Form No. 3374-140 Rev A

TORO®

Count on it.

Parts Catalog

18in Walk-Behind Aerator

Model No. 23516—Serial No. 313000001 and Up

Model No. 33516—Serial No. 313000001 and Up

Register at www.Toro.com.
Original Instructions (EN)

3374-140 A

Ordering Replacement Parts

To order replacement parts, please supply the part number, the quantity, and the description of each part desired.

Understanding Reference Numbers

Each identified part in an illustration has a reference number. The reference number for a part also appears in the parts list, along with other information about the part.

This catalog uses two special reference number formats, one to indicate parts in a service assembly and another to indicate the quantity of a given part in an illustration.

Service Assembly Reference Numbers

Parts in service assemblies have reference numbers in the form a:b. The a represents the reference number of the entire service assembly and the b represents a sequential number unique to each part within the service assembly.

For example, a wheel assembly might be identified by reference number 6, the tire by 6:1, the valve by 6:2, and the wheel by 6:3. When you order the assembly identified by reference number 6, you receive all parts identified by reference numbers 6:1,6:2, and 6:3. However, you may also order any part individually. Reference numbers of this type appear in illustration and in parts lists.

Reference Numbers Indicating Quantity

In an illustration, if a reference number indicates more than one part, the reference number has the form nX y. The n represents the quantity of the part, the X is the multiplication symbol, and the y represents the reference number.

For example, in an illustration, the reference number 2X 37 means that two of the parts identified by reference number 37 are indicated.

