



Count on it.

Form No. 3375-391 Rev A

Parts Catalog

CM-1258Y-SD Concrete Mixer

Model No. 68011—Serial No. 313000001 and Up



Ordering Replacement Parts

To order replacement parts, please supply the part number, the quantity, and the description of each part desired.

Understanding Reference Numbers

Each identified part in an illustration has a reference number. The reference number for a part also appears in the parts list, along with other information about the part.

This catalog uses two special reference number formats, one to indicate parts in a service assembly and another to indicate the quantity of a given part in an illustration.

Service Assembly Reference Numbers

Parts in service assemblies have reference numbers in the form a:b. The a represents the reference number of the entire service assembly and the b represents a sequential number unique to each part within the service assembly.

For example, a wheel assembly might be identified by reference number 6, the tire by 6:1, the valve by 6:2, and the wheel by 6:3. When you order the assembly identified by reference number 6, you receive all parts identified by reference numbers 6:1, 6:2, and 6:3. However, you may also order any part individually. Reference numbers of this type appear in illustration and in parts lists.

Reference Numbers Indicating Quantity

In an illustration, if a reference number indicates more than one part, the reference number has the form nX y. The n represents the quantity of the part, the X is the multiplication symbol, and the y represents the reference number.

For example, in an illustration, the reference number 2X 37 means that two of the parts identified by reference number 37 are indicated.

