FORM NO. 3317–653 Rev. B

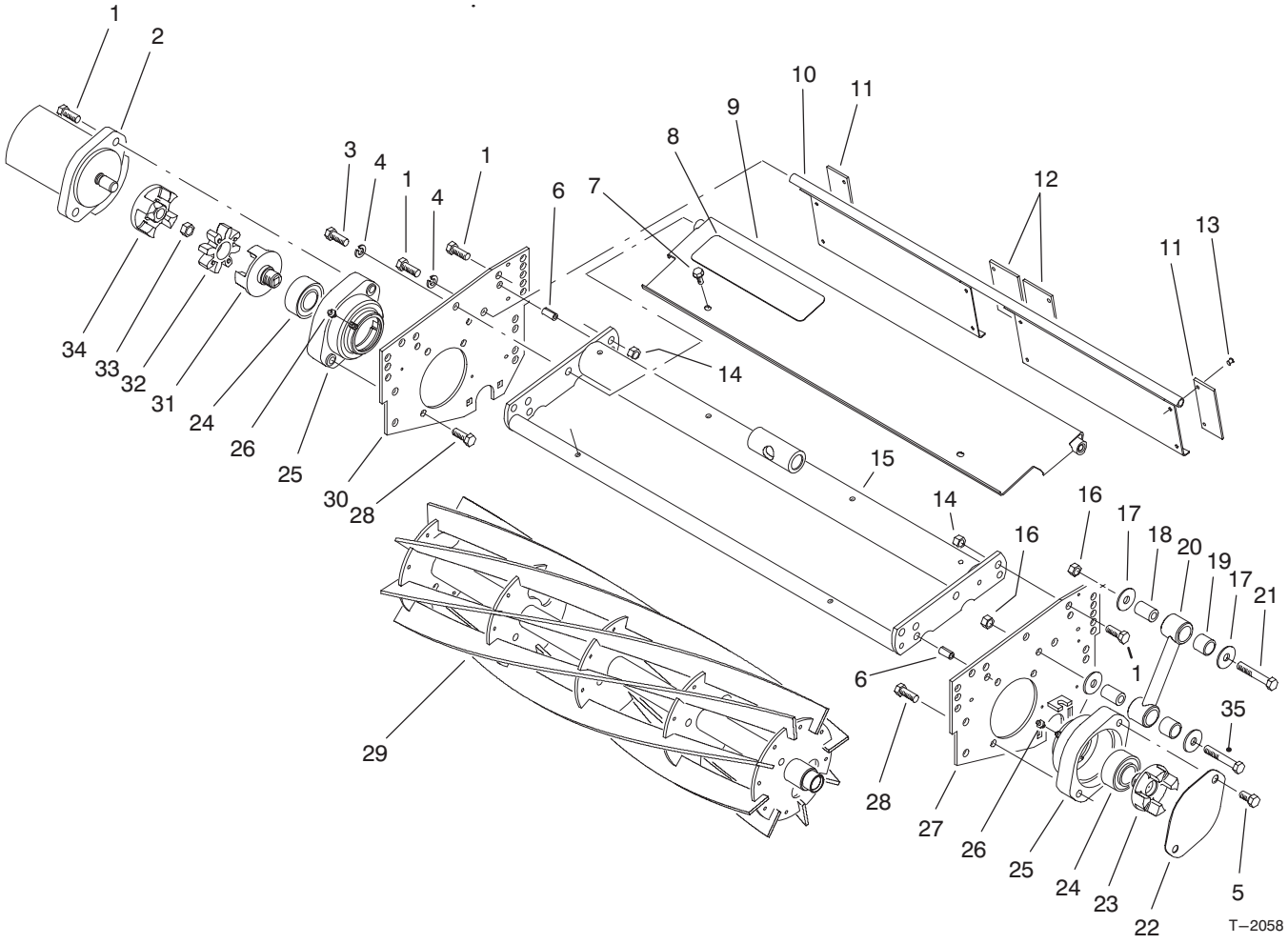
TORO®

MODEL NO. 03461–50001 & UP
MODEL NO. 03462–50001 & UP

PARTS CATALOG

5 BLADE & 8 BLADE CUTTING UNITS

(For Reelmaster® 2300D)



REEL ASSEMBLY

Ref. No.	Part No.	Description	No. Used
1	323–6	Screw – Cap Hex. Hd.	10
†2	93–6972	Hydraulic Motor Assembly (Front Cutting Units)	1
*†	93–6975	Hydraulic Motor Assembly (Rear Cutting Unit)	1
3	323–7	Screw – Cap Hex. Hd.	2
4	3253–5	Washer – Lock	4
5	323–2	Screw – Cap Hex. Hd.	2
6	32121–36	Pin – Roll	4
7	32144–10	Screw – Hex. Washer Hd.	2
8	93–8064	Decal – Shield	1
9	94–3621	Front Grass Guard Assembly (Incl. Ref. #8)	1
10	93–8849	Rear Grass Guard Assembly (Incl. Ref. #11–13)	1
11	61–3280	Cover – Rubber Side	2
12	61–3290	Cover – Rubber Center	2