List of Abbreviations

AR: as required

ASM: assembly

BBC: blade brake control

BHTF: button head thread forming

CARR: carriage

CCW: counter clockwise

CW: clockwise

DEG: degrees

DPA: Dual Point Adjustment

ECM: electronic control module

EXT: external

FH: flat head

GA: gauge

HD: heavy-duty

HF: hex flange

HH: hex head

HHF: hex head flange

HHFTF: hex head flange thread forming

HJ: hex jam

HLH: hex lag head

HOC: height-of-cut

HSBH: hex socket button head

HSFH: hex socket flat head

HSH: hex socket head

HWH: hex washer head

HWHTF: hex washer head thread forming

HYD: hydraulic

LH: left hand

LP: Liquefied Petroleum Gas

LPG: Liquefied Petroleum Gas

NI: nylon insert

NPTF: national pipe thread fine

PFH: phillips flat head

PPH: phillips pan head

PPHTF: phillips pan head thread forming

PRH: phillips round head

PTH: phillips truss head

PTO: power-take-off

RH: right hand

ROPS: roll-over protection system

RRB: rear roller brush

SFH: slotted fillister head

SHH: slotted hex head

SHWH: slotted hex washer head

SPH: slotted pan head

SQH: square head

SRH: slotted round head

STD: standard

TAP: self tapping

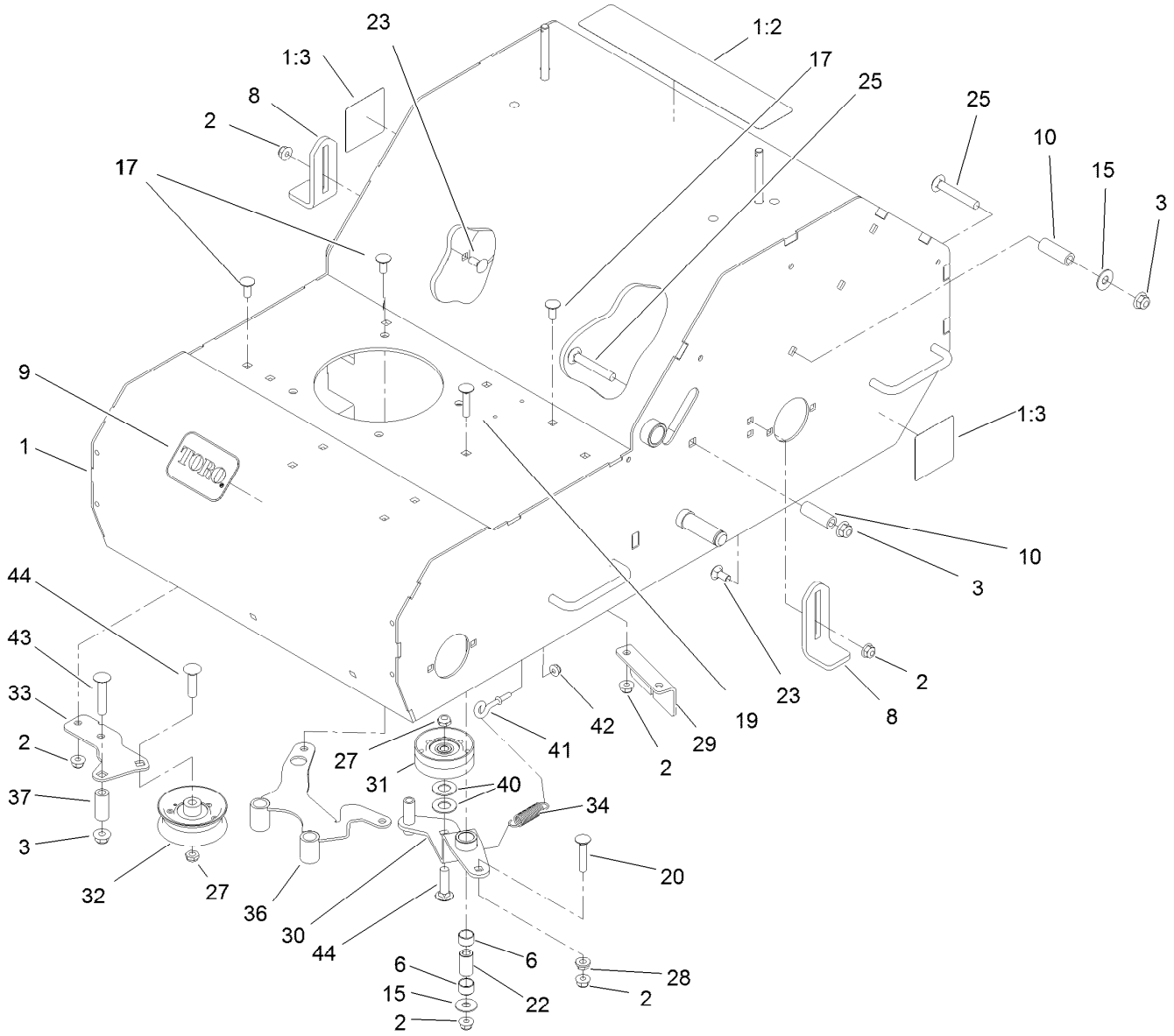
TTH: torx truss head

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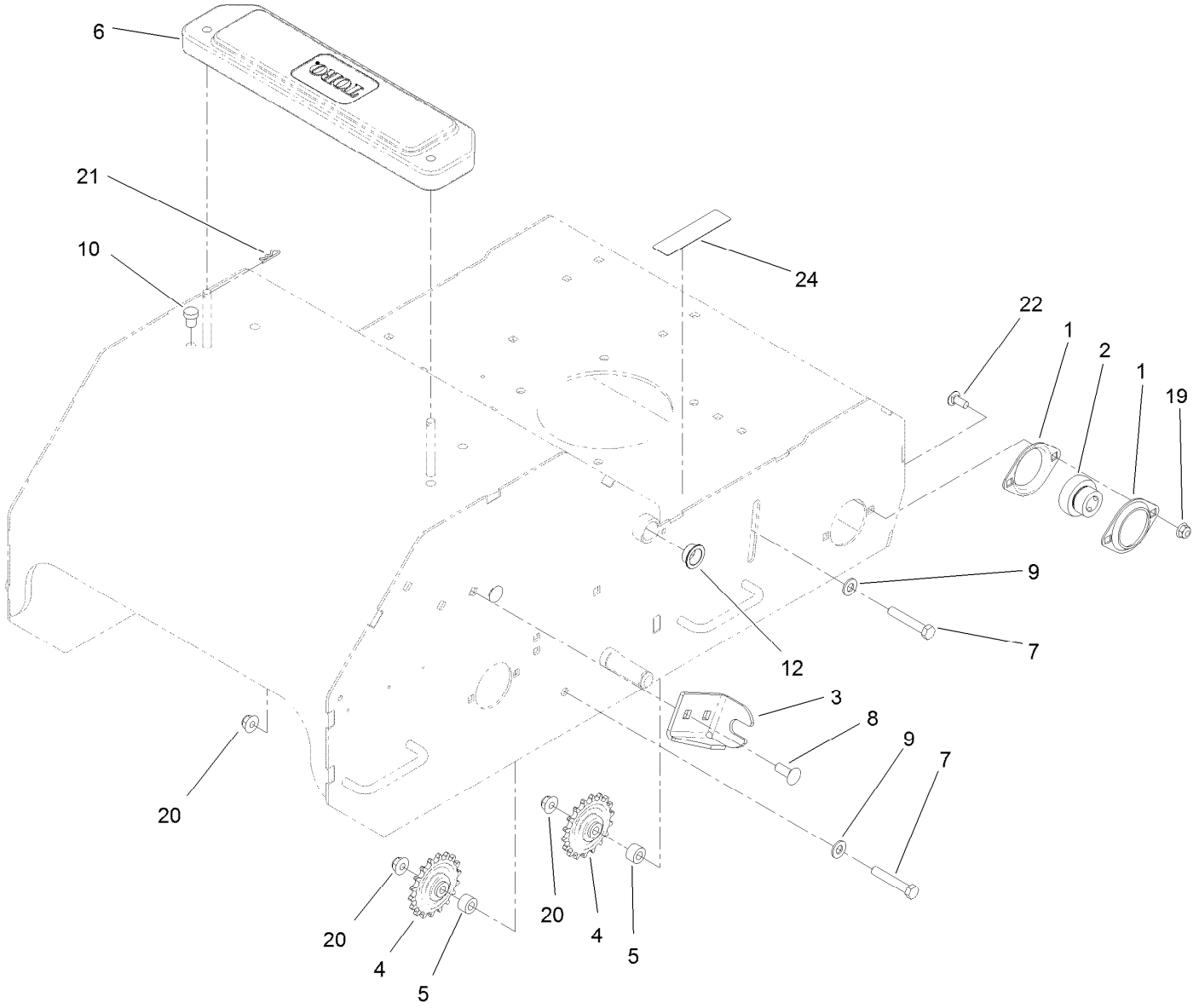
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Frame Assembly

