

BEAVER

T44

FULL CAB

INSTRUCTION MANUAL

ATTENTION



**THIS SYMBOL MEANS
BE ALERT!**

YOUR SAFETY IS INVOLVED

THIS CAB IS FOR USE ON THE T44 TURF MOWER ONLY

**READ THIS MANUAL BEFORE FITTING THE T44 CAB, IT IS ESSENTIAL THAT
OPERATOR'S STUDY IT FOR THEIR OWN SAFETY.**

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INTRODUCTION

The T44 full cab is designed to be fitted to the Beaver T44 5-gang self propelled turf mower to provide the operator with weather protection. Limited safety protection in the event of a roll-over is provided through the incorporation of a roll-over protective structure (ROPS), this allows the T44 be used on slopes up to a maximum of 22 degrees depending on ground conditions. To ensure safety the seat belt must always be correctly fitted and worn by the operator.

This manual which contains advise on the correct assembly and operation of the T44 full cab is offered for guidance and protection of those operating and servicing the equipment.

The T44 full cab must only be fitted to a Beaver T44 by an authorised Hayter Dealer.

In the pursuit of continuous product development Hayter Limited reserve the right to alter specifications without notice.

Left and Right: Throughout this manual the terms **Left** and **Right** refer to the machine when looking in the direction of forward travel.

WARRANTY

HAYTER LIMITED Warrants to the original user / purchaser that this unit shall be free from defects in material and workmanship for a period of 12 calendar months from the date of delivery. This warranty excludes proprietary items which have the benefit of the supplying manufacturers warranty.

Engine manufacturers furnish their own warranties and provide services through their authorised network. If you experience any difficulty please contact your specialist Hayter dealer.

It is the end user/purchasers responsibility to ensure that the service schedule and service log book as applied are acted upon. HAYTER LIMITED reserve the right to request inspection of a log book, where relevant at any reasonable time. Failure to keep the service schedule up to date may invalidate the warranty. Owners should therefore satisfy themselves that the products are operated and serviced correctly, particularly where they are operated on a contract or hire basis.

This warranty which is not capable of assignment does not apply to any unit that has been tampered with, altered, misused or abused and **will become invalid if non genuine Hayter parts are fitted.** This warranty does not cover minor adjustments unless they are due to defective materials or workmanship. Consult the owners handbook or your authorised Hayter dealer for assistance when making these adjustments.

To make a warranty claim contact your authorised Hayter dealer through whom the machine was originally supplied, indicating the machine serial number and purchase date. Subject to the conditions and exclusions in this warranty, the authorised dealer will at our option, repair or replace any warranted part within the duration of the warranty period.

This warranty gives you specific legal rights and is in addition to any statutory rights to which you may be entitled and your statutory rights are not affected by this warranty. If you need additional information concerning this written warranty or assistance in obtaining services please write or telephone: HAYTER LIMITED, Service Department, Spellbrook, Bishop's Stortford, Herts. CM23 4BU. Telephone : (01279) 723444.

READ THIS MANUAL BEFORE FITTING OR USING THE T44 CAB. IT IS ESSENTIAL THAT OPERATOR'S STUDY IT FOR THEIR OWN SAFETY.



THESE INSTRUCTIONS ARE IN ADDITION TO THOSE CONTAINED IN THE T44 OPERATORS MANUAL UNLESS OTHERWISE STATED. READ AND UNDERSTAND THE SEPARATE T44 OPERATORS MANUAL BEFORE FITTING THE T44 CAB.

THE FOLLOWING PRECAUTIONS MUST BE TAKEN TO HELP PREVENT ACCIDENTS. A CAREFUL OPERATOR WHO USES COMMON SENSE IS THE SAFEST OPERATOR.

TRAINING



Read the instructions carefully. Be familiar with the controls and the use of the equipment.



Ensure that the specified torque settings are adhered to.



Do not drill, alter or cut in any way the cab or its mountings.



All drivers should seek and obtain professional and practical instruction. Such instruction should emphasise the need for care and concentration when working with this equipment.

PREPARATION



Ensure that all lifting equipment is in good condition and has sufficient capacity to lift the item required as specified in this manual.



Always ask for assistance when lifting heavy or awkward loads.

OPERATION



Ensure that the seat belt is correctly fitted and in good condition. Always replace a damaged seat belt.



Always wear the seat belt.



Pay particular attention to operation due to the additional weight towards the front of the machine.

OPERATION

Continued. _____



Do not use the T44 machine on a slope of more than **22** degrees when fitted with the T44 cab.

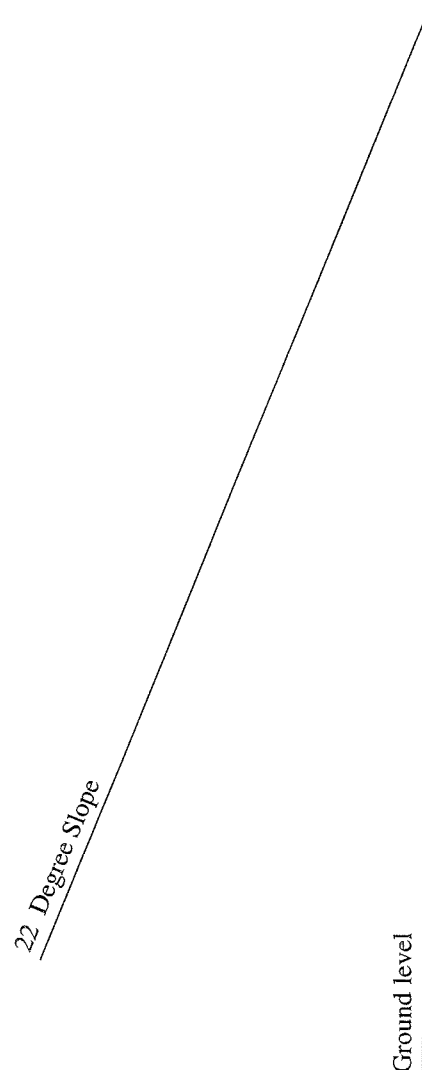


WARNING: PREVENT ACCIDENTS - Ground conditions affect traction. Particular conditions may not permit safe operation at the side slope limits and pitch limits stated.



Remember there is no such thing as a "safe" slope. Travel on a grass slope requires particular care. To guard against overturning:

- Use extreme care when changing direction on a slope.
- Engage and disengage drive slowly. Take extreme care, especially when travelling downhill.
- Machine speed should be kept low on slopes and during tight turns.
- Stay alert for humps and hollows and other hidden hazards.
- Never mow across the face of a slope.



NOISE LEVELS

Operator's Daily Personal Noise Exposure: HAYTER LIMITED have no control over site conditions, duration of use, state of maintenance or adjustment of the mower. All of these factors will affect the operator's daily personal noise exposure level - $L_{EP,d}$

Under typical working conditions operators could be exposed to a daily personal noise exposure level in excess of 85 dB (A) $L_{EP,d}$

Sound pressure level:

The maximum sound pressure level at the operator's position is 87 dB(A) under typical working conditions.

If ear protection is required, ear protectors with good attenuation in the 63- 8000 Hz frequency range should be used.

Employers of personnel using this machine are advised to read the 'Noise at Work Regulations' as the operator's daily personal exposure level could be above the 'First Action Level'.

HAYTER	
SPELLBROOK, BISHOP'S STORTFORD HERTS. ENGLAND. CM23 4BU.	
TYPE:	CODE 929L
MODEL:	T44 FULL CAB
kg:	308
③ L_{pA} 87	
SERIAL NO:	

IDT4401A



EC DECLARATION OF INCORPORATION

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Company Name HAYTER LIMITED.
Company Address Spellbrook,
Bishop's Stortford,
Herts. CM23 4BU.
ENGLAND.

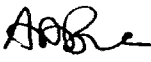
Machine Code No. 929L
Models T44 Full Cab - Incorporating a Roll Over Protective Structure.

The above full Cab-Incorporating a Roll Over Protective Structure has been tested and approved by:-
Silsoe Research Institute, Wrest Park, Silsoe, Bedford. MK45 4HS. ENGLAND.

Test report No. OECD/7027/0194 OECD approved No. CSS 0322 1-2

Standard used OECD code 4 ISO 3776

The above cab must not be put into service until the machine to which it is to be fitted has been declared in conformity with the provisions of the directive 89/392/EEC amended by 91/368/EEC, 93/44/EEC and 93/68/EEC essential health and safety requirements relating to the design and construction of machinery and safety components.

Signed: 
A.D. Bone
(Technical Manager).

Date: 17.10.95.

SPECIFICATIONS

	Cab Only	Cab Fitted to T44 Power Unit (with Cutterheads)
Overall Height:	1.80m	2.34m
Overall Width:	1.25m	-
Overall Length:	1.40m	-
Weight:	280kg	2170kg

Roll Over Safety Structure: OECD Approved.

Windscreen Wiper: 2 Speed.

