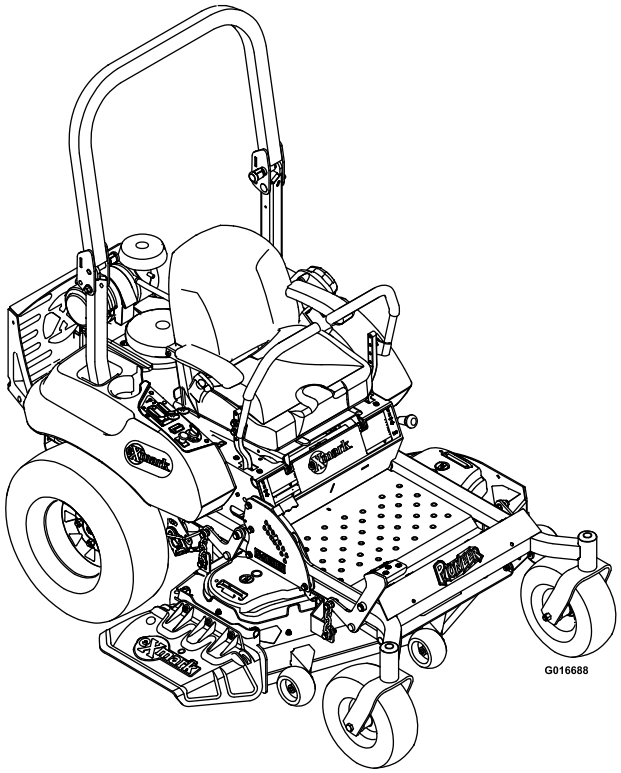
Parts Manual

PNS740KC604SS

Model No. PNS740KC604SS—Serial No. 312000000 and Up

Picture below may not reflect actual product.



Part No. 4501-312 Rev. A

Ordering Replacement Parts

To order replacement parts, please supply the part number, the quantity, and the description of each part desired.

Understanding Reference Numbers

Each identified part in an illustration has a reference number. The reference number for a part also appears in the parts list, along with other information about the part.

This catalog uses two special reference number formats, one to indicate parts in a service assembly and another to indicate the quantity of a given part in an illustration.

Service Assembly Reference Numbers

Parts in service assemblies have reference numbers in the form a:b. The a represents the reference number of the entire service assembly and the b represents a sequential number unique to each part within the service assembly.

For example, a wheel assembly might be identified by reference number 6, the tire by 6:1, the valve by 6:2, and the wheel by 6:3. When you order the assembly identified by reference number 6, you receive all parts identified by reference numbers 6:1,6:2, and 6:3. However, you may also order any part individually. Reference numbers of this type appear in illustration and in parts lists.

Reference Numbers Indicating Quantity

In an illustration, if a reference number indicates more than one part, the reference number has the form nX y. The n represents the quantity of the part, the X is the multiplication symbol, and the y represents the reference number.

For example, in an illustration, the reference number 2X 37 means that two of the parts identified by reference number 37 are indicated.

List of Abbreviations

AR: as required

ASM: assembly

BBC: blade brake control

BHTF: button head thread forming

CARR: carriage

CCW: counter clockwise

CW: clockwise

DEG: degrees

DPA: Dual Point Adjustment

ECM: electronic control module

EXT: external

FH: flat head

GA: gauge

HD: heavy-duty

HF: hex flange

HH: hex head

HHF: hex head flange

HHFTF: hex head flange thread forming

HJ: hex jam

HLH: hex lag head

HOC: height-of-cut

HSBH: hex socket button head

HSFH: hex socket flat head

HSH: hex socket head

HWH: hex washer head

HWHTF: hex washer head thread forming

HYD: hydraulic

LH: left hand

LPG: Liquid Propane Gas

NI: nylon insert

NPTF: national pipe thread fine

PFH: phillips flat head

PPH: phillips pan head

PPHTF: phillips pan head thread forming

PRH: phillips round head

PTH: phillips truss head

PTO: power-take-off

RH: right hand

ROPS: roll-over protection system

RRB: rear roller brush

SFH: slotted fillister head

SHH: slotted hex head

SHWH: slotted hex washer head

SPH: slotted pan head

SQH: square head

SRH: slotted round head

STD: standard

TAP: self tapping

TTH: torx truss head

Touch Up Paint

Exmark black touch up spray paint – gloss black.

Exmark red touch up paint (spray paint – P/N 1-850337 - .6 oz liquid bottle – P/N 103-9140).

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Industrial Park Box 808
Beatrice, NE 68310

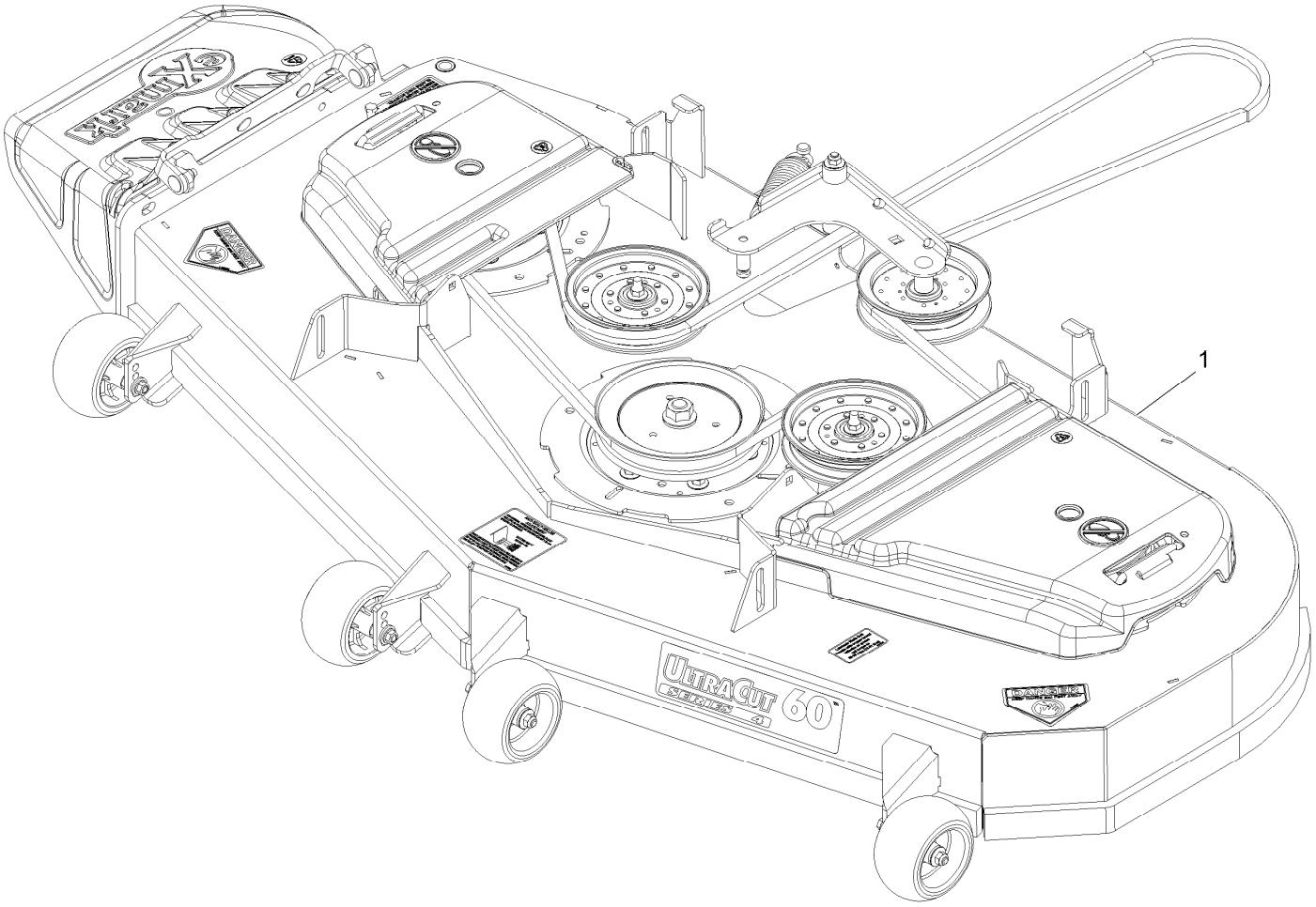
Contact us at www.Exmark.com.
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If your Exmark dealer does not have the Exmark part in stock, Exmark will get the parts to the dealer the next business day or the part will be FREE Guaranteed!! (Some restrictions apply. See your participating Exmark Dealer for details.)

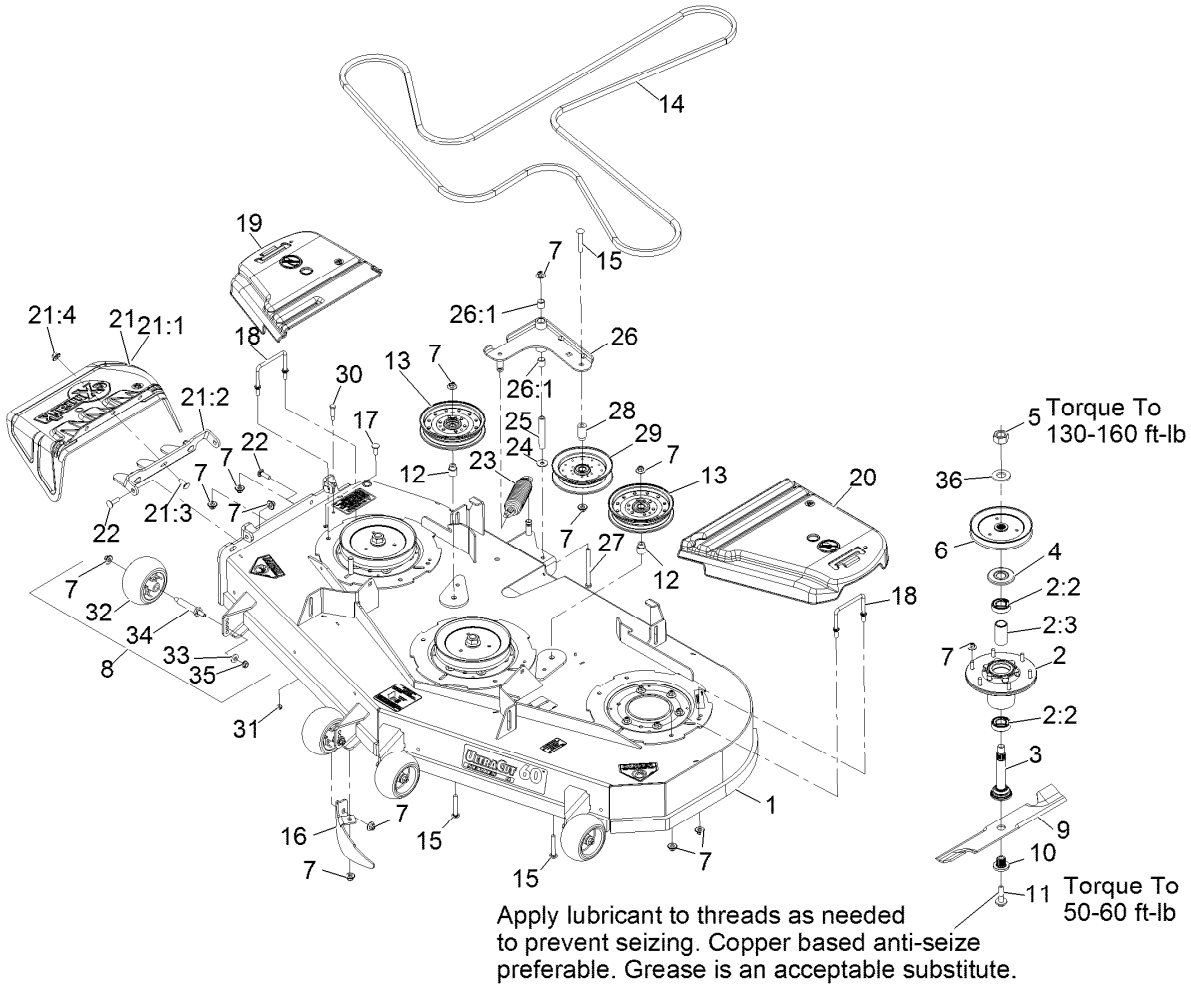
Contents

Complete Deck Assembly No. 116-5945 4
Deck Assembly 5
Deck W/Decals Assembly No. 116-5812 6
Mainframe Assembly 7
Mainframe W/Decals Assembly No. 116-6829 8
Caster Wheel Assembly No. 103-5189 9
Roll-Over Protection System Assembly No. 116-3498 10
Deck Lift Assembly 11
Motion Control Assembly 12
Motion Control Assembly - LH 13
Motion Control Assembly - RH 14
Seat Assembly 15
Seat W/Tracks Assembly No. 116-4678 16
Controls Assembly 17
Fuel Tank Mounting Assembly 18
Engine Assembly 19
Hydraulic Assembly 20
Transaxle Assembly 21
Transaxle Assembly 22
Electrical Assembly 23



