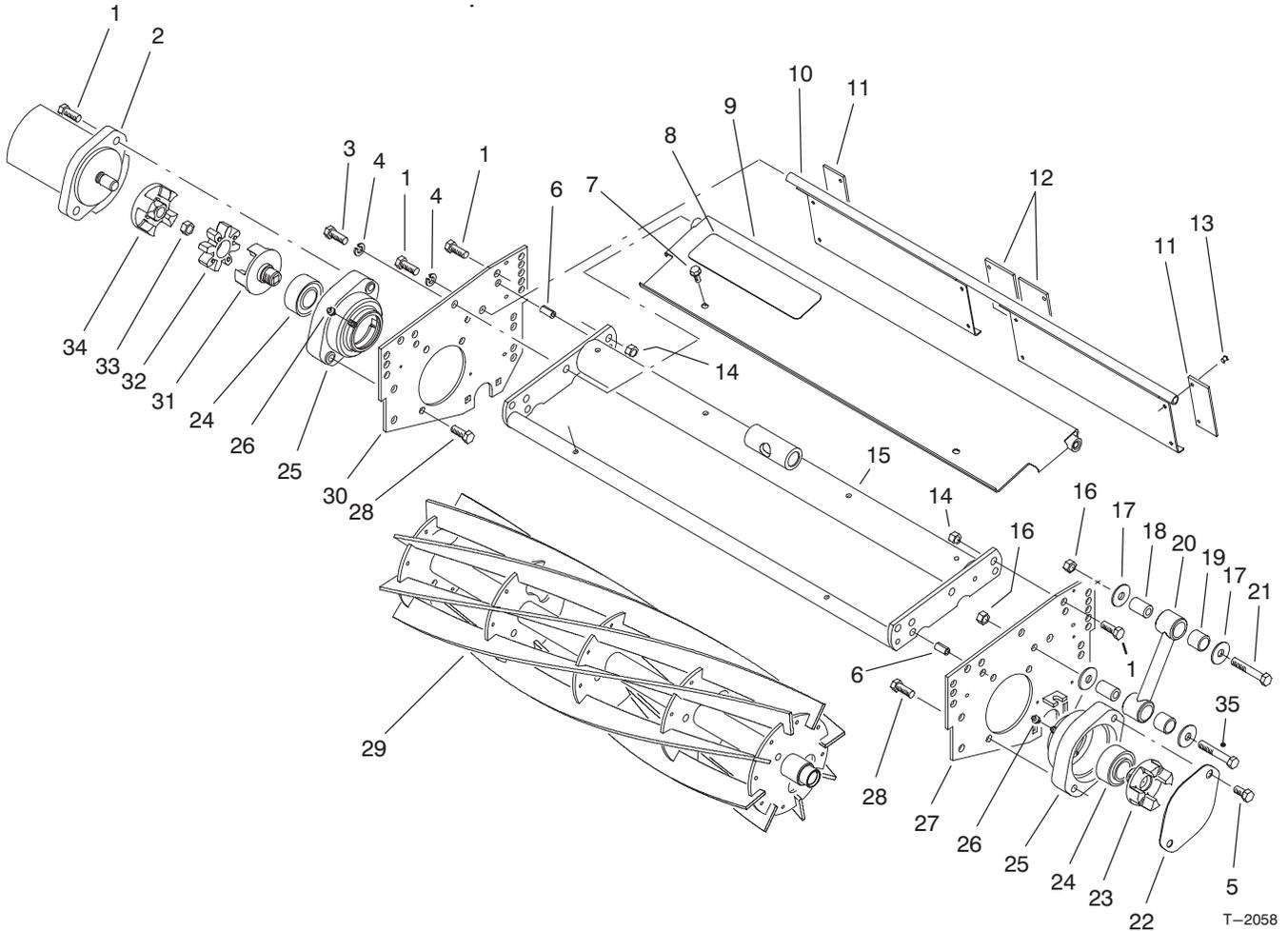




MODEL NO. 03461-50001 & UP
MODEL NO. 03462-50001 & UP

PARTS CATALOG

5 BLADE & 8 BLADE CUTTING UNITS
(For Reelmaster® 2300D)



T-2058

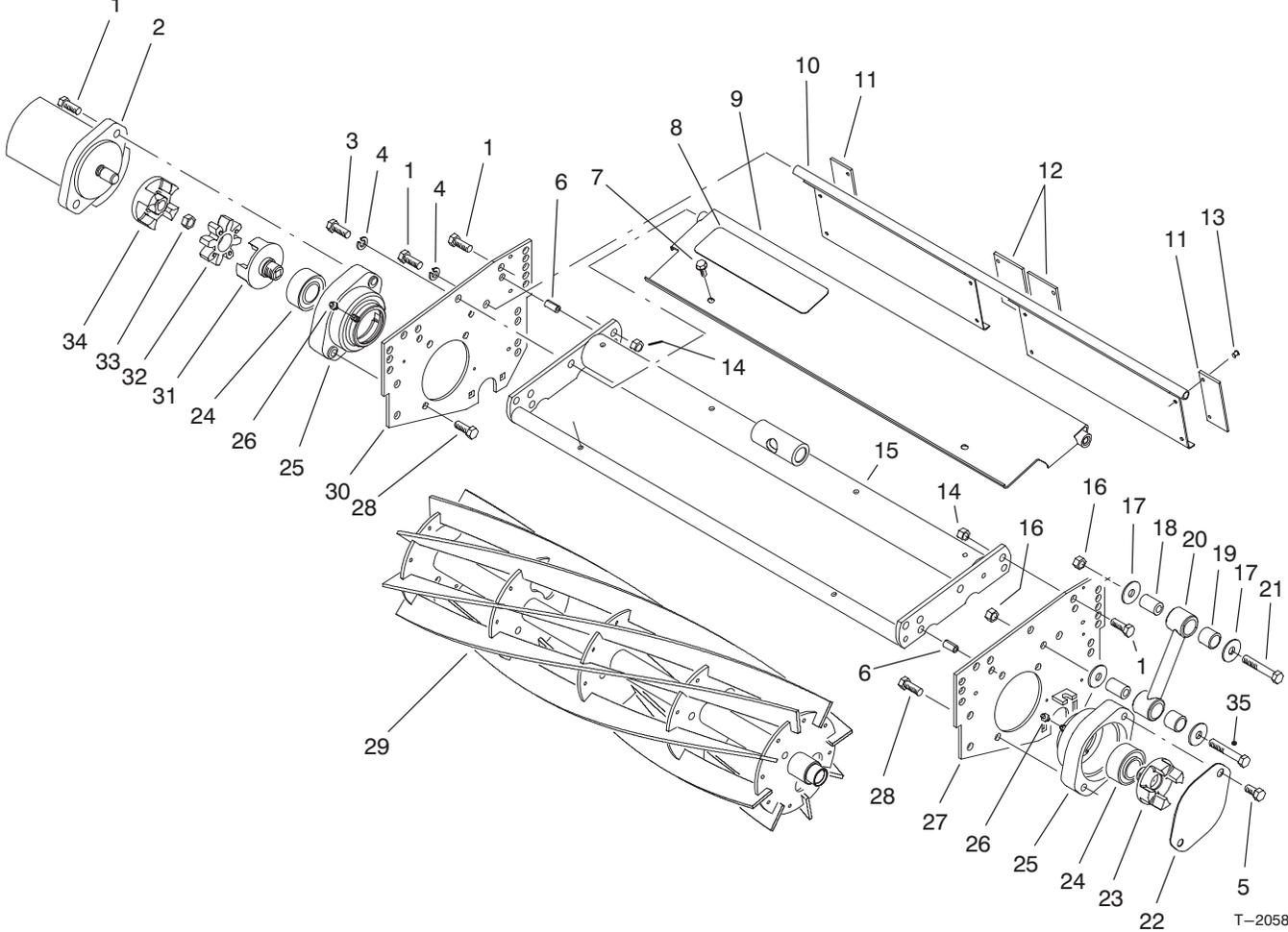
REEL ASSEMBLY

Ref. No.	Part No.	Description	No. Used
1	323-6	Screw - Cap Hex. Hd.	10
†2	93-6972	Hydraulic Motor Assembly (Front Cutting Units)	1
*†	93-6975	Hydraulic Motor Assembly (Rear Cutting Unit)	1
3	323-7	Screw - Cap Hex. Hd.	2
4	3253-5	Washer - Lock	4
5	323-2	Screw - Cap Hex. Hd.	2
6	32121-36	Pin - Roll	4
7	32144-10	Screw - Hex. Washer Hd.	2
8	93-8064	Decal - Shield	1
9	94-3621	Front Grass Guard Assembly (Incl. Ref. #8)	1
10	93-8849	Rear Grass Guard Assembly (Incl. Ref. #11-13)	1
11	61-3280	Cover - Rubber Side	2
12	61-3290	Cover - Rubber Center	2

