Form No. 3373-725 Rev A

TORO®

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# Parts Catalog

# 22in Recycler® Lawn Mower

**Model No. 20331—Serial No. 312000001 and Up**

Register at www.Toro.com.
Original Instructions (EN)

*3373-725* A

# Ordering Replacement Parts

To order replacement parts, please supply the part number, the quantity, and the description of each part desired.

**Understanding Reference Numbers**

Each identified part in an illustration has a reference number. The reference number for a part also appears in the parts list, along with other information about the part.

This catalog uses two special reference number formats, one to indicate parts in a service assembly and another to indicate the quantity of a given part in an illustration.

**Service Assembly Reference Numbers**

Parts in service assemblies have reference numbers in the form a:b. The a represents the reference number of the entire service assembly and the b represents a sequential number unique to each part within the service assembly.

For example, a wheel assembly might be identified by reference number 6, the tire by 6:1, the valve by 6:2, and the wheel by 6:3. When you order the assembly identified by reference number 6, you receive all parts identified by reference numbers 6:1,6:2, and 6:3. However, you may also order any part individually. Reference numbers of this type appear in illustration and in parts lists.

**Reference Numbers Indicating Quantity**

In an illustration, if a reference number indicates more than one part, the reference number has the form nX y. The n represents the quantity of the part, the X is the multiplication symbol, and the y represents the reference number.

For example, in an illustration, the reference number 2X 37 means that two of the parts identified by reference number 37 are indicated.

