



MODEL NO. 03800 – 70001 & UP
MODEL NO. 03801 – 70001 & UP

OPERATOR'S MANUAL

REELMASTER® 6500-D 2 & 4 WHEEL DRIVE TRACTION UNITS

Helping you put quality into play.™

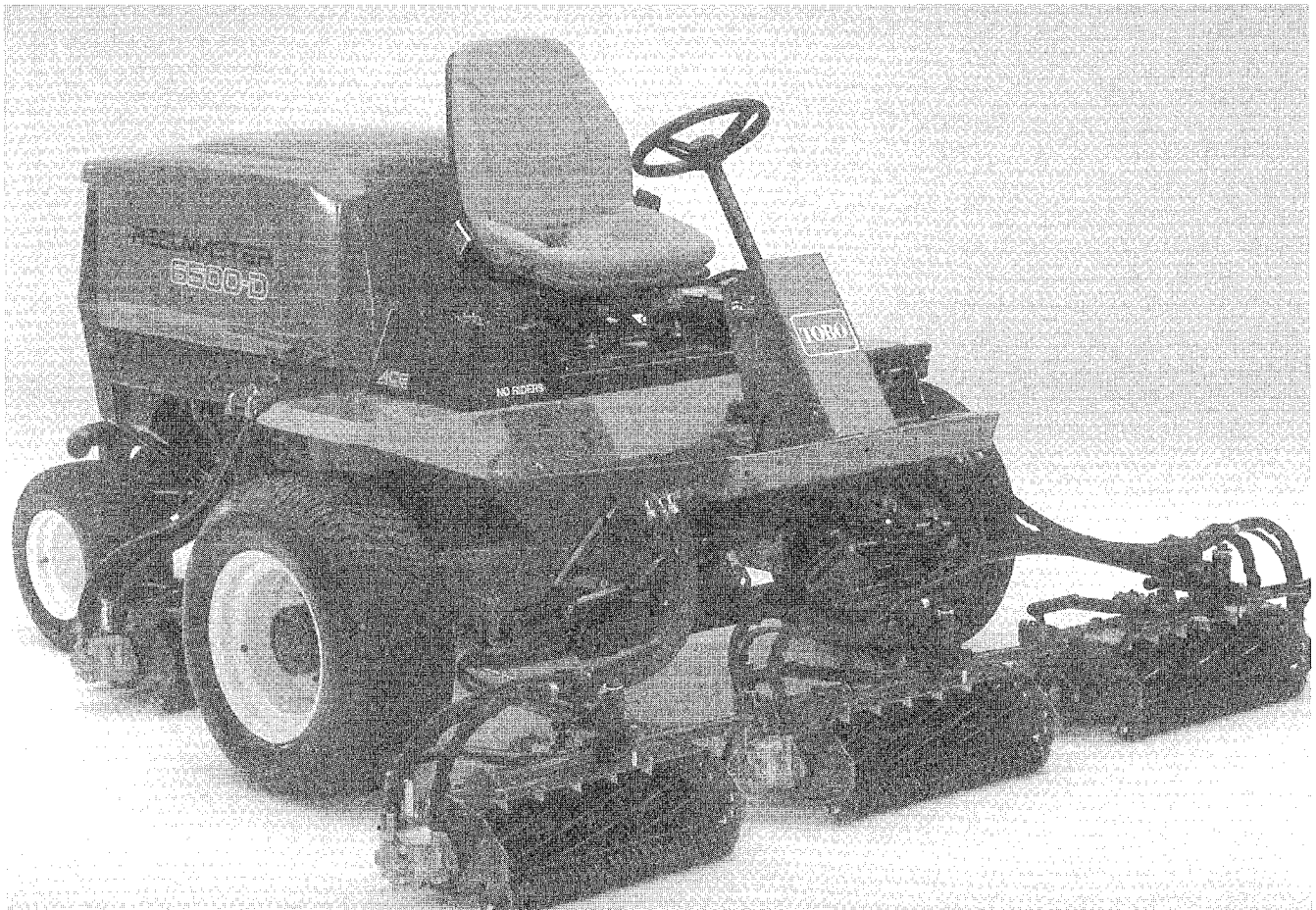
To understand this product, and for safety and optimum performance, read this manual before starting the engine. Pay special attention to SAFETY INSTRUCTIONS highlighted by this symbol.



It means CAUTION, WARNING or DANGER – personal safety instruction. Failure to comply with the instruction may result in personal injury.



The REELMASTER 6500-D conforms to the B71.4-1990 specifications of the American National Standards Institute's safety standards for riding mowers when ballast is added (Refer to page 10 for ballast requirements).



FOREWORD

This operator's manual has instructions on safety, proper set-up and operation, adjustments and maintenance. Therefore, anyone involved with the product, including the operator, should read and understand this manual. Major sections are:

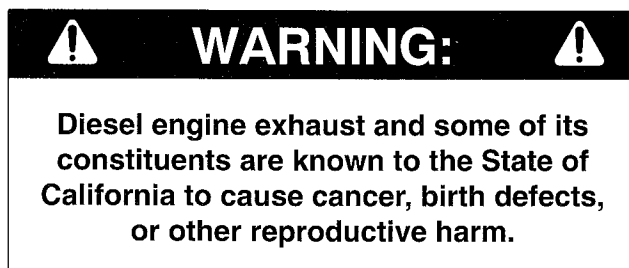
- Safety Instructions
- Specifications
- Set-up Instructions
- Before Operating
- Know Your Controls
- Operating Instructions
- Maintenance
- Schematics

This manual emphasizes safety, mechanical and general product information. **DANGER**, **WARNING** and **CAUTION** identify safety messages. Whenever the triangular safety alert symbol appears, understand the safety message that follows. For complete safety instructions, read pages 4– 7. **IMPORTANT** highlights special mechanical information and **NOTE** emphasizes general product information worthy of special attention.

OPTIONAL SPARK ARRESTER

In some places a spark arrester muffler must be used because of local, state or federal regulations. The spark arrester available from your local Toro Distributor is approved by the United States Department of Agriculture and the United States Forest Service.

When the mower is used or operated on any California forest, brush or grass covered land, a properly operating spark arrester must be attached to the muffler. The operator is violating state law, Section 442 Public Resources Code if a spark arrester is not used.



IDENTIFICATION AND ORDERING

MODEL AND SERIAL NUMBER

The model and serial number is on a plate that is mounted on the left side of frame above footrest (Fig. 1). Use model and serial number in all correspondence and when ordering parts.

To order replacement parts from an authorized TORO Distributor, supply the following information:

1. Model and serial numbers of the machine.
2. Part number, description and quantity of parts desired.

Note: Do not order by reference number if a parts catalog is being used; use the part number.

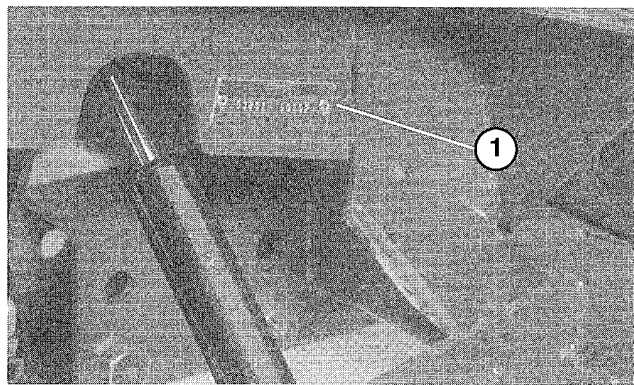


Figure 1
1. Model & serial plate

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SAFETY INSTRUCTIONS

The REELMASTER 6500-D was tested and certified by TORO for compliance with the B71.4-1990 specifications of the American National Standards Institute. Although hazard control and accident prevention partially are dependent upon the design and configuration of the machine, these factors are also dependent upon the awareness, concern, and proper training of the personnel involved in the operation, transport, maintenance, and storage of the machine. Improper use or maintenance of the machine can result in injury or death. To reduce the potential for injury or death, comply with the following safety instructions.

BEFORE OPERATING

1. Read and understand the contents of this manual before starting and operating the machine. Become familiar with the controls and know how to stop the machine and engine quickly. A free replacement manual is available by sending the complete model and serial number to:

The Toro Company
8111 Lyndale Avenue South
Bloomington, Minnesota 55420-1196.

2. Never allow children to operate the machine. Do not allow adults to operate machine without proper instruction. Only trained operators who have read this manual should operate this machine.

3. Never operate the machine when under the influence of drugs or alcohol.

4. Keep all shields, safety devices and decals in place. If a shield, safety device or decal is defective, illegible or damaged, repair or replace it before operating the machine. Also tighten any loose nuts, bolts or screws to ensure machine is in safe operating condition.

5. Always wear substantial shoes. Do not operate machine while wearing sandals, tennis shoes, sneakers or when barefoot. Do not wear loose fitting clothing that could get caught in moving parts and possibly cause personal injury. Wearing safety glasses, safety shoes, long pants and a helmet is advisable and required by some local ordinances and insurance regulations.

6. Assure interlock switches are adjusted correctly so engine cannot be started unless traction pedal is in NEUTRAL and cutting units are DISENGAGED.

7. Remove all debris or other objects that might be picked up and thrown by the reels or fast moving components from other attached implements. Keep all bystanders away from operating area.

8. Since diesel fuel is highly flammable, handle it carefully:

- A. Use an approved fuel container.
- B. Do not remove fuel tank cap while engine is hot or running.
- C. Do not smoke while handling fuel.
- D. Fill fuel tank outdoors and only to within an inch of the top of the tank, not the filler neck. Do not overfill.
- E. Wipe up any spilled fuel.

WHILE OPERATING

9. Sit on the seat when starting and operating the machine.

10. Before starting the engine:

- A. Engage the parking brake.
- B. Make sure traction pedal is in NEUTRAL, throttle is in SLOW and the ENABLE / DISABLE switch is in DISABLE.
- C. After engine is started, release parking brake and keep foot off traction pedal. Machine must not move. If movement is evident, the neutral return mechanism is adjusted incorrectly; therefore, shut engine off and adjust until machine does not move when traction pedal is released.

11. Seating capacity is one person. Therefore, never carry passengers.

12. Do not run engine in a confined area without adequate ventilation. Exhaust fumes are hazardous and could possibly be deadly.

13. Check interlock switches daily for proper operation. If a switch fails, replace it before operating the machine. The interlock system is for your protection, so do not bypass it. Replace all interlock switches every two years.

14. Using the machine demands attention and to prevent loss of control:

- A. Operate only in daylight or when there is good artificial light.
- B. Drive slowly
- C. Watch for holes or other hidden hazards.
- D. Look behind machine before backing up.
- E. Do not drive close to a sand trap, ditch, creek or other hazard.
- F. Reduce speed when making sharp turns and turning on a hillside.
- G. Avoid sudden stops and starts.

15. Traverse slopes carefully. Do not start or stop suddenly when traveling uphill or downhill.



SAFETY INSTRUCTIONS

16. Operator must be skilled and trained in how to drive on hillsides. Failure to use caution on slopes or hills may cause loss of control and vehicle to tip or roll possibly resulting in personal injury or death. On 4 wheel drive model, always use the seat belt and ROPS together.

17. If engine stalls or loses power and cannot make it to the top of a slope, do not turn machine around. Always back slowly straight down the slope.

18. DON'T TAKE AN INJURY RISK! When a person or pet appears unexpectedly in or near the mowing area, **STOP MOWING**. Careless operation, combined with terrain angles, ricochets, or improperly positioned guards can lead to thrown object injuries. Do not resume mowing until area is cleared.

19. Do not touch engine, muffler or exhaust pipe while engine is running or soon after it is stopped. These areas could be hot enough to cause burns.

20. If cutting unit strikes a solid object or vibrates abnormally, stop cutting units immediately, turn engine off, set parking brake and wait for all motion to stop. Inspect for damage. If reel or bedknife is damaged, repair or replace it before operating. Do not attempt to free blocked cutting unit by reversing reel direction. Damage to reel may result.

21. Before getting off the seat:

- A. Move traction pedal to neutral.
- B. Set parking brake.
- C. Disengage cutting units and wait for reels to stop.
- D. Stop engine and remove key from switch.
- E. Do not park on slopes unless wheels are chocked or blocked.

MAINTENANCE

22. Before servicing or making adjustments, stop engine and remove key from the switch.

23. Make sure machine is in safe operating condition by keeping all nuts, bolts and screws tight.

24. Make sure all hydraulic line connectors are tight, and all hydraulic hoses and lines are in good condition before applying pressure to the system.

25. Keep body and hands away from pin hole leaks in hydraulic lines that eject high pressure hydraulic fluid. Use cardboard or paper to find hydraulic leaks. Hydraulic fluid escaping under pressure can penetrate skin and cause injury. Fluid accidentally injected into the skin must be surgically removed within a few hours by a doctor familiar with this form of injury or gangrene may result.

26. Before disconnecting or performing any work on the hydraulic system, all pressure in system must be relieved by stopping engine and lowering cutting units to the ground.

27. If major repairs are ever needed or assistance is desired, contact an Authorized Toro Distributor.

28. To reduce potential fire hazard, keep engine area free of excessive grease, grass, leaves and dirt. Clean protective screen on front of engine frequently.

29. If engine must be running to perform maintenance or an adjustment, keep hands, feet, clothing and other parts of the body away from cutting units and other moving parts. Keep everyone away.

30. Do not overspeed the engine by changing governor setting. To assure safety and accuracy, have an Authorized Toro Distributor check maximum engine speed.

31. Shut engine off before checking or adding oil to the crankcase.

32. Disconnect battery before servicing the machine. If battery voltage is required for troubleshooting or test procedures, temporarily connect the battery.

33. At the time of manufacture, the machine conformed to the safety standards for riding mowers. To assure optimum performance and continued safety certification of the machine, use genuine Toro replacement parts and accessories. Replacement parts and accessories made by other manufacturers may result in non-conformance with the safety standards, and the warranty may be voided.

SOUND PRESSURE LEVEL

This unit has an equivalent continuous A-weighted sound pressure at the operator ear of: 82 dB(A), based on measurements of identical machines per Directive 84/538/EEC and amendments.

VIBRATION LEVEL

Hand-Arm

This unit does not exceed a vibration level of 2.5 m/s² at the hands based on measurements of identical machines per ISO 5349 procedures.

Whole Body

This unit does not exceed a vibration level of .5 m/s² at the posterior based on measurements of identical machines per ISO 2631 procedures.



SAFETY AND INSTRUCTION DECALS

The following safety and instruction decals are affixed to the traction unit. If any decal becomes illegible or damaged, install a new decal. Part numbers are listed below and in your Parts Catalog.

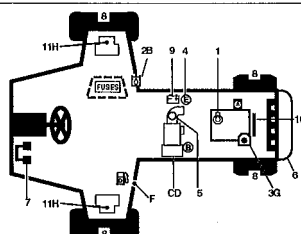
REELMASTER 6500-D, 2WD QUICK REFERENCE AID

CHECK/SERVICE (daily)

1. OIL LEVEL, ENGINE
2. OIL LEVEL, HYDRAULIC TANK
3. COOLANT LEVEL, RADIATOR
4. FUEL/WATER SEPARATOR
5. AIR FILTER SERVICE INDICATOR
6. RADIATOR SCREEN
7. BRAKE FUNCTION
8. TIRE PRESSURE (15-20 PSI)

CHECK/SERVICE (SEE OPERATOR'S MANUAL)

9. BATTERY
10. BELTS (FAN, ALT.)
11. PLANETARY GEAR DRIVE



FLUID SPECIFICATIONS/CHANGE INTERVALS

SEE OPERATOR'S MANUAL FOR INITIAL CHANGES.	FLUID TYPE	CAPACITY	CHANGE INTERVAL	FLUID FILTER	FILTER PART NO.
A. ENGINE OIL	SAE 15W-40CD	5.3 QTS.	100 HRS.	100 HRS.	74-7970
B. HYD. CIRCUIT OIL	MOBIL 424	8.5 GALS.*	800 HRS.	SEE SERVICE INDICATOR	94-2621
C. PRIMARY AIR FILTER	----	----	----	SEE SERVICE INDICATOR	93-9162
D. SAFETY AIR FILTER	----	----	----	SEE OPERATOR'S MANUAL	93-9163
E. FUEL FILTER	----	----	----	400 HRS.	76-5220
F. FUEL TANK	NO. 2-Diesel	15 GALS.	Drain and flush, 2 yrs.		
G. COOLANT	93-7213	3.5 GALS.	Drain and flush, 2 yrs.		
H. PLANETARY GEAR DRIVE	SAE85W140	15 OZ.	800 HRS	----	

* INCLUDING FILTER

93-9165

IN TOOL BOX (Part No. 93-9165)

IMPORTANT
USE CORRECT FUSES.
WRONG FUSES CAN CAUSE
DAMAGE TO CONTROLLER
AND VOID WARRANTY.

CONTROLLER LOGIC	CONTROLLER POWER (1)
2A	10A
ACCESSORY POWER	IGNITION SWITCH
7.5A	20A
OPTIONAL LIGHTS	CONTROLLER POWER (1)
10A	10A
CONTROLLER POWER (2)	CONTROLLER POWER (1)
15A	10A

94-6348

INSIDE CONTROL BOX (Part No. 94-6348))



ON LEFT FENDER
(Part No. 52-1320)

WARNING

- MOVING PARTS UNDER ENTIRE FLOOR PLATE.
- MOVING PARTS WILL INJURE HANDS AND FEET.
- DO NOT OPERATE MACHINE WITHOUT FLOOR PLATE FASTENED IN PLACE.

88-0440

UNDER FLOOR PLATE (Part No. 88-0440)



85-4730

ON RIGHT FENDER
(Part No. 85-4730)

SELECTING CLIP RATE (REEL SPEED)

TO SELECT THE CORRECT CLIP RATE:

1. WHEN PROGRAMMING THE ECU, INSURE THE CONFIGURATION SCREEN IN FM 6500 CONFIGURATION FILE IS SET TO THE CORRECT SETTING (5, 7 OR 11 BLADE).
2. USING THE COLUMN OF THE CHART BELOW FOR EITHER 5, 7 OR 11 BLADE REELS, LOOK DOWN THE CHART TO FIND THE HEIGHT OF CUT LISTING NEAREST THE ACTUAL HEIGHT OF CUT SETTING.
3. LOOK ACROSS THE CHART TO FIND THE LETTER CORRESPONDING TO THAT HEIGHT OF CUT.
4. TURN THE HOC SELECTOR KNOB TO THE LETTER SETTING DETERMINED IN STEP 2.

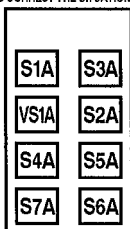
CLIP RATE (REEL SPEED) SELECTION CHART

HOC KNOB POSITION	11 BLADE HEIGHT OF CUT	HOC KNOB POSITION	7 BLADE HEIGHT OF CUT	HOC KNOB POSITION	5 BLADE HEIGHT OF CUT
A	38 in. 9.6 mm	A	55 in. 14.0 mm	A	63 in. 16.0 mm
B	42 10.7	B	59 15.0	B	68 17.3
C	46 11.7	C	64 16.2	C	73 18.5
D	50 12.7	D	68 17.3	D	77 19.6
E	54 13.7	E	73 18.5	E	82 20.8
F	58 14.7	F	77 19.6	F	86 21.8
G	62 15.7	G	81 20.8	G	90 22.9
H	66 16.8	H	85 21.8	H	94 23.9
I	70 17.8	I	89 22.8	I	98 24.9
J	74 18.8	J	93 23.9	J	102 25.9
K	78 19.8	K	97 24.9	K	106 26.9
L	82 20.8	L	1.01 25.9	L	110 27.9
M	86 21.8	M	1.05 26.7	M	114 29.0
N	90 22.9	N	1.09 27.7	N	118 30.0
O	94 23.9	O	1.13 28.7	O	122 31.0

FULL SPEED - CUTTING UNITS ALWAYS SET TO FULL SPEED IN THIS POSITION.

REEL CONTROL LIGHT

- IF THE REEL CONTROL LIGHT ILLUMINATES, IT MEANS ONE OF THE FOLLOWING THINGS:
1. THE MACHINE IS BEING OPERATED AT A TRACTION SPEED TOO SLOW TO ALLOW DESIRED CLIP.
 2. THE MACHINE IS BEING OPERATED AT A TRACTION SPEED TOO FAST TO ALLOW DESIRED CLIP.
- TO CORRECT THE SITUATION, CHANGE THE TRACTION SPEED UNTIL THE LIGHT GOES OUT.



FRONT MANIFOLD BLOCK SOLENOID WIRE IDENTIFICATION

SOLENOID	POWER WIRE COLOR
V51A	ORANGE/BLACK
S1A	BLACK/RED
S2A	VIOLET/RED
S3A	BLUE/WHITE
S4A	ORANGE/BLUE
S5A	BROWN/WHITE
S6A	YELLOW/BLACK
S7A	YELLOW/WHITE



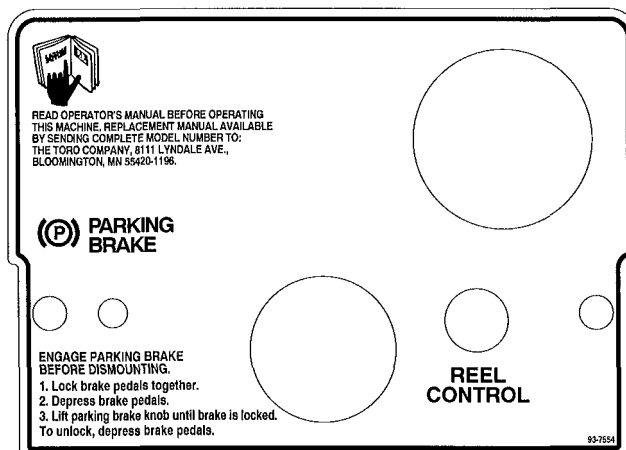
SEE OPERATOR'S MANUAL FOR
SOLENOID FUNCTION INFORMATION
AND TEST PORT USAGE.