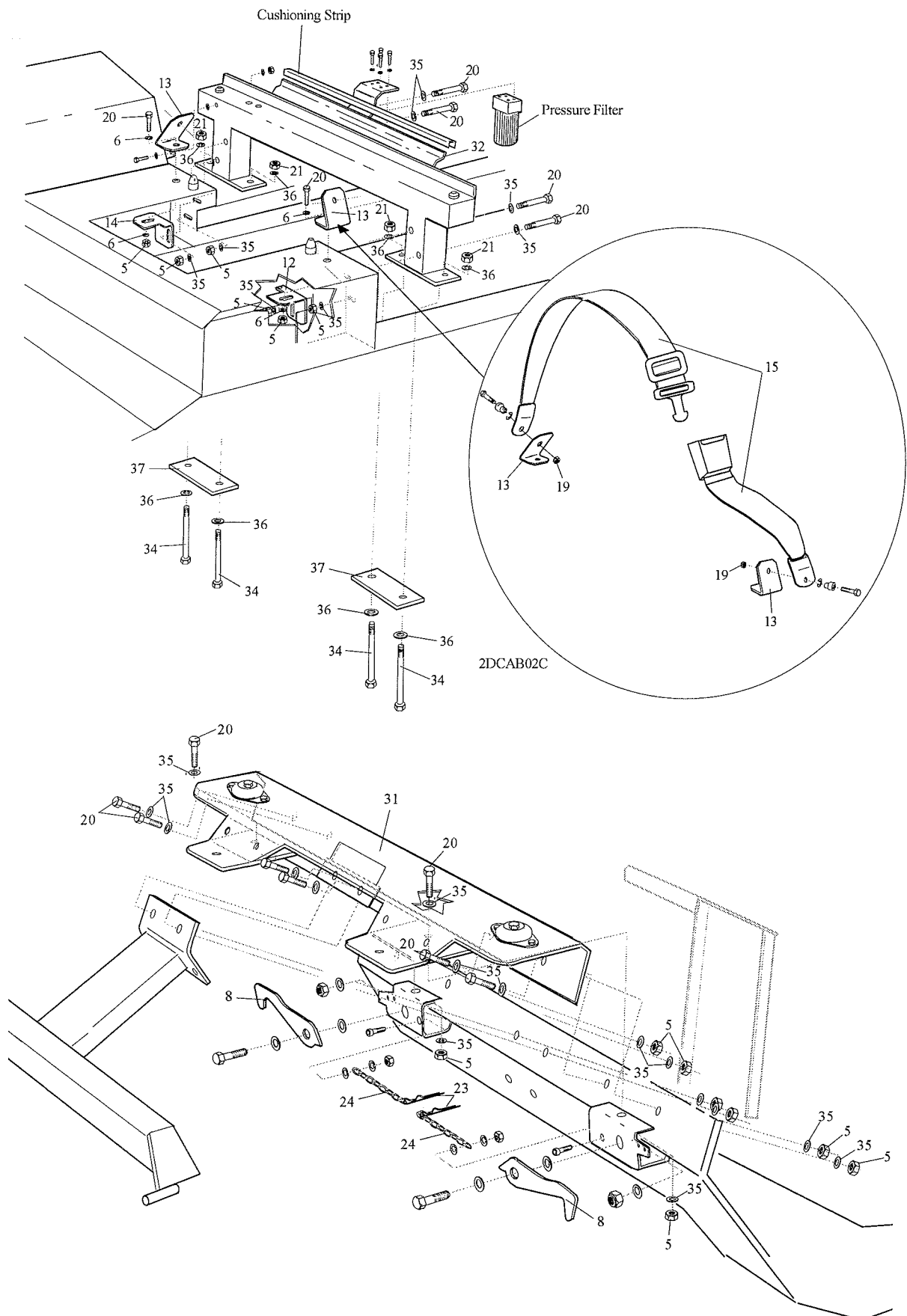
Controls: Windscreen wiper - **ON 1 / ON 2 / OFF** Switch.
Windscreen washer - **ON / OFF** Switch.

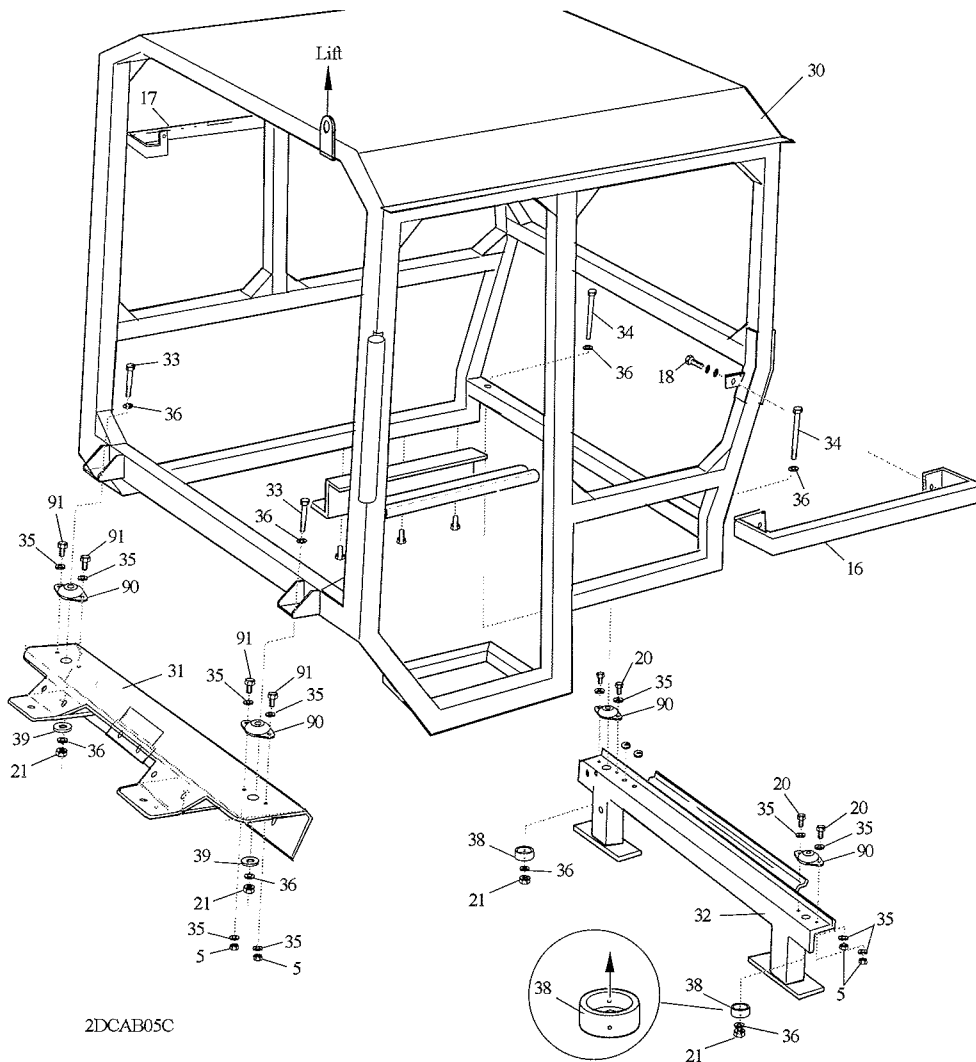
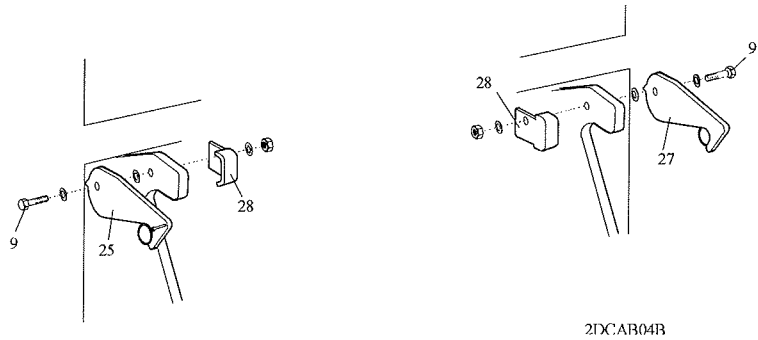
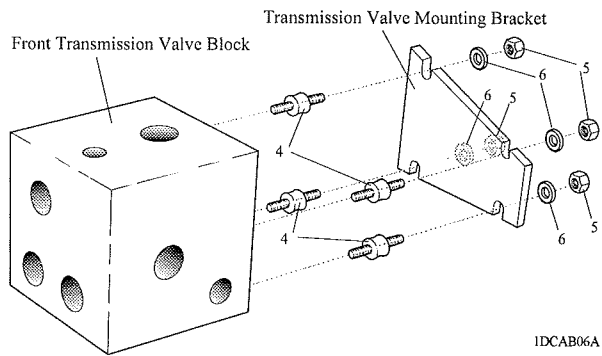
Windscreen Washer Bottle Capacity: 1.7 Litres.

Heater: Optional

DELIVERY CHECK LIST

ITEM NO.	DESCRIPTION	PART NO.	QTY.
1.	Plug Dome - suit dia. 8mm hole (Not illustrated).	74-07-034	3
2.	Plug Dome - suit dia. 14.3mm hole (Not illustrated).	74-07-035	1
3.	Lead - Cab Beacon (Not illustrated).	74-09-020	1
4.	Isomount - Transmission.	74-07-041	4
5.	Nut - M10 Nyloc.	09447	16
6.	Washer - M10 Plain.	09479	8
7.	Kit - Noise Insulation.	74-07-042	1
8.	Latch - Cab Front.	74-01-422C	2
9.	Bolt - M12 x 60 HT Grade 10.9.	66-11-002	2
10.	Fuse - 5 Amp (Not illustrated).	70-09-025	2
11.			
12.	Bracket - Reinforcing LH.	74-01-346W	1
13.	Bracket - Seat Belt Mounting.	74-01-347W	2
14.	Bracket - Reinforcing RH.	74-01-348W	1
15.	Seat Belt - Static (includes items 40,41,42).	74-07-043	1
16.	Bracket - LH Window.	74-01-392W	1
17.	Bracket - RH Window.	74-01-393W	1
18.	Setscrew - M5 x 16.	ZDH1E016U	4
19.	Nut - UNF 7/16" Nyl Ins 'P' Type.	09221	2
20.	Setscrew - M10 x 30.	ZDH1J030U	12
21.	Nut - M12 Nyloc.	09453	8
22.			
23.	Grip Clips - S12 4mm dia.	63-07-020	2
24.	Chain - 10 x 20 Twist Link 3442 - 329.	72-07-063	0.5m
25.	Latch - Cab Wing LH.	74-01-435C	1
26.	Cable - Tie.	3966	10
27.	Latch - Cab Wing RH.	74-01-440C	1
28.	Bracket - Latch Extension.	74-01-425W	2
29.			
30.	Cab - Sub-assembly (Includes items 31, 32, 37, 38, 39).	74-07-045	1
31.	Bracket - Front Mounting Sub-assembly (Includes items 5,35,90,91).	-	1
32.	Bracket - Rear Mounting Sub-assembly (Includes items 5,35,20,90).	-	1
33.	Bolt - M12 x 85.	ZBH1L085U	2
34.	Bolt - M12 x 160.	ZBH1L160U	6
35.	Washer - M10 Plain.	ZWQ1J000U	36
36.	Washer - M12 Plain.	ZWQIL000U	16
37.	Plates - Lower Clamp.	74-07-048	2
38.	Cap - Load Bearing.	74-07-049	2
39.	Washer - Rebound.	74-07-050	2
90.	Isomount - Cab.	74-07-053	4
91.	Bolt - M10 x 40.	09611	4





GENERAL ASSEMBLY

The T44 full cab is supplied as a kit comprising the main cab assembly together with separate components to fit the cab as shown in the delivery check list.

