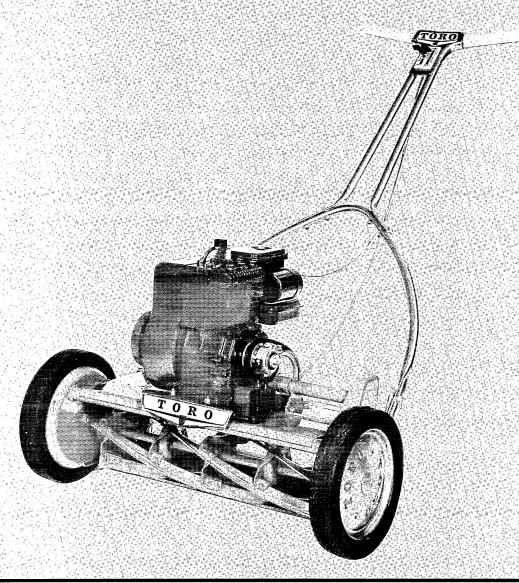


REFERENCE DRAWING AND PARTS LIST



18" SPORTLAWN

MODEL NO. 10013-101 & UP

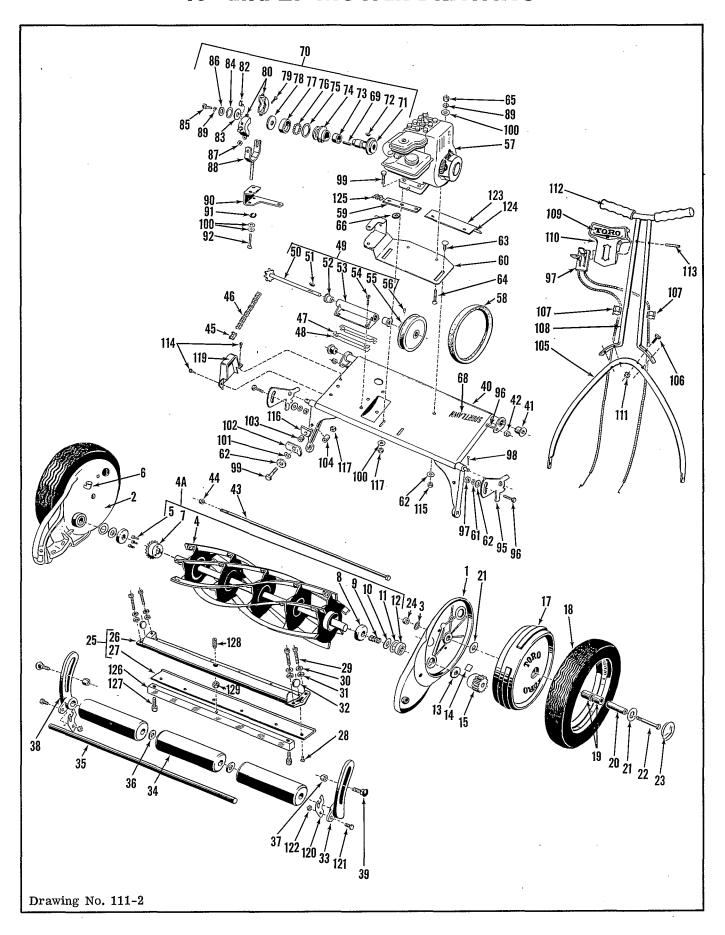
21" SPORTLAWN

MODEL NO. 10313-101 & UP

Price 25 cents

BOOK NO. 111

18" and 21" MOWER DRAWING



18" and 21" MOWER PARTS LIST

Ref.	-		No. U	Jsed]	Ref.	
No.	Part No.	Description	18"	21''		No.	Part
1	PDK-166	Side Plate Assy., Right			1	34	PD-
_		consisting of Side Plate				35	PD-
		& Outer Bearing Race	1	1		35	PD-
2	PDK-12	Side Plate Assy., Left	1 -	_		36	3256
_	1 2 2 2 2	consisting of Side Plate	ļ '			37	PD-
		& Outer Bearing Race	1	1	l	38	3-38
3	3255-16	Lockwasher	2	$\overline{2}$		39	3230
4A	2-2359	Reel Assy., consisting of	_			40	PD-
		Blades, Spiders, Shaft,			İ	40	PD-
		Brg. Cover, Sprocket,				41	3-43
	1	Thrust Washers, Dust				42	3296
		Seals, Take-up Spring,	1			43	PD-
		Inner Brg. Races, Felt				43	PD-
		Washers & Steel Balls	1			44	3214
4A	2-6189	Reel Assy., consisting of				45	2710
	*	Blades, Spiders, Shaft,				46	PD-
]	Brg. Cover, Sprocket,				47	PD-
		Thrust Washers, Dust				48	PD-
		Seals, Take-up Spring,				48	PD-
	İ	Inner Brg. Races, Felt				49	PDK
		Washers & Steel Balls		1		49	PDK
4	3-4140	Reel Assembly, 6-Blade	1			50	PD-
4	3-7660	Reel Assembly, 6-Blade		1		50	PD-4
5	32140-6	Screw	3	3		51	3257
6	301-2	Oiler	2	2		52	256-
7	PD75A	Reel Sprocket	1		-	53	PDK
7	3-3065	Reel Sprocket		1		53	PDK
8	D-225	Felt Washer, Inner	2	2		54	3211
9	D-26	Spring, Bearing Take-up	1			55	PD-
9	3-3081	Spring, Bearing Take-up		1		56	3245
10	D-333	Thrust Washer	2	2		57	221-
11	D-334	Seal	2	2		58	271-
12	251-30	Bearing, Reel	2	2		59	3-40
13	YM-104	Felt Washer, Outer	2	2		60	3-57
14	2-3620	Dog, Ratchet	2	2		61	3253
15	2-2209	Pinion Kit, consisting of				62	3256
		Right and Left Pinions				63	3230
		and Dogs	1	1		64	3289
17	PDK-240	Wheel Assembly with				65	3219
4.0	4 0500	Bushings (4) Ref. 19	2	2		66	3290
18	4-2580	Tire	2	2		68	3-56
19	256-32	Bushing, Wheel	4	4		69	PD-4
20	H-104	Spindle, Wheel	2	2		70	2-30
