Form No. 3373-534 Rev A

TORO®

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Parts Catalog

72in Side Discharge Mower

Groundsmaster® 360 Series and 7200 Series Traction Unit

Model No. 30354—Serial No. 312000001 and Up

Ordering Replacement Parts

To order replacement parts, please supply the part number, the quantity, and the description of each part desired.

Understanding Reference Numbers

Each identified part in an illustration has a reference number. The reference number for a part also appears in the parts list, along with other information about the part.

This catalog uses two special reference number formats, one to indicate parts in a service assembly and another to indicate the quantity of a given part in an illustration.

Service Assembly Reference Numbers

Parts in service assemblies have reference numbers in the form a:b. The a represents the reference number of the entire service assembly and the b represents a sequential number unique to each part within the service assembly.

For example, a wheel assembly might be identified by reference number 6, the tire by 6:1, the valve by 6:2, and the wheel by 6:3. When you order the assembly identified by reference number 6, you receive all parts identified by reference numbers 6:1,6:2, and 6:3. However, you may also order any part individually. Reference numbers of this type appear in illustration and in parts lists.

Reference Numbers Indicating Quantity

In an illustration, if a reference number indicates more than one part, the reference number has the form nX y. The n represents the quantity of the part, the X is the multiplication symbol, and the y represents the reference number.

For example, in an illustration, the reference number 2X 37 means that two of the parts identified by reference number 37 are indicated.