Ref.	Part Number	Qty.	Description
1	125-3855	1	Frame ASM
1:2	121-2009	1	Decal-Warning, Aerator
1:3	121-6150	2	Decal-Warning
2	104-8300	10	Nut-Flange, NI
3	104-8301	7	Nut-Flange, NI
6	103-6111	2	Bearing
8	121-4871	2	Stop-Depth
9	70-2200	1	Decal
10	95-6448	3	Spacer
15	1126	2	Washer-Flat
17	3230-23	6	Screw-CARR
19	3230-4	1	Screw-CARR
20	3230-5	1	Screw-CARR
22	103-7108	1	Bushing-Arm, Idler
23	3230-1	4	Bolt-CARR
25	3231-44	3	Screw-CARR

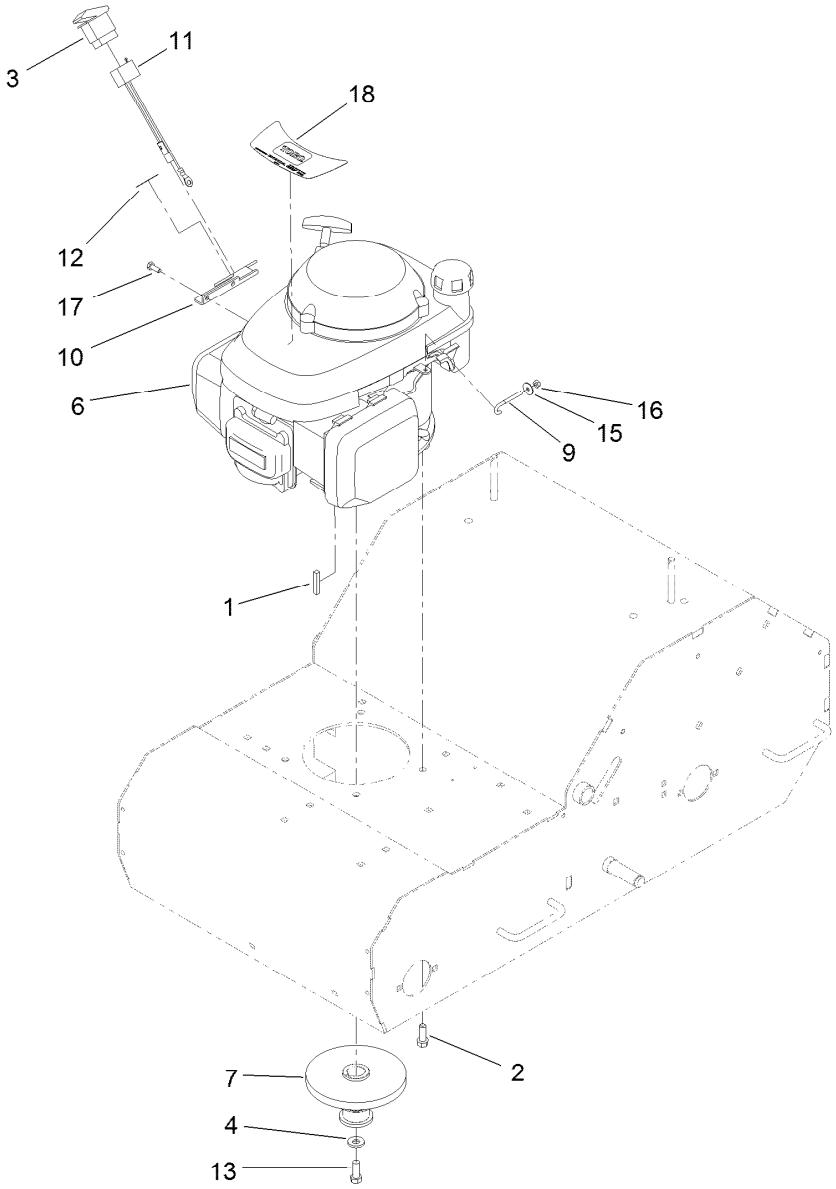
Ref.	Part Number	Qty.	Description
27	3296-59	2	Nut-Lock, NI
28	32128-20	1	Nut-HF
29	125-3941-03	1	Bracket-Mount, Cable
30	127-4047-03	1	Arm-Idler
31	116-6361	1	Pulley
32	1-323285	1	Pulley-Idler, Flat
33	127-4053-03	1	Bracket-Mount, Pulley
34	121-4409	1	Spring-Extension
36	127-4063-03	1	Guide-Belt
37	104-0151	1	Spacer
40	117-1240	2	Washer
41	611243	1	Bolt-Eye
42	104-7201	1	Nut-HF
43	117-9971	1	Bolt-Carriage
44	3231-26	2	Screw-CARR