21	D-342	Washer, Wheel Spindle	4	4		$\begin{array}{c} 71 \\ 72 \end{array}$	PD-4
22	D-343	Bolt, Wheel Spindle	2 2	2		73	3257 PD-3
23	3-4007	Plug Button Nut	$\begin{bmatrix} 2\\2 \end{bmatrix}$	2 2		74	PD-:
24 25	3220-4	Bed Knife & Bed Bar Assy.	4	1		75	PD-
*	PDK115B		4	1		76	255-
	PDK13A PD-315B	Bed Knife & Bed Bar Assy. Bed Bar	1 1			77	PD-3
26	PD-313B PD-415D	Bed Bar	1	1		78	PD-
			1	1		79	3250
2 6		I Rod Knife					
26 27	PD-316	Bed Knife	1	1		lΩn	1930
26 27 27	PD-316 PD-416	Bed Knife		1		80 82	2-30
26 27 27 28	PD-316 PD-416 3290-46	Bed Knife Rivet, Bed Knife	6	7		82	PD-
26 27 27 28 29	PD-316 PD-416 3290-46 PD-7	Bed Knife Rivet, Bed Knife Adjusting Screw	6 4	7 4		82 83	PD-
26 27 27 28 29 30	PD-316 PD-416 3290-46 PD-7 D-219	Bed Knife Rivet, Bed Knife Adjusting Screw Washer, Upper Spherical	6 4 4	7 4 4		82 83 84	PD-3 PD-3 3212
26 27 27 28 29 30 31	PD-316 PD-416 3290-46 PD-7 D-219 D-218	Bed Knife Rivet, Bed Knife Adjusting Screw Washer, Upper Spherical Washer, Lower Spherical	6 4 4 4	7 4 4 4		82 83 84 85	PD-5 PD-3 3212 329-
26 27 27 28 29 30	PD-316 PD-416 3290-46 PD-7 D-219 D-218 D-219	Bed Knife Rivet, Bed Knife Adjusting Screw Washer, Upper Spherical Washer, Lower Spherical Pivot, Bed Bar	6 4 4	7 4 4		82 83 84 85 86	PD-5 PD-3 3212 329- 4-86
26 27 27 28 29 30 31 32	PD-316 PD-416 3290-46 PD-7 D-219 D-218	Bed Knife Rivet, Bed Knife Adjusting Screw Washer, Upper Spherical Washer, Lower Spherical Pivot, Bed Bar Roller Bracket Set,	6 4 4 4 2	7 4 4 2		82 83 84 85 86 87	PD-5 3212 329- 4-86 3296
26 27 27 28 29 30 31 32	PD-316 PD-416 3290-46 PD-7 D-219 D-218 D-219 2-3969	Bed Knife Rivet, Bed Knife Adjusting Screw Washer, Upper Spherical Washer, Lower Spherical Pivot, Bed Bar Roller Bracket Set, Refs. 33 and 38	6 4 4 2 1	7 4 4 2 1		82 83 84 85 86 87 88	PD-5 PD-5 3212 329- 4-86 3296 3-53
26 27 27 28 29 30 31 32	PD-316 PD-416 3290-46 PD-7 D-219 D-218 D-219	Bed Knife Rivet, Bed Knife Adjusting Screw Washer, Upper Spherical Washer, Lower Spherical Pivot, Bed Bar Roller Bracket Set,	6 4 4 4 2	7 4 4 2		82 83 84 85 86 87	PD-5 3212 329- 4-86 3296

