



Form No. 3374-239 Rev A

Count on it.

Parts Catalog

VR-2650 Rammer Compactor

Model No. 68034—Serial No. 313000001 and Up



Ordering Replacement Parts

To order replacement parts, please supply the part number, the quantity, and the description of each part desired.

Understanding Reference Numbers

Each identified part in an illustration has a reference number. The reference number for a part also appears in the parts list, along with other information about the part.

This catalog uses two special reference number formats, one to indicate parts in a service assembly and another to indicate the quantity of a given part in an illustration.

Service Assembly Reference Numbers

Parts in service assemblies have reference numbers in the form a:b. The a represents the reference number of the entire service assembly and the b represents a sequential number unique to each part within the service assembly.

For example, a wheel assembly might be identified by reference number 6, the tire by 6:1, the valve by 6:2, and the wheel by 6:3. When you order the assembly identified by reference number 6, you receive all parts identified by reference numbers 6:1, 6:2, and 6:3. However, you may also order any part individually. Reference numbers of this type appear in illustration and in parts lists.

Reference Numbers Indicating Quantity

In an illustration, if a reference number indicates more than one part, the reference number has the form nX y. The n represents the quantity of the part, the X is the multiplication symbol, and the y represents the reference number.

For example, in an illustration, the reference number 2X 37 means that two of the parts identified by reference number 37 are indicated.

