



Form No. 3373-557 Rev A

Count on it.

Parts Catalog

Z Master® G3 Riding Mower with 60in TURBO FORCE® Side Discharge Mower

Model No. 74975—Serial No. 311000117 and Up



Ordering Replacement Parts

To order replacement parts, please supply the part number, the quantity, and the description of each part desired.

Understanding Reference Numbers

Each identified part in an illustration has a reference number. The reference number for a part also appears in the parts list, along with other information about the part.

This catalog uses two special reference number formats, one to indicate parts in a service assembly and another to indicate the quantity of a given part in an illustration.

Service Assembly Reference Numbers

Parts in service assemblies have reference numbers in the form a:b. The a represents the reference number of the entire service assembly and the b represents a sequential number unique to each part within the service assembly.

For example, a wheel assembly might be identified by reference number 6, the tire by 6:1, the valve by 6:2, and the wheel by 6:3. When you order the assembly identified by reference number 6, you receive all parts identified by reference numbers 6:1, 6:2, and 6:3. However, you may also order any part individually. Reference numbers of this type appear in illustration and in parts lists.

Reference Numbers Indicating Quantity

In an illustration, if a reference number indicates more than one part, the reference number has the form nX y. The n represents the quantity of the part, the X is the multiplication symbol, and the y represents the reference number.

For example, in an illustration, the reference number 2X 37 means that two of the parts identified by reference number 37 are indicated.

List of Abbreviations

AR: as required

ASM: assembly

BBC: blade brake control

BHTF: button head thread forming

CARR: carriage

CCW: counter clockwise

CW: clockwise

DEG: degrees

DPA: Dual Point Adjustment

ECM: electronic control module

EXT: external

FH: flat head

GA: gauge

HD: heavy-duty

HF: hex flange

HH: hex head

HHF: hex head flange

HHFTF: hex head flange thread forming

HJ: hex jam

HLH: hex lag head

HOC: height-of-cut

HSBH: hex socket button head

HSFH: hex socket flat head

HSH: hex socket head

HWH: hex washer head

HWHTF: hex washer head thread forming

HYD: hydraulic

LH: left hand

LPG: Liquid Propane Gas

NI: nylon insert

NPTF: national pipe thread fine

PFH: phillips flat head

PPH: phillips pan head

PPHTF: phillips pan head thread forming

PRH: phillips round head

PTH: phillips truss head

PTO: power-take-off

RH: right hand

ROPS: roll-over protection system

RRB: rear roller brush

SFH: slotted fillister head

SHH: slotted hex head

SHWH: slotted hex washer head

SPH: slotted pan head

SQH: square head

SRH: slotted round head

STD: standard

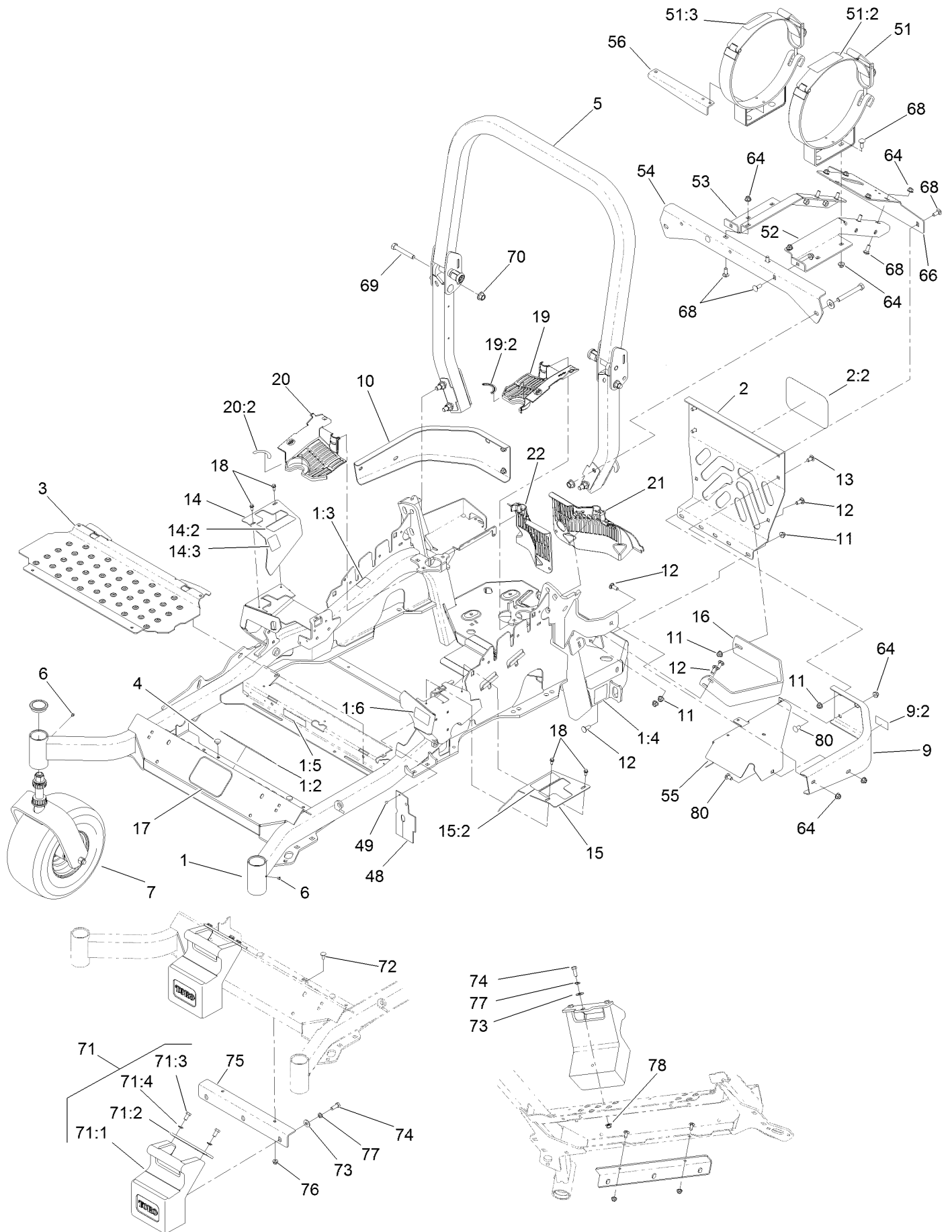
TAP: self tapping

TTH: torx truss head

Contents

Front Frame and Caster Wheel Assembly	4
Roll-Over Protection System Assembly No. 116-0231	6
Caster Wheel and Fork Assembly	7
Hydraulic Pump, Idler and Belt Assembly	8
Pump Idler Assembly No. 116-1255	9
LH Hydro Assembly No. 116-1326	10
RH Hydro Assembly No. 116-1327	11
Rear Wheel and Park Brake Assembly	12
Brake Handle Assembly No. 116-1878	13
LPG Valve, Tank and Hose Assembly	14
LPG Solenoid Regulator Assembly No. 116-5638	15
Seat Mounting Assembly	16
Seat Assembly No. 116-0035	17
Motion Control Assembly	18
Fender, Console and Control Assembly	19
LH Console Assembly No. 115-7401	20
RH Console Assembly No. 115-7400	21
Electrical System Assembly	22
Deck Lift Assembly	23
Height-of-Cut Assembly No. 109-7438	25
Engine, Clutch and Muffler Assembly	26
Deck Assembly	27
Deck Decal Assembly No. 112-4180	29
Idler Assembly	30
Spindle Assembly No. 119-8560	31
Rubber Deflector Assembly No. 108-2792	32
Lever Assembly No. 107-1664	33
Attachments and Accessories	34

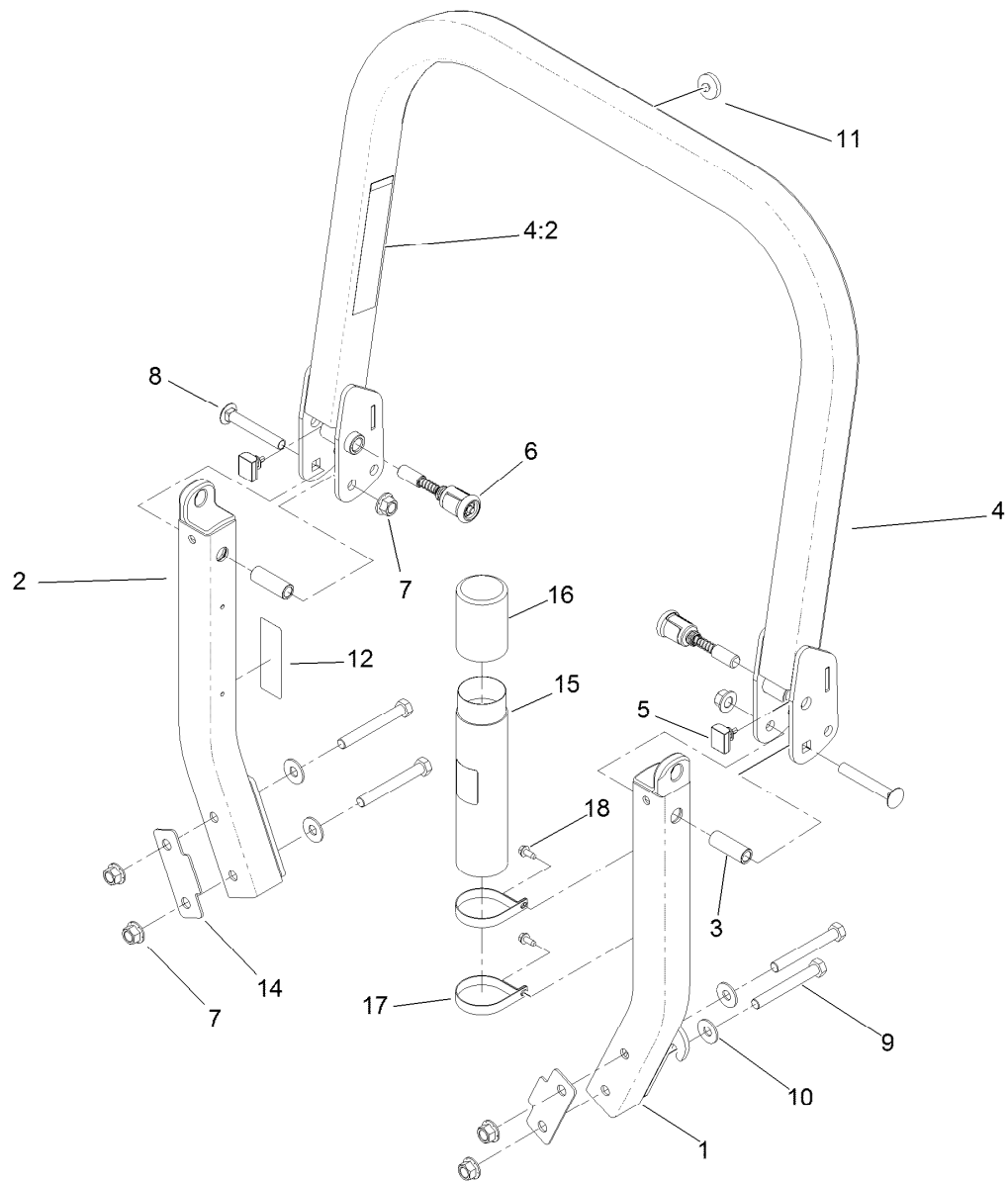
Front Frame and Caster Wheel Assembly



Front Frame and Caster Wheel Assembly (continued)

<i>Ref.</i>	<i>Part Number</i>	<i>Qty.</i>	<i>Description</i>	<i>Ref.</i>	<i>Part Number</i>	<i>Qty.</i>	<i>Description</i>
1	116-2126	1	Main Frame ASM	20:2	116-0157	1	Decal-Hydro Oil
1:2	116-3303	1	Decal-Slope	21	109-9057	1	Guard-Hydro, Rear LH
1:3	103-2076	2	Decal-Caution	22	109-9058	1	Guard-Hydro, Rear RH
1:4	116-0205	2	Decal-Belt Drive	48	116-2362	1	Deflector-Air Flow
1:5	116-4858	1	Decal-Spark Arrester	49	1-803035	2	Rivet-Pop
1:6	116-1654	1	Decal-Fuel Fill	51	116-2817	1	Bracket-Tank
2	119-4237	1	Rear Guard ASM	51:2	109-9875	1	Decal-LPG Warning
2:2	68-3640	1	Decal	51:3	116-1714	1	Decal-LPG 43.5Lb Tank
3	116-0024-01	1	Floorpan	52	116-2819-03	1	LH LPG Frame ASM
4	1-513658	2	Bumper	53	116-2820-03	1	RH LPG Frame ASM
5	116-0231	1	ROPS ASM	54	116-2285-03	1	Support-LPG Frame, Front
6	1-811010	2	Plug	55	116-4017-03	1	Panel-LPG, Ac
7		2	Caster Wheel ASM ●	56	116-2301-03	1	Plate-Index, LPG Tank
9	116-0180	1	LH Bumper ASM	64	104-8301	14	Nut-Flange, NI
9:2	103-2076	1	Decal-Caution	66	116-2553-03	1	Support-Rear Frame, LPG
10	116-0057-03	1	Bumper-RH	68	3231-2	14	Screw-CARR
11	104-8301	11	Nut-Flange, NI	69	325-13	1	Screw-HH
12	3231-22	7	Screw-CARR	70	99-5107	1	Nut-Lock
13	3231-21	4	Screw-CARR	71	120-7885	2	Weight ASM
14	116-0579	1	RH Motion Control Cover ASM	71:1	120-7881	1	Weight-43 Lb
14:2	109-7232	1	Decal-Motion Control	71:2	115-3616-01	1	Tab-Support, Weight
14:3	109-7929	1	Decal-Park Brake	71:3	323-4	2	Screw-HH
15	116-0580	1	LH Motion Control Cover ASM	71:4	3253-5	2	Washer-Lock
15:2	109-7232	1	Decal-Motion Control	72	3230-23	2	Screw-CARR
16	116-0043-03	1	Guard-Muffler	73	3256-4	4	Washer-Flat
17	68-3640	1	Decal	74	323-6	5	Screw-HH
18	32144-10	4	Screw-HWH	75	115-3615-01	1	Bracket-Mount, Weight
19	116-0170	1	LH Hydro Guard ASM	76	104-8300	2	Nut-Flange, NI
19:2	116-0157	1	Decal-Hydro Oil	77	3253-5	4	Washer-Lock
20	116-0171	1	RH Hydro Guard ASM	78	104-8301	2	Nut-Flange, NI
				80	3231-21	1	Screw-CARR

● Not serviced separately

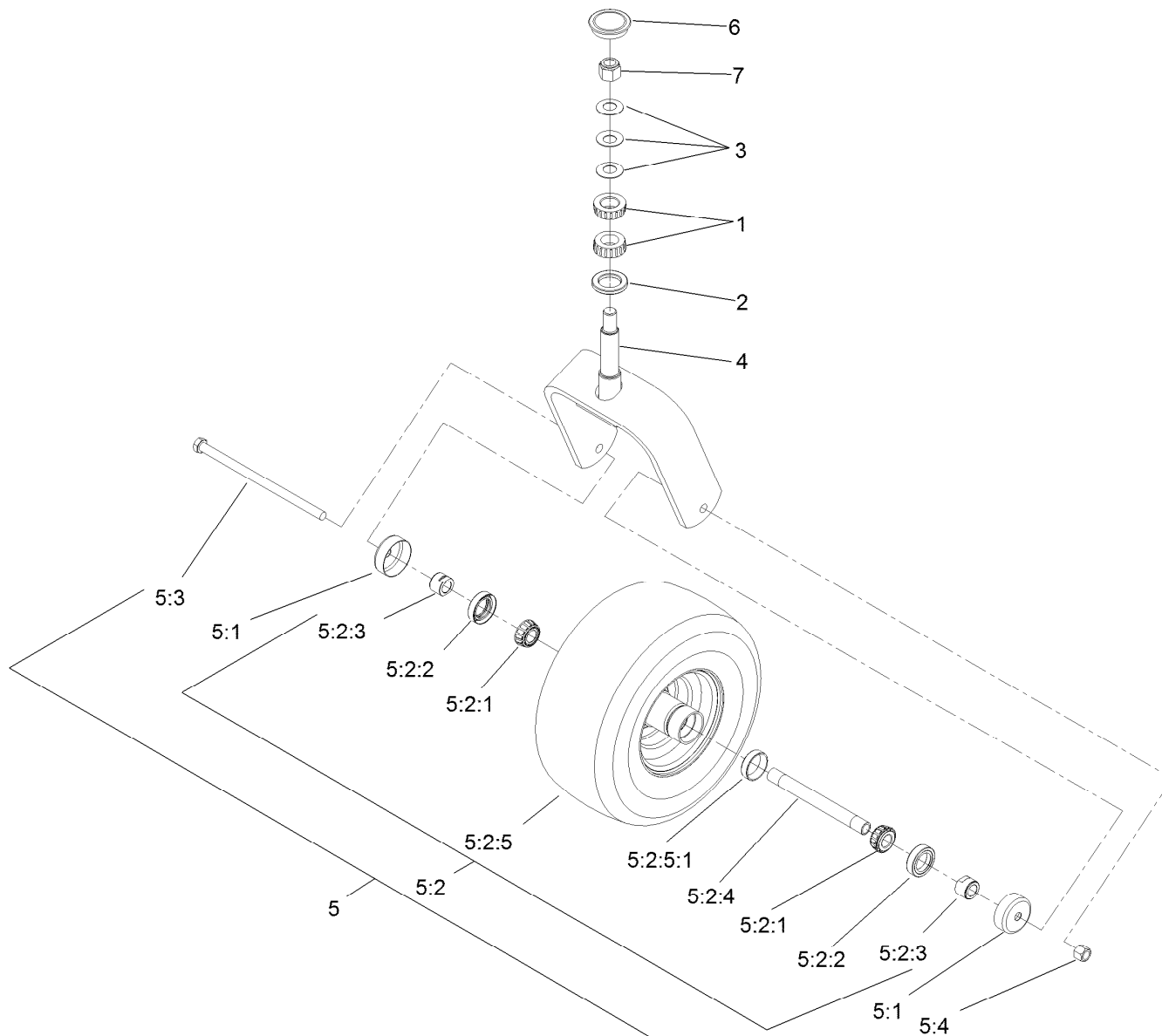


Roll-Over Protection System Assembly No. 116-0231

Ref.	Part Number	Qty.	Description
1		1	LH ROPS Leg ASM ●
2		1	RH ROPS Leg ASM ●
3	109-6653	2	Spacer
4		1	Upper ROPS ASM ●
4:2	107-2102	1	Decal-Warning, Folding ROPS
5	109-5337	2	Bumper-ROPS
6	116-0104	2	Spring Pin ASM
7	99-5107	6	Nut-Lock
8	3233-10	2	Screw-CARR