Idler Sprocket and Weight Assembly

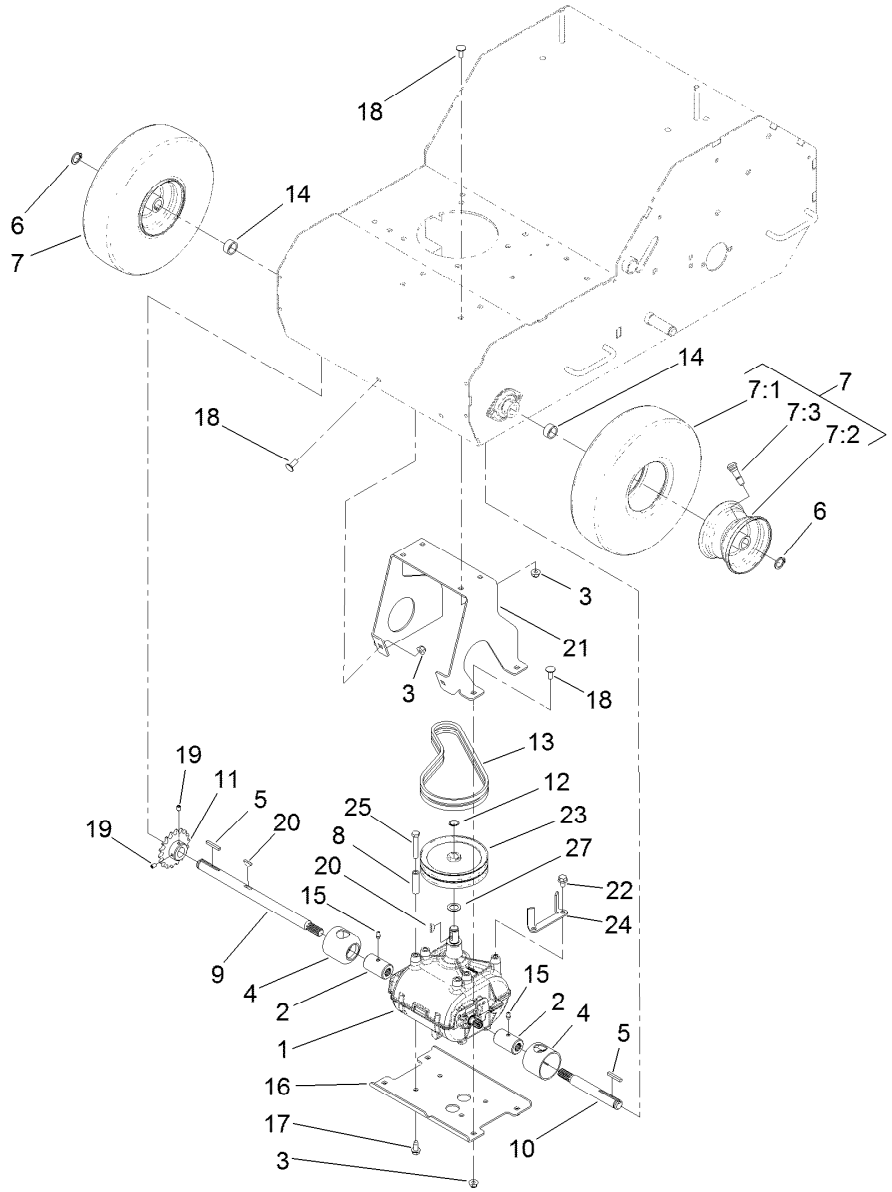
Ref.	Part Number	Qty.	Description
1	105-9714	4	Flange-Bearing
2	120-9350	2	Bearing-Lock, Collar
3	121-4880	1	Bracket-Mount, Cable
4	121-4915	2	Sprocket-Idler
5	121-4916	2	Spacer-Sprocket
6	112-7059-01	2	Weight-Cast
7	323-11	2	Screw-HH
8	3231-22	2	Screw-CARR

