FORM NO. 3314-582

TORO

PART NO. 83-5400

INSTALLATION INSTRUCTIONS

FRONT SCRAPER KIT

Reelmaster 223D Cutting Units

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1. Remove the capscrew and lockwasher securing each end of cutting unit support tube to side plates of cutting unit.

2. In figure 1, front roller is shown mounted in the rear position. Roller can be rotated to the forward position by removing the capscrews and locknuts securing roller height-of-cut brackets to sideplates, rotating roller and brackets 180 degrees and remounting brackets to sideplates. Determine roller position before proceeding to next step.

A. If front roller is mounted in the rear position (roller height-of-cut brackets toward rear) mount L.H. and R.H. scraper brackets (Items 2 & 4 in figure) to appropriate sides of cutting unit with capscrews and lockwashers previously removed. Position brackets as shown in figure 1.

B. If front roller is mounted in the forward position (roller height-of-cut brackets toward front) mount L.H. and R.H. scraper bracket assemblies (Items 1 & 5 in figure) to appropriate sides of cutting unit with capscrews and lockwashers previously removed. Position brackets as shown in figure 1.

3. Loosely secure scraper to appropriate pair of brackets with (2) carriage bolts, flatwashers and locknuts.

4. Slide roller scraper from side to side to ensure the teeth of scraper are centered between the disks of the front wiehle roller.

5. Tighten the locknuts securing roller scraper to brackets.

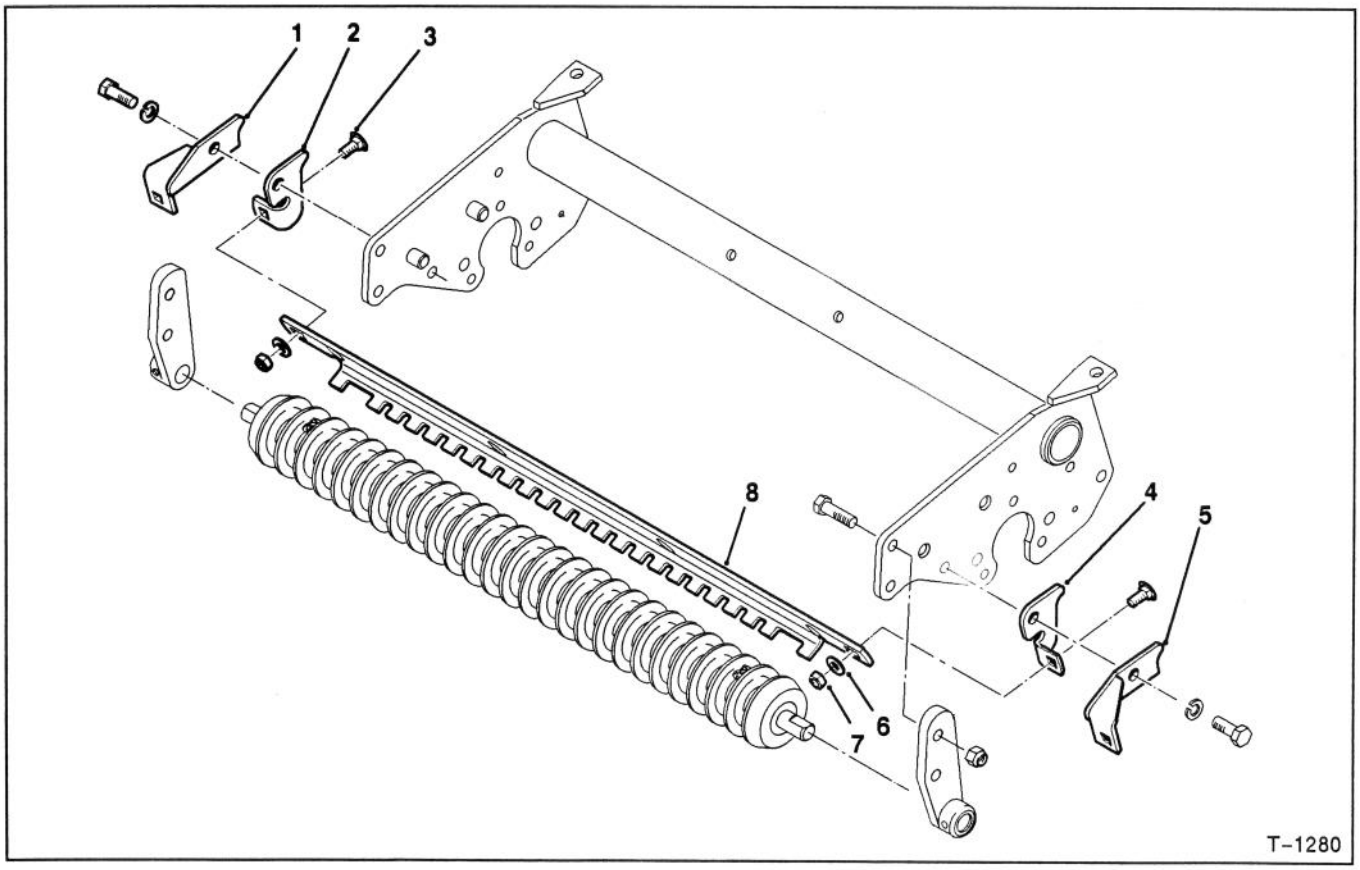


Figure 1

1. R.H scraper bracket assembly
2. R.H scraper bracket
3. Carriage bolt
4. L.H scraper bracket
5. L.H scraper bracket assembly
6. Flatwasher
7. Locknut
8. Scraper bracket

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