



**Count on it.**

**Parts Catalog**

**62in Side Discharge Mower  
Groundsmaster® 200, 3320 and 3280-D  
Series Traction Unit**

**Model No. 30551—Serial No. 312000001 and Up**



# Ordering Replacement Parts

To order replacement parts, please supply the part number, the quantity, and the description of each part desired.

## Understanding Reference Numbers

Each identified part in an illustration has a reference number. The reference number for a part also appears in the parts list, along with other information about the part.

This catalog uses two special reference number formats, one to indicate parts in a service assembly and another to indicate the quantity of a given part in an illustration.

## Service Assembly Reference Numbers

Parts in service assemblies have reference numbers in the form a:b. The a represents the reference number of the entire service assembly and the b represents a sequential number unique to each part within the service assembly.

For example, a wheel assembly might be identified by reference number 6, the tire by 6:1, the valve by 6:2, and the wheel by 6:3. When you order the assembly identified by reference number 6, you receive all parts identified by reference numbers 6:1, 6:2, and 6:3. However, you may also order any part individually. Reference numbers of this type appear in illustration and in parts lists.

## Reference Numbers Indicating Quantity

In an illustration, if a reference number indicates more than one part, the reference number has the form nX y. The n represents the quantity of the part, the X is the multiplication symbol, and the y represents the reference number.

For example, in an illustration, the reference number 2X 37 means that two of the parts identified by reference number 37 are indicated.