Complete Deck Assembly No. 116-5945

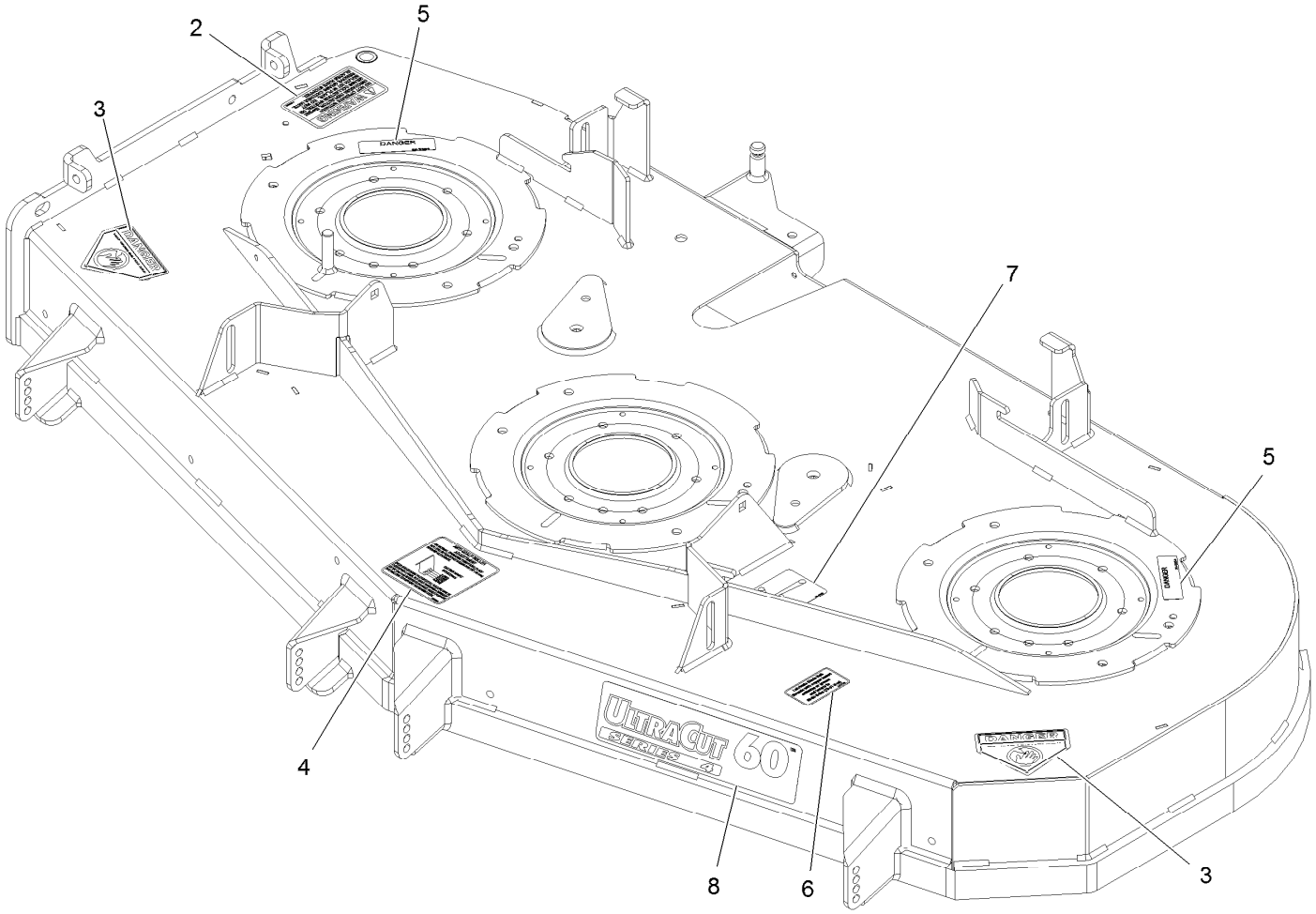
Ref.	*Part Number*	*Qty.*	*Description*
1	116-5945	1	ASM-Deck Complete 604



Deck Assembly

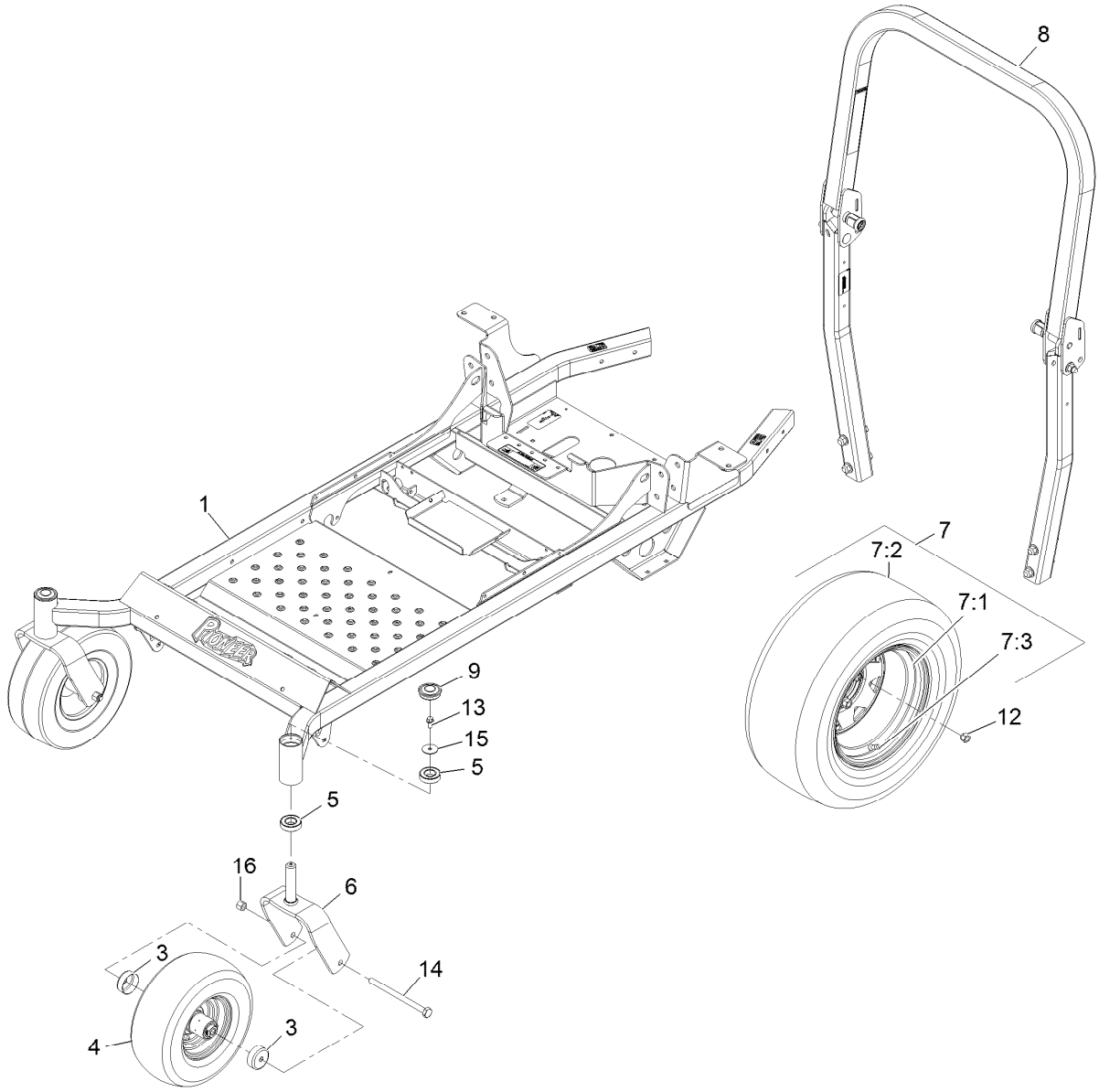
Ref.	Part Number	Qty.	Description
1	116-5812	1	Deck ASM,W/Decals 604
2	116-3344	3	ASM-Cutter Hsg With Bearings
2:2	116-0720	2	Bearing-Ball
2:3	116-3312	1	Spacer-Bearing
3	116-3341	3	ASM-Spindle And Seal
4	116-1286	3	Guard,Bearing Top .989
5	116-7306	3	Nut-Hex
6	116-0676	3	Sheave,Blade Drive 7.25
7	109-6658	34	Nut-Nyloc 3/8-16 Flg
8	103-4051	4	Kit,Anti-Scalp Roller
9	116-5174	3	Blade-Extreme 2, 20.50"
9	103-6403	3	Blade, Notched 20.5 (.94 Hole)
9	103-6393	3	Blade, Mulch 20.5 (.94 Hole) ●
9	103-6388	3	Blade, Low Lift 20.5 (.94 Hole)
9	103-6383	3	Blade, Solid 20.5 (.94 Hole)
10	103-3037	3	Bushing,Splined
11	109-9220	3	Screw-Sems 1/2-20 X 2.19
12	1-633456	2	Bushing,Idler
13	116-4670	2	Pulley-Idler, Flat
14	114-8154	1	Belt-V
15	3231-44	3	Bolt-Carriage 3/8-16 X 2 1/2
16	116-5614-01	1	Dogleg - Lz60
17	3231-22	1	Bolt-Carriage 3/8-16 X 1
18	109-6982	2	Wireform-Cover
19	116-0094	1	Cover-Belt, RH
20	109-6938	1	Cover-Belt, LH
21	109-7188	1	ASM,Discharge Chute
21:1	109-2738	1	Chute,Discharge
21:2	109-8675-01	1	Bracket,Discharge Chute
21:3	3231-22	3	Bolt-Carriage 3/8-16 X 1
21:4	109-6658	3	Nut-Nyloc 3/8-16 Flg
22	3231-28	3	Bolt-Carriage 3/8-16 X 1 1/4
23	116-6317	1	Spring-Extension
24	52-2860	1	Washer
25	116-5111	1	Bushing
26	116-4693	1	ASM-Idler Arm
26:1	1-513034	2	Sleeve-Bearing
27	323-23	1	Screw-HH 3/8-16 X 4-1/2
28	116-4714	1	Bushing-Idler
29	116-4668	1	Idler-Pulley, Flanged
30	112-8387	1	Bolt-HH Shoulder 1/4-20 X 1.64
31	104-7201	1	Nut-Nyloc 1/4-20 Flg
32	1-603299	4	Roller-Scalp, Anti
33	98-5975	4	Washer-Spring Disc 3/8
34	99-2842	4	Spacer
35	3290-357	4	Nut-Whizlock 3/8-16
36	103-2802	3	Washer

● Requires installation of mulch kit for proper mulching. See your Exmark dealer for details.