HINTS FOR USE OF DIAGNOSTIC ACE

- AFTER CONNECTING DIAGNOSTIC ACE AND TURNING KEY SWITCH TO "ON" POSITION, MOVE ANY INPUT SWITCH TO GET DIAGNOSTIC ACE DISPLAY TO FUNCTION.
- TURN HOC KNOB TO POSITION "A" FOR TROUBLE SHOOTING.
- ALWAYS REPLACE THE LOOPBACK CONNECTOR. FAILURE TO DO SO WILL PREVENT THE MACHINE FROM OPERATING.

94-2066

UNDER SEAT PLATE (Part No. 95-3466)

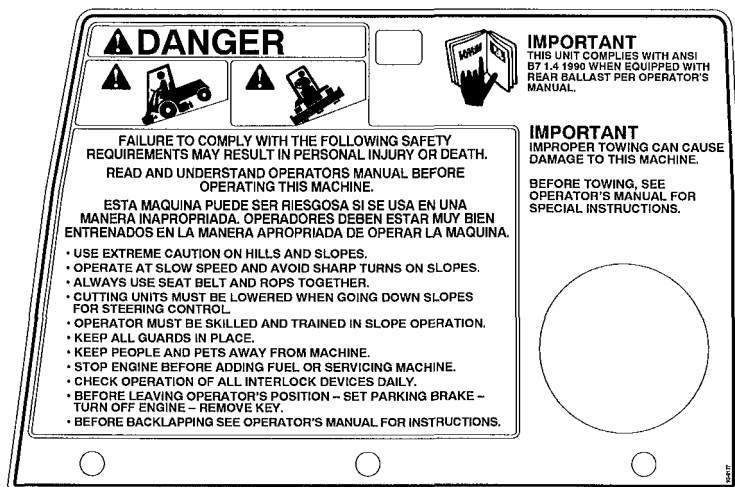


93-7554

ON TOP OF TOWER (Part No. 93-7554)



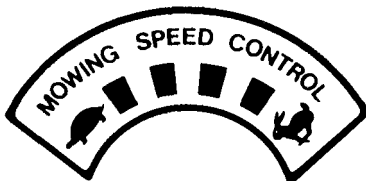
SAFETY AND INSTRUCTION DECALS



ON TOOL BOX
(Part No. 93-9177)

DO NOT STEP

ON LIFT ARMS
(Part No. 36-3400)

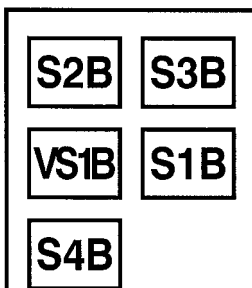


ON TOWER
(Part No. 75-6710)

NO RIDERS

ON CONSOLES
(Part No. 75-5190)

RM 6500-D REAR MANIFOLD BLOCK



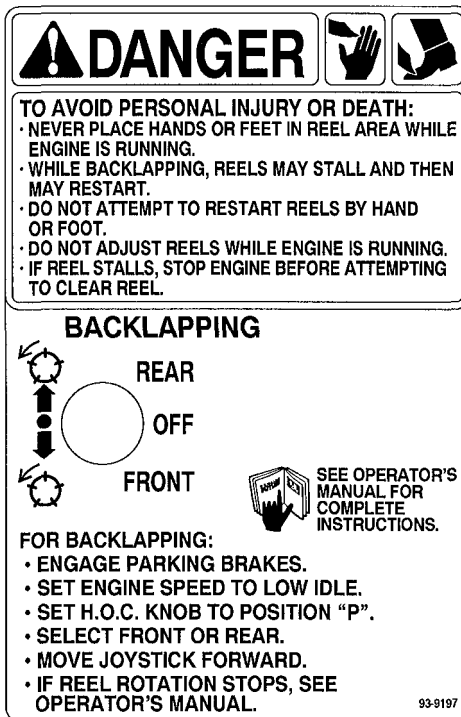
SOLENOID WIRE IDENTIFICATION

SOLENOID	POWER WIRE COLOR
VS1B	YELLOW / BLUE
S1B	ORANGE / RED
S2B	ORANGE / WHITE
S3B	WHITE / ORANGE
S4B	PINK / BLUE

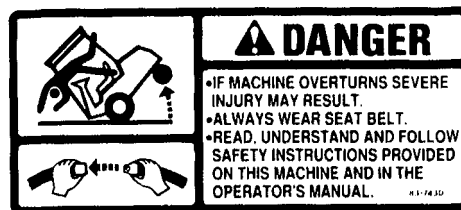


SEE OPERATOR'S MANUAL FOR
SOLENOID FUNCTION INFORMATION
AND TEST PORT USAGE.

ON UNDERSIDE OF SEAT PLATE
(Part No. 93-9184)



ON BACKLAP BRACKET
(Part No. 93-9197)



ON ROLL BAR ROOF
(Part No. 83-7430)
(Model 03801 only)



**ON FRAME UNDER
MUFFLER**
(Part No. 93-9198)

CUSTOM PRODUCTS OF LITCHFIELD, INC.
LITCHFIELD, MN. 55355 PH. (612)693-3221
SERIAL NO. CP366-29-_____
FITS TORO RM6000D SERIES
ROPS/Vehicle Test Wt. 4000 LBS.
MEETS OSHA 1928.51 (B) (1)

ON ROLL BAR
(Part No. 92-7540)
(Model 03801 only)

SPECIFICATIONS

Engine: Peugeot, 4 cylinder, 4 cycle, overhead cam, 116 cu. in (1.9 liter) displacement liquid cooled diesel engine. 38 hp (28 kW); governed to 2500 rpm high idle; 23.5:1 compression ratio, 3.27" (83 mm) bore x 3.46" (88 mm) stroke. Automatic glow plug/starter interlock system. Heavy duty, 2 stage, remote air cleaner.

Main Frame: All welded formed steel frame, includes tie—down loops.

Cooling System: Rear—mounted, cross—flow agricultural type radiator; 7 fins per inch. Approx. 7.5 quart (7.1 liter) capacity. Air to oil cooler mounted to rear of radiator tips outward for cleaning. Removable oil cooler/radiator screen.

Fuel System: Rotary fuel injection pump with energized—to—run (ETR) fuel flow solenoid. Replaceable spin—on fuel filter/water separator with water sensor. Fuel capacity: 15 gallon (64 liter).

Traction System: Servo—controlled hydrostatic system driving double planetary gear reduction front wheel drives. Foot pedal control of forward/reverse ground speed.

Toro 4—Matic® 4—Wheel Drive System only: Rear drive axle coupled to hydrostatic transmission via overrunning clutch for full time on—demand 4 wheel drive. A Roll Over Protective Structure (ROPS) and seat belt are standard.

Ground Speed: 0—10 mph forward; 0—4 mph reverse.

Cutting Unit Drive System: Reel motors feature quick disconnect for removal or installation onto cutting unit. Cutting units can be driven from either end.

Seat: Deluxe high back suspension seat with adjustable fore and aft travel, weight and height. Tool box at left side of seat.

Steering System: Power steering with dedicated power source.

Tires: Two rear steering tires: 20 x 10.00-10, tubeless, 6-ply rating. Two front traction drive tires: 29 x 12.00-15 tubeless, 6-ply rating. Recommended tire pressure for front and rear tires is 15—20 psi.

Brakes: Individual totally enclosed, multi—disc, wet brakes and parking brakes on front traction wheels. Hydrostatic braking through traction drive.

Electrical Features: 12 volt, 530 cold cranking amperes at 0° F (—18° C), 85 minute reserve capacity at 80° F (27° C), maintenance free battery. 55 amp alternator with I.C. regulator/rectifier. Automotive type electrical system. Seat switch, reel and traction interlock switches.

Controls: Foot operated traction and brake pedals. Hand operated throttle, speed control lever, parking brake lock, ignition switch with automatic preheat cycle, single joy stick control for cutting unit on/off and lift lower. Cutting unit backlap switch located under operator's seat. Height—of—cut selector knob located under control panel.

Gauges: Hour meter, speedometer, fuel gauge, temperature gauge, 4 bank warning lamp: oil pressure, water temperature, amps, and glow plug. 2 bank warning lamp: water in fuel, water level.

Diagnostics; The Automatic Control Electronics, ACE™ system allows precise timing and control of machine functions for maximum reliability. Toro standard diagnostic display connects to an electronic control unit to pin point any electrical problems quickly and easily. Available DATA LOG™ system allows mechanic to find intermittent problems.

General Specifications (approx.):

<u>Width—of—Cut:</u>	96 in.
<u>Overall Width:</u>	
Transport	84 in.
Operational	110 in.
<u>Overall Length:</u>	120 in.
<u>Height:</u>	
Without ROPS installed:	60 in.
With ROPS installed:	84 in.
<u>Weight:</u>	
Model 03800	3200 lbs.*
Model 03801	3300 lbs.*
*With 5 Blade Cutting Units & full fluid levels	

Specifications and design subject to change without notice.

LOOSE PARTS CHART

Note: Use this chart as a checklist to assure all parts necessary for assembly have been received. Without these parts, total set-up cannot be completed. Some parts may have already been assembled at factory.

DESCRIPTION	QTY.	USE
Counterweight	3	Mount counterweights & motors to cutting units
Counterweight w/speed sensor	2	
O-ring—large	10	
Speed Sensor	2	
O-ring—small	2	
Speed Sensor holder	2	
Capscrew M6 x 20 mm	2	
Lynch Pin	5	Mount cutting units to traction unit
Steering Pin	5	
Diagnostic ACE Display Overlay	2	Use with Diagnostic ACE Display for diagnosing machine malfunction (Store in service shop until needed)
EEC Certificate	2	
Operator's Manual (Traction Unit)	2	Read before operating machine.
Parts Catalog	1	
Registration Card	1	Fill out and return to Toro

SET-UP INSTRUCTIONS

IMPORTANT: All Reelmaster 6000 Series must be set up with the RM CONFIG software, part no. 95-3480, otherwise the cutting unit drive circuits will not function. Refer to Installation Instructions supplied with kit.

INSTALL CUTTING UNITS (Fig. 2-5)

Cutting unit models 03854 and 03856 can be installed at any of the five mounting locations on the traction unit. Figure 1 shows the orientation of the hydraulic drive motor for each of the five locations. For any of the locations requiring the motor to be mounted on the right end of the cutting unit, install a counter weight on the left end of the cutting unit. For the locations requiring the motor to be mounted on the left end, install a counter weight on the right end of the cutting unit.

Two of the counter weights provided with the tractor include speed sensor assemblies. These need to be installed on cutting units to be mounted in the front center and left rear positions on the tractor.

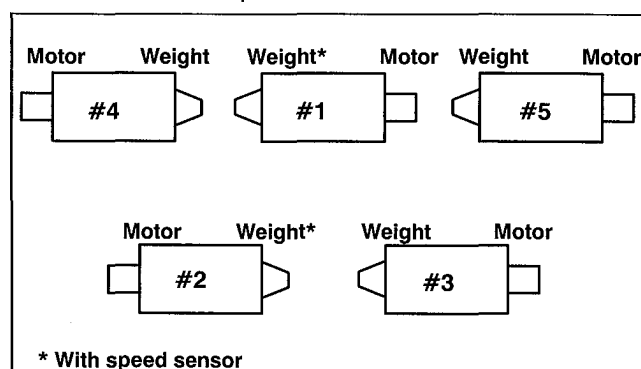


Figure 2

Note: Counter weight mounting capscrews are shipped installed to right end of the cutting units. The

capscrews on left end are to be used for securing the hydraulic motor.

1. Remove cutting units from cartons. Assemble and adjust per Cutting Unit Operator's Manual.
2. Remove protective plugs from each end of cutting unit.
3. Lubricate and install a large O-ring into bearing housing groove on each end of cutting unit (Fig. 3 & 5).

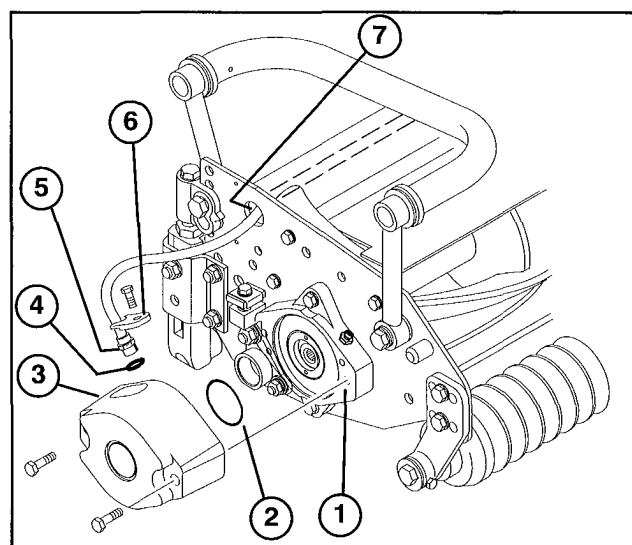


Figure 3

1. Bearing housing
2. O-ring—large
3. Counterweight
4. O-ring—small
5. Speed sensor
6. Speed sensor holder
7. Frame tube

SET-UP INSTRUCTIONS

Note: Before installing cutting unit motors or counterweights with speed sensors, lubricate internal splines of cutting unit reels shafts with grease.

4. Install a counter weight onto appropriate end of each cutting unit with capscrews provided (Fig. 3).
5. Install (2) shims on pivot shaft of each cutting unit carrier frame (Fig. 4).
6. Insert the pivot shaft of the carrier frame into the mounting hole at the end of the pivot knuckle (Fig. 4).

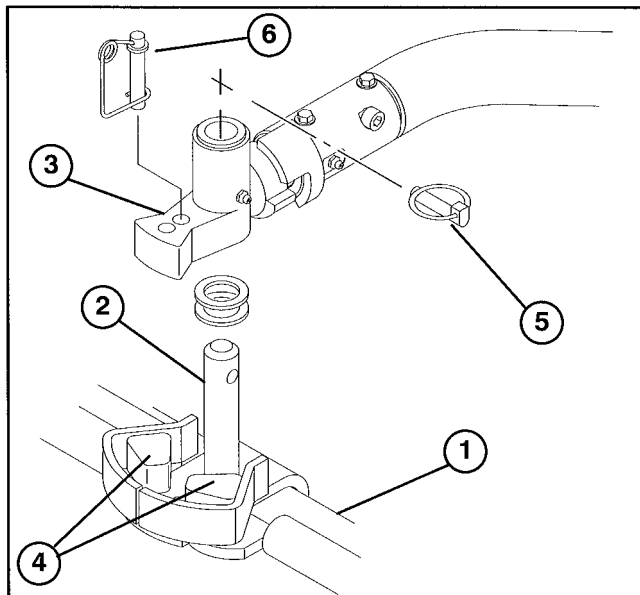


Figure 4

- | | |
|------------------|--------------------|
| 1. Carrier frame | 4. Centering stops |
| 2. Pivot shaft | 5. Lynch pin |
| 3. Pivot knuckle | 6. Steering pin |

7. Guide the pivot knuckle in place between the two rubber centering stops on the carrier frame (Fig. 4).
8. Insert the lynch pin into the cross hole on the pivot shaft (Fig. 4). (If pin does not fit, remove one of the shims from the pivot shaft.)
9. Mount the motor to the drive end of the cutting unit and secure with two capscrews provided (Fig. 5).

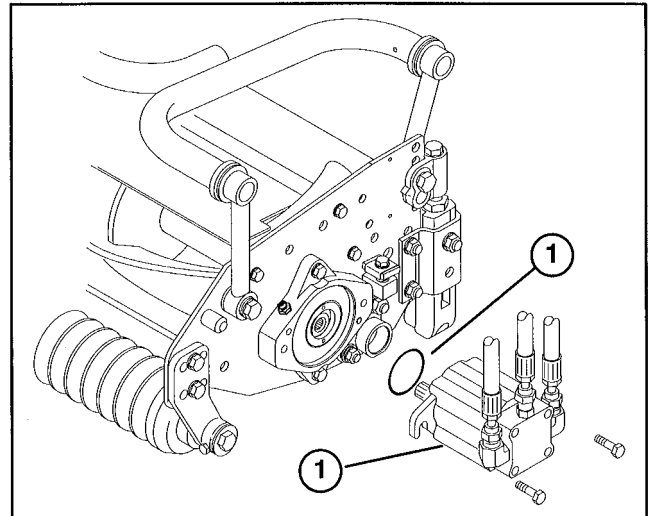


Figure 5

1. Motor
2. O-ring

10. On front center and left rear cutting units, plug speed sensor wire harness connector into traction unit wire harness connector.

11. On motor side of cutting unit, insert speed sensor end of harness into frame tube and route to counterweight.

12. Install small O-ring onto speed sensor and insert sensor into hole in counterweight (Fig. 3).

13. Secure sensor to counterweight with a sensor holder and a M6 x 20 mm capscrew (Fig. 3).

14. Insert steering pin into either front or rear mounting hole on pivot knuckle, using one of the following locations:

Rear Mounting Hole—Keeps cutting unit in straight line.

Front Mounting Hole—Allows cutting unit to steer itself as traction unit turns.

15. Hook wire around bottom of pin.

REAR BALLAST

Model 03800 (2 Wheel Drive) complies with the ANSI B71.4–1990 Standard when 100 lbs. of calcium chloride ballast is added to rear wheels and rear weight kit (Part No. 94–2836) is installed.

Model 03801 (4 Wheel Drive) complies with the ANSI B71.4–1990 Standard when 100 lbs. of calcium chloride ballast is added to rear wheels.

IMPORTANT: If a puncture occurs in a tire with calcium chloride, remove unit from turf area as quickly as possible. To prevent possible damage to turf, immediately soak affected area with water.

BEFORE OPERATING



CAUTION

Before servicing or making adjustments to the machine, stop engine and remove key from the switch.

CHECK ENGINE OIL (Fig. 6 & 7)

Crankcase capacity is 5.3 qt. with filter.

1. Park machine on a level surface. Release hood latch and open hood.

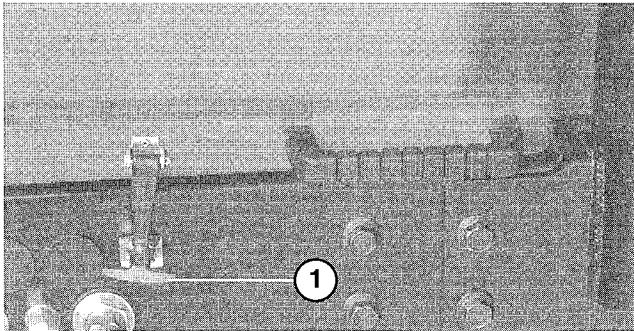


Figure 6
1. Hood Latch

2. Remove dipstick from tube cap, wipe clean and reinstall dipstick into tube cap. Pull it out again and check oil level on dipstick: Oil level must always be in notch area on dipstick.

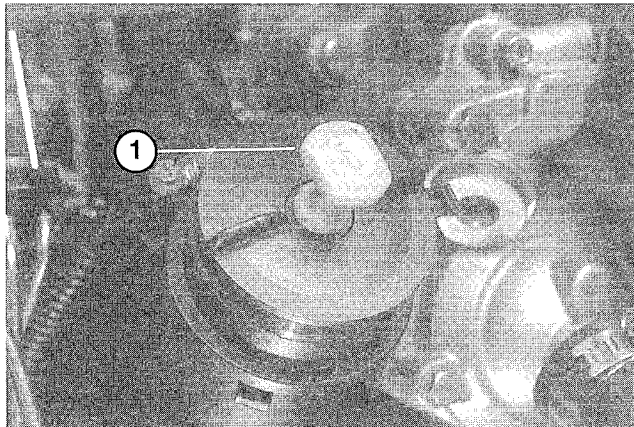


Figure 7
1. Dipstick / Tube Cap

3. If oil level is low, remove tube cap and add SAE 15W-40 CD oil until level reaches top of notch on dipstick. **DO NOT OVERFILL.**
4. Install oil tube cap.
5. Close hood and secure latch.

CHECK COOLING SYSTEM (Fig. 8)

Capacity of system is 3.5 gal.

Check cooling system if low water level light illuminates.



CAUTION

If engine has been running, pressurized hot coolant can escape if degasser cap is removed and cause burns. Allow engine to cool at least 15 minutes or until the degasser cap is cool enough to touch without burning hand.

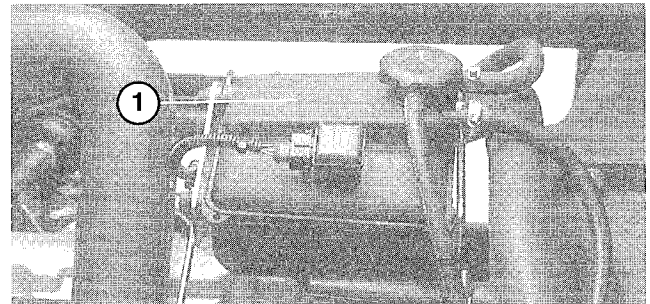


Figure 8
1. Degasser Tank

3. If coolant is low, remove degasser tank cap and add a 50/50 mixture of water and Peugeot recommended anti-freeze (Toro Part No. 93-7213). **DO NOT USE WATER ONLY OR ALCOHOL/METHANOL BASE COOLANTS.**
4. Install degasser tank cap.
5. Close hood and secure latch.

