



HAYTER

MAKERS OF THE FINEST MOWERS

Parts Catalogue

R53A Recycling Mower

Ordering Replacement Parts

To order replacement parts, please supply the part number, the quantity, and the description of each part desired.

Understanding Reference Numbers

Each identified part in an illustration has a reference number. The reference number for a part also appears in the parts list, along with other information about the part.

This catalog uses two special reference number formats, one to indicate parts in a service assembly and another to indicate the quantity of a given part in an illustration.

Service Assembly Reference Numbers

Parts in service assemblies have reference numbers in the form a:b. The a represents the reference number of the entire service assembly and the b represents a sequential number unique to each part within the service assembly.

For example, a wheel assembly might be identified by reference number 6, the tire by 6:1, the valve by 6:2, and the wheel by 6:3. When you order the assembly identified by reference number 6, you receive all parts identified by reference numbers 6:1, 6:2, and 6:3. However, you may also order any part individually. Reference numbers of this type appear in illustration and in parts lists.

Reference Numbers Indicating Quantity

In an illustration, if a reference number indicates more than one part, the reference number has the form nX y. The n represents the quantity of the part, the X is the multiplication symbol, and the y represents the reference number.

For example, in an illustration, the reference number 2X 37 means that two of the parts identified by reference number 37 are indicated.