Deck W/Decals Assembly No. 116-5812

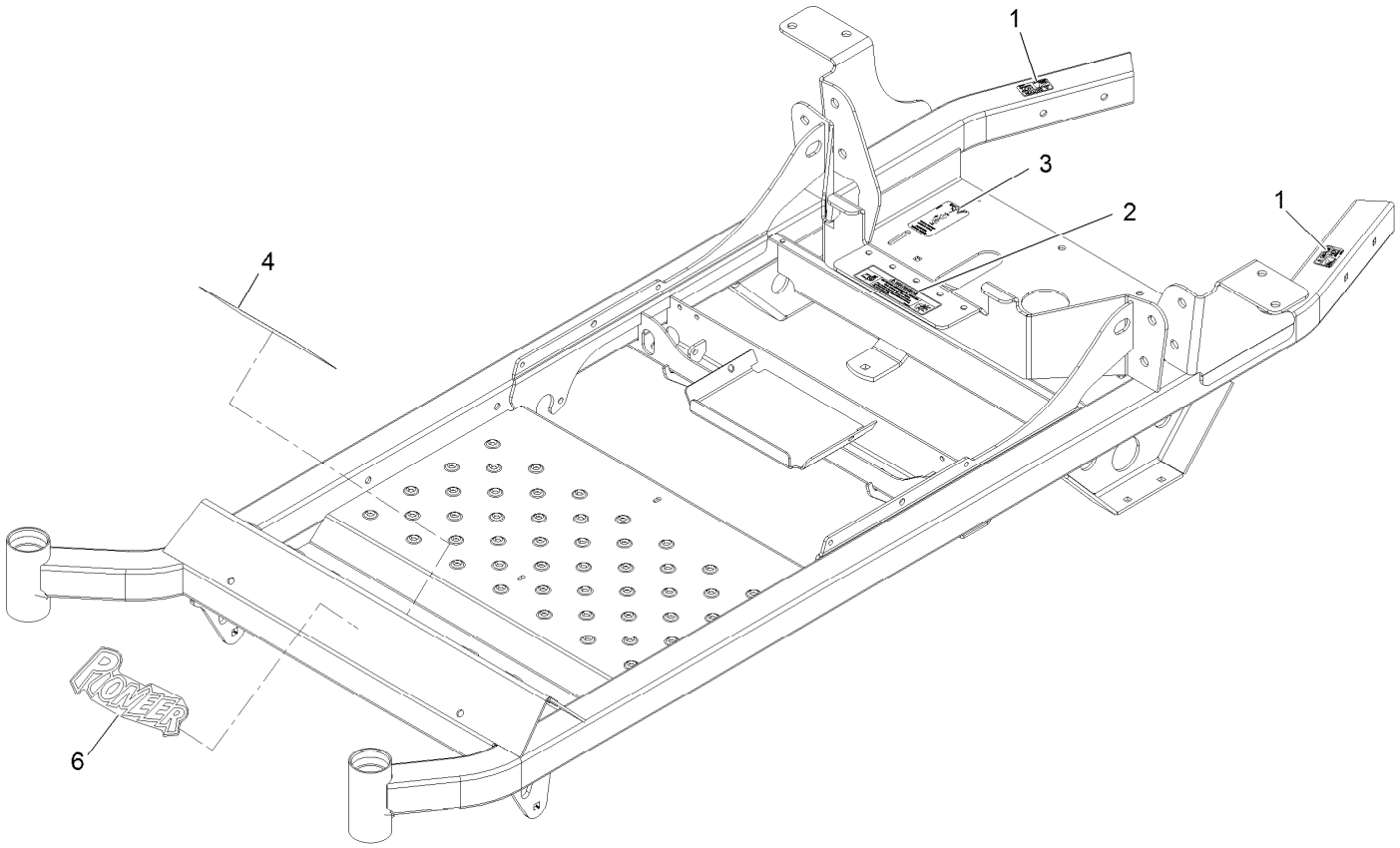
Ref.	*Part Number*	*Qty.*	*Description*
2	1-303508	1	Decal-Warning, Discharge
3	1-403005	2	Decal-Danger
4	1-633922	1	Decal,Antiscalp
5	98-5954	2	Decal-Cover, Missing
6	109-3148	1	Decal,Bolt Torque
7	109-6035	1	Decal-Belt Routing
8	116-0025	1	Decal,Ultracut 60 Series 4



Mainframe Assembly

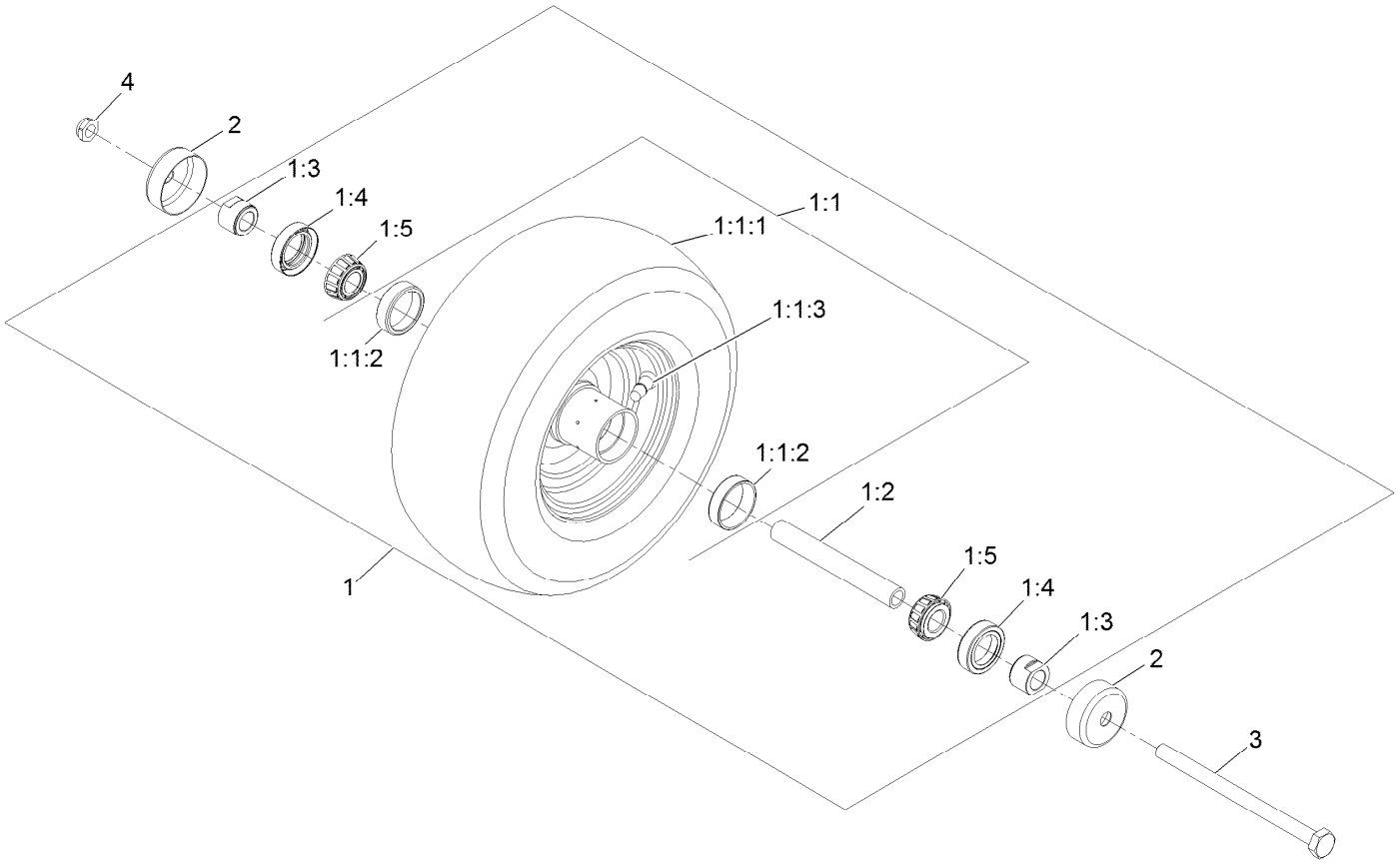
Ref.	Part Number	Qty.	Description
1	116-5854	1	Frame ASM-60
3	103-2768	4	Guard-Seal
4	103-5189	2	ASM, Wheel & Tire W/ Axle
5	109-3678	4	Bearing-Ball
6	116-5861-01	2	Caster Fork [red]
7	119-2685	2	Wheel And Tire ASM
7:1	120-3272	1	Wheel
7:2	120-3269	1	Tire

Ref.	Part Number	Qty.	Description
7:3	232-27	1	Stem-Valve
8	116-3498	1	ASM-ROPS Pioneer
9	116-4348	2	Cap-Grease
12	242-50	8	Nut-Lug 1/2-20
13	3234-5	2	Screw-HH Flg 5/16-18 X 3/4
14	325-36	2	Screw-HH 1/2-13 X 7 1/2
15	3256-68	2	Washer-Flat
16	3296-23	2	Nut-Nyloc 1/2-13



Mainframe W/Decals Assembly No. 116-6829

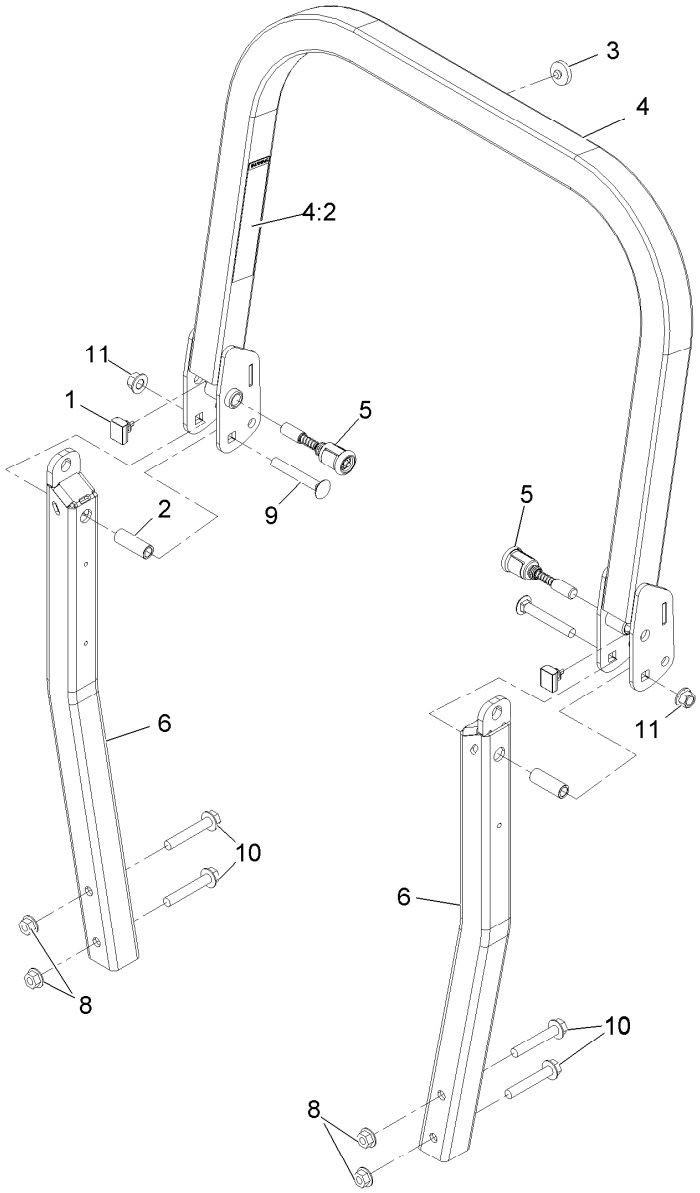
Ref.	*Part Number*	*Qty.*	*Description*
1	103-2076	2	Decal-Caution
2	116-1119	1	Decal,Belt Drive
3	116-6363	2	Decal-Drive Release
4	116-3303	1	Decal-Slope
6	116-4570	1	Decal-Pioneer Logo



Caster Wheel Assembly No. 103-5189

Ref.	*Part Number*	*Qty.*	*Description*
1		1	ASM, Wheel And Brg 13X5.00-6 ●
1:1		1	ASM, Wheel And Tire 13X5.00-6 ●
1:1:1	1-633002	1	Tire
1:1:2	1-633584	2	Bearing-Cup
1:1:3	5108	1	Valve
1:2	103-3155	1	Axle-Caster
1:3	103-3051	2	Spacer-Nut ■
1:4	103-0063	2	Seal-Double Lip
1:5	1-633585	2	Bearing-Cone Tapered Roller
2	103-2768	2	Guard-Seal
3	325-36	1	Screw-HH 1/2-13 X 7 1/2
4	3296-45	1	Nut-Nyloc 1/2-13 Thin

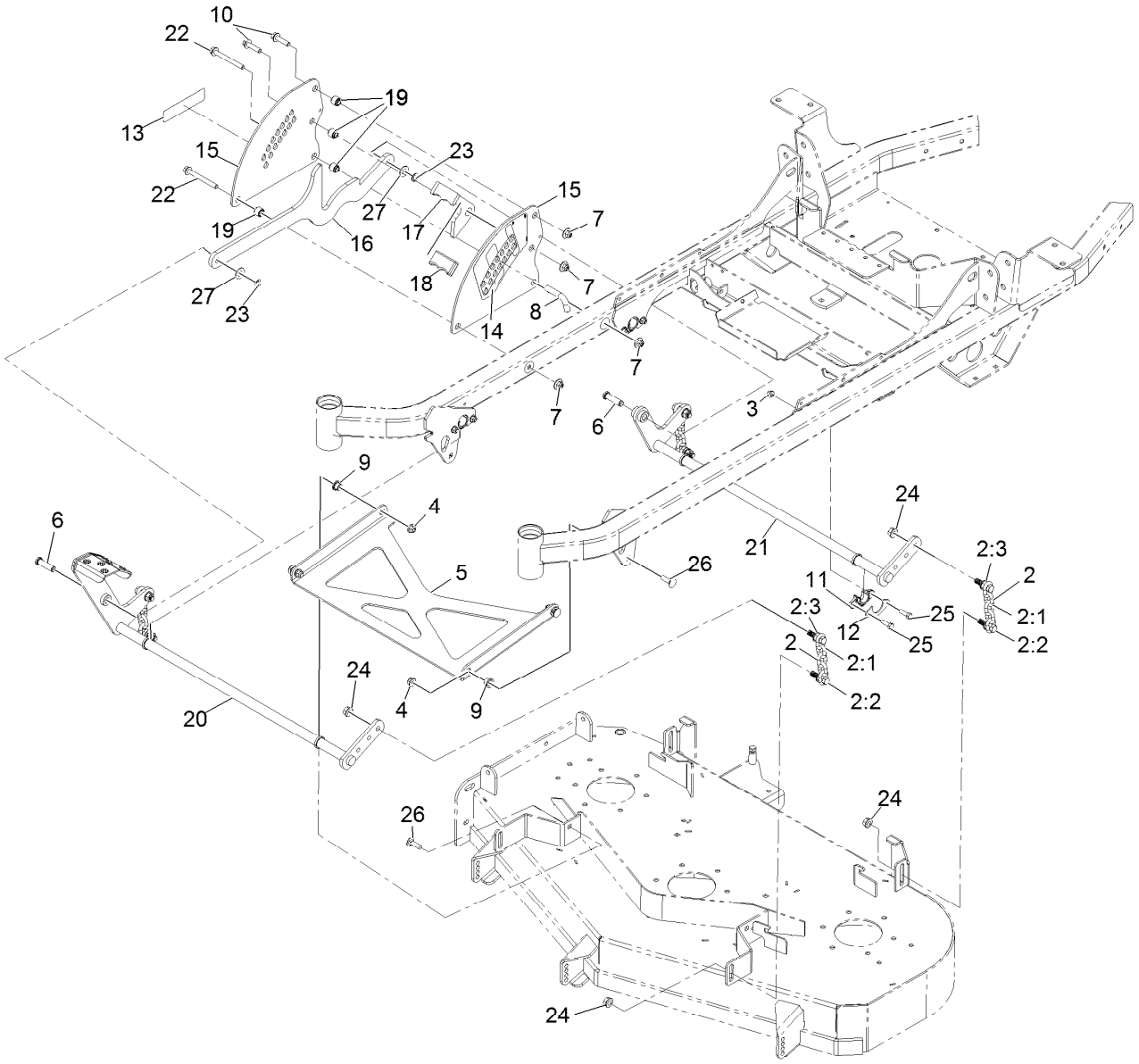
● Not serviced separately
■ Use Pro-Lock, Nut Type (P/N 1-840022, .5ml tube) on threads.