List of Abbreviations

AR: as required

ASM: assembly

BBC: blade brake control

BHTF: button head thread forming

CARR: carriage

CCW: counter clockwise

CW: clockwise

DEG: degrees

DPA: Dual Point Adjustment

ECM: electronic control module

EXT: external

FH: flat head

GA: gauge

HD: heavy-duty

HF: hex flange

HH: hex head

HHF: hex head flange

HHFTF: hex head flange thread forming

HJ: hex jam

HLH: hex lag head

HOC: height-of-cut

HSBH: hex socket button head

HSFH: hex socket flat head

HSH: hex socket head

HWH: hex washer head

HWHTF: hex washer head thread forming

HYD: hydraulic

LH: left hand

LPG: Liquid Propane Gas

NI: nylon insert

NPTF: national pipe thread fine

PFH: phillips flat head

PPH: phillips pan head

PPHTF: phillips pan head thread forming

PRH: phillips round head

PTH: phillips truss head

PTO: power-take-off

RH: right hand

ROPS: roll-over protection system

RRB: rear roller brush

SFH: slotted fillister head

SHH: slotted hex head

SHWH: slotted hex washer head

SPH: slotted pan head

SQH: square head

SRH: slotted round head

STD: standard

TAP: self tapping

TTH: torx truss head

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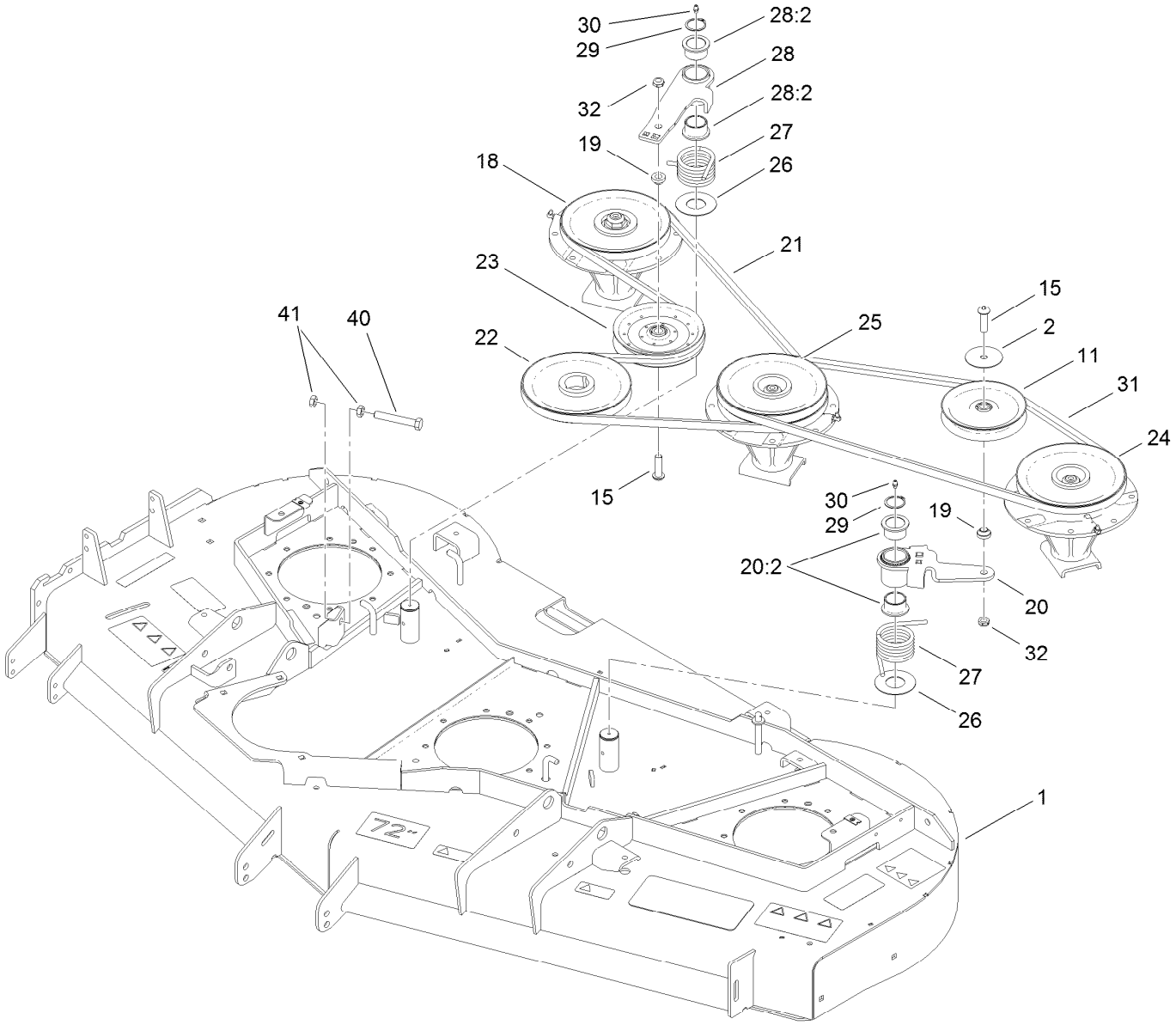
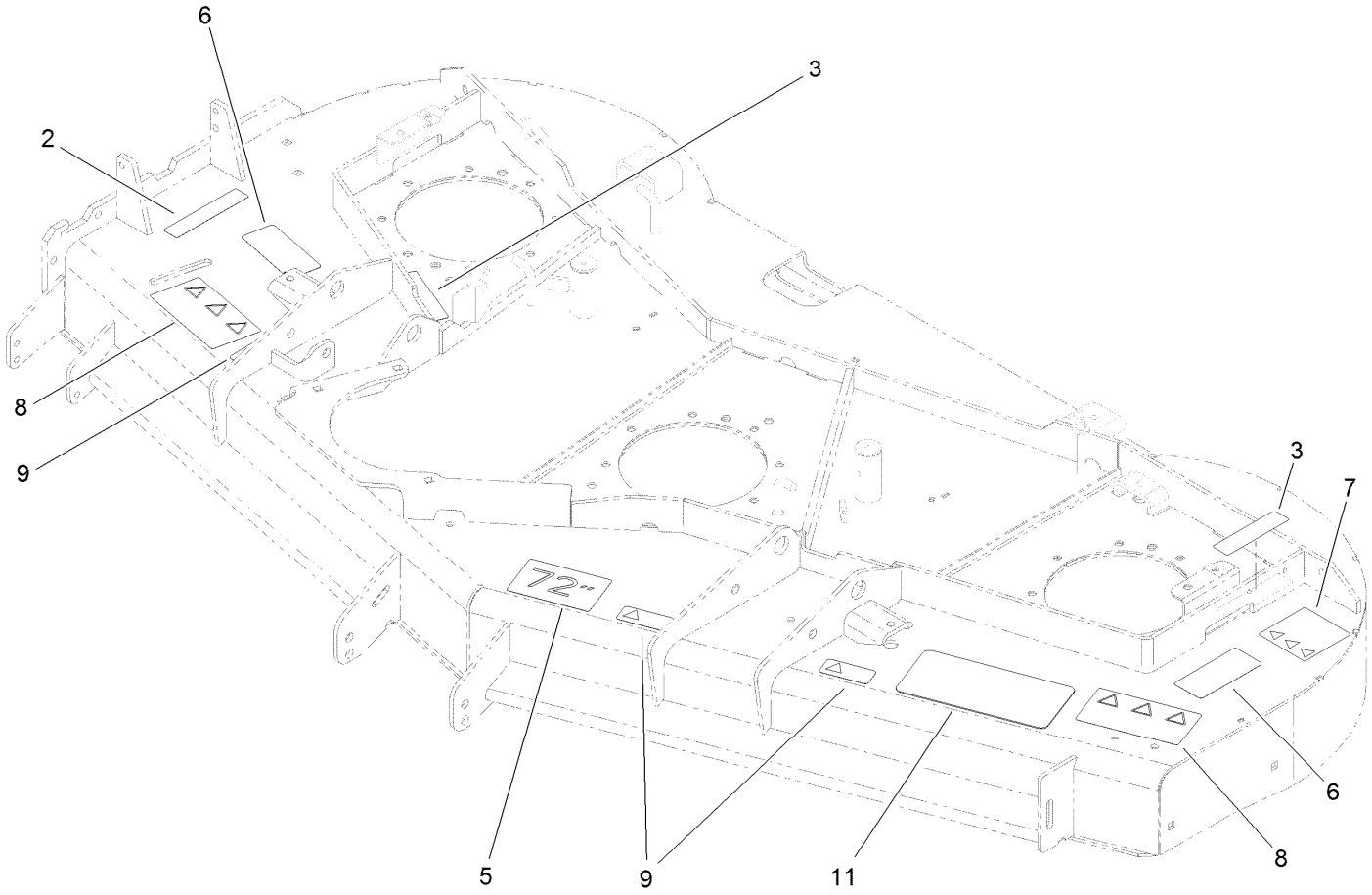


Deck, Spindle, Belt and Pulley Assembly

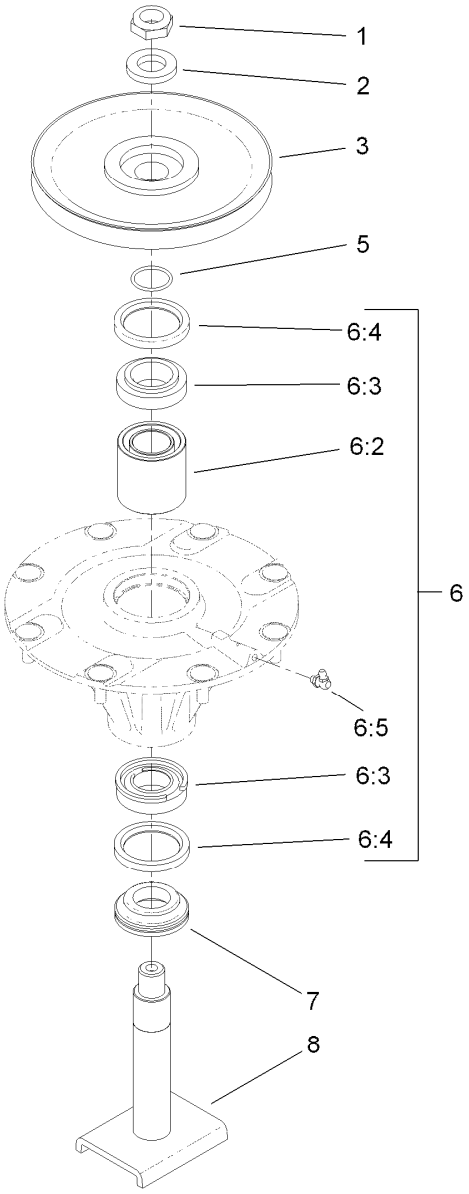
Ref.	Part Number	Qty.	Description
1	108-9901	1	Deck ASM
2	100-3102	1	Washer-Flat
11	01-268-0160	1	Pulley-Idler
15	108-1993	2	Screw-HSBH
18	119-4778	1	Spindle ASM
19	108-1924	2	Spacer-Idler
20	117-9176	1	Idler Arm ASM
20:2	93-4510	2	Bushing-Caster
21	110-9592	1	Belt - V
22	107-4725	1	Pulley
23	110-9596	1	Pulley-Idler
24	117-9233	1	High Spindle ASM