FILL FUEL TANK (Fig. 9)

Capacity of fuel tank is 15 gal.

1. Remove fuel tank cap.
2. Fill tank to about one inch below top tank, not filler neck with No. 2 diesel fuel. Then install cap.

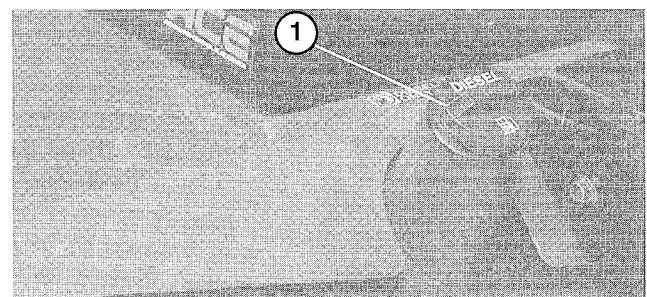


Figure 9
1. Fuel Tank Cap

BEFORE OPERATING



DANGER

Because diesel fuel is flammable, use caution when storing or handling it. Do not smoke while filling the fuel tank. Do not fill fuel tank while engine is running, hot, or when machine is in an enclosed area. Always fill fuel tank outside and wipe up any spilled diesel fuel before starting the engine. Store fuel in a clean, safety-approved container and keep cap in place. Use diesel fuel for the engine only; not for any other purpose.

CHECK HYDRAULIC FLUID (Fig. 10)

The hydraulic system is designed to operate on anti-wear hydraulic fluid. The machine's reservoir is filled at the factory with approximately 8.5 gallons of Mobil 424 hydraulic fluid. **Check level of hydraulic fluid before engine is first started and daily thereafter.**

Group 1 Hydraulic Fluid (Recommended for ambient temperatures consistently below 100° F.):

ISO type 46/68 anti-wear hydraulic fluid

Mobil	Mobil Fluid 424
Amoco	Amoco 1000
International Harvester	Hy-Tran
Texaco	TDH
Shell	Donax TD
Union Oil	Hydraulic/Tractor Fluid
Chevron	Tractor Hydraulic Fluid
BP Oil	BP HYD TF
Boron Oil	Eldoran UTH
Exxon	Torque Fluid
Conoco	Power-Tran 3
Kendall	Hyken 052
Phillips	HG Fluid

Note: The fluids within this group are interchangeable.

Group 2 Hydraulic Fluid (Biodegradable):

ISO VG 32/46 anti-wear hydraulic fluid

Mobil	EAL 224 H
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Note: The fluid in this group is not compatible with the fluids in group 1.

IMPORTANT: These hydraulic fluids are specified to allow optimal operation of the machine in a wide range of temperatures encountered. The group 1 fluids are a multi-viscosity hydraulic fluids which allows operation at lower temperatures without the increased viscosity, which is associated with straight viscosity fluids.

NOTE: When changing from one type of hydraulic fluid to the other, be certain to remove all the old fluid from

the system, because some brands of one type are not completely compatible with some brands of the other type of hydraulic fluid.

IMPORTANT: Use only types of hydraulic fluids specified. Other fluids could cause system damage.

Note: A red dye additive for the hydraulic system fluid is available in 2/3 oz. bottles. One bottle is sufficient for 4–6 gal. of hydraulic fluid. Order Part No. 44–2500 from your Authorized Toro Distributor

1. Position machine on a level surface, lower the cutting units and stop the engine.
2. Clean area around filler neck and cap of hydraulic tank. Remove cap from filler neck.

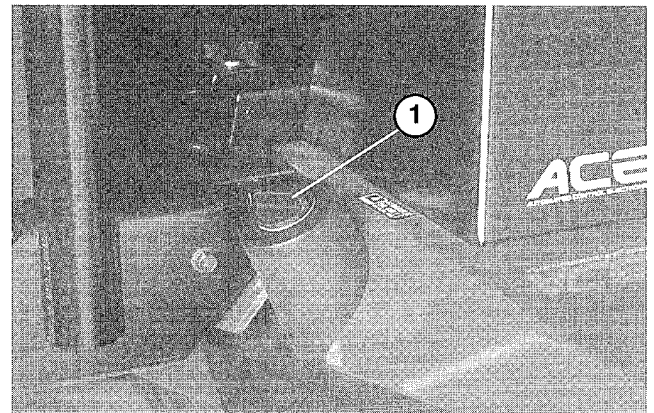


Figure 10
1. Hydraulic Tank Cap

3. Remove dipstick from filler neck and wipe it with a clean rag. Insert dipstick into filler neck; then remove it and check level of fluid. Fluid level should be within 1/4 inch of mark on dipstick.
4. If level is low, add appropriate fluid to raise level to full mark.
5. Install dipstick and cap onto filler neck.

CHECK PLANETARY GEAR DRIVE OIL (Fig. 11)

Check oil if external leakage is noted. Use high quality SAE 85W–140 wt. gear lube as replacement.

Capacity of system is 16 oz.

1. With machine on level surface, position wheel so the check/drain plug is at either three or nine o'clock position.
2. Remove plug. Oil should be to bottom of the hole.
3. Add gear oil, if necessary, to bring up to proper level and install plug.
4. Repeat steps 1–3 on the opposite gear assembly.

BEFORE OPERATING

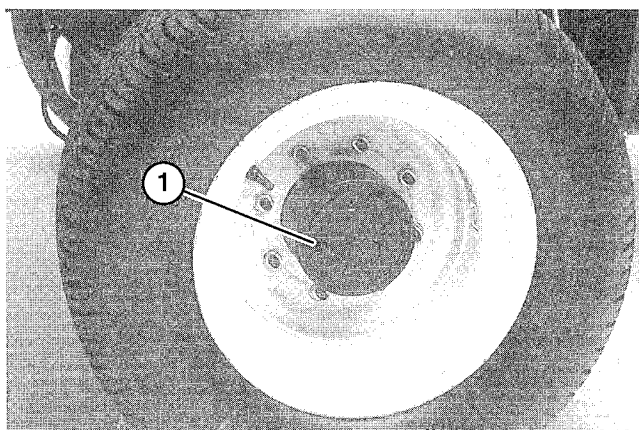


Figure 11
1. Check/Drain Plug

CHECK REAR AXLE LUBRICANT (Model 03801 Only) (Fig. 12)

The rear axle is shipped from the factory filled with SAE 85W-140 wt. gear lube. Check level before engine is first started and every 400 hours thereafter. Capacity is 80 oz. Visually inspect for leaks daily.

1. Position the machine on a level surface.
2. Remove a check plug from one end of axle and make sure lubricant is up to bottom of hole. If level is low, remove the fill plug and add enough lubricant to bring the level up to the bottom of the check plug holes.

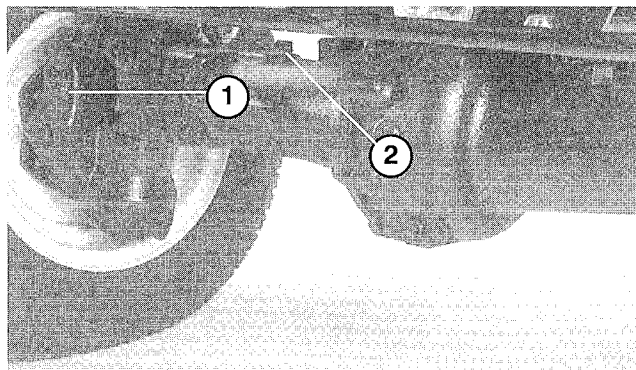


Figure 12
1. Check Plug 2. Fill Plug

CHECK TIRE PRESSURE

The tires are over-inflated for shipping. Therefore, release some of the air to reduce the pressure. Correct air pressure in the front and rear tires is 15 -20 psi.

IMPORTANT: Maintain even pressure in all tires to assure a good quality-of-cut and proper machine performance. DO NOT UNDER INFLATE.

CHECK REEL TO BEDKNIFE CONTACT

Each day before operating, check reel to bedknife contact, regardless if quality of cut had previously been acceptable. There must be light contact across the full length of the reel and bedknife (refer to Adjusting Reel to Bedknife in Cutting Unit Operator's Manual).

CHECK TORQUE OF WHEEL NUTS OR BOLTS



WARNING

Torque front wheel nuts and rear wheel bolts to 85-100 ft-lb after 1-4 hours of operation and again after 10 hours of operation and every 200 hours thereafter. Failure to maintain proper torque could result in failure or loss of wheel and may result in personal injury.

KNOW YOUR CONTROLS

Traction Pedal (Fig. 13) – Controls forward and reverse operation. Depress top of pedal to move forward and bottom to move backward. Ground speed depends on how far pedal is depressed. For no load, maximum ground speed, fully depress pedal while throttle is in FAST.

To stop, reduce foot pressure on traction pedal and allow it to return to center position.

Traction Speed Limiter (Fig. 13) – Preset this lever to limit the amount the traction pedal can be depressed in the forward direction to maintain a constant mowing speed.

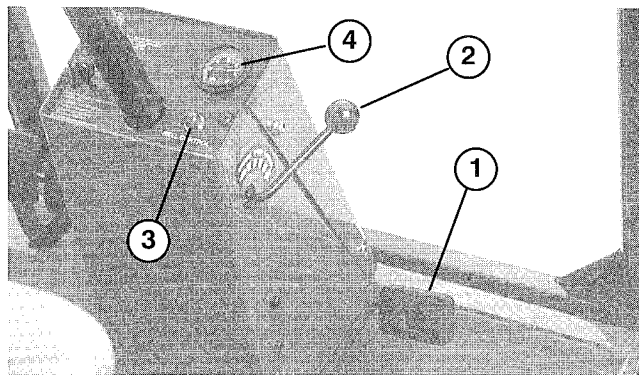


Figure 13

1. Traction Pedal
2. Traction Speed Limiter
3. Reel Control Light
4. Speedometer

Reel Control Light (Fig. 13) – When lit, indicates machine is being operated in a way in which the automatic reel speed control cannot obtain the desired clip.

Speedometer (Fig. 13) – Indicates ground speed at which machine is traveling.

Lower Mow / Raise Control Lever (Fig. 14) – The lever raises and lowers the cutting units and also starts and stops the reels.

Fuel Gauge (Fig. 14) – Indicates level of fuel in tank.

Engine Oil Pressure Warning Light (Fig. 14) – Indicates dangerously low engine oil pressure.

Key Switch (Fig. 14) – Three positions: OFF, ON / Preheat and START.

Throttle Control (Fig. 14) – Move control forward to increase engine speed, rearward to decrease speed.

Engine Coolant Temperature Warning Light (Fig. 14) – The light illuminates and engine shuts down when coolant reaches a dangerously high temperature.

Glow Plug Indicator Light (Fig. 14) – When lit, indicates glow plugs are on.

Charge Indicator (Fig. 14) – Illuminates when system charging circuit malfunctions.

Enable / Disable Switch (Fig. 14) – Used in conjunction with lower mow / raise control lever to operate reels.

Water in Fuel Light (Fig. 14) – Indicates water in fuel system.

Low Water Level Light (Fig. 14) – Indicates coolant water level is low.

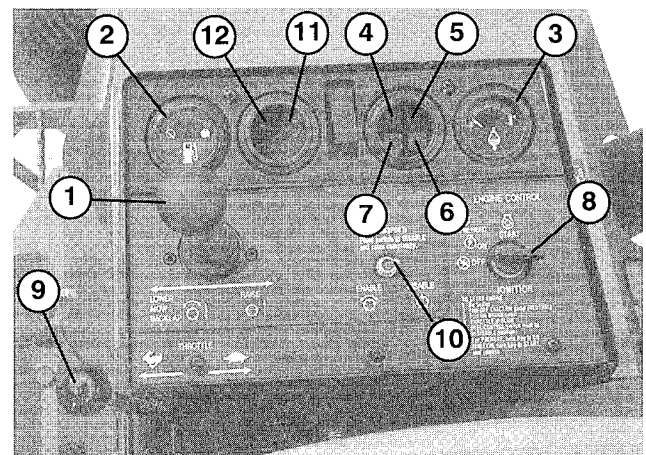


Figure 14

1. Lower Mow / Raise Control Lever
2. Fuel Gauge
3. Engine Coolant Temperature Gauge
4. Engine Oil Pressure Warning Light
5. Engine Coolant Temperature Warning Light
6. Glow Plug Indicator Light
7. Charge Indicator
8. Key Switch
9. Throttle Control
10. Enable / Disable switch
11. Water in Fuel Light
12. Low Water Level Light



WARNING

Engine will not crank over until Glow Plug lamp goes out (Delay Interlock). Glow plugs must complete cycle before controller will allow engine to crank.

HOC Selector Knob (Fig. 15) – Rotating knob to appropriate setting informs the electronic controller at what height-of-cut the machine is being operated so, desired clip may be obtained. See section in manual for operating instructions. Knob is located under control panel.

KNOW YOUR CONTROLS

Hour Meter (Fig. 15) – Shows total hours that machine has been operated.

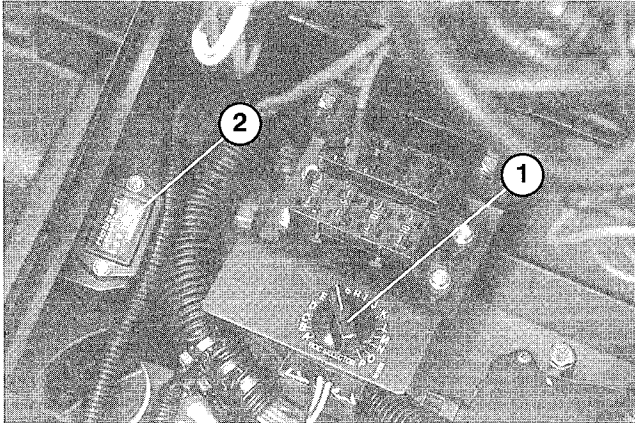


Figure 15

- 1. HOC Selector Knob
- 2. Hour Meter

Backlap Switch (Fig. 16) – Used in conjunction with lower mow / raise control lever for backlapping operation. Switch is located under seat plate. Refer to Cutting Unit Maintenance, Backlapping.

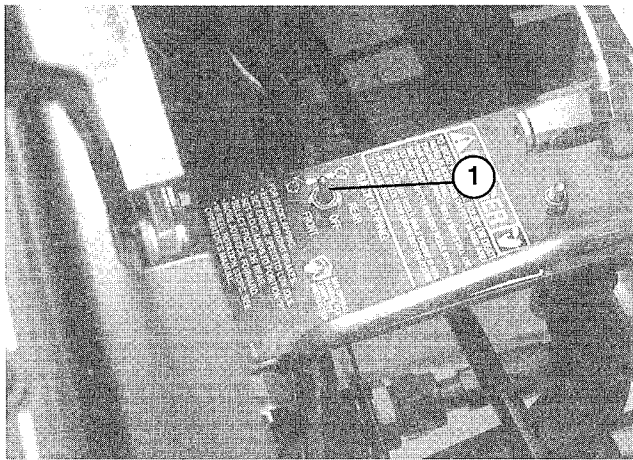


Figure 16

- 1. Backlap Switch

Brake Pedals (Fig. 17) – Two foot pedals operate individual wheel brakes for turning assistance, parking and to aid in obtaining better sidehill traction. Locking pin connects the pedals for parking brake operation and transport.

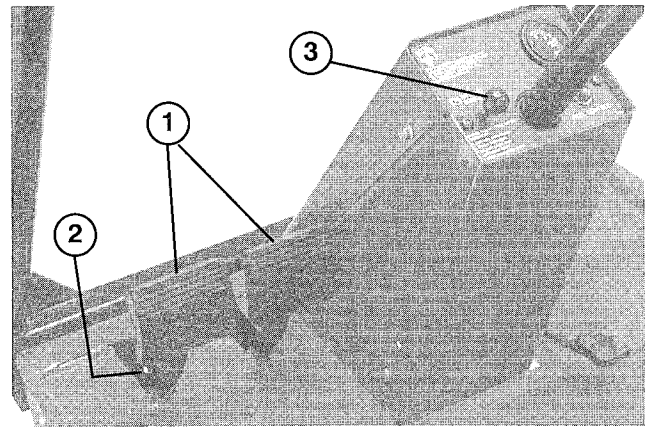


Figure 17

- 1. Brake Pedals
- 2. Parking Brake Latch
- 3. Locking Pin

Parking Brake Latch (Fig. 17) – A knob on the left side of console actuates parking brake lock. To engage parking brake, connect pedals with locking pin, push down on both pedals and pull parking brake latch out. To release parking brake, depress both pedals until parking brake latch retracts.

Seat (Fig. 18) – Seat adjusting lever allows 4 inch fore and aft adjustment. Seat adjusting knob adjusts seat for operators weight. To adjust seat fore and aft, pull lever on left side of seat assembly outward. After moving seat to desired location, release lever to lock seat into position. To adjust for operators weight, turn spring tension knob; clockwise to increase tension, counterclockwise to decrease spring tension

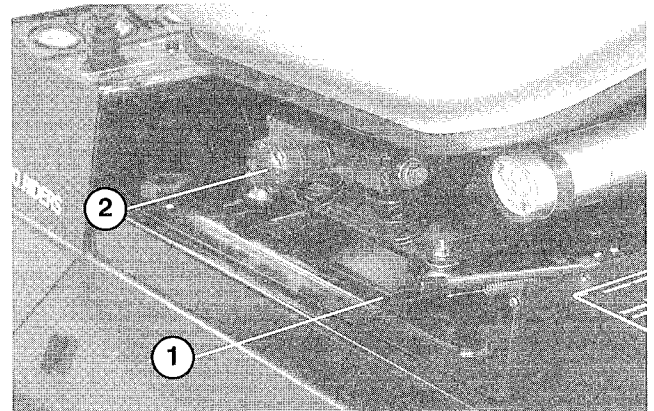


Figure 18

- 1. Seat Adjusting Lever
- 2. Seat Adjusting Knob

OPERATING INSTRUCTIONS



CAUTION

Before servicing or making adjustments to the machine, stop engine and remove key from the switch.

STARTING AND STOPPING

1. Sit on the seat, keep foot off traction pedal. Assure parking brake is engaged, traction pedal is in NEUTRAL, throttle is in SLOW position and the ENABLE / DISABLE switch is in the DISABLE position.



WARNING

Engine will not crank over until Glow Plug Lamp goes out (Delay in Interlock). Glow plugs must complete cycle before controller will allow engine to crank.

2. Turn ignition switch to ON / Preheat position. An automatic timer will control preheat for approximately 6 seconds. **Engine will not crank over until preheat light goes off.** After preheat, turn key to START position. CRANK ENGINE FOR NO LONGER THAN 15 SECONDS. Release key when engine starts. If additional preheat is required, turn key to OFF position then to ON / preheat position. Repeat process as required.

3. Run engine at idle speed or partial throttle until engine warms up.

4. To stop, move all controls to NEUTRAL and set parking brake. Return throttle to the idle position, turn key to OFF and remove it from switch.

PRIMING FUEL SYSTEM (Fig. 19 & 20)

IMPORTANT: The fuel system may need to be primed when a new engine is started for the first time, if it runs out of fuel or if maintenance is performed on the fuel system.

1. Unlatch and raise hood.
2. Insert a 3/16" hose over bleed screw and run other end into a container to catch fuel.
3. Loosen fuel filter / water separator bleed screw (Fig. 19) a few turns. Pump priming plunger until a steady stream of fuel comes out of hole in bleed screw. When fuel stops foaming, tighten the bleed screw during the downstroke of the priming plunger. Wipe up any spilled fuel.
4. Pump priming plunger until resistance is felt. Try to start engine. If engine does not start repeat step 3.

Note: It may be necessary to bleed the air out of the fuel line between the fuel filter / water separator and the

injection pump. To do this, loosen the fitting on the injection pump (Fig. 20) and repeat bleeding procedure.

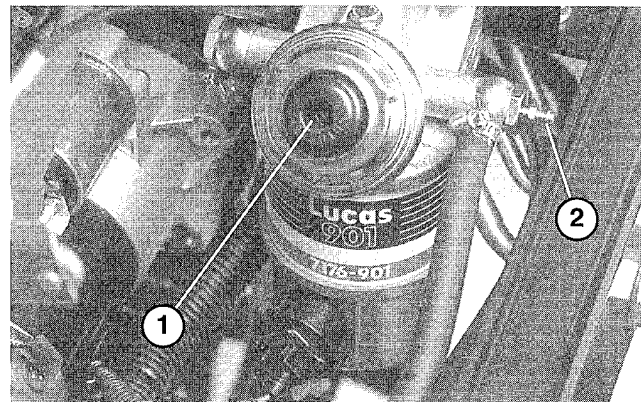


Figure 19
1. Primer Plunger 2. Bleed Screw

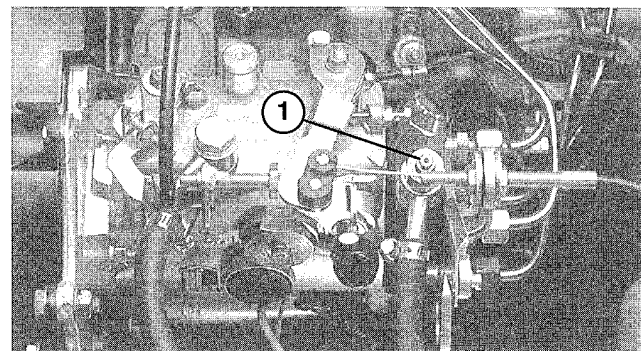


Figure 20
1. Injection Pump Fitting

AUTOMATIC CLIP CONTROL

The RM 6500-D is equipped with an electronic controller which is programmed to achieve automatic clip control. The machine will automatically adjust the reel speed to attain the desired clip as the traction speed changes. In order for the controller to know what clip is desired, the software must have been properly set, by your distributor or dealer, to either 5 or 11 blade and the height-of-cut selector knob must be properly set.