Ref.	Part Number	Qty.	Description
9	3256-24	2	Washer-Flat
10	105-4740	4	Bumper-Rubber
12	108519	2	Bushing-Bronze
19	104-8300	4	Nut-Flange, NI
20	104-8301	4	Nut-Flange, NI
21	3290-307	2	Pin-Hair
22	3230-23	4	Screw-CARR
24	117-2718	1	Decal-Arrester, Spark



Engine Assembly

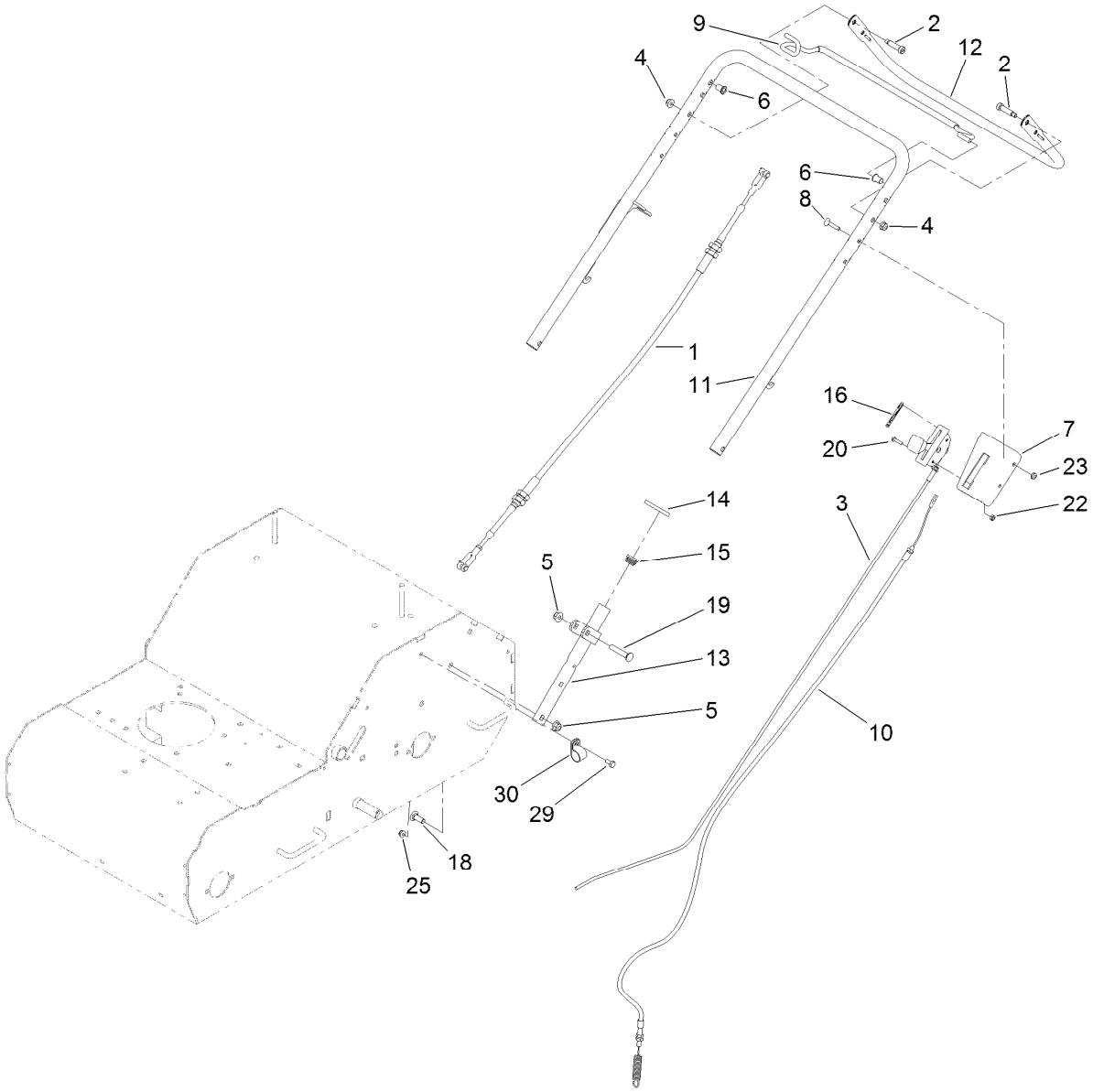
Ref.	*Part Number*	*Qty.*	*Description*
1	67-7490	1	Key-Square
2	95-1726	4	Screw-Taptite
3	95-8999	1	Switch
4	98-5975	1	Washer-Belleville
6	112-8771	1	Engine-Honda, Gsv190La A3T
7	127-4039	1	Pulley-Engine, Double
9	121-6186	1	Hook-Override
10	121-6200-03	1	Bracket-Switch
11	121-6201	1	Harness-Wire
12	121-6229	1	Decal-On/Off
13	3211-4	1	Screw-HH
15	3256-61	1	Washer-Flat
16	3296-2	1	Nut-Lock, NI
17	33113-016	2	Screw-HH
18	117-5245	1	Decal-Engine