List of Abbreviations

AR: as required

ASM: assembly

BBC: blade brake control

BHTF: button head thread forming

CARR: carriage

CCW: counter clockwise

CW: clockwise

DEG: degrees

DPA: Dual Point Adjustment

ECM: electronic control module

EXT: external

FH: flat head

GA: gauge

HD: heavy-duty

HF: hex flange

HH: hex head

HHF: hex head flange

HHFTF: hex head flange thread forming

HJ: hex jam

HLH: hex lag head

HOC: height-of-cut

HSBH: hex socket button head

HSFH: hex socket flat head

HSH: hex socket head

HWH: hex washer head

HWHTF: hex washer head thread forming

HYD: hydraulic

LH: left hand

LPG: Liquid Propane Gas

NI: nylon insert

NPTF: national pipe thread fine

PFH: phillips flat head

PPH: phillips pan head

PPHTF: phillips pan head thread forming

PRH: phillips round head

PTH: phillips truss head

PTO: power-take-off

RH: right hand

ROPS: roll-over protection system

RRB: rear roller brush

SFH: slotted fillister head

SHH: slotted hex head

SHWH: slotted hex washer head

SPH: slotted pan head

SQH: square head

SRH: slotted round head

STD: standard

TAP: self tapping

TTH: torx truss head

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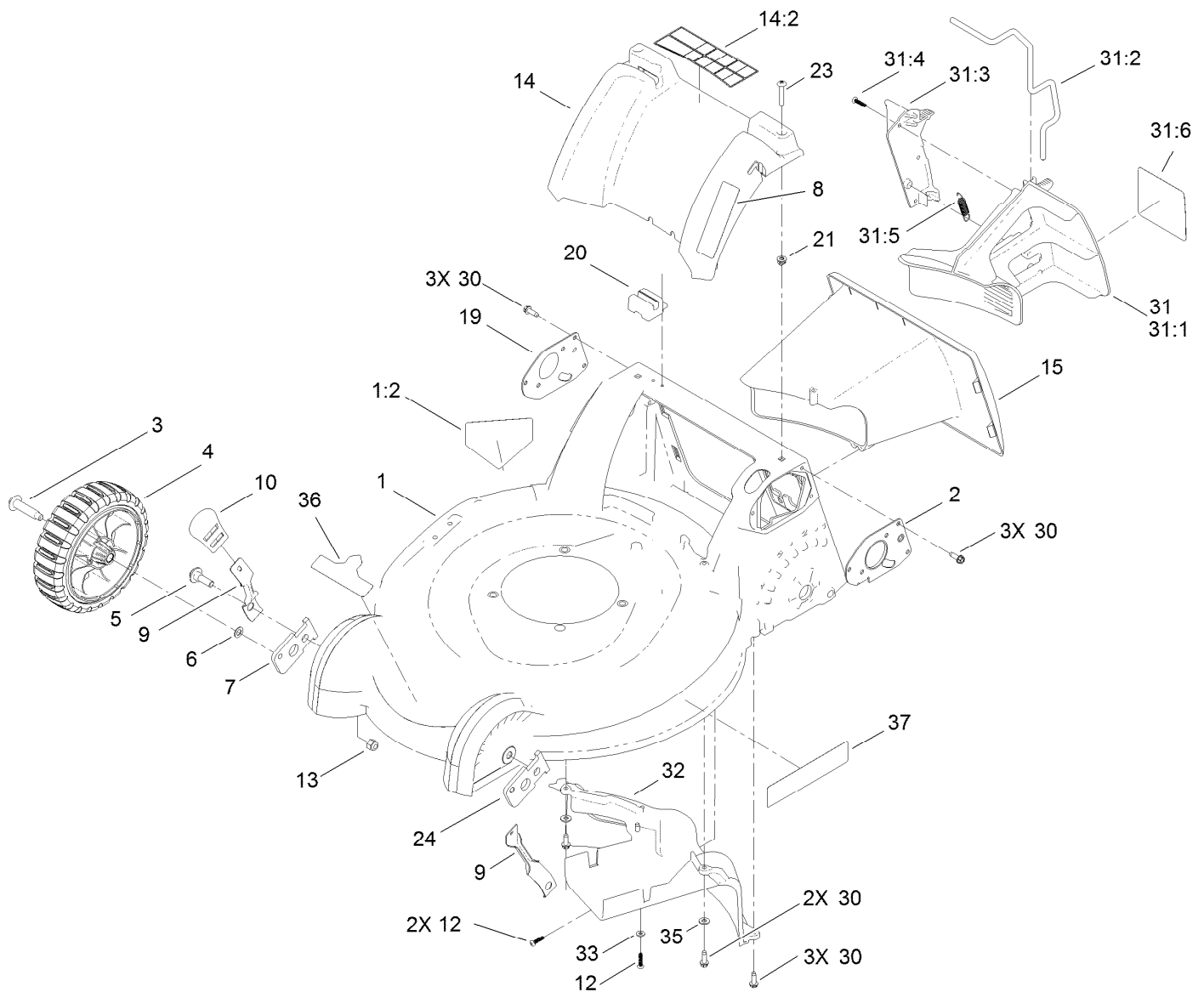
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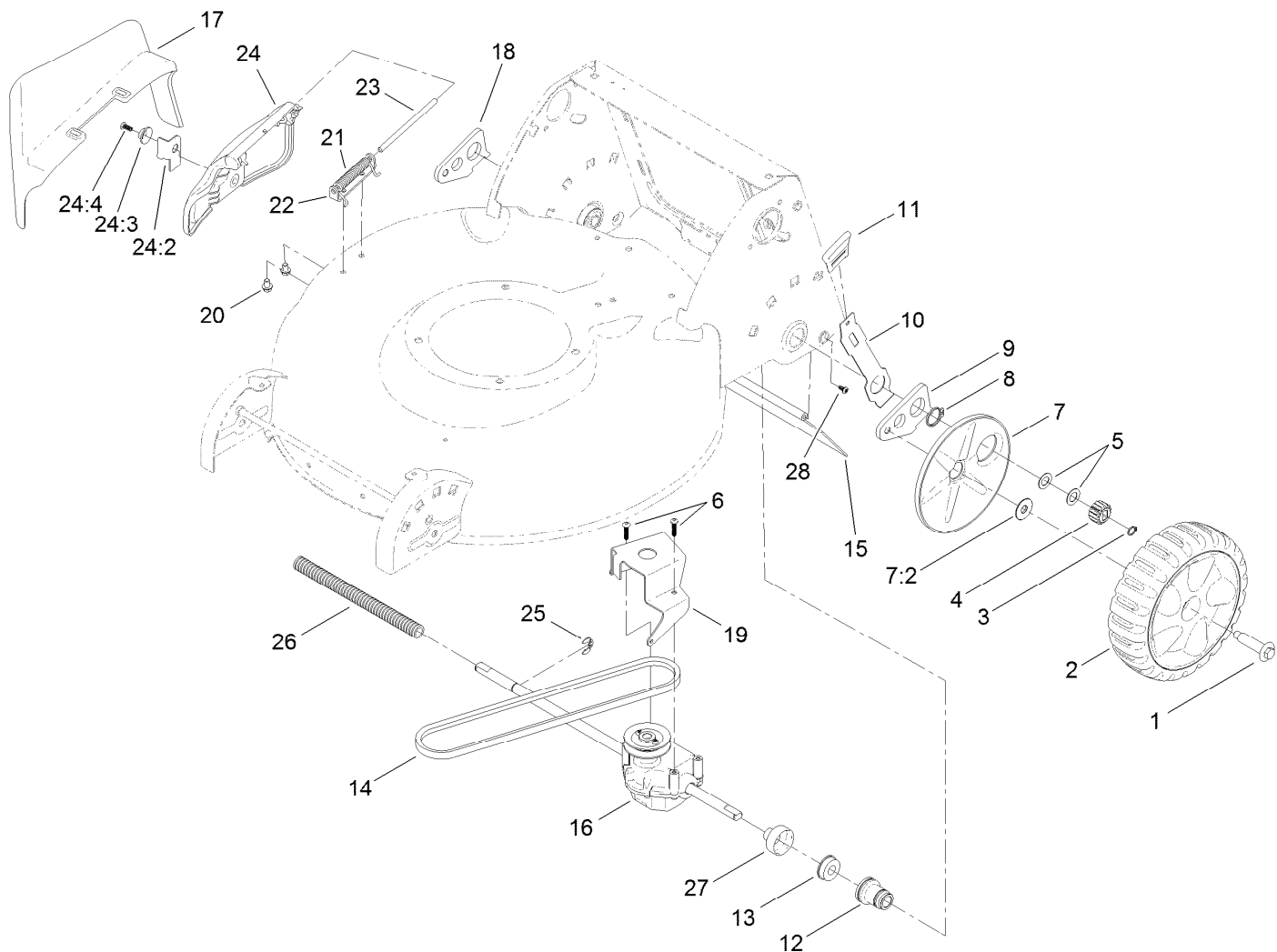
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Housing, Rear Cover and Front Wheel Assembly