The range of possible reel speeds is a minimum of about 500 RPM and a maximum of about 1400 RPM. As long as the desired clip requires a reel speed within this range, the machine will maintain the desired clip. If the traction speed is too slow or too fast to allow the desired clip, the Reel Control light (on the front control panel) will illuminate, indicating that the desired clip is not being maintained. For example, if the traction speed is zero, the reels will still run at the minimum speed of about 500 RPM, which will result in a clip smaller than desired and cause the Reel Control light to illuminate. The approximate ranges of traction speed which will result in the desired clip are as follows for several of the possible heights of cut:

OPERATING INSTRUCTIONS

SAMPLES OF TRACTION SPEED RANGES FOR VARIOUS HEIGHTS OF CUT			
No. of Blades per C.U.	Height—of—Cut	Minimum Traction Speed	Maximum Traction Speed
11	.38 in.	1.9 mph	6.0 mph
11	.50 in.	2.6 mph	7.6 mph
5	.63 in.	1.5 mph	4.5 mph
5	.88 in.	2.1 mph	6.0 mph

* Procedure for maintaining proper clip rate:

1. Set HOC selector knob to correct letter setting (Per chart located under seat plate).
2. Maintain ground speed which prevents reel control light from illuminating

SELECTING CLIP RATE (REEL SPEED)

To achieve a consistent, high quality of cut, and a uniform after cut appearance, it is important that the reel speed be matched to the height of cut. The machine controller is programmed to automatically control the reel speed to give the correct clip, even as the traction speed changes. In order to control the reel speed as desired, the controller must know the height of cut of the machine, and whether the machine is equipped with 5 or 11 blade reels.

Adjust the HOC selector knob as follows:

1. Insure the configuration screen, set, by the distributor, is on the correct setting. (5 or 11 blade.)
2. Verify the height—of—cut setting on the cutting units. Using the column of the chart on page 18 or chart under the seat plate, listing either 5 or 11 blade reels, find the height of cut listing nearest the actual height—of—cut setting. Look across the chart to find the letter corresponding to that height of cut.
3. Turn the HOC selector knob to the letter setting determined in step 2.
4. Operate the machine for several days, then examine the cut to ensure satisfaction with the quality of cut. The height of cut knob may be set one position on either side of the position indicated on the chart to account for differences in grass condition, grass length

removed, and personal preference of the superintendent. For a cut with more grass removed but slightly more clip visibility, move the HOC selector knob one position higher than specified. For a cut with less grass removed and slightly less clip visibility, move the HOC selector knob one position lower than specified.

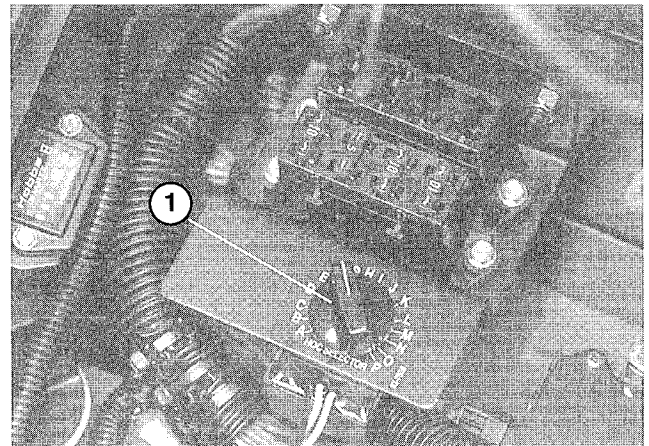


Figure 21

1. H.O.C. Selector Knob

Full Speed — There may be times when it is desirable for the reels to run at full speed regardless of the traction speed of the machine. Examples of this are vertical cutting or heavy scalping. In such cases, the HOC selector knob may be set to position "A" which will indicate to the machine controller to run the reels at full speed at all times.

OPERATING INSTRUCTIONS

CLIP RATE (REEL SPEED) SELECTION CHART			
11 Blade C.U.		5 Blade C.U.	
HOC Knob Position	Height-of-Cut	HOC Knob Position	Height-of-Cut
A	FULL SPEED	A	FULL SPEED
B	.38 in. (9.6 mm)	B	.63 in. (16.0 mm)
C	.42 in. (10.7 mm)	C	.68 in. (17.3 mm)
D	.46 in. (11.7 mm)	D	.73 in. (18.5 mm)
E	.50 in. (12.7 mm)	E	.77 in. (19.6 mm).
F	.54 in. (13.7 mm)	F	.82 in. (20.8 mm).
G	.58 in. (14.7 mm)	G	.86 in. (21.8 mm)
H	.62 in. (15.7 mm)	H	.90 in. (22.9 mm)
I	.66 in. (16.8 mm)	I	.94 in. (23.9 mm)
J	.70 in. (17.8 mm)	J	.98 in. (24.9 mm)
K	.74 in. (18.8 mm)	K	1.02 in. (25.9 mm)
L	.78 in. (19.8 mm)	L	1.06 in. (26.9 mm)
M	.82 in. (20.8 mm)	M	1.10 in. (27.9 mm)
N	.86 in. (21.8 mm)	N	1.14 in. (29.0 mm)
O	.90 in. (22.9 mm)	O	1.18 in. (30.0 mm)
P	.94 in. (23.9 mm)	P	1.22 in. (31.0 mm)

FULL SPEED – Cutting units will always run at full speed in this position.

REEL CONTROL LIGHT

The Reel Control light, located on the front control panel, is used to give feedback to the operator that the machine controller is able to achieve the desired clip. If the machine is operated at a traction speed which is too low or too high, the machine controller may not be able to set the reel speed at the required value to achieve the desired clip. If this occurs, the Reel Control light will illuminate.

If the Reel Control light illuminates, it means one of the following things:

1. The machine is being operated at a traction speed too slow to allow desired clip.
or
2. The machine is being operated at a traction speed too fast to allow desired clip. To correct the situation, change the traction speed until the light goes out.
or
3. A foreign object, such as a stick, piece of turf, etc. is restricting reel rotation.

If changing the traction speed or removing the foreign object does not cause the light to go out, and the Reel Control light remains illuminated regardless of traction speed, then a service issue is indicated. In this case, refer to the Diagnostic Display section of this manual, check service manual or contact your local authorized Toro Distributor..

PUSHING OR TOWING MACHINE

In an emergency, the Reelmaster 6500-D can be moved by actuating the by-pass valve in the variable displacement hydraulic pump and pushing or towing the machine.

IMPORTANT: Do not push or tow the machine faster than 2–3 mph (3–4.8 km/hr) because internal transmission damage may occur. The by-pass valve must be open whenever the machine is pushed or towed.

1. By-pass valve is located on top of variable displacement pump (Fig. 22). Rotate the valve 90°, in either direction, to open and allow oil to by-pass internally. Because fluid is by-passed, the machine can be moved – slowly – without damaging the transmission.

OPERATING INSTRUCTIONS

2. Close by-pass valve before starting the engine. However, do not exceed 5–8 ft–lb (7–11 N m) torque to close the valve.

IMPORTANT: Running the engine with the by-pass valve open will cause the transmission to overheat.

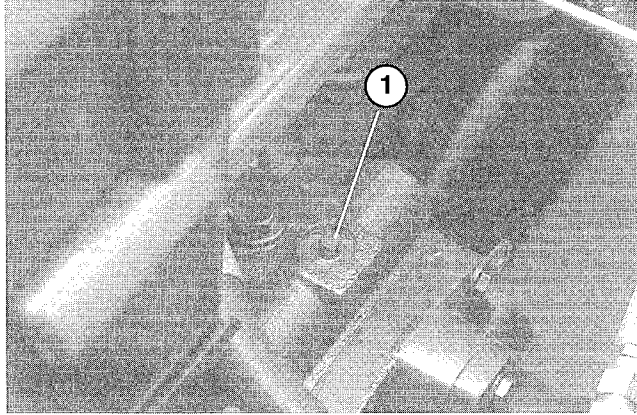


Figure 22
1. By-Pass Valve

DIAGNOSTIC LIGHT (Fig. 23)

The RM 6500–D is equipped with a diagnostic light which indicates if the electronic controller is functioning correctly. The diagnostic light is located on the steering tower panel. When the electronic controller is functioning correctly and the key switch is moved to the ON position, the controller diagnostic light will be illuminated for approximately 6 seconds. The light will not illuminate if the controller detects a malfunction in the electrical system.

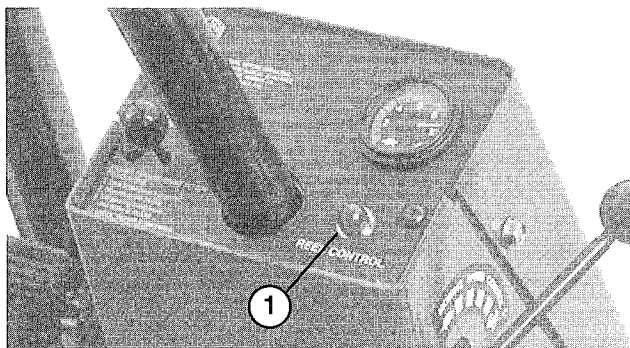


Figure 23
1. Electronic Controller Light

If the diagnostic light is not illuminated when the key switch is in the ON position, this indicates that the electronic controller is not operating. Possible causes are:

1. Loopback connector (under control panel cover) is not connected.
2. The electronic controller light is burned out.
3. Fuses are blown.
4. Not functioning correctly.

Check electrical connections, input fuses and diagnostic light bulb to determine malfunction. Make sure loopback connector is secured to wire harness connector.

DIAGNOSTIC ACE DISPLAY

The RM 6500–D is equipped with an electronic controller which controls most machine functions. The controller determines what function is required for various input switches (i.e. seat switch, key switch, etc.) and turns on the outputs to actuate solenoids or relays for the requested machine function.

For the electronic controller to control the machine as desired, each of the input switches, output solenoids and relays must be connected and functioning properly.

The Diagnostic ACE display is a tool to help the user verify correct electrical functions of the machine.

CHECKING INTERLOCK SWITCHES

The purpose of the interlock switches are to prevent the engine from cranking or starting unless the traction pedal is in NEUTRAL, the Enable / Disable switch is in DISABLE and the Lower Mow / Raise control is in the neutral position. In addition, the engine will stop when the traction pedal is depressed with operator off the seat.



THE INTERLOCK SWITCHES ARE FOR THE PROTECTION OF THE OPERATOR AND BYSTANDERS, AND TO ENSURE CORRECT OPERATION OF THE MACHINE, SO DO NOT BYPASS OR DISCONNECT THEM. CHECK OPERATION OF THE SWITCHES DAILY TO ASSURE INTERLOCK SYSTEM IS OPERATING. IF A SWITCH IS DEFECTIVE, REPLACE IT BEFORE OPERATING. DO NOT RELY ENTIRELY ON SAFETY SWITCHES – USE COMMON SENSE!

To verify interlock switch function:

1. Park machine on a level surface, lower the cutting units, stop the engine and engage the parking brake.
2. Open control panel cover. Locate wire harness and connector. Carefully unplug loopback connector from harness connector.
3. Connect the Diagnostic ACE display connector to the harness connector. Make sure correct overlay decal is positioned on Diagnostic ACE display.

OPERATING INSTRUCTIONS

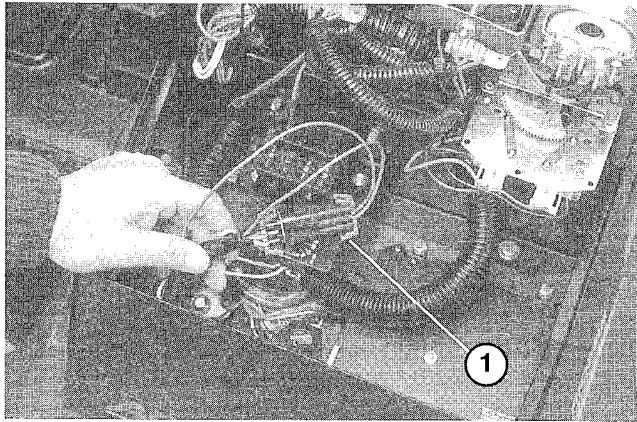


Figure 24

1. Wire Harness and Connectors

4. Turn the key switch to the ON position, but do not start machine.

Note: The red text on the overlay decal refers to input switches and the green text refers to outputs.

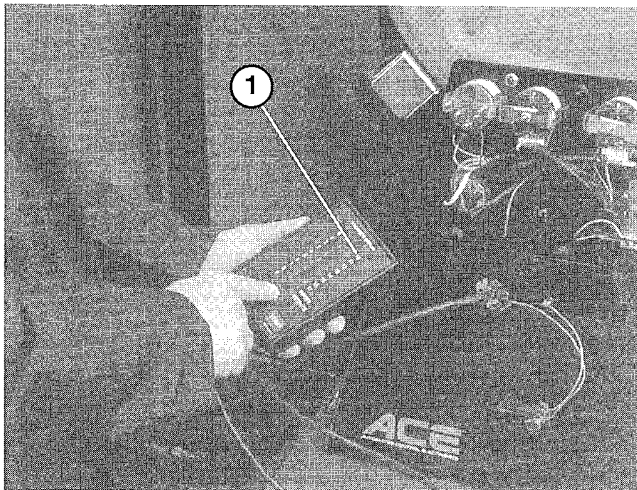


Figure 25

1. Diagnostic ACE

5. The “inputs displayed” LED, on lower right column of the Diagnostic ACE, should be illuminated. If “outputs displayed” LED is illuminated, press and release the toggle button, on Diagnostic ACE, to change LED to “inputs displayed”. Do not hold button down.

6. The Diagnostic ACE will illuminate the LED associated with each of the inputs when that input switch is closed.

Individually, change each of the switches from open to closed (i.e., sit on seat, engage traction pedal, etc.), and note that the appropriate LED on Diagnostic ACE will blink on and off when corresponding switch is closed. Repeat on each switch that is possible to be changed by hand.

7. If switch is closed and appropriate LED does not turn on, check all wiring and connections to switch and/or check switches with an ohm meter. Replace any defective switches and repair any defective wiring.

The Diagnostic ACE also has the ability to detect which output solenoids or relays are turned on. This is a quick way to determine if a machine malfunction is electrical or hydraulic.

To verify output function:

1. Park machine on a level surface, lower the cutting units, stop the engine and engage the parking brake.
2. Open control panel cover. Locate wire harness and connectors near controller. Carefully unplug loopback connector from harness connector. Set HOC selector knob to position “A”.
3. Connect the Diagnostic ACE connector to the harness connector. Make sure correct overlay decal is positioned on Diagnostic ACE.
4. Turn the key switch to the ON position, but do not start machine.

Note: The red text on the overlay decal refers to input switches and the green text refers to outputs.

5. The “outputs displayed” LED, on lower right column of Diagnostic ACE, should be illuminated. If “inputs displayed” LED is illuminated, press the toggle button, on Diagnostic ACE, to change LED to “outputs displayed”.

Note: It may be necessary to toggle between “inputs displayed” and “outputs displayed” several times to do the following step. To toggle back and forth, press toggle button once. This may be done as often as required. DO NOT HOLD BUTTON.

6. Sit on the seat and attempt to operate the desired function of the machine. The appropriate output LED’s should illuminate to indicate that the ECU is turning on that function. (Refer to the list on page 21 to be certain of the specified output LED’s.

Note: If any output LED is blinking, this indicates an electrical problem with that OUTPUT. Repair / replace defective electrical parts immediately. To reset a blinking LED, turn the key switch “OFF”, then back “ON”.

If no output LED’s are blinking, but the correct output LED’s do not illuminate, verify that the required input switches are in the necessary positions to allow that function to occur. Verify correct switch function.

If the output LED’s are on as specified, but the machine does not function properly, this indicates a non—electrical problem. Repair as necessary.

Note: Due to electrical system constraints, the output LED’s for “START”, “PREHEAT” and “ETR/ALT” may not blink even though an electrical problem may exist for those functions. If the machine problem appears to be with one of these functions, be certain to check the electrical circuit with a volt / ohm meter to verify that no electrical problem exists to these functions.

If each input switch is in the correct position and functioning correctly, but the output LED’s are not correctly illuminated, this indicates an ECU problem. If this occurs, contact your Toro Distributor for assistance.

OPERATING INSTRUCTIONS

IMPORTANT: The Diagnostic ACE display must not be left connected to the machine. It is not designed to withstand the environment of the machine's every day use. When done using Diagnostic ACE, disconnect it from the machine and reconnect loopback connector to harness connector. Machine will not operate without loopback connector installed on harness. Store Diagnostic ACE in dry, secure location in shop, not on machine.

HYDRAULIC SOLENOID VALVE FUNCTIONS

Use the list below to identify and describe the different functions of the solenoids in the hydraulic manifold. Each solenoid must be energized to allow function to occur.

<u>Solenoid</u>	<u>Function</u>
VS1A,S1A,S2A	Front reel circuit
VS1B,S1B,S2B	Rear reel circuit
VS1A,S1A,S4A,S6A	Lift front wing cutting units
VS1A,S1A,S4A,S7A	Lift center cutting unit
VS1A,S1A,S4A,S4B	Lift rear cutting unit
S5A,S7A	Lower center cutting unit
S5A,S4B	lower rear cutting unit
S5A,S6A	Lower front wing cutting units
VS1A,S3A	Backlap front cutting units
VS1B,S3B	Backlap rear cutting units

HEIGHT OF CUT (HOC) SELECTION POTENTIOMETER REPLACEMENT

The HOC selection potentiometer is factory calibrated. If the HOC selection potentiometer must be replaced for any reason, the new potentiometer will need to be calibrated in order to assure the correct clip is delivered. If the potentiometer is not calibrated correctly, the delivered clip may be as much as 2 or 3 settings different from the desired setting. This calibration must be done by your Toro distributor.

LEAK DETECTOR OPERATION (Optional)

The TurfDefender™ is an electronic hydraulic fluid leak detection device that fits inside the hydraulic tank of your machine. It is a pressure based system which requires a sealed hydraulic tank to function properly. Very small changes to the oil level in the sealed tank result in a large movement of the leak detector's internal float. The TurfDefender's internal microprocessor analyzes the float movement and determines if there is a leak in the system.

- Turn ignition key to "ON" position start the system. The system will reset itself whenever the ignition key is moved to "OFF" position. Wait 5 seconds, then move key to "ON" position to restart the system.
- When machine is started, the alarm (Fig. 26) will give one short beep to indicate that everything is

operating properly. If the alarm makes no noise at all, it should be checked by a mechanic.

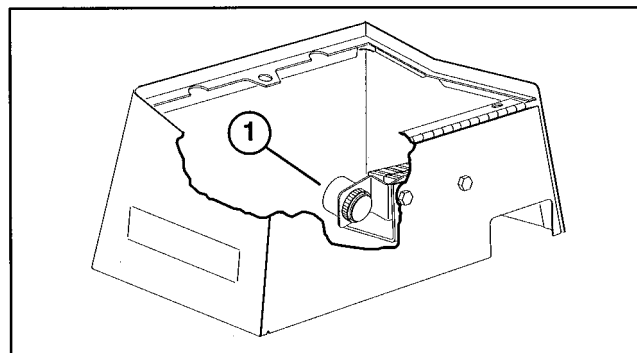


Figure 26

1. Alarm

- If the alarm gives 4 short beeps it means a system problem has been detected and it should be checked by a mechanic. The 4 beep pattern will continue for approximately 1–1/2 minutes, then stop, unless the ignition key is moved to "OFF" position.

Note: The low or high oil level 4 beep signal may occur if machine is started on a slope. Move machine to a level surface, move ignition key to "OFF" position, wait 5 seconds, then move key to "ON" position to restart the system.

- If the alarm gives long continuous beeps while mowing and shuts off the cutting units, it means that a leak has been detected. On the Reelmaster traction unit, the red light on the steering console will also blink indicating the Reelmaster ECU has shut off the cutting unit's.

CHECKING OPERATION

The operation of the TurfDefender™ should be checked if any of the following conditions occur:

Note: The hand held Diagnostic ACE can be used to identify many of the problems.

- a. No beeps are heard when ignition switch is turned "ON".
- b. Any time the machine gives a series of 4 short beeps.

Note: The Diagnostic ACE may have to be connected before shutting off the ignition key in order to identify the problem.



WARNING

To identify some problems, engine may have to be running. To guard against possible personal injury, engage parking brake and keep hands, feet, face and other parts of the body away from moving parts.

OPERATING INSTRUCTIONS

- c. False alarms are observed.

Note: Refer to Troubleshooting Guide on page 25 for additional information.

1. Park machine on a level surface and engage the parking brake.

2. Open control panel cover. Locate leak detector harness loopback connector with hydraulic symbol tag. Carefully unplug loopback connector from harness connector.



3. Connect the Diagnostic ACE display connector to the correct harness loopback connector. Install TurfDefender overlay decal (supplied with leak detector kit) onto Diagnostic ACE (Fig. 28).

4. The ignition key switch must be turned to the "ON" position.

Note: Red text on the overlay decal refers to inputs and green text refers to outputs.