Ref. No.	Part No.	Description	No. Used
13	3295–48	Rivet	12
14	3296–39	Nut – Lock	6
15	93–6957	Frame – Cutting Unit	1
16	32128–36	Nut – Lock	8
17	93–8806	Washer	16
18	93–6981	Spacer	8
19	93–3002	Bushing	8
20	93–6980	Link	4
21	323–11	Screw – Cap Hex. Hd.	4
22	93–6960	Cover – Bearing	1
23	93–8826	Coupling – Male LH	1
24	88–7880	Bearing – Ball	2
25	93–8821	Housing – Bearing	2
26	302–18	Fitting – Grease	2
27	93–8830	Plate – Side LH	1
28	323–4	Screw – Cap Hex. Hd.	4

*Not Illustrated
†Supplied with Traction Unit

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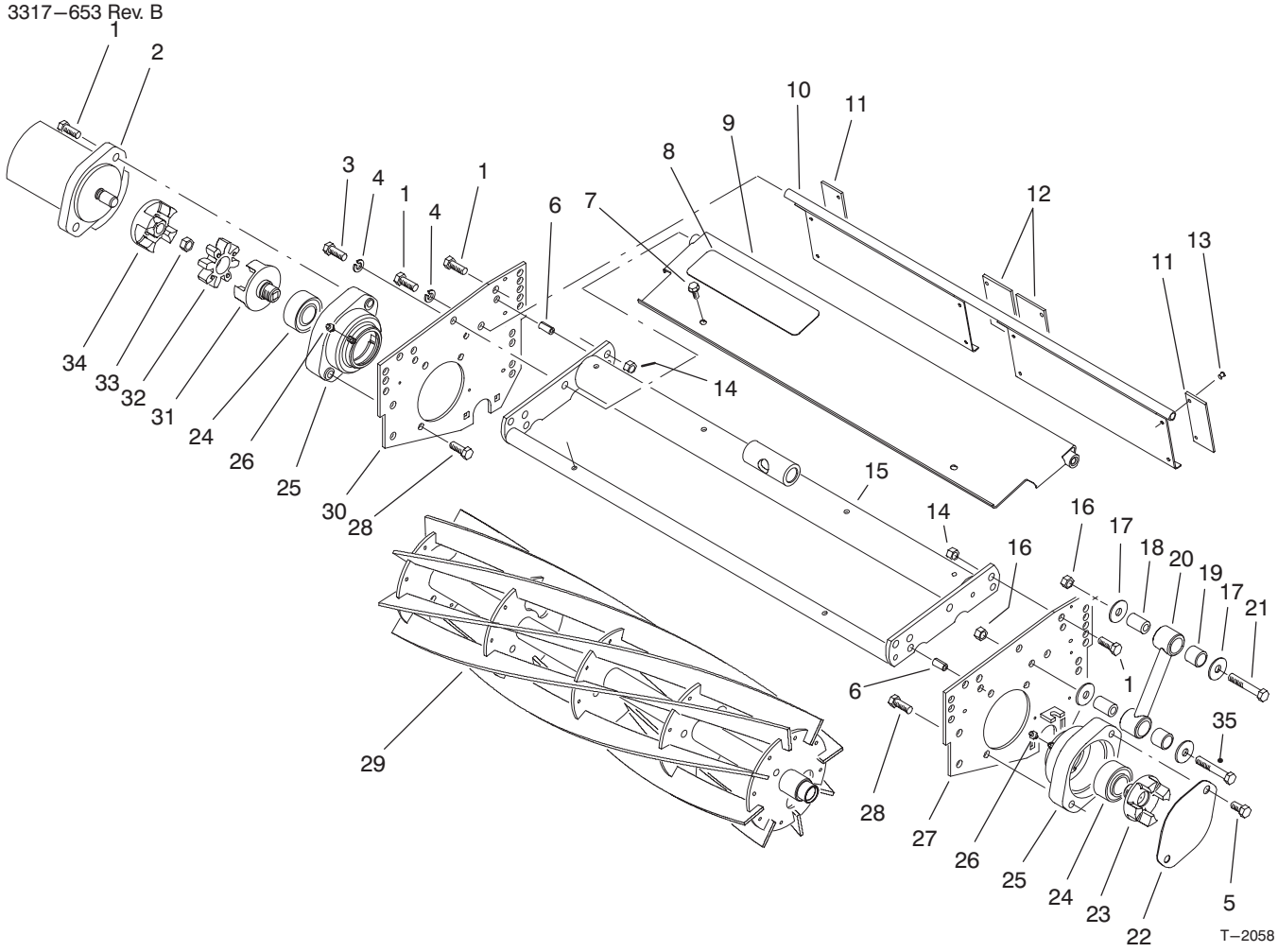
TPS

