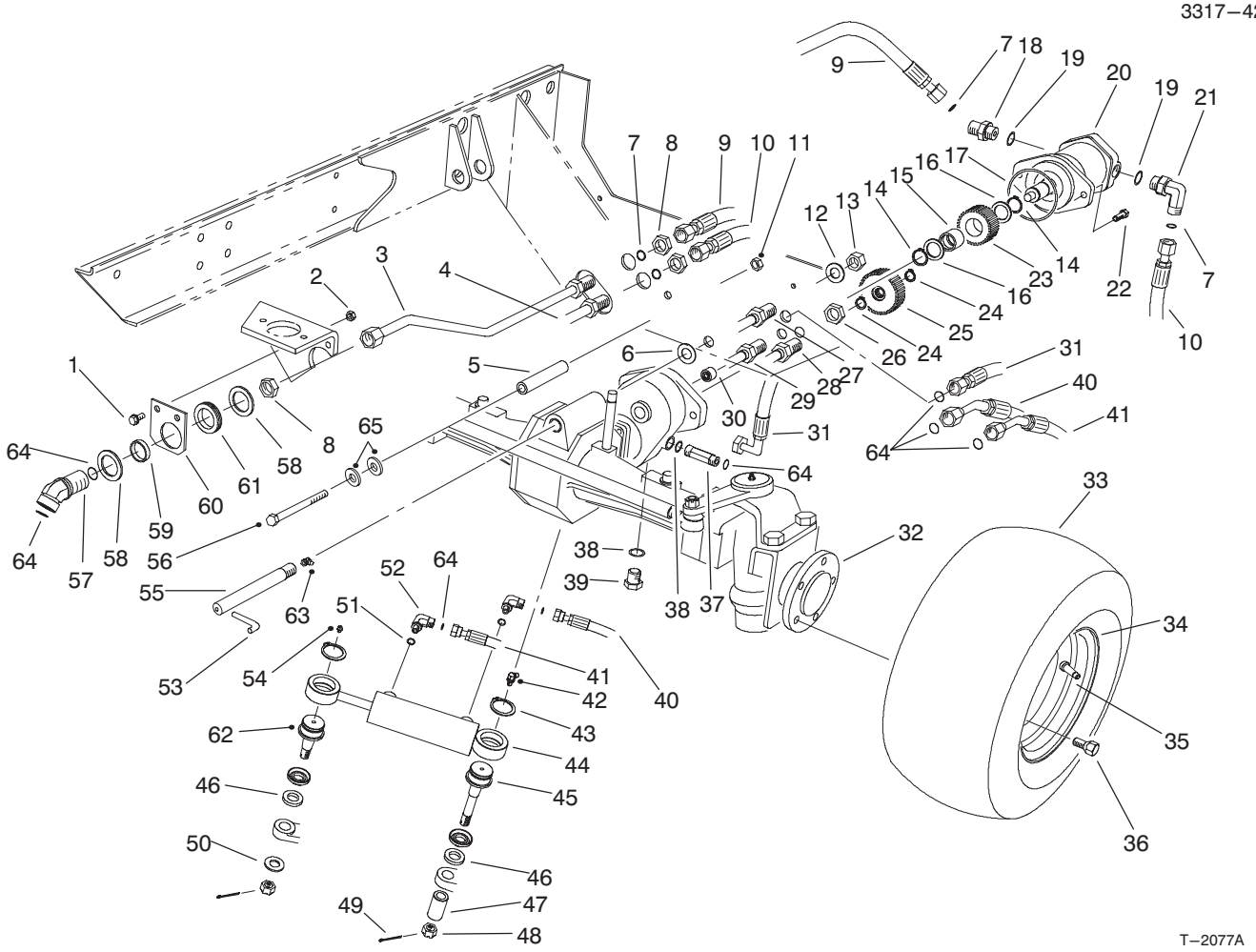


T–2076

AIR CLEANER ASSEMBLY NO. 93–7485

Ref. No.	Part No.	Description	No. Used
1	93–9164	Indicator	1
2		Asm. – Body	1
3	94–1412	Filter – Primary	1
4		Asm. – Cover	1

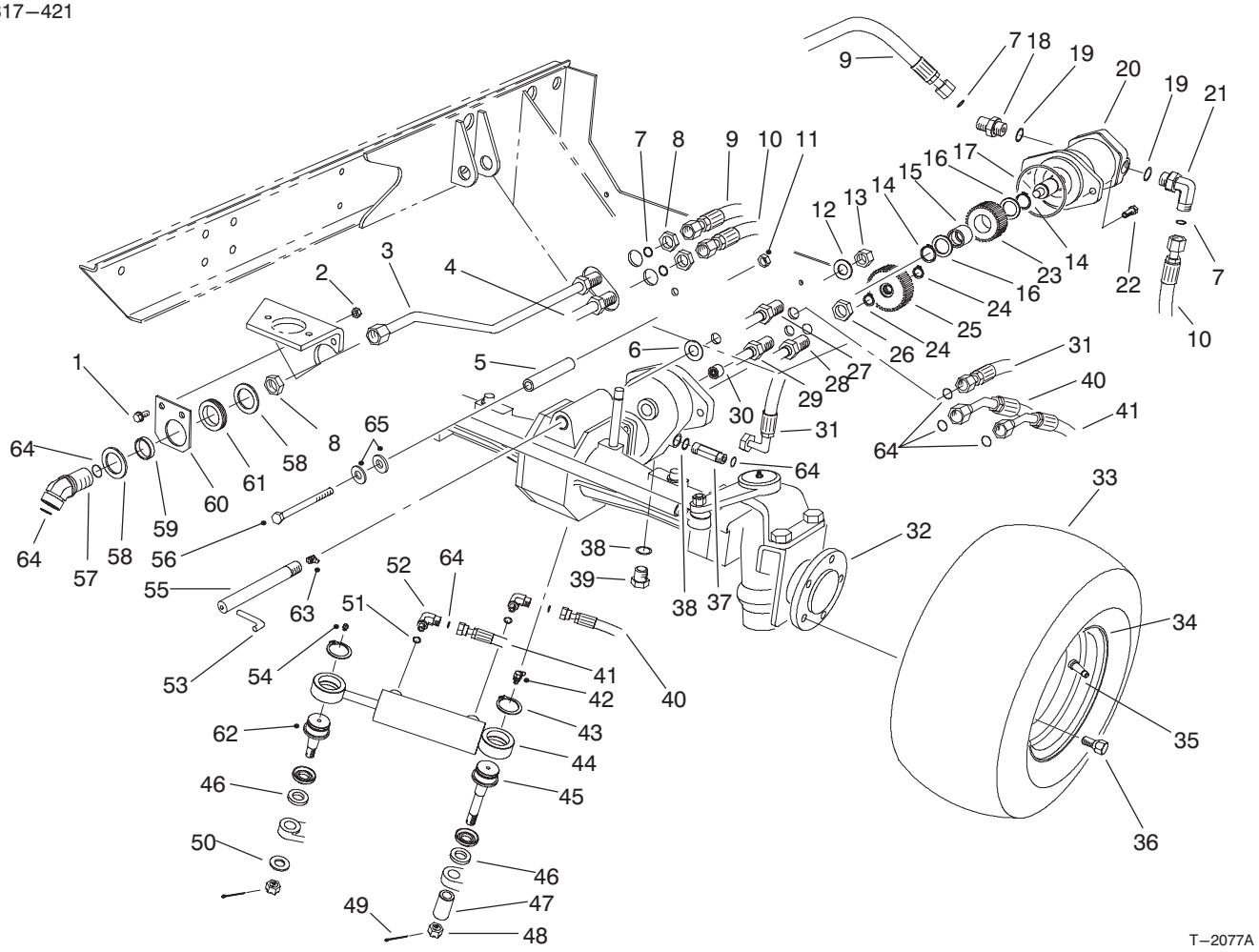
Ref. No.	Part No.	Description	No. Used
5	94–1414	Valve – Vacuator	1
6	94–1413	Filter – Safety	1
7	94–1416	Asm. – Adaptor	1



4–WD AXLE ASSEMBLY

Ref. No.	Part No.	Description	No. Used
1	323–6	Screw – Cap Hex. Hd.	2
2	32128–21	Nut – Hex. Hd. Flange	2
3	92–7472	Assembly – Tube, Rear	1
4	92–7473	Assembly – Tube, Rear	1
5	76–8350	Stop – Axle	4
6	76–6570	Washer – Thrust	1
7	237–58	O–Ring	6
8	340–126	Nut – Bulkhead	3
9	92–7536	Assy. – Hose, Rear Motor	1
10	92–7537	Assy. – Hose, Rear Motor	1
11	3296–23	Nut – Lock	2
12	3256–28	Washer – Flat	1
13	33029–00	Nut – Lock	1
14	32151–96	Ring – Retaining	1
15	71–4580	Clutch – Roller	1
16	71–4590	Washer – Thrust	2
17	237–166	O–Ring	1
18	340–9	Fitting – Hydraulic (Incl. Ref. #7 & 19)	1
19	237–81	O–Ring	2
20	92–7386	Motor – Hydraulic	1
21	340–142	Fitting – Hydraulic 90° (Incl. Ref. #7 & 19)	1
22	325–4	Screw – Cap Hex. Hd.	2
23	92–7587	Gear – Driver	1

Ref. No.	Part No.	Description	No. Used
24	32120–15	Ring – Retaining	2
25	92–7586	Gear – Driven	1
26	340–70	Nut – Lock	3
27	92–7553	Assy. – Tube, Rear Drain	1
28	92–7495	Assy. – Tube, Steering	1
29	92–7494	Assy. – Tube, Steering	1
30	74–5700	Bearing – Needle	1
31	92–7534	Assembly – Hose	1
32	74–5621	Axle – 4WD	1
33	86–5910	Tire	2
34	217–125	Wheel	2
35	232–27	Stem – Valve	2
36	74–5500	Bolt – Wheel	10
37	340–2	Adapter	1
38	237–42	O–Ring	2
39	353–508	Plug	1
40	92–7539	Assembly – Hose	1
41	92–7538	Assembly – Hose	1
42	302–60	Fitting – Grease 90°	1
43	32151–104	Ring – Retaining	2
44	92–6584	Cylinder – Hydraulic	1
45	92–5839	Ball Joint	1
46	92–5833	Spacer – Ball Joint	2
47	92–5844	Spacer – Ball Joint	1
48	32136–14	Nut – Hex. Slotted	2

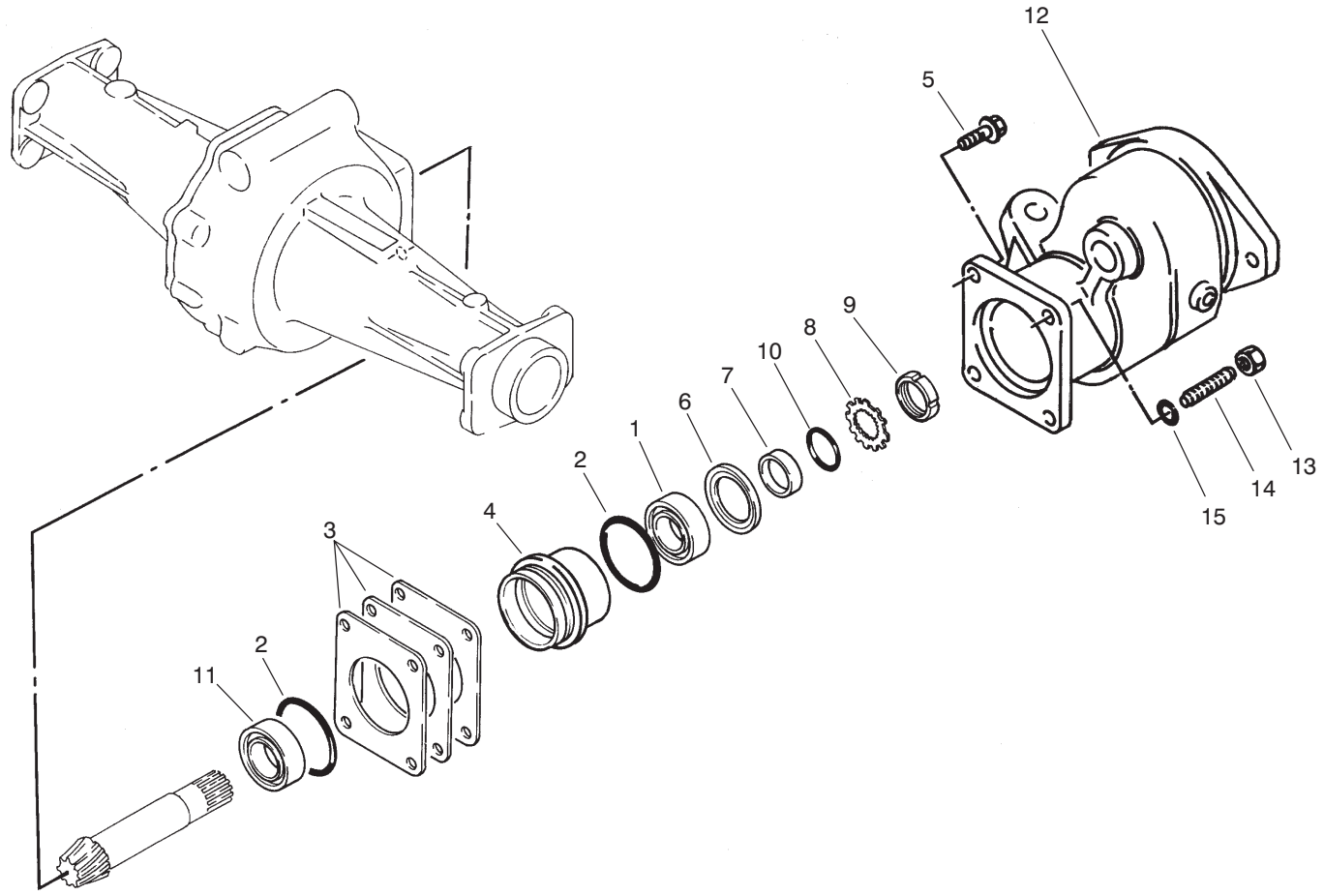


4–WD AXLE ASSEMBLY

Ref. No.	Part No.	Description	No. Used
49	3272–12	Pin – Cotter	2
50	92–5836	Washer – Axle	1
51	237–78	O–Ring	2
52	340–97	Fitting – Hydraulic 90° (Incl. Ref. #51 & 64)	2
53	92–7604	Pin – Stop	1
54	302–5	Fitting – Grease	1
55	92–7603	Pin – Axle, Pivot	1
56	325–33	Screw – Cap Hex. Hd.	4
57	92–7646	Fitting – Hydraulic 45° (Incl. Ref. #7)	1

Ref. No.	Part No.	Description	No. Used
58	69–8910	Washer	2
59	69–8900	Spacer	1
60	92–7552	Bracket – Bulkhead	1
61	240–7	Grommet	1
62	92–5838	Ball Joint	1
63	302–33	Fitting – Grease 90°	1
64	237–22	O–Ring	6
65	3256–26	Washer	2
*	86–2820	Assembly – Tire & Wheel (Incl. Ref. #33–35)	2

*Not Illustrated



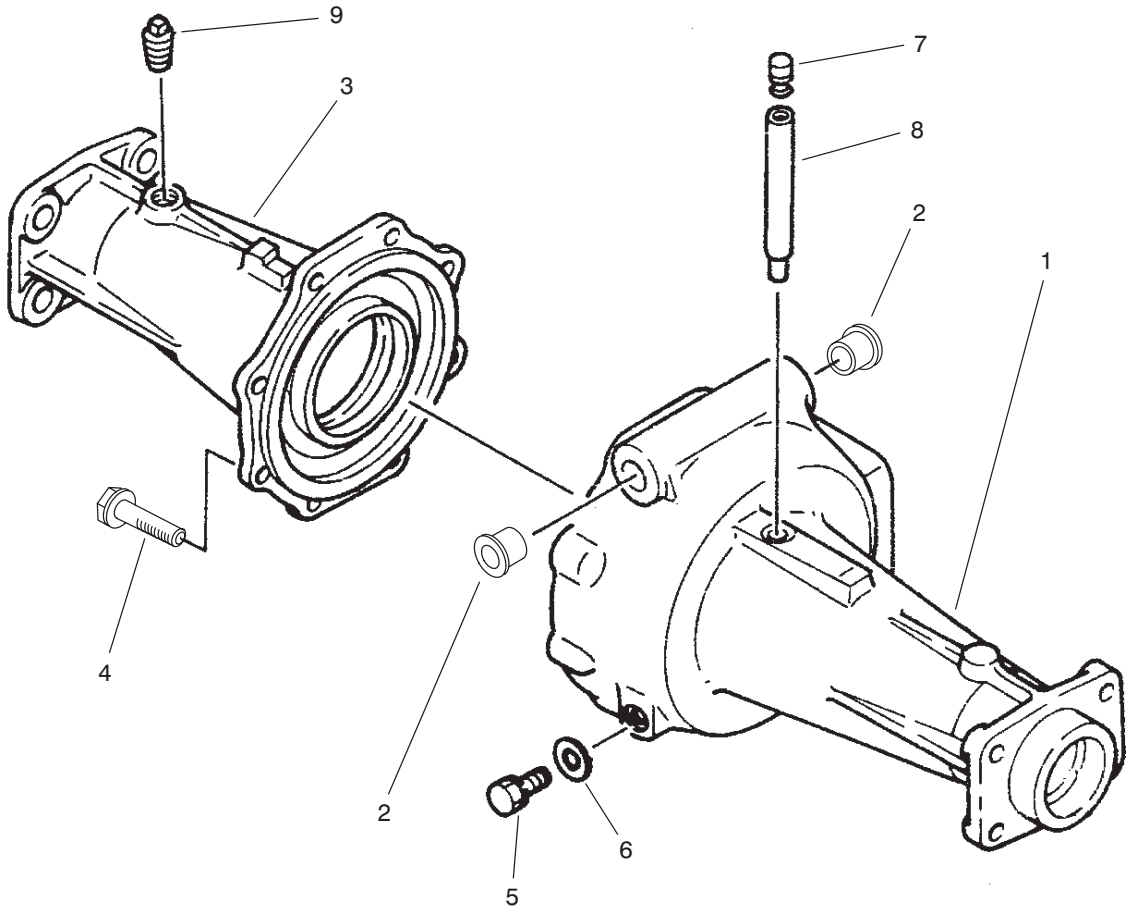
T–1109

SLEEVE ASSEMBLY – AXLE NO. 74–5621

Ref. No.	Part No.	Description	No. Used
1	76–7330	Bearing	1
2	76–7400	O–Ring	2
3	76–7410	Shim – 0.1 mm	A/R
*	76–7420	Shim – 0.2 mm	A/R
*	76–7430	Shim – 0.4 mm	A/R
4	76–7320	Sleeve	1
5	76–7150	Bolt	3
6	76–7340	Seal – Oil	1
7	76–7350	Bushing	1
8	76–7380	Washer	1

Ref. No.	Part No.	Description	No. Used
9	76–7390	Nut – Lock	1
10	76–7360	O–Ring	1
11	76–7370	Bearing	1
12	76–8070	Adapter	1
13	76–7690	Nut	1
14	76–7450	Bolt – Stud	1
15	76–7460	Washer	1
*	77–4010	Shim Set (Incl. Ref. #3)	1

*Not Illustrated

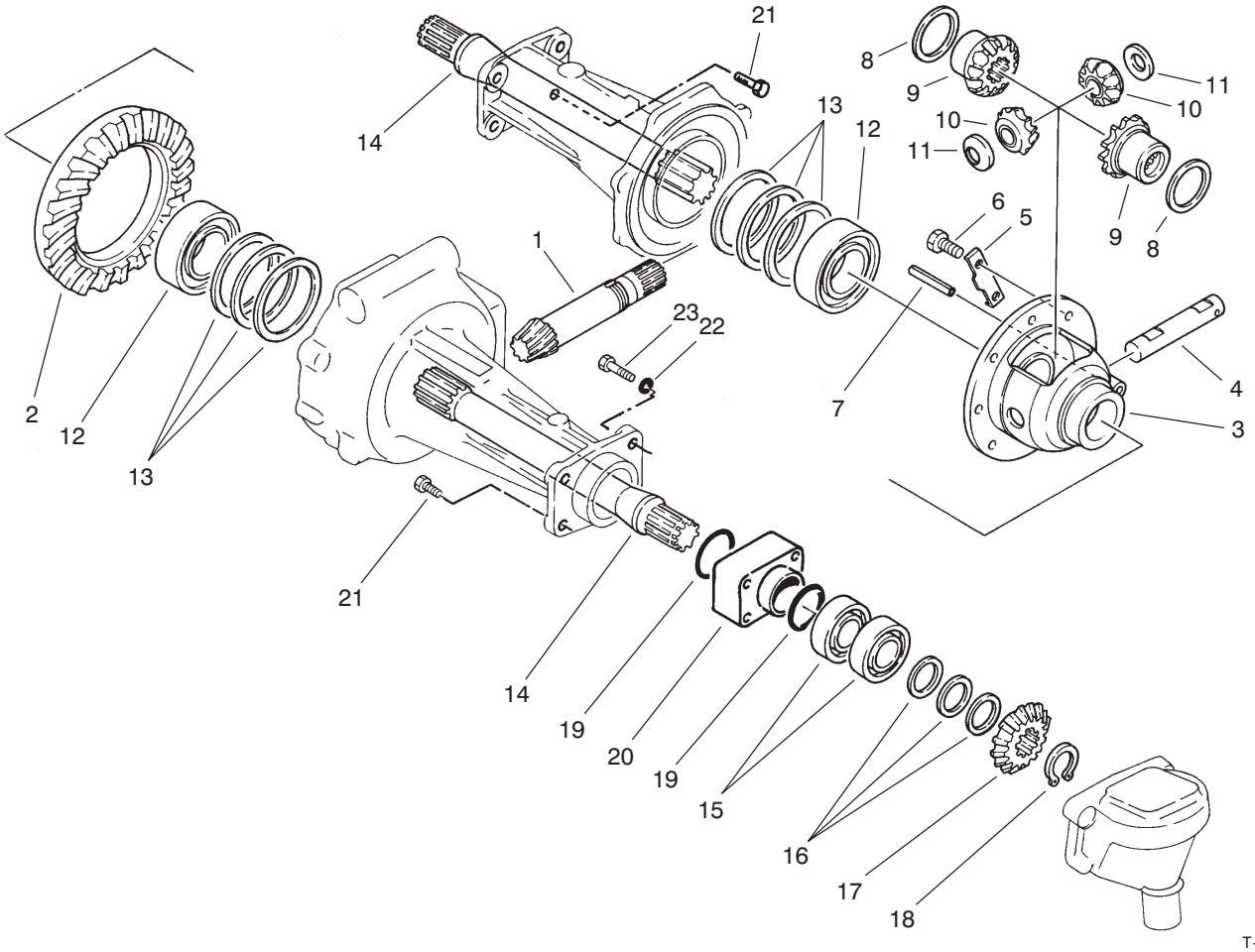


T–1112A

AXLE HOUSING ASSEMBLY – AXLE NO. 74–5621

Ref. No.	Part No.	Description	No. Used
1	76–7100	Housing – Axle A	1
2	92–9738	Bushing – Flange	2
3	76–7130	Housing – Axle B	1
4	93–7773	Screw – HHF	8
5	76–7110	Plug	1

Ref. No.	Part No.	Description	No. Used
6	76–7120	Seal – Washer	1
7	76–7480	Plug – Vent	1
8	76–7470	Pipe	1
9	76–7140	Plug	1



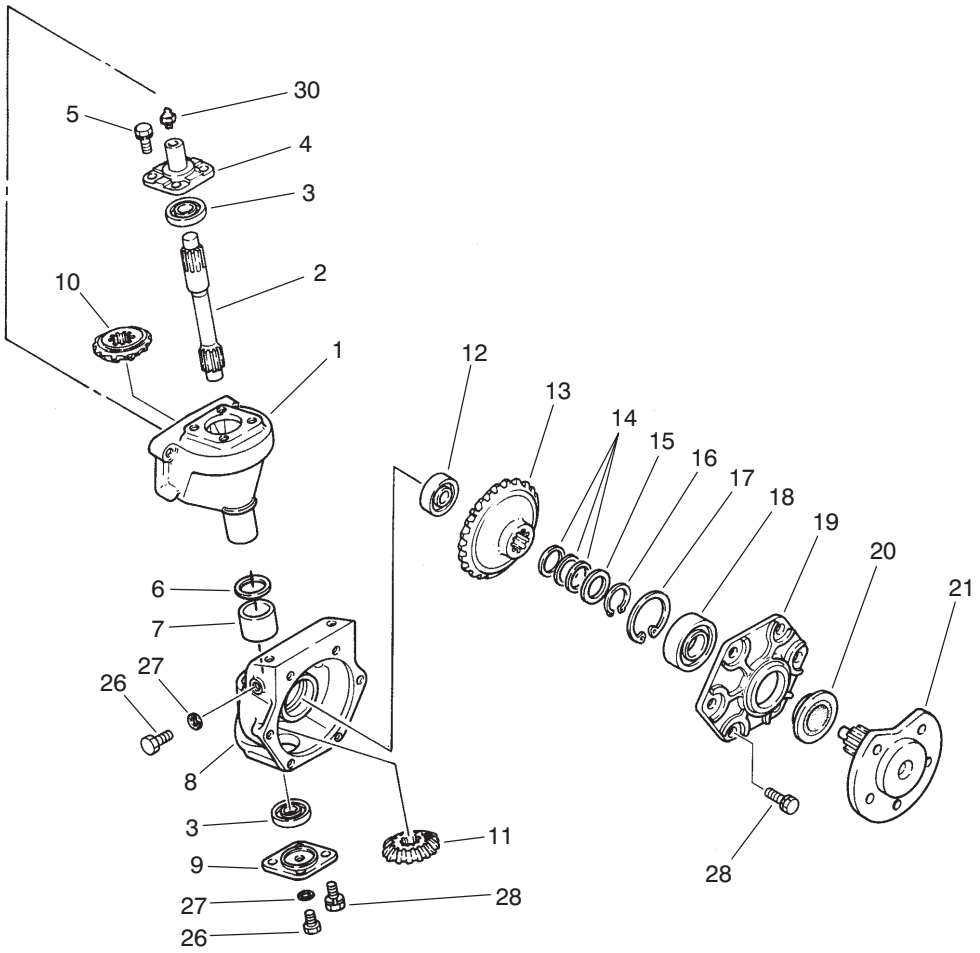
T–1111

DIFFERENTIAL & SHAFT ASSEMBLY – AXLE NO. 74–5621

Ref. No.	Part No.	Description	No. Used
1	76–7250	Shaft – Drive	1
2	76–7240	Ring – Gear	1
3	76–7170	Case – Differential	1
4	76–7200	Shaft – Pinion	1
5	76–7230	Washer – Lock	4
6	76–7260	Bolt	8
7	76–7270	Pin – Spring	1
8	76–7220	Washer – Thrust	2
9	76–7190	Gear – Side	2
10	76–7180	Pinion – Mate	2
11	76–7210	Washer – Thrust	2
12	76–7280	Bearing	2
13	76–7290	Shim – 0.1 mm	A/R
*	76–7300	Shim – 0.2 mm	A/R
*	76–7310	Shim – 0.3 mm	A/R
14	76–7490	Shaft – Differential	2
15	76–7500	Bearing	4

Ref. No.	Part No.	Description	No. Used
16	76–7520	Shim – 0.1 mm	A/R
*	76–7530	Shim – 0.2 mm	A/R
*	76–7540	Shim – 0.4 mm	A/R
17	76–7510	Pinion – 14T	2
18	76–7550	Ring – Retaining	2
19	76–7580	Seal – O–Ring	4
20	76–7590	Spacer	2
21	76–7600	Bolt – Reamer	2
22	76–7620	Washer – Lock	6
23	76–7610	Bolt	6
*	76–7160	Gear Case Assembly (Incl. Ref. #2–11)	1
*	77–4000	Shim Set (Incl. Ref. #13)	1
*	77–4020	Shim Set (Incl. Ref. #16)	1