Roll-Over Protection System Assembly No. 116-3498

Ref.	*Part Number*	*Qty.*	*Description*
1	109-5337	2	Bumper-ROPS
2	109-6653	2	Spacer
3	109-9233	1	Bumper-Push-In, Rubber
4	116-0019	1	Upper ROPS ASM
4:2	107-2102	1	Decal-Warning, Folding ROPS
5	116-0104	2	Spring Pin ASM
6		2	ASM-Lwr ROPS Leg ●
8	32128-49	4	Nut-Whizlock 1/2-13
9	3233-10	2	Bolt-Carriage 1/2-13 X 3 1/2
10	3234-40	4	Screw-HF
11	99-5107	2	Nut-Lock 1/2-13

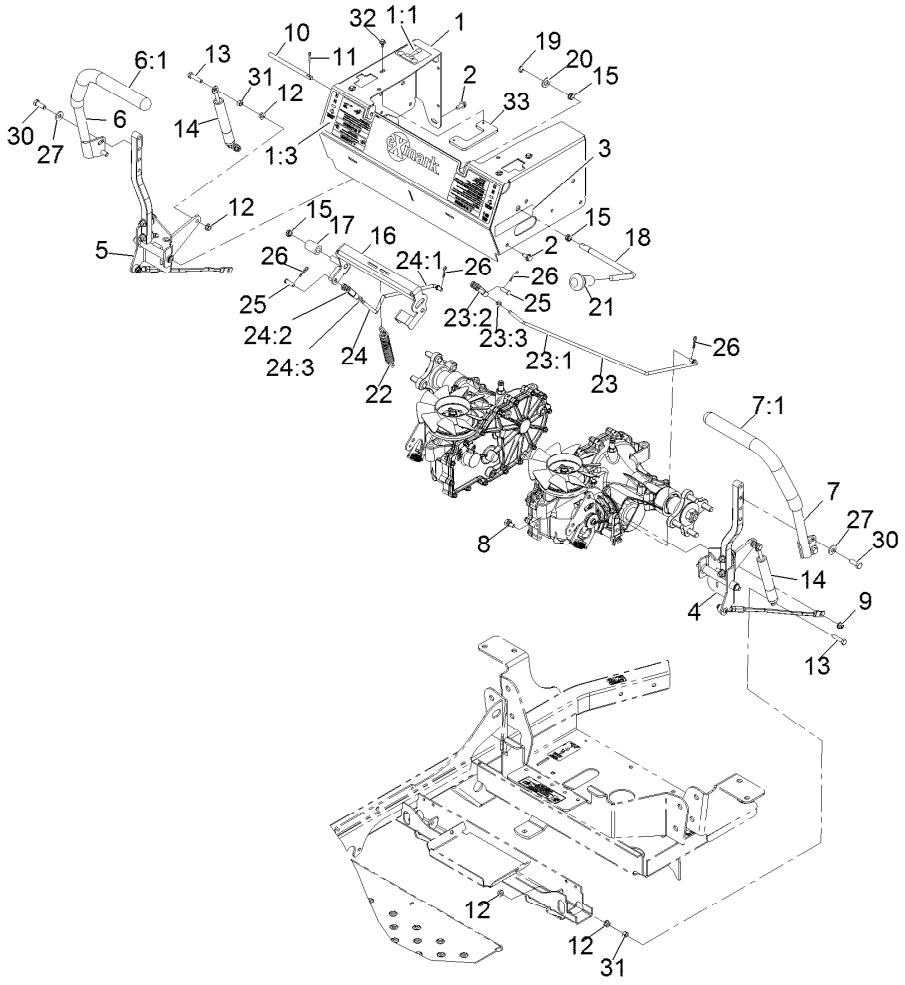
● Not serviced separately



Deck Lift Assembly

Ref.	Part Number	Qty.	Description
2	103-9817	4	Deck Chain ASM
2:1	1-633447	1	Chain-Lift, Deck
2:2	103-1898	2	Screw-HH 7/16-20 X 1-5/8 Sp
2:3	32128-37	2	Nut-Whizlock 7/16-14
3	104-8300	8	Nut-Nyloc 5/16-18 Flg
4	104-8301	4	Nut-Nyloc 3/8-16 Flg
5	109-3723-01	1	Strut-Deck
6	109-5819	2	Pin-Clevis
7	109-6658	4	Nut-Nyloc 3/8-16 Flg
8	116-5584	1	Pin-HOC
9	109-8788	4	Bushing-Flanged
10	114-4681	2	Screw-HHF
11	115-5065	4	Bushing-Flange
12	116-2887	4	Gusset-Deck Lift

Ref.	Part Number	Qty.	Description
13	116-3884	1	Decal-S-Series
14	116-4308	1	Decal-Height Of Cut
15	116-4309-03	2	Plate,Deck Lift
16	116-4310-03	1	Link-HOC
17	116-4311	1	Transport Lock-HOC
18	116-4312	1	Grip-3/8 X 1 Flat Bar
19	116-4313	4	Spacer-Double Step
20	116-6011-03	1	Wld-Deck Lift Shaft Frt
21	116-6012-03	1	Wld-Deck Lift Shaft Rr
22	116-4701	2	Screw-HHF
23	32120-47	2	Ring-Retaining
24	32128-37	8	Nut-Whizlock 7/16-14
25	322-5	8	Screw-HH 5/16-18 X 1
26	3231-25	4	Bolt-Carriage 3/8-16 X 1 1/4
27	3256-26	2	Washer-1/2 Sae

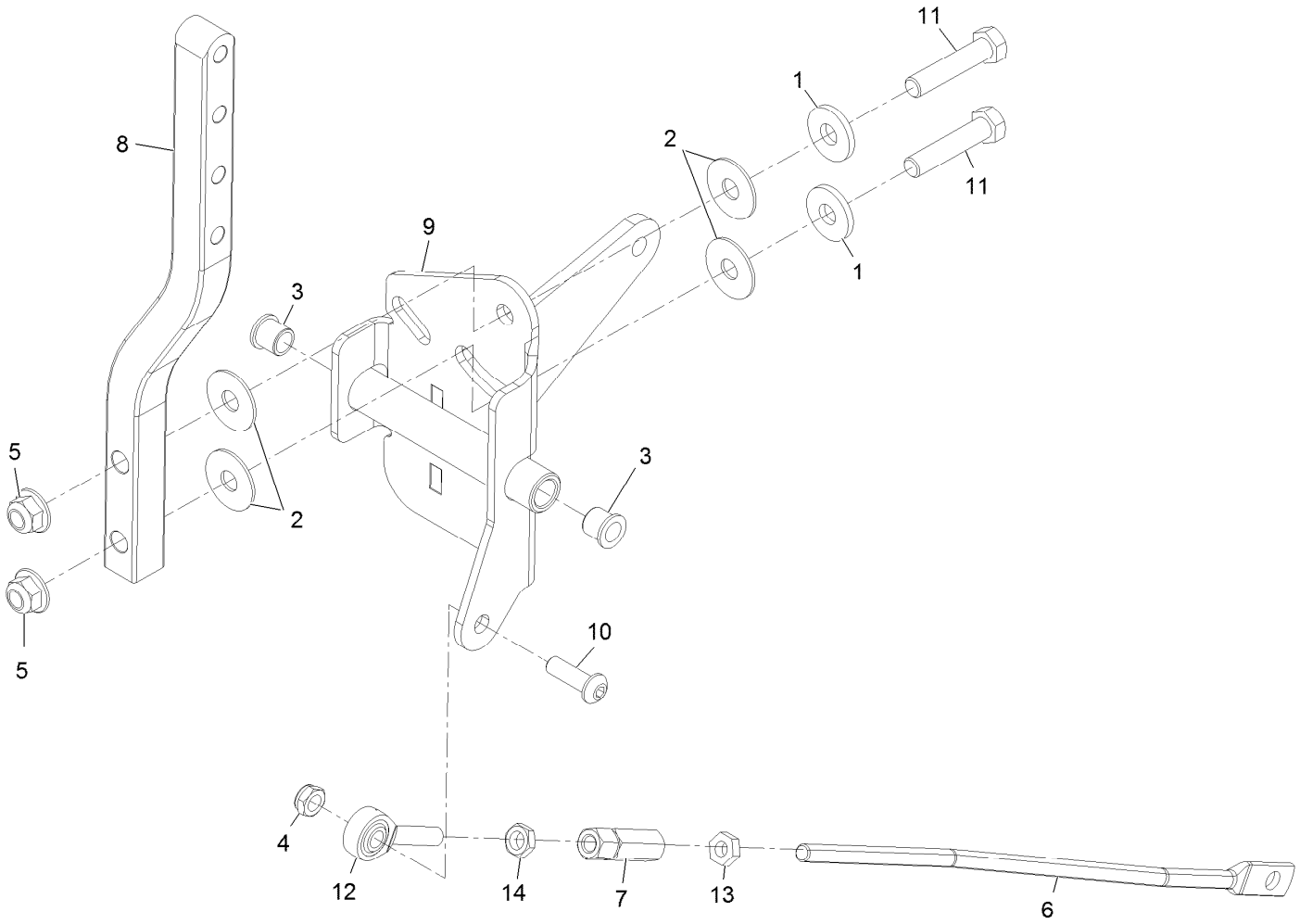


Motion Control Assembly

Ref.	Part Number	Qty.	Description
1	116-3188	1	ASM-Mot Ctrl Frm W/Dcl
1:1	109-6014	1	Decal-Belt Routing
1:3	116-4430	1	Decal-Front Panel
2	32144-70	6	Screw-HWH 5/16-18 X 3/4 Tf
3	116-3884	1	Decal-S-Series
4		1	Motion Control ASM-LH ●
5		1	Motion Control ASM-RH ●
6	119-3486	1	RH Handle ASM
6:1	108-6187	1	Grip
7	119-3485	1	LH Handle ASM
7:1	108-6187	1	Grip
8	37-8771	2	Screw-Shoulder 5/16-18 X 5/8
9	104-8300	2	Nut-Nyloc 5/16-18 Flg
10	109-3705	2	Pin-Control Pivot
11	3272-10	2	Pin-Cotter 1/8 X 3/4
12	32128-20	8	Nut-Whizlock 5/16-18
13	1-403180	4	Screw-HH 5/16-18 X 1 1/4 Sp
14	109-5957	2	Damper-Motion Control
15	116-1393	3	Bushing,Snap