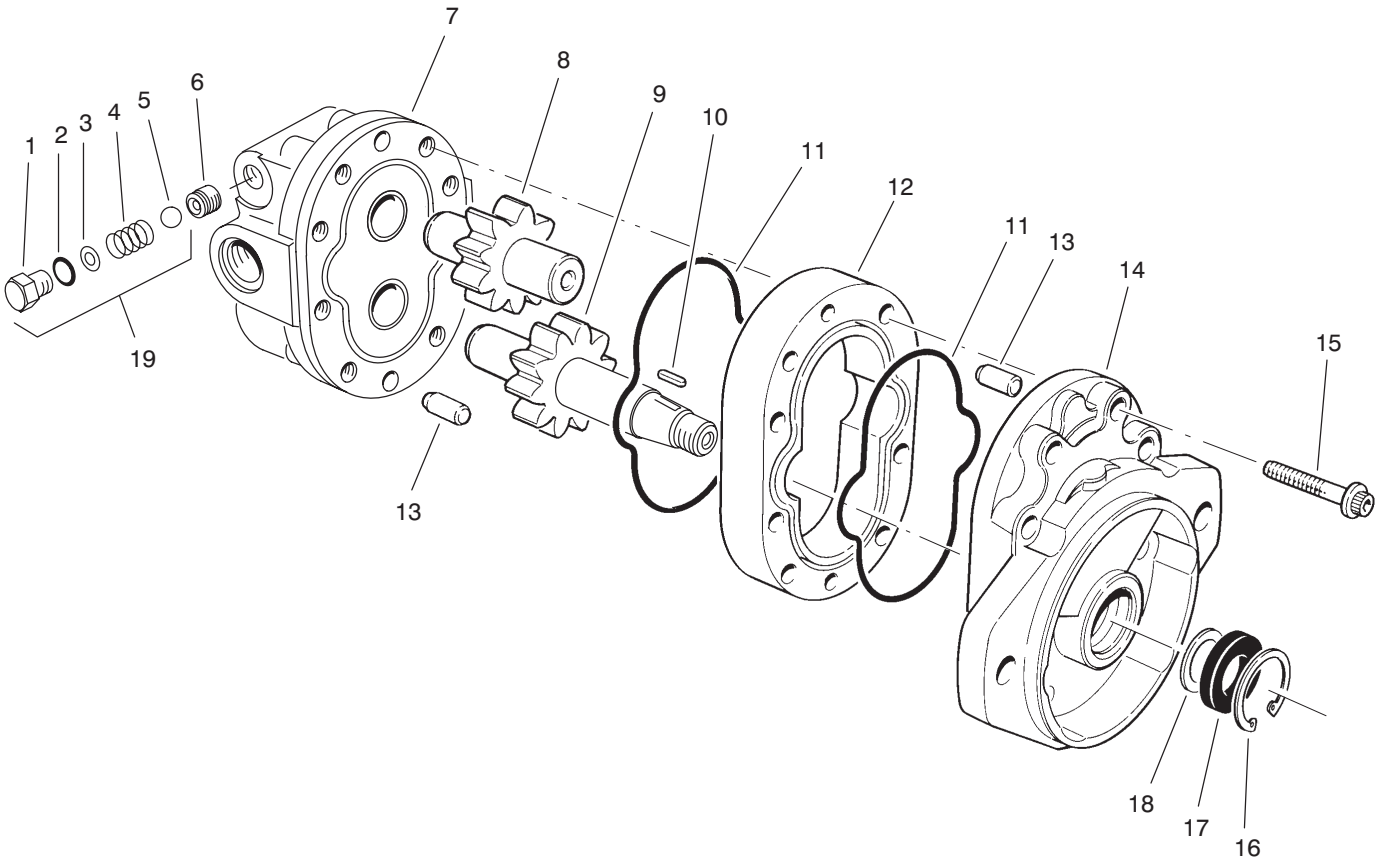


REEL ASSEMBLY (Continued)

Ref. No.	Part No.	Description	No. Used
29	94–3630	Reel – 8 Blade	1
*	94–3631	Reel – 5 Blade	1
30	93–8828	Plate – Side RH	1
31	93–8825	Coupling – Male RH	1

