



Form No. 3373-750 Rev A

**Count on it.**

# Parts Catalog

## Pro Force Debris Blower

Model No. 44542—Serial No. 312000110 and Up



# Ordering Replacement Parts

To order replacement parts, please supply the part number, the quantity, and the description of each part desired.

## Understanding Reference Numbers

Each identified part in an illustration has a reference number. The reference number for a part also appears in the parts list, along with other information about the part.

This catalog uses two special reference number formats, one to indicate parts in a service assembly and another to indicate the quantity of a given part in an illustration.

## Service Assembly Reference Numbers

Parts in service assemblies have reference numbers in the form a:b. The a represents the reference number of the entire service assembly and the b represents a sequential number unique to each part within the service assembly.

For example, a wheel assembly might be identified by reference number 6, the tire by 6:1, the valve by 6:2, and the wheel by 6:3. When you order the assembly identified by reference number 6, you receive all parts identified by reference numbers 6:1, 6:2, and 6:3. However, you may also order any part individually. Reference numbers of this type appear in illustration and in parts lists.

## Reference Numbers Indicating Quantity

In an illustration, if a reference number indicates more than one part, the reference number has the form nX y. The n represents the quantity of the part, the X is the multiplication symbol, and the y represents the reference number.

For example, in an illustration, the reference number 2X 37 means that two of the parts identified by reference number 37 are indicated.