# List of Abbreviations

**AR:** as required

**ASM:** assembly

**BBC:** blade brake control

**BHTF:** button head thread forming

**CARR:** carriage

**CCW:** counter clockwise

**CW:** clockwise

**DEG:** degrees

**DPA:** Dual Point Adjustment

**ECM:** electronic control module

**EXT:** external

**FH:** flat head

**GA:** gauge

**HD:** heavy-duty

**HF:** hex flange

**HH:** hex head

**HHF:** hex head flange

**HHFTF:** hex head flange thread forming

**HJ:** hex jam

**HLH:** hex lag head

**HOC:** height-of-cut

**HSBH:** hex socket button head

**HSFH:** hex socket flat head

**HSH:** hex socket head

**HWH:** hex washer head

**HWHTF:** hex washer head thread forming

**HYD:** hydraulic

**LH:** left hand

**LPG:** Liquid Propane Gas

**NI:** nylon insert

**NPTF:** national pipe thread fine

**PFH:** phillips flat head

**PPH:** phillips pan head

**PPHTF:** phillips pan head thread forming

**PRH:** phillips round head

**PTH:** phillips truss head

**PTO:** power-take-off

**RH:** right hand

**ROPS:** roll-over protection system

**RRB:** rear roller brush

**SFH:** slotted fillister head

**SHH:** slotted hex head

**SHWH:** slotted hex washer head

**SPH:** slotted pan head

**SQH:** square head

**SRH:** slotted round head

**STD:** standard

**TAP:** self tapping

**TTH:** torx truss head

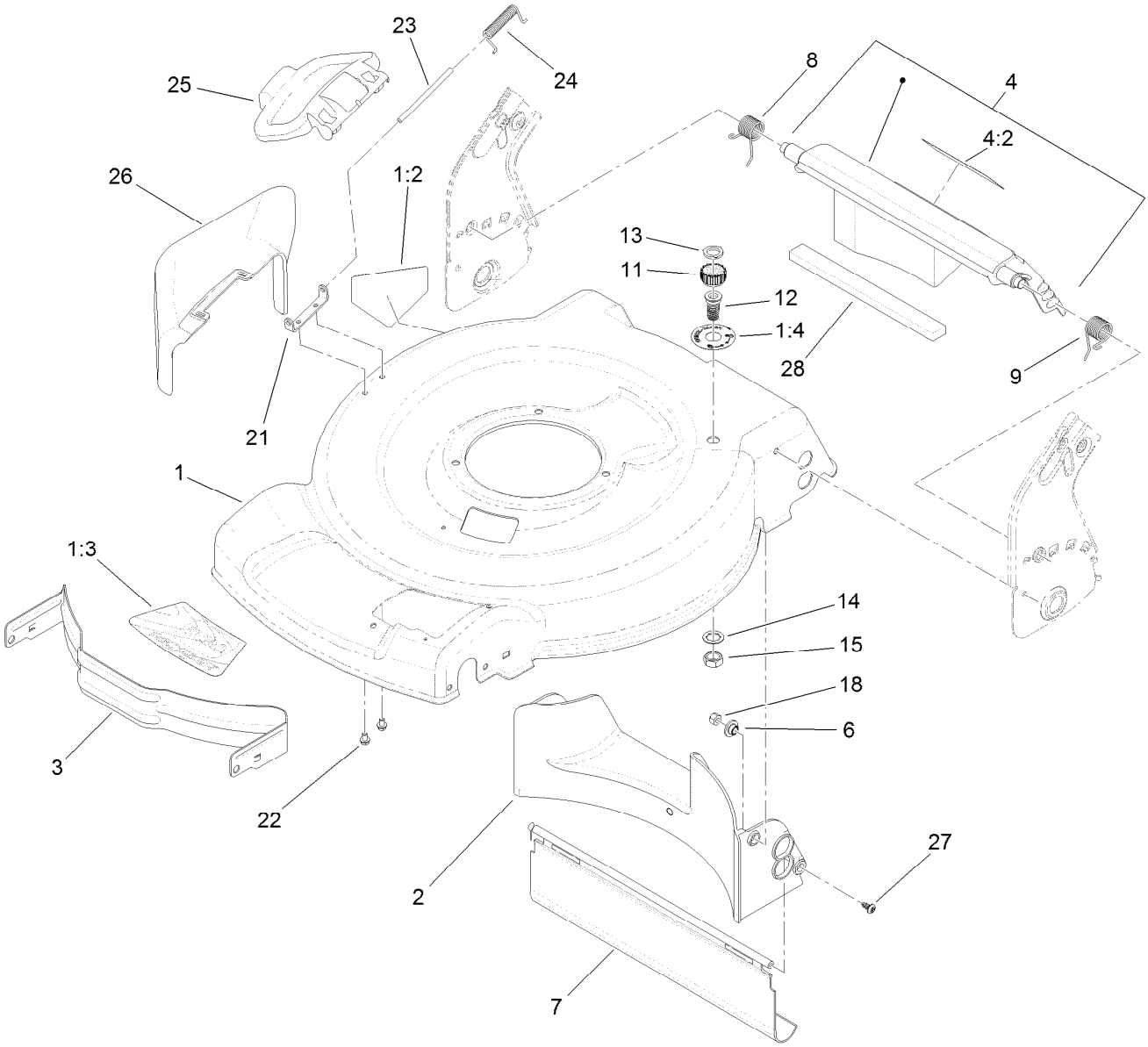
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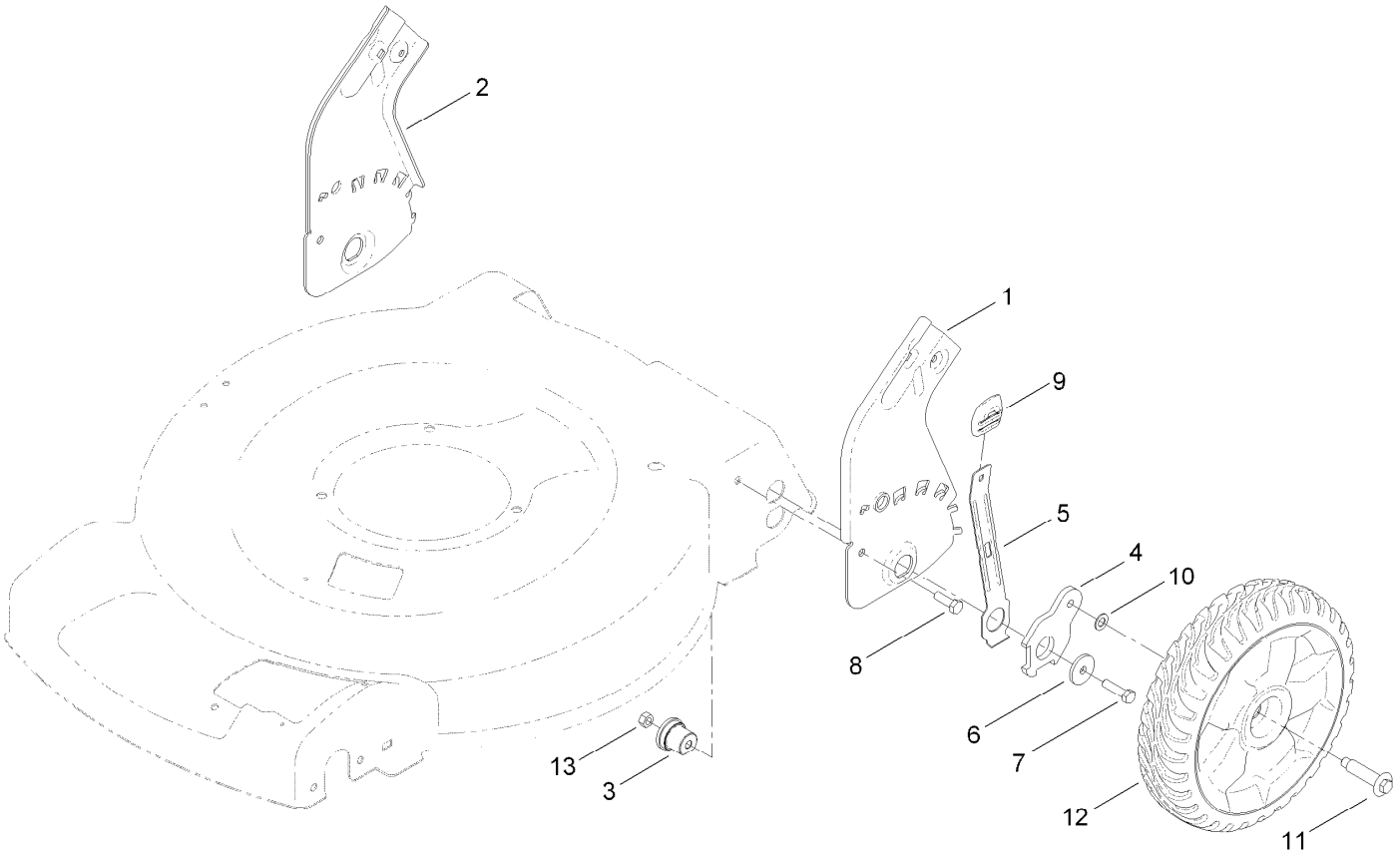


