



**Count on it.**

**Parts Catalog**

**Z Master® Professional 6000  
Series Riding Mower**

**with 52in TURBO FORCE® Side Discharge  
Mower**

**Model No. 74923—Serial No. 313000001 and Up**



# Ordering Replacement Parts

To order replacement parts, please supply the part number, the quantity, and the description of each part desired.

## Understanding Reference Numbers

Each identified part in an illustration has a reference number. The reference number for a part also appears in the parts list, along with other information about the part.

This catalog uses two special reference number formats, one to indicate parts in a service assembly and another to indicate the quantity of a given part in an illustration.

## Service Assembly Reference Numbers

Parts in service assemblies have reference numbers in the form a:b. The a represents the reference number of the entire service assembly and the b represents a sequential number unique to each part within the service assembly.

For example, a wheel assembly might be identified by reference number 6, the tire by 6:1, the valve by 6:2, and the wheel by 6:3. When you order the assembly identified by reference number 6, you receive all parts identified by reference numbers 6:1, 6:2, and 6:3. However, you may also order any part individually. Reference numbers of this type appear in illustration and in parts lists.

## Reference Numbers Indicating Quantity

In an illustration, if a reference number indicates more than one part, the reference number has the form nX y. The n represents the quantity of the part, the X is the multiplication symbol, and the y represents the reference number.

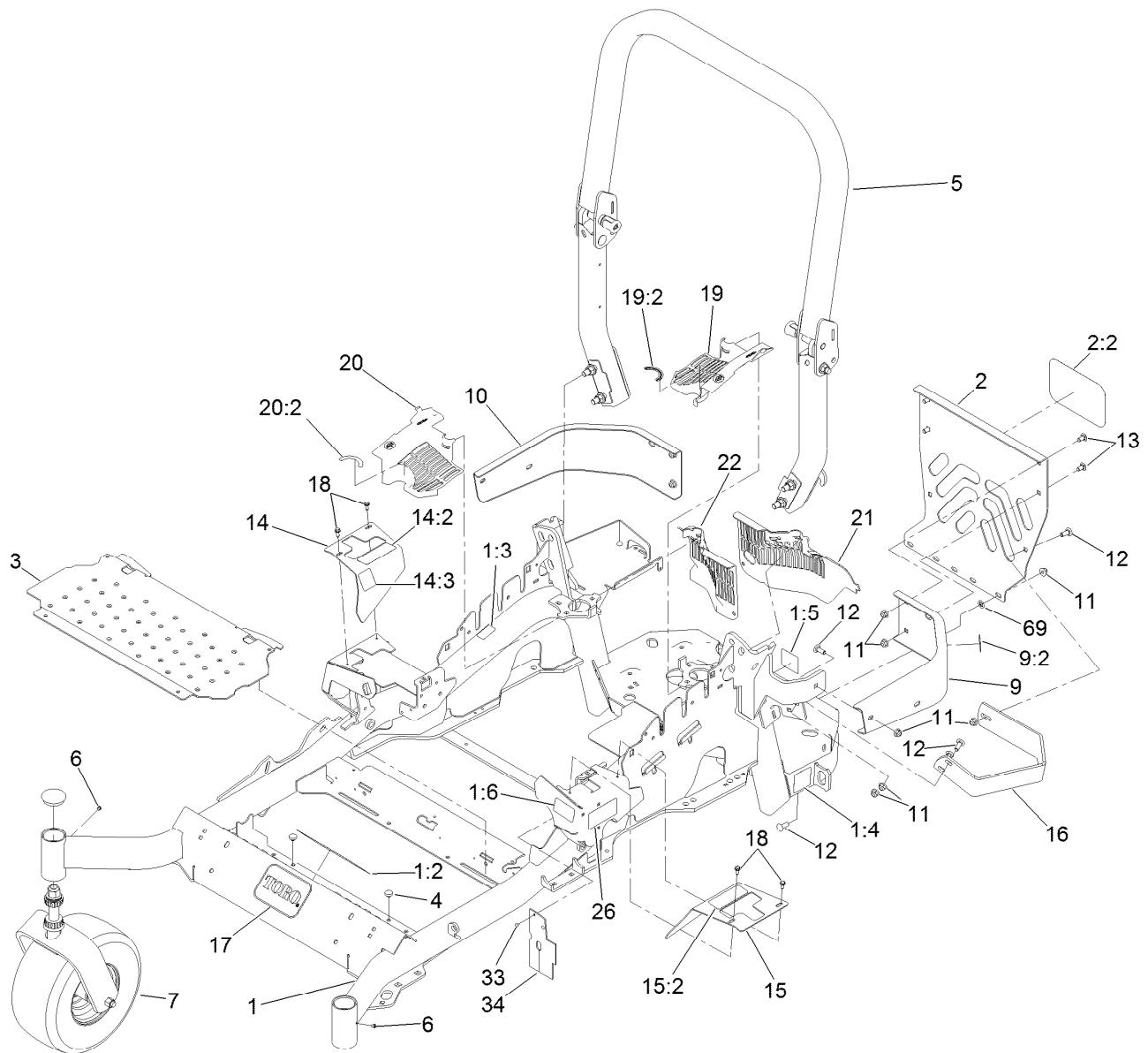
For example, in an illustration, the reference number 2X 37 means that two of the parts identified by reference number 37 are indicated.

# List of Abbreviations

|  |  |  |
|--|--|--|
| <b>AR:</b> as required                       | <b>HLH:</b> hex lag head                       | <b>PTO:</b> power-take-off               |
| <b>ASM:</b> assembly                         | <b>HOC:</b> height-of-cut                      | <b>RH:</b> right hand                    |
| <b>BBC:</b> blade brake control              | <b>HSBH:</b> hex socket button head            | <b>ROPS:</b> roll-over protection system |
| <b>BHTF:</b> button head thread forming      | <b>HSFH:</b> hex socket flat head              | <b>RRB:</b> rear roller brush            |
| <b>CARR:</b> carriage                        | <b>HSH:</b> hex socket head                    | <b>SFH:</b> slotted fillister head       |
| <b>CCW:</b> counter clockwise                | <b>HWH:</b> hex washer head                    | <b>SHH:</b> slotted hex head             |
| <b>CW:</b> clockwise                         | <b>HWHTF:</b> hex washer head thread forming   | <b>SHWH:</b> slotted hex washer head     |
| <b>DEG:</b> degrees                          | <b>HYD:</b> hydraulic                          | <b>SPH:</b> slotted pan head             |
| <b>DPA:</b> Dual Point Adjustment            | <b>LH:</b> left hand                           | <b>SQH:</b> square head                  |
| <b>ECM:</b> electronic control module        | <b>LP:</b> Liquefied Petroleum Gas             | <b>SRH:</b> slotted round head           |
| <b>EXT:</b> external                         | <b>LPG:</b> Liquefied Petroleum Gas            | <b>STD:</b> standard                     |
| <b>FH:</b> flat head                         | <b>NI:</b> nylon insert                        | <b>TAP:</b> self tapping                 |
| <b>GA:</b> gauge                             | <b>NPTF:</b> national pipe thread fine         | <b>TTH:</b> torx truss head              |
| <b>HD:</b> heavy-duty                        | <b>PFH:</b> phillips flat head                 |  |
| <b>HF:</b> hex flange                        | <b>PPH:</b> phillips pan head                  |  |
| <b>HH:</b> hex head                          | <b>PPHTF:</b> phillips pan head thread forming |  |
| <b>HHF:</b> hex head flange                  | <b>PRH:</b> phillips round head                |  |
| <b>HHFTF:</b> hex head flange thread forming | <b>PTH:</b> phillips truss head                |  |
| <b>HJ:</b> hex jam                           |  |  |

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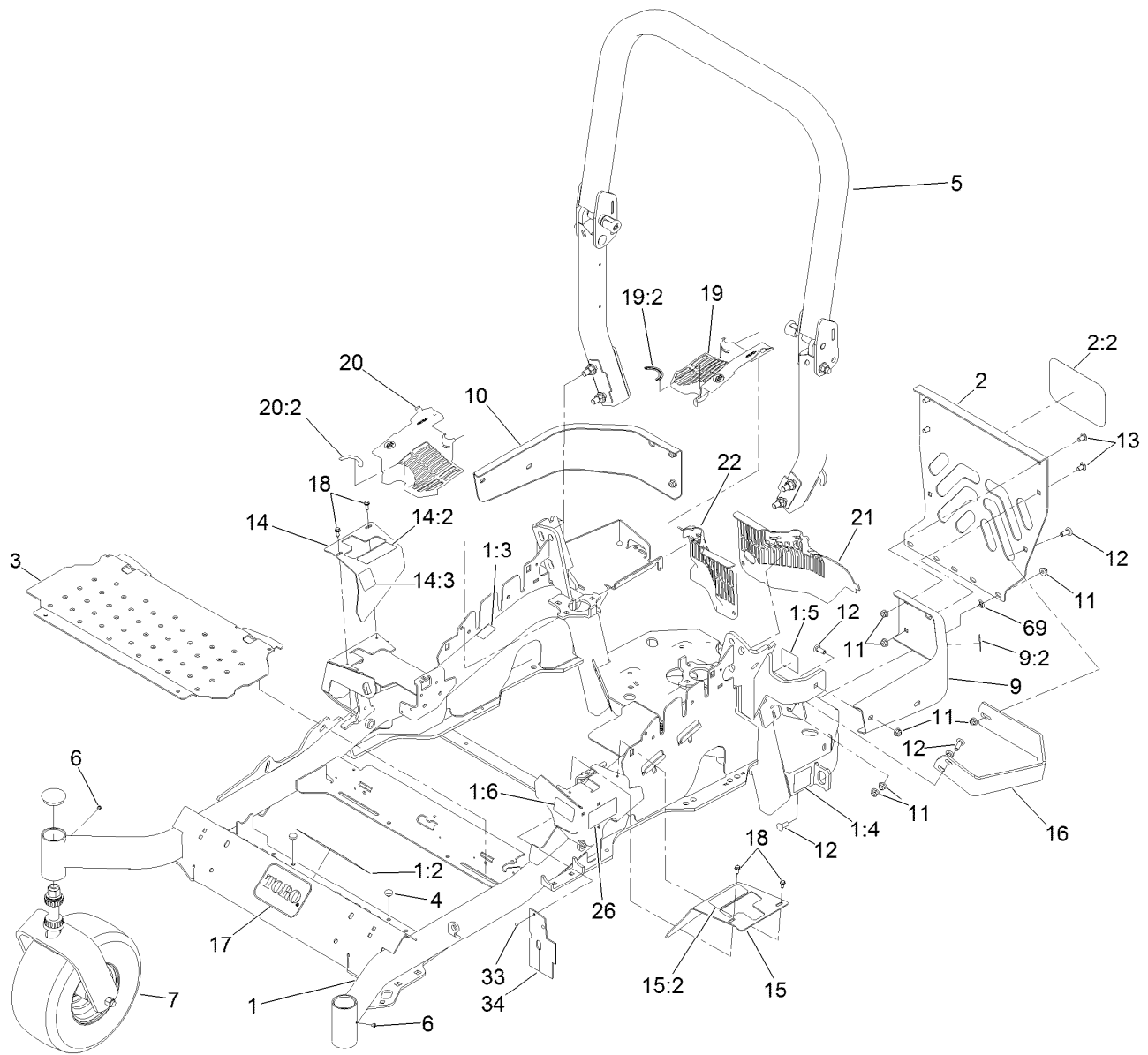
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## Frame and Caster Wheel Assembly