Transmission and Wheel Assembly

Ref.	Part Number	Qty.	Description
1	120-3695	1	Transmission
2	1-323680	2	Coupler
3	104-8300	10	Nut-Flange, NI
4	51-4220	2	Guard-Coupler
5	92-2649	2	Key-Square
6	32120-93	2	Ring-Retaining
7	120-3550	2	Wheel ASM
7:1	121-6081	1	Tire
7:2	121-6082	1	Wheel-Rim
7:3	5108	1	Valve
8	95-6327	1	Spacer
9	121-4878	1	Shaft-Transmission
10	121-4879	1	Shaft-Transmission
11	121-4901	1	Sprocket, #40 18T
12	32120-64	1	Ring-Snap, External

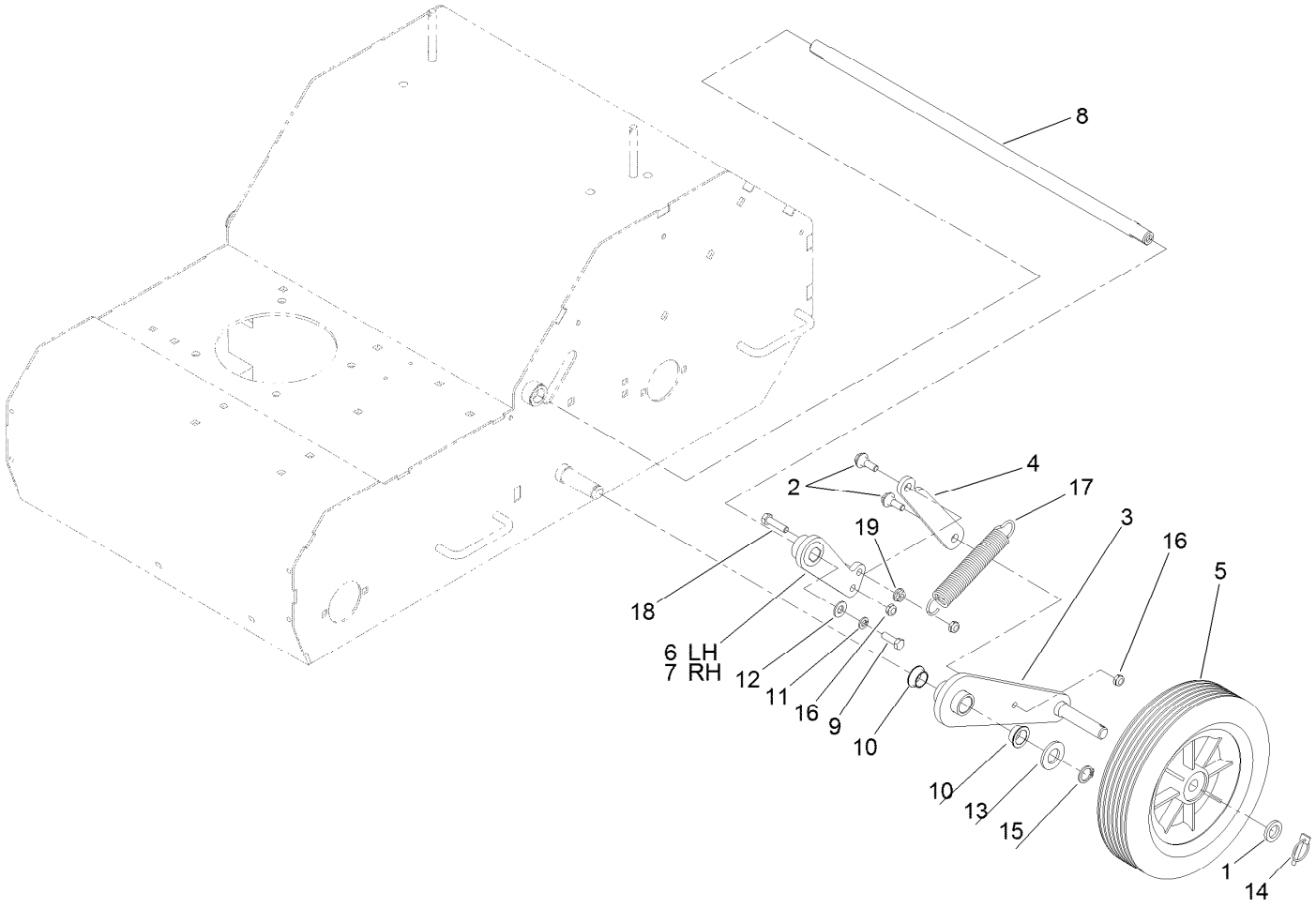
Ref.	Part Number	Qty.	Description
13	121-4907	2	Belt-V, Traction
14	121-2045	2	Spacer-Wheel
15	302-19	2	Fitting-Grease
16	125-3823-03	1	Mount-Transmission, Lower
17	9264964	4	Screw-HWH, Thread Cut
18	3230-23	10	Screw-CARR
19	3245-41	2	Screw-HSH
20	3257-5	2	Key-Woodruff
21	125-3938-03	1	Channel-Mount, Transmission
22	3234-30	2	Screw-HHF
23	127-4003	1	Sheave-Gearbox ASM
24	125-3928-03	1	Guide-Belt
25	322-10	1	Screw-HH
27	108-0015	1	Washer-Flat



Handle Assembly

Ref.	Part Number	Qty.	Description
1	121-6230	1	Cable-Push/Pull
2	65-9340	2	Bolt-Shoulder
3	103-6123	1	Control-Throttle
4	104-8300	2	Nut-Flange, NI
5	104-8301	6	Nut-Flange, NI
6	109-2713	2	Bushing
7	127-4058-03	1	Bracket-Throttle
8	109-8144	3	Bolt-Handle
9	127-4054	1	Bail-Traction
10	121-4860	1	Cable-Idler
11	121-4862-03	1	Handle
12	125-3854-03	1	Tube-Lift Handle