5. The red "Inputs displayed" LED (Light Emitting Diode), on lower right column of the Diagnostic ACE, should be illuminated. If green "Outputs displayed" LED is illuminated, press and release the toggle button, on Diagnostic ACE, to change LED to "Inputs displayed". Do not hold button down (Fig. 28).

If TurfDefender is functioning normally:

1. When the "Inputs displayed" LED is lit, the actual Float position (1 or 2 LED's on left row) and "Oil level OK" LED – should be displayed (Fig. 29).

2. Press toggle button until green "Outputs displayed" LED is lit. "Valve ON", "data line" and "self diagnostic" LED's should be lit steadily. "Alarm ON" LED may be displayed temporarily (about 5 seconds) (Fig. 30).

Note: If "data line" or "self diagnostic" LED's are blinking, there is a problem in the system.

If No beeps are heard:

1. Check alarm wires to make sure they are not disconnected, broken or "+" and "-" reversed.

2. Make sure TurfDefender 4-pin connector is plugged in.

3. Make sure TurfDefender 5 amp fuse (fuse block "B", slot #3) is not blown.

4. Toggle "outputs displayed" on Diagnostic ACE display (Fig. 30).

- Alarm open circuit (LED blinking): Check / replace TurfDefender alarm or wires.

- Alarm short circuit (LED blinking): Check / replace TurfDefender alarm or wires.

If 4 beeps are heard:

The most common cause for a 4 beep signal is from an improper oil level reading. Make sure machine is on a level surface when checking oil level. Since oil level will vary with temperature, it is best to check when cool.

1. When toggling "input", a LED should display (Fig. 29) any of the following problems diagnosed by the TurfDefender:

- Oil level low: Position machine on a level surface and fill to proper level.
- Oil level high: Position machine on a level surface and remove excess oil until proper level is attained.
- Oil too hot: Allow machine to cool and clean any debris from oil cooler.
- Air leak in system: Assure tank cap is tight or check for leak in tank.

Note: Only large air leaks can be detected by hand held Diagnostic ACE. A leakdown test is required to identify small air leaks. Consult your Authorized Toro Distributor for assistance.

2. When toggling "output" a LED should display (Fig. 30) any of the following problems diagnosed by the TurfDefender:

- Valve open circuit (LED blinking): Check / replace TurfDefender electric solenoid valve (Fig. 27) or wires.

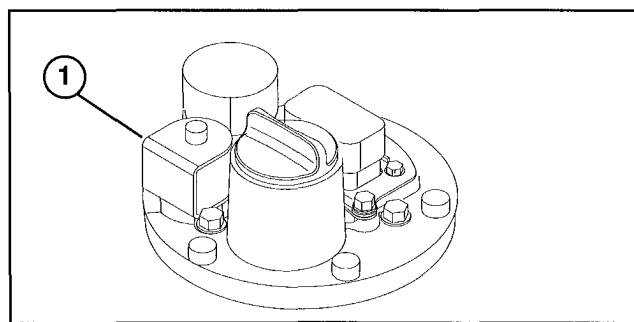


Figure 27
1. Electric solenoid valve

- Valve short circuit (LED blinking): Check / replace TurfDefender electric solenoid valve (Fig. 27) or wires.
- Self diagnostic LED Blinking: Internal circuit failure in TurfDefender. Consult your Authorized Toro Distributor for assistance.
- Data Line LED Blinking: Problem with communications between machine and leak detector; or problem with wires. Consult your Authorized Toro Distributor for assistance.

OPERATING INSTRUCTIONS

Note: If machine must be operable with leak detector disabled, unplug leak detector 4-pin connector from 4-pin connector of main harness. Do not unplug leak detector alarm.

If false alarms are observed:

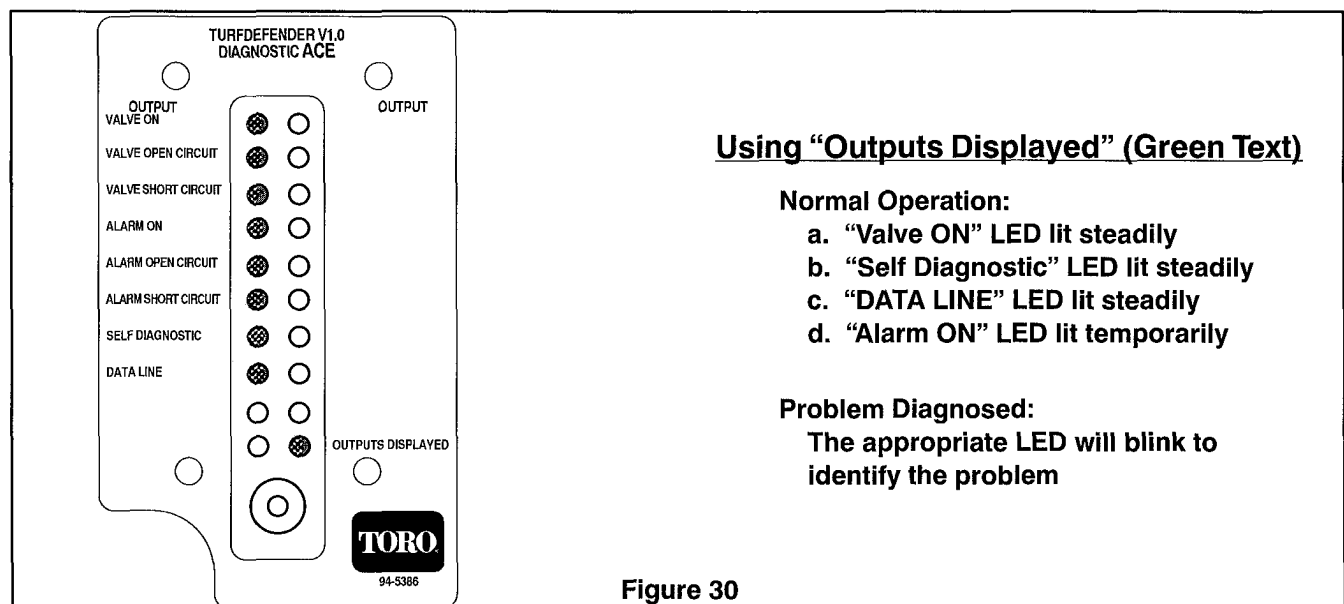
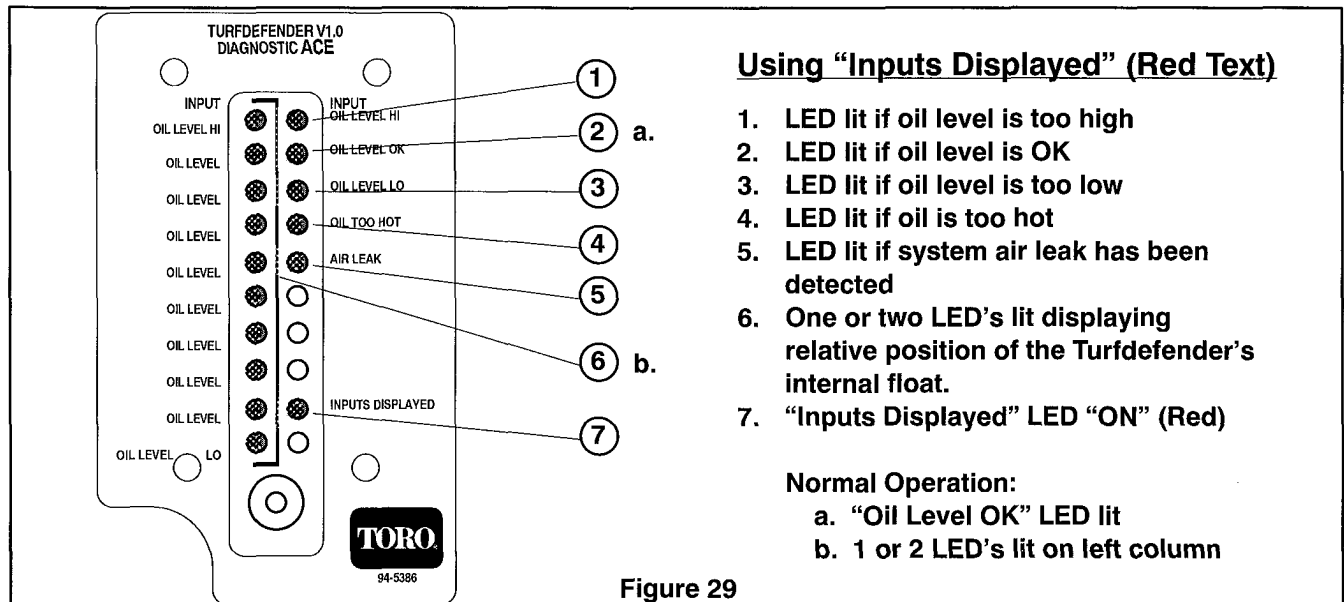
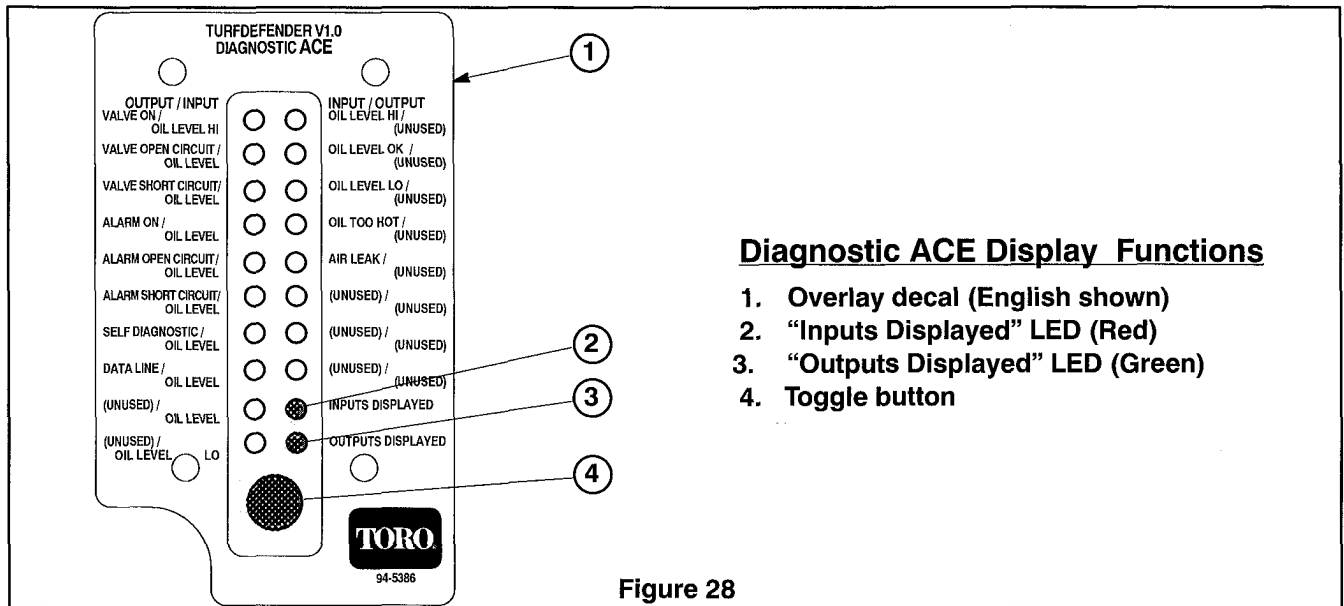
1. Oil level may be low causing air to be drawn out of system. Check oil level.
2. Extremely hard left turns can cause oil to slosh to the right, exposing suction line and purging air out of system. Normal maneuvering should not cause this condition.
3. Air leak in system. Check to make sure cap is securely on tank. Contact your local authorized Toro Distributor for further assistance with air leak problem.
4. To check for a system problem, install hand held Diagnostic ACE, toggle input/output and check for any problems previously discussed.

Note: The system will reset itself whenever the ignition key is turned to "OFF" position. The hand held Diagnostic ACE must be connected and observed during a false alarm. Once the ignition key is turned to "OFF" position, the TurfDefender will reset itself.

5. Your Authorized Toro Distributor has equipment to analyze system problems.

IMPORTANT: The Diagnostic ACE displays must not be left connected to the machine. It is not designed to withstand the environment of the machine's every day use. When done using Diagnostic ACE, disconnect them from the machine and reconnect loopback connectors to harness connectors. Machine will not operate without loopback connectors installed on harnessss. Store Diagnostic ACE in dry, secure location in shop, not on machine.

OPERATING INSTRUCTIONS



TURFDEFENDER RAPID TROUBLESHOOTING GUIDE

The following is a quick guide to the most common problems likely to be encountered. The hand-held Diagnostic ACE is helpful for identifying specific problems

4-beep faults are occurring:

Oil level is incorrect	Check tank dipstick on a level surface
Machine started on a slope (oil level error)	Try again on a level surface, add oil as required
TurfDefender or ECU loopback unplugged	Reconnect
Solenoid valve unplugged	Reconnect
Hydraulic tank cap is loose	Tighten

False-alarms (continuous beeps but no leak) are occurring:

Hydraulic tank cap is loose	Tighten
Operator is making severe left turns	Slow down while turning
Oil level is near the "ADD" mark	Add oil to "FULL" mark
Operator jiggles traction while waiting	Leave pedal in Neutral while waiting
Solenoid valve not sealing	Check if loose; replace if defective

No beep occurs at start-up:

Alarm wires are reversed or disconnected	Connect red to "+", black to "-"
TurfDefender 4-pin connector is unplugged	Reconnect
TurfDefender fuse is blown	Replace

OPERATING INSTRUCTIONS

OPERATING CHARACTERISTICS

Familiarization – Before mowing grass, practice operating machine in an open area. Start and stop the engine. Operate in forward and reverse. Lower and raise cutting units and engage and disengage reels. When you feel familiar with the machine, practice operating up and down slopes at different speeds.

The brakes can be used to assist in turning the machine. However, use them carefully, especially on soft or wet grass conditions because the turf may be torn accidentally. Individual turning brakes may also be used to help maintain traction. For example, in some slope conditions, the uphill wheel slips and loses traction. If this situation occurs, depress uphill turn pedal gradually and intermittently until the uphill wheel stops slipping, thus, increasing traction on the downhill wheel.

IMPORTANT: Before mowing grass, practice operating the machine in turns. Turf damage in turns may occur especially under soft or wet grass conditions if the turn is completed at a high speed or at a small turning radius. Maintain a speed below 3mph during a turn and a turning radius greater than 8 feet to minimize turf damage from tires or cutting units. Mounting the cutting units with the steering pin in the front mounting hole (see page 10) will allow the cutting unit to steer itself as the traction unit turns providing optimum maneuverability and cutting performance in turns. During cross-cutting of fairways, a "tear drop" shape turn is recommended to increase cutting productivity and minimize turf damage.

WARNING: When operating machine, always use the seat belt and ROPS together.

Warning System – If a warning light comes on during operation, stop the machine immediately and correct the problem before continuing operation. Serious damage could occur if the machine is operated with a malfunction.



WARNING

Engine will not crank over until Glow Plug Lamp goes out (Delay in Interlock). Glow plugs must complete cycle before controller will allow engine to crank.

Mowing – Start engine and move throttle to FAST so engine is running at maximum speed. Move the ENABLE / DISABLE switch to ENABLE and use the LOWER MOW / RAISE lever to control the cutting units (front cutting units are timed to lower before the rear cutting units). To move forward and cut grass, press traction pedal forward. Maintain a speed which does not result in the Reel Control Light being illuminated. Gradually increase or decrease traction speed to ensure proper clip is maintained.

Transport – Move the ENABLE / DISABLE switch to DISABLE, lock brake pedals together and raise the cutting units to the transport position. Be careful when driving between objects so you do not accidentally damage the machine or cutting units. Use extra care when operating machine on slopes. Drive slowly and avoid sharp turns on slopes to prevent roll overs. The cutting units should be lowered when going downhill for steering control.

Selecting Clip Rate (Reel Speed) – The automatic clip control programmed in the machine controller requires that it be told at what height of cut the machine is being operated and whether the machine is equipped with 5 or 11 blade reels. Refer to Selecting Clip Rate (Reel Speed), page 17.

When the machine is being operated in such a way as to allow the machine to control the reel speed to achieve the desired clip, the Reel Control light will not light. If the Reel Control light is illuminated, this indicates that the traction speed is too low or too high to allow the machine to achieve the desired clip.

LUBRICATION



CAUTION

Before servicing or making adjustments to the machine, stop engine and remove key from the switch.

GREASING BEARINGS AND BUSHINGS

(Fig. 31 – 39)

The machine has grease fittings that must be lubricated regularly with No. 2 General Purpose Lithium Base Grease. If machine is operated under normal conditions, lubricate all bearings and bushings after every 50 hours of operation or immediately after every washing.

1. The grease fitting locations and quantities are: Cutting unit carrier frame and pivot (2 ea.) (Fig. 31); Rear axle tie rod (2), Steering cylinder ball joints (2), (Fig. 32); Front lift cylinders (2), (Fig. 33); Front lift cylinder (1), (Fig. 34); Rear lift cylinder pivot (2), (Fig. 35); Lift arm pivot (3), (Fig. 36); Rear axle pivot (Fig. 37) Rear lift arm pivots (2) (Fig. 38) and Brake pedal shaft (1) (Fig. 39) .