Ref.	Part Number	Qty.	Description
25	117-9234	1	Double Spindle ASM
26	108-1926	2	Washer
27	108-1921	2	Spring-Torsion
28	108-1930	1	Idler Arm ASM
28:2	93-4510	2	Bushing-Caster
29	32120-84	2	Ring-Snap, External
30	302-5	2	Fitting-Grease
31	110-9591	1	Belt-V
32	3296-45	2	Nut-Lock, NI
40	325-14	1	Screw-HH
41	3218-5	2	Nut-Jam



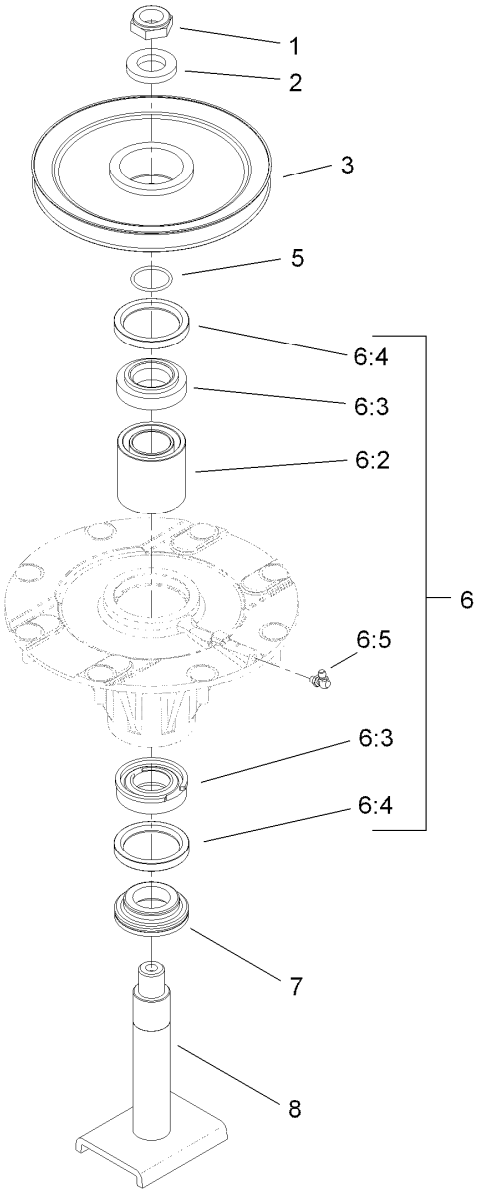
Deck Decal Assembly No. 108-9901

Ref.	*Part Number*	*Qty.*	*Description*
2	107-2916	1	Decal-Warning
3	117-4979	2	Decal-Warning, Shields (Ce)
5	57-0280	1	Decal
6	93-7818	2	Decal-Torque, Blade Bolt
7	120-6604	1	Decal-Danger
8	107-2908	2	Decal-Danger, Combination
9	93-6696	3	Decal-Warning
11	110-0988	1	Tread-Floor, Side



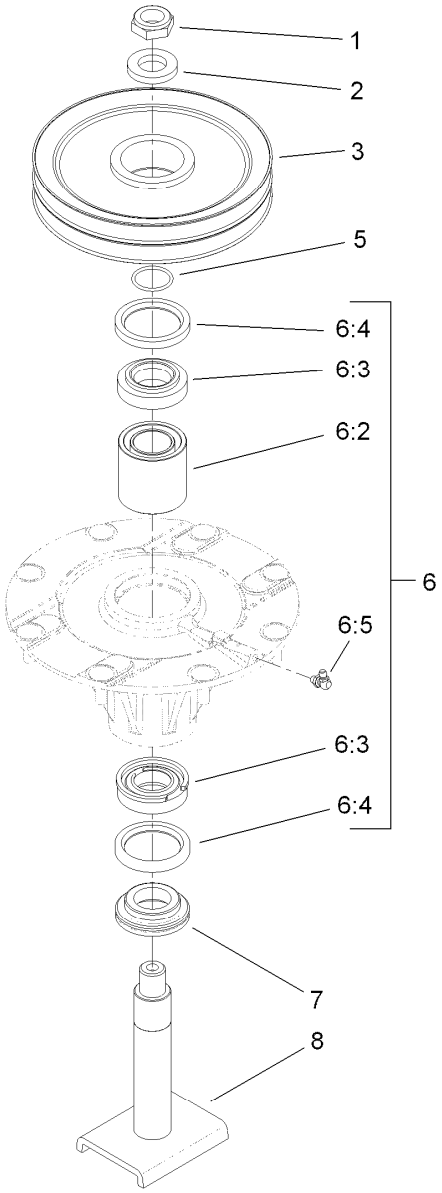
Spindle Assembly No. 119-4778

Ref.	*Part Number*	*Qty.*	*Description*
1	3296-60	1	Nut-Lock, NI
2	104-8322	1	Washer-Hardened
3	104-3546	1	Pulley-Driven, Low
5	106-7159	1	O-Ring
6	119-4777	1	Spindle ASM
6:2	108-1954	1	Spacer Set-Bearing
6:3	110-8297	1	Bearing ASM
6:4	253-154	2	Seal-Oil
6:5	302-60	1	Fitting-Grease
7	69-6950	1	Spacer-Shaft, Spindle
8	108-1956	1	Shaft ASM