| Ref. | Part Number | Qty. | Description          | Ref. | Part Number | Qty. | Description                 |
|------|-------------|------|----------------------|------|-------------|------|-----------------------------|
| 1    | 116-5900    | 1    | Mainframe ASM        | 13   | 3231-21     | 4    | Screw-CARR                  |
| 1:2  | 116-3303    | 1    | Decal-Slope          | 14   | 116-5899    | 1    | RH Motion Control Cover ASM |
| 1:3  | 103-2076    | 2    | Decal-Caution        | 14:2 | 109-7232    | 1    | Decal-Motion Control        |
| 1:4  | 116-0205    | 2    | Decal-Belt Drive     | 14:3 | 116-5944    | 1    | Decal-Park Brake            |
| 1:5  | 116-4858    | 1    | Decal-Spark Arrester | 15   | 116-0580    | 1    | LH Motion Control Cover ASM |
| 1:6  | 116-1654    | 1    | Decal-Fuel Fill      | 15:2 | 109-7232    | 1    | Decal-Motion Control        |
| 2    | 115-7410    | 1    | Rear Guard ASM       | 16   | 116-0043-03 | 1    | Guard-Muffler               |
| 2:2  | 67-7320     | 1    | Decal                | 17   | 68-3640     | 1    | Decal                       |
| 3    | 116-8898-01 | 1    | Floorpan             | 18   | 32144-10    | 4    | Screw-HWH                   |
| 4    | 1-513658    | 2    | Bumper               | 19   | 116-0170    | 1    | LH Hydro Guard ASM          |
| 5    | 116-0231    | 1    | ROPS ASM             | 19:2 | 116-0157    | 1    | Decal-Hydro Oil             |
| 6    | 1-811010    | 2    | Plug                 | 20   | 116-0171    | 1    | RH Hydro Guard ASM          |
| 7    |             | 2    | Caster Wheel ASM ●   | 20:2 | 116-0157    | 1    | Decal-Hydro Oil             |
| 9    | 116-0180    | 1    | LH Bumper ASM        | 21   | 109-9057    | 1    | Guard-Hydro, Rear LH        |
| 9:2  | 103-2076    | 1    | Decal-Caution        | 22   | 109-9058    | 1    | Guard-Hydro, Rear RH        |
| 10   | 116-0057-03 | 1    | Bumper-RH            | 26   | 120-5895    | 2    | Decal                       |
| 11   | 104-8301    | 11   | Nut-Flange, NI       |      |             |      |                             |
| 12   | 3231-22     | 7    | Screw-CARR           |      |             |      |                             |

● Not serviced separately

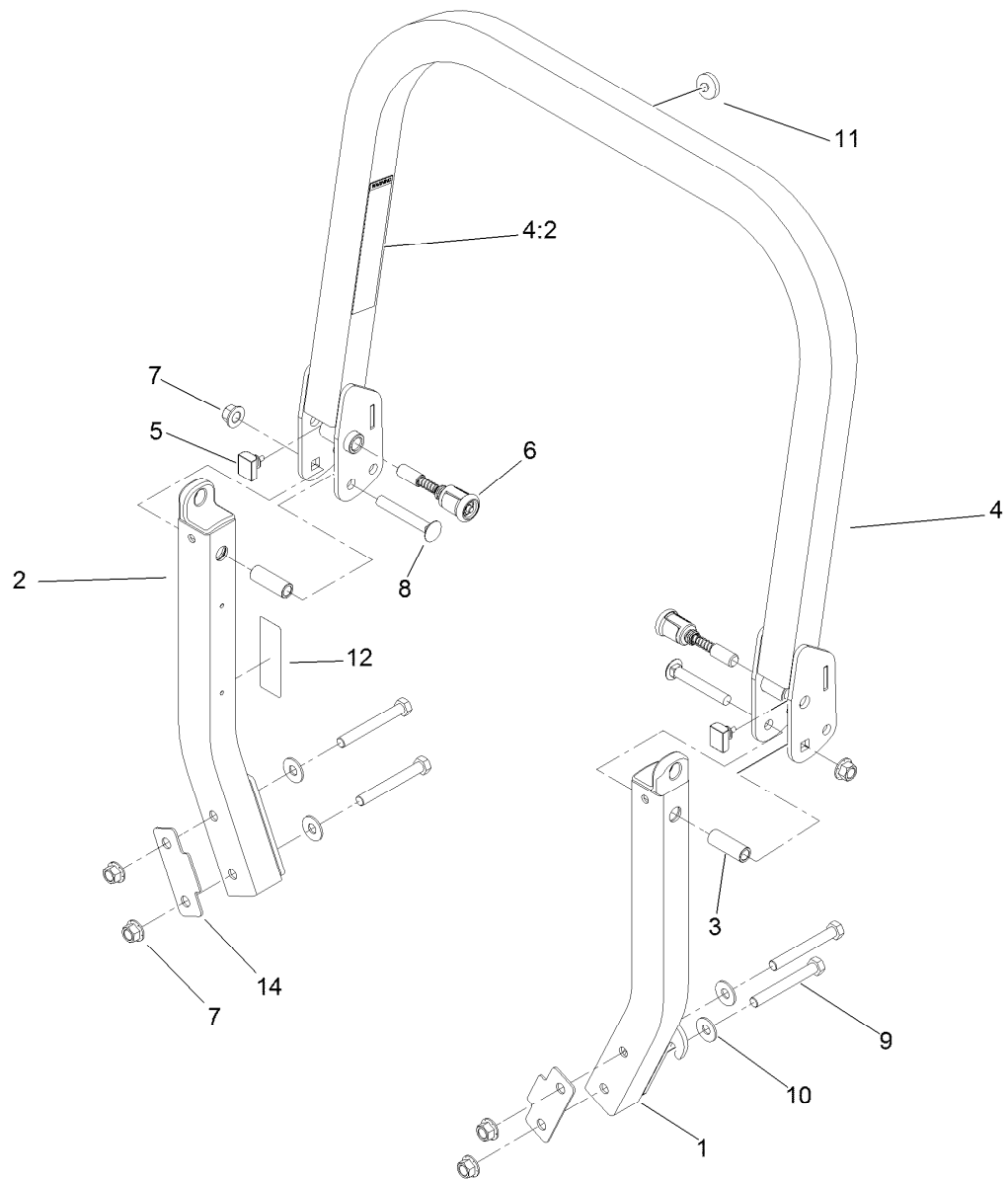


## Frame and Caster Wheel Assembly (continued)

| Ref. | Part Number | Qty. | Description |
|------|-------------|------|-------------|
| 33   | 1-803035    | 2    | Rivet-Pop   |

| Ref. | Part Number | Qty. | Description        |
|------|-------------|------|--------------------|
| 34   | 116-2362    | 1    | Deflector-Air Flow |
| 69   | 107-3154    | 2    | Nut-Push           |

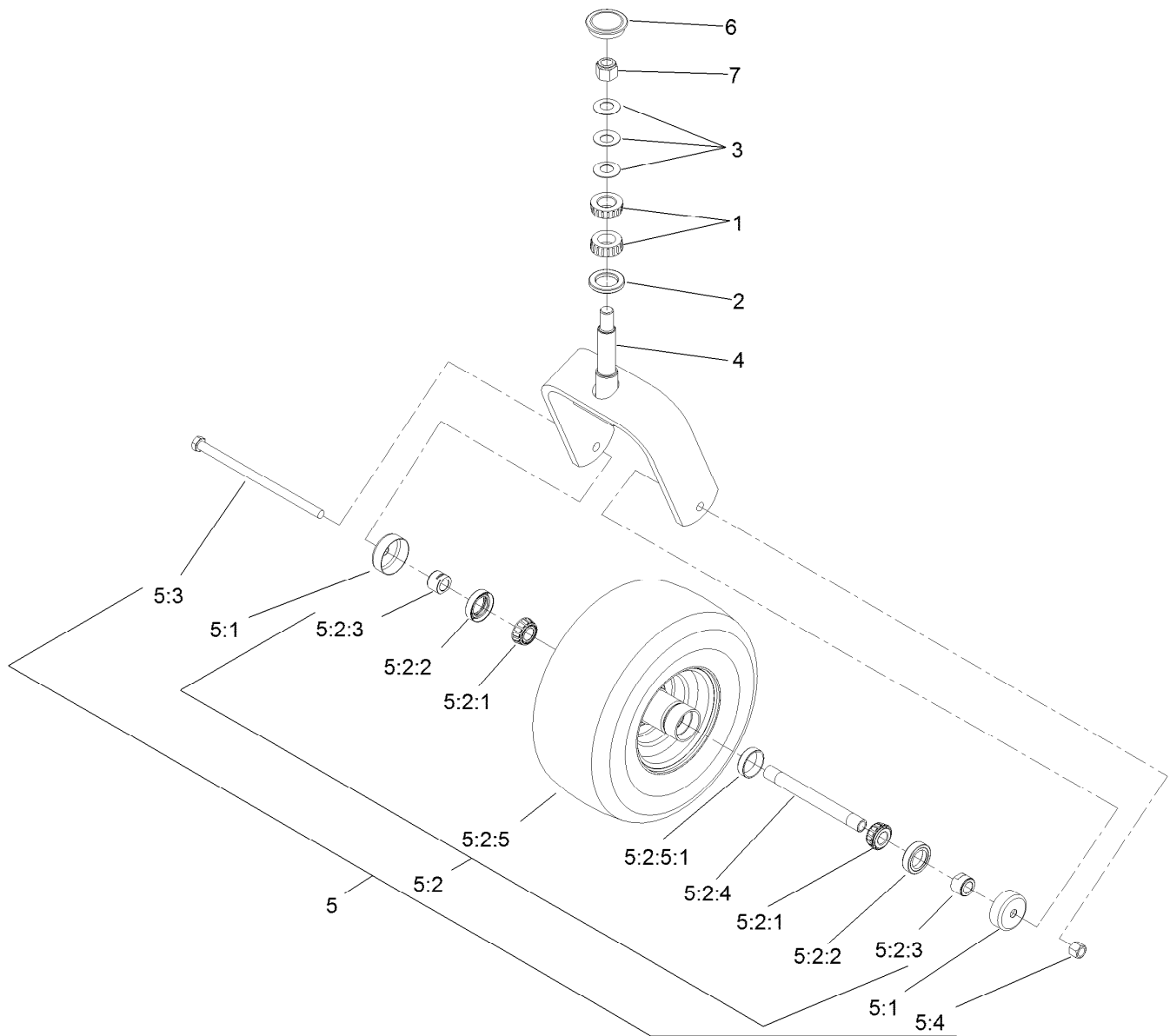
● Not serviced separately



## Roll-Over Protection System Assembly No. 116-0231

| Ref. | Part Number | Qty. | Description                 |
|------|-------------|------|-----------------------------|
| 1    |             | 1    | LH ROPS Leg ASM ●           |
| 2    |             | 1    | RH ROPS Leg ASM ●           |
| 3    | 109-6653    | 2    | Spacer                      |
| 4    |             | 1    | Upper ROPS ASM ●            |
| 4:2  | 107-2102    | 1    | Decal-Warning, Folding ROPS |
| 5    | 109-5337    | 2    | Bumper-ROPS                 |
| 6    | 116-0104    | 2    | Spring Pin ASM              |
| 7    | 99-5107     | 6    | Nut-Lock                    |
| 8    | 3233-10     | 2    | Screw-CARR                  |
| 9    | 325-17      | 4    | Screw-HH                    |
| 10   | 109-9505    | 4    | Washer-Spring               |
| 11   | 109-9233    | 1    | Bumper-Push-In, Rubber      |
| 12   | 116-0090    | 1    | Decal-Caution               |
| 14   | 116-0960    | 2    | Spacer                      |