Ref.			No	Used
No.	Part No.	Description	18"	
34	PD-498	Roller Section	3	3
35	PD-399	Roller Shaft	1	
35	PD-499	Roller Shaft		1
36	3256-6	Washer	2	2
37	PD-9	Nut	2 1	2
38 39	3-3847 3230-6	Roller Bracket, Left Bolt	2	1 2
40	PD-302E	Motor Platform	1	"
40	PD-402D	Motor Platform		1
41	3-4327	Spacer Tube End	2	2
42	3296-4	Nut	2	2
43	PD-312	Tie Rod	1	
43	PD-412	Tie Rod		1
44	32146-6	Nut	1	1
45 46	2710-21 PD-369	Link, Connecting Chain, Drive	1 1	1 1
	PD-309 PD-327-1	Shim	2	1
48	PD-327-2		2	
48	PD-427	Shim		6
49	PDK-22	Countershaft Assembly	1	
49	PDK-122	Countershaft Assembly		1
50	PD-368	Countershaft & Sprocket	1	
50	PD-468	Countershaft & Sprocket		1
51	3257-5	Key	1	1
52	256-34	Bushing	2	2
53 53	PDK-23 PDK-123	Countershaft Housing	1	1
54	32113-18	Countershaft Housing Screw	4	4
55	PD-364	Pulley	1	1
56	3245-1	Set Screw	2	2
57	221-90	Engine, B & S #61102	1	1
58	271-17	V-Belt	1	1
59	3-4064	Shim	1	1
60	3-5780	Clutch Mounting Plate	1	1
61	3253-4	Lockwasher	2	2
62 63	3256-23 3230-1	Washer Bolt	8 2	8 2
64	3289-10	Screw	2	
65	3219-1	Nut	2	2 2
66	3290-222	Clip	1	1
68	3-5652	Decal	1	1
69	PD-419	Key, Square	1	1
70	2-3029	Clutch Assembly	1	1
71	PD-446A	Clutch Body Assembly	1	1
72	3257-1	Key	1	1
73	PD-350A PD-349	Idler Bushing	1 1	1 1
74 75	PD-349 PD-352	Sliding Flange Thrust Washer	1	1
76	255-5	Steel Ball	18	18
77	PD-351	Shift Collar	1	1
78	PD-354	Washer, Slip Ring	1	1
79	3250-4	Screw	2	2
80	2-3049	Slip Ring Kit	1	1
82	PD-502	Oil Cup	1	1
83	PD-353	Check Washer	1	1
84	32120-14	Snap Ring	1	1
85 0 <i>c</i>	329-4	Screw	1	1
86 87	4-8620 3296-1	Washer Nut	$\begin{array}{c c} 1 \\ 2 \end{array}$	$\begin{bmatrix} 1 \\ 2 \end{bmatrix}$
88	3-5360	Shift Fork Assembly	1	1
89	3253-3	Lockwasher	2	2
90	3-4028	Bracket, Shift Fork	1	1
		(Continued Nex	<u></u>	igsim