# List of Abbreviations

**AR:** as required

**ASM:** assembly

**BBC:** blade brake control

**BHTF:** button head thread forming

**CARR:** carriage

**CCW:** counter clockwise

**CW:** clockwise

**DEG:** degrees

**DPA:** Dual Point Adjustment

**ECM:** electronic control module

**EXT:** external

**FH:** flat head

**GA:** gauge

**HD:** heavy-duty

**HF:** hex flange

**HH:** hex head

**HHF:** hex head flange

**HHFTF:** hex head flange thread forming

**HJ:** hex jam

**HLH:** hex lag head

**HOC:** height-of-cut

**HSBH:** hex socket button head

**HSFH:** hex socket flat head

**HSH:** hex socket head

**HWH:** hex washer head

**HWHTF:** hex washer head thread forming

**HYD:** hydraulic

**LH:** left hand

**LPG:** Liquid Propane Gas

**NI:** nylon insert

**NPTF:** national pipe thread fine

**PFH:** phillips flat head

**PPH:** phillips pan head

**PPHTF:** phillips pan head thread forming

**PRH:** phillips round head

**PTH:** phillips truss head

**PTO:** power-take-off

**RH:** right hand

**ROPS:** roll-over protection system

**RRB:** rear roller brush

**SFH:** slotted fillister head

**SHH:** slotted hex head

**SHWH:** slotted hex washer head

**SPH:** slotted pan head

**SQH:** square head

**SRH:** slotted round head

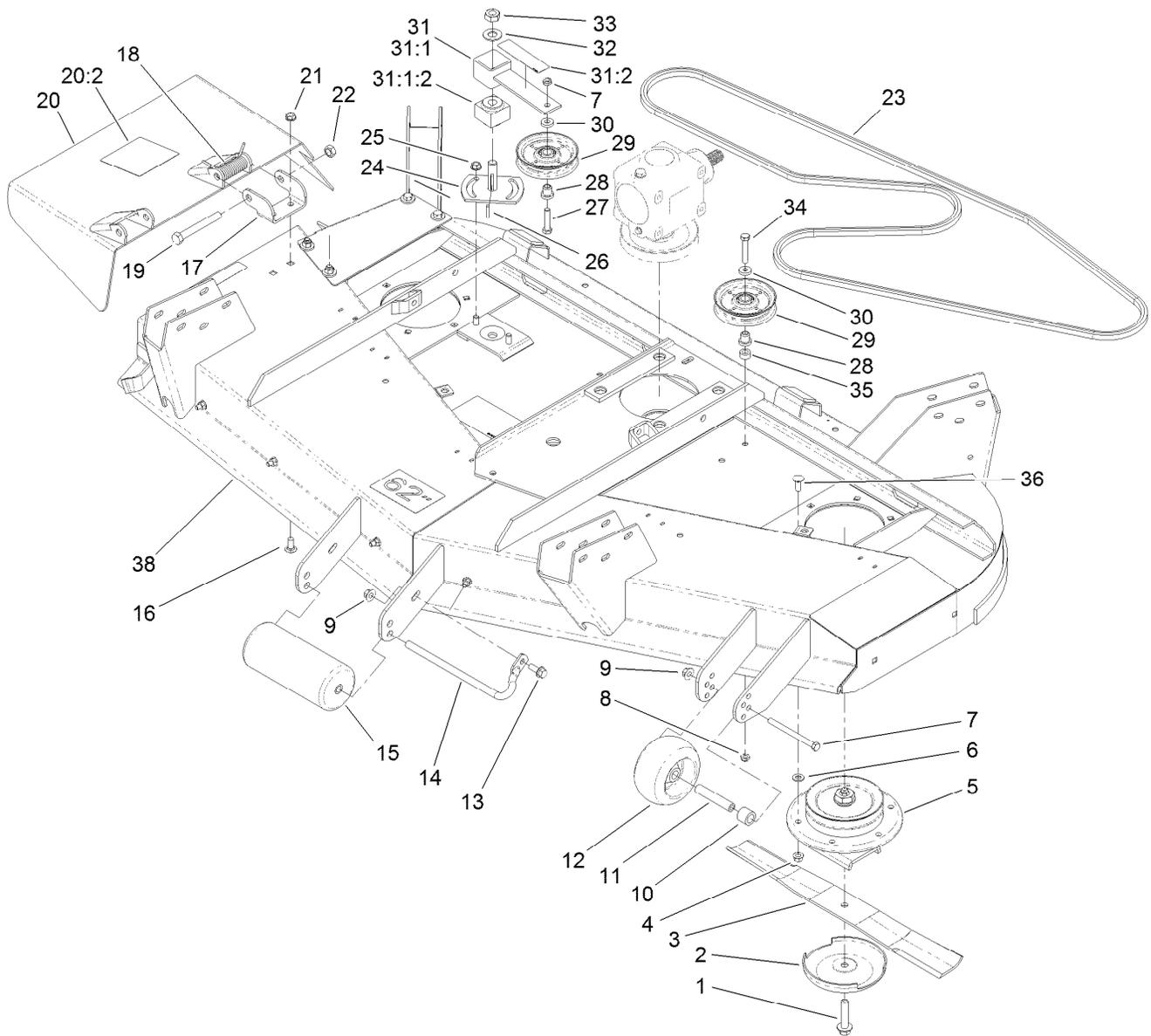
**STD:** standard

**TAP:** self tapping

**TTH:** torx truss head

# Contents

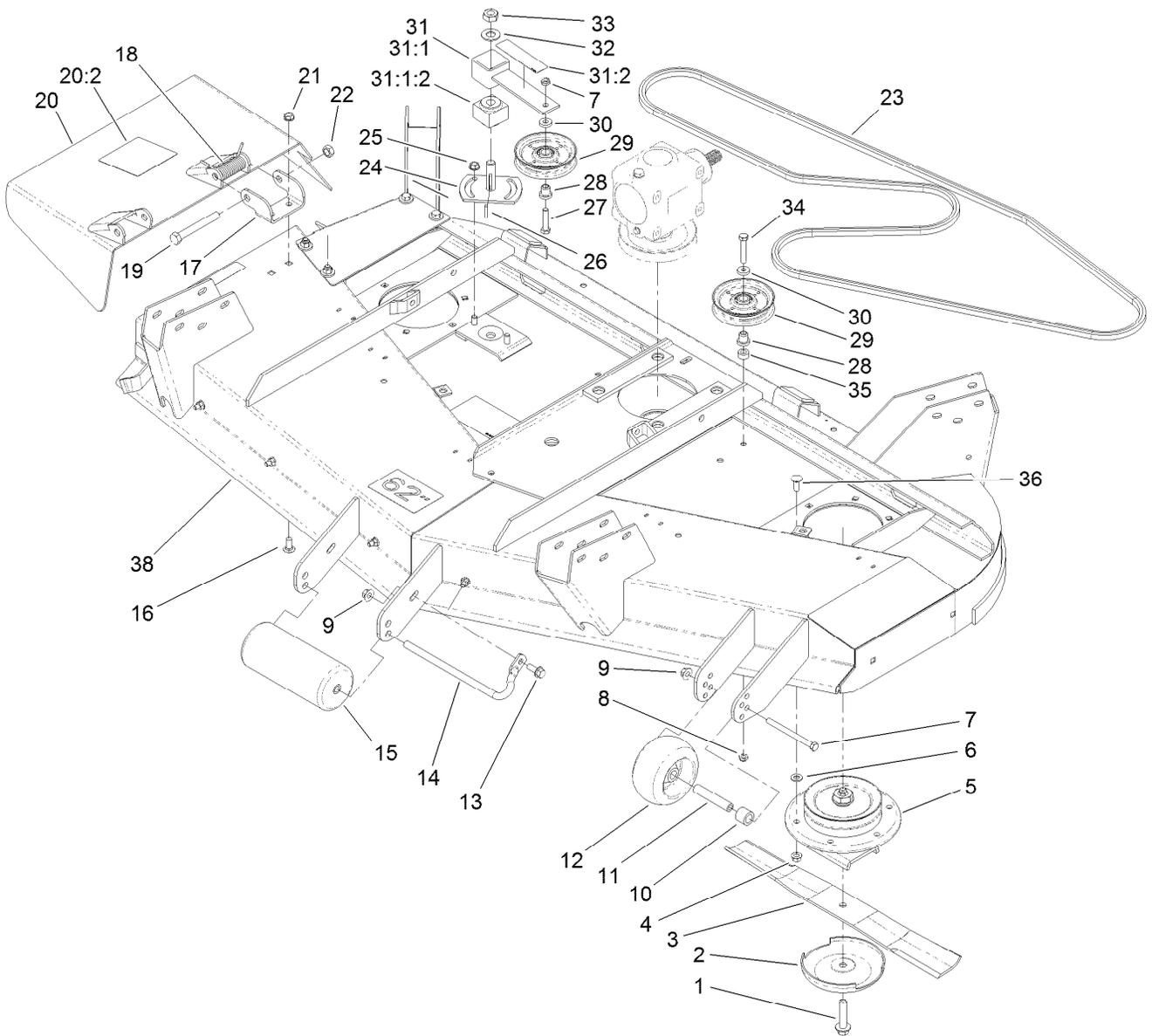
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## Deck, Deflector and Spindle Assembly