Ref.	Part Number	Qty.	Description
9	325-17	4	Screw-HH
10	109-9505	4	Washer-Spring
11	109-9233	1	Bumper-Push-In, Rubber
12	116-0090	1	Decal-Caution
14	116-0960	2	Spacer
15	104-7050	1	Tube-Manual
16	104-7048	1	Cap-Housing
17	107-1865	2	R-Clamp
18	32144-10	2	Screw-HWH

● Not serviced separately



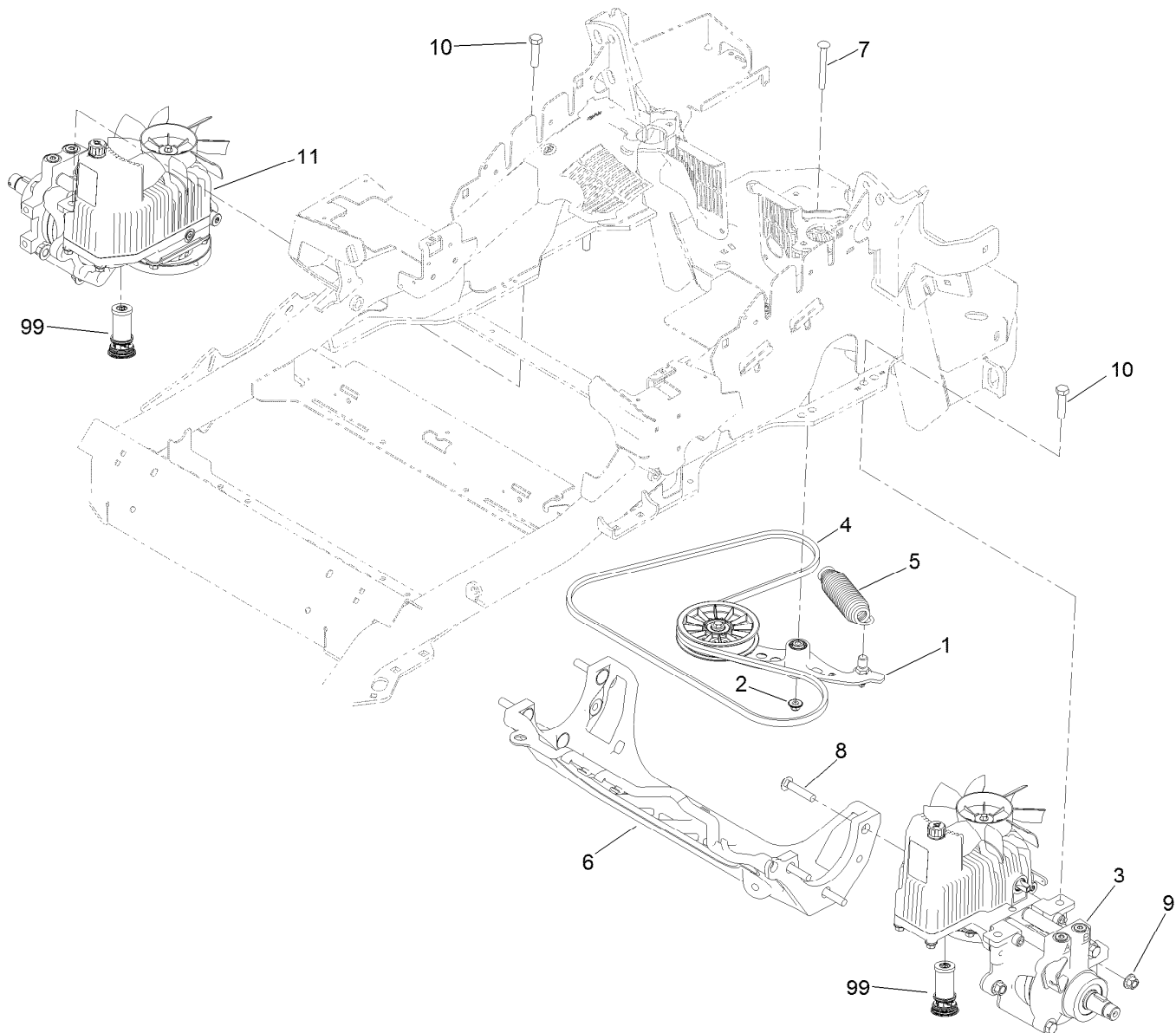
Caster Wheel and Fork Assembly

Ref.	Part Number	Qty.	Description
1	1-543509	2	Bearing-Roller, Tapered
2	1-543511	1	Seal-Grease
3	1-633508	3	Washer-Bellville
4	103-1474-01	1	Caster-Fork
5	109-9127	1	Wheel And Tire ASM
5:1	103-2768	2	Guard-Seal
5:2		1	Wheel And Tire ASM ●
5:2:1	1-633585	2	Bearing-Cone, Taper
5:2:2	103-0063	2	Seal-Caster

Ref.	Part Number	Qty.	Description
5:2:3	103-3051	2	Spacer-Nut ■
5:2:4	103-5156	1	Axle-Caster
5:2:5	109-9124	1	Wheel And Tire ASM
5:2:5:1	1-633584	1	Bearing-Cup
5:3	325-39	1	Screw-HH
5:4	3296-23	1	Nut-Lock, NI
6	103-4882	1	Cap-Grease
7	3296-51	1	Nut-Lock, NI

● Not serviced separately

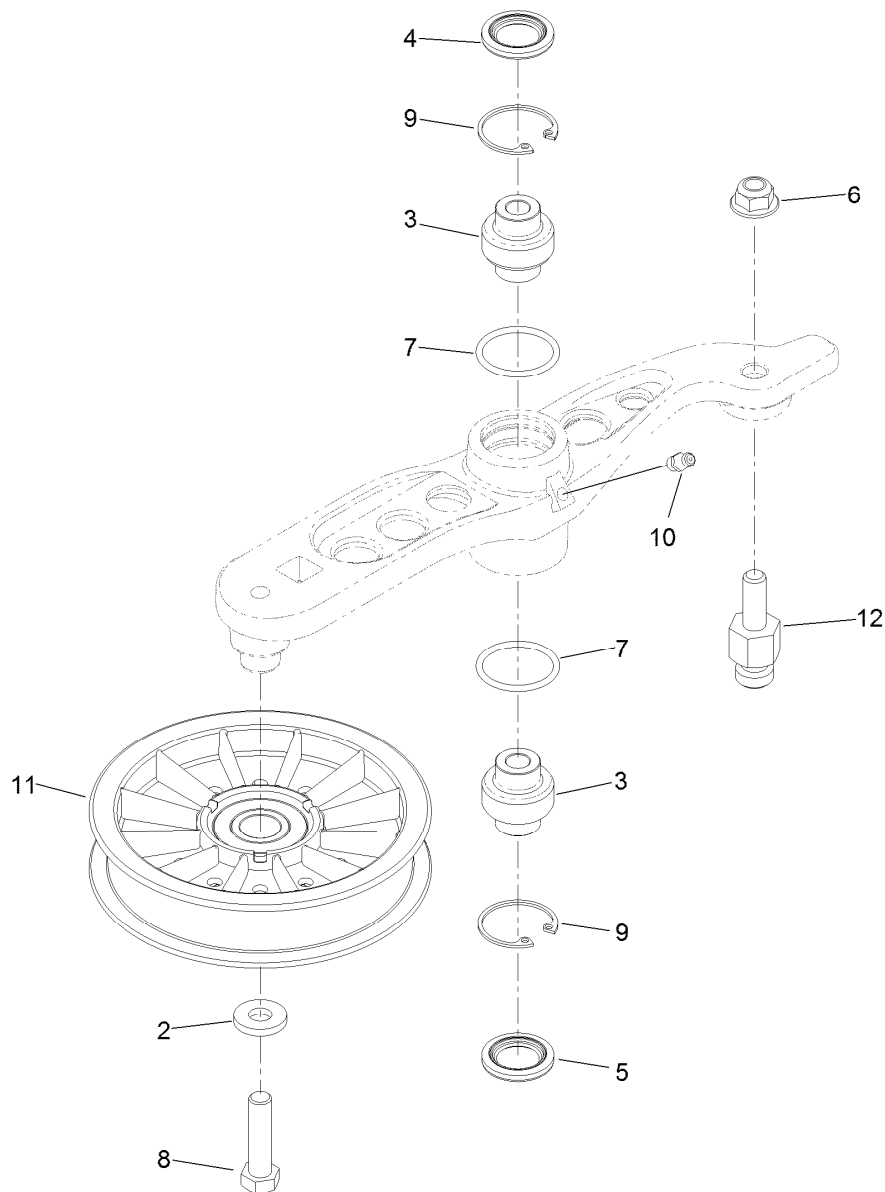
■ Use Pro-Lock, Nut Type (P/N 1-840022, .5ml tube) on threads.



Hydraulic Pump, Idler and Belt Assembly

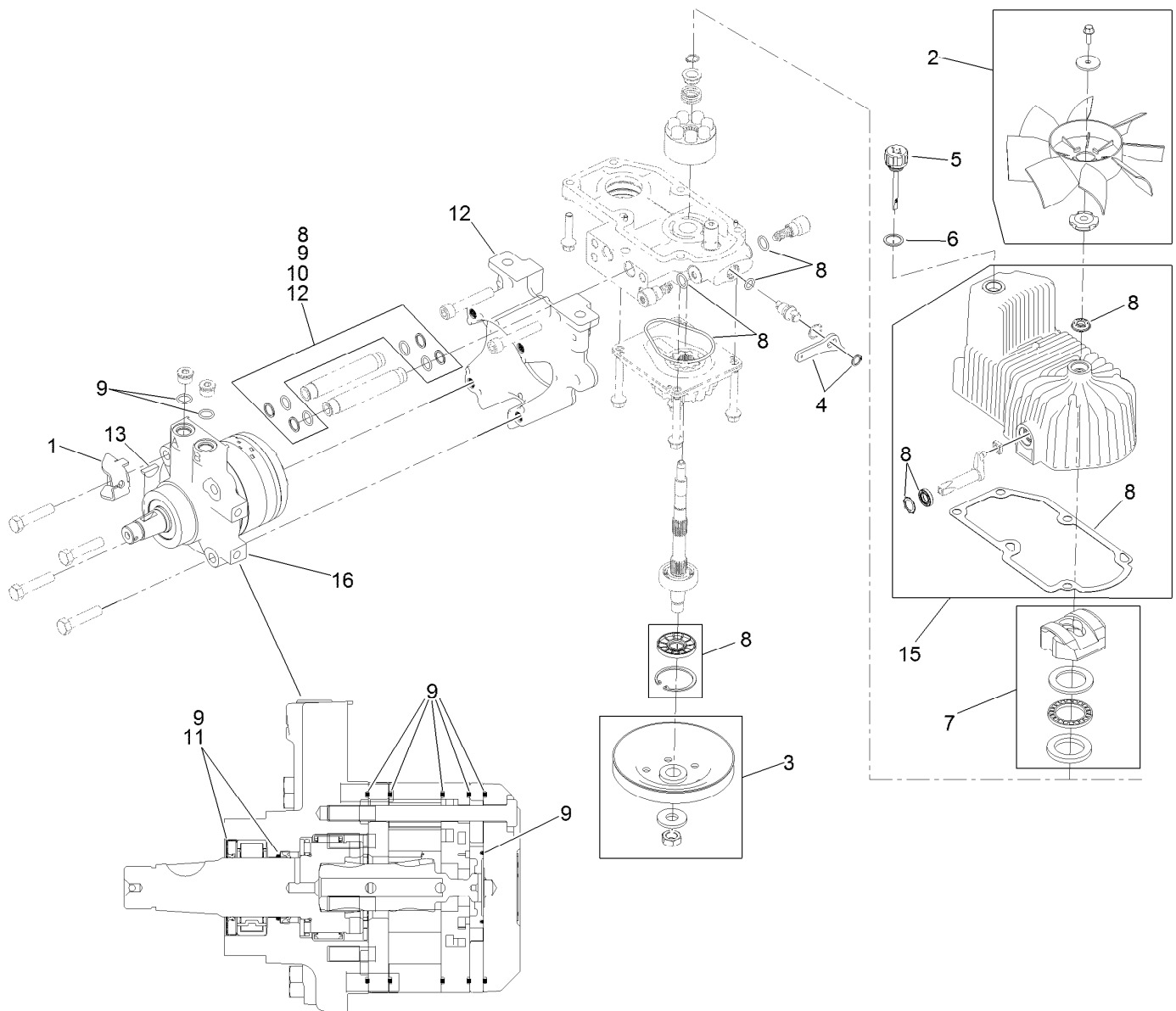
Ref.	Part Number	Qty.	Description
1	116-1255	1	Pump Idler ASM
2	109-6658	1	Nut-Flange, NI
3	116-1326	1	LH Hydro ASM (16Cc W/Shock)
4	109-3388	1	Belt
5	116-0133	1	Extension-Spring
6	109-9375	1	Cradle-Hydro
7	116-1502	1	Bolt-Shoulder, Carriage
8	3233-34	6	Screw-CARR
9	99-5107	6	Nut-Lock
10	325-8	4	Screw-HH
11	116-1327	1	RH Hydro ASM (16Cc W/Shock)
99	114-4713	1	Hypr-Oil 500 (Quart) ●
99	114-4714	1	Hypr-Oil 500 (Gallon) ●
99	114-4715	1	Hypr-Oil 500-5 (5 Gallon) ●
99	117-0390	1	Filter-Hydro

● Not illustrated



Pump Idler Assembly No. 116-1255

Ref.	Part Number	Qty.	Description
2	43-0940	1	Spacer
3	103-3504	2	Bearing-Spherical
4	103-3505	1	Seal-Double Lip
5	103-3506	1	Seal-Single Lip
6	109-6658	1	Nut-Flange, NI
7	106-7159	2	O-Ring
8	323-8	1	Screw-HH
9	32120-10	2	Ring-Snap
10	302-19	1	Fitting-Grease
11	109-8076	1	Pulley-Idler
12	116-3467	1	Pin-Spring, Anchor