Ref.	Part Number	Qty.	Description
1	117-4111	1	Housing ASM
1:2	112-8760	1	Decal-Danger
2	110-9415-03	1	Mount-Handle, LH
3	614650	2	Bolt-Shoulder
4	117-4103	2	8 Inch Wheel ASM
5	614672	2	Bolt-Shoulder
6	40-1940	2	Washer
7	110-9421	1	Arm-Pivot, RH
8	111-2210	1	Decal-Handle Adjust
9	110-9434	2	Arm-Spring, Front
10	110-7125	2	Knob-HOC
12	108-7476	6	Screw-Plastite
13	3296-39	2	Nut-Lock, NI
14	115-3177	1	Cover-Rear
14:2	114-2820	1	Decal-Warning
15	110-9456	1	Tunnel
19	110-9416-03	1	Mount-Handle, RH

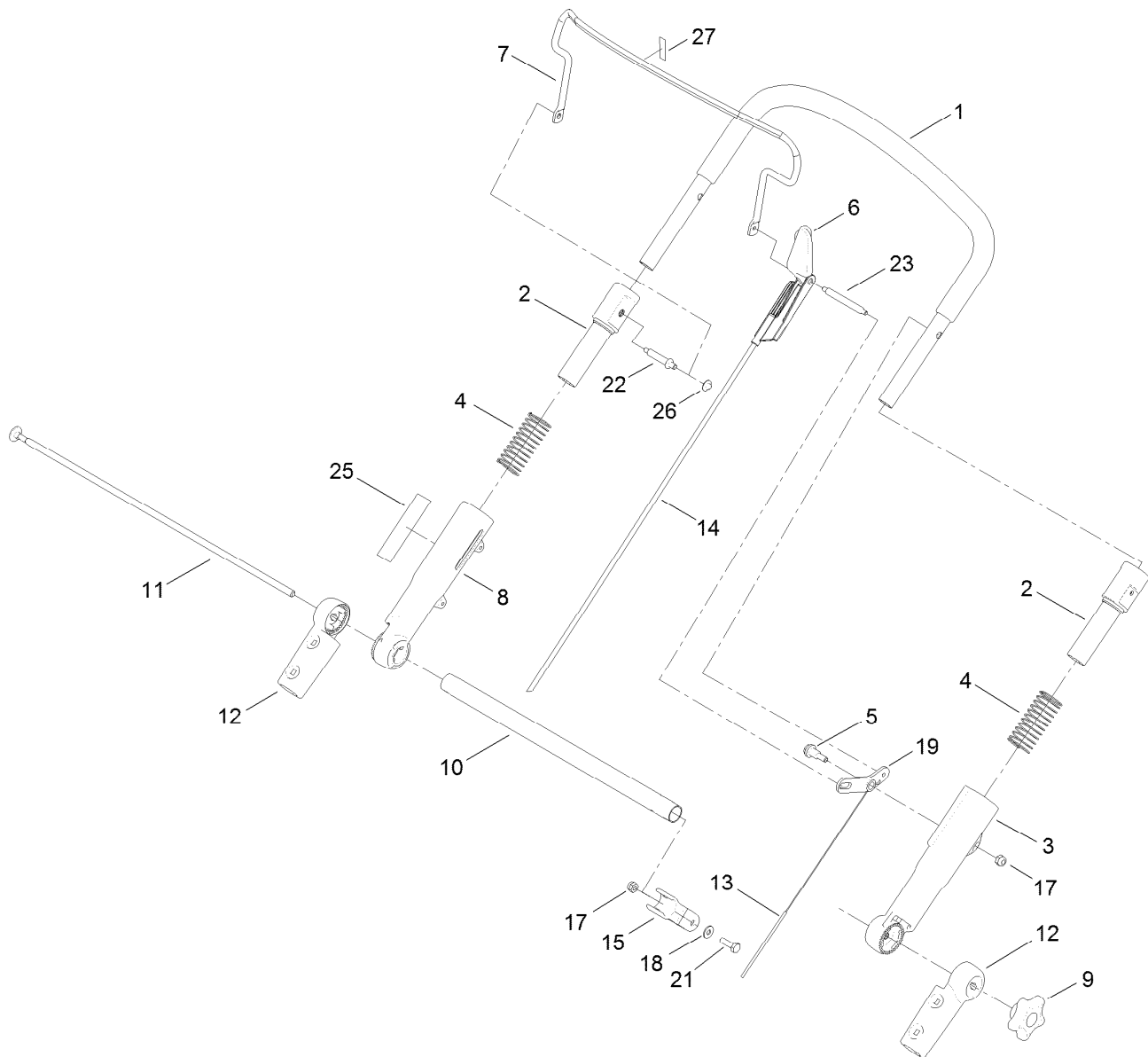
Ref.	Part Number	Qty.	Description
20	110-1787	1	Module-Switch
21	94-1610	2	Nut-Clip
23	108-0965	2	Screw-PTH
24	110-9420	1	Arm-Pivot, LH
30	49-2040	11	Screw-HWHTF
31	110-9468	1	Mulch Plug ASM
31:1	110-9446	1	Plug-Mulch, LH
31:2	110-9448	1	Latch-Plug, Mulch
31:3	110-9447	1	Plug-Mulch, RH
31:4	108-7476	3	Screw-Plastite
31:5	110-9458	1	Spring-Extension
31:6	110-9457	1	Decal-Plug, Mulch
32	110-9413	1	Baffle-Rear
33	3256-14	1	Washer-Flat
35	3256-22	2	Washer-Flat
36	410087	1	Decal
37	114-3233	1	Decal-Recycling



Rear Wheel, Transmission and Side Discharge Chute Assembly

Ref.	Part Number	Qty.	Description
1	614650	2	Bolt-Shoulder
2	117-4104	2	Rear Wheel ASM
3	32151-61	2	Ring-Retaining
4	110-9417	2	Gear-Pinion, 15T
5	36-4780	2	Washer-Plain
6	108-7476	3	Screw-Plastite
7	117-4197	2	Wheel Cover ASM
7:2	614426	1	Washer-Stepped
8	32151-36	2	Ring-Retaining
9	108-9344	1	Arm-Rear Pivot, LH
10	110-9445	2	Arm-Spring, Rear
11	110-7125	2	Knob-HOC
12	110-9422	2	Retainer-Bearing
13	104-8699	2	Bearing-Ball
14	110-9429	1	V-Belt
15	120-7010	1	Shield-Trailing