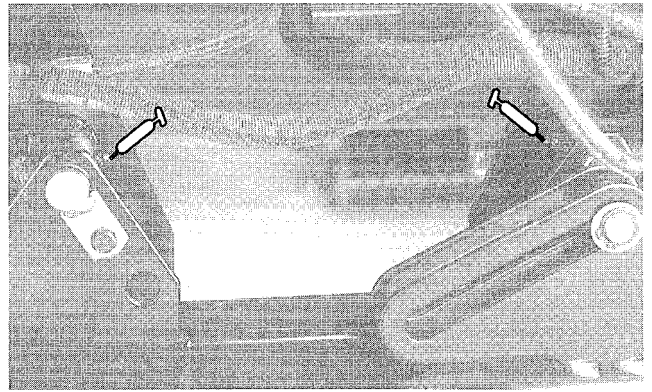


Figure 33

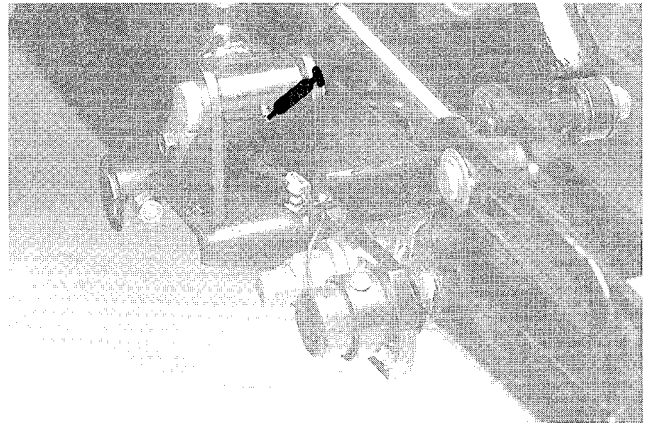


Figure 34

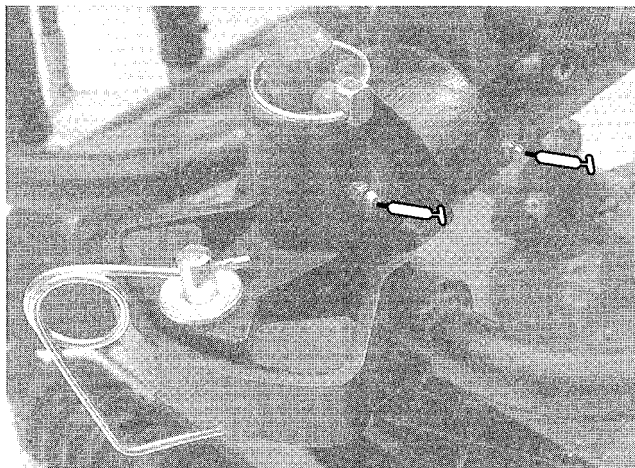


Figure 31

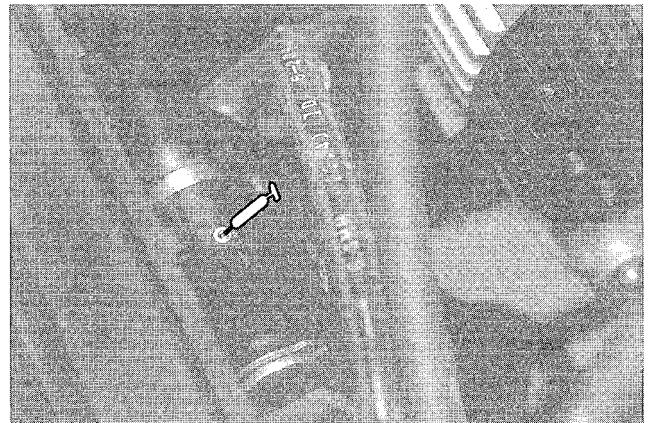


Figure 35

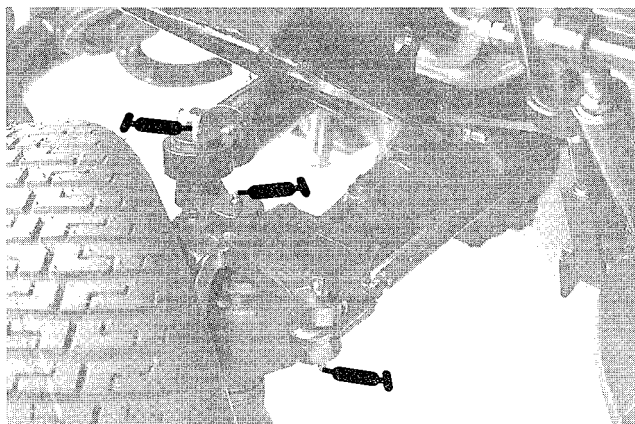


Figure 32

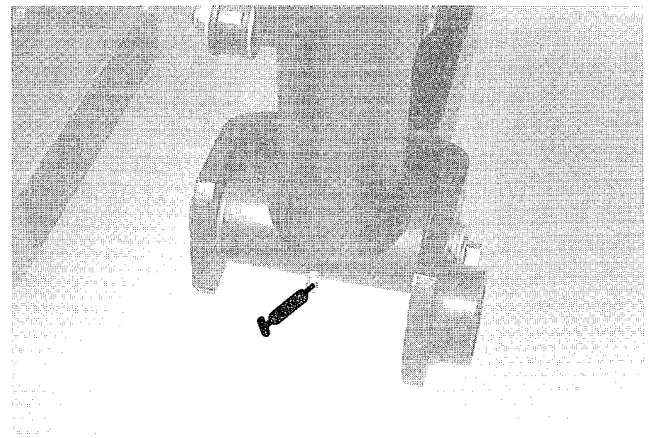


Figure 36

LUBRICATION

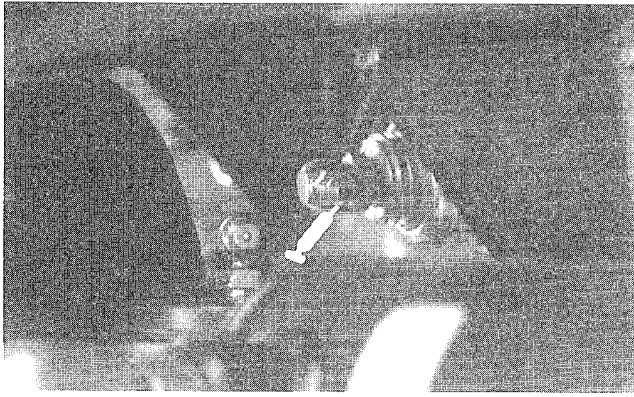


Figure 37



Figure 38

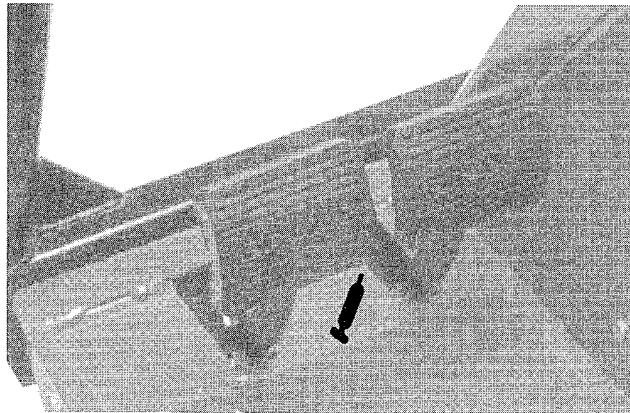


Figure 39

SERVICE INTERVAL CHART

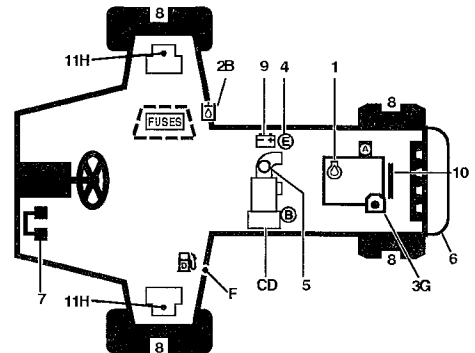
REELMASTER 6500-D, 2WD QUICK REFERENCE AID

CHECK/SERVICE (daily)

1. OIL LEVEL, ENGINE
2. OIL LEVEL, HYDRAULIC TANK
3. COOLANT LEVEL, RADIATOR
4. FUEL /WATER SEPARATOR
5. AIR FILTER SERVICE INDICATOR
6. RADIATOR SCREEN
7. BRAKE FUNCTION
8. TIRE PRESSURE (15-20 PSI)

CHECK/SERVICE

- (SEE OPERATOR'S MANUAL)
9. BATTERY
10. BELTS (FAN, ALT.)
11. PLANETARY GEAR DRIVE



FLUID SPECIFICATIONS/CHANGE INTERVALS

SEE OPERATOR'S MANUAL FOR INITIAL CHANGES.	FLUID TYPE	CAPACITY	CHANGE INTERVAL		FILTER PART NO.
			FLUID	FILTER	
A. ENGINE OIL	SAE 15W-40CD	5.3 QTS.	100 HRS.	100 HRS.	74-7970
B. HYD. CIRCUIT OIL	MOBIL 424	8.5 GALS.*	800 HRS.	SEE SERVICE INDICATOR	94-2621
C. PRIMARY AIR FILTER	----	----	----	SEE SERVICE INDICATOR	93-9162
D. SAFETY AIR FILTER	----	----	----	SEE OPERATOR'S MANUAL	93-9163
E. FUEL FILTER	----	----	----	400 HRS.	76-5220
F. FUEL TANK	NO. 2-Diesel	15 GALS.	Drain and flush, 2 yrs.		
G. COOLANT	93-7213	3.5 GALS.	Drain and flush, 2 yrs.		
H. PLANETARY GEAR DRIVE	SAE85W140	15 OZ.	800 HRS	----	

* INCLUDING FILTER

93-9165

DAILY MAINTENANCE CHECKLIST

Daily Maintenance: (duplicate this page for routine use)

Check proper section of Operator's Manual for fluid specifications

Maintenance Check Item ➡	Daily Maintenance Check For Week Of _____						
	MON	TUES	WED	THURS	FRI	SAT	SUN
✓ Safety Interlock Operation							
✓ Brake Operation							
✓ Engine Oil & Fuel Level							
✓ Cooling System Fluid Level							
Drain Water/Fuel Separator							
✓ Air Filter Restriction Indicator							
✓ Radiator & Screen for Debris							
✓ Unusual Engine Noises ¹							
✓ Unusual Operating Noises							
✓ Hydraulic System Oil Level							
✓ Hydraulic Filter Indicator ²							
✓ Hydraulic Hoses for Damage							
✓ Fluid Leaks							
✓ Tire Pressure							
✓ Instrument Operation							
✓ Reel-to-Bedknife Adjustment							
✓ Height-of-Cut Adjustment							
Lubricate All Grease Fittings ³							
Touch-up Damaged Paint							

¹ = Check glow plug and injector nozzles, if hard starting, excess smoke or rough running is noted.

² = Check with engine running and oil at operating temperature.

³ = Immediately after every washing, regardless of the interval listed.

Notation for areas of concern: Inspection performed by _____

Item	Date	Information
1		
2		
3		
4		
5		
6		
7		
8		

MAINTENANCE SCHEDULE

Minimum Recommended Maintenance Intervals

Maintenance Procedure	Maintenance Interval & Service				
<div> <div> Lubricate All Grease Fittings Inspect Air Filter, Dust Cup, and Baffle Check Battery Level/Cable Connections </div> <div> Every 50hrs </div> </div> <div> <div> † Change Engine Oil and Filter Inspect Cooling System Hoses † Check Fan and Alternator Belt Tension </div> <div> Every 100hrs </div> </div> <div> <div> † Torque Wheel Lug Nuts </div> <div> Every 200hrs </div> </div> <div> <div> ○ Service Air Filter Change Fuel Filter Inspect Fuel Lines and Connections ‡ Check Engine RPM (idle and full throttle) Check Rear Axle Oil Level (4wd) Check Front Planetary Gear Lube </div> <div> Every 400hrs </div> </div> <div> <div> Inspect Engine Timing Belt (see note below) Drain and Clean Fuel Tank Change Hydraulic Oil Change Hydraulic Oil Filter ☐ Change Front Planetary Gear Lube Pack 2WD Rear Axle Bearings Change Rear Axle Oil Level (4wd) Check Rear Wheel Toe-In </div> <div> Every 800hrs </div> </div>					
† Initial break in at 10 hours ‡ Initial break in at 50 hours ☐ Initial break in at 200 hours ○ If indicator shows red					
Replace Moving Hoses Replace Safety Switches Cooling System Flush/Replace Fluid	Annual Recommendations: Items listed are recommended every 1500 hours or 2 years, whichever occurs first.				

NOTE: Replace Timing Belt if worn, cracked or oil soaked. A new Timing Belt should be installed any time the Belt is removed or loosened.

AIR CLEANER MAINTENANCE



CAUTION

Before servicing or making adjustments to the machine, stop engine and remove key from the switch.

GENERAL AIR CLEANER MAINTENANCE

1. Check air cleaner body for damage which could possibly cause an air leak. Replace a damaged air cleaner body.
2. Service the air cleaner filters when ever air cleaner indicator (Fig. 40) shows red or every 400 hours (more frequently in extreme dusty or dirty conditions). Do not over service air filter.

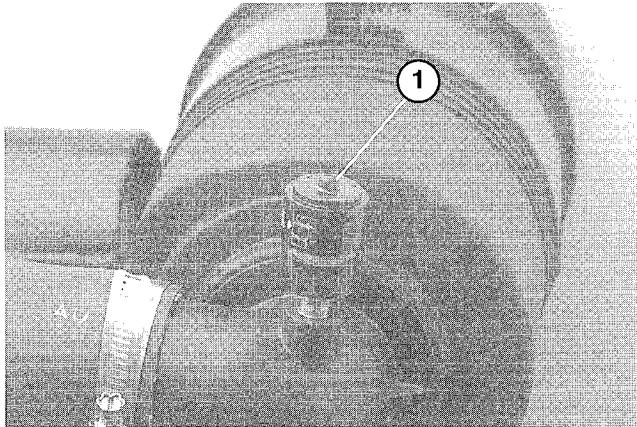


Figure 40
1. Air cleaner indicator

2. Be sure cover is sealing around air cleaner body.

SERVICING AIR CLEANER

1. Release latches securing air cleaner cover to air cleaner body. Separate cover from body. Clean inside of air cleaner cover.

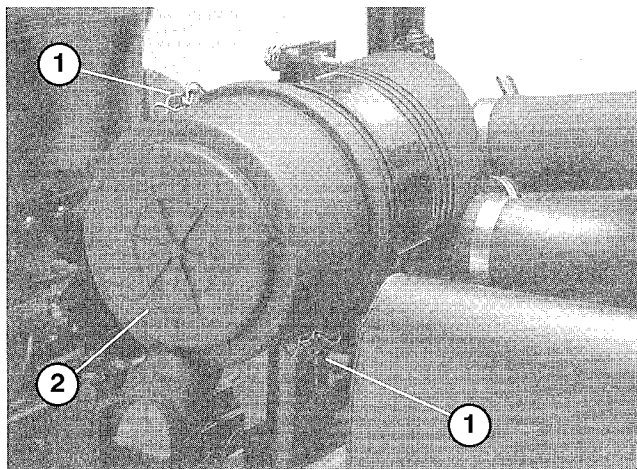


Figure 41
1. Air cleaner latches
2. Dust cup

2. Gently slide primary filter (Fig. 42) out of air cleaner body to reduce the amount of dust dislodged. Avoid knocking filter against air cleaner body. **Do not remove safety filter.**

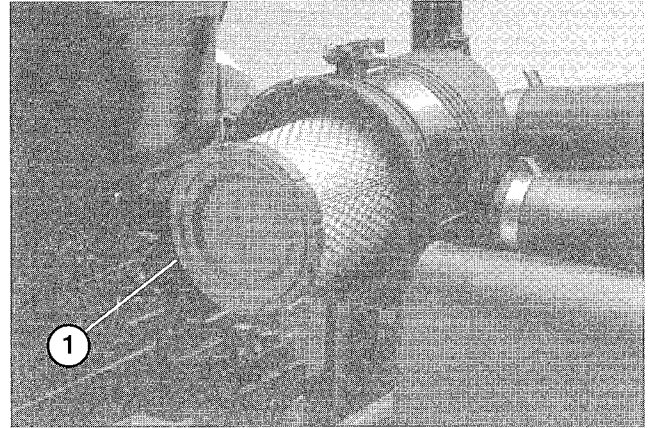


Figure 42
1. Air cleaner primary filter

3. Inspect primary filter and discard if damaged. Do not wash or reuse a damaged filter.

IMPORTANT: Never attempt to clean a safety filter. Replace the safety filter with a new one after every three primary filter services.

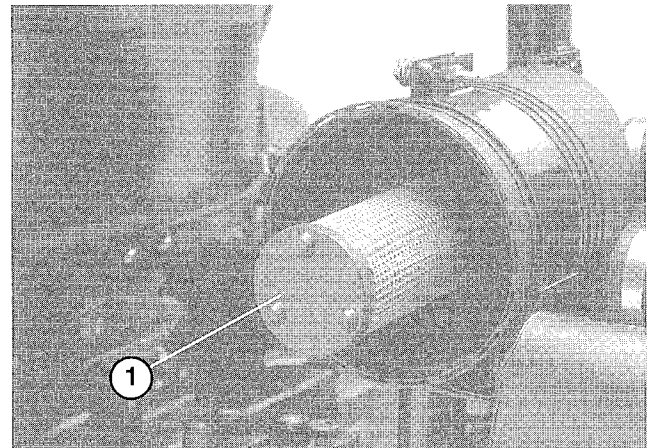


Figure 43
1. Air cleaner safety filter

Washing Method

- A. Prepare a solution of filter cleaner and water and soak filter element about 15 minutes. Refer to directions on filter cleaner carton for complete information.
- B. After soaking filter for 15 minutes, rinse it with clear water. Maximum water pressure must not exceed 40 psi to prevent damage to the filter element. Rinse filter from clean side to dirty to side.
- C. Dry filter element using warm, flowing air (160°F) max), or allow element to air-dry. Do not use a light bulb to dry the filter element because damage could result.

AIR CLEANER MAINTENANCE

Compressed Air Method

- A. Blow compressed air from inside to the outside of dry filter element. Do not exceed 100 psi to prevent damage to the element.
 - B. Keep air hose nozzle at least 2" from filter and move nozzle up and down while rotating the filter element. Inspect for holes and tears by looking through the filter toward a bright light.
5. Inspect new filter for shipping damage. Check sealing end of filter. Do not install a damaged filter.
 6. Insert new filter properly into air cleaner body. Make sure filter is sealed properly by applying pressure to outer rim of filter when installing. Do not press on flexible center of filter.
 7. Reinstall cover and secure latches. Make sure cover is positioned with TOP side up.
 8. Reset indicator (Fig. 40) if showing red.

ENGINE MAINTENANCE



CAUTION

Before servicing or making adjustments to the machine, stop engine and remove key from the switch.

ENGINE OIL AND FILTER (Fig. 44–45)

Change oil and filter initially after the first 50 hours of operation, thereafter change oil and filter every 100 hours.

1. Remove drain plug (Fig. 44) and let oil flow into drain pan. When oil stops, install drain plug and new plug seal, Part No. 74–7850.

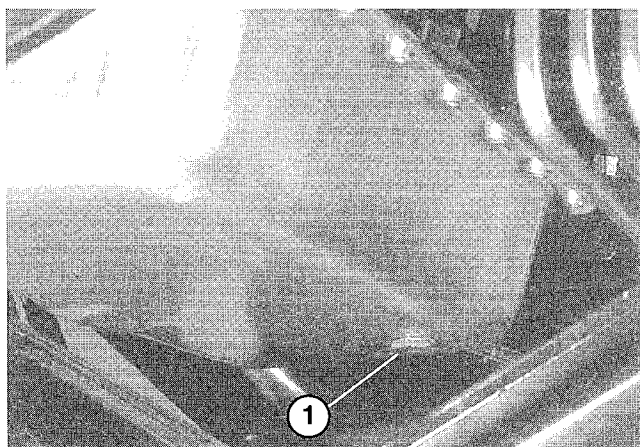


Figure 44

1. Drain Plug

2. Remove oil filter (Fig. 45). Apply a light coat of clean oil to the new filter seal before screwing it on. **DO NOT OVER-TIGHTEN.**

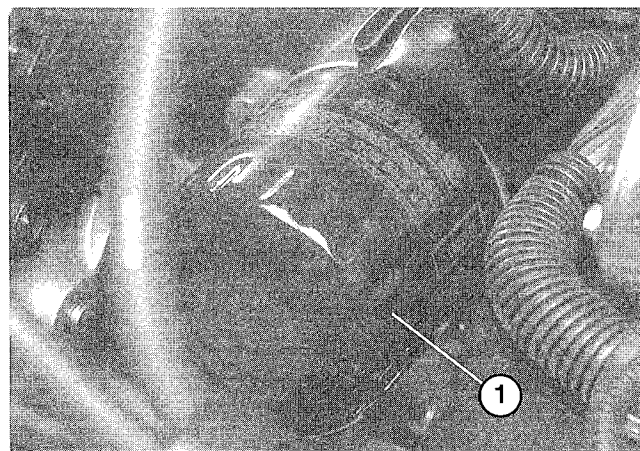


Figure 45

1. Oil Filter

3. Add 15W–40 CD oil to crankcase. Capacity is 5.3 quarts with filter.

FUEL SYSTEM (Fig. 46 & 47)

Fuel Tank

Drain and clean fuel tank every 800 hours of operation or yearly, whichever comes first. Also, drain and clean tank if fuel system becomes contaminated or if machine is to be stored for an extended period. Use clean fuel to flush out the tank.

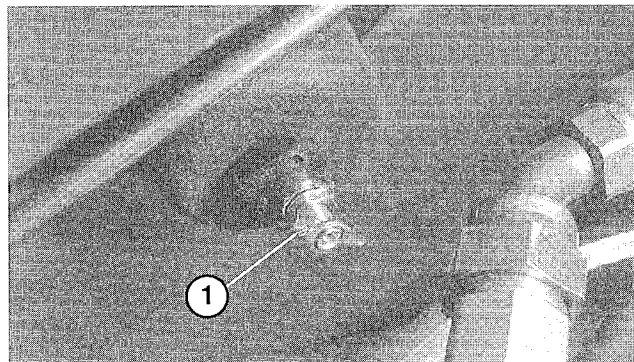


Figure 46

1. Fuel Tank Drain



DANGER

Because diesel fuel is highly flammable, use caution when storing or handling it. Do not smoke while filling the fuel tank. Do not fill fuel tank while engine is running, hot, or when machine is in an enclosed area. Always fill fuel tank outside and wipe up any spilled diesel fuel before starting the engine. Store fuel in a clean, safety-approved container and keep cap in place. Use diesel fuel for the engine only; not for any other purpose.

Fuel Lines and Connections

Check lines and connections every 400 hours or yearly, whichever comes first. Inspect for deterioration, damage, or loose connections.

Draining Fuel Filter / Water Separator

Drain water or other contaminants from fuel filter / water separator daily.

1. Place a clean container under fuel filter.
2. Loosen drain screw on bottom of fuel filter and press primer plunger until only fuel is evident draining into container.
3. Tighten drain screw.

ENGINE MAINTENANCE

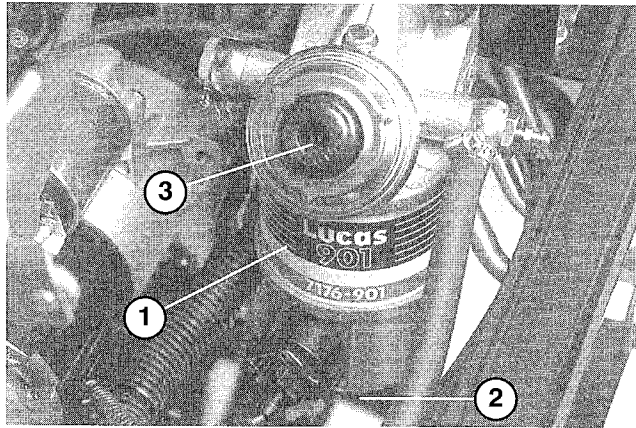


Figure 47

- 1. Fuel Filter / Water Separator
- 2. Drain Screw
- 3. Primer Plunger

Changing Fuel Filter

Replace fuel filter if fuel flow becomes restricted, after every 400 hours of operation or annually, whichever comes first.

1. Loosen bolt and unscrew bottom filter cap from filter assembly. Remove cap, gaskets, o-ring and filter from assembly. Note position of gaskets and o-ring when disassembling from filter.
3. Install new filter, gaskets, o-ring with filter assembly cap.
4. Prime fuel system, refer to Priming Fuel System.

ENGINE COOLING SYSTEM (Fig. 48–49)

1. Removing Debris – Remove debris from rear screen, oil cooler and radiator daily, clean more frequently in dirty conditions.

IMPORTANT: Never spray water onto a hot engine as damage to engine may occur.

A. Turn engine off, release hood latch and raise hood. Clean engine area thoroughly of all debris. Close hood.

B. Unlatch and remove rear screen (Fig. 48). Clean screen thoroughly.

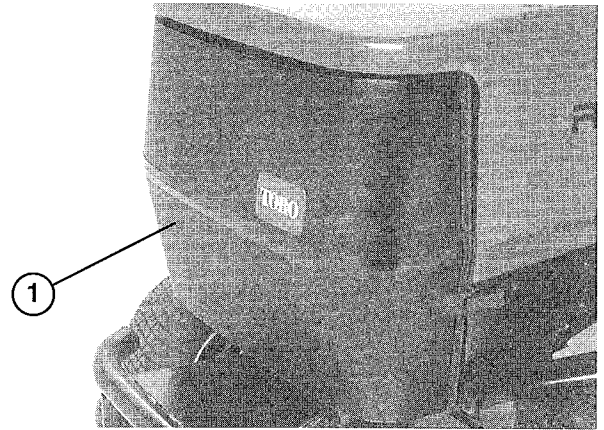


Figure 48

- 1. Rear Screen

C. Unscrew knobs and pivot oil cooler rearward. Clean both sides of oil cooler and radiator area thoroughly with compressed air. **Do not use water.** Open hood and blow debris out toward back of machine. Pivot oil cooler back into position and tighten knobs.