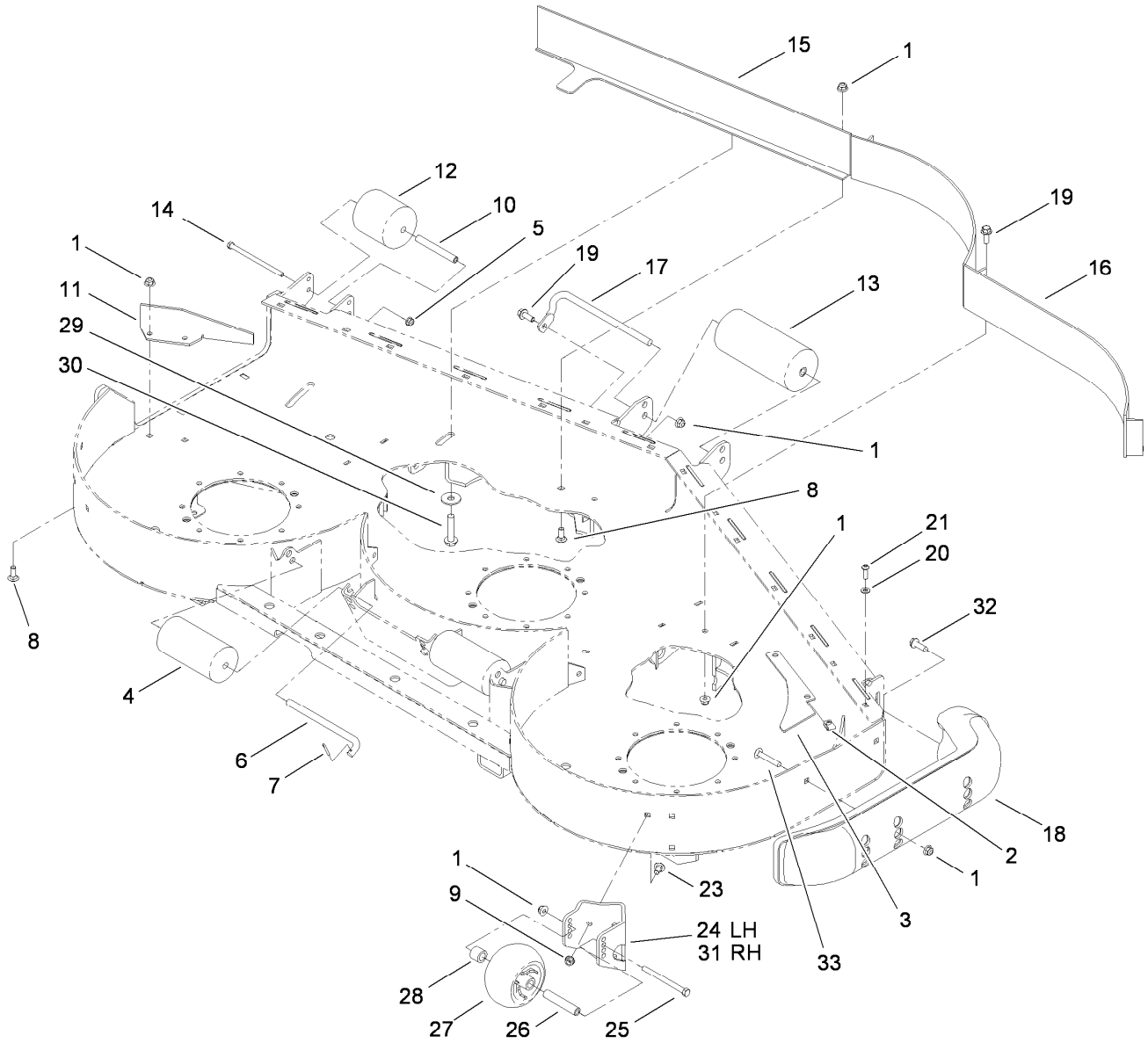
High Spindle Assembly No. 117-9233

Ref.	*Part Number*	*Qty.*	*Description*
1	3296-60	1	Nut-Lock, NI
2	104-8322	1	Washer-Hardened
3	104-3548	1	Pulley-Driven, High
5	106-7159	1	O-Ring
6	119-4777	1	Spindle ASM
6:2	108-1954	1	Spacer Set-Bearing
6:3	110-8297	1	Bearing ASM
6:4	253-154	2	Seal-Oil
6:5	302-60	1	Fitting-Grease
7	69-6950	1	Spacer-Shaft, Spindle
8	108-1956	1	Shaft ASM