List of Abbreviations

AR: as required

ASM: assembly

BBC: blade brake control

BHTF: button head thread forming

CARR: carriage

CCW: counter clockwise

CW: clockwise

DEG: degrees

DPA: Dual Point Adjustment

ECM: electronic control module

EXT: external

FH: flat head

GA: gauge

HD: heavy-duty

HF: hex flange

HH: hex head

HHF: hex head flange

HHFTF: hex head flange thread forming

HJ: hex jam

HLH: hex lag head

HOC: height-of-cut

HSBH: hex socket button head

HSFH: hex socket flat head

HSH: hex socket head

HWH: hex washer head

HWHTF: hex washer head thread forming

HYD: hydraulic

LH: left hand

LP: Liquefied Petroleum Gas

LPG: Liquefied Petroleum Gas

NI: nylon insert

NPTF: national pipe thread fine

PFH: phillips flat head

PPH: phillips pan head

PPHTF: phillips pan head thread forming

PRH: phillips round head

PTH: phillips truss head

PTO: power-take-off

RH: right hand

ROPS: roll-over protection system

RRB: rear roller brush

SFH: slotted fillister head

SHH: slotted hex head

SHWH: slotted hex washer head

SPH: slotted pan head

SQH: square head

SRH: slotted round head

STD: standard

TAP: self tapping

TTH: torx truss head

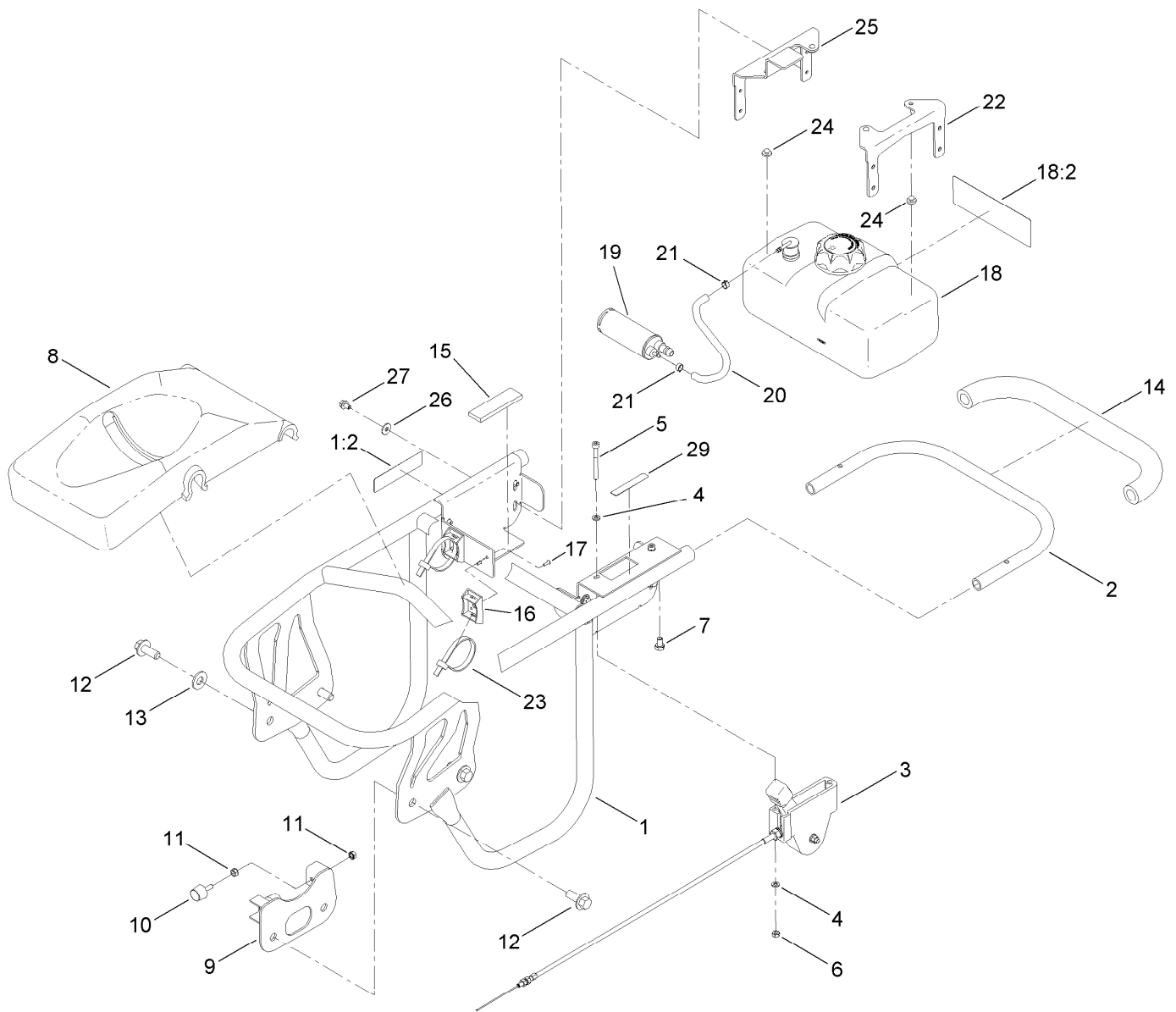
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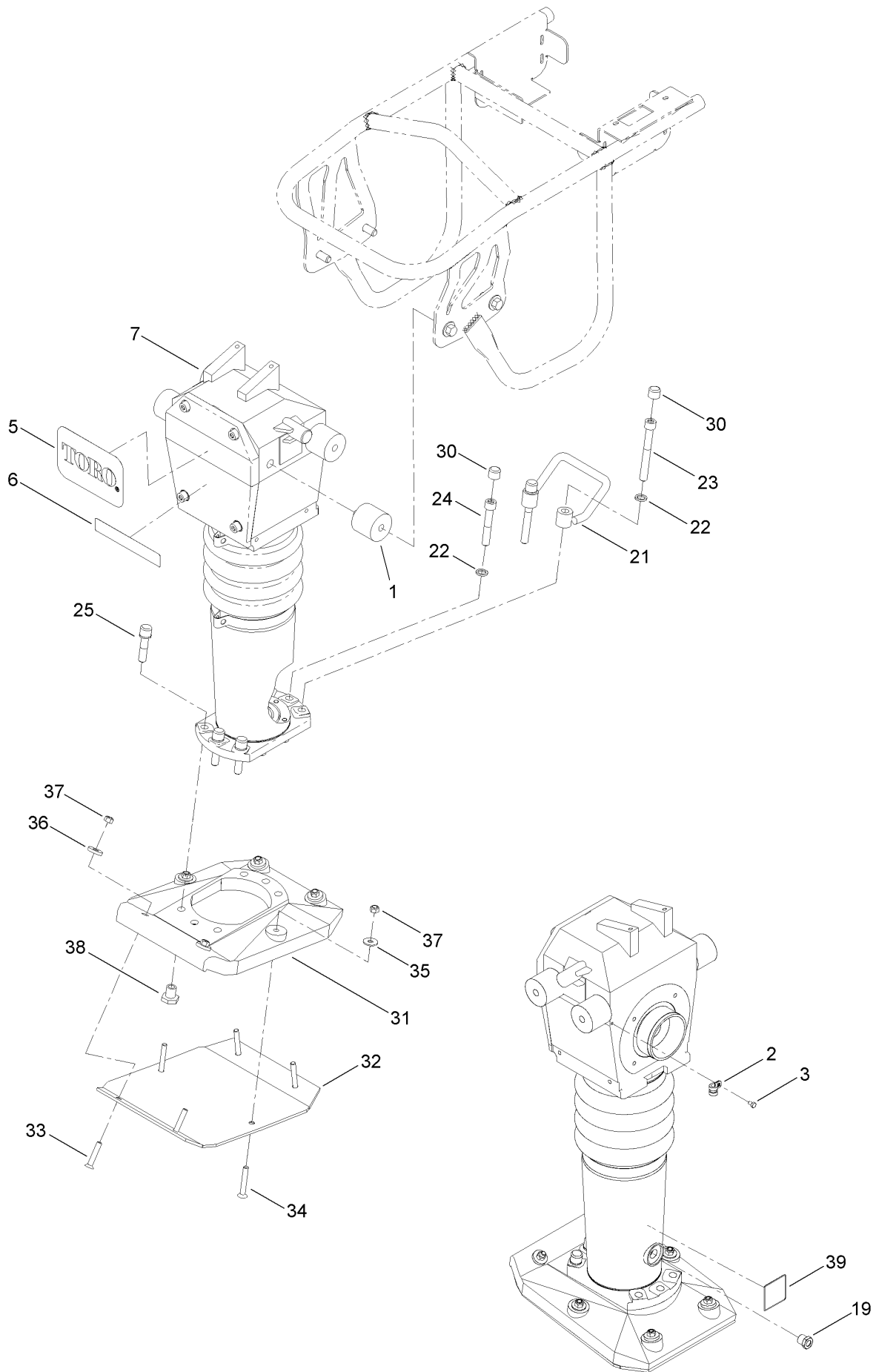