● Not serviced separately

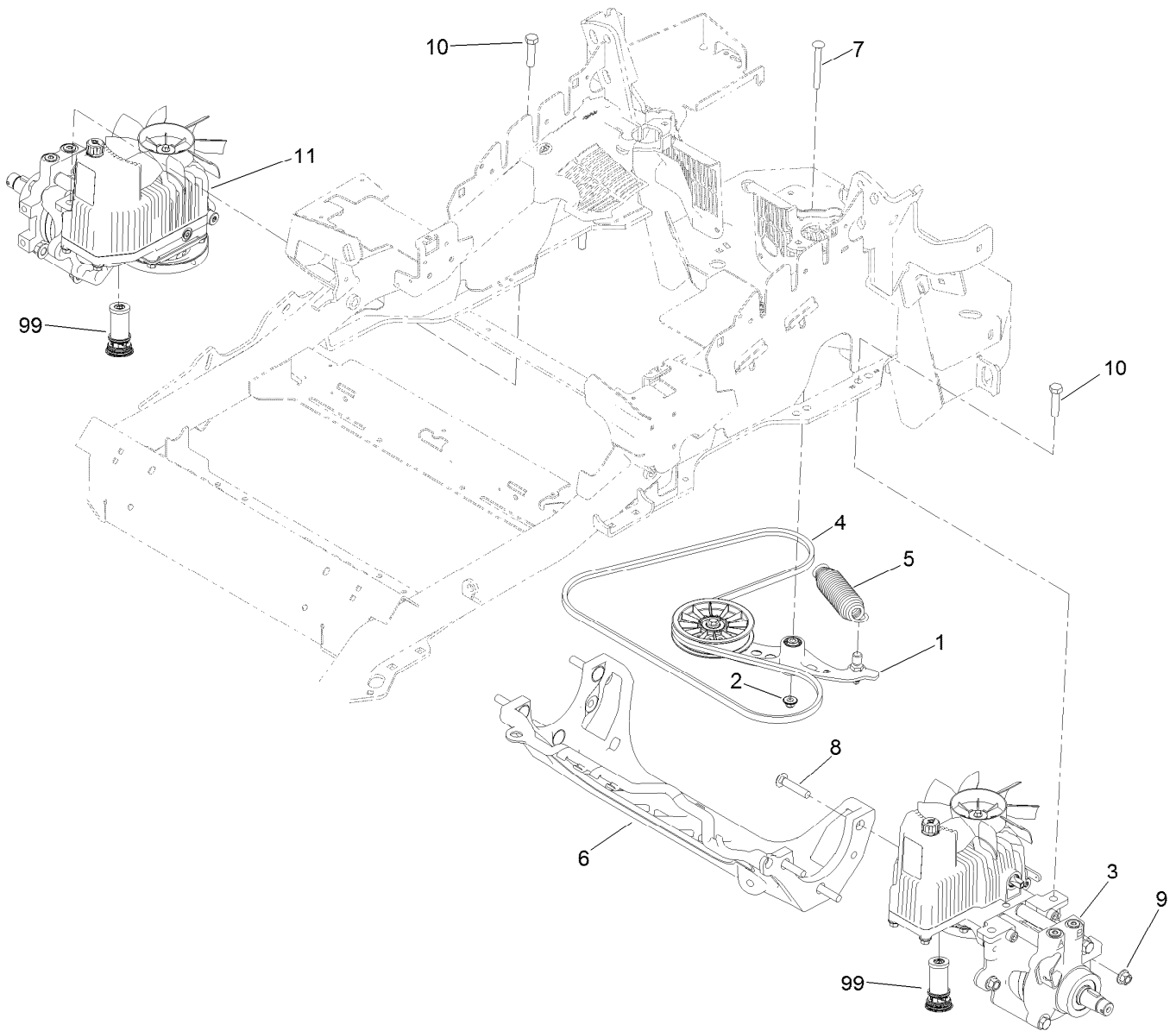


## Caster Wheel and Fork Assembly

| Ref.  | Part Number | Qty. | Description             | Ref.    | Part Number | Qty. | Description          |
|-------|-------------|------|-------------------------|---------|-------------|------|----------------------|
| 1     | 1-543509    | 2    | Bearing-Roller, Tapered | 5:2:3   | 103-3051    | 2    | Spacer-Nut ■         |
| 2     | 116-5647    | 1    | Seal-Grease             | 5:2:4   | 103-5156    | 1    | Axle-Caster          |
| 3     | 1-633508    | 3    | Washer-Bellville        | 5:2:5   |             | 1    | Wheel And Tire ASM ● |
| 4     | 116-6707-01 | 1    | Caster                  | 5:2:5:1 | 1-633584    | 1    | Bearing-Cup          |
| 5     | 109-9127    | 1    | Wheel And Tire ASM      | 5:3     | 325-39      | 1    | Screw-HH             |
| 5:1   | 103-2768    | 2    | Guard-Seal              | 5:4     | 3296-23     | 1    | Nut-Lock, NI         |
| 5:2   |             | 1    | Wheel And Tire ASM ●    | 6       | 103-4882    | 1    | Cap-Grease           |
| 5:2:1 | 1-633585    | 2    | Bearing-Cone, Taper     | 7       | 3296-51     | 1    | Nut-Lock, NI         |
| 5:2:2 | 103-0063    | 2    | Seal-Caster             |         |             |      |                      |

● Not serviced separately

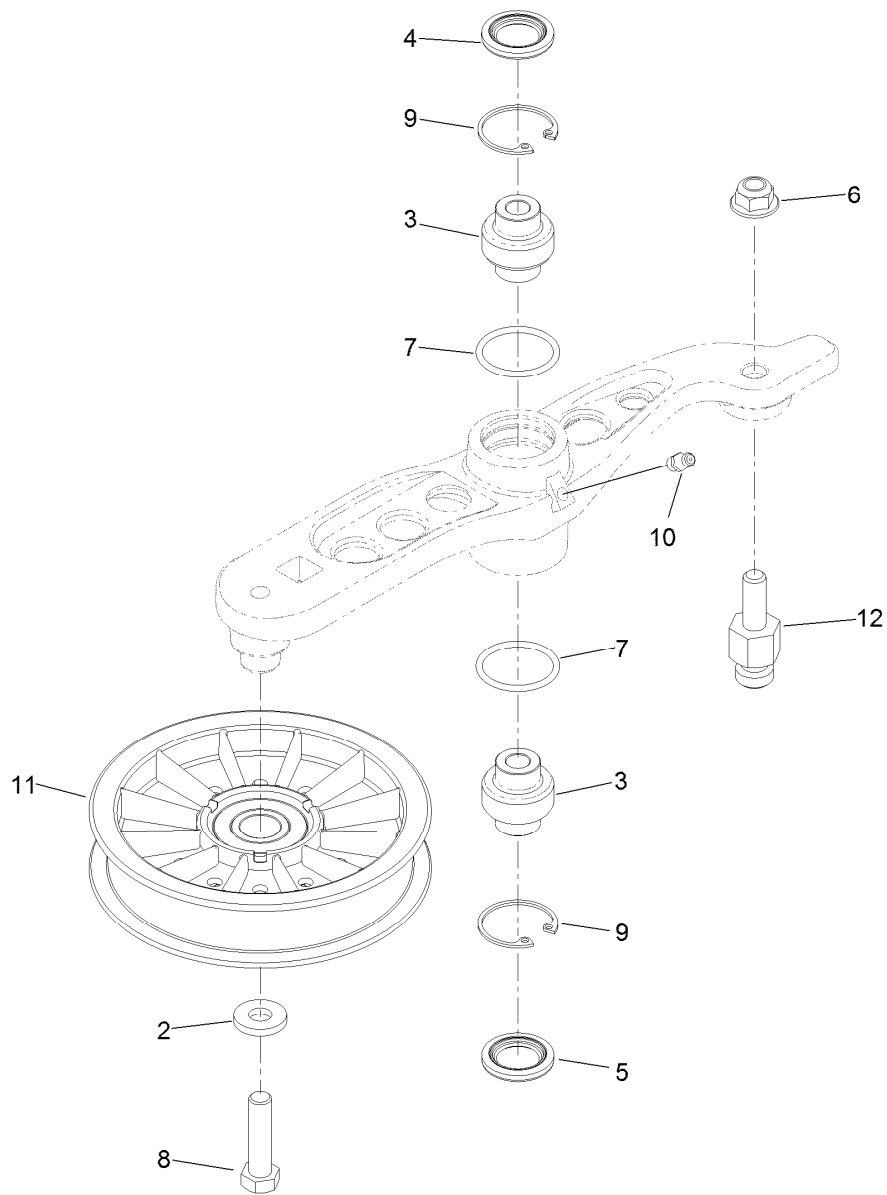
■ Use Pro-Lock, Nut Type (P/N 1-840022, .5ml tube) on threads.



## Hydraulic Pump, Idler and Belt Assembly

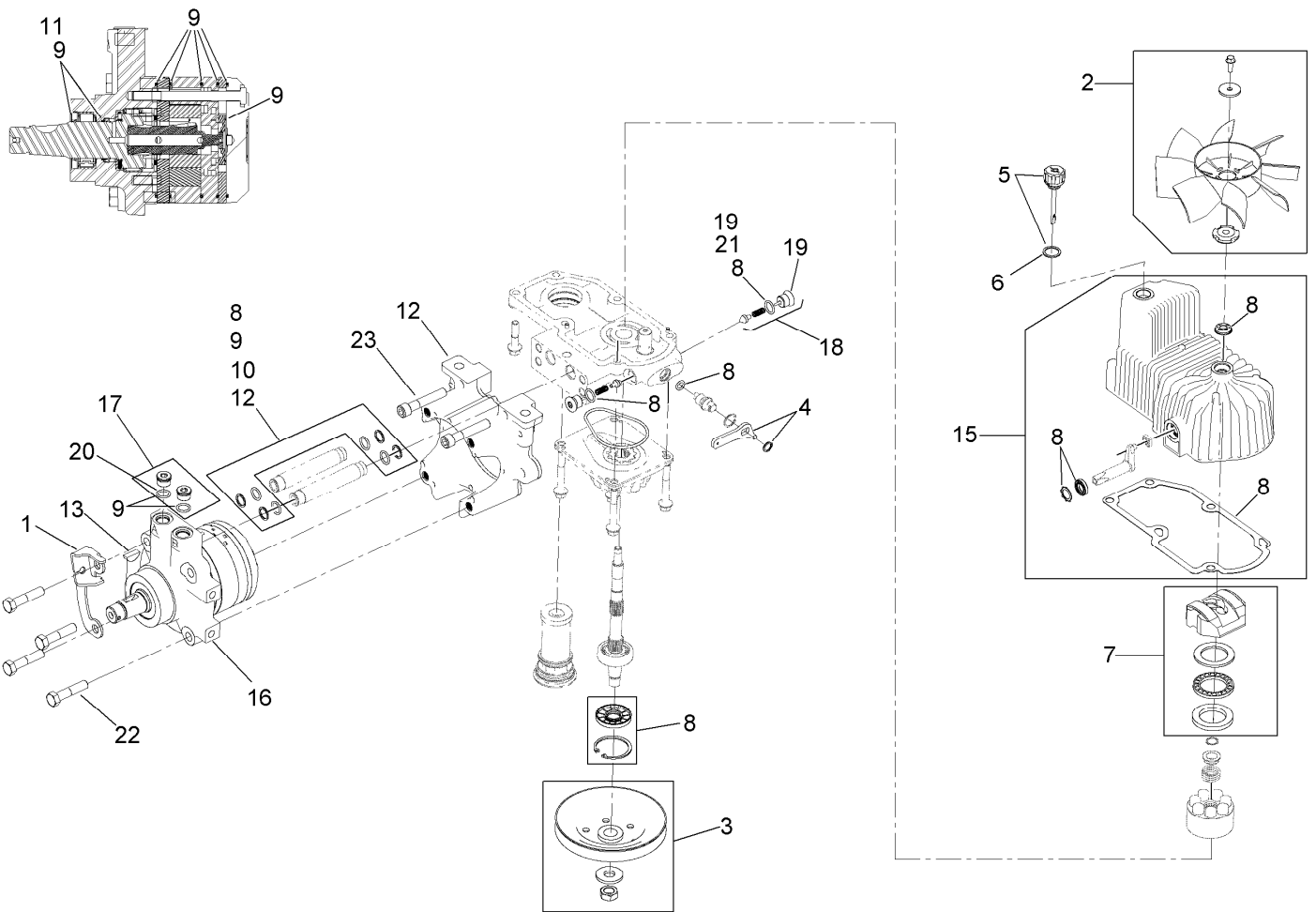
| Ref. | Part Number | Qty. | Description                 |
|------|-------------|------|-----------------------------|
| 1    | 116-1255    | 1    | Pump Idler ASM              |
| 2    | 109-6658    | 1    | Nut-Flange, NI              |
| 3    | 116-6411    | 1    | LH Hydro ASM (12Cc W/Check) |
| 4    | 109-3388    | 1    | Belt                        |
| 5    | 116-6317    | 1    | Spring-Extension            |
| 6    | 109-9375    | 1    | Cradle-Hydro                |
| 7    | 116-1502    | 1    | Bolt-Shoulder, Carriage     |
| 8    | 3233-34     | 6    | Screw-CARR                  |
| 9    | 99-5107     | 6    | Nut-Lock                    |
| 10   | 325-8       | 4    | Screw-HH                    |
| 11   | 116-6412    | 1    | RH Hydro ASM (12Cc W/Check) |
| 99   | 114-4713    | 1    | Hypr-Oil 500 (Quart) ●      |
| 99   | 114-4714    | 1    | Hypr-Oil 500 (Gallon) ●     |
| 99   | 114-4715    | 1    | Hypr-Oil 500-5 (5 Gallon) ● |
| 99   | 117-0390    | 1    | Filter-Hydro                |