Double Spindle Assembly No. 117-9234

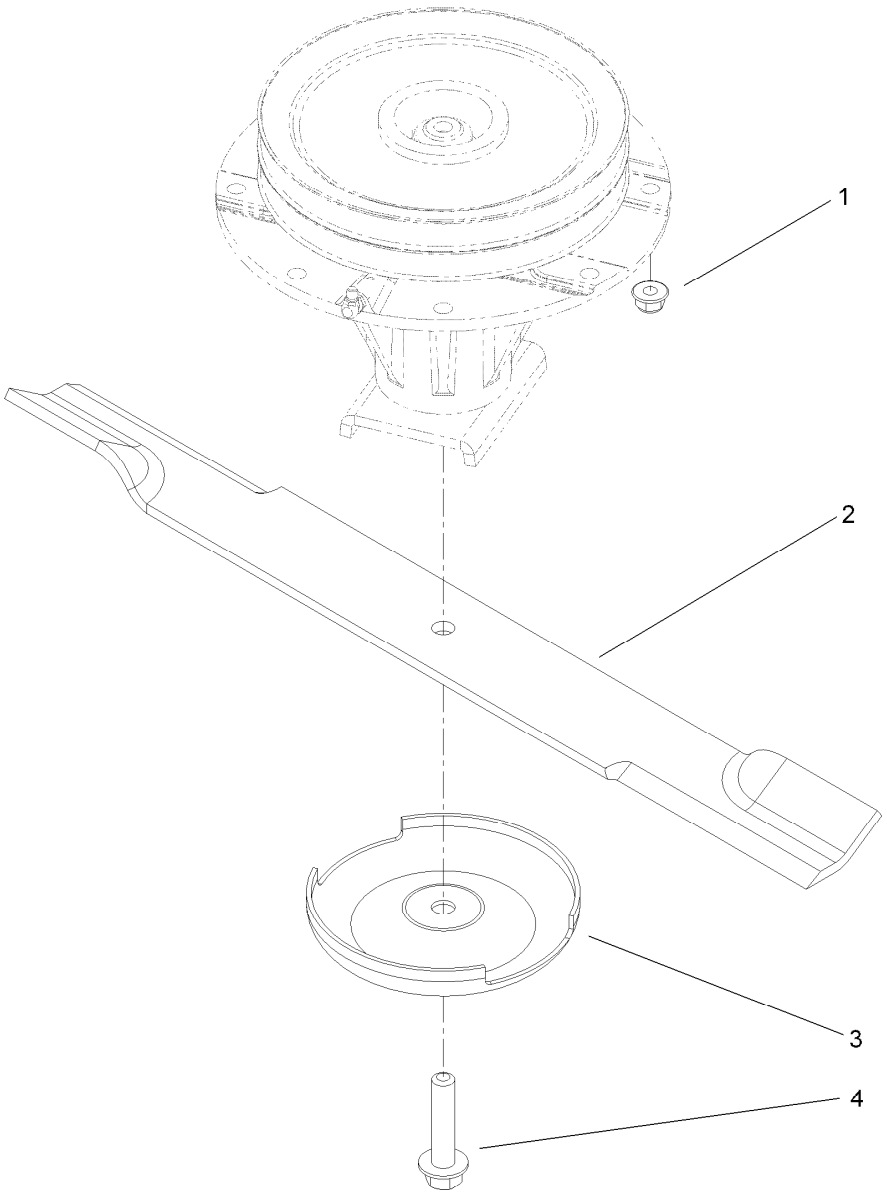
Ref.	*Part Number*	*Qty.*	*Description*
1	3296-60	1	Nut-Lock, NI
2	104-8322	1	Washer-Hardened
3	104-3547	1	Pulley-Driven, Double
5	106-7159	1	O-Ring
6	119-4777	1	Spindle ASM
6:2	108-1954	1	Spacer Set-Bearing
6:3	110-8297	1	Bearing ASM
6:4	253-154	2	Seal-Oil
6:5	302-60	1	Fitting-Grease
7	69-6950	1	Spacer-Shaft, Spindle
8	108-1956	1	Shaft ASM



Roller and Baffle Assembly

Ref.	Part Number	Qty.	Description
1	104-8301	11	Nut-Flange, NI
2	112-3306	2	Nut
3	115-1396	1	Plate-Turbo
4	36-1740	2	Roller-Deck
5	104-8300	1	Nut-Flange, NI
6	40-0340	2	Shaft-Roller, Rear
7	3272-11	2	Pin-Cotter
8	3231-2	3	Screw-CARR
9	3290-357	6	Nut-HHF, Whiz
10	105-4549	1	Spacer-Roller
11	106-3216-01	1	Baffle-Discharge
12	93-4803	1	Roller-Deck
13	68-6710	1	Roller
14	322-49	1	Bolt-HH
15	105-7669-01	1	Baffle ASM
16	105-7730-01	1	Baffle ASM

