



Count on it.

Form No. 3360-996 Rev D

Parts Catalog

Workman® HDX-D Utility Vehicle with Bed

Model No. 07368—Serial No. 290000001 and Up

Ordering Replacement Parts

To order replacement parts, please supply the part number, the quantity, and the description of each part desired.

Understanding Reference Numbers

Each identified part in an illustration has a reference number. The reference number for a part also appears in the parts list, along with other information about the part.

This catalog uses two special reference number formats, one to indicate parts in a service assembly and another to indicate the quantity of a given part in an illustration.

Service Assembly Reference Numbers

Parts in service assemblies have reference numbers in the form a:b. The a represents the reference number of the entire service assembly and the b represents a sequential number unique to each part within the service assembly.

For example, a wheel assembly might be identified by reference number 6, the tire by 6:1, the valve by 6:2, and the wheel by 6:3. When you order the assembly identified by reference number 6, you receive all parts identified by reference numbers 6:1, 6:2, and 6:3. However, you may also order any part individually. Reference numbers of this type appear in illustration and in parts lists.

Reference Numbers Indicating Quantity

In an illustration, if a reference number indicates more than one part, the reference number has the form nX y. The n represents the quantity of the part, the X is the multiplication symbol, and the y represents the reference number.

For example, in an illustration, the reference number 2X 37 means that two of the parts identified by reference number 37 are indicated.

List of Abbreviations

AR: as required

ASM: assembly

BBC: blade brake control

BHTF: button head thread forming

CARR: carriage

CCW: counter clockwise

CW: clockwise

DEG: degrees

DPA: Dual Point Adjustment

ECM: electronic control module

EXT: external

FH: flat head

GA: gauge

HD: heavy-duty

HF: hex flange

HH: hex head

HHF: hex head flange

HHFTF: hex head flange thread forming

HJ: hex jam

HLH: hex lag head

HOC: height-of-cut

HSBH: hex socket button head

HSFH: hex socket flat head

HSH: hex socket head

HWH: hex washer head

HWHTF: hex washer head thread forming

HYD: hydraulic

LH: left hand

LPG: Liquid Propane Gas

NI: nylon insert

NPTF: national pipe thread fine

PFH: phillips flat head

PPH: phillips pan head

PPHTF: phillips pan head thread forming

PRH: phillips round head

PTH: phillips truss head

PTO: power-take-off

RH: right hand

ROPS: roll-over protection system

RRB: rear roller brush

SFH: slotted fillister head

SHH: slotted hex head

SHWH: slotted hex washer head

SPH: slotted pan head

SQH: square head

SRH: slotted round head

STD: standard

TAP: self tapping

TTH: torx truss head

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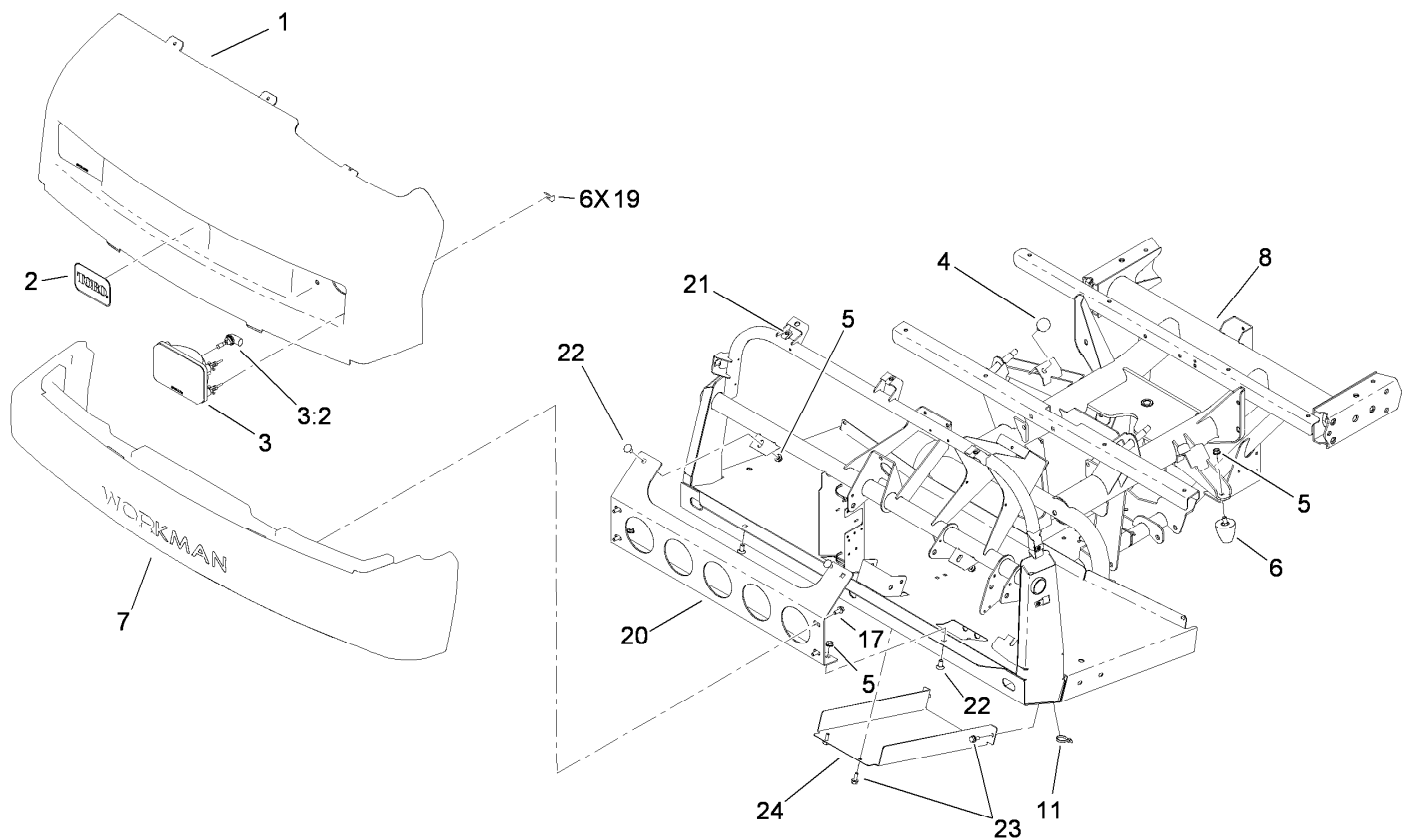
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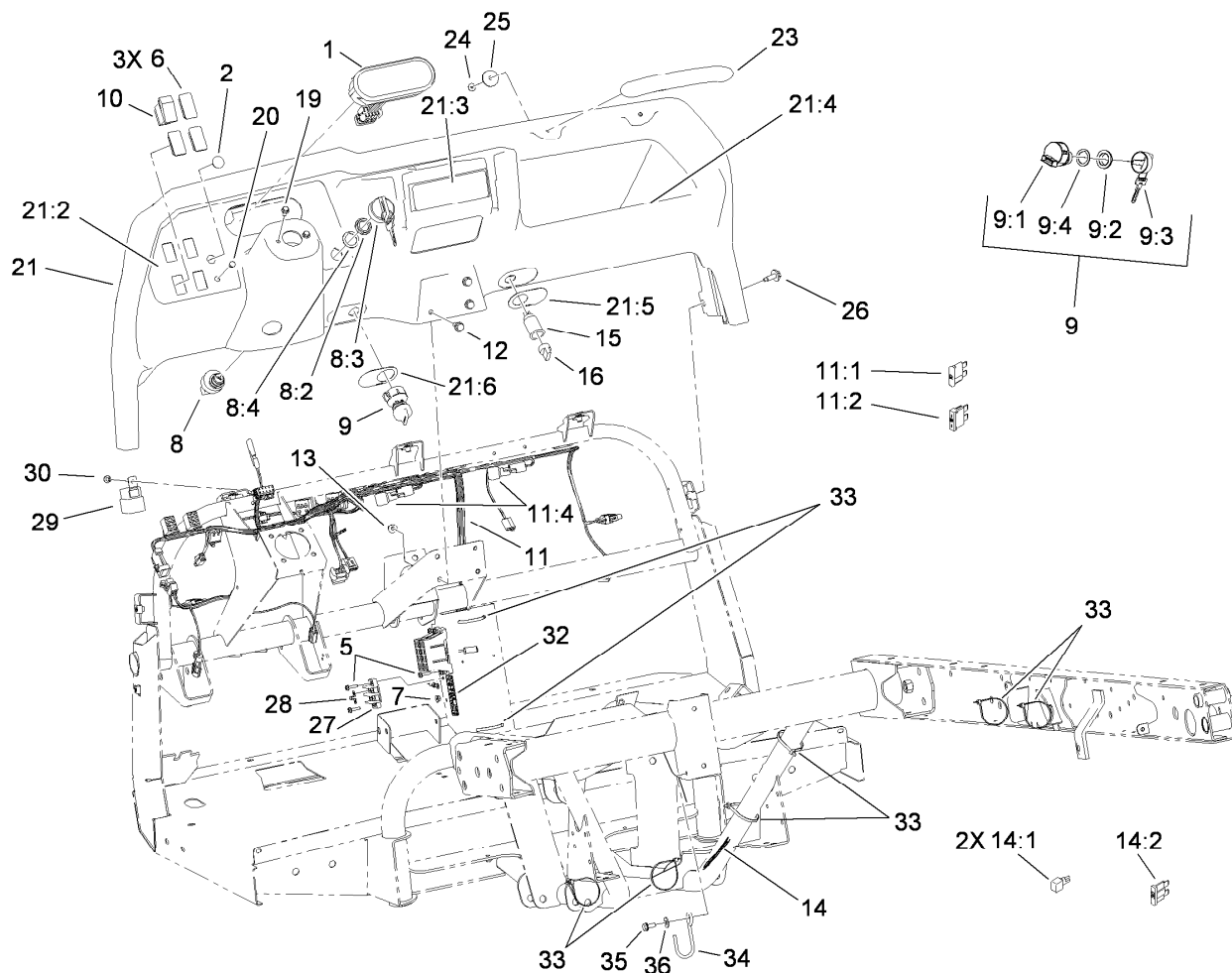
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Hood and Bumper Assembly

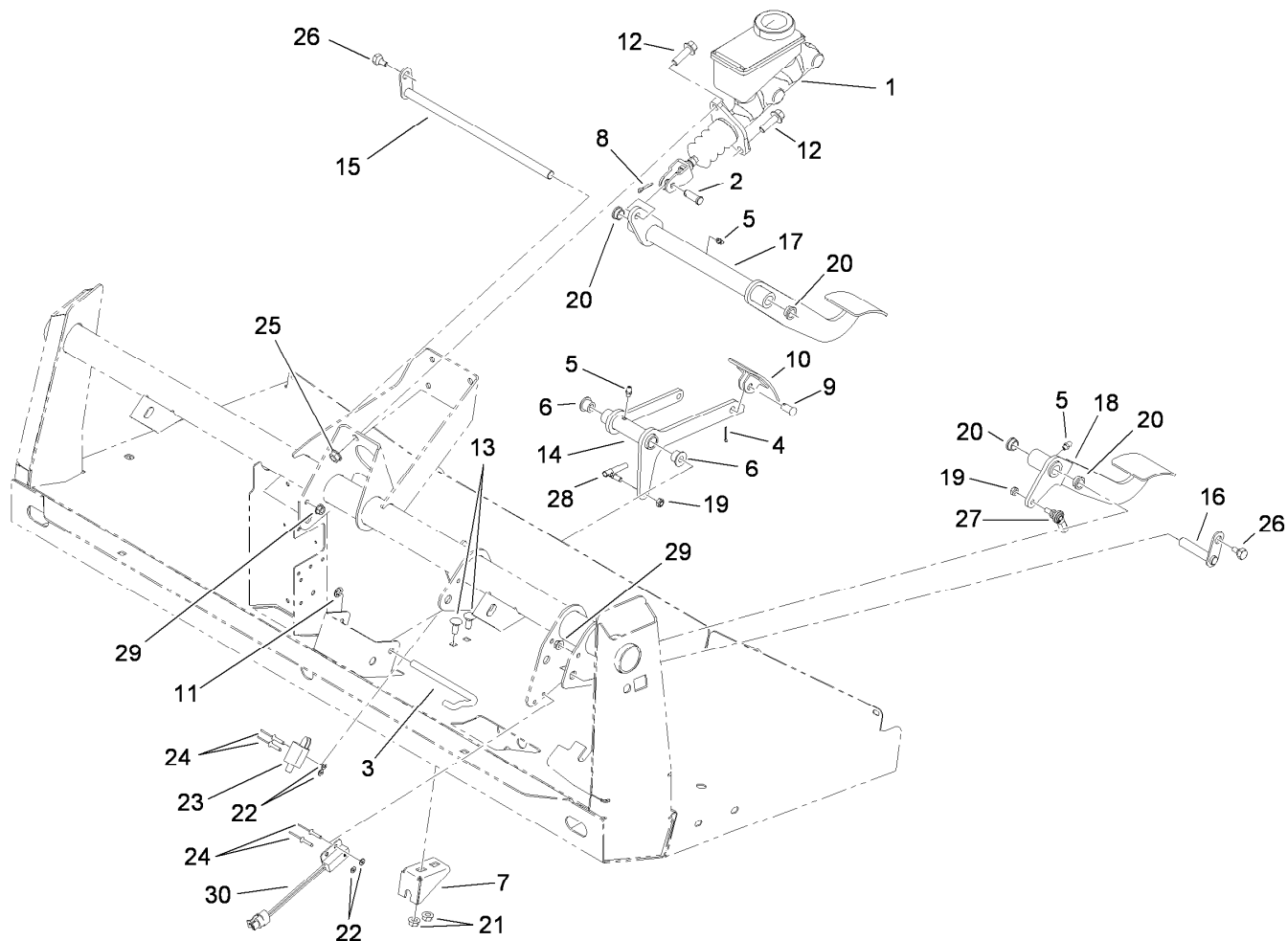
Ref.	Part Number	Qty.	Description
1	112-3183	1	Hood
2	117-4950	1	Decal
3	114-8322	2	Headlight
3:2	115-2395	1	Light Bulb ASM
4	87-2440	2	Bumper-Rubber
5	3290-357	6	Nut-HHF, Whiz
6	26-0071	2	Snubber-Rubber
7	112-3185	1	Bumper
8	114-8270-03	1	Operator Frame ASM
11	3290-379	1	Tie-Cable
17	3234-5	4	Screw-HHF
19	114-8341	6	Clip
20	114-8272-03	1	Bracket-Bumper
21	94-2413	7	U-Nut
22	3231-21	4	Screw-CARR
23	32144-11	4	Screw-HWHTF
24	106-2427-03	1	Cover



Dash Assembly

Ref.	Part Number	Qty.	Description	Ref.	Part Number	Qty.	Description
1	114-8284	1	Cluster-Instrument	15	99-7411	1	Point-Power
2	94-5627	1	Plug	16	99-7416	1	Cap
5	32105-13	6	Screw-HWH	19	33103-012	2	Screw-HHF
6	99-7420	3	Plug-Hole	20	104-9368	1	Plug-Dome
7	3290-148	6	Nut-HF	21	115-7912	1	Dash ASM
8	106-5269	1	Ignition Switch ASM	21:2	115-2281	1	Decal-Dash
8:2	108-8660	1	Nut-Mounting	21:3	115-7746	1	Decal-Danger
8:3	106-5270	1	Ignition Key Set	21:4	115-2282	1	Decal-Warning, Dash
8:4	108-8659	1	Washer-Backup	21:5	106-2353	1	Decal-Powerpoint
9	110-2580	1	Switch-Key, Supervisor	21:6	106-2355	1	Decal-Switch, Supervisor
9:1		1	Switch-Key ●	23	117-4948	1	Handle-Grab
9:2	108-8660	1	Nut-Mounting	24	104-7201	2	Nut-HF
9:3	110-5221	1	Set-Key, Supervisor	25	103995	2	Washer
9:4	108-8659	1	Washer-Backup	26	114-8418	7	Screw-HWH, Sems
10	95-8999	1	Switch	27	42862	1	Block-Terminal, Ground
11	114-8374	1	Harness-Wire, Front	28	42863	1	Strip-Jumper
11:1	218-578	5	Fuse-Blade, 10 Amp	29	99-7430	1	Relay
11:2	109355	2	Fuse-Blade, 15 Amp	30	32144-10	1	Screw-HWH
11:4	100-4918	2	Diode	32	115-7813	1	Decal-Fuse
12	3234-5	3	Screw-HHF	33	3290-379	8	Tie-Cable
13	104-8300	3	Nut-Flange, NI	34	117-4860	1	Guide-Cable
14	114-8378	1	Harness-Wire, Rear	35	32144-11	1	Screw-HWHTF
14:1	100-4918	2	Diode	36	3256-71	1	Washer-Flat
14:2	109103	1	Fuse-Blade, 30 Amp				

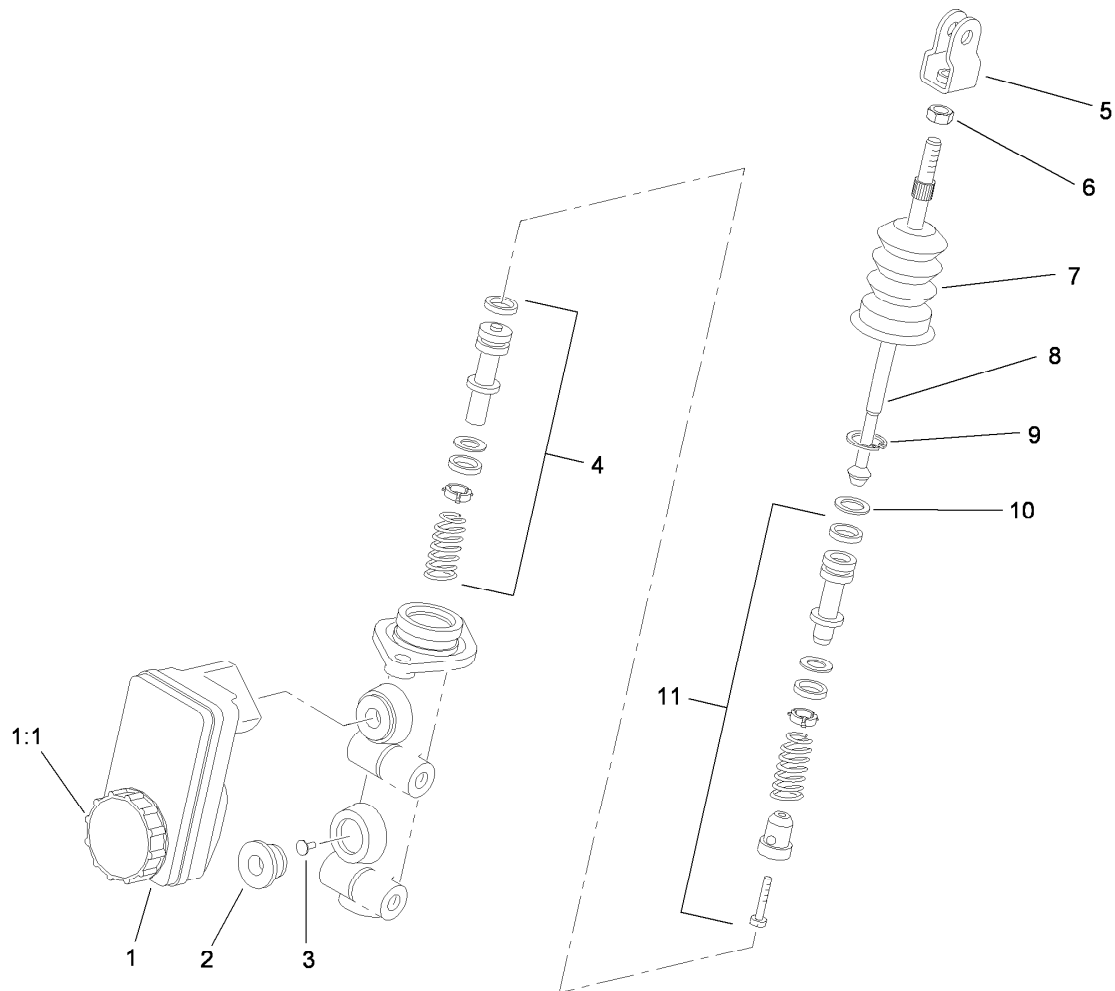
● Not serviced separately



Pedal Assembly

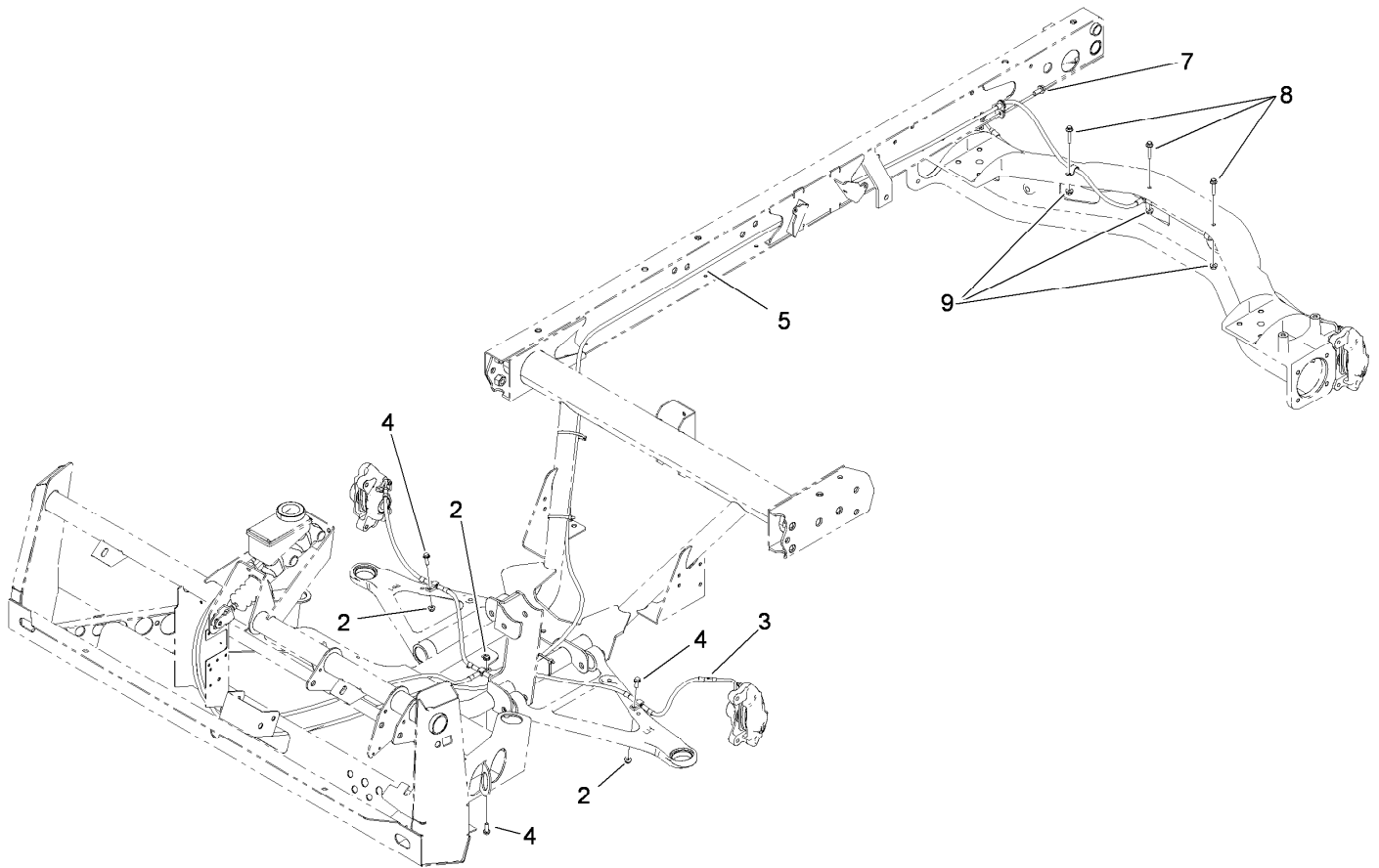
Ref.	Part Number	Qty.	Description
1	104-6782	1	Cylinder-Master
2	283-2	1	Pin-Clevis
3	87-2880	1	Shaft-Pedal, Accelerator
4	3272-6	1	Pin-Cotter
5	302-5	3	Fitting-Grease
6	256-259	2	Bushing-Flange
7	106-2421	1	Bracket-Mount, Cable
8	3272-10	1	Pin-Cotter
9	283-85	1	Pin-Clevis
10	93-8969-03	1	Pedal
11	32151-56	1	Ring-Retaining, External
12	3234-11	2	Screw-HHF
13	3230-1	2	Bolt-CARR
14	106-2471-03	1	Arm-Pedal, Accelerator
15	106-2475	1	Brake Shaft ASM

Ref.	Part Number	Qty.	Description
16	115-2269	1	Clutch Pivot Pin ASM
17	115-2275-03	1	Brake Pedal ASM
18	115-2271-03	1	Clutch Pedal ASM
19	3296-13	2	Nut-Lock, NI
20	256-156	4	Bushing-Flange
21	32128-20	2	Nut-HF
22	3256-53	4	Washer-Flat
23	95-1653	1	Switch-Pole, Single
24	3269-25	4	Rivet-Pop
25	3290-357	2	Nut-HHF, Whiz
26	63-3410	2	Screw-Shoulder
27	110-2554	1	Rod End-Spherical
28	18-1720	1	Governor Ball Joint ASM
29	32128-33	2	Nut-HF
30	105-0023	1	Switch-Proximity



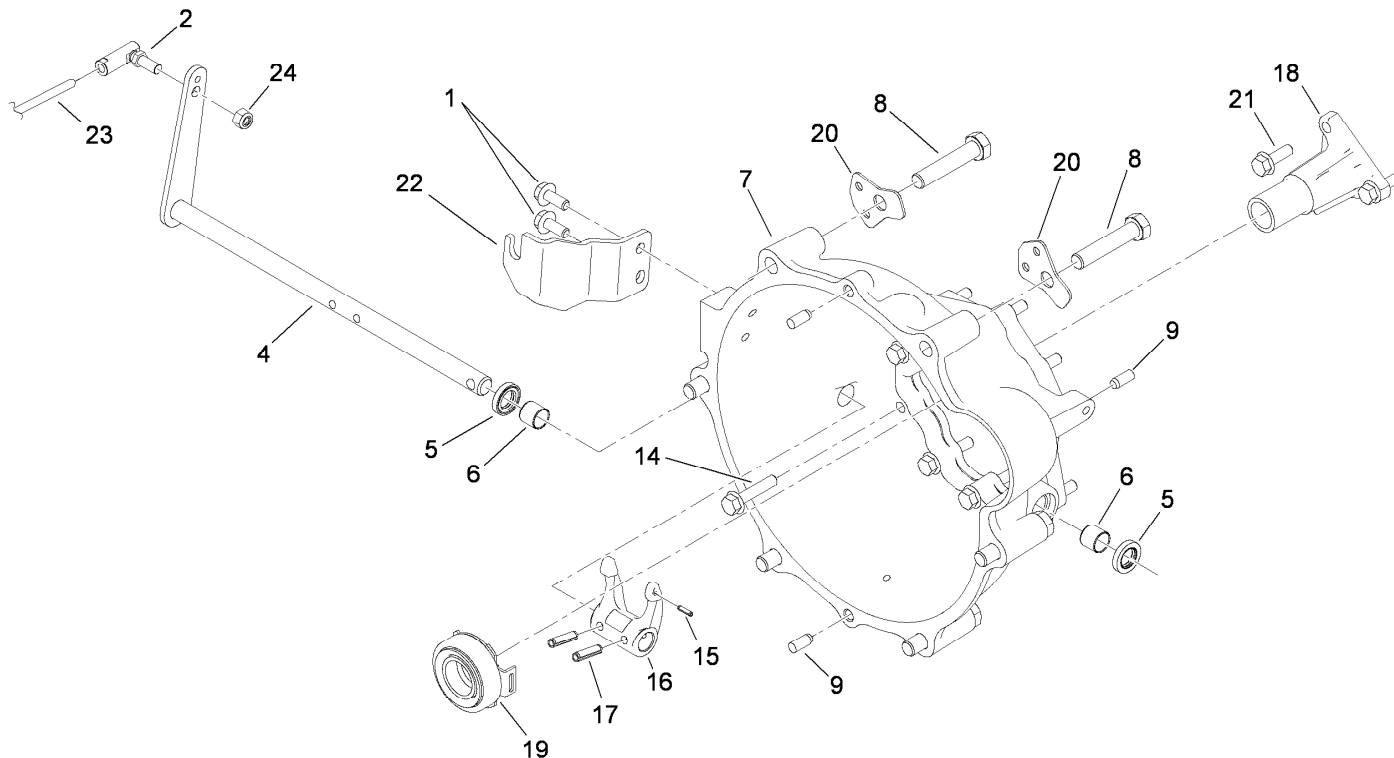
Master Cylinder Assembly No. 104-6782

<i>Ref.</i>	<i>Part Number</i>	<i>Qty.</i>	<i>Description</i>
1	104-6845	1	Reservoir ASM
1:1	92-4112	1	Cap ASM
2	93-8971	2	Seal-Port, Flange
3	92-4103	1	Pin-Stop
4	92-4102	1	Secondary Piston ASM
5	92-4110	1	Clevis
6	21-0360	1	Nut-Hex
7	94-5209	1	Cover-Dust
8	94-5210	1	Rod-Push
9	92-4109	1	Ring-Snap
10	92-4108	1	Retainer-Washer
11	92-4101	1	Primary Piston ASM



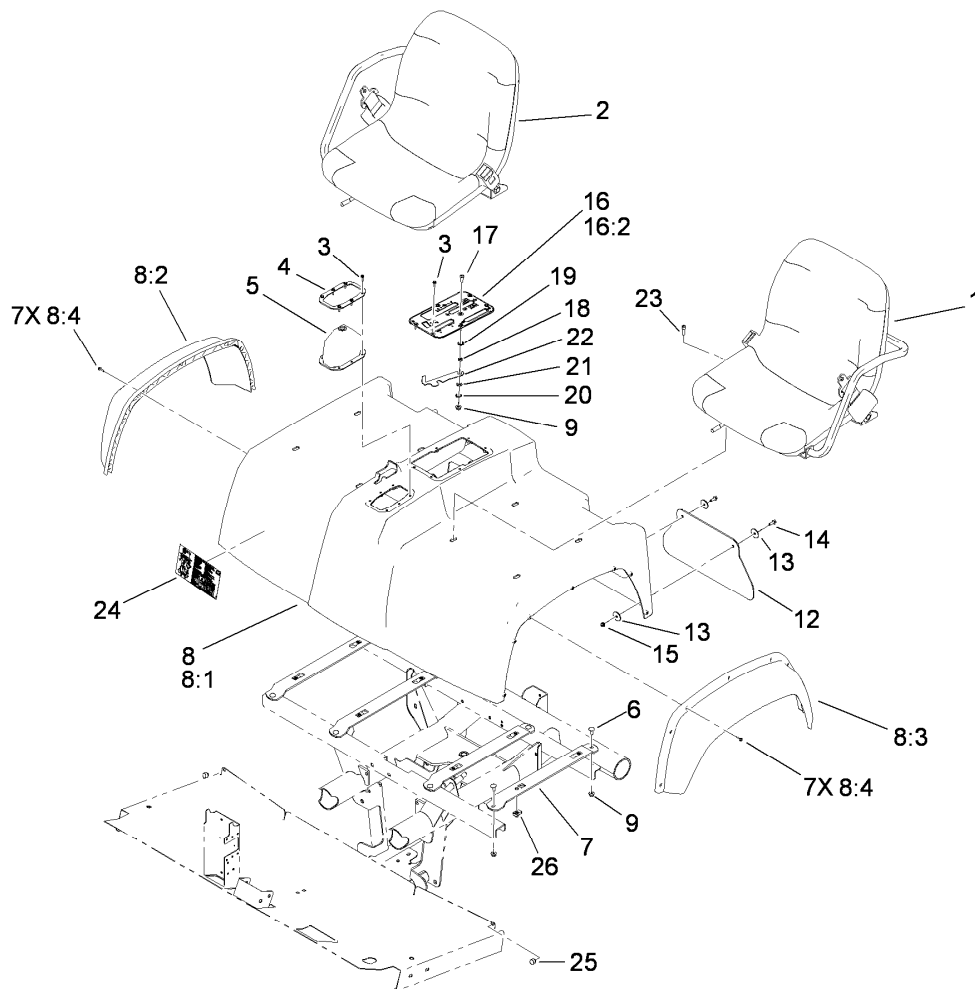
Hydraulic Brake Line Assembly

<i>Ref.</i>	<i>Part Number</i>	<i>Qty.</i>	<i>Description</i>
2	104-7201	3	Nut-HF
3	115-2263	1	Line-Brake, Front
4	321-6	3	Screw-HH
5	115-2264	1	Line-Brake, Rear
7	32144-11	1	Screw-HWHTF
8	3234-21	3	Screw-HHF
9	32128-33	3	Nut-HF