Ref. No.	Part No.	Description	No. Used
32	93–8827	Spider – Coupling	1
33	32128–48	Nut – Lock	1
†34	93–8823	Coupling – Female	1
†35	323–10	Screw – Cap Hex. Hd.	4

†Supplied with Traction Unit



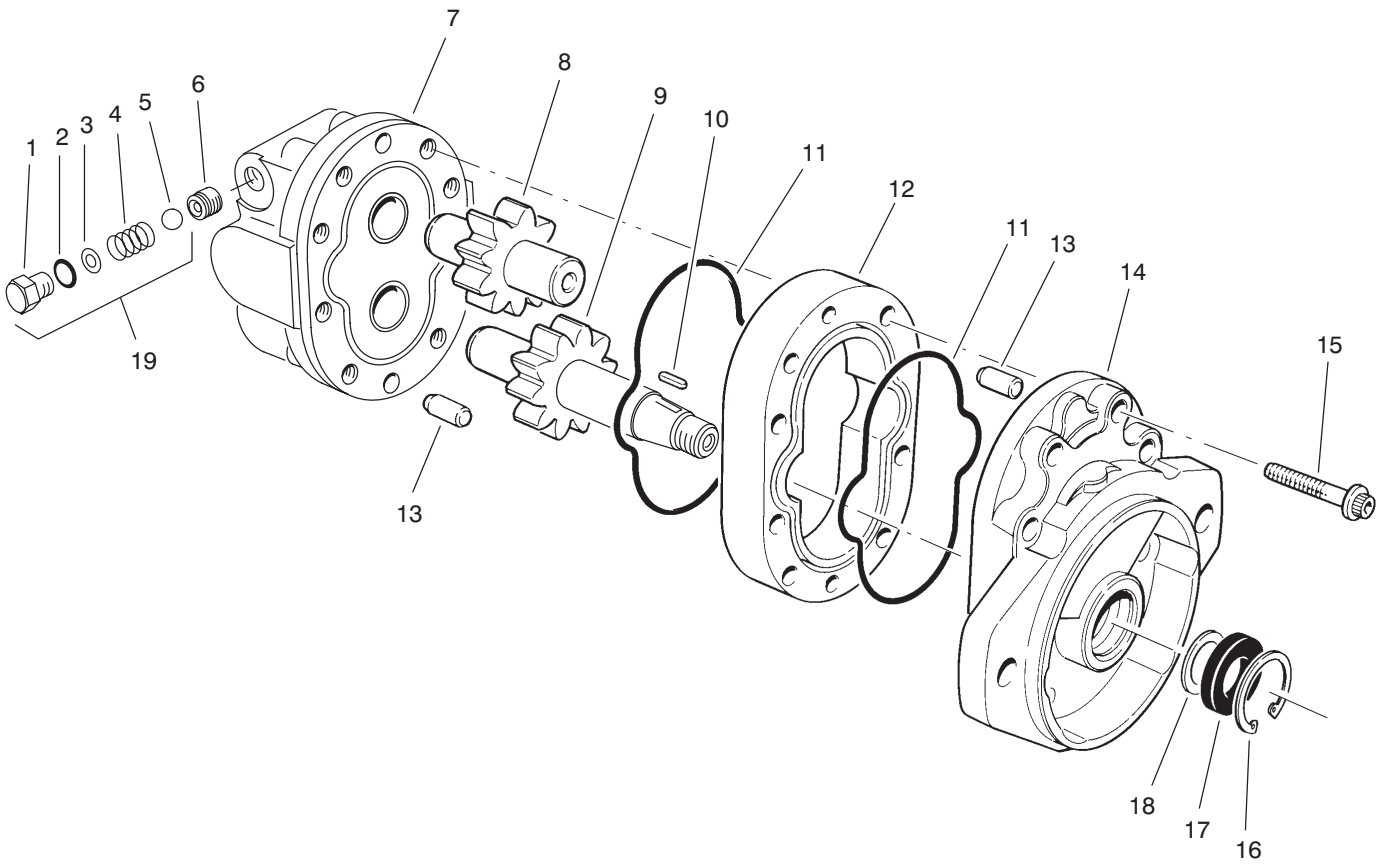
T–2184

REEL MOTOR ASSEMBLY NO. 93–6972

Ref. No.	Part No.	Description	No. Used
† 1		Plug	2
†2		Seal – O–Ring	2
†3		Shim	A/R
†4		Spring	2
†5		Ball	2
†6		Seal – Relief Valve	2
7	94–3604	Backplate/Relief Assembly (Incl. Ref. #1–6)	1
8	94–3601	Gear – Idler	1
9	94–3602	Gear – Drive	1
10	94–3606	Key	1
11	59–8420	Seal – O–Ring	2