# List of Abbreviations

**AR:** as required

**ASM:** assembly

**BBC:** blade brake control

**BHTF:** button head thread forming

**CARR:** carriage

**CCW:** counter clockwise

**CW:** clockwise

**DEG:** degrees

**DPA:** Dual Point Adjustment

**ECM:** electronic control module

**EXT:** external

**FH:** flat head

**GA:** gauge

**HD:** heavy-duty

**HF:** hex flange

**HH:** hex head

**HHF:** hex head flange

**HHFTF:** hex head flange thread forming

**HJ:** hex jam

**HLH:** hex lag head

**HOC:** height-of-cut

**HSBH:** hex socket button head

**HSFH:** hex socket flat head

**HSH:** hex socket head

**HWH:** hex washer head

**HWHTF:** hex washer head thread forming

**HYD:** hydraulic

**LH:** left hand

**LPG:** Liquid Propane Gas

**NI:** nylon insert

**NPTF:** national pipe thread fine

**PFH:** phillips flat head

**PPH:** phillips pan head

**PPHTF:** phillips pan head thread forming

**PRH:** phillips round head

**PTH:** phillips truss head

**PTO:** power-take-off

**RH:** right hand

**ROPS:** roll-over protection system

**RRB:** rear roller brush

**SFH:** slotted fillister head

**SHH:** slotted hex head

**SHWH:** slotted hex washer head

**SPH:** slotted pan head

**SQH:** square head

**SRH:** slotted round head

**STD:** standard

**TAP:** self tapping

**TTH:** torx truss head

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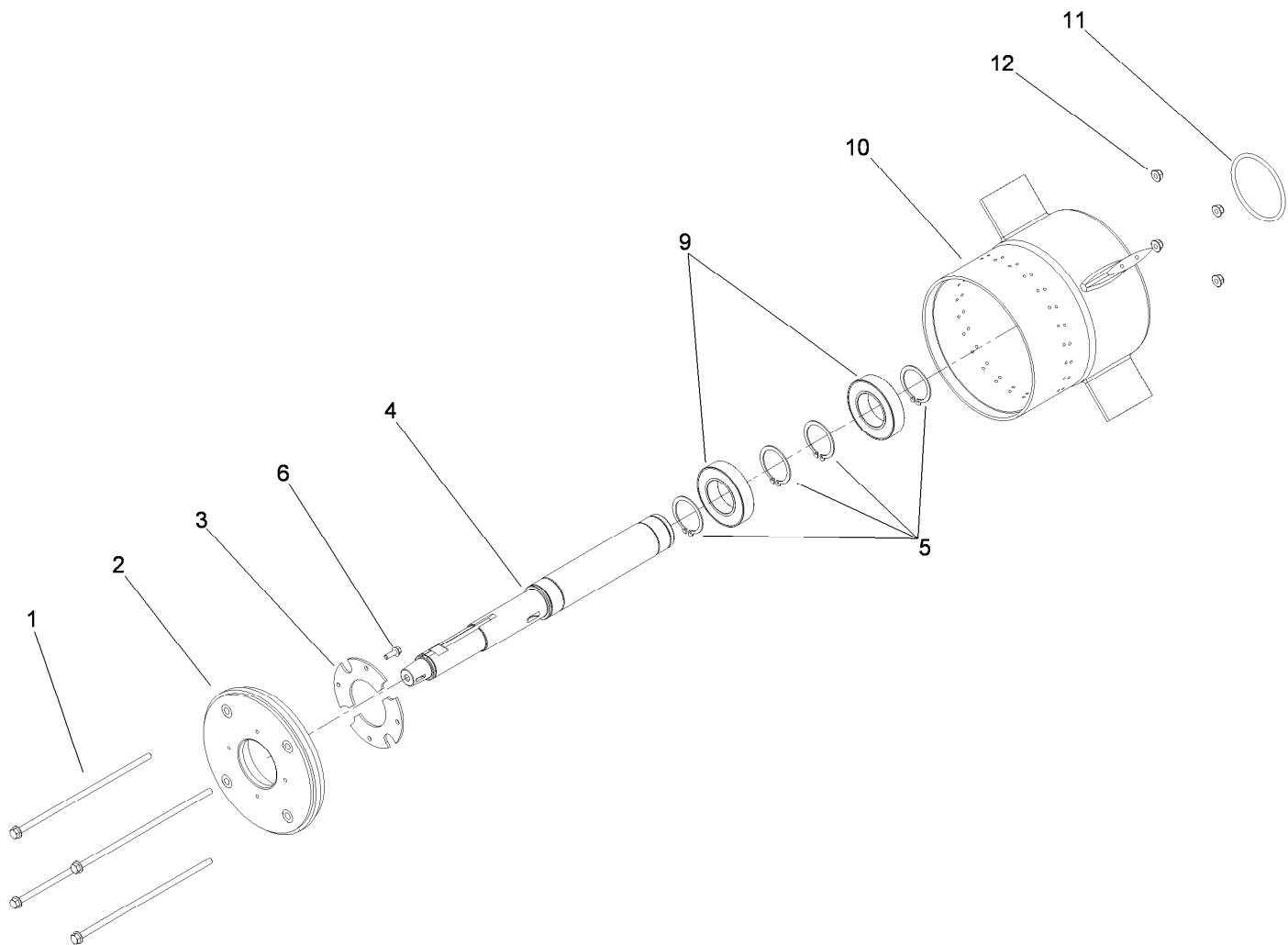
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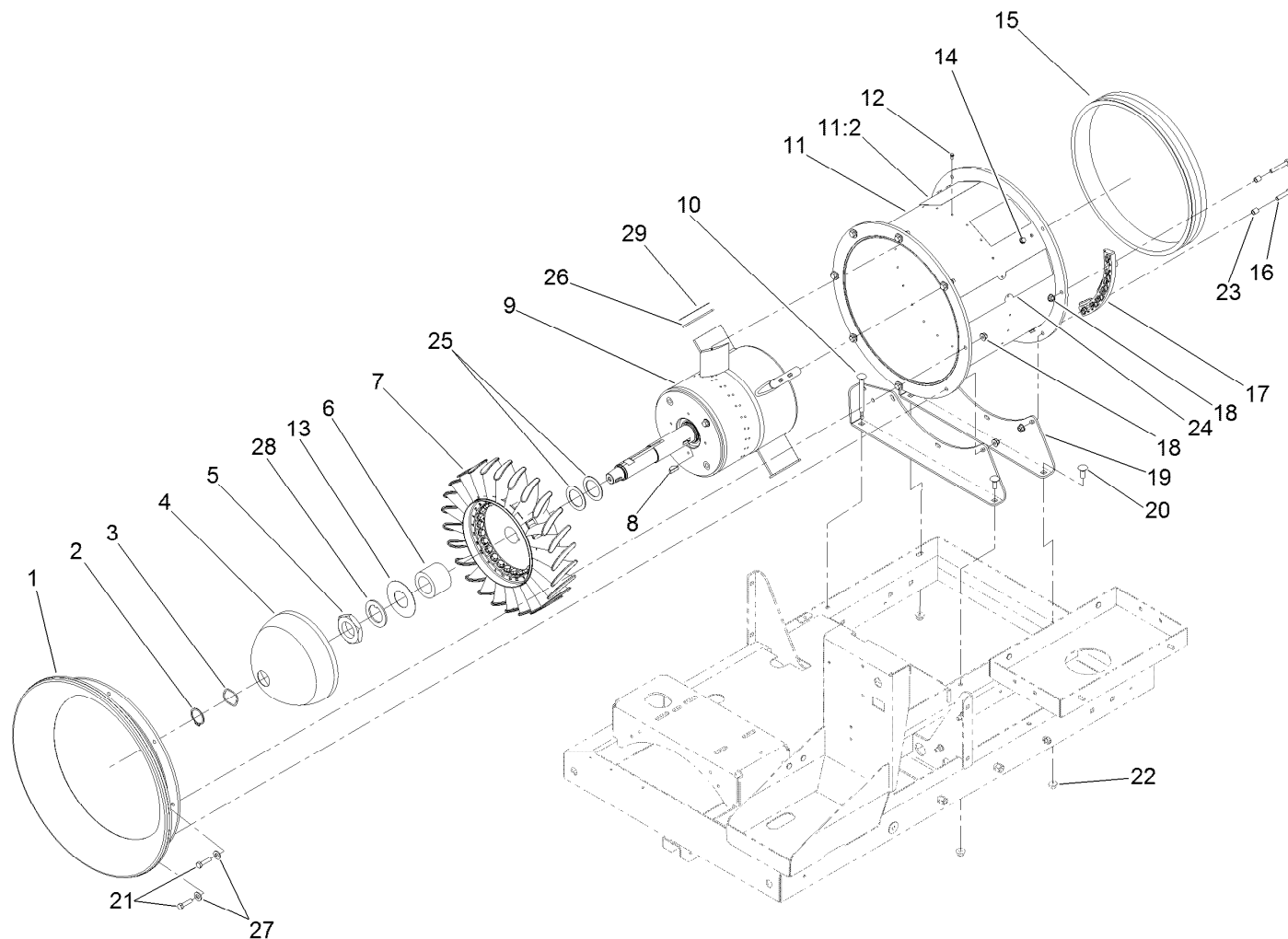
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## Shaft and Rotor Assembly

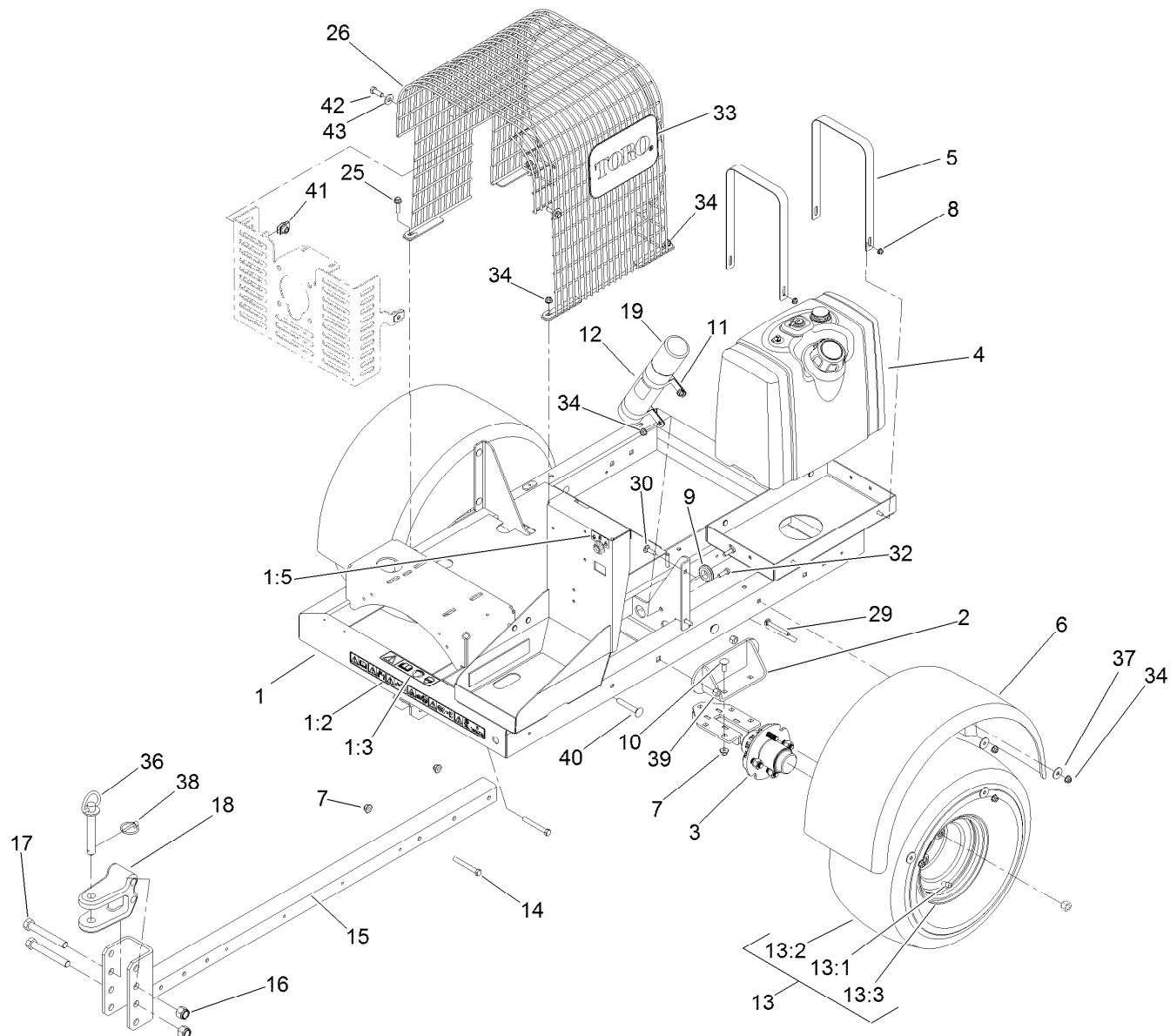
| Ref. | Part Number | Qty. | Description        |
|------|-------------|------|--------------------|
| 1    | 119-6154    | 4    | Screw-HH           |
| 2    | 119-6161    | 1    | Holder-Bearing     |
| 3    | 119-3019    | 2    | Cap-Bearing, Front |
| 4    | 115-9075    | 1    | Shaft-Fan          |
| 5    | 112-1951    | 4    | Snap-EXT           |
| 6    | 117-8304    | 4    | Screw-HHF          |
| 9    | 112-6764    | 2    | Bearing-Ball       |
| 10   | 119-6160    | 1    | Housing-Inner      |
| 11   | 92-9533     | 1    | O-Ring             |
| 12   | 104-8300    | 4    | Nut-Flange, NI     |



## Turbine Assembly

| Ref. | Part Number | Qty. | Description    |
|------|-------------|------|----------------|
| 1    | 117-8329    | 1    | Bell-Inlet     |
| 2    | 112-1952    | 1    | Clip-EXT, Dome |
| 3    | 93-4632     | 1    | Washer-Wavey   |
| 4    | 117-8328    | 1    | Cap-Front      |
| 5    | 112-1899    | 1    | Nut            |
| 6    | 114-2164    | 1    | Spacer         |
| 7    | 117-8356    | 1    | Rotor ASM      |
| 8    | 3257-42     | 1    | Key-Woodruff   |
| 9    | 112-1871    | 24   | Vane-Stator    |
| 10   | 3231-24     | 2    | Screw-CARR     |
| 11   | 115-5128    | 1    | Housing ASM    |
| 11:2 | 115-5106    | 2    | Decal-Danger   |
| 12   | 117-8303    | 24   | Screw-HHF      |
| 13   | 115-9005    | 1    | Washer-Tab     |
| 14   | 117-8304    | 8    | Screw-HHF      |

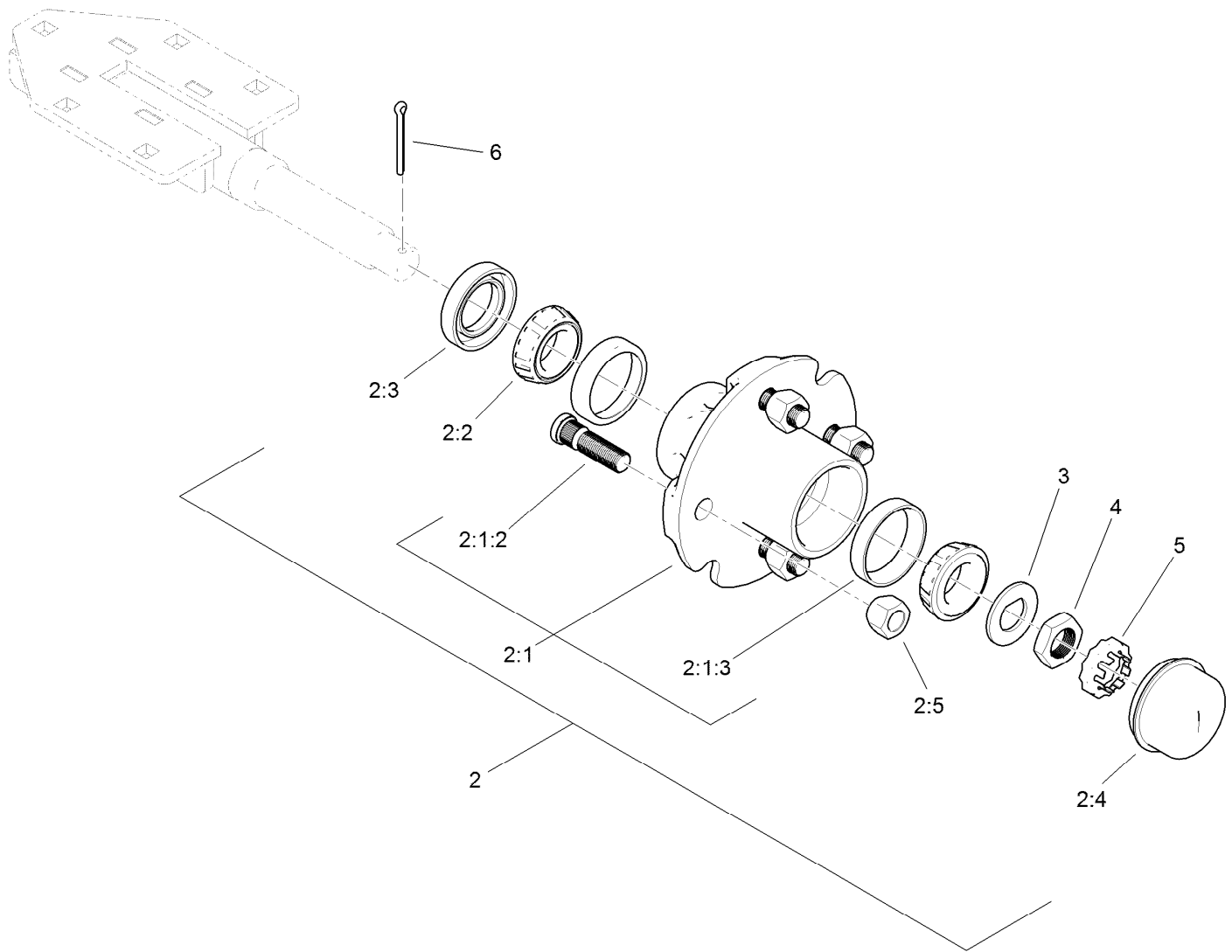
| Ref. | Part Number | Qty. | Description    |
|------|-------------|------|----------------|
| 15   | 112-1874    | 1    | Pulley-Nozzle  |
| 16   | 322-7       | 6    | Screw-HH       |
| 17   | 114-9868    | 4    | Guide-Nozzle   |
| 18   | 104-8300    | 16   | Nut-Flange, NI |
| 19   | 112-6851-01 | 2    | Mount-Fan      |
| 20   | 3231-2      | 2    | Screw-CARR     |
| 21   | 322-6       | 8    | Screw-HH       |
| 22   | 104-8301    | 4    | Nut-Flange, NI |
| 23   | 93-6859     | 8    | Spacer         |
| 24   | 115-5102    | 2    | Decal          |
| 25   | 115-5131    | 2    | Washer         |
| 26   | 117-8393    | 4    | Spacer-Fin     |
| 27   | 5-4460      | 8    | Washer-Pivot   |
| 28   | 119-6202    | 1    | Washer-Tab     |
| 29   | 119-6207    | 4    | Spacer-Fin     |



## Hitch, Trailer, Fuel Tank, Hub and Wheel Assembly

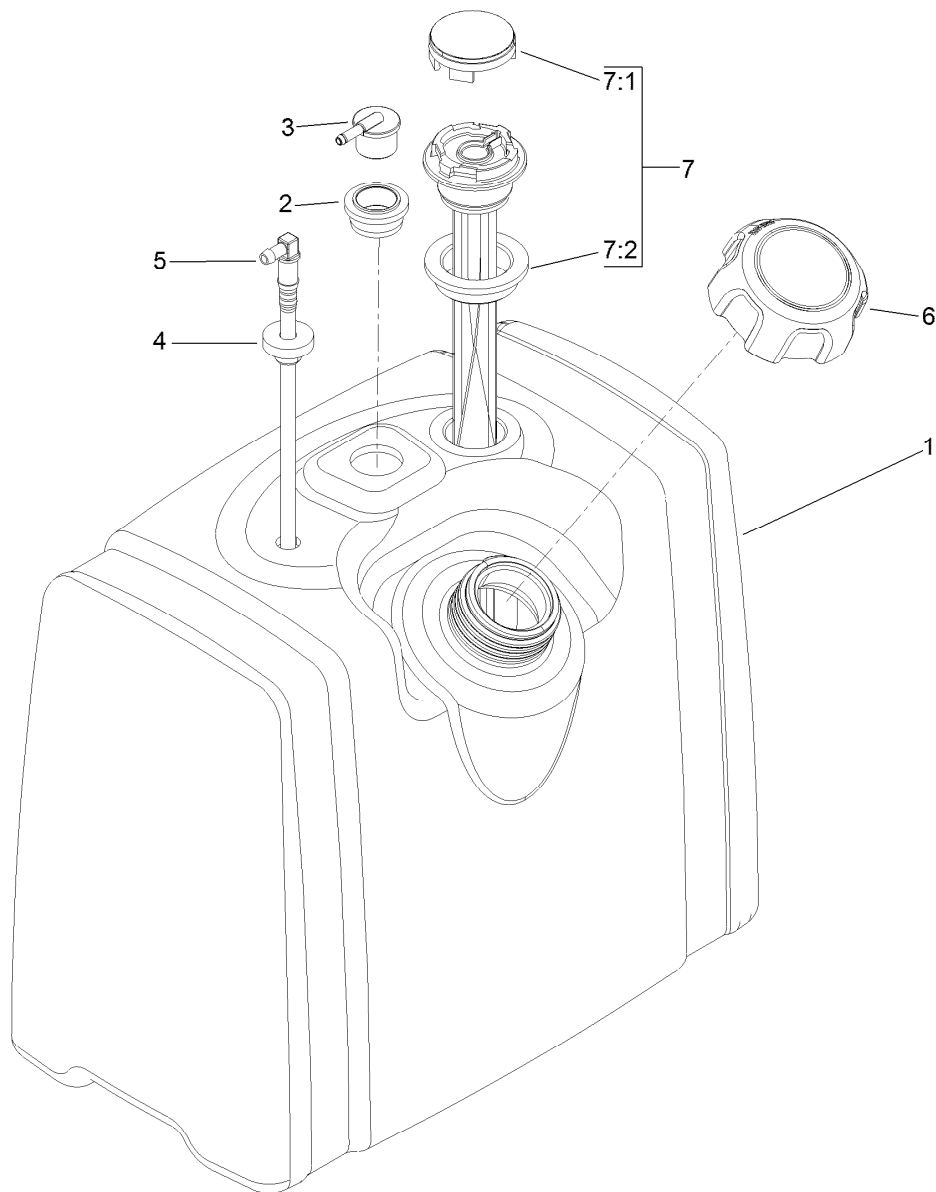
| Ref. | Part Number | Qty. | Description                   |
|------|-------------|------|-------------------------------|
| 1    | 119-2953    | 1    | Frame ASM                     |
| 1:2  | 115-5105    | 1    | Decal-Warning                 |
| 1:3  | 115-5113    | 1    | Decal-Protection, Eye And Ear |
| 1:5  | 119-6165    | 1    | Decal-Ignition                |
| 2    | 119-2958-01 | 2    | Mount-Axle                    |
| 3    | 117-8255    | 2    | Hub And Axle ASM              |
| 4    | 117-8455    | 1    | Fuel Tank ASM                 |
| 5    | 119-6285    | 2    | Strap-Hold Down, Tank         |
| 6    | 112-6852    | 2    | Fender                        |
| 7    | 104-8301    | 8    | Nut-Flange, NI                |
| 8    | 104-7201    | 4    | Nut-HF                        |
| 9    | 1-543286    | 2    | Grommet                       |
| 10   | 3231-2      | 6    | Screw-CARR                    |
| 11   | 2412-133    | 2    | R-Clamp                       |
| 12   | 104-7050    | 1    | Tube-Manual                   |
| 13   | 98-8691     | 2    | Wheel ASM                     |
| 13:1 | 232-27      | 1    | Stem-Valve                    |
| 13:2 | 99-4506     | 1    | Tire                          |
| 13:3 | 99-4507     | 1    | Rim                           |
| 14   | 323-14      | 2    | Screw-HH                      |

| Ref. | Part Number | Qty. | Description        |
|------|-------------|------|--------------------|
| 15   | 112-6942-01 | 1    | Hitch ASM          |
| 16   | 3296-53     | 2    | Nut-Lock, NI       |
| 17   | 327-23      | 2    | Screw-HH           |
| 18   | 47-3550-01  | 1    | Clevis-Hitch       |
| 19   | 104-7048    | 1    | Cap-Housing        |
| 25   | 112-6913    | 2    | Screw-HHF          |
| 26   | 112-6876    | 1    | Top Grill ASM      |
| 29   | 3230-9      | 4    | Screw-CARR         |
| 30   | 3230-2      | 4    | Bolt-CARR          |
| 32   | 322-5       | 2    | Screw-HH           |
| 33   | 92-1242     | 2    | Decal              |
| 34   | 104-8300    | 12   | Nut-Flange, NI     |
| 36   | 13-6200     | 1    | Pin-Hitch, Pointed |
| 37   | 3256-82     | 8    | Washer-Flat        |
| 38   | 92-1298     | 1    | Pin-Lynch          |
| 39   | 3296-48     | 4    | Nut-Lock, NI       |
| 40   | 3232-17     | 4    | Screw-CARR         |
| 41   | 105-4886    | 2    | Nut-Tinnerman      |
| 42   | 323-6       | 2    | Screw-HH           |
| 43   | 80-6990     | 2    | Washer-Hardened    |



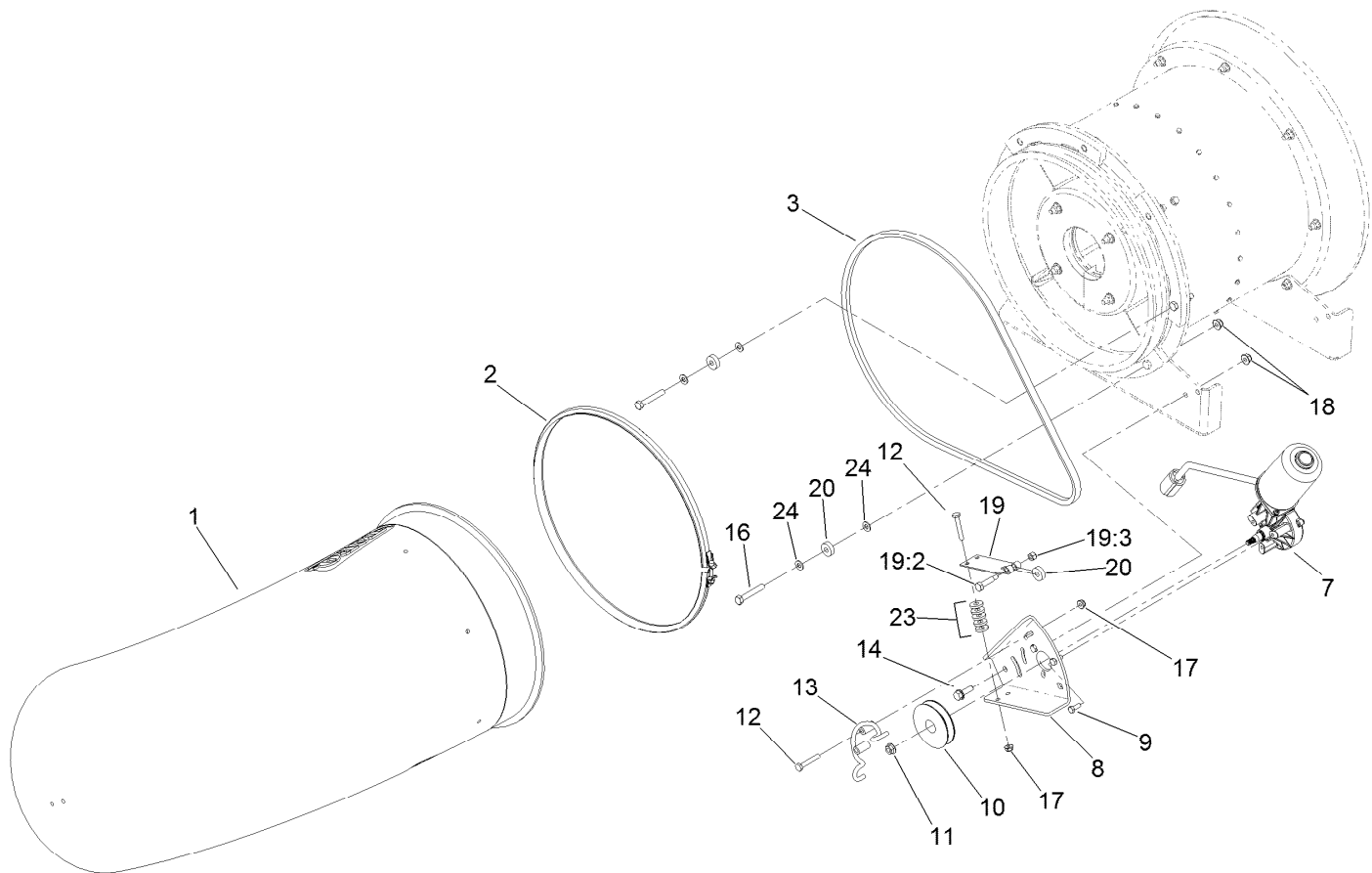
## Hub and Axle Assembly No. 117-8255

| Ref.  | Part Number | Qty. | Description           |
|-------|-------------|------|-----------------------|
| 2     | 117-5115    | 2    | Hub And Bearing ASM   |
| 2:1   | 117-8251    | 1    | Hub ASM               |
| 2:1:2 | 114-3918    | 4    | Stud-Wheel            |
| 2:1:3 | 254-72      | 2    | Bearing-Cup, Tapered  |
| 2:2   | 254-94      | 2    | Bearing-Cone, Tapered |
| 2:3   | 112-1690    | 1    | Seal-Oil              |
| 2:4   | 241-119     | 1    | Cap-Dust              |
| 2:5   | 242-50      | 4    | Nut-Lug               |
| 3     | 117-8259    | 1    | Washer-Spindle        |
| 4     | 117-8260    | 1    | Nut                   |
| 5     | 93-0307     | 1    | Nut-Lock, Retainer    |
| 6     | 3272-18     | 1    | Pin-Cotter            |



## Fuel Tank Assembly No. 117-8455

| Ref. | Part Number | Qty. | Description    |
|------|-------------|------|----------------|
| 1    | 117-8453    | 1    | Tank-Fuel      |
| 2    | 114-0284    | 1    | Grommet        |
| 3    | 114-0285    | 1    | Valve-Rollover |
| 4    | 46-6560     | 1    | Bushing        |
| 5    | 115-9044    | 1    | Pipe-Stand     |
| 6    | 115-7788    | 1    | Cap-Fuel       |
| 7    | 119-0509    | 1    | Gauge ASM      |
| 7:1  | 117-8404    | 1    | Dial-Gauge     |
| 7:2  | 119-0508    | 1    | Seal           |

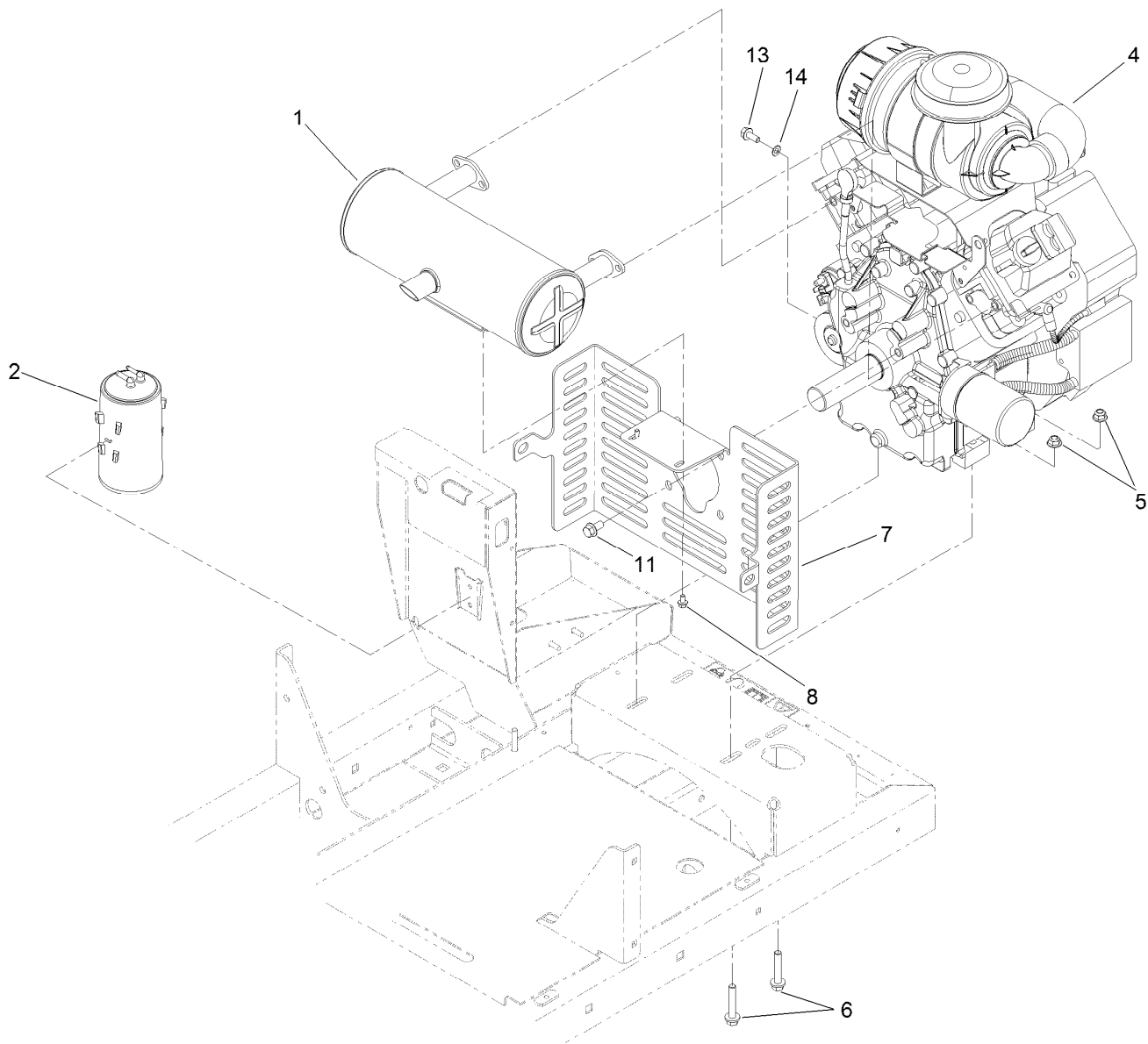


## Nozzle, Belt and Guard Assembly

| Ref. | Part Number | Qty. | Description       |
|------|-------------|------|-------------------|
| 1    | 119-6287    | 1    | Nozzle            |
| 2    | 112-6899    | 1    | Clamp-Nozzle      |
| 3    | 112-1853    | 1    | Belt-V            |
| 7    | 119-6340    | 1    | Motor-Reversible  |
| 8    | 115-5149-01 | 1    | Bracket-Motor     |
| 9    | 33113-016   | 3    | Screw-HH          |
| 10   | 115-5147    | 1    | Pulley            |
| 11   | 98-0668     | 1    | Nut               |
| 12   | 321-37      | 4    | Screw-HH          |
| 13   | 112-6924    | 1    | Guard-Belt, Drive |

| Ref. | Part Number | Qty. | Description     |
|------|-------------|------|-----------------|
| 14   | 3234-29     | 2    | Screw-HHF       |
| 16   | 322-10      | 2    | Screw-HH        |
| 17   | 104-7201    | 4    | Nut-HF          |
| 18   | 104-8300    | 2    | Nut-Flange, NI  |
| 19   | 110-9650    | 1    | Leaf Spring ASM |
| 19:2 | 36-2250     | 1    | Bolt-Shoulder   |
| 19:3 | 3296-42     | 1    | Nut-Lock, NI    |
| 20   | 251-259     | 3    | Bearing-Ball    |
| 23   | 88-7200     | 10   | Washer-Flat     |
| 24   | 3256-74     | 4    | Washer-Flat     |



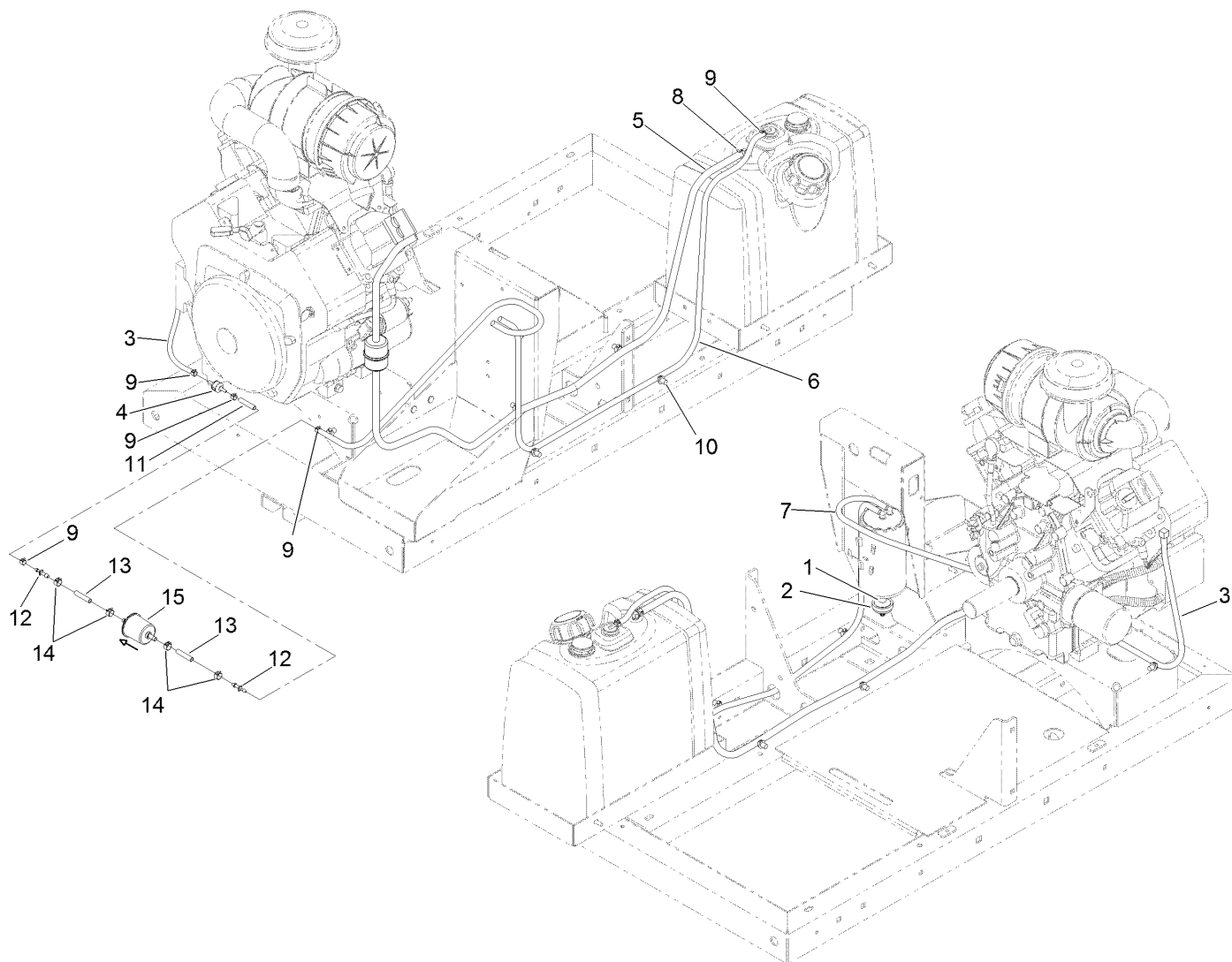


## Engine and Muffler Assembly

| Ref. | Part Number | Qty. | Description                  |
|------|-------------|------|------------------------------|
| 1    | 112-6862    | 1    | Muffler                      |
| 2    | 115-2251    | 1    | Canister-Carbon              |
| 4    |             | 1    | Engine-Kohler, Ch740-3137 ●■ |
| 5    | 104-8301    | 4    | Nut-Flange, NI               |
| 6    | 66-9302     | 4    | Screw-HHF, Whiz              |
| 7    | 119-6171-03 | 1    | Mount-Muffler                |
| 8    | 33103-012   | 2    | Screw-HHF                    |
| 11   | 110-1718    | 4    | Screw-HHF                    |
| 13   | 33104-020   | 1    | Screw-HHF                    |
| 14   | 3255-8      | 1    | Washer-Lock                  |

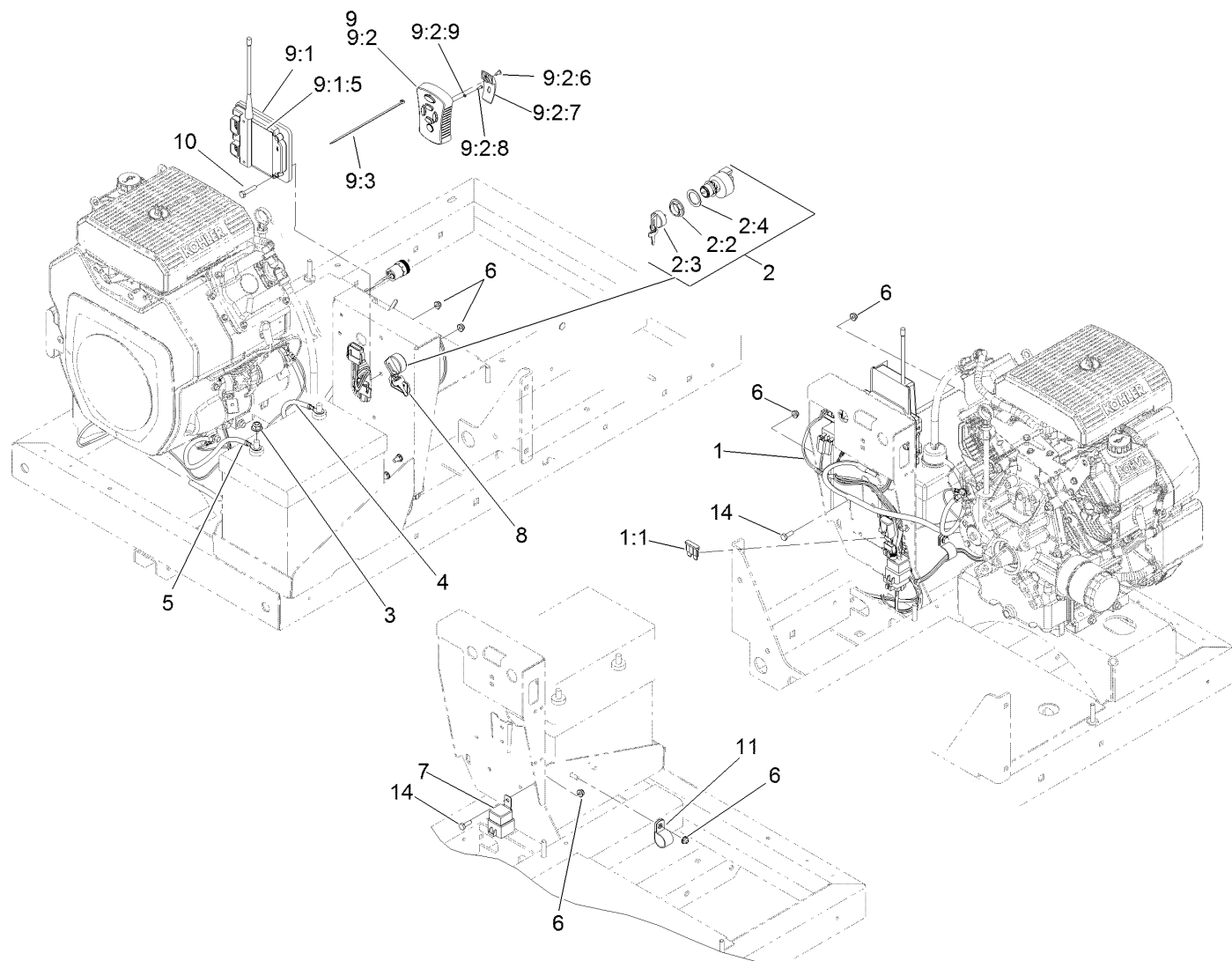
● Not serviced separately

■ Obtain parts from [www.kohlerplus.com](http://www.kohlerplus.com)



## Fuel Line Assembly

| Ref. | Part Number | Qty. | Description         |
|------|-------------|------|---------------------|
| 1    | 106-5317    | 1    | Hose-Fuel           |
| 2    | 115-7854    | 1    | Filter-Fuel, Inline |
| 3    | 119-8150    | 1    | Hose-Fuel           |
| 4    | 115-7868    | 1    | Valve-Check, Vacuum |
| 5    | 107-9298    | 1    | Hose-Fuel           |
| 6    | 119-6073    | 1    | Hose-Fuel           |
| 7    | 110-3254    | 1    | Hose-Fuel           |
| 8    | 2412-98     | 2    | Clamp-Hose          |
| 9    | 2412-80     | 5    | Clamp-Hose          |
| 10   | 32180-030   | 6    | Clip-Harness        |
| 11   | 119-8561    | 1    | Hose-Fuel           |
| 12   | 106-8150    | 2    | Fitting-Straight    |
| 13   | 106-5317    | 2    | Hose-Fuel           |
| 14   | 92-2379     | 4    | Clamp-Hose          |
| 15   | 120-2235    | 1    | Filter-Air          |



## Electrical Assembly

| Ref. | Part Number | Qty. | Description             |
|------|-------------|------|-------------------------|
| 1    | 119-5760    | 1    | Harness-Wire, Blower    |
| 1:1  | 109355      | 1    | Fuse-Blade, 15 Amp      |
| 2    | 106-5269    | 1    | Ignition Switch ASM     |
| 2:2  | 108-8660    | 1    | Nut-Mounting            |
| 2:3  | 106-5270    | 1    | Ignition Key Set        |
| 2:4  | 108-8659    | 1    | Washer-Backup           |
| 3    | 104-8301    | 2    | Nut-Flange, NI          |
| 4    | 114-9714    | 1    | Cable-Battery, Positive |
| 5    | 114-9715    | 1    | Cable-Battery, Negative |
| 6    | 104-7201    | 5    | Nut-HF                  |
| 7    | 99-7430     | 1    | Relay                   |
| 8    | 1-513374    | 1    | Meter-Hour              |

| Ref.  | Part Number | Qty. | Description                 |
|-------|-------------|------|-----------------------------|
| 9     | 117-8417    | 1    | Remote/Transmitter-Proforce |
| 9:1   | 115-9550    | 1    | Receiver                    |
| 9:1:5 | 119-6290    | 1    | Decal-Receiver              |
| 9:2   | 115-9551    | 1    | Transmitter                 |
| 9:2:6 | 112-6939    | 6    | Screw                       |
| 9:2:7 | 102-5934    | 1    | Clip-Belt, Remote           |
| 9:2:8 | 112-6941    | 1    | Screw-PPH                   |
| 9:2:9 | 115-5143    | 6    | O-Ring                      |
| 9:3   | 3290-378    | 1    | Tie-Cable                   |
| 10    | 321-8       | 3    | Screw-HH                    |
| 11    | 2412-39     | 1    | R-Clamp                     |
| 14    | 321-4       | 1    | Screw-HH                    |

**Notes:**

**Notes:**



**Count on it.**