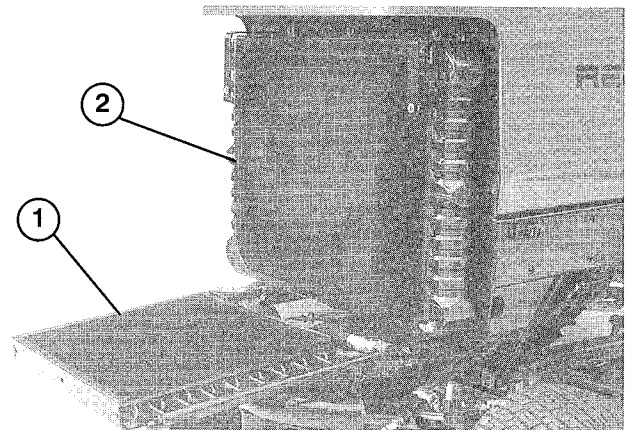


Figure 49

- 1. Oil Cooler
- 2. Radiator

Note: Fan shroud may be easily unbolted from machine to simplify cleaning.

D. Install rear screen and secure latches.

Note: Do not use water to clean engine, as damage may occur.

2. Maintaining Cooling System – Capacity of the system is 3.5 gal. Always protect cooling system with a 50/50 solution of water and Peugeot recommended anti-freeze (Part No. 93–7213). **DO NOT USE WATER ONLY IN COOLING SYSTEM.**

A. After every 100 operating hours, inspect and tighten hose connections. Replace any deteriorated hoses.

B. After every 2 years, drain and flush the cooling system. Add anti-freeze (refer to Check Cooling System).

ENGINE MAINTENANCE

ENGINE FAN BELT (Fig. 50)

Check condition and tension of fan belt after every 100 hours of operation (Fig. 50). Replace belt as required.

1. Proper tension will allow 1/4 in. deflection on the belt midway between the pulleys, when pressed firmly with thumb.

2. If deflection exceeds 1/4 in., loosen alternator mounting bolts. Adjust alternator belt tension by adjusting tension screw. Check deflection of belt again to assure tension is correct.

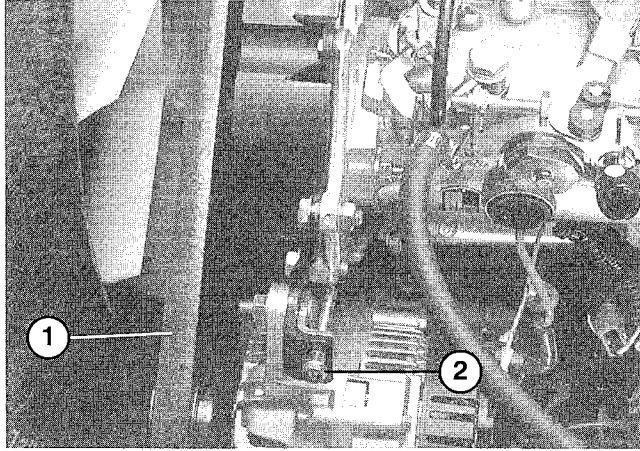


Figure 50
1. Fan Belt 2. Adjusting Screw

HYDRAULIC MAINTENANCE



CAUTION

Before servicing or making adjustments to the machine, stop engine and remove key from the switch.

CHANGING HYDRAULIC FLUID (Fig. 51)

Change hydraulic fluid after every 800 operating hours, in normal conditions. If fluid becomes contaminated, contact your local TORO distributor because the system must be flushed. Contaminated fluid looks milky or black when compared to clean oil.

1. Turn engine off and raise hood.
2. Remove drain plug from bottom of reservoir and let hydraulic fluid flow into drain pan. Reinstall and tighten plug when hydraulic fluid stops draining.
3. Fill reservoir with approximately 8.5 gallons of hydraulic fluid. Refer to Checking Hydraulic Fluid.

IMPORTANT: Use only hydraulic fluids specified. Other fluids could cause system damage.

4. Install reservoir cap. Start engine and use all hydraulic controls to distribute hydraulic fluid throughout the system. Also check for leaks. Then stop the engine.
5. Check level of fluid and add enough to raise level to FULL mark on dipstick. DO NOT OVER FILL.

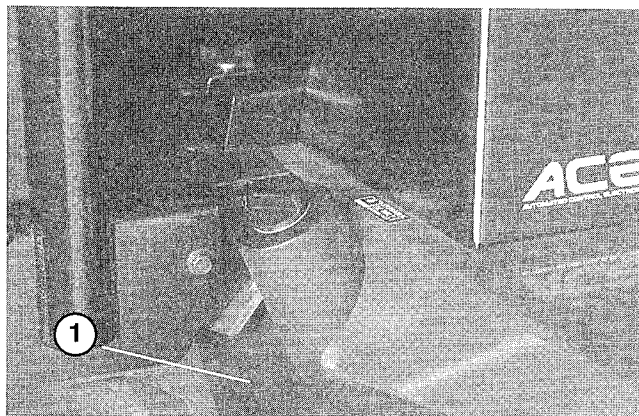


Figure 51

1. Hydraulic Reservoir

REPLACING HYDRAULIC FILTER (Fig. 52)

The hydraulic system filter head is equipped with a service interval indicator. With the engine running, view the indicator, it should be in the GREEN zone. When the indicator is in the RED zone, the filter element should be changed.

Use the Toro replacement filter (Part No. 94-2621).

IMPORTANT: Use of any other filter may void the warranty on some components.

1. Position machine on a level surface, lower the cutting units, stop the engine, engage the parking brakes and remove key from ignition switch.
2. Clean area around filter mounting area. Place drain pan under filter and remove filter.

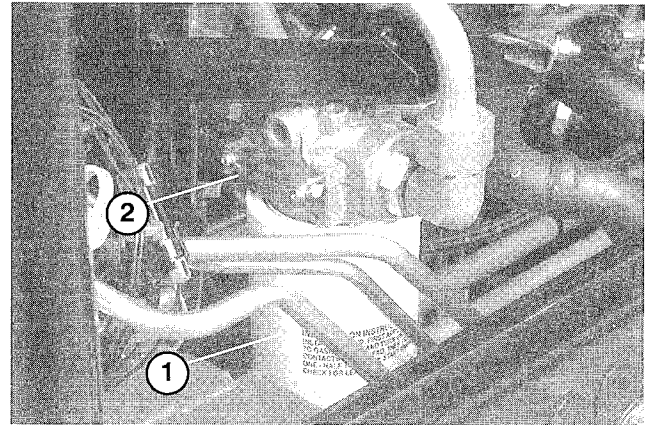


Figure 52

1. Hydraulic Filter
2. Service interval indicator

3. Lubricate new filter gasket and fill the filter with hydraulic fluid.
4. Assure filter mounting area is clean. Screw filter on until gasket contacts mounting plate. Then tighten filter one-half turn.
5. Start engine and let run for about two minutes to purge air from the system. Stop the engine and check for leaks.

CHECKING HYDRAULIC LINES AND HOSES

Inspect hydraulic lines and hoses daily for leaks, kinked lines, loose mounting supports, wear, loose fittings, weather deterioration and chemical deterioration. Make all necessary repairs before operating.



WARNING

Keep body and hands away from pin hole leaks or nozzles that eject high pressure hydraulic fluid. Use cardboard or paper to find hydraulic leaks. Hydraulic fluid escaping under pressure can penetrate skin and cause injury. Fluid accidentally injected into the skin must be surgically removed within a few hours by a doctor familiar with this form of injury or gangrene may result.

HYDRAULIC MAINTENANCE

HYDRAULIC SYSTEM TEST PORTS

(Fig. 53–55)

The test ports are used to test pressure in the hydraulic circuits. Contact your local Toro distributor for assistance.

1. Test Port #1 (Fig. 53) is used to assist in trouble shooting the hydraulic circuit for the front cutting units and lift cylinders.

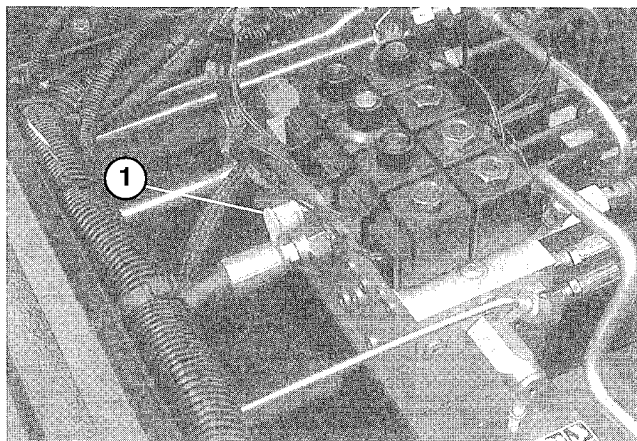


Figure 53

1. Test Port #1

2. Test Port #2 (Fig. 54) is used to assist in trouble shooting the hydraulic circuit for the rear cutting units.

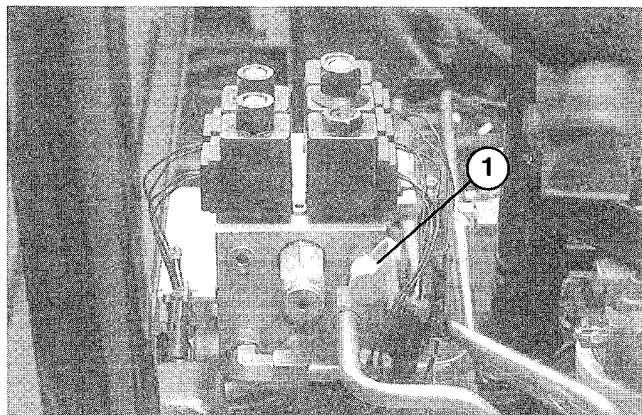


Figure 54

1. Test Port #2

3. Test Port #3 is located on the bottom of the hydrostatic transmission and is used to measure the charge pressure of the transmission.

4. Test Port #4 is used to measure traction forward pressure.

5. Test Port #5 is used to measure traction reverse pressure.

6. Test Port #6 is used to measure steering circuit pressure.

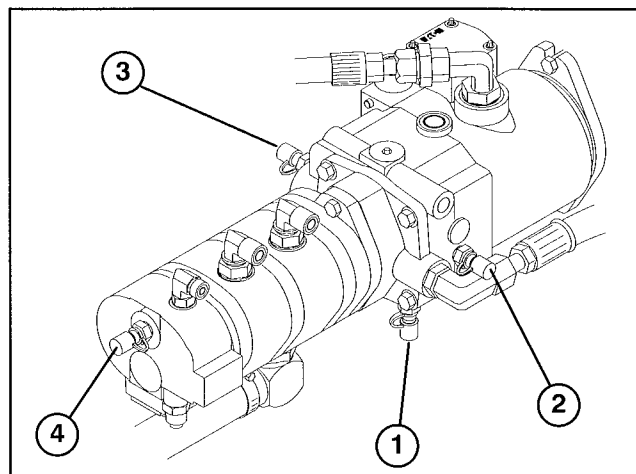


Figure 55

1. Test Port #3
2. Test Port #4

3. Test Port #5
4. Test Port #6

ADJUSTING TRACTION DRIVE FOR NEUTRAL (Fig. 56)

The machine must not creep when traction pedal is released. If it does creep, an adjustment is required.

1. Park machine on a level surface, shut engine off and lower cutting units to the floor. Depress only the right brake pedal and engage the parking brake.
2. Jack up left side of machine until front tire is off the shop floor. Support machine with jack stands to prevent it from falling accidentally.

NOTE: On 4 wheel drive models, left rear tire must also be off the shop floor.

3. Start engine and allow run at low idle.

4. Adjust jam nuts on pump rod end to move pump control tube fore ward to eliminate forward creep or rearward to eliminate rearward creep.

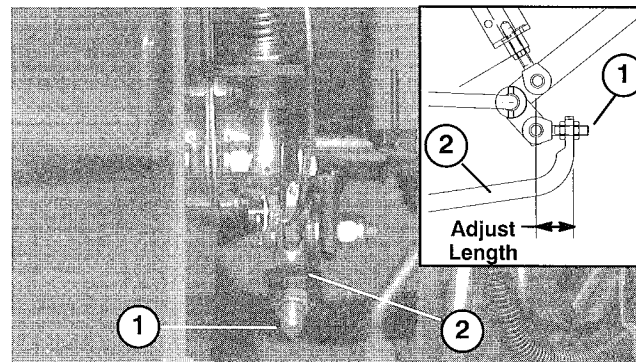


Figure 56

1. Pump rod
2. Pump control tube

5. After wheel rotation ceases, Tighten jam nuts to secure adjustment.

6. Stop the engine and release the right brake. Remove jack stands and lower the machine to the shop floor. Test drive the machine to make sure it does not creep.

HYDRAULIC MAINTENANCE

ADJUSTING CUTTING UNIT LIFT RATE

(Fig. 57)

The cutting unit lift circuit is equipped with an adjustable valve to ensure the front cutting units raise and lower evenly. Adjust cutting units as follows:

1. Locate valve under seat.

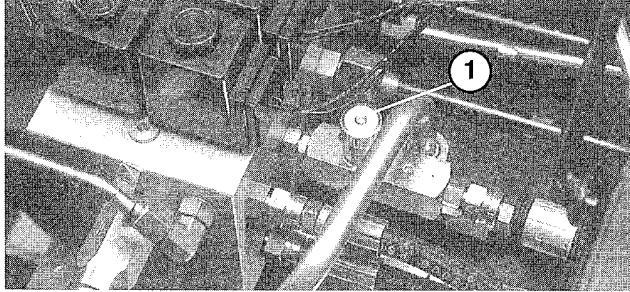


Figure 57

1. Cutting unit adjustment valve

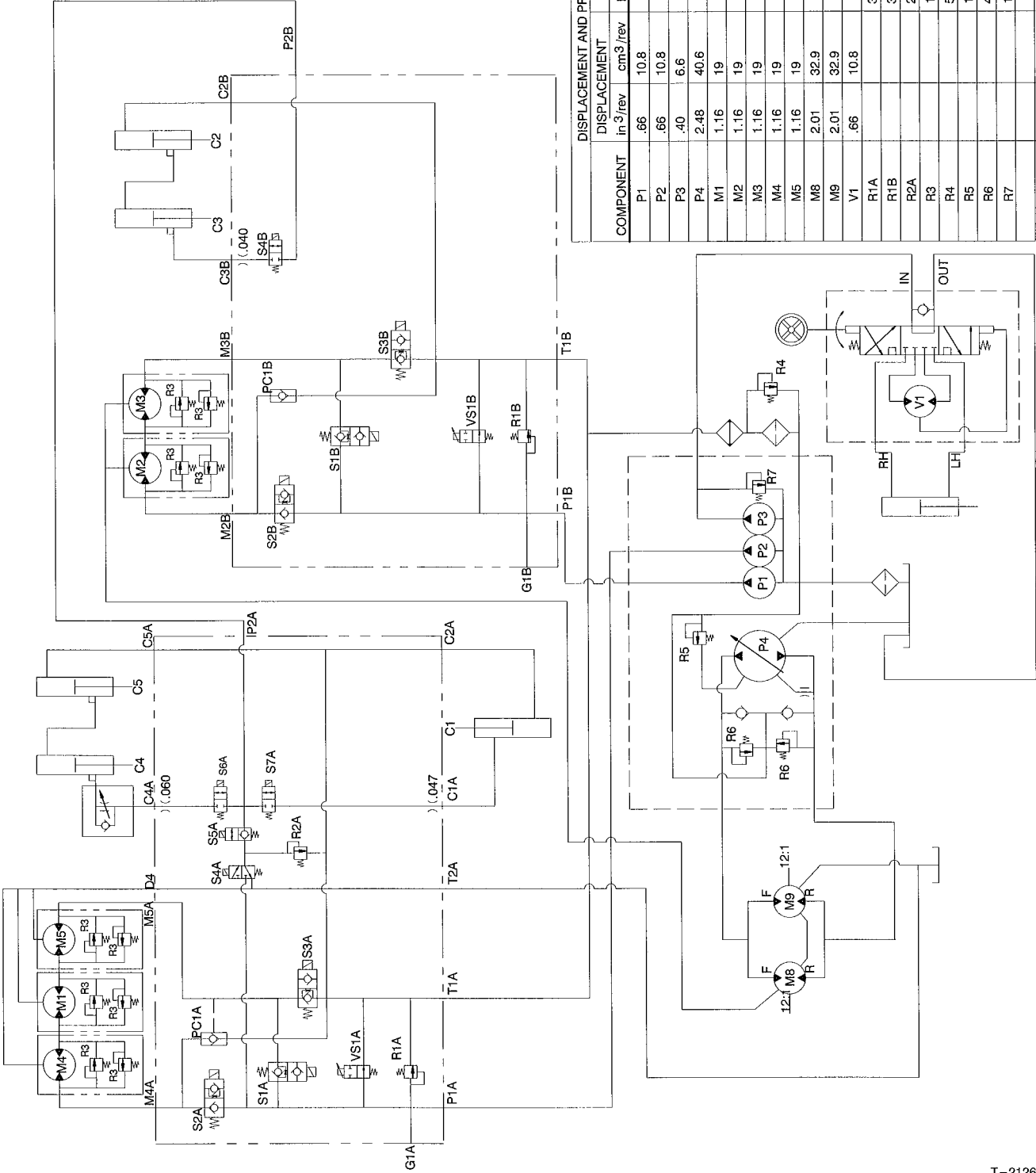
2. Loosen setscrew on valve. Rotate valve clockwise to slow down drop rate of front outside cutting units.

3. Verify lift rate adjustment by raising and lowering cutting units several times. Readjust as required.

4. After desired lift rate is attained, tighten set screw to lock adjustment.

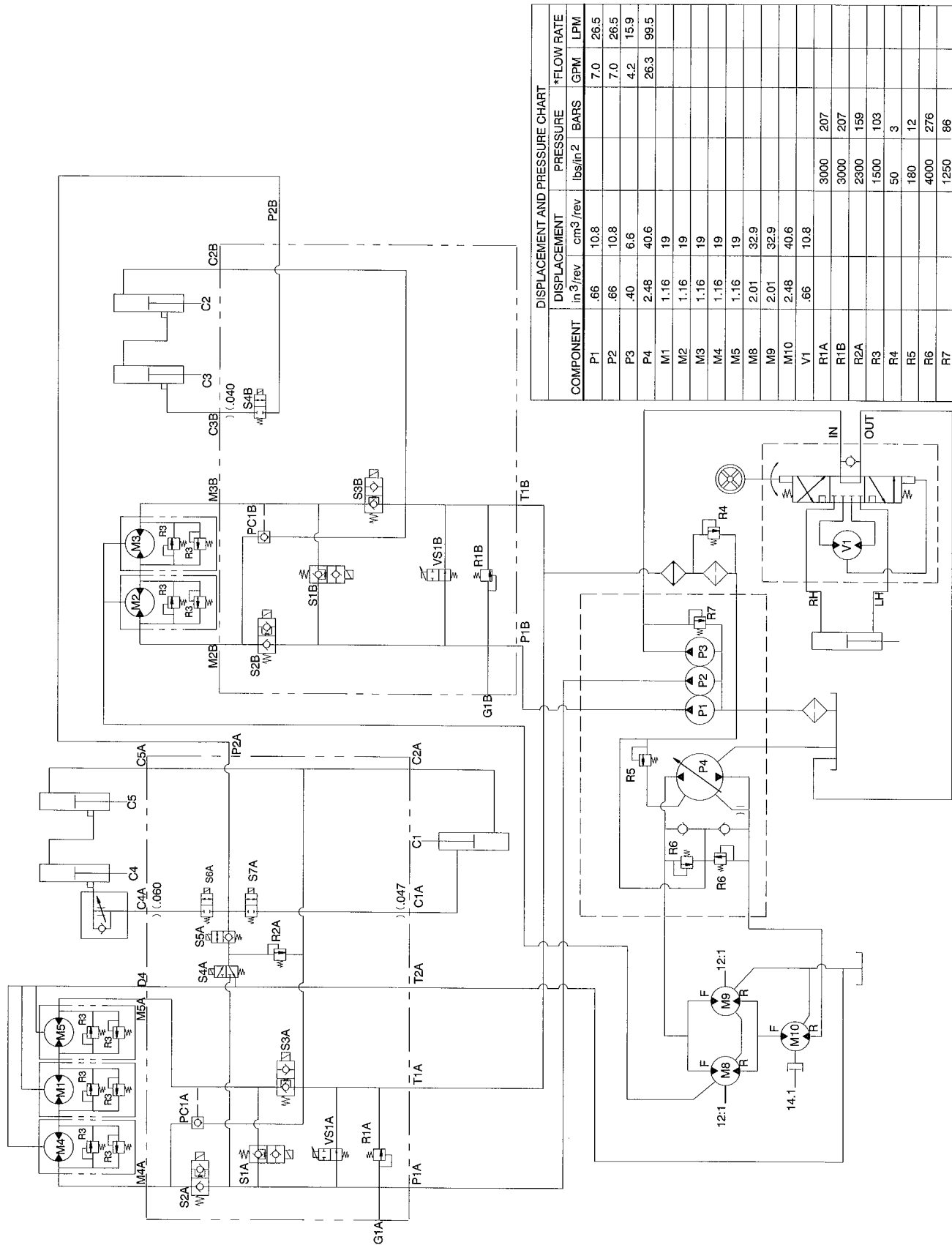
HYDRAULIC SCHEMATIC

2 WHEEL DRIVE



HYDRAULIC SCHEMATIC

4 WHEEL DRIVE



BRAKE MAINTENANCE

ADJUSTING SERVICE BRAKES (Fig. 58)

Adjust the service brakes when there is more than 1 inch of “free travel” of the brake pedal, or when the brakes do not work effectively. Free travel is the distance the brake pedal moves before braking resistance is felt.