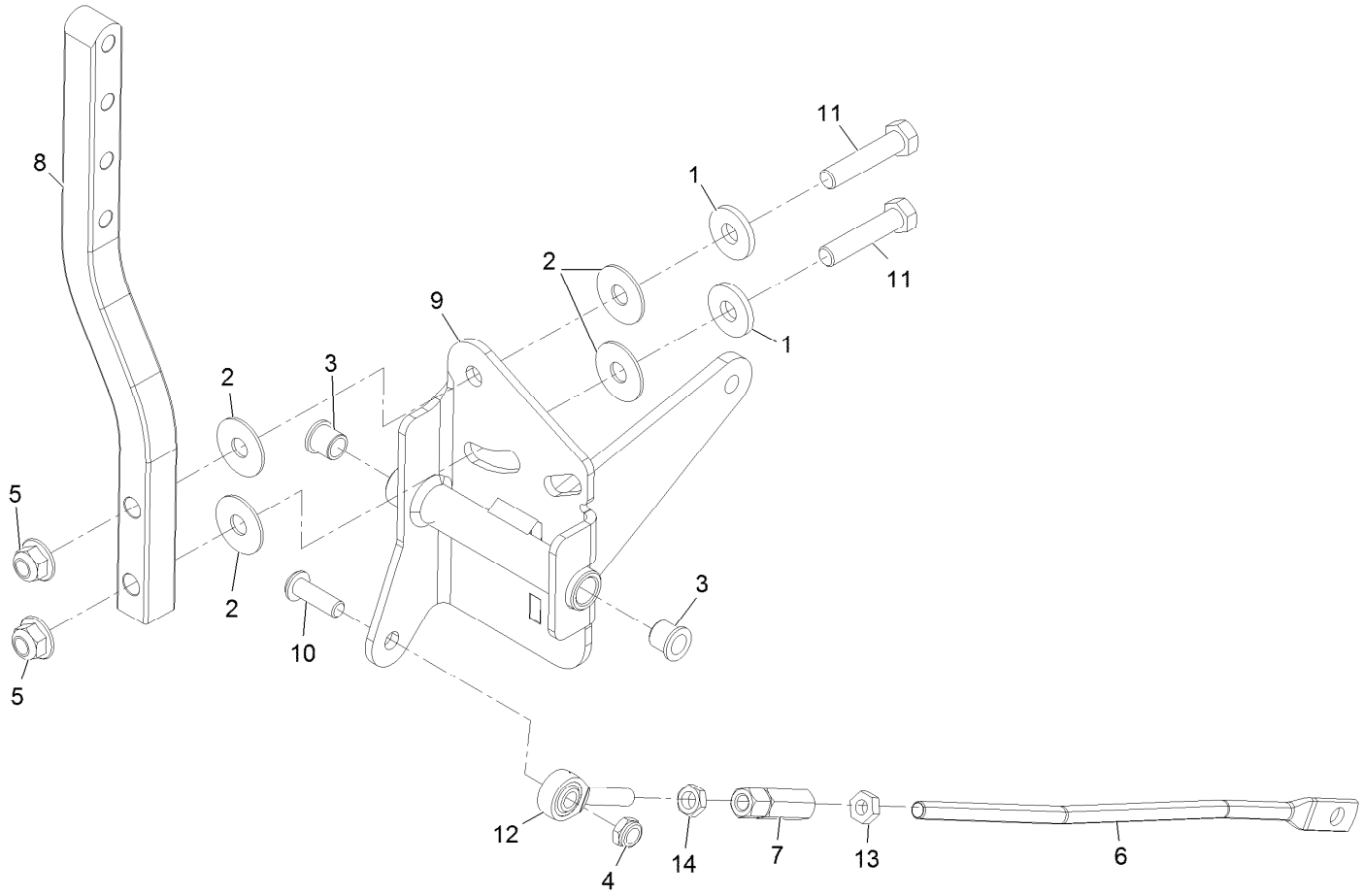
Ref.	Part Number	Qty.	Description
16	116-6233	1	ASM-Brake Center Arm
17	109-5010	1	Spacer
18	116-3155	1	Handle,Brake
19	32120-47	1	Ring-Retaining
20	106-9888	1	Washer-Flat
21	106-7952	1	Knob
22	88-6130	1	Spring-Deck, Engagement
23	116-1165	1	Brake Linkage ASM-LH
23:1	116-1167	1	Linkage,Brake LH
23:2	1-303105	1	Yoke-Adjustable
23:3	3220-2	1	Nut-Jam 5/16-24
24	116-1166	1	Brake Linkage ASM-RH
24:1	116-1168	1	Linkage-Brake, RH
24:2	1-303105	1	Yoke-Adjustable
24:3	3220-2	1	Nut-Jam 5/16-24
25	1-808280	2	Pin-Clevis 5/16 X 1 49/64
26	1-806003	4	Hairpin-Cotter
27	98-5975	4	Washer-Spring Disc 3/8
30	323-6	4	Screw-HH 3/8-16 X 1
31	3217-6	4	Nut-Hex 5/16-18
32	46-8560	4	Screw-HHF 1/4-20 X 1/2
33	109-6214	2	Stop-Motion Control

● Not serviced separately



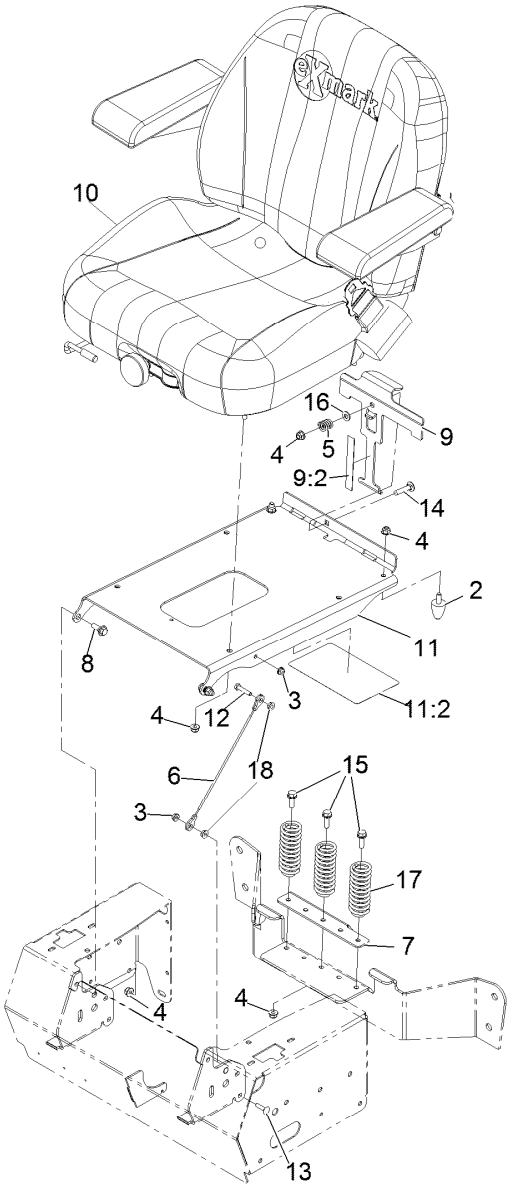
Motion Control Assembly - LH

Ref.	*Part Number*	*Qty.*	*Description*
1	5-0838	2	Washer
2	52-2900	4	Washer-Plastic
3	103-9928	2	Bearing
4	3296-47	1	Nut-Nyloc 5/16-18 Thin
5	104-8301	2	Nut-Nyloc 3/8-16 Flg
6	116-2543	1	Link,Motion Control
7	109-3728	1	Nut-Rod Adjustment
8	116-3183	1	Arm-Motion Control
9	116-5477	1	LH Control Pivot ASM
10	3274-104	1	Screw-Button Head 5/16-18 X 1
11	323-9	2	Screw-HH 3/8-16 X 1 3/4
12	2411-53	1	Balljoint LH
13	3220-2	1	Nut-Jam 5/16-24
14	3220-20	1	Nut-Jam 5/16-24 LH



Motion Control Assembly - RH

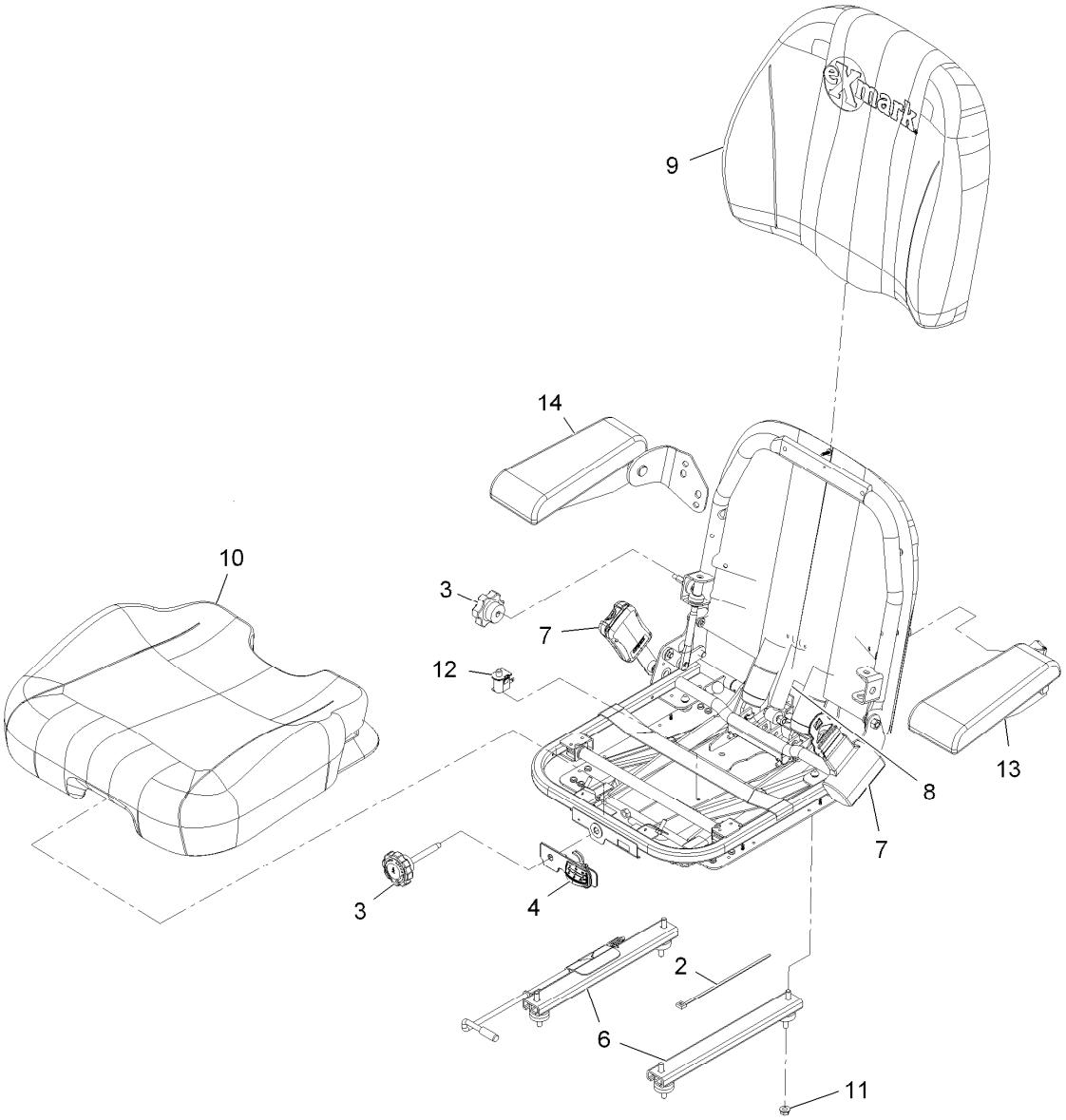
Ref.	*Part Number*	*Qty.*	*Description*
1	5-0838	2	Washer
2	52-2900	4	Washer-Plastic
3	103-9928	2	Bearing
4	3296-47	1	Nut-Nyloc 5/16-18 Thin
5	104-8301	2	Nut-Nyloc 3/8-16 Flg
6	116-2543	1	Link,Motion Control
7	109-3728	1	Nut-Rod Adjustment
8	116-3183	1	Arm-Motion Control
9	116-5476	1	RH Control Pivot ASM
10	3274-104	1	Screw-Button Head 5/16-18 X 1
11	323-9	2	Screw-HH 3/8-16 X 1 3/4
12	2411-53	1	Balljoint LH
13	3220-2	1	Nut-Jam 5/16-24
14	3220-20	1	Nut-Jam 5/16-24 LH



Seat Assembly

Ref.	Part Number	Qty.	Description
2	103-9376	2	Bumper-Seat
3	104-7201	2	Nut-Nyloc 1/4-20 Flg
4	104-8300	12	Nut-Nyloc 5/16-18 Flg
5	107-3017	1	Spring-Compression
6	109-2628	1	Cable-Stop, Seat
7	116-0871	1	Catch,Seat Latch
8	116-1297	2	Screw-Shoulder
9	116-3121	1	ASM-Seat Latch
9:2	116-3120	1	Strip-Poly Wear
10	116-4678	1	Kit,Two Tone Suspension Seat Nlz