Ref. No.	Part No.	Description	No. Used
13	3295-48	Rivet	12
14	3296-39	Nut - Lock	6
15	93-6957	Frame - Cutting Unit	1
16	32128-36	Nut - Lock	8
17	93-8806	Washer	16
18	93-6981	Spacer	8
19	93-3002	Bushing	8
20	93-6980	Link	4
21	323-11	Screw - Cap Hex. Hd.	4
22	93-6960	Cover - Bearing	1
23	93-8826	Coupling - Male LH	1
24	88-7880	Bearing - Ball	2
25	93-8821	Housing - Bearing	2
26	302-18	Fitting - Grease	2
27	93-8830	Plate - Side LH	1
28	323-4	Screw - Cap Hex. Hd.	4

*Not Illustrated

†Supplied with Traction Unit



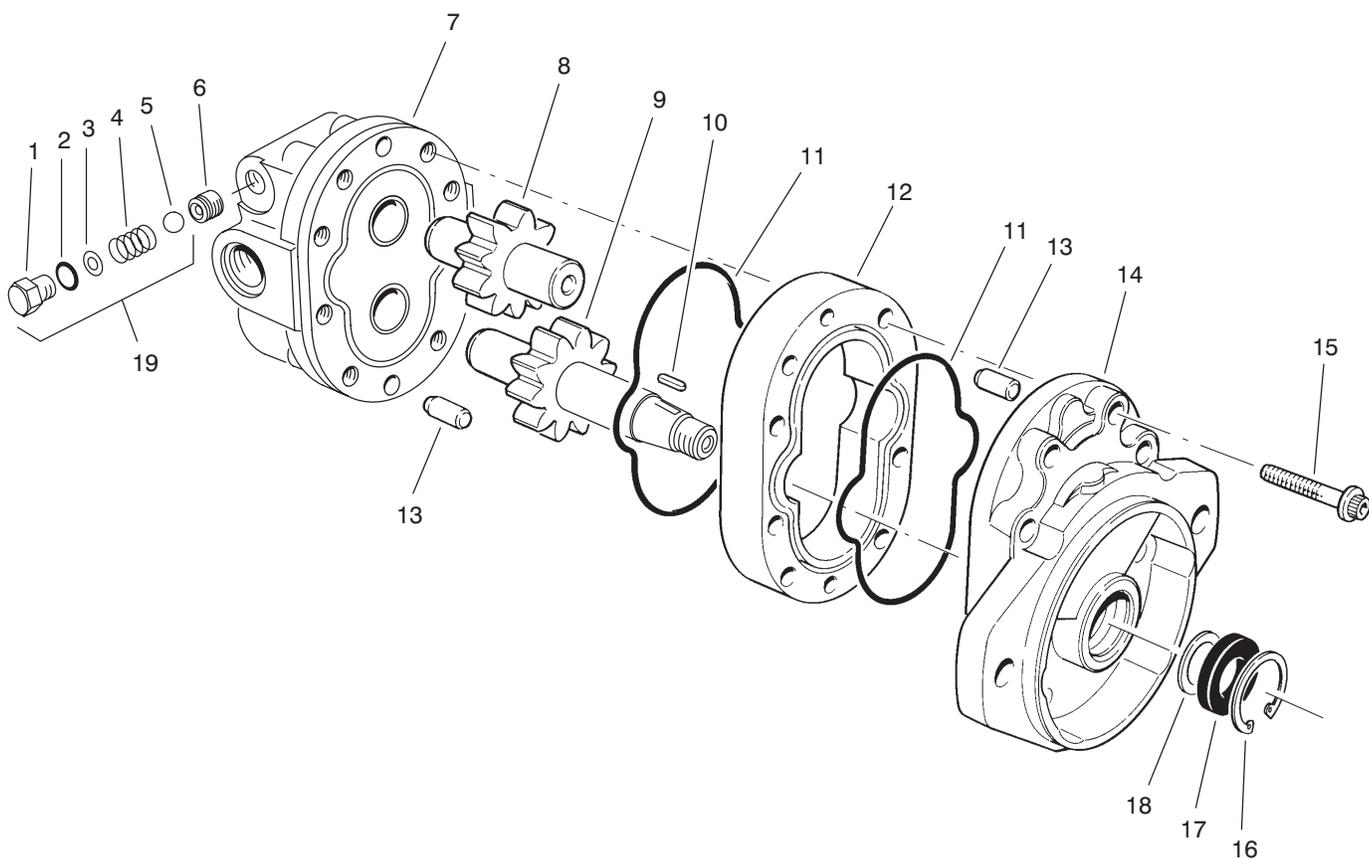
T-2058

REEL ASSEMBLY (Continued)