List of Abbreviations

AR: as required

ASM: assembly

BBC: blade brake control

BHTF: button head thread forming

CARR: carriage

CCW: counter clockwise

CW: clockwise

DEG: degrees

DPA: Dual Point Adjustment

ECM: electronic control module

EXT: external

FH: flat head

GA: gauge

HD: heavy-duty

HF: hex flange

HH: hex head

HHF: hex head flange

HHFTF: hex head flange thread forming

HJ: hex jam

HLH: hex lag head

HOC: height-of-cut

HSBH: hex socket button head

HSFH: hex socket flat head

HSH: hex socket head

HWH: hex washer head

HWHTF: hex washer head thread forming

HYD: hydraulic

LH: left hand

LP: Liquefied Petroleum Gas

LPG: Liquefied Petroleum Gas

NI: nylon insert

NPTF: national pipe thread fine

PFH: phillips flat head

PPH: phillips pan head

PPHTF: phillips pan head thread forming

PRH: phillips round head

PTH: phillips truss head

PTO: power-take-off

RH: right hand

ROPS: roll-over protection system

RRB: rear roller brush

SFH: slotted fillister head

SHH: slotted hex head

SHWH: slotted hex washer head

SPH: slotted pan head

SQH: square head

SRH: slotted round head

STD: standard

TAP: self tapping

TTH: torx truss head

Contents

Frame Assembly..... 4

Axle Assembly 5

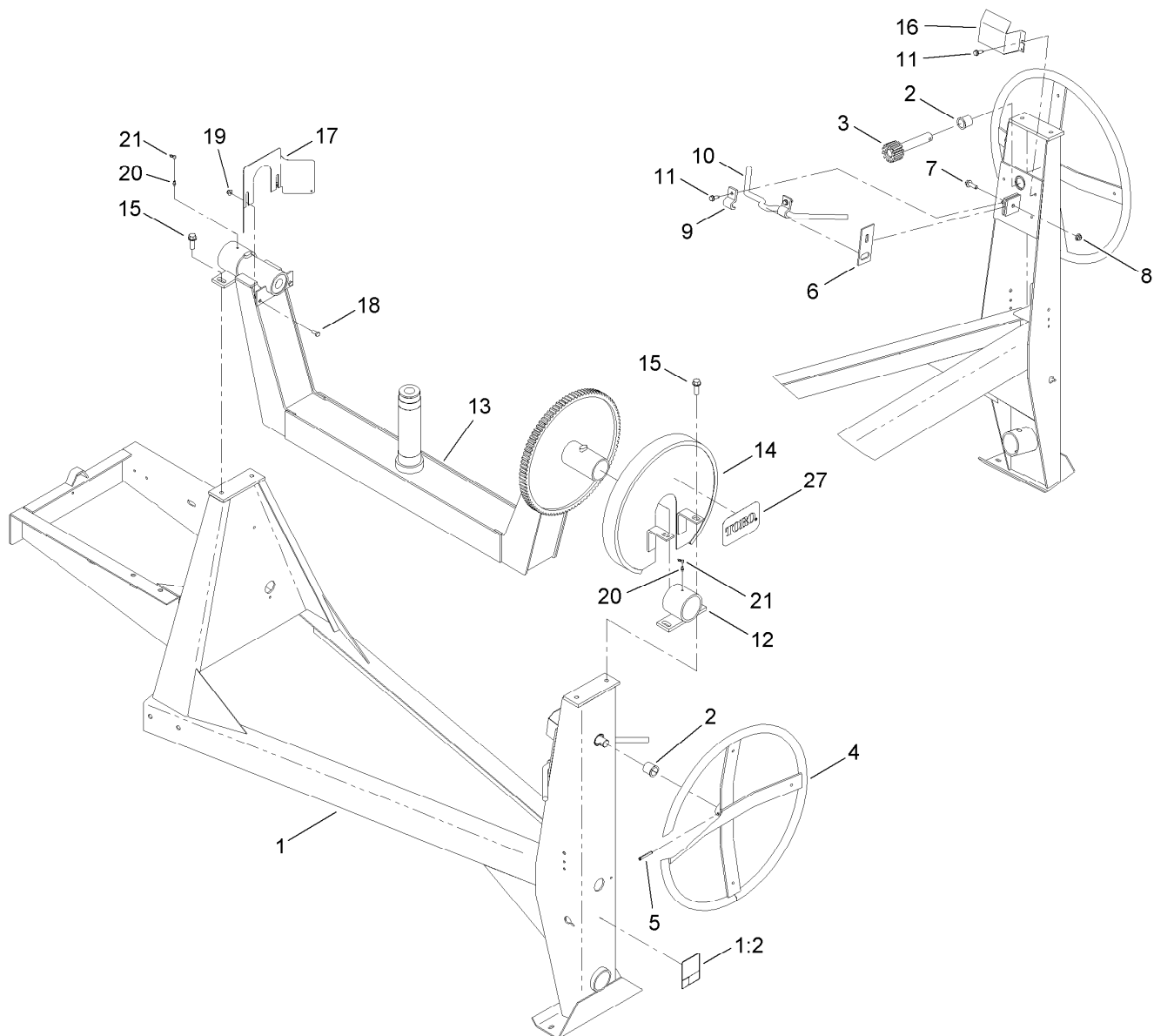
Hub Assembly No. 125-8171..... 6

Engine and Drive Assembly 7

Drum Assembly 8

Cowl Assembly..... 9

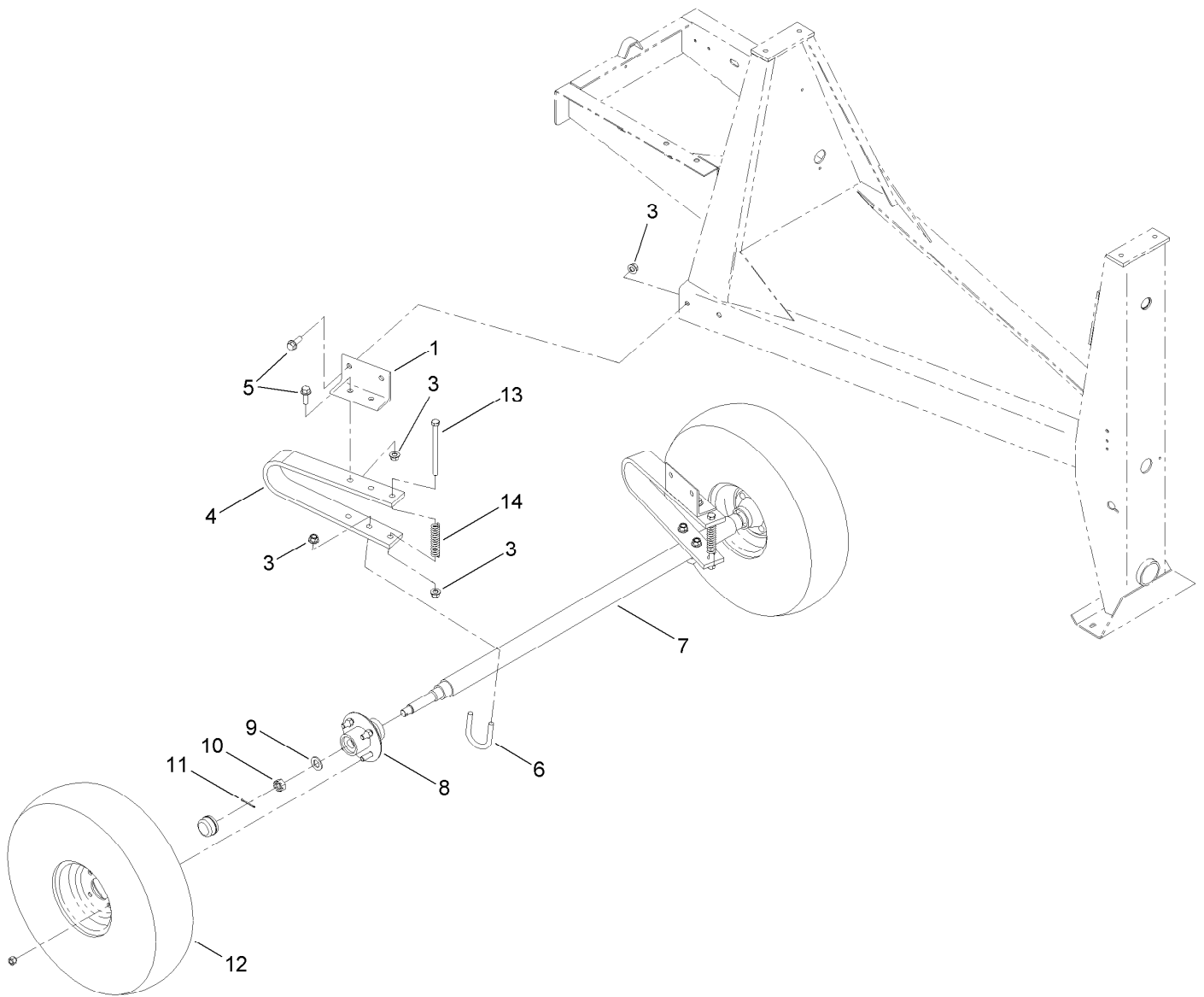
Attachments and Accessories 10



Frame Assembly