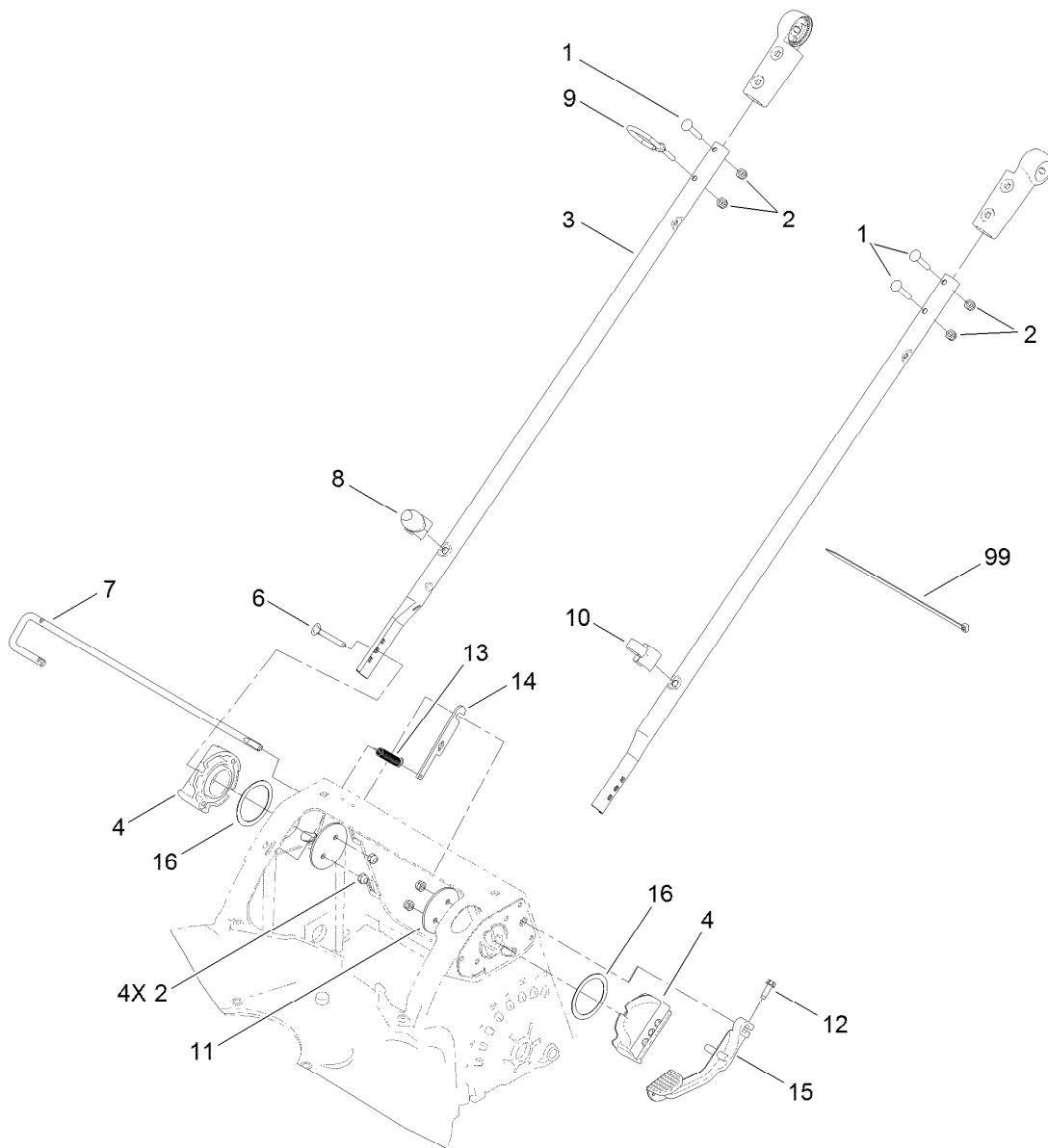
Ref.	Part Number	Qty.	Description
16	114-2812	1	Transmission ASM
17	105-3028	1	Chute-Discharge, Side
18	108-9343	1	Arm-Rear Pivot, RH
19	114-7977-03	1	Bracket-Transmission
20	99-8445	2	Screw-HWH, Taptite
21	99-5293	1	Spring-Torsion
22	112-6416	1	Bracket-Cover
23	99-5291	1	Rod-Cover
24	106-8376	1	Discharge Door ASM
24:2	107-0795	1	Latch-Door
24:3	107-7456	1	Cap-Door
24:4	107-7461	1	Screw-Plastite
25	65-2720	1	Ring-Clip, Locking
26	24-7922	1	Conduit-Convolved, Split
27	114-2755	2	Cap-Bearing
28	117-1092	2	Screw-PTH



Upper Handle Assembly

Ref.	Part Number	Qty.	Description
1	108-0974	1	Upper Handle ASM
2	112-8754	2	Sleeve-Inner
3	112-1544	1	Sleeve-Outer, LH
4	107-3869	2	Spring-Compression
5	104-0858	1	Bolt-Shoulder
6	112-8764	1	Stop-Pivot
7	110-1819-03	1	Bail-Brake
8	112-1545	1	Sleeve-Outer, RH
9	117-5976	1	Knob-Handle, Locking
10	107-3867-03	1	Tube-Cross
11	107-3871	1	Rod-Threaded
12	107-3865	2	Mount-Handle, Lower

