

HAYTER

MAKERS OF THE FINEST MOWERS

RANGER 53 PRO

CODE 396S

OWNER'S HANDBOOK

REFERENCE COPY ONLY

PART NO: 396001 REV: 0

UP REV FROM:

SUPERSEDED BY:

AMENDMENT SHEET:

CERTIFICATE OF CONFORMITY

I, the undersigned, of ;

SANDRIGARDEN
via Manzoni 22
36027 Rosa, Italia.

certify that the lawnmowers:

1. Model No.	CODE 396S (91023501)
2. Category.	Ranger 53 Pro
3. Make.	Combustion Engine
4. Type.	Hayter
5. Engine - Manufacturer.	Rotary
- Type.	Briggs & Stratton
- Speed of rotation during test.	121602-0166-E1
	3000 rpm

Conforms to the specifications of Directive 84/538/EEC as adapted to technical progress by Directive 87/252/EEC and amended by Directive 88/180/EEC.

Guaranteed maximum sound power level.	100 dB(A)
- Type of cutting device.	Cutterbar
- Width of cutting device.	52 cm
- Speed of rotation of the cutting device.	3000 rpm

Signed:



Direttore Generale
Alberto Cattaneo

EC DECLARATION OF CONFORMITY

Company Name SANDRIGARDEN.

Company Address via Manzoni 22
36027 Rosa
Italia.



Machine Type No. Code 396S (91023501)
Models Ranger 53 Pro

Directives complied with:
89/392/EEC, 89/336/EEC, 84/538/EEC.
Essential Health & Safety Requirements Relating to the Design & Construction of Machinery and Safety Components.
84/538/EEC amended by 87/252/EEC and 88/180/EEC Permissible Sound Power Levels of Lawn Mowers.
89/336/EEC amended by 92/31/EEC Electromagnetic Compatibility.

I declare on behalf of Sandrigarden that these machines conform to the EC Essential Health & Safety Requirements.

Signed:



Date: 15.02.99

Direttore Generale
Alberto Cattaneo

VIBRATION INFORMATION

Vibration at handlebar measured in accordance with PrEN 1033-1.

CODE 396S (91023501) = 12ms^{-2} .

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INTRODUCTION

Thank you for purchasing a **Hayter** mower. The following pages are designed to help you gain safe and efficient service from your machine.

IMPORTANT: This 'Owners Handbook' should be regarded as part of the machine as it gives essential information regarding machine safety, operation, maintenance and specifications. Read and understand this handbook prior to operating your machine for the first time. Make sure you are familiar with all the controls and points of regular maintenance. If you have any doubts, consult your **Hayter** authorised dealer who will be pleased to give you assistance.

The mower is designed solely for use in a domestic grass cutting environment. Use in any other way is considered as contrary to the intended use. Compliance with and strict adherence to the conditions of operation, service and repair as specified in this handbook also constitute essential elements of the intended use.

This mower should be operated, serviced and repaired only by persons who are familiar with its particular characteristics and who are acquainted with the relevant safety procedures. The safety precautions listed here in and all other generally recognised regulations on safety must be observed at all times.

All **Hayter** mowers are robustly constructed and designed for efficient economical performance under normal mowing conditions. Correct operation and maintenance will ensure a long and satisfactory service life. Prior to despatch from our factory every effort is made to ensure your machine arrives in perfect condition. Your dealer will carry out a pre-delivery inspection to ensure that there has been no transit damage prior to installation. **Please allow your dealer to familiarise you with the controls and safety features of the machine during installation.**

Throughout this handbook all references to left hand and right hand are as viewed from behind the handlebar, facing in the direction of forward travel.

This owners handbook is based on information available at the time of publication. **HAYTER LIMITED** reserve the right to make changes at any time without notice.

LIMITED WARRANTY

Hayter Limited warrants to the original user/purchaser that this unit shall be free from defects in material and workmanship under normal use and service for a period of **one year** from the date of purchase. The manufacturers of the engine furnish their own warranty and services are provided through their authorised network (Refer to "Engine Warranty Statement"). To qualify for the full benefit of the warranty, the warranty registration card must be returned within 60 days of purchase. Subject to the conditions and exclusions noted in this limited warranty, we shall at our option, repair or replace any warranted part during the applicable period. If you are in doubt or experience any difficulty, please consult a Hayter Authorised Service Dealer for clarification.

A 90 day warranty period applies to those items which are subject to normal wear and tear e.g. wheels, cutterbars, cables, grassbags and other consumable wearing parts.

All machines which are fitted with a **genuine** Hayter friction disc or crankshaft support bearing as original equipment before use, are covered by a **Lifetime Warranty** against the engine crankshaft bending. **Note:** friction washers, blade brake units and other such devices are not applicable. Only machines fitted with a **genuine** Hayter friction disc or crankshaft support bearing, which are used in accordance with the recommended operating and maintenance procedures, are covered.

This warranty does not apply to any unit that has been tampered with, altered, misused, abused or used for hire, and will become invalid if non genuine Hayter parts are fitted. This warranty does not cover for minor mechanical adjustments unless they are due to defective material or workmanship. Consult the Owner's Handbook or a Hayter Authorised Service Dealer for assistance when making these adjustments.

To make a warranty claim, return the unit to a Hayter Authorised Service Dealer along with proof of purchase stating the machine serial number and date of purchase. Subject to the conditions and exclusions in this limited warranty, the authorised dealer will, at our option, repair or replace any warranted part within the duration of the warranty period.

This limited warranty gives you specific legal rights and is in addition to any statutory rights to which you may be entitled and your statutory rights are not affected by this warranty. If you need additional information concerning this written warranty, or assistance in obtaining services, please write to : **HAYTER LIMITED, Service Department, Spellbrook, Bishop's Stortford, Hertfordshire CM23 4BU**

UK ONLY: Details of your local **Hayter** authorised dealer are contained in Yellow Pages or contact:- Freephone 0800 616298.





SAFETY PRECAUTIONS





THIS SYMBOL MEANS BE ALERT! YOUR SAFETY IS INVOLVED. WHEN YOU SEE THIS SYMBOL BE ALERT TO THE POSSIBILITY OF INJURY. CAREFULLY READ THE MESSAGE THAT FOLLOWS AND INFORM OTHERS. EXERCISE GREAT CARE AND FOLLOW THE ADVICE GIVEN TO AVOID POTENTIALLY HAZARDOUS SITUATIONS.


The Ranger 53 Pro is perfectly safe if used correctly. Failure to observe the following simple precautions may result in serious injury.