* Not Illustrated

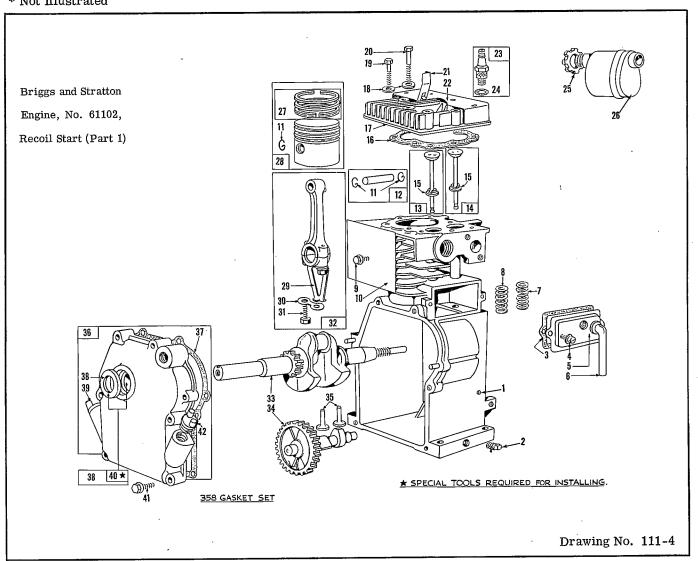
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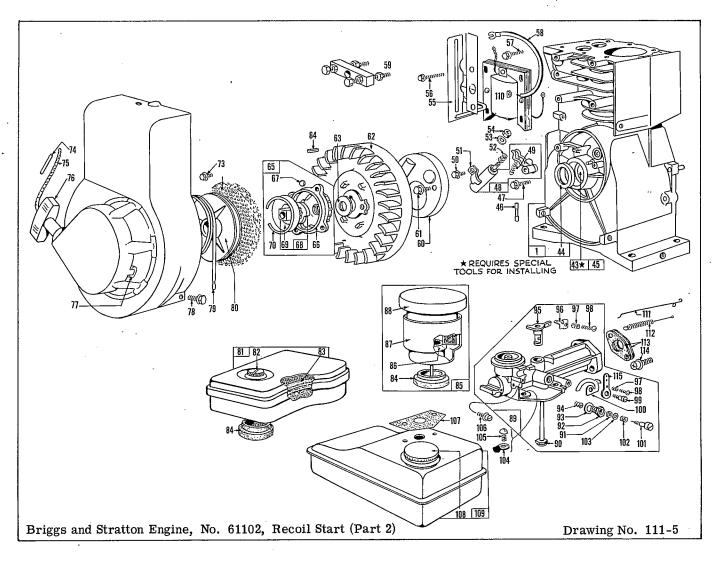
18" and 21" MOWER PARTS LIST - Continued

Ref. No.	Part No.	Description	No.	Used 21''
91	32120-35	Snap Ring	2	2
92	3-4031	Pivot Shaft	1	1
95	PD-17	Bracket, Handle Stop	2	2
96	3210-3	Screw	4	4
97	3-8370	Control Assy.		
		Clutch & Throttle	1	1
98	3272-11	Cotter Pin	2	2
99	3210-15	Screw	4	4
100	3256-2	Washer	4	4
101	3290-213		2	2
102	PD-19	Lever, Handle Stop	2	2
103	PD-503	Spacer	2	2
104	PD-31A	Spacer	2	2
105	3-5597	Lower Handle	1	
105	3-5598	Lower Handle		1
106	3-2654	Special Bolt	4	4
107	218-75	Clip	2	2
108	3-8340	Upper Handle W. A.	1	1
109	3-5707	Decal, Handle	1	1
110	3-5595	Cover Plate	1	1