Clutch Linkage Assembly

Ref.	Part Number	Qty.	Description
1	98-7977	2	Screw-HHF
2	2411-33	1	Balljoint-RH (W/Grommet)
4	115-2311	1	Clutch Lever ASM
5	87-1920	2	Seal-Oil
6	87-3770	2	Bushing-Housing, Bell
7	104-9249	1	Housing-Bell
8	3215-2	6	Screw-HH
9	87-1910	4	Pin-Dowel
14	33104-040	9	Screw-HHF
15	32121-7	1	Pin-Roll, Slotted
16	87-5300	1	Fork-Clutch
17	32121-24	2	Pin-Spring
18	115-2259	1	Guide-Release
19	110-2538	1	Bearing-Release, Clutch
20	115-2247	2	Bracket-Harness
21	33104-025	3	Screw-HHF
22	115-2313	1	Bracket-Cable, Clutch
23	115-2284	1	Cable-Clutch
24	3296-4	1	Nut-Lock

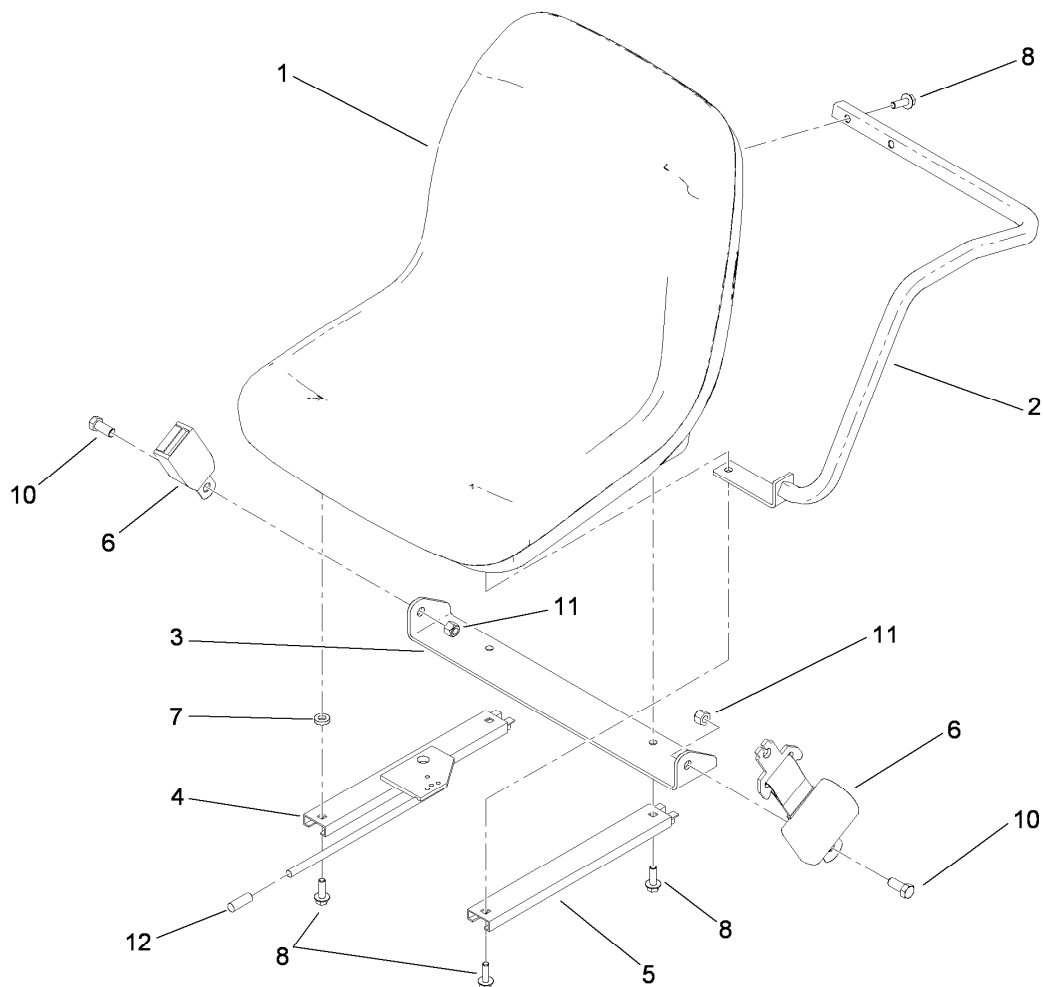


Shroud and Seat Assembly

Ref.	Part Number	Qty.	Description
1		1	LH Seat ASM ●
2		1	RH Seat ASM ●
3	98-1375	12	Screw-HWH
4	87-3760-03	1	Plate-Boot, Shift
5	87-8620	1	Shift Boot ASM
6	3230-1	8	Bolt-CARR
7	115-2435-03	4	Bracket-Seat
8		1	Seat Base ASM ●
8:1	114-8406	1	Base-Seat
8:2	114-8407	1	Fender-Front, RH
8:3	114-8408	1	Fender-Front, LH
8:4	98-1375	14	Screw-HWH
9	104-8300	9	Nut-Flange, NI
12	106-2378	2	Mudflap
13	3256-55	8	Washer-Flat

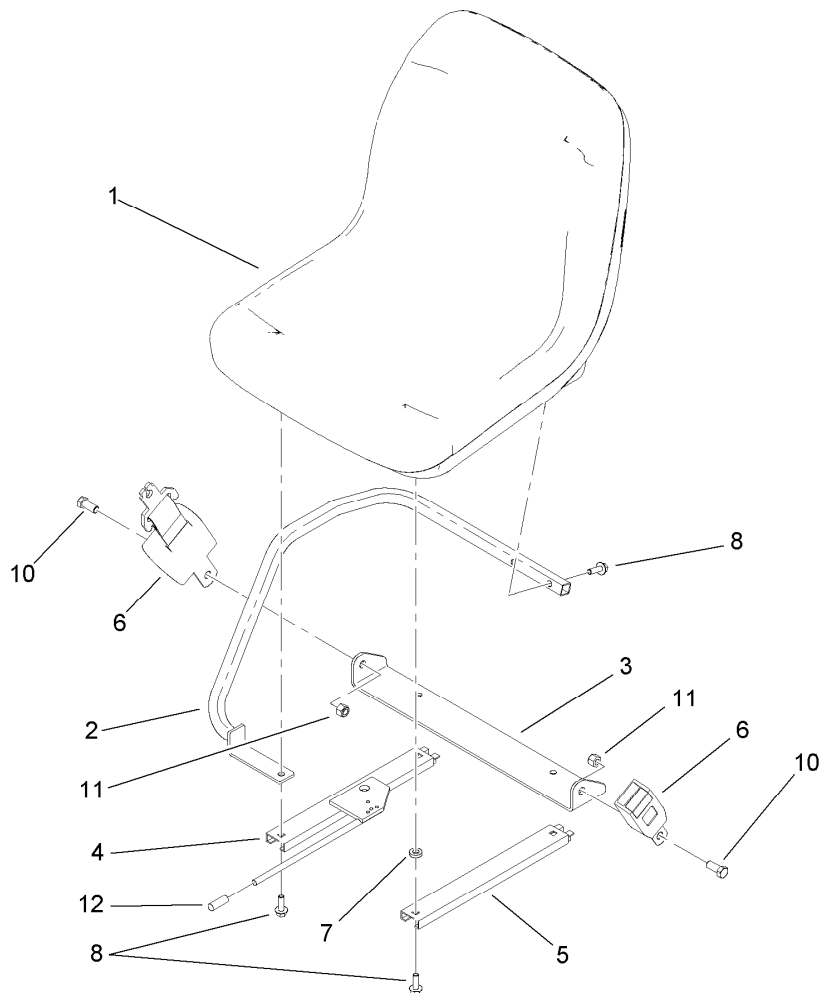
Ref.	Part Number	Qty.	Description
14	3234-4	4	Screw-HHF
15	104-7201	4	Nut-HF
16	106-7886	1	Control Plate ASM
16:2	106-2377	1	Decal-Console
17	3274-55	1	Screw-HSBH
18	82-4240	1	Spacer-Bearing
19	94-8196	1	Washer-Nylon
20	3290-221	1	Washer-Spring
21	3256-23	1	Washer-Flat
22	106-7984	1	Lever-Detent
23	3274-22	8	Screw-HSH
24	115-7814	1	Decal-Reference, Quick
25	107-8042	2	Bumper-Rubber
26	115-7721	8	Nut-Clip, U

● Not serviced separately



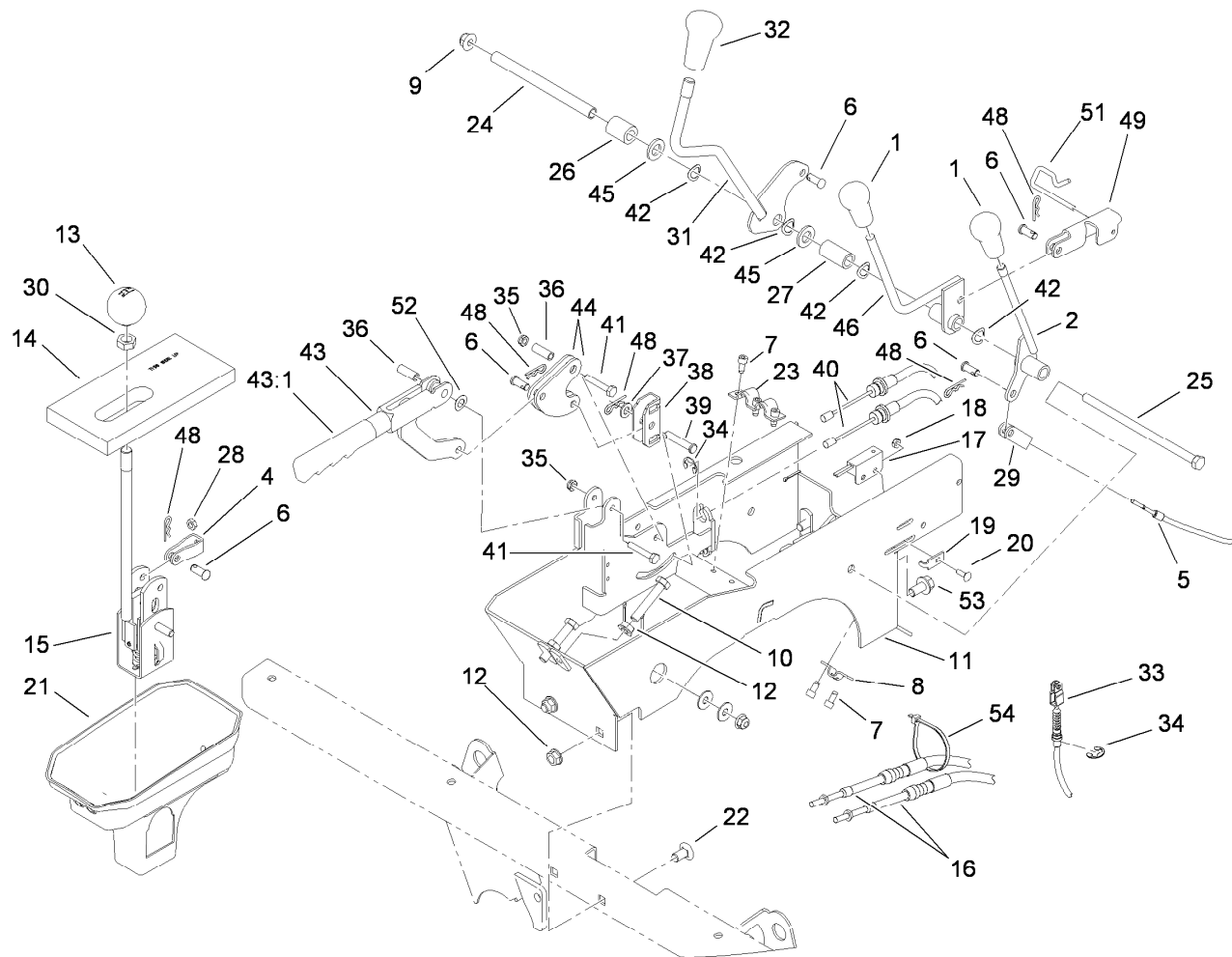
LH Seat Assembly

Ref.	Part Number	Qty.	Description
1	112-2923	1	Seat ASM
2	106-7842	1	LH Armrest ASM
3	106-7845	1	Bracket-Belt, Seat
4	106-7847	1	Adjuster-Seat, W/Handle
5	107-7959	1	Adjuster-Slave, 7 Inch
6	106-7848	1	Seat Belt ASM
7	80-7730	1	Spacer
8	3234-29	6	Screw-HHF
10	3212-4	2	Screw-HH
11	3296-7	2	Nut-Lock
12	106-7953	1	Grip-Gray



RH Seat Assembly

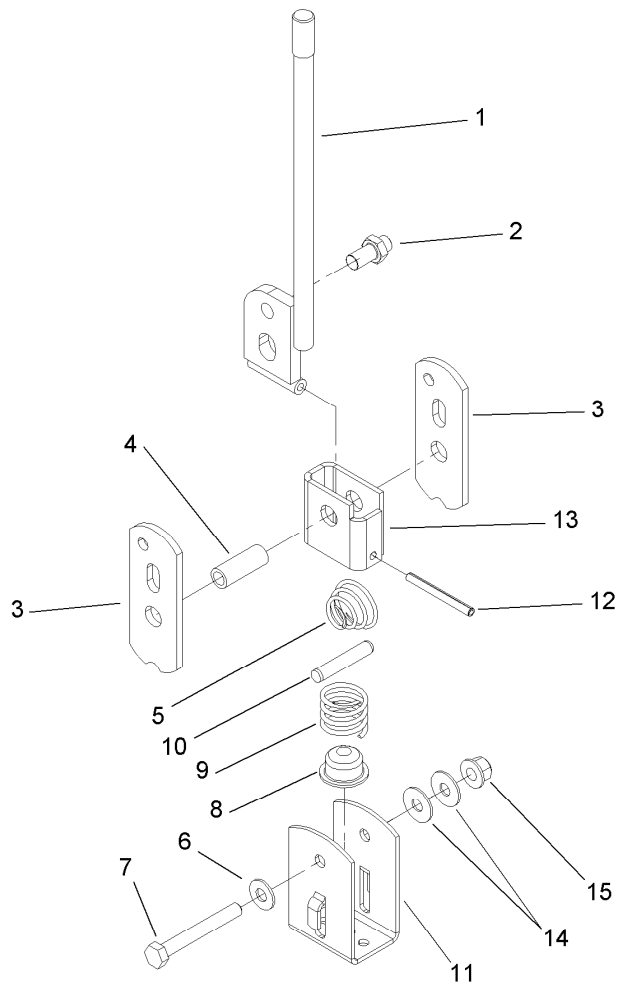
Ref.	Part Number	Qty.	Description
1	112-2923	1	Seat ASM
2	106-7844	1	RH Armrest ASM
3	106-7845	1	Bracket-Belt, Seat
4	106-7847	1	Adjuster-Seat, W/Handle
5	107-7959	1	Adjuster-Slave, 7 Inch
6	106-7848	1	Seat Belt ASM
7	80-7730	1	Spacer
8	3234-29	6	Screw-HHF
10	3212-4	2	Screw-HH
11	3296-7	2	Nut-Lock
12	106-7953	2	Grip-Gray



Console Assembly

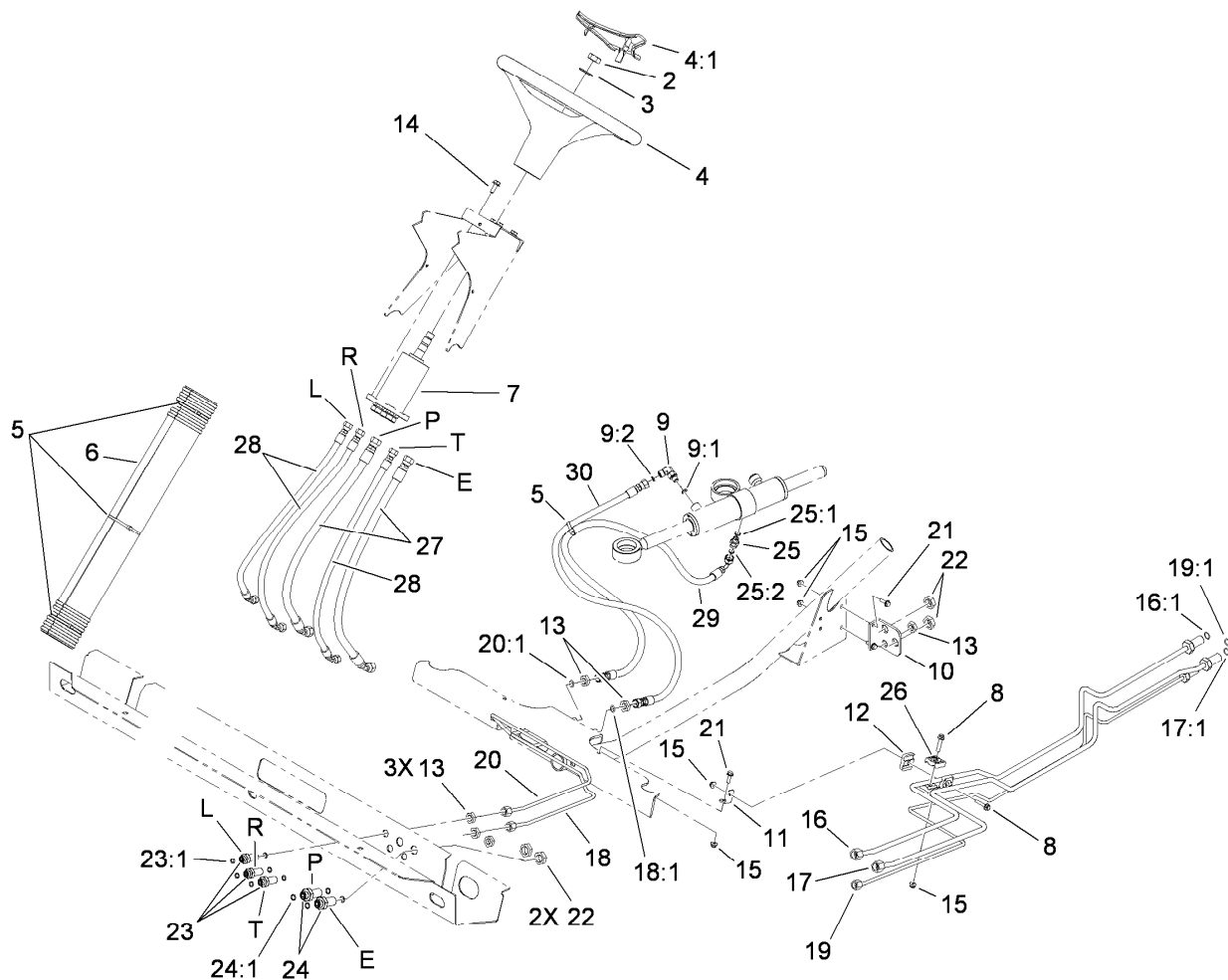
Ref.	Part Number	Qty.	Description
1	106-7903	2	Knob-Control
2	106-7828	1	Lever ASM
4	87-2310	2	Clevis-Cable
5	115-7812	1	Cable-Hi Low
6	283-62	6	Pin-Clevis
7	65-5220	5	Screw-HSH, Thread Forming
8	87-4340	1	Clamp-Cable
9	104-8301	1	Nut-Flange, NI
10	323-10	2	Screw-HH
11	108-6914-03	1	Lever Support ASM
12	3290-357	4	Nut-HHF, Whiz
13	87-6720	1	Knob-Shift
14	87-6570	1	Seal-Boot, Lower
15	106-7887	1	Shift ASM
16	115-7811	2	Cable-Selector, Gear
17	100-1270	1	Switch-Proximity
18	3296-12	1	Nut-Lock, NI
19	100-4872	1	Plate-Switch, Neutral
20	3229-34	1	Screw-CARR
21	106-2376	1	Boot-Shift, Lower
22	3231-21	2	Screw-CARR
23	87-4960	1	Clamp-Cable
24	106-7833	1	Spacer
25	323-36	1	Screw-HH
26	66-6501	1	Spacer-Wheel
27	106-7835	1	Spacer

Ref.	Part Number	Qty.	Description
28	3220-1	2	Nut-Jam
29	87-7160	1	Cable Clevis ASM
30	3218-18	1	Nut-Jam
31	112-3008	1	Differential Lock Lever ASM
32	106-7952	1	Knob
33	115-2287	1	Cable-Lock, Differential
34	32120-47	3	Ring-Retaining, External
35	3296-56	2	Nut-Lock, NI
36	114402	2	Spacer
37	3256-23	1	Washer-Flat
38	87-3480	1	Bracket-Equalizer, Cable
39	94-3829	1	Pin-Clevis
40	115-2283	2	Cable-Brake, Park
41	321-9	2	Screw-HH
42	3290-221	4	Washer-Spring
43	104-6842	1	Lever-Brake, Park
43:1	106-7972	1	Grip-Handle
44	106-7814	2	Bellcrank
45	33096-00	2	Washer-Flat
46	106-7960	1	HYD Lever ASM
48	3290-307	7	Pin-Hair
49	115-2250	1	Link
51	115-2350	1	Pin-Retainer
52	3290-477	1	Washer-Curved
53	3234-12	2	Screw-HHF
54	3290-379	3	Tie-Cable



Shift Assembly No. 106-7887

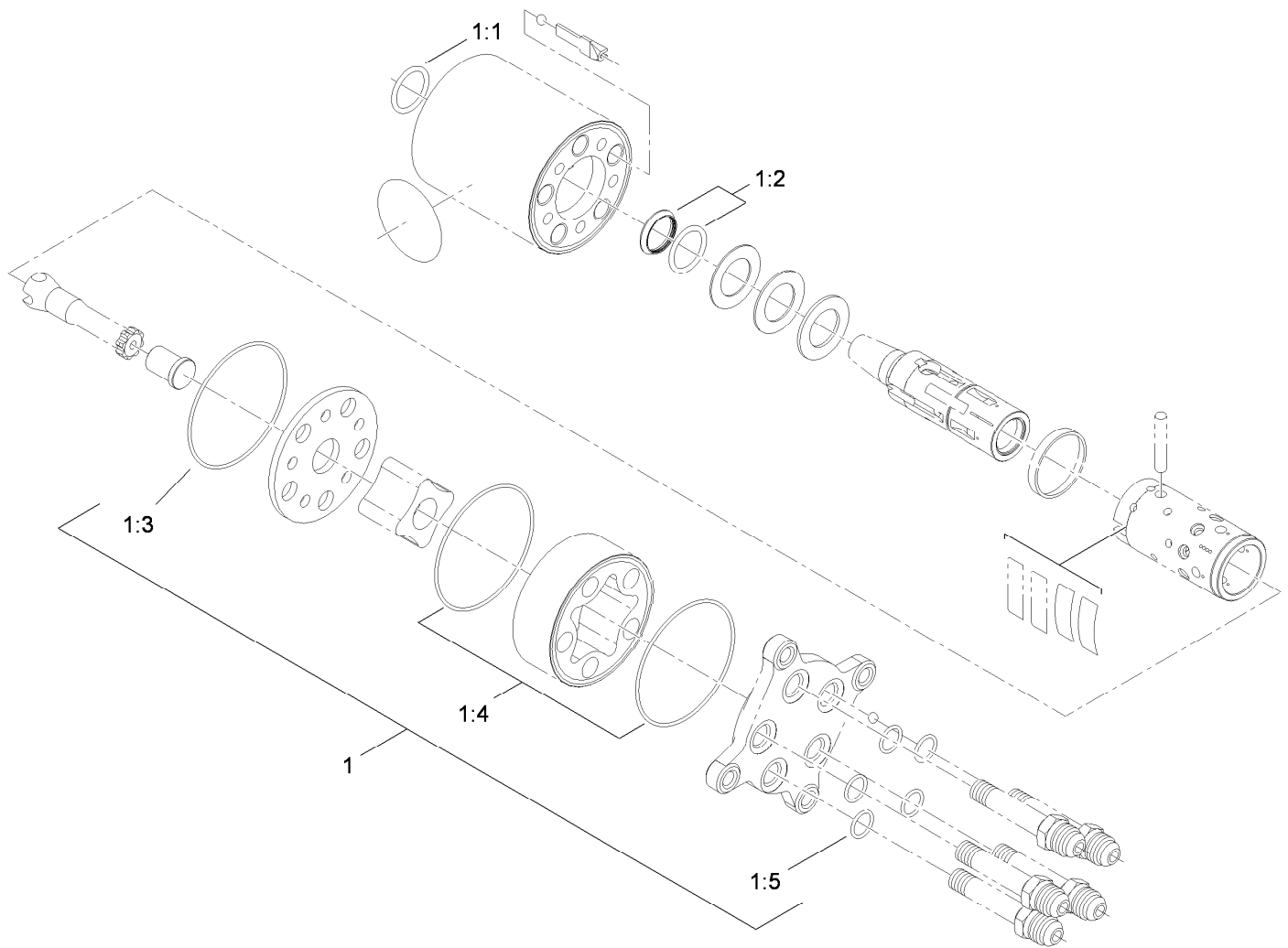
<i>Ref.</i>	<i>Part Number</i>	<i>Qty.</i>	<i>Description</i>
1	87-2040	1	Shift Lever ASM
2	87-3650	1	Pin-Shift
3	87-3540	2	Link-Shift
4	87-2520	1	Tube-Pivot
5	87-2900	1	Spring-Compression
6	87-8640	1	Washer-Flat
7	322-12	1	Screw-HH
8	87-3530	1	Button-Shifter
9	87-3660	1	Spring-Compression
10	3290-507	1	Pin-Dowel
11	87-3520	1	Clevis
12	32121-48	1	Pin-Spring
13	87-6040	1	Bracket-Shifter
14	3290-456	2	Washer-Belleville
15	104-8300	1	Nut-Flange, NI



Steering Hydraulics Assembly

Ref.	Part Number	Qty.	Description
2	3296-33	1	Nut-Lock, NI
3	3256-27	1	Washer-Flat
4	98-1471	1	Wheel-Steering
4:1	98-1468	1	Cover-Wheel, Steering
5	3290-379	4	Tie-Cable
6	106-6713	1	Cover-Lines, Steering
7	115-7926	1	Pump-Steering
8	3234-21	2	Screw-HHF
9	340-132	1	Fitting-HYD, 90 DEG
9:1	237-78	1	O-Ring
9:2	237-21	1	O-Ring
10	106-7801-03	1	Bracket-Line, Steering
11	106-7807	1	Bracket-Line, Steering
12	106-7839	2	Clamp-Tube
13	340-78	6	Nut-Lock, Bulkhead
14	98-7977	4	Screw-HHF
15	104-7201	5	Nut-HF
16	115-7701	1	Tube-HYD
16:1	237-22	1	O-Ring
17	115-7702	1	Tube-HYD
17:1	237-22	1	O-Ring

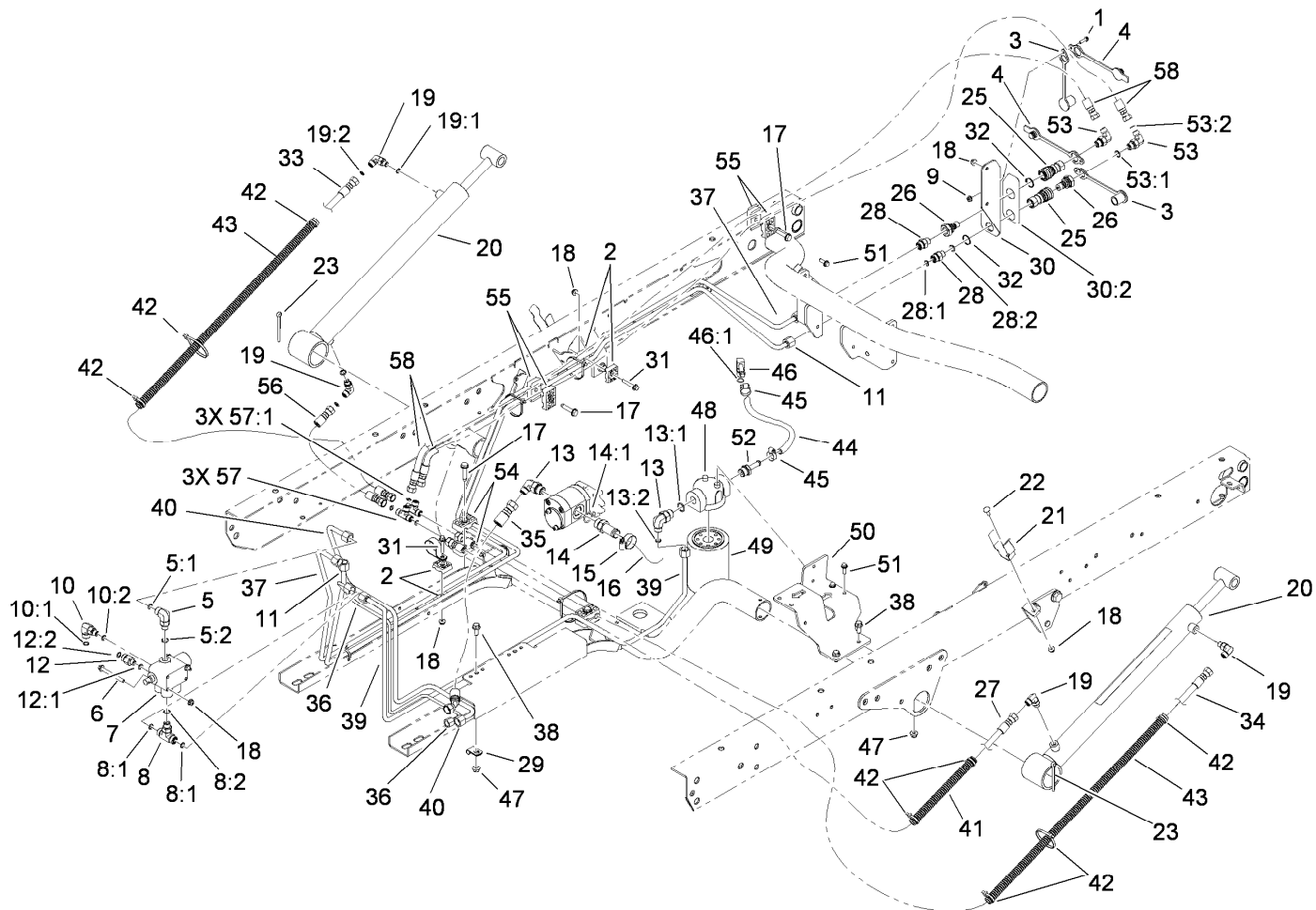
Ref.	Part Number	Qty.	Description
18	106-7804	1	Tube-HYD
18:1	237-21	1	O-Ring
19	115-7703	1	Tube-HYD
19:1	237-21	1	O-Ring
20	106-7806	1	Tube-HYD
20:1	237-21	1	O-Ring
21	3234-4	3	Screw-HHF
22	340-70	4	Nut-Lock
23	94-1444	3	Union-Bulkhead
23:1	237-21	2	O-Ring
24	340-71	2	Fitting-Straight, Bulkhead
24:1	237-22	2	O-Ring
25	340-92	1	Fitting-HYD, Straight
25:1	237-78	1	O-Ring
25:2	237-21	1	O-Ring
26	56-7973	2	Clamp-Tube
27	106-7975	2	Hose-HYD
28	106-7974	3	Hose-HYD
29	117-4861	1	Hose-HYD
30	108-6505	1	Hose ASM



Steering Valve Assembly No. 115-7926

Ref.	Part Number	Qty.	Description
1	106-6716	1	Seal Kit
1:1		1	Ring-Seal, Dust ●
1:2		1	Seal-Shaft ●
1:3		1	Ring-Retaining ●
1:4		2	Ring-Retaining ●
1:5		5	Ring-Retaining ●