● Not illustrated



## Pump Idler Assembly No. 116-1255

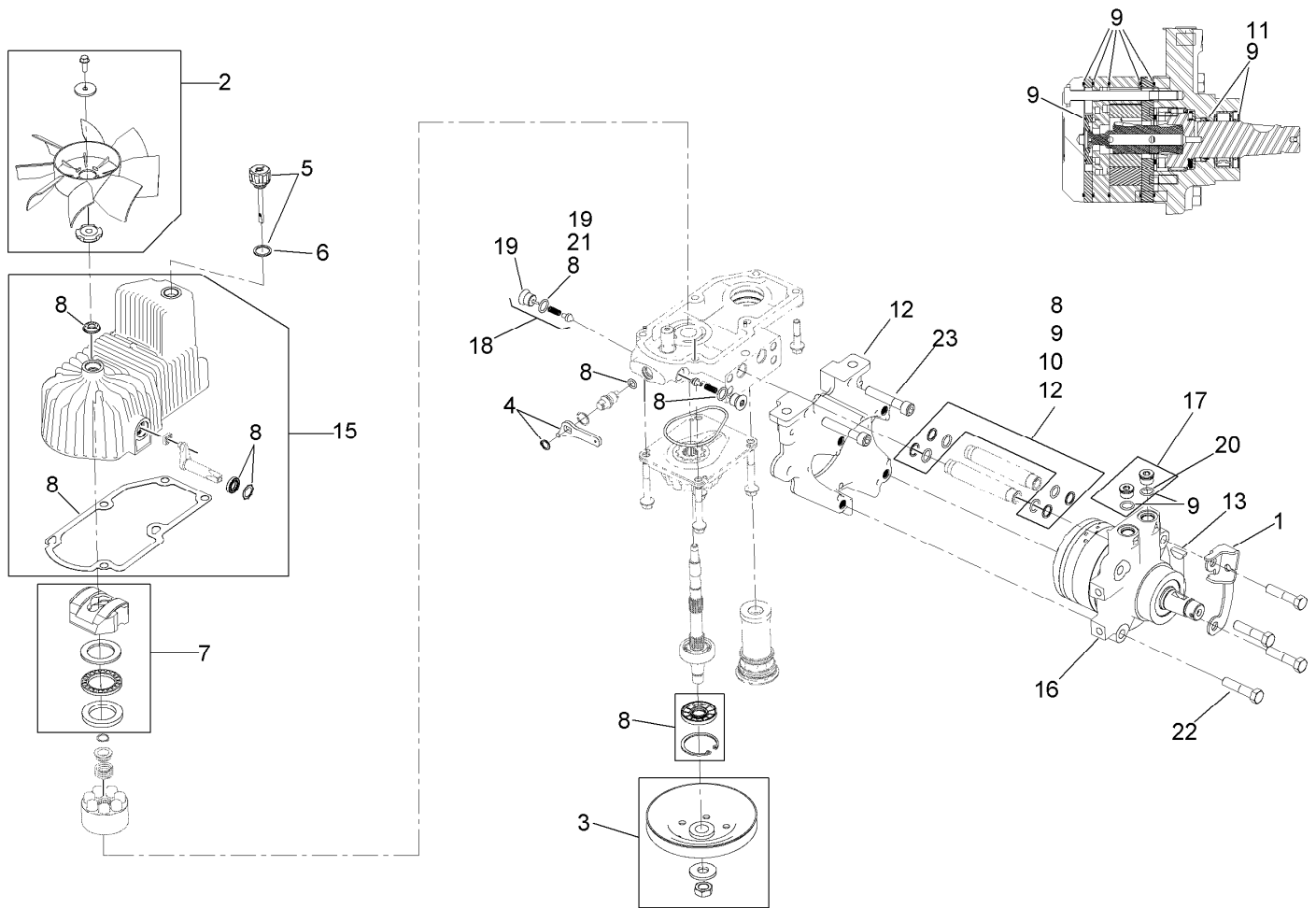
| Ref. | Part Number | Qty. | Description        |
|------|-------------|------|--------------------|
| 2    | 43-0940     | 1    | Spacer             |
| 3    | 103-3504    | 2    | Bearing-Spherical  |
| 4    | 103-3505    | 1    | Seal-Double Lip    |
| 5    | 103-3506    | 1    | Seal-Single Lip    |
| 6    | 109-6658    | 1    | Nut-Flange, NI     |
| 7    | 106-7159    | 2    | O-Ring             |
| 8    | 323-8       | 1    | Screw-HH           |
| 9    | 32120-10    | 2    | Ring-Snap          |
| 10   | 302-19      | 1    | Fitting-Grease     |
| 11   | 109-8076    | 1    | Pulley-Idler       |
| 12   | 116-3467    | 1    | Pin-Spring, Anchor |



## LH Hydro Assembly No. 116-6411

| Ref. | Part Number | Qty. | Description                | Ref. | Part Number | Qty. | Description                |
|------|-------------|------|----------------------------|------|-------------|------|----------------------------|
| 1    | 116-6859    | 1    | Bracket-Anchor, Cable      | 12   | 116-5469    | 1    | Nose Cup-Uht               |
| 2    | 116-0233    | 1    | Fan Kit                    | 13   | 3257-42     | 1    | Key-Woodruff               |
| 3    | 116-0234    | 1    | Pulley Kit                 | 15   | 116-3287    | 1    | Housing-Hydro, LH          |
| 4    | 116-0235    | 1    | Handle-Bypass Valve, Hydro | 16   | 116-8915    | 1    | Motor-Hydraulic LH 240Cc   |
| 5    | 116-0236    | 1    | Dipstick-Hydro W/Gasket    | 17   | 116-7901    | 1    | Magnetic Plugs Service Kit |
| 6    | 116-0237    | 1    | Gasket-Dipstick, Hydro     | 18   | 116-1630    | 2    | Check Valve ASM            |
| 7    | 116-1367    | 1    | Swash Block Kit            | 19   | 116-1631    | 2    | Plug-Check (W/O-Ring)      |
| 8    | 116-1368    | 1    | Pump Seal Kit              | 20   | 76-1900     | 2    | O-Ring                     |
| 9    | 116-1369    | 1    | Motor Seal Kit             | 21   | 116-8662    | 2    | O-Ring-Check Valve         |
| 10   | 116-1370    | 1    | Tube Seal Kit              | 22   | 116-8974    | 4    | Screw HH                   |
| 11   | 116-1371    | 1    | Output Shaft Seal Kit      | 23   | 116-8975    | 2    | Screw-HSH                  |
|      |             |      |                            | 99   | 116-1373    | 1    | Flow Test Kit ●            |