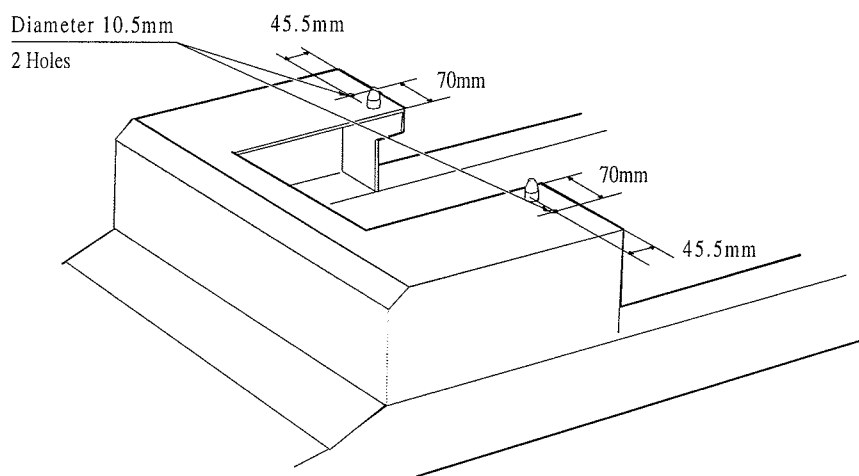
It is essential to have a suitable lifting device with the capacity to safely lift 350kg.

The cab must only be fitted by an authorised Hayter dealer.

Assembly should proceed in the following manner, refer - Parts list / Delivery Check List, Figures and the T44 Turf Mower operators manual / parts list as necessary:

1. Disconnect the battery leads, first the negative and then the positive.
2. Unbolt the pressure filter from its mounting bracket, refer - fig. 2.
3. Raise the seat and unbolt the centre strip from both the chassis and the instrument panel, refer - T44 Parts List page 1.16, item 2.
4. Detach the cushioning strip from the centre strip as this will be re-used. Remove and discard the centre strip taking care not to disturb the electric wiring.
5. Drill 2-off diameter 10.5mm holes in the chassis plates as illustrated in fig. 1.

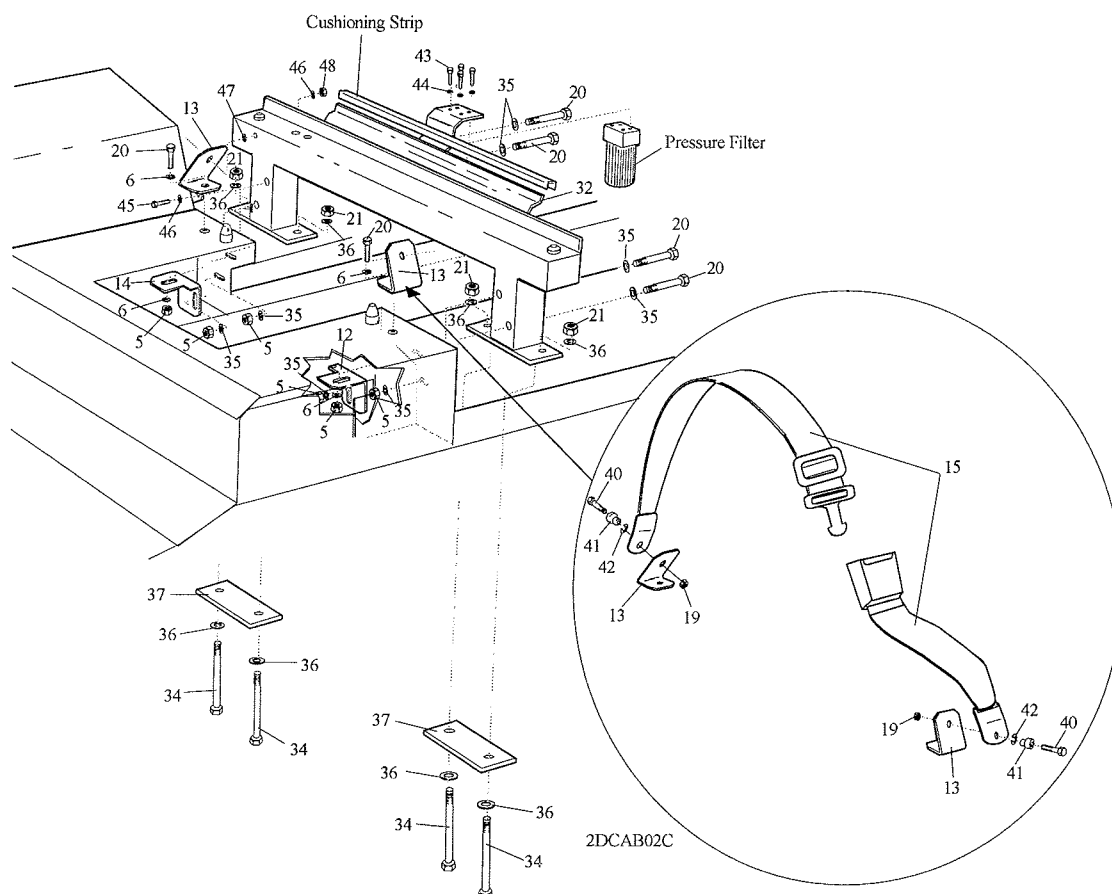
Fig. 1. Seat belt mounting holes.



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GENERAL ASSEMBLY**Continued.**

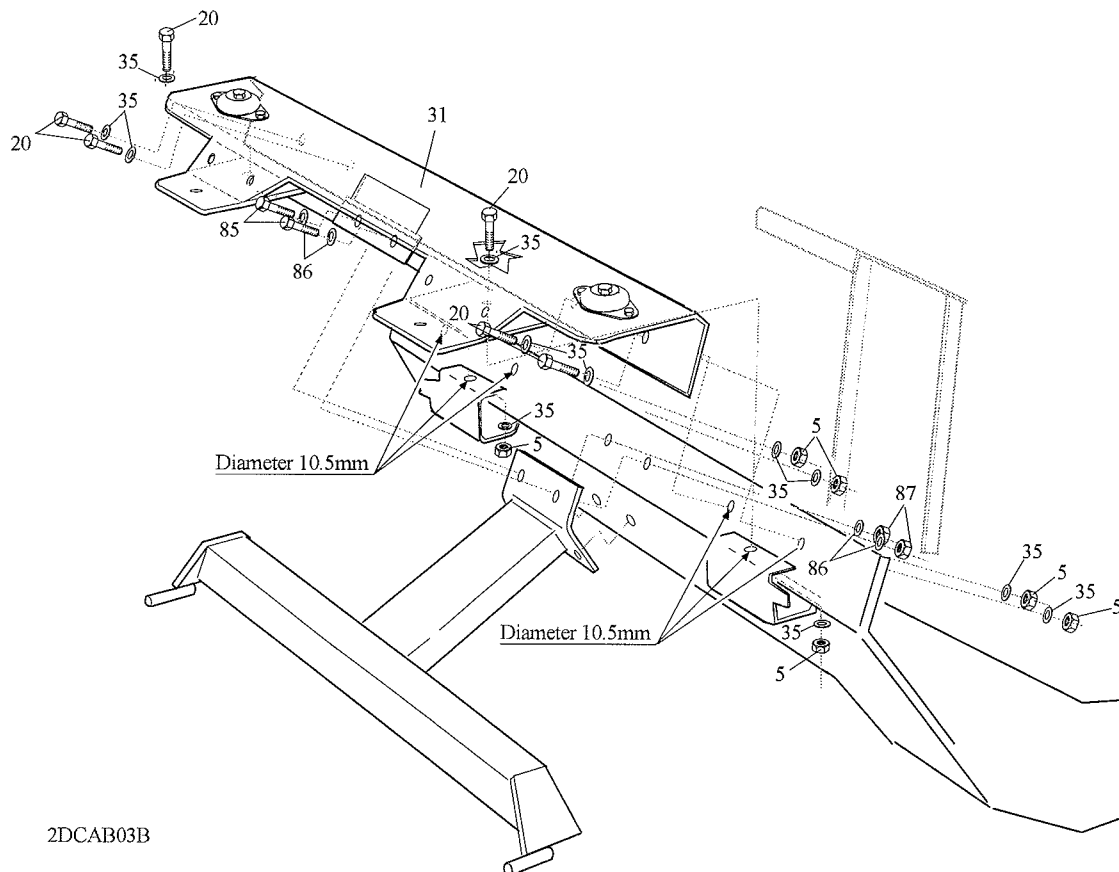
6. Position the rear mounting bracket and the reinforcing brackets and loosely locate these using the bolts, nuts and washers supplied, refer - fig. 2.
7. Position the seat belt mounting brackets and loosely locate these using the bolts, nuts and washers supplied, refer - fig. 2.
8. Position the lower clamp plates to the LH and RH chassis beams using the bolts, nuts and washers supplied, refer - fig. 2.
9. Locate the instrument panel pivot bolt, nut and washer (items 45,46,47,48), refer - fig. 2. This may necessitate loosening the button head screws at the back of the instrument panel, refer - T44 parts list page 1.14, item 3.
10. Ensure that the rear mounting bracket is centralised before tightening each of the bolts to 56 Nm torque, except for the M12 x 160 bolts securing the lower clamp brackets (items 34) which should be torqued to 98 Nm. Ensure that the seat belt mounting brackets (items 13) are orientated correctly as shown in fig. 2.
11. Refit the cushioning strip to the rear mounting bracket. Bolt the pressure filter back onto its mounting as shown, refer - fig. 2. Torque to 10 Nm.

Fig. 2. Rear mounting bracket and seat belt mounting.

GENERAL ASSEMBLY**Continued.**

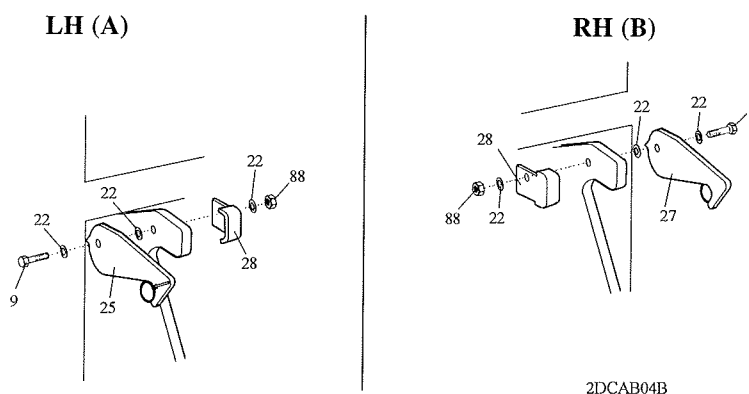
12. Unbolt the 2 top bolts (items 85) which secure the front roller frame to the chassis, refer - fig. 3.
13. Position the front mounting bracket (item 31) centrally on the front of the chassis by locating it on the two roller frame bracket holes. Secure using the two bolts (items 85) removed in step 12 and mark the position of the four holes as shown in fig. 3.
14. Remove the front mounting bracket and drill each of the four marked holes through the chassis using a 10.5mm diameter drill. In addition drill out the two 8.0mm diameter holes to 10.5mm diameter.
15. Refit the front mounting bracket to the chassis and secure it using the bolts, nuts and washers supplied, refer - fig. 3.