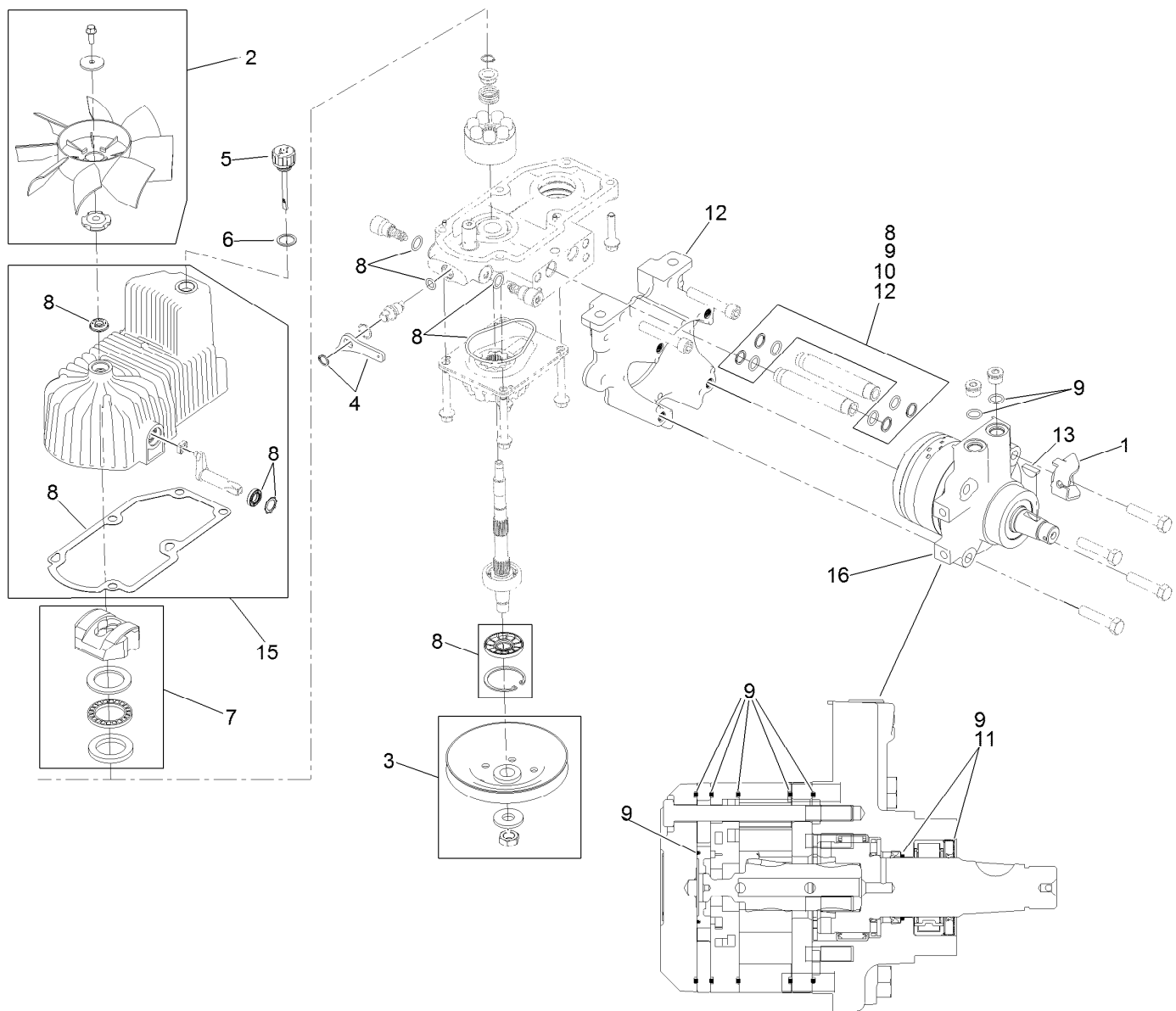


LH Hydro Assembly No. 116-1326

Ref.	Part Number	Qty.	Description
1	116-1758	1	Bracket-Anchor, Cable
2	116-0233	1	Fan Kit
3	116-0234	1	Pulley Kit
4	116-0235	1	Handle-Bypass Valve, Hydro
5	116-0236	1	Dipstick-Hydro W/Gasket
6	116-0237	1	Gasket-Dipstick, Hydro
7	116-1367	1	Swash Block Kit
8	116-1368	1	Pump Seal Kit

Ref.	Part Number	Qty.	Description
9	116-1369	1	Motor Seal Kit
10	116-1370	1	Tube Seal Kit
11	116-1371	1	Output Shaft Seal Kit
12	116-5469	1	Nose Cup-Uht
12	116-1372	1	Cup-Nose
13	3257-42	1	Key-Woodruff
15	116-3287	1	Housing-Hydro, LH
16	116-5467	1	Motor-Hydraulic, LH 280Cc
99	116-1373	1	Flow Test Kit ●

● Not illustrated

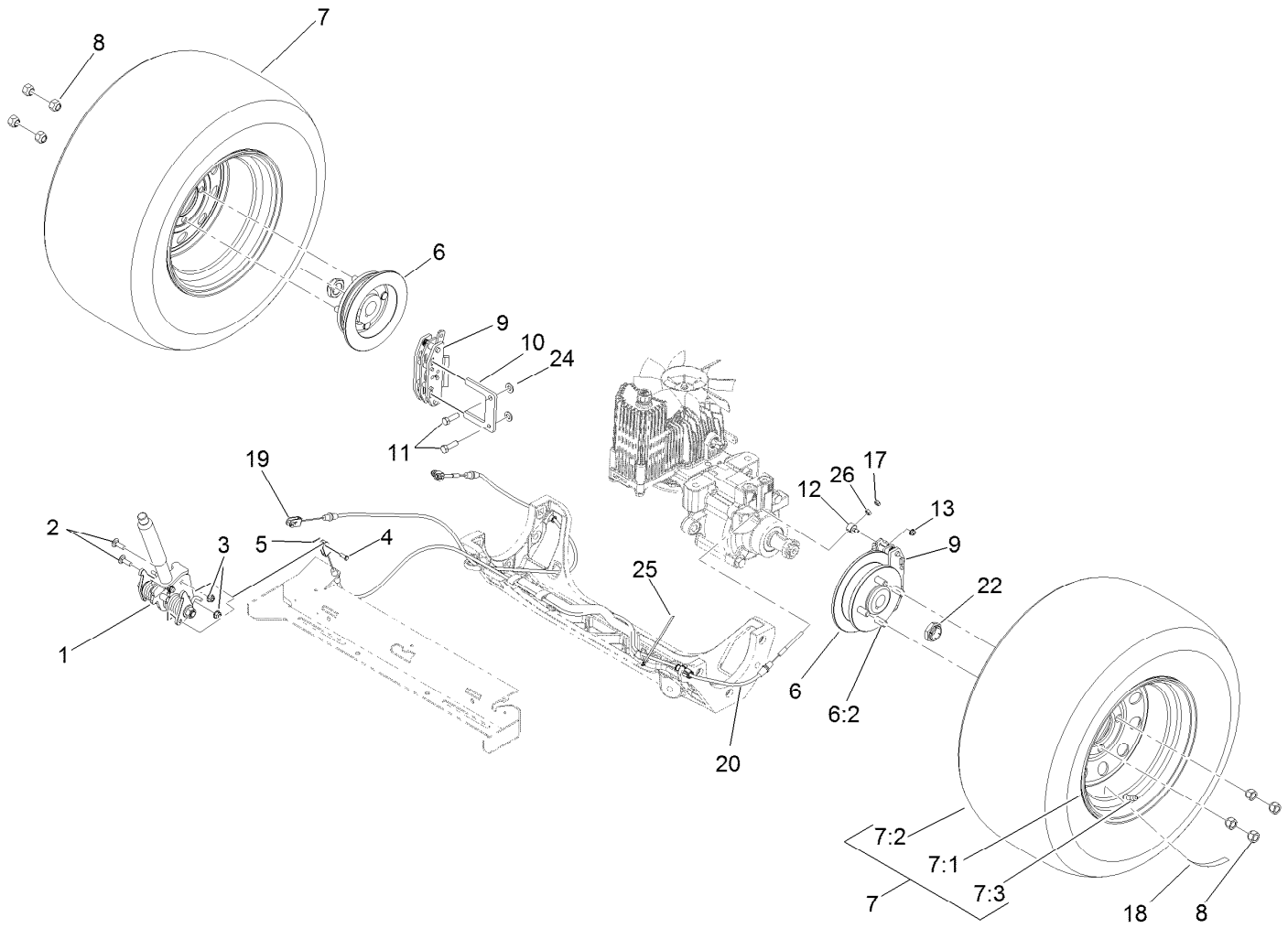


RH Hydro Assembly No. 116-1327

Ref.	Part Number	Qty.	Description
1	116-1758	1	Bracket-Anchor, Cable
2	116-0233	1	Fan Kit
3	116-0234	1	Pulley Kit
4	116-0235	1	Handle-Bypass Valve, Hydro
5	116-0236	1	Dipstick-Hydro W/Gasket
6	116-0237	1	Gasket-Dipstick, Hydro
7	116-1367	1	Swash Block Kit
8	116-1368	1	Pump Seal Kit

Ref.	Part Number	Qty.	Description
9	116-1369	1	Motor Seal Kit
10	116-1370	1	Tube Seal Kit
11	116-1371	1	Output Shaft Seal Kit
12	116-1372	1	Cup-Nose
13	3257-42	1	Key-Woodruff
15	116-3288	1	Housing-Hydro, RH
16	116-5468	1	Motor-Hydraulic, RH 280Cc
99	116-1373	1	Flow Test Kit ●

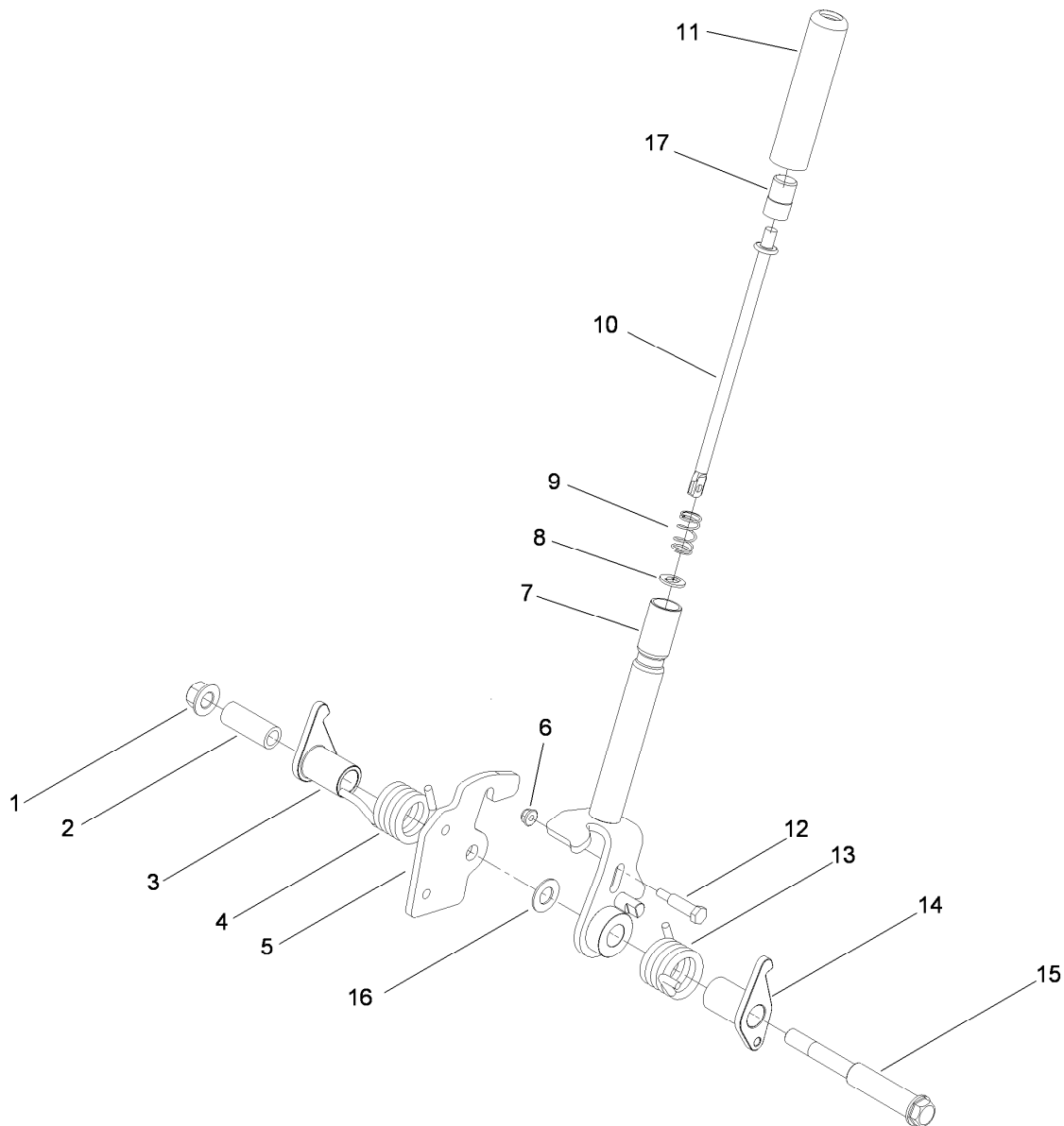
● Not illustrated



Rear Wheel and Park Brake Assembly

Ref.	Part Number	Qty.	Description
1	116-1878	1	Brake Handle ASM
2	3230-2	2	Bolt-CARR
3	104-8300	2	Nut-Flange, NI
4	60-1730	2	Pin-Clevis
5	3272-1	2	Pin-Cotter
6	116-1746	2	Wheel Hub ASM
6:2	116-1696	4	Stud-Wheel
7	109-3248	2	Wheel And Tire ASM
7:1	109-2871	1	Rim ASM
7:2	103-2744	1	Tire
7:3	232-27	1	Stem-Valve
8	242-50	8	Nut-Lug
9	109-2889	2	Caliper-Brake

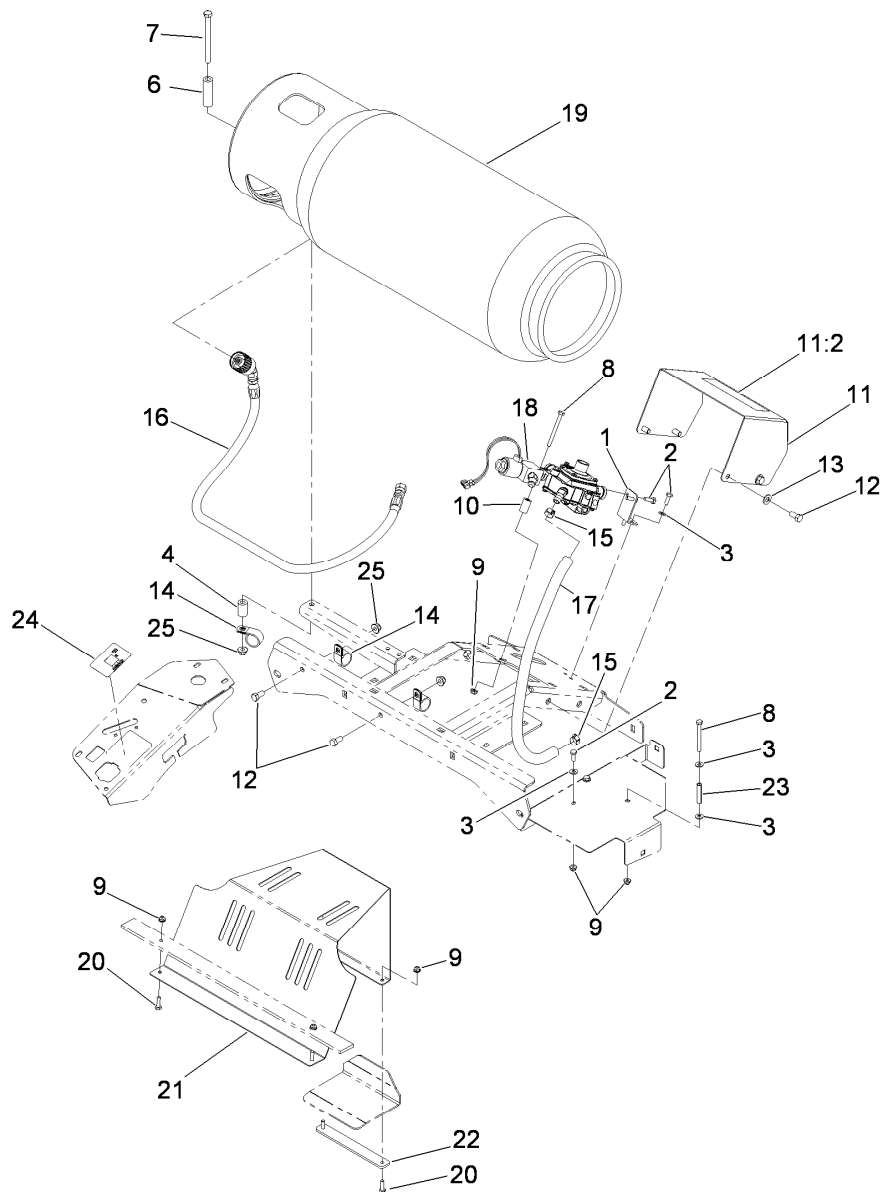
Ref.	Part Number	Qty.	Description
10	109-0958	2	Plate-Mount, Brake
11	92-5727	4	Screw-Lock, Patch
12	112-8379	2	Swivel
13	104-7201	2	Nut-HF
17	3296-13	2	Nut-Lock, NI
18	116-2643	2	Decal-Wheel Nut Torque
19	115-3584	1	Cable
20	115-3585	1	Cable
22	116-1399	2	Locknut
24	3256-24	4	Washer-Flat
25	116-0940	1	Tie-Cable
26	3219-1	2	Nut-Hex