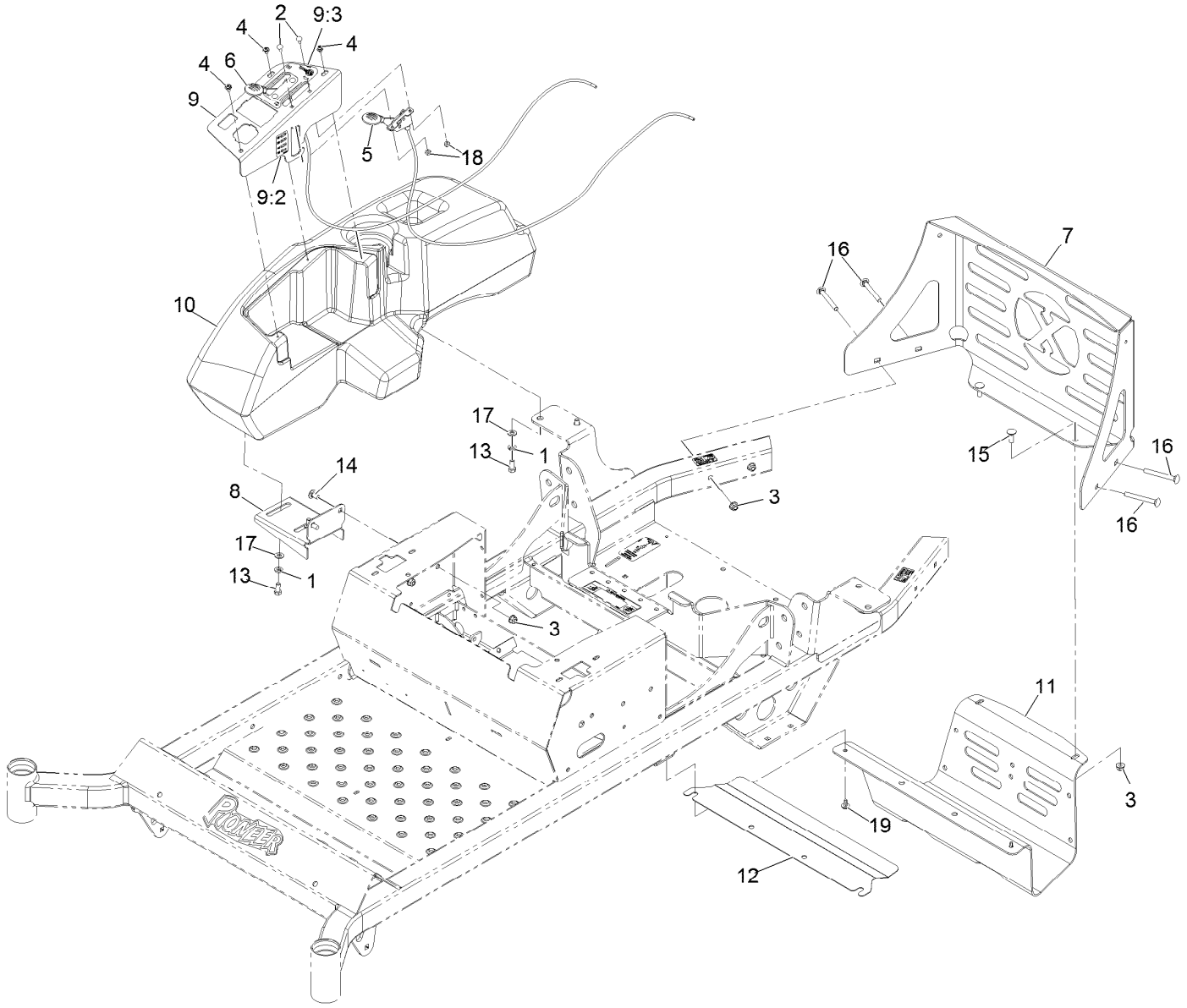
Ref.	Part Number	Qty.	Description
11	116-4418	1	Plate, Seat W/Decals
11:2	109-6016	1	Decal-Service Aid
12	321-8	1	Screw-HH 1/4-20 X 1 1/4
13	3229-2	1	Bolt-Carriage 1/4-20 X 1
14	3230-4	1	Bolt-Carriage 5/16-18 X 1 1/2
15	3234-29	3	Screw-HH Flg 5/16-18 X 1
16	3256-23	1	Washer-5/16 Sae
17	92-7054	3	Spring-Compression
18	32128-33	2	Nut-Whizlock 1/4-20



Seat W/Tracks Assembly No. 116-4678

Ref.	*Part Number*	*Qty.*	*Description*
2	1-303335	4	Tie-Cable 7 15/16 (Large)
3	107-1881	1	Knob Kit
4	107-1885	1	Weight Indicator Kit
6	116-0333	1	Seat Track Kit
7	116-0751	1	Seat Belt Kit (Short)
8	116-0998	1	Shock Absorber Kit
9	116-3922	1	Kit,Back Cushion And Cover
10	116-3923	1	Kit,Bottom Cushion And Cover
11	32128-25	4	Nut-Hex 5/16-18 Side Lock
12	82-2190	1	Switch
13	116-5708	1	Arm Rest ASM,Susp.Seat LH
14	116-5709	1	Arm Rest ASM,Susp.Seat RH
99	116-5998	1	Kit,Seat Back Panel ●
99	109-3345	1	Weight Adjust Kit ●
99	109-3343	1	Spring And Saddle Kit ●

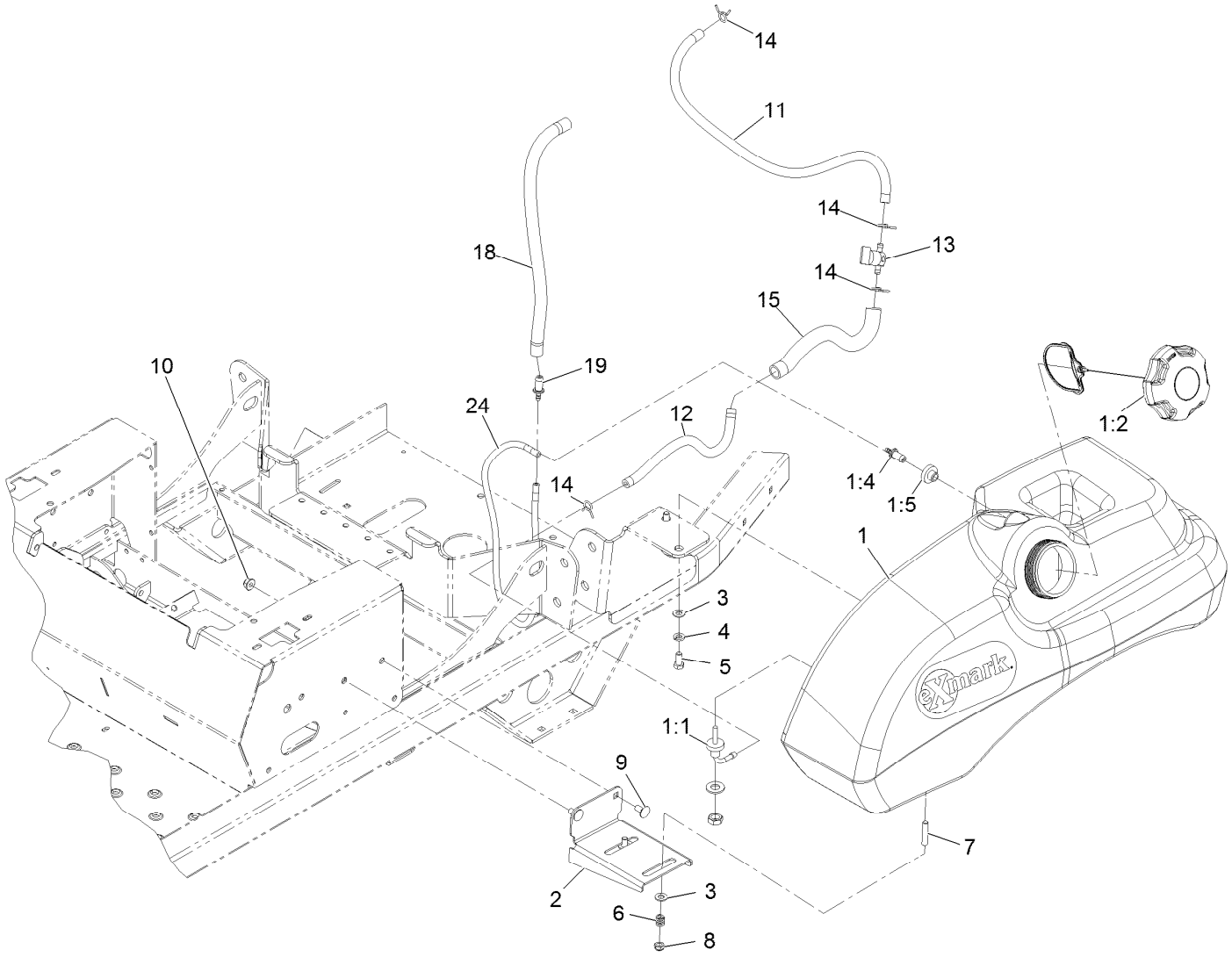
● Not illustrated



Controls Assembly

Ref.	Part Number	Qty.	Description
1	1-805005	4	Washer-Lock 5/16 Heavy
2	1-807513	4	Bolt-Carriage #10-24 X 1/2
3	104-8300	8	Nut-Nyloc 5/16-18 Flg
4	109-2661	3	Screw-PPH #10-24 X 1/2
5	116-4919	1	Control,Throttle
6	109-9147	1	Control-Choke
7	116-3453-03	1	Panel,Rear Guard
8	116-3495-03	1	Bracket-Tank And Fender
9	116-3496	1	ASM,Control Panel W/Decal
9:2	116-1496	1	Decal,Fuse Block
9:3	116-4465	1	Decal-Throttle Choke

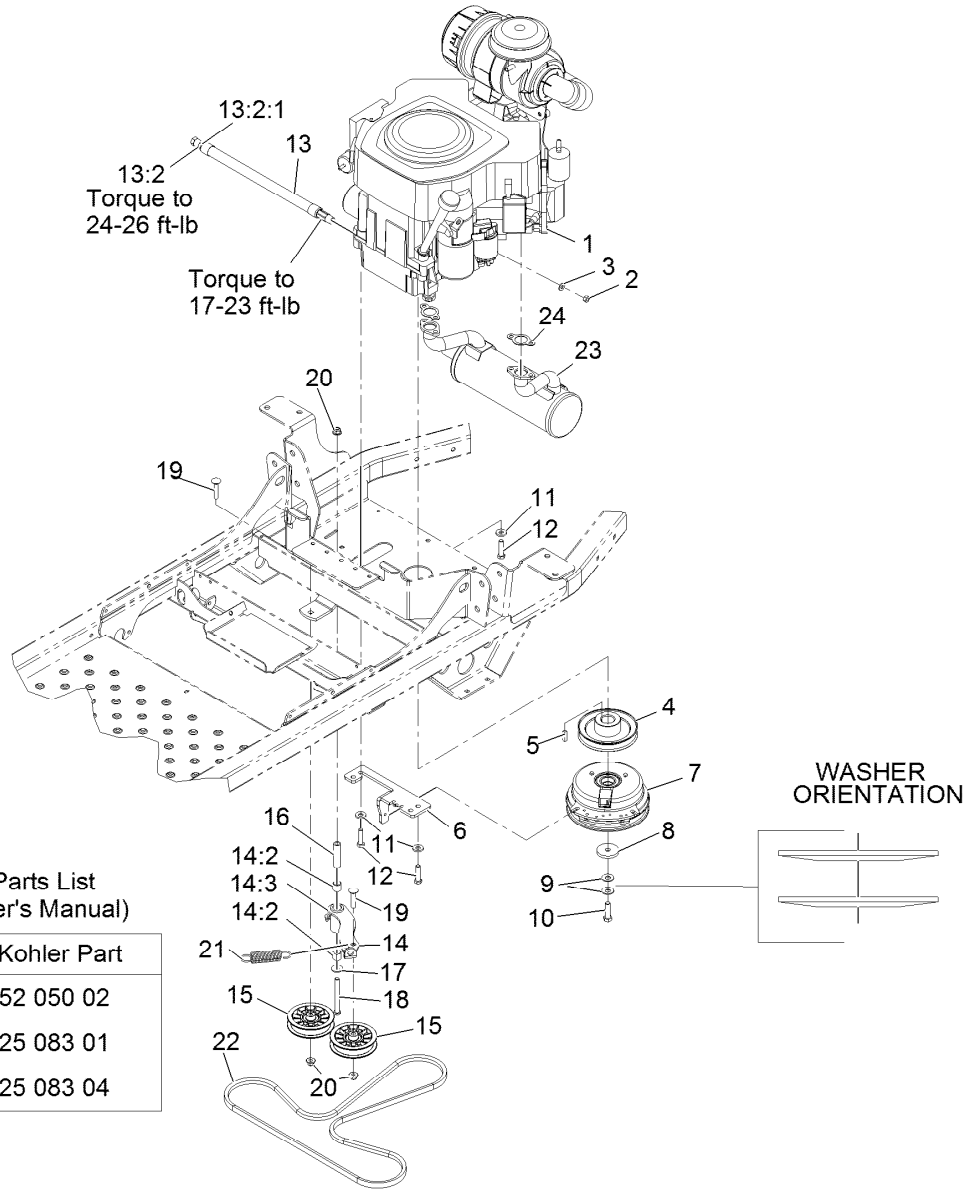
Ref.	Part Number	Qty.	Description
10	116-4138	1	Console,RH
11	116-4708-03	1	Guard-Muffler
12	116-6004-03	1	Shield-Heat Deflector
13	322-3	4	Screw-HH 5/16-18 X 3/4
14	3230-18	2	Bolt-Carriage 5/16-18 X 5/8
15	3230-2	2	Bolt-Carriage 5/16-18 X 1
16	3230-9	4	Bolt-Carriage 5/16-18 X 2 3/4
17	3256-23	4	Washer-5/16 Sae
18	3296-2	4	Nut-Nyloc #10-24
19	46-8560	2	Screw-HHF 1/4-20 X 1/2