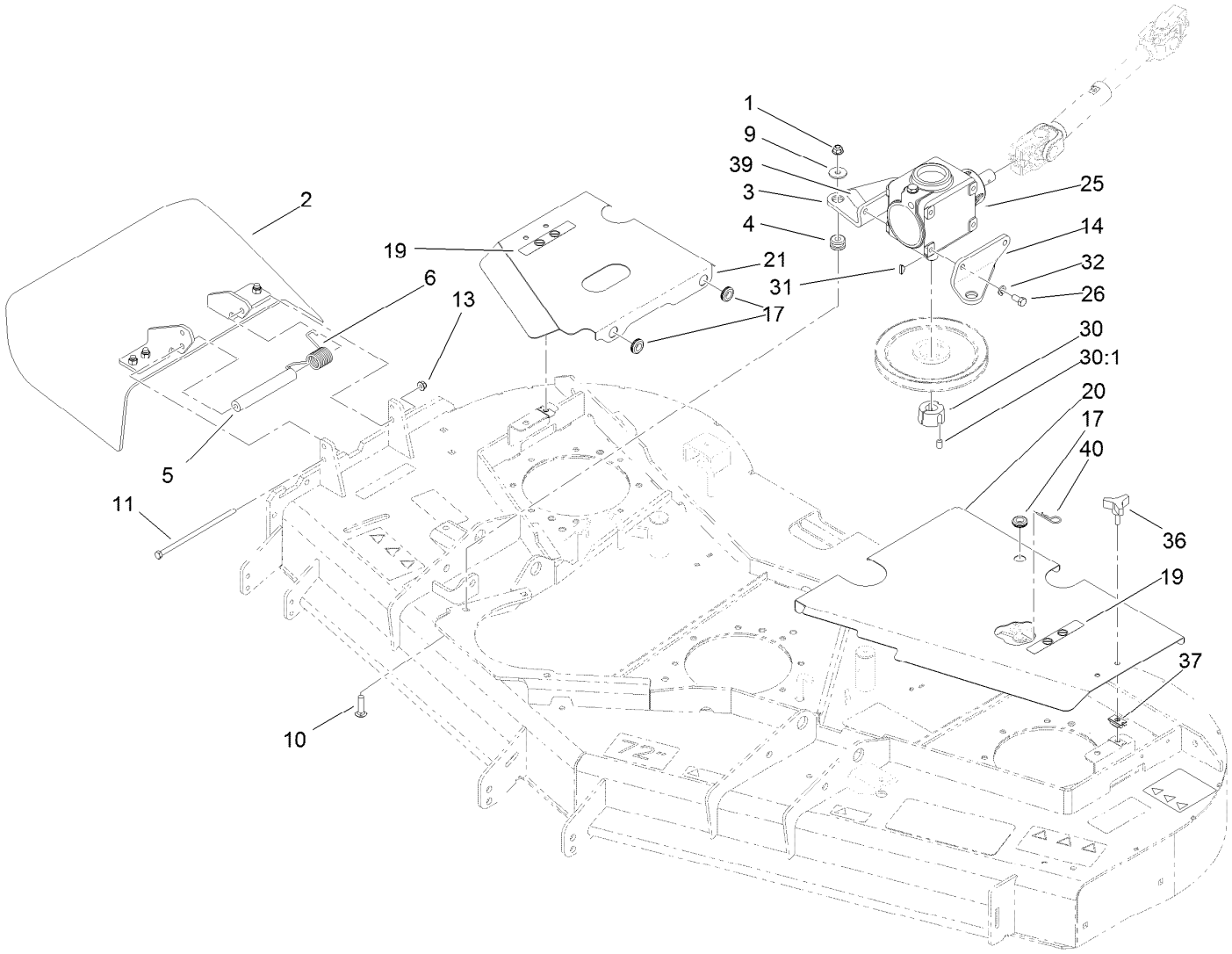
Ref.	Part Number	Qty.	Description
17	68-6840	1	Shaft-Roller
18	112-1479	1	Skid-Bumper, Deck
19	3234-42	4	Screw-HHF
20	3256-23	2	Washer-Flat
21	3274-104	2	Screw-HSBH
23	3231-1	6	Screw-CARR
24	106-7354-01	1	Mount-Wheel, LH
25	323-23	2	Screw-HH
26	98-7912	2	Tube-Spanner
27	1-603299	2	Roller-Scalp, Anti
28	98-7913	2	Tube-Spacer
29	105-7697	2	Washer-Plastic
30	3234-46	2	Screw-HHF
31	106-7355-01	1	Mount-Wheel, RH
32	9136144	1	Screw-HWHTF
33	3231-33	2	Screw-CARR



Blade Assembly

Ref.	*Part Number*	*Qty.*	*Description*
1	104-8301	24	Nut-Flange, NI
2	110-0621-03	3	Blade-Medium Flow
2	110-0624-03	3	Blade-Rotary, Atomic (24.5) ●
3	72-9361	3	Cup-Scalp, Anti
4	92-5816	3	Bolt-Blade