Brake Handle Assembly No. 116-1878

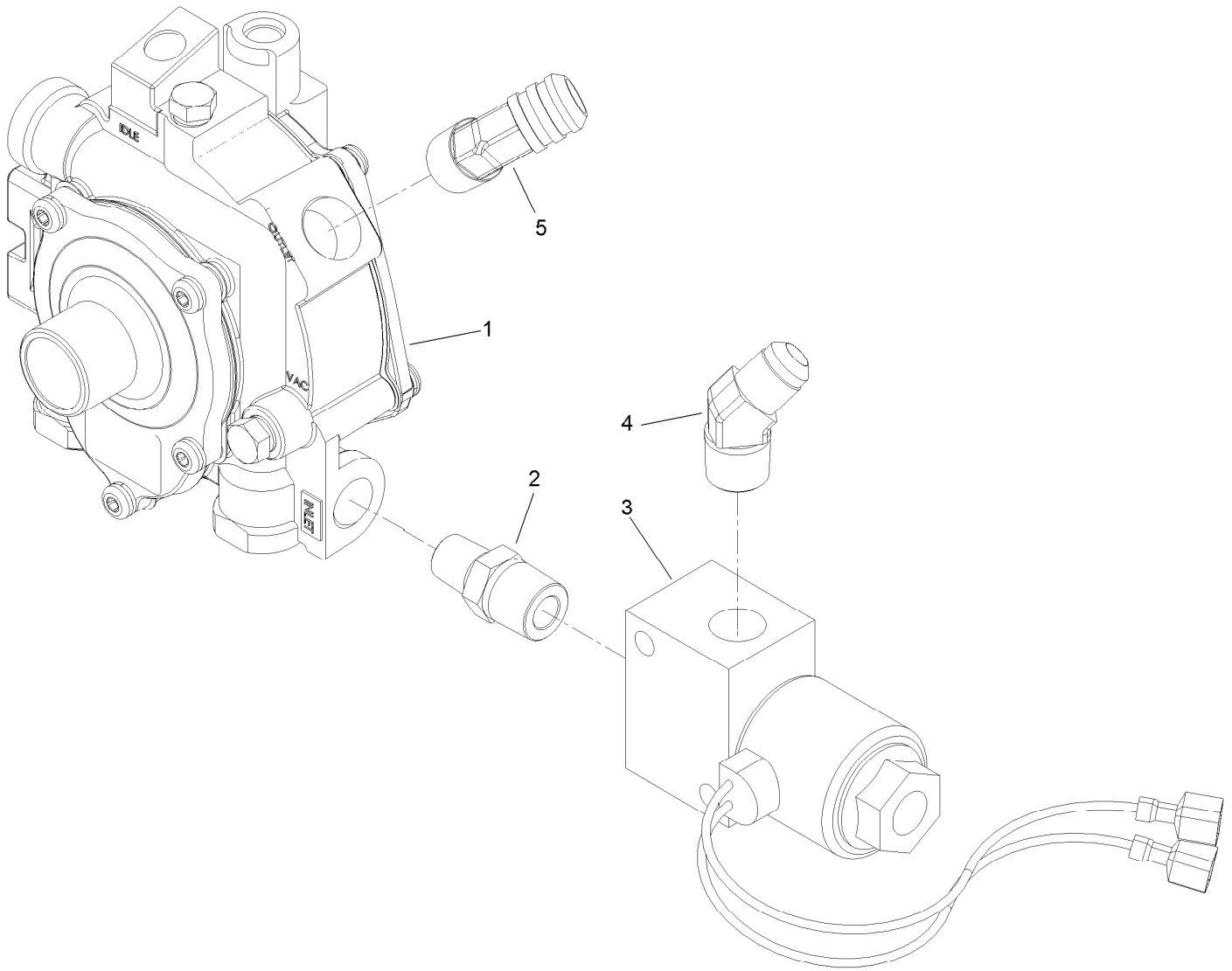
Ref.	Part Number	Qty.	Description
1	99-5107	1	Nut-Lock
2	117-0380	1	Spacer
3	115-3580	1	Arm-Brake, LH
4	117-0376	1	Spring-Torsion, RH
5	115-3574	1	Plate-Latch
6	104-7201	1	Nut-HF
7	116-1876-03	1	Brake Handle ASM
8	114-1207	1	Washer-Special
9	114-8187	1	Spring-Compression

Ref.	Part Number	Qty.	Description
10	115-3581	1	Rod-Release, Brake
11	115-3592	1	Grip
12	112-8387	1	Bolt-Shoulder
13	117-0375	1	Spring-Torsion, LH
14	115-3579	1	Arm-Brake, RH
15	117-0379	1	Bolt-Shoulder
16	3256-26	1	Washer-Flat
17	115-2750	1	Knob



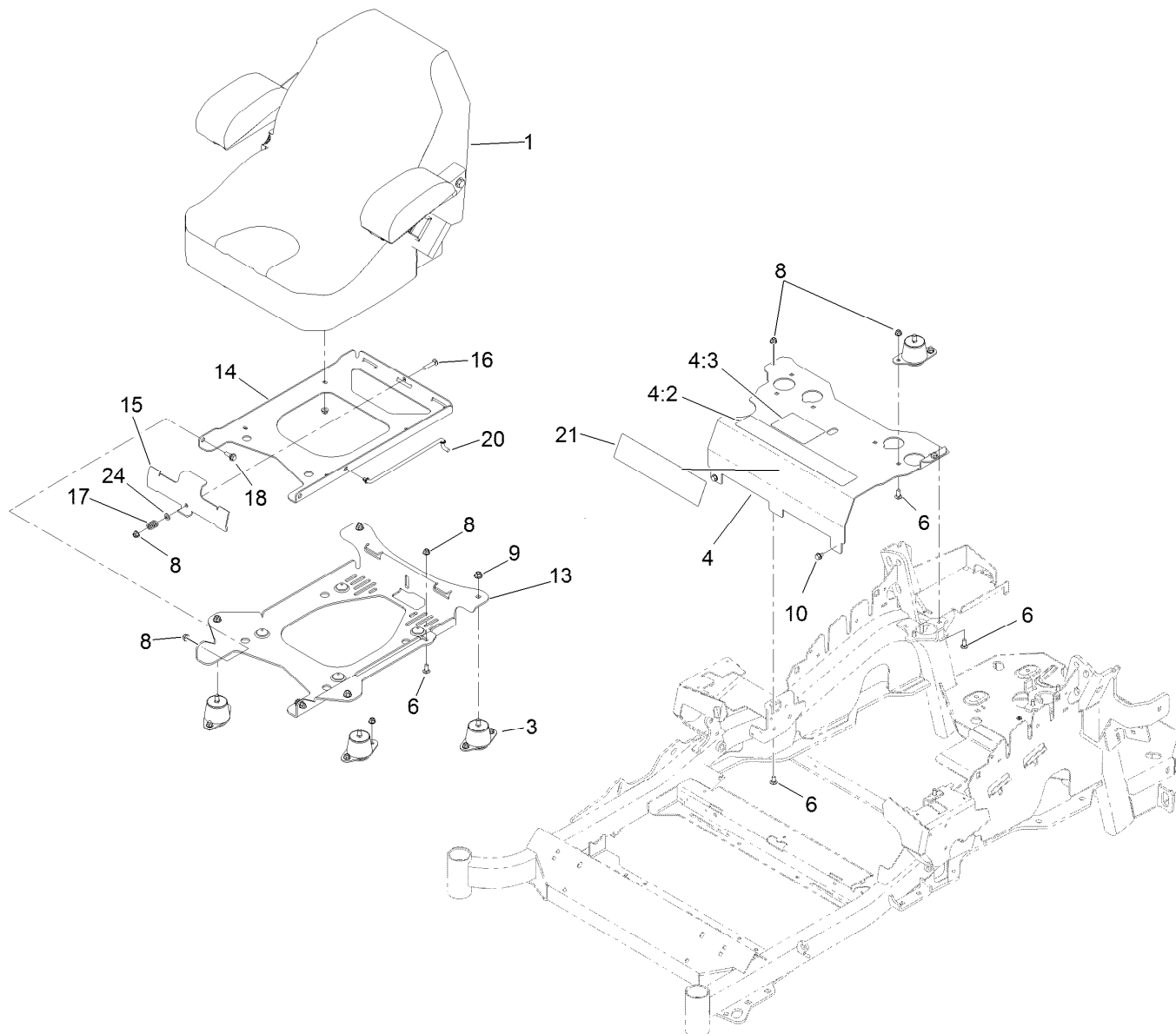
LPG Valve, Tank and Hose Assembly

Ref.	Part Number	Qty.	Description	Ref.	Part Number	Qty.	Description
1	116-2571-03	1	Bracket-Regulator	14	1-643312	3	Clip-Loom
2	321-4	6	Screw-HH	15	1-543892	2	Clamp-Hose
3	3256-22	6	Washer-Flat	16	116-2821	1	LPG Fuel Hose ASM
4	103-1361	1	Spacer-Hydro Control, LH	17	116-5637	1	Hose-LPG
6	1-633988	1	Spacer-Anchor, Clutch	18	116-5638	1	LPG Regulator Solenoid ASM
7	323-23	1	Screw-HH	19	116-1694	1	Tank-LPG
8	321-14	2	Screw-HH	20	321-5	4	Screw-HH
9	104-7201	10	Nut-HF	21	116-3358-03	1	Shield-Fan
10	94-7564	1	Spacer	22	116-3359-03	1	Strap
11	116-2818	1	Cover ASM	23	56-7740	1	Spacer-Split
11:2	109-9906	1	Decal-Tank Replacement	24	116-3446	1	Decal-Hour Meter
12	323-4	6	Screw-HH	25	104-8301	3	Nut-Flange, NI
13	3256-24	4	Washer-Flat				



LPG Solenoid Regulator Assembly No. 116-5638

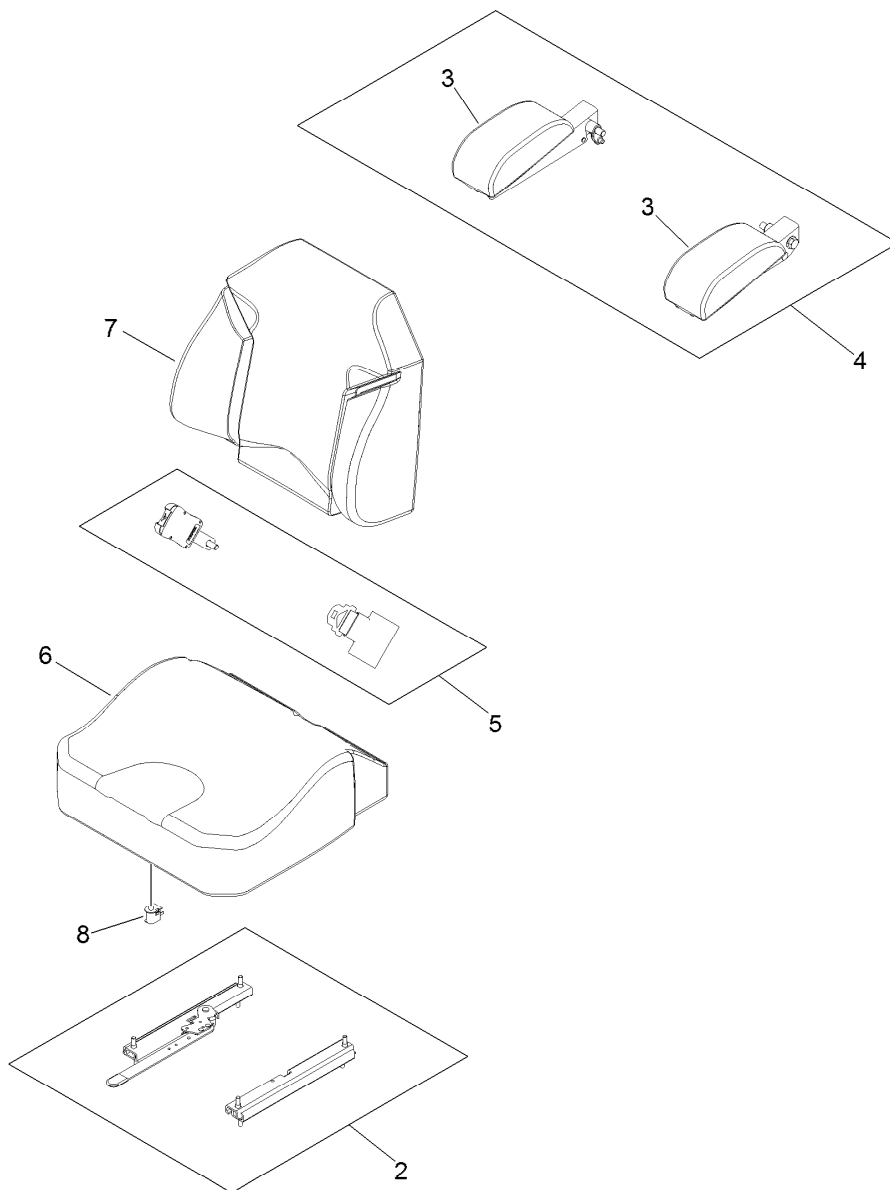
<i>Ref.</i>	<i>Part Number</i>	<i>Qty.</i>	<i>Description</i>
1	116-2567	1	Regulator-LPG, T60
2	93-1347	1	Coupling-Pipe, Male
3	116-2830	1	LPG Solenoid Valve ASM
4	116-2569	1	Elbow
5	116-5636	1	Elbow



Seat Mounting Assembly

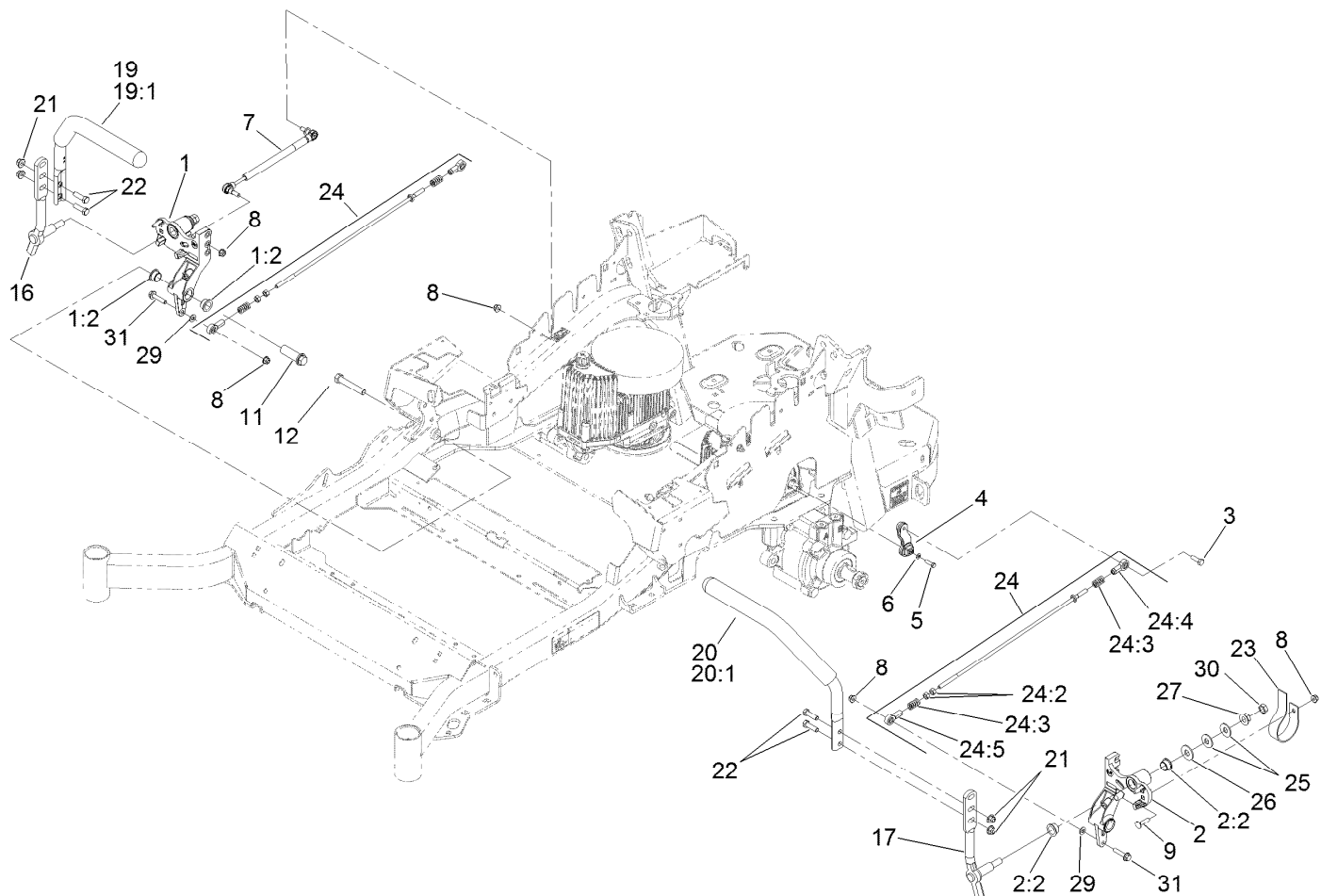
Ref.	Part Number	Qty.	Description
1	116-0035	1	Seat-Standard
3	109-9034	4	Isolator-Seat
4	116-3327	1	Mount-Seat
4:2	109-7069	1	Decal-Console
4:3	116-0211	1	Decal-Service Aid
6	3230-23	11	Screw-CARR
8	104-8300	18	Nut-Flange, NI
9	104-8301	4	Nut-Flange, NI
10	9266934	2	Screw