Ref. No.	Part No.	Description	No. Used
29	94-3630	Reel - 8 Blade	1
*	94-3631	Reel - 5 Blade	1
30	93-8828	Plate - Side RH	1
31	93-8825	Coupling - Male RH	1

Ref. No.	Part No.	Description	No. Used
32	93-8827	Spider - Coupling	1
33	32128-48	Nut - Lock	1
†34	93-8823	Coupling - Female	1
†35	323-10	Screw - Cap Hex. Hd.	4

†Supplied with Traction Unit



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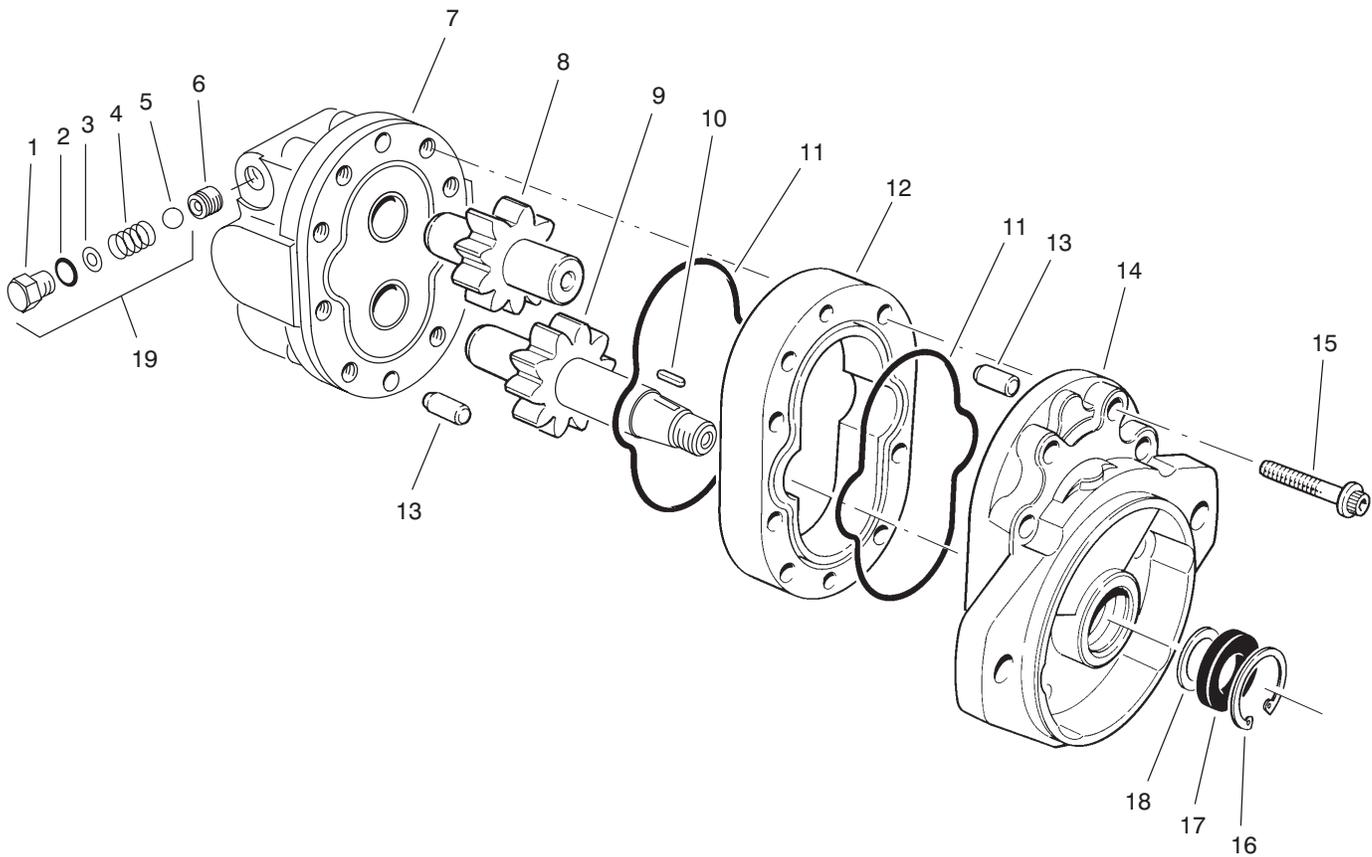
REEL MOTOR ASSEMBLY NO. 93-6972