Training:

-  Read the instructions carefully. Ensure that you are familiar with the controls and the proper use of the equipment. Learn how to stop the mower quickly in an emergency.
-  Never allow children or people unfamiliar with these instructions to use the mower.
-  Never mow while people, especially children, or pets are nearby.
-  Keep in mind that the user is responsible for accidents or hazards occurring to other people or their property.

Preparation:

-  While mowing, always wear substantial footwear and long trousers. Do not operate the equipment when barefoot or wearing sandals.
-  Thoroughly inspect the area where the mower is to be used and remove all objects which may be thrown by the machine.

 **WARNING:** Petrol is highly flammable.

-Store fuel in containers specifically designed for this purpose.

-Refuel outdoors only and do not smoke while refuelling.

-Add fuel before starting the engine. Never remove the cap from the fuel tank or add petrol while the engine is running or when the engine is hot. Allow engine to cool for at least 2 minutes before refuelling.

-Do not attempt to start the engine if petrol is spilled or a smell of petrol is present but move the mower away from the area of spillage and avoid creating any source of ignition until petrol vapours have dissipated.

- Always use fresh fuel. Stale fuel can block the carburettor and cause leakage.

SAFETY PRECAUTIONS

Continued.

- Replace all fuel tank caps and fuel container caps securely.

Replace faulty exhaust and mufflers.



Always ensure that the mower is in a safe operating condition. Frequently check all nuts, bolts and screws for tightness. Use only genuine **Hayter** replacement parts.



Damaged cutterbars and loose fixing bolts are major hazards. Before use, visually inspect the cutting mechanism to ensure that it is in good condition. A damaged cutterbar must be replaced immediately with a genuine **Hayter** replacement part. Cutterbars which are slightly worn can be resharpened. Ensure that both cutting edges are resharpened equally to maintain balance. An unbalanced cutterbar may cause serious damage to your machine. Refer to "Maintenance."

Operation:

Do not operate the engine in a confined space where dangerous carbon monoxide fumes can collect.



Mow only in daylight or good artificial light.



Avoid using the mower on wet grass, where feasible.



Always be sure of your footing on slopes.



Walk, never run.



Mow across the face of slopes, never up and down.



Exercise extreme caution when changing direction on slopes.



Do not mow excessively steep slopes.



Use extreme caution when reversing or pulling the mower towards you.



Stop the engine if the mower has to be tilted for transportation when crossing surfaces other than grass and when transporting the mower to and from the area to be mowed.



Never operate the mower unless the guards are securely in position and in good condition.



Do not change the engine governor settings or overspeed the engine.





Disengage the drive clutch before starting the engine.


SAFETY PRECAUTIONS


Continued.


Operation continued:

 Start the engine carefully, with feet well away from the cutterbar.

 Do not tilt the mower when starting the engine.


 Do not put hands or feet near or under rotating parts.

 Never pick up or carry a mower while the engine is running.

 Stop the engine and disconnect the spark plug lead:

- Before clearing blockages or unclogging the discharge chute.

- Before cleaning/checking or working on the mower.


 Stop the engine:

- Whenever you leave the mower.

- Before refuelling.

- After striking a foreign object. Inspect the mower for damage and make repairs before restarting and operating the mower.

- If the mower starts to vibrate abnormally (check immediately).

 Do not lift the deflector plate whilst the mower is in operation.





WARNING: THE CUTTERBAR CAN CONTINUE TO ROTATE AFTER THE ENGINE IS SWITCHED OFF.


SAFETY PRECAUTIONS


Continued.

Maintenance and storage:


 Keep all nuts, bolts and screws tight to ensure that the equipment is in safe operating condition.


 Never store the mower with petrol in the tank within an enclosed area where fumes may reach an open flame or spark.

 Allow the engine to cool before storing in any enclosure.

 To reduce the fire hazard, keep the engine, silencer, and petrol storage area free of grass, leaves, or excessive grease.

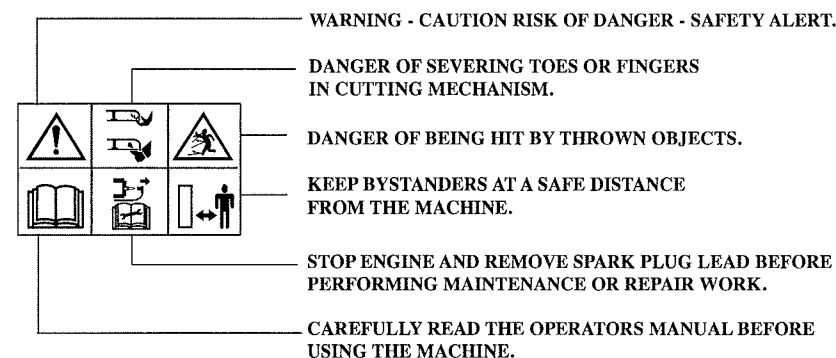
 Check the grassbag frequently for wear or deterioration.

 Replace worn or damaged parts for safety. Use genuine Hayter parts only.

 If the fuel tank has to be drained, it is essential that this be done outdoors.

DECALS

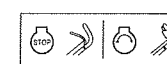
WARNING DECAL:



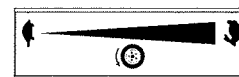
DECAL :
HEIGHT OF CUT ADJUSTMENT



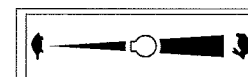
DECAL:
ENGINE STOP



DECAL: GROUND SPEED



DECAL: THROTTLE CONTROL



SPECIFICATIONS

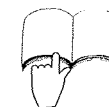
MODELS	CODE 396S
Engine	Briggs & Stratton Intek Edge 60
Engine type	121602-0166-E1
Engine / cutterbar speed	3000 rpm
Fuel type	Unleaded petrol.
Fuel capacity	1.5 litres
Oil type	SAE 30 engine oil
Oil sump capacity	0.6 litres
Cutting width	530mm
Cutting height	25 - 100mm
Overall dimensions	1700 x 600 x 1130mm
Dry Weight	57.5 Kg