Fig. 3. Front mounting bracket assembly.



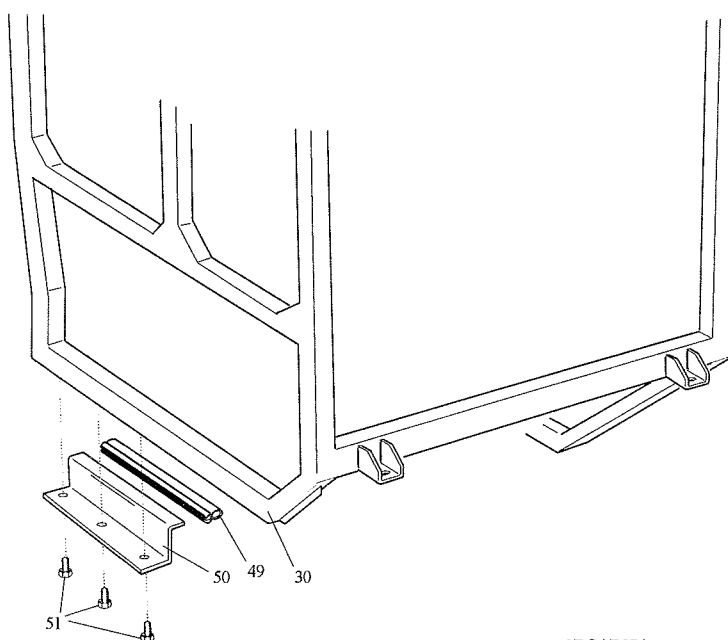
GENERAL ASSEMBLY**Continued.**

16. Unbolt and remove the LH wing arm transport latch, refer - T44 parts list page 1.22, item 12.
17. Locate the latch extension bracket (item 28) and extended latch (item 25) using the M12 x 60 high tensile bolt supplied (item 9) and the nut and washers removed in step 16, refer - fig. 4(A).
18. Unbolt and remove the RH wing arm transport latch, refer - T44 parts list page 1.24, item 40.
19. Locate the latch extension bracket (item 28) and extended latch (item 27) using the M12 x 60 high tensile bolt supplied (item 9) and the nut and washers removed in step 18, refer - fig. 4(B).

Fig. 4. Wing arm transport latches.

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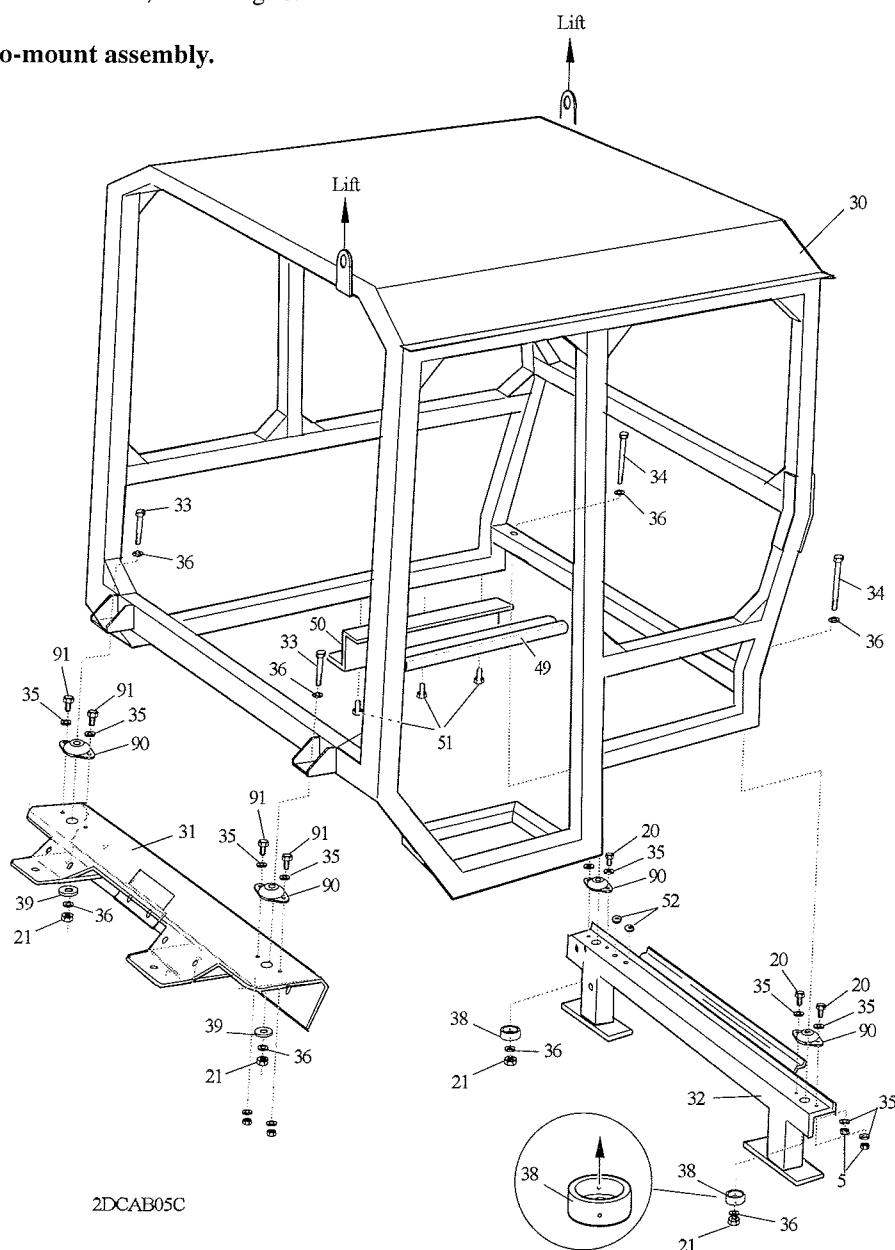
20. Remove the side bracket located on the right hand side of the cab, refer - fig. 5.

Fig. 5. Cab side bracket.

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GENERAL ASSEMBLY**Continued.**

21. Remove the LH footstep / mudguard and discard, refer - T44 parts list page 1.14, item 27.
22. Remove the bolts, nuts and parts located through the centre of the 4 cab isomounts (items 21, 33, 34, 36, 38 and 39).
23. Place the load bearing caps (items 38) centrally over the rear isomounts, refer - fig. 6.
24. Using suitable lifting equipment (capable of lifting in excess of 600 kg) carefully raise the cab using the two lifting eyes situated on the cab roof. Locate the cab onto the 4 isomounts, refer - fig.6.
25. Secure the cab to the isomounts using the nuts, bolts and washers removed in step 22, torque the bolts and the nuts to 98 Nm, refer - fig. 6.

Fig. 6. Iso-mount assembly.

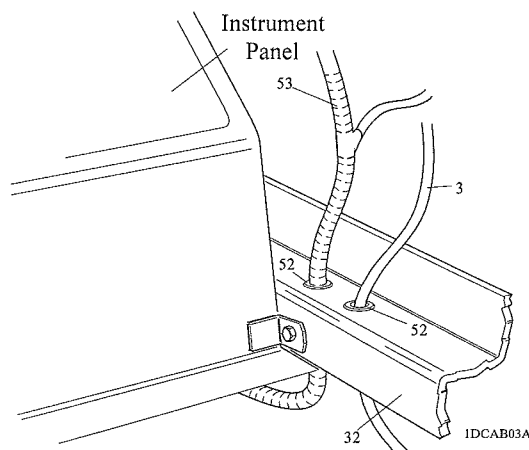
GENERAL ASSEMBLY**Continued.**

26. Unbolt the fasteners securing the lower RH window panel (item 74) to gain access to the rear of the machine's instrument panel.

27. Unbolt the 2 button hd. screws at the rear of the instrument panel and raise it to gain access to the wiring connections.

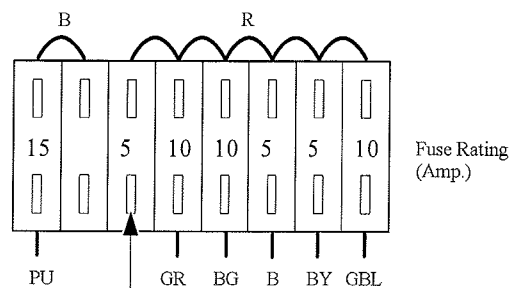
28. Route the loom-cab (item 53) down through the rear mounting panel (item 32) and alongside the main machine wiring loom into the instrument panel, refer - fig. 7.

29. Connect the red wiper motor wire to the fuse box (located within the instrument panel) and the black wire to the audible warning relay earth connection, refer - fig. 8.

Fig. 7. Wire routing**Fig. 8. Wire connections.**

Fuse Box - (located within the instrument panel).