Ref. No.	Part No.	Description	No. Used
† 1		Plug	2
†2		Seal - O-Ring	2
†3		Shim	A/R
†4		Spring	2
†5		Ball	2
†6		Seal - Relief Valve	2
7	94-3604	Backplate/Relief Assembly (Incl. Ref. #1-6)	1
8	94-3601	Gear - Idler	1
9	94-3602	Gear - Drive	1
10	94-3606	Key	1
11	59-8420	Seal - O-Ring	2

Ref. No.	Part No.	Description	No. Used
12	94-3603	Body	1
13	42-2010	Pin - Alignment	2
14	66-5730	Front Plate Assembly	1
15	94-3600	Screw - Hex. Socket Hd.	8
16	59-8320	Ring - Retaining	1
17	66-5710	Seal - Oil	1
18	60-5890	Washer - Backup	1
19	92-9260	Relief Valve Assembly (Incl. Ref. #1-5)	1
*	93-1413	Seal Repair Kit (Incl. Ref. #11, 16, 17 & 2)	1

*Not Illustrated

†Not Serviced Separately



T-2185

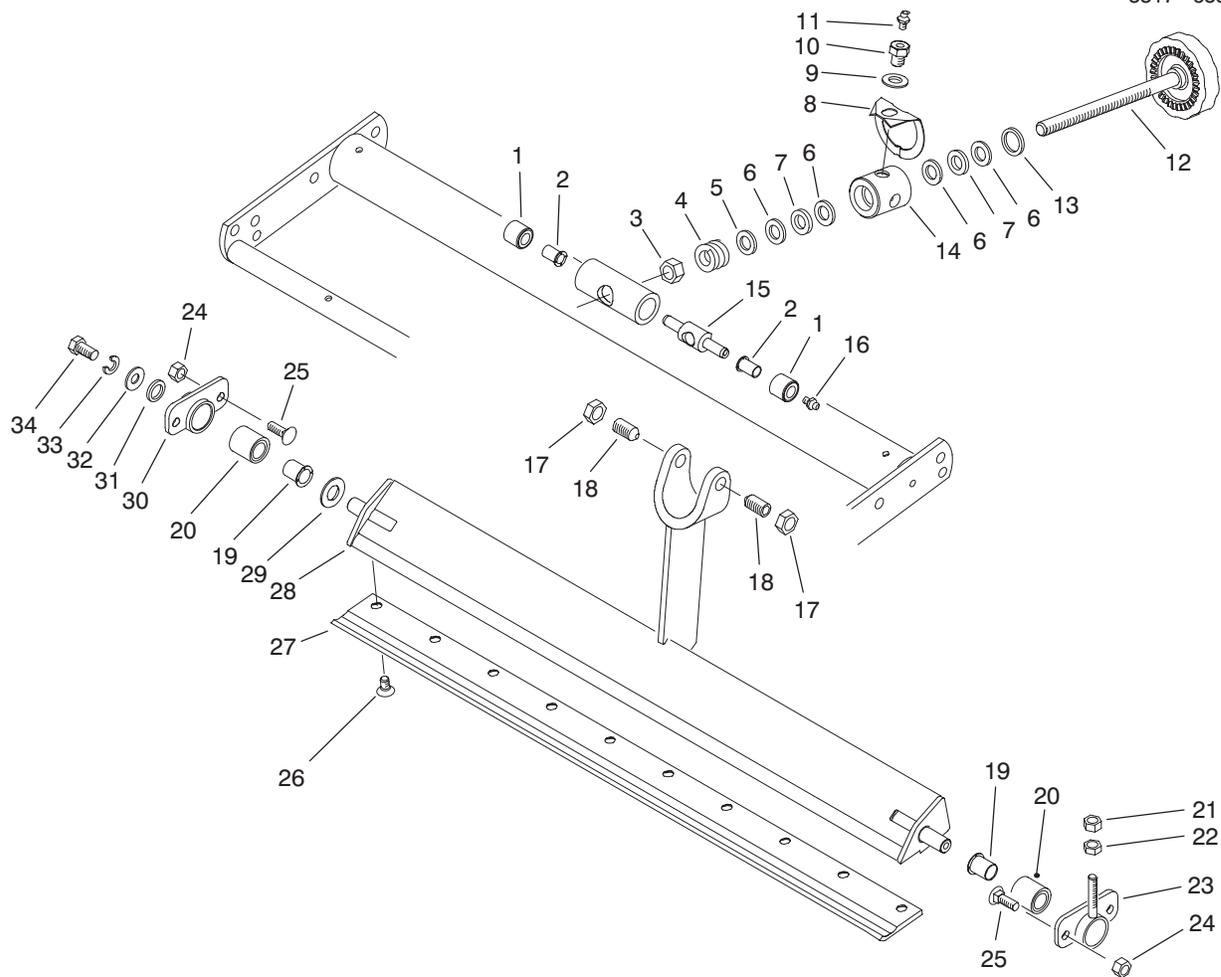
REEL MOTOR ASSEMBLY NO. 93-6975

Ref. No.	Part No.	Description	No. Used
†1		Plug	2
†2		Seal - O-Ring	2
†3		Shim	A/R
†4		Spring	2
†5		Ball	2
†6		Seal - Relief Valve	2
7	94-3605	Backplate/Relief Assembly (Incl. Ref. #1-6)	1
8	94-3601	Gear - Idler	1
9	94-3602	Gear - Drive	1
10	94-3606	Key	1
11	59-8420	Seal - O-Ring	2

Ref. No.	Part No.	Description	No. Used
12	94-3603	Body	1
13	42-2010	Pin - Alignment	2
14	66-5730	Front Plate Assembly	1
15	94-3600	Screw - Hex. Socket Hd.	8
16	59-8320	Ring - Retaining	1
17	66-5710	Seal - Oil	1
18	60-5890	Washer - Backup	1
19	92-9260	Relief Valve Assembly (Incl. Ref. #1-5)	1
*	93-1413	Seal Repair Kit (Incl. Ref. #11, 16, 17 & 2)	1