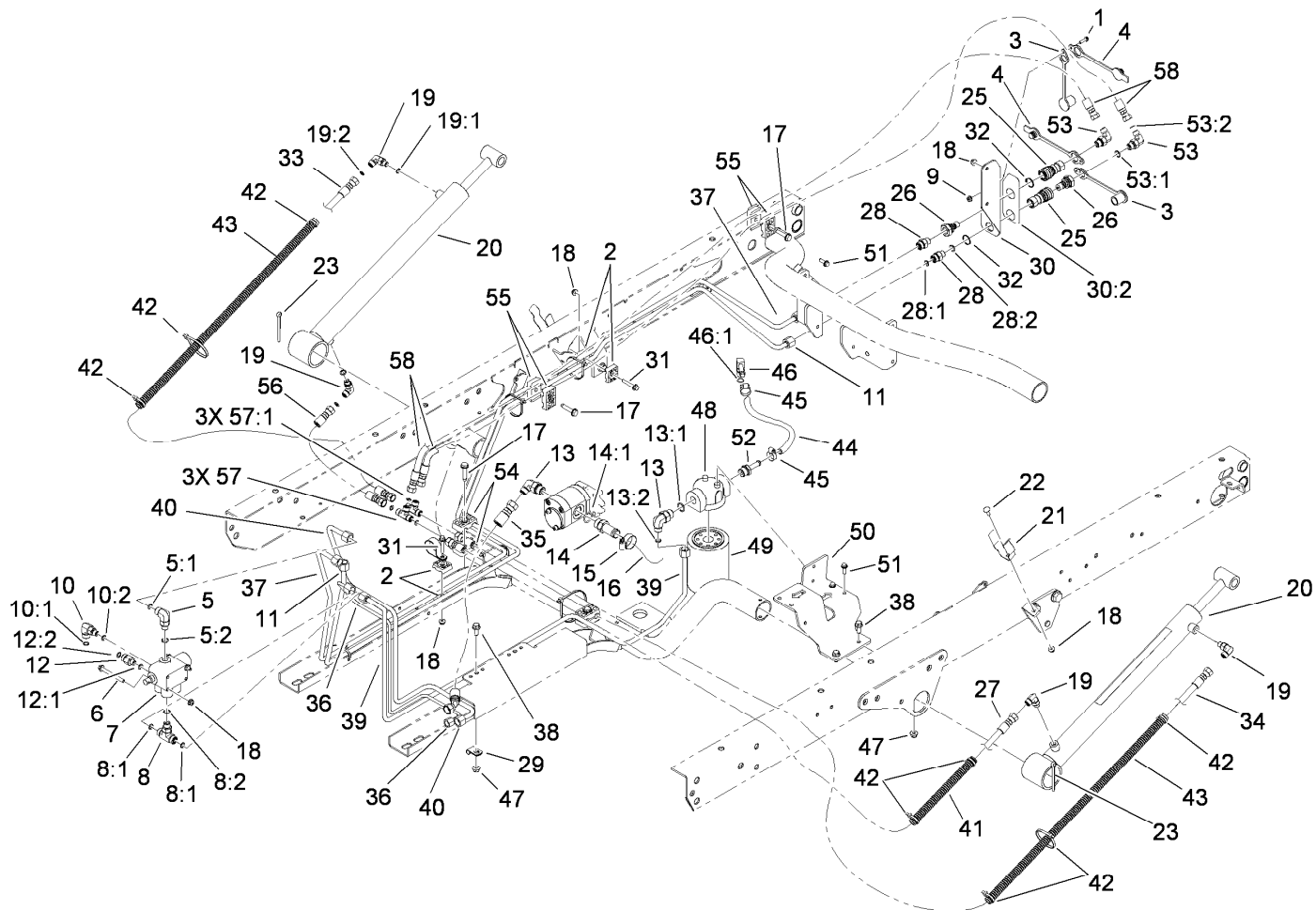
● Not serviced separately



Lift Valve and Hydraulics Assembly

Ref.	Part Number	Qty.	Description
1	32105-13	1	Screw-HWH
2	56-7973	4	Clamp-Tube
3	106-7881	2	Cap-Dust, HYD
4	106-7882	2	Plug-Dust, HYD
5	340-77	1	Fitting-HYD, 90 DEG
5:1	237-22	1	O-Ring
5:2	237-42	1	O-Ring
6	114-8410	2	Screw-HHF
7	43-1950	1	Valve-Control, HYD
8	340-94	1	Adapter
8:1	237-22	2	O-Ring
8:2	237-42	1	O-Ring
9	3290-148	1	Nut-HF
10	340-97	1	Fitting-HYD, 90 DEG
10:1	237-22	1	O-Ring
10:2	237-78	1	O-Ring
11	115-2218	1	Tube-HYD
12	340-88	1	Adapter
12:1	237-22	1	O-Ring
12:2	237-78	1	O-Ring
13	340-18	2	Fitting-HYD, 90 DEG
13:1	237-79	1	O-Ring
13:2	237-22	1	O-Ring
14	354-136	1	Fitting-HYD
14:1	237-80	1	O-Ring
15	2412-129	1	Clamp-Hose
16	87-3670	1	Hose-Suction

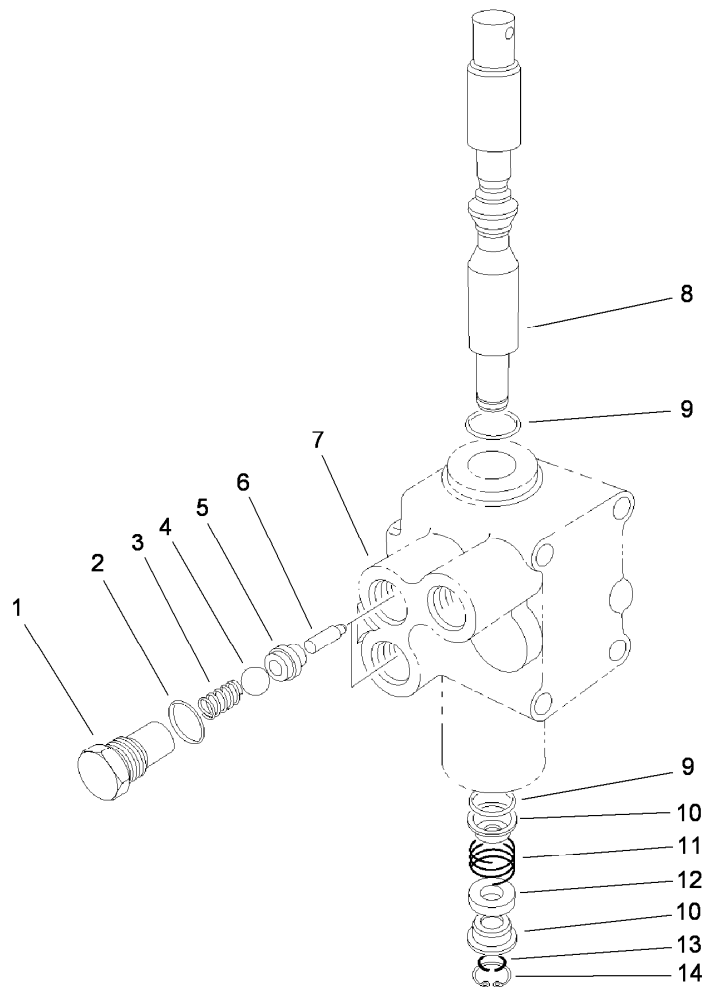
Ref.	Part Number	Qty.	Description
17	32144-57	4	Screw
18	104-7201	8	Nut-HF
19	340-132	4	Fitting-HYD, 90 DEG
19:1	237-78	1	O-Ring
19:2	237-21	1	O-Ring
20	106-7939	2	HYD Cylinder ASM
21	108-3109	2	Retainer-Cylinder
22	3229-1	2	Screw-CARR
23	3272-37	2	Pin-Cotter
25	106-7968	2	Coupler-Quick, Female
26	106-7969	2	Coupler-Quick, Male
27	115-7711	1	HYD Hose ASM
28	340-2	2	Fitting-HYD, Straight
28:1	237-22	1	O-Ring
28:2	237-42	1	O-Ring
29	2412-113	1	Clamp
30	115-7715	1	Coupler Bracket ASM
30:2	115-7723	1	Decal-Disconnect, Quick
31	94-5781	2	Screw-HHF
32	32151-83	2	Ring-Snap
33	108-6508	1	HYD Hose ASM
34	104-3716	1	HYD Hose ASM
35	95-0965	1	Hose ASM
36	115-2216	1	Tube-HYD
37	115-2217	1	Tube-HYD
38	3234-47	3	Screw-HHF
39	115-2224	1	Tube-HYD



Lift Valve and Hydraulics Assembly (continued)

Ref.	Part Number	Qty.	Description
40	115-2223	1	Tube-HYD
41	24-7922	1	Conduit-Convolutd, Split
42	3290-379	8	Tie-Cable
43	24-7923	2	Conduit-Convolutd, Split
44	115-2228	1	HYD Hose ASM
45	2412-36	2	Clamp-Hose
46	100-4887	1	Fitting-Barbed, 90 DEG
46:1	237-42	1	O-Ring
47	104-8300	3	Nut-Flange, NI
48	87-8780	1	Head-Filter
49	54-0110	1	Filter-Oil, Transmission
50	115-2168-03	1	Bracket-Filter

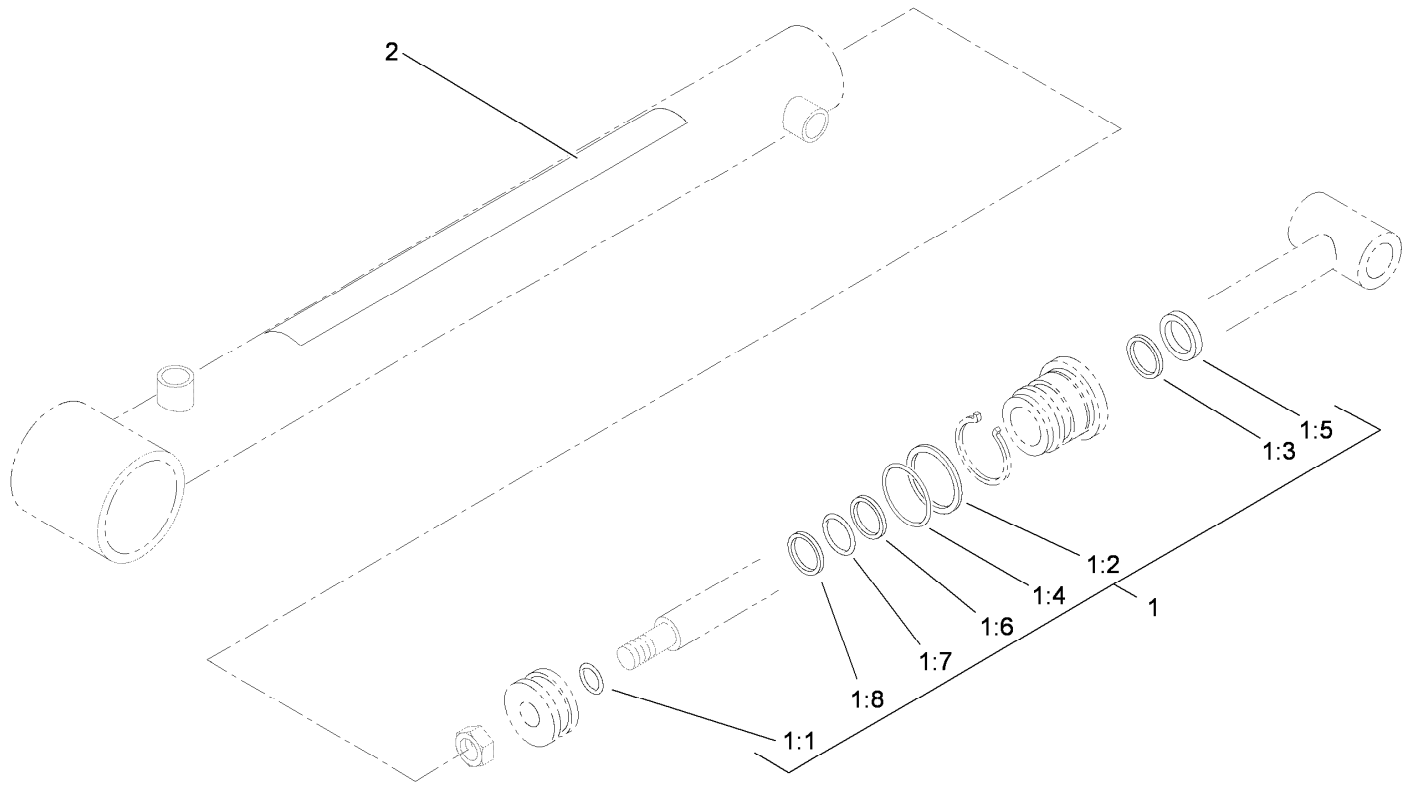
Ref.	Part Number	Qty.	Description
51	3234-4	4	Screw-HHF
52	115-2231	1	Fitting-Straight
53	340-82	2	Adapter
53:1	237-42	1	O-Ring
53:2	237-21	1	O-Ring
54	56-7971	2	Clamp-Tube
55	56-7976	6	Clamp-Tube
56	110-0931	1	Hose ASM
57	340-21	2	Fitting
57:1	237-21	3	O-Ring
58	106-3680	2	HYD Hose ASM



Control Valve Assembly No. 43-1950

<i>Ref.</i>	<i>Part Number</i>	<i>Qty.</i>	<i>Description</i>
1	22-8330	2	Plug
2	237-42	2	O-Ring
3	22-8340	2	Spring
4	22-8350	2	Ball
5	22-8370	2	Seat-Valve
6	22-8360	2	Pin
7		1	Body ●
8	22-8420	1	Spool
9	22-8500	2	O-Ring
10	22-8380	2	Retainer
11	22-8410	1	Spring
12	23-3030	1	Spacer
13	22-8480	1	Ring-Snap
14	22-8490	1	Ring-Snap

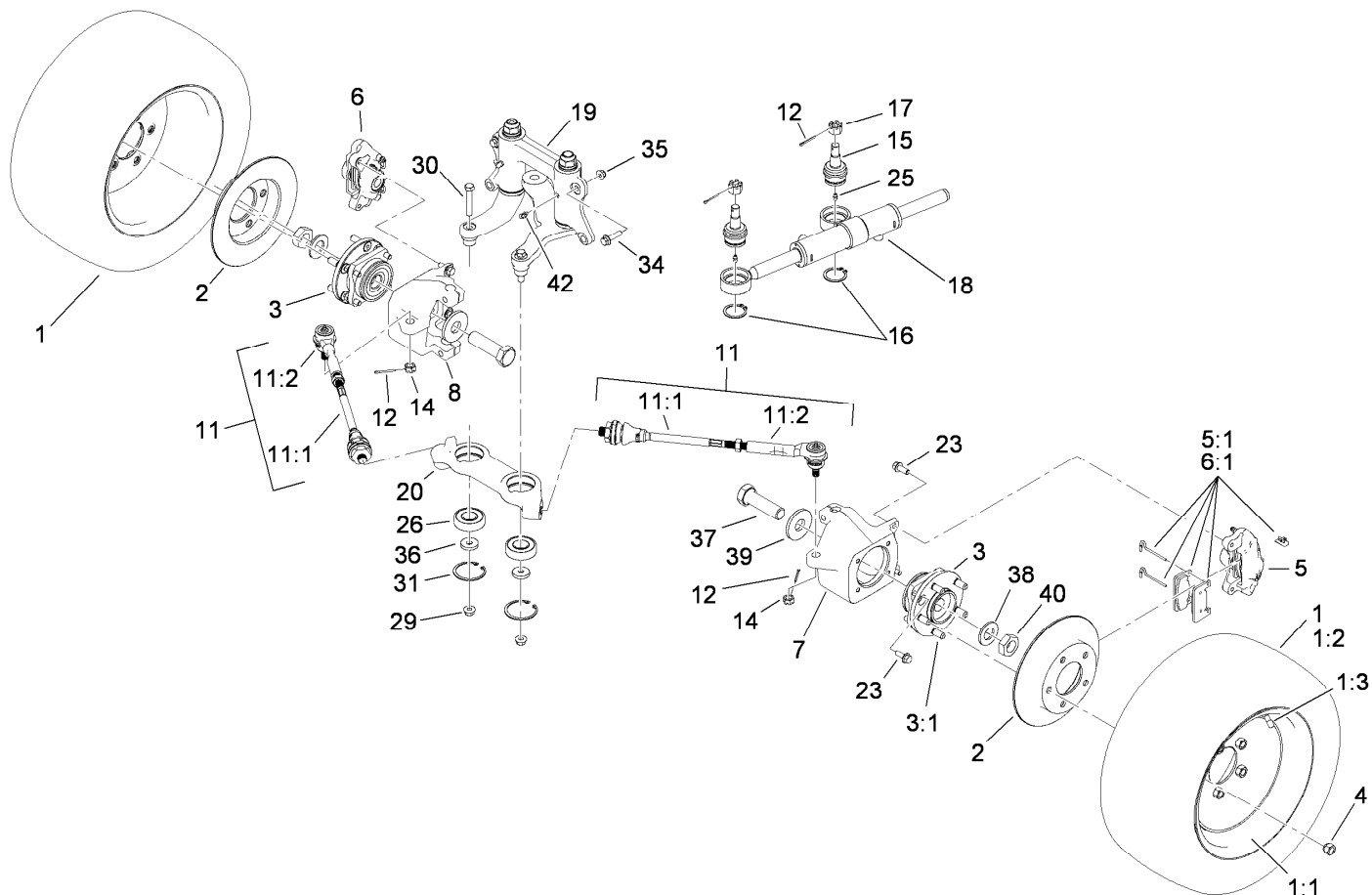
● Not serviced separately



Hydraulic Cylinder Assembly No. 106-7939

Ref.	Part Number	Qty.	Description
1	106-7941	1	Seal Kit
1:1		1	Ring-Retaining ●
1:2		1	Ring-Retaining ●
1:3		1	Seal ●
1:4		1	Back-Up ●
1:5		1	Wiper ●
1:6		1	Seal ●
1:7		1	Ring-Retaining ●
1:8		1	Ring-Wear ●
2	93-9852	1	Decal-Warning

● Not serviced separately

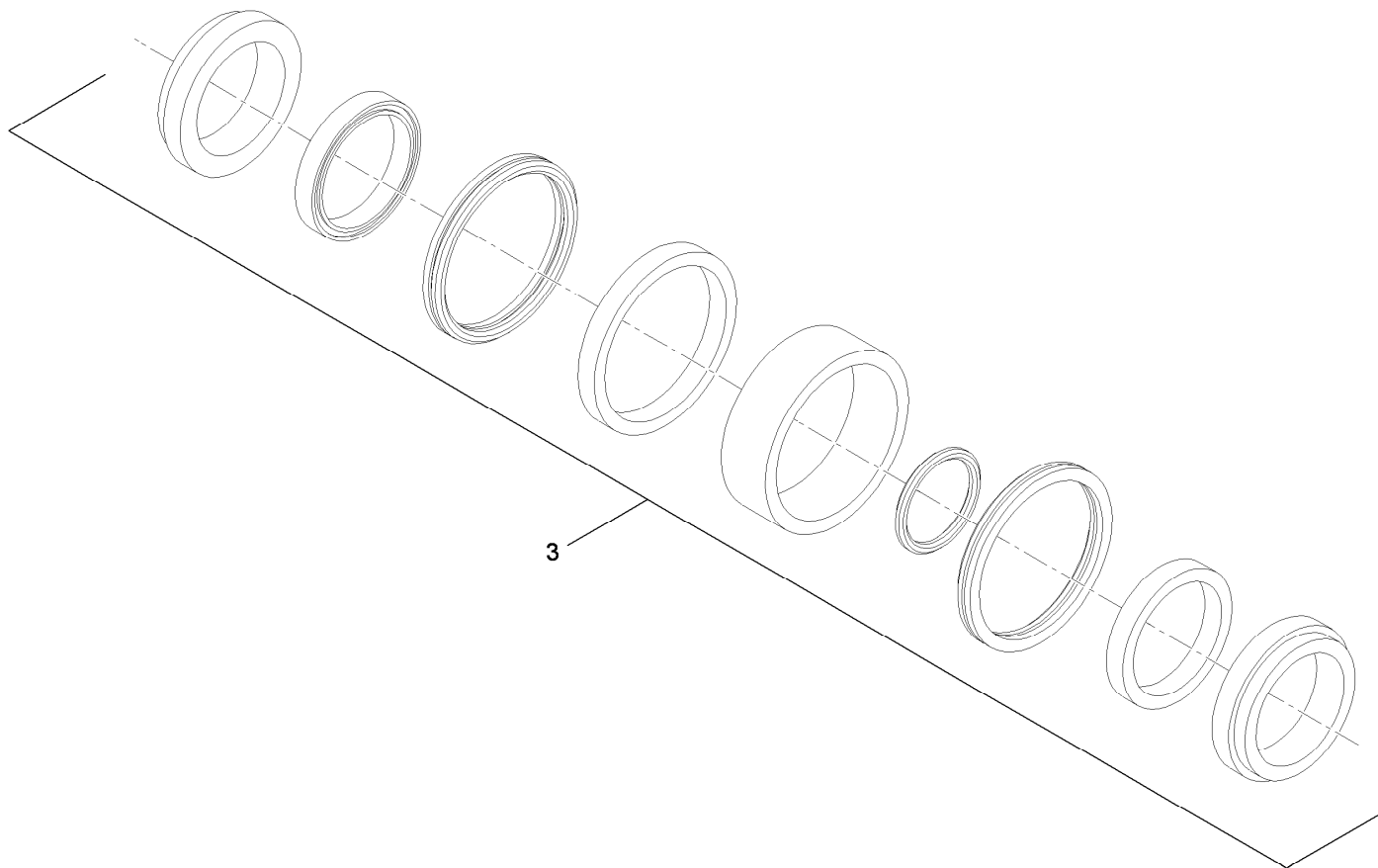


Front Wheel Assembly

Ref.	Part Number	Qty.	Description
1		2	Tire And Wheel ASM ●
1:1	115-2245	1	Wheel
1:2	114-8273	1	Tire
1:3	232-27	1	Stem-Valve
2	114-8351	2	Rotor-Brake
3	112-3214	2	Wheel Hub ASM
3:1	114-8299	5	Stud-Wheel
4	242-50	10	Nut-Lug
5	114-8359	1	Caliper-LH
5:1	115-7846	1	Brake Pad Kit (T108)
6	114-8360	1	Caliper-RH
6:1	115-7846	1	Brake Pad Kit (T108)
7	114-8292	1	Knuckle-LH
8	114-8294	1	Knuckle-RH
11	114-8356	2	Tie Rod ASM
11:1	114-8357	1	Tie Rod-Inner
11:2	114-8358	1	Tie Rod-Outer
12	3272-12	4	Pin-Cotter
14	32136-3	2	Nut-SHH
15	106-6774	2	Joint-Ball

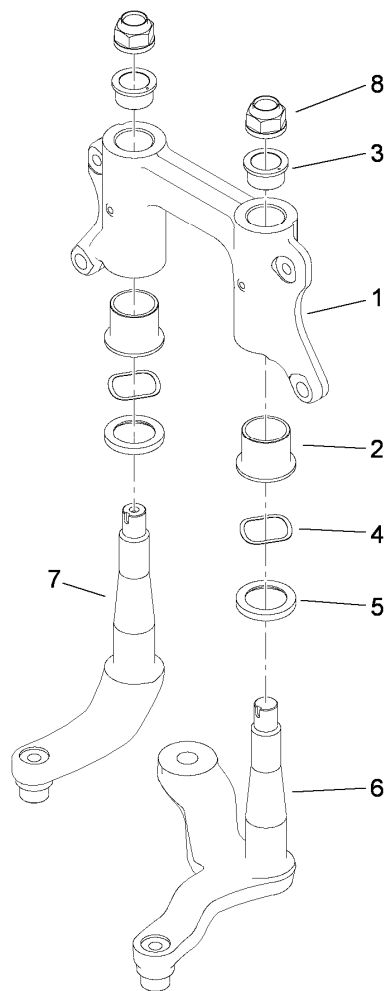
Ref.	Part Number	Qty.	Description
16	32151-104	2	Ring-Retaining, External
17	32136-14	2	Nut-SHH
18	112-3217	1	HYD Cylinder ASM
19		1	Steering Linkage ASM ●
20	114-8296	1	Link-Center
23	3234-11	12	Screw-HHF
25	302-5	2	Fitting-Grease
26	115-2161	2	Bearing-Ball
29	114-8417	2	Nut-HF, NI
30	324-10	2	Screw-HH
31	32120-22	2	Ring-Snap, Internal
34	114-4681	2	Screw-HHF
35	104-8301	2	Nut-Flange, NI
36	112843	2	Washer
37	115-2173	2	Screw-HH
38	3256-62	2	Washer-Flat
39	104-0719	2	Washer-Hardened
40	3296-49	2	Nut-Lock, NI
42	302-60	2	Fitting-Grease

● Not serviced separately



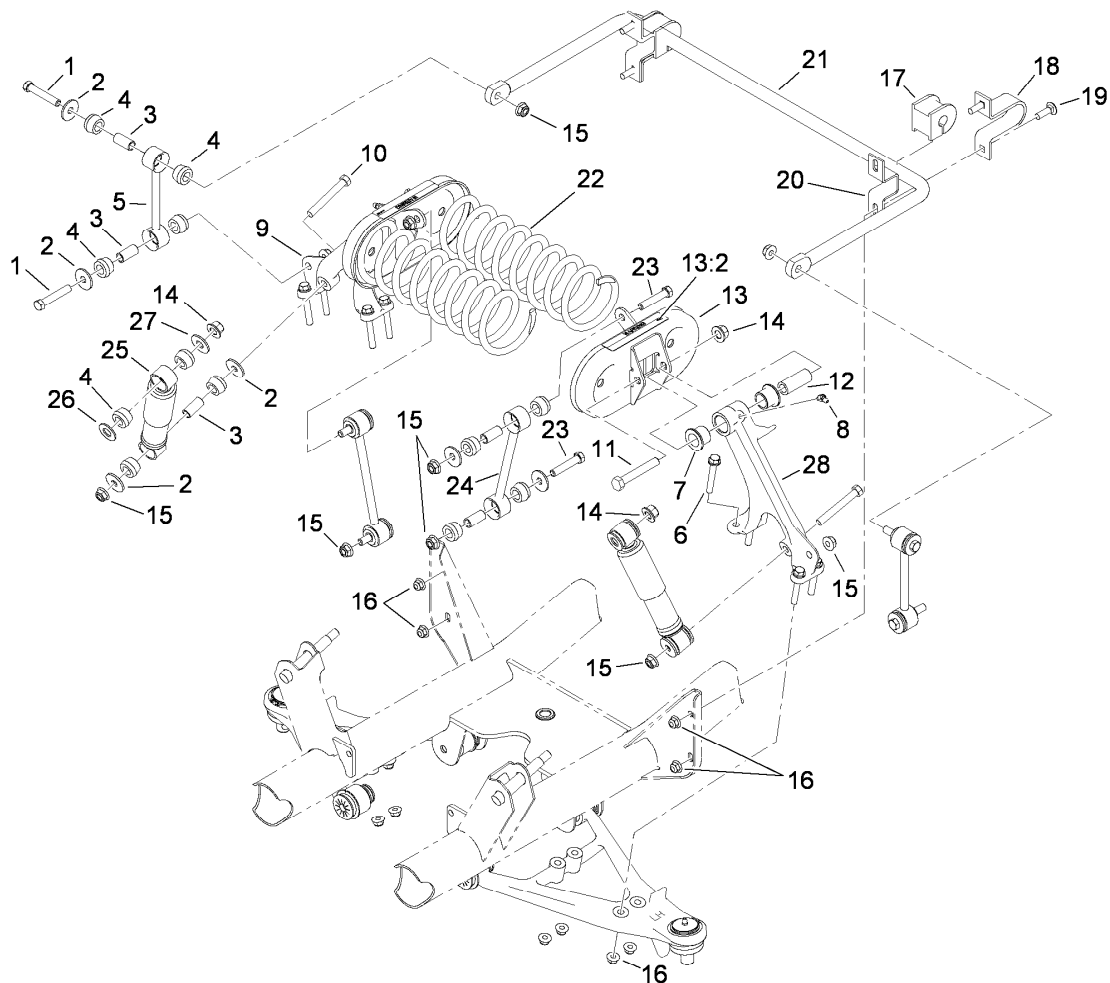
Hydraulic Cylinder Assembly No. 112-3217

<i>Ref.</i>	<i>Part Number</i>	<i>Qty.</i>	<i>Description</i>
3	115-2160	1	Cylinder Repair Kit



Steering Linkage Assembly

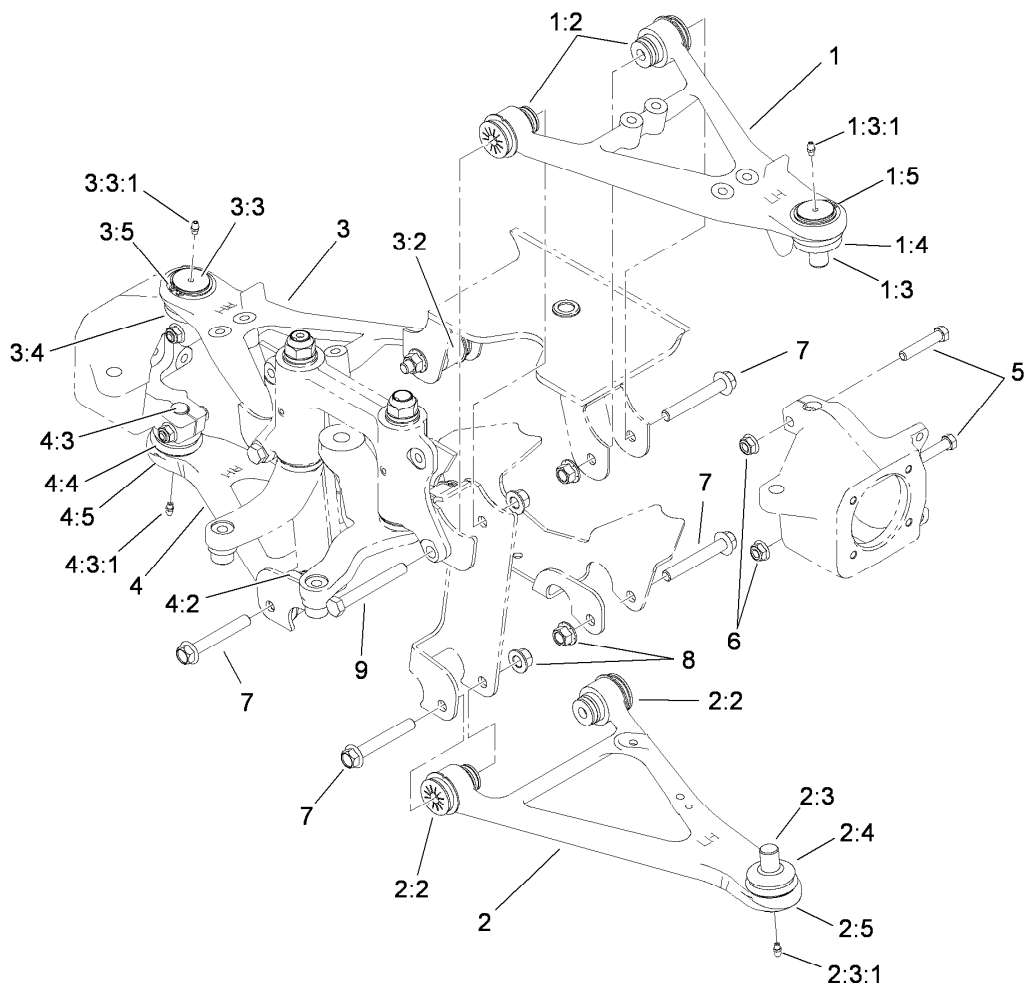
<i>Ref.</i>	<i>Part Number</i>	<i>Qty.</i>	<i>Description</i>
1	114-8389	1	Mount-Pivot
2	69-6470	2	Bushing-Castor
3	112-1626	2	Bushing-Flange
4	93-4632	2	Washer-Wavey
5	86-6560	2	Washer-Thrust
6	114-8256	1	Arm-Pitman
7	114-8298	1	Arm-Idler
8	115-2164	2	Nut-Spindle



Front Suspension Assembly

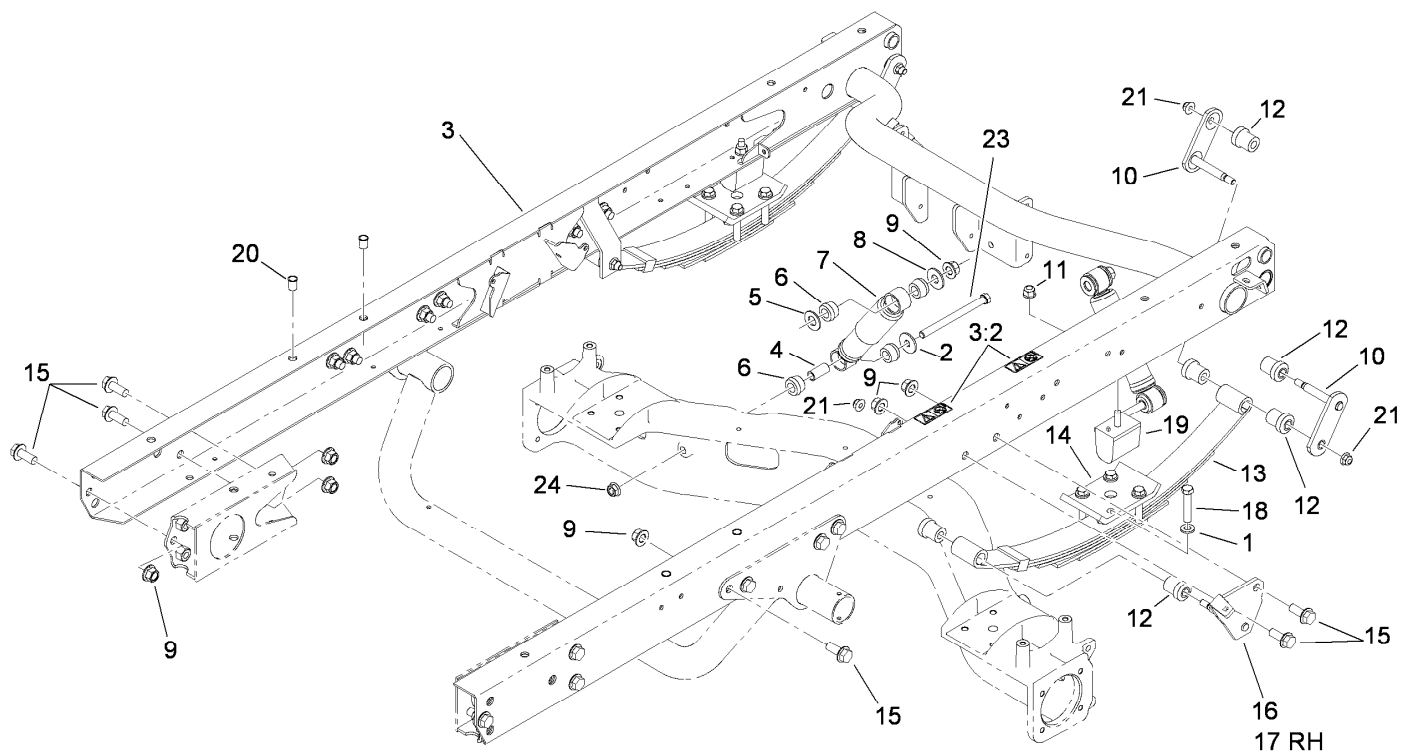
Ref.	Part Number	Qty.	Description
1	324-10	4	Screw-HH
2	87-5330	12	Washer
3	87-3600	10	Spacer-Absorber, Shock
4	87-3920	24	Bushing
5	87-3860-03	2	Anti-Sway Bar Link ASM
6	3234-39	8	Screw-HHF
7	33-3090	4	Bushing
8	302-11	2	Fitting-Lube, 45 DEG
9	87-0150	1	Tower-Control Arm, RH
10	324-13	2	Screw-HH
11	325-13	2	Screw-HH
12	87-2500	2	Sleeve-Spring, Pivot
13	105-7958	2	Spring Cradle ASM
13:2	93-9879	1	Decal-Warning
14	99-5107	4	Nut-Lock