Ref.	Part Number	Qty.	Description	Ref.	Part Number	Qty.	Description
1	92-5816	3	Bolt-Blade	19	325-17	2	Screw-HH
2	72-9361	3	Cup-Scalp, Anti	20	100-6181	1	Deflector ASM (Ce)
3	44-6250-03	3	Blade-21.5 Inch	20:2	120-6604	1	Decal-Danger
4	32128-21	18	Nut-HF	21	32153-5	2	Nut-Hex
5	44-6370	3	Spindle ASM	22	3290-357	4	Nut-HHF, Whiz
6	3256-24	2	Washer-Flat	23	44-6260	1	V-Belt
7	323-23	1	Screw-HH	24	44-6300	1	Plate-Idler
8	3296-5	2	Nut-Lock	25	3290-357	2	Nut-HHF, Whiz
9	32128-19	2	Nut-HF	26	5-1077	1	Key-Square
10	98-7913	1	Tube-Spacer	27	3211-8	1	Screw-HH
11	98-7912	1	Tube-Spanner	28	65-5950	2	Bushing-Pulley
12	1-603299	1	Roller-Scalp, Anti	29	65-5940	2	Pulley-Idler
13	3234-11	1	Screw-HHF	30	7-0081	2	Washer-Flat
14	68-6840	1	Shaft-Roller	31	100-6178	1	Idler Arm ASM
15	68-6710	1	Roller	31:1		1	Arm-Idler ●
16	3231-27	4	Screw-CARR	31:1:2	27-8490	1	Bushing-Rubber
17	51-1530-01	2	Hinge Bracket ASM	31:2	117-4979	1	Decal-Warning, Shields (Ce)
18	51-1550	2	Spring	32	3256-27	1	Washer-Flat