Fuel Tank Mounting Assembly

Ref.	Part Number	Qty.	Description
1	116-4610	1	ASM-Fuel Tank
1:1	103-2605	1	Fitting-Fuel Bulkhead W/Strainer ●
1:2	120-5461	1	Cap-Fuel, Ratcheting
1:4	116-4630	1	Fitting-Straight Orifice
1:5	46-6560	1	Bushing
2	116-3495-03	1	Bracket-Tank And Fender
3	3256-23	4	Washer-5/16 Sae
4	1-805005	2	Washer-Lock 5/16 Heavy
5	322-3	2	Screw-HH 5/16-18 X 3/4
6	1-633349	2	Spring-Compression
7	1-633023	2	Stud-Fuel Tank ●
8	3296-47	2	Nut-Nyloc 5/16-18 Thin
9	3230-18	2	Bolt-Carriage 5/16-18 X 5/8
10	104-8300	2	Nut-Nyloc 5/16-18 Flg
11	109-0301	1	Hose-Fuel
12	109-0282	1	Hose-Fuel
13	1-603770	1	Valve-Fuel
14	1-303077	4	Clamp-Fuel Line
15	116-4515	1	Conduit-Fuel Line
18	116-4344	1	Hose-Fuel
19	116-4630	1	Fitting-Straight Orifice
24	116-4802	1	Hose,Emissions

● Use Pro-Lock, Nut Type (P/N 1-840022, .5ml tube) on threads.



Kohler Replacement Parts List
(Refer To Engine Owner's Manual)

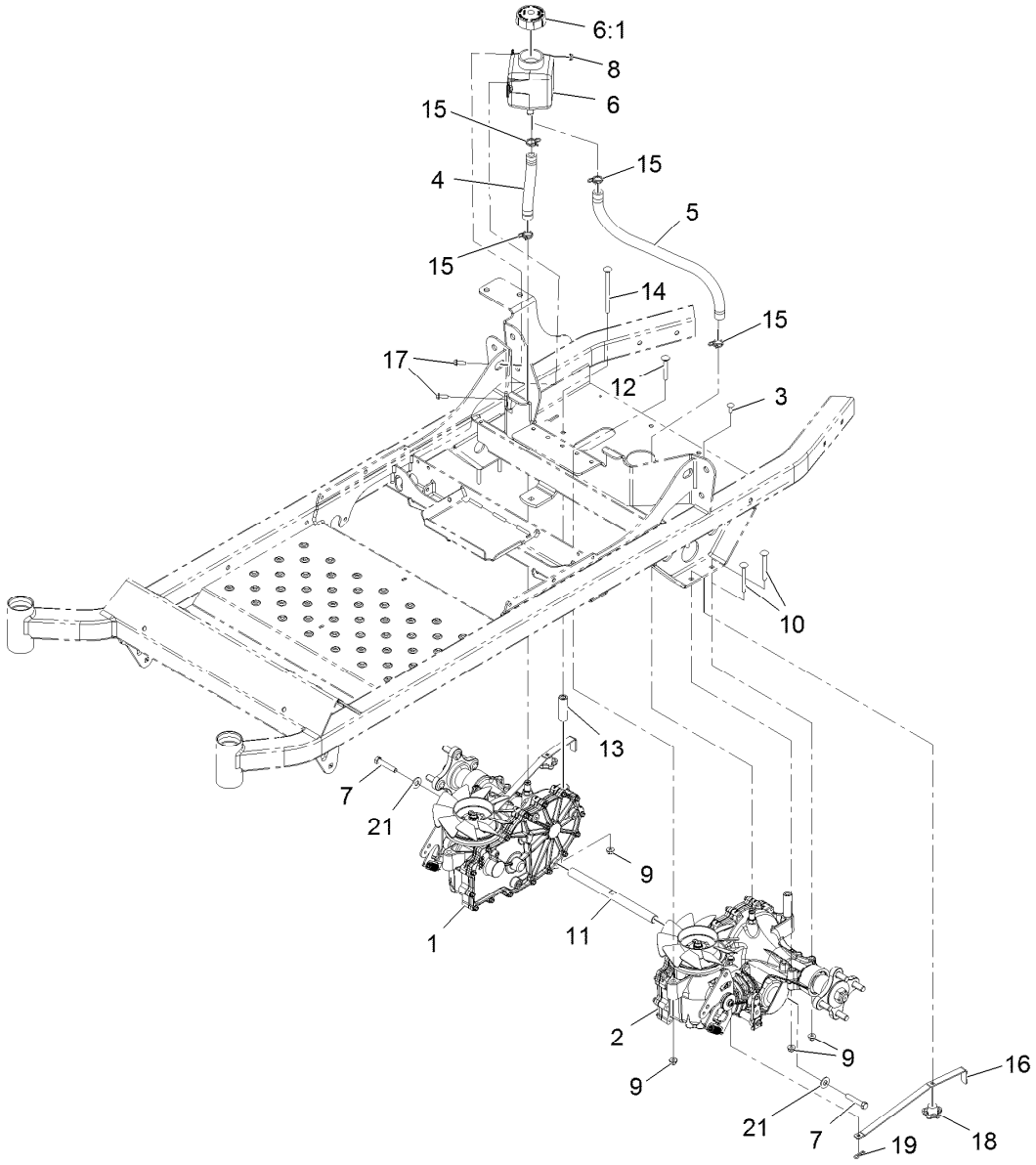
Description	Kohler Part
Engine Oil Filter	52 050 02
Engine Air Filter	25 083 01
Safety Filter	25 083 04

Engine Assembly

Ref.	*Part Number*	*Qty.*	*Description*
1		1	Engine-Kohler ●■
2	3217-5	1	Nut-Hex 1/4-20
3	3256-22	1	Washer-1/4 Sae
4	116-1946	1	Sheave-Pump, Drive
5	1-807259	1	Key-Machine 1/4 X 1/4 X 1
6	116-4773-03	1	Anchor-Clutch
7	116-1604	1	Clutch
8	109-6919	1	Washer-Clutch
9	1-603610	2	Washer-Spring Disc 7/16
10	109-9761	1	Screw-HH 7/16-20 X 1 1/2 W/Loctite ▲
11	98-5975	4	Washer-Spring Disc 3/8
12	32144-102	4	Screw-HWH 3/8-16 X 1 1/2 Taptite
13	116-5316	1	Oil Drain Hose ASM

Ref.	*Part Number*	*Qty.*	*Description*
13:2	353-508	1	Plug-W/O-Ring
13:2:1	237-42	1	O-Ring
14	116-4729	1	ASM-Idler Arm W/Bearings
14:2	1-513034	2	Sleeve-Bearing
14:3	302-40	1	Zerk-90° 1/4-28
15	116-2456	2	Pulley-Flat, 3.50 Dia
16	1-603384	1	Bushing-Pivot, Idler
17	3256-4	1	Washer-3/8 Std
18	323-15	1	Screw-HH 3/8-16 X 3 1/2
19	3231-5	2	Bolt-Carriage 3/8-16 X 1 3/4
20	104-8301	3	Nut-Nyloc 3/8-16 Flg
21	1-603402	1	Spring-Extension
22	115-9613	1	V-Belt
23	116-6493	1	Muffler-Kohler Twin
24	110-6697	2	Gasket-Exhaust

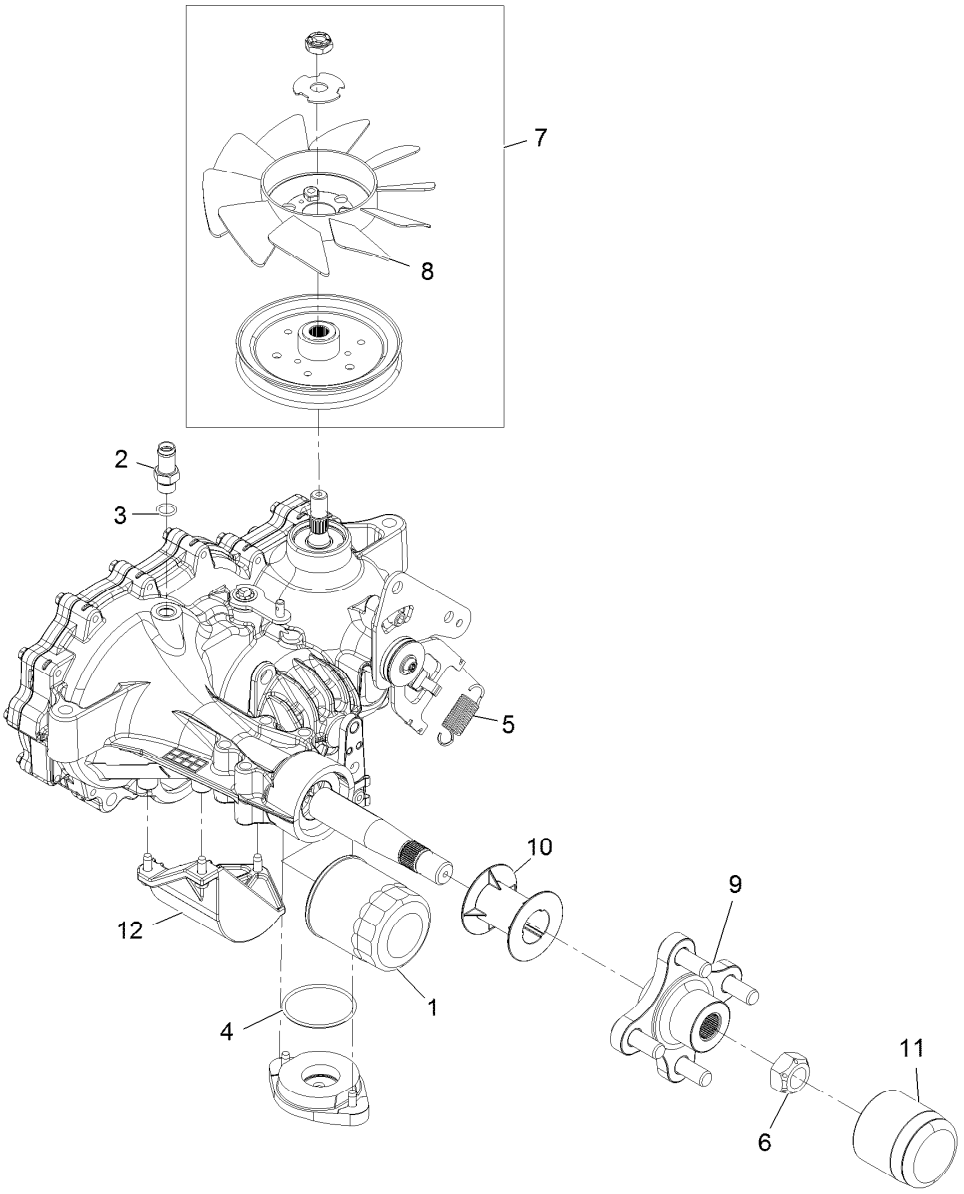
● Not serviced separately
■ Obtain parts from www.kohlerplus.com
▲ Use Pro-Lock, Nut Type (P/N 1-840022, .5ml tube) on threads.