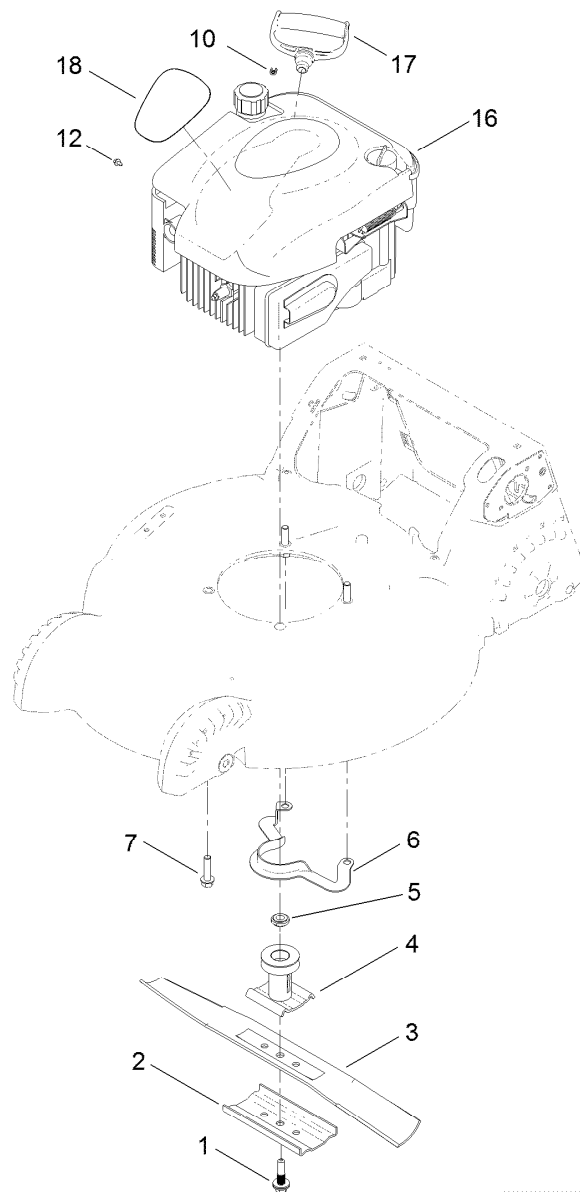
Ref.	Part Number	Qty.	Description
13	110-9465	1	Cable-Traction
14	107-3903	1	Cable-Brake
15	112-8801	1	Clamp-Cable
17	3296-73	2	Nut-Lock, NI
18	3256-1	1	Washer-Flat
19	107-3893	1	Lever-Traction
21	321-5	1	Screw-HH
22	108-0959	1	Pin-Handle
23	108-1008	1	Pin-Bail, LH
25	111-2209	1	Decal-Sens A Speed
26	108-9378	1	Retainer-Push On
27	117-4157	1	Decal-Engine Stop



Lower Handle Assembly

Ref.	Part Number	Qty.	Description
1	108-0988	3	Screw-CARR
2	3296-73	8	Nut-Lock, NI
3	107-3887-03	2	Tube-Lower
4	119-3847-03	2	Mount-Handle
6	95-4453	4	Screw
7	112-8755	1	Rod-Release, Handle
8	117-4141	1	Guide-Rope, Lower
9	107-3908	1	Guide-Rope, Upper

Ref.	Part Number	Qty.	Description
10	114-7988	1	Guide-Cable
11	107-3944-03	2	Plate
12	49-2040	1	Screw-HWHTF
13	112-1542	1	Spring-Extension
14	112-1539	1	Plate-Rod, Release
15	110-1823-03	1	Lever-Release
16	107-3947	2	Washer-Nylon
99	614249	1	Tie-Cable