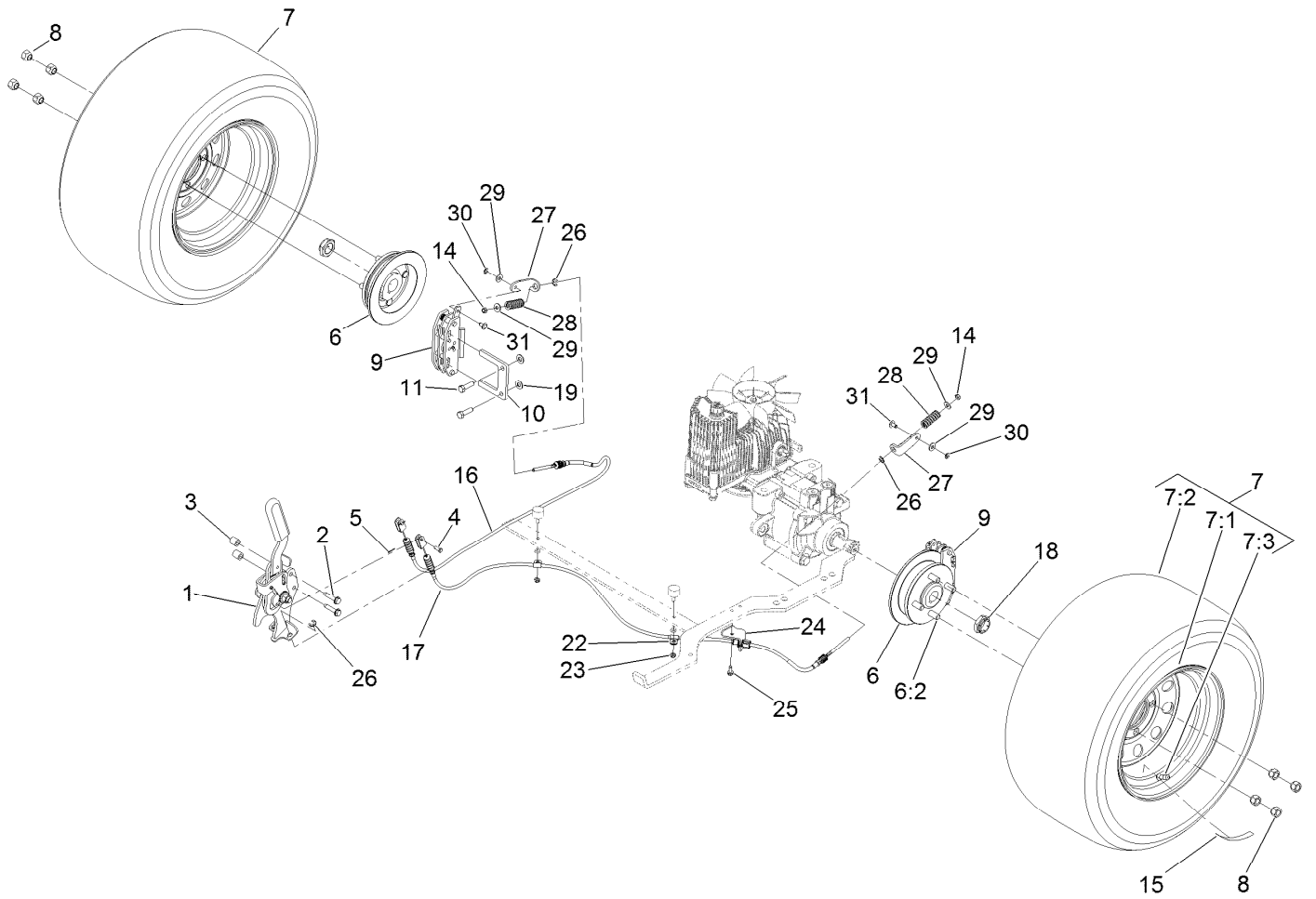
● Not illustrated



## RH Hydro Assembly No. 116-6412

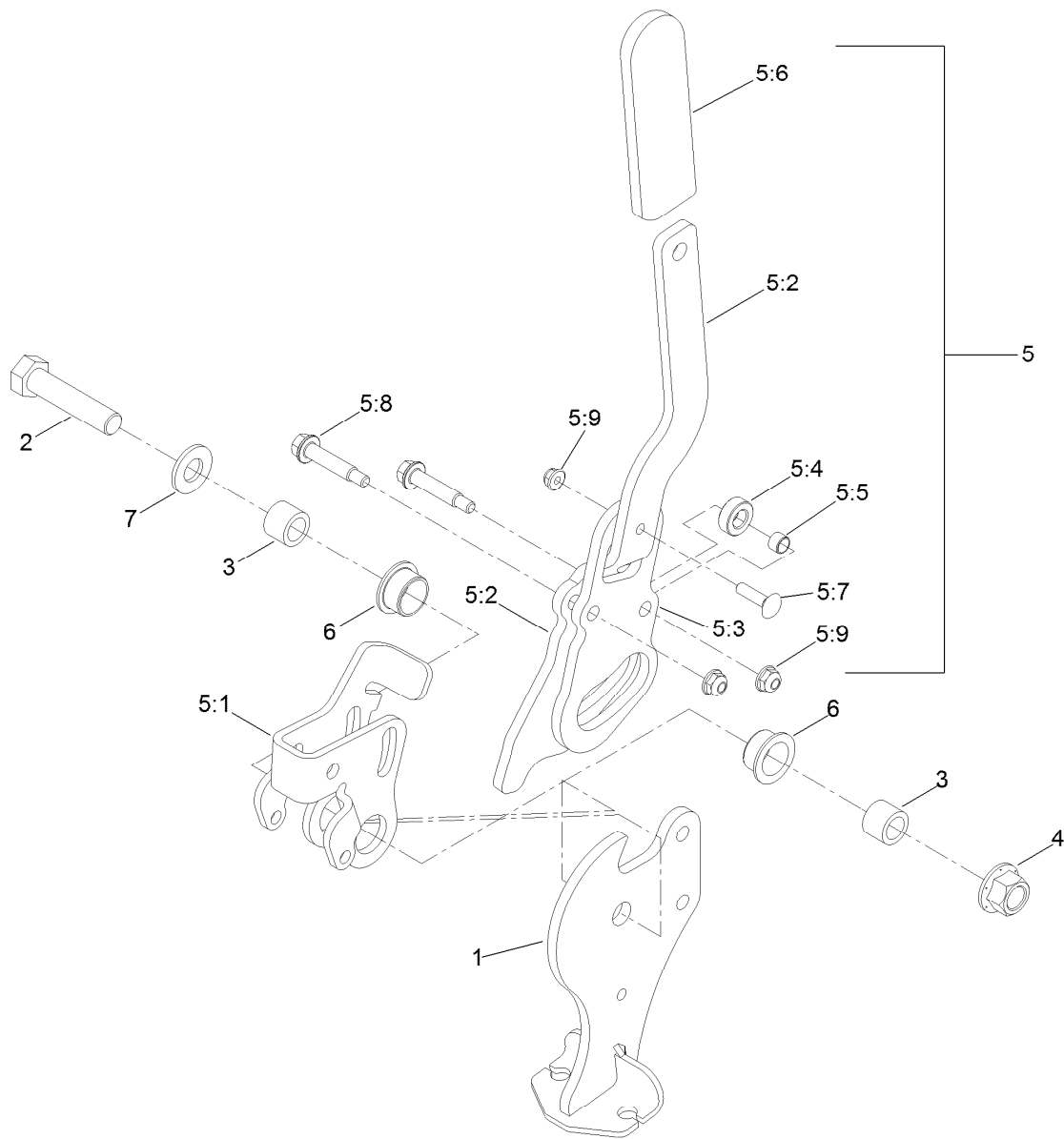
| Ref. | Part Number | Qty. | Description                | Ref. | Part Number | Qty. | Description                |
|------|-------------|------|----------------------------|------|-------------|------|----------------------------|
| 1    | 116-6859    | 1    | Bracket-Anchor, Cable      | 12   | 116-5469    | 1    | Nose Cup-Uht               |
| 2    | 116-0233    | 1    | Fan Kit                    | 13   | 3257-42     | 1    | Key-Woodruff               |
| 3    | 116-0234    | 1    | Pulley Kit                 | 15   | 116-3288    | 1    | Housing-Hydro, RH          |
| 4    | 116-0235    | 1    | Handle-Bypass Valve, Hydro | 16   | 116-8916    | 1    | Motor-Hydraulic RH 240Cc   |
| 5    | 116-0236    | 1    | Dipstick-Hydro W/Gasket    | 17   | 116-7901    | 1    | Magnetic Plugs Service Kit |
| 6    | 116-0237    | 1    | Gasket-Dipstick, Hydro     | 18   | 116-1630    | 2    | Check Valve ASM            |
| 7    | 116-1367    | 1    | Swash Block Kit            | 19   | 116-1631    | 2    | Plug-Check (W/O-Ring)      |
| 8    | 116-1368    | 1    | Pump Seal Kit              | 20   | 76-1900     | 2    | O-Ring                     |
| 9    | 116-1369    | 1    | Motor Seal Kit             | 21   | 116-8662    | 2    | O-Ring-Check Valve         |
| 10   | 116-1370    | 1    | Tube Seal Kit              | 22   | 116-8974    | 4    | Screw HH                   |
| 11   | 116-1371    | 1    | Output Shaft Seal Kit      | 23   | 116-8975    | 2    | Screw-HSH                  |
|      |             |      |                            | 99   | 116-1373    | 1    | Flow Test Kit ●            |

● Not illustrated



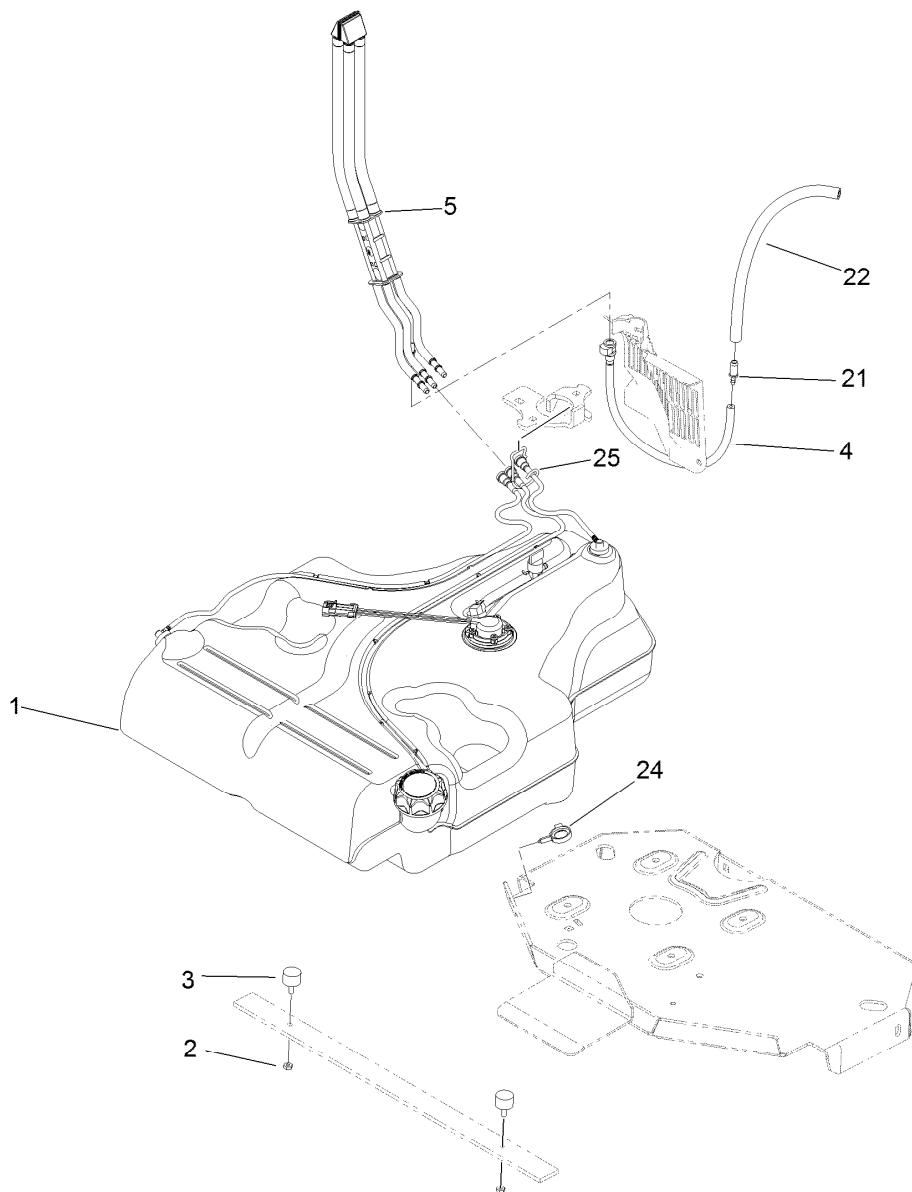
## Rear Wheel and Park Brake Assembly

| Ref. | Part Number | Qty. | Description        | Ref. | Part Number | Qty. | Description            |
|------|-------------|------|--------------------|------|-------------|------|------------------------|
| 1    | 116-7551    | 1    | Brake Handle ASM   | 15   | 116-2643    | 2    | Decal-Wheel Nut Torque |
| 2    | 32144-57    | 2    | Screw              | 16   | 116-6364    | 1    | Cable-Park Brake, RH   |
| 3    | 82-6840     | 2    | Spacer             | 17   | 116-6365    | 1    | Cable-Park Brake, LH   |
| 4    | 60-1730     | 2    | Pin-Clevis         | 18   | 116-1399    | 2    | Locknut                |
| 5    | 3272-1      | 2    | Pin-Cotter         | 19   | 3256-24     | 4    | Washer-Flat            |
| 6    | 116-1746    | 2    | Wheel Hub ASM      | 22   | 88-7970     | 2    | Clip                   |
| 6:2  | 116-1696    | 4    | Stud-Wheel         | 23   | 3296-56     | 2    | Nut-Lock, NI           |
| 7    | 109-3247    | 2    | Wheel And Tire ASM | 24   | 116-6397    | 1    | Bracket-Cable          |
| 7:1  | 109-2875    | 1    | Rim ASM            | 25   | 32144-10    | 1    | Screw-HWH              |
| 7:2  | 103-2771    | 1    | Tire               | 26   | 32120-18    | 4    | E-Ring                 |
| 7:3  | 232-27      | 1    | Stem-Valve         | 27   | 116-6182    | 2    | Bracket-Brake, L       |
| 8    | 242-50      | 8    | Nut-Lug            | 28   | 116-6347    | 2    | Spring-Die             |
| 9    | 109-2889    | 2    | Caliper-Brake      | 29   | 3256-22     | 4    | Washer-Flat            |
| 10   | 109-0958    | 2    | Plate-Mount, Brake | 30   | 32151-86    | 2    | E-Ring                 |
| 11   | 92-5727     | 4    | Screw-Lock, Patch  | 31   | 116-6348    | 2    | Pin-Brake              |
| 14   | 3296-13     | 2    | Nut-Lock, NI       |      |             |      |                        |