Hydraulic Assembly

Ref.	Part Number	Qty.	Description
1	116-6007	1	Transaxle ASM
2	116-6008	1	Transaxle ASM
3	3229-1	2	Bolt-CARR
4	116-5641	1	Hose-Hydraulic
5	116-5642	1	Hose-Hydraulic
6	109-2250	1	Vent-Tank, Hydro
6:1	109-3320	1	Cap-Reservoir, HYD
7	94-7972	2	Screw-HH W/Loctite ●
8	104-7201	2	Nut-HF
9	104-8300	8	Nut-Flange, NI
10	3230-9	4	Screw-CARR
11	116-6833	1	Shaft-Spacer
12	3230-7	2	Bolt-CARR
13	116-5809	2	Spacer-Hydro
14	3230-30	2	Screw-CARR
15	117-1193	4	Clamp-Hose
16	109-5395	2	Arm-Hydro Bypass
17	32105-15	2	Screw
18	108-6402	2	Knob-Handle
19	1-806003	2	Pin-Cotter, Hair
21	3256-4	2	Washer-Flat

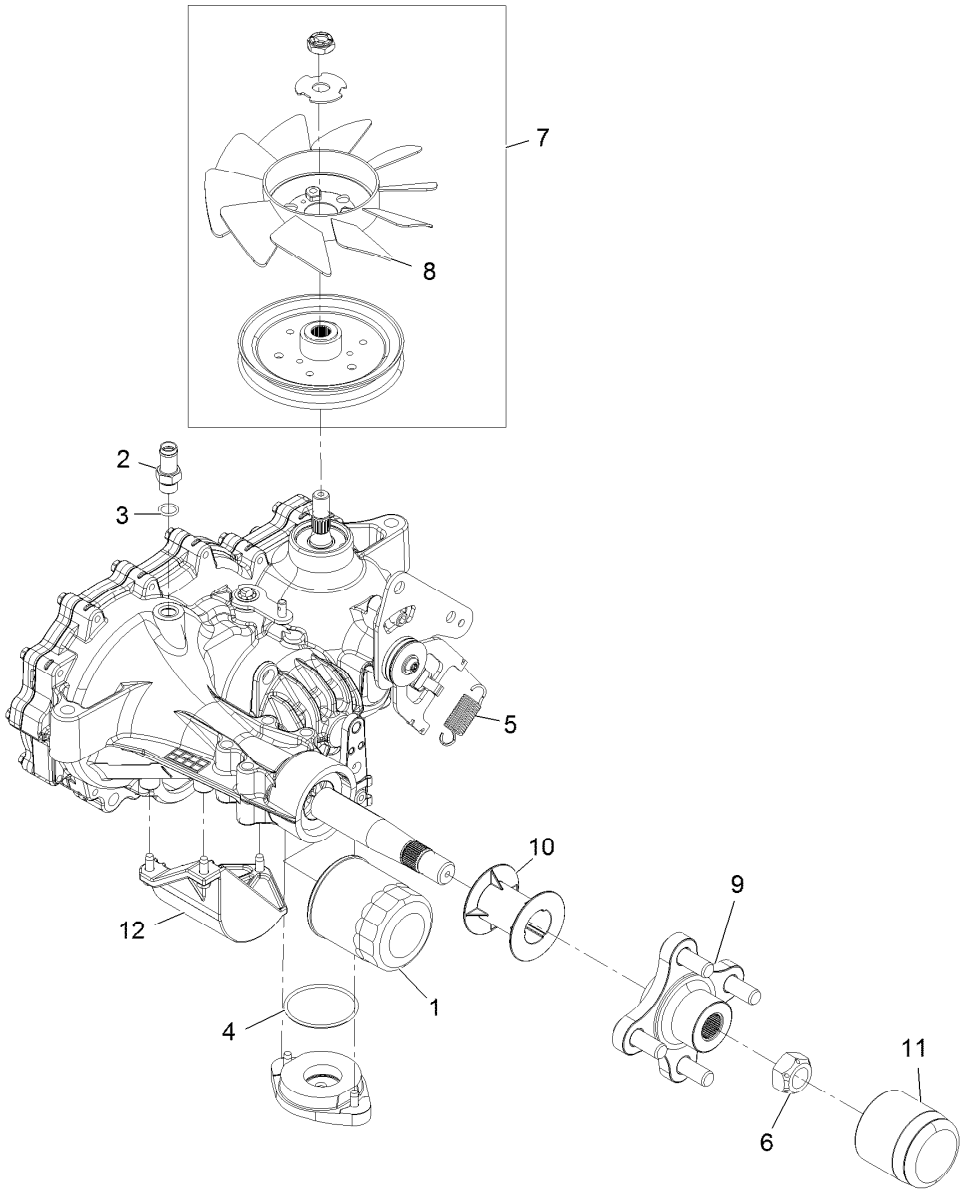
● Use Pro-Lock, Nut Type (P/N 1-840022, .5ml tube) on threads.



Transaxle Assembly

Ref.	*Part Number*	*Qty.*	*Description*
1	109-3321	1	Filter-Hydraulic
2	109-3278	1	Adapter-Straight
3	237-42	1	O-Ring
4	109-3540	1	O-Ring-Charge Seal Cover
5	109-5592	1	Spring
6	109-3536	1	Nut-Hub
7	109-5938	1	Fan And Pulley Kit
8	114-8453	1	Fan-7.0
9	116-3872	1	Hub-Offset
10	116-6213	1	Tube-Axle 2.04
11	116-6214	1	Cap-Long Axle
12	120-7981	1	Guard-Filter, RH
99	109-3537	1	Complete Seal Kit ●

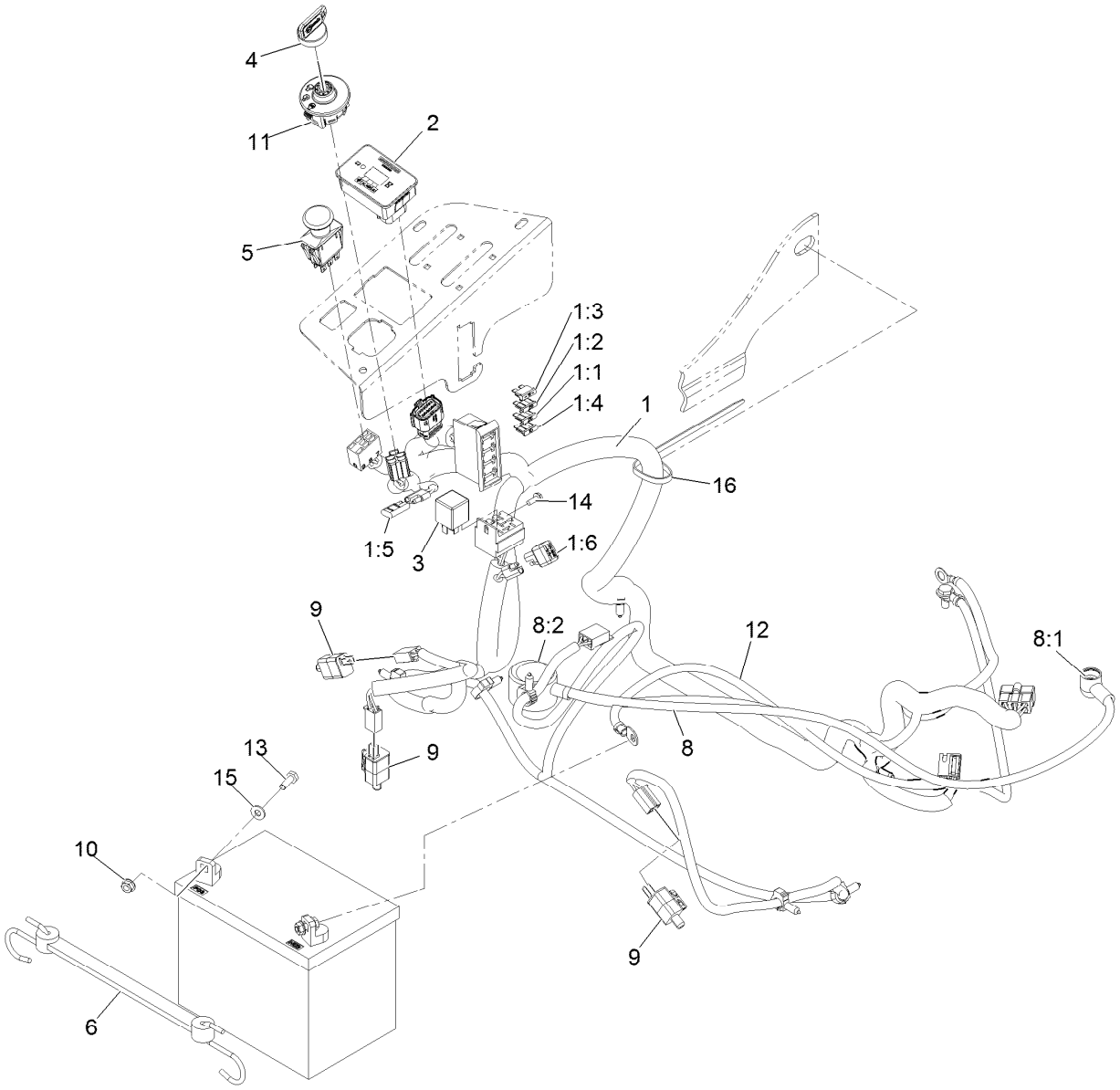
● Not illustrated



Transaxle Assembly

Ref.	*Part Number*	*Qty.*	*Description*
1	109-3321	1	Filter-Hydraulic
2	109-3278	1	Adapter-Straight
3	237-42	1	O-Ring
4	109-3540	1	O-Ring-Charge Seal Cover
5	109-5592	1	Spring
6	109-3536	1	Nut-Hub
7	109-5938	1	Fan And Pulley Kit
8	114-8453	1	Fan-7.0
9	116-3872	1	Hub-Offset
10	116-6213	1	Tube-Axle 2.04
11	116-6214	1	Cap-Long Axle
12	120-7979	1	Guard-Filter, LH
99	109-3537	1	Complete Seal Kit ●

● Not illustrated



Electrical Assembly

Ref.	Part Number	Qty.	Description
1	116-4861	1	Harness, Wire ●
1:1	109102	1	Fuse-Blade, 25 Amp
1:2	1-816001	1	Fuse-Blade Type, 20 Amp
1:3	109355	1	Fuse-Blade, 15 Amp
1:4	218-578	1	Fuse-Blade, 10 Amp
1:5	116-0053	1	Cap-Plug
1:6	103-3895	1	Diode-Tvs
2	116-5609	1	Module ASM
3	1-643275	1	Relay-12Vdc 40 Amp
4	1-603511	1	Key-Ignition
4	103-2106	1	Key-Exmark Logo
5	103-5221	1	Switch-PTO
6	104-2466	1	Holddown-Battery

Ref.	Part Number	Qty.	Description
8	109-7630	1	Positive Battery Cable ASM
8:1	109-2407	1	Insulator-Battery
8:2	1-543393	1	Insulator-Solenoid
9	110-6765	3	Switch-Single Pole No
10	32128-33	2	Nut-Whizlock 1/4-20
11	117-2221	1	Switch-Ignition
12	117-7240	1	Cable-Battery, Negative
13	321-4	2	Screw-HH 1/4-20 X 3/4
14	32144-1	1	Screw-HWH #10-24 X 1/2 Taptite
15	3256-22	2	Washer-1/4 Sae
16	1-303335	1	Tie-Cable 7 15/16 (Large)

● Use dielectric grease on all unsealed connectors and terminals only. Do not apply in sealed connectors.

Notes:

Notes:

Notes:

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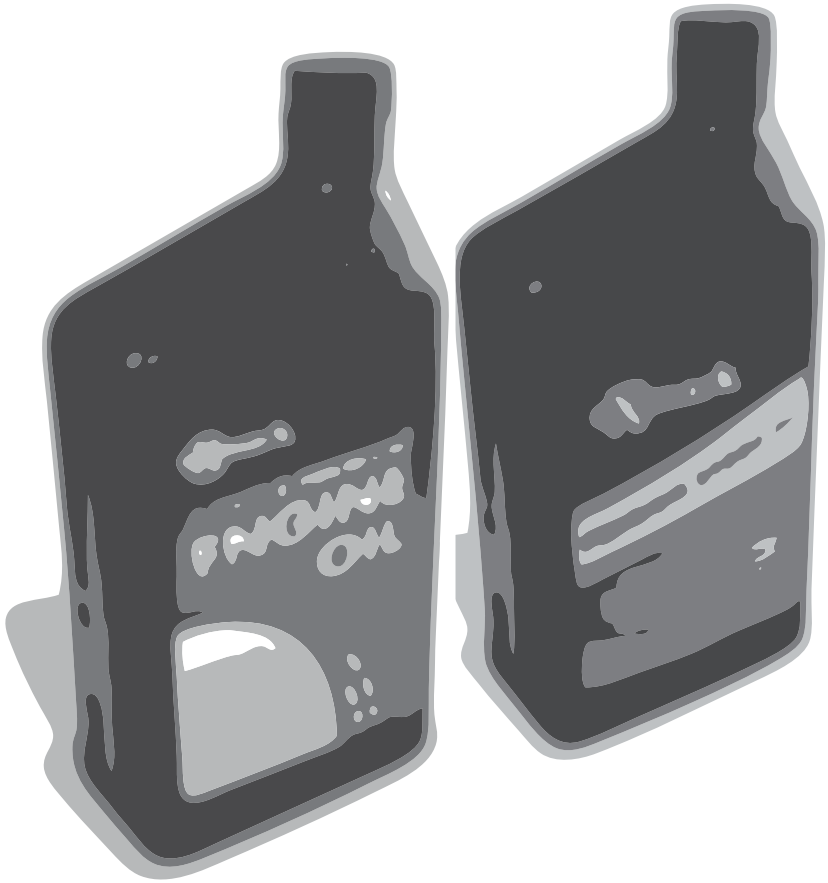
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STANDON

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Serial No. _____

Date Purchased _____

Engine Model No. and Spec. No. _____

Engine Serial No. (E/No) _____

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