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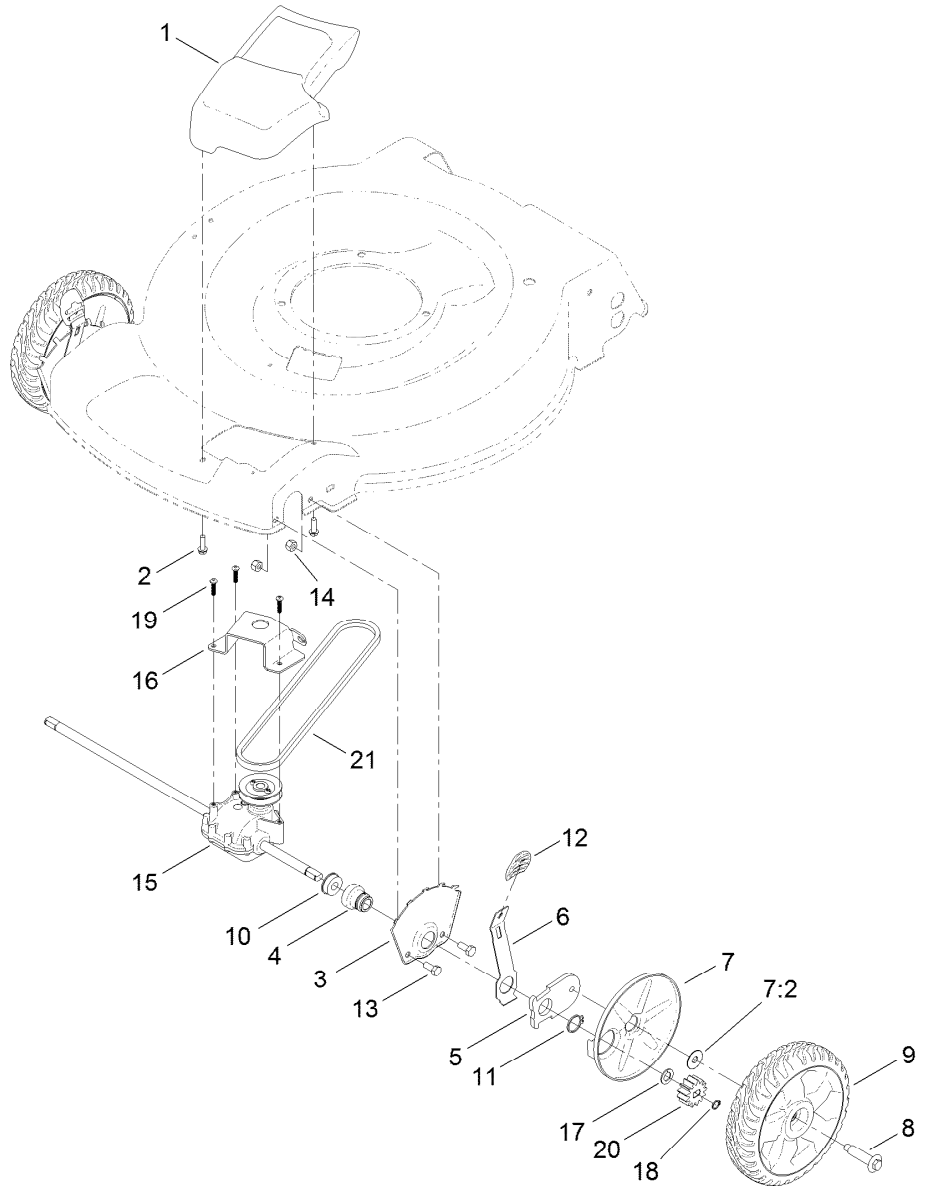