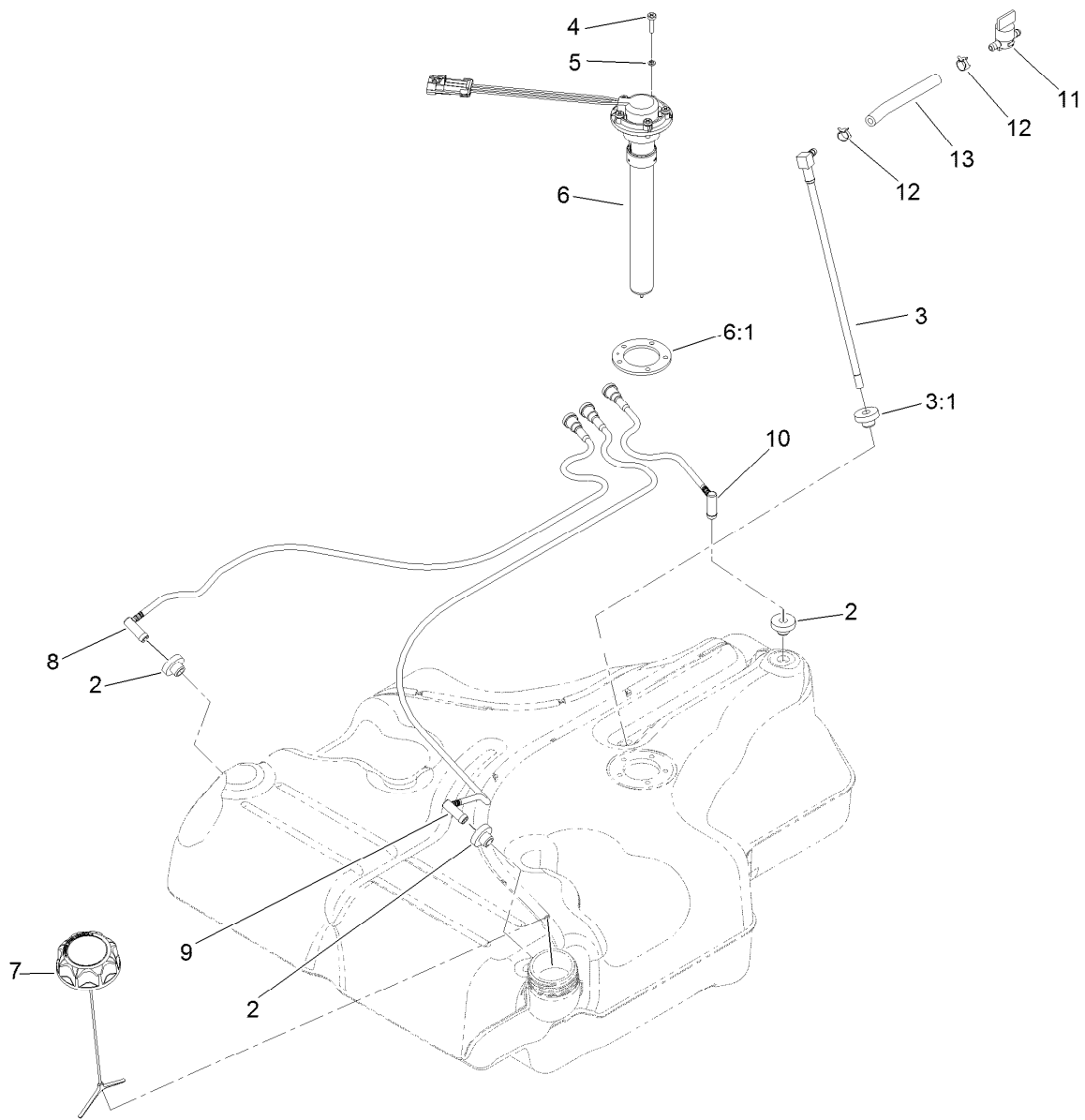
## Parking Brake Handle Assembly No. 116-7551

| <i>Ref.</i> | <i>Part Number</i> | <i>Qty.</i> | <i>Description</i> | <i>Ref.</i> | <i>Part Number</i> | <i>Qty.</i> | <i>Description</i> |
|-------------|--------------------|-------------|--------------------|-------------|--------------------|-------------|--------------------|
| 1           | 116-7263           | 1           | Brake Pivot ASM    | 5:4         | 116-6846           | 1           | Roller-Brake       |
| 2           | 325-9              | 1           | Screw-HH           | 5:5         | 116-6852           | 1           | Bearing-Sleeve     |
| 3           | 116-5384           | 2           | Spacer             | 5:6         | 1-633268           | 1           | Grip-Lever         |
| 4           | 99-5107            | 1           | Nut-Lock           | 5:7         | 3229-2             | 1           | Screw-CARR         |
| 5           | 116-6860           | 1           | Handle ASM         | 5:8         | 116-6876           | 2           | Screw-Shoulder     |
| 5:1         | 116-6856           | 1           | Bellcrank-Brake    | 5:9         | 104-7201           | 3           | Nut-HF             |
| 5:2         | 116-6857           | 1           | Handle-Brake       | 6           | 109-8054           | 2           | Bushing-Flange     |
| 5:3         | 116-6858           | 1           | Plate-Handle       | 7           | 3256-26            | 1           | Washer-Flat        |



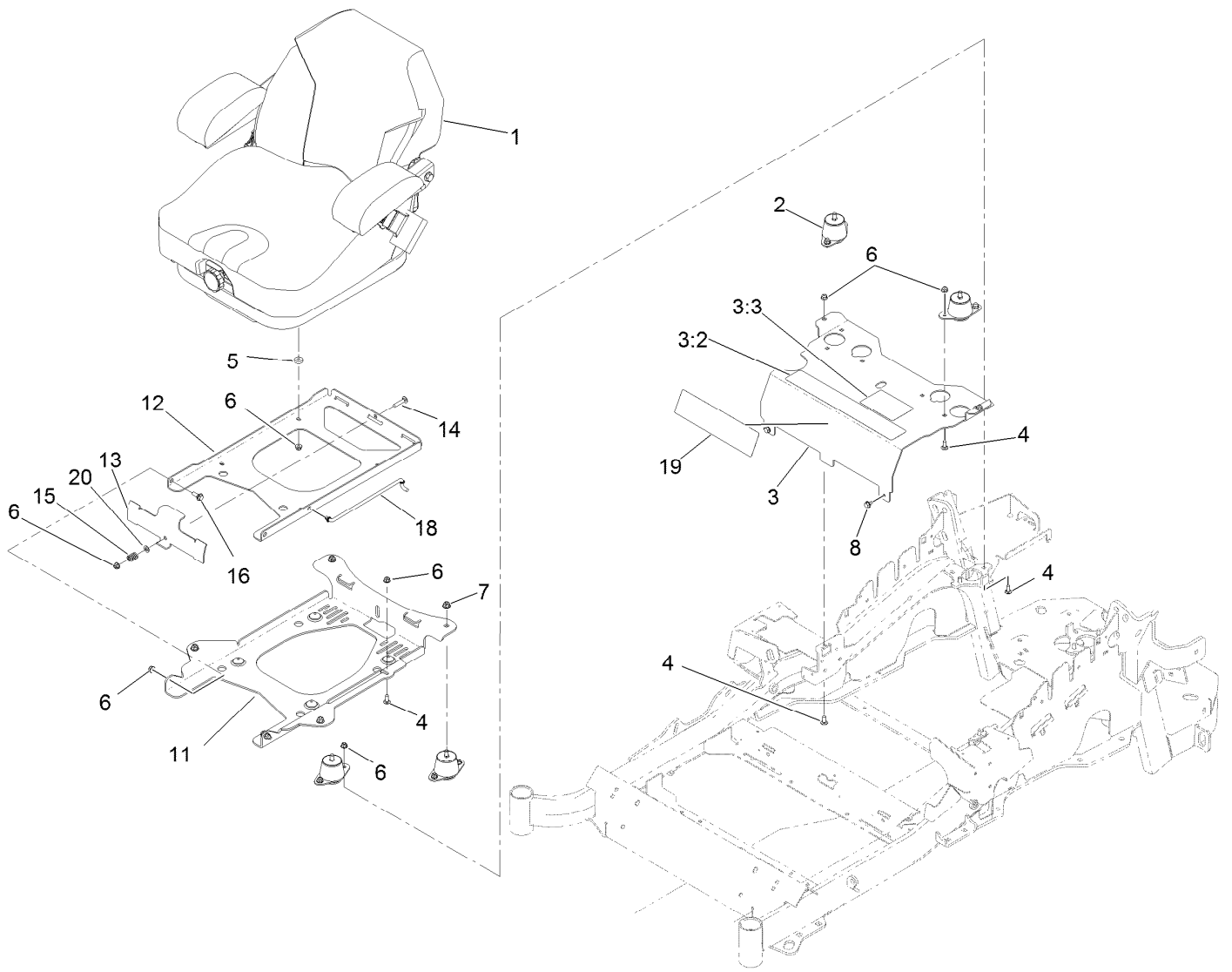
## Fuel Tank Mounting Assembly

| Ref. | Part Number | Qty. | Description             |
|------|-------------|------|-------------------------|
| 1    | 116-3979    | 1    | Fuel Tank ASM           |
| 2    | 3218-1      | 2    | Nut-Jam                 |
| 3    | 116-6380    | 2    | Bumper-Rubber (W/ Stud) |
| 4    | 116-3977    | 1    | Hose ASM                |
| 5    | 109-9491    | 1    | Fuel Manifold Vent ASM  |
| 21   | 98-2952     | 1    | Fitting-Straight        |
| 22   | 116-5087    | 1    | Hose-Fuel               |
| 24   | 105-1853    | 1    | Clamp-Hose              |
| 25   | 116-6005    | 1    | Retainer-Vapor Line     |