Ref. No.	Part No.	Description	No. Used
12	94–3603	Body	1
13	42–2010	Pin – Alignment	2
14	66–5730	Front Plate Assembly	1
15	94–3600	Screw – Hex. Socket Hd.	8
16	59–8320	Ring – Retaining	1
17	66–5710	Seal – Oil	1
18	60–5890	Washer – Backup	1
19	92–9260	Relief Valve Assembly (Incl. Ref. #1–5)	1
*	93–1413	Seal Repair Kit (Incl. Ref. #11, 16, 17 & 2)	1

*Not Illustrated
†Not Serviced Separately



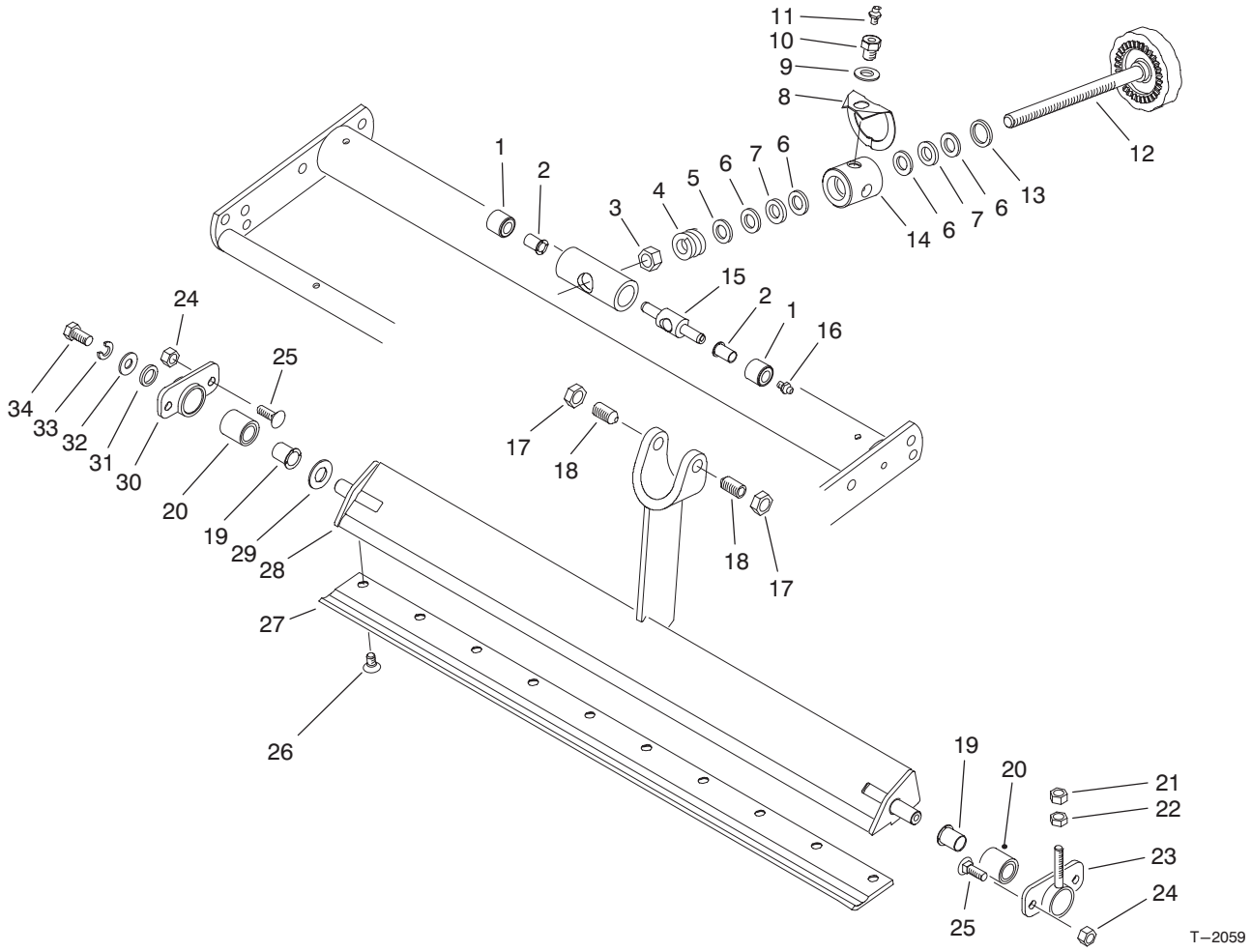
T–2185

REEL MOTOR ASSEMBLY NO. 93–6975

Ref. No.	Part No.	Description	No. Used
†1		Plug	2
†2		Seal – O–Ring	2
†3		Shim	A/R
†4		Spring	2
†5		Ball	2
†6		Seal – Relief Valve	2
7	94–3605	Backplate/Relief Assembly (Incl. Ref. #1–6)	1
8	94–3601	Gear – Idler	1
9	94–3602	Gear – Drive	1
10	94–3606	Key	1
11	59–8420	Seal – O–Ring	2