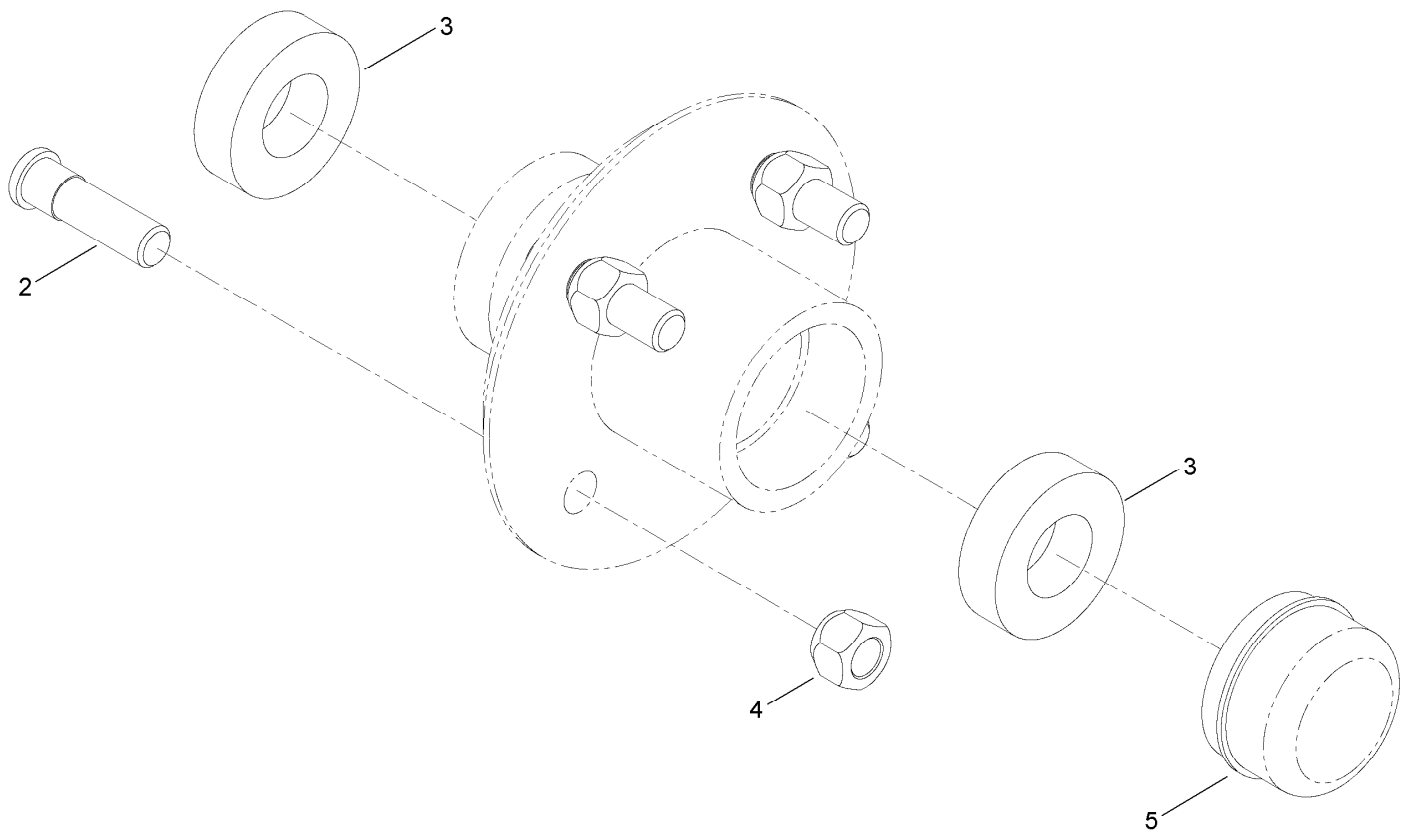
Ref.	Part Number	Qty.	Description
1	127-2815	1	Frame ASM
1:2	125-8216	1	Decal-Safety Chain, Towing
2	ST32032	2	Bushing-Nylon
3	ST22029	1	Shaft-Tilt
4	ST22096-03	1	Handwheel
5	32121-27	1	Pin-Roll
6	ST27619-03	1	Dog-Brake
7	3234-24	1	Screw-HHF
8	104-8301	1	Nut-Flange, NI
9	ST27559-03	1	Bracket-Handle
10	ST27621-03	1	Handle-Brake
11	701243	4	Screw-HWHTF

Ref.	Part Number	Qty.	Description
12	ST24349-03	2	Trunnion
13	125-8693	1	Yoke ASM
14	ST27617-03	1	Guard-Brake, Upper
15	ST80031	4	Screw-HWH
16	ST27618-03	1	Guard-Brake, Lower
17	ST27144-03	1	Guard-Pinion
18	322-3	2	Screw-HH
19	104-8300	2	Nut-Flange, NI
20	ST46042	2	Fitting-Grease
21	ST47001	2	Cap-Plug
27	99-4693	1	Decal