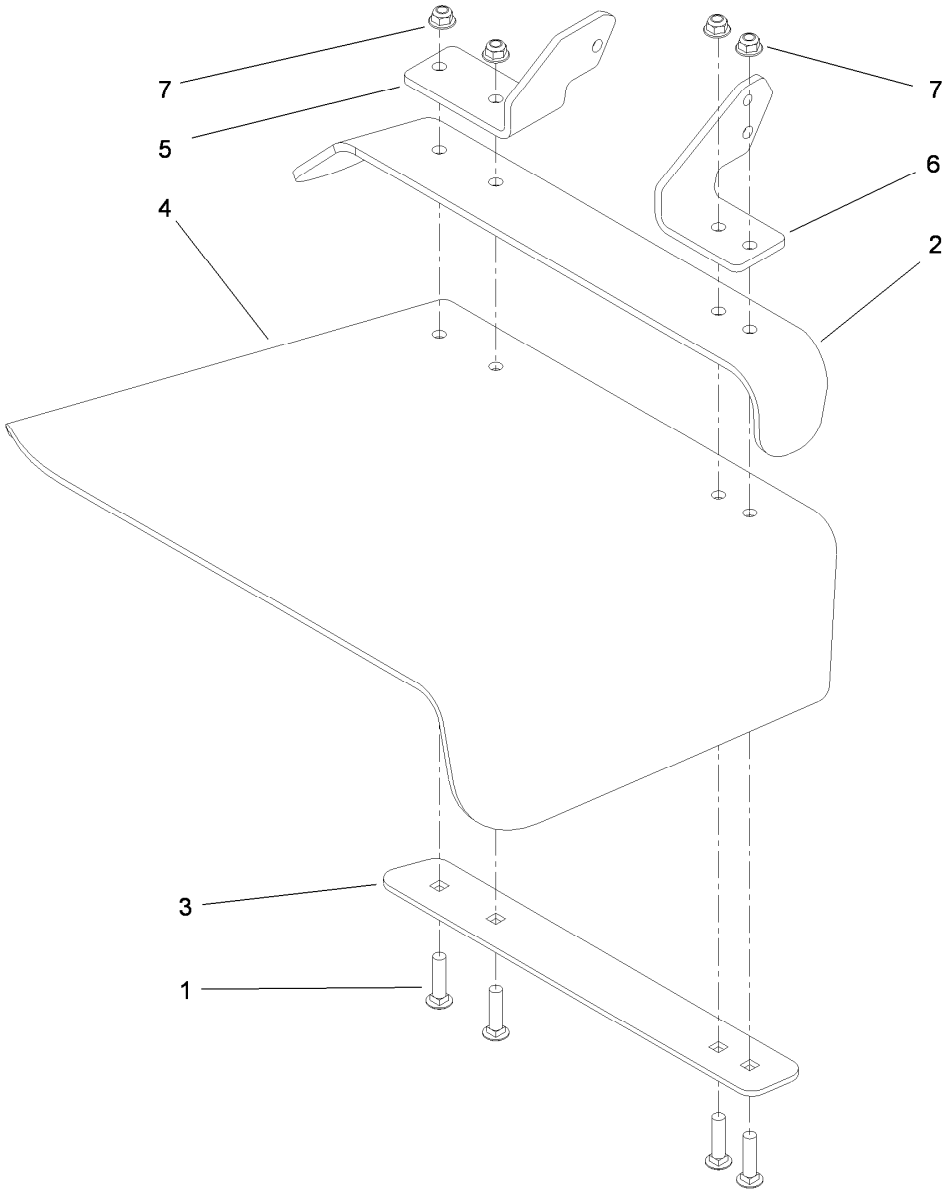
● Not illustrated



Belt Cover, Gearbox and Baffle Assembly

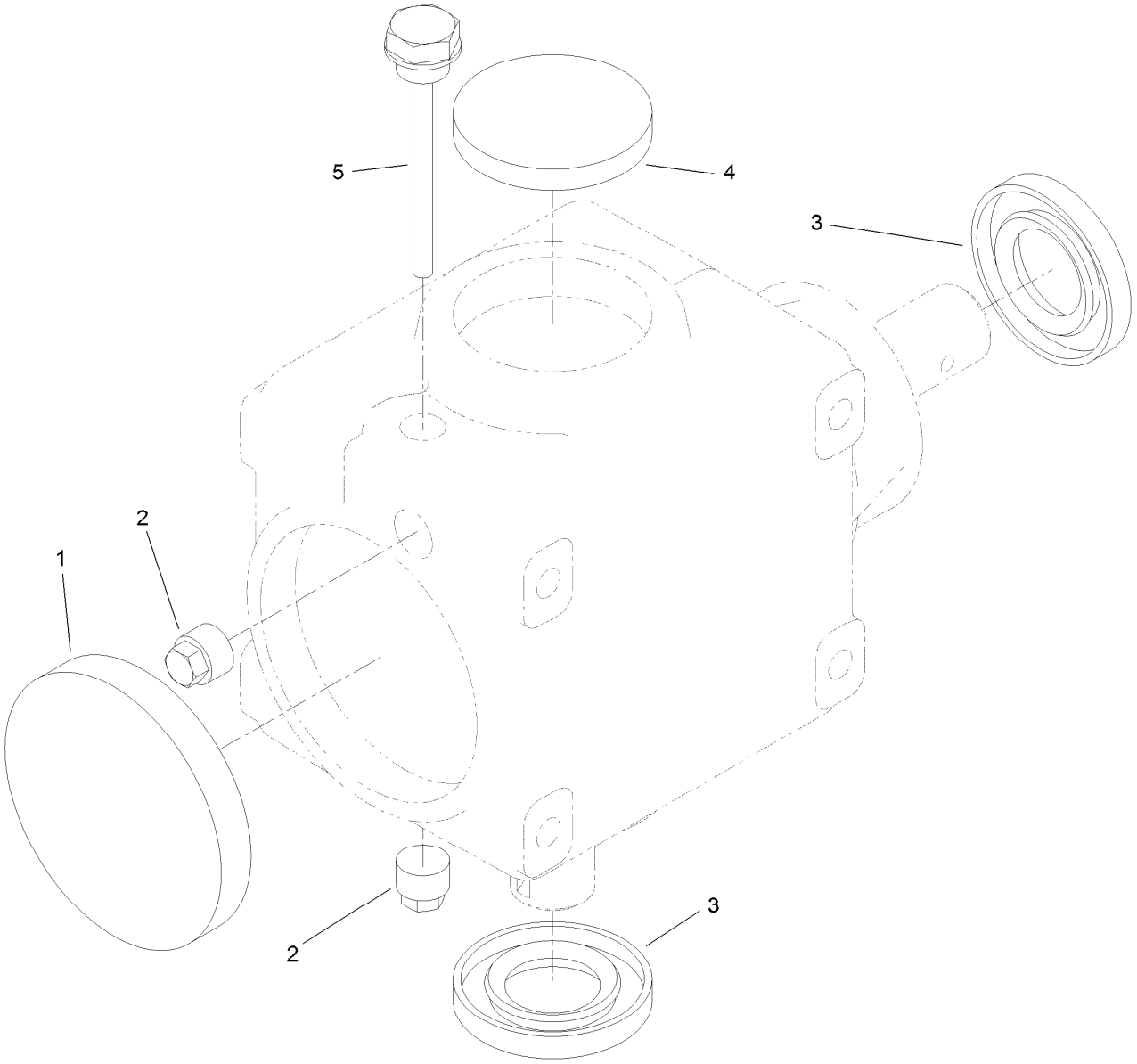
Ref.	Part Number	Qty.	Description
1	104-8301	3	Nut-Flange, NI
2	108-2792	1	Rubber Deflector ASM
3	110-6385-03	1	Bracket-Gearbox, RH
4	63-9750	3	Mount
5	105-4622	1	Spacer
6	108-4052	1	Spring-Torsion
9	63-8410	3	Washer
10	3231-26	3	Screw-CARR
11	112-9557	1	Screw-HH
13	104-8300	1	Nut-Flange, NI
14	110-6384-03	1	Bracket-Gearbox, LH
17	112-9559	4	Grommet
19	93-6687	2	Decal-No Step

Ref.	Part Number	Qty.	Description
20	112-1455-03	1	Cover-Deck, LH
21	112-1456-03	1	Cover-Deck, RH
25	117-9245-03	1	Gearbox ASM
26	323-4	4	Screw-HH
30	23-1640	1	Bushing-Taperlock
30:1	3247-4	2	Screw-Set
31	3257-5	1	Key-Woodruff
32	3253-21	4	Washer-Lock
36	106-2240	2	Knob
37	110-3510	2	Nut-Retainer
39	93-6697	1	Decal-Lube
40	9335054	1	Pin-Hair