B = Brown
R = Red
PU = Purple
GR = Green/red
BG = Brown/green
BY = Brown/yellow
GBL = Green/black

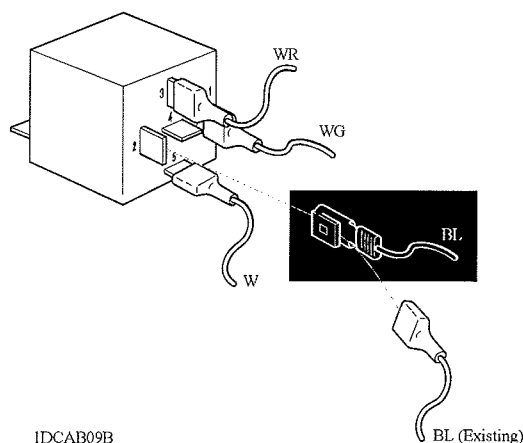


**Red Wire (Fuse Item 10)
As Viewed From Inside The Instrument Panel**

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Audible Warning Relay. (Located Within The Instrument Panel)

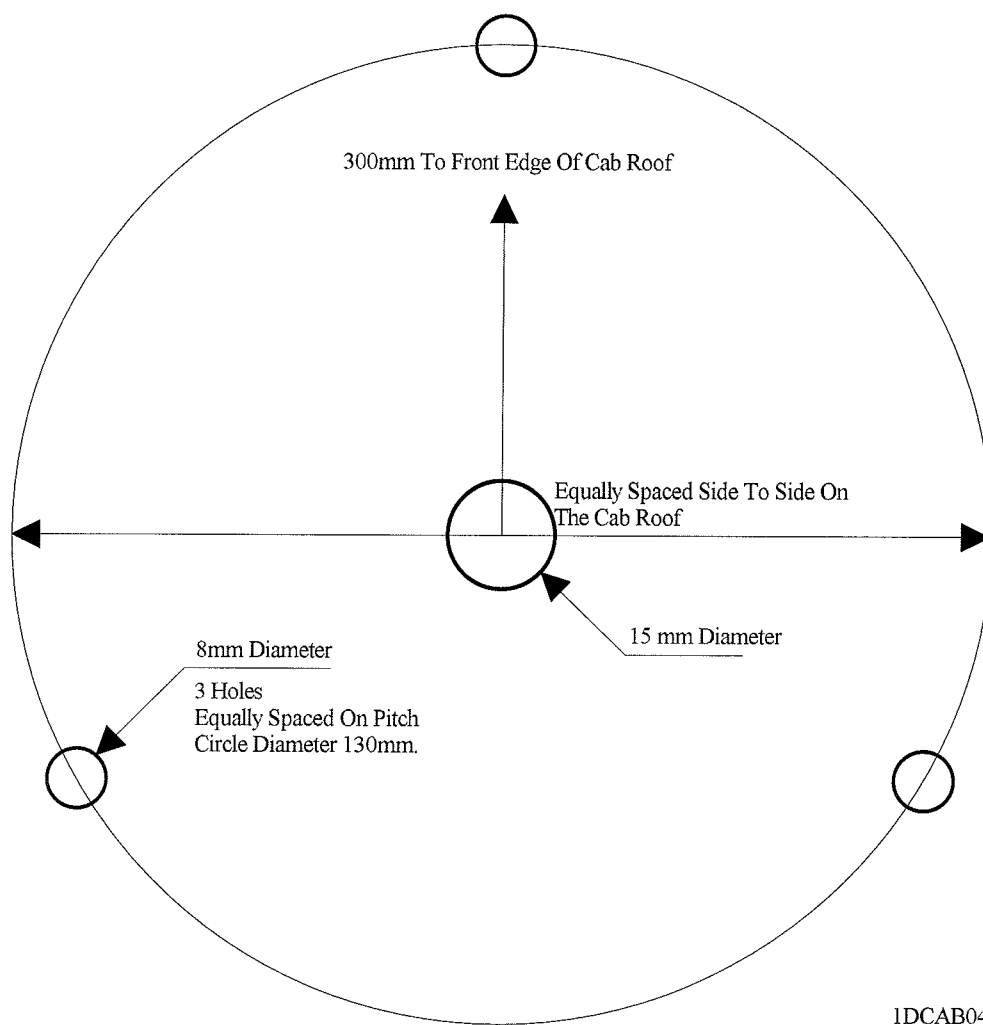
WR = White/red
WG = White/green
BL = Black
W = White



GENERAL ASSEMBLY

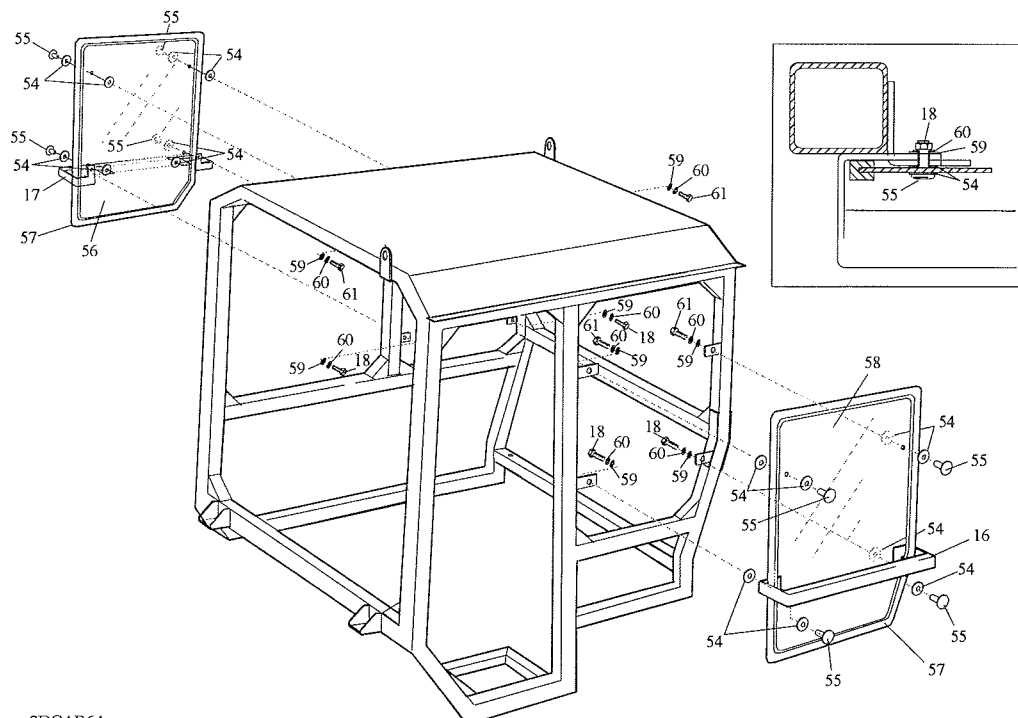
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Fig. 9. Cab roof beacon drilling template.



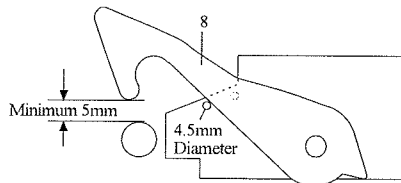
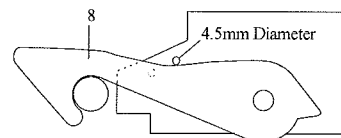
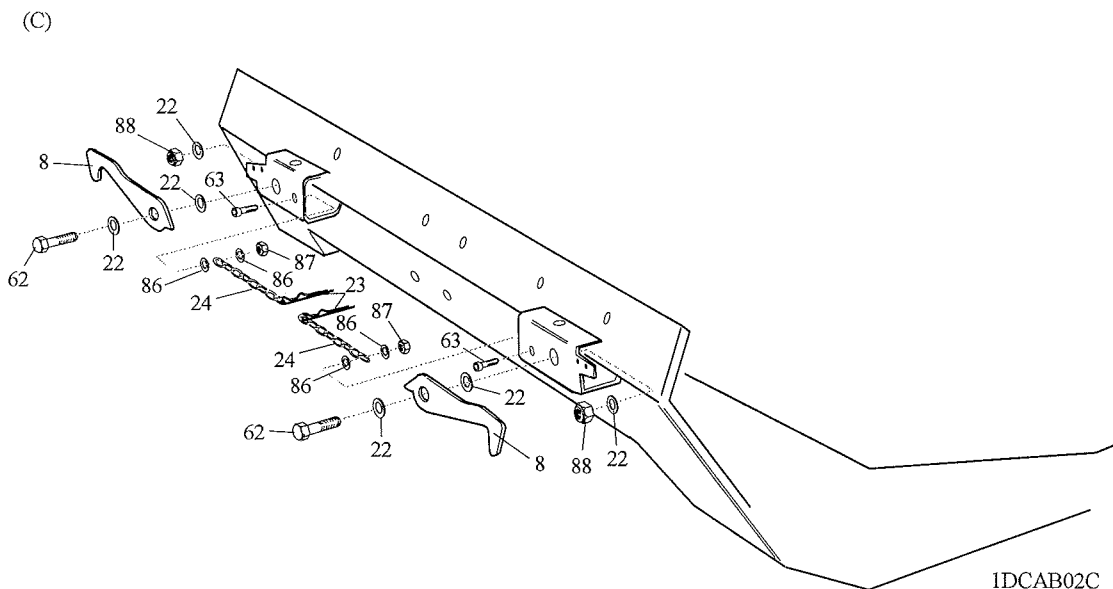
GENERAL ASSEMBLY**Continued.**

30. Using the drilling template provided on page 1.17 fig. 9, drill the holes in the cab roof to enable fitment of the beacon.
31. Disconnect the beacon at the main loom connection and at the beacon connection. Unbolt and remove the beacon from the engine cover. Keep the fasteners as these will be reused. Use the plastic grommets supplied to plug the holes left in the engine cover (items 1 & 2).
32. Relocate the beacon to the cab roof, aligning it with the holes that were drilled in step 30. Secure the beacon using its original fasteners.
33. Connect the beacon extension wire (item 3) to the main loom and route it along the main loom using 6 of the cable ties supplied (items 26) to the bracket - rear mounting (item 32). Pass the extension wire through the second hole in the bracket - rear mounting (item 32) and alongside the wiper motor wire into the upper console, refer - fig. 7. Locate the beacon extension wire to the wiper motor wire using the remaining 4 cable ties (items 26).
34. Connect the extension wire terminals to the beacon terminals, (red to red / black to black).
35. Reposition and secure the instrument panel. Reposition and secure the lower RH window panel (item 74), torque the bolts to 20 Nm.
36. Remove the retaining bolts on the rear left hand cab glass panel (item 58) and remove. Discard the lower retaining bolts. With a second person holding the window bracket (item 16) in position relocate and secure the glass panel as shown in fig. 10. Use the M5 x 16 bolts (items 18) for the lower locations as shown. All the bolts should be torqued to 7 Nm.
37. Repeat step 36 for the right hand glass panel (item 56), refer - fig. 10.

Fig. 10. Window bracket assembly

GENERAL ASSEMBLY**Continued.**

38. Unbolt and remove the front LH and RH transport latches. Refer to the T44 parts list page 1.20, (items 31 and 32). Replace the latches with the new latches supplied (items 8), refer - fig. 11.
39. With the front latches raised a minimum of 5mm above the arm latch pin, drill a hole into the LH and RH latch mounting brackets using a 4.5mm diameter drill as shown, refer - fig. 11(A).
40. With the front latches in their lowered position, drill a second hole diameter 4.5mm into the LH and RH latch mounting brackets in the position shown, refer - fig. 11(B).
41. Locate the chain and the 'R' clip to each of the transport latch brackets and secure in position using fasteners as shown in fig. 11(C). The 'R' clip is used to secure the latch in the transport locked and unlocked positions.