Ref.	Part Number	Qty.	Description
15	114-8417	10	Nut-HF, NI
16	104-8301	12	Nut-Flange, NI
17	87-3910	2	Bushing-Rubber
18	87-4010-03	2	Clamp-Bar, Sway
19	3231-25	4	Screw-CARR
20	87-3890-03	2	Bracket-Bar, Sway
21	87-3850-03	1	Bar-Sway, Anti
22	105-4183-01	2	Spring-Compression
23	324-9	4	Screw-HH
24	106-2302-03	2	Stabilizer Link ASM
25	87-3110	2	Absorber-Shock
26	3256-27	2	Washer-Flat
27	3256-6	2	Washer-Flat
28	87-0160	1	Tower-Control Arm, LH



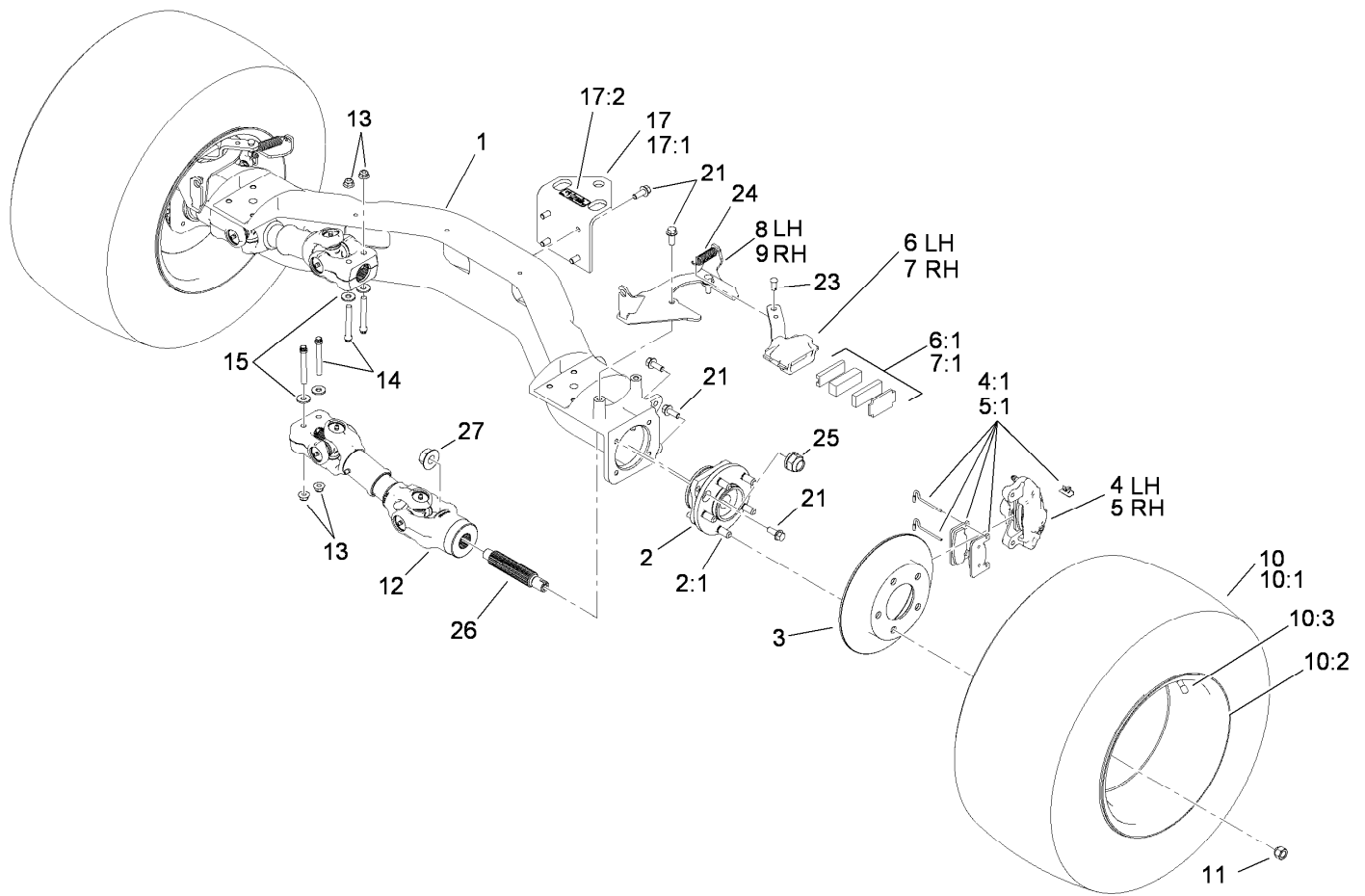
Front Control Arm Assembly

Ref.	Part Number	Qty.	Description	Ref.	Part Number	Qty.	Description
1	115-2404	1	Upper LH Control Arm ASM	3:3:1	302-5	1	Fitting-Grease
1:2	87-1450	2	Bushing-Flange	3:4	87-2420	1	Seal-Joint, Ball
1:3	115-2165	1	Ball Joint	3:5	32151-104	1	Ring-Retaining, External
1:3:1	302-5	1	Fitting-Grease	4	115-2407	1	Lower RH Control Arm ASM
1:4	87-2420	1	Seal-Joint, Ball	4:2	87-1450	2	Bushing-Flange
1:5	32151-104	1	Ring-Retaining, External	4:3	115-2165	1	Ball Joint
2	115-2405	1	Lower LH Control Arm ASM	4:3:1	302-5	1	Fitting-Grease
2:2	87-1450	2	Bushing-Flange	4:4	87-2420	1	Seal-Joint, Ball
2:3	115-2165	1	Ball Joint	4:5	32151-104	1	Ring-Retaining, External
2:3:1	302-5	1	Fitting-Grease	5	324-10	4	Screw-HH
2:4	87-2420	1	Seal-Joint, Ball	6	114-8417	4	Nut-HF, NI
2:5	32151-104	1	Ring-Retaining, External	7	114-8419	6	Screw-HHF
3	115-2406	1	Upper RH Control Arm ASM	8	99-5107	8	Nut-Lock
3:2	87-1450	2	Bushing-Flange	9	325-17	2	Screw-HH
3:3	115-2165	1	Ball Joint				



Rear Frame Assembly

Ref.	Part Number	Qty.	Description
1	87-7480	8	Washer
2	87-5330	2	Washer
3	115-7911	1	Rear Frame ASM
3:2	115-2047	2	Decal-Surface, Hot
4	87-3600	2	Spacer-Absorber, Shock
5	3256-27	2	Washer-Flat
6	87-3920	8	Bushing
7	87-3110	2	Absorber-Shock
8	3256-6	2	Washer-Flat
9	99-5107	20	Nut-Lock
10	87-3980	4	Shackle ASM
11	103-9511	2	Nut-Lock
12	87-4760	12	Bushing-Rubber
13	87-1490	2	Spring-Leaf, Rear
14	87-7470-03	2	Plate-Spring, Clamp
15	3234-38	18	Screw-HHF
16	87-3960	1	LH Spring Mount ASM
17	87-3940	1	RH Spring Mount ASM
18	115-2398	8	Bolt-HH
19	87-3470	2	Bumper-Axle, Rear
20	32148-9	4	Insert-Nut
21	104-8301	6	Nut-Flange, NI
23	114-8424	2	Screw-HH
24	114-8417	2	Nut-HF, NI

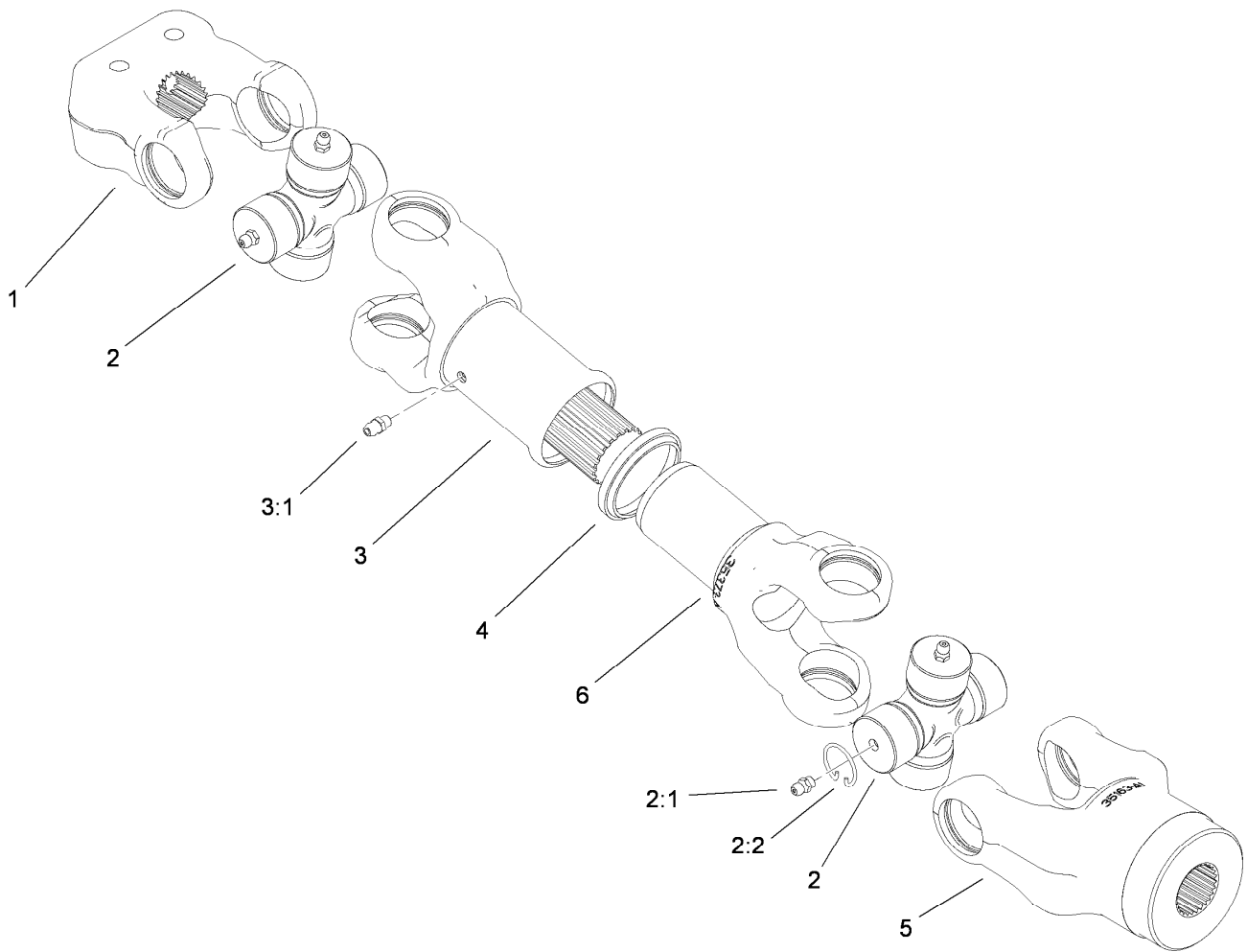


Rear Axle Assembly

Ref.	Part Number	Qty.	Description
1	112-3188	1	Axle-Rear
2	112-3214	2	Wheel Hub ASM
2:1	114-8299	5	Stud-Wheel
3	114-8351	2	Rotor-Brake
4	114-8359	1	Caliper-LH
4:1	115-7846	1	Brake Pad Kit (T108)
5	114-8360	1	Caliper-RH
5:1	115-7846	1	Brake Pad Kit (T108)
6	114-8365	1	Caliper-Mech, LH
6:1	115-7847	1	Brake Pad Kit (Parking)
7	114-8366	1	Caliper-Mech, RH
7:1	115-7847	1	Brake Pad Kit (Parking)
8	115-2362-03	1	LH Caliper Bracket ASM
9	115-2359-03	1	RH Caliper Bracket ASM
10		2	Tire And Wheel ASM ●
10:1	106-7868	1	Tire

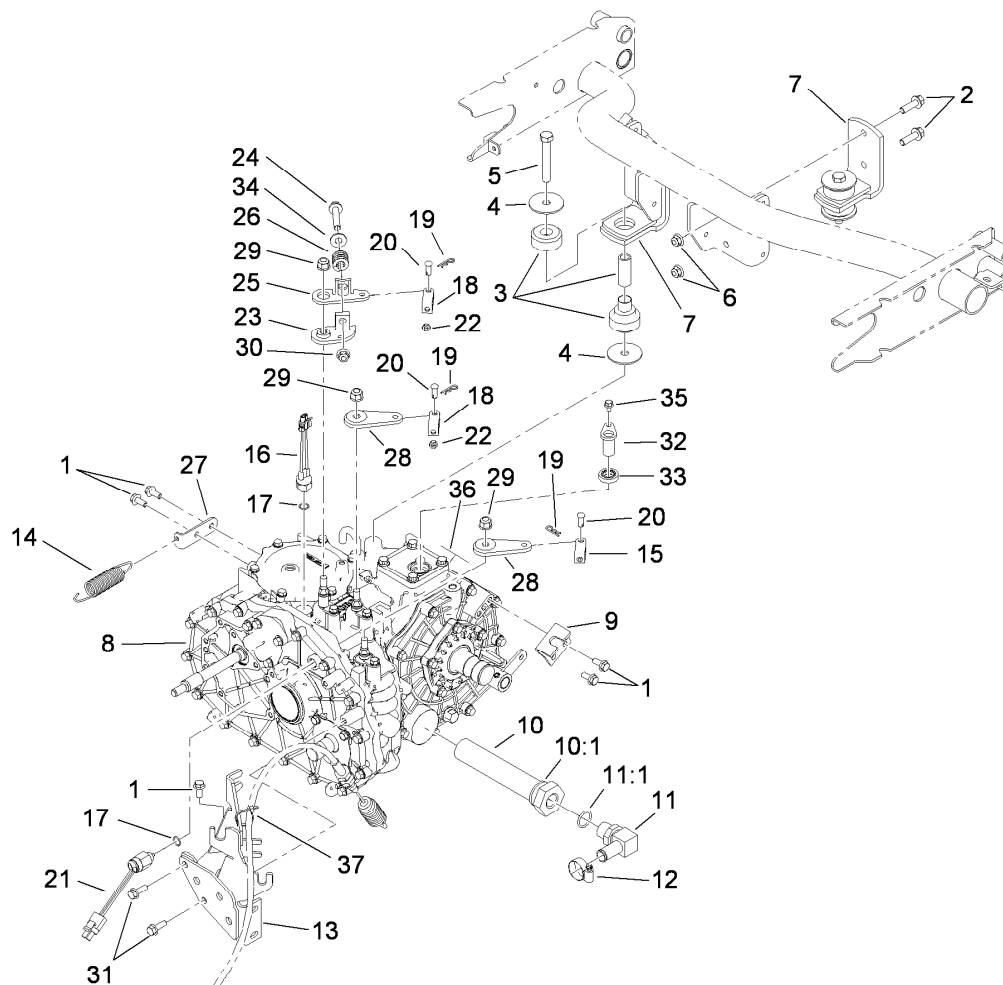
Ref.	Part Number	Qty.	Description
10:2	114-8259	1	Wheel
10:3	232-27	1	Stem-Valve
11	242-50	10	Nut-Lug
12	114-8367	2	Driveshaft ASM
13	104-8301	4	Nut-Flange, NI
14	98-2939	4	Screw-Cap
15	80-6990	4	Washer-Hardened
17	115-7742	1	Hitch ASM
17:1	92-5951-03	1	Angle-Hitch
17:2	115-7740	1	Decal-Load, Towing
21	3234-11	20	Screw-HHF
23	283-85	2	Pin-Clevis
24	104-6415	2	Spring-Return, Pedal
25	115-2164	2	Nut-Spindle
26	115-7771	2	Shaft, Splined
27	104-0753	2	Nut-Flange

● Not serviced separately



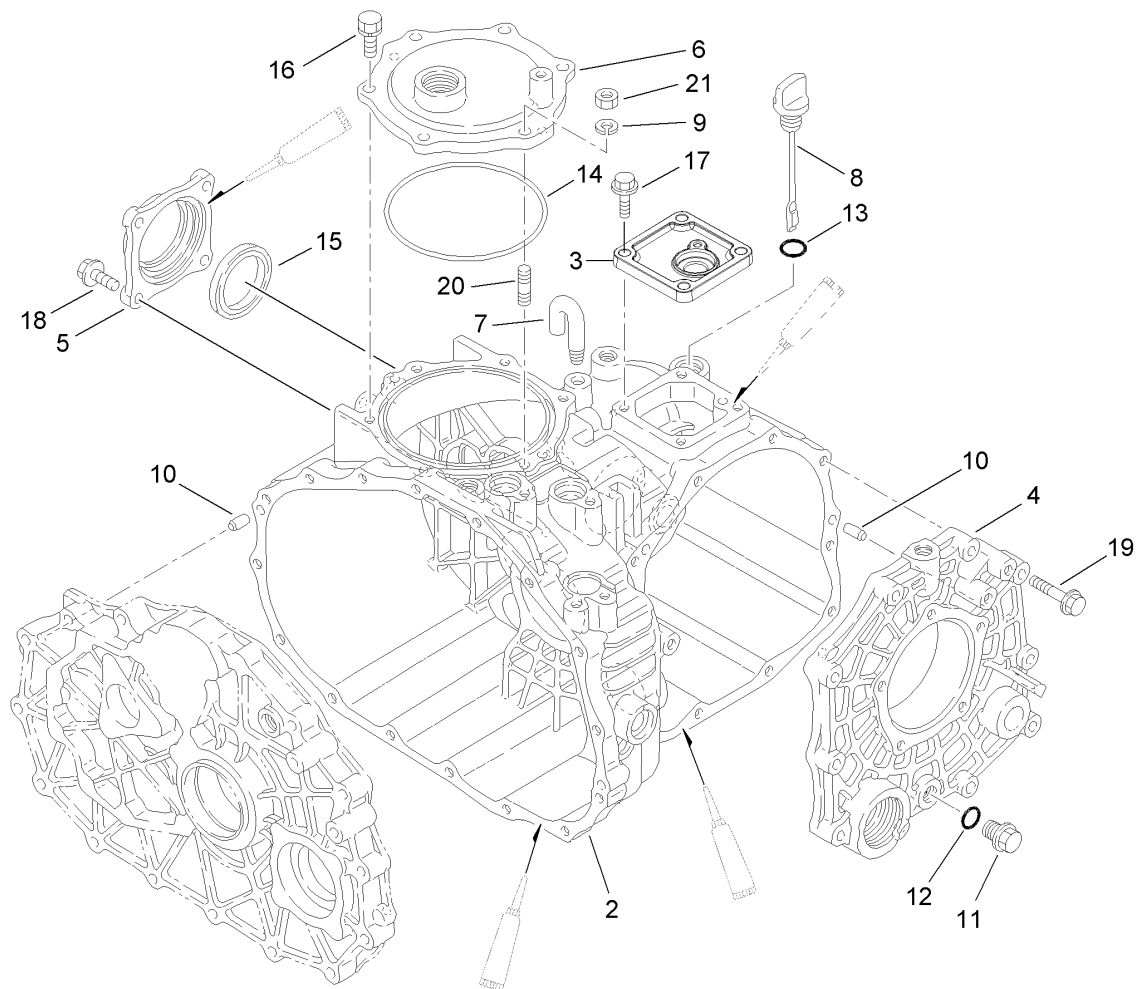
Driveshaft Assembly No. 114-8367

Ref.	Part Number	Qty.	Description
1	98-2940	1	Yoke
2	92-4187	2	Cross And Bearing Kit
2:1	302-58	4	Fitting-Straight
2:2	92-4188	4	Ring-Snap
3	92-4179	1	Yoke-Tube, Shaft And Seal
3:1	302-5	1	Fitting-Grease
4	92-4180	1	Seal
5	115-2351	1	Yoke
6	92-4182	1	Yoke-Telescoping



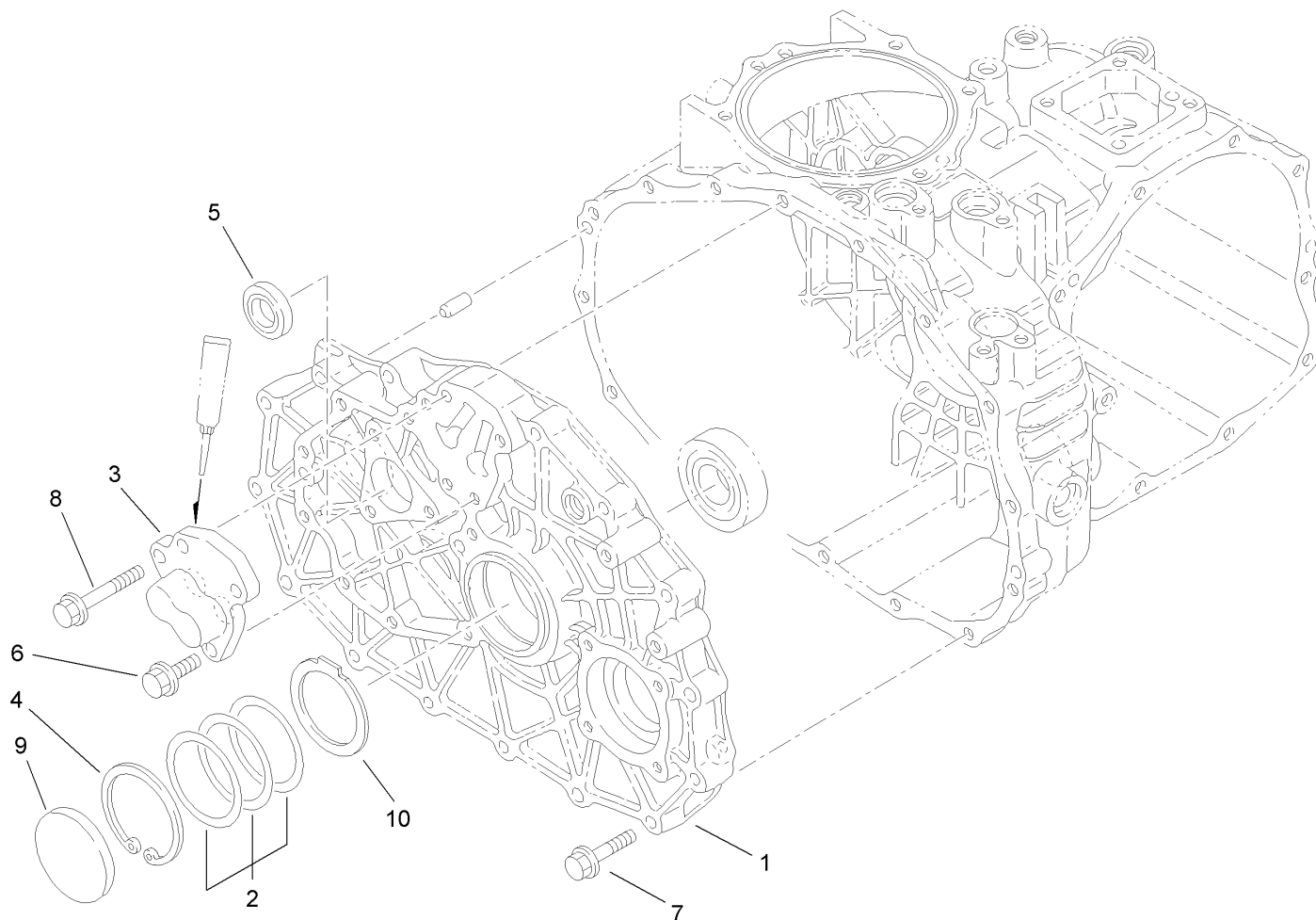
Transaxle Assembly

Ref.	Part Number	Qty.	Description	Ref.	Part Number	Qty.	Description
1	98-7977	5	Screw-HHF	18	87-2310	2	Clevis-Cable
2	3234-24	4	Screw-HHF	19	3290-307	3	Pin-Hair
3	106-7865	2	Engine Mount ASM	20	283-62	3	Pin-Clevis
4	87-5100	4	Washer-Snubbing	21	87-6710	1	Switch-Transmission
5	33116-080	2	Screw-HH	22	3220-1	2	Nut-Jam
6	104-8301	4	Nut-Flange, NI	23	87-7970	1	Arm-Shift
7	87-5800-03	2	Transaxle Mount ASM	24	66-9302	1	Screw-HHF, Whiz
8	115-7783	1	2Wd Transaxle ASM	25	87-8250	1	Plate-Arm, Shift
9	87-4470	1	Bracket-Lock, Differential	26	87-6910	1	Spring-Compression
10	87-3990	1	Strainer-Transaxle	27	115-7714	1	Bracket-Spring
10:1	237-123	1	O-Ring	28	87-7960	2	Lever-Shift
11	353-987	1	Fitting-HYD, 90 DEG (Barbed)	29	103-9511	3	Nut-Lock
11:1	237-81	1	O-Ring	30	3290-357	1	Nut-HHF, Whiz
12	2412-129	1	Clamp-Hose	31	33104-025	2	Screw-HHF
13	105-4207-03	1	Cable Mount ASM	32	85-4350	1	Sensor-Gear tooth
14	68-9950	1	Spring-Traction	33	92-3735	1	Seal-Oil, Sensor
15	87-7160	1	Cable Clevis ASM	34	3256-4	1	Washer-Flat
16	72-4310	1	Switch-Ball	35	33103-012	1	Screw-HHF
17	237-30	2	O-Ring	36	115-7741	1	Decal-Oil, Transmission
				37	3290-379	1	Tie-Cable



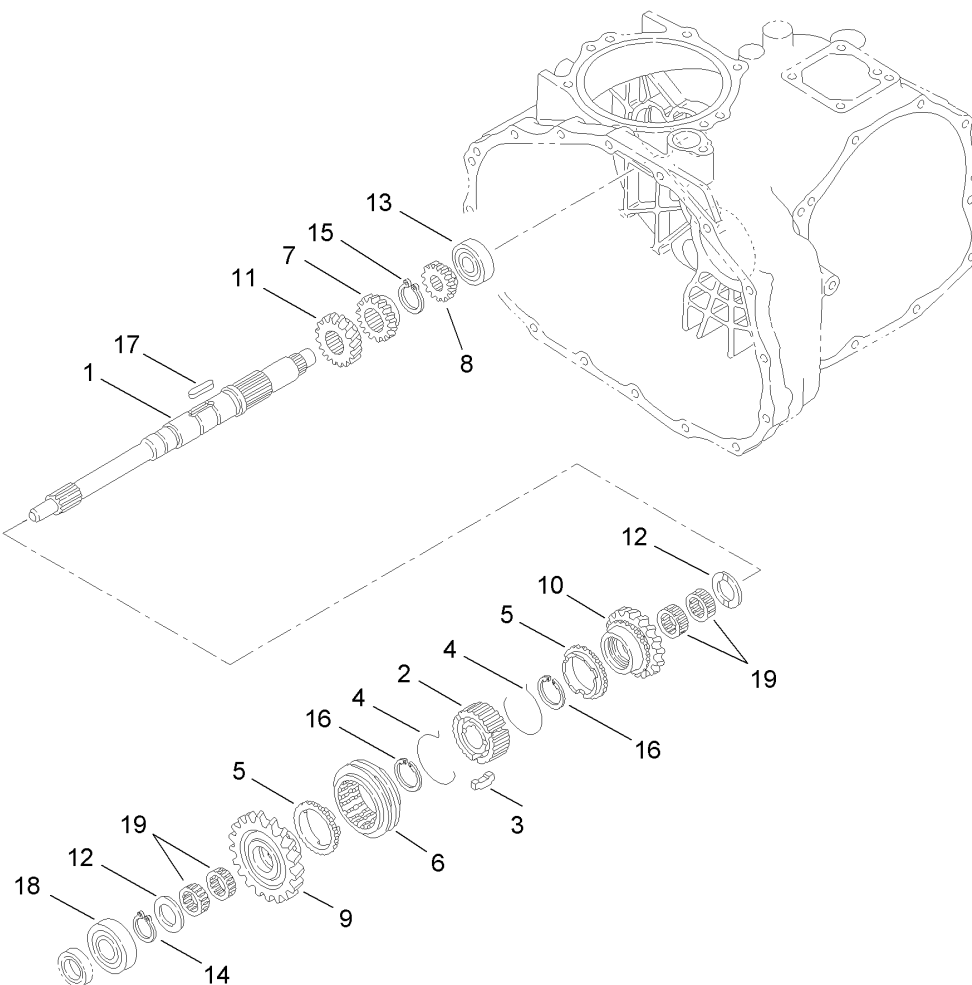
Case Assembly Transaxle Assembly No. 115-7783

Ref.	Part Number	Qty.	Description
2	92-0651	1	Case-Transmission
3	92-0810	1	Cover-Upper, Sensor
4	92-0653	1	Cover-Side
5	92-0655	1	Cover-Seal, Axle
6	92-0656	1	Cover-Upper, PTO
7	92-0743	1	Breather-Air
8	92-0662	1	Cap-Oil
9	92-0762	1	Washer-Spring
10	92-0765	4	Pin-Parallel
11	92-0773	1	Plug-Drain
12	92-0787	1	O-Ring
13	92-0788	1	O-Ring
14	92-0790	1	O-Ring
15	92-0793	1	Seal-Oil
16	92-0796	5	Bolt
17	33104-025	4	Screw-HHF
18	33104-025	4	Screw-HHF
19	33104-040	10	Screw-HHF
20	92-0805	1	Stud-M8X18
21	68-9400	1	Nut-Flange



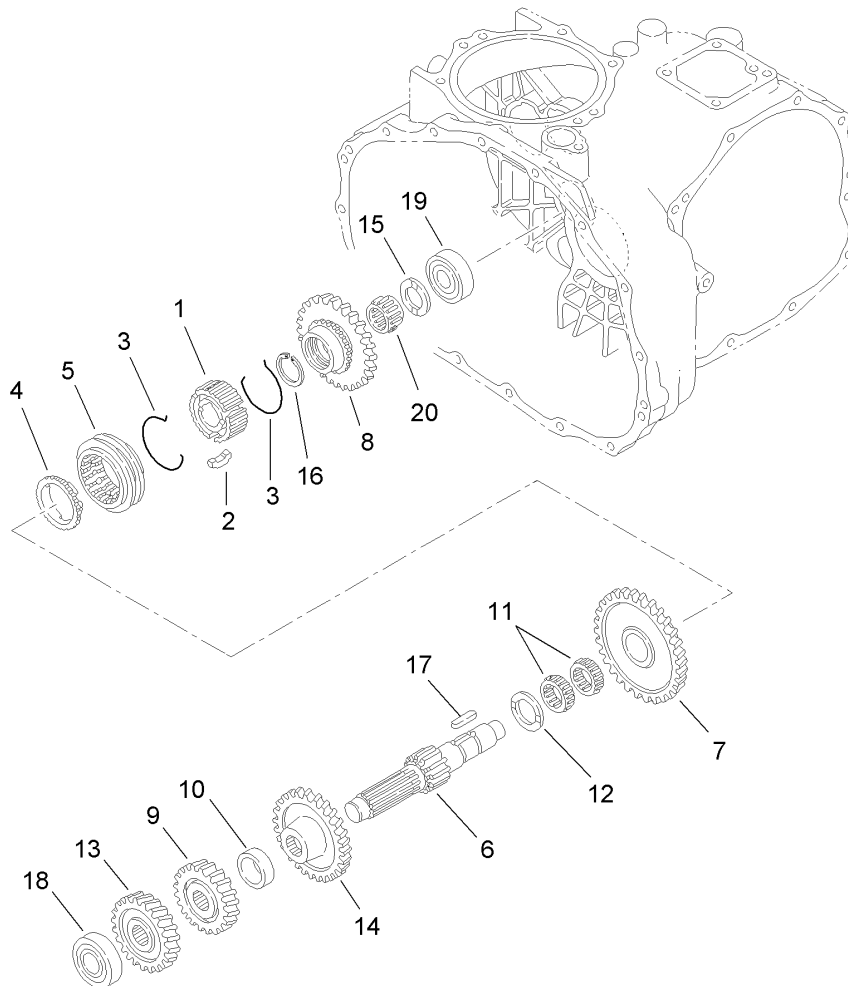
Center Plate Assembly Transaxle Assembly No. 115-7783

<i>Ref.</i>	<i>Part Number</i>	<i>Qty.</i>	<i>Description</i>
1	100-4461	1	Plate-Center
2	100-4460	1	Shim-Set
3	92-0706	1	Shaft-Fork
4	92-0759	1	Ring-Snap
5	92-0791	1	Seal-Oil
6	33104-025	3	Screw-HHF
7	33104-040	15	Screw-HHF
8	33104-050	1	Screw-HHF
9	92-0807	1	Cap-Sealing
10	100-4465	1	Shim (W/Tab)