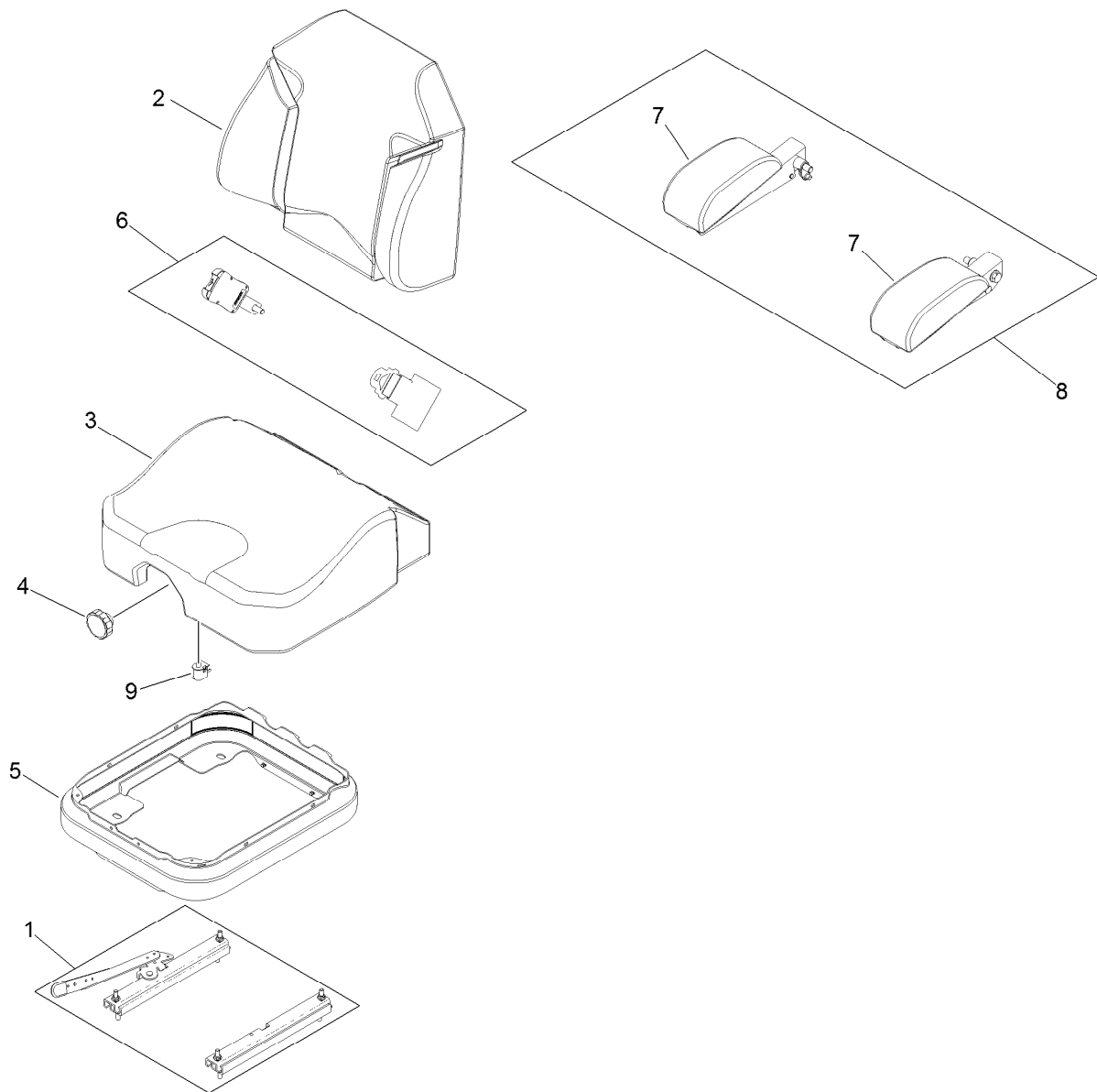
## Fuel Tank Assembly No. 116-3979

| Ref. | Part Number | Qty. | Description                       |
|------|-------------|------|-----------------------------------|
| 2    | 46-6560     | 4    | Bushing                           |
| 3    | 116-2459    | 1    | Fuel Line Kit (With Grommet)      |
| 3:1  | 46-6560     | 1    | Bushing                           |
| 4    | 9107944     | 5    | Screw-Pan                         |
| 5    | 3253-17     | 5    | Washer-Lock                       |
| 6    | 116-0003    | 1    | Sender-Fuel Level                 |
| 6:1  | 109-9620    | 1    | Gasket-Sender, Fuel               |
| 7    | 116-1704    | 1    | Cap-Fuel, Ratcheting              |
| 8    | 116-2460    | 1    | RH Vent Line Kit (With Grommet)   |
| 9    | 116-2461    | 1    | LH Vent Line Kit (With Grommet)   |
| 10   | 116-2462    | 1    | Rear Vent Line Kit (With Grommet) |
| 11   | 1-603770    | 1    | Valve-Fuel                        |
| 12   | 2412-98     | 2    | Clamp-Hose                        |
| 13   | 109-0650    | 1    | Hose-Fuel                         |



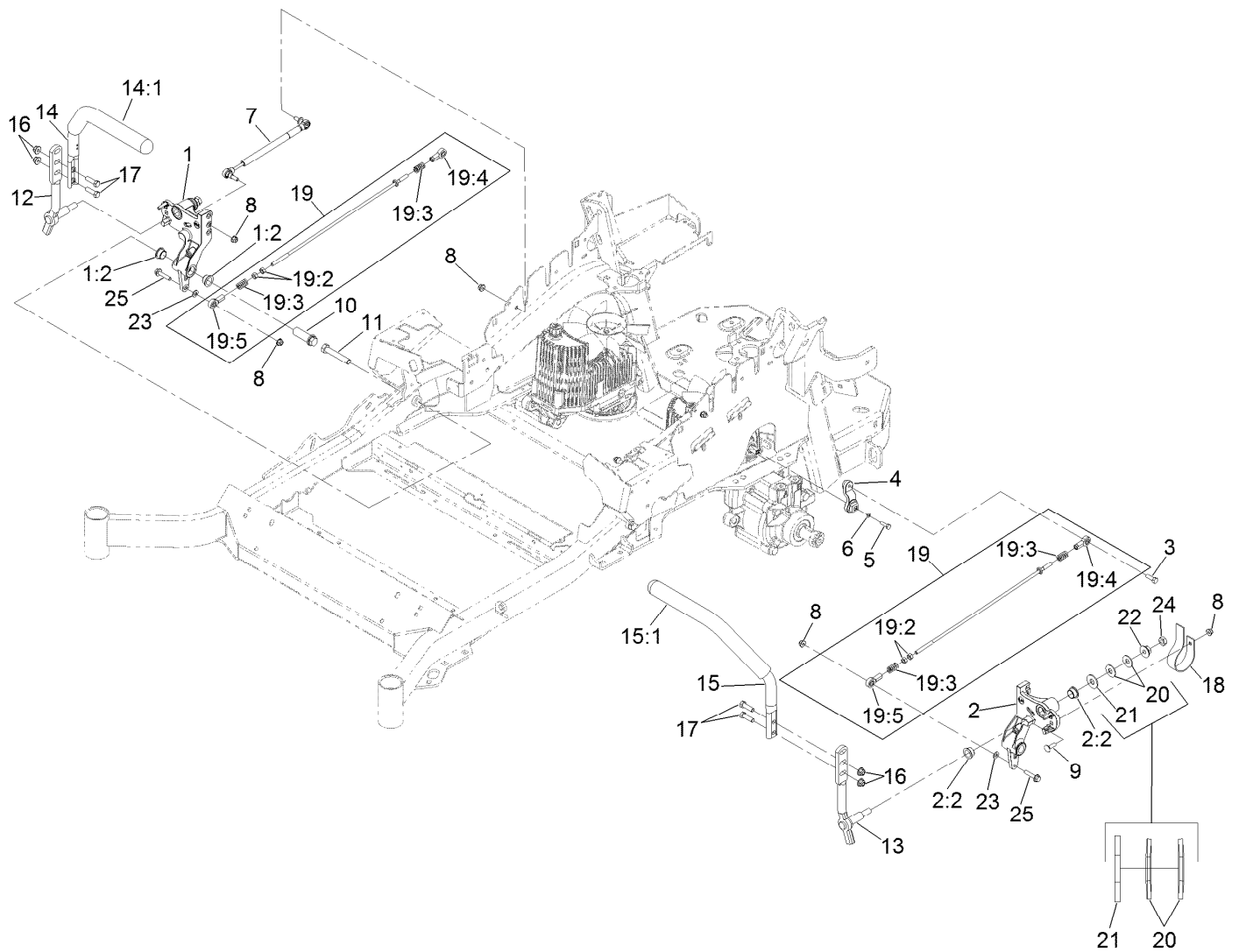
## Seat Mount Assembly

| <i>Ref.</i> | <i>Part Number</i> | <i>Qty.</i> | <i>Description</i>   | <i>Ref.</i> | <i>Part Number</i> | <i>Qty.</i> | <i>Description</i>       |
|-------------|--------------------|-------------|----------------------|-------------|--------------------|-------------|--------------------------|
| 1           | 125-3107           | 1           | Suspension Seat ASM  | 11          | 116-3860-03        | 1           | Plate-Tilt, Seat Support |
| 2           | 109-9034           | 4           | Isolator-Seat        | 12          | 116-3859-03        | 1           | Plate-Seat, Frame        |
| 3           | 116-2323           | 1           | Mount-Seat           | 13          | 109-9881-03        | 1           | Plate-Latch, Seat        |
| 3:2         | 109-7069           | 1           | Decal-Console        | 14          | 3230-4             | 1           | Screw-CARR               |
| 3:3         | 116-0211           | 1           | Decal-Service Aid    | 15          | 107-3017           | 1           | Spring-Compression       |
| 4           | 3230-23            | 11          | Screw-CARR           | 16          | 116-1297           | 2           | Screw-Shoulder           |
| 5           | 26-4840            | 4           | Spacer-Pin, Mounting | 18          | 116-0070           | 1           | Rod-Prop                 |
| 6           | 104-8300           | 18          | Nut-Flange, NI       | 19          | 120-5893           | 1           | Decal                    |
| 7           | 104-8301           | 4           | Nut-Flange, NI       | 20          | 3256-23            | 1           | Washer-Flat              |
| 8           | 9266934            | 2           | Screw                |             |                    |             |                          |



## Seat Assembly No. 125-3107

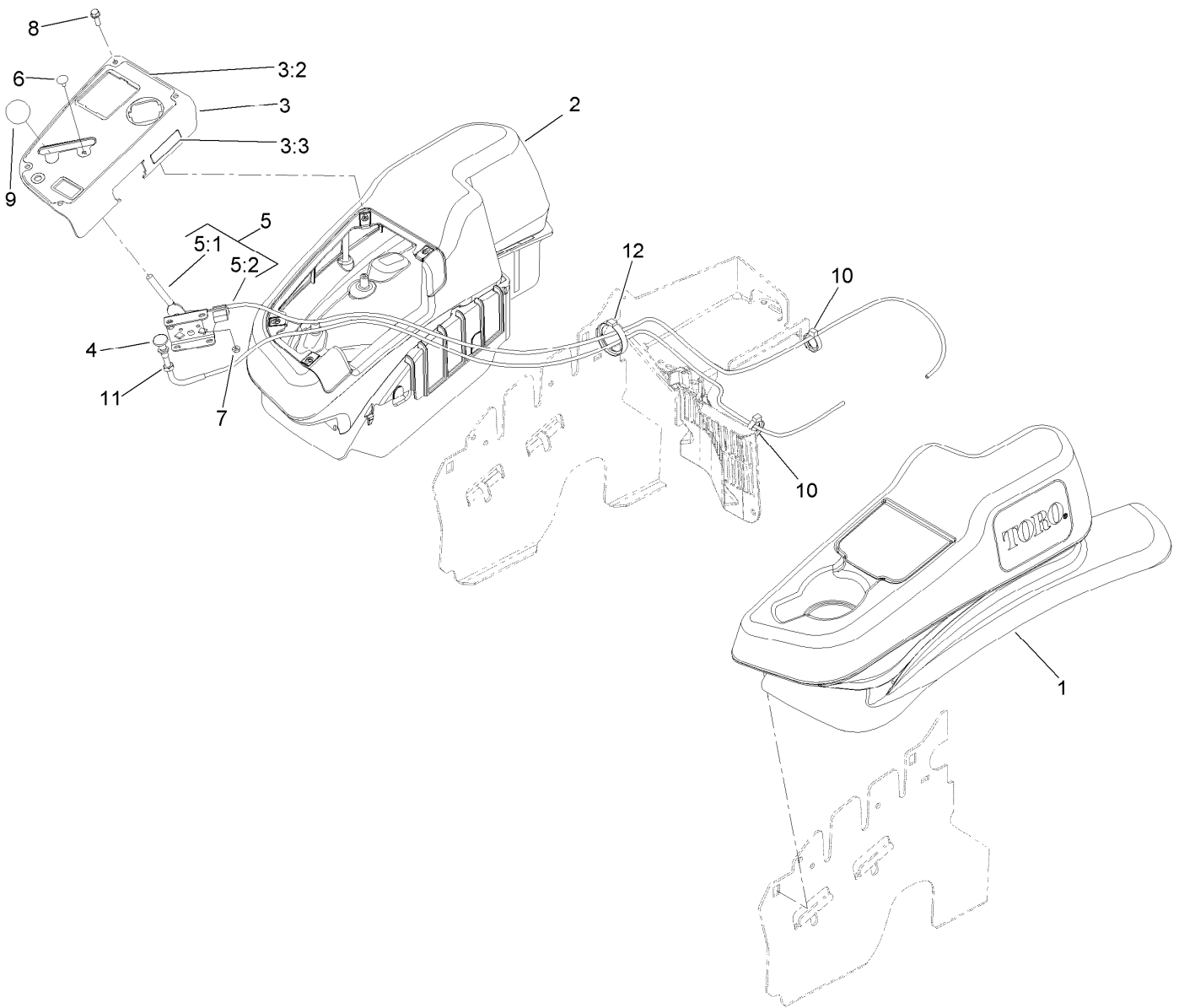
| <i>Ref.</i> | <i>Part Number</i> | <i>Qty.</i> | <i>Description</i>       |
|-------------|--------------------|-------------|--------------------------|
| 1           | 116-8910           | 1           | Seat Track Set           |
| 2           | 125-3112           | 1           | Cover-Back               |
| 3           | 125-3111           | 1           | Cover-Cushion            |
| 4           | 116-5658           | 1           | Knob-Adjuster            |
| 5           | 116-5659           | 1           | Cover-Suspension Bellows |
| 6           | 109-9805           | 1           | Seat Belt Kit            |
| 7           | 125-3143           | 1           | Arm Rest Pad Set         |
| 8           | 125-3144           | 1           | Arm Rest Set             |
| 9           | 82-2190            | 1           | Switch-Bail              |