Ref.	Part No.	Description	No. 18''	
111			_	
111	32149-2	Nut, Keps	4	4
112	3-5604	Handle Grip	2	2
113	32121-10	***	1	1
114	32140-32	Screws, Self Tap	2	2
115	32146-5	Nut	2 1	2
116	PD-35-1	Clip, Left		1
*	PD-35-2	Clip, Right	1	1
*	225-2	Spark Plug	1	1
117	32146-4	Nut	4	4
119	3-5593	Guard, Chain	1	1
120	3-3856	Grasscatcher Hook	2	2
121	329-3	Screw	2	2
122	32146-1	Nut	2	2
123	3-5601	Decal	1	1
124	3-5602	Nameplate	1	1
125	3290-222		1	1
126	PD-418	Adjusting Bar		1
127	3274-9	Screw		2
128	3245-9	Set Screw	1	1
129	3296-16	Nut		1

^{*} Not Illustrated





ENGINE PARTS LIST

Ref.	Part No.	Description	No. Used
1	295460	Cylinder Assy. Used on Model 61100 Series engines after Serial No. 5810030	1
	295469	Cylinder Assy. Used on Model 61100 Series engines before Serial No. 5810060	1
2	91249	Pipe Plug $\frac{1}{4}$ " std.	1
3	27549	Gasket, Valve Cover	1
††4	92870	Screw, Sems	2
5	294178	Breather, Valve Chamber	1 2 1 1
6	66638	Tube, Breather	1
7	260552	Spring, Intake Valve	1
8	26478	Spring, Exhaust Valve	1
9	93042	Screw, Cyl. Shield	1
10	220478	Shield, Cylinder	1
11	26026	Lock, Piston Pin	2
12	291925	Pin Assy., Std.	2 1 1
13	296676	Valve, Exhaust	1
14	296677	Valve, Intake (Used after Serial No. 5810030)	1

ttIncluded in Gasket Sets No's. 294244 and 293525 tIncluded in Gasket Set No. 294244

Ref.	Deat Me	Description	No.
No.	Part No.	Description	Used
15	93312	Note: No. 23386 Valve Intake used on engines before Serial No. 5810060 Retainer, Valve Spring Note: 23184 Retainer-	2
		Valve Spring	2
		No. 23187 Pin-Valve	
		Spring Retainer used	
		with valves with hole in	[
		stem	2
†16	27670	Gasket, Cyl. Head (Used after Serial No. 5810030)	1
		Note: No. 27548 Gasket	1
		used on engines before	
		Serial No. 5810060	
17	210475	Head, Cylinder (Used after	
	-	Serial No. 5810030)	1
		Note: No. 210209 Head is	
		used on engines before	
		Serial No. 5810060	
18	22963	Washer, Plain	8
19	91386	Screw, Cyl. Head 2" Lg.	5

PARTS LIST (Cont'd)