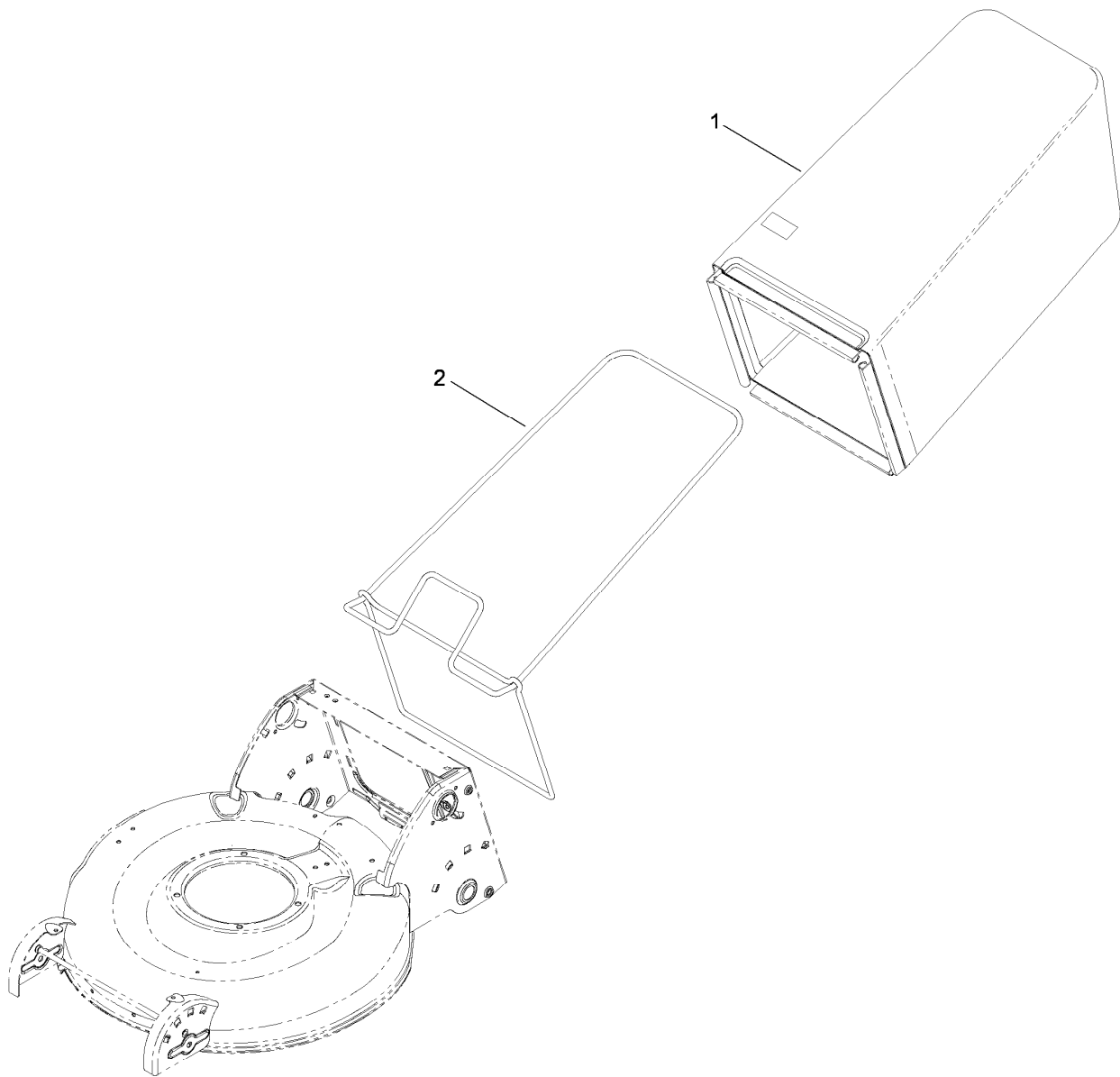


Engine and Blade Assembly

Ref.	Part Number	Qty.	Description
1	105-8579	1	Bolt-Blade
2	108-3766-03	1	Support-Blade
3	108-0954-03	1	Blade-21 Inch
4	106-3987	1	Blade Driver ASM
5	106-3999	1	Spacer-Driver
6	108-8110-03	1	Guide-Belt
7	32144-102	3	Screw-HWH
10	92-1701	1	Stop-Rope
12	98-1394	1	Screw-HWH
16		1	Engine-Briggs, 126M070127F1 ● ■
17	117-4142	1	Handle-Recoil
18	111-3207	1	Decal-Shroud