# Housing and Rear Door Assembly

| Ref. | Part Number | Qty. | Description |
|---|---|---|---|
| 1 | 117-1085 | 1 | Housing ASM |
| 1:2 | 94-8072 | 1 | Decal-Danger |
| 1:3 | 115-4678 | 1 | Decal-Recycler |
| 1:4 | 112-8867 | 1 | Decal-Port, Washout |
| 2 | 120-5218 | 1 | Baffle-Rear |
| 3 | 114-7963-01 | 1 | Baffle-Front |
| 4 | 117-4199 | 1 | Rear Deflector ASM |
| 4:2 | 114-7982 | 1 | Decal-Warning |
| 6 | 117-5991 | 2 | Washer-Stepped, Baffle |
| 7 | 115-8420 | 1 | Shield-Trailing |
| 8 | 114-7924 | 1 | Spring-Torsion |
| 9 | 115-2859 | 1 | Spring-Torsion |
| 11 | 112-6401 | 1 | Coupling-Hose, Washout Port |
| 12 | 112-6400 | 1 | Port-Washout |
| 13 | 112-6438 | 1 | Washer-Seal, Washout Port |
| 14 | 3254-5 | 1 | Washer-Tooth, Internal |
| 15 | 3218-6 | 1 | Nut-Jam |
| 18 | 3296-29 | 2 | Nut-Lock, NI |
| 21 | 112-6416 | 1 | Bracket-Cover |
| 22 | 99-8445 | 2 | Screw-HWH, Taptite |
| 23 | 99-5291 | 1 | Rod-Cover |
| 24 | 99-5293 | 1 | Spring-Torsion |
| 25 | 115-8449 | 1 | Deflector-Side |
| 26 | 115-8447 | 1 | Chute-Discharge, Side |
| 27 | 117-1092 | 2 | Screw-PTH |
| 28 | 117-5924 | 1 | Foam-Seal |




# Height-of-Cut and Rear Wheel Assembly

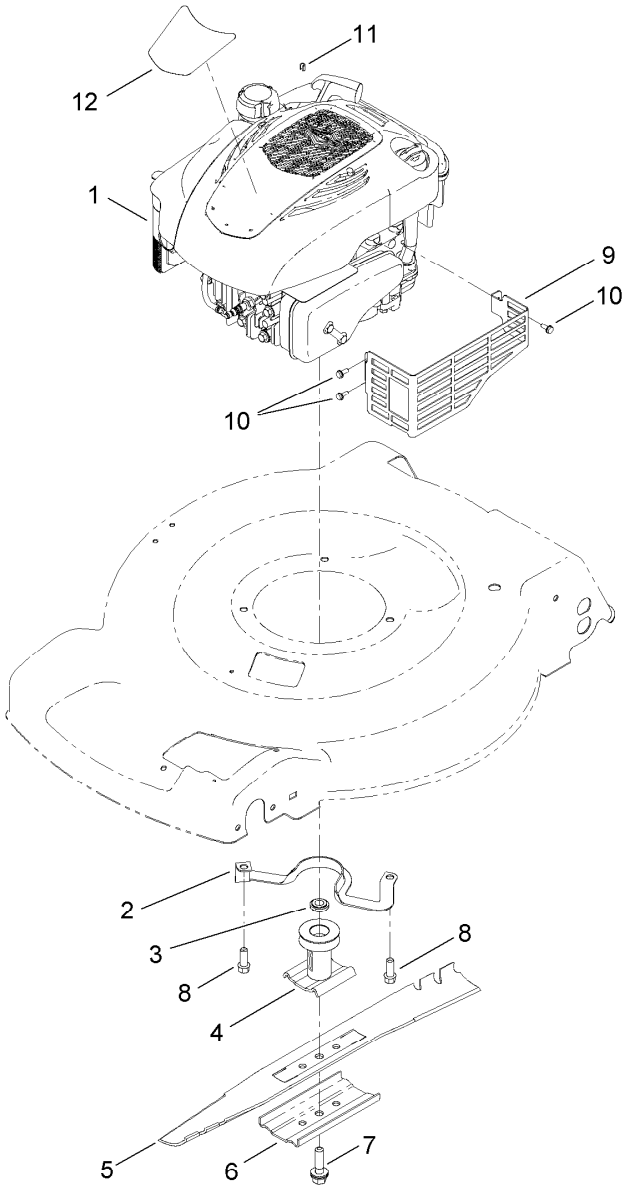
| *Ref.* | *Part Number* | *Qty.* | *Description* |
|---|---|---|---|
| 1 | 114-7993-03 | 1 | Plate-HOC, Rear (LH) |
| 2 | 114-7994-03 | 1 | Plate-HOC, Rear (RH) |
| 3 | 115-4651 | 2 | Bushing-Mount, HOC |
| 4 | 114-7997 | 2 | Arm-Pivot, Rear |
| 5 | 115-2899 | 2 | Arm-Spring, Rear |
| 6 | 105-3048 | 2 | Washer-Flat |
| 7 | 322-7 | 2 | Screw-HH |
| 8 | 322-5 | 2 | Screw-HH |
| 9 | 105-3042 | 2 | Knob-Lever, HOC |
| 10 | 40-1940 | 2 | Washer |
| 11 | 614650 | 2 | Bolt-Shoulder |
| 12 | 119-0313 | 2 | 11 Inch Wheel ASM |
| 13 | 3296-29 | 2 | Nut-Lock, NI |




# Transmission and Front Wheel Drive Assembly

| *Ref.* | *Part Number* | *Qty.* | *Description* |
|---|---|---|---|
| 1 | 115-1305 | 1 | Cover-Belt |
| 2 | 46-8091 | 2 | Screw-HWH |
| 3 | 115-1956-03 | 2 | Plate-HOC, Front |
| 4 | 104-8698 | 2 | Retainer-Bearing, HOC |
| 5 | 105-1807 | 2 | Arm-Pivot, Front |
| 6 | 105-1809 | 2 | Arm-Spring |
| 7 | 110-1792 | 2 | Wheel Cover ASM |
| 7:2 | 614426 | 1 | Washer-Stepped |
| 8 | 614650 | 2 | Bolt-Shoulder |
| 9 | 119-0311 | 2 | 8 Inch Wheel ASM (Gear) |
| 10 | 104-8699 | 2 | Bearing-Ball |

| *Ref.* | *Part Number* | *Qty.* | *Description* |
|---|---|---|---|
| 11 | 32151-36 | 2 | Ring-Retaining |
| 12 | 105-3042 | 2 | Knob-Lever, HOC |
| 13 | 322-3 | 4 | Screw-HH |
| 14 | 3296-29 | 4 | Nut-Lock, NI |
| 15 | 115-1992 | 1 | Transmission ASM |
| 16 | 114-7978-03 | 1 | Bracket-Transmission |
| 17 | 110-7191 | 2 | Washer-Thrust |
| 18 | 32151-61 | 2 | Ring-Retaining |
| 19 | 108-7476 | 3 | Screw-Plastite |
| 20 | 115-4665 | 2 | Gear-Pinion, 13T |
| 21 | 117-1018 | 1 | V-Belt |

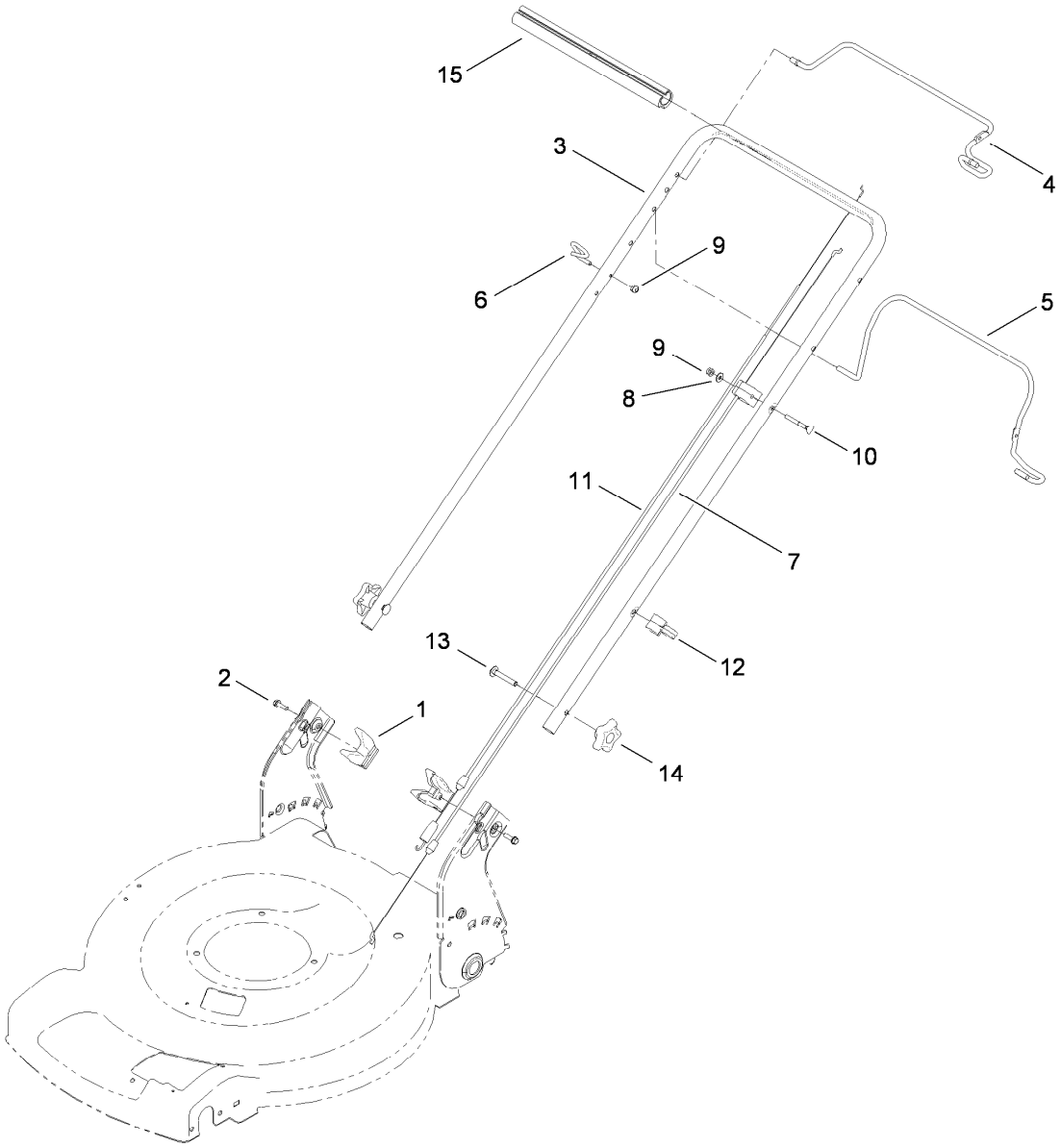



# Engine and Blade Assembly

| *Ref.* | *Part Number* | *Qty.* | *Description* |
|---|---|---|---|
| 1 | | 1 | Engine-Briggs, 128M02-3425-B1 ●■ |
| 2 | 105-3031-03 | 1 | Guide-Belt |
| 3 | 106-3999 | 1 | Spacer-Driver |
| 4 | 106-3987 | 1 | Blade Driver ASM |
| 5 | 108-9764-03 | 1 | Blade-22 Inch |
| 6 | 108-3766-03 | 1 | Support-Blade |
| 7 | 105-8579 | 1 | Bolt-Blade |
| 8 | 95-1726 | 3 | Screw-Taptite |
| 9 | 104-7577-03 | 1 | Shield-Muffler |
| 10 | | 3 | Screw-Taptite ● |
| 11 | 2210-316 | 1 | Stop-Rope |
| 12 | 121-2371 | 1 | Decal-Shroud |

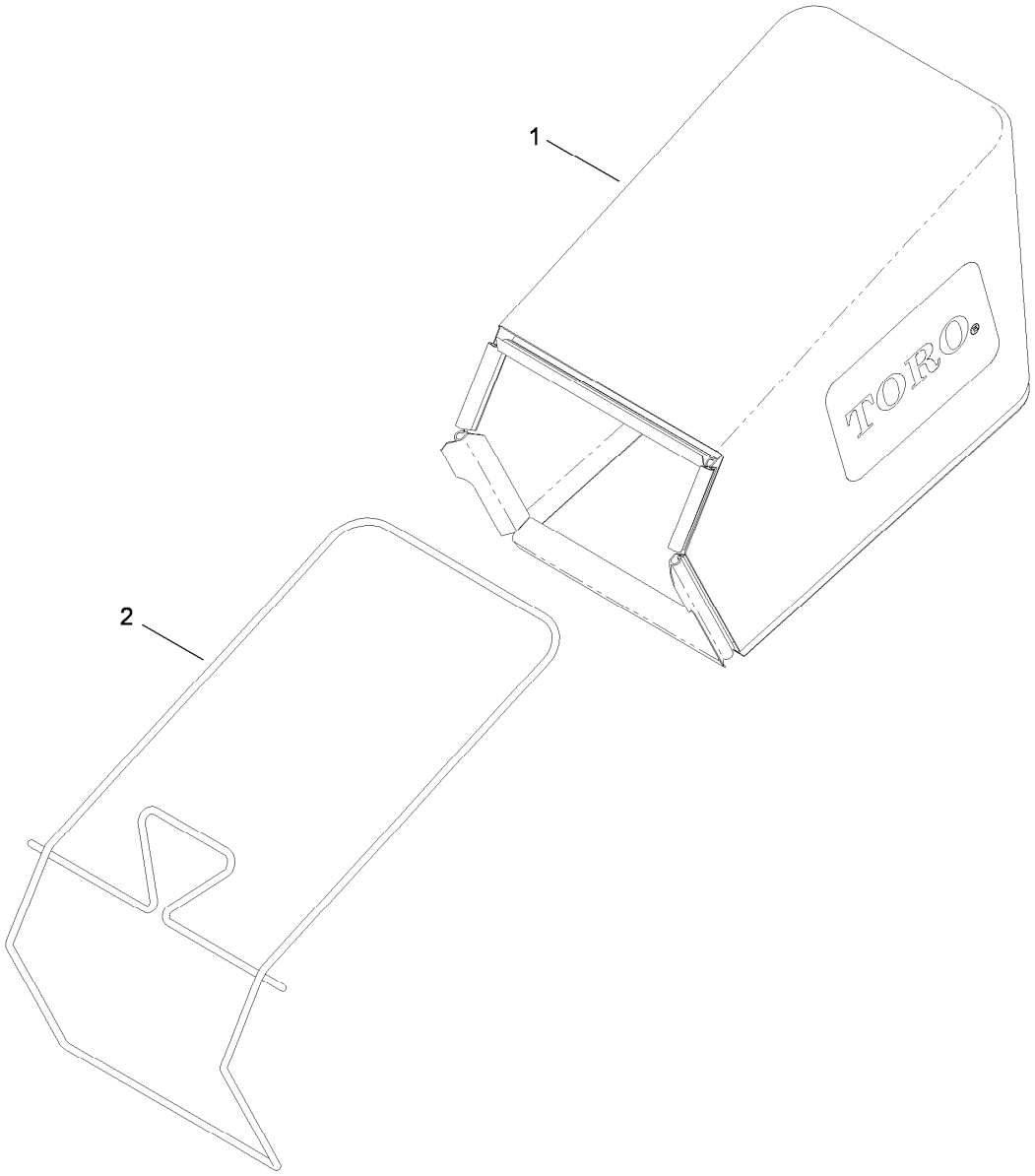
● Not serviced separately

■ Obtain parts from www.briggsandstratton.com




# Handle Assembly

| *Ref.* | *Part Number* | *Qty.* | *Description* |
|---|---|---|---|
| 1 | 115-2866 | 2 | Anchor-Bag |
| 2 | 46-8091 | 2 | Screw-HWH |
| 3 | 119-3810-05 | 1 | Handle |
| 4 | 119-2378-03 | 1 | Bail-Traction |
| 5 | 117-5965-03 | 1 | Bail-Brake |
| 6 | 86-9671 | 1 | Guide-Rope |
| 7 | 112-8818 | 1 | Cable-Brake |
| 8 | 3256-1 | 1 | Washer-Flat |
| 9 | 3296-73 | 2 | Nut-Lock, NI |
| 10 | 92-2270 | 1 | Screw-Handle |
| 11 | 119-2379 | 1 | Cable-Traction |
| 12 | 114-7988 | 1 | Guide-Cable |
| 13 | 3230-6 | 2 | Screw-CARR |
| 14 | 117-5976 | 2 | Knob-Handle, Locking |
| 15 | 119-2357 | 1 | Grip-Handle, Comfort |




# Rear Bag Assembly

| *Ref.* | *Part Number* | *Qty.* | *Description* |
|---|---|---|---|
| 1 | 115-4664 | 1 | Grass Bag ASM |
| 2 | 114-2639-03 | 1 | Bag Frame ASM |

## Notes:

## Notes:




**Count on it.**