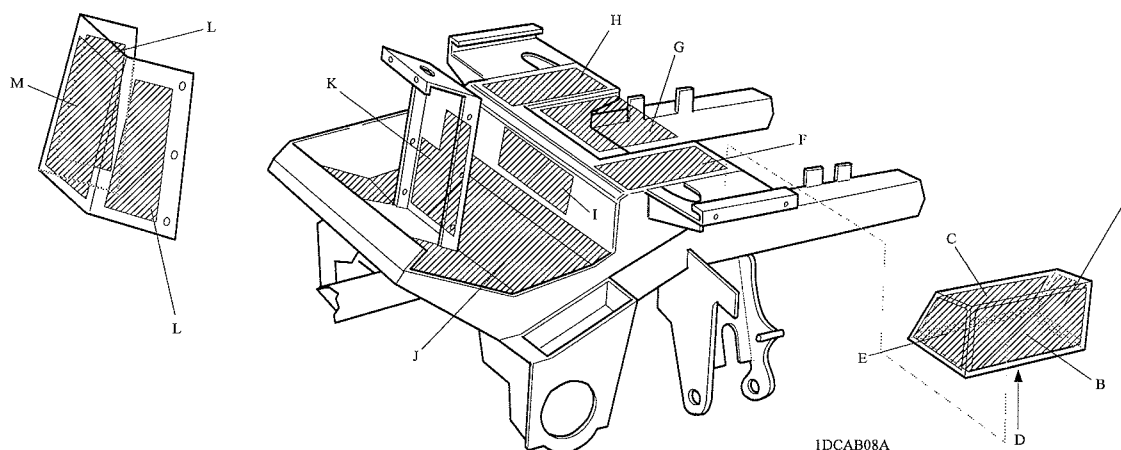
Fig. 11. Front latches(A) Front RH Latch Modification
Raised Position (LH Opposite)(B) Front RH Latch Modification
Latched Position (LH Opposite)

IDCAB02C

GENERAL ASSEMBLY**Continued.**

42. Fit the kit - noise insulation (item 7) as illustrated in fig. 12 ensuring that all surfaces are clean, dry and free from grease before locating each section of the material.

Fig. 12. Kit - Noise insulation



- A Storage Box - Rear Panel.
- B Storage Box - LH Panel.
- C Storage Box - RH Panel.
- D Storage Box - Bottom Panel.
- E Storage Box - Front/Rear Panels (2 off).
- F Floor Pan - LH.
- G Seat Plate.
- H Floor Pan - RH.
- I Floor Pan - Front.
- J Footwell.
- K Steering Column - Rear Panel.
- L Steering Column - LH/RH Panels (2 off).
- M Steering Column - Front Panel.

Panels 1,2,3,4,5 - 10mm Thick Polyurethane.

Panels 6,7,8,9 - 30mm Thick Lead Backed Foam.

Panel 10 Rubber Floor Matting.

Panels 11,12,13 - Adhesive Backed Bitumen.

GENERAL ASSEMBLY

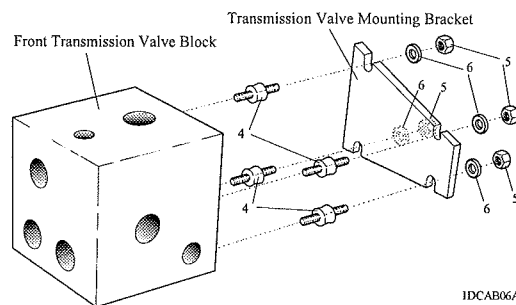
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43. Unbolt the 4 bolts securing the front transmission valve to the machine chassis and in their place fit the iso-mounts with nuts and washers as supplied (items 4, 5 and 6), refer - fig. 13. Torque to 54Nm ensuring that the iso-mount hexagons are held firmly when tightening the nuts to avoid damage.

44. Fit the seat belt to its mounting brackets as shown in fig. 2. The fasteners **must** be torqued to 50 Nm.

45. Reconnect the battery.

Fig. 13. Transmission valve iso-mount



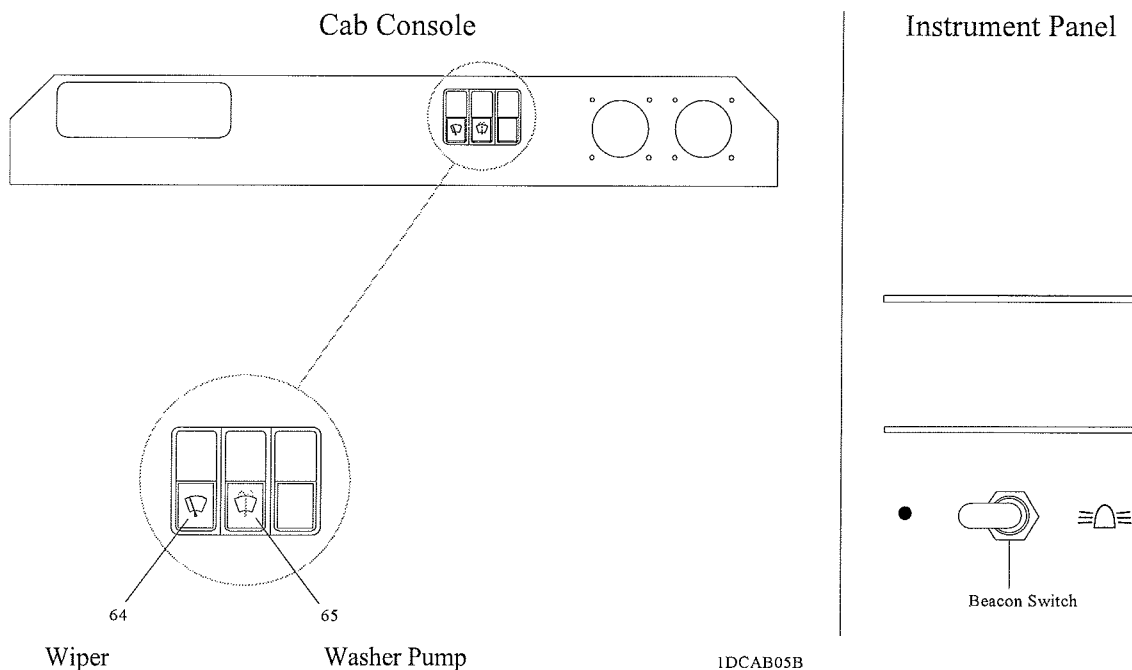
COMMISSIONING THE CAB

1. Check the operation of the beacon, wiper and washer pump by operating the respective switches, refer - fig. 14. If any of the accessories do not work re-check each of the wiring connections to ensure that they are located correctly and securely. If faults persist contact the Hayter Service Department.

2. Remove the washer bottle lid and fill the bottle with water / windscreen washer fluid. Replace the lid.

3. Reassemble the side bracket previously removed in step 20, refer - fig. 5.

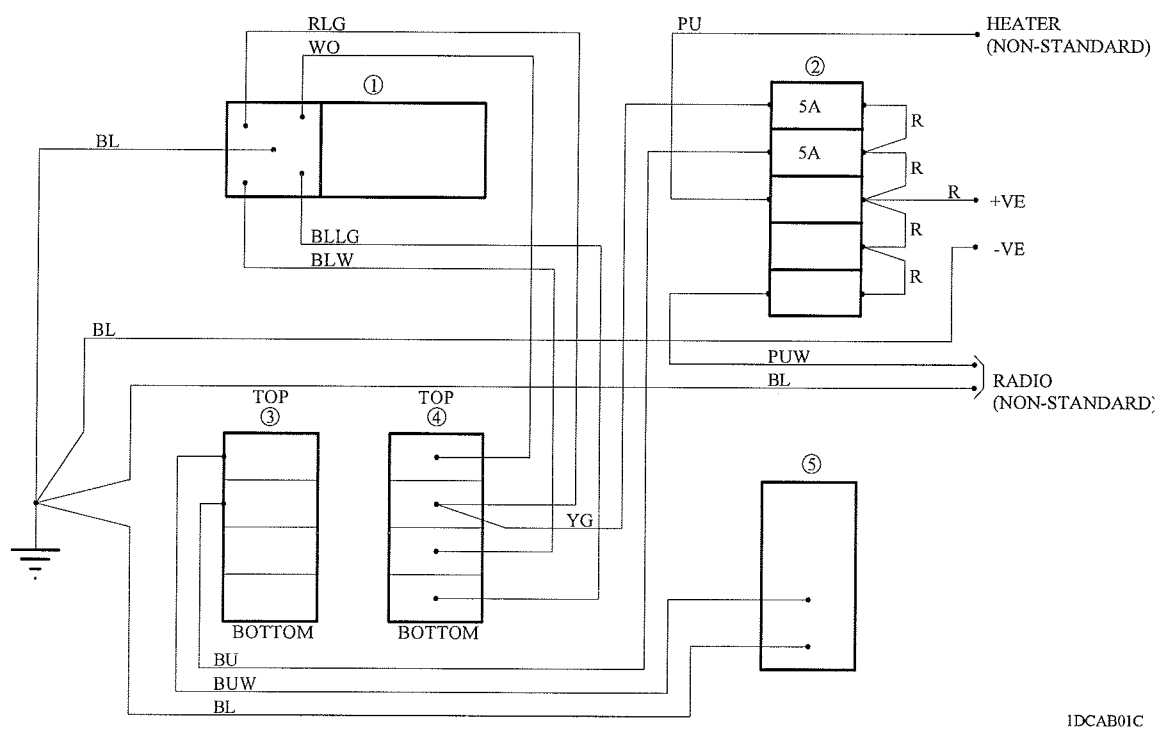
Fig. 14. Switch controls.



ELECTRICAL WIRING DIAGRAMS

- 1 Wiper Motor
- 2 Fuse Box (Cab)
- 3 Washer Switch
- 4 Wiper Switch
- 5 Washer Pump

R = Red
 BL = Black
 BU = Blue
 PU = Purple
 RLG = Red/Light Green
 WO = White/Orange
 BLW = Back/White
 YG = Yellow/Green
 PUW = Purple/White
 BLLG = Black/Light Green



PARTS LIST

Code 929

Note: Some items are pre-assembled. Items marked with '*' are part of the T44 machine assembly and therefore are not supplied with this kit.