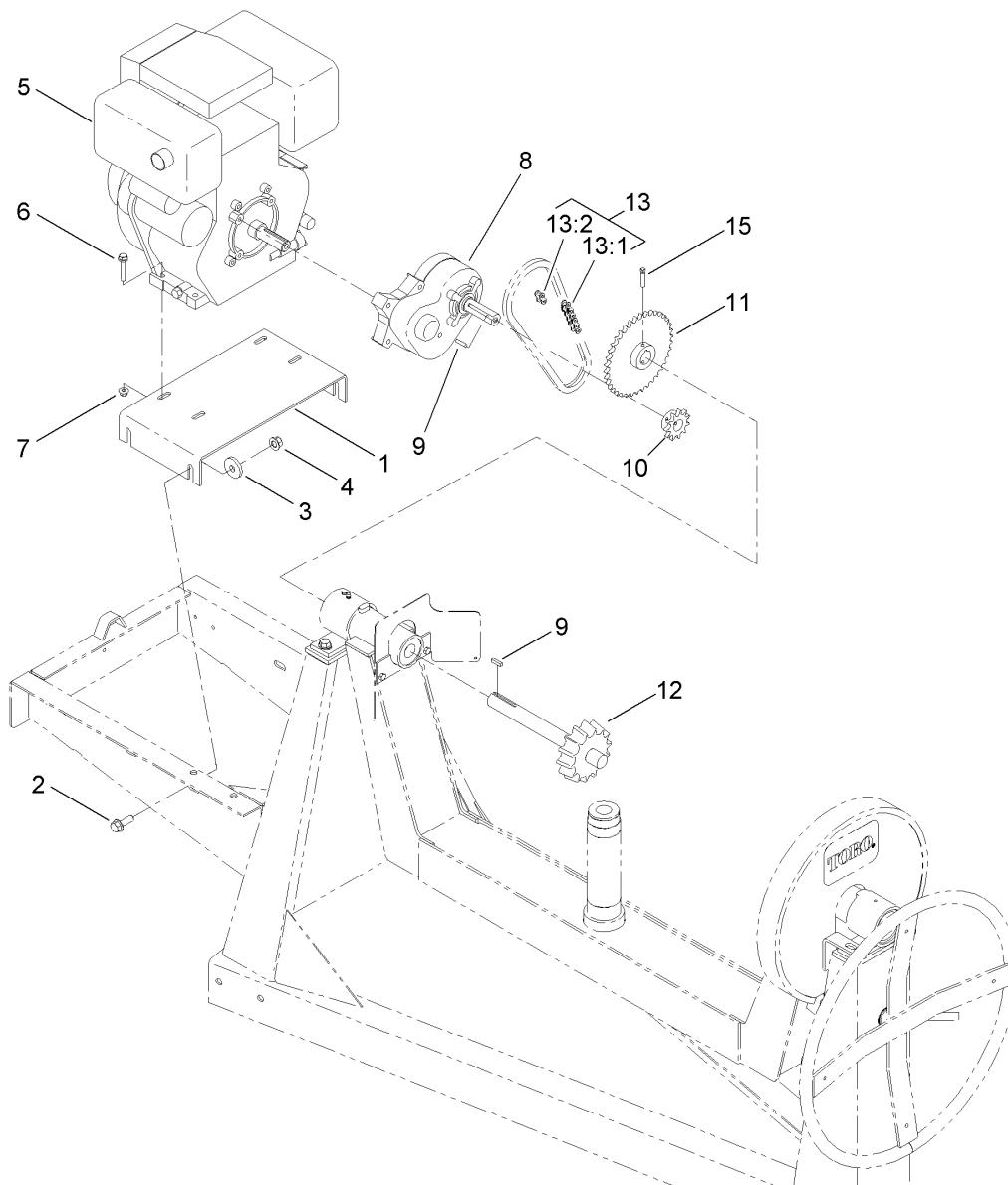
Axle Assembly

Ref.	Part Number	Qty.	Description
1	ST26949-03	2	Bracket-Axle, Spring
3	99-5107	14	Nut-Lock
4	ST26971	2	Spring-Leaf
5	100-6116	8	Screw-HHF
6	ST26195	2	Bolt-U
7	ST21460-03	1	Axle-Spring
8	125-8171	2	Hub ASM
9	3256-28	2	Washer-Flat
10	ST80054	2	Nut
11	3272-13	2	Pin-Cotter
12	ST32307	2	Tire And Rim ASM
13	325-33	2	Screw-HH
14	ST34972	2	Spring-Coil