1. Disengage locking pin from brake pedals so both pedals work independently of each other.
2. To reduce free travel of brake pedals, tighten the brakes – loosen front nut on threaded end of brake cable. Then tighten rear nut to move cable backward until brake pedals have 1/2 to 1 inch of free travel. Tighten front nuts after brakes are adjusted correctly.

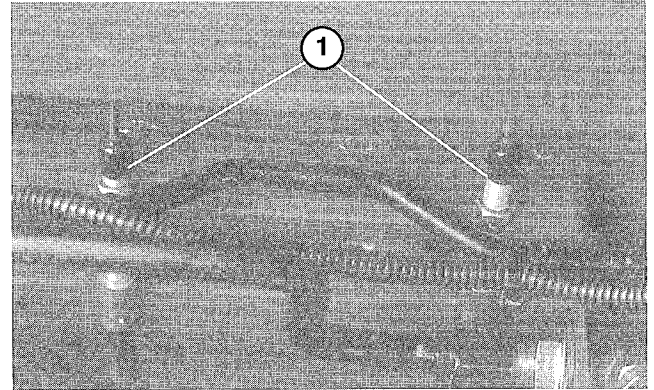


Figure 58
1. Brake Cables

AXLE MAINTENANCE



CAUTION

Before servicing or making adjustments to the machine, stop engine and remove key from the switch.

CHANGING PLANETARY GEAR DRIVE OIL (Fig. 59)

Change oil initially after 200 hours operation and every 800 hours, or yearly. Use high quality SAE 85W–140 wt. gear lube as replacement.

1. With machine on level surface, position wheel so the check/drain plug is at lowest position.
2. Place drain pan under hub, remove plug and allow oil to drain.

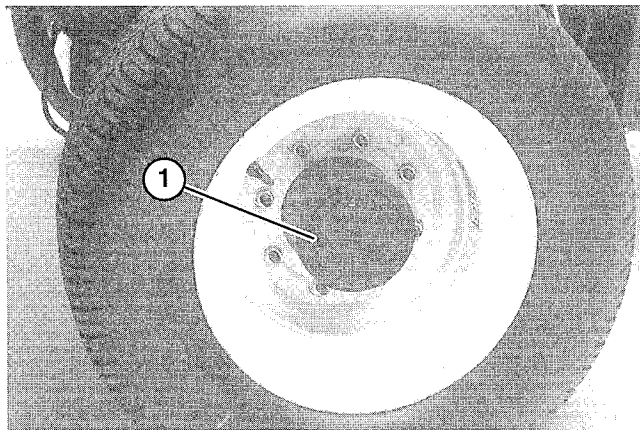


Figure 59

1. Drain/Check Plug

3. When all oil has been drained, position wheel so plug hole is at three or nine o'clock position.

4. Place drain pan under brake hub on other side of wheel.
5. Remove plug from bottom of hub and allow oil to drain.

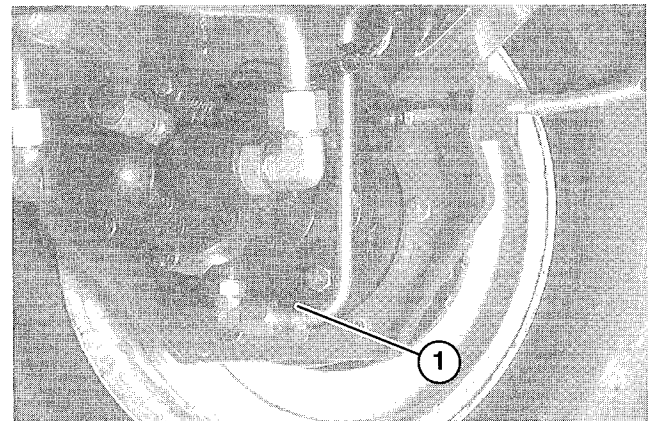


Figure 60
1. Drain Plug Location

6. When all oil has been drained, re-install plug in hub.
7. Add approximately 32 oz. high quality SAE 85W–140 wt. gear lube to bring level up to bottom of hole and install plug.
8. Repeat procedure on the opposite gear assembly.

CHANGING REAR AXLE LUBRICANT (Model 03801 only) (Fig. 61)

After every 800 hours of operation the oil in the rear axle must be changed.

1. Position machine on a level surface.
2. Clean area around the (3) drain plugs, (1) on each end and (1) in the center.

AXLE MAINTENANCE

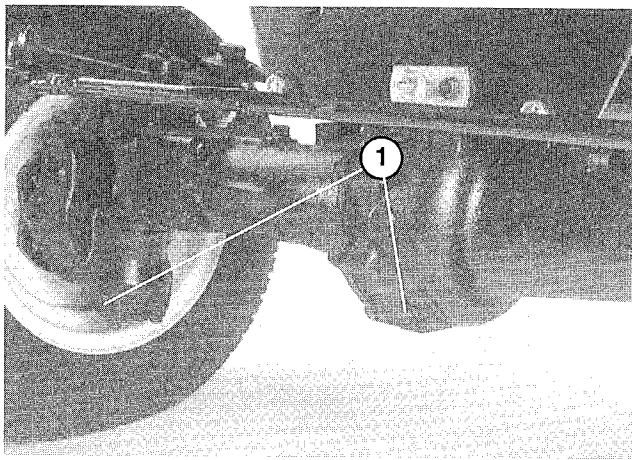


Figure 61

1. Drain Plugs (3)

3. Remove check plugs to ease draining of oil.
4. Remove drain plugs allowing oil to drain into pans.
5. **After oil is drained, apply thread sealing compound on drain plug threads and reinstall in axle.**
6. Remove a check plug and fill axle with approximately 80 oz. of 85W–140 wt. gear lube or until lubricant is up to bottom of hole.

REAR WHEEL TOE-IN (Fig. 62)

After every 800 operating hours or annually, check rear wheel toe-in.

1. Measure center-to-center distance (at axle height) at front and rear of steering tires. Front measurement must be 1/4 in. less than rear measurement.
2. To adjust, loosen clamps at both ends of tie rods.
3. Rotate tie rod to move front of tire inward or outward.
4. Tighten tie rod clamps when adjustment is correct.

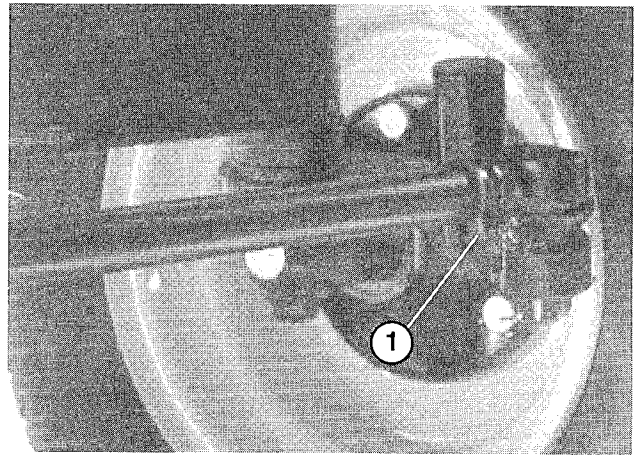



Figure 62

1. Tie Rod Clamps

ELECTRICAL MAINTENANCE

BATTERY CARE

IMPORTANT: Before welding on the machine, disconnect both cables from the battery, disconnect both wire harness plugs from the electronic control unit and the terminal connector from the alternator to prevent damage to the electrical system.



CAUTION

Wear safety goggles and rubber gloves when working with electrolyte. Charge the battery in a well ventilated so gases produced while charging can dissipate. Since the gases are explosive, keep open flame and electrical spark away from the battery; do not smoke. Nausea may result if the gases are inhaled. Unplug charger from electrical outlet before connecting to, or disconnecting charger leads from battery posts.

Note: Check battery condition weekly or after every 50 hours of operation. Keep terminals and entire battery case clean because a dirty battery will discharge slowly. To clean the battery, wash the entire case with solution of baking soda and water. Rinse with clear water. Coat the battery posts and cable connectors with Grafo 112X (skin-over) grease (Toro Part No. 505-47) or petroleum jelly to prevent corrosion.

FUSES (Fig. 63)

There are 7 fuses in the machines electrical system. They are located below control panel.

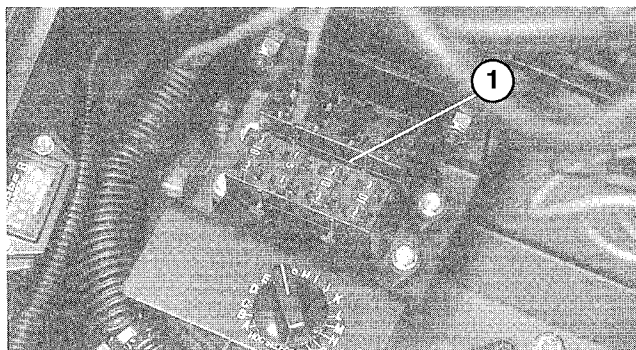


Figure 63
1. Fuses

IMPORTANT
USE CORRECT FUSES.
WRONG FUSES CAN CAUSE
DAMAGE TO CONTROLLER
AND VOID WARRANTY.

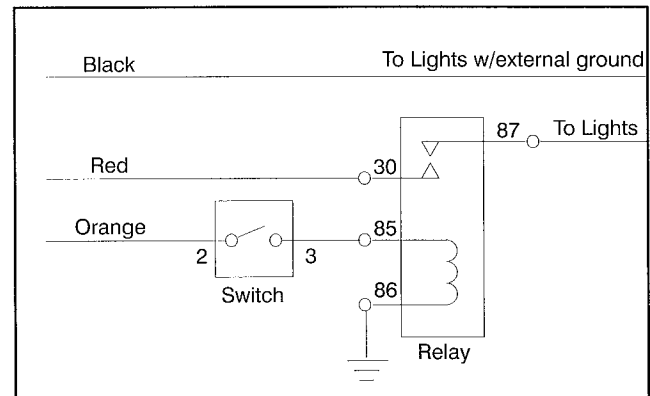
CONTROLLER LOGIC	CONTROLLER POWER (1)
2A	10A
ACCESSORY POWER	IGNITION SWITCH
7.5A	20A
OPTIONAL LIGHTS	CONTROLLER POWER (1)
10A	10A
CONTROLLER POWER (2)	CONTROLLER POWER (1)
15A	10A

94-6348

OPTIONAL LIGHTING

IMPORTANT: If optional lighting is be added to the traction unit, use the following schematic and part numbers to prevent damage to the traction units electrical system.

SCHEMATIC FOR OPTIONAL LIGHTING



Switch*

Toro Part No. 75-1010
Honeywell Part No. 1TL1-2

Relay

Toro Part No. 70-1480
Bosch Part No. 0-332-204

A Relay Wire Harness (Toro Part No. 77-4200) is available for use when adding electrical accessories such as lights.

Note: When adding a Relay Wire Harness, connect wires as follows:

- Blue wire to accessory
- Red wire to power source
- Black wire to ground
- Gray wire to on/off switch

Black, red and orange wires are located in control console.

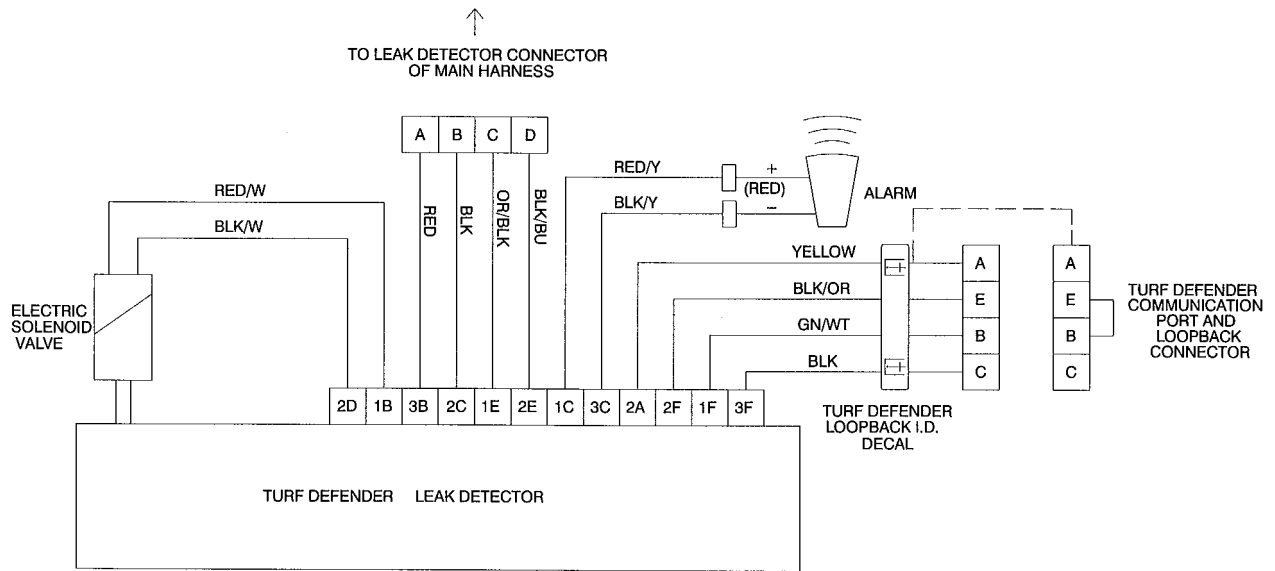
Add 10 Amp fuse to fuse block at location shown

* Punch out in control panel provided for switch installation

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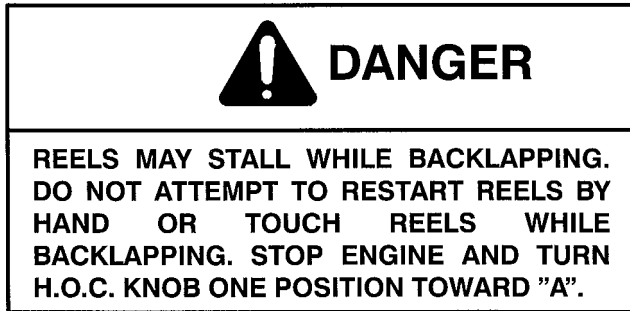
ELECTRICAL SCHEMATIC

Leak Detector



CUTTING UNIT MAINTENANCE

BACKLAPPING



Note: When backlapping, the front units all operate together, and the rear units operate together.

1. Position the machine on a level surface, lower the cutting units, stop the engine, engage the parking brake, and move the Enable/Disable switch to disable position.

2. Unlock and raise the seat to expose controls.

3. Open control cover and turn the H.O.C. selection knob to position "P".

Note: Backlapping speed may be increased by moving the H.O.C. selection knob toward to "A". Each position will increase speed 60 rpm. After changing selector, wait 30 seconds for the system to respond to the new speed target.

4. Make initial reel to bedknife adjustments appropriate for backlapping on all cutting units which are to be backlapped.

5. Start engine and run at idle speed.

DANGER: To avoid personal injury, never place hands or feet in reel area while engine is running. Changing engine speed while backlapping may cause reels to stall. Never change engine speed while backlapping. Only backlap at idle engine speed. Never attempt to turn reels by hand or foot while engine is running.

6. Select either front or rear on the backlap switch to determine whether front or rear reels will be backlapped.

DANGER: To avoid personal injury, be certain that you are clear of the cutting units before proceeding.

7. Move Enable/Disable switch to Enable position. Move Lower Mow / Lift control forward to start back-lapping operation on designated reels.

8. Apply lapping compound with a long handle brush (Toro Part No. 29-9100). Never use a short handled brush.

9. If reels stall or become erratic while backlapping, the reel control light will begin to blink and the reels will turn off. If this occurs, turn the H.O.C. selection knob one position closer to "A". Then, toggle the Enable/Disable switch to the disable position followed by the enable position. To resume backlapping, move the Lower Mow / Lift control lever forward.

10. To make an adjustment to the cutting units while backlapping, turn reels OFF by moving the Lower Mow/Raise lever rearward; move the Enable/Disable switch to Disable and turn the engine OFF. After adjustments have been completed, repeat steps 5 – 9.

11. Repeat procedure for all cutting units to be backlapped.

12. When backlap operation has been completed, return the backlap switch to OFF, lower seat and wash all lapping compound off cutting units. Adjust cutting unit reel to bedknife as needed.

IMPORTANT: If the backlap switch is not returned to OFF position after backlapping, the cutting units will not raise or function properly.

PREPARATION FOR SEASONAL STORAGE

Traction Unit

1. Thoroughly clean the traction unit, cutting units and the engine.
2. Check the tire pressure. Inflate all tires to 15–20 psi.
3. Check all fasteners for looseness; tighten as necessary.
4. Grease or oil all grease fittings and pivot points. Wipe up any excess lubricant.
5. Lightly sand and use touch-up paint on painted areas that are scratched, chipped, or rusted. Repair any dents in the metal body.
6. Service the battery and cables as follows:
 - a. Remove the battery terminals from the battery posts.
 - b. Clean the battery, terminals, and posts with a wire brush and baking soda solution.
 - c. Coat the cable terminals and battery posts with Grafo 112X skin-over grease (Toro Part No. 505-47) or petroleum jelly to prevent corrosion.
 - d. Slowly recharge the battery every 60 days for 24 hours to prevent lead sulfation of the battery.

Engine

1. Drain the engine oil from the oil pan and replace the drain plug.
2. Remove and discard the oil filter. Install a new oil filter.
3. Refill oil pan with 5.3 quarts of SAE15W-40 CD motor oil.
4. Start the engine and run at idle speed for approximately two minutes.
5. Stop the engine.
6. Flush the fuel tank with fresh, clean diesel fuel.
7. Resecure all fuel system fittings.
8. Thoroughly clean and service the air cleaner assembly.
9. Seal the air cleaner inlet and the exhaust outlet with weatherproof tape.
10. Check anti freeze protection and add a 50/50 solution of water and Peugeot recommended anti freeze, Part No. 93–7213, as needed for expected minimum temperature in your area.

The Toro Promise

A One Year Limited Warranty

The Toro Company promises to repair your TORO product if defective in materials or workmanship. The following time periods from the date of purchase apply:

Commercial Products 1 Year

The cost of parts, labor and transportation are included.

If you feel your TORO Product is defective and wish to rely on The Toro Promise, the following procedure is recommended:

1. Contact your Authorized TORO Distributor or Commercial Dealer (the Yellow Pages of your telephone directory is a good reference source).
2. The TORO Distributor or Commercial Dealer will advise you on the arrangements that can be made to inspect and repair your product.
3. The TORO Distributor or Commercial Dealer will inspect the product and advise you whether the product is defective and, if so, make all repairs necessary to correct the defect without an extra charge to you.

If for any reason you are dissatisfied with the distributor's analysis of the defect or the service performed, you may contact us.

Write:

TORO Commercial Products Service Department
8111 Lyndale Avenue South
Minneapolis, MN 55420

The above remedy of product defects through repair by an Authorized TORO Distributor or Commercial Dealer is the purchaser's sole remedy for any defect.

THERE IS NO OTHER EXPRESS WARRANTY. ALL IMPLIED WARRANTIES OF MERCHANTABILITY AND FITNESS FOR USE ARE LIMITED TO THE DURATION OF THE EXPRESS WARRANTY.

Some states do not allow limitations on how long an implied warranty lasts, so the above limitation may not apply to you.

This Warranty applies only to parts or components which are defective and does not cover repairs necessary due to normal wear, misuse, accidents, or lack of proper maintenance. Regular, routine maintenance of the unit to keep it in proper operating condition is the responsibility of the owner.

All warranty repairs reimbursable under The Toro Promise must be performed by an Authorized Toro Commercial Dealer or Distributor using Toro approved replacement parts.

Repairs or attempted repairs by anyone other than an Authorized TORO Distributor or Commercial Dealer are not reimbursable under the TORO Promise. In addition, these unauthorized repair attempts may result in additional malfunctions, the correction of which is not covered by warranty.

THE TORO COMPANY IS NOT LIABLE FOR INDIRECT, INCIDENTAL OR CONSEQUENTIAL DAMAGES IN CONNECTION WITH THE USE OF THE PRODUCT INCLUDING ANY COST OR EXPENSE OF PROVIDING SUBSTITUTE EQUIPMENT OR SERVICE DURING PERIODS OF MALFUNCTION OR NON-USE.

Some states do not allow the exclusion of incidental or consequential damages, so the above exclusion may not apply to you.

This warranty gives you specific legal rights, and you may also have other rights which vary from state to state.

COUNTRIES OTHER THAN THE UNITED STATES OR CANADA

Customers who have purchased TORO products exported from the United States or Canada should contact their TORO Distributor (Dealer) to obtain guarantee policies for your country, province, or state. If for any reason you are dissatisfied with your Distributor's service or have difficulty obtaining guarantee information, contact the TORO importer. If all other remedies fail, you may contact us at The Toro Company.