Ref. No.	Part No.	Description	No. Used
12	94–3603	Body	1
13	42–2010	Pin – Alignment	2
14	66–5730	Front Plate Assembly	1
15	94–3600	Screw – Hex. Socket Hd.	8
16	59–8320	Ring – Retaining	1
17	66–5710	Seal – Oil	1
18	60–5890	Washer – Backup	1
19	92–9260	Relief Valve Assembly (Incl. Ref. #1–5)	1
*	93–1413	Seal Repair Kit (Incl. Ref. #11, 16, 17 & 2)	1

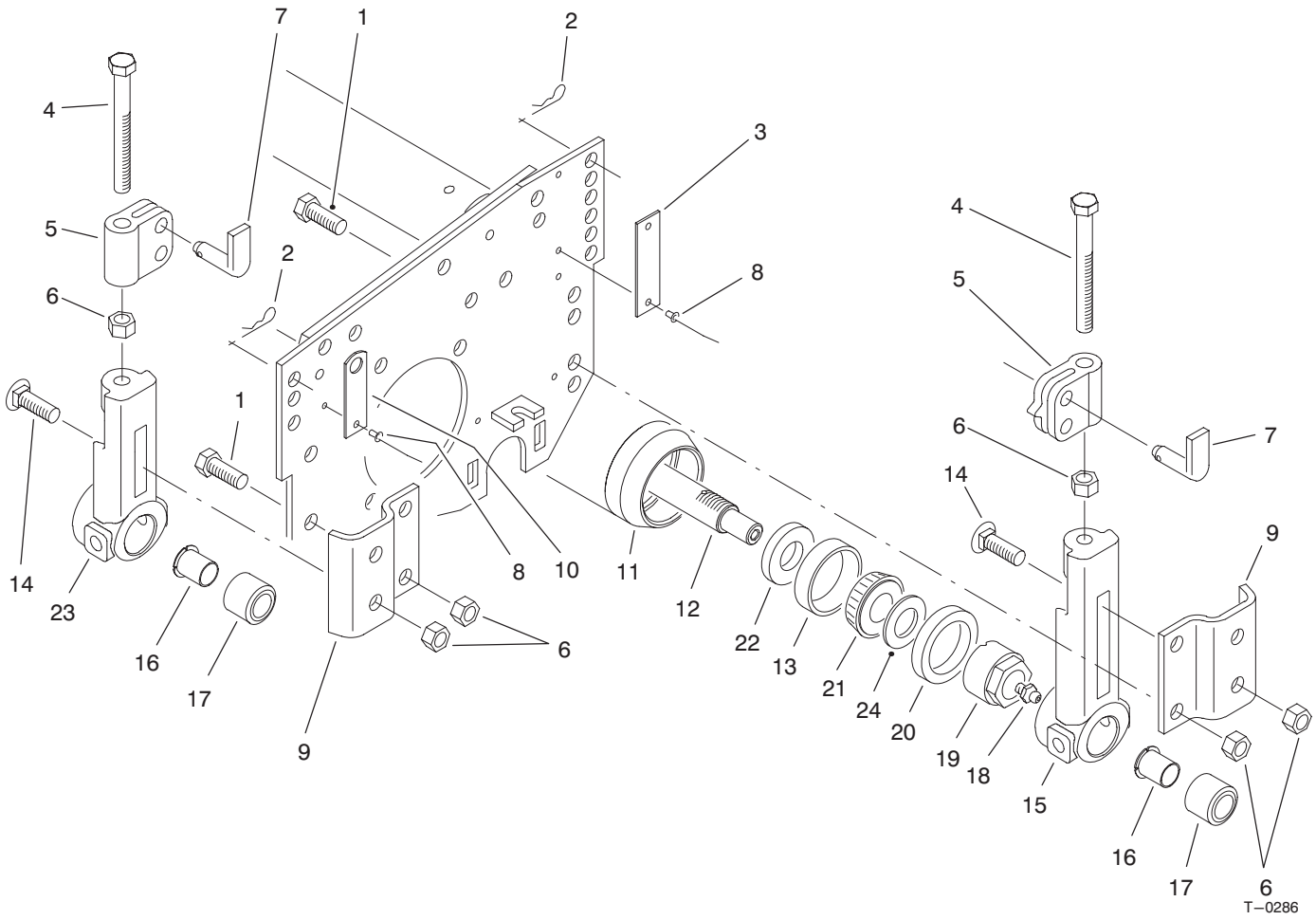
*Not Illustrated
†Not Serviced Separately