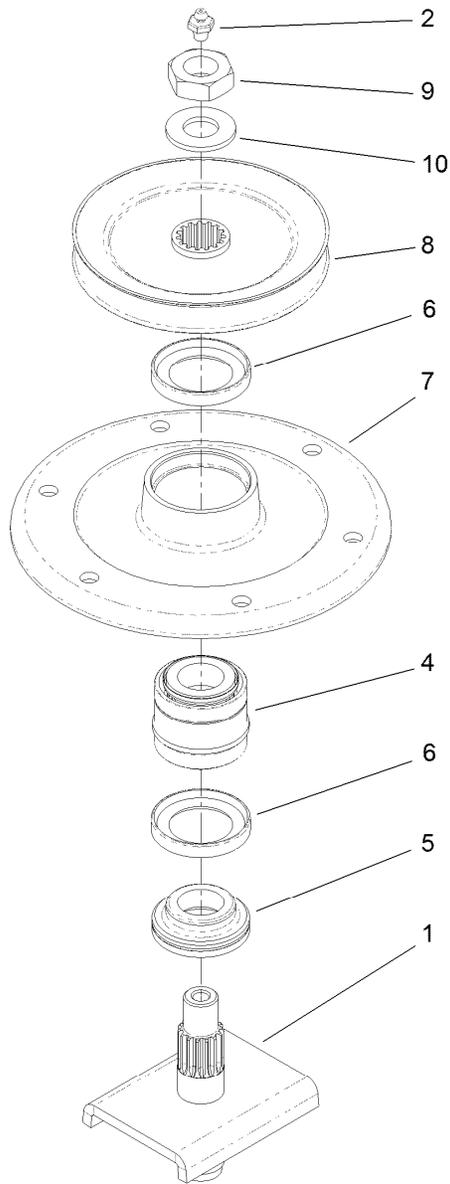
● Not serviced separately



## Deck, Deflector and Spindle Assembly (continued)

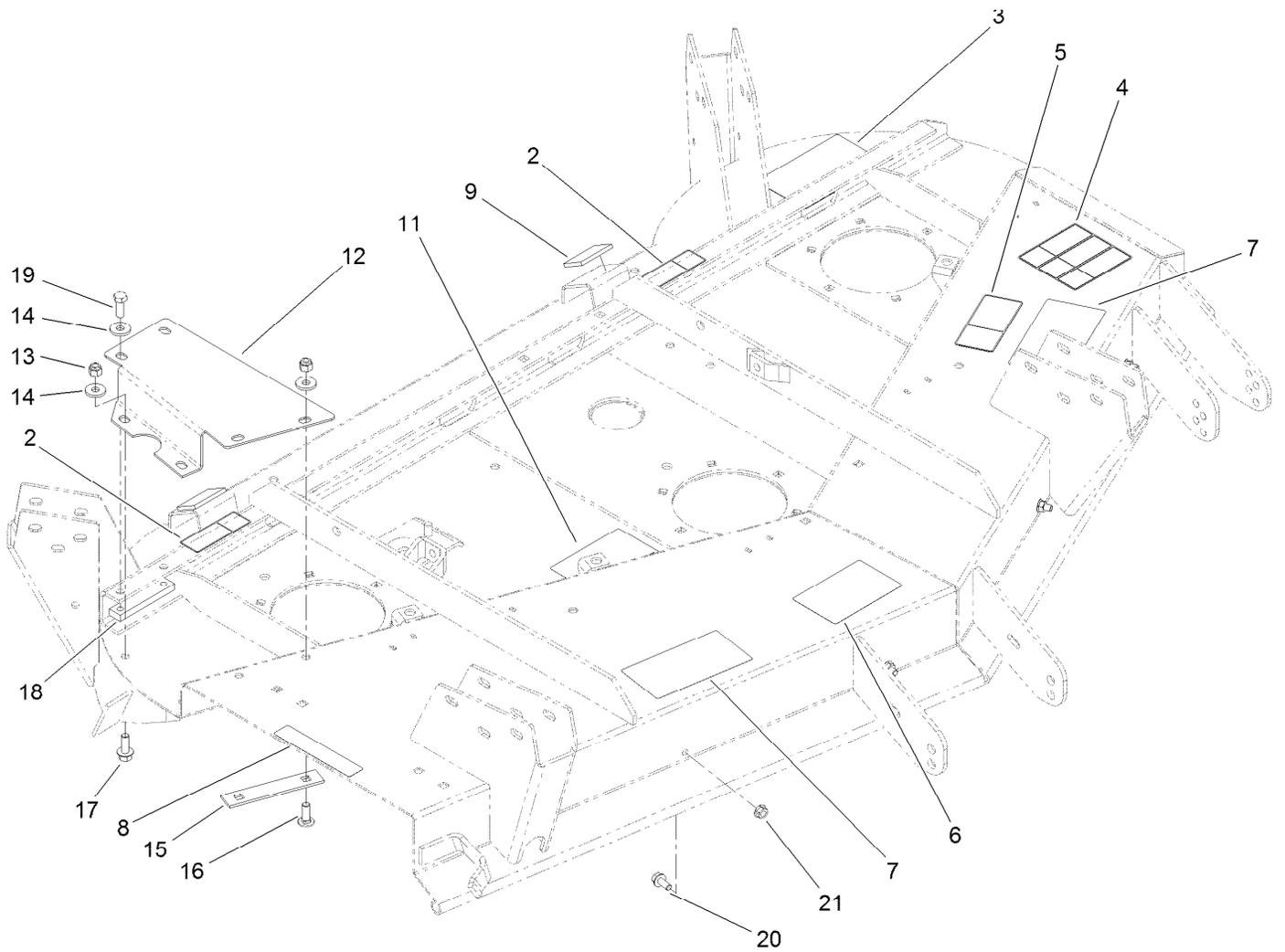
<i>Ref.</i>	<i>Part Number</i>	<i>Qty.</i>	<i>Description</i>	<i>Ref.</i>	<i>Part Number</i>	<i>Qty.</i>	<i>Description</i>
33	3296-33	1	Nut-Lock, NI	36	3231-22	18	Screw-CARR
34	3211-9	1	Screw-HH	38	119-4751	1	Deck ASM
35	44-6390	1	Spacer				