*Not Illustrated

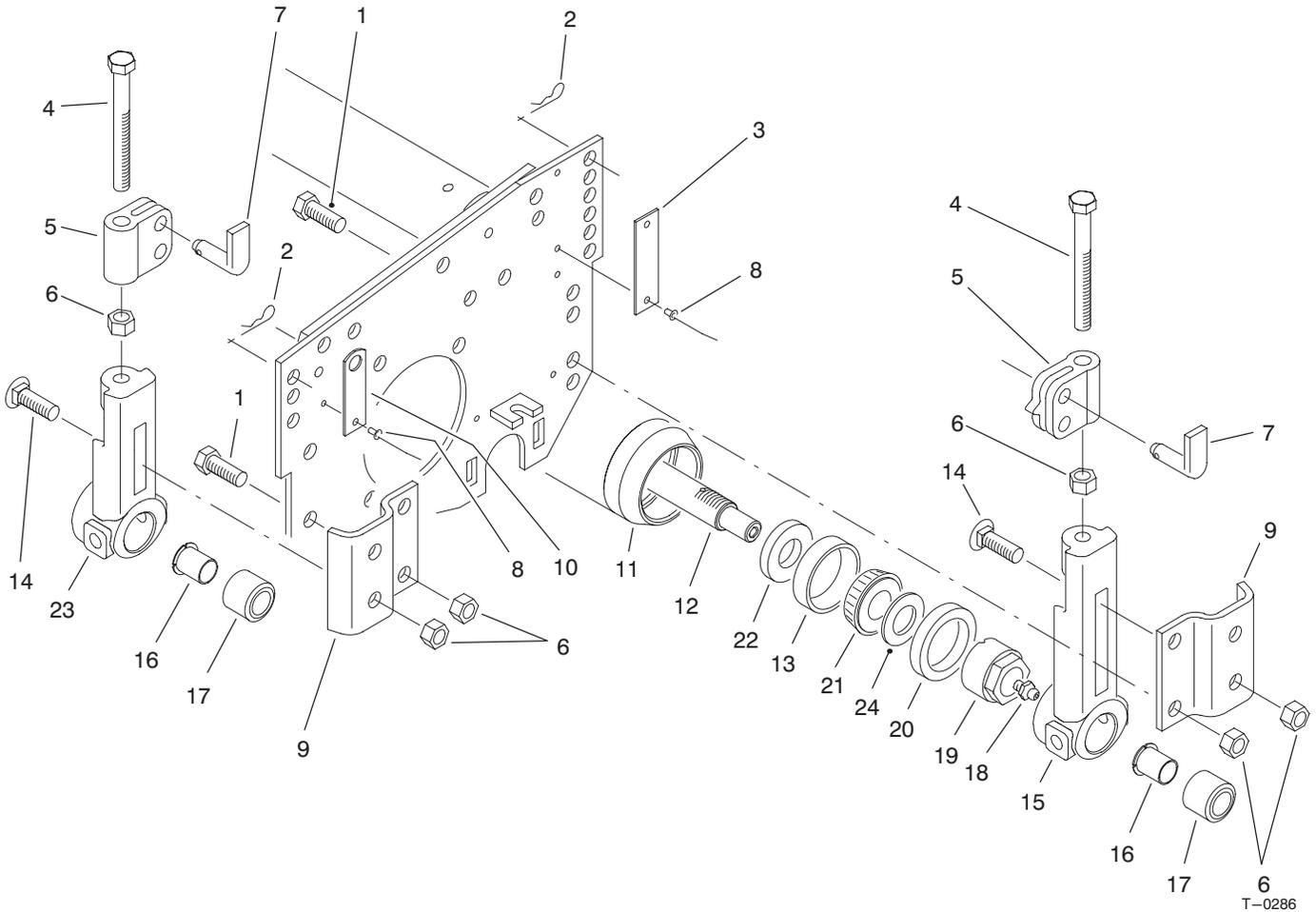
†Not Serviced Separately



T-2059

BEDBAR & BEDKNIFE ASSEMBLY

Ref. No.	Part No.	Description	No. Used	Ref. No.	Part No.	Description	No. Used
1	62-5510	Rubber Bushing Assembly	2	18	57-5190	Screw - Adjustment	2
2	52-2890	Bushing - Flanged (Nylon)	2	19	56-9520	Bushing - Flanged	2
3	3296-62	Nut - Lock	1	20	56-9510	Bushing Assy.	2
4	57-5270	Spring - Compression	1	21	3296-4	Nut - Lock	1
5	29-8870	Washer	1	22	3219-2	Nut - Lock	1
6	257-5	Washer - Thrust	4	23	93-6855	Housing - Bedbar Adj.	1
7	257-6	Bearing - Thrust	2	24	3296-29	Nut - Lock	4
8	52-3000	Arm - Spring	1	25	3230-20	Screw - Carriage	4
9	3256-25	Washer - Flat	1	26	57-4910	Screw - Special	10
10	52-2990	Screw - Spring Retainer	1	27	62-5180	Bedknife - 7 In. Reel	1
11	302-5	Fitting - Grease	1	28	61-1210	Bedbar	1
12	61-1070	Handle - Assembly	1	29	61-1950	Washer - Bedbar	1
13	253-84	Seal	1	30	61-1010	Bedbar Housing	1
14	52-2980	Pivot - Single Point Adjust	1	31	62-7120	Spacer	1
15	57-5260	Pin - S.P.A.	1	32	3256-56	Washer - Flat	1
16	302-18	Fitting - Grease	1	33	3253-4	Washer - Lock	1
17	3218-18	Nut - Jam	2	34	322-3	Screw - Cap Hex. Hd.	1