Ref.	Part Number	Qty.	Description
13	116-0181-03	1	Plate-Support, Seat Tilt
14	116-0179-03	1	Plate-Frame, Seat Tilt
15	109-9881-03	1	Plate-Latch, Seat
16	3230-4	1	Screw-CARR
17	107-3017	1	Spring-Compression
18	116-1297	2	Screw-Shoulder
20	116-0070	1	Rod-Prop
21	114-5878	1	Decal
24	3256-23	1	Washer-Flat



Seat Assembly No. 116-0035

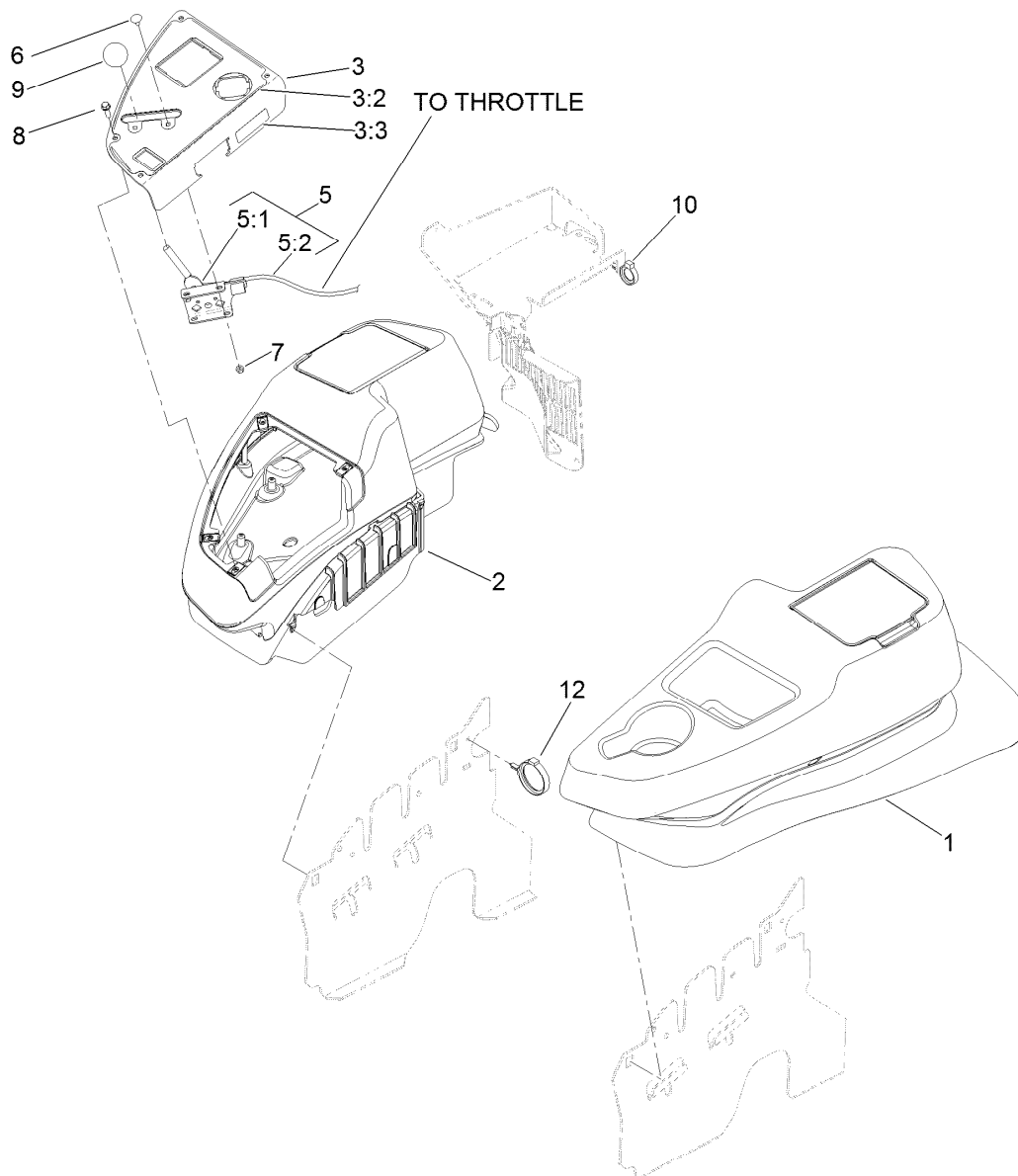
<i>Ref.</i>	<i>Part Number</i>	<i>Qty.</i>	<i>Description</i>
2	109-9801	1	Seat Track Set
3	109-9802	1	Arm Rest Pad Set
4	109-9803	1	Arm Rest Set
5	109-9805	1	Seat Belt Kit
6	109-9806	1	Cover-Cushion
7	109-9808	1	Cover-Back
8	82-2190	1	Switch-Bail



Motion Control Assembly

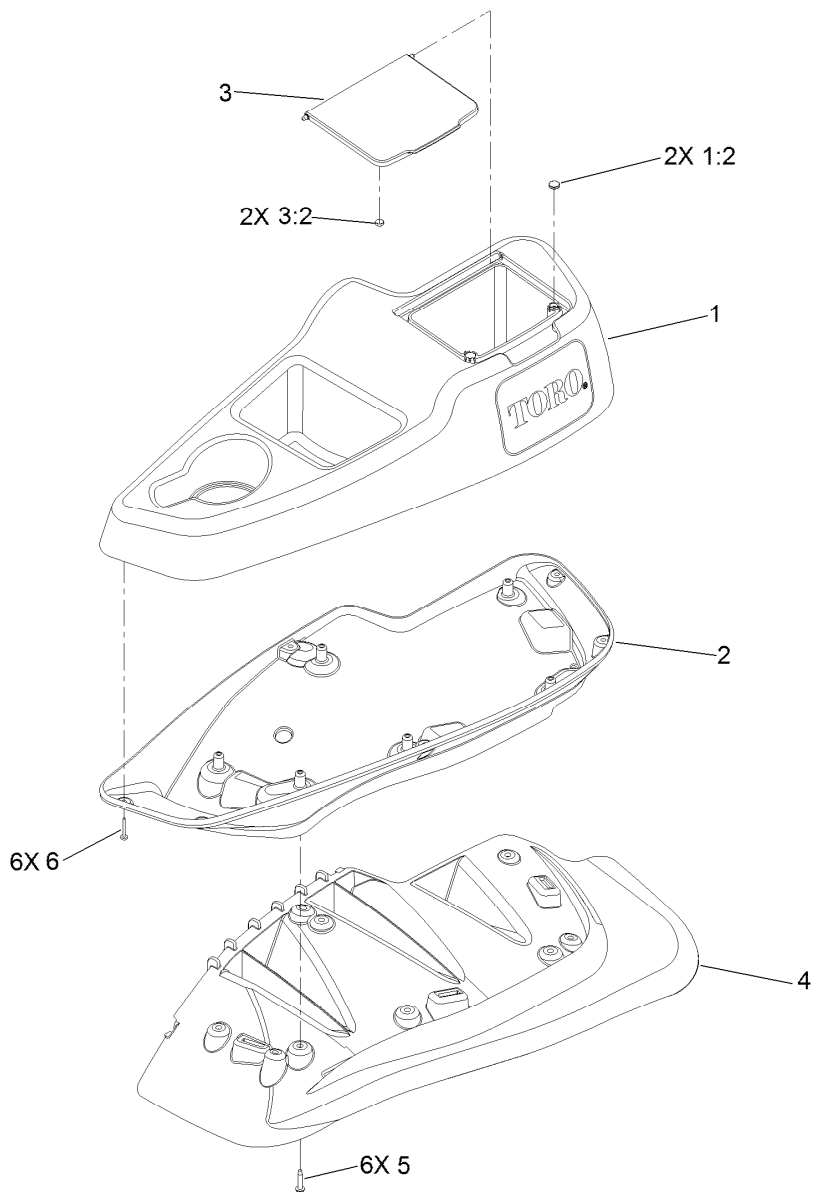
Ref.	Part Number	Qty.	Description	Ref.	Part Number	Qty.	Description
1	116-0880	1	RH Motion Control And Bushing ASM	19	109-6591	1	RH Steering Handle ASM
1:2	109-8054	4	Bushing-Flange	19:1	106-9987	1	Grip-Control, Motion
2	116-0881	1	LH Motion Control And Bushing ASM	20	109-6592	1	LH Steering Handle ASM
2:2	109-8054	4	Bushing-Flange	20:1	106-9987	1	Grip-Control, Motion
3	116-0648	2	Screw-HH, Thread Locking	21	104-8301	4	Nut-Flange, NI
4	109-4581	2	Arm-Control, Pump	22	323-7	4	Screw-HH
5	9080046	2	Screw-HH	23	109-5575	2	Spring-Leaf
6	1-303435	2	Washer-Spring	24	109-8106	2	Front Pump Linkage ASM
7	116-0027	2	Damper-Control, Motion	24:2	3219-2	2	Nut-Hex
8	104-8300	8	Nut-Flange, NI	24:3	1-323245	2	Spring-Compression
9	3230-2	2	Bolt-CARR	24:4	1-633152	1	Balljoint-LH
11	109-5891	2	Hub-Threaded	24:5	1-543017	1	Balljoint-RH
12	325-12	2	Screw-HH	25	109-9505	4	Washer-Spring
16	116-0039	1	Lever-Control Motion, RH	26	3256-6	2	Washer-Flat
17	116-0040	1	Lever-Control Motion, LH	27	32128-56	2	Nut-HF
				29	3256-23	2	Washer-Flat
				30	3218-5	2	Nut-Jam
				31	115-1794	2	Screw-HHF

● Use Pro-Lock, Nut Type (P/N 1-840022, .5ml tube) on threads.



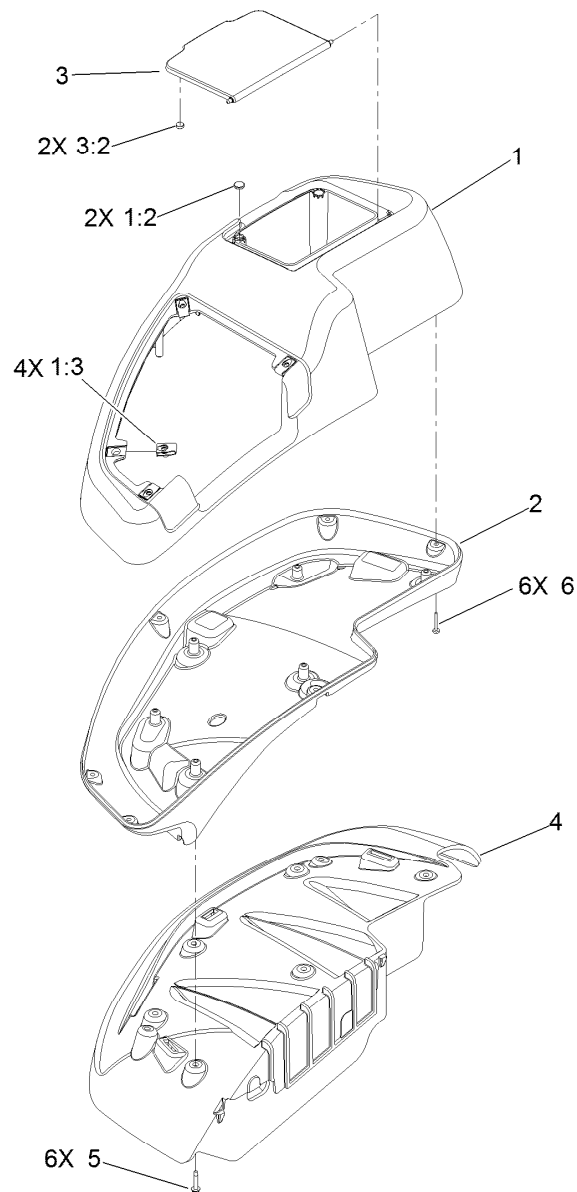
Fender, Console and Control Assembly

Ref.	Part Number	Qty.	Description
1	115-7401	1	LH Wide Fender/Console ASM
2	115-7400	1	RH Wide Fender/Console ASM
3	119-4234	1	Control Panel ASM
3:2	119-4233	1	Decal-Control Panel
3:3	114-4466	1	Decal-Fuses
5	110-5727	1	Throttle Control ASM
5:1	112-2334	1	Lever-Throttle
5:2	110-5728	1	Cable-Throttle
6	1-807513	2	Bolt-CARR
7	3296-2	2	Nut-Lock, NI
8	32105-15	4	Screw
9	1-603175	1	Knob-Ball
10	105-1853	1	Clamp-Hose
12	117-7817	1	Clamp-Harness



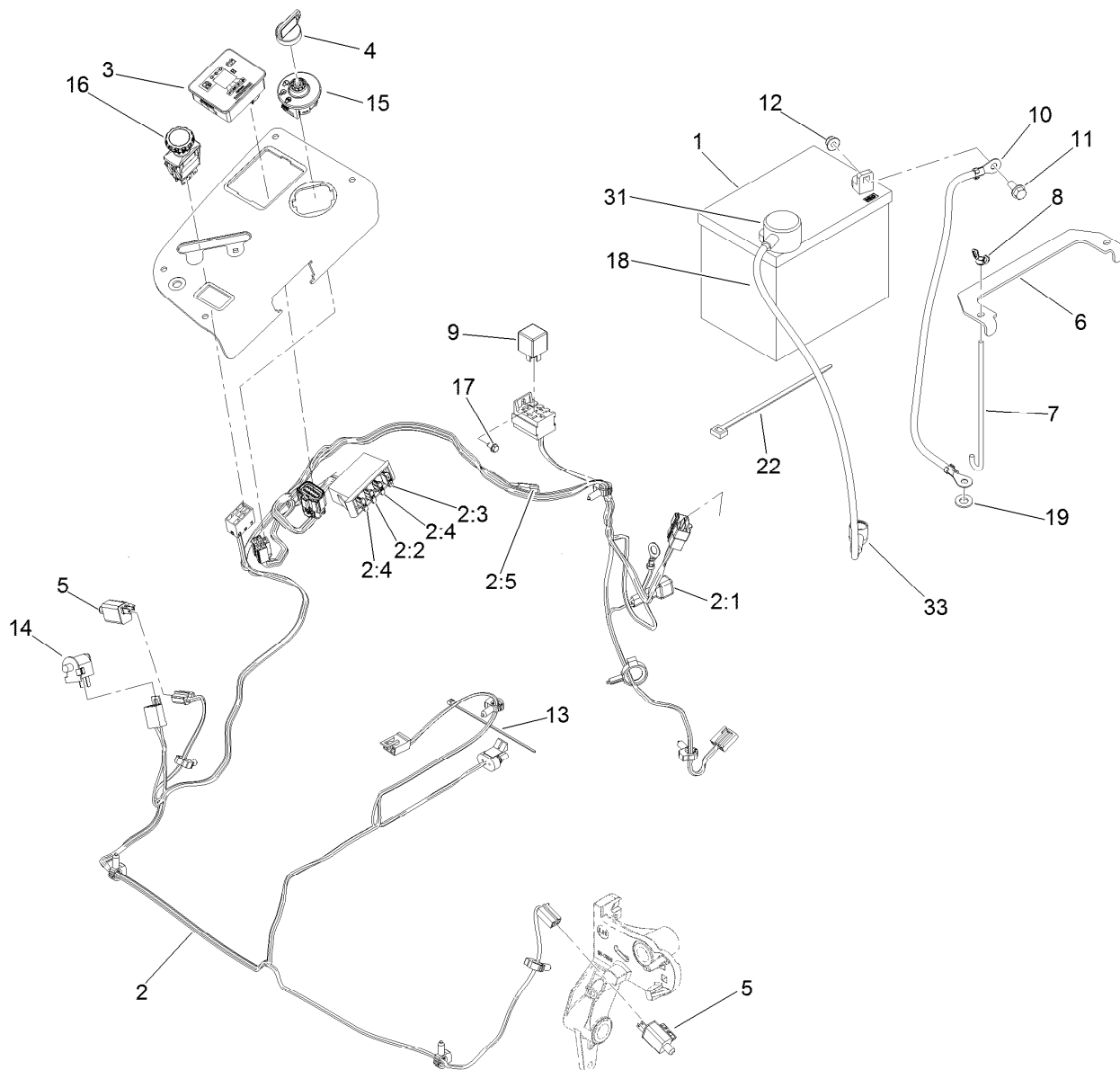
LH Console Assembly No. 115-7401

Ref.	Part Number	Qty.	Description
1	114-1539	1	LH Wide Console Top ASM
1:2	117-0883	2	Puck
2	115-3641	1	Console-Lower, LH Wide
3	114-1537	1	Wide Lid ASM
3:2	114-5896	2	Magnet
4	109-9085	1	Fender-Wide, LH
5	32144-89	6	Screw-Thread Forming
6	117-0347	6	Screw-Fillister Head



RH Console Assembly No. 115-7400

Ref.	Part Number	Qty.	Description
1	114-1538	1	RH Wide Top Console ASM
1:2	117-0883	2	Puck
1:3	107069	4	Clip
2	115-3643	1	Console-Lower, RH Wide
3	114-1537	1	Wide Lid ASM
3:2	114-5896	2	Magnet
4	109-9083	1	Fender-Wide, RH
5	32144-89	6	Screw-Thread Forming
6	117-0347	6	Screw-Fillister Head

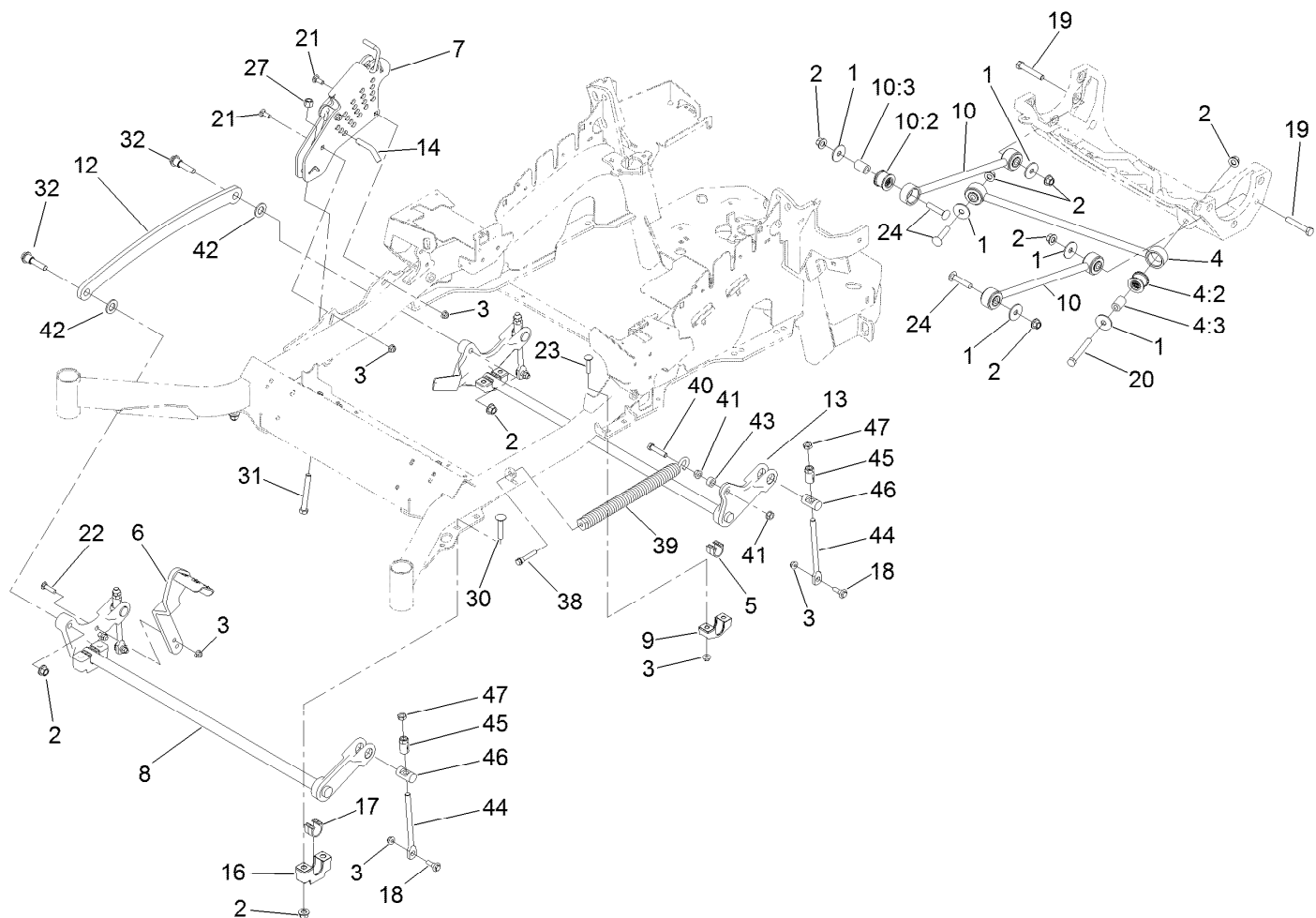


Electrical System Assembly

Ref.	Part Number	Qty.	Description
1	104-2491	1	Battery
2	115-2796	1	Harness-Wire, Main ●
2:1	103-3895	1	Diode-Tvs
2:2	218-578	1	Fuse-Blade, 10 Amp
2:3	109355	1	Fuse-Blade, 15 Amp
2:4	109102	2	Fuse-Blade, 25 Amp
2:5	116-0053	1	Cap-Plug
3	117-3882	1	Fuel/Hour Meter ASM
4	63-8360	1	Key-Ignition
5	110-6765	2	Switch-Single Pole No
6	116-0042-03	1	Strap-Tie Down, Battery
7	1-633651	2	Bolt-Holddown
8	1-543792	2	Wingnut
9	1-643275	1	Relay

Ref.	Part Number	Qty.	Description
10	114-1218	1	Cable-Battery, Negative
11	3234-5	2	Screw-HHF
12	104-8300	2	Nut-Flange, NI
13	1-303287	3	Tie-Cable
14	82-2190	1	Switch-Bail
15	117-2221	1	Switch-Ignition
16	116-0124	1	Switch-PTO, 10A
17	104-2065	1	Screw-HWH
18	115-3864	1	Cable-Battery, Positive
19	3256-24	1	Washer-Flat
22	1-303335	1	Tie-Plastic
31	109-2407	1	Insulator-Battery
33	1-543393	1	Insulator-Solenoid

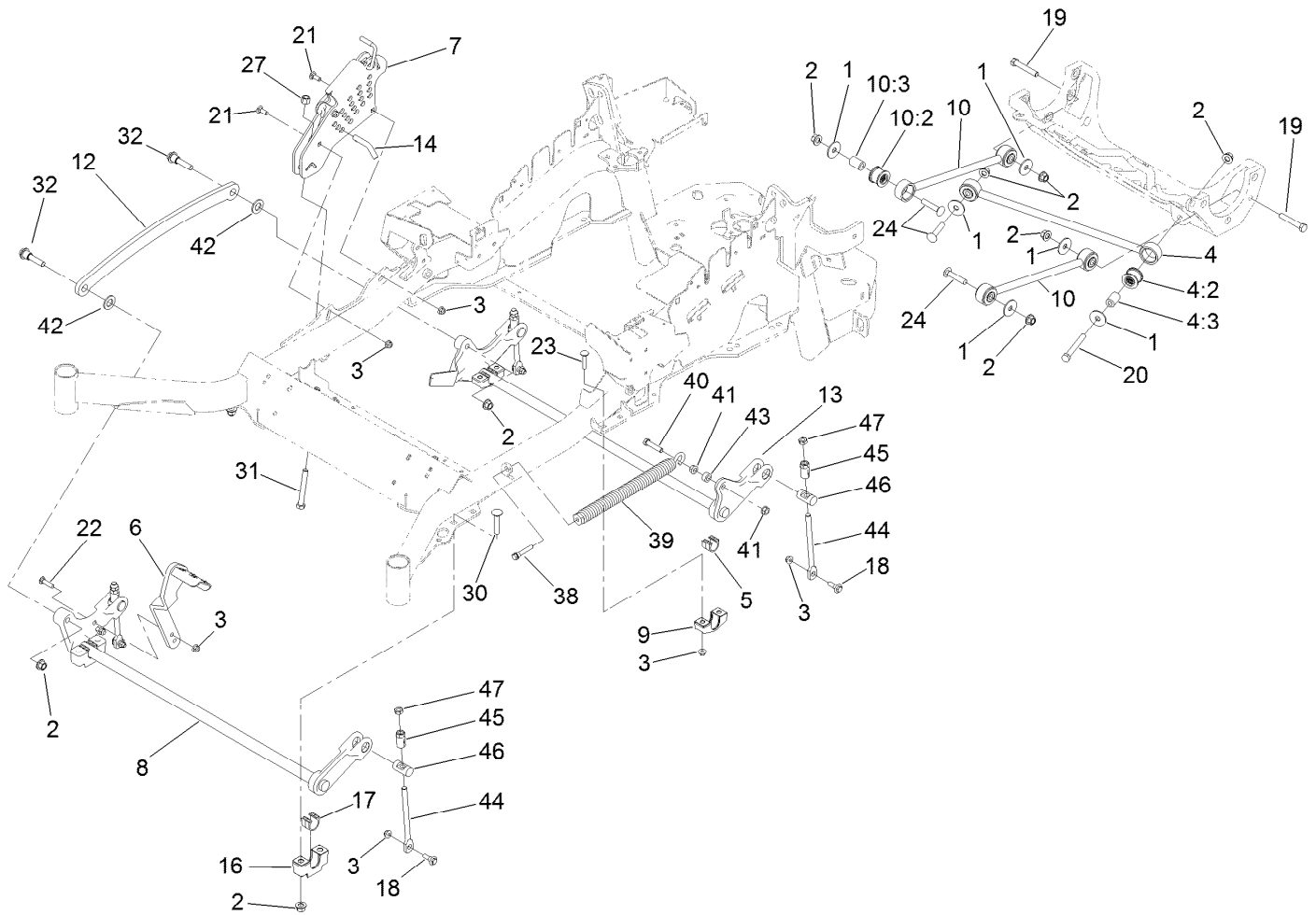
● Use dielectric grease on all unsealed connectors and terminals only. Do not apply in sealed connectors.



Deck Lift Assembly

Ref.	Part Number	Qty.	Description
1	86-1990	6	Washer
2	99-5107	12	Nut-Lock
3	104-8301	12	Nut-Flange, NI
4	109-5013	1	Panhard Rod ASM
4:2	109-5009	2	Bushing-Suspension, Rubber
4:3	109-5010	2	Spacer
5	109-7173	2	Bearing-Cross Shaft, Rear
6	116-1919-01	1	Lever-Foot
7	109-7438	1	HOC ASM
8	116-1771-03	1	Deck Lift-Front
9	116-0818-03	2	Support-Cross Shaft, Rear Bearing
10	109-7952	2	Deck Strut ASM
10:2	109-5009	2	Bushing-Suspension, Rubber
10:3	109-5010	2	Spacer
12	116-0797-03	1	Link-Lift, Deck
13	116-2645-03	1	Lift-Deck, Rear
14	109-8757	1	Pin-HOC

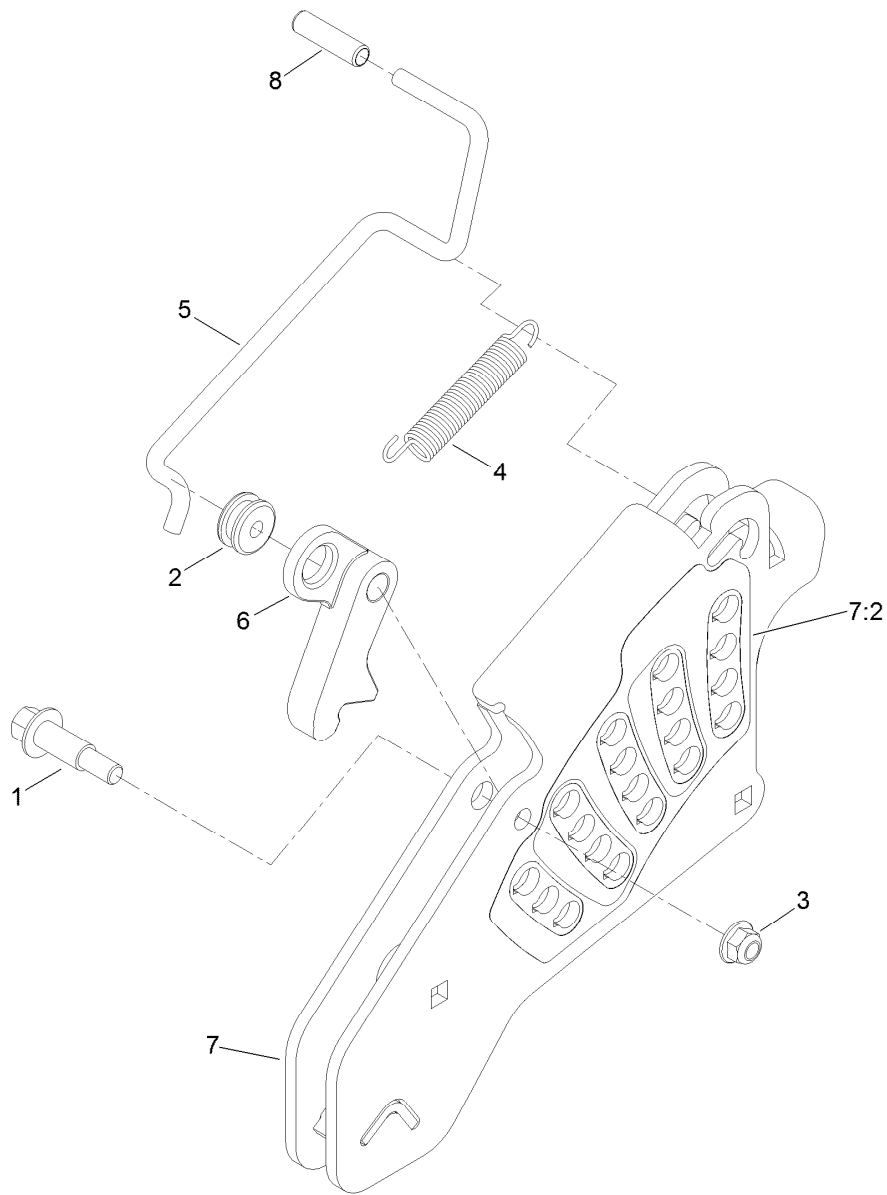
Ref.	Part Number	Qty.	Description
16	109-9409	2	Support-Cross Shaft, Front Bearing
17	109-9410	2	Bearing-Cross Shaft, Front
18	109-9840	4	Screw-Shoulder, HHF
19	325-12	2	Screw-HH
20	325-17	1	Screw-HH
21	3231-2	2	Screw-CARR
22	3231-4	2	Screw-CARR
23	3231-5	4	Screw-CARR
24	3233-34	3	Screw-CARR
27	3296-23	1	Nut-Lock, NI
30	116-1700	4	Bolt-CARR
31	116-0559	1	Bolt-TAP
32	116-2022	2	Screw-HHF, Shoulder
38	92-7674	1	Bolt-Shoulder
39	116-0000	1	Extension Spring ASM
40	109-9065	1	Screw-HH
41	32128-37	2	Nut-HF
42	3256-28	2	Washer-Flat
43	116-2695	1	Spacer
44	109-8007	4	Link-Adjuster, Deck Lift



Deck Lift Assembly (continued)

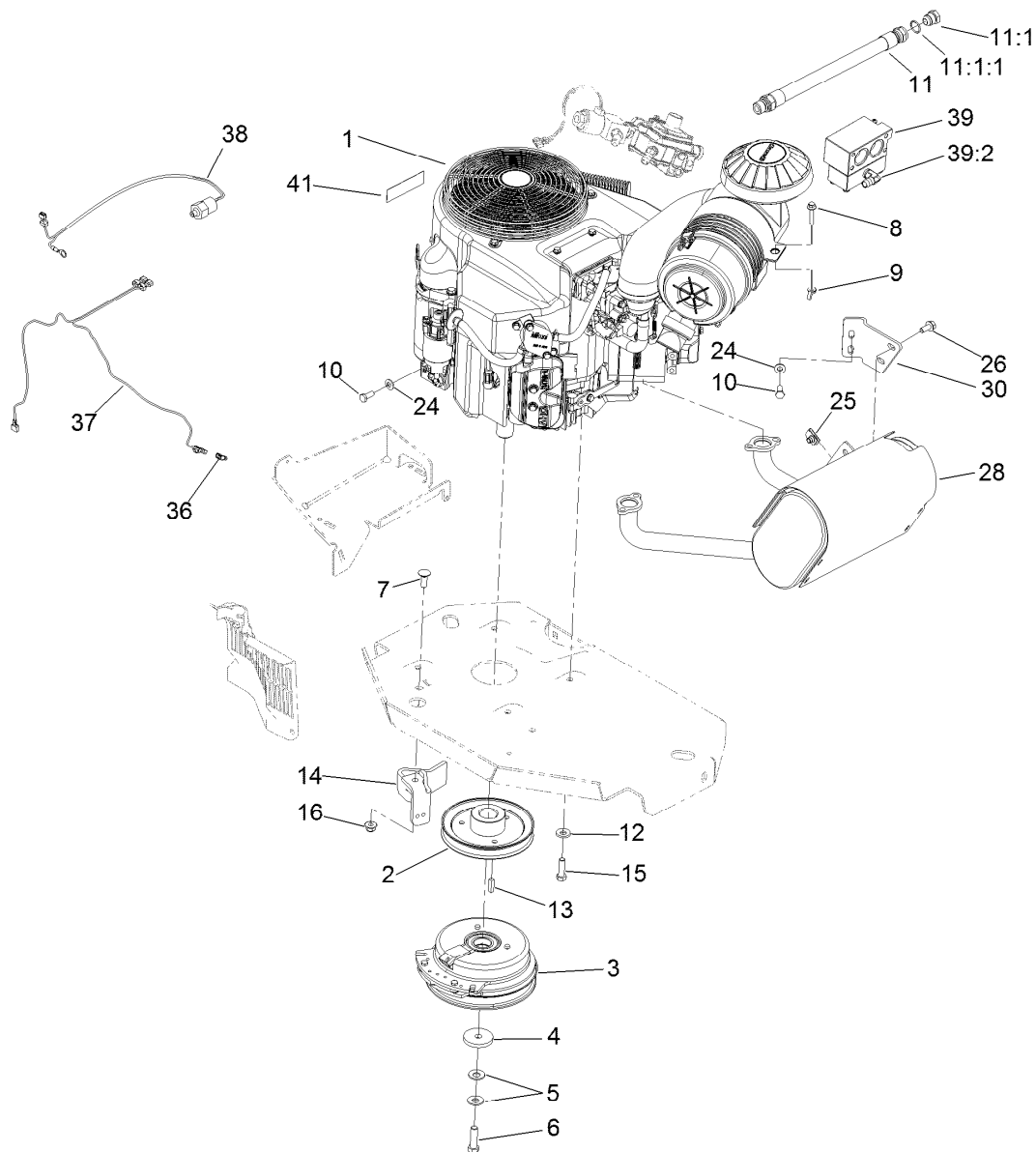
Ref.	Part Number	Qty.	Description
45	109-7840	4	Adjuster-Lift, Deck

Ref.	Part Number	Qty.	Description
46	109-8353	4	Trunnion
47	3218-5	4	Nut-Jam



Height-of-Cut Assembly No. 109-7438

Ref.	Part Number	Qty.	Description
1	62-1330	1	Bolt-Shoulder
2	109-7130	1	Grommet
3	104-8301	1	Nut-Flange, NI
4	109-7124	1	Spring-Extension
5	109-7128	1	Rod-Lock, Transport
6	116-0118	1	Pawl-Transport, HOC
7	109-7335	1	HOC Plate ASM
7:2	116-0752	1	Decal-HOC
8	109-8250	1	Grip-Lever



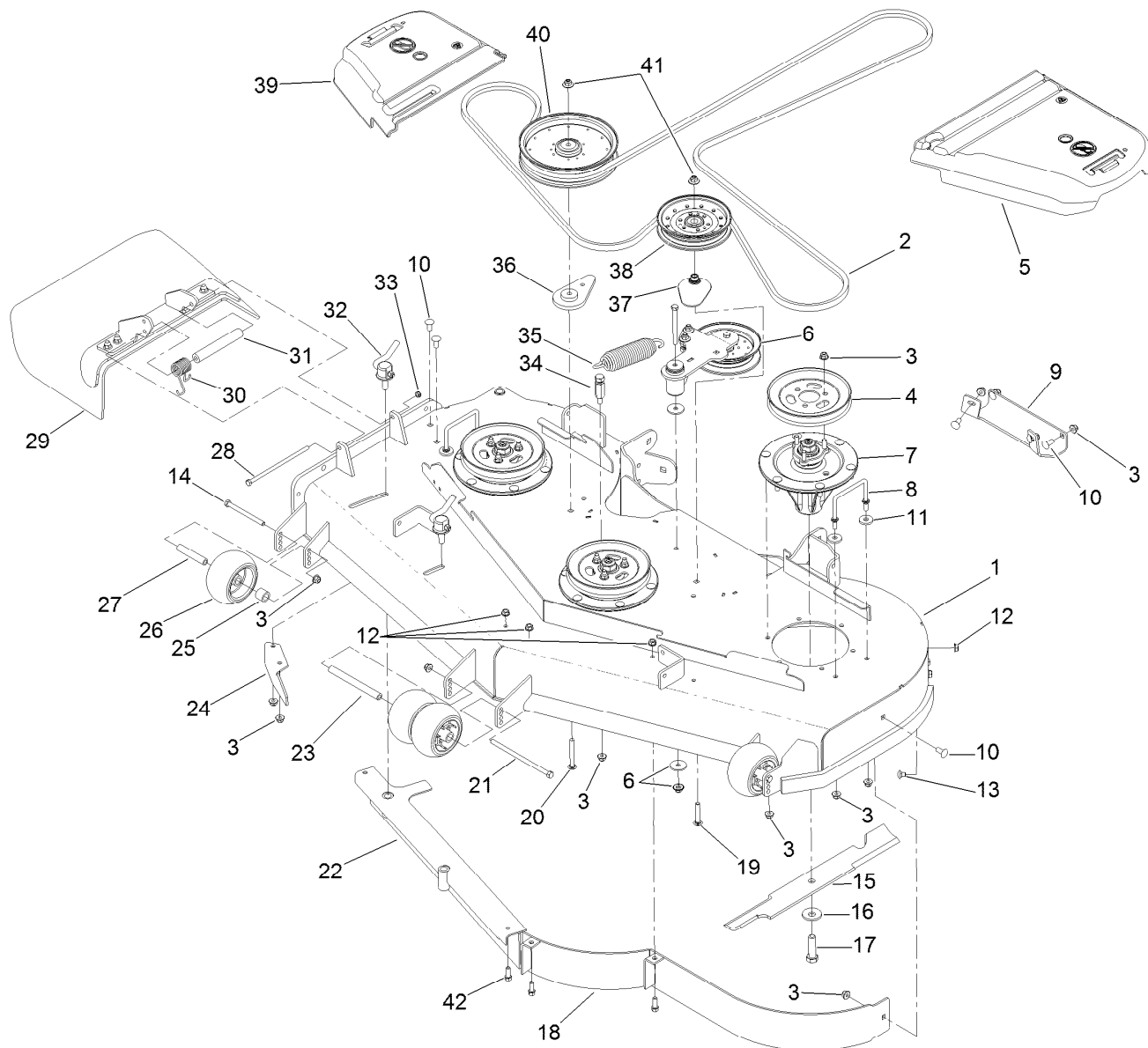
Engine, Clutch and Muffler Assembly

Ref.	Part Number	Qty.	Description	Ref.	Part Number	Qty.	Description
1		1	Engine-Kawasaki, Fx801V-S04-R ●■	13	1-807259	1	Key
2	109-9905	1	Sheave	14	116-2612-01	1	Clutch-Anchor
3	116-1620	1	Clutch Kit	15	323-7	4	Screw-HH
4	109-6919	1	Washer-Clutch	16	104-8301	1	Nut-Flange, NI
5	1-603610	2	Washer-Spring	24	1-303334	3	Washer-Spring
6	109-9761	1	Screw-HH, W/Loctite ▲	25	94-2413	2	U-Nut
7	3231-22	1	Screw-CARR	26	3234-5	2	Screw-HHF
8	3234-21	1	Screw-HHF	28	116-1712	1	Muffler
9	1-803038	1	Nut, Wing Type A	30	116-0203	1	Bracket-Muffler
10	33114-020	3	Screw-HH	36	32170-079	1	Terminal-Tab
11	116-4924	1	Engine Oil Drain Hose ASM	37	116-2857	1	Wire Harness
11:1	353-508	1	Plug-HH	38	116-2842	1	Oil Pressure Switch ASM
11:1:1	237-42	1	O-Ring	39	116-5639	1	LPG Mixer ASM
12	98-5975	4	Washer-Belleville	39:2	116-5635	1	Elbow
				41	116-2852	1	Decal-LPG Engine

● Not serviced separately

▲ Use Pro-Lock, Nut Type (P/N 1-840022, .5ml tube) on threads.

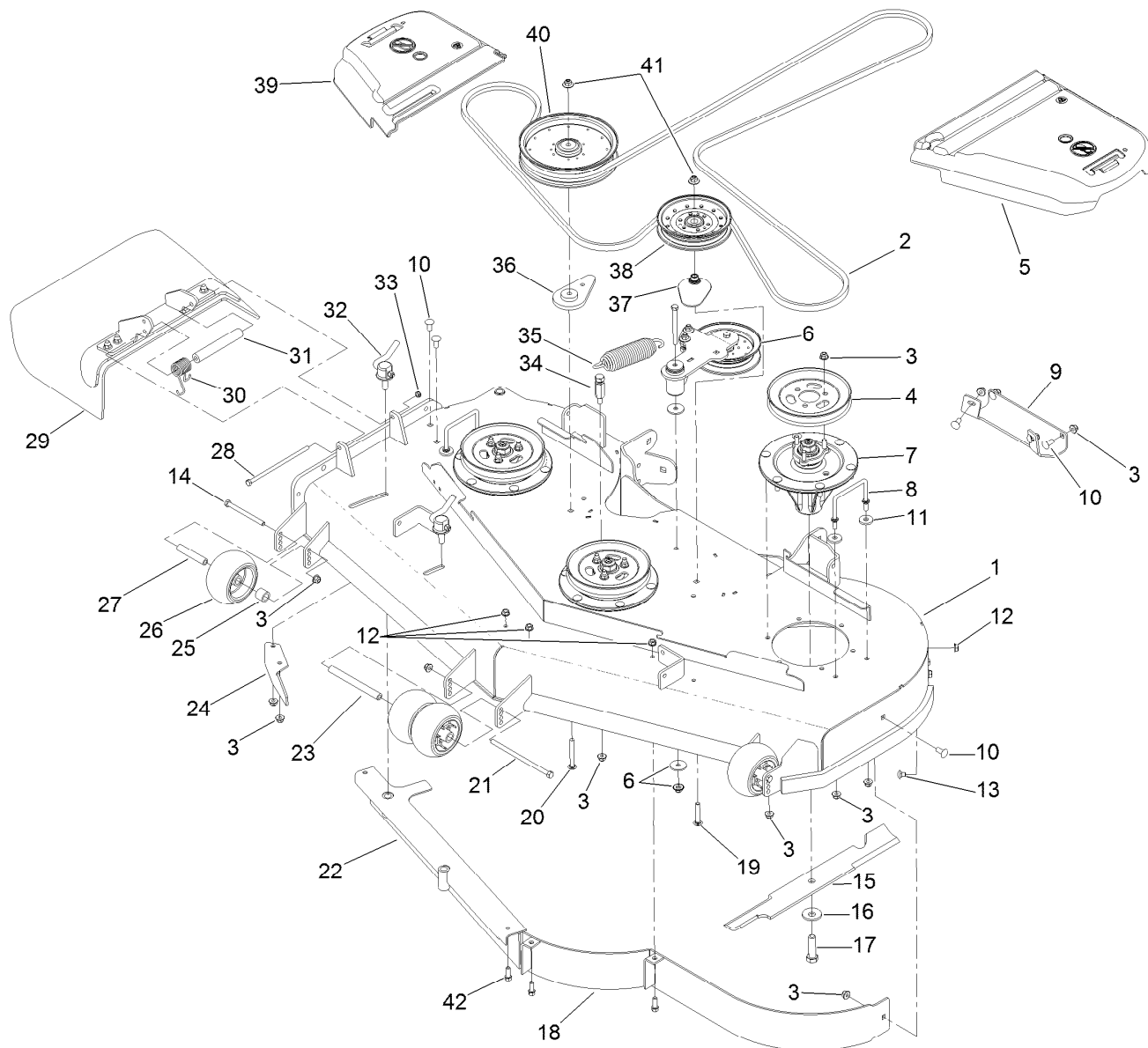
■ Obtain parts from www.kawpowerepc.com



Deck Assembly

Ref.	Part Number	Qty.	Description	Ref.	Part Number	Qty.	Description
1	112-4180	1	Deck Decal ASM	19	3231-40	1	Bolt-CARR, Short Neck
2	114-5858	1	Belt-V	20	3231-42	1	Screw-CARR
3	104-8301	42	Nut-Flange, NI	21	108-5388	1	Screw-HH
4	105-7734	3	Pulley	22	105-7669-01	1	Baffle ASM
5	109-6938	1	Cover-Belt, LH	23	98-5967	1	Spacer-Wheel
6		1	Idler Arm ASM ●	24	106-3216-01	1	Baffle-Discharge
7	119-8560	3	Spindle ASM	25	98-7913	2	Tube-Spacer
8	109-6982	2	Wireform-Cover	26	1-603299	4	Roller-Scalp, Anti
9	105-8792-01	1	Plate-Skid	27	98-7912	2	Tube-Spanner
10	3231-27	7	Screw-CARR	28	322-50	1	Screw-HH
11	1-373034	4	Washer	29	108-2792	1	Rubber Deflector ASM
12	3290-357	6	Nut-HHF, Whiz	30	108-4052	1	Spring-Torsion
13	108-5387	3	Screw-CARR	31	105-4622	1	Spacer
14	323-23	2	Screw-HH	32	107-1664	2	Lever ASM
15	105-7718-03	3	Blade-Hi Flow	33	3296-47	1	Nut-Lock, NI
16	103-0865	3	Washer-Blade Bolt, Heavy	34	114-5867	1	Anchor-Spring, Tall
17	51-4060	3	Screw-Blade	35	116-0133	1	Extension-Spring
18	114-5842-01	1	Baffle ASM	36	109-9416	1	Spacer-Idler

● Not serviced separately

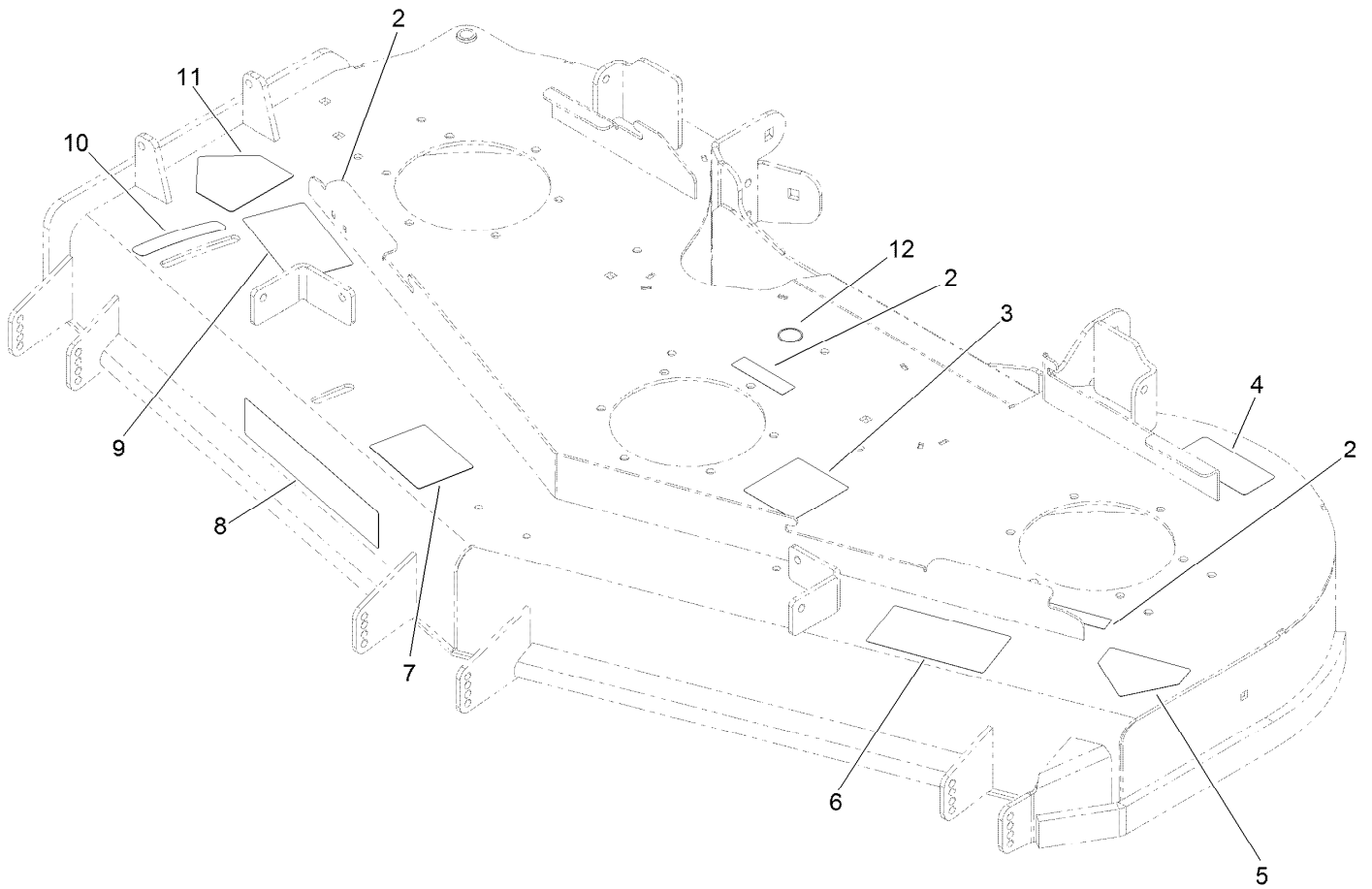


Deck Assembly (continued)