ASSEMBLY INSTRUCTIONS

SAFETY NOTICE

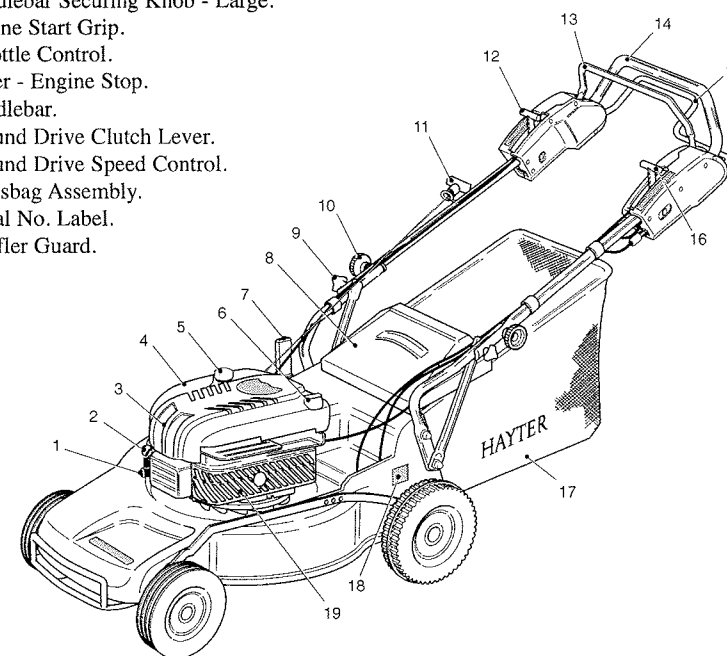


Before using the mower, read this owners handbook carefully. Pay particular attention to the safety precautions.



GENERAL ASSEMBLY

1. Spark Plug Lead.
2. Primer Bulb.
3. Engine Cover.
4. Air Filter.
5. Fuel Filler Cap.
6. Oil Filler Cap & Dipstick.
7. Height of Cut Lever.
8. Rear Deflector.
9. Handlebar Securing Knob - Small.
10. Handlebar Securing Knob - Large.
11. Engine Start Grip.
12. Throttle Control.
13. Lever - Engine Stop.
14. Handlebar.
15. Ground Drive Clutch Lever.
16. Ground Drive Speed Control.
17. Grassbag Assembly.
18. Serial No. Label.
19. Muffler Guard.



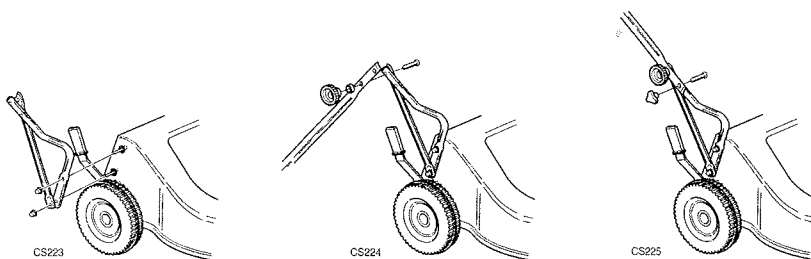
ASSEMBLING THE MOWER FOR THE FIRST TIME

Check that parts are delivered correctly: Having removed the mower from the packaging, check that all loose items have been supplied correctly. Refer to the delivery checklist opposite and the general assembly. If any items are missing, contact your local authorised Hayter Dealer.

DELIVERY CHECKLIST

Description	Quantity
Handlebar Lower LH	1
Handlebar Lower RH	1
Coach Bolt	4
Washer	4
Nut	4
Handlebar Support LH	1
Handlebar Support RH	1
Large Knob	2
Small Knob	2
Upper Handlebar	1
Cap	2
Cable Guide	4
Grassbag Frame	1
Grassbag Fabric	1
Grassbag Flap	1
Owner's Handbook	1
Engine Handbook	1
Warranty Reg. Card	1

Assemble the handlebars: Assemble the handlebars as shown. Route the cables carefully and clip in position to avoid damage and entanglement when using the machine.

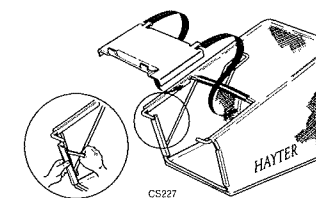
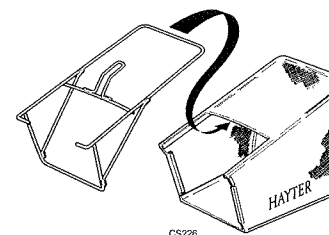


CAUTION - PREVENT DAMAGE : When assembling the handlebar, take care to ensure that the controls and cables do not become damaged. Always replace damaged controls and cables before using the mower.

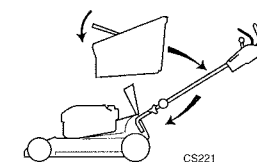
ASSEMBLING THE MOWER FOR THE FIRST TIME

Continued.

Assemble the grassbag: Insert metal frame into grassbag fabric and clip into position. Push grassbag flap onto frame to fix in position.



Raise the rear deflector and lower the grassbag through the handlebar aperture to connect onto the upper mounting points. Lower the grassbag to rest against the rear of the mower. Ensure the grassbag flap is closed. Finally lower the rear deflector to rest against the top of the grassbag.



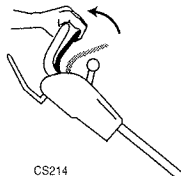
ASSEMBLING THE MOWER FOR THE FIRST TIME

Continued.

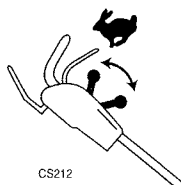
Check all fasteners are secure.



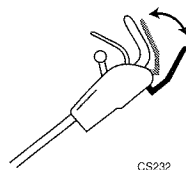
Check engine stop lever operation: Operate the engine stop lever several times. Ensure that the cable moves freely and that the lever returns automatically to the engine stop position when released.



Check throttle lever operation: Operate the throttle lever several times and ensure the cable moves freely whilst operating the engine throttle mechanism.

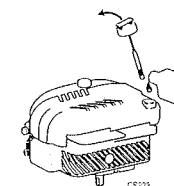


Check clutch lever operation: Operate the clutch lever several times and ensure that the cable moves freely.



BEFORE STARTING THE ENGINE

IMPORTANT - PREVENT ENGINE DAMAGE: The engine is shipped without oil or petrol. The engine must be filled with the correct grade of oil and petrol before starting the engine.



Oil recommendations: Always use high quality detergent oil classified "For service SE, SF, SG" SAE 30 oil. Never use additives with recommended oils.

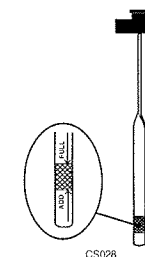
SAE 10W-30 multigrade oil may be used, but this will result in higher engine operating temperatures with consequential high oil consumption. It is imperative that the oil level is checked more frequently if this grade of oil is used in order to guard against serious engine damage.