● Not serviced separately



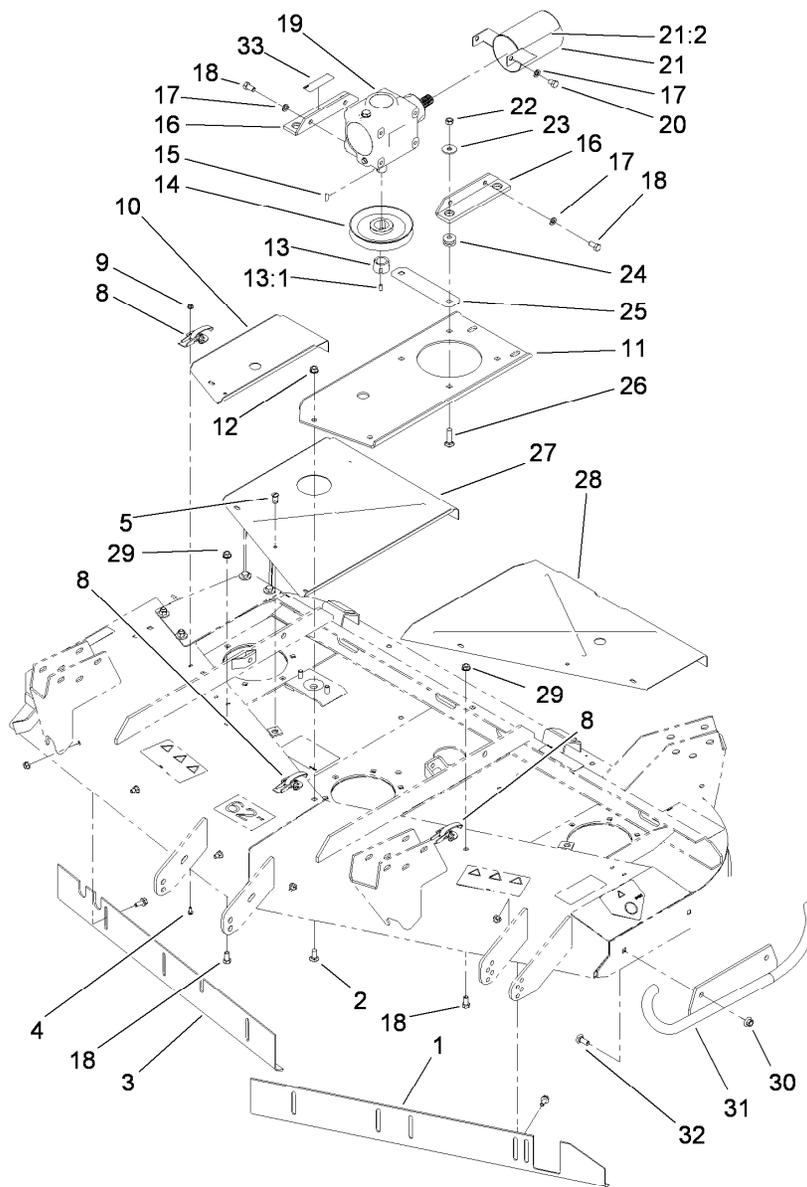
## Spindle Assembly No. 44-6370

<i>Ref.</i>	<i>Part Number</i>	<i>Qty.</i>	<i>Description</i>
1	27-0920	1	Shaft
2	302-2	1	Fitting-Grease
4	46-8530	1	Bearing ASM
5	27-0950	1	Spacer
6	253-139	2	Seal-Oil
7	61-4160	1	Housing-Spindle
8	44-6340	1	Pulley And Hub ASM
9	32146-20	1	Nut-Jam
10	7-4150	1	Washer



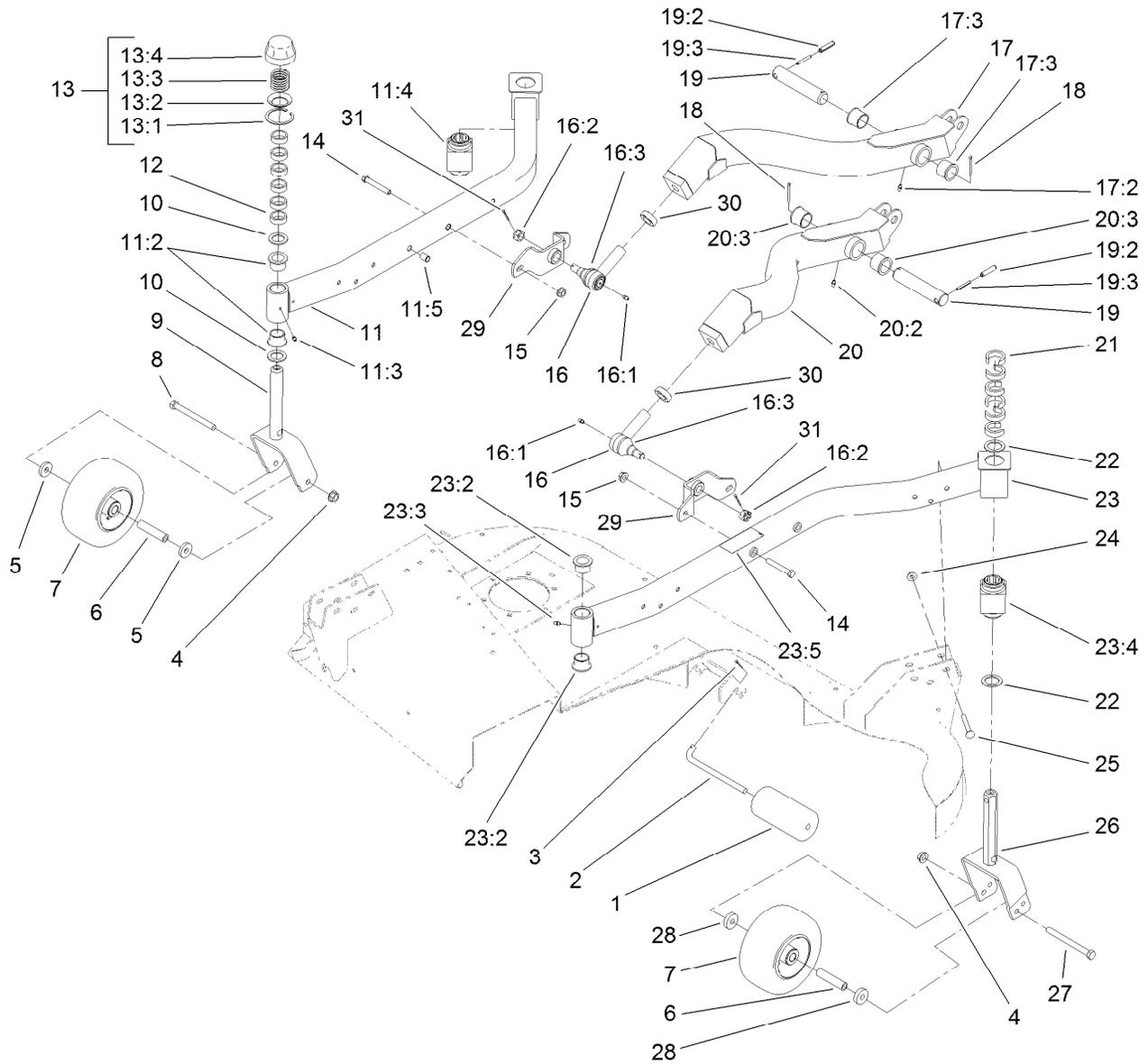
## Deck Assembly No. 119-4751

<i>Ref.</i>	<i>Part Number</i>	<i>Qty.</i>	<i>Description</i>	<i>Ref.</i>	<i>Part Number</i>	<i>Qty.</i>	<i>Description</i>
2	117-4979	2	Decal-Warning, Shields (Ce)	13	3296-39	4	Nut-Lock, NI
3	105-9553	1	Decal-Warning	14	5-0838	6	Washer
4	120-6604	1	Decal-Danger	15	99-5157	1	Plate-Reinforcement
5	93-7818	1	Decal-Torque, Blade Bolt	16	3231-22	2	Screw-CARR
6	66-1630	1	Decal	17	3234-11	2	Screw-HHF
7	107-2908	2	Decal-Danger, Combination	18	99-5158	1	Block-Tapped
8	107-2916	1	Decal-Warning	19	323-6	2	Screw-HH
9	74-0340	2	Cushion-Rubber	20	3234-5	6	Screw-HHF
11	99-5172	1	Decal-Routing, Belt	21	32128-20	6	Nut-HF
12	99-5161-01	1	Plate-Stiffener				



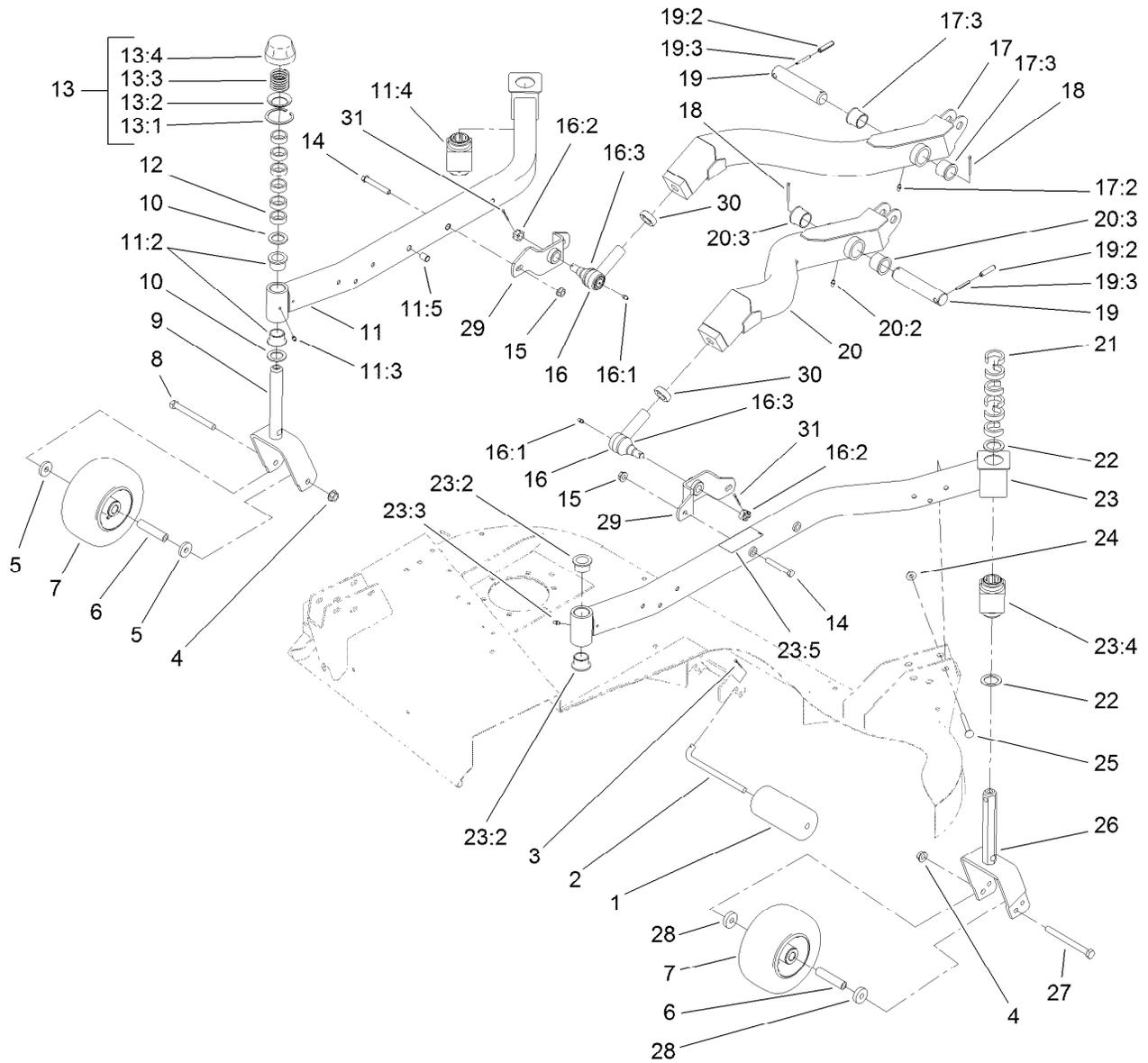
## Cover and Gearbox Assembly

Ref.	Part Number	Qty.	Description	Ref.	Part Number	Qty.	Description
1	99-5152-01	1	Baffle-Front, LH	18	323-4	6	Screw-HH
2	3231-27	4	Screw-CARR	19	108-1370	1	Gearbox Replacement Kit
3	82-8820-01	1	Baffle-Front, RH	20	323-2	2	Screw-HH
4	3290-321	10	Screw-HWH	21	107-2904	1	PTO Guard ASM
5	117-6989	3	Fractional Turn Oval Head Stud ASM	21:2	107-2915	1	Decal-Danger
8	249-21	5	Clamp-Slotted	22	32153-2	4	Nut-Lock, Side
9	32128-17	10	Nut-Lock, Flange	23	63-8410	4	Washer
10	119-4754-01	1	Cover-Belt, RH	24	63-9750	4	Mount
11	72-9310-01	1	Base-Gearbox	25	68-9890-01	1	Cover-Gearbox, Front
12	3290-357	4	Nut-HHF, Whiz	26	3231-26	4	Screw-CARR
13	27-6140	1	Bushing-Lock, Taper	27	119-4753-01	1	Cover-Belt, Center
13:1	3245-9	2	Screw-Set, HSH	28	119-4752-01	1	Cover-Belt, LH
14	63-9900-03	1	Gearbox Pulley ASM	29	3290-357	2	Nut-HHF, Whiz
15	3257-5	1	Key-Woodruff	30	32128-19	2	Nut-HF
16	68-8560-03	2	Bracket-Gearbox	31	99-1252-01	1	Skid ASM
17	3253-21	6	Washer-Lock	32	3231-22	2	Screw-CARR
				33	93-6697	1	Decal-Lube