Ref.	Part Number	Qty.	Description
37	109-2872	1	Spacer-Pulley
38	114-5895	1	Pulley-Idler, Flat
39	116-0094	1	Cover-Belt, RH

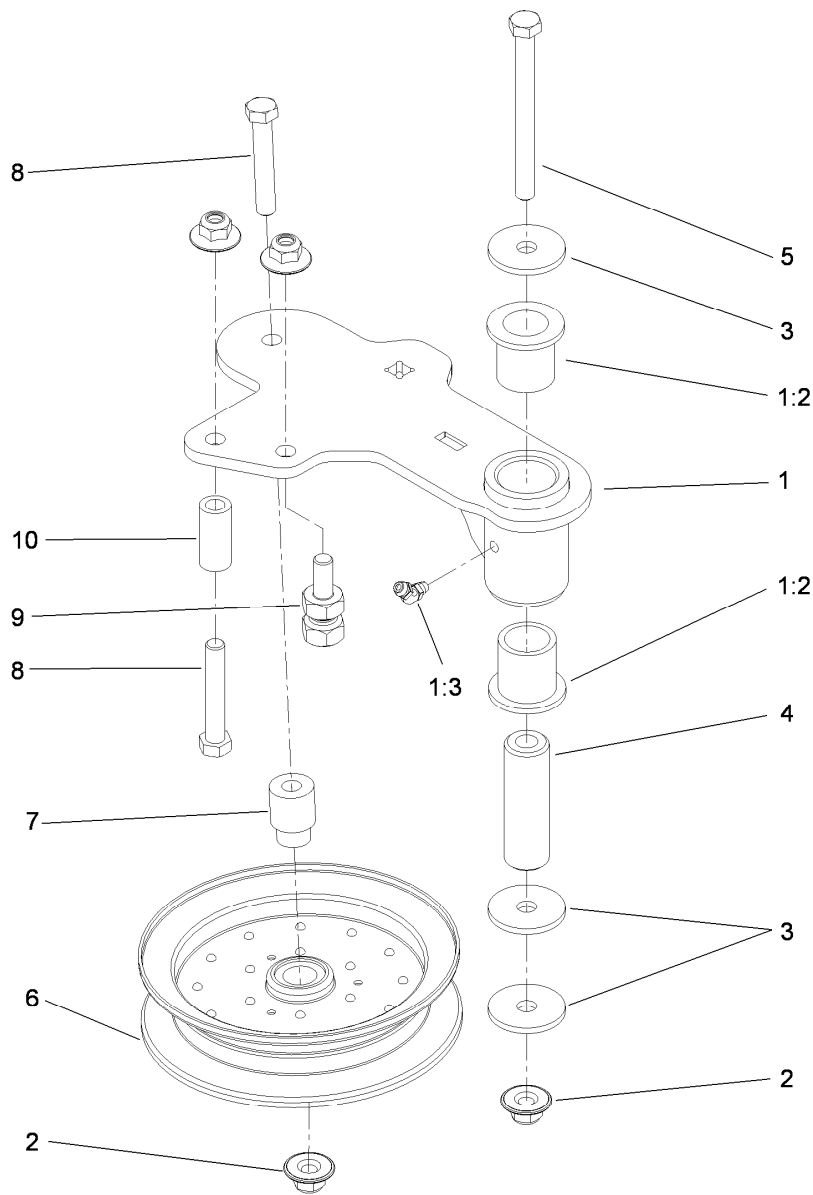
Ref.	Part Number	Qty.	Description
40	109-8590	1	Pulley-Idler
41	109-6658	2	Nut-Flange, NI
42	92-1624	3	Screw-HWH

● Not serviced separately



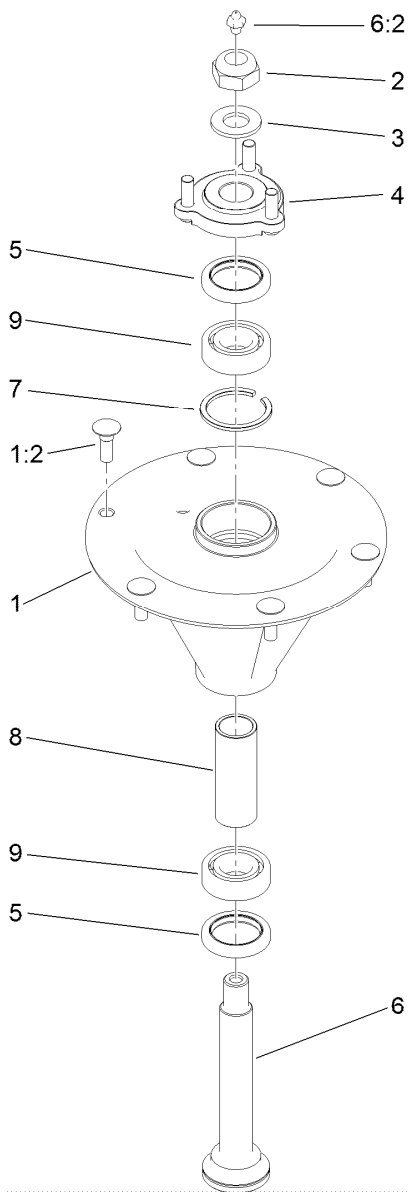
Deck Decal Assembly No. 112-4180

<i>Ref.</i>	<i>Part Number</i>	<i>Qty.</i>	<i>Description</i>
2	98-5954	3	Decal-Cover, Missing
3	115-7445	1	Decal-Routing, Deck Belt
4	68-8340	1	Decal-Torque
5	1-403005	1	Decal-Danger
6	66-1340	1	Decal-Danger, Thrown Object
7	105-7798	1	Decal-Scalp, Anti
8	107-1619	1	Decal
9	110-2068	1	Decal-Adjustment, Baffle
10	110-2067	1	Decal-Setting, Baffle
11	54-9220	1	Decal-Danger
12	58-6520	1	Decal-Grease



Idler Assembly

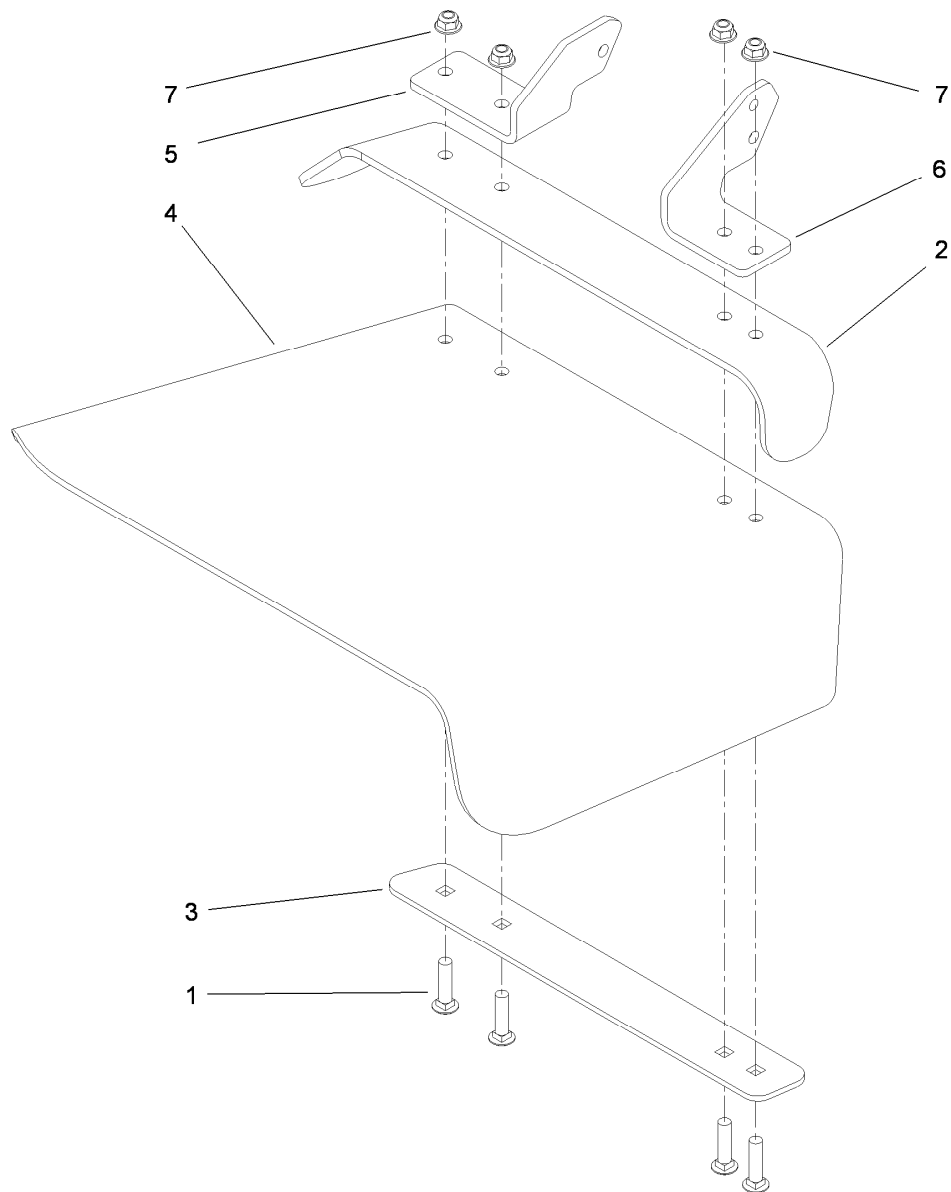
Ref.	Part Number	Qty.	Description
1	114-5870	1	Idler Arm ASM
1:2	1-303514	2	Bearing-Flanged
1:3	1481	1	Fitting-Grease
2	109-6658	4	Nut-Flange, NI
3	1-213069	3	Washer
4	114-5848	1	Spacer-Plain
5	98-5961	1	Screw-HH
6	103-8743	1	Pulley-Idler, Flanged
7	112-4212	1	Mount-Pulley
8	323-11	2	Screw-HH
9	114-5866	1	Anchor-Spring, Short
10	104-0151	1	Spacer



Spindle Assembly No. 119-8560

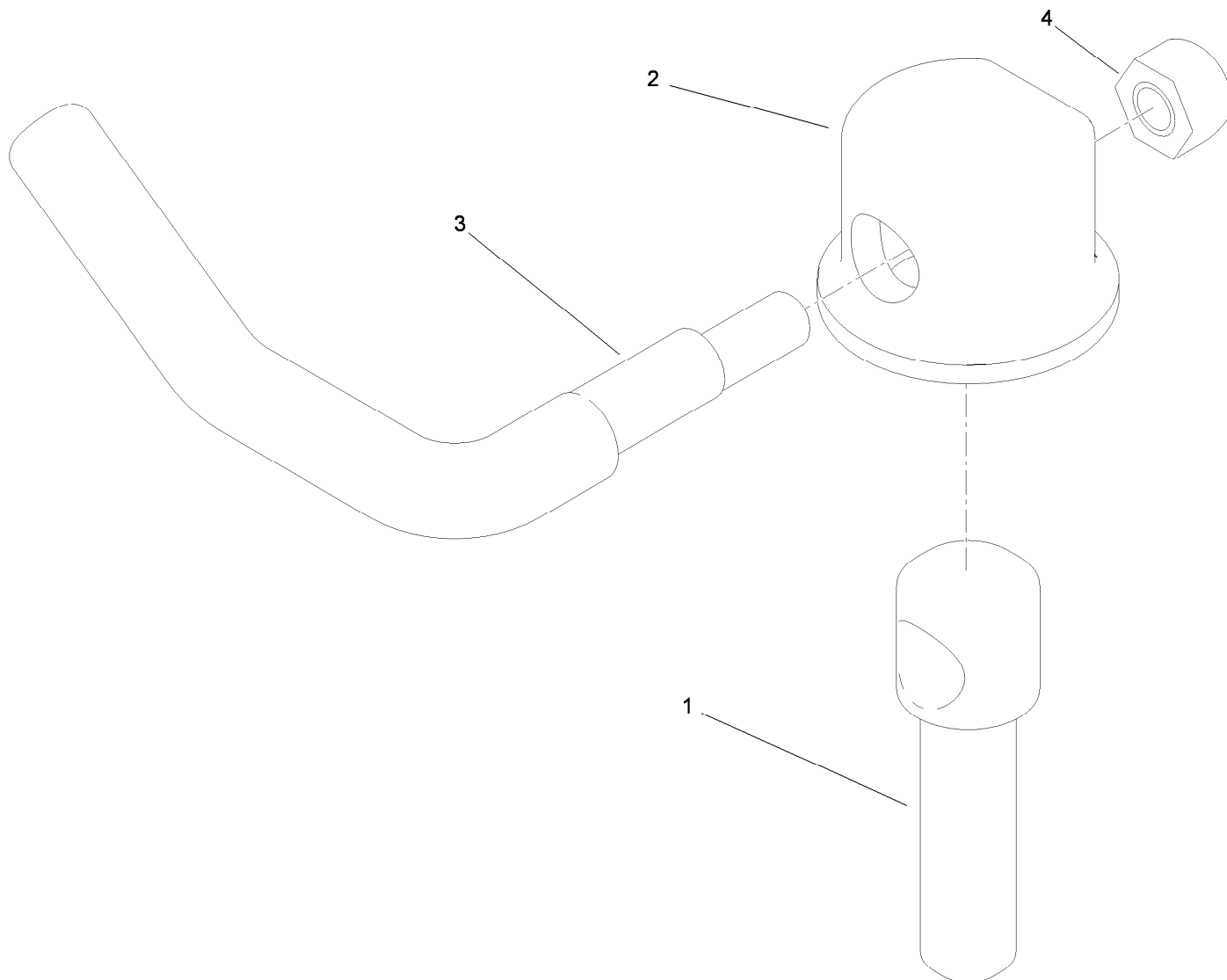
Ref.	Part Number	Qty.	Description
1		1	Spindle Housing And Studs ASM ●
1:2	114-8195	6	Bolt-Ribbed Neck
2	3296-67	1	Nut-Lock, NI
3	92-5836	1	Washer
4	117-6172	1	Spindle Hub ASM
5	253-133	2	Seal-Oil
6	119-8527	1	Spindle Shaft And Zerk ASM
6:2	302-2	1	Fitting-Grease
7	119-8532	1	Snap Ring
8	117-6184	1	Spacer
9	119-8558	2	Bearing-Noseal

● Not serviced separately



Rubber Deflector Assembly No. 108-2792

Ref.	Part Number	Qty.	Description
1	3231-4	4	Screw-CARR
2	106-3246-01	1	Deflector
3	106-3248-03	1	Strap-Discharge
4	108-5029	1	Deflector-Rubber
5	108-4059-01	1	Plate-Hinge, Rear
6	106-3253-01	1	Plate-Hinge, Front
7	104-8301	4	Nut-Flange, NI



Lever Assembly No. 107-1664

<i>Ref.</i>	<i>Part Number</i>	<i>Qty.</i>	<i>Description</i>
1	106-3239	1	Screw-Lock
2	107-1644	1	Cap-Lock
3	106-3241	1	Lever-Lock
4	3296-29	1	Nut-Lock, NI

Attachments and Accessories

For 74975 Z Master G3 Riding Mower with 60in TURBO FORCE Side Discharge Mower

Product Name	Model/Part
Blade-Mid Flow, 20.5in	105-7715-03
Blade-Lo Flow, 20.5in	105-7716-03
Blade-Hi Flow, 20.5in	105-7718-03
Blade-Recycler, 20.5in	105-7777-03
Blade-Atomic, 20.5in	105-8777-03
6 Pack Blade, 20.5in Hi-Flow	108-1114
6 Pack-Blade, 20.5in Atomic	108-1115
6 Pack Blade, 20.5in Mid-Flow	108-1123
6 Pack-Blade, 20.5in Lo Flow	108-1128
Hitch Kit	109-9487
6 Pack-Blade, 20.5in Recycler	110-0405
Hypr-Oil 500 (quart)	114-4713
Hypr-Oil 500 (gallon)	114-4714
Hypr-Oil 500-5 (5 gallon)	114-4715
Bimini Folding Shade Assembly	115-4510
Recycler Kit	115-7468
Roller Striper Kit	115-7470
Light Kit	116-1154
Z Stand Kit	117-0350
Operator-Controlled Discharge Chute Kit	117-3600
Deluxe Suspension Seat Kit	117-6174
Toro Deluxe Rider Cover	490-7319
Spark Arrestor Screen	75-6880
Filter Minder Gauge	99-4664
Trash Holder Kit	TC26

Notes:



Count on it.