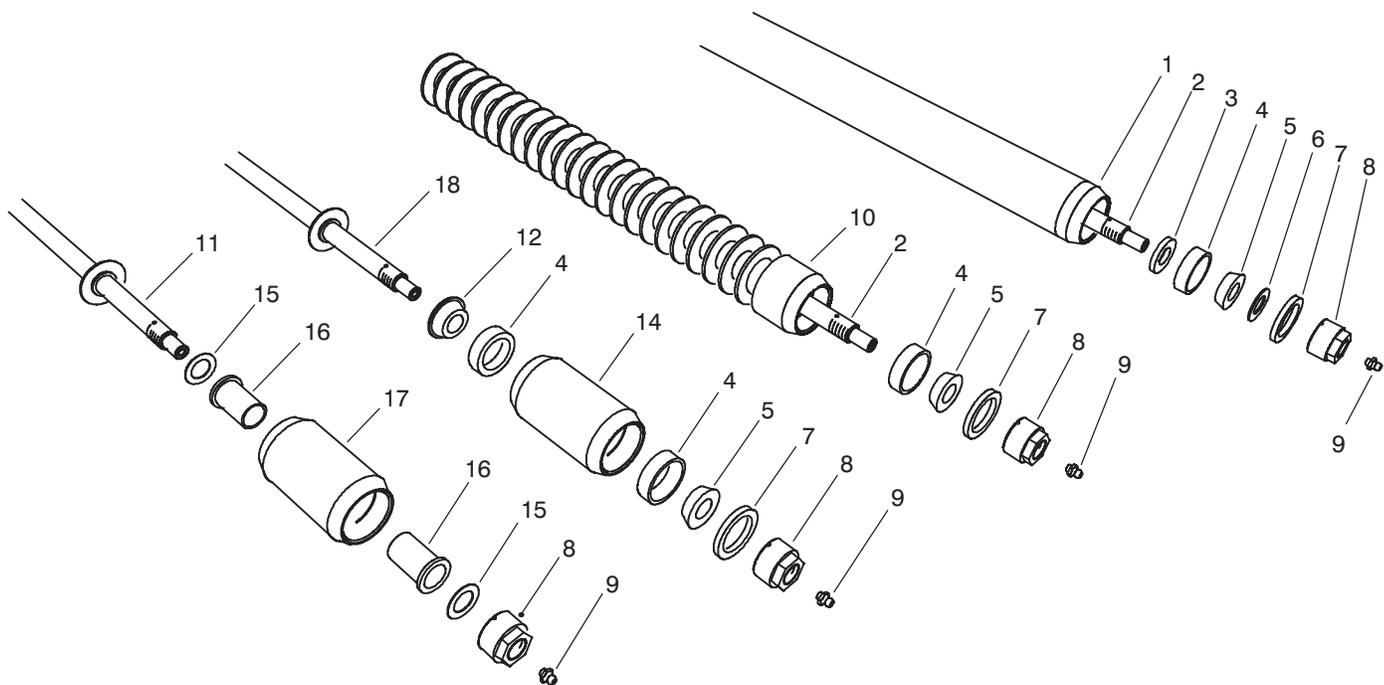


ROLLER INSTALLATION ASSEMBLY

Ref. No.	Part No.	Description	No. Used
1	323-6	Screw - Cap Hex Hd.	8
2	3290-467	Cotter - Hairpin	4
3	61-3800	Plate - HOC Rear (Floating Suspension)	2
*	61-3810	Plate - HOC Rear (Fixed Suspension)	2
4	61-0790	Screw - Cap Hex Hd.	4
5	61-0420	Support - HOC	4
6	3296-39	Nut - Lock	16
7	71-3690	Pin - HOC	4
8	3290-55	Rivet - Pop	6
9	61-0910	Bracket - Angle	4
10	61-3790	Plate - HOC Front	2
11	61-0380	Cap - Roller	2
12	61-0400	Shaft - Roller	1
13	254-79	Cup - Bearing	2

Ref. No.	Part No.	Description	No. Used
14	3231-2	Bolt - Carriage	4
15	61-0430	Bracket - Rear	2
16	56-9520	Bushing - Flanged	2
17	56-9510	Bushing	4
18	302-5	Fitting - Grease	2
19	71-3590	Nut - Adjustment	2
20	253-153	Seal - Outer	2
21	254-78	Cone - Bearing	2
22	253-152	Seal - Inner	2
23	61-0440	Bracket - Front	2
24	62-7660	Washer - Shim (not used on all full roller assemblies)	2
*	61-0410	Full Roller Assembly (Incl. Ref. #11-13, 18-22 & 24)	1

*Not Illustrated



T-0287

CUTTING UNIT ROLLER OPTIONS

Ref. No.	Part No.	Description	No. Used
1	61-0380	Cap - Full Roller	2
2	61-0400	Shaft - Full/Wiehle Roller	2
3	253-152	Seal - Inner	2
4	254-79	Cup - Bearing (Outer)	8
5	254-78	Cone - Bearing (Outer)	6
6	62-7660	Washer - Shim (not used on all full roller assemblies)	2
7	253-153	Seal - Outer	6
8	71-3590	Nut - Adjustment	8
9	302-5	Fitting - Grease	8
10	92-1846	Wiehle Roller Assembly	1
11	62-4990	Shaft - Anti-Scalp Roller	1
12	252-112	Cone - Bearing (Inner)	2
14	76-2400	Roller - Sectional	2
15	3-6498	Washer - Thrust	4
16	256-117	Bushing - Flanged	4
17	63-5060	Roller - Anti-Scalp	2

Ref. No.	Part No.	Description	No. Used
18	76-2380	Shaft - Sectional Roller	1
*	61-0410	Full Roller Assembly (Incl. Ref. #1 - 9)	1
*	92-1846	Wiehle Roller Assembly (Incl. Ref. #2, 4-5 & 7-10)	1
*	62-4970	Sectional Roller Assembly (Incl. Ref. #4-5, 7-9, 12, 14 & 18)	1
*	63-5090	Anti-Scalp Roller Assembly (Incl. Ref. #8-9, 11 & 15-17)	1
*	03440	Full Roller Kit (Incl. 3 No. 61-0410)	1
*	03450	Wiehle Roller Kit (Incl. 3 No. 92-1846)	1
*	03445	Sectional Roller Kit (Incl. 3 No. 62-4970)	1
*	03447	Anti-Scalp Roller Kit (Incl. 3 No. 63-5090)	1

*Not Illustrated