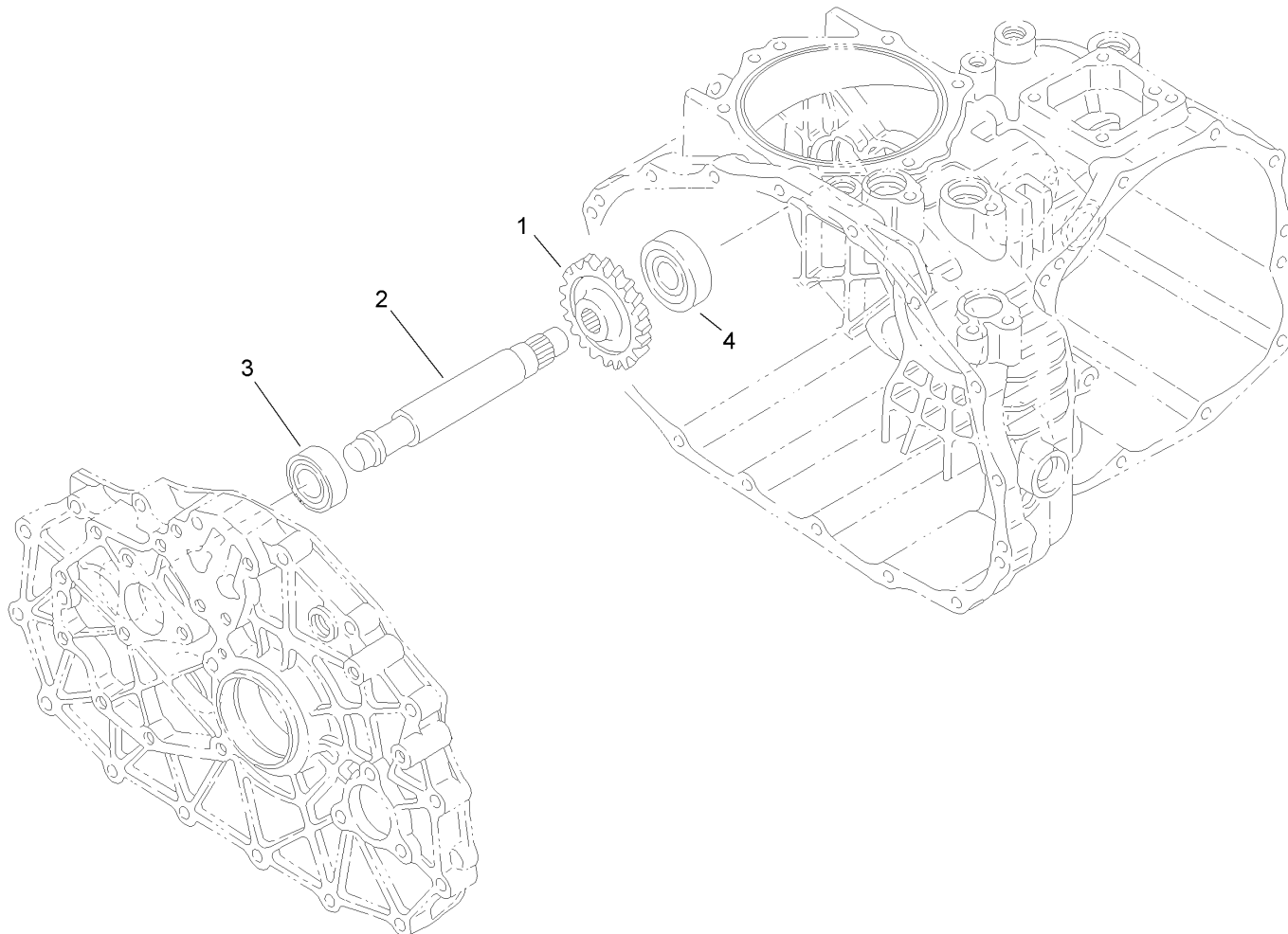
Main Shaft Assembly Transaxle Assembly No. 115-7783

Ref.	Part Number	Qty.	Description
1	92-0663	1	Shaft-Main
2	92-0664	1	Hub-Synchro
3	92-0665	3	Key-Synchro
4	92-0666	2	Spring-Synchro
5	92-0667	2	Ring-Synchro
6	92-0668	1	Shifter-Synchro
7	92-0672	1	Gear-Main, 18 Tooth
8	92-0673	1	Gear-Main, 14 Tooth
9	110-2521	1	Gear-Main, 27 Tooth
10	110-2522	1	Gear- Main, 24 Tooth
11	92-0687	1	Gear-Main, 16 Tooth
12	92-0740	2	Washer-Thrust
13	92-0650	1	Bearing
14	92-0753	1	Ring-Snap
15	92-0754	1	Ring-Snap
16	92-0763	2	Ring-Snap
17	92-0772	1	Key
18	251-8	1	Bearing-Ball
19	92-0781	4	Bearing-Needle



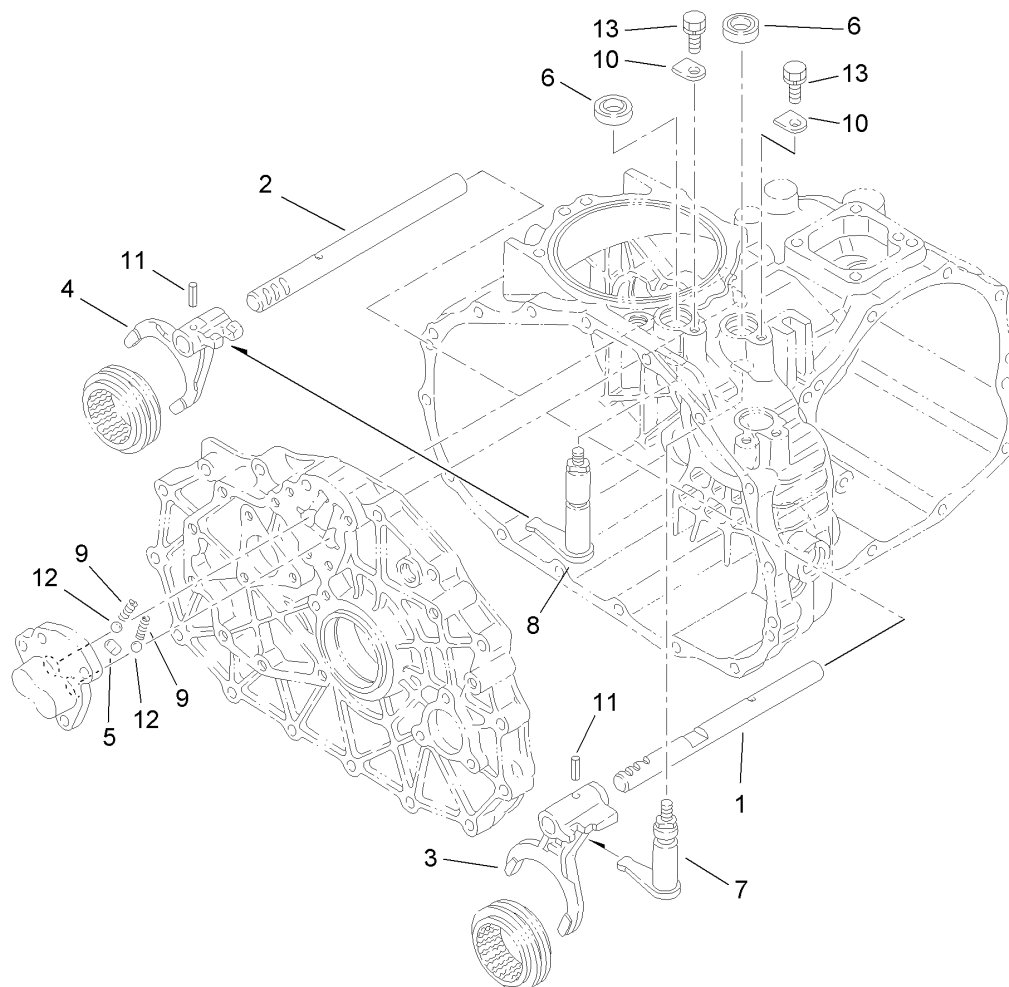
Reduction Shaft Assembly Transaxle Assembly No. 115-7783

Ref.	Part Number	Qty.	Description
1	92-0664	1	Hub-Synchro
2	92-0665	3	Key-Synchro
3	92-0666	2	Spring-Synchro
4	92-0667	1	Ring-Synchro
5	92-0668	1	Shifter-Synchro
6	92-0674	1	Shaft-Reduction
7	110-2524	1	Gear- Reduction, 49 Tooth
8	92-0819	1	Gear-Reduction, 40 Tooth
9	92-0769	1	Pin-Roll
10	92-0680	1	Collar
11	92-0681	2	Bearing-Needle
12	92-0682	1	Washer-Thrust
13	92-0822	1	Gear-Reduction, 28 Tooth
14	92-0823	1	Gear-Reduction, 43 Tooth
15	92-0740	1	Washer-Thrust
16	92-0673	1	Gear-Main, 14 Tooth
17	92-0772	1	Key
18	105-7985	1	Bearing
19	92-0778	1	Bearing
20	92-0782	1	Bearing-Needle



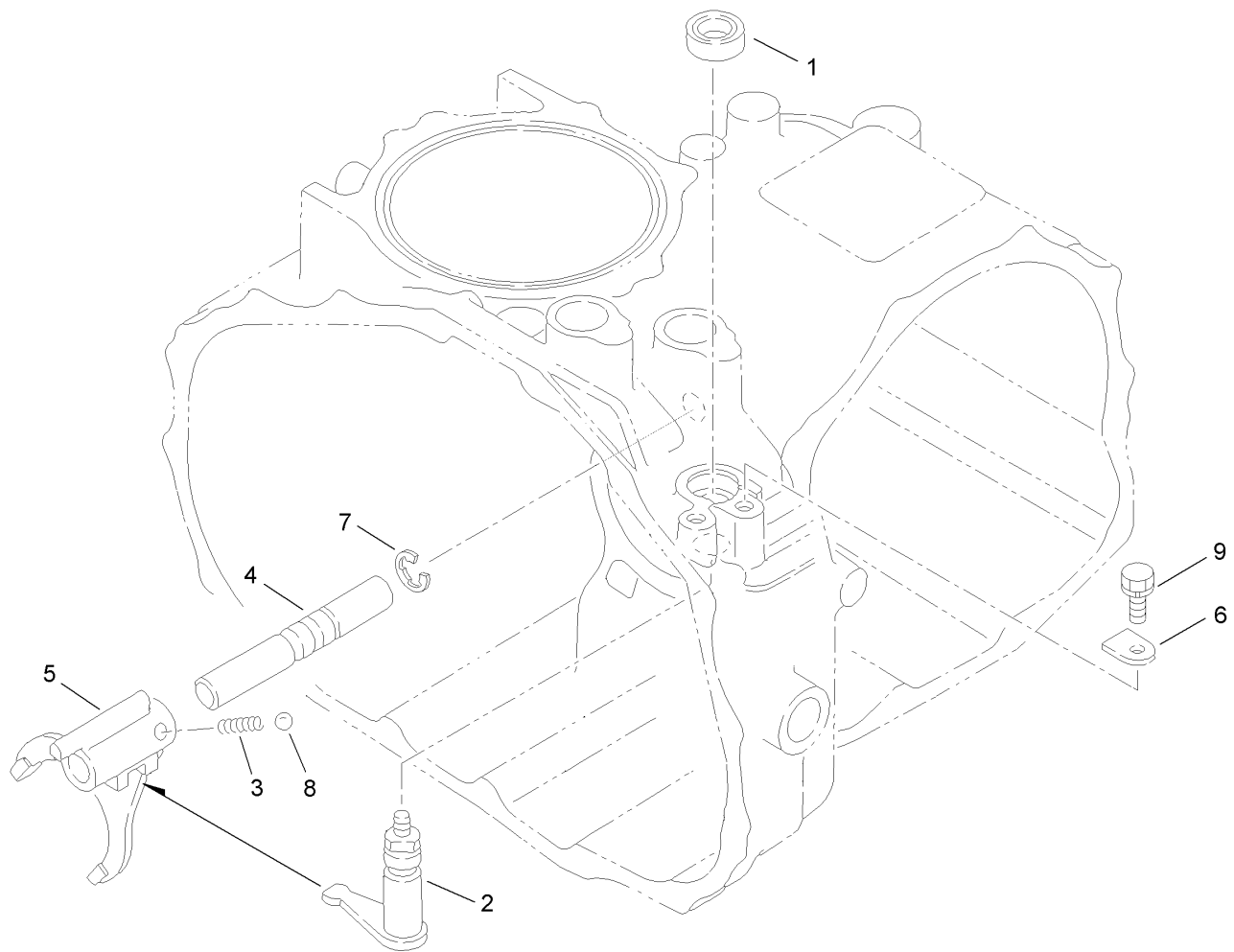
Reverse Shaft Assembly Transaxle Assembly No. 115-7783

<i>Ref.</i>	<i>Part Number</i>	<i>Qty.</i>	<i>Description</i>
1	92-0684	1	Gear-Reverse, 33 Tooth
2	92-0824	1	Shaft-Idler, Reverse
3	251-346	1	Bearing-Ball
4	92-0778	1	Bearing



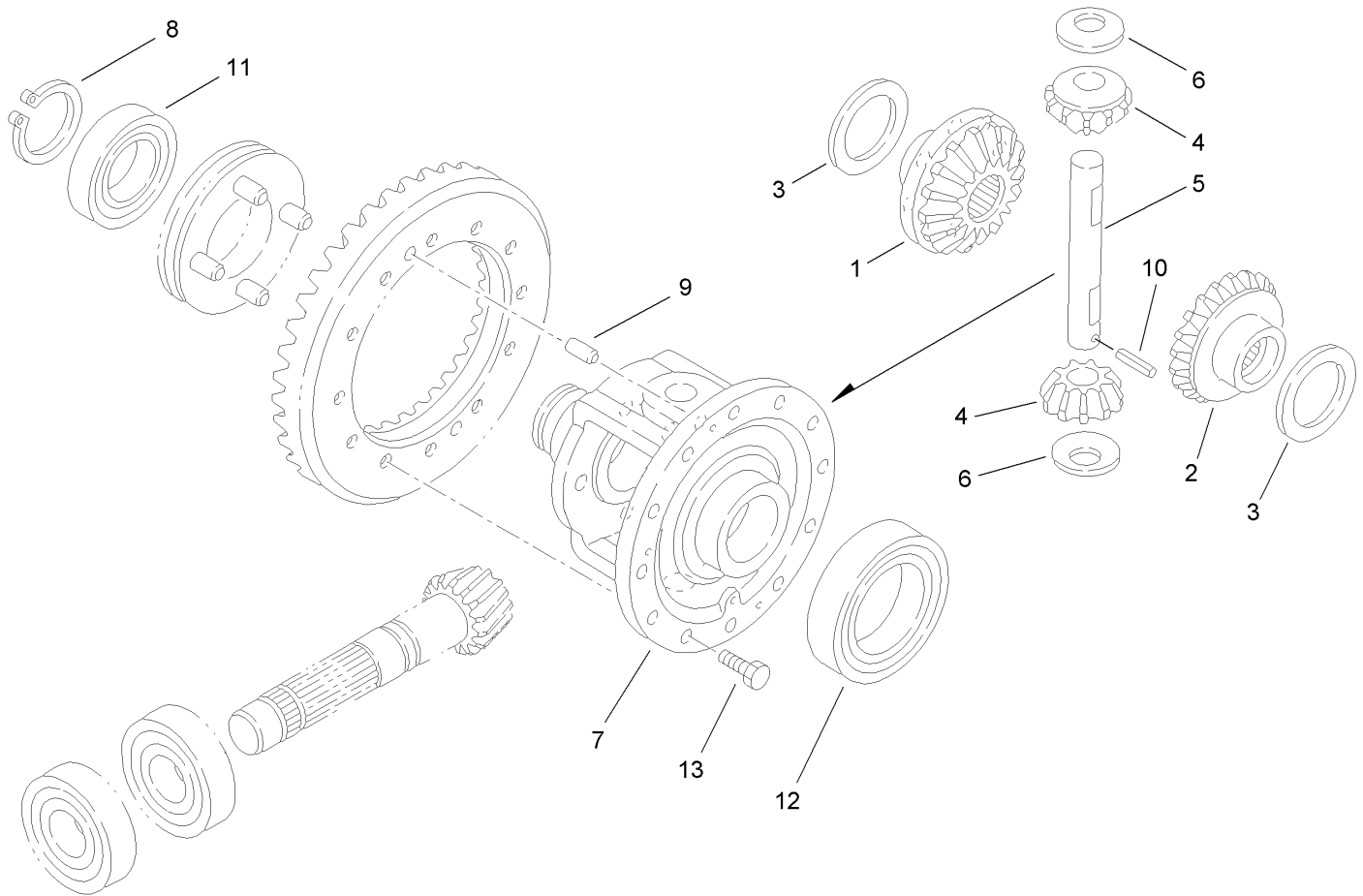
Main Shift Assembly Transaxle Assembly No. 115-7783

Ref.	Part Number	Qty.	Description
1	92-0698	1	Shaft-Fork
2	92-0699	1	Shaft-Fork
3	92-0700	1	Fork-Shift
4	92-0701	1	Fork-Shift
5	92-0705	1	Lock-Spindle
6	92-0729	2	Seal-Oil
7	92-0816	1	Arm-Shift
8	92-0817	1	Arm-Shift
9	92-0731	2	Spring
10	92-0732	2	Plate-Keeper
11	92-0769	2	Pin-Roll
12	92-0785	2	Ball-Steel
13	33104-016	2	Screw-HHF



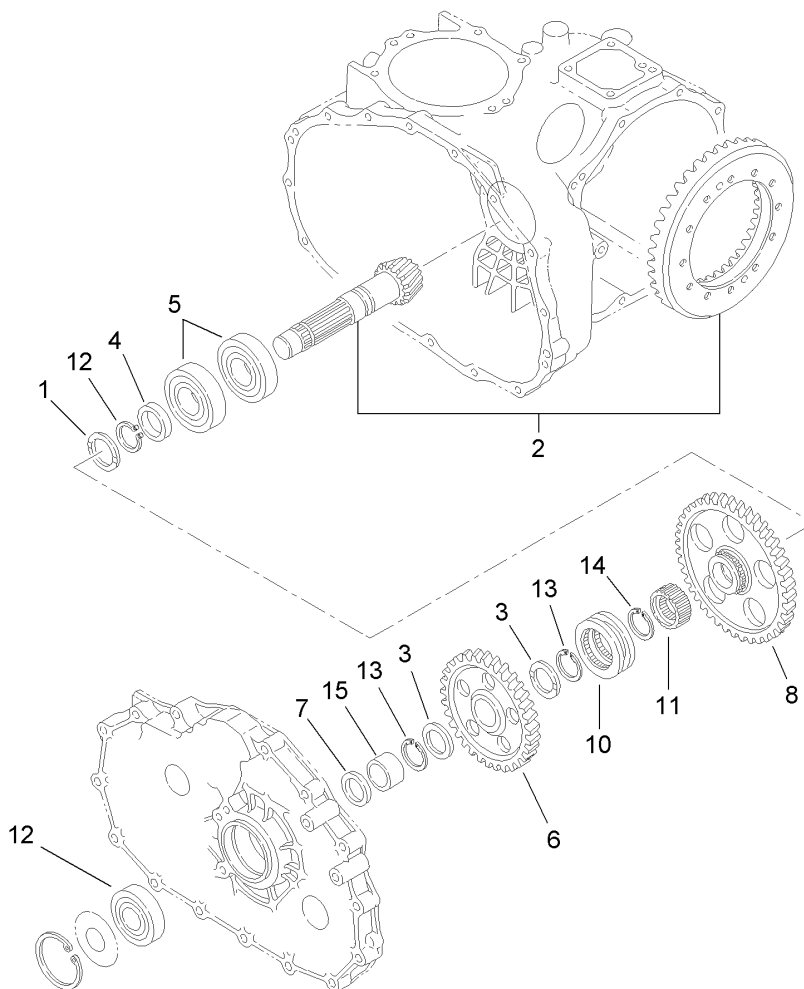
Hi-Lo Shift Assembly Transaxle Assembly No. 115-7783

<i>Ref.</i>	<i>Part Number</i>	<i>Qty.</i>	<i>Description</i>
1	92-0729	1	Seal-Oil
2	92-0818	1	Arm-Shift
3	92-0731	1	Spring
4	92-0708	1	Shaft-Fork
5	92-0709	1	Fork-Shift
6	92-0732	1	Plate-Keeper
7	92-0761	1	Ring-E
8	92-0785	1	Ball-Steel
9	33104-016	1	Screw-HHF



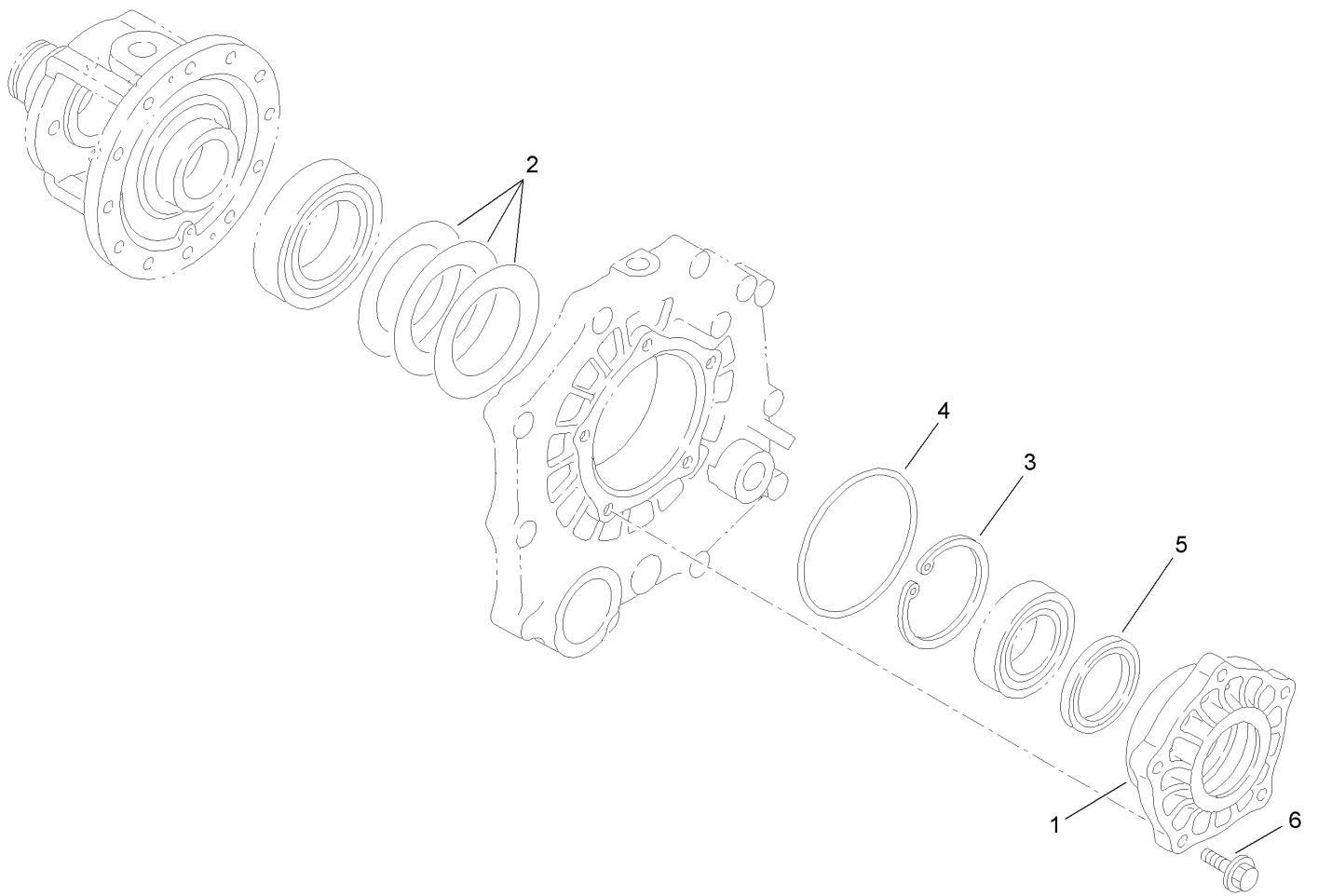
Differential Gear Assembly Transaxle Assembly No. 115-7783

<i>Ref.</i>	<i>Part Number</i>	<i>Qty.</i>	<i>Description</i>
1	92-0745	1	Gear-Side, LH
2	92-0746	1	Gear-Side, RH
3	92-0747	2	Side-Gear, Left Inner
4	92-0748	2	Pinion-Differential
5	92-0749	1	Shaft-Pinion
6	92-0750	2	Washer
7	92-0720	1	Case-Differential
8	92-0756	1	Ring-Snap
9	92-0765	2	Pin-Parallel
10	92-0768	1	Pin-Roll, Spring
11	92-0775	1	Bearing
12	92-0776	1	Bearing
13	92-0803	12	Bolt



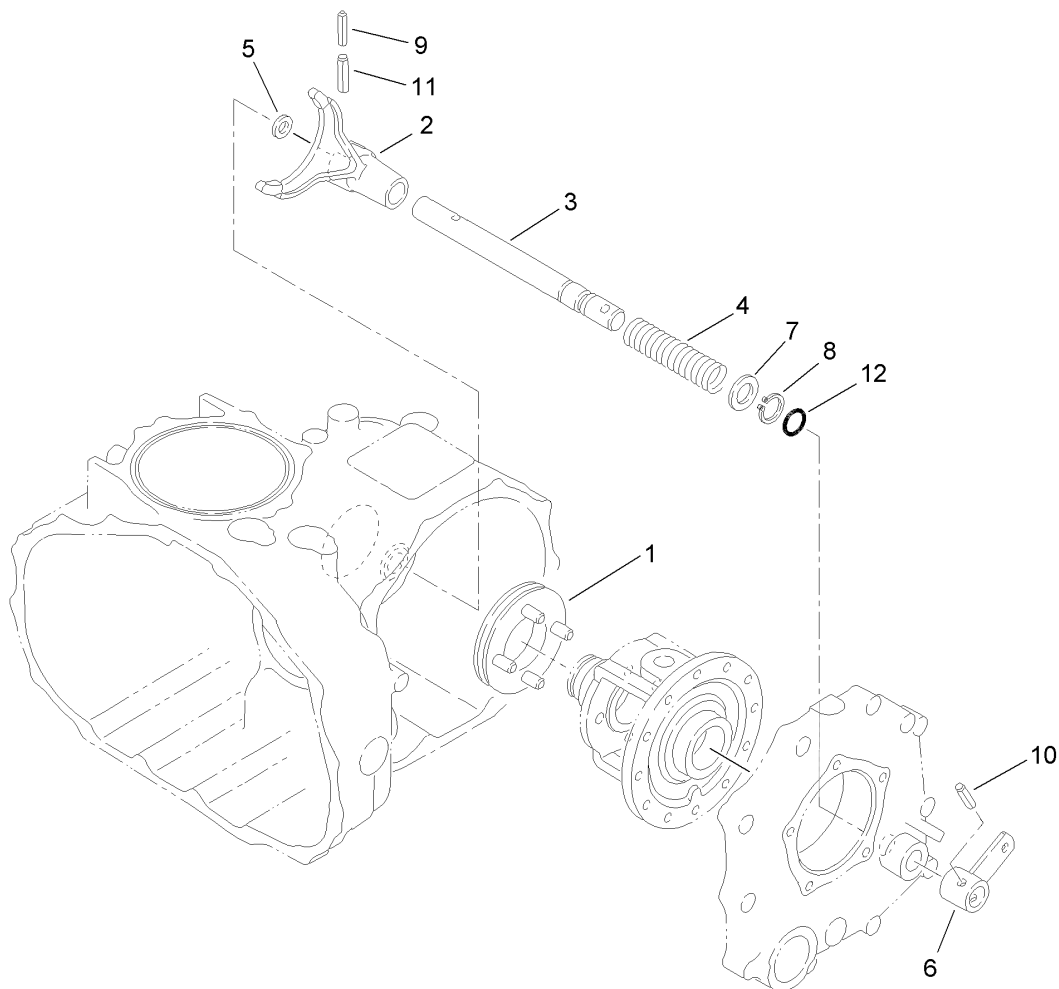
Countershaft Assembly Transaxle Assembly No. 115-7783

Ref.	Part Number	Qty.	Description
1	92-0741	1	Washer-Thrust
2	105-7983	1	Countershaft And Ring Gear ASM
3	92-0711	2	Washer-Thrust
4	92-0713	1	Collar
5	92-0714	2	Bearing
6	92-0715	1	Gear-Countershaft
7	92-0716	1	Collar
8	92-0717	1	Gear-Countershaft
10	92-0718	1	Shifter
11	105-7986	1	Collar-Spline
12	92-0712	1	Bearing-Ball
13	105-7987	2	Ring-Snap
14	92-0755	1	Ring-Snap
15	92-0783	1	Race-Inner



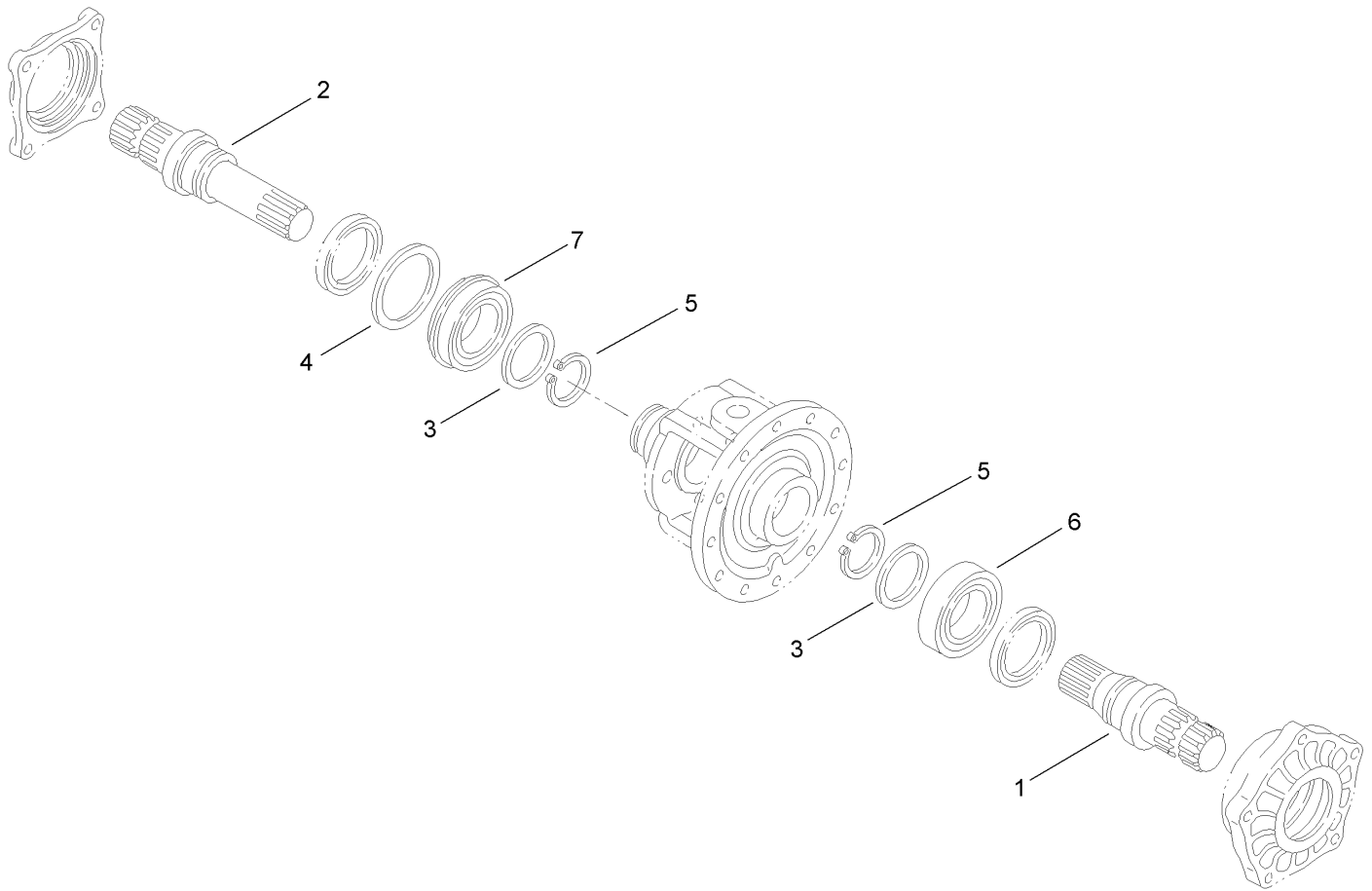
Differential Carrier Assembly Transaxle Assembly No. 115-7783

<i>Ref.</i>	<i>Part Number</i>	<i>Qty.</i>	<i>Description</i>
1	92-0654	1	Carrier-Differential
2	92-0809	1	Set-Shim
3	92-0760	1	Ring-Snap
4	92-0789	1	O-Ring
5	92-0793	1	Seal-Oil
6	33104-030	5	Screw-HHF