## Lift Arm and Caster Arm Assembly

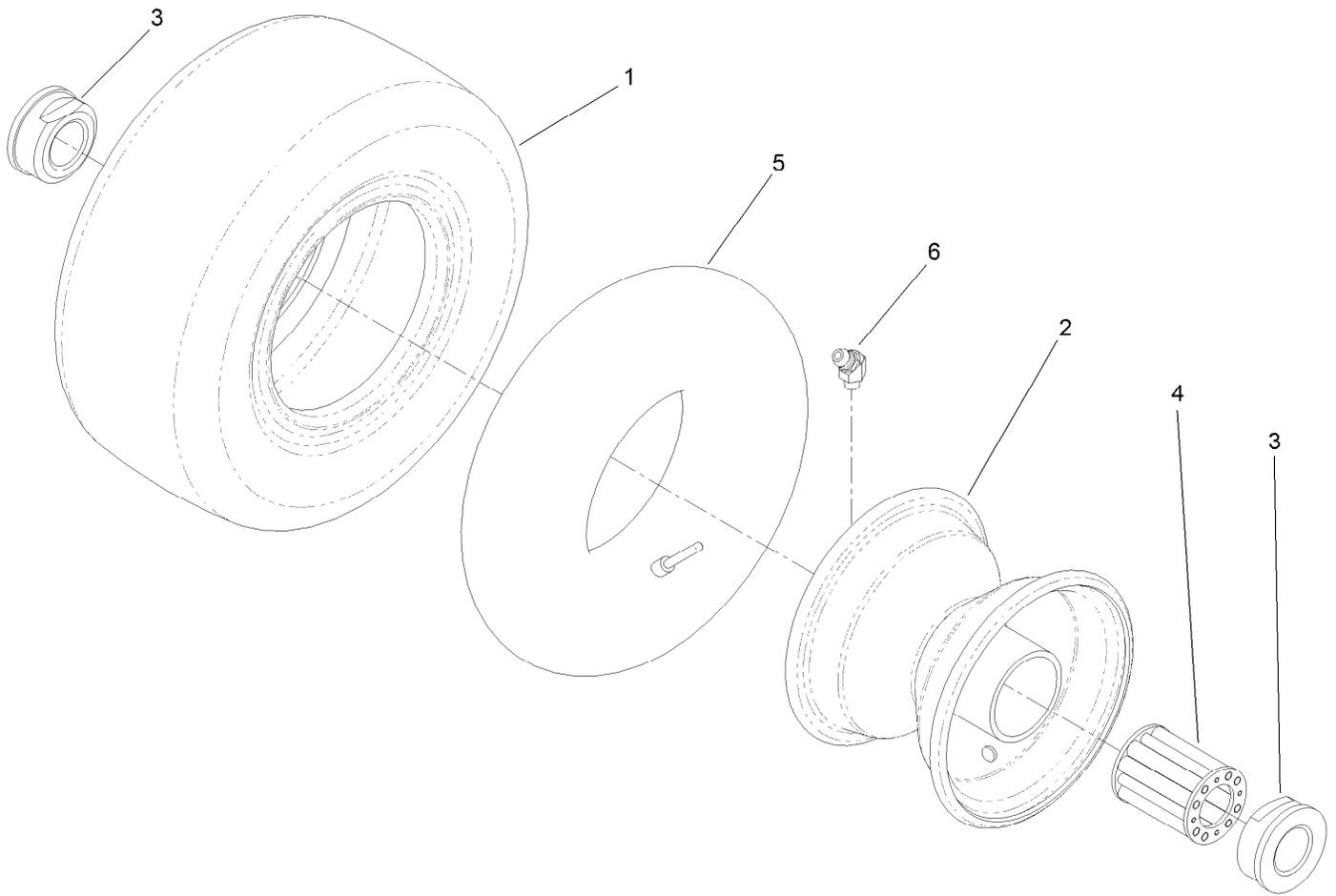
Ref.	Part Number	Qty.	Description	Ref.	Part Number	Qty.	Description
1	36-1740	2	Roller-Deck	14	324-12	4	Screw-HH
2	40-0340	2	Shaft-Roller, Rear	15	32128-42	4	Nut-HF
3	3272-11	2	Pin-Cotter	16	86-8100	2	Joint-Ball
4	32128-23	4	Nut-HF	16:1	302-5	1	Fitting-Grease
5	70-8040	4	Washer	16:2	32136-2	1	Nut-SHH
6	68-8980	4	Spanner-Tire	16:3	114-2874	1	Seal-Ball Joint
7	99-1268	4	Castor Wheel ASM	17	99-1254	1	RH Lift Arm ASM
8	325-19	2	Screw-HH	17:2	302-5	1	Fitting-Grease
9	98-7921-01	2	Fork-Castor ASM	17:3	256-268	2	Bushing
10	3-6781	4	Washer-Thrust	18	3272-19	2	Pin-Cotter
11	99-1262	1	RH Castor Arm ASM	19	98-2330	2	Pivot Pin ASM
11:2	94-1291	2	Bushing	19:2	32121-67	1	Pin-Spring
11:3	302-5	1	Fitting-Grease	19:3	32121-61	1	Pin-Roll
11:4	93-8471	1	Bushing-Rubber, Square	20	99-1257	1	LH Lift Arm ASM
11:5	3290-469	1	Nut-Clinch	20:2	302-5	1	Fitting-Grease
12	63-0070	12	Spacer	20:3	256-268	2	Bushing
13	92-8862	4	HOC Cap ASM	21	92-8866	12	Spacer
13:1	92-5581	1	Ring-Retaining	22	92-1765	4	Washer-Thrust
13:2	92-5583	1	Washer-Cap	23	99-1265	1	LH Castor Arm ASM
13:3	92-5584	1	Spring-Compression	23:2	94-1291	2	Bushing
13:4	92-8861	1	Cap-HOC	23:3	302-5	1	Fitting-Grease



## Lift Arm and Caster Arm Assembly (continued)

Ref.	Part Number	Qty.	Description
23:4	93-8471	1	Bushing-Rubber, Square
23:5	92-3035	1	Decal-HOC
24	32128-19	12	Nut-HF
25	3231-10	12	Screw-CARR
26	92-5578-01	2	Fork-Castor, Rear ASM

Ref.	Part Number	Qty.	Description
27	325-22	2	Screw-HH
28	99-1291	4	Spacer
29	98-7944-01	2	Balljoint Mount ASM
30	21-3000	2	Nut-HJ
31	3272-17	2	Pin-Cotter



## Caster Wheel Assembly No. 99-1268

<i>Ref.</i>	<i>Part Number</i>	<i>Qty.</i>	<i>Description</i>
1	93-9939	1	Tire
2	100-2348	1	Rim ASM
3	62-5580	2	Bearing-Outside
4	62-5570	1	Bearing-Roller
5	100-5832	1	Tube
6	302-11	1	Fitting-Lube, 45 DEG

# Attachments and Accessories

## For 30551 62in Side Discharge Mower Groundsmaster 200, 3320 and 3280-D Series Traction Unit

<b>Product Name</b>	<b>Model/Part</b>
62in Z Recycler Kit.....	100-9600
Blade-Atomic .....	104-1303
Blade Service Pack.....	106-0631
Castor Wheel.....	27-1050
62in and 72in Rotary Mower Striping Kit .....	30163
62in Blower Kit.....	30506
Mulcher-Cost, Low.....	57-0700
Blade-Sail, High.....	77-6710
Blade and Belt Kit .....	95-3071
Spindle Kit .....	95-3079
62in Front Baffle Kit .....	99-5151

**Notes:**

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