Frame, Handle and Fuel Tank Assembly

Ref.	Part Number	Qty.	Description
1	127-2830	1	Handle ASM
1:2	117-2718	1	Decal-Arrester, Spark
2	127-5596-03	1	Handle-Rammer
3	125-8669	1	Lever-Throttle
4	33093-00	4	Washer-Flat
5	ST80940	2	Screw-HSH
6	115-7373	2	Nut-Lock
7	ST80586	2	Screw-HWH
8	125-4803	1	Cover-Engine
9	ST39424-03	1	Stopper
10	ST39427	2	Mount-Shock
11	98-5845	4	Nut-Hex
12	33106-020	4	Screw-HHF
13	29-8910	2	Washer
14	ST39483	1	Grip-Cushion, Handle

Ref.	Part Number	Qty.	Description
15	125-6239	2	Pad-Tank, Fuel
16	ST36125	2	Bracket-Canister
17	923786	4	Rivet
18	127-2829	1	1 Gallon Fuel Tank ASM
18:2	125-8191	1	Decal-Warning
19	ST36124	1	Canister-Carbon
20	51-3217	1	Hose-Fuel
21	ST32522	2	Clamp-Hose, Fuel
22	ST66668-03	1	Bracket-Top, Fuel Tank
23	3334-945	2	Tie-Cable
24	ST47292	4	Bumper-Rubber
25	ST66684-03	1	Guard-Tank, Fuel
26	ST81181	8	Washer-Flat
27	81-1280	8	Screw-HHF
29	125-8182	1	Decal-Throttle

Lower Unit Assembly

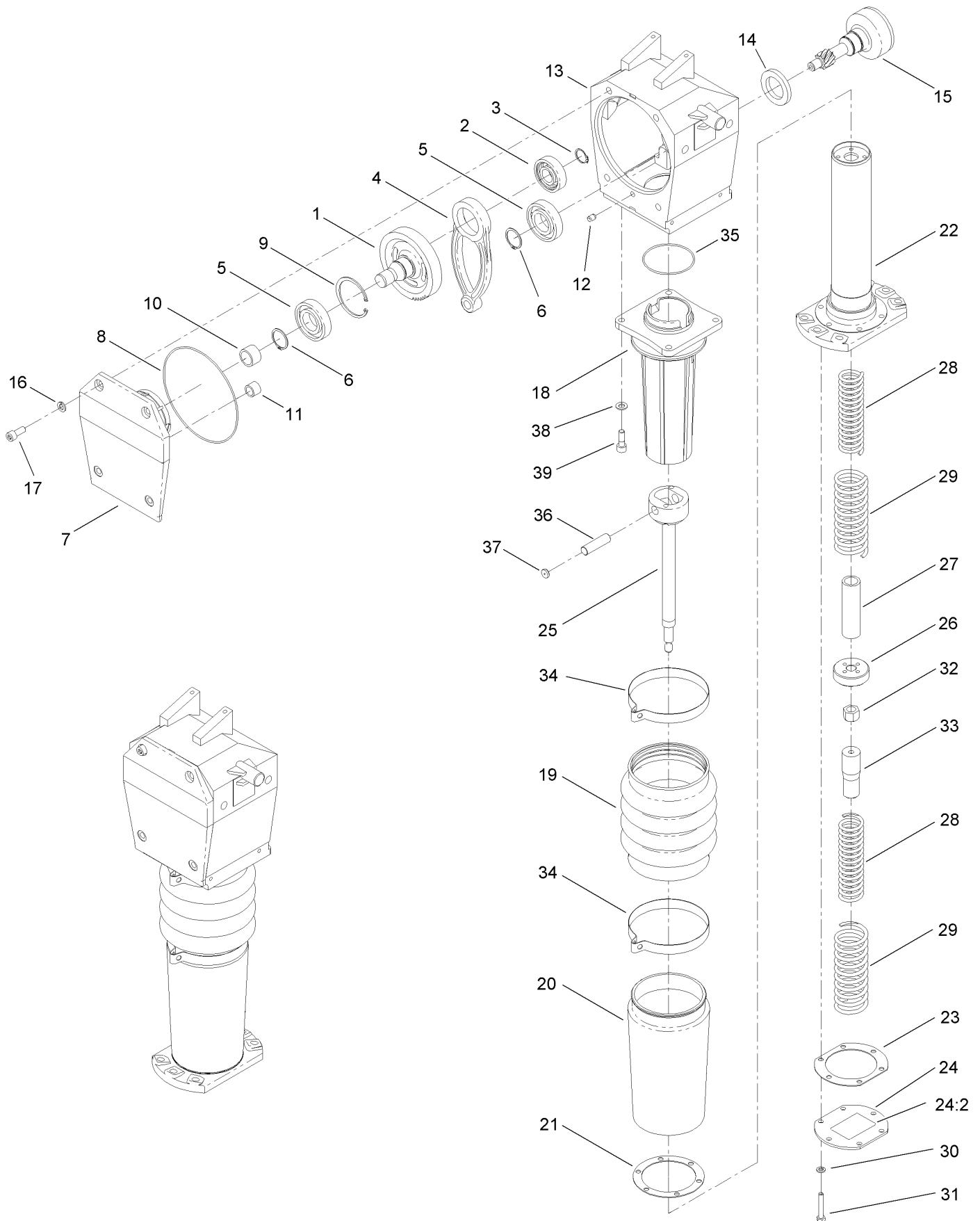


Lower Unit Assembly (continued)