*Not Illustrated



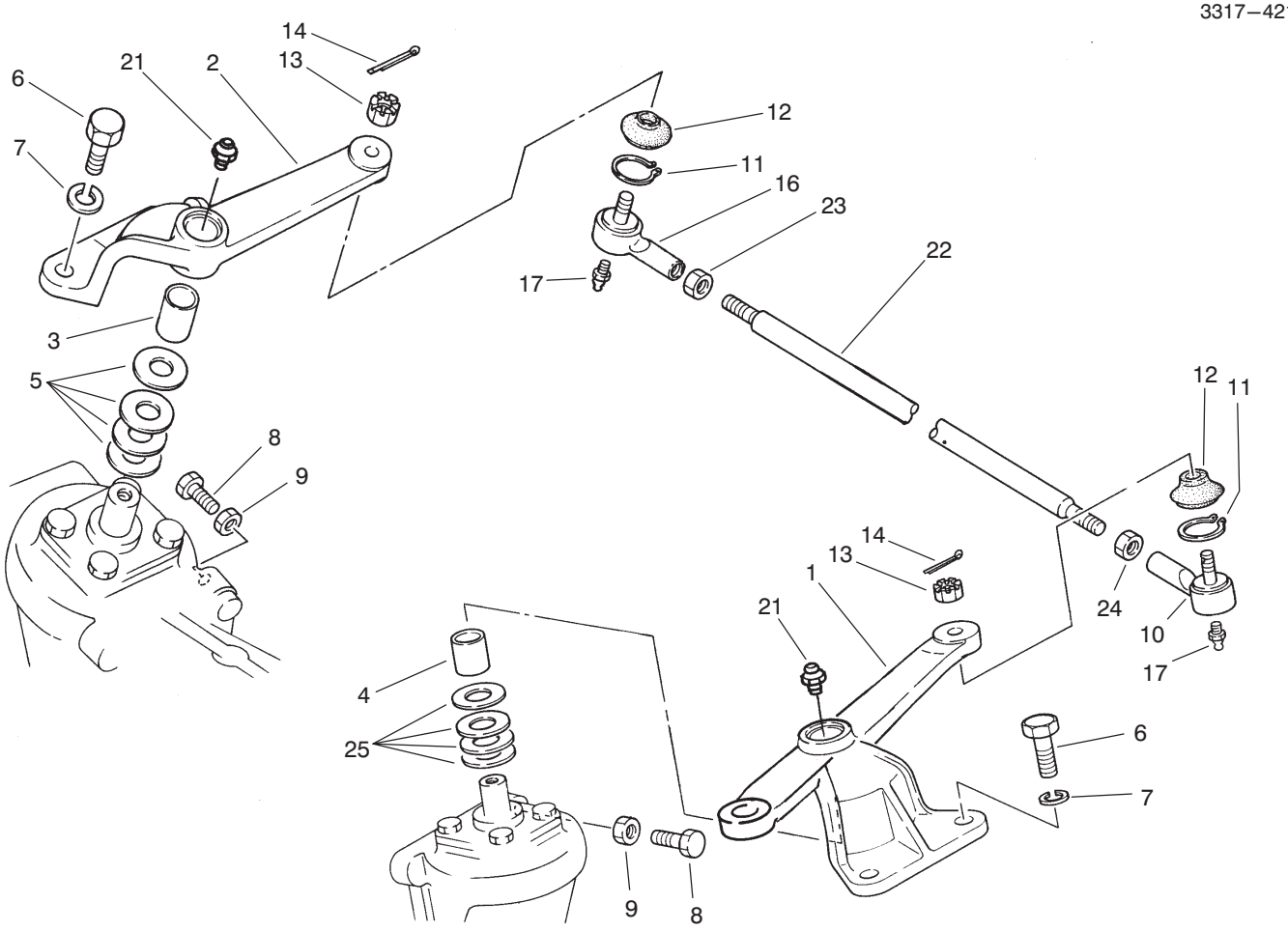
T–1110

STEERING GEAR CASE ASSEMBLY – AXLE NO. 74–5621

Ref. No.	Part No.	Description	No. Used
1	76–7560	Case – Gear	2
2	76–7650	Shaft – Final Drive	2
3	76–7670	Bearing	4
4	76–7660	Holder – 20 mm L.H.	1
*	76–7630	Holder – 25 mm R.H.	1
5	76–7640	Bolt	8
6	76–7740	Seal – Oil	2
7	76–7730	Bushing	2
8	76–7680	Case – Final Drive	2
9	76–7770	Cover	2
10	76–7510	Pinion – 14T	2
11	76–7750	Pinion – 15T	2
12	94–2803	Bearing	2
13	76–7840	Gear – Bevel	2

Ref. No.	Part No.	Description	No. Used
14	76–7890	Shim – 0.15 mm	A/R
*	76–7900	Shim – 0.2 mm	A/R
*	76–7910	Shim – 0.4 mm	A/R
15	76–7880	Spacer	2
16	76–7920	Ring – Retaining	2
17	76–7930	Ring – Retaining	2
18	93–7775	Bearing	2
19	76–7810	Holder – Bearing	2
20	76–7870	Seal – Oil	2
21	76–7830	Shaft – Wheel	2
26	76–7110	Plug	4
27	76–7120	Seal – Washer	4
28	76–7640	Bolt	20
30	76–7960	Fitting – Grease	2
*	77–4030	Shim Set (Incl. Ref. #14)	1

*Not Illustrated



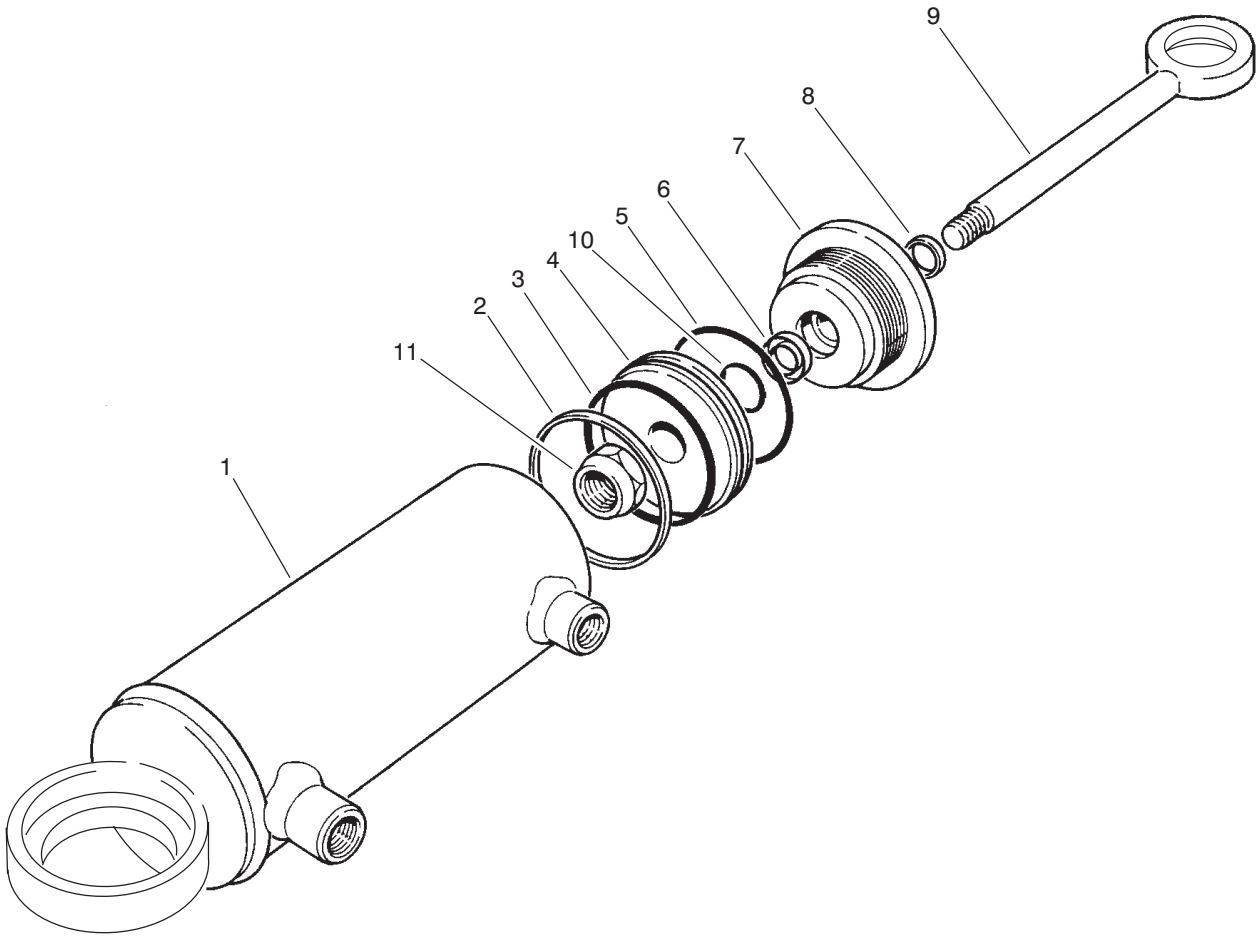
T–1108

STEERING ARM LINKAGE ASM. – AXLE NO. 74–5621

Ref. No.	Part No.	Description	No. Used
1	76–7800	Arm – Drag Link	1
2	76–7940	Arm – Tie Rod	1
3	76–4260	Bushing	1
4	76–7950	Bushing	1
5	76–7820	Shim – 1.0 mm	A/R
*	76–7970	Shim – 1.4 mm	A/R
*	76–7980	Shim – 1.2 mm	A/R
*	76–7990	Shim – .08 mm	A/R
6	76–8000	Bolt	4
7	76–8010	Washer	2
8	76–7710	Bolt	2
9	76–7720	Nut	4
10	76–8030	L.H. Rod End Assembly (Incl. Ref. #11–14 & 17)	1
11		Ring – Retaining	2
12		Cover	2
13		Nut – Slotted	2

Ref. No.	Part No.	Description	No. Used
14	3272–7	Pin – Cotter	2
16	76–8050	R.H. Rod End Assembly (Incl. Ref. #11–14 & 17)	1
17		Fitting – Grease	2
21	76–7960	Fitting – Grease	2
22	76–8020	Rod – Tie	1
23	76–8060	Nut – R.H.	1
24	76–8040	Nut – L.H.	1
25	76–7700	Shim – 0.8 mm	A/R
*	76–7760	Shim – 1.0 mm	A/R
*	76–7780	Shim – 1.2 mm	A/R
*	76–7790	Shim – 1.4 mm	A/R
*	77–4050	Shim Set (Incl. Ref. #5)	1
*	77–4040	Shim Set (Incl. Ref. #25)	1

*Not Illustrated

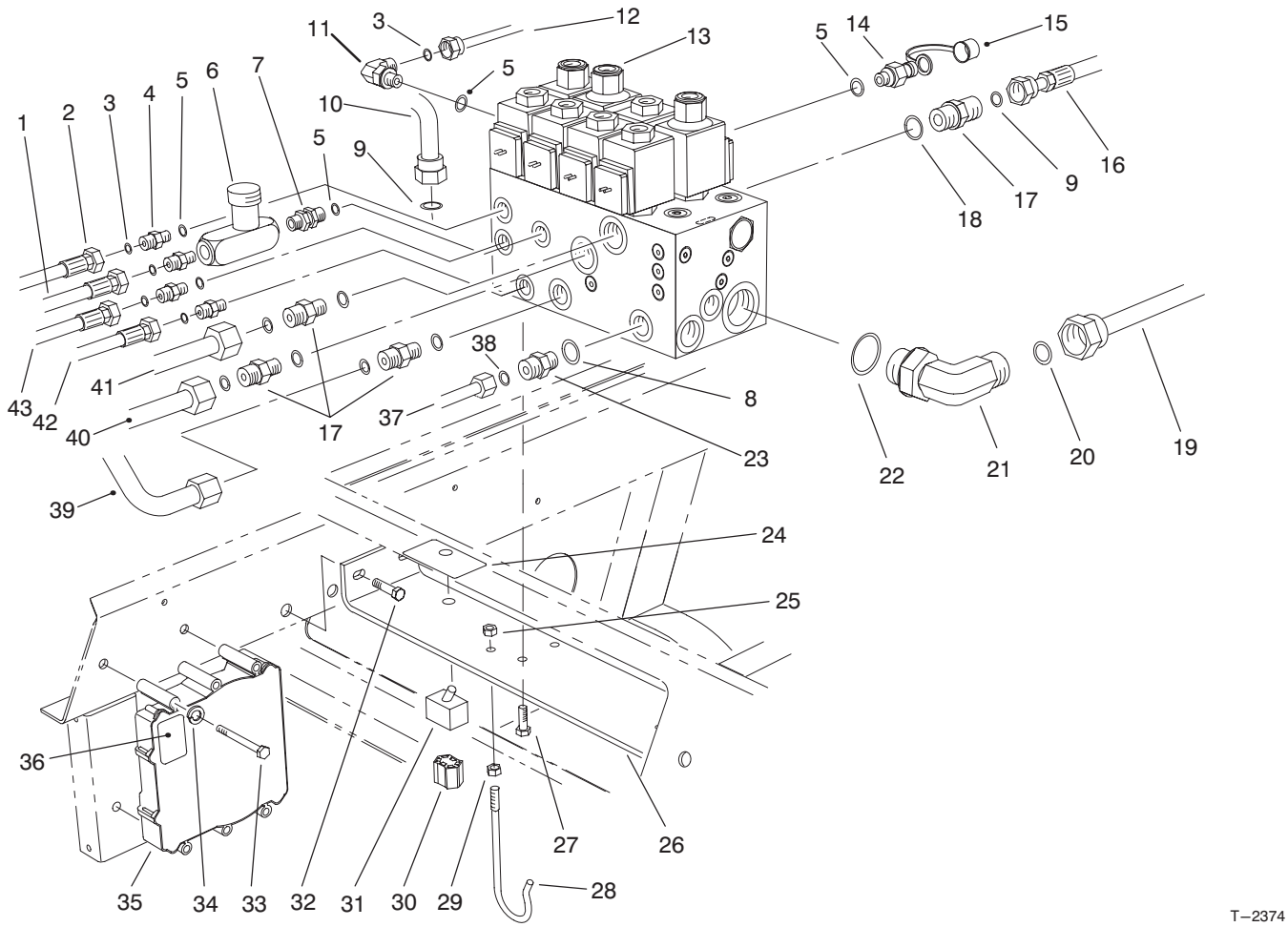


T–1776

HYDRAULIC CYLINDER NO. 92–6584

Ref. No.	Part No.	Description	No. Used
1	92–6586	Butt & Tube Assembly	1
2		Seal – Teflon	1
3		O–Ring	1
4	66–1940	Piston	1
5		O–Ring	1
6		U–Cup	1
7	92–6588	Gland	1
8		Wiper	1
9	92–6587	Piston Rod Assembly	1
10		O–Ring	1
11	66–1930	Nut – Lock	1
*	92–6593	Kit – Seal (Incl. Ref. #2, 3, 5, 6, 8 & 10)	1

*Not Illustrated

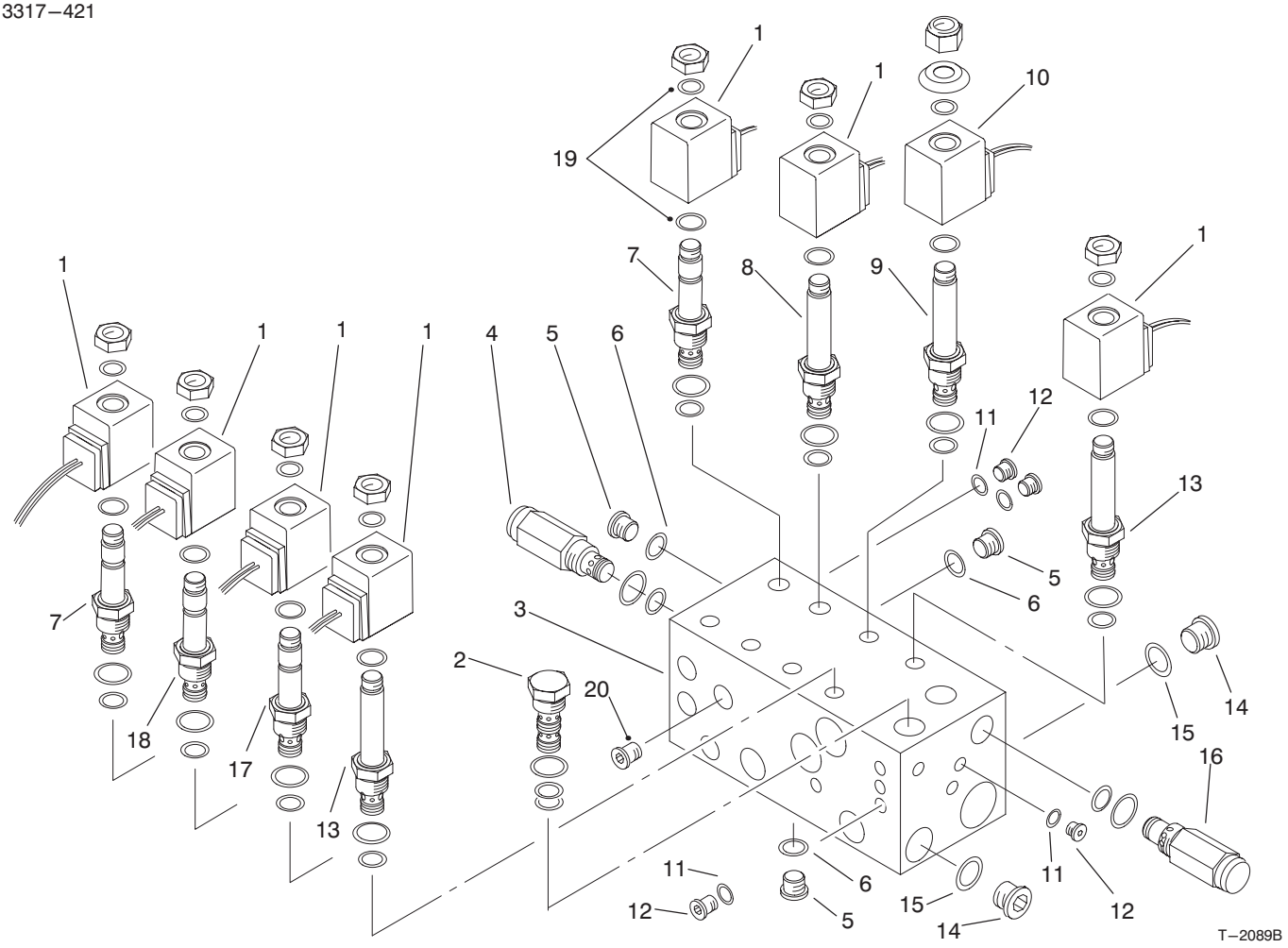


T–2374

FRONT HYDRAULIC CONTROL BLOCK & HOSES

Ref. No.	Part No.	Description	No. Used
1	82–6490	Assembly – Hose	1
2	92–7562	Assembly – Hose	1
3	237–21	O–Ring	5
4	340–92	Fitting – Hydraulic (Incl. Ref. #3 & 5)	4
5	237–78	O–Ring	8
6	93–7489	Valve – Control, Flow	1
7	93–7597	Fitting – SAE (Incl. Ref. #5)	1
8	237–42	O–Ring	1
9	237–30	O–Ring	4
10	92–7479	Assembly – Tube	1
11	340–132	Fitting – Hydraulic 90° (Incl. Ref. #3 & 5)	1
12	92–7591	Assembly – Tube	1
13	92–7418	Assembly – Block, Control	1
14	354–77	Fitting – Quick Connect (Incl. Ref. #5)	1
15	354–79	Cap – Fitting	1
16	92–7491	Assembly – Hose	1
17	340–4	Fitting – Hydraulic (Incl. Ref. #9 & 18)	4
18	237–79	O–Ring	4
19	92–7557	Assembly – Tube	1
20	237–65	O–Ring	1
21	340–139	Fitting – Hydraulic 90° (Incl. Ref. #20 & 22)	1

Ref. No.	Part No.	Description	No. Used
22	237–81	O–Ring	1
23	340–2	Adapter – Hydraulic (Incl. Ref. #8 & 38)	1
24	93–9197	Decal – Switch, Backlap	1
24	93–1264	Decal – Switch, Backlap (Europe)	1
25	3296–29	Nut – Lock	1
26	92–7519	Bracket – Block, Manifold	1
27	33104–016	Screw – Hex. Hd. Flange	4
28	93–7970	Form – Wire, Hose Mount	1
29	3217–6	Nut – Jam	1
30	92–7547	Harness – Wire, Main	1
31	93–7487	Switch – Toggle	1
32	3234–17	Screw – Flange Hd.	4
33	321–38	Screw – HH	3
34	3253–3	Washer – Lock	3
35	92–5720	Controller – Solid State	2
36	93–8053	Decal – ECU Label (Europe)	1
37	93–4222	Assy. – Tube, Drain Return	1
38	237–22	O–Ring	1
39	94–1447	Asm. – Tube, Steering Ret.	1
40	93–4217	Assembly – Tube	1
41	93–4216	Assembly – Tube	1
42	92–7565	Assembly – Hose	1
43	92–7564	Assembly – Hose	1

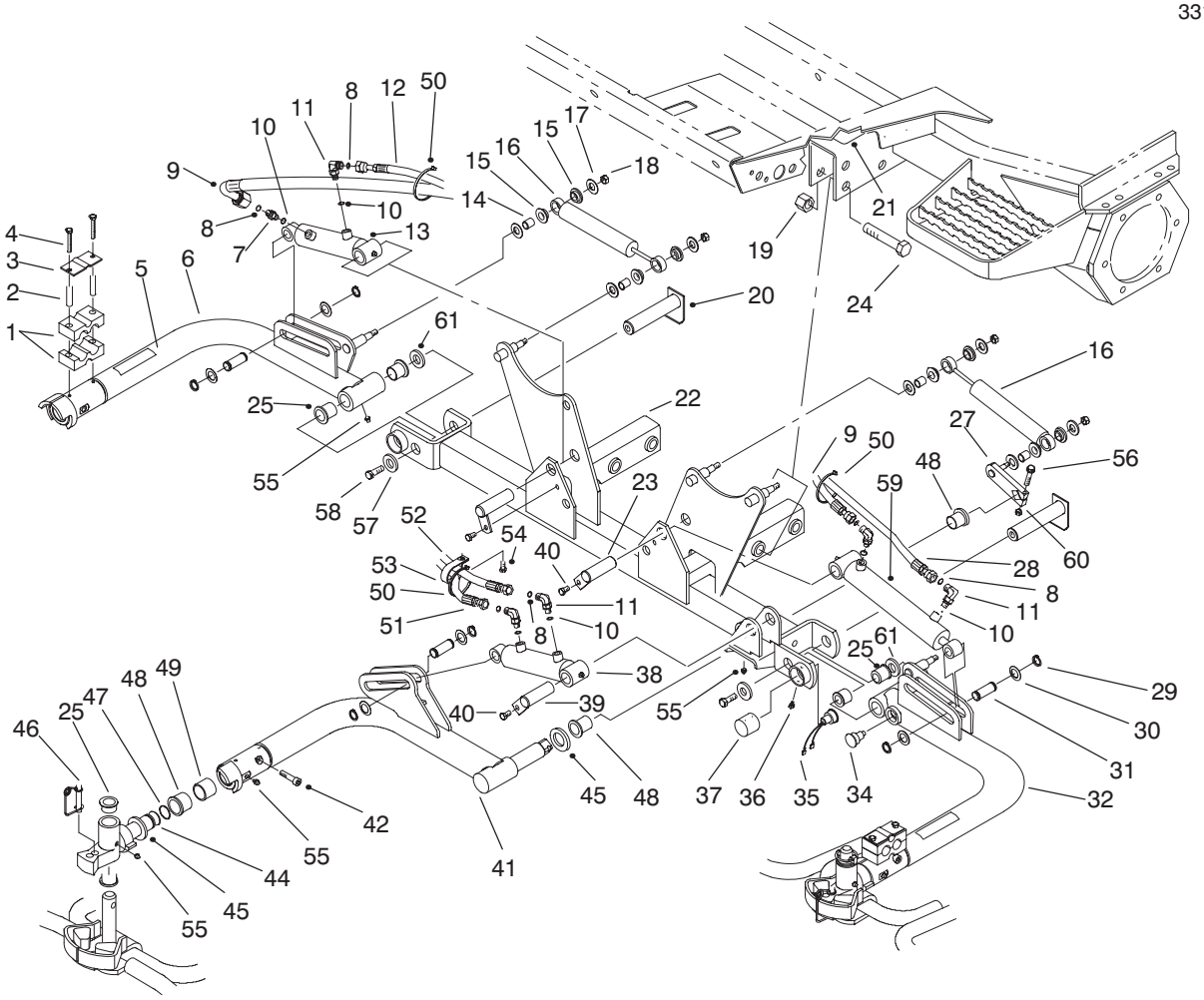


CONTROL BLOCK ASSEMBLY NO. 92–7418

Ref. No.	Part No.	Description	No. Used
1	88–9190	Solenoid – 20 Watt	7
2	93–7491	Cartridge – Pilot Check (Use Seal Kit 69–4260)	1
†3		Block – Manifold, Front	1
4	93–7492	Cartridge – Relief 2300 psi (Use Seal Kit 75–2080)	1
5	353–990	Plug (Incl. Ref. #6)	10
6	237–78	O–Ring	10
7	88–6990	Cartridge – N.C. (Use Seal Kit 75–2080)	2
8	92–3071	Solenoid (Use Seal Kit 69–4260)	1
9	88–6970	Cartridge – N.O. (Use Seal Kit 75–2080)	1
10	88–9200	Solenoid – 28 Watt	1
11	237–156	O–Ring	10

Ref. No.	Part No.	Description	No. Used
12	353–991	Plug (Incl. Ref. #11)	10
13	93–7494	Cartridge – N.O. Poppet (Use Seal Kit 75–2080)	2
14	353–989	Plug (Incl. Ref. #15)	5
15	237–42	O–Ring	5
16	75–0920	Cartridge – Relief 3000 psi (Use Seal Kit 75–2080)	1
17	88–6980	Cartridge – N.O. Poppet (Use Seal Kit 75–2080)	1
18	92–6315	Cartridge – N.C. Poppet (Use Seal Kit 75–2080)	1
19	94–5438	Seal – Solenoid	16
20	94–3077	Plug – Orifice	1
*	75–2080	Seal Kit	7
*	69–4260	Seal Kit	2

*Not Illustrated
†Not Serviced Seperately

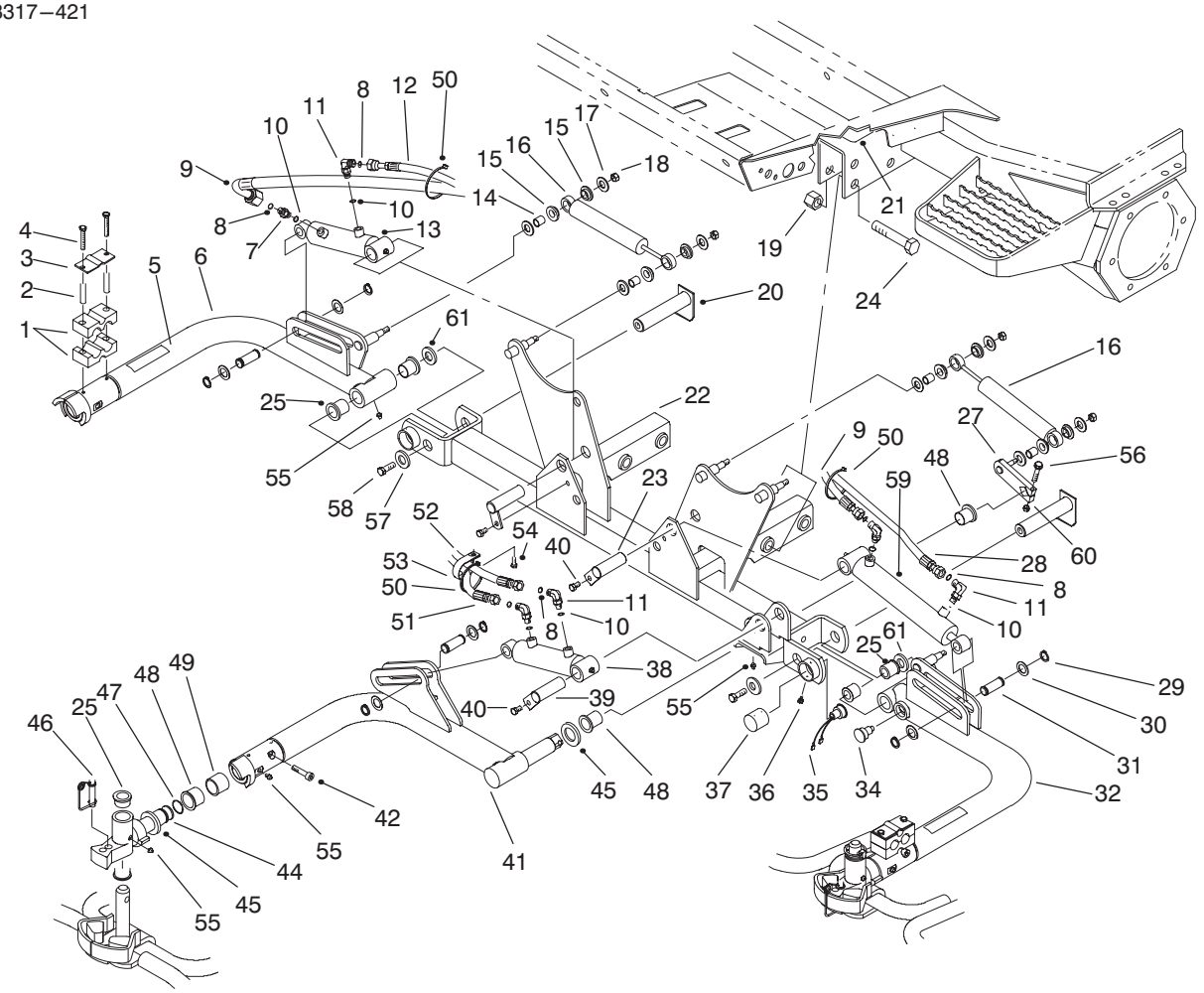


T–2081A

FRONT LIFT ARMS ASSEMBLY

Ref. No.	Part No.	Description	No. Used
1	82–8170	Clamp	6
2	93–7960	Spacer	6
3	93–7961	Clamp – Drain, Case	3
4	60–6700	Screw – Cap Hex. Hd.	6
5	36–3400	Decal – Warning	2
5	93–6687	Decal – No Step (Europe)	1
6	93–9194	Lift Arm #5	1
7	340–92	Fitting – Hydraulic (Incl. Ref. #8 & 10)	1
8	237–21	O–Ring	6
9	75–5890	Hose	2
10	237–78	O–Ring	6
11	340–132	Fitting – Hydraulic 90° (Incl. Ref. #8 & 10)	5
12	92–7564	Assembly – Hose	1
13	93–7551	Cylinder – Hydraulic	1
14	256–172	Bushing	6
15	94–1430	Bushing – Flange	12
16	93–4224	Absorber – Shock	3
17	69–8980	Washer – Flat	12
18	33025–00	Nut	6
19	3296–51	Nut – Lock	4
20	93–9189	Pin	2
21	88–0440	Decal – Floor Plate	1
21	93–6693	Decal – Floor Plate (Europe)	1
22	93–2649	Assembly – Frame, Carrier	1