ITEM NO.	DESCRIPTION	PART NO.	QTY.
1.	Plug Dome - suit dia. 8mm hole (Not illustrated).	74-07-034	3
2.	Plug Dome - suit dia. 14.3mm hole (Not illustrated).	74-07-035	1
3.	Lead - Cab Beacon (Not illustrated).	74-09-020	1
4.	Isomount - Transmission.	74-07-041	4
5.	Nut - M10 Nyloc.	09447	16
6.	Washer - M10 Plain.	09479	8
7.	Kit - Noise Insulation.	74-07-042	1
8.	Latch - Cab Front.	74-01-422C	2
9.	Bolt - M12 x 60 HT Grade 10.9.	66-11-002	2
10.	Fuse - 5 Amp (Not illustrated).	70-09-025	2
11.	Mirror - Rear View.	74-07-107	1
12.	Bracket - Reinforcing LH.	74-01-346W	1
13.	Bracket - Seat Belt Mounting.	74-01-347W	2
14.	Bracket - Reinforcing RH.	74-01-348W	1
15.	Seat Belt - Static (includes items 40,41,42).	74-07-043	1
16.	Bracket - LH Window.	74-01-392W	1
17.	Bracket - RH Window.	74-01-393W	1
18.	Setscrew - M5 x 16.	ZDH1E016U	4
19.	Nut - UNF 7/16" Nyl Ins 'P' Type.	09221	2
20.	Setscrew - M10 x 30.	ZDH1J030U	12
21.	Nut - M12 Nyloc.	09453	8
* 22.	Washer - M12 Plain Heavy.	ZWQ1L000U	12
23.	Grip Clips - S12 4mm dia.	63-07-020	2
24.	Chain - 10 x 20 Twist Link 3442 - 329.	72-07-063	0.5m
25.	Latch - Cab Wing LH.	74-01-435C	1
26.	Cable - Tie.	3966	10
27.	Latch - Cab Wing RH.	74-01-440C	1
28.	Bracket - Latch Extension.	74-01-425W	2
29.	Setscrew - M8 x 20.	09368	2
30.	Cab - Frame W/A.	74-07-082	1
31.	Bracket - Front Mounting.	74-07-046	1
32.	Bracket - Rear Mounting.	74-07-047	1
33.	Bolt - M12 x 85.	ZBH1L085U	2
34.	Bolt - M12 x 160.	ZBH1L160U	6
35.	Washer - M10 Plain.	ZWQ1J000U	36
36.	Washer - M12 Plain.	ZWQ1L000U	16
37.	Plates - Lower Clamp.	74-07-048	2
38.	Cap - Load Bearing.	74-07-049	2
39.	Washer - Rebound.	74-07-050	2
40.	Bolt - 7/16" x 1 1/2" UNF.	09139	2
41.	Spacer - Seat Belt Bolt.	See Item 15	2
42.	Washer.	See Item 15	2
* 43.	Setscrew - M6 x 20.	ZDH1F020U	4
* 44.	Washer - M6 Spring.	ZWO1F000U	4
45.	Setscrew - M8 x 25.	ZDH1H025U	14
* 46.	Washer - M8 Plain.	09475	2

PARTS LIST**Code 929 Continued.**

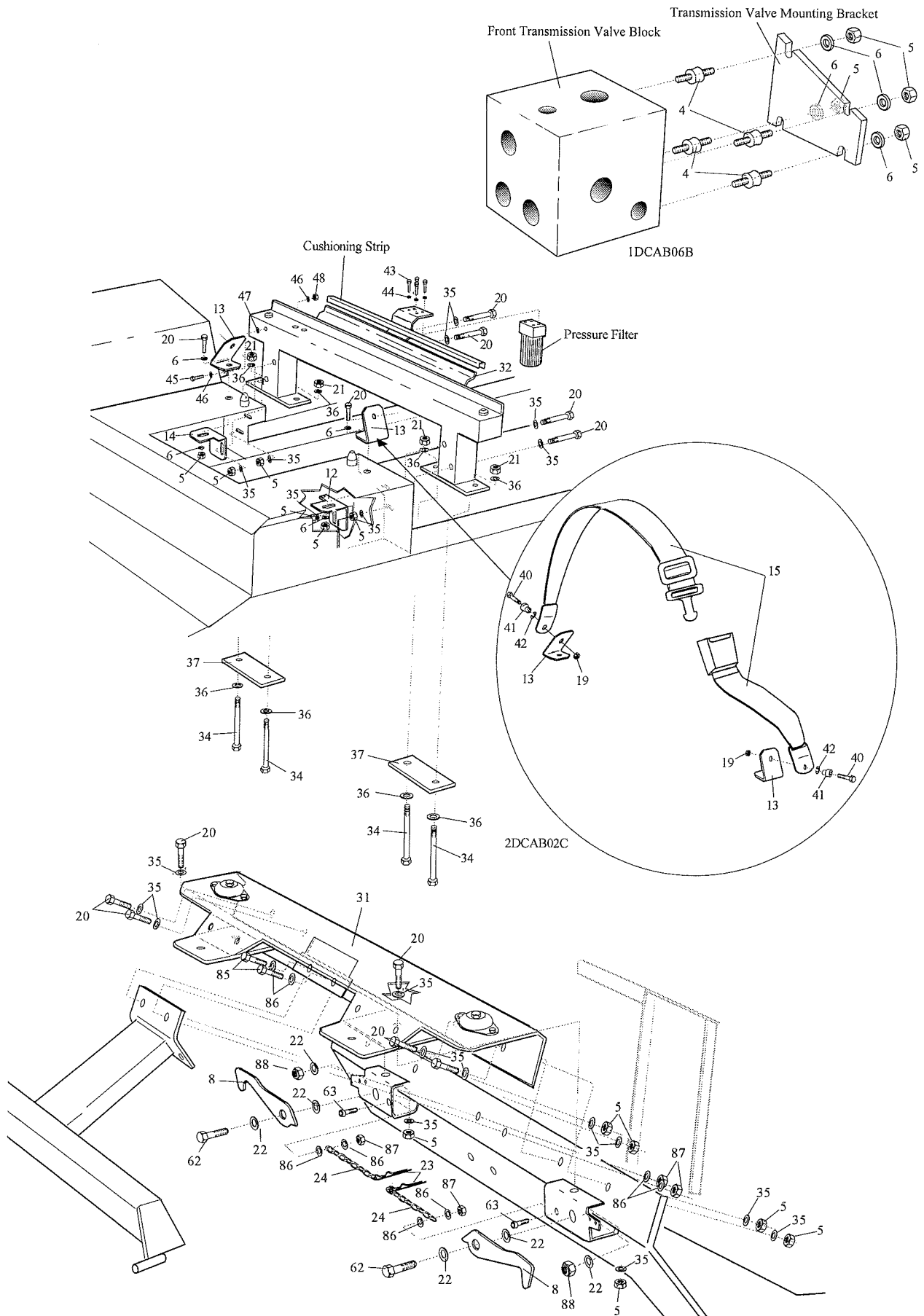
Note: Some items are pre-assembled. Items marked with '*' are part of the T44 machine assembly and therefore are not supplied with this kit.

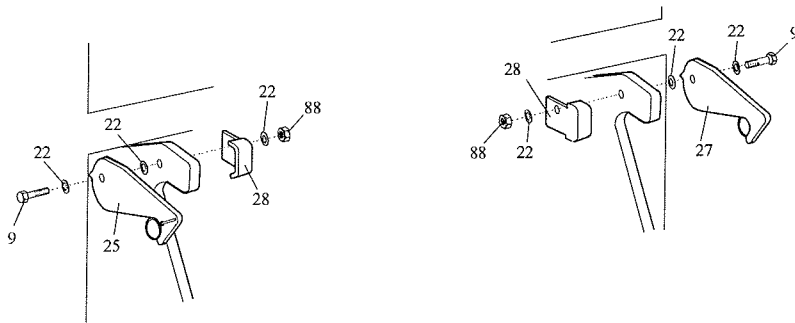
ITEM NO.	DESCRIPTION	PART NO.	QTY.
* 47.	Washer - M8 Nylon.	70-11-009	1
* 48.	Nut - M8 Nyloc.	09442	1
49.	Seal - Protection Strip 1.	74-07-073 (Specify Length) m.	
50.	Bracket - Side.	74-07-118	1
51.	Screw - Taptite M5 x 12.	ZDH1E012U	2
52.	Grommet - Panel.	63-11-010	2
53.	Wiring Loom - Cab (Not Illustrated).	74-09-021	1
54.	Seal.	74-07-059	48
55.	Bush - Window.	74-07-105	19
56.	Screen - Rear RH.	74-07-064	1
57.	Seal - protection Strip 2.	74-07-072 (Specify Length) m.	
58.	Screen - Rear LH.	74-07-066	1
59.	Washer - M5.	09470	17
60.	Washer - M5 Spring.	09644	17
61.	Setscrew - M5 x 12.	ZDH1E012U	17
* 62.	Bolt - M12 x 40 HT Grade 10.9.	63-11-010	2
* 63.	Capscrew - M8 x 25 Socket Hd.	ZCS1H025U	2
64.	Switch - Windscreen Wiper.	74-07-024	1
65.	Switch - Windscreen Washer.	74-07-025	1
66.	Screen - Front.	74-07-068	1
67.	Wiper - Blade CWB 49 - 20".	74-07-080	1
68.	Wiper Arm - Panto.	74-07-081	1
69.	Motor - Wiper.	74-07-070	1
70.	Sescrew - M6 x 25.	09364	6
71.	Washer - M6 Spring.	09473	6
72.	Washer - Cone.	74-07-100	8
73.	Cap - M6 Nut.	74-07-055	6
74.	Screen - Lower RH	74-07-062	1
75.	Screen - Front RH.	74-07-063	1
76.	Screen - Rear.	74-07-065	1
77.	Screen - Door.	74-07-067	1
78.	Catch - Over Centre Assembly.	74-07-054	3
79.	Handle - Door (Includes Item 89) .	74-07-057	1
80.	Cover - Tube Top.	74-07-109	1
81.	Spacer.	74-07-085	2
82.	Washer - M8.	ZWQH1000U	12
83.	Washer - M8 Spring.	09476	12
84.	Cover - Tube Rear.	74-07-110	1
* 85.	Setscrew - M10 x 30 Hex Head.	09392	2
* 86.	Washer - M10 Plain.	09479	8
* 87.	Nut - M10 Nyloc.	09447	4
* 88.	Nut - M12 Nyloc.	09453	4
89.	Key.	See Item 79	-
90.	Isomount - Cab.	74-07-053	4
91.	Bolt - M10 x 40.	09611	4
92.	Hinge - Window.	74-07-056	4
93.	Hinge - Door.	74-07-058	2