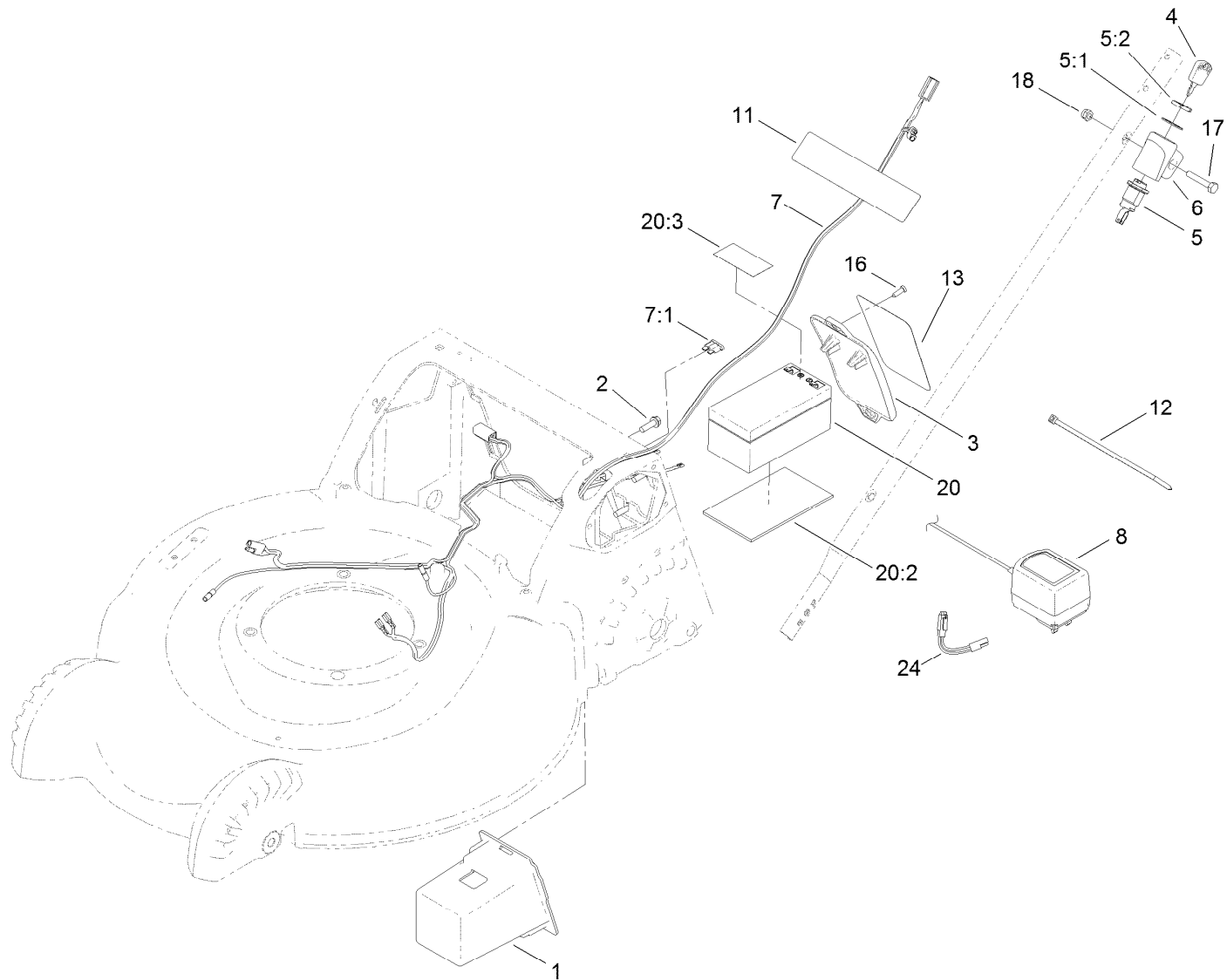
● Not serviced separately

■ Obtain parts from www.briggsandstratton.com



Bag Assembly

<i>Ref.</i>	<i>Part Number</i>	<i>Qty.</i>	<i>Description</i>
1	117-4105	1	Grass Bag ASM
2	112-8750-03	1	Frame-Bag



Electrical Assembly

Ref.	Part Number	Qty.	Description
1	107-3932	1	Box-Battery
2	46-8091	4	Screw-HWH
3	108-0981	1	Cover-Battery
4	700918	1	Key
5	46-5780	1	Starter Switch ASM
5:1	3254-5	1	Washer-Tooth, Internal
5:2	218-461	1	Nut-HH
6	108-9760	1	Mount-Switch
7	119-2251	1	Harness-Wire
7:1	99-6124	1	Fuse-Blade, 40 Amp
8	117-4108	1	Charger

Ref.	Part Number	Qty.	Description
11	104-7953	1	Decal
12	614249	3	Tie-Cable
13	108-0992	1	Decal-Instruction, Battery
16	32144-111	2	Screw-PPH
17	321-51	1	Screw-HH
18	3296-73	1	Nut-Lock, NI
20	108-9358	1	Battery
20:2	108-0987	1	Foam-Battery
20:3	112-8763	1	Decal-Terminal, Battery
24	107-3749	1	Adapter-Charger

Notes:

