Form No. 3373-814 Rev A

TORO®

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Parts Catalog

Finger Deck

Versa-Vac

Model No. 07081—Serial No. 311000001 and Up

Register at www.Toro.com.
Original Instructions (EN)

3373-814 A

Ordering Replacement Parts

To order replacement parts, please supply the part number, the quantity, and the description of each part desired.

Understanding Reference Numbers

Each identified part in an illustration has a reference number. The reference number for a part also appears in the parts list, along with other information about the part.

This catalog uses two special reference number formats, one to indicate parts in a service assembly and another to indicate the quantity of a given part in an illustration.

Service Assembly Reference Numbers

Parts in service assemblies have reference numbers in the form a:b. The a represents the reference number of the entire service assembly and the b represents a sequential number unique to each part within the service assembly.

For example, a wheel assembly might be identified by reference number 6, the tire by 6:1, the valve by 6:2, and the wheel by 6:3. When you order the assembly identified by reference number 6, you receive all parts identified by reference numbers 6:1,6:2, and 6:3. However, you may also order any part individually. Reference numbers of this type appear in illustration and in parts lists.

Reference Numbers Indicating Quantity

In an illustration, if a reference number indicates more than one part, the reference number has the form nX y. The n represents the quantity of the part, the X is the multiplication symbol, and the y represents the reference number.

For example, in an illustration, the reference number 2X 37 means that two of the parts identified by reference number 37 are indicated.

List of Abbreviations

AR: as required

ASM: assembly

BBC: blade brake control

BHTF: button head thread forming

CARR: carriage

CCW: counter clockwise

CW: clockwise

DEG: degrees

DPA: Dual Point Adjustment

ECM: electronic control module

EXT: external

FH: flat head

GA: gauge

HD: heavy-duty

HF: hex flange

HH: hex head

HHF: hex head flange

HHFTF: hex head flange thread forming

HJ: hex jam

HLH: hex lag head

HOC: height-of-cut

HSBH: hex socket button head

HSFH: hex socket flat head

HSH: hex socket head

HWH: hex washer head

HWHTF: hex washer head thread forming

HYD: hydraulic

LH: left hand

LPG: Liquid Propane Gas

NI: nylon insert

NPTF: national pipe thread fine

PFH: phillips flat head

PPH: phillips pan head

PPHTF: phillips pan head thread forming

PRH: phillips round head

PTH: phillips truss head

PTO: power-take-off

RH: right hand

ROPS: roll-over protection system

RRB: rear roller brush

SFH: slotted fillister head

SHH: slotted hex head

SHWH: slotted hex washer head

SPH: slotted pan head

SQH: square head

SRH: slotted round head

STD: standard

TAP: self tapping

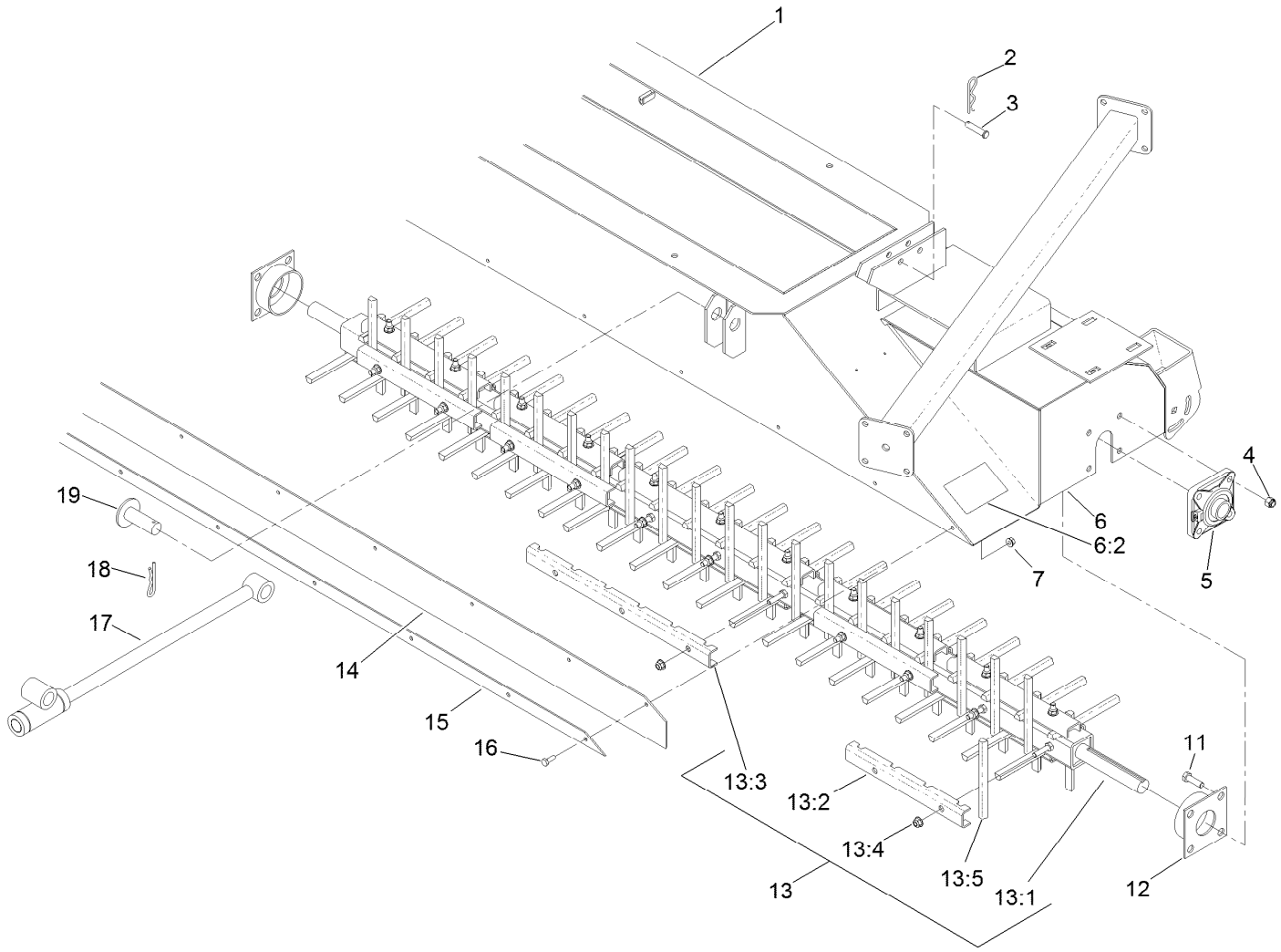
TTH: torx truss head

Contents

Rotor and Skirt Assembly 4
Drive Assembly 5
Hydraulic Motor Assembly No. SVA18400 7
Fork and Caster Wheel Assembly 8

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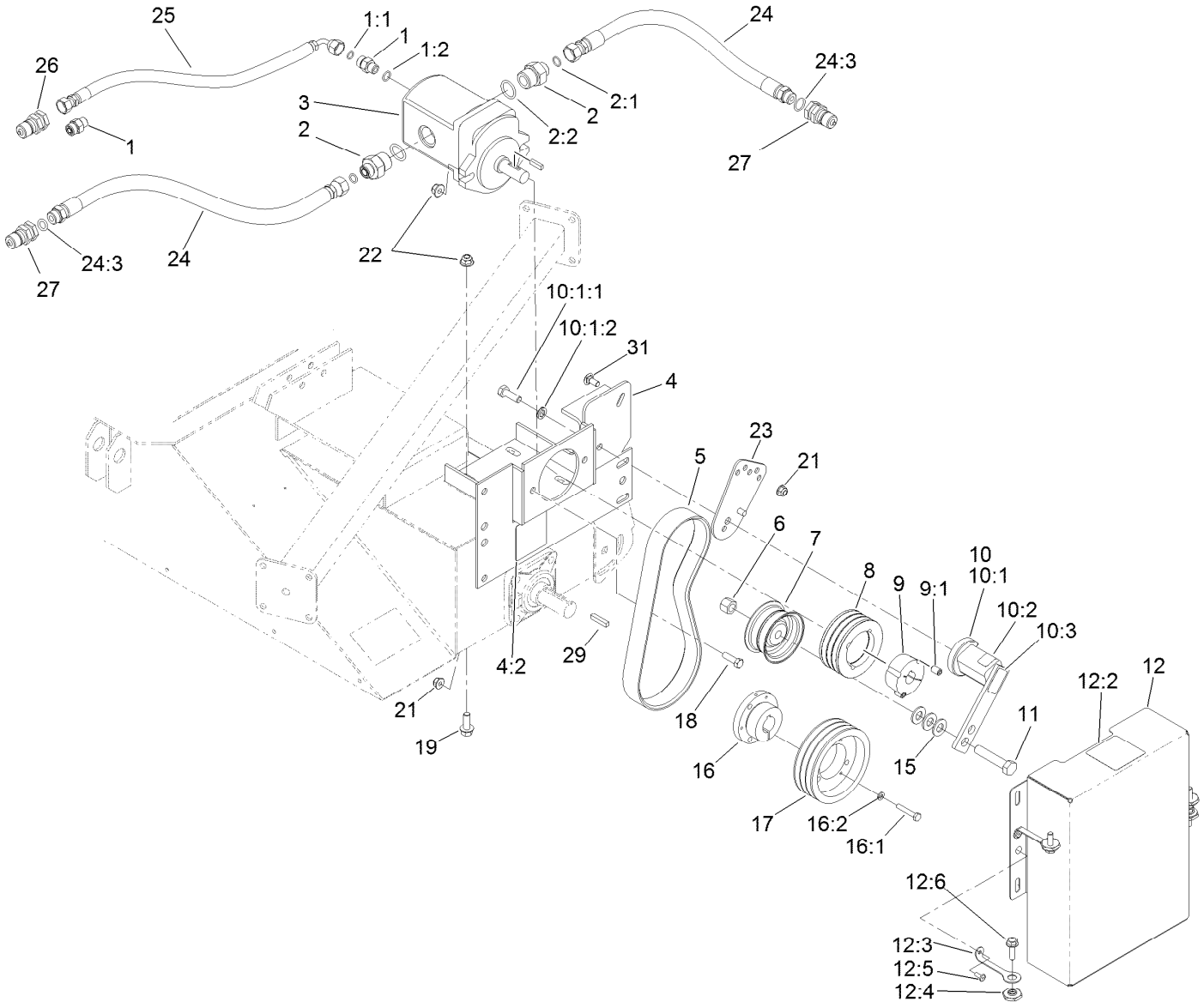


Rotor and Skirt Assembly

Ref.	Part Number	Qty.	Description
1	105-4843	1	Trim
2	3290-355	2	Pin-Hair
3	283-15	2	Pin-Clevis
4	3296-39	8	Nut-Lock, NI
5	BD733-00	2	Bearing-Flange
6	105-7857	1	Deck ASM
6:2	106-0188	2	Decal-Caution
7	3296-42	9	Nut-Lock, NI
11	323-7	8	Screw-HH
12	RS205-00-01	2	Guard-Bearing, Shaft
13		1	Rubber Rotor Finger ASM ●

Ref.	Part Number	Qty.	Description
13:1	119-6405-03	1	Rotor ASM (With Studs)
13:2	119-6406-03	16	Pincher-Belt, Short
13:3	119-6407-03	4	Pincher-Belt, Long
13:4	104-8301	44	Nut-Flange, NI
13:5	SV166-00	88	Finger-Belt
14	SVP14300	1	Skirt-Brush, Deck
15	SV145-00-01	1	Plate-Skirt
16	321-4	9	Screw-HH
17	SV122-00-01	2	Rod-Radius, Long
18	9335064	2	Pin-Cotter, Hair
19	RS218-00	2	Pin-Clevis

● Not serviced separately

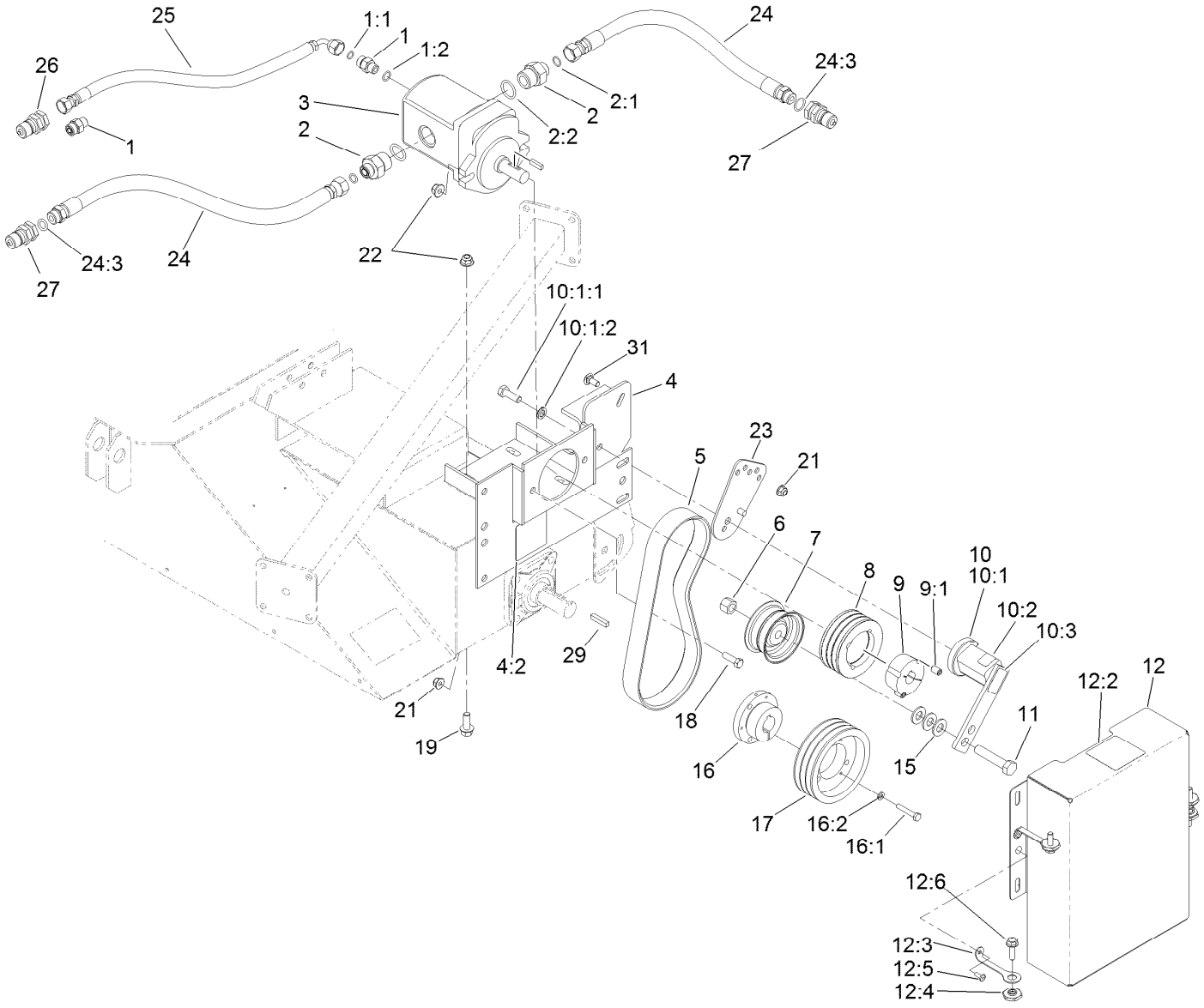


Drive Assembly

Ref.	Part Number	Qty.	Description
1	340-2	2	Fitting-HYD, Straight
1:1	237-22	1	O-Ring
1:2	237-42	1	O-Ring
2	100-4240	2	Fitting-Adapter
2:1	237-30	1	O-Ring
2:2	237-81	1	O-Ring
3	SVA18400	1	Motor-HYD
4	119-3032	1	Mount-Motor
4:2	105-4586	1	Decal-Shield
5	SVA19100	1	Belt
6	3296-23	1	Nut-Lock, NI
7	GF251-00	1	Pulley-Idler
8	GB504-00	1	Pulley-Lock, Taper
9	SVA19300	1	Bushing-Taper Lock
9:1	3247-4	2	Screw-Set
10	106-0179	1	Tensioner Idler ASM
10:1		1	Tensioner-Idler ●
10:1:1	33115-030	1	Screw-HH

Ref.	Part Number	Qty.	Description
10:1:2	48-9590	1	Washer-Lock
10:2	106-0177	1	Decal-Angle
10:3	106-0178	1	Decal-Align
11	325-10	1	Screw-HH
12	119-3036	1	Motor Shield ASM
12:2	105-4586	1	Decal-Shield
12:3	117-8339	4	Lanyard-3 Inch
12:4	119-3012	4	Nut-Shoulder
12:5	114439	3	Rivet-Pop
12:6	108-3748	4	Screw-HHF
15	3256-26	3	Washer-Flat
16	105-7856	1	Hub
16:1	321-9	3	Screw-HH
16:2	3253-3	3	Washer-Lock
17	105-7854	1	Pulley
18	323-7	2	Screw-HH
19	3234-11	4	Screw-HHF
21	104-8300	5	Nut-Flange, NI

● Not serviced separately

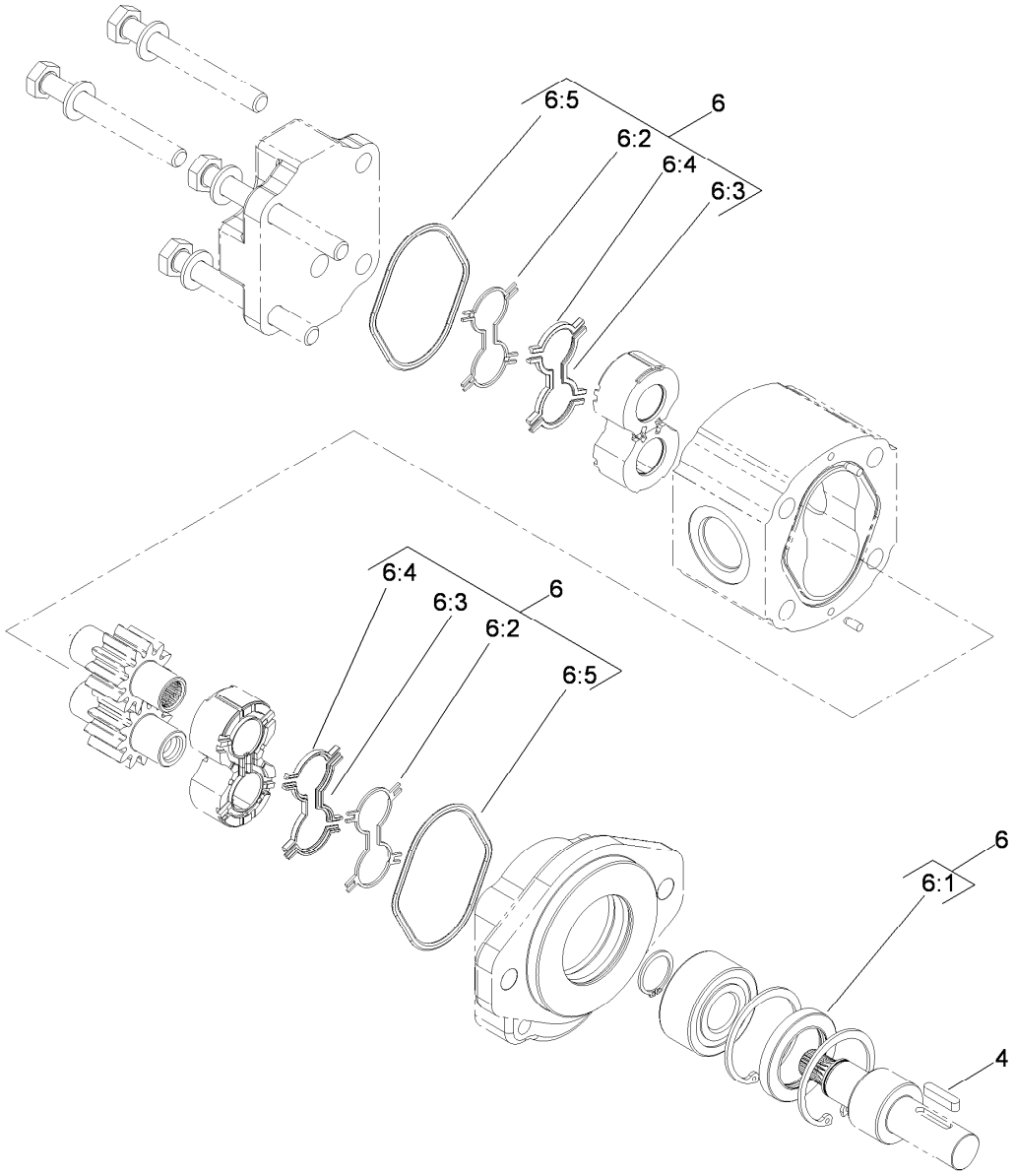


Drive Assembly (continued)

Ref.	Part Number	Qty.	Description
22	104-8301	6	Nut-Flange, NI
23	105-4847	1	Stabilizer Pin ASM
24	105-0644	2	Hyd Hose ASM
24:3	237-79	1	O-Ring
25	105-0641	1	Hyd Hose ASM

Ref.	Part Number	Qty.	Description
26	63-1240	1	Nipple-Disconnect, Quick
27	105-4170	2	Coupler-Male
29	79-3370	1	Key
31	3230-1	1	Bolt-CARR

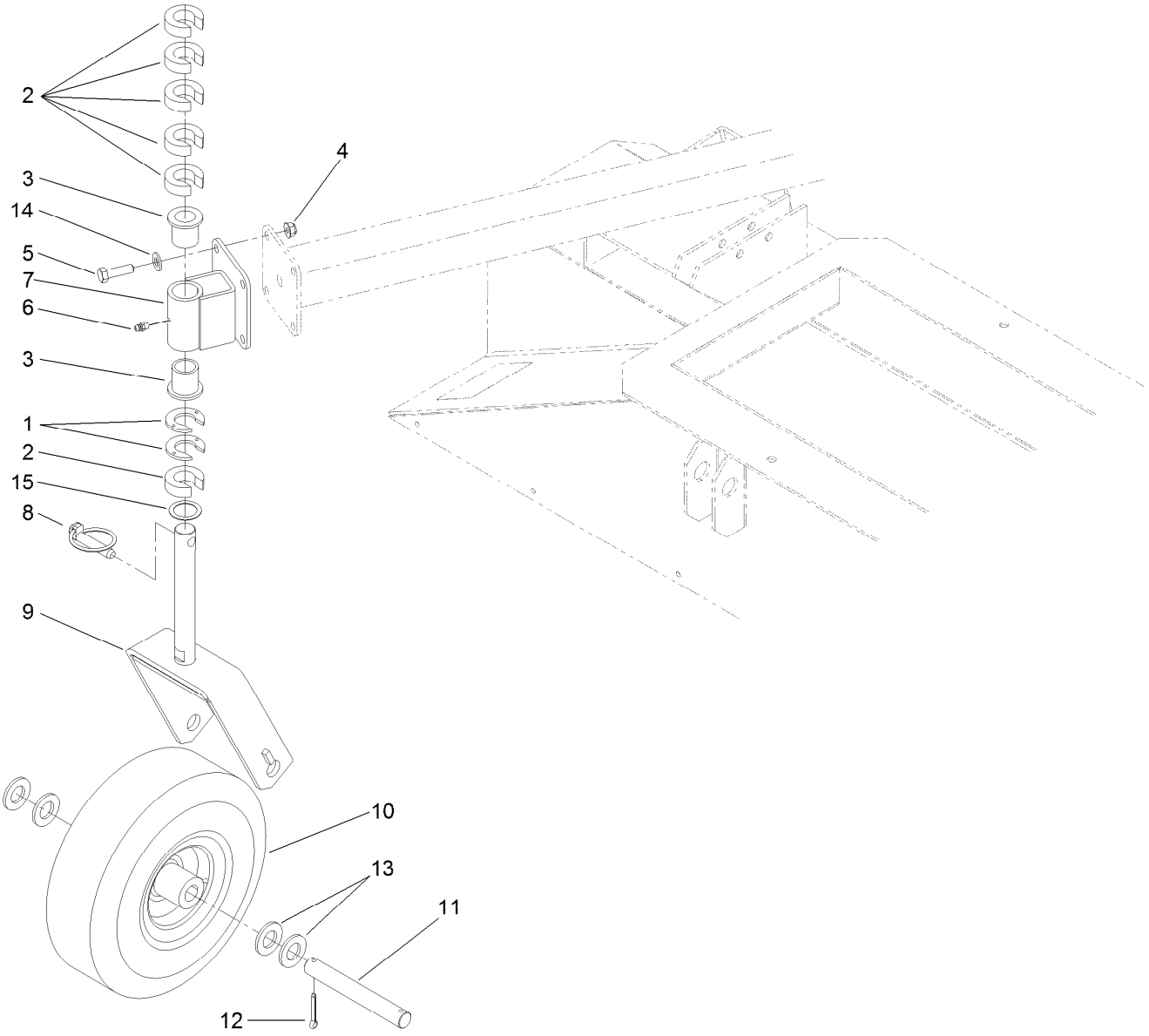
● Not serviced separately



Hydraulic Motor Assembly No. SVA18400

Ref.	*Part Number*	*Qty.*	*Description*
4	94-8850	1	Key-Square
6	108-2437	1	Seal Kit
6:1		1	Seal-Lip ●
6:2		2	Seal-Back Up ●
6:3		4	Seal-Channel ●
6:4		4	Seal-Channel ●
6:5		2	Seal-Section ●

● Not serviced separately



Fork and Caster Wheel Assembly

Ref.	*Part Number*	*Qty.*	*Description*
1	SV170-00	8	Spacer-Slotted, Thin
2	SV126-01	24	Spacer-Slotted
3	RS202-09	8	Bushing-Flange
4	104-8301	16	Nut-Flange, NI
5	323-6	16	Screw-HH
6	302-5	4	Fitting-Grease
7	BL116-00-01	4	Mount-Wheel
8	283-71	4	Pin-Lynch
9	SV125-00-01	4	Yoke-Caster, Wheel
10	RS210-00	4	Wheel-Tire
11	RS211-00	4	Axle-Wheel, Caster
12	3272-22	8	Pin-Cotter
13	3256-39	32	Washer-Flat
14	3256-24	16	Washer-Flat
15	74-1810	4	Washer

Notes:

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Count on it.