Ref. No.	Part No.	Description	No. Used
20	92674	Screw, Cyl. Head -2-3/8" Lg	3
21	220884	Switch, Stop	1
22	220581	Cover, Cyl. Head	1
23	29693	Spark Plug w/gasket	1
24	29806	Gasket, Spark Plug	1
25	220859	Locknut, Muffler	1
26	294441	Muffler, Exhaust	1
27	295657	Ring Set, Standard Piston	1
ļ		Used on Model 61100	
		Series after Serial No.	
		5810030, consists of No.	
		210796 Ring, Piston,	
		Compression, Top, Std.	1
1		No. 210797 Ring, Piston	
		Compression, Ctr., Std.	1
		No. 295661 Ring, Oil	_
		(w/expander) Std.	1
		Note: No. 295649 Ring	-
		Set-Standard Piston Used	
		on Model 61100 Series	
1		before Serial No.) 1
j		5810060, consists of:	
İ	ĺ	No. 210788 Ring, Piston,	
	<i>'</i>	Compression, Top, Std.	1
		No. 210789 Ring, Piston	
		Compression, Ctr., Std.	1
į		No. 295653 Ring, Oil	
		(w/expander) Std.	1
	295658	Ring Set010" O.S. Piston	1
		Used on Model 61100	
		Series after Serial No.	
		5810030, Consists of:	
		No. 210799 Ring, Piston	
		Compression, Top, .010"	}
		O.S.	1
		No. 210798 Ring, Piston	
		Compression, Ctr.,	
Ì		.010" O.S.	1
		No. 295662 Ring, Oil	
	,	(w/expander) .010" O.S.	1
	'	Note: No. 295650 Ring Set	<u> </u>
ļ		.010" O.S. Piston Used	
		on Model 61100 Series	
ļ		before Serial No.	
		5810060, consists of:	
		No. 210790 Ring, Piston	
		Compression, Top, .010"	
İ		O.S.	1
		No. 210791 Ring, Piston	
		Compression, Ctr.,	
		.010" O.S.	1
		No. 295654 Ring, Oil	
		(w/expander).010" O.S.	1
	295659	Ring Set 020" O.S. Piston	1
		Used on Model 61100	
		Series after Serial No.	
i		5810030, consists of:	
- 1		No. 210801 Ring, Piston,	
		, , , , , , , , , , , , , , , , , , , ,	
		Compression, Top,	
		Compression, Top, .020" O.S.	1
		Compression, Top, .020" O.S. No. 210800 Ring, Piston,	1
		Compression, Top, .020" O.S. No. 210800 Ring, Piston, Compression, Ctr.,	
_		Compression, Top, .020" O.S. No. 210800 Ring, Piston,	1

Ref.	Part No.	Description	No. Used
110.	-	(w/expander) .020" O.S. Note: No. 295651 Ring Set020" O.S. Used on Model 61100 Series be- fore Serial No. 5810060,	1
		consists of: No. 210792 Ring, Piston Compression, Top,.020" O.S. No. 210793 Ring, Piston,	1
		Compression, Ctr., .020" O.S. No. 295655 Ring,Oil	1
	295660	w/expander) . 020" O. S. Ring Set 030" O. S. Piston Used on Model 61100 Serie	1 1 S
		after Serial No. 5810030, consists of: No. 210803 Ring, Piston,	
		Compr'n Top, .030" O.S. No. 210802 Ring, Piston Compression, Ctr.,	1
		.030" O.S. No. 295664 Ring, Oil (w/expander) .030" O.S.	1
		Note: No. 295652 Ring Set030" O.S. Used on Model 61100	1
		Series before Serial No. 5810060, consists of:	
		No. 210794 Ring, Piston, Compression, Top, .030" O.S.	1
		No. 210795 Ring, Piston, Compression, Ctr., .030" O.S.	1
28	295455	No. 295656 Ring, Oil (w/expander) .030" O.S. Piston Assy., .010" O.S.	1 1
		No. 295455 Piston Assy. Std. (for 2-3/8" Bore) Used on Model 61100 Series after Serial No.	1
	295479	5810030 Piston Assy. Std. (for 2-5/16" Bore) Used on Model 61100	1
	295456	Series before Serial No. 5810060 Piston Assy.,010" O.S. (for 2-3/8" Bore)	1 1
		Used on Model 61100 Series after Serial No. 5810030	
	295480	Piston Assy 010" O.S. (for 2-5/16" Bore) Used on Model 61100	1
	295457	Series before Serial No. 5810060 Piston Assy 020" O.S.	1
		(for 2-3/8" Bore) Used on Model 61100 Series after Serial No. 5810030	

PARTS LIST (Cont'd)