PARTS LIST**Code 929 Continued.**

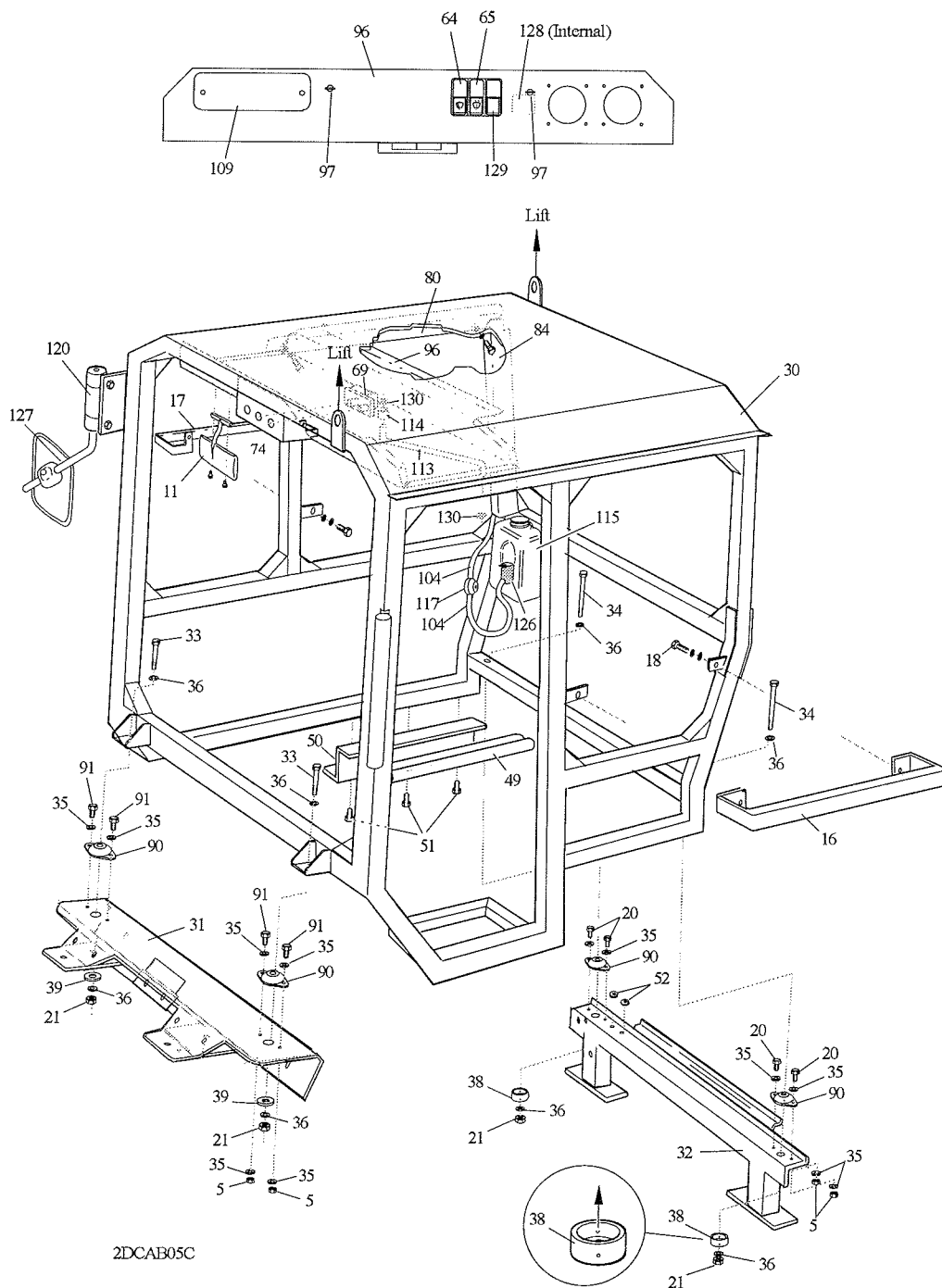
Note: Some items are pre-assembled. Items marked with '*' are part of the T44 machine assembly and therefore are not supplied with this kit.

ITEM NO.	DESCRIPTION	PART NO.	QTY.
94.	Frame - Door.	74-07-060	1
95.	Plate - Hinge Parker.	74-07-061	4
96.	Console - Cab Roof.	74-07-069	1
97.	Stud / Receptacle (Console - not illustrated).	74-07-071	2
98.	Bracket - Door Pin.	74-07-074	1
99.	Pin - Door.	74-07-075	1
100.	Extension - Door Latch.	74-07-076	1
101.	Plate - Door Handle.	74-07-077	2
102.	Lock - Inner Door LH C/W Strike.	74-07-078	1
103.	Bracket - Catch.	74-07-083	2
104.	Tube - 4mm ID Washer.	74-07-084	(Specify Length) m.
105.	Gasket - Door Handle.	74-07-079	2
106.	Stop - Plate Assembly LH.	74-07-086	1
107.	Stop - Plate Assembly RH.	74-07-087	1
108.	Door Stay - Guide Assembly (Not illustrated).	74-07-088	1
109.	Plate - Radio Blanking Assembly.	74-07-089	1
110.	Bracket - Heater Assembly.	74-07-090	1
111.	Trim - Roof.	74-07-091	1
112.	Trim - Rear.	74-07-092	1
113.	Door Stay - Guide Bar.	74-07-093	1
114.	Door Stay - Guide Tube.	74-07-094	1
115.	Washer Bottle - 803121 1.7 Litre.	74-07-095	1
116.	Washer - Elbow.	74-07-096	1
117.	Valve - Non Return 5mm WPG.	74-07-097	1
118.	Bracket - 801104-3	74-07-098	1
119.	Door - Holder.	74-07-099	1
120.	Mirror - Arm Assembly.	74-07-111	1
121.	Setscrew - M6 x 35 Hex Hd.	09645	4
122.	Washer.	74-07-102	6
123.	Pin - Hinge.	74-07-103	6
124.	Circlip.	74-07-104	12
125.	Bracket - Catch.	74-07-108	1
126.	Pump - Washer.	74-07-106	1
127.	Mirror - Head 200 x150mm.	74-07-112	1
128.	Fuse box.	74-07-022	1
129.	Blanking Plug - Switch.	74-07-023	1
130.	Washer - Fixing Diameter 9mm.	70-07-113	2
131.	Setscrew - M6 x 25.	09364	1
132.	Mounting Frame - Switch.	74-07-026	1
133.	Bush - Plastic Diameter 14mm Hole.	70-07-114	1
134.	Washer - Plastic.	70-07-115	1
135.	Bush - Plastic Diameter 16mm Hole.	70-07-116	1
136.	Washer - plastic.	70-07-117	1

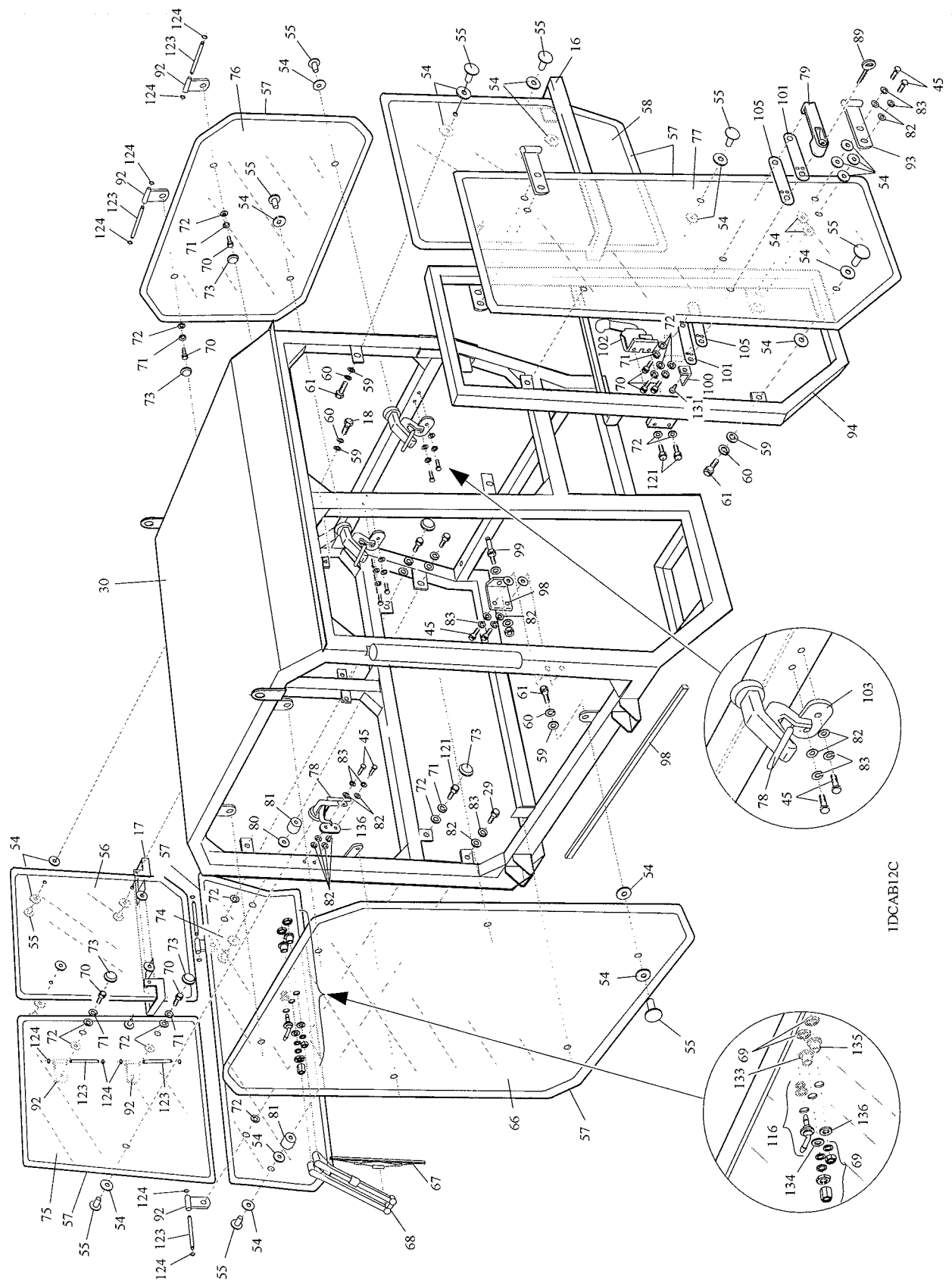




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