Check oil level: Clean around the oil filler cap before removing. With the mower on a level surface, unscrew and remove the oil filler-dipstick. Wipe oil from it with a clean cloth. Screw the oil filler-dipstick back in place, then unscrew and remove it to check the oil level.

The oil level is correct when it is at the **full** mark on the dipstick. **DO NOT OVERFILL.**

Slowly fill with engine oil as necessary and replace the oil filler-dipstick.

IMPORTANT: The oil filler-dipstick must be secured to prevent oil leakage during operation.



BEFORE STARTING THE ENGINE

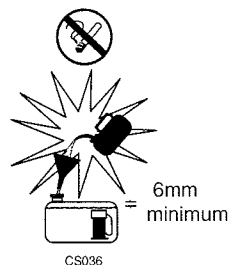
Continued.

Fuel recommendations: Always use clean, fresh unleaded petrol. Purchase fuel in quantities which can be used within 30 days. Never mix oil with petrol. For added engine protection Briggs & Stratton recommend the use of their fuel additive which is available from an authorised Briggs & Stratton service dealer.

Check fuel level: Clean around the fuel filler cap before removing and fill the fuel tank with clean unleaded petrol.

Do not overfill the fuel tank. Allow 6mm minimum of tank space for fuel expansion.

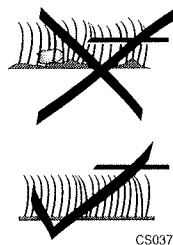
IMPORTANT: The fuel filler cap must be secured to prevent fuel leakage during operation.



WARNING - PREVENT ACCIDENTS: The cutterbar rotates when the engine is operating.

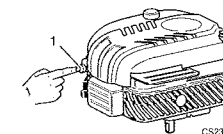
ALWAYS operate the engine stop lever several times and ensure the engine stop cable moves freely before starting the engine.

ALWAYS position the mower on a level stone free grass surface before starting the engine. Ensure that the cutterbar is set above grass height to prevent the engine being started under load.

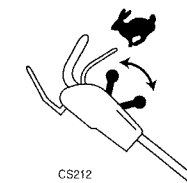
**STARTING THE ENGINE**

Operate the primer bulb: **Note:** Push on the primer bulb 5 times at two second intervals to provide the extra fuel to start the engine after assembling the mower for the first time.

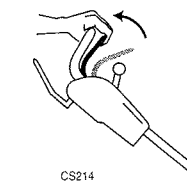
In normal use push on the primer bulb 3 times at two second intervals to provide the extra fuel required to start a cold engine. Operation of the primer bulb is usually unnecessary when starting a warm engine.



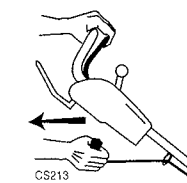
Operate the throttle control lever: Push the lever to the fast position.



Operate the engine stop lever: Use one hand to hold the engine stop lever in the operating position firmly against the handlebar. To start and operate the engine the engine stop lever must be held in the operating position. If the engine stop lever is released the engine will stop.



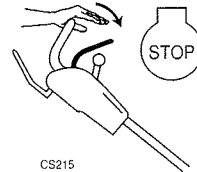
Operate the engine start - grip: Stand behind the mower and maintain a firm hold on the handlebar and the engine stop lever to prevent the mower moving towards you. Use your right hand to hold the engine start-grip and pull slowly until resistance is felt, then pull rapidly to crank the engine. When the engine starts carefully return the engine start-grip to the storage position. If the engine does not start after 5 attempts - refer to "Fault Finding".



IMPORTANT: Prevent engine damage. Never pull the engine start-grip when the engine is running.

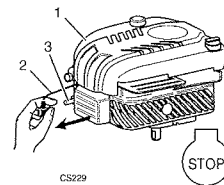
STOPPING THE ENGINE

Stopping the engine: Disengage the engine stop lever by releasing the lever.



CS215

Emergency stop: If the engine stop lever fails, disconnect the spark plug lead to stop the engine.



CS229

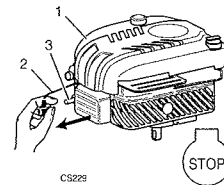
1. Engine
2. Spark Plug Lead
3. Spark Plug

OPERATING THE MOWER

SAFETY NOTICE



WARNING: PREVENT ACCIDENTAL STARTING - Always stop the engine and disconnect the spark plug lead before cleaning, inspecting or working on the machine.



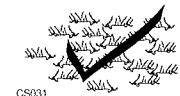
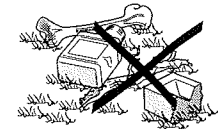
CS229

1. Engine
2. Spark Plug Lead
3. Spark Plug

SAFETY NOTICE Continued



WARNING: PREVENT ACCIDENTS Before mowing, thoroughly inspect the area where the mower is to be used and remove all stones, sticks, wires, bones and other foreign objects, which when contacted by the mower cutterbar could become dangerous projectiles. Inspect the area for hidden obstructions which when contacted by the cutterbar could risk health and safety. Remember the location of these obstructions and ensure that you mow around them.



CS031

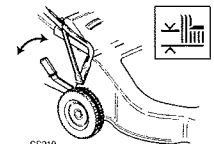
CAUTION: Prevent engine damage - **DO NOT** use the mower on a slope greater than 20 degrees.



CS080

HEIGHT OF CUT

To adjust the height of cut : Grip the lever and pull sideways to disengage it from the locking notch, then push forwards to raise or pull backwards to lower the height of cut. Finally release the lever at the required position and ensure it locks firmly into one of the eight setting notches.



CS219

Always select a height of cut to suit operating conditions. Aim to prevent engine overloading and blockages by avoiding low cuts in long grass conditions. Be prepared to make two cuts when the grass is long.

TRAVEL

Forward Travel: Hold the handlebar and operate the clutch lever to achieve forward travel.

Release the clutch lever to stop forward travel.

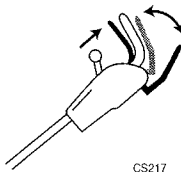
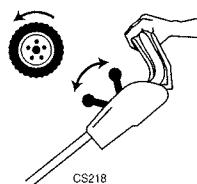
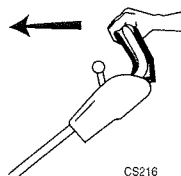
Speed Control:

Travel speed can be altered by selecting a different position on the ground drive speed control lever. With the engine running and the clutch lever engaged push the lever forward to reduce speed and pull backwards to increase.

When the clutch lever is disengaged the mower can be operated as a push model. This feature is useful when mowing in confined areas.

Note: The engine stop lever must be held firmly against the handlebar to keep the engine running.

Reverse Travel: Release the clutch lever. Hold and pull against the handlebar with both hands to reverse the mower towards you.



! WARNING: PREVENT ACCIDENTS - Always reverse the mower carefully towards you. Always switch off the engine before walking backwards with the mower.

TURNING THE MOWER

To make a wide turn : Steer the mower with the handlebar whilst travelling forward.

To make a tight turn : Stop forward travel. Apply downward pressure on the handlebar to raise the front wheels of the mower just above ground level and steer the mower using the handlebar in the required direction.

! WARNING: PREVENT ACCIDENTS - DO NOT raise the front of the mower excessively when making a turn. NEVER raise the rear of the mower when the engine is running.

MOWING WITH GRASS COLLECTION

The grassbag is designed to collect grass clippings.

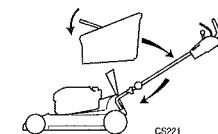
To achieve best grass collection performance, mow in dry operating conditions.

Recognise that when the grassbag is full the airflow stops and the grassbag deflates.

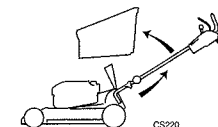
! WARNING: PREVENT ACCIDENTS - ALWAYS check the condition of the grassbag for signs of damage. Replace a damaged grassbag immediately. DO NOT operate the mower with a damaged grassbag. ALWAYS stop the engine and disconnect the spark plug lead before attempting to remove a grass blockage.



Grassbag attachment: Raise the rear deflector and lower the grassbag through the handlebar aperture to connect onto the upper mounting points. Lower the grassbag to rest against the rear of the mower. Ensure grassbag flap is closed. Finally lower the rear deflector to rest against the top of the grassbag.



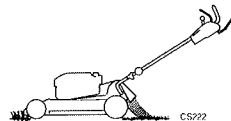
Grassbag removal: Raise the rear deflector and lift the grassbag through the handlebar aperture and away from the mower. Finally lower the rear deflector to rest against the rear of the mower.



Grassbag emptying: To empty the grassbag, pour out the grass clippings and shake the grassbag vigorously to clean the airways. Good grass collection depends on good air flow through the grassbag. When collecting grass clippings it is important that the grassbag is emptied regularly to prevent blockages and engine overloading.

MOWING WITHOUT GRASS COLLECTION

To mow without collecting the grass clippings, remove the grassbag and operate the mower with the rear deflector in its lowest position.



WARNING: PREVENT ACCIDENTS - ALWAYS check the condition of the rear deflector for signs of damage. Replace a damaged rear deflector immediately. Never operate the mower with a damaged rear deflector.

HEAVY GROWTH

Areas of heavy growth should be mown without grass collection. If grass collection is required first mow the area without grass collection at the maximum height of cut setting. Allow the grass clippings to dry out and then mow the area at the maximum height of cut setting with the grassbag fitted. Reduce the height of cut and mow the area again as necessary until the required finish is obtained.

MOVING THE MOWER ACROSS NON-GRASSED AREAS

Set the mower to its maximum height of cut to protect the cutting mechanism when transporting the mower over surfaces other than grass.

WARNING: PREVENT ACCIDENTS - Always stop the engine and push the mower carefully at slow walking speeds.

CUTTERBAR OPERATION

The cutterbar rotates at the same speed as the engine. The cutterbar will stop within three seconds of the engine being switched off.

WARNING: PREVENT ACCIDENTS - DO NOT operate the mower if the cutterbar fails to stop within three seconds. Return the mower to your Hayter dealer for examination and repair.

The cutterbar is driven by the engine via a friction device to help prevent damage occurring to the cutting mechanism when a hidden obstruction or overload is encountered. When the obstruction or overload situation is removed the friction device will automatically reset.

WARNING: PREVENT ACCIDENTS - ALWAYS stop the engine when a hidden obstruction or excessive vibration is encountered. Disconnect the spark plug lead and examine the cutting mechanism. ALWAYS replace a damaged cutterbar - refer to "Maintenance".

MOWING AND GRASS CARE TIPS

In dry weather conditions leave the grass long to help retain ground moisture.

Aerate the lawn to stimulate soil organisms and root growth. In spring and late summer remove dead grass and aerate the lawn by raking or using a purpose made product.

Maintain a sharp cutterbar. A blunt cutterbar will tear the grass and cause the tips to turn brown.

MOWING AND GRASS CARE TIPS

Continued.

Prevent scalping. Plan your direction of travel to mow across hollows and humps.

Prevent grass damage. Stop forward travel when making a turn.

Prevent grass damage. **DO NOT** mow in wet conditions.

Brush the lawn surface to disperse worm casts before mowing.

Spike compacted lawn areas with a fork. Fill the holes with sand to improve aeration and drainage.

Mow lawns in a different direction to the previous cut.

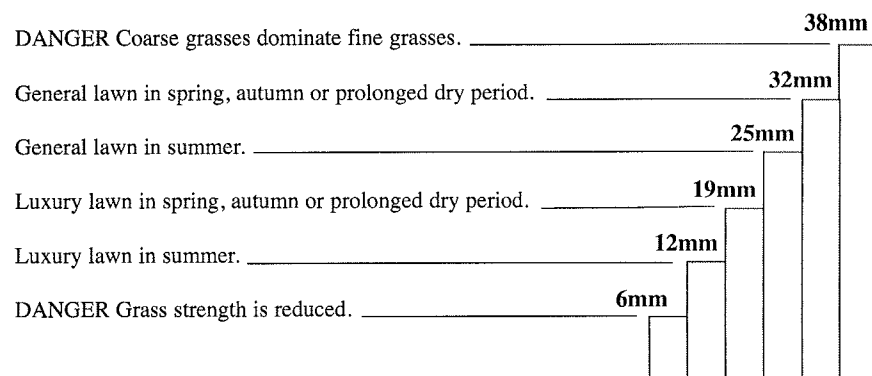
As a general rule the grass clippings should be removed each time you mow. If weather conditions are dry and hot and the grass is weed free, leave the clippings on the lawn to help maintain ground moisture.

Mow lawns twice a week when the grass is growing vigorously in the summer.

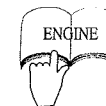
Mow lawns once a week in spring, autumn and during prolonged dry weather in the summer.

Prevent grass damage - DO NOT remove more than one third of the grass height in one cut.

Recommended grass heights for lawns:-

**MAINTENANCE****ENGINE**

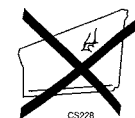
Engine handbook: For details of engine maintenance refer to the engine operating and maintenance instructions handbook supplied with your mower.



IMPORTANT - Draining engine oil: To drain the engine oil, first drain fuel by operating the engine until the fuel tank is empty and the engine stops. Remove the spark plug lead and allow the engine to cool. Position the mower on its left hand side and ensure that the air cleaner side of the engine is kept uppermost. Remove the oil filler-dipstick to drain the oil.

GRASSBAG

Remove grass debris from the grassbag immediately after use and check its condition for signs of damage.



WARNING: PREVENT ACCIDENTS - Do not use the grassbag if damaged.

DECK HOUSING

Remove grass debris from the deck housing and around the engine immediately after use.

IMPORTANT - PREVENT DAMAGE: Fertilisers and top dressings are particularly corrosive. Thoroughly clean the mower deck immediately after use on treated grass and store well away from corrosive materials.

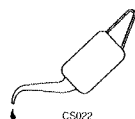
SECURING NUTS AND BOLTS

Regularly check that all securing nuts and bolts are tight. Replace missing or damaged items immediately.

**LUBRICATION**

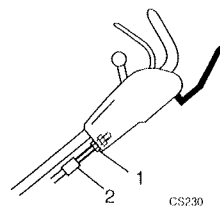
Lubricate the wheels, pivot points and linkages with engine oil every 25 operating hours.

Apply a good quality medium grease to the inner control cables at the point of entry and exit from their outer casings.

**CLUTCH CABLE ADJUSTMENT**

Check the clutch cable operation every 25 operating hours and adjust if necessary.

Unscrew locknut (1) and screw adjuster (2) in or out as necessary. Tighten locknut when correctly adjusted.

**CUTTERBAR**

WARNING: PREVENT ACCIDENTS -Never work on the cutterbar unless the spark plug lead has been removed. The cutterbar has sharp edges. **ALWAYS** wear strong gloves to protect your hands when working on the cutterbar. **DO NOT** operate tools towards the cutting edges to avoid the risk of injury should the tool slip. **ALWAYS** use genuine Hayter replacement parts.

The condition of the cutterbar and its mounting arrangement should be checked regularly for signs of wear or damage. Ensure that the cutterbar is not bent or cracked.

A damaged cutterbar that is out of balance will vibrate excessively and may break. **DO NOT** use an unbalanced cutterbar.

Regularly check that the bolt securing the cutterbar is tightened to the specified torque of 40Nm.

Replace the cutterbar every season or sooner if excessively worn or damaged.

How to remove the cutterbar:

Drain the fuel by operating the engine until the fuel tank is empty and the engine stops. **Remove the spark plug lead** and allow the engine to cool. Turn the mower on its **left hand side** and ensure that the air cleaner side of the engine is uppermost.

Firmly grip the end of the cutterbar with the gloved hand and remove the bolt securing the cutterbar with a suitable Allen Key.

How to assemble the cutterbar:

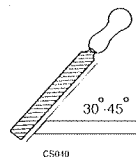
Assemble the cutterbar with the turned up edges facing towards the engine. Secure the cutterbar using the original bolt and tighten to a torque of 40Nm.

CUTTERBAR

Continued.

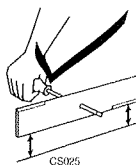
How to sharpen and balance the cutterbar: A slightly worn cutterbar may be re-sharpened. All cutting edges must be sharpened equally to ensure balance. Sharpen the cutterbar every 25 mowing hours or more frequently if conditions require.

Remove the cutterbar from the mower and clean using a brush and water. Inspect the cutterbar for signs of damage.

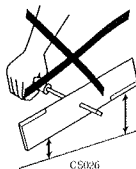


DO NOT use a damaged or excessively worn cutterbar.

Sharpen all the cutting edges with a flat file to restore the original cutting edge.



Ensure that the cutterbar is balanced. Use a screw driver with a round shaft to support the cutterbar through its centre hole. Hold the cutterbar horizontal and then release. A balanced cutterbar will remain horizontal. If the cutterbar is not balanced the heavy end will rotate downwards. Sharpen the heavy end until the cutterbar is correctly balanced.

**MAINTENANCE SCHEDULE**

Follow the hourly or calendar intervals, whichever occurs first. More frequent service will be required if working for prolonged periods under dusty, dry conditions, or when air-borne debris is present or after extensive operation cutting tall, dry grass.

AFTER FIRST 5 HOURS

- *Change engine oil*

EVERY 5 HOURS OR DAILY

- *Check oil level*
- *Remove grass debris from around engine, muffler / muffler guard and air ways in the top cowl*
- *Remove grass debris from top and underside of deck housing*
- *Remove grass debris from the grassbag and check for signs of damage*
- *Check condition of guards and safety devices*
- *Check condition of cutterbar*

EVERY 25 HOURS OR EVERY SEASON

- *Change engine oil if continuously operating under heavy load or high ambient temperature*
- *Lubricate wheels, pivot points and linkages*
- *Grease inner control cables at point of entry and exit from their outer casings*
- *Check clutch cable adjustment*
- *Sharpen cutterbar*

MAINTENANCE SCHEDULE Continued.

EVERY 50 HOURS OR EVERY SEASON

- *Change engine oil*

EVERY 100 HOURS OR EVERY SEASON

- *Clean engine cooling system. Clean more often under dusty conditions or when airborne debris is present or after prolonged operation whilst cutting tall, dry grass*
- *Replace spark plug*

PREPARING THE MOWER FOR STORAGE

Storage for periods in excess of 30 days: Engines stored in excess of 30 days need to be protected with Briggs & Stratton fuel additive or drained of fuel to prevent gum from forming in the fuel system or on essential carburettor parts. To ensure your mower is maintained in good working order it is important that the following procedure is adopted. Refer to the Maintenance section as necessary.

Drain fuel from the engine by operating the engine until it stops.

Disconnect the spark plug lead. Change the engine oil.

Remove the engine spark plug and pour 15ml of engine oil into the engine cylinder and replace the spark plug. Do not exceed the stated volume of oil as engine damage may occur on re-starting. Operate the engine brake lever and slowly pull the engine start - grip once to crank the engine. This will distribute the oil and help prevent engine corrosion.

Clean all areas of the mower and ensure that the grassbag is clean.

Lubricate the mower.

Treat metal parts with a water repellent anti-corrosion product.

Rest the mower deck on wooden blocks to remove the weight of the mower from its wheels.

Cover the mower with a protective sheet and store it in a dry, ventilated area.

FAULT FINDING

PROBLEM	POSSIBLE FAULT	REMEDY
Engine will not start.	Engine under load.	Raise height of cut.
	Fuel starvation.	Fill fuel tank.
	Incorrect / contaminated fuel.	Drain fuel tank and fill with correct fuel.
	Spark plug lead disconnected.	Connect spark plug lead.
	Engine brake not released.	Operate engine stop lever.
	Faulty spark plug.	Clean and adjust gap or replace.
Engine runs rough.	Spark plug lead becoming disconnected in use.	Connect spark plug lead.
	Faulty spark plug.	Clean and adjust gap or replace.
	Air cleaner element blocked.	Replace air cleaner element.
	Incorrect / contaminated fuel.	Drain fuel tank and fill with correct fuel.
Engine vibrates excessively.	Mounting bolts loose.	Tighten bolts.
	Cutterbar bolt loose.	Tighten bolt.
	Cutterbar out of balance.	Balance cutterbar.
Uneven cut.	Undulating ground contours.	Change direction of travel.
	Cutterbar worn.	Sharpen the cutterbar.
	Cutterbar out of balance.	Balance cutterbar.
	Wheels damaged.	Inspect and replace as necessary.

FAULT FINDING

Continued.

PROBLEM	POSSIBLE FAULT	REMEDY
Discharge chute blocks.	Grass is wet.	Mow dry grass.
	Cut height too low.	Increase cut height.
	Grassbag full.	Empty grassbag.
	No airflow through the grassbag.	Clean the grassbag.
Mower is hard to push.	Height of cut too low.	Increase height of cut.
	Wheels damaged.	Inspect and lubricate or replace as necessary.
Mower will not self propel.	Clutch out of adjustment.	Adjust clutch lever.
	Drive belt damaged.	Replace drive belt.
Poor grass collection.	No airflow through the grassbag.	Clean the grassbag.
	Discharge chute blocked.	Remove blockage.
	Wet grass.	Mow dry grass.
	Grassbag full.	Empty grassbag.

PARTS LIST

ITEM NO.	DESCRIPTION	PART NO.	QTY.
1	Belt - Variable Pulley to Gearbox	SA284930	1
2	Belt - Engine Crankshaft to Variable Pulley	SA284920	1
3	Pulley - Variable	SA374400	1
4	Washer - Plain	SA147910	4
5	Bracket - Pivot	SA380200	1
6	Spring - Torsion	SA280210	1
7	Washer - Plain	SA159270	1
8	Nut - Full Flanged	SA144450	3
9	Circlip	SA142180	1
10	Bolt - Carriage	SA142020	1
11	Rod - Rear Flap	SA359441	1
12	Washer - Locating	SA280480	1
13	Setscrew	SA147490	2
14	Clamp - Cable	SA347810	1
15	Cable - Variable Speed	SA285000	1
16	Cover - Variable Pulley	SA480190	1
17	Spring - Rear Flap	SA203921	1
18	Bearing	SA203560	6
19	Decal - Height of Cut	320006	1
20	Ring - Locating	SA380360	2
21	Cover - Wheel	SA380570	2
22	Washer - Plain	SA150770	2
23	Deck	SA380390	1
24	Key	SA101370	1
25	Boss - Pulley	SA281030	1
26	Washer	SA281050	1
27	Washer - Large	SA281060	2
28	Washer - Friction	SA281070	2
29	Blade	SA280540	1
30	Spacer - Location	SA281020	1
31	Washer	SA281100	1
32	Screw - Blade	SA281080	1
33	Setscrew - Hex. Hd.	SA152010	4
34	Rim - Wheel	SA380770	2
35	Serial No. Label	-	1
36	Decal - Engine	396002	1
37	Engine	121602-0166-E1	1
38	Nut - Full	SA142570	2
39	Plate - Clamp	SA344110	2
40	Screw - Self Tapping	SA180980	14

PARTS LIST

Continued.

ITEM NO.	DESCRIPTION	PART NO.	QTY.
41	Axle - Front	SA380170	1
42	Bush - Axle	SA480180	2
43	Washer - Plain	SA144370	3
44	Wheel - Rear	SA380780	2
45	Decal - Hayter	533005	1
46	Nut - Full Flanged	SA106440	2
47	Knob - Large	SA346380	2
48	Cap	SA340060	2
49	Knob - Small	SA274170	2
50	Handlebar - Lower R.H.	SA380600	1
51	Nut - Full Flanged	SA194010	4
52	Mounting Ring - Engine	SA396640	1
53	Handlebar - Upper	SA385470	1
54	Bolt - Carriage	SA101740	4
55	Loop - Recoil Rope	SA295640	1
56	Support R.H. - Handlebar	SA380590	1
57	Screw - Hex Hd. - Self Tapping	SA172850	2
58	Washer - Plain	SA181690	2
59	Bolt	SA172960	1
60	Bolt	SA147790	1
61	Spacer	SA285230	1
62	Bolt - Special	SA385270	2
63	Washer - Fixing	SA145900	4
64	Handlebar - Lower L.H.	SA380290	1
65	Support L.H. - Handlebar	SA380300	1
66	Flap - Grassbag	SA480400	1
67	Spring - Compensating	SA280160	1
68	Screw	SA179690	2
69	Rod - Connecting	SA380150	1
70	Strip - Protection	SA380970	1
71	Screw - Self Tapping	SA186220	16
72	Throw Plate	SA380470	1
73	Nut - Flanged	SA142260	5
74	Lever - Height of Cut	SA480140	1
75	Spring - Torsion	SA280450	1
76	Pin - Roll	SA180460	1
77	Key - Drive	SA203500	2
78	Circlip	SA144590	4
79	Collar	SA403510	2
80	Spacer - Plastic	SA403520	2

PARTS LIST

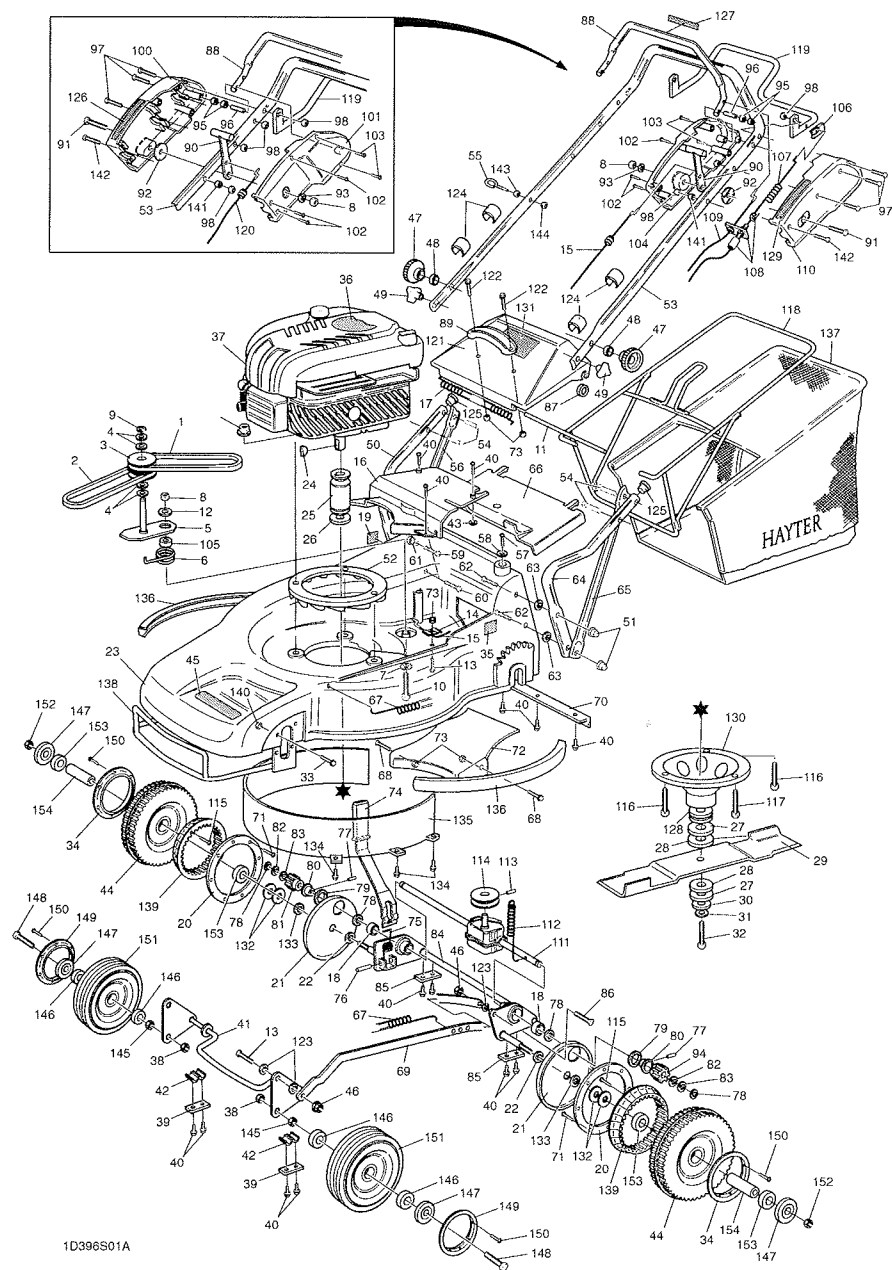
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ITEM NO.	DESCRIPTION	PART NO.	QTY.
81	Gear	SA242190	1
82	Washer - Plastic	SA403540	2
83	Washer - Plastic	SA250780	2
84	Axle - Rear	SA380120	1
85	Plate - Clamp	SA280550	2
86	Cap Screw - Soc Hd. C'Sunk	SA186210	1
87	Damper - Rear Flap	SA403190	2
88	Lever - Engine Stop	SA380440	1
89	Handle - Rear Flap	SA406070	1
90	Lever	SA443670	2
91	Bolt	SA147780	2
92	Washer - Lever	SA480710	2
93	Washer - Plain	SA144480	2
94	Gear	SA242200	1
95	Spacer	SA284100	4
96	Pin - Pivot	SA180790	2
97	Screw	SA140310	6
98	Nut - Nyloc	SA140270	8
99	Plate - Blanking	SA380680	1
100	Cover	SA480660	1
101	Cover	SA480670	1
102	Screw - Self Tapping	SA185610	6
103	Screw - Self Tapping	SA185620	4
104	Cover	SA480650	1
105	Spacer	SA280500	1
106	Spacer - Ground Drive Cable	SA460260	1
107	Spring - Ground Drive Cable	SA262090	1
108	Cable - Ground Drive	SA284980	1
109	Cable - Engine Stop	SA285040	1
110	Cover	SA480640	1
111	Gearbox	SA280230	1
112	Spring - Tension	SA295930	1
113	Pin - Roll	SA280890	1
114	Pulley	SA284840	1
115	Screw - Self Tapping	SA184960	8
116	Bolt - Engine	SA145670	2
117	Bolt - Engine	SA145680	1
118	Frame - Grassbag	SA280382	1
119	Lever - Ground Drive	SA380430	1
120	Cable - Throttle	SA285130	1

PARTS LIST

Continued.

ITEM NO.	DESCRIPTION	PART NO.	QTY.
121	Deflector - Rear	SA380830	1
122	Setscrew	SA142760	2
123	Washer - Plain	SA144750	4
124	Guide - Cable	SA446340	4
125	Plug	SA251950	2
126	Decal - Throttle	SA647870	1
127	Decal - Engine Stop	SA690720	1
128	Crankshaft Support	SA280820	1
129	Decal - Variable Speed	SA689190	1
130	Support - Crankshaft	SA380810	1
131	Decal - Warning	219189	1
132	Shim	SA145250	4
133	Washer - Wavy	SA245240	2
134	Screw - Self Tapping	SA172850	9
135	Skirt - Steel	SA380910	1
136	Skirt - Side	SA380900	2
137	Fabric - Grassbag	SA289560	1
138	Bumper - Bar	SA385400	1
139	Annulus - Rear Wheel	SA480790	2
140	Nut - Nyloc	SA140270	4
141	Spacer	SA285480	2
142	Screw	SA142440	2
143	Nut - Full	SA194150	1
144	Nut - Dome	SA194140	1
145	Nut - Half	SA142570	2
146	Bearing - Wheel	SA203670	4
147	Cap - Hub	SA304040	4
148	Bolt	SA170580	2
149	Rim - Wheel	SA380750	2
150	Screw - Self Tapping	SA184950	22
151	Wheel - Front	SA380760	2
152	Nut - Full Flanged	SA194010	2
153	Bearing - Wheel	SA203620	4
154	Spacer - Rear Wheel	SA380610	2



1D396S01A

Machine Serial Number

Engine Serial Number