Ref. No.	Part No.	Description	No. Used
NO.			Useo
	295481	Piston Assy., .020" O.S.	
		(for 2-5/16" Bore)	1
		Used on Model 61100	
1		Series before Serial No.	
		5810060	1
	295458	Piston Assy 030" O.S.	
- 1		(for 2-3/8" Bore)	1
		Used on Model 61100	
		Series after Serial No.	
1		5810030	
	295482	Piston Assy., .030" O.S.	
	400101	(for 2-5/16" Bore)	
- 1		Used on Model 61100	
ĺ		Series before Serial No.	
J		5810060	
20	990450		1
29	220459	Dipper, Connecting Rod	1
30	220460	Lock Conn. Rod Screw	1
31	92296	Screw, Conn. Rod	2
32	294300	Connecting Rod, Assy.	
		(including Ref. No. 's	
0.0	0.00000	29/30 & 31)	1
33	260228	Crankshaft	1
34	210453	Gear, Cam	1
35	230173	Tappet, Valve	2
36	294305	Cover, Assy Crankcase	1
t† 37	27586	Gasket, Crankcase .015"	
-		Thick, Std.	1
††37	27617	Gasket, Crankcase . 005" Thk.	1
tt37	27618	Gasket, Crankcase . 009" Thk	1
38	89660	Seal, Oil w/Ref. No. 40	1
39	66768	Plug-Oil Filler	1
★ 40	293708	Bushing, Crankcase Cover	1
41	93032	Screw, Crankcase Cover,	_
	55552	Sems	6
42	66768	Plug, Oil Filler	1
43	293708	Bushing, Cyl.	1
44	89960	Seal, Oil	1
45	89960	Seal, Oil w/Ref. 43	1
46	65704		1
47	93117	Plunger, Breaker Point	1
48	294628	Screw, Breaker Arm Sems	1
40	294020	Breaker Points and Condenser	-
40	00010	Set w/Ref. Nos. 49	1
49	26018	Spring, Breaker Arm	1
50	93042	Screw, Sem	1
51	220477	Clamp, Condenser	1
52	260374	Spring, Connector (Con-	
	00010	denser Post)	1
53	92813	Shakeproof Lockwasher	1
54	92987	Nut, Cond. Terminal	1
55	294298	Blade, Governor	1
56	92984	Screw, Sems	3
57	93117	Screw, Sems	1
58	292149	Cable, Ignition	1
59	19069	Puller, Flywheel (Optional	
		Accessory)	1
60	220366	Cover, Condenser	1
61	93014	Screw, Sem, Dust Cover	$\hat{2}$
62	295936	Flywheel Assy.	1
63	220865	Washer, Spring	1
64	61760	Key, Flywheel	1
65	296468	Clutch Assy., Rewind Starter	1
Un i			ı
66	210400	Housing, Starter Clutch	1