BEDBAR & BEDKNIFE ASSEMBLY

Ref. No.	Part No.	Description	No. Used
1	62–5510	Rubber Bushing Assembly	2
2	52–2890	Bushing – Flanged (Nylon)	2
3	3296–62	Nut – Lock	1
4	57–5270	Spring – Compression	1
5	29–8870	Washer	1
6	257–5	Washer – Thrust	4
7	257–6	Bearing – Thrust	2
8	52–3000	Arm – Spring	1
9	3256–25	Washer – Flat	1
10	52–2990	Screw – Spring Retainer	1
11	302–5	Fitting – Grease	1
12	61–1070	Handle – Assembly	1
13	253–84	Seal	1
14	52–2980	Pivot – Single Point Adjust	1
15	57–5260	Pin – S.P.A.	1
16	302–18	Fitting – Grease	1
17	3218–18	Nut – Jam	2

Ref. No.	Part No.	Description	No. Used
18	57–5190	Screw – Adjustment	2
19	56–9520	Bushing – Flanged	2
20	56–9510	Bushing Assy.	2
21	3296–4	Nut – Lock	1
22	3219–2	Nut – Lock	1
23	93–6855	Housing – Bedbar Adj.	1
24	3296–29	Nut – Lock	4
25	3230–20	Screw – Carriage	4
26	57–4910	Screw – Special	10
27	62–5180	Bedknife – 7 In. Reel	1
28	61–1210	Bedbar	1
29	61–1950	Washer – Bedbar	1
30	61–1010	Bedbar Housing	1
31	62–7120	Spacer	1
32	3256–56	Washer – Flat	1
33	3253–4	Washer – Lock	1
34	322–3	Screw – Cap Hex. Hd.	1