<i>Ref.</i>	<i>Part Number</i>	<i>Qty.</i>	<i>Description</i>	<i>Ref.</i>	<i>Part Number</i>	<i>Qty.</i>	<i>Description</i>
1	ST39425	4	Mount-Shock	25	ST80822	3	Screw-HSH
2	ST39509	1	Clamp	30	ST80765	6	Cap-Plastic
3	ST81043	1	Screw-HH	31	ST39371	1	Shoe-Plastic, Light
5	99-4693	1	Decal	32	ST39400-03	1	Plate-Shoe
6	125-8178	1	Decal	33	ST80949	2	Screw
7		1	Rammer ASM ●	34	ST80948	4	Screw-HSFH
19	ST34096	1	Plug-Sight, Oil	35	ST80813	2	Washer-Flat
21	ST39405-03	1	Grip-Lifting	36	ST26325	4	Washer-Flat
22	ST81196	6	Washer-Lock	37	33024-00	6	Nut-Lock, NI
23	ST80943	2	Screw-HSH	38	ST65028	6	Insert-Shoe
24	ST80945	1	Screw-HSH	39	125-8183	1	Decal-Oil Level

● Not serviced separately

Rammer Assembly



Rammer Assembly (continued)

<i>Ref.</i>	<i>Part Number</i>	<i>Qty.</i>	<i>Description</i>	<i>Ref.</i>	<i>Part Number</i>	<i>Qty.</i>	<i>Description</i>
1	ST39379	1	Gear-Helical	22	125-8668	1	Housing-Spring
2	ST39429	1	Bearing-Ball	23	ST39390	1	Gasket-Cover, Spring
3	ST39432	1	Ring-External	24	127-2831	1	Bottom Spring Cover ASM
4	ST50302	1	Rod-Connecting	24:2	125-8181	1	Decal-Warning, Spring
5	ST39428	2	Bearing-Ball	25	ST39381	1	Rod-Piston
6	32120-84	2	Ring-Snap, External	26	ST39389	1	Puck-Piston
7	ST50294	1	Cover-Front	27	ST39384	1	Snubber-Axial, Top
8	ST39437	1	O-Ring	28	ST39382	2	Spring-Compression, Inner
9	ST50539	1	Ring-Internal	29	ST39383	2	Spring-Compression, Outer
10	ST39430	1	Bearing-Needle	30	ST80812	6	Washer-Lock
11	ST39431	1	Bearing-Needle	31	33114-050	6	Screw-HH
12	ST80543	1	Pin	32	33028-00	1	Nut-Lock, NI
13	ST50193	1	Gearcase	33	ST39385	1	Snubber-Axial, Lower
14	ST39435	1	Seal-Shaft	34	ST39439	2	Clamp-Boot, Stomper
15	ST50192	1	Pinion	35	ST39438	1	O-Ring
16	42-9600	4	Washer-Lock, Spring	36	ST39436	1	Pin
17	ST80803	4	Screw-HSH	37	ST39401	2	Button-Pin, Captivator
18	ST39374	1	Guide-Tube	38	33095-00	4	Washer-Flat
19	ST39372	1	Boot-Awack	39	ST80872	4	Screw-HSH
20	ST39377	1	Cover-Housing, Spring				
21	ST39399	1	Gasket-Housing, Spring Cover				

Notes:

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