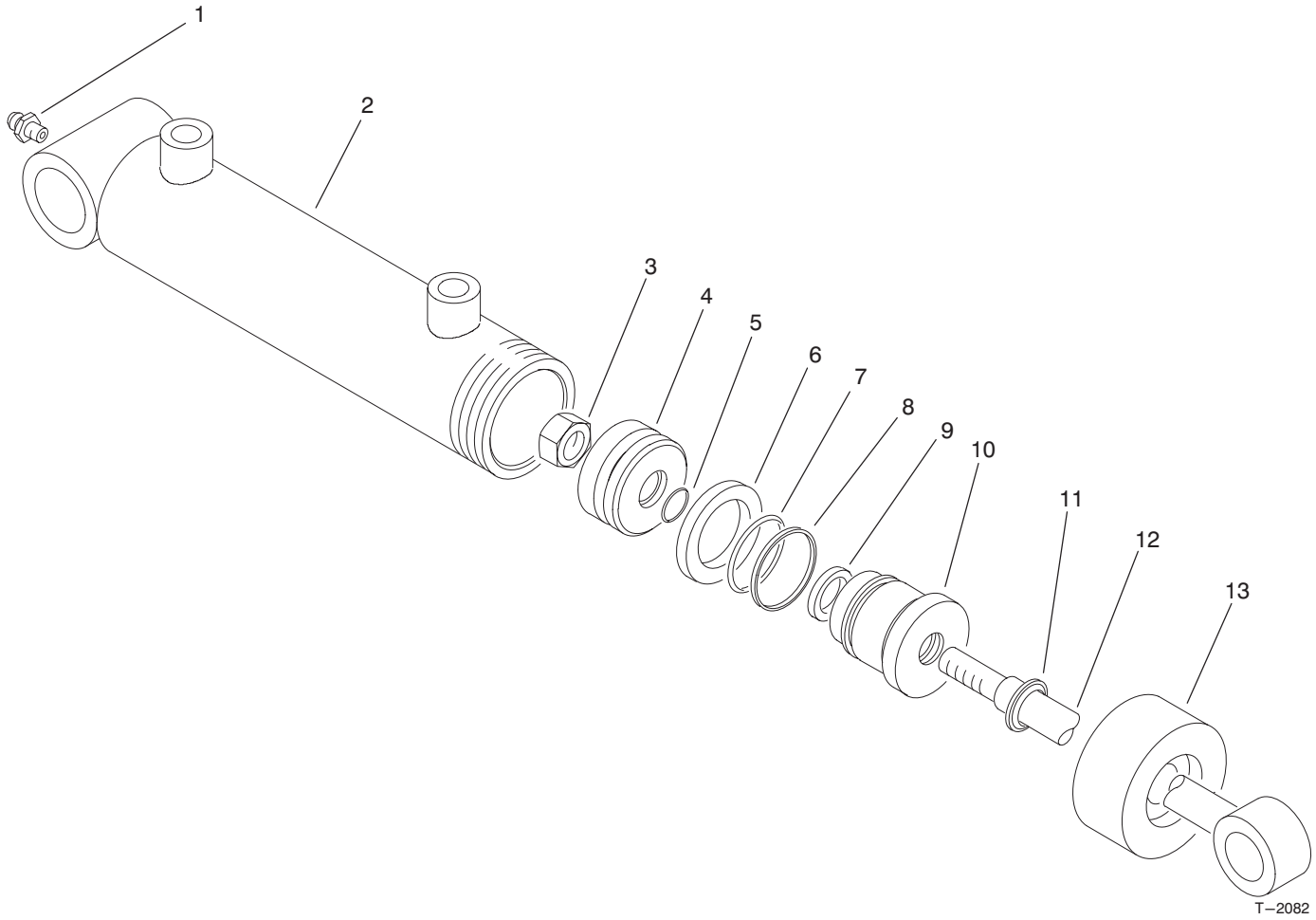
Ref. No.	Part No.	Description	No. Used
23	83–6780	Pin – Cylinder	2
24	328–7	Screw – Cap Hex. Hd.	4
25	93–7408	Bushing – Flange	12
27	93–1425	Bar – Lift, Center	1
28	82–6490	Assembly – Hose	1
29	32120–93	Ring – Retaining	6
30	3–6498	Washer – Thrust	6
31	75–5350	Pin – Cylinder, Slide	3
32	93–9193	Lift Arm #4	1
34	92–8754	Magnet – Switch, Reed	1
35	92–8002	Sensor – Switch, Reed	1
36	32104–76	Screw – Self Tapping	2
37	75–6370	Cap – Sensor	1
38	93–2650	Cylinder – Hydraulic	1
39	83–6790	Pin – Short, Cylinder	1
40	32144–14	Screw – Cap Hex. Hd.	3
41	93–9190	Lift Arm #1	1
42	93–4234	Screw – Socket Hd.	3
44	93–9181	Knuckle – Pivot	3
45	94–1427	Washer – Thrust	3
46	93–9161	Pin	3
47	93–7524	O–Ring	3
48	93–7561	Bushing – Flange	5
49	93–7409	Bushing	3
50	3290–378	Tie – Cable	3
51	92–7565	Assembly – Hose	1



FRONT LIFT ARMS ASSEMBLY (Continued)

Ref. No.	Part No.	Description	No. Used
52	92–7562	Assembly – Hose	1
53	2412–96	Clamp	1
54	322–4	Screw – HH	1
55	302–5	Fitting – Grease	9
56	33104–060	Screw – HH	1

Ref. No.	Part No.	Description	No. Used
57	53–6380	Washer – Flat	2
58	33105–040	Screw – HH	2
59	93–7555	Cylinder – Hydraulic	1
60	33024–00	Nut	1
61	3256–42	Washer – Flat	2



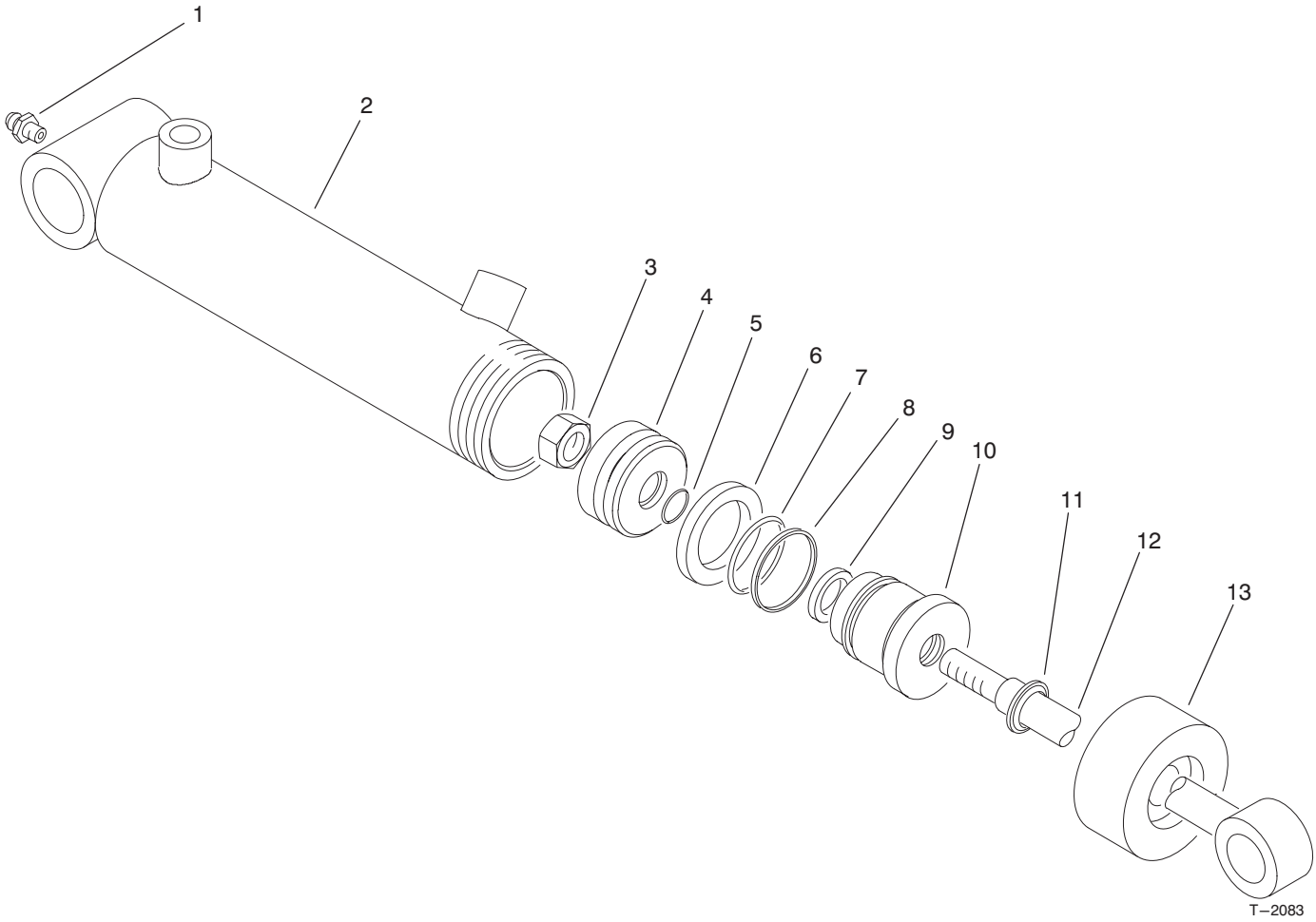
HYDRAULIC CYLINDER NO. 93–7555

Ref. No.	Part No.	Description	No. Used
1	302–5	Fitting – Grease	1
†2		Assembly – Barrel	1
3	32152–10	Nut – Lock	1
4	70–2780	Piston	1
†5		O–Ring	1
†6		Seal – Special	1
†7		O–Ring	1
†8		Backup	1

Ref. No.	Part No.	Description	No. Used
†9		Seal – Rod	1
10	93–7990	Head	1
†11		Seal – Dust	1
12	94–2644	Shaft With Clevis	1
13	93–7991	Collar	1
*	86–7330	Kit – Seal Repair (Incl. Ref. #5–9, & 11)	1

†Not Serviced Separately.
*Not Illustrated

3317–421

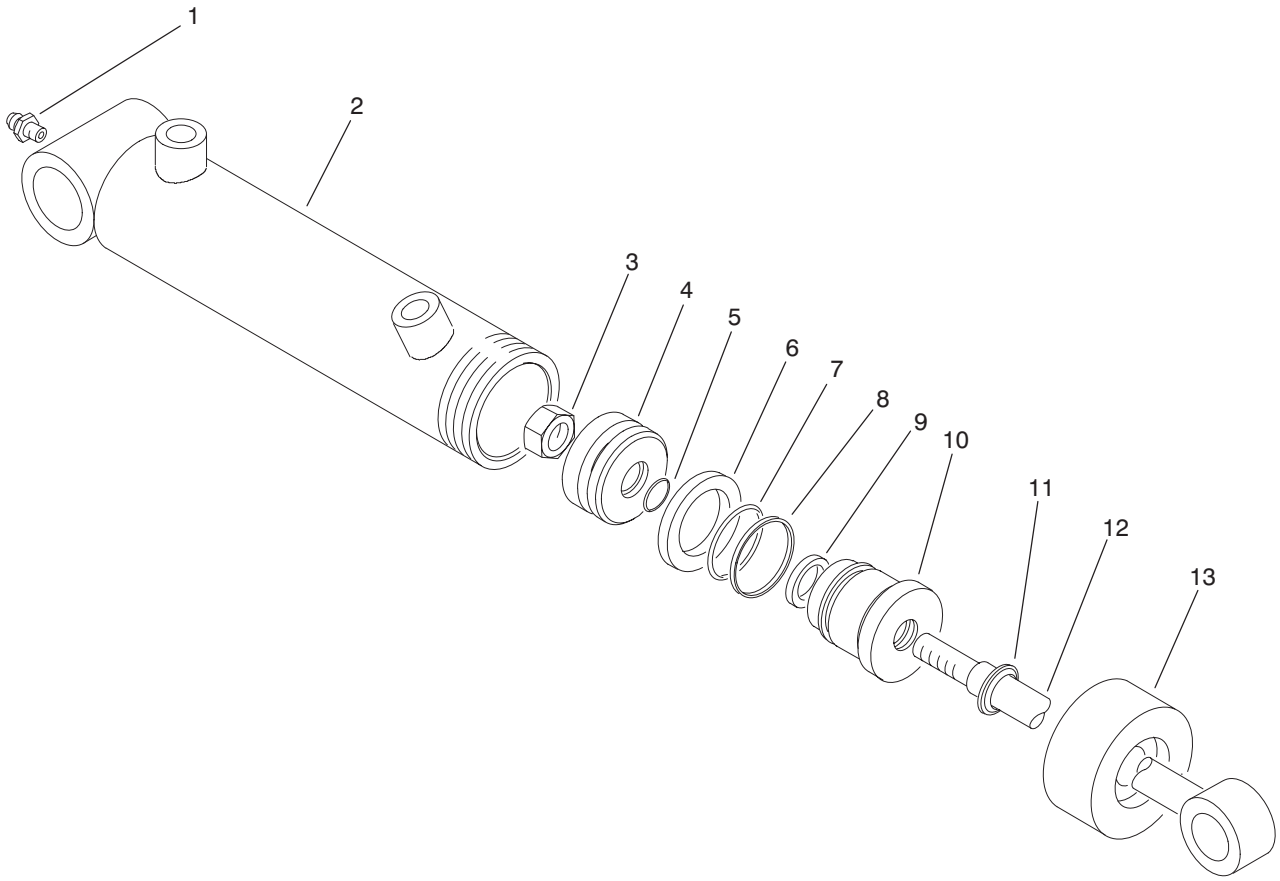


HYDRAULIC CYLINDER NO. 93–7551

Ref. No.	Part No.	Description	No. Used
1	302–5	Fitting – Grease	1
†2		Assembly – Barrel	1
3	32152–10	Nut – Lock	1
4	84–1710	Piston	1
†5		O–Ring	1
†6		Seal – Special	1
†7		O–Ring	1
†8		Backup	1

Ref. No.	Part No.	Description	No. Used
†9		Seal – Rod	1
10	93–7993	Head	1
†11		Seal – Dust	1
12	84–1740	Shaft With Clevis	1
13	93–7994	Collar	1
*	84–1760	Kit – Seal Repair (Incl. Ref. #5–9, & 11)	1

†Not Serviced Separately.
*Not Illustrated



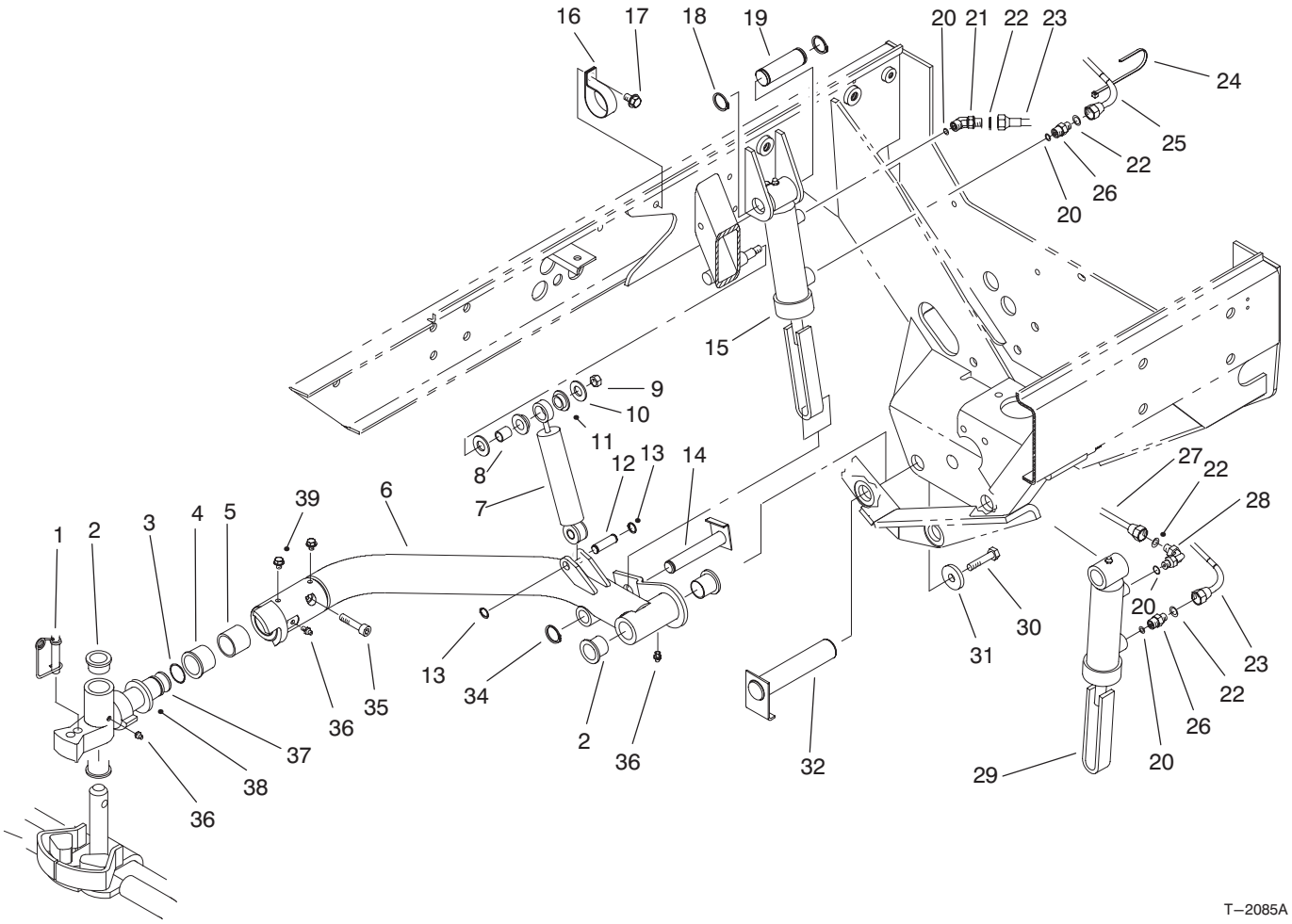
T–2084

HYDRAULIC CYLINDER NO. 93–2650

Ref. No.	Part No.	Description	No. Used
1	302–5	Fitting – Grease	1
†2		Assembly – Barrel	1
3	32152–10	Nut – Lock	1
4	70–2780	Piston	1
†5		O–Ring	1
†6		Seal – Special	1
†7		O–Ring	1
†8		Backup	1

Ref. No.	Part No.	Description	No. Used
†9		Seal – Rod	1
10	93–7990	Head	1
†11		Seal – Dust	1
12	94–2644	Shaft With Clevis	1
13	93–7991	Collar	1
*	86–7330	Kit – Seal Repair (Incl. Ref. #5–9, & 11)	1

†Not Serviced Separately.
*Not Illustrated



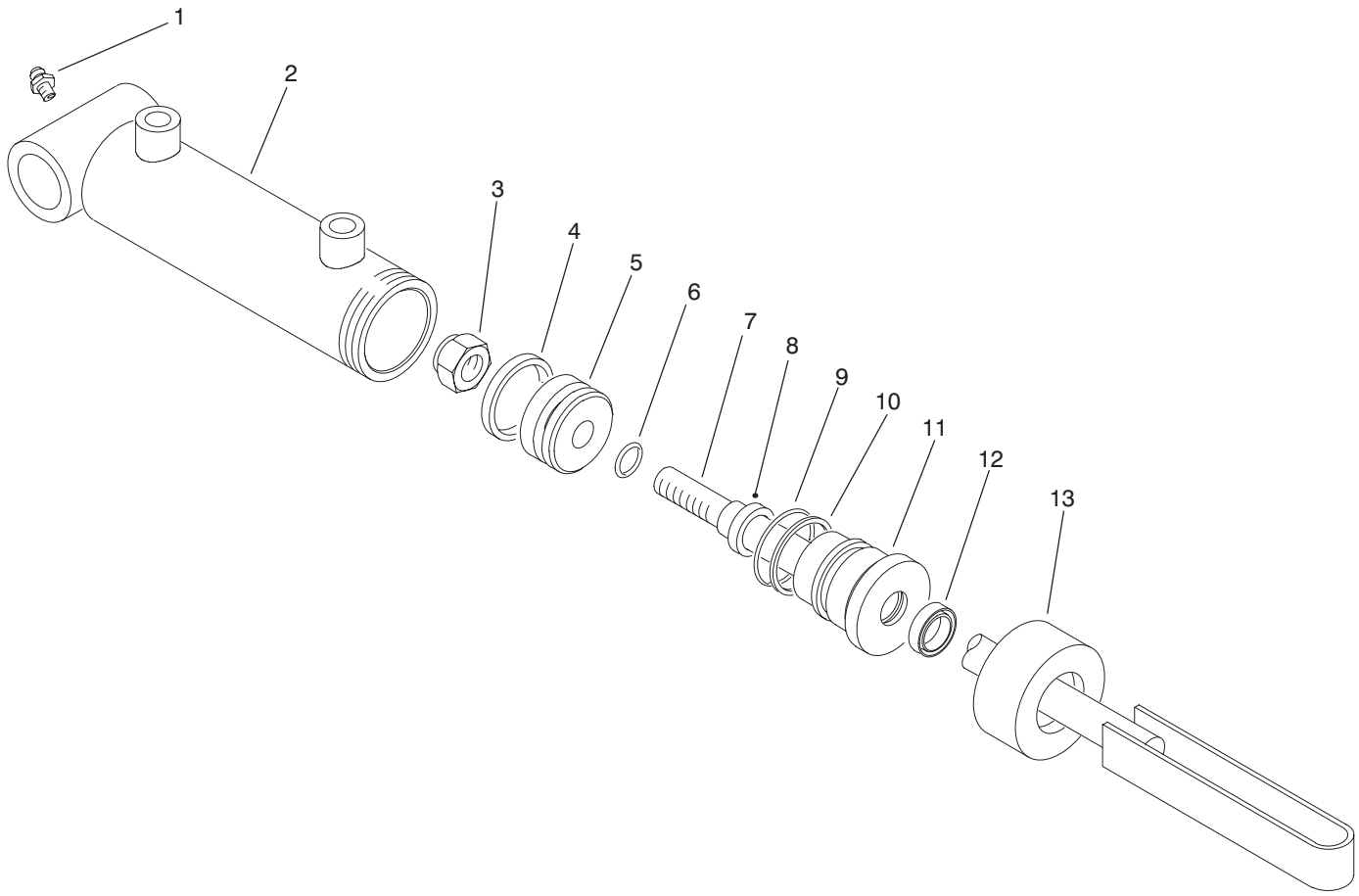
T–2085A

REAR LIFT ARM ASSEMBLY

Ref. No.	Part No.	Description	No. Used
1	93–9161	Pin	2
2	93–7408	Bushing – Flange	8
3	93–7524	O–Ring	2
4	93–7561	Bushing – Flange	2
5	93–7409	Bushing	2
6	93–9192	Lift Arm – #3	1
*	93–9191	Lift Arm –#2	1
7	93–4224	Absorber – Shock	2
8	256–172	Bushing	4
9	33025–00	Nut	2
10	69–8980	Washer – Flat	4
11	94–1430	Bushing – Flange	8
12	93–4246	Pin – Shock	2
13	32151–61	Ring – Retaining	4
14	92–7456	Pin	2
15	92–7420	Assy. – Cylinder, Hyd. #3	1
16	2412–96	Clamp–R	1
17	32144–11	Screw – Self Tapping	1
18	32151–36	Ring – Retaining	4
19	92–7548	Pin – Cylinder	2
20	237–78	O–Ring	4

Ref. No.	Part No.	Description	No. Used
21	340–103	Fitting – Hydraulic 45° (Incl. Ref. #20 & 22)	1
22	237–21	O–Ring	4
23	92–7636	Assembly – Hose	1
24	3290–378	Tie – Cable	2
25	92–7638	Assembly – Hose	1
26	340–92	Fitting – Hydraulic (Incl. Ref. #20 & 22)	2
27	92–7639	Assembly – Hose	1
28	340–132	Fitting – Hydraulic 90° (Incl. Ref. #20 & 22)	1
29	92–7421	Assy. – Cylinder, Hyd. LH	1
30	33105–040	Screw – HHF	2
31	53–6380	Washer – Flat	2
32	93–9189	Pin	2
34	32120–93	Ring – Retaining	2
35	93–4234	Screw – Socket Hd.,	2
36	302–5	Fitting – Grease	6
37	93–9181	Knuckle – Pivot	2
38	94–1427	Washer – Thrust	2
39	33104–010	Screw – HH	4

*Not Illustrated



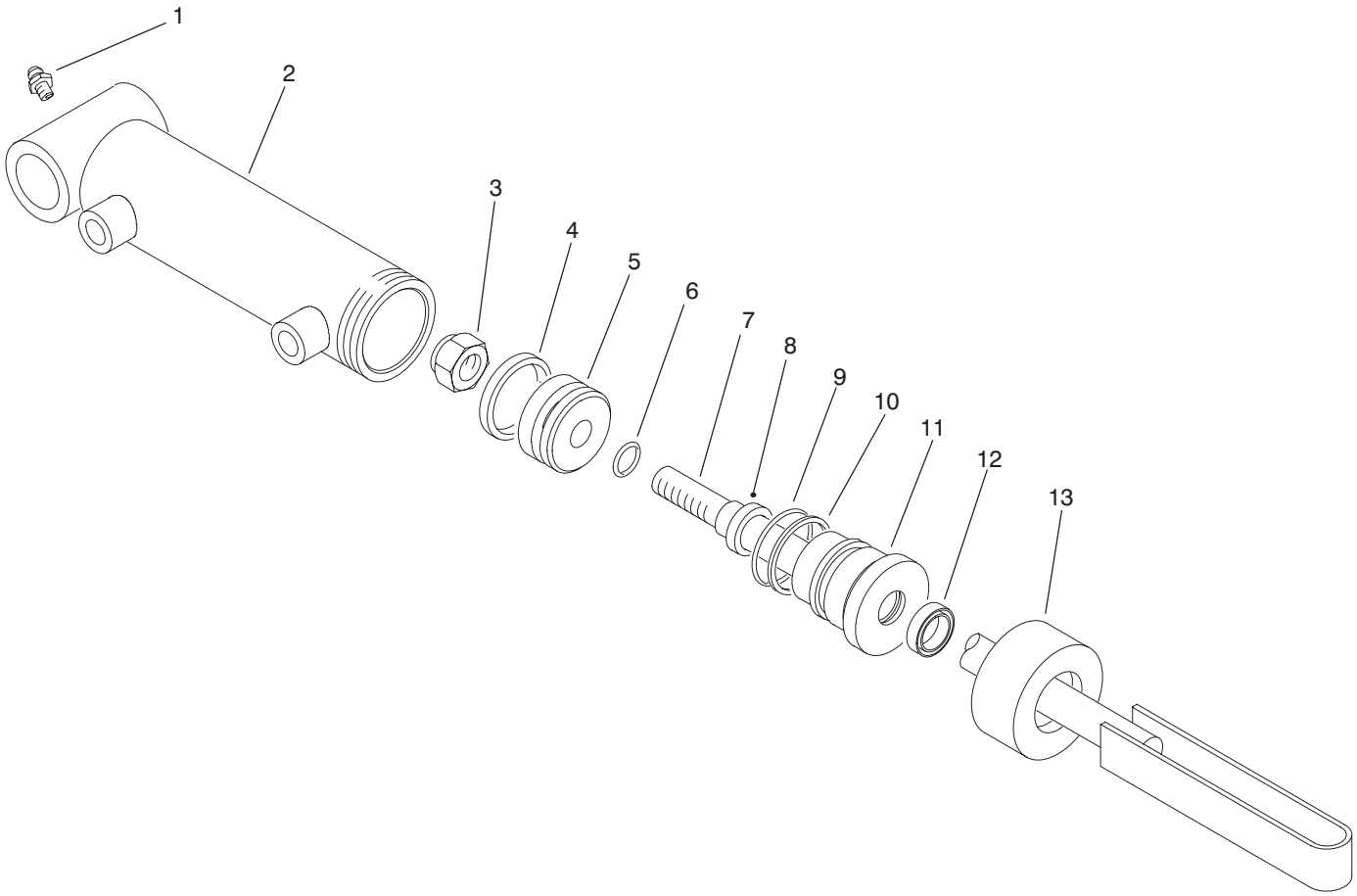
T–2086

HYDRAULIC CYLINDER NO. 92–7420

Ref. No.	Part No.	Description	No. Used
1	302–5	Fitting – Grease	1
2	93–7992	Asm. – Barrel	1
3	32152–10	Nut	1
†4		Uni–ring	1
5	70–2780	Piston	1
†6		O–Ring	1
7	93–7989	Shaft W/Clevis	1
†8		Seal – Rod	1

Ref. No.	Part No.	Description	No. Used
9		O–Ring	1
†10		Backup	1
11	93–7990	Head	1
†12		Seal – Dust	1
13	93–7991	Collar	1
*	86–7330	Seal repair Kit (Incl. Ref. #4, 6, 8–10 & 12)	1

*Not Illustrated
† Not Serviced Separately.



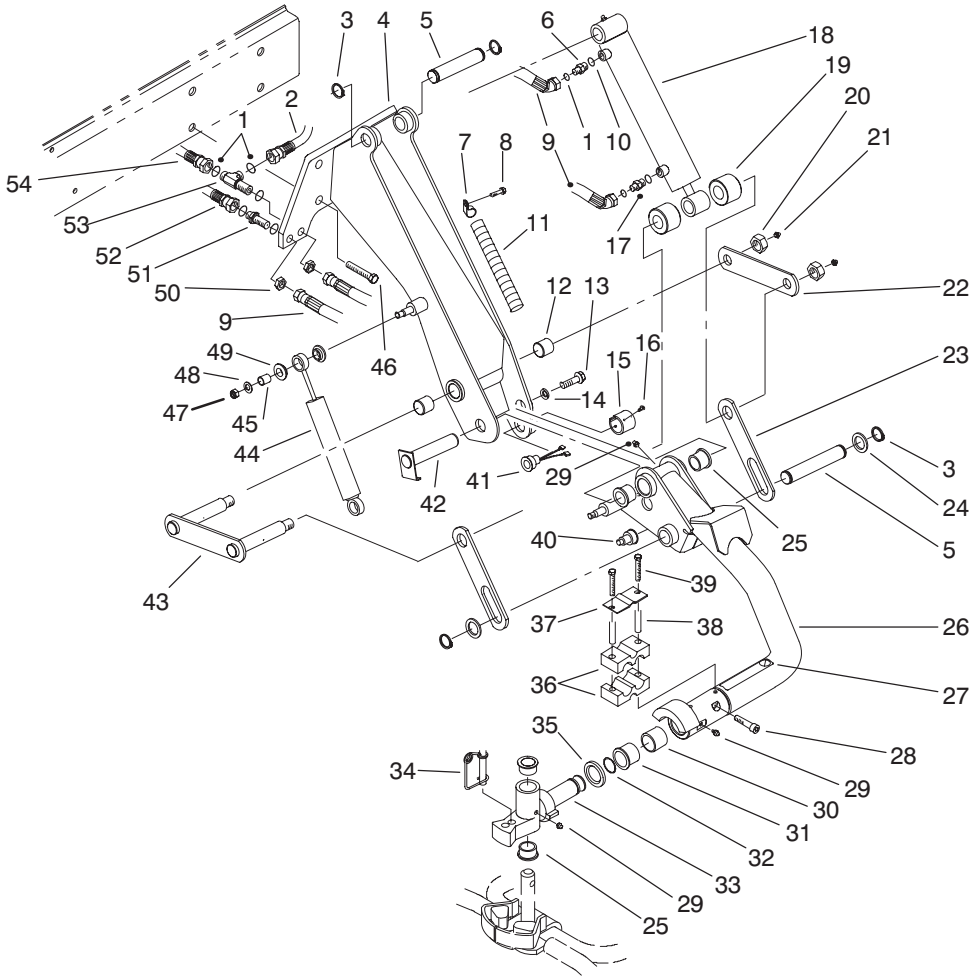
T–2087

HYDRAULIC CYLINDER NO. 92–7421

Ref. No.	Part No.	Description	No. Used
1	302–5	Fitting – Grease	1
2	93–7995	Asm. – Barrel	1
3	32152–10	Nut	1
†4		Uni–ring	1
5	84–1710	Piston	1
†6		O–Ring	1
7	93–7989	Shaft W/Clevis	1
†8		Seal – Rod	1

Ref. No.	Part No.	Description	No. Used
9		O–Ring	1
†10		Backup	1
11	93–7993	Head	1
†12		Seal – Dust	1
13	93–7994	Collar	1
*	84–1760	Seal repair Kit (Incl. Ref. #4, 6, 8–10 & 12)	1

*Not Illustrated
†Not Serviced Separately.



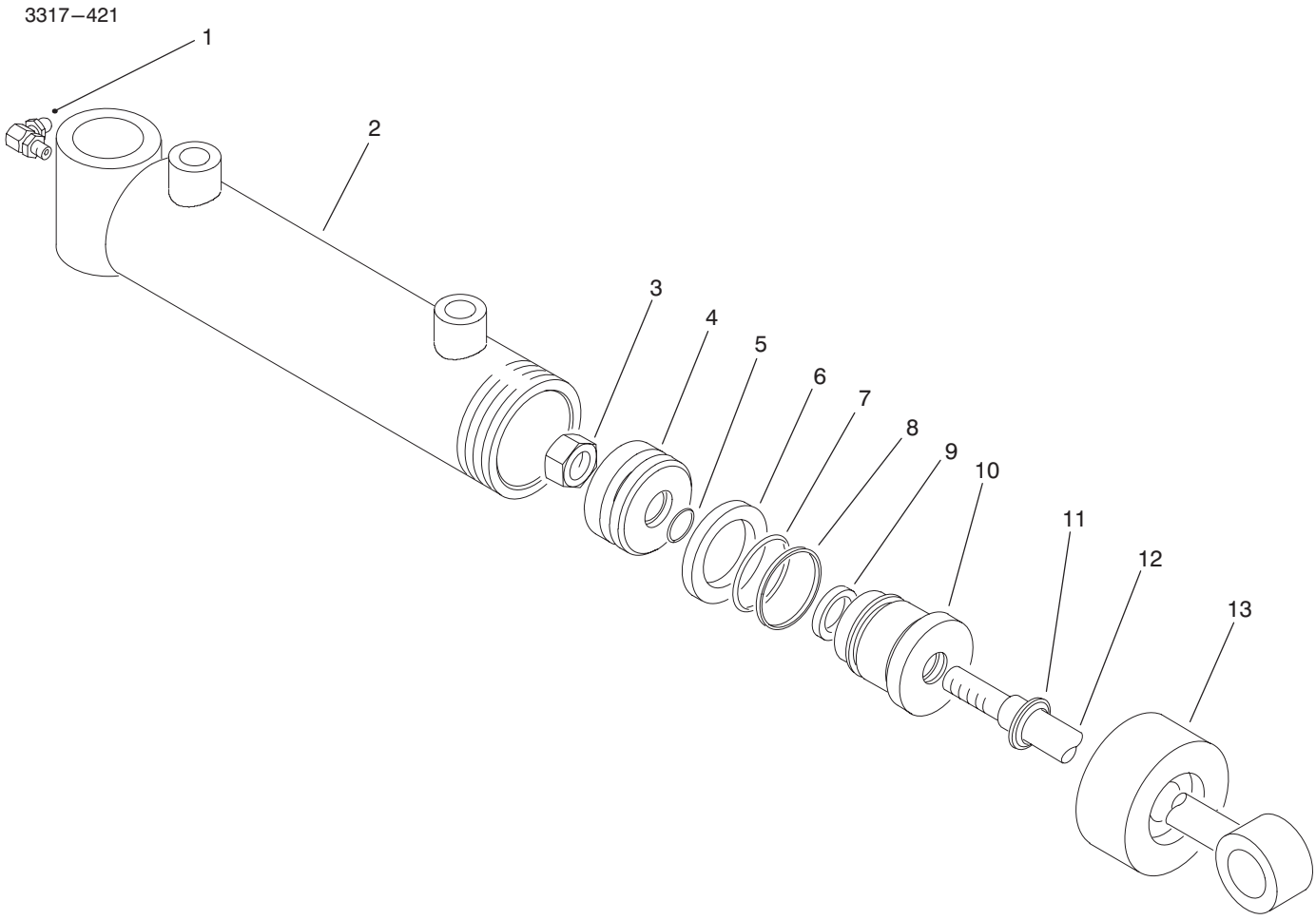
T–2361

LIFT ARM ASSEMBLY – NO. 6 & 7

Ref. No.	Part No.	Description	No. Used
1	237–21	O–Ring	14
2	92–7637	Asm. – Hose	1
3	32151–36	Ring – Retaining	8
4	93–2717	Arm – Support, LH	1
*	93–2716	Arm – Support, RH	1
5	93–2699	Pin	4
6	340–92	Fitting – Straight	2
7	2412–93	Clamp–R	6
8	32144–11	Screw – Thread Forming	6
9	92–7643	Asm. – Hose	4
10	237–78	O–Ring	4
11	92–7632	Harness – Wire, Main	1
12	67–1750	Bushing – Axle	4
13	33105–040	Screw – HHF	2
14	53–6380	Washer – Flat	2
15	75–6370	Cap – Sensor	2
16	32104–76	Screw – Self Tapping	4
17	94–1449	Fitting – Valve, Restrictor	2
18	93–2631	Cylinder – Lift	2
19	93–2700	Roller – Plastic	4
20	33029–00	Nut – Lock	4
21	302–2	Fitting – Grease	4
22	93–2705	Link – Rear	2
23	93–2704	Link – Lift	4
24	256–115	Washer – Thrust	4
25	93–7408	Bushing – Flange	8
26	93–2710	Arm – Lift, No. 6	1
*	93–2709	Arm – Lift, No. 7	1
27	36–3400	Decal – Warning	2

Ref. No.	Part No.	Description	No. Used
28	93–4234	Screw – Socket Head	2
29	302–5	Fitting – Grease	6
30	93–7409	Bushing – Straight	2
31	93–7561	Bushing – Flange	2
32	93–7524	O–Ring	2
33	93–9181	Knuckle – Pivot	2
34	93–9161	Pin	2
35	94–1427	Washer – PM	2
36	82–8170	Clamp	4
37	93–7961	Clamp – Case Drain	2
38	93–7960	Spacer	4
39	60–6700	Screw – HH	4
40	92–8754	Magnet – Switch, Reed	2
41	92–8002	Sensor – Switch, Reed	2
42	93–9189	Pin	2
43	93–2707	Link	2
44	93–4248	Shock Absorber	2
45	256–172	Bushing	4
46	33108–035	Screw – HHF	6
47	33025–00	Nut – Lock	4
48	69–8980	Washer – Flat	4
49	94–1430	Bushing – Polyurethane	4
50	340–78	Nut – Bulkhead	4
51	94–1444	Fitting – Straight	2
52	92–7635	Asm. – Hose, LH	1
*	92–7641	Asm. – Hose, RH	1
53	340–75	Fitting – Tee, LH Side	1
*	94–1443	Fitting – 90° RH Side	1
54	92–7640	Asm. Hose	1

*Not Illustrated

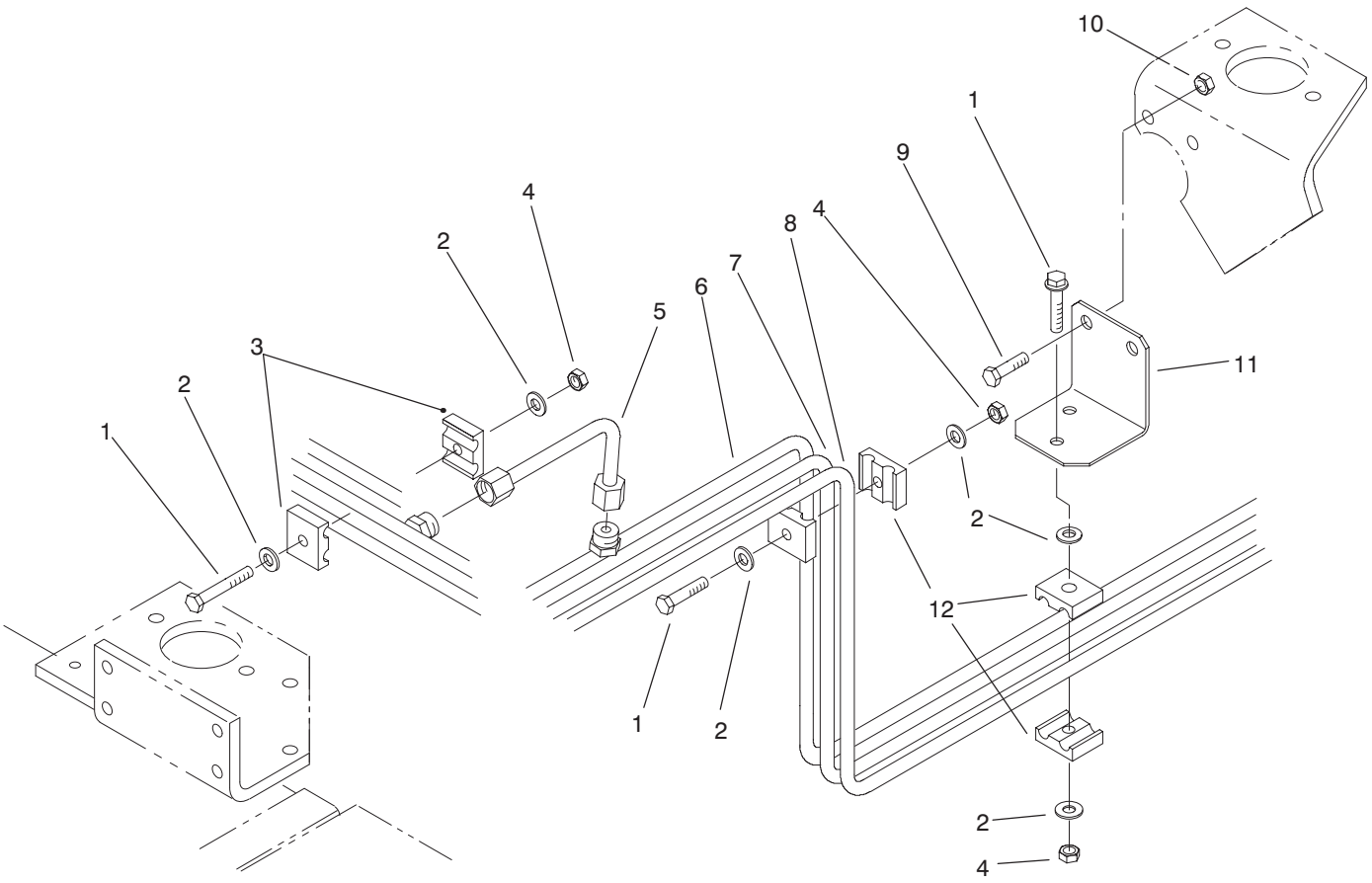


HYDRAULIC CYLINDER NO. 93–2631

Ref. No.	Part No.	Description	No. Used
1	302–33	Fitting – Grease 90°	1
†2		Asm. – Barrel	1
3	32152–10	Nut – Lock	1
4	94–2603	Piston	1
†5		O–Ring	1
†6		Seal – Special	1
†7		O–Ring	1
†8		Backup	1

Ref. No.	Part No.	Description	No. Used
†9		Seal – Rod	1
10	94–2604	Head	1
†11		Seal – Dust	1
12	94–2606	Shaft	1
13	94–2605	Collar	1
*	94–2608	Kit – Seal Repair (Incl. Ref. #5–9 & 11)	1

*Not Illustrated
†Not Serviced Separately.



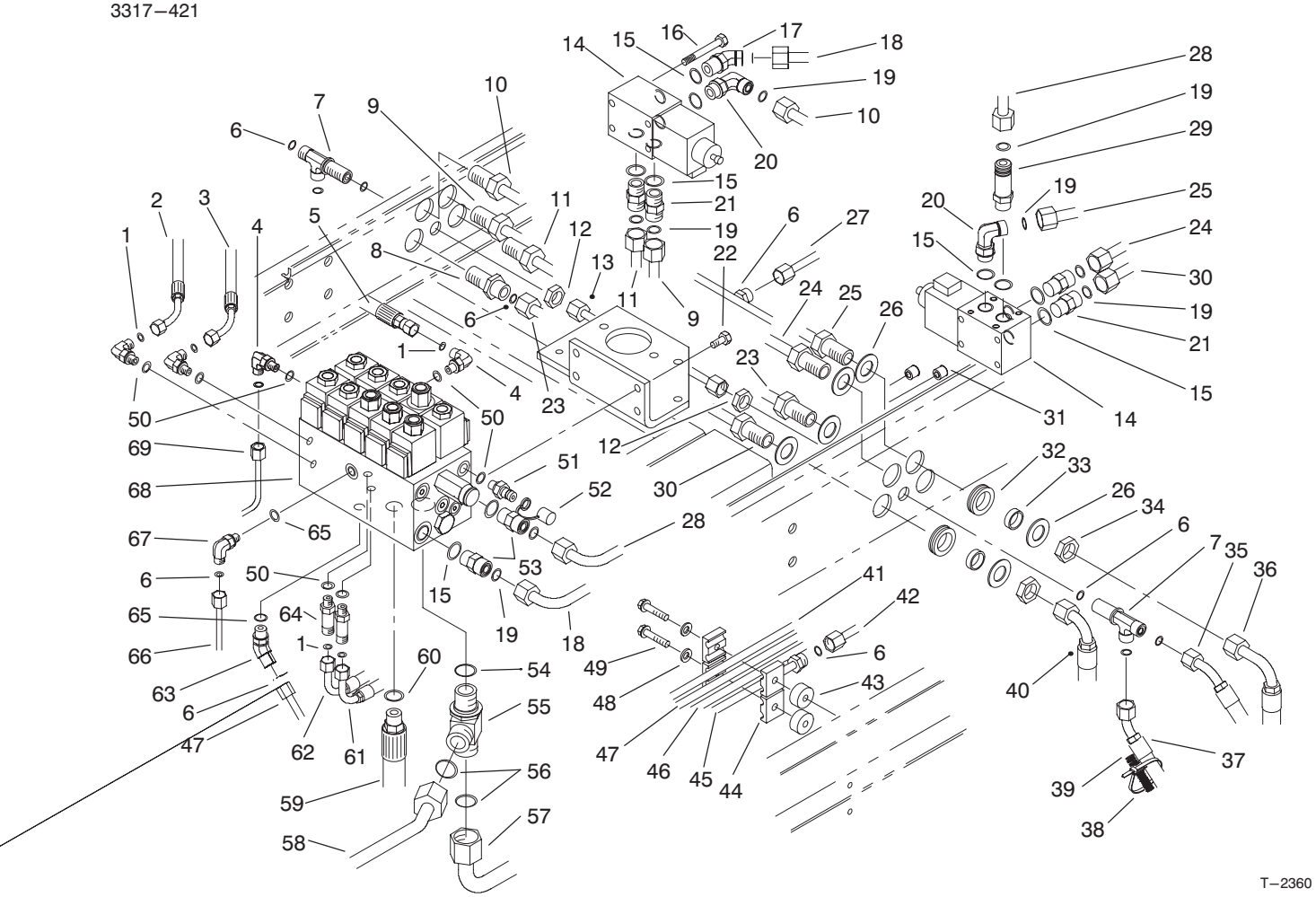
T–2365

HYDRAULIC TUBES & CLAMPS

Ref. No.	Part No.	Description	No. Used
1	322–7	Screw – HH	3
2	3256–23	Washer – Flat	7
3	56–7972	Clamp – Tube	2
4	3296–47	Nut – Lock	3
5	93–4206	Asm. – Tube, Drain	1
6	92–7553	Asm. – Tube, Rear Drain	1

Ref. No.	Part No.	Description	No. Used
7	92–7494	Asm. – Tube, Rear Steering	1
8	92–7495	Asm. – Tube, Rear Steering	1
9	323–6	Screw – HH	2
10	32128–21	Nut – Lock, HFH	2
11	94–2834	Bracket – Clamp	1
12	56–7973	Clamp – Tube	4

3317−421

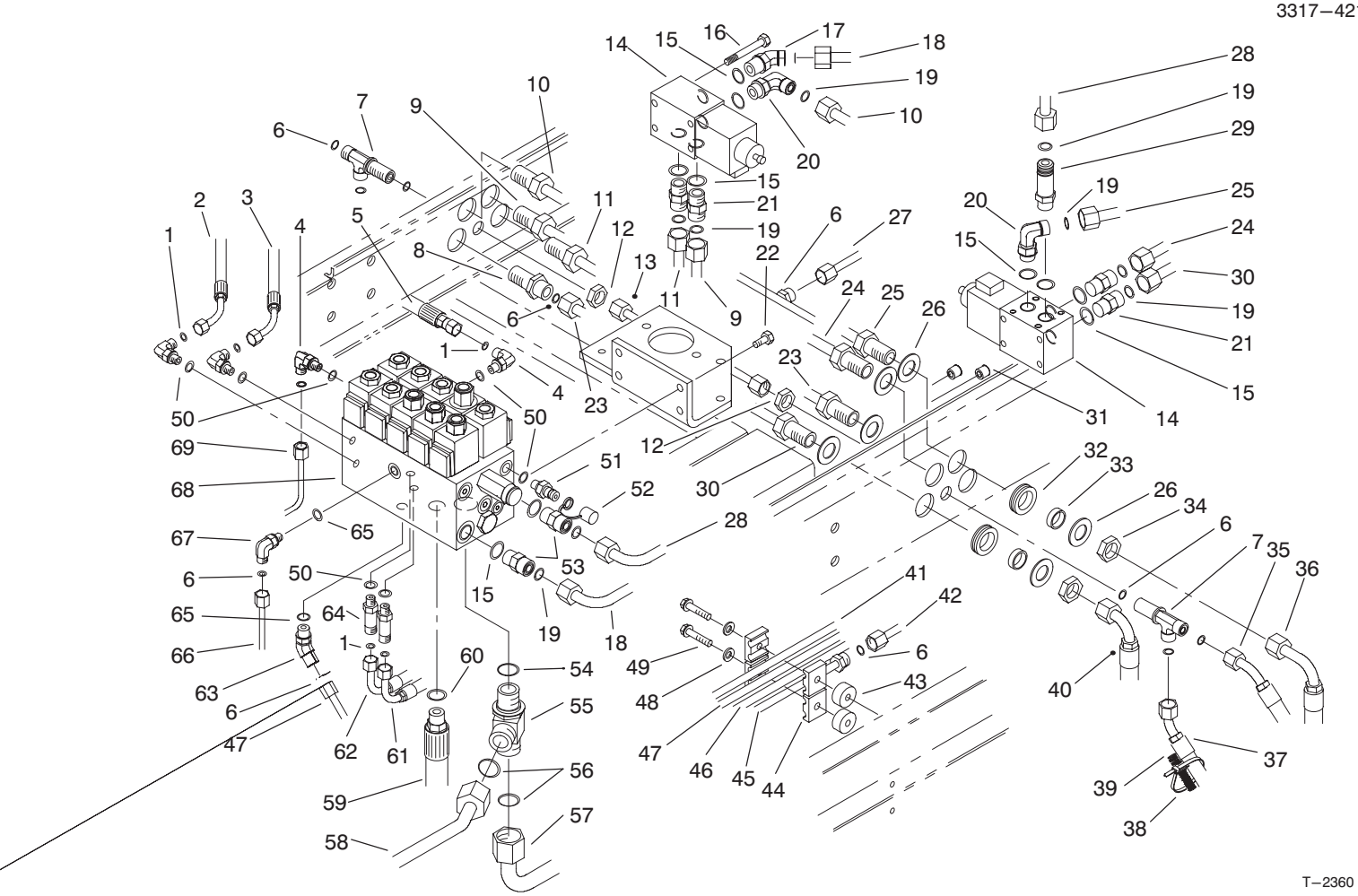


T−2360

REAR HYDRAULIC CONTROL BLOCK

Ref. No.	Part No.	Description	No. Used
1	237−21	O−Ring	4
2	92−7635	Asm. − Hose	1
3	92−7641	Asm. − Hose	1
4	340−132	Fitting − 90°	4
5	92−7638	Asm. − Hose	1
6	237−22	O−Ring	10
7	340−68	Fitting − Tee	2
8	340−161	Fitting − Bulkhead Adapter	1
9	93−7957	Asm. − Tube	1
10	93−7955	Asm. − Tube	1
11	93−7956	Asm. − Tube	1
12	340−70	Nut − Lock, Bulkhead	2
13	93−7959	Asm. − Tube	1
14	76−9970	Valve	2
15	237−79	O−Ring	9
17	340−101	Fitting − 45°	1
18	93−7951	Asm. −Tube	1
19	237−30	O−Ring	9
20	340−98	Fitting − 90°	2
21	340−4	Fitting	4
22	33104−025	Screw − HHF	4
23	93−7958	Asm. − Tube	1
24	93−7053	Asm. − Tube	1
25	93−7952	Asm. − Tube	1
26	69−8930	Washer	16
27	94−2629	Asm. − Tube, Drain	1

Ref. No.	Part No.	Description	No. Used
28	93−7950	Asm. − Tube	1
29	94−2628	Adapter − Hydraulic	1
30	93−7954	Asm. − Tube	1
31	32148−7	Nut − Clinch	4
32	240−5	Grommet − Rubber	4
33	69−8960	Spacer	4
34	340−127	Nut − Bulkhead	4
35	94−1433	Asm. − Hose	2
36	94−1432	Asm. − Hose	4
37	93−4201	Asm. − Hose	2
38	3290−378	Tie − Cable	6
39	92−7547	Harness − Wire, Main	1
40	92−7649	Asm. − Hose	4
41	92−7495	Asm. − Steering Tube, Rear	1
42	92−7553	Asm. − Tube, Rear Drain	1
43	80−8660	Spacer	2
44	56−7973	Clamp − Tube	10
45	92−7598	Asm. − Tube, Front Drain	1
46	92−7601	Asm. − Tube, Rear Aux.	1
47	92−7494	Asm. − Steering Tube, Rear	1
48	3256−23	Washer − Flat	7
49	32104−37	Screw − HH	2
50	237−78	O−Ring	5
51	354−77	Fitting − Quick Connect	1
52	354−79	Cap − Fitting	1
53	340−4	Fitting	2

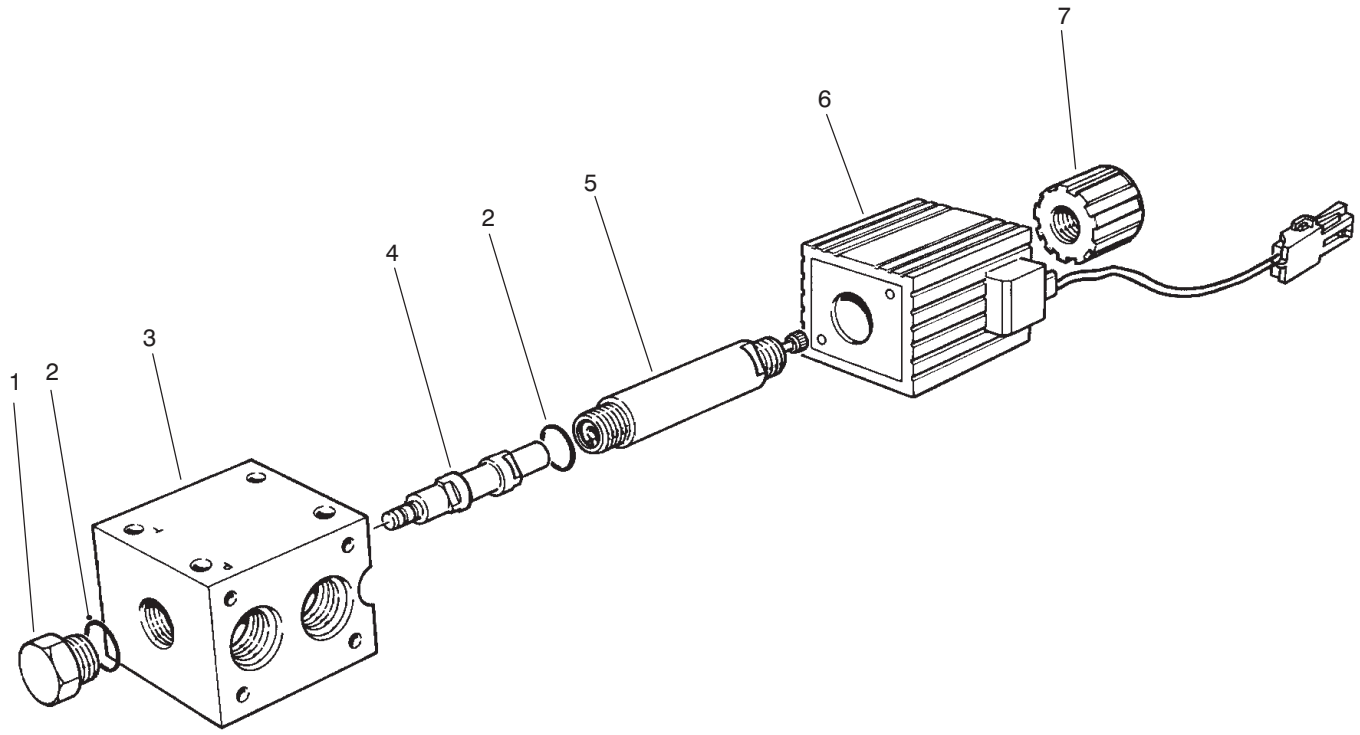


T–2360

REAR HYDRAULIC CONTROL BLOCK (Continued)

Ref. No.	Part No.	Description	No. Used
54	237–81	O–Ring	1
55	340–148	Fitting – Tee	1
56	237–58	O–Ring	2
57	92–7558	Asm. – Rear Cooler Tube	1
58	92–7557	Asm. – Front Cooler Tube	1
59	92–7492	Asm. – Hose	1
60	237–80	O–Ring	1
61	92–7640	Asm. – Hose	1

Ref. No.	Part No.	Description	No. Used
62	92–7639	Asm. – Hose	1
63	340–87	Fitting – 45°	1
64	94–1403	Adapter – Hydraulic	2
65	237–42	O–Ring	2
66	92–7602	Asm. – Tube, Aux. Return	1
67	340–77	Fitting – 90°	1
68	92–7384	Asm. – Block, Manifold	1
69	92–7592	Asm. – Tube	1

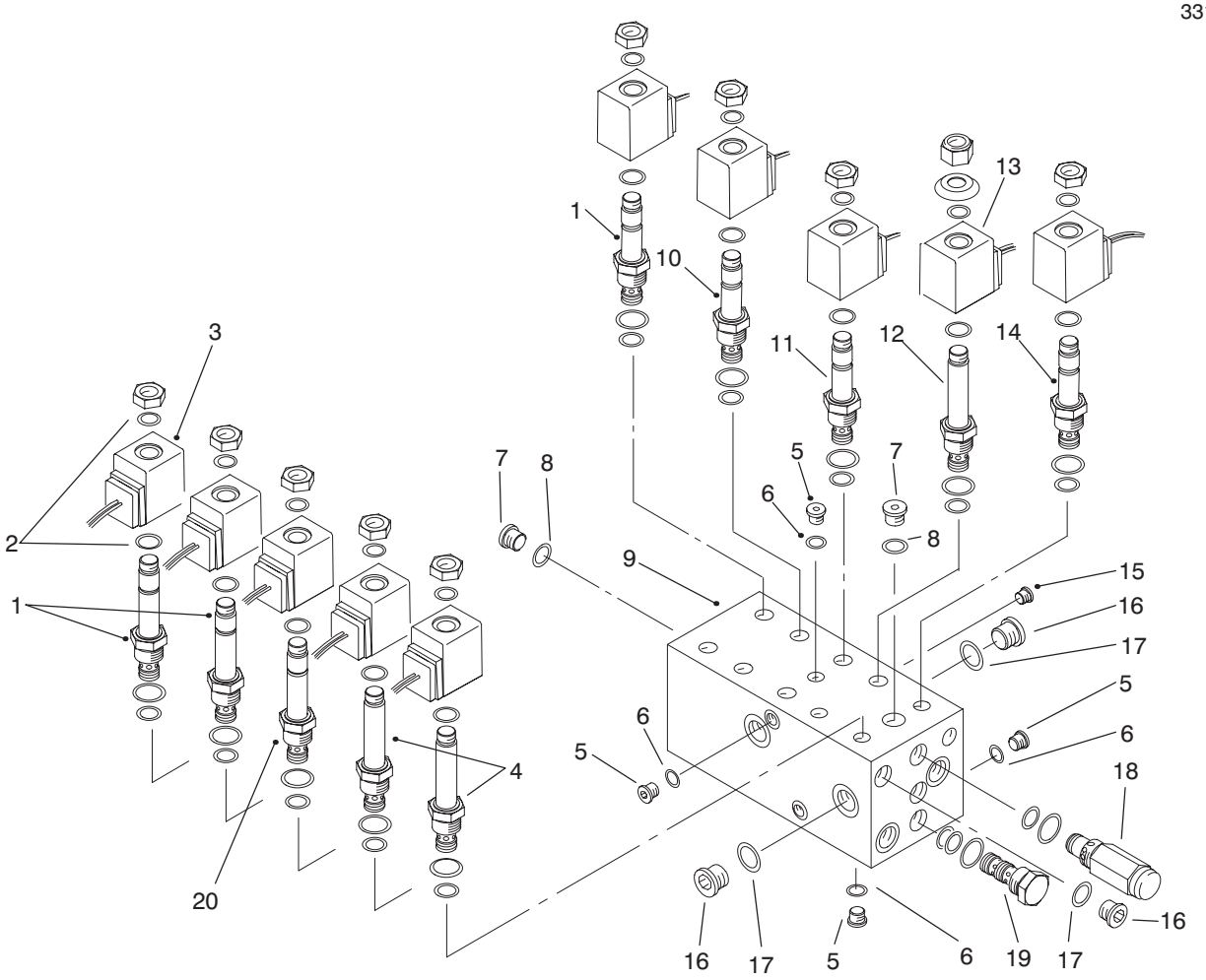


T–1126

SOLENOID VALVE ASSEMBLY NO. 76–9970

Ref. No.	Part No.	Description	No. Used
1		Asm. – Adapter (Incl. Ref. #2)	1
2	237–80	O–Ring	2
3		Valve – Directional	1
4		Spool	1

Ref. No.	Part No.	Description	No. Used
5		Asm. – Tube (Incl. Ref. #2)	1
6	218–591	Asm. – Coil	1
7	218–592	Nut – Coil	1



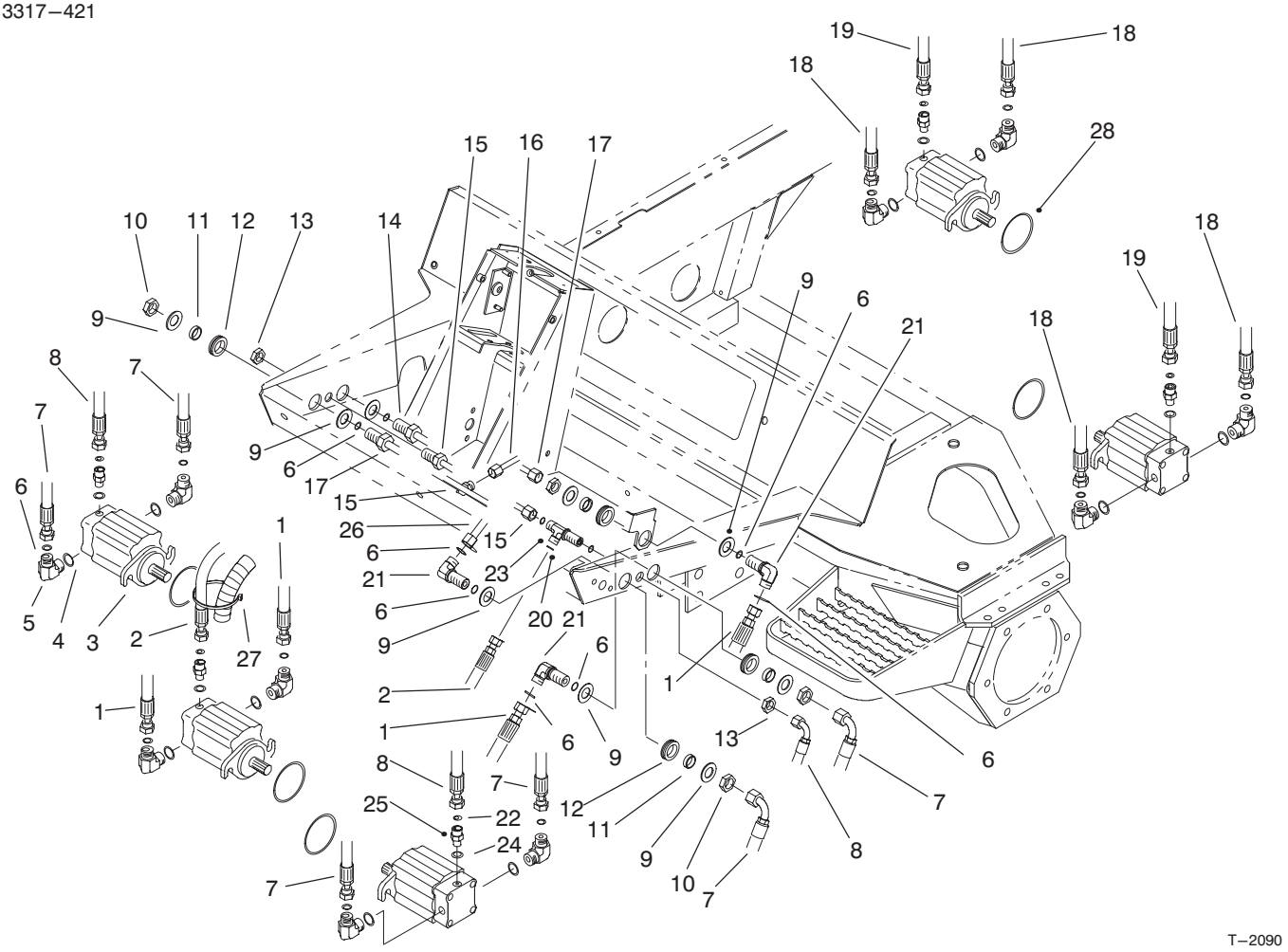
T–2372

MANIFOLD ASSEMBLY NO. 92–7384

Ref. No.	Part No.	Description	No. Used
1	88–6990	Cartridge – N.C. Spool (Use Seal Kit 75–2080)	3
2	94–5438	Seal – Solenoid	20
3	88–9190	Solenoid – 20 Watt	9
4	93–7494	Cartridge – N.O. Poppet (Use Seal Kit 75–2080)	2
5	353–991	Plug (Incl. Ref. #6)	13
6	237–156	O–Ring	13
7	353–990	Plug (Incl. Ref. #8)	5
8	237–78	O–Ring	5
†9		Block – Manifold, Rear	1
10	92–6315	Cartridge – N.C. Poppet (Use Seal Kit 75–2080)	1
11	94–2627	Cartridge – W/2P (Use Seal Kit 75–2090)	1
12	88–6970	Cartridge – No Flow (Use Seal Kit 75–2080)	1

Ref. No.	Part No.	Description	No. Used
13	88–9200	Solenoid – 28 Watt	1
14	88–6980	Cartridge – N.C. Poppet (Use Seal Kit 75–2080)	1
15	94–2626	Plug – Orifice	1
16	353–989	Plug (Incl. Ref. #17)	5
17	237–42	O–Ring	5
18	75–0920	Cartridge – Relief 3000 psi (Use Seal Kit 75–2080)	1
19	93–7491	Cartridge – N.O. Poppet (Use Seal Kit 69–4260)	1
20	93–7495	Cartridge – 3W2P Pull (Use Seal Kit 69–4260)	1
*	69–4260	Seal Kit	2
*	75–2080	Seal Kit	6
*	75–2090	Seal Kit	1

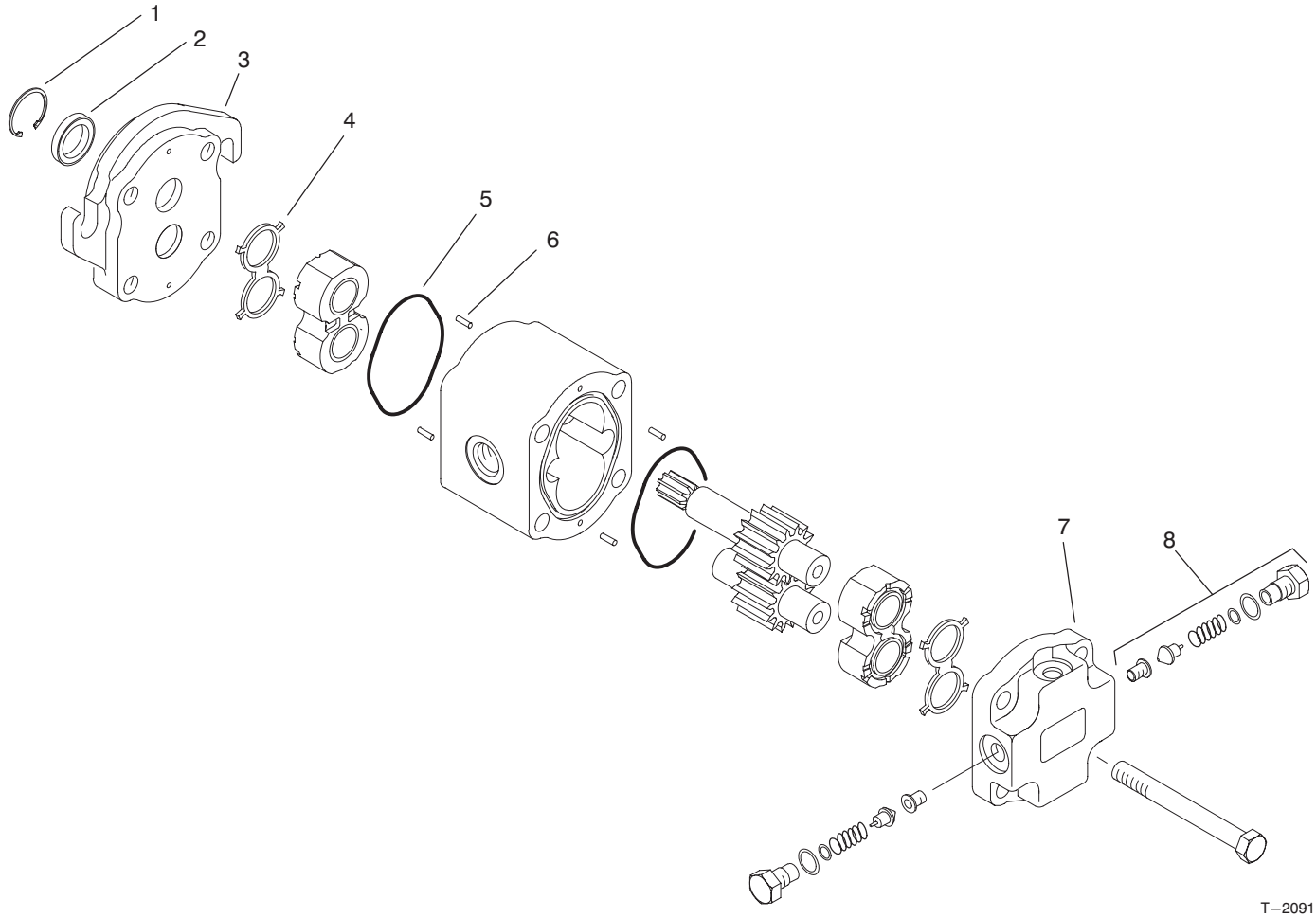
*Not Illustrated
†Not Serviced Separately



REEL MOTORS & HOSES

Ref. No.	Part No.	Description	No. Used
1	92–7556	Assembly – Hose	1
2	92–7560	Assembly – Hose	1
3	92–7387	Motor – Hydraulic	7
4	237–79	O–Ring	10
5	340–98	Fitting – Hydraulic 90° (Incl. Ref. #4 & 6)	14
6	237–30	O–Ring	18
7	92–7555	Assembly – Hose	4
8	92–7559	Assembly – Hose	2
9	69–8930	Washer	10
10	340–127	Nut – Bulkhead	5
11	69–8960	Spacer	5
12	240–5	Grommet	5
13	340–70	Nut – Bulkhead	2
14	93–4216	Assembly – Tube (Incl. Ref. #6)	1
15	93–4223	Assy. – Tube, Front Drain (Incl. Ref. #20)	1

Ref. No.	Part No.	Description	No. Used
16	93–4222	Assy. – Tube, Drain Return	1
17	93–4219	Assy. – Tube, #1 Bulkhead (Incl. Ref. #6)	1
18	92–7649	Assembly – Hose	4
19	93–4201	Assembly – Hose	2
20	237–22	O–Ring	3
21	93–9151	Fitting – Hydraulic 90° (Incl. Ref. #6)	3
22	237–21	O–Ring	5
23	340–68	Fitting – Hydraulic, Tee (Incl. Ref. #20)	1
24	237–78	O–Ring	5
25	340–92	Fitting – Hydraulic (Incl. Ref. #22 & 24)	7
26	93–4217	Assembly – Tube	1
27	3290–378	Tie – Cable	1
28	93–9783	O–Ring	10



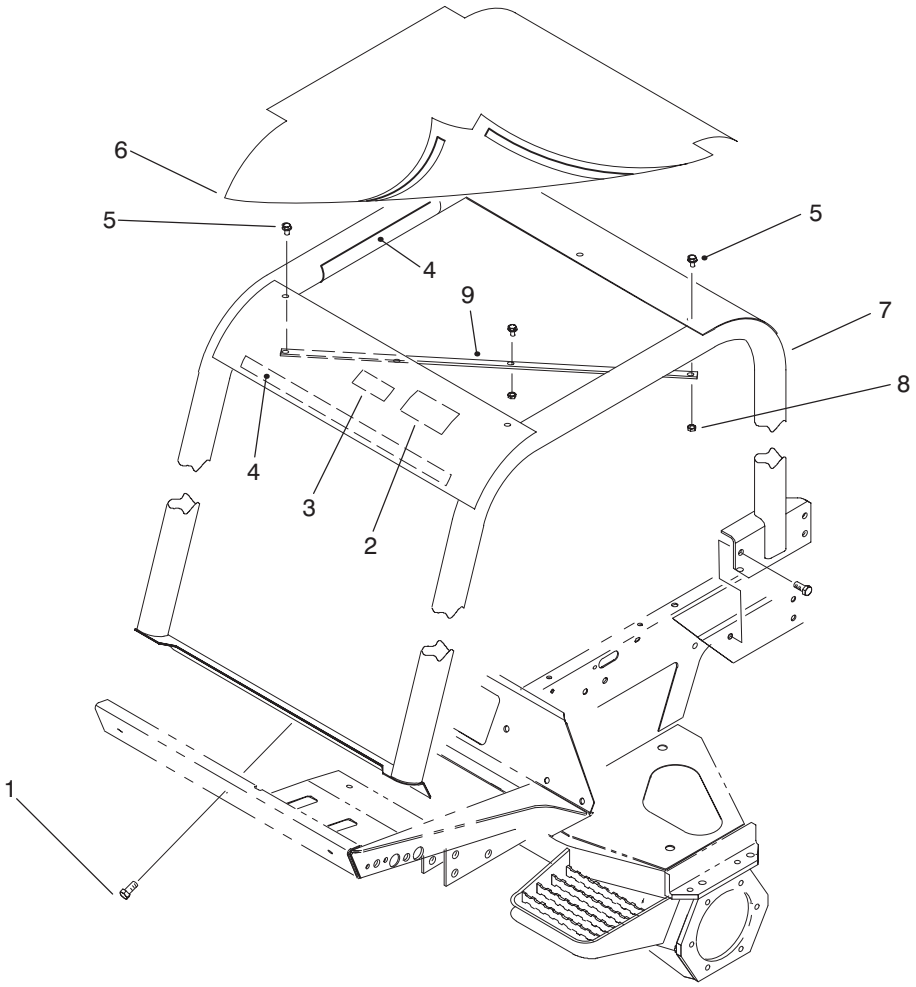
T–2091

REEL MOTOR NO. 92–7387 ASSEMBLY

Ref. No.	Part No.	Description	No. Used
1		Ring – Retaining	1
2		Seal – Shaft	1
3		Flange	1
4		E–Seal	2
5		O–Ring	2
6		Pin – Dowel	4
7		Block – Valve (Incl. Ref. #8)	1

Ref. No.	Part No.	Description	No. Used
8		Valve – Adjusting	2
*	93–9152	Kit – Flange (Incl. Ref. #1–3 & 6)	1
*	93–9153	Kit – Seal (Incl. Ref. #1, 2, 4 & 5)	1
*	93–9154	Kit – Valve Block (Incl. Ref. #6 & 7)	1

*Not Illustrated



T–2092

ROLL OVER PROTECTION SYSTEM (ROPS)

Ref. No.	Part No.	Description	No. Used
1	33106–035	Screw – HHF	3
2	83–7430	Decal – Danger	1
2	93–8050	Decal – Warning (Europe)	1
3	92–7540	Decal – ROPS	1
3	93–8073	Decal – Blank (Europe)	1
4	93–9157	Velcro	4

Ref. No.	Part No.	Description	No. Used
5	33104–030	Screw – HHF	5
6	93–9160	Cover – ROPS	1
7	94–2643	Frame – ROPS (Incl. Ref. #2–4)	1
8	33024–00	Nut – Lock	5
9	93–9159	Strap – Cover	2

TORO PART NUMBER INDEX

Part No.	Description	Pg. No.	Ref. No.	Qty.
3–3251	Spring – Brake, Park	3	32	1
3–6498	Washer – Thrust	59	30	6
5–0652	Spacer	5	47	1
21–4191	Assembly – Seat Belt	6	4	1
21–9260	Cover – Dust	3	12	1
27–2360	Switch – Ignition	12	47	1
36–3400	Decal – Warning	59	5	2
36–3400	Decal – Warning	67	27	2
37–8771	Bolt – Shoulder	29	32	2
44–2210	Assembly – Light, Warning	3	24	1
46–0330	Nut–Hex	45	1	2
46–6550	Fitting – Connector	15	8	1
46–6560	Bushing	15	9	2
46–8091	Screw – Tapping	1	14	2
48–7570	Screw – Cap Hex. Hd.	30	9	3
48–7610	Screw – Cap Hex. Hd.	30	46	3
48–7620	Screw	1	23	3
48–7620	Screw	11	40	3
48–7700	Screw – Cap Hex. Hd.	35	38	3
48–7700	Screw – Hex. Hd.	30	45	6
48–7730	Screw – Hex. Hd. Flange	14	5	6
48–7780	Screw – Hex. Hd.	30	42	3
48–7810	Screw – Cap Hex. Hd.	30	10	3
48–7810	Screw–Mounting	45	5	3
48–7840	Screw – Cap Hex. Hd.	30	5	1
48–7880	Nut	30	24	3
48–7880	Nut	7	29	1
48–7890	Nut	7	30	1
48–7930	Nut – Hex.	30	28	2
48–9460	Screw – Cap Hex. Hd.	34	35	2
48–9470	Screw	30	4	1
49–2040	Screw – Cap Hex. Hd.	7	2	1
49–2640	Seal – Shaft	25	11	1
49–6440	Pedal – Accelerator	5	15	1
52–1320	Decal – Fuel, Diesel	2	34	1
52–5910	Ring – Retaining	7	25	1
53–6380	Washer – Flat	64	31	2
53–6380	Washer – Flat	60	57	2
53–6380	Washer – Flat	67	14	2
53–9681	Mount – Rubber	30	3	3
56–6710	O–Ring	25	1	6
56–7972	Clamp – Tube	69	3	2
56–7973	Clamp	3	54	6
56–7973	Clamp – Tube	69	12	4
56–7973	Clamp – Tube	70	44	10
59–9740	Latch – Draw	1	12	1
60–5700	Spring – Compression	5	43	1
60–5890	Washer	25	12	1
60–6700	Screw – Cap Hex. Hd.	59	4	6
60–6700	Screw – HH	67	39	4
61–2790	Filler – Screen	15	24	1
61–2790	Filter – Screen	14	9	1
62–5550	Decal – Toro	1	1	1
62–7650	Gasket	15	17	1
63–7622	Hose – Fuel	47	15	1
63–7627	Hose – Fuel	15	4	1
63–7627	Hose – Fuel	30	27	1
63–7640	Sender – Fuel	15	18	1
63–7880	Pin – Latch, Brake	5	31	1
63–7900	Rack	3	1	1
63–8360	Key – Ignition	11	37	1
63–8410	Washer – Flat	15	14	3
63–8410	Washer – Flat	14	27	3
63–9920	Decal – EEC 105 DBA	7	15	1
65–5100	Handle – Hood	1	11	1
66–1930	Nut – Lock	56	11	1
66–1940	Piston	56	4	1
66–2920	Washer – Nylon	7	1	2
66–3160	Screw	30	11	4
66–3240	Cap – Radiator (Europe)	47	22	1
66–4190	Spring	7	12	1
66–8121	Standpipe	15	7	1
66–8520	Bumper – Down–stop	8	17	2
66–8530	Adjuster	8	16	1
66–8560	Nut – Push	8	11	4
66–8610	Weldment – Lower	8	10	1
66–9290	Spacer	8	15	6
66–9770	Seal	4	28	1
66–9780	Bushing	4	29	1
66–9860	Upper Cover & Jacket	4	37	1
66–9870	Plate – Retaining	4	38	1
66–9880	Washer – Retaining Plate	4	39	1
66–9890	Ring – Retaining	4	40	1
66–9900	Shaft – Input	4	41	1
66–9970	Spring Kit	4	*	1
66–9980	Seal Kit	4	*	1
66–9990	Needle Roller Kit	4	*	1
67–1750	Bushing – Axle	67	12	4
67–7160	Block – Fuse	12	45	2
68–5140	Cap – Wheel, Steering	3	14	1
68–5370	Decal – Toro	3	15	1
68–6150	Breather – Air	14	4	1
68–9420	Washer – Lock	38	4	6
68–9420	Washer – Lock	34	34	5
69–3020	Latch – Draw	29	34	2
69–4260	Seal Kit	58	*	2
69–4260	Seal Kit	73	*	2
69–8900	Spacer	50	59	1
69–8910	Washer	50	58	2
69–8920	Washer	17	9	6
69–8930	Washer	74	9	10
69–8930	Washer	70	26	16
69–8950	Spacer	17	11	3
69–8960	Spacer	74	11	5
69–8960	Spacer	70	33	4
69–8980	Washer – Flat	64	10	4
69–8980	Washer – Flat	59	17	12
69–8980	Washer – Flat	67	48	4
70–1480	Relay	7	27	1
70–2780	Piston	61	4	1
70–2780	Piston	63	4	1
70–2780	Piston	65	5	1
71–4580	Clutch – Roller	49	15	1
71–4590	Washer – Thrust	49	16	2
72–3560	Decal – 4WD	2	29	1
74–0720	Tube – Manual	6	16	1
74–3410	Assembly – Radiator	29	20	1
74–3650	Fan – Engine	30	32	1
74–5500	Bolt – Wheel	49	36	10
74–5621	Axle – 4WD	49	32	1
74–5700	Bearing – Needle	49	30	1
74–5950	Latch – Swell	1	24	3
74–5950	Latch – Swell	11	32	1
74–6490	Hose – Water Line	30	40	2
74–6540	Tappet – Valve	34	14	8
74–6550	Cup – Upper Valve Spring	33	11	8
74–6560	Spring – Valve	33	10	8
74–6570	Cup – Lower Valve Spring	33	9	8
74–6580	Insert – Valve (1.650mm)	33	13	8
74–6590	Insert – Valve (1.725mm)	33	*	8
74–6600	Insert – Valve (1.800mm)	33	*	8
74–6610	Insert – Valve (1.900mm)	33	*	8

*Not Illustrated

TORO PART NUMBER INDEX (Cont.)

Part No.	Description	Pg. No.	Ref. No.	Qty.
74–6620	Insert – Valve (1.975mm)	33	*	8
74–6630	Insert – Valve (2.050mm)	33	*	8
74–6640	Insert – Valve (2.125mm)	33	*	8
74–6650	Insert – Valve (2.225mm)	33	*	8
74–6660	Insert – Valve (2.250mm)	33	*	8
74–6670	Insert – Valve (2.275mm)	33	*	8
74–6680	Insert – Valve (2.300mm)	33	*	8
74–6690	Insert – Valve (2.325mm)	33	*	8
74–6700	Insert – Valve (2.350mm)	33	*	8
74–6710	Insert – Valve (2.375mm)	33	*	8
74–6720	Insert – Valve (2.400mm)	33	13	8
74–6730	Insert – Valve (2.425mm)	33	*	8
74–6740	Insert – Valve (2.450mm)	33	*	8
74–6750	Insert – Valve (2.475mm)	33	*	8
74–6760	Insert – Valve (2.500mm)	33	*	8
74–6770	Insert – Valve (2.525mm)	33	*	8
74–6780	Insert – Valve (2.550mm)	33	*	8
74–6790	Insert – Valve (2.575mm)	33	*	8
74–6800	Insert – Valve (2.600mm)	33	*	8
74–6810	Insert – Valve (2.625mm)	33	*	8
74–6820	Insert – Valve (2.650mm)	33	*	8
74–6830	Insert – Valve (2.675mm)	33	*	8
74–6840	Insert – Valve (2.700mm)	33	*	8
74–6850	Insert – Valve (2.725mm)	33	*	8
74–6860	Insert – Valve (2.750mm)	33	*	8
74–6870	Insert – Valve (2.775mm)	33	*	8
74–6880	Insert – Valve (2.800mm)	33	*	8
74–6890	Insert – Valve (2.825mm)	33	*	8
74–6900	Insert – Valve (2.850mm)	33	*	8
74–6910	Insert – Valve (2.875mm)	33	*	8
74–6920	Insert – Valve (2.900mm)	33	*	8
74–6930	Insert – Valve (2.925mm)	33	*	8
74–6940	Insert – Valve (2.950mm)	33	*	8
74–6950	Insert – Valve (2.975mm)	33	*	8
74–6960	Insert – Valve (3.000mm)	33	*	8
74–6970	Insert – Valve (3.025mm)	33	*	8
74–6980	Insert – Valve (3.050mm)	34	13	8
74–6990	Insert – Valve (3.075mm)	34	*	8
74–7000	Insert – Valve (3.100mm)	34	*	8
74–7010	Insert – Valve (3.125mm)	34	*	8
74–7020	Insert – Valve (3.150mm)	34	*	8
74–7030	Insert – Valve (3.175mm)	34	*	8
74–7040	Insert – Valve (3.200mm)	34	*	8
74–7050	Insert – Valve (3.225mm)	34	*	8
74–7060	Insert – Valve (3.250mm)	34	*	8
74–7070	Insert – Valve (3.275mm)	34	*	8
74–7080	Insert – Valve (3.300mm)	34	*	8
74–7090	Insert – Valve (3.325mm)	34	*	8
74–7100	Insert – Valve (3.350mm)	34	*	8
74–7110	Insert – Valve (3.375mm)	34	*	8
74–7120	Insert – Valve (3.400mm)	34	*	8
74–7130	Insert – Valve (3.425mm)	34	*	8
74–7140	Insert – Valve (3.450mm)	34	*	8
74–7150	Insert – Valve (3.475mm)	34	*	8
74–7160	Insert – Valve (3.500mm)	34	*	8
74–7170	Insert – Valve (3.550mm)	34	*	8
74–7180	Insert – Valve (3.625mm)	34	*	8
74–7190	Insert – Valve (3.700mm)	34	*	8
74–7200	Insert – Valve (3.775mm)	34	*	8
74–7210	Insert – Valve (3.850mm)	34	*	8
74–7220	Insert – Valve (3.925mm)	34	*	8
74–7230	Insert – Valve (4.000mm)	34	*	8
74–7240	Collar – Split	33	12	16
74–7260	Bolt – Head	34	29	10
74–7270	Washer – Flat	34	28	10
74–7300	Pan – Oil	31	23	1
74–7310	Plug – Threaded	31	20	1
74–7320	Gasket	31	19	1
74–7330	Screw – Cap Hex. Hd.	31	25	23
74–7380	Gasket – Oil Pan	31	21	1
74–7400	Tube	35	41	1
74–7420	Ball	35	45	4
74–7430	Chamber – Turbulence	35	46	4
74–7440	Chamber – Turbulence	35	*	4
74–7450	Seat – Intake Valve	35	48	4
74–7460	Seat – Intake Valve	35	*	4
74–7480	Valve – Intake	35	49	4
74–7530	Gasket – Head (1.61 mm)	35	53	1
74–7540	Gasket – Head (1.73 mm)	35	*	1
74–7560	Washer – Spring	34	16	3
74–7600	Plug	33	4	4
74–7630	Gasket – Valve Cover	34	18	1
74–7640	Cover – Valve	34	19	1
74–7650	Washer – Flat	34	20	3
74–7670	Head Bolt & Washer Set	35	*	1
74–7770	Hose – Crankcase	31	11	1
74–7780	Gasket	31	12	1
74–7790	Screw	31	13	1
74–7810	Gasket – Plate	31	15	1
74–7820	Plate	31	16	1
74–7840	Plug	35	42	2
74–7840	Plug – 27 mm Dia.	31	18	8
74–7840	Plug – 27 mm Dia.	34	33	2
74–7930	Screw – Bearing Cap	31	27	10
74–7940	Bushing – Spring	31	28	1
74–7950	Screw – Plate	31	29	6
74–7960	Stud – Filter	31	30	1
74–7970	Filter – Oil	31	31	1
74–7990	Pin	32	16	1
74–7990	Pin – Spring	31	33	4
74–8000	Plug	31	34	2
74–8010	Guide – Dipstick	31	35	1
74–8030	Pin – Spring	31	37	1
74–8100	Gear – Pinion	32	4	1
74–8110	Sprocket – Oil Pump	32	5	1
74–8120	Key – Woodruff	32	6	2
74–8140	Cover	32	9	1
74–8150	Gasket – Cover	32	10	1
74–8170	Bearing Set (Std.)	32	12	2
74–8210	Thrust Bearing Set	32	*	2
74–8230	Crankshaft	32	14	1
74–8260	Flywheel	32	34	1
74–8270	Pin	32	18	3
74–8280	Screw – Cap Hex. Hd.	32	19	8
74–8290	Seal – #1 Bearing Cap	32	20	2
74–8300	Clip – Piston Pin	32	21	8
74–8310	Pin – Piston	32	22	4
74–8320	Piston Ring Set – 0.20 mm	32	*	4
74–8330	Piston Ring Set – 0.50 mm	32	*	4
74–8340	Piston Ring Set – 0.80 mm	32	*	4
74–8380	Bearing – Connecting Rod	32	27	4
74–8420	Piston Set – Stage #1	32	29	1
74–8430	Piston Set – Stage #2	32	*	1
74–8440	Piston Set – Stage #3	32	*	1
74–8610	Pin	42	7	2
74–8610	Pin	44	8	2
74–8630	Bushing – Flange	42	8	1
74–8650	Journal	42	12	1
74–8670	Union – Inlet	42	13	1
74–8680	Gasket	42	14	2
74–8710	Washer	42	16	1
74–8710	Washer – E.T.L.W.	46	9	1

*Not Illustrated

TORO PART NUMBER INDEX (Cont.)

Part No.	Description	Pg. No.	Ref. No.	Qty.
74–8720	Valve – Solenoid	42	17	1
74–8750	Pipe	43	12	1
74–8770	Plug	43	10	1
74–8830	Belt	36	18	1
74–8870	Gasket	42	21	2
74–8900	Washer – Flat	33	7	6
74–8920	Washer – Copper	25	9	4
74–9100	Pad – Pedal, Forward	5	14	1
74–9110	Pad – Pedal, Reverse	5	17	1
75–0560	Assembly – Wheel, Steering	3	13	1
75–0600	Assembly – Valve, Steering	3	9	1
75–0610	Tread – Foot, RH	2	*	1
75–0620	Tread – Foot, LH	2	43	1
75–0630	Tread – Foot, Center	2	44	1
75–0920	Cartridge – Relief 3000 psi	58	16	1
75–0920	Cartridge – Relief 3000 psi	73	18	1
75–1010	Switch	11	25	1
75–1370	Cable – Battery, Positive	47	9	1
75–1370	Cable – Battery, Positive	30	17	1
75–1390	Cover – Access, Front	2	39	1
75–1410	Plate – Access, Floor	2	40	1
75–1430	Pedal – Brake, RH	5	40	1
75–1440	Pedal – Brake, LH	5	35	1
75–1470	Pin – Pivot, Brake	5	46	1
75–1490	Rod – Brake, Park	3	47	1
75–2080	Seal Kit	58	*	7
75–2080	Seal Kit	73	*	6
75–2090	Seal Kit	73	*	1
75–2810	Bracket – Column, Steering	3	11	1
75–2970	Pedal – Traction	5	16	1
75–3270	Hub – Pivot, Traction	5	6	1
75–3400	Shaft – Pivot, Seat	6	20	1
75–3480	Weldment – Upper	8	23	1
75–3510	Bolt – Shoulder	8	26	2
75–3530	Spring – Compression	8	3	1
75–3540	Pin – Roll	8	6	1
75–3550	Bumper – Seat	8	7	2
75–3580	Plate – Mounting, Seat	8	2	1
75–3680	Rod – Seat	7	23	1
75–3710	Dipstick	14	8	1
75–3860	Fender – LH	2	36	1
75–4360	Bracket – Suspension, Seat	6	15	1
75–4370	Bracket – Seat	6	10	1
75–5190	Decal – No Riders	11	11	1
75–5190	Decal – No Riders	2	35	1
75–5350	Pin – Cylinder, Slide	59	31	3
75–5740	Box – Control	12	61	1
75–5780	Hinge – Cover	11	13	1
75–5780	Hinge – Cover	2	47	1
75–5810	Box – Tool	2	30	1
75–5890	Hose	59	9	2
75–6370	Cap – Sensor	67	15	2
75–6370	Cap – Sensor	59	37	1
75–6490	Lever	5	22	1
75–6510	Bracket – Lever	5	20	1
75–6550	Disc – Friction	5	19	1
75–6580	Cable – Pedal	5	7	1
75–6710	Decal – Fast/Slow	5	23	1
75–6820	Hour Meter	12	53	1
75–6840	Knob – Knurled	2	41	8
75–6840	Knob – Knurled (Europe)	2	41	6
76–1910	Shaft – Pivot	8	12	2
76–1920	Bushing – Sleeve	8	9	4
76–1930	Knob – Tension Adjustment	8	19	1
76–1940	Spring – Extension	8	14	2
76–2940	Bumper – Rubber	8	8	2
76–4260	Bushing	55	3	1
76–4910	Stud	42	26	3
76–4930	Washer	42	5	3
76–4940	Gear – Pump, Injection	42	2	1
76–4950	Nut	42	1	1
76–4990	Bracket	44	15	1
76–5010	Washer	36	23	3
76–5010	Washer – Spring	44	2	1
76–5010	Washer – Spring	39	7	5
76–5060	Screw	44	1	1
76–5070	Oil Pump Assembly	39	1	1
76–5090	Spring – Piston	39	3	1
76–5100	Bolt – Shoulder	39	5	1
76–5130	Stud	33	6	6
76–5170	Chain – Pump Drive	39	13	1
76–5180	Washer – Copper	16	1	4
76–5190	Fitting – Adjustable	16	2	2
76–5220	Element – Filter	16	5	1
76–5260	Relay – Glow Plug	46	1	1
76–5260	Relay – Glow Plug	7	28	1
76–5290	Washer – Spring	46	4	4
76–5300	Assembly – Filter, Fuel	15	22	1
76–5300	Assembly – Filter, Fuel	16	3	1
76–5310	Washer – E.T.L.W.	46	7	1
76–5320	Sensor – Water	16	9	1
76–5440	Screw	34	17	2
76–5500	Screw	41	6	5
76–5520	Holder – Injector	43	5	4
76–5530	Gasket – Injector	43	3	4
76–5540	Plug	43	2	4
76–5570	Washer–Lock	45	2	2
76–5590	Sleeve – Spring	45	4	1
76–5600	Injector	43	9	4
76–6570	Washer – Thrust	49	6	1
76–6910	Kit – Rotating	22	14	1
76–6910	Kit – Rotating	21	16	1
76–6910	Kit – Rotating	20	17	1
76–6930	Shaft – Drive, Straight	22	3	1
76–6950	Race – Thrust	20	5	2
76–6950	Race – Thrust	21	5	2
76–6950	Race – Thrust	22	5	2
76–6950	Race – Thrust	27	51	1
76–6960	Bearing – Thrust	20	6	1
76–6960	Bearing – Thrust	21	6	1
76–6960	Bearing – Thrust	22	6	1
76–6960	Bearing – Thrust	27	52	1
76–6970	Insert – Camplate	22	15	1
76–6970	Insert – Camplate	21	17	1
76–6970	Insert – Camplate	20	18	1
76–6980	O–Ring	22	9	1
76–6980	O–Ring	20	10	1
76–6980	O–Ring	21	10	1
76–7000	Ring – Retaining	20	4	2
76–7000	Ring – Retaining	21	4	2
76–7000	Ring – Retaining	22	4	2
76–7000	Ring – Retaining	27	50	2
76–7010	Ring – Retaining	20	1	1
76–7010	Ring – Retaining	21	1	1
76–7010	Ring – Retaining	22	1	1
76–7010	Ring – Retaining	27	55	1
76–7020	Spacer	22	2	1
76–7100	Housing – Axle A	52	1	1
76–7110	Plug	52	5	1
76–7110	Plug	54	26	4
76–7120	Seal – Washer	52	6	1
76–7120	Seal – Washer	54	27	4

*Not Illustrated

TORO PART NUMBER INDEX (Cont.)

Part No.	Description	Pg. No.	Ref. No.	Qty.
76–7130	Housing – Axle B	52	3	1
76–7140	Plug	52	9	1
76–7150	Bolt	51	5	3
76–7160	Gear Case Assembly	53	*	1
76–7170	Case – Differential	53	3	1
76–7180	Pinion – Mate	53	10	2
76–7190	Gear – Side	53	9	2
76–7200	Shaft – Pinion	53	4	1
76–7210	Washer – Thrust	53	11	2
76–7220	Washer – Thrust	53	8	2
76–7230	Washer – Lock	53	5	4
76–7240	Ring – Gear	53	2	1
76–7250	Shaft – Drive	53	1	1
76–7260	Bolt	53	6	8
76–7270	Pin – Spring	53	7	1
76–7280	Bearing	53	12	2
76–7290	Shim – 0.1 mm	53	13	A/R
76–7300	Shim – 0.2 mm	53	*	A/R
76–7310	Shim – 0.3 mm	53	*	A/R
76–7320	Sleeve	51	4	1
76–7330	Bearing	51	1	1
76–7340	Seal – Oil	51	6	1
76–7350	Bushing	51	7	1
76–7360	O–Ring	51	10	1
76–7370	Bearing	51	11	1
76–7380	Washer	51	8	1
76–7390	Nut – Lock	51	9	1
76–7400	O–Ring	51	2	2
76–7410	Shim – 0.1 mm	51	3	A/R
76–7420	Shim – 0.2 mm	51	*	A/R
76–7430	Shim – 0.4 mm	51	*	A/R
76–7450	Bolt – Stud	51	14	1
76–7460	Washer	51	15	1
76–7470	Pipe	52	8	1
76–7480	Plug – Vent	52	7	1
76–7490	Shaft – Differential	53	14	2
76–7500	Bearing	53	15	4
76–7510	Pinion – 14T	54	10	2
76–7510	Pinion – 14T	53	17	2
76–7520	Shim – 0.1 mm	53	16	A/R
76–7530	Shim – 0.2 mm	53	*	A/R
76–7540	Shim – 0.4 mm	53	*	A/R
76–7550	Ring – Retaining	53	18	2
76–7560	Case – Gear	54	1	2
76–7580	Seal – O–Ring	53	19	4
76–7590	Spacer	53	20	2
76–7600	Bolt – Reamer	53	21	2
76–7610	Bolt	53	23	6
76–7620	Washer – Lock	53	22	6
76–7630	Holder – 25 mm R.H.	54	*	1
76–7640	Bolt	54	5	8
76–7640	Bolt	54	28	20
76–7650	Shaft – Final Drive	54	2	2
76–7660	Holder – 20 mm L.H.	54	4	1
76–7670	Bearing	54	3	4
76–7680	Case – Final Drive	54	8	2
76–7690	Nut	51	13	1
76–7700	Shim – 0.8 mm	55	25	A/R
76–7710	Bolt	55	8	2
76–7720	Nut	55	9	4
76–7730	Bushing	54	7	2
76–7740	Seal – Oil	54	6	2
76–7750	Pinion – 15T	54	11	2
76–7760	Shim – 1.0 mm	55	*	A/R
76–7770	Cover	54	9	2
76–7780	Shim – 1.2 mm	55	*	A/R
76–7790	Shim – 1.4 mm	55	*	A/R
76–7800	Arm – Drag Link	55	1	1
76–7810	Holder – Bearing	54	19	2
76–7820	Shim – 1.0 mm	55	5	A/R
76–7830	Shaft – Wheel	54	21	2
76–7840	Gear – Bevel	54	13	2
76–7870	Seal – Oil	54	20	2
76–7880	Spacer	54	15	2
76–7890	Shim – 0.15 mm	54	14	A/R
76–7900	Shim – 0.2 mm	54	*	A/R
76–7910	Shim – 0.4 mm	54	*	A/R
76–7920	Ring – Retaining	54	16	2
76–7930	Ring – Retaining	54	17	2
76–7940	Arm – Tie Rod	55	2	1
76–7950	Bushing	55	4	1
76–7960	Fitting – Grease	55	21	2
76–7960	Fitting – Grease	54	30	2
76–7970	Shim – 1.4 mm	55	*	A/R
76–7980	Shim – 1.2 mm	55	*	A/R
76–7990	Shim – .08 mm	55	*	A/R
76–8000	Bolt	55	6	4
76–8010	Washer	55	7	2
76–8020	Rod – Tie	55	22	1
76–8030	L.H. Rod End Assembly	55	10	1
76–8040	Nut – L.H.	55	24	1
76–8050	R.H. Rod End Assembly	55	16	1
76–8060	Nut – R.H.	55	23	1
76–8070	Adapter	51	12	1
76–8350	Stop – Axle	49	5	4
76–8730	Decal – Torque, Wheel	17	3	2
76–8750	Plate – Warning	29	15	1
76–9060	Gauge – Temperature	11	35	1
76–9970	Valve	70	14	2
77–2870	Weldment – Hanger	8	18	1
77–3300	Stud	38	1	6
77–3310	Gasket	38	2	2
77–3320	Nut – Hex	38	5	6
77–3340	Manifold – Exhaust	38	6	1
77–3400	Camshaft	36	5	1
77–3410	Key	36	4	1
77–3420	Gasket	36	3	2
77–3440	Screw	36	1	2
77–3450	Washer	36	2	2
77–3470	Screw	39	10	1
77–3490	Screw	39	11	1
77–3510	Spring	36	14	1
77–3520	Cup	36	13	1
77–3600	Plate – Closing	47	47	1
77–3620	Retainer – Cover	29	25	2
77–3700	Gasket – Exhaust, Manifold	30	37	1
77–3790	Plug – Drain	31	26	1
77–4000	Shim Set	53	*	1
77–4010	Shim Set	51	*	1
77–4020	Shim Set	53	*	1
77–4030	Shim Set	54	*	1
77–4040	Shim Set	55	*	1
77–4050	Shim Set	55	*	1
80–4860	Pin – Clevis	8	1	1
80–8660	Spacer	70	43	2
82–3740	Cooler – Oil	29	21	1
82–5050	Screw – Cap Hex. Hd.	23	26	2
82–5120	Adapter – Pump To Engine	30	47	1
82–6490	Assembly – Hose	57	1	1
82–6490	Assembly – Hose	59	28	1
82–8170	Clamp	59	1	6
82–8170	Clamp	67	36	4

*Not Illustrated

TORO PART NUMBER INDEX (Cont.)

Part No.	Description	Pg. No.	Ref. No.	Qty.
82–9060	Adjuster W/Handle	8	13	1
83–6780	Pin – Cylinder	59	23	2
83–6790	Pin – Short, Cylinder	59	39	1
83–7430	Decal – Danger	76	2	1
84–1710	Piston	62	4	1
84–1710	Piston	66	5	1
84–1740	Shaft With Clevis	62	12	1
84–1760	Kit – Seal Repair	62	*	1
84–1760	Seal repair Kit	66	*	1
85–4470	Potentiometer	12	54	1
85–4480	Knob	12	49	1
85–4730	Decal – Hydraulic Oil Only	1	5	1
85–4750	Display – Diagnostic ACE	9	2	1
85–6910	Decal – EEC 86 DBA	7	16	1
86–2820	Assembly – Tire & Wheel	50	*	2
86–2990	Mount – Cable, Throttle	30	20	2
86–5910	Tire	49	33	2
86–7330	Kit – Seal Repair	61	*	1
86–7330	Kit – Seal Repair	63	*	1
86–7330	Seal repair Kit	65	*	1
87–5100	Washer – Snubbing	30	2	3
87–6270	Socket – Light	12	*62	4
87–6620	Screw – Torx Pan Hd.	3	26	2
88–0440	Decal – Floor Plate	59	21	1
88–6970	Cartridge – N.O.	58	9	1
88–6970	Cartridge – No Flow	73	12	1
88–6980	Cartridge – N.C. Poppet	73	14	1
88–6980	Cartridge – N.O. Poppet	58	17	1
88–6990	Cartridge – N.C.	58	7	2
88–6990	Cartridge – N.C. Spool	73	1	3
88–9190	Solenoid – 20 Watt	58	1	7
88–9190	Solenoid – 20 Watt	73	3	9
88–9200	Solenoid – 28 Watt	58	10	1
88–9200	Solenoid – 28 Watt	73	13	1
92–1180	Assembly – Seat	6	5	1
92–3071	Solenoid	58	8	1
92–5720	Controller – Solid State	57	35	2
92–5833	Spacer – Ball Joint	49	46	2
92–5836	Washer – Axle	50	50	1
92–5838	Ball Joint	50	62	1
92–5839	Ball Joint	49	45	1
92–5844	Spacer – Ball Joint	49	47	1
92–6315	Cartridge – N.C. Poppet	73	10	1
92–6315	Cartridge – N.C. Poppet	58	18	1
92–6584	Cylinder – Hydraulic	49	44	1
92–6586	Butt & Tube Assembly	56	1	1
92–6587	Piston Rod Assembly	56	9	1
92–6588	Gland	56	7	1
92–6593	Kit – Seal	56	*	1
92–7374	Shroud – Fan RH	29	10	1
92–7375	Shroud – Fan LH	29	42	1
92–7381	Tube – Water, Return	30	41	1
92–7382	Cover – Manifold	30	38	1
92–7383	Pump – Piston	23	24	1
92–7384	Asm. – Block, Manifold	71	68	1
92–7385	Motor – Planetary	17	37	1
92–7386	Motor – Hydraulic	49	20	1
92–7387	Motor – Hydraulic	74	3	7
92–7388	Support – Radiator	29	33	1
92–7393	Support – Filter, Air	47	42	1
92–7396	Mount – Cable	7	3	1
92–7414	Assembly – Brake, RH	17	48	1
92–7415	Asm – Complete	18	*	1
92–7415	Assembly – Drive, Planetary	17	28	2
92–7416	Strap – Radiator	29	41	1
92–7417	Assembly – Brake, LH	17	27	1
92–7418	Assembly – Block, Control	57	13	1
92–7420	Assy. – Cylinder, Hyd. #3	64	15	1
92–7421	Assy. – Cylinder, Hyd. LH	64	29	1
92–7422	Tank – Fuel	15	16	1
92–7423	Tire	17	1	2
92–7424	Hose – Overflow, Radiator	47	25	1
92–7424	Hose – Radiator, Overflow	29	6	1
92–7425	Support – Mount, Engine	30	6	1
92–7426	Mount – Motor	30	43	1
92–7429	Mount – Motor, RH	30	14	1
92–7455	Plate – Bulkhead	17	15	1
92–7456	Pin	64	14	2
92–7463	Hose – Radiator, Lower	29	18	1
92–7463	Hose – Radiator, Lower	30	36	1
92–7465	Hose – Suction	14	22	1
92–7465	Hose – Suction	23	40	1
92–7466	Clutch – Fan	30	31	1
92–7472	Assembly – Tube, Rear	49	3	1
92–7473	Assembly – Tube, Rear	49	4	1
92–7473	Assembly – Tube, Rear	17	13	1
92–7474	Assembly – Tube, Front	17	8	1
92–7475	Assembly – Tube, Traction	17	49	1
92–7476	Assembly – Tube, Traction	17	46	1
92–7477	Assembly Tube, Motor Drain	17	17	1
92–7478	Assembly – Tube, Motor RH	17	43	1
92–7478	Tube – Motor, RH	14	30	1
92–7479	Assembly – Tube	57	10	1
92–7481	Rim	17	5	2
92–7482	Assembly – Wheel	17	*	2
92–7483	Nut – Lug	17	4	16
92–7484	Assembly – Hose	23	12	1
92–7485	Assembly – Hose	17	19	1
92–7485	Assembly – Hose	23	33	1
92–7486	Assembly – Hose	17	18	1
92–7487	Assembly – Tube	17	41	1
92–7488	Assembly – Hose	17	42	1
92–7489	Hose – Return	14	13	1
92–7489	Hose – Return	23	19	1
92–7490	Assembly – Hose, Filter	23	25	1
92–7490	Hose – Filter	14	16	1
92–7491	Assembly – Hose	23	11	1
92–7491	Assembly – Hose	57	16	1
92–7492	Asm. – Hose	71	59	1
92–7492	Assembly – Hose	23	35	1
92–7493	Assembly – Tube, Filter	29	39	1
92–7493	Hose – Filter	14	20	1
92–7494	Asm. – Steering Tube, Rear	70	47	1
92–7494	Asm. – Tube Steering Rear	3	42	1
92–7494	Asm. – Tube, Rear Steering	69	7	1
92–7494	Assy. – Tube, Steering	49	29	1
92–7495	Asm. – Steering Tube, Rear	70	41	1
92–7495	Asm. – Tube, Rear Steering	69	8	1
92–7495	Asm. – Tube, Steering Rear	3	39	1
92–7495	Assy. – Tube, Steering	49	28	1
92–7496	Tube – Steering, RH	3	44	1
92–7497	Tube – Steering, Front OLH	3	7	1
92–7498	Tube – Steering, Front, In	3	5	1
92–7505	Screen	29	24	1
92–7511	Hood	1	18	1
92–7516	Bracket – Support, Cooler	29	19	1
92–7519	Bracket – Block, Manifold	57	26	1
92–7520	Cable – Throttle	7	4	1
92–7521	Hose – Fuel	15	21	1
92–7521	Hose – Fuel	30	25	1
92–7522	Hose – Fuel	15	6	1
92–7524	Decal – RM6700D	1	17	2

*Not Illustrated

TORO PART NUMBER INDEX (Cont.)

Part No.	Description	Pg. No.	Ref. No.	Qty.
92–7525	Fitting – Hose	14	24	1
92–7526	Fitting – Hydraulic, Suction	23	38	1
92–7527	Strainer – Suction	14	34	1
92–7529	Assy. – Cable, Brake RH	5	*	1
92–7530	Assy. – Cable, Brake LH	5	30	1
92–7530	Cable – Brake, LH	17	25	1
92–7531	Tube – Control, Pump	5	1	1
92–7531	Tube – Rod, Control	23	14	1
92–7534	Assembly – Hose	49	31	1
92–7535	Assembly – Hose, Oil Cooler	29	29	2
92–7536	Assy. – Hose, Rear Motor	49	9	1
92–7537	Assy. – Hose, Rear Motor	49	10	1
92–7538	Assembly – Hose	49	41	1
92–7539	Assembly – Hose	49	40	1
92–7540	Decal – ROPS	76	3	1
92–7547	Harness – Wire, Main	17	14	1
92–7547	Harness – Wire, Main	30	18	1
92–7547	Harness – Wire, Main	3	22	1
92–7547	Harness – Wire, Main	57	30	1
92–7547	Harness – Wire, Main	7	32	1
92–7547	Harness – Wire, Main	70	39	1
92–7548	Pin – Cylinder	64	19	2
92–7549	Decal – Diagnostic ACE	9	1	1
92–7550	Fitting – Tee, Bulkhead	17	7	2
92–7551	Cap – Fitting	14	25	1
92–7552	Bracket – Bulkhead	50	60	1
92–7553	Asm. – Tube, Rear Drain	69	6	1
92–7553	Asm. – Tube, Rear Drain	70	42	1
92–7553	Assy. – Tube, Rear Drain	49	27	1
92–7555	Assembly – Hose	74	7	4
92–7556	Assembly – Hose	74	1	1
92–7557	Asm. – Front Cooler Tube	71	58	1
92–7557	Assembly – Tube	57	19	1
92–7558	Asm. – Rear Cooler Tube	71	57	1
92–7558	Assembly – Tube, Cooler	29	40	1
92–7559	Assembly – Hose	74	8	2
92–7560	Assembly – Hose	74	2	1
92–7562	Assembly – Hose	57	2	1
92–7562	Assembly – Hose	60	52	1
92–7564	Assembly – Hose	59	12	1
92–7564	Assembly – Hose	57	43	1
92–7565	Assembly – Hose	57	42	1
92–7565	Assembly – Hose	59	51	1
92–7586	Gear – Driven	49	25	1
92–7587	Gear – Driver	49	23	1
92–7591	Assembly – Tube	57	12	1
92–7592	Asm. – Tube	71	69	1
92–7596	Tube – Steering, Front Out	3	8	1
92–7597	Tube – Steering, Front, Aux.	3	6	1
92–7598	Asm. – Tube, Front Drain	70	45	1
92–7598	Assembly – Tube, Frt. Drain	17	31	1
92–7601	Asm. – Tube, Rear Aux.	70	46	1
92–7601	Asm. – Tube, Rear Aux.	3	57	1
92–7602	Asm. – Tube, Aux. Return	71	66	1
92–7602	Asm. – Tube. Aux. Return	3	56	1
92–7603	Pin – Axle, Pivot	50	55	1
92–7604	Pin – Stop	50	53	1
92–7606	Bracket – Bulkhead	3	43	1
92–7608	Bracket – Spring	5	12	1
92–7609	Shaft – Spring	5	45	1
92–7610	Retainer – Spring	5	42	1
92–7622	Assembly – Hose, Steering	23	34	1
92–7622	Hose – Steering	3	41	1
92–7623	Bumper	29	36	1
92–7631	Sealstrip – Screen	29	22	1
92–7632	Harness – Wire, Main	67	11	1
92–7632	Harness – Wire, Main	12	60	1
92–7633	Strip – Bumper, Hood	1	16	1
92–7635	Asm. – Hose	70	2	1
92–7635	Asm. – Hose, LH	67	52	1
92–7636	Assembly – Hose	64	23	1
92–7637	Asm. – Hose	67	2	1
92–7638	Asm. – Hose	70	5	1
92–7638	Assembly – Hose	64	25	1
92–7639	Asm. – Hose	71	62	1
92–7639	Assembly – Hose	64	27	1
92–7640	Asm. – Hose	71	61	1
92–7640	Asm. Hose	67	54	1
92–7641	Asm. – Hose	70	3	1
92–7641	Asm. – Hose, RH	67	*	1
92–7643	Asm. – Hose	67	9	4
92–7646	Fitting – Hydraulic 45°	50	57	1
92–7649	Asm. – Hose	70	40	4
92–7649	Assembly – Hose	74	18	4
92–7787	Pulley – Camshaft	36	26	1
92–7791	Seal – Valve	35	52	8
92–7792	Guide – Valve (14.29mm)	35	47	8
92–7793	Guide – Valve (14.59mm)	35	*	8
92–7794	Valve – Exhaust	35	50	4
92–7795	Seat – Exhaust Valve	35	51	4
92–8001	Sensor – Switch, Reed	6	13	1
92–8002	Sensor – Switch, Reed	59	35	1
92–8002	Sensor – Switch, Reed	67	41	2
92–8020	Adapter – Breather	14	35	1
92–8753	Magnet – Switch, Reed	6	11	1
92–8754	Magnet – Switch, Reed	59	34	1
92–8754	Magnet – Switch, Reed	67	40	2
92–9738	Bushing – Flange	52	2	2
93–0096	Decal – ACE	2	31	2
93–1260	Decal – Console, (Europe)	11	42	1
93–1262	Decal – Warning (Europe)	2	28	1
93–1263	Decal – Tower (Europe)	3	19	1
93–1264	Decal – Switch, Backlap	57	24	1
93–1265	Decal – Hot Surface (Europe)	47	1	1
93–1400	Decal – Console	11	42	1
93–1425	Bar – Lift, Center	59	27	1
93–2175	Assembly – Pump, Gear	23	4	1
93–2631	Cylinder – Lift	67	18	2
93–2649	Assembly – Frame, Carrier	59	22	1
93–2650	Cylinder – Hydraulic	59	38	1
93–2699	Pin	67	5	4
93–2700	Roller – Plastic	67	19	4
93–2704	Link – Lift	67	23	4
93–2705	Link – Rear	67	22	2
93–2707	Link	67	43	2
93–2709	Arm – Lift, No. 7	67	*	1
93–2710	Arm – Lift, No. 6	67	26	1
93–2716	Arm – Support, RH	67	*	1
93–2717	Arm – Support, LH	67	4	1
93–3102	Cap – Fuel, Diesel	15	10	1
93–3163	Spring	8	28	1
93–3164	Cap	8	27	2
93–3165	Bracket	8	29	1
93–3365	Decal – Service (Danish)	1	27	1
93–3366	Decal – Service (Dutch)	1	27	1
93–3367	Decal – Service (Finnish)	1	27	1
93–3368	Decal – Service (French)	1	27	1
93–3369	Decal – Service (German)	1	27	1
93–3609	Bolt – Special	4	36	4
93–4201	Asm. – Hose	70	37	2
93–4201	Assembly – Hose	74	19	2
93–4206	Asm. – Tube, Drain	69	5	1

*Not Illustrated

TORO PART NUMBER INDEX (Cont.)

Part No.	Description	Pg. No.	Ref. No.	Qty.
93–4207	Fitting – Tee	47	18	1
93–4208	Strip – Seal, Screen	29	27	1
93–4213	Assembly – Speedometer	3	18	1
93–4215	Hose – Radiator, Upper Rear	29	5	1
93–4215	Hose – Radiator, Upper Rear	30	22	1
93–4215	Hose – Radiator, Upper Rear	47	29	1
93–4216	Assembly – Tube	74	14	1
93–4216	Assembly – Tube	57	41	1
93–4217	Assembly – Tube	74	26	1
93–4217	Assembly – Tube	57	40	1
93–4219	Assy. – Tube, #1 Bulkhead	74	17	1
93–4222	Asm. – Tube, Drain Return	3	46	1
93–4222	Assy. – Tube, Drain Return	74	16	1
93–4222	Assy. – Tube, Drain Return	57	37	1
93–4223	Assy. – Tube, Front Drain	74	15	1
93–4224	Absorber – Shock	64	7	2
93–4224	Absorber – Shock	59	16	3
93–4233	Assembly – Engine	30	16	1
93–4234	Screw – Socket Hd.	59	42	3
93–4234	Screw – Socket Hd.,	64	35	2
93–4234	Screw – Socket Head	67	28	2
93–4246	Pin – Shock	64	12	2
93–4248	Shock Absorber	67	44	2
93–6028	Plate – Logo, Toro	29	26	1
93–6668	Decal – Battery, (Europe)	47	51	1
93–6680	Decal – Fuel, Diesel	2	34	1
93–6686	Decal – Hydraulic Oil	1	5	1
93–6687	Decal – No Step (Europe)	59	5	1
93–6689	Decal – No Riders (Europe)	11	11	1
93–6689	Decal – No Riders (Europe)	2	35	1
93–6693	Decal – Floor Plate (Europe)	59	21	1
93–6699	Decal – Fast/Slow (Europe)	5	23	1
93–7053	Asm. – Tube	70	24	1
93–7252	Decal – (Europe)	2	57	1
93–7276	Decal – Danger (Europe)	47	52	1
93–7408	Bushing – Flange	64	2	8
93–7408	Bushing – Flange	59	25	12
93–7408	Bushing – Flange	67	25	8
93–7409	Bushing	64	5	2
93–7409	Bushing	59	49	3
93–7409	Bushing – Straight	67	30	2
93–7450	Spindle	18	1	1
93–7451	Cone – Bearing	18	3	1
93–7452	Cup – Bearing	18	4	1
93–7453	Housing	18	6	1
93–7454	Screw – HH	18	25	18
93–7455	Stud – Wheel	18	5	8
93–7456	Gear – Ring	18	18	1
93–7457	Spacer – Input	18	16	1
93–7458	Plate – Cover	18	15	1
93–7459	Ring – Retaining, External	18	19	1
93–7460	Washer – Thrust	18	17	1
93–7461	Plug – Pipe	18	13	2
93–7462	Ring – Retaining, Internal	18	14	1
93–7463	Gear – Sun	18	20	1
93–7464	Gear – Sun	18	21	1
93–7465	Washer – Thrust	18	22	1
93–7466	Pin – Dowel	18	24	2
93–7467	Ring – Retaining, External	18	10	1
93–7468	Washer – Thrust	18	9	1
93–7469	Cone – Bearing	18	8	1
93–7470	Cup – Bearing	18	7	1
93–7471	Shaft – Input	18	23	1
93–7472	Asm – Carrier, Secondary	18	11	1
93–7473	Asm – Carrier, Primary	18	12	1
93–7474	Kit – Seal	18	2	1
93–7476	Motor – Hydraulic W/Sensor	17	47	1
93–7480	Bulb – LED	3	25	1
93–7483	Light – Warning Bank	11	34	1
93–7484	Light – Warning Bank	11	33	1
93–7485	Assembly – Filter, Air	47	41	1
93–7487	Switch – Toggle	57	31	1
93–7488	Tank – Hydraulic	14	1	1
93–7489	Valve – Control, Flow	57	6	1
93–7491	Cartridge – N.O. Poppet	73	19	1
93–7491	Cartridge – Pilot Check	58	2	1
93–7492	Cartridge – Relief 2300 psi	58	4	1
93–7494	Cartridge – N.O. Poppet	73	4	2
93–7494	Cartridge – N.O. Poppet	58	13	2
93–7495	Cartridge – 3W2P Pull	73	20	1
93–7498	Plug – Plastic	14	6	1
93–7499	Gasket – Flange	14	2	1
93–7524	O–Ring	64	3	2
93–7524	O–Ring	67	32	2
93–7524	O–Ring	59	47	3
93–7551	Cylinder – Hydraulic	59	13	1
93–7553	Seal – Hood	29	13	1
93–7554	Decal – Tower	3	19	1
93–7555	Cylinder – Hydraulic	60	59	1
93–7561	Bushing – Flange	64	4	2
93–7561	Bushing – Flange	67	31	2
93–7561	Bushing – Flange	59	48	5
93–7571	Box – Degassing	47	21	1
93–7572	Sensor – Water Level	47	23	1
93–7573	Decal – Instructions, Clip	7	17	1
93–7579	Fender – RH	1	3	1
93–7582	Hose	1	20	1
93–7584	Hose – Intake	29	11	1
93–7584	Hose – Intake	47	40	1
93–7587	Bracket – Fuse Block	12	51	1
93–7588	Cover – Tank	14	3	1
93–7589	Hose – Overflow	47	28	1
93–7591	Hose – Return	47	24	1
93–7592	Tread – Footrest	2	42	2
93–7594	Spacer – Tubular	30	21	1
93–7595	Assembly – Box, Battery	47	7	1
93–7597	Fitting – SAE	57	7	1
93–7598	Lever – Throttle	7	10	1
93–7773	Screw – HHF	52	4	8
93–7775	Bearing	54	18	2
93–7840	Decal – Cap (Europe)	47	53	1
93–7950	Asm. – Tube	70	28	1
93–7951	Asm. –Tube	70	18	1
93–7952	Asm. – Tube	70	25	1
93–7954	Asm. – Tube	70	30	1
93–7955	Asm. – Tube	70	10	1
93–7956	Asm. – Tube	70	11	1
93–7957	Asm. – Tube	70	9	1
93–7958	Asm. – Tube	70	23	1
93–7959	Asm. – Tube	70	13	1
93–7960	Spacer	67	38	4
93–7960	Spacer	59	2	6
93–7961	Clamp – Case Drain	67	37	2
93–7961	Clamp – Drain, Case	59	3	3
93–7966	Shaft – Splined, Brake	17	30	2
93–7968	Pad – Foam, Battery	47	11	1
93–7970	Form – Wire, Hose Mount	57	28	1
93–7972	Ring – Retaining	17	29	4
93–7974	Plate – Battery, Box	47	5	1
93–7974	Plate – Box, Battery	15	1	1
93–7976	Ring – Retaining	19	9	1
93–7977	Seal	19	2	1

*Not Illustrated

TORO PART NUMBER INDEX (Cont.)

Part No.	Description	Pg. No.	Ref. No.	Qty.
93–7978	Rod – Pull	19	3	1
93–7979	Pin – Cotter, Hair	19	6	2
93–7980	Link	19	5	2
93–7981	Disc – Rotating	19	8	3
93–7982	Actuator	19	11	1
93–7983	Pin – Clevis	19	4	2
93–7984	Gasket	19	10	1
93–7985	Ball	19	13	3
93–7986	Disc – Stationary	19	7	4
93–7987	Spring – Extension	19	12	3
93–7989	Shaft W/Clevis	65	7	1
93–7989	Shaft W/Clevis	66	7	1
93–7990	Head	61	10	1
93–7990	Head	63	10	1
93–7990	Head	65	11	1
93–7991	Collar	61	13	1
93–7991	Collar	63	13	1
93–7991	Collar	65	13	1
93–7992	Asm. – Barrel	65	2	1
93–7993	Head	62	10	1
93–7993	Head	66	11	1
93–7994	Collar	62	13	1
93–7994	Collar	66	13	1
93–7995	Asm. – Barrel	66	2	1
93–7996	Cover – Tower	1	2	1
93–7998	Plate – Instrument	3	20	1
93–8050	Decal – Warning (Europe)	76	2	1
93–8053	Decal – ECU Label (Europe)	57	36	1
93–8073	Decal – Blank (Europe)	76	3	1
93–8497	Gauge – Fuel	11	29	1
93–8742	Pad – Brake	5	29	2
93–8744	Rivet – Pop	2	46	3
93–8744	Rivet – Pop	12	55	3
93–9151	Fitting – Hydraulic 90°	74	21	3
93–9152	Kit – Flange	75	*	1
93–9153	Kit – Seal	75	*	1
93–9154	Kit – Valve Block	75	*	1
93–9155	Velcro	1	7	2
93–9157	Velcro	76	4	4
93–9159	Strap – Cover	76	9	2
93–9160	Cover – ROPS	76	6	1
93–9161	Pin	64	1	2
93–9161	Pin	67	34	2
93–9161	Pin	59	46	3
93–9164	Indicator	48	1	1
93–9164	Indicator – Service	47	37	1
93–9176	Dipstick – Oil	31	3	1
93–9176	Dipstick – Peugeot	30	51	1
93–9177	Decal – Warning, Hillside	2	28	1
93–9178	Muffler	47	35	1
93–9179	Decal – Quick Reference	1	27	1
93–9180	Cover – Box, Tool	1	26	1
93–9181	Knuckle – Pivot	67	33	2
93–9181	Knuckle – Pivot	64	37	2
93–9181	Knuckle – Pivot	59	44	3
93–9185	Decal – Rear Manifold Block	7	19	1
93–9189	Pin	59	20	2
93–9189	Pin	64	32	2
93–9189	Pin	67	42	2
93–9190	Lift Arm #1	59	41	1
93–9191	Lift Arm –#2	64	*	1
93–9192	Lift Arm – #3	64	6	1
93–9193	Lift Arm #4	59	32	1
93–9194	Lift Arm #5	59	6	1
93–9196	Joystick – 6 Position	11	3	1
93–9197	Decal – Switch, Backlap	57	24	1
93–9198	Decal – Hot Surface	47	1	1
93–9425	Decal – Danger (Europe)	2	55	1
93–9426	Decal – Danger	2	55	1
93–9783	O–Ring	74	28	10
93–9973	Frame – Seat	7	5	1
93–9976	Plate – Seat	7	18	1
93–9979	WA. – Latch, Seat	7	22	1
93–9983	Bracket – Latch, Seat	7	8	2
94–1401	Cover – Box, Control	11	43	1
94–1403	Adapter – Hydraulic	71	64	2
94–1408	Wireform – Overflow	47	19	1
94–1410	Holder – Can, Beverage	2	53	1
94–1411	Cable – Battery, Negative	47	10	1
94–1412	Filter – Primary	48	3	1
94–1413	Filter – Safety	48	6	1
94–1414	Valve – Vacuator	48	5	1
94–1416	Adapter – Indicator	47	36	1
94–1416	Asm. – Adaptor	48	7	1
94–1418	Hose – Radiator, Upper	30	12	1
94–1421	Coupling – Center, Spring	30	15	1
94–1422	Spacer – Coupler	30	49	3
94–1427	Washer – PM	67	35	2
94–1427	Washer – Thrust	64	38	2
94–1427	Washer – Thrust	59	45	3
94–1430	Bushing – Flange	64	11	8
94–1430	Bushing – Flange	59	15	12
94–1430	Bushing – Polyurethane	67	49	4
94–1432	Asm. – Hose	70	36	4
94–1433	Asm. – Hose	70	35	2
94–1443	Fitting – 90_ RH Side	67	*	1
94–1444	Fitting – Straight	67	51	2
94–1445	Strap – Battery	47	12	1
94–1446	Tube – Drain	14	26	1
94–1447	Asm. – Tube, Steering Ret.	57	39	1
94–1447	Tube – Steering, Return	3	35	1
94–1447	Tube – Steering, Return	14	39	1
94–1449	Fitting – Valve, Restrictor	67	17	2
94–2600	Boot – (Europe)	11	6	2
94–2601	Microswitch – Interlock	11	2	2
94–2602	Actuator – Joystick	11	1	2
94–2603	Piston	68	4	1
94–2604	Head	68	10	1
94–2605	Collar	68	13	1
94–2606	Shaft	68	12	1
94–2608	Kit – Seal Repair	68	*	1
94–2613	Sleeve – Switch, Red	11	26	1
94–2617	Cover – Pump	1	21	1
94–2620	Head – Filter	14	18	1
94–2621	Element	14	21	1
94–2624	Hose – Manifold	30	29	1
94–2624	Hose – Manifold	47	39	1
94–2626	Plug – Orifice	73	15	1
94–2627	Cartridge – W/2P	73	11	1
94–2628	Adapter – Hydraulic	70	29	1
94–2629	Asm. – Tube, Drain	70	27	1
94–2630	Hose – Return	47	17	1
94–2633	Decal – HOC Selector	11	22	1
94–2636	Fitting – Hydraulic 90°	23	20	1
94–2637	Fitting – Hydraulic, Straight	23	18	1
94–2638	Nut – Push On	29	23	4
94–2639	Frame – Front	2	38	1
94–2640	Frame – Rear	1	22	1
94–2643	Frame – ROPS	76	7	1
94–2644	Shaft With Clevis	61	12	1
94–2644	Shaft With Clevis	63	12	1
94–2646	Guard – Fan (Europe)	29	47	1

*Not Illustrated

TORO PART NUMBER INDEX (Cont.)

Part No.	Description	Pg. No.	Ref. No.	Qty.
94–2800	Cap – Radiator	47	22	1
94–2801	Grommet – Rubber	47	44	2
94–2803	Bearing	54	12	2
94–2805	Support – Muffler	47	45	1
94–2812	Grommet	47	46	2
94–2814	Kit – Exhaust Coupler	47	50	1
94–2815	Sleeve – Exhaust Flange	47	49	1
94–2834	Bracket – Clamp	69	11	1
94–2837	Decal – Diagnostic ACE	9	1	2
94–2838	Decal – Diagnostic ACE	9	1	1
94–2839	Decal – Diagnostic ACE	9	1	1
94–2840	Decal – Diagnostic ACE	9	1	1
94–2841	Decal – Diagnostic ACE	9	1	1
94–2842	Decal – Diagnostic ACE	9	1	1
94–2843	Decal – Diagnostic ACE	9	1	1
94–2845	Decal – Diagnostic ACE	9	1	1
94–2846	Decal – Diagnostic ACE	9	1	1
94–2847	Decal – Diagnostic ACE	9	1	1
94–2848	Decal – Diagnostic ACE	9	1	1
94–2849	Muffler – Spark Arrestor	47	*	1
94–2902	Decal – Instructions, Clip	7	17	1
94–2903	Decal – Instructions, Clip	7	17	1
94–2904	Decal – Instructions, Clip	7	17	1
94–2905	Decal – Instructions, Clip	7	17	1
94–2906	Decal – Instructions, Clip	7	17	1
94–2907	Decal – Instructions, Clip	7	17	1
94–2909	Decal – Instructions, Clip	7	17	1
94–2910	Decal – Instructions, Clip	7	17	1
94–2911	Decal – Instructions, Clip	7	17	1
94–2912	Decal – Instructions, Clip	7	17	1
94–3000	Asm. – Backplate	22	8	1
94–3001	Housing	22	16	1
94–3002	Screw – HH	22	7	6
94–3002	Screw – HH	20	8	6
94–3002	Screw – HH	21	8	6
94–3003	Plate – Valve	22	13	1
94–3003	Plate – Valve	21	15	1
94–3003	Plate – Valve	20	16	1
94–3004	Shaft – Drive, Splined	20	7	1
94–3004	Shaft – Drive, Splined	21	7	1
94–3005	Asm. – Backplate	20	9	1
94–3005	Asm. – Backplate	21	9	1
94–3006	Housing	21	18	1
94–3006	Housing	20	19	1
94–3007	Washer	20	3	1
94–3007	Washer	21	3	1
94–3007	Washer	27	53	1
94–3008	Seal – Shaft	20	2	1
94–3008	Seal – Shaft	21	2	1
94–3008	Seal – Shaft	27	54	1
94–3009	Asm. – Plug	20	11	1
94–3010	Sensor – Speed Pickup	21	11	1
94–3011	Plug	25	7	1
94–3012	Screw – Cap	25	10	8
94–3013	Plug	25	23	1
94–3014	Valve – Relief	25	26	1
94–3015	Kit – Seal	25	*	1
94–3016	Asm. – Backplate	27	8	1
94–3017	Adaptor – Charge Relief	27	12	1
94–3018	Asm. – Housing	27	58	1
94–3019	Control – Servo, Manual	27	65	1
94–3020	Shaft – Drive	27	56	1
94–3021	Asm. – Kit, Rotating	27	35	1
94–3022	Plate – Valve	27	1	1
94–3023	Coupler	27	10	1
94–3024	Valve – Relief	27	7	2
94–3025	Asm. – Piston, Servo	27	41	1
94–3026	Asm. – Camplate	27	36	1
94–3027	Washer – Seal	27	48	1
94–3028	Screw – Cap	27	14	2
94–3029	Screw – Cap	27	21	2
94–3030	Washer	27	47	1
94–3031	Arm – Control	27	29	1
94–3032	Follower – Piston	27	33	1
94–3033	Plate – Cover	27	59	1
94–3034	Plate – Cover	27	43	1
94–3035	Ring – Lock	27	9	1
94–3036	Ring – Quad	27	3	1
94–3037	Ring – Retaining	27	4	1
94–3038	Plug – Dump Valve	27	5	1
94–3039	Kit – Seal	27	*	1
94–3040	Orifice – Valve, Control	27	31	1
94–3041	Orifice – Valve, Control	27	63	1
94–3042	Orifice – Valve, Control	27	64	1
94–3043	Switch	28	15	1
94–3044	Kit – Seal	28	*	1
94–3045	Collar – Interlock (Europe)	11	4	1
94–3046	Interlock – (Europe)	11	5	1
94–3050	Plate – Spring	17	51	2
94–3055	Cap – Lower, Joystick	11	7	1
94–3056	Snapring – Joystick (Europe)	11	8	1
94–3057	Spring – Compression	11	9	1
94–3058	Cap – Upper, Joystick	11	10	1
94–3065	Asm. – Pump	23	*	1
94–3077	Plug – Orifice	58	20	1
94–3088	Spring – Brake	17	52	2
94–3100	Short Block Assembly	31	36	1
94–3101	Gasket Set	31	*	1
94–3102	Pin	31	14	2
94–3103	Plug – Threaded	31	44	1
94–3104	Plug – Threaded	31	43	2
94–3105	Plug – Drain	31	38	1
94–3106	Gasket	31	42	2
94–3107	Gasket	31	24	2
94–3108	Plug – 27.5 mm Dia.	31	*	8
94–3108	Plug – 27.5 mm Dia.	34	*	2
94–3109	Plug – 28.5 mm Dia.	31	*	9
94–3109	Plug – 28.5 mm Dia.	34	*	2
94–3110	Stud	31	45	1
94–3111	Pin – Groove	31	22	2
94–3112	Screw – Washer Hd.	31	17	2
94–3113	Cylinder Head Assembly	33	5	1
94–3114	Gasket – Head (1.83 mm)	35	*	1
94–3115	Nut – Lock	33	8	6
94–3116	Gasket	33	3	1
94–3117	Plate	33	2	1
94–3118	Plug	34	32	1
94–3119	Kit – Gasket	35	*	1
94–3120	Bracket	35	54	1
94–3121	Plug	35	44	1
94–3122	Gasket	35	43	1
94–3123	Screw – Cap Hex. Hd.	33	1	2
94–3124	Bolt – Valve Cover	34	22	3
94–3124	Screw – Cap Hex. Hd.	39	8	2
94–3125	Washer	34	21	3
94–3125	Washer – Flat	37	3	1
94–3126	Protector – Lower	37	5	1
94–3127	Case – Timing, Left	37	7	1
94–3128	Case – Timing, Right	37	9	1
94–3129	Plug	37	4	1
94–3130	Screw	37	2	1
94–3131	Screw	40	1	3

*Not Illustrated

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Part No.	Description	Pg. No.	Ref. No.	Qty.
94–3131	Screw	37	10	1
94–3132	Screw	37	1	2
94–3133	Nut W/Washer	37	6	1
94–3134	Nut	37	8	1
94–3135	Bracket – Lifting	34	15	1
94–3136	Bracket – Lifting	34	23	1
94–3137	Bracket – Lifting	34	25	1
94–3138	Screw	34	24	1
94–3139	Screw	34	26	1
94–3140	Bearing Set (.30mm OS)	32	*	2
94–3141	Thrust Bearing Set (Std.)	32	13	2
94–3142	Thrust Bearing Set	32	*	2
94–3143	Thrust Bearing Set	32	*	2
94–3144	Pulley	32	3	1
94–3145	Screw – Cap Hex. Hd.	32	1	1
94–3146	Washer	32	2	1
94–3147	Seal	32	15	1
94–3148	Seal – Shaft	32	11	1
94–3149	Gear – Flywheel	32	17	1
94–3150	Screw – Cap Hex. Hd.	32	7	4
94–3151	Washer	32	8	6
94–3152	Screw – Cap Hex. Hd.	32	33	2
94–3153	Rod – Connecting	32	25	4
94–3154	Bushing – Sleeve	32	24	4
94–3155	Bearing – Connecting Rod	32	*	4
94–3156	Bolt – Connecting Rod	32	28	8
94–3157	Piston Set – Std.	32	29	1
94–3158	Piston Ring Set Std.	32	23	4
94–3159	Roller Assembly	36	11	1
94–3160	Roller Assembly	36	15	1
94–3161	Screw	36	16	2
94–3161	Screw	42	24	1
94–3162	Stud	36	9	1
94–3163	Screw	36	6	1
94–3164	Washer – Spring	38	7	7
94–3164	Washer – Spring	36	10	4
94–3164	Washer – Spring	42	10	6
94–3165	Nut	42	6	4
94–3165	Nut – Lock	36	12	1
94–3166	Washer – Flat	36	7	1
94–3167	Bracket – Fan	36	24	1
94–3168	Pulley – Fan	36	21	1
94–3169	Screw	36	25	1
94–3170	Screw	36	17	1
94–3171	Screw	36	20	2
94–3172	Washer	36	19	3
94–3173	Screw	36	22	3
94–3174	Washer	34	27	8
94–3176	Gear – Oil Pump	39	2	1
94–3177	Plug	39	12	2
94–3178	Strainer	39	9	1
94–3179	Washer – Spring	39	4	3
94–3180	Switch – Pressure	31	32	1
94–3181	Oil Filler	31	1	1
94–3182	Plug	31	2	1
94–3183	Gasket	31	39	1
94–3184	Union	31	4	1
94–3186	O–Ring	31	40	1
94–3190	PCV Valve	31	46	1
94–3191	Union	31	48	1
94–3192	Union	31	47	1
94–3194	Cover – Pump, Water	41	5	1
94–3195	Gasket – Pump, Water	41	4	1
94–3196	Inlet – Water	41	7	1
94–3196	Inlet – Water	34	31	1
94–3197	O–Ring	41	3	1
94–3197	O–Ring	34	30	1
94–3198	Screw	41	8	2
94–3199	Pipe – By–Pass	35	39	1
94–3200	Hose – By–Pass	34	37	1
94–3201	Hose – By–Pass	35	40	1
94–3205	Box – Outlet	40	3	1
94–3206	Gasket	40	9	1
94–3207	Ring	40	4	1
94–3208	Stub – Outlet	40	2	1
94–3209	Thermostat	40	11	1
94–3210	Gasket	40	10	1
94–3211	Temp Sending Unit	40	6	1
94–3212	Plug	40	7	2
94–3213	Screw	40	8	1
94–3214	Screw	40	5	1
94–3215	Manifold – Intake	38	3	1
94–3216	Screw	38	8	5
94–3217	Screw	38	9	4
94–3218	Screw	38	*	1
94–3219	Pump – Injection	42	19	1
94–3220	Bracket	42	3	1
94–3221	Screw	42	11	1
94–3222	Key	42	20	1
94–3223	Screw	42	25	1
94–3224	Washer – Flat	42	9	2
94–3225	Screw	42	4	2
94–3226	Gasket – Injector	43	4	4
94–3227	Spacer	43	8	4
94–3228	Spring	43	7	4
94–3229	Union	43	11	3
94–3230	Hose	43	1	1
94–3231	Bracket	43	13	2
94–3232	Washer – 0.79 mm	43	6	4
94–3233	Washer – 0.82 mm	43	*	4
94–3234	Washer – 0.85 mm	43	*	4
94–3235	Washer – 0.88 mm	43	*	4
94–3236	Washer – 0.91 mm	43	*	4
94–3237	Washer – 0.94 mm	43	*	4
94–3238	Washer – 0.97 mm	43	*	4
94–3239	Washer – 1.00 mm	43	*	4
94–3240	Washer – 1.03 mm	43	*	4
94–3241	Washer – 1.06 mm	43	*	4
94–3242	Washer – 1.30 mm	43	6	4
94–3243	Washer – 1.33 mm	43	*	4
94–3244	Washer – 1.36 mm	43	*	4
94–3245	Washer – 1.39 mm	43	*	4
94–3246	Washer – 1.42 mm	43	*	4
94–3247	Washer – 1.45 mm	43	*	4
94–3248	Washer – 1.48 mm	43	*	4
94–3249	Tube – Outlet	42	22	1
94–3250	Screw – Connection	42	23	1
94–3251	Nut	42	15	1
94–3251	Nut – Lock	46	8	1
94–3252	Alternator	44	12	1
94–3253	Bracket	44	7	1
94–3254	Screw	44	6	1
94–3255	Slide	44	4	1
94–3256	Belt	44	5	1
94–3257	Washer – Spring	44	13	1
94–3258	Screw	44	14	1
94–3259	Screw	44	9	1
94–3260	Washer – Flat	44	3	1
94–3261	Nut	44	11	1
94–3262	Nut	44	10	1
94–3263	Starter	45	3	1
94–3264	Plug – Glow	46	3	4

*Not Illustrated

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Part No.	Description	Pg. No.	Ref. No.	Qty.
94–3265	Cable – Glow Plug	46	2	4
94–3266	Nut – Hex.	46	5	4
94–3267	Nut – Lock	46	6	1
94–3274	O–Ring	42	18	1
94–3275	Solenoid – Starter	45	*	1
94–3370	Decal – Service (Italian)	2	27	1
94–3372	Decal – Service (Norwegian)	2	27	1
94–3373	Decal – Service (Portuguese)	2	27	1
94–3374	Decal – Service (Spanish)	2	27	1
94–3375	Decal – Service (Swedish)	2	27	1
94–3376	Decal – Rear Manifold (DK)	7	19	1
94–3377	Decal – Rear Manifold (NL)	7	19	1
94–3378	Decal – Rear Manifold (SF)	7	19	1
94–3379	Decal – Rear Manifold (F)	7	19	1
94–3380	Decal – Rear Manifold (D)	7	19	1
94–3381	Decal – Rear Manifold (I)	7	19	1
94–3383	Decal – Rear Manifold (N)	7	19	1
94–3384	Decal – Rear Manifold (P)	7	19	1
94–3385	Decal – Rear Manifold (ES)	7	19	1
94–3386	Decal – Rear Manifold (S)	7	19	1
94–4588	Decal – Diagnostic ACE (DK)	9	1	2
94–4589	Decal – Diagnostic ACE (NL)	9	1	2
94–4590	Decal – Diagnostic ACE (SF)	9	1	2
94–4591	Decal – Diagnostic ACE (F)	9	1	2
94–4592	Decal – Diagnostic ACE (D)	9	1	2
94–4593	Decal – Diagnostic ACE (I)	9	1	2
94–4595	Decal – Diagnostic ACE N)	9	1	2
94–4596	Decal – Diagnostic ACE (P)	9	1	2
94–4597	Decal – Diagnostic ACE (ES)	9	1	2
94–4598	Decal – Diagnostic ACE (S)	9	1	2
94–5438	Seal – Solenoid	73	2	20
94–5438	Seal – Solenoid	58	19	16
94–6343	Decal – Wire Ident. #1	12	*	1
94–6348	Decal – Fuse	11	12	1
94–6349	Decal – Fuse (Europe)	11	12	1
94–63444	Decal – Wire Ident. #2	12	*	1
217–125	Wheel	49	34	2
218–446	Washer – Lock	11	39	1
218–447	Nut – Hex	11	38	1
218–498	Nut – Hex.	11	27	2
218–533	Lens – Red	3	23	1
218–535	Nut – Lock	3	28	1
218–536	Washer – Lock, Int. Tooth	3	21	1
218–581	Fuse – 15A	12	44	1
218–589	Washer – Lock	11	36	1
218–591	Asm. – Coil	72	6	1
218–592	Nut – Coil	72	7	1
219–17	Bulb	12	*63	4
232–24	Stem – Valve	17	2	2
232–27	Stem – Valve	49	35	2
233–17	Knob	3	27	1
233–42	Knob	7	11	1
233–42	Knob	5	21	1
237–21	O–Ring	67	1	14
237–21	O–Ring	70	1	4
237–21	O–Ring	57	3	5
237–21	O–Ring	59	8	6
237–21	O–Ring	64	22	4
237–21	O–Ring	74	22	5
237–22	O–Ring	70	6	10
237–22	O–Ring	23	7	1
237–22	O–Ring	74	20	3
237–22	O–Ring	17	32	1
237–22	O–Ring	3	34	10
237–22	O–Ring	14	38	1
237–22	O–Ring	57	38	1
237–22	O–Ring	50	64	6
237–30	O–Ring	74	6	18
237–30	O–Ring	57	9	4
237–30	O–Ring	23	10	2
237–30	O–Ring	70	19	9
237–30	O–Ring	14	31	2
237–30	O–Ring	17	44	3
237–42	O–Ring	23	5	1
237–42	O–Ring	57	8	1
237–42	O–Ring	58	15	5
237–42	O–Ring	73	17	5
237–42	O–Ring	14	36	1
237–42	O–Ring	49	38	2
237–42	O–Ring	3	48	4
237–42	O–Ring	71	65	2
237–58	O–Ring	49	7	6
237–58	O–Ring	14	12	1
237–58	O–Ring	23	17	3
237–58	O–Ring	17	21	4
237–58	O–Ring	71	56	2
237–65	O–Ring	14	15	2
237–65	O–Ring	57	20	1
237–65	O–Ring	23	27	1
237–65	O–Ring	29	31	4
237–78	O–Ring	23	3	4
237–78	O–Ring	57	5	8
237–78	O–Ring	58	6	10
237–78	O–Ring	73	8	5
237–78	O–Ring	59	10	6
237–78	O–Ring	67	10	4
237–78	O–Ring	64	20	4
237–78	O–Ring	74	24	5
237–78	O–Ring	70	50	5
237–78	O–Ring	50	51	2
237–79	O–Ring	74	4	10
237–79	O–Ring	70	15	9
237–79	O–Ring	57	18	4
237–79	O–Ring	14	33	1
237–79	O–Ring	17	34	4
237–80	O–Ring	72	2	2
237–80	O–Ring	23	8	3
237–80	O–Ring	71	60	1
237–81	O–Ring	14	10	3
237–81	O–Ring	49	19	2
237–81	O–Ring	23	21	1
237–81	O–Ring	57	22	1
237–81	O–Ring	17	23	4
237–81	O–Ring	71	54	1
237–99	O–Ring	23	13	1
237–101	O–Ring	14	7	1
237–101	O–Ring	23	41	1
237–146	O–Ring	23	29	2
237–156	O–Ring	73	6	13
237–156	O–Ring	58	11	10
237–166	O–Ring	49	17	1
237–166	O–Ring	17	24	2
240–2	Grommet	17	10	3
240–5	Grommet	74	12	5
240–5	Grommet – Rubber	70	32	4
240–7	Grommet	50	61	1
240–11	Grommet	15	15	3
240–11	Grommet	14	29	3
249–40	Keeper	1	9	1
2410–42	Cap – Bumper	29	38	4
2411–36	Bearing – Rod End	5	3	2
2411–36	Bearing – Rod End	23	22	1

*Not Illustrated

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Part No.	Description	Pg. No.	Ref. No.	Qty.
2412–3	Clamp – Hose	29	4	2
2412–3	Clamp – Hose	30	13	4
2412–36	Clamp – Drain	15	11	1
2412–36	Clamp – Hose	29	7	1
2412–36	Clamp – Hose	47	34	4
2412–93	Clamp–R	67	7	6
2412–93	Clamp–R	6	21	1
2412–93	R–Clamp	17	38	2
2412–96	Clamp	60	53	1
2412–96	Clamp–R	64	16	1
2412–96	Clamp–R (Europe)	29	49	1
2412–108	Clamp – Hose	15	3	4
2412–108	Clamp – Hose	47	16	3
2412–108	Clamp – Hose	30	26	2
2412–111	Clamp	14	23	1
2412–111	Clamp – Hose	23	39	2
2412–125	Clamp – Hose	29	12	1
2412–125	Clamp – Hose	30	30	1
2412–125	Clamp – Hose	47	38	2
2412–126	Clamp–R	12	59	1
2412–129	Clamp – Hose	31	8	8
2412–129	Clamp – Hose	47	27	2
2412–129	Clamp – Hose	34	36	4
2412–129	Clamp – Hose	30	39	4
2412–133	Clamp–R	6	17	2
2412–150	J–Clip	30	48	1
256–42	Bushing	5	39	2
256–115	Washer – Thrust	67	24	4
256–172	Bushing	64	8	4
256–172	Bushing	67	45	4
256–172	Bushing	59	14	6
256–236	Bearing – Flange	5	28	4
283–58	Pin – Clevis	5	32	2
302–2	Fitting – Grease	67	21	4
302–5	Fitting – Grease	61	1	1
302–5	Fitting – Grease	62	1	1
302–5	Fitting – Grease	63	1	1
302–5	Fitting – Grease	65	1	1
302–5	Fitting – Grease	66	1	1
302–5	Fitting – Grease	67	29	6
302–5	Fitting – Grease	64	36	6
302–5	Fitting – Grease	5	38	1
302–5	Fitting – Grease	50	54	1
302–5	Fitting – Grease	60	55	9
302–33	Fitting – Grease 90°	68	1	1
302–33	Fitting – Grease 90°	50	63	1
302–60	Fitting – Grease 90°	49	42	1
304–46	Fitting – Drain	15	12	1
304–46	Nut – Drain Cock	29	17	1
321–38	Screw – HH	57	33	3
321–39	Screw – Cap Hex. Hd.	12	57	2
322–3	Screw – Cap Hex. Hd.	2	32	4
322–3	Screw – Cap Hex. Hd.	6	18	2
322–3	Screw – Cap Hex. Hd.	5	27	8
322–3	Screw – HH	7	9	8
322–3	Screw – HH	11	15	3
322–4	Screw – HH	60	54	1
322–5	Screw – Cap Hex. hd.	12	58	1
322–6	Screw – Cap Hex. Hd.	8	30	1
322–6	Screw – Cap Hex. Hd.	3	55	3
322–7	Screw – HH	69	1	3
323–4	Screw – Cap Hex. Hd.	6	6	2
323–6	Screw – Cap Hex. Hd.	49	1	2
323–6	Screw – HH	69	9	2
323–7	Screw – Cap Hex. Hd.	5	10	1
323–7	Screw – Cap Hex. Hd.	23	37	2
323–9	Screw – Cap Hex. Hd.	5	5	1
325–4	Screw – Cap Hex. Hd.	49	22	2
325–33	Screw – Cap Hex. Hd.	50	56	4
328–7	Screw – Cap Hex. Hd.	59	24	4
3212–4	Screw	6	8	2
3217–5	Nut	27	28	1
3217–6	Nut – Jam	57	29	1
3217–6	Nut – Jam	8	32	1
3217–25	Nut – Hex.	12	64	2
3217–26	Nut	11	16	1
3217–29	Nut – Hex.	12*	66	6
3218–4	Nut – Jam	17	26	2
3219–14	Nut – Hex.	12*	68	8
3219–14	Washer – Lock	3	52	3
3220–3	Nut – Jam	23	15	1
3220–3	Nut – Jam	27	46	1
3220–3	Nut – jam	5	2	3
3220–6	Nut	4	27	1
3220–6	Nut – Jam	3	17	1
3220–24	Nut – Lock	11	24	1
32023–00	Nut – Lock, Flange	2	45	3
3230–2	Screw – Carriage	29	44	3
3234–1	Screw	14	17	2
3234–5	Screw – Flange	29	9	10
3234–5	Screw – Flange Hd.	47	6	3
3234–7	Screw	3	10	2
3234–7	Screw – (Europe)	2	56	3
3234–11	Screw – Flange Head	23	16	1
3234–14	Screw – Flange	2	37	10
3234–17	Screw – Flange Hd.	57	32	4
3250–29	Screw	6	12	4
3250–31	Screw – Pan Hd.	11	30	2
3253–2	Nut – Hex.	3	51	9
3253–2	Washer – Lock	12*	69	5
3253–3	Washer – Lock	57	34	3
3253–3	Washer – Lock	27	66	1
3253–4	Washer – Lock	6	19	4
3253–6	Washer – Lock	6	7	2
3253–6	Washer – Lock	8	25	2
3253–15	Washer – Lock	12*	65	2
3253–15	Washer – Lock	15	19	5
3253–33	Washer – Lock	8	31	1
3254–1	Washer – Lock	11	17	1
3254–6	Washer – Lock	11	23	1
3255–8	Washer – Lock	3	30	1
3255–9	Washer – Lock, Ext. Tooth	47	4	2
3255–24	Washer – Lock, Ext. Tooth	12*	67	3
3256–1	Washer – Flat	3	50	2
3256–3	Washer – Flat	2	33	4
3256–5	Washer – Flat	8	4	1
3256–5	Washer – Flat	5	44	1
3256–14	Washer – Flat	3	53	2
3256–22	Washer – Flat	5	8	2
3256–22	Washer – Flat	3	33	4
3256–23	Washer – Flat	6	2	8
3256–23	Washer – Flat	69	2	7
3256–23	Washer – Flat	11	14	4
3256–23	Washer – Flat	3	31	7
3256–23	Washer – Flat	29	46	3
3256–23	Washer – Flat	70	48	7
3256–23	Washer – Lock	7	14	4
3256–24	Washer	8	5	1
3256–24	Washer – Flat	7	21	3
3256–24	Washer – Flat	5	4	2
3256–24	Washer – Flat	27	13	4
3256–26	Washer	50	65	2

*Not Illustrated

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Part No.	Description	Pg. No.	Ref. No.	Qty.
3256–26	Washer – Flat	3	2	2
3256–26	Washer – Flat	8	24	2
3256–27	Washer – Flat	29	43	2
3256–28	Washer – Flat	49	12	1
3256–42	Washer – Flat	60	61	2
3256–46	Washer – Flat	8	20	1
3256–46	Washer – Flat	23	36	2
3256–49	Washer – Flat	30	19	1
3256–56	Washer – Flat	29	16	3
3256–69	Washer – Flat	5	33	3
3256–75	Washer – Flat	11	28	4
3256–77	Washer – Flat	27	44	8
3256–78	Washer – Flat	1	13	2
3269–4	Rivet – Pop	29	35	4
3269–10	Washer – Flat	1	15	2
3269–13	Rivet – Pop	1	10	4
3272–2	Pin – Cotter	5	9	2
3272–5	Pin – Cotter	3	4	3
3272–7	Pin – Cotter	55	14	2
3272–10	Pin – Cotter	3	3	1
3272–10	Pin – Cotter	7	20	1
3272–10	Pin – Cotter	5	37	2
3272–12	Pin – Cotter	50	49	2
3274–59	Screw – Cap	27	30	6
3274–81	Screw – Cap	27	45	8
3290–271	Rivet – Pop	29	3	2
3290–282	Rivet – Pop	30	50	1
3290–307	Pin – Cotter, Hair	7	33	1
3290–378	Tie – Cable	47	20	3
3290–378	Tie – Cable	15	23	3
3290–378	Tie – Cable	64	24	2
3290–378	Tie – Cable	74	27	1
3290–378	Tie – Cable	7	31	2
3290–378	Tie – Cable	70	38	6
3290–378	Tie – Cable	17	40	3
3290–378	Tie – Cable	3	45	7
3290–378	Tie – Cable	12	48	2
3290–378	Tie – Cable	5	48	1
3290–378	Tie – Cable	59	50	3
3290–378	Tie – Cable	30	52	2
3290–461	Washer – Belleville	5	24	1
3290–467	Pin – Cotter, Hair	7	6	1
3290–467	Pin – Cotter, Hair	1	19	2
3290–489	Knob – Control, Lift	11	31	1
3296–2	Nut – Lock	11	19	4
3296–20	Nut – Lock, Insert	3	29	4
3296–23	Nut – Lock	49	11	2
3296–23	Nut – Lock	29	37	4
3296–23	Nut – Lock	29	45	2
3296–29	Nut – Lock	6	1	5
3296–29	Nut – Lock	47	2	1
3296–29	Nut – Lock	7	13	9
3296–29	Nut – Lock	57	25	1
3296–39	Nut – Lock	6	14	2
3296–39	Nut – Lock	7	24	1
3296–39	Nut – Lock	5	25	3
3296–42	Nut – Lock	12	50	2
3296–44	Nut – Lock	8	22	1
3296–47	Nut – Lock	69	4	3
3296–51	Nut – Lock	59	19	4
3296–54	Nut – Lock	6	9	4
3296–59	Nut – Lock	23	23	1
32104–37	Screw – HH	70	49	2
32104–76	Screw – Self Tapping	67	16	4
32104–76	Screw – Self Tapping	59	36	2
32105–13	Screw – Cap Hex. Hd.	12	46	4
32120–15	Ring – Retaining	49	24	2
32120–93	Ring – Retaining	59	29	6
32120–93	Ring – Retaining	64	34	2
32121–6	Pin – Roll	5	11	1
32121–11	Pin – Roll	5	41	1
32121–16	Pin – Roll	5	34	1
32121–45	Pin – Roll	5	13	2
32121–50	Pin – Roll	5	36	1
32122–24	Screw	15	20	5
32128–20	Nut – Lock	5	26	8
32128–21	Nut – Hex. Hd. Flange	49	2	2
32128–21	Nut – Lock, HFH	69	10	2
32128–25	Nut – Lock	7	7	4
32128–26	Nut – Flange	8	21	4
32128–44	Nut – Flange	29	8	4
32136–14	Nut – Hex. Slotted	49	48	2
32144–10	Screw	7	26	2
32144–11	Screw – Self Tapping	64	17	1
32144–11	Screw – Thread Forming	47	3	1
32144–11	Screw – Thread Forming	67	8	6
32144–11	Screw – Thread Forming	17	16	5
32144–11	Screw Thread Forming	3	36	2
32144–14	Screw – Cap Hex. Hd.	5	18	2
32144–14	Screw – Cap Hex. Hd.	59	40	3
32144–18	Screw – Hex. Washer Hd.	12	52	2
32144–21	Screw	3	16	1
32148–7	Nut – Clinch	1	4	5
32148–7	Nut – Clinch	70	31	4
32148–10	Nut – Clinch	29	14	2
32151–36	Ring – Retaining	67	3	8
32151–36	Ring – Retaining	64	18	4
32151–61	Ring – Retaining	64	13	4
32151–72	Retainer – Push On	29	28	2
32151–96	Ring – Retaining	49	14	1
32151–104	Ring – Retaining	49	43	2
32152–10	Nut	65	3	1
32152–10	Nut	66	3	1
32152–10	Nut – Lock	61	3	1
32152–10	Nut – Lock	62	3	1
32152–10	Nut – Lock	63	3	1
32152–10	Nut – Lock	68	3	1
33004–00	Nut – Hex. Flange	30	44	2
33005–00	Nut – Hex. Flange	30	1	9
33005–00	Nut – Hex. Flange	15	5	2
33005–00	Nut – Hex. Flange	47	48	2
33023–00	Nut – Lock	47	32	1
33023–00	Nut – Lock	12	56	3
33024–00	Nut	60	60	1
33024–00	Nut – Lock	76	8	5
33025–00	Nut	64	9	2
33025–00	Nut	59	18	6
33025–00	Nut – Lock	67	47	4
33029–00	Nut – Lock	49	13	1
33029–00	Nut – Lock	67	20	4
33093–00	Washer	47	31	1
33093–00	Washer – Flat	11	41	6
33093–00	Washer – Flat	2	48	6
33103–020	Screw – Hex. Hd. Flange	47	26	1
33104–010	Screw – HH	64	39	4
33104–016	Screw – Hex. Hd. Flange	57	27	4
33104–016	Screw – Hex. Hd. Flange	47	43	2
33104–020	Screw – HHF (Europe)	29	48	3
33104–020	Screw – Hex. Hd. Flange	30	35	2
33104–025	Screw – HHF	70	22	4
33104–030	Screw – HHF	76	5	5
33104–060	Screw – HH	60	56	1

*Not Illustrated

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33105–025	Screw – Hex. Hd. Flange	15	13	3
33105–025	Screw – Hex. Hd. Flange	14	28	3
33105–030	Screw – Hex. Hd. Flange	15	2	2
33105–030	Screw – Hex. Hd. Flange	29	2	2
33105–030	Screw – Hex. Hd. Flange	30	8	6
33105–030	Screw – Hex. Hd. Flange	47	14	2
33105–035	Screw – Flange	2	54	2
33105–040	Screw – HH	60	58	2
33105–040	Screw – HHF	67	13	2
33105–040	Screw – HHF	64	30	2
33105–070	Screw – Hex. Hd. Flange	30	7	3
33106–030	Screw – Hex. Hd. Flange	17	20	12
33106–035	Screw – HHF	76	1	3
33106–035	Screw – HHF	1	6	8
33106–090	Screw – Hex. Hd. Flange	17	35	8
33108–025	Screw – Hex. Hd. Flange	29	1	2
33108–035	Screw	1	25	8
33108–035	Screw – HHF	67	46	6
33116–120	Screw – Hex. Hd.	17	36	4
340–2	Adapter	49	37	1
340–2	Adapter	14	37	1
340–2	Adapter – Hydraulic	57	23	1
340–4	Fitting	70	21	4
340–4	Fitting	70	53	2
340–4	Fitting – Hydraulic	57	17	4
340–5	Fitting – Hydraulic	17	39	2
340–9	Fitting – Hydraulic	14	11	1
340–9	Fitting – Hydraulic	49	18	1
340–15	Fitting – Hydraulic 90°	23	30	1
340–17	Fitting – Hydraulic 90°	23	28	1
340–18	Fitting – Hydraulic 90°	17	33	1
340–65	O–Ring	17	*50	6
340–65	O–Ring	23	32	2
340–68	Fitting – Hydraulic, Tee	74	23	1
340–68	Fitting – Tee	70	7	2
340–68	Fitting – Tee, Bulkhead	3	37	1
340–70	Nut – Bulkhead	74	13	2
340–70	Nut – Lock	49	26	3
340–70	Nut – Lock, Bulkhead	70	12	2
340–70	Nut – Lock, Bulkhead	3	38	5
340–74	Nut – Bulkhead	29	30	2
340–75	Fitting – Tee, LH Side	67	53	1
340–77	Fitting – 90°	71	67	1
340–77	Fitting – Hydraulic 90°	23	6	1
340–78	Nut – Bulkhead	67	50	4
340–87	Fitting – 45°	71	63	1
340–92	Fitting – Hydraulic	57	4	4
340–92	Fitting – Hydraulic	59	7	1
340–92	Fitting – Hydraulic	74	25	7
340–92	Fitting – Hydraulic	64	26	2
340–92	Fitting – Straight	67	6	2
340–97	Fitting – Hydraulic 90°	50	52	2
340–98	Fitting – 90°	70	20	2
340–98	Fitting – Hydraulic 90°	17	45	1
340–98	Fitting – Hydraulic 90°	74	5	14
340–101	Fitting – 45°	70	17	1
340–103	Fitting – Hydraulic 45°	64	21	1
340–105	Fitting – Hydraulic 90°	23	9	2
340–117	Cap – Fitting	3	40	1
340–126	Nut – Bulkhead	49	8	3
340–127	Nut – Bulkhead	17	6	1
340–127	Nut – Bulkhead	74	10	5
340–127	Nut – Bulkhead	70	34	4
340–128	Nut – Bulkhead	17	12	3
340–129	Fitting – Hydraulic 90°	23	31	1
340–132	Fitting – 90°	70	4	4
340–132	Fitting – Hydraulic 90°	57	11	1
340–132	Fitting – Hydraulic 90°	59	11	5
340–132	Fitting – Hydraulic 90°	64	28	1
340–139	Fitting – Elbow 90°	14	14	1
340–139	Fitting – Hydraulic 90°	57	21	1
340–142	Fitting – Hydraulic 90°	17	22	4
340–142	Fitting – Hydraulic 90°	14	19	1
340–142	Fitting – Hydraulic 90°	49	21	1
340–148	Fitting – Tee	71	55	1
340–157	Fitting – Tee	14	32	1
340–161	Fitting – Bulkhead Adapter	70	8	1
353–508	Plug	49	39	1
353–989	Plug	58	14	5
353–989	Plug	73	16	5
353–990	Plug	58	5	10
353–990	Plug	73	7	5
353–991	Plug	73	5	13
353–991	Plug	58	12	10
354–77	Fitting – Quick Connect	23	2	4
354–77	Fitting – Quick Connect	57	14	1
354–77	Fitting – Quick Connect	70	51	1
354–79	Cap – Dust	23	1	4
354–79	Cap – Fitting	57	15	1
354–79	Cap – Fitting	70	52	1

*Not Illustrated

PRODUCT CHANGES

In an effort to make improvements available to TORO owners as quickly as possible, minor changes are incorporated into Toro's products from time to time that do not become immediately shown in the Parts Catalog. If such a change has been made in your unit, which is not reflected in your manual, see your TORO Distributor or his Authorized TORO Service Dealer for information and part numbers.

IDENTIFICATION AND ORDERING

MODEL AND SERIAL NUMBERS

The Reelmaster 6700D has two identification numbers; a model number and a serial number. The two numbers are stamped on a plate which is located on the main frame under the operator's platform. In any correspondence concerning the Reelmaster 6700D, supply model and serial numbers to assure that correct information and replacement parts are obtained.

To order replacement parts from an Authorized TORO Service Dealer, supply the following information:

1. Model and serial number of the Reelmaster 6700D.
2. Part number, description, and the quantity of part(s) desired.

NOTE: Do not order by reference number if a parts catalog is being used; use the PART NUMBER.

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MAINTENANCE RECORD

Date								