Differential Lock Assembly Transaxle Assembly No. 115-7783

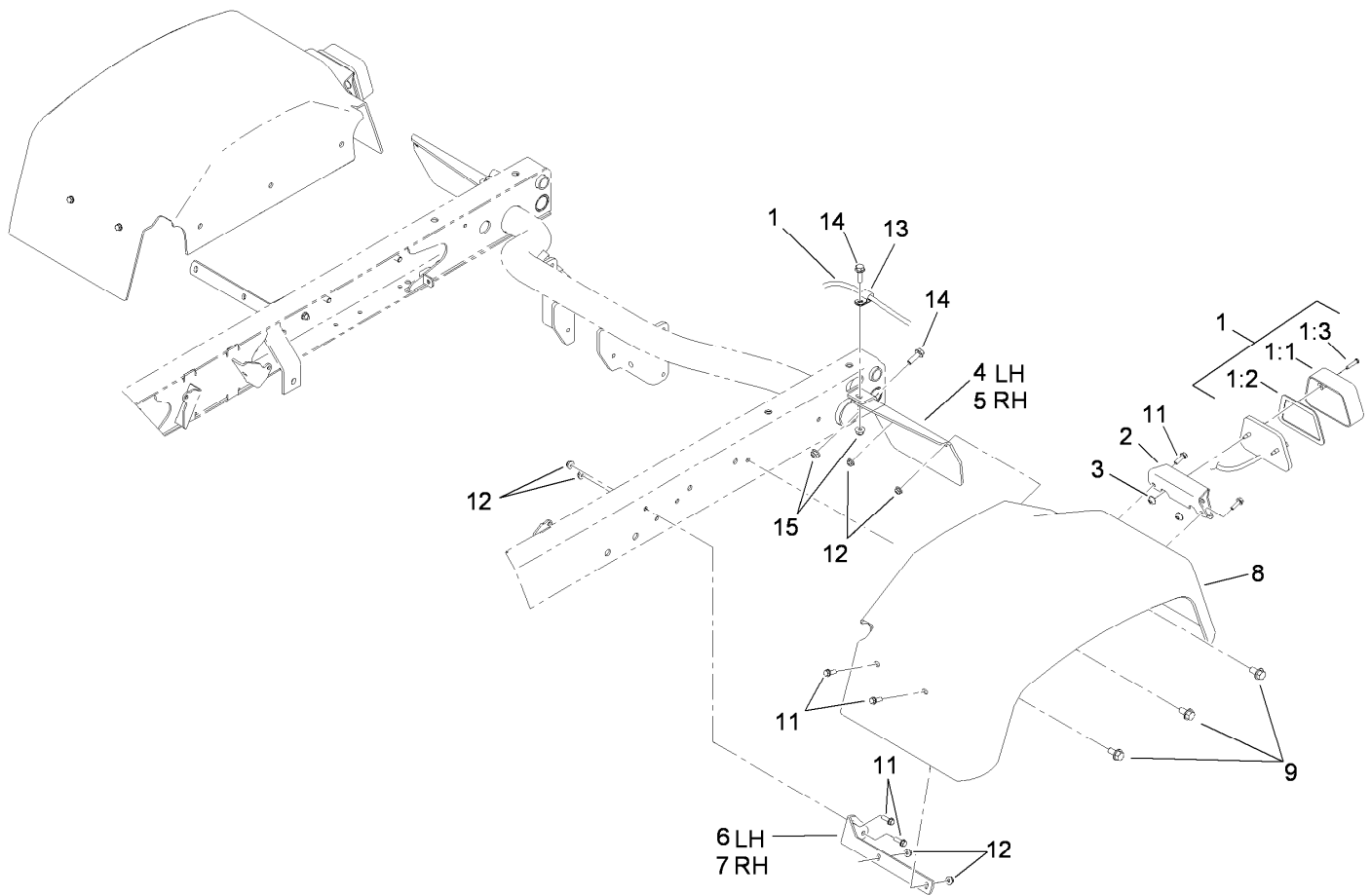
Ref.	Part Number	Qty.	Description
1	92-0730	1	Slider-Differential, Lock
2	92-0721	1	Fork-Lock, Differential
3	92-0722	1	Shaft-Fork, Lock Differential
4	92-0723	1	Spring-Lock, Differential
5	92-0744	1	Washer
6	92-0724	1	Arm-Lock, Differential
7	92-0733	1	Washer
8	92-0753	1	Ring-Snap
9	92-0768	1	Pin-Roll, Spring
10	92-0770	1	Pin-Roll, Spring
11	92-0771	1	Pin-Roll, Spring
12	92-0787	1	O-Ring



Axle Shaft Assembly Transaxle Assembly No. 115-7783

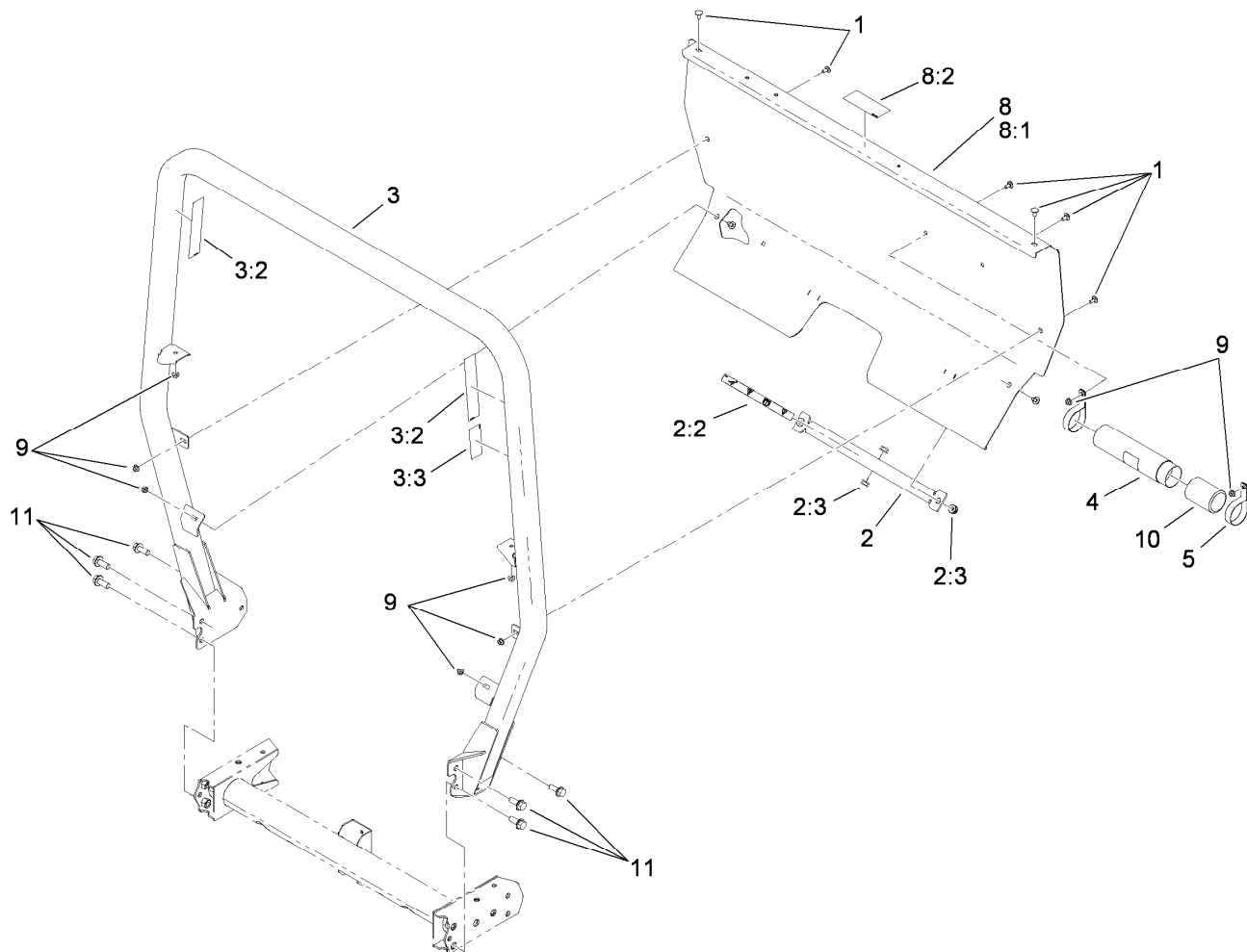
<i>Ref.</i>	<i>Part Number</i>	<i>Qty.</i>	<i>Description</i>
1	92-0725	1	Shaft-Axle, Left
2	92-0726	1	Shaft-Axle, Right
3	92-0727	2	Washer
4	92-0728	1	Washer
5	92-0756	2	Ring-Snap
6	92-0775	1	Bearing
7	92-0780	1	Bearing

3360-996D



Tail Light and Fender Assembly

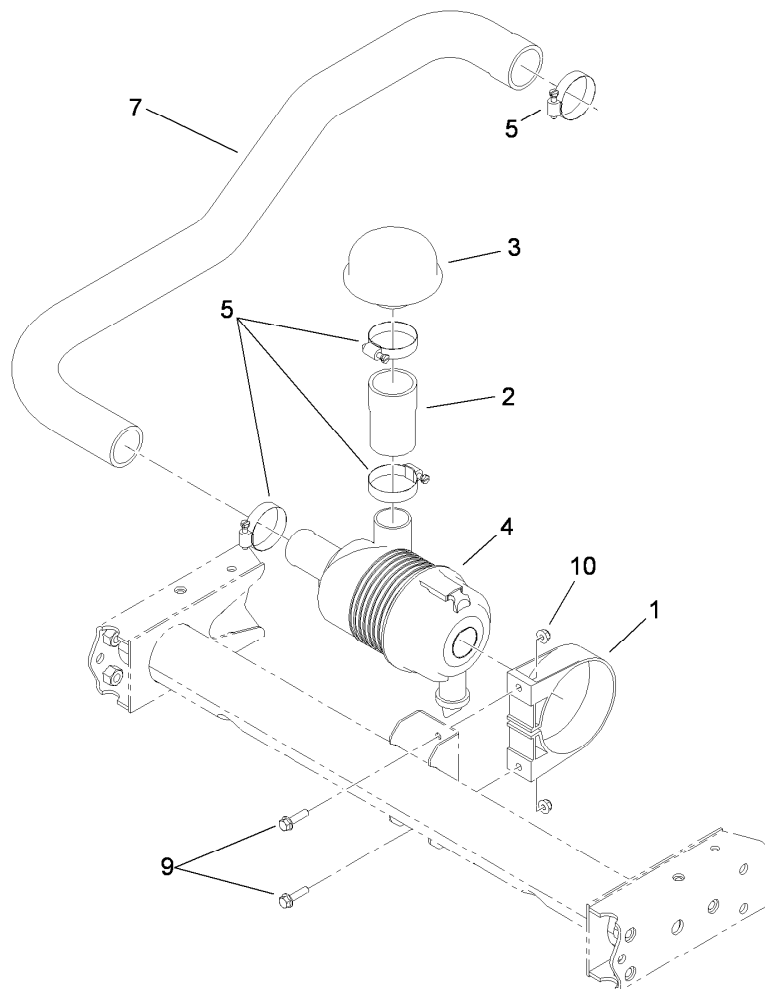
Ref.	Part Number	Qty.	Description
1	115-7745	2	Light-Tail, Brake
1:1	87-6300	1	Lens-Light, Tail
1:2	87-6310	1	Gasket-Light, Tail
1:3	32144-93	2	Screw-PPHTF
2	115-2289-03	2	Bracket-Light, Tail
3	3290-506	4	Palnut
4	93-8943-03	1	Bracket-Fender, Rear (LH)
5	93-8944-03	1	Bracket-Fender, Rear (RH)
6	93-8941-03	1	Bracket-Fender, Front (LH)
7	93-8942-03	1	Bracket-Fender, Front (RH)
8	87-6660	2	Fender-Rear
9	110-9380	6	Screw-HWH
11	32105-15	12	Screw
12	104-7201	12	Nut-HF
13	2412-93	2	Clamp-R
14	3234-17	4	Screw-HHF
15	104-8300	4	Nut-Flange, NI



Roll-Over Protection System Assembly

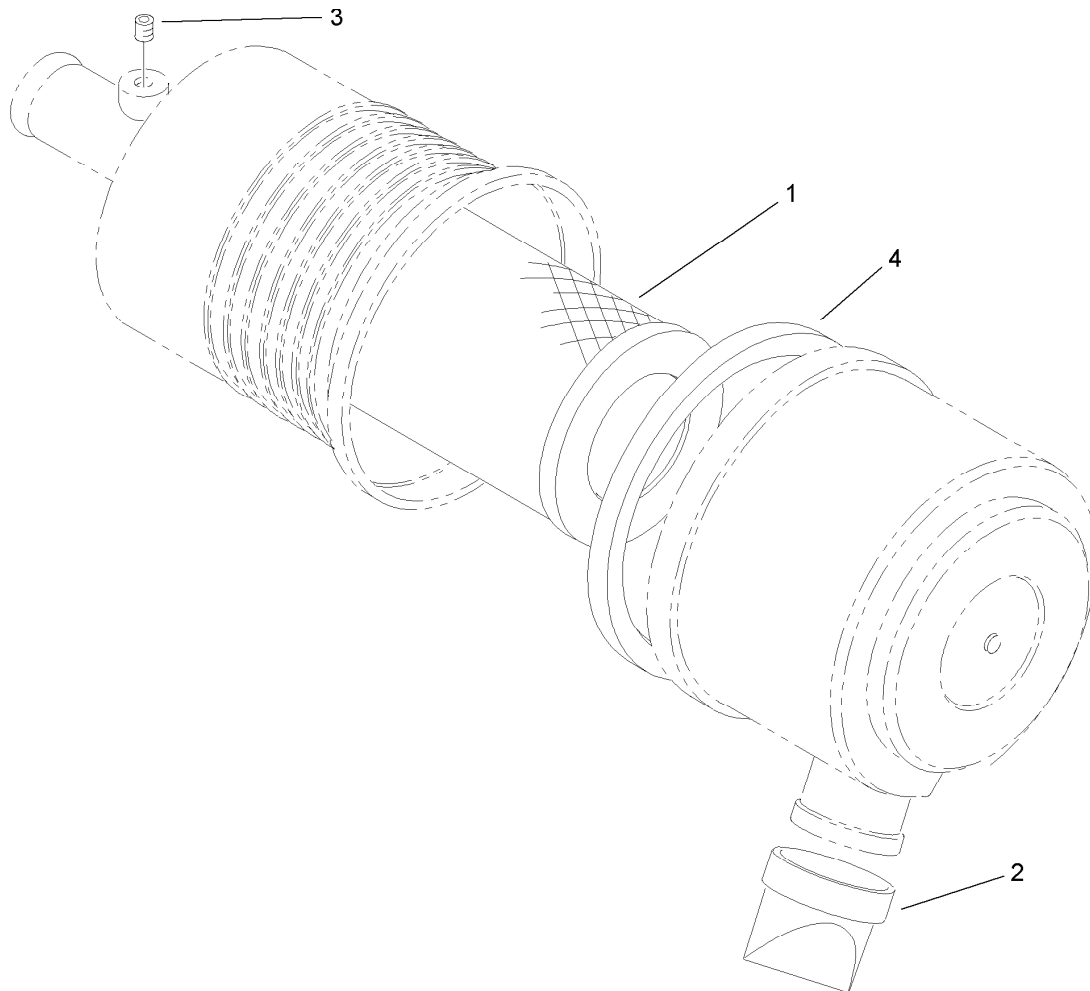
Ref.	Part Number	Qty.	Description
1	3230-18	8	Screw-CARR
2	105-7960	1	Bed Support ASM
2:2	93-9852	1	Decal-Warning
2:3	92-5972	4	Grommet-Rubber
3	115-7910	1	ROPS ASM
3:2	106-7767	2	Decal-ROPS
3:3	93-9850	1	Decal-ROPS, Ce
4	104-7050	1	Tube-Manual
5	2412-133	2	R-Clamp
8	115-2213	1	ROPS Cover ASM
8:1		1	Cover-ROPS ●
8:2	105-4215	1	Decal-Caution
9	32128-20	8	Nut-HF
10	104-7048	1	Cap-Housing
11	3234-38	6	Screw-HHF

● Not serviced separately



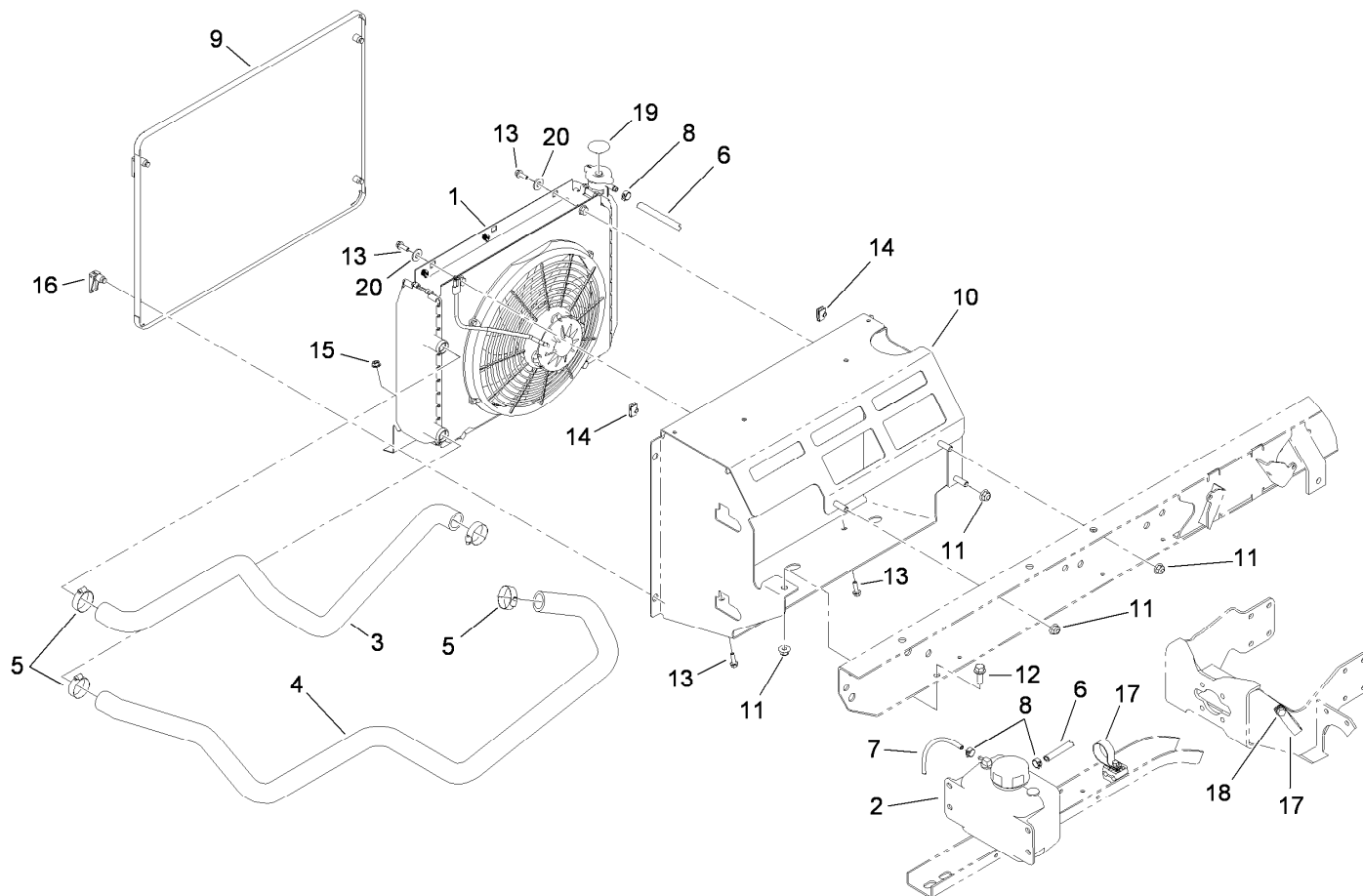
Air Cleaner Assembly

<i>Ref.</i>	<i>Part Number</i>	<i>Qty.</i>	<i>Description</i>
1	95-5806	1	Bracket-Mounting
2	107-7962	1	Hose-Cleaner, Air
3	46-7510	1	Hood-Inlet, Air
4	106-2416	1	Air Cleaner ASM
5	2412-92	4	Clamp-Hose
7	115-7755	1	Hose-Air Intake, Diesel
9	3234-36	2	Screw-HHF
10	104-8300	2	Nut-Flange, NI



Air Cleaner Assembly No. 106-2416

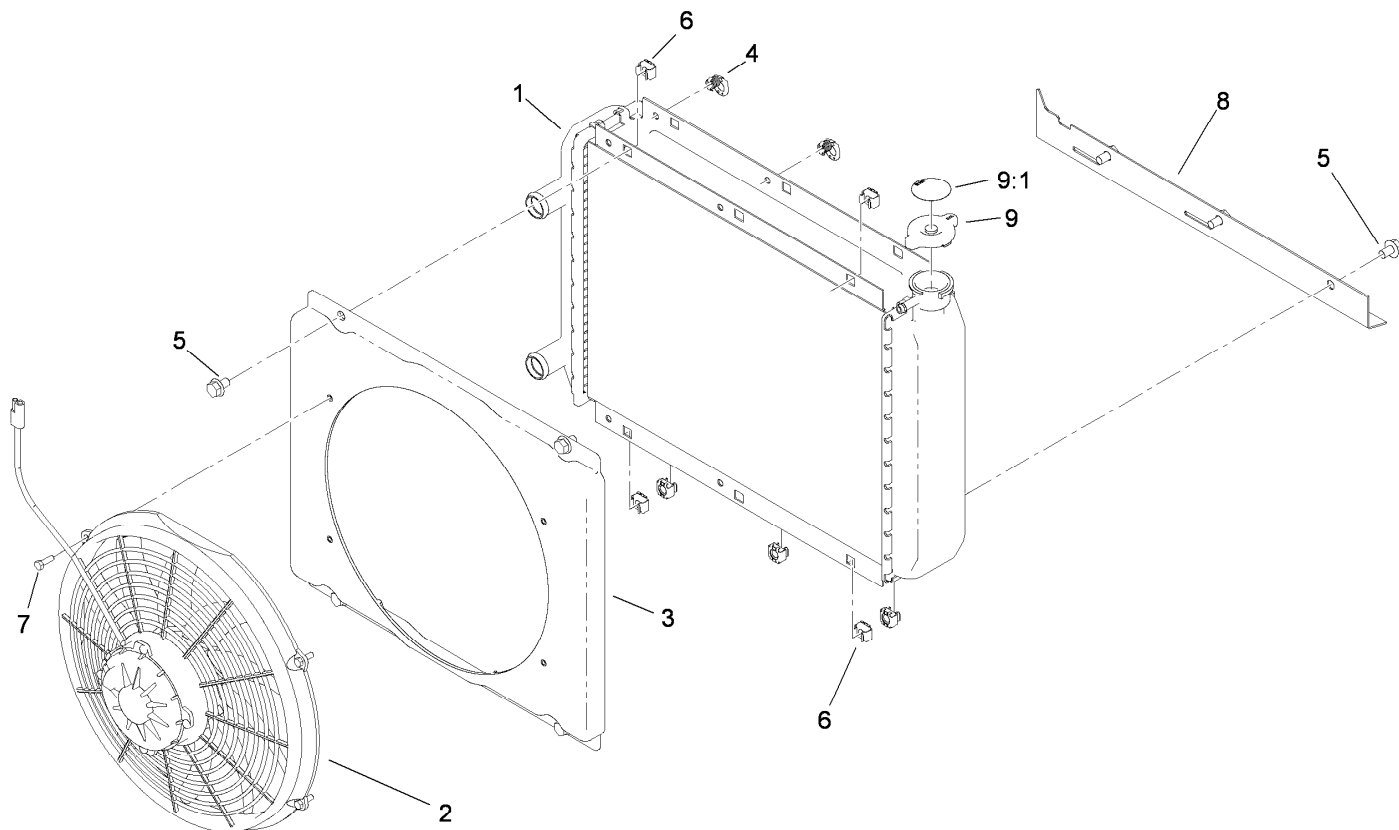
<i>Ref.</i>	<i>Part Number</i>	<i>Qty.</i>	<i>Description</i>
1	108-3811	1	Filter-Air
2	104-0498	1	Valve-Vacuator
3	285-17	1	Plug-Pipe
4	106-6748	1	Gasket



Cooling System Assembly

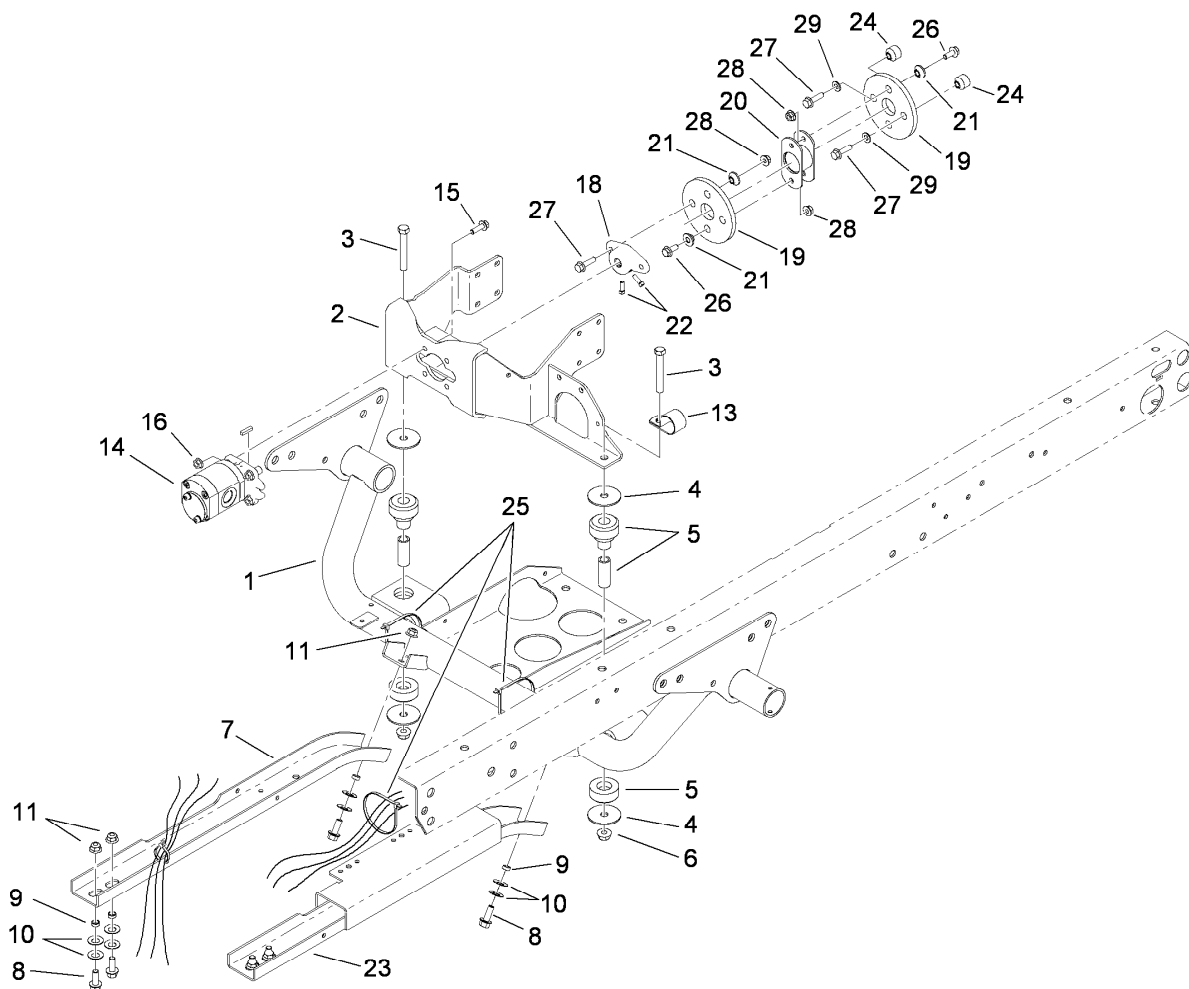
Ref.	Part Number	Qty.	Description
1		1	Radiator ASM ●
2	87-3710	1	Reservoir-Coolant
3	115-7753	1	Hose-Coolant, Upper
4	115-7752	1	Hose-Coolant, Lower
5	2412-34	4	Clamp-Hose
6	93-5540	1	Hose
7	110-4104	1	Hose-Fuel
8	92-2379	3	Clamp-Hose
9	115-2428-03	1	Screen-Radiator
10	115-2434	1	Radiator Mount ASM
11	104-8301	4	Nut-Flange, NI
12	3234-11	1	Screw-HHF
13	3234-4	4	Screw-HHF
14	107069	2	Clip
15	32128-33	2	Nut-HF
16	74-5950	4	Latch-Swell
17	2412-74	2	R-Clamp
18	32144-11	1	Screw-HWHTF
19	106-6755	1	Decal-Cap, Radiator
20	3256-3	2	Washer-Flat

● Not serviced separately



Radiator Assembly

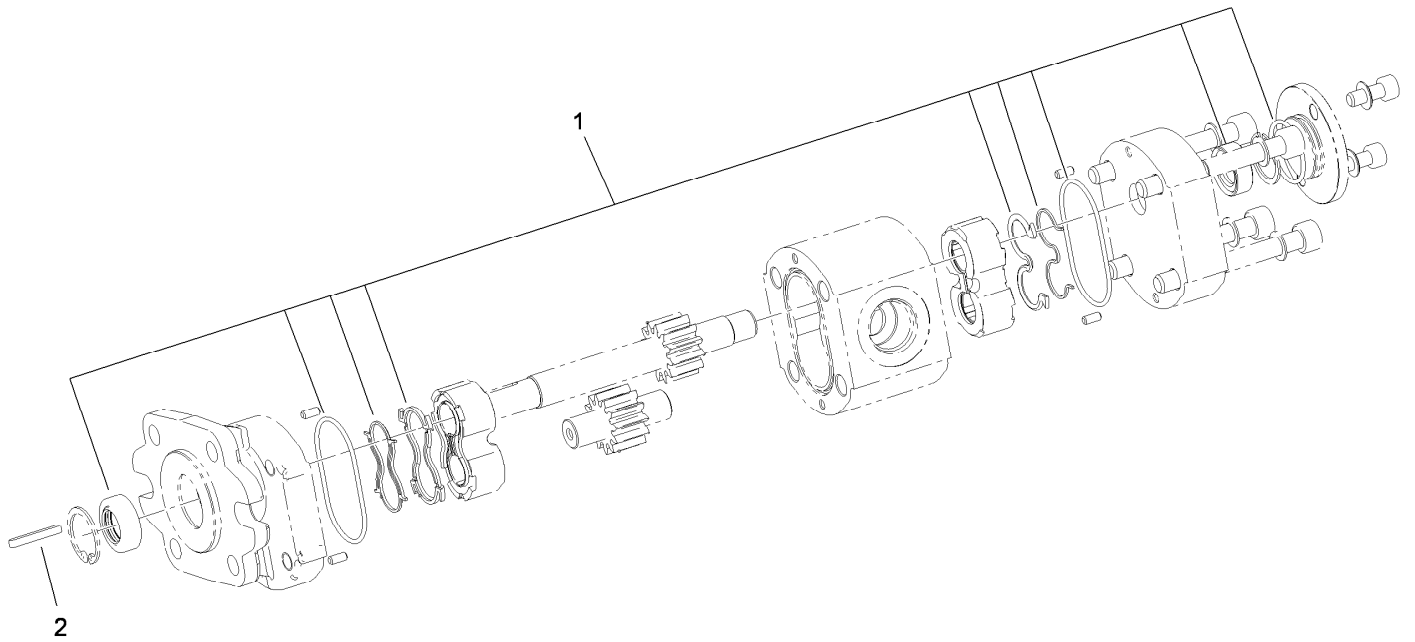
<i>Ref.</i>	<i>Part Number</i>	<i>Qty.</i>	<i>Description</i>
1	114-8384	1	Radiator
2	114-8385	1	Fan-Electric
3	114-8386	1	Shroud
4	114-8387	2	Latch-Spring
5	3234-30	7	Screw-HHF
6	703856	7	Nut-Sq, Caged
7	60-6910	4	Screw
8	115-7765	1	Plate-Mount, Lower
9	115-7766	1	Cap-Radiator
9:1	106-6755	1	Decal-Cap, Radiator