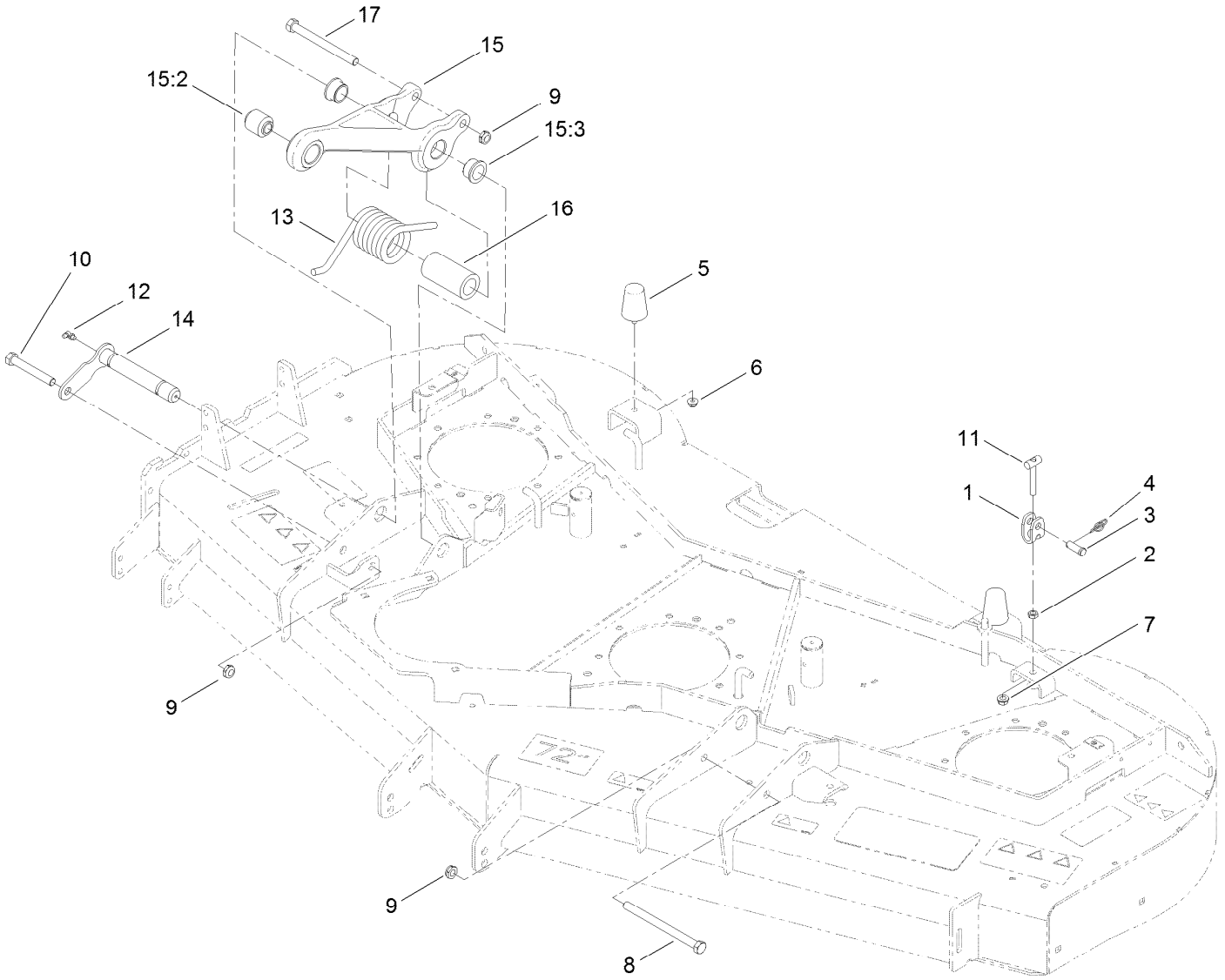
Rubber Deflector Assembly No. 108-2792

Ref.	*Part Number*	*Qty.*	*Description*
1	3231-4	4	Screw-CARR
2	106-3246-01	1	Deflector
3	106-3248-03	1	Strap-Discharge
4	108-5029	1	Deflector-Rubber
5	108-4059-01	1	Plate-Hinge, Rear
6	106-3253-01	1	Plate-Hinge, Front
7	104-8301	4	Nut-Flange, NI



Gearbox Assembly No. 117-9245-03

Ref.	*Part Number*	*Qty.*	*Description*
1	107-2932	1	Cap-Oil
2	107-2933	2	Plug
3	117-9247	2	Seal
4	107-2935	1	Cap-Oil
5	110-8283	1	Plug-Filler, Dipstick



Adjustment Link and Bumper Assembly

Ref.	Part Number	Qty.	Description
1	115-1429	4	Yoke-Clevis
2	3218-3	4	Nut-Jam
3	700601	4	Pin-Clevis
4	112-1491	4	Pin-Cotter, Rue Ring
5	110-5070	2	Bumper-Neoprene
6	104-8300	2	Nut-Flange, NI
7	3290-357	4	Nut-HHF, Whiz
8	325-33	1	Screw-HH
9	3296-45	4	Nut-Lock, NI
10	325-14	1	Screw-HH

Ref.	Part Number	Qty.	Description
11	115-1431	4	T-Bar ASM
12	302-60	4	Fitting-Grease
13	110-9828	2	Spring-Torsion
14	112-1622	2	Pin
15	112-1625	2	Pull Link ASM
15:2	107-2328	1	Bushing
15:3	114-5680	2	Bushing-Flange
16	110-9845	2	Spacer-Plain
17	325-22	2	Screw-HH

Notes:

Count on it.