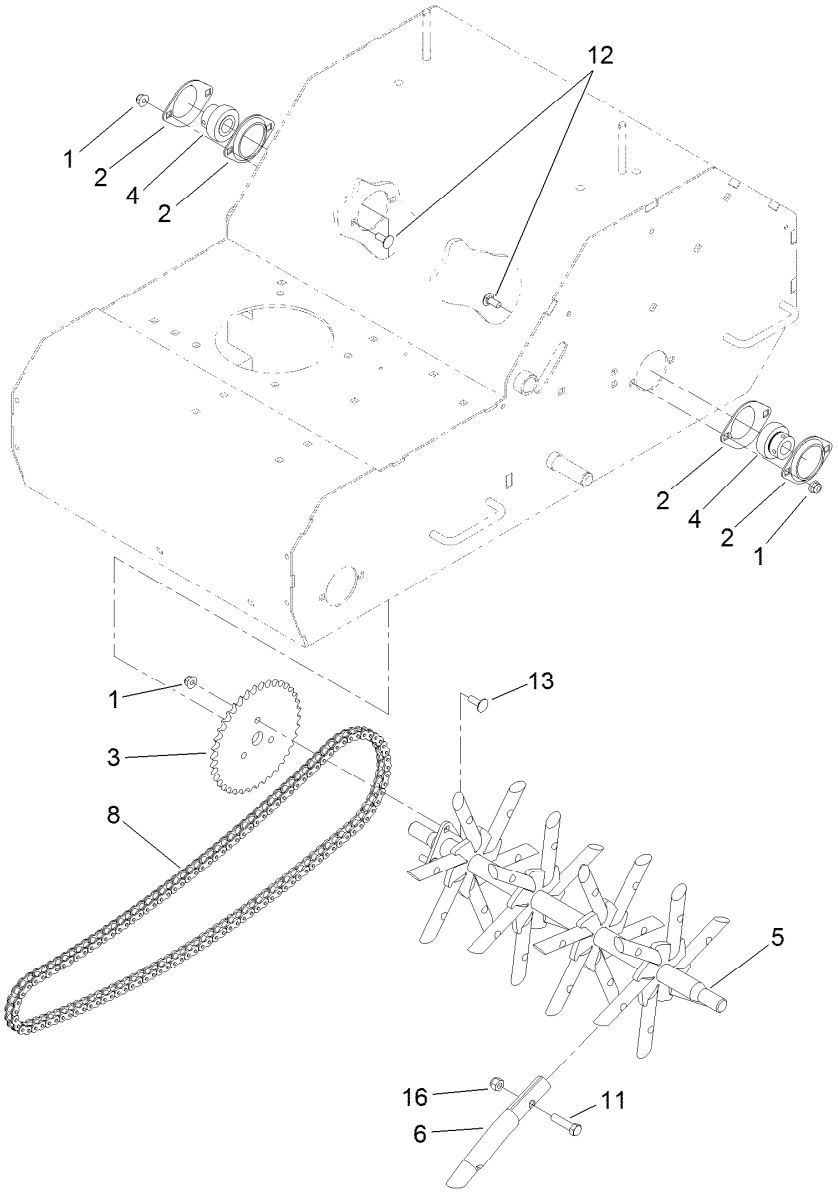
Ref.	Part Number	Qty.	Description
13	121-4866-03	2	Mount-Handle
14	121-6202	2	Ring-Handle Lock
15	121-4870	2	Plug
16	121-6222	1	Decal-Throttle/Choke
18	3231-22	4	Screw-CARR
19	3231-6	2	Screw-CARR
20	3250-27	2	Screw-PPH
22	3296-2	2	Nut-Lock, NI
23	3296-56	2	Nut-Lock, NI
25	104-7201	1	Nut-HF
29	321-3	1	Screw-HH
30	2412-41	1	Clamp



Wheel Assembly

Ref.	Part Number	Qty.	Description
1	63-9710	2	Spacer-Bearing
2	116-2670	4	Screw-Shoulder
3	121-4886-03	2	Arm-Wheel
4	121-6212-03	2	Link-Connecting
5	121-4897	2	Wheel-Transport
6	125-3758-03	1	Hub-Lift, LH
7	125-3759-03	1	Hub-Lift, RH
8	125-3856	1	Shaft-Pivot
9	322-5	2	Screw-HH
10	108519	4	Bushing-Bronze

Ref.	Part Number	Qty.	Description
11	3253-4	2	Washer-Lock
12	3256-24	2	Washer-Flat
13	3256-28	2	Washer-Flat
14	3290-495	2	Pin-Klik
15	32120-93	2	Ring-Retaining
16	3296-47	5	Nut-Lock, NI
17	125-3786	1	Spring-Extension
18	322-6	1	Screw-HH
19	32128-20	1	Nut-HF



Tine Wheel Assembly

Ref.	*Part Number*	*Qty.*	*Description*
1	104-8300	7	Nut-Flange, NI
2	105-9714	4	Flange-Bearing
3	121-6224	1	Sprocket
4	120-9350	2	Bearing-Lock, Collar
5	125-3852-01	1	Wheel-Tine
6	121-4894	24	Tine-Coring
8	121-4914	1	Chain
11	323-8	24	Screw-HH
12	3230-23	4	Screw-CARR
13	3230-10	3	Screw-CARR
16	3296-39	24	Nut-Lock, NI

Notes:



Count on it.