Hub Assembly No. 125-8171

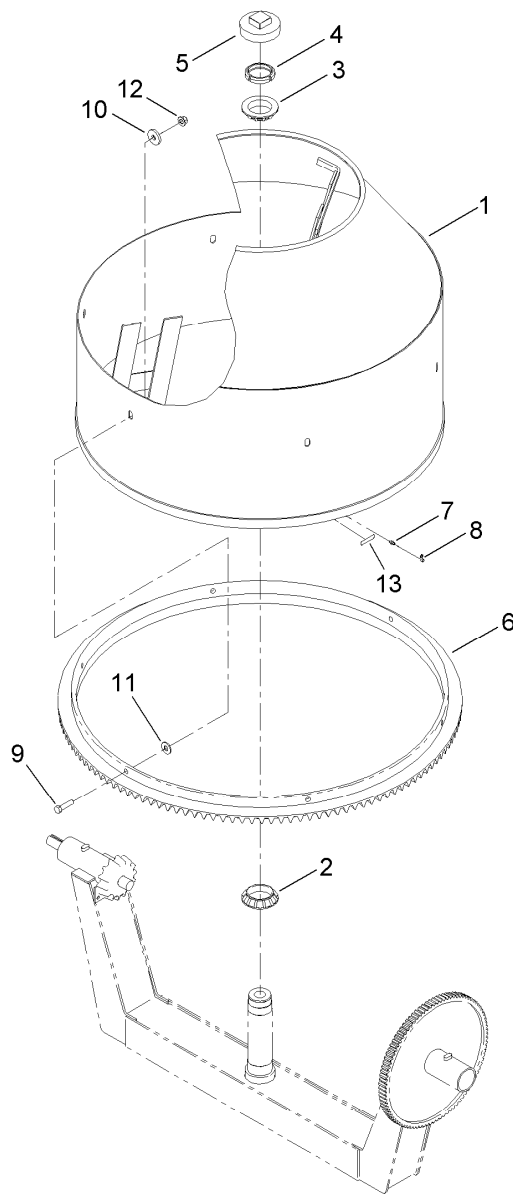
<i>Ref.</i>	<i>Part Number</i>	<i>Qty.</i>	<i>Description</i>
2	ST39190	4	Stud-Wheel
3	ST32233	2	Bearing-Roller
4	ST80045	4	Nut-Lug
5	ST34573	1	Cap-Dust