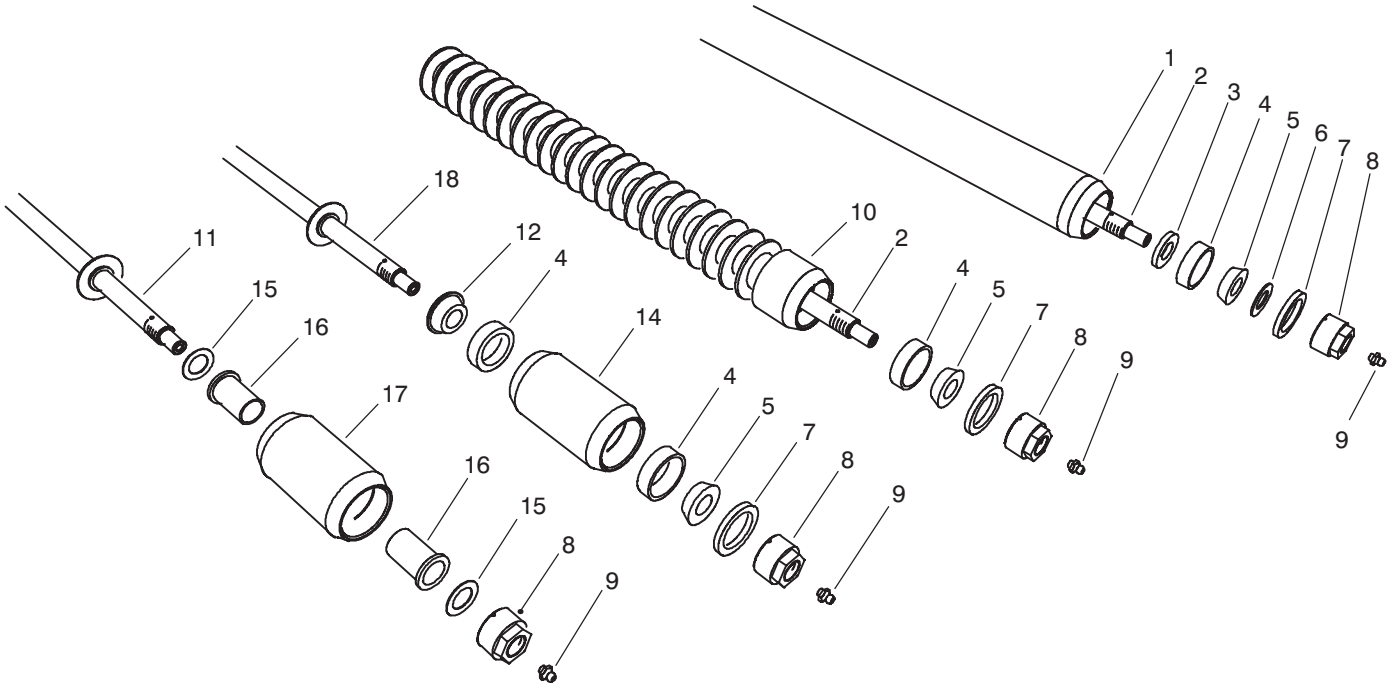


ROLLER INSTALLATION ASSEMBLY

Ref. No.	Part No.	Description	No. Used
1	323–6	Screw – Cap Hex Hd.	8
2	3290–467	Cotter – Hairpin	4
3	61–3800	Plate – HOC Rear (Floating Suspension)	2
*	61–3810	Plate – HOC Rear (Fixed Suspension)	2
4	61–0790	Screw – Cap Hex Hd.	4
5	61–0420	Support – HOC	4
6	3296–39	Nut – Lock	16
7	71–3690	Pin – HOC	4
8	3290–55	Rivet – Pop	6
9	61–0910	Bracket – Angle	4
10	61–3790	Plate – HOC Front	2
11	61–0380	Cap – Roller	2
12	61–0400	Shaft – Roller	1
13	254–79	Cup – Bearing	2

Ref. No.	Part No.	Description	No. Used
14	3231–2	Bolt – Carriage	4
15	61–0430	Bracket – Rear	2
16	56–9520	Bushing – Flanged	2
17	56–9510	Bushing	4
18	302–5	Fitting – Grease	2
19	71–3590	Nut – Adjustment	2
20	253–153	Seal – Outer	2
21	254–78	Cone – Bearing	2
22	253–152	Seal – Inner	2
23	61–0440	Bracket – Front	2
24	62–7660	Washer – Shim (not used on all full roller assemblies)	2
*	61–0410	Full Roller Assembly (Incl. Ref. #11–13, 18–22 & 24)	1

*Not Illustrated



T–0287

CUTTING UNIT ROLLER OPTIONS

Ref. No.	Part No.	Description	No. Used
1	61–0380	Cap – Full Roller	2
2	61–0400	Shaft – Full/Wiehle Roller	2
3	253–152	Seal – Inner	2
4	254–79	Cup – Bearing (Outer)	8
5	254–78	Cone – Bearing (Outer)	6
6	62–7660	Washer – Shim (not used on all full roller assemblies)	2
7	253–153	Seal – Outer	6
8	71–3590	Nut – Adjustment	8
9	302–5	Fitting – Grease	8
10	92–1846	Wiehle Roller Assembly	1
11	62–4990	Shaft – Anti–Scalp Roller	1
12	252–112	Cone – Bearing (Inner)	2
14	76–2400	Roller – Sectional	2
15	3–6498	Washer – Thrust	4
16	256–117	Bushing – Flanged	4
17	63–5060	Roller – Anti–Scalp	2

Ref. No.	Part No.	Description	No. Used
18	76–2380	Shaft – Sectional Roller	1
*	61–0410	Full Roller Assembly (Incl. Ref. #1 –9)	1
*	92–1846	Wiehle Roller Assembly (Incl. Ref. #2, 4–5 & 7–10)	1
*	62–4970	Sectional Roller Assembly (Incl. Ref. #4–5, 7–9, 12, 14 & 18)	1
*	63–5090	Anti–Scalp Roller Assembly (Incl. Ref. #8–9, 11 & 15–17)	1
*	03440	Full Roller Kit (Incl. 3 No. 61–0410)	1
*	03450	Wiehle Roller Kit (Incl. 3 No. 92–1846)	1
*	03445	Sectional Roller Kit (Incl. 3 No. 62–4970)	1
*	03447	Anti–Scalp Roller Kit (Incl. 3 No. 63–5090)	1

*Not Illustrated

PRODUCT CHANGES

In an effort to make improvements available to TORO owners as quickly as possible, minor changes are incorporated into Toro's products from time to time that do not become immediately shown in the Parts Catalog. If such a change has been made in your unit, which is not reflected in your manual, see your TORO Distributor or his Authorized TORO Service Dealer for information and part numbers.

COUNTRIES OTHER THAN THE UNITED STATES OR CANADA

Customers who have purchased TORO products exported from the United States or Canada should contact their Toro Distributor (Dealer) to obtain guarantee policies for your country, province or state. If for any reason you are dissatisfied with your Distributor's service or have difficulty obtaining guarantee information, contact the TORO importer. If all other remedies fail, you may contact us at The Toro Company.

MAINTENANCE RECORD

Date								

Compliance with Radio Interference Regulations Certified.
Certifie Conforme au Reglement sur le Brouillage Radioelectrique.

Litho in U.S.A.