Engine Support Assembly

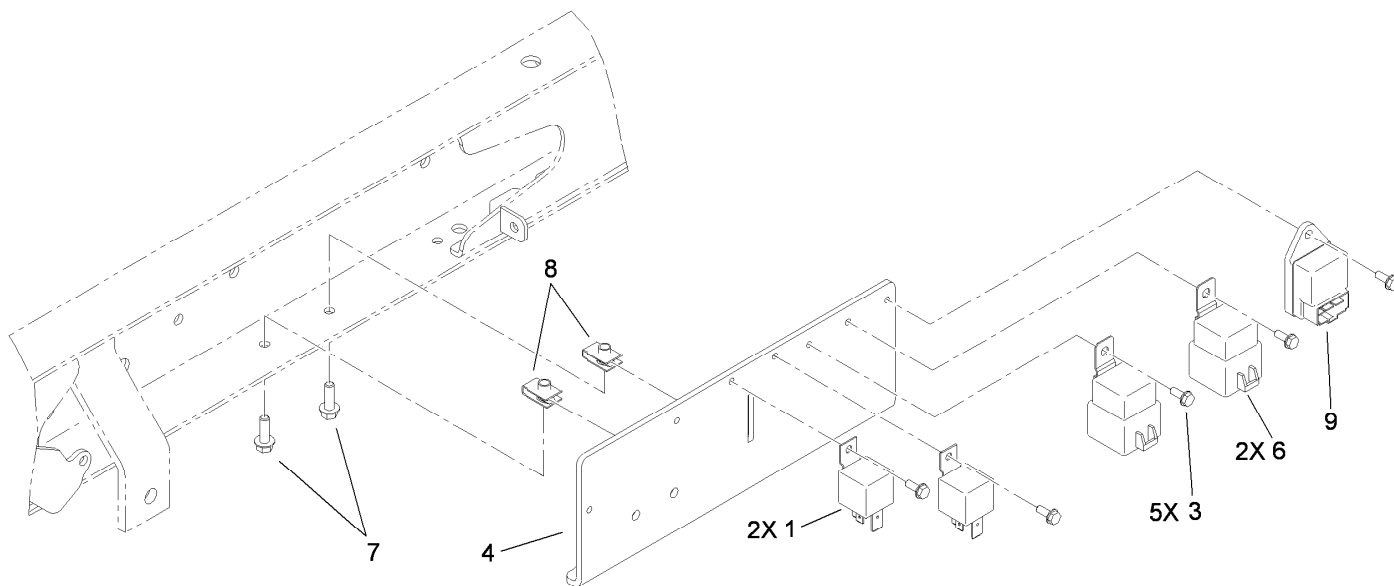
Ref.	Part Number	Qty.	Description
1	115-2256-03	1	Engine Support ASM
2	114-8443-03	1	Pump/Engine Mount ASM
3	324-12	2	Screw-HH
4	87-5100	4	Washer-Snubbing
5	106-7865	2	Engine Mount ASM
6	114-8417	2	Nut-HF, NI
7	87-4730-03	1	Guard-Belly
8	3234-11	6	Screw-HHF
9	76-9100	6	Spacer-Speed, Reel
10	3290-413	12	Washer-Belleville
11	104-8301	6	Nut-Flange, NI
13	2412-82	1	Clamp
14	114-8302	1	Pump-HYD, Main
15	3234-17	4	Screw-HHF

Ref.	Part Number	Qty.	Description
16	32128-20	4	Nut-HF
18	115-2169	1	Hub-Pump
19	115-5129	2	Coupling-Rubber
20	85-8770	1	Coupling
21	27-6600	6	Spacer-Coupling
22	3241-6	2	Screw-SQH
23	115-2215-03	1	Guard-LH
24	27-6590	2	Spacer-Coupling, Rubber
25	3290-379	4	Tie-Cable
26	98-7977	4	Screw-HHF
27	33104-030	4	Screw-HHF
28	98-0668	6	Nut
29	3256-71	2	Washer-Flat



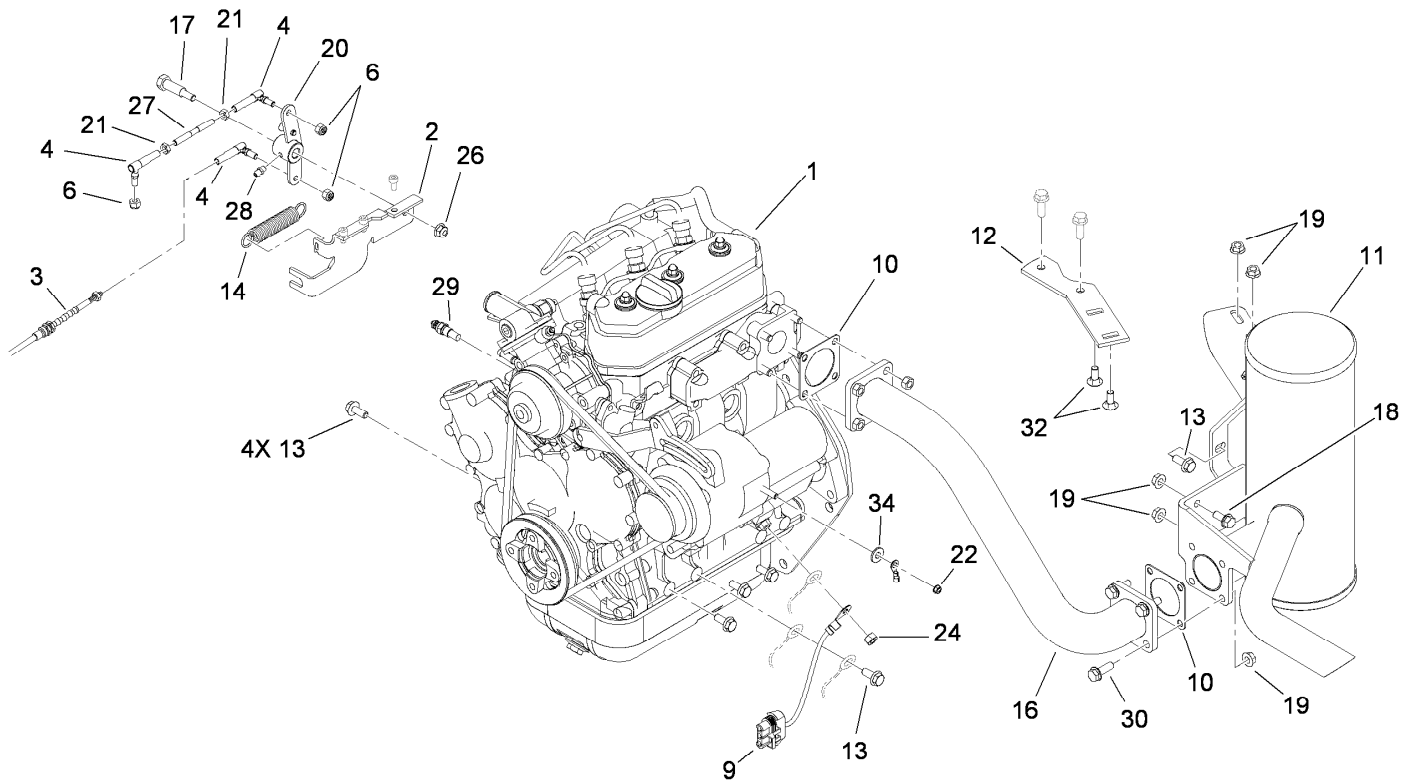
Hydraulic Gear Pump Assembly No. 114-8302

<i>Ref.</i>	<i>Part Number</i>	<i>Qty.</i>	<i>Description</i>
1	115-8696	1	Seal Kit
2	115-7855	1	Key-Square



Relay Assembly

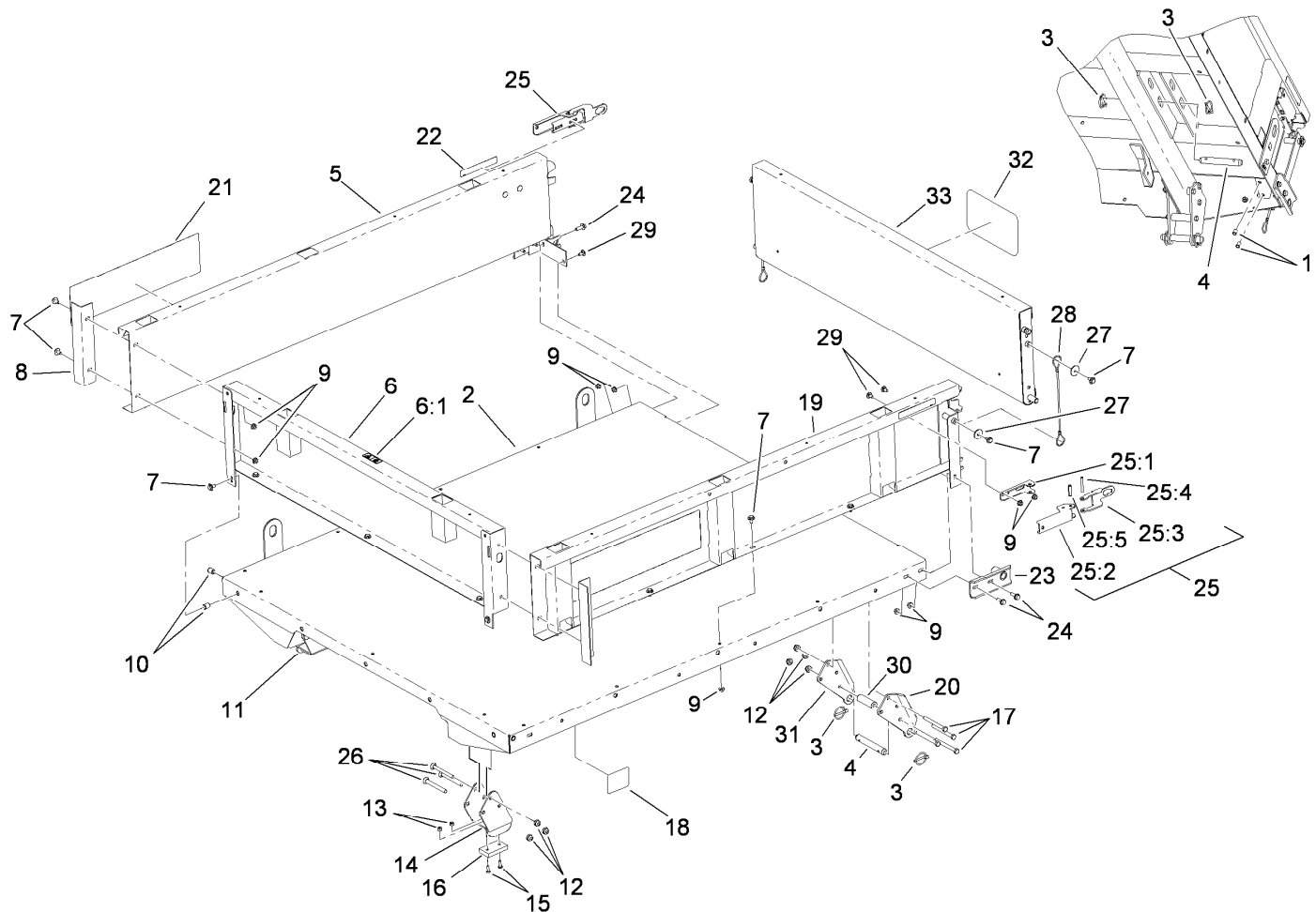
Ref.	Part Number	Qty.	Description
1	99-7435	2	Relay-Power
3	32144-112	5	Screw-HWH
4	115-2225	1	Bracket-Relay
6	99-7430	2	Relay
7	3234-4	2	Screw-HHF
8	107069	2	Clip
9	115-2292	1	Timer-Glow Plug



Engine Assembly

Ref.	Part Number	Qty.	Description
1	114-8320	1	Engine ASM
2	106-2403	1	Bracket-Throttle, Diesel
3	115-2285	1	Cable-Accelerator
4	18-1720	3	Governor Ball Joint ASM
6	3296-3	3	Nut-Lock
9	99-3441	1	Harness-Wire, Fusible Link
10	105-4209	2	Gasket-Muffler
11	115-7725	1	Muffler
12	105-9472	1	Plate-Mount, Muffler
13	98-7977	9	Screw-HHF
14	86-4760	1	Spring-Extension
16	108-3066	1	Exhaust Tube ASM
17	7-0030	1	Screw-Shoulder, HH

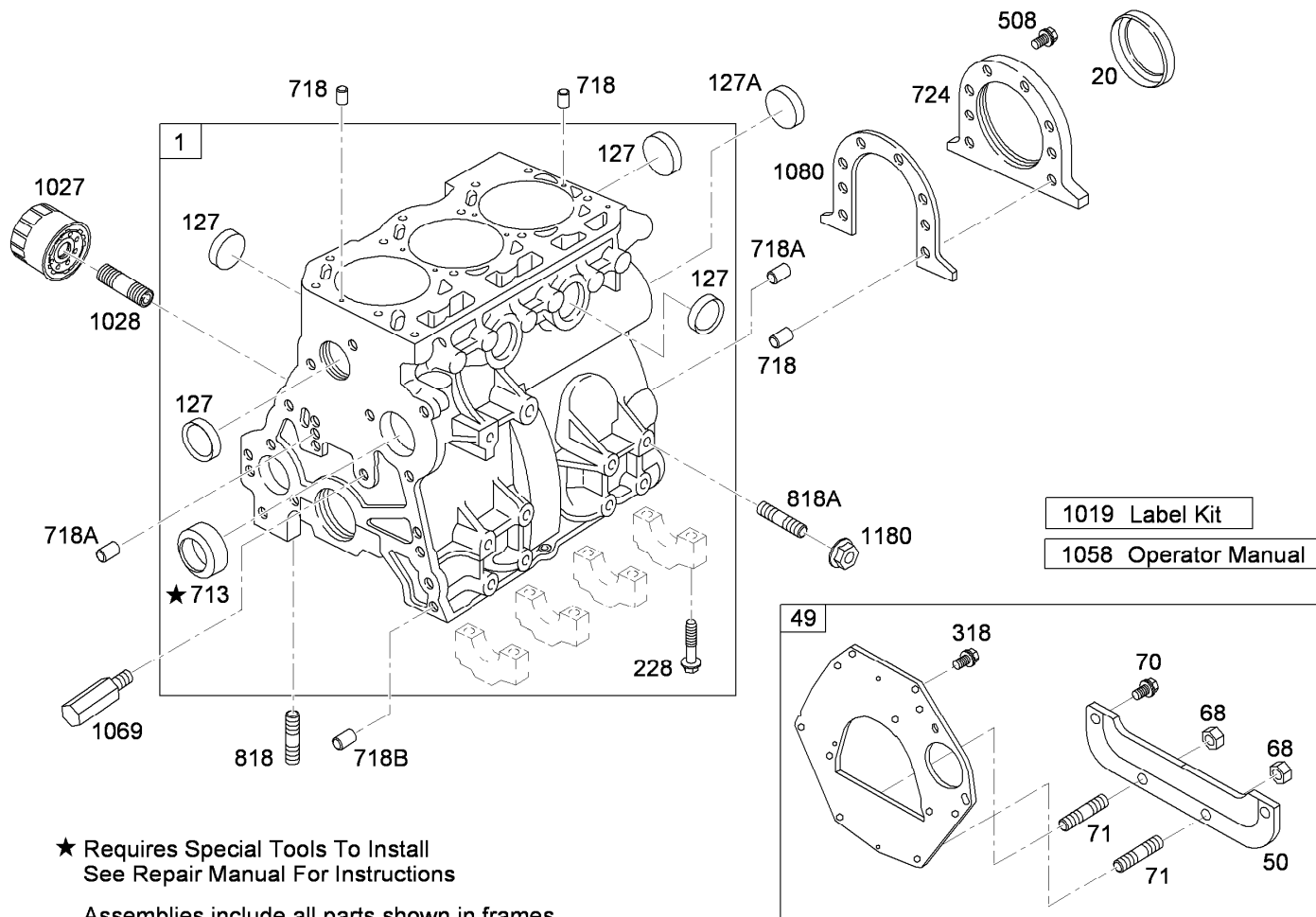
Ref.	Part Number	Qty.	Description
18	3234-5	2	Screw-HHF
19	32128-20	8	Nut-HF
20	115-2425	1	Bell Crank ASM
21	3220-1	2	Nut-Jam
22	33003-00	1	Nut-HF
24	33014-00	1	Nut-Hex
26	104-8300	1	Nut-Flange, NI
27	105-1789	1	Rod-Threaded
28	302-5	1	Fitting-Grease
29	94-7621	1	Sender-Temperature
30	3234-17	4	Screw-HHF
32	3230-1	2	Bolt-CARR
34	3256-2	1	Washer-Flat



Full Bed and Side Panel Assembly

Ref.	Part Number	Qty.	Description
1	32148-6	4	Insert-Nut
2	93-9724-03	1	Flatbed-Full
3	92-1298	8	Pin-Lynch
4	92-1233	4	Pin-Clevis
5	92-1255-03	1	RH Side Panel ASM
6	92-5982	1	Front Panel ASM
6:1	115-7739	1	Decal-No Riders
7	3234-7	21	Screw-HHF
8	92-1320-03	2	Angle-Side
9	32128-20	27	Nut-HF
10	32148-7	4	Nut-Insert
11	106-2423-03	1	RH Spacer Bracket ASM
12	3296-44	14	Nut-Lock, NI
13	3296-42	4	Nut-Lock, NI
14	106-2422-03	1	LH Spacer Bracket ASM
15	3250-45	4	Screw-SPH
16	93-9719	2	Block-Wear
17	323-42	8	Screw-HH
18	93-9899	2	Decal-Warning
19	92-1248-03	1	LH Side Panel ASM

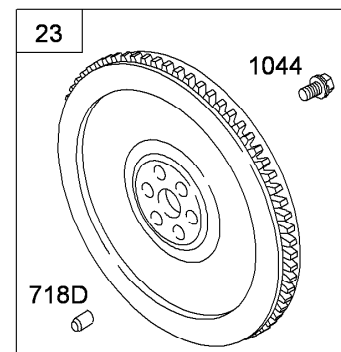
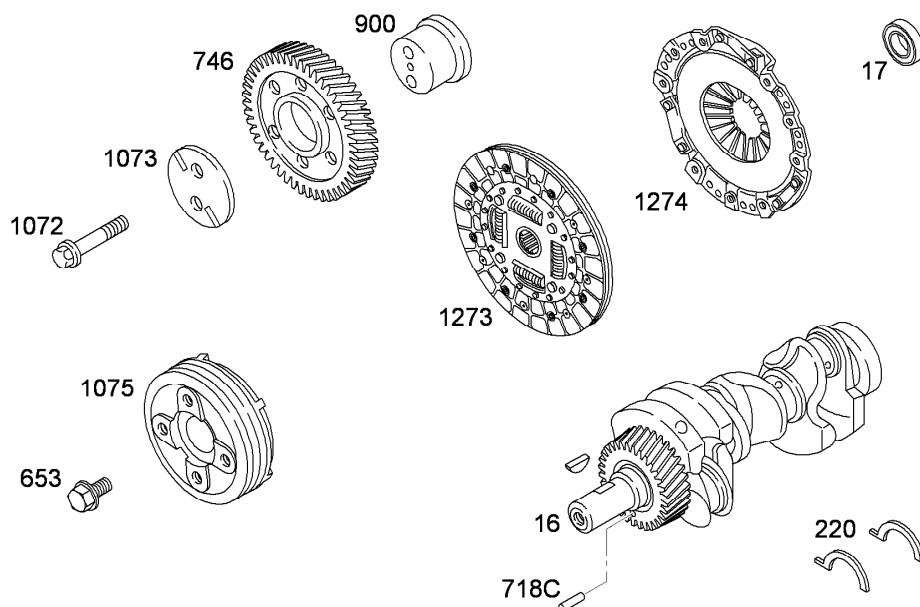
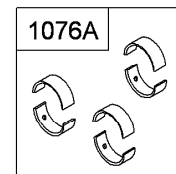
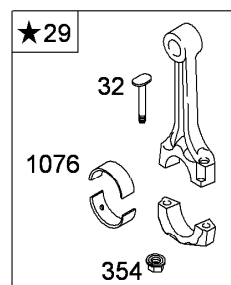
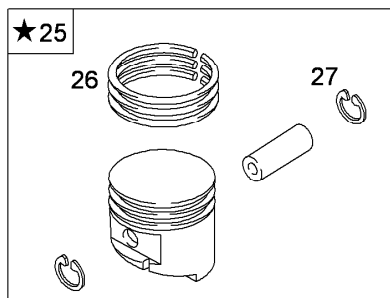
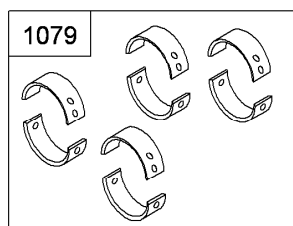
Ref.	Part Number	Qty.	Description
20	93-9720-03	2	Bracket-Pivot, Long (LH)
21	115-7915	2	Decal
22	93-9868	2	Decal-Caution
23	92-1265-03	2	Bracket-Pivot
24	3234-29	6	Screw-HHF
25	99-1123	2	Latch ASM
25:1	92-1271	1	Pivot-Latch
25:2	99-1113	1	Handle-Latch
25:3	99-1112	1	Plate-Retainer
25:4	32121-78	1	Pin-Roll
25:5	32121-25	1	Pin-Roll
26	3231-24	6	Screw-CARR
27	3256-57	4	Washer-Flat
28	93-9595	2	Lanyard
29	3230-18	6	Screw-CARR
30	93-9575	2	Tube-Pivot, Flatbed
31	93-9721-03	2	Bracket-Pivot, Long (RH)
32	105-4222	1	Decal
33	92-1259-03	1	Tailgate-Rear



Cylinder Assembly

Ref.	Part Number	Qty.	Description
1	107-9891	1	Cylinder Asm (9Mm Head Bolts)
20	99-9003	1	Seal-Oil (PTO Side)
49	115-2310	1	Backing Plate ASM
50	115-2309	1	Plate-Shield, End
68	99-9114	1	Nut-Hex, Metric (Water Plate Seal)
70	115-2307	1	Screw (Water Plate Seal)
71	115-2306	1	Stud (Water Plate Seal)
127	99-9008	1	Plug-Welch
127A	107-9892	1	Plug-Welch (Cam)
228	99-9006	1	Screw-Hex (Crankshaft Bearing Cap)
318	99-9005	1	Screw-Hex (Back Plate)
508	99-9004	1	Screw-Hex (Seal Retainer)

Ref.	Part Number	Qty.	Description
713	99-9002	1	Bushing
718	99-9012	1	Pin-Locating
718A	99-9013	1	Pin-Locating
718B	99-9014	1	Pin-Locating
724	99-9022	1	Retainer-Seal
818	99-9007	1	Stud-Metric
818A	99-9221	1	Stud-Standard
1019	110-2595	1	Label Kit
1027	108-3842	1	Filter-Oil
1028	105-9337	1	Adapter-Filter, Oil
1058	99-9602	1	Manual-Owners
1069	99-9020	1	Nozzle-Oil
1080	99-9021	1	Gasket-Retainer
1180	99-9176	1	Nut-Hex



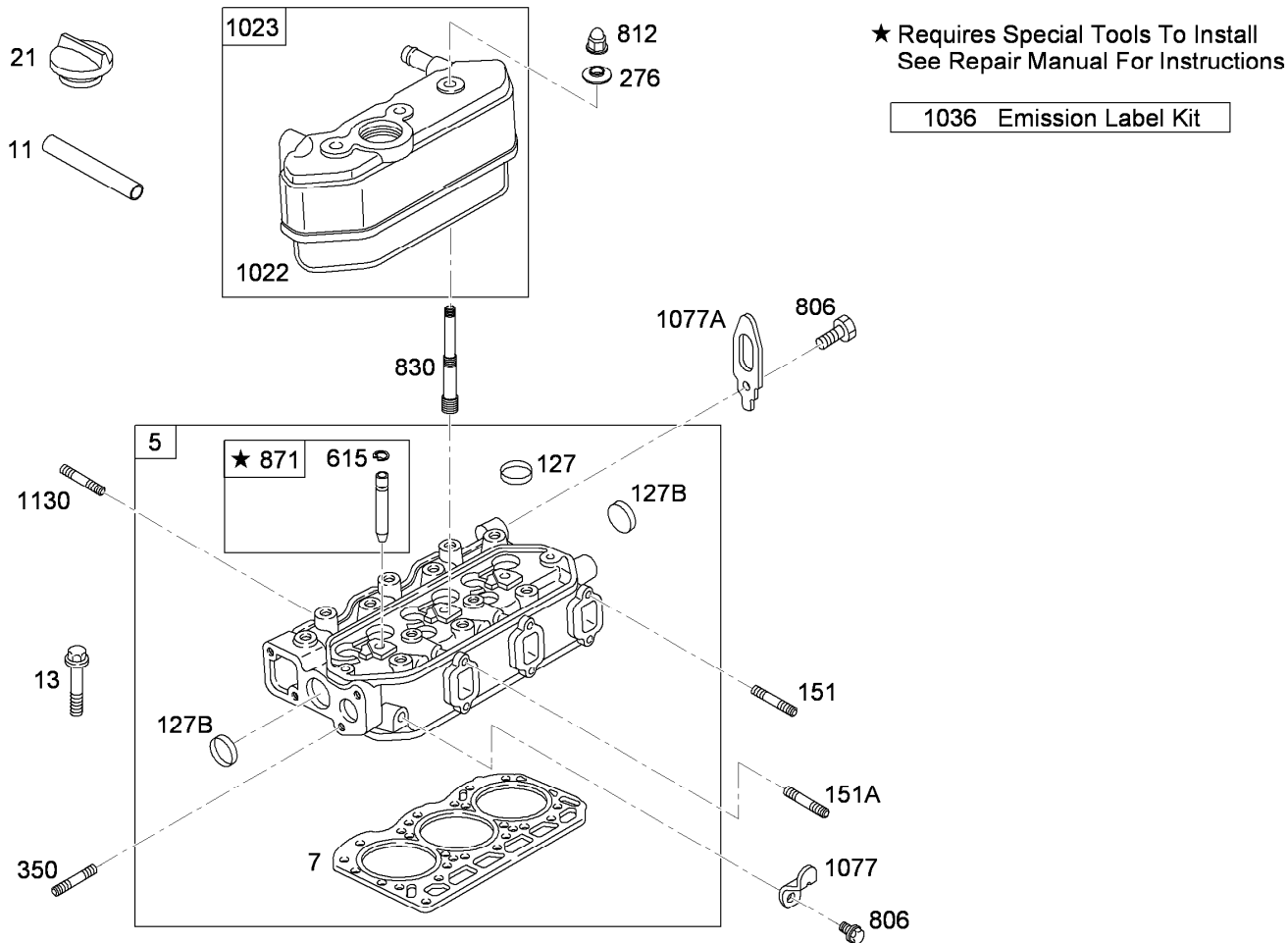
★ Requires Special Tools To Install
See Repair Manual For Instructions

Assemblies include all parts shown in frames

Crankshaft Assembly

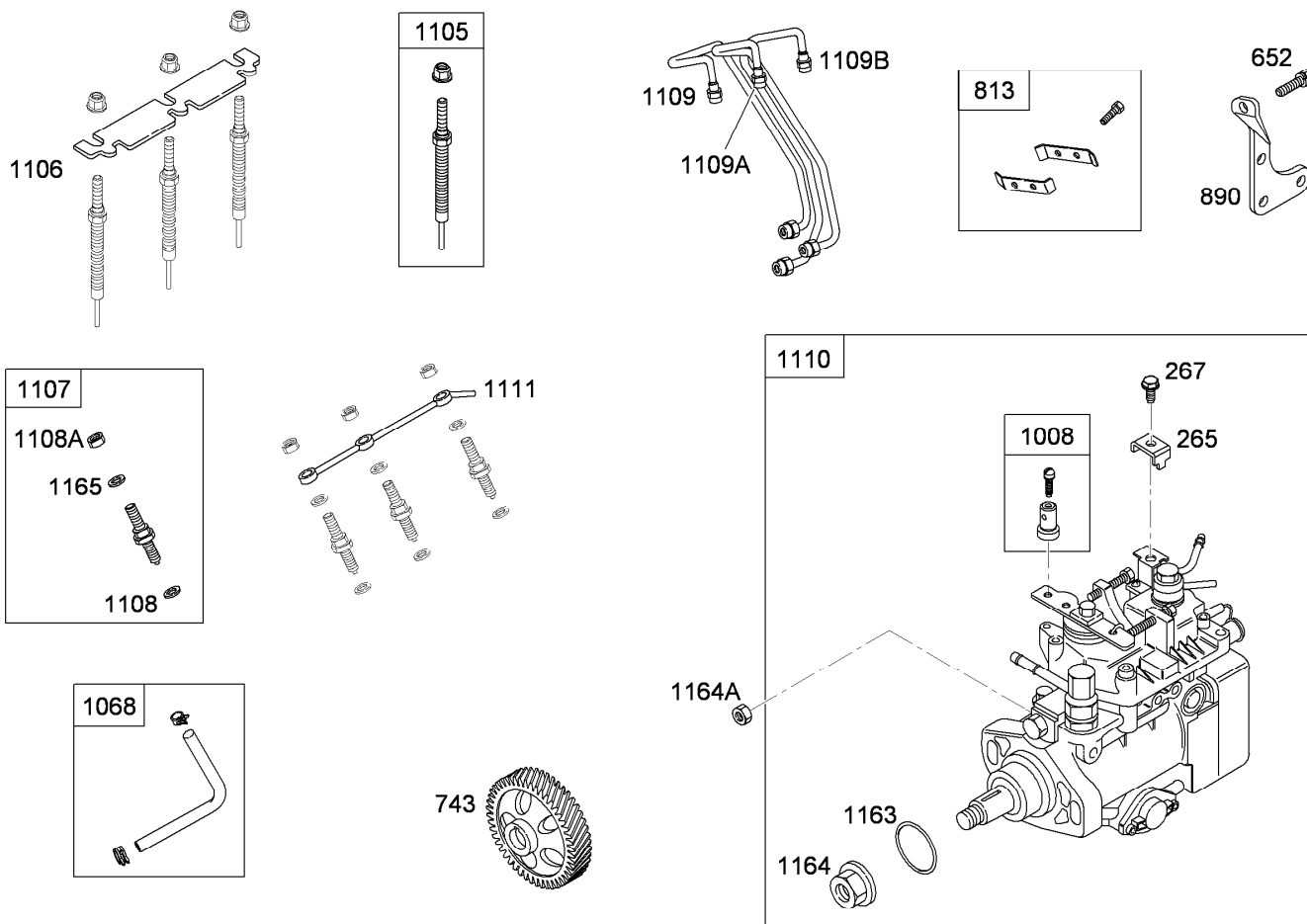
Ref.	Part Number	Qty.	Description
16	105-9339	1	Crankshaft
17	105-9324	1	Bearing-Ball, Radial
23	105-9323	1	Flywheel ASM
25	107-9895	1	Piston ASM (Standard)
25	107-9896	1	Piston ASM (Oversize)
26	105-9340	1	Ring Set
26	99-9269	1	Ring Set (.010 Oversized)
27	99-9607	1	Lock-Pin, Piston
29	99-9608	1	Rod-Connecting
32	99-9030	1	Screw (Connecting Rod)
220	99-9035	1	Shim-Endplay
220	99-9036	1	Shim-Endplay (.005 Oversized)
354	99-9034	1	Nut-Hex (Connecting Rod)
653	107-9897	1	Screw-Hex (Crankshaft Pulley)
718C	99-9037	1	Pin-Locating (Crankshaft)

Ref.	Part Number	Qty.	Description
718D	106-1852	1	Pin-Locating (Flywheel)
746	99-9609	1	Gear-Drive
900	99-9039	1	Shaft-Gear
1044	99-9031	1	Screw-Hex (Flywheel)
1072	99-9032	1	Screw-Hex (Idle Gear Plate)
1073	99-9040	1	Plate-Gear, Idler
1075	99-9041	1	Pulley-Crankshaft
1076	99-9043	1	Rod Bearing Set
1076A	99-9043	1	Rod Bearing Set
1076A	99-9044	1	Rod Bearing Set (.010 Undersized)
1079	99-9045	1	Main Bearing Set (Set Of 8)
1079	99-9046	1	Main Bearing Set (.010 Undersized)
1273	104-9219	1	Disc-Clutch
1274	104-9231	1	Plate-Pressure, Clutch



Cylinder Head Assembly

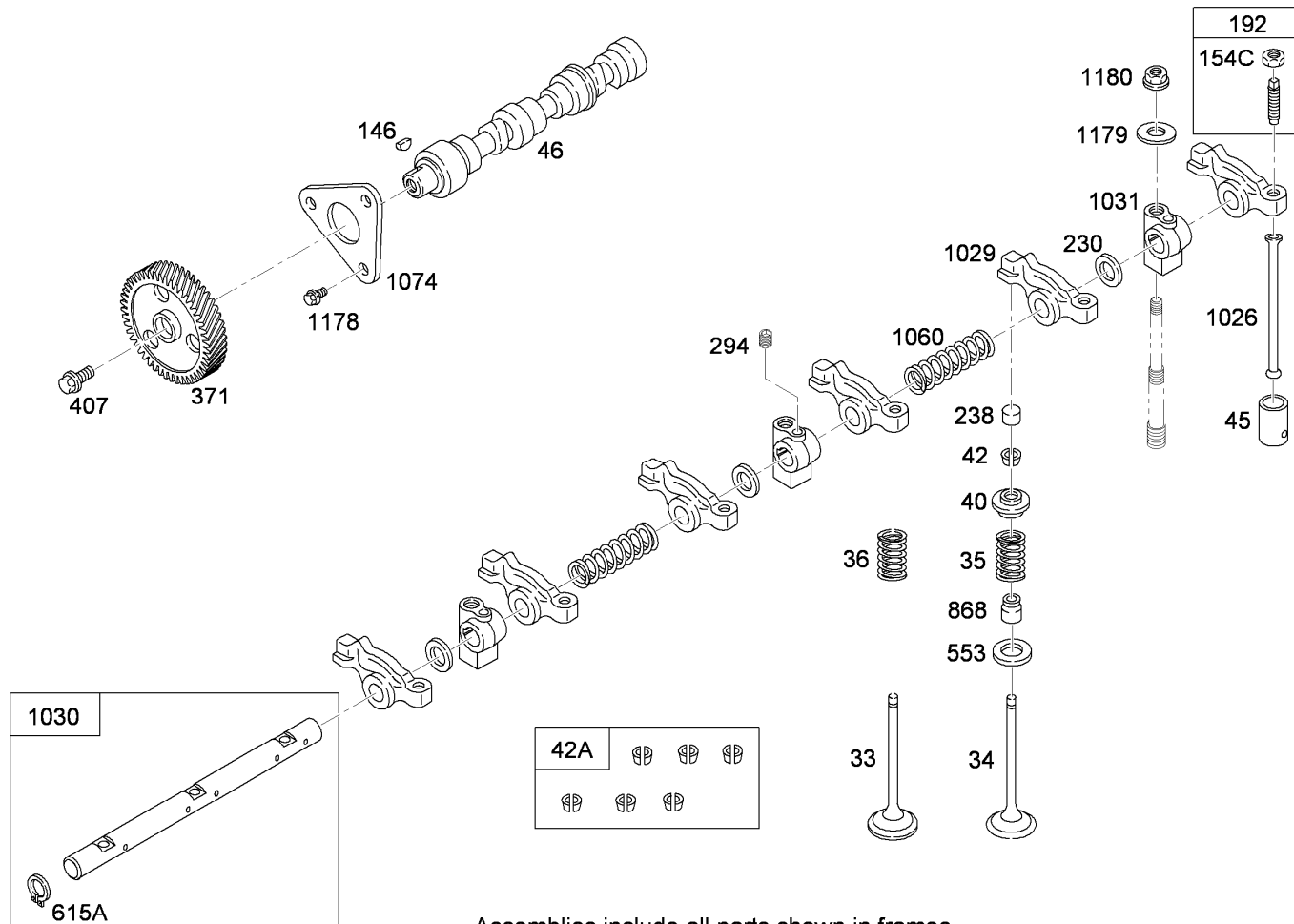
Ref.	Part Number	Qty.	Description
5	110-2596	1	Head-Cylinder
7	107-9898	1	Gasket-Head, Cylinder
11	105-9342	1	Tube-Breather
13	99-9614	1	Screw-Metric (Cylinder Head)
21	99-9052	1	Cap-Fill, Oil
127	99-9060	1	Plug-Welch
127B	99-9008	1	Plug-Welch
151	99-9058	1	Stud-Metric (Exhaust Manifold)
151A	99-9059	1	Stud-Metric (Exhaust Manifold)
276	99-9063	1	Washer-Seal (Rocker Cover)
350	99-9057	1	Stud-Metric (Water Pump)
615	99-9067	1	Retainer (Valve Guide Bushing)
806	99-9054	1	Screw-Hex (Lifting Bracket)
812	99-9061	1	Nut-Hex, Metric (Rocker Cover)
830	99-9101	1	Stud (Rocker Cover)
871	99-9070	1	Bushing-Guide
1022	99-9073	1	Gasket-Cover, Rocker
1023	100-6402	1	Cover-Rocker
1036	99-9615	1	Emission Label Kit
1077	99-9076	1	Bracket-Lifting
1077A	99-9077	1	Bracket-Lifting
1130	99-9055	1	Stud-Metric (Intake Manifold)



Assemblies include all parts shown in frames

Injection Pump Assembly

Ref.	Part Number	Qty.	Description
265	99-9688	1	Clamp-Casing
267	100-6403	1	Screw-Metric (Casing Clamp)
652	99-9616	1	Screw-Hex (Support Bracket)
743	99-9624	1	Gear-Drive
813	99-9625	1	Clamp
890	99-9626	1	Bracket-Support
1008	99-9628	1	Clamp-Swivel
1068	99-9629	1	Hose / Clamp ASM
1105	114-4695	1	Plug-Glow
1106	99-9631	1	Strap-Plug, Glow
1107	114-4696	1	Injection Nozzle
1108	99-9633	1	Seat-Injector
1108A	105-9343	1	Seat-Injector
1109	99-9690	1	Pipe-Injector, No. 1
1109A	99-9634	1	Pipe-Injector, No. 2
1109B	99-9635	1	Pipe-Injector, No. 3
1110	115-2294	1	Pump-Injection
1111	99-9637	1	Pipe-Return, Fuel
1163	99-9618	1	O-Ring (Injection Pump Shaft)
1164	99-9619	1	Nut-Hex, Metric (Injection Pump Shaft)
1164A	99-9620	1	Nut-Hex, Metric (Injection Pump)
1165	105-9345	1	Nut (Injector Nozzle)

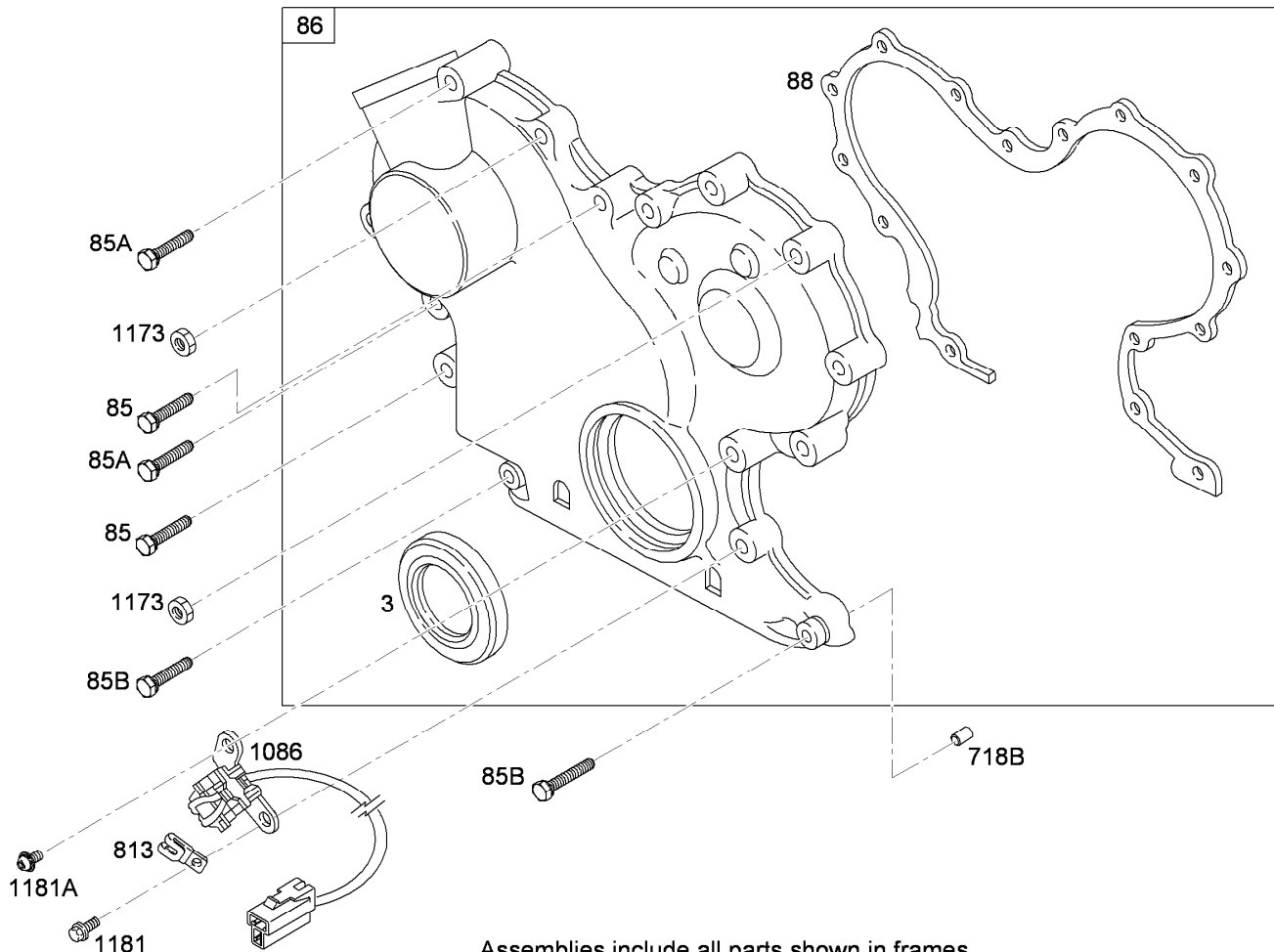


Assemblies include all parts shown in frames

Camshaft Assembly

Ref.	Part Number	Qty.	Description
33	99-9638	1	Valve-Exhaust
34	99-9639	1	Valve-Intake
35	99-9640	1	Spring-Valve (Intake)
36	99-9640	1	Spring-Valve (Exhaust)
40	99-9084	1	Retainer-Valve
42	99-9086	1	Keeper-Valve (Set)
42A	99-9087	1	*obs* Keeper-Valve (Set Of 6)
45	99-9088	1	Tappet-Valve
46	99-9097	1	Shaft-Cam
146	99-9675	1	Key-Timing
154C	99-9091	1	Nut-Hex, Metric
192	112-2978	1	Adjuster-Arm, Rocker
230	99-9093	1	Washer-Spacer (Rocker Arm Shaft)
238	112-2979	1	Cap-Valve
294	99-9090	1	Screw-Metric (Rocker Arm Support)

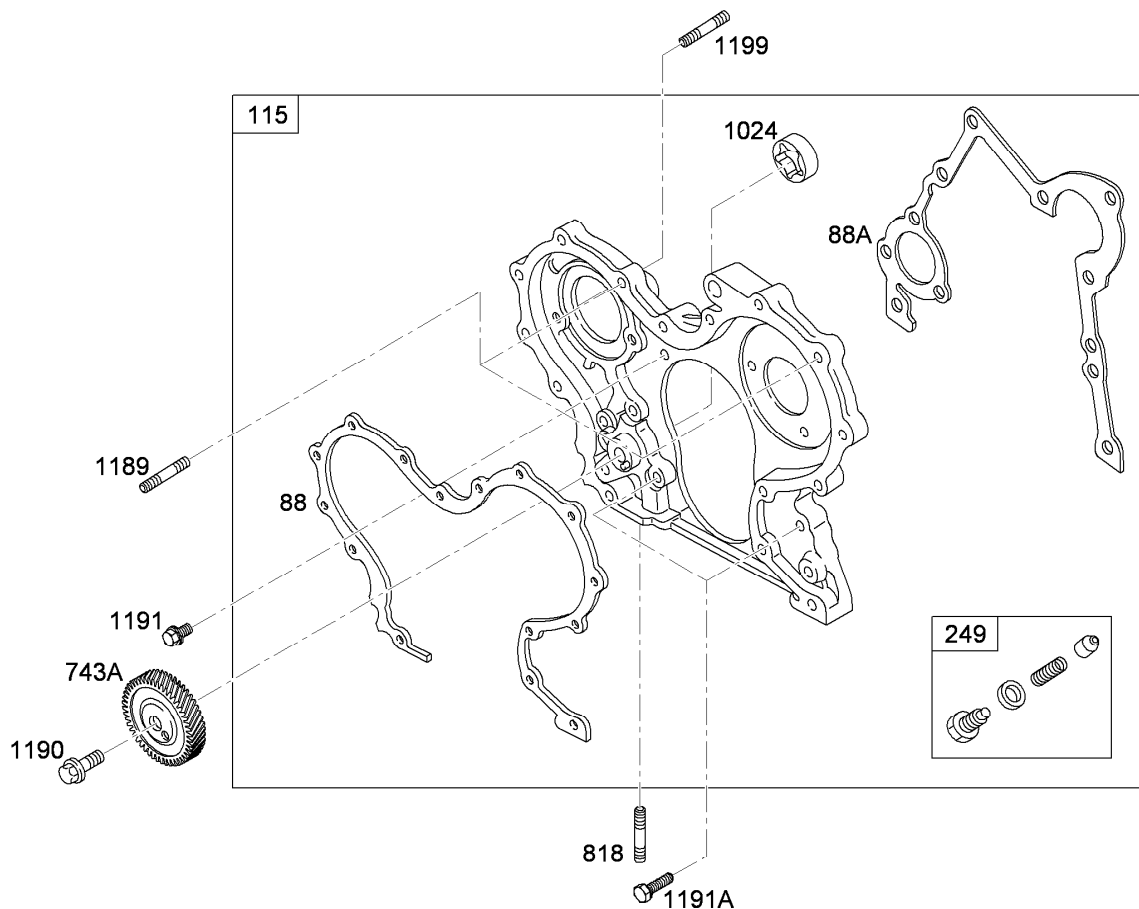
Ref.	Part Number	Qty.	Description
371	99-9641	1	Gear-Cam
407	99-9085	1	Screw-Metric
553	99-9096	1	Seat-Spring, Valve
615A	99-9099	1	Retainer (Rocker Arm Shaft)
868	99-9643	1	Seal-Valve
1026	112-2980	1	Rod-Push
1029	99-9104	1	Arm-Rocker
1030	99-9106	1	Shaft-Arm, Rocker
1031	99-9107	1	Support-Arm, Rocker
1060	99-9108	1	Spring-Shaft, Rocker
1074	99-9109	1	Retainer-Camshaft
1178	99-9083	1	Screw-Hex (Camshaft Retainer)
1179	99-9079	1	Washer-Flat (Rocker Arm Support)
1180	99-9091	1	Nut-Hex, Metric (Rocker Arm Support)



Assemblies include all parts shown in frames

Gear Cover Assembly

Ref.	Part Number	Qty.	Description
3	115-2291	1	Seal-Oil (Magneto Side)
85	99-9651	1	Screw-Hex (Gear Cover To Gear Reduction Case)
85A	99-9128	1	Screw-Hex (Gear Cover To Gear Reduction Case)
85B	99-9129	1	Screw-Hex (Gear Cover To Gear Reduction Case)
86	115-2338	1	Gear Cover ASM
88	99-9653	1	Gasket-Cover, Gear
718B	99-9014	1	Pin-Locating
813	99-9208	1	Clamp
1086	117-4920	1	Trigger-Ignition
1173	99-9114	1	Nut-Hex, Metric (Gear Cover)
1181	99-9128	1	Screw-Hex (Gear Cover To Gear Reduction Case)
1181A	99-9210	1	Screw-Phillips (Ignition Trigger)

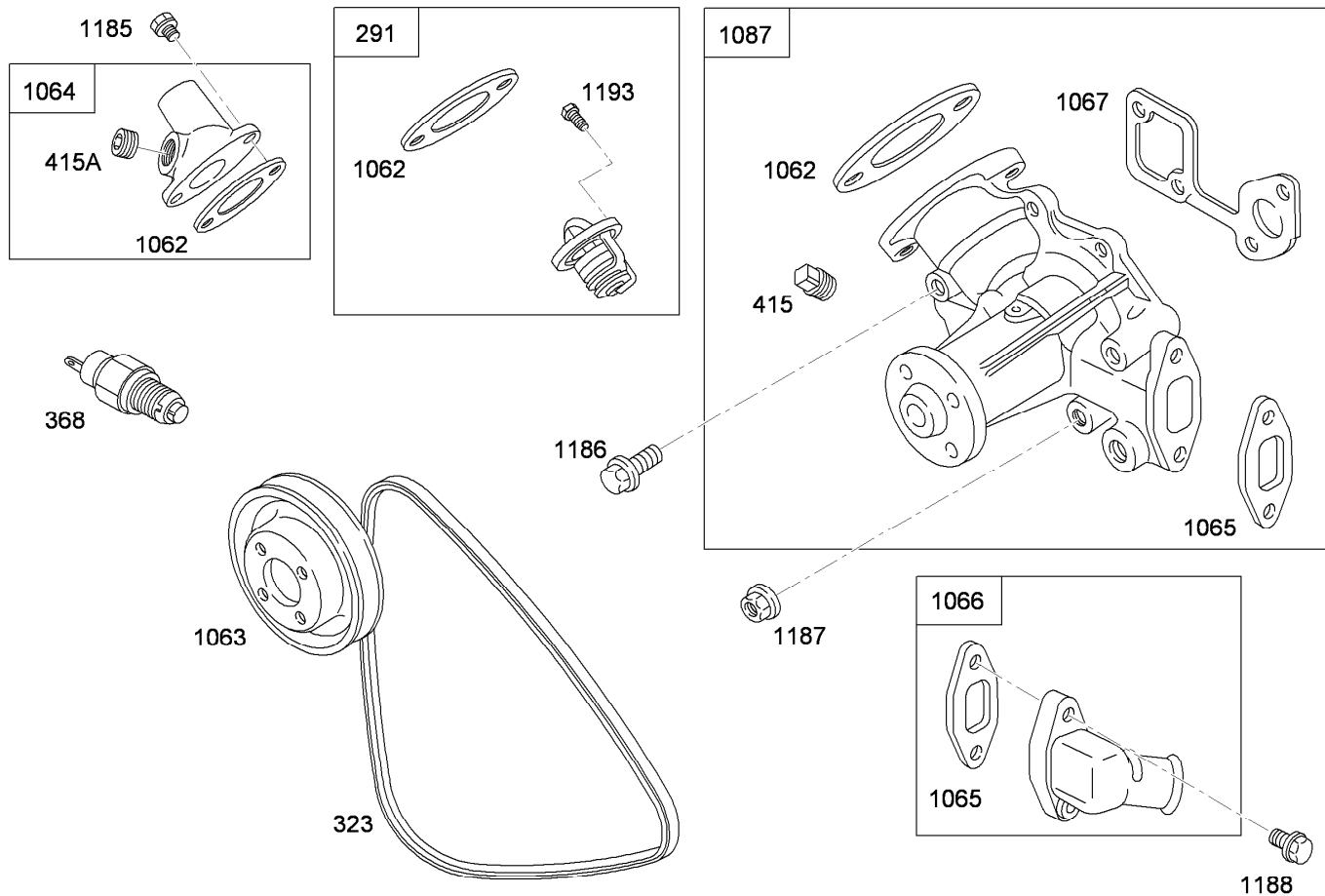


Assemblies include all parts shown in frames

Gear Housing Assembly

Ref.	Part Number	Qty.	Description
88	99-9653	1	Gasket-Cover, Gear
88A	99-9136	1	Gasket-Cover, Gear Reduction
115	99-9655	1	Housing-Gear
249	99-9142	1	Valve-Relief, Oil
743A	99-9656	1	Gear-Drive (Gear Housing)
818	99-9007	1	Stud-Metric (Gear Housing)
1024		1	Pump-Oil ●
1189	99-9137	1	Stud-Metric (Gear Housing)
1190	99-9616	1	Screw-Hex (Drive Gear)
1191	99-9134	1	Screw-Hex (Gear Housing)
1191A	99-9133	1	Screw-Hex (Gear Housing)
1199	99-9654	1	Stud-Metric (Injection Pump)

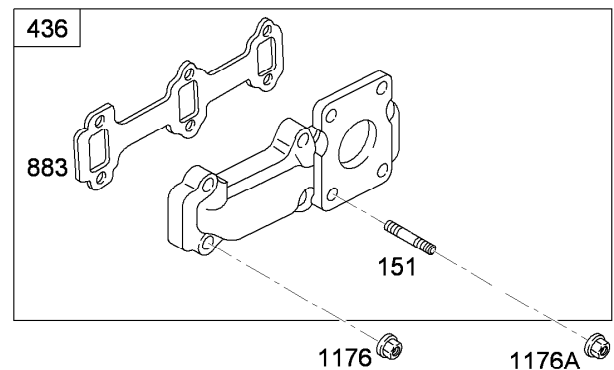
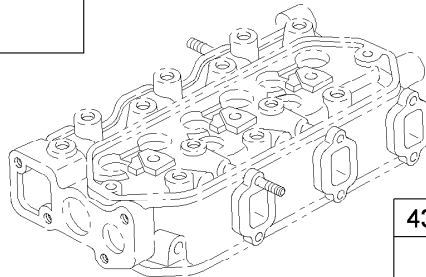
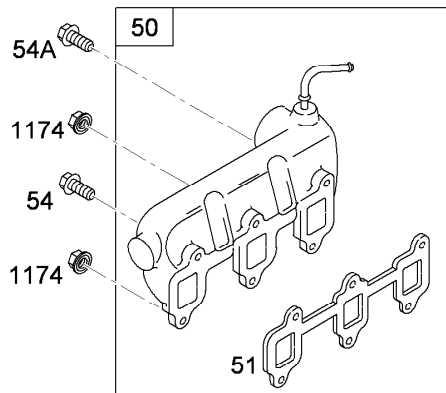
● Not serviced separately



Assemblies include all parts shown in frames

Water Pump Assembly

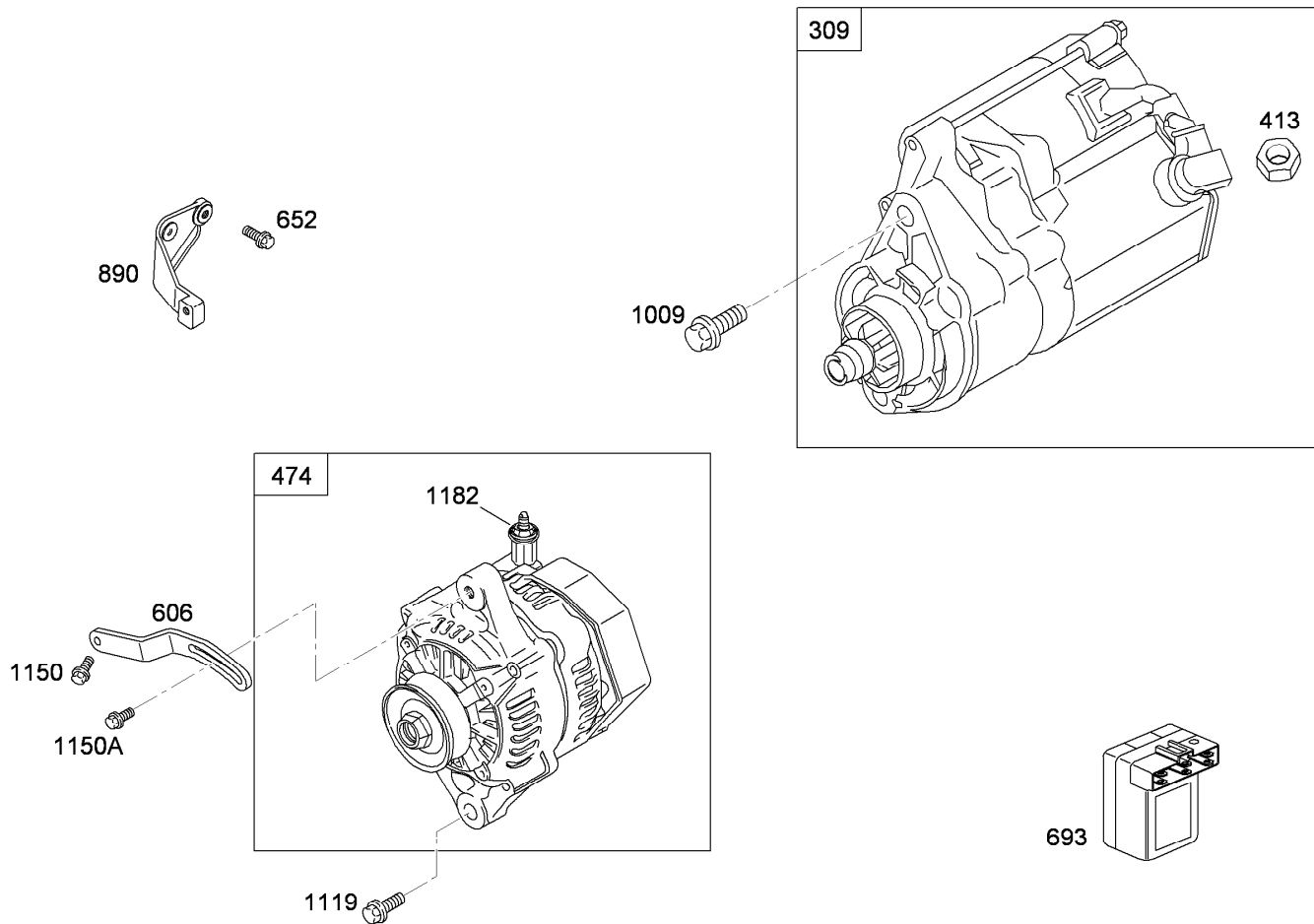
Ref.	Part Number	Qty.	Description
291	99-9155	1	Thermostat
323	117-4922	1	Belt-Vee
368	117-4923	1	Switch-Temperature, Water
415	99-9159	1	Plug (Water Pump)
415A	99-9158	1	Plug (Outlet Housing)
1062	99-9163	1	Gasket-Housing, Outlet
1063	99-9164	1	Pulley-Pump
1064	99-9165	1	Housing-Outlet
1065	99-9166	1	Gasket-Housing, Inlet
1066	99-9167	1	Housing-Inlet
1067	99-9168	1	Gasket-Pump, Water
1087	105-9348	1	Pump-Water
1185	99-9004	1	Screw-Hex (Outlet Housing)
1186	99-9151	1	Screw-Hex (Water Pump)
1187	99-9153	1	Nut-Hex, Metric (Water Pump)
1188	99-9004	1	Screw-Hex (Inlet Housing)
1193	99-9152	1	Screw-Metric (Thermostat)



Assemblies include all parts shown in frames

Manifold Assembly

Ref.	Part Number	Qty.	Description
50	99-9661	1	Manifold-Intake
51	99-9662	1	Gasket-Intake
54	99-9083	1	Screw-Hex (Intake Manifold)
54A	99-9660	1	Screw-Hex (Intake Manifold)
151	99-9174	1	Stud-Manifold, Exhaust
436	99-9177	1	Manifold-Exhaust
883	106-1855	1	Gasket-Exhaust
1174	99-9114	1	Nut-Hex, Metric (Intake Manifold)
1176	99-9175	1	Nut-Hex, Metric (Exhaust Manifold)
1176A	99-9176	1	Nut-Hex (Muffler)

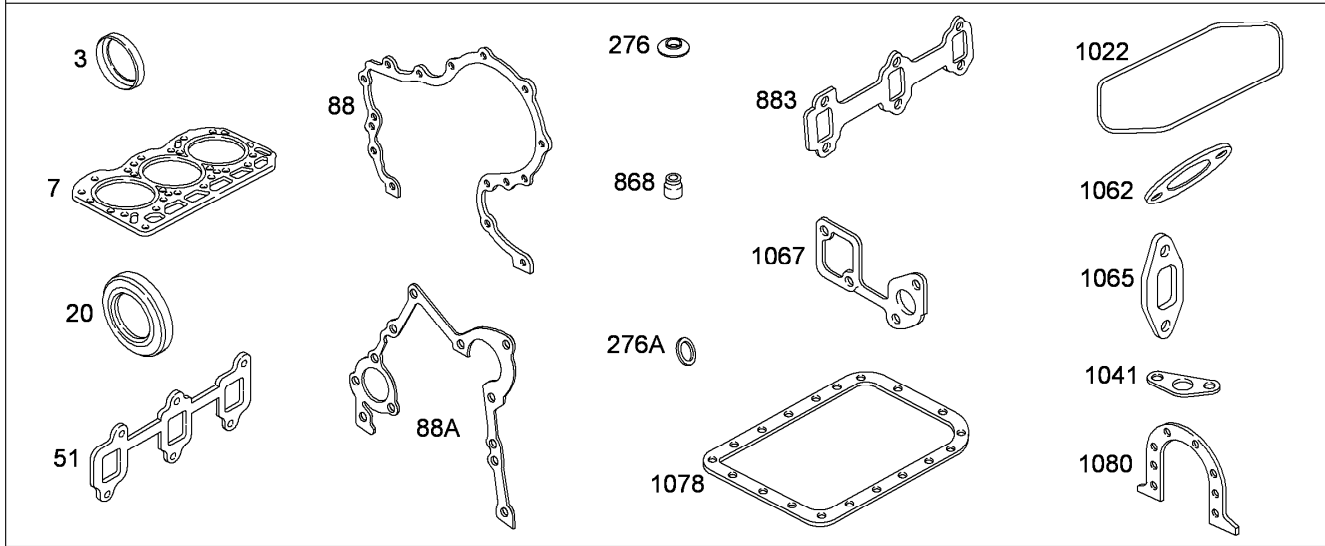


Assemblies include all parts shown in frames

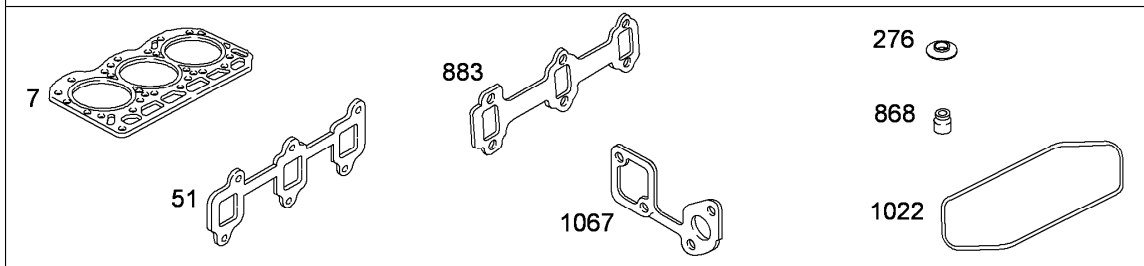
Starter Motor and Alternator Assembly

Ref.	Part Number	Qty.	Description
309	110-2598	1	Motor-Starter
413	99-9206	1	Nut-Hex, Metric (Starter Motor)
474	115-9473	1	Alternator-60Amp
606	106-1952	1	Strap-Adjusting
652	99-9203	1	Screw-Hex (Support Bracket)
693	115-2292	1	Timer-Glow Plug
890	99-9211	1	Bracket-Support
1009	99-9201	1	Screw-Hex (Starter Motor)
1119	99-9205	1	Screw-Hex, Metric (Alternator)
1150	99-9202	1	Screw-Hex (Adjusting Strap)
1150A	107-9903	1	Screw-Hex, Metric (Alternator)
1182	99-9114	1	Nut-Hex, Metric (Starting Switch)

358 Engine Gasket Set



1095 Valve Overhaul Kit



Assemblies include all parts shown in frames

Engine Gasket Set

Ref.	Part Number	Qty.	Description
3	99-9003	1	Seal-Oil (Magneto Side)
7	107-9898	1	Gasket-Head, Cylinder
20	115-2291	1	Seal-Oil (PTO Side)
51	99-9662	1	Gasket-Intake
88	99-9653	1	Gasket-Cover, Gear
88A	99-9136	1	Gasket-Cover, Gear Reduction
276	99-9063	1	Washer-Seal (Rocker Cover)
276A	99-9645	1	Washer-Seal (Oil Drain Plug)
358	115-2339	1	Gasket Kit
868	99-9643	1	Seal-Valve
883	106-1855	1	Gasket-Exhaust (Exhaust Manifold)
1022	99-9073	1	Gasket-Cover, Rocker
1041	99-9120	1	Gasket-Strainer, Oil
1062	99-9163	1	Gasket-Housing, Outlet
1065	99-9166	1	Gasket-Housing, Inlet
1067	99-9168	1	Gasket-Pump, Water
1078	99-9121	1	Gasket-Pan, Oil
1080	99-9021	1	Gasket-Retainer
1095	107-9907	1	Valve Overhaul Kit

Attachments and Accessories

For 07368 Workman HDX-D Utility Vehicle with Bed

Product Name	Model/Part
Full Area Flatbed	07301
Full Area Flatbed Side Kit	07302
Fold Down Side Kit	07303
Left-Hand Light Kit	07315
High-Flow Hydraulic Kit	07316
Right-Hand Light Kit	07317
2/3 Area Flatbed	07321
2/3 Area Flatbed Side Kit	07322
Bed Liner	07331
Cab	07339
1/3 Area Flatbed	07341
1/3 Area Stake Side Kit	07342
1/3 Area Platform Lift	07344
Heater Kit	07349
Canopy	07372
Windshield	07373
Cab Door Kit	07375
Solid Window Cab Door Kit	07376
Hitch Frame Kit	07377
4 Post Roll-Over Protection System	07378
Rear PTO Kit	07419
Hand Throttle Kit	07420
Spiker	08856
Finish Grader	08867
Backup Alarm Kit	107-8037
Premium Engine Oil, 10w30 (55 Gallon Drum)	108-1179
Premium Engine Oil, 10w30 (5 Gallon Pail)	108-1180
Premium ATF (Drum)	108-1185
Premium ATF (Pail)	108-1186
Premium All Purpose Grease (Tube)	108-1190
Remote Hydraulics Manifold Kit	110-2626
Rear Tire	110-5132
Spark Arrestor Kit	112-1688
Wheel-12x8.0	114-8260
Horn Kit	115-7825
High Air Intake Kit	115-7848
Side Mirror Kit	115-7849
Roll-Over Protection System Signal Kit	117-4825
Worklight Kit	117-4827
Remote Hydraulic Float Kit	117-4828
Cab Mirror Kit	117-4830
Receiver Hitch Kit	117-4831
Trailer Signal Kit	117-4836
Trailer Brake Kit	117-4837
Engine Cover Kit	117-4867
Canopy for Four-Post Roll-Over Protection System Kit	119-9457

Attachments and Accessories (continued)

Single Nozzle Kit.....	41024
Hose Reel Kit.....	41097
Spray Gun Kit	41133
Pro Foam Concentrate (4 x 1 Gallon)	41157
Workman 200 Spray System	41235
Foam Marker Kit	41236
Spreader Base Unit	41253
Vicon Spreader.....	41256
Power Holster Hitch Kit.....	44209
Topdresser 1800.....	44225
Fifth Wheel Hitch Kit	44230
Cushman GA 60 Aerator Adapter Kit	44232
Core Harvester Adapter Kit.....	44242
Automatic Tailgate Release Kit	92-1220
Fuse Block.....	92-2641
PTO Over Running Clutch Kit	92-2655
Topdresser 1800 Lift Kit	92-4452
Mid-Mount Kit for Platform Lift.....	93-3741
1/3 Area Cover Kit	93-9225
Rear 1/3 Area Mounting Kit.....	93-9249
Tire-Rear	98-2993
Tire-Rear, Industrial	99-1091

Notes:

Notes:



Count on it.