Engine and Drive Assembly

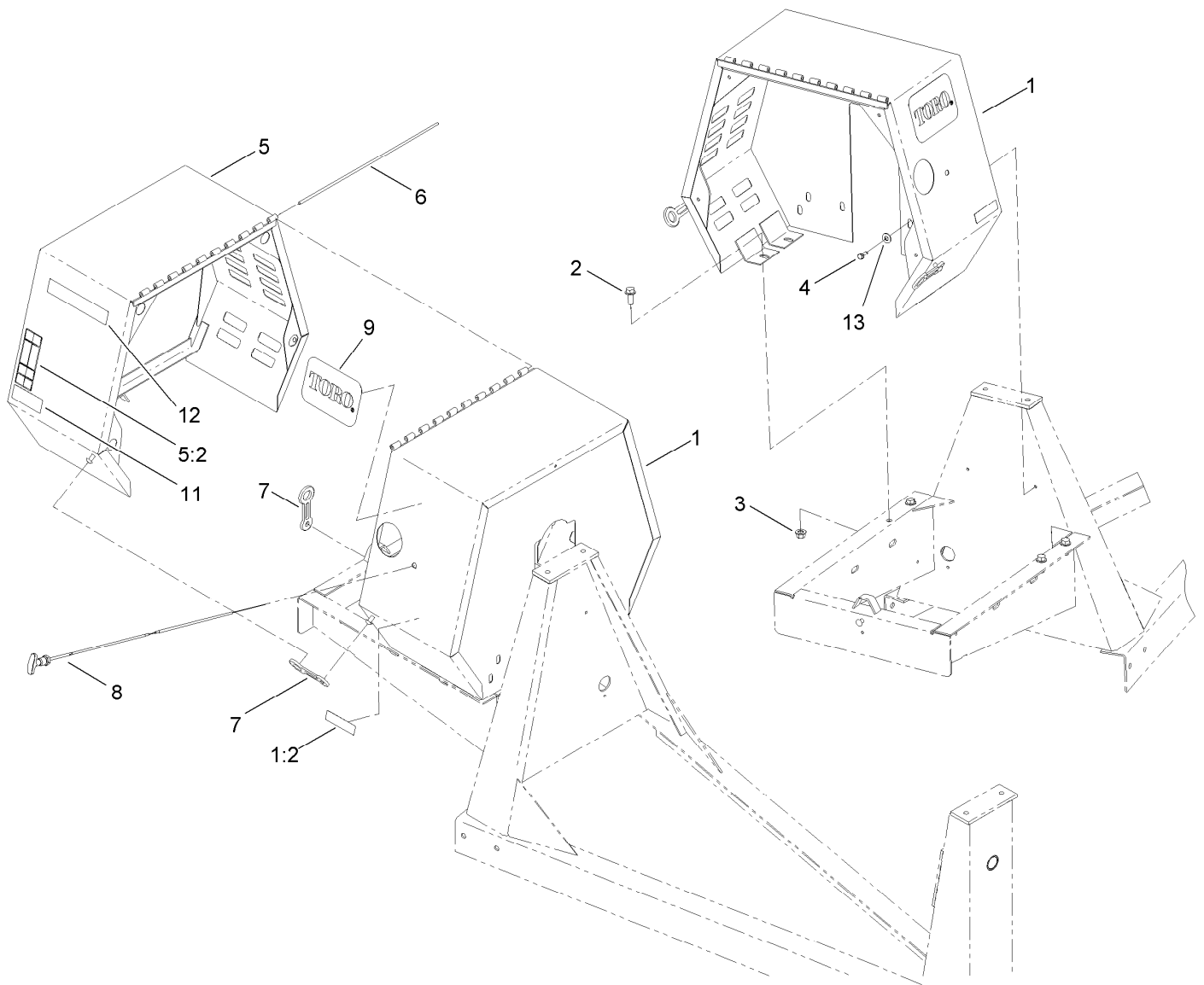
Ref.	Part Number	Qty.	Description
1	ST39665-03	1	Base-Motor
2	100-6116	4	Screw-HHF
3	ST26326	4	Washer-Flat
4	99-5107	4	Nut-Lock
5	125-8692	1	Engine-Diesel
6	108-3742	4	Screw-HHF
7	104-8301	4	Nut-Flange, NI
8	ST39667	1	Reducer-Gear

Ref.	Part Number	Qty.	Description
9	5-7280	2	Key
10	ST35284	1	Sprocket
11	ST34099	1	Sprocket
12	ST21487	1	Shaft-Drive
13	ST22040	1	Chain Set
13:1	ST34102	1	Chain
13:2	ST34104	1	Link-Connecting, No. 50
15	909546	2	Screw-Set, SQH



Drum Assembly

Ref.	Part Number	Qty.	Description
1	125-8687-01	1	Drum
2	ST32283	1	Bearing
3	ST32282	1	Bearing
4	ST32285	1	Nut-Lock
5	ST32287	1	Plug-Pipe
6	ST39078-01	1	Gear-Ring
7	ST46057	1	Fitting
8	ST47001	1	Cap-Plug
9	325-8	6	Screw-HH
10	ST26326	6	Washer-Flat
11	3256-6	6	Washer-Flat
12	99-5107	6	Nut-Lock
13	125-8175	1	Decal-Grease



Cowl Assembly

Ref.	Part Number	Qty.	Description
1	127-2812	1	Stationary Cowl ASM
1:2	117-2718	1	Decal-Arrester, Spark
2	3234-38	4	Screw-HHF
3	99-5107	4	Nut-Lock
4	701243	2	Screw-HWHTF
5	127-1685	1	Movable Cowl ASM
5:2	125-4939	1	Decal-Warning
6	ST44368	1	Pin
7	ST47182	3	Latch-Rubber
8	ST50428	1	Cable-Throttle
9	67-7320	2	Decal
11	125-4942	1	Decal
12	125-4938	2	Decal
13	3256-4	2	Washer-Flat

Attachments and Accessories

For 68011 CM-1258Y-SD Concrete Mixer

Product Name	Model/Part
50 inch Forged Tow Pole Hitch	68057
50 inch Pintel Tow Pole Hitch	68059
50 inch Stamped Tow Pole Hitch	68061
Trailer Light Kit.....	68062

Notes:



Count on it.