^{††} Included in Gasket Set No. 294244 for 293525

D c	· · · · · · · · · · · · · · · · · · ·		T
Ref.	Part No.	Description	No. Used
68	296597	Ratchet, Rewind Starter	1
69	221301	Washer, Clutch Retainer	1
		Used with Square Shank	
		Ratchet Note: No. 220575	
	1	Washer-Clutch Retainer	
		Used with 7 point shank	
		ratchet	
70	26032	Spring, Clutch Retainer	1
71	93042	Screw, Sem	4
72	220648	Screen, Starter Pulley	1
73	294260	Housing, Blower (Rewind Str.)	
74	230228	Pin, Starter Grip	1
76	63384	Rope, Starter (47-1/8" Long)	1
77	66728	Grip, Starter Rope	1
78	66528	Bumper, Starter Pulley	2
79	93158	Screw, Sem-Blower Hsg.	3 1
80	294303 294088	Spring, Rewind Starter	1
■81	294066	Pulley, Rewind Starter	1
■82	93322	Air Cleaner Assembly	1
■83	27987	Screw, Air Cleaner	1
■††84	27660	Element, Air Cleaner Gasket, Air Cleaner	1
85	294870	Air Cleaner Assy. w/Mtg.	1
00	204010	Stud	1
86	27795	Gasket, Air Cleaner	1
87	293991	Bowl, Air Cleaner	1
88	294861	Cover and Filter w/Stud	1
89	295281	Carburetor Assy (Manual	•
		Choke)	1
90	296476	Pipe, Fuel (Used to replace	_
		Plastic pipes)	1
90	293700	Pipe, Fuel (Used to replace	
		Brass pipes)	1
91	65978	Packing, Needle Valve	1
92	23431	Nut, Needle Valve	1
93	65787	Gasket, Needle Valve	1
94	23432	Seat, Needle Valve	1
95	210721	Throttle, Carburetor	1
96	220105	Connector, Governor	
	*	Link	1
97	260575	Spring, Speed & Throttle Adj.	2
98	92634	Screw, 5-40 x 5/8" R.H. Screw, Carb. Cam & Lever	2
99	230030		1
100	220107	Cam, Speed Adjuster	1
101 102	23433 26336	Valve, Needle	1
102	20330 22235	Spring, Needle Valve	1
103	92290	Washer, Needle Valve	1
104	93124	Lockwasher #10 x 1/16" x 3/64"	2 2
106	93263	Screw, Fuel Tank Mtg. Screw, 10-32 x 3/8" Fill. Hd.	2 1
11107	27404	Gasket, Fuel Tank Mtg.	1
108	69221	Cap, Fuel Tank Mig.	1
109	291834	Fuel Tank Assembly	1
110	291617	Armature, Magneto	1
111	260155	Link, Governor	1
112	260041	Spring, Governor	1
††113	27355	Gasket, Intake Elbow	1
114	93329	Screw, Sem-Carb. Mtg.	4
115	220949	Lever, Speed Adj.	1
*	294244	Gasket Set (used on engines	-
	į	after Serial No. 5810030	1
*	293525	Gasket Set (used on engines	
		before Serial No. 5810060	1

[|] before Serial No. 5810060 | 1 | ★ Special tools required for installing

 $[\]dagger$ Included in Gasket Set No. 293525

^{*}Not Illustrated

Optional equipment

MOW

Toro power mowers and Power Handle implements are designed and built to give years of precision performance to make them "the best you can buy." And there's over 40 years of manufacturing experience to back them up.

One of Toro's most important objectives - and one which has

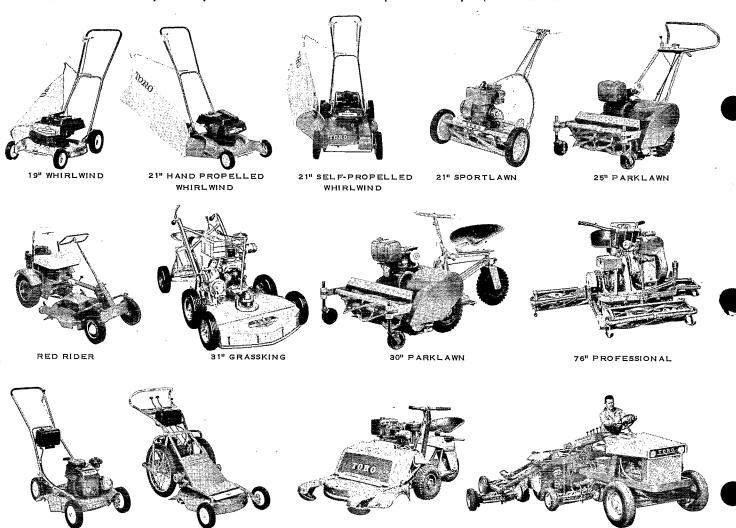
25" HEVI-DUTY

WHIRLWIND

21" HEVI-DUTY

WHIRLWIND

helped make Toro the world's largest manufacturer of power mowers — is to provide the customer with complete local service and parts. This Toro has done through an extensive chain of service dealers, factory-trained to give you the most careful, competent care for your Toro work-saver.



Reel Mower or Rotary Mower.... Self Propelled or Riding Mower.... Whatever your preference in Power Mowers, Toro makes a model to fit your needs. Choose from Toro's complete line of fine mowing equipment.

32" SELF-PROPELLED

WHIRLWIND

Toro has a mower that's just right for you. And Toro Mowers are the best you can buy!

TORO MANUFACTURING CORPORATION - Minneapolis 20, Minnesota, U.S.A.

7 UNIT HYDRAULIC PARKMASTER