## Motion Control Assembly

| Ref. | Part Number | Qty. | Description                       | Ref. | Part Number | Qty. | Description            |
|------|-------------|------|-----------------------------------|------|-------------|------|------------------------|
| 1    | 116-0880    | 1    | RH Motion Control And Bushing ASM | 14   | 109-6589    | 1    | RH Steering Handle ASM |
| 1:2  | 109-8054    | 4    | Bushing-Flange                    | 14:1 | 109-5668    | 1    | Grip-Control, Lever    |
| 2    | 116-0881    | 1    | LH Motion Control And Bushing ASM | 15   | 109-6590    | 1    | LH Steering Handle ASM |
| 2:2  | 109-8054    | 4    | Bushing-Flange                    | 15:1 | 109-5668    | 1    | Grip-Control, Lever    |
| 3    | 116-0648    | 2    | Screw-HH, Thread Locking ●        | 16   | 104-8301    | 4    | Nut-Flange, NI         |
| 4    | 109-4581    | 2    | Arm-Control, Pump                 | 17   | 323-7       | 4    | Screw-HH               |
| 5    | 9080046     | 2    | Screw-HH ●                        | 18   | 109-5575    | 2    | Spring-Leaf            |
| 6    | 1-303435    | 2    | Washer-Spring                     | 19   | 109-8107    | 2    | Pump Linkage Rear ASM  |
| 7    | 116-0027    | 2    | Damper-Control, Motion            | 19:2 | 3219-2      | 2    | Nut-Hex                |
| 8    | 104-8300    | 8    | Nut-Flange, NI                    | 19:3 | 1-323245    | 2    | Spring-Compression     |
| 9    | 3230-2      | 2    | Bolt-CARR                         | 19:4 | 1-633152    | 1    | Balljoint-LH           |
| 10   | 109-5891    | 2    | Hub-Threaded                      | 19:5 | 1-543017    | 1    | Balljoint-RH           |
| 11   | 325-12      | 2    | Screw-HH                          | 20   | 109-9505    | 4    | Washer-Spring          |
| 12   | 116-0039    | 1    | Lever-Control Motion, RH          | 21   | 3256-6      | 2    | Washer-Flat            |
| 13   | 116-0040    | 1    | Lever-Control Motion, LH          | 22   | 32128-56    | 2    | Nut-HF                 |
|      |             |      |                                   | 23   | 3256-23     | 2    | Washer-Flat            |
|      |             |      |                                   | 24   | 3218-5      | 2    | Nut-Jam                |
|      |             |      |                                   | 25   | 115-1794    | 2    | Screw-HHF              |

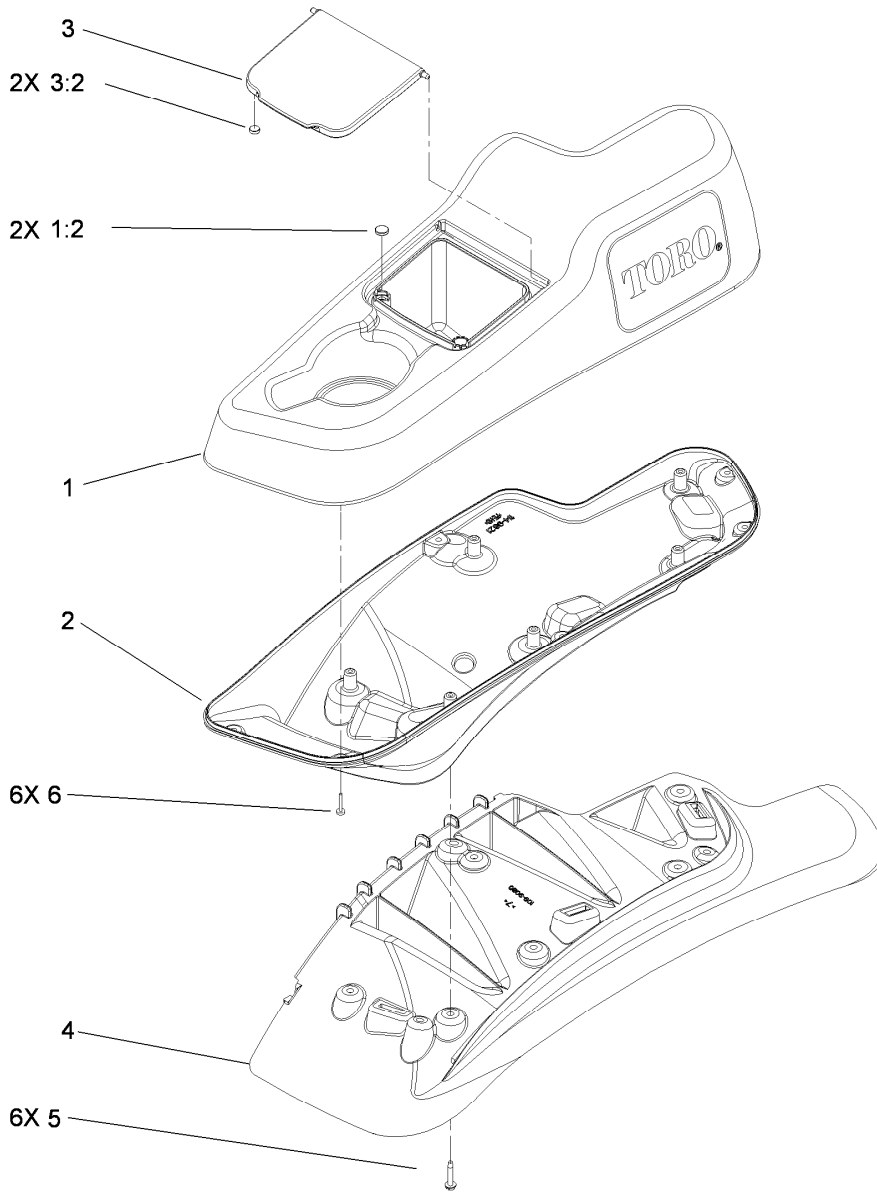
● Use Pro-Lock, Nut Type (P/N 1-840022, .5ml tube) on threads.



## Fender, Console and Control Assembly

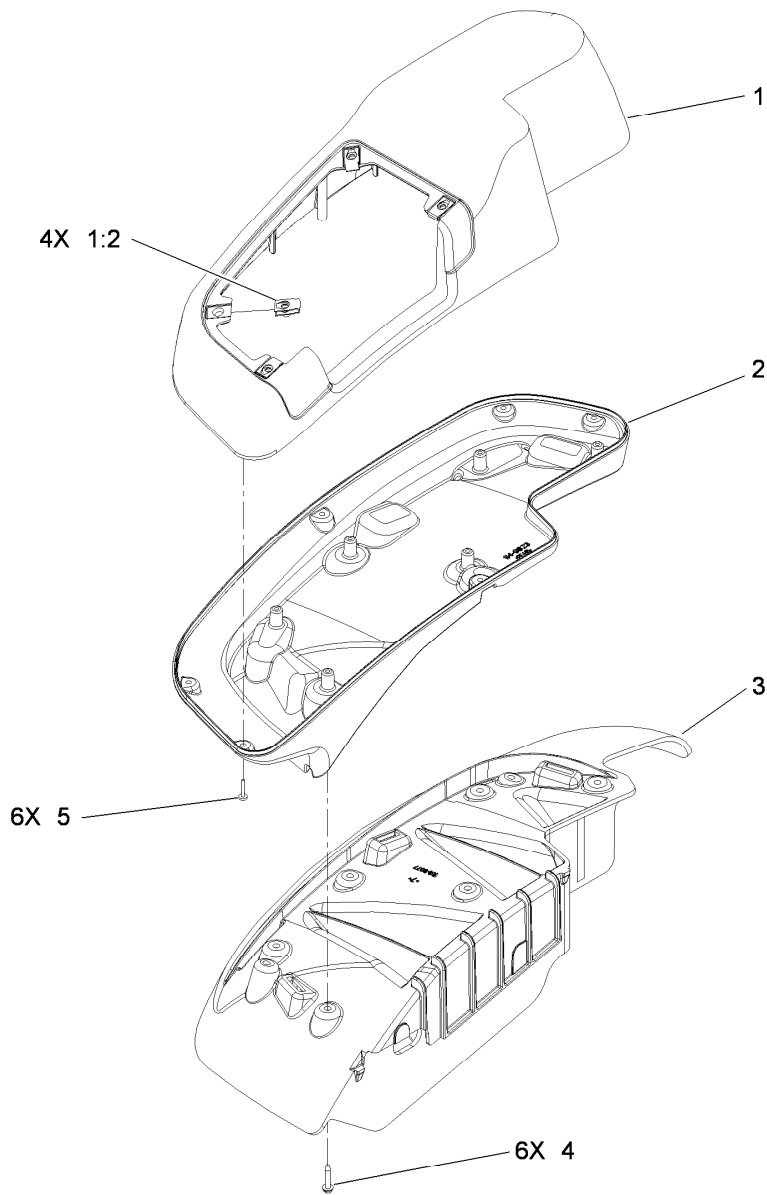
| Ref. | Part Number | Qty. | Description                  |
|------|-------------|------|------------------------------|
| 1    | 115-7403    | 1    | LH Narrow Fender/Console ASM |
| 2    | 115-7402    | 1    | RH Narrow Fender/Console ASM |
| 3    | 114-9837    | 1    | Control Panel ASM            |
| 3:2  | 120-5898    | 1    | Decal-Control Panel          |
| 3:3  | 114-4466    | 1    | Decal-Fuses                  |
| 4    | 115-2753    | 1    | Choke Control ASM            |
| 5    | 110-5727    | 1    | Throttle Control ASM         |

| Ref. | Part Number | Qty. | Description    |
|------|-------------|------|----------------|
| 5:1  | 112-2334    | 1    | Lever-Throttle |
| 5:2  | 110-5728    | 1    | Cable-Throttle |
| 6    | 1-807513    | 2    | Bolt-CARR      |
| 7    | 3296-2      | 2    | Nut-Lock, NI   |
| 8    | 32105-15    | 4    | Screw          |
| 9    | 1-603175    | 1    | Knob-Ball      |
| 10   | 105-1853    | 1    | Clamp-Hose     |
| 11   | 3220-3      | 1    | Nut-HJ         |
| 12   | 117-7817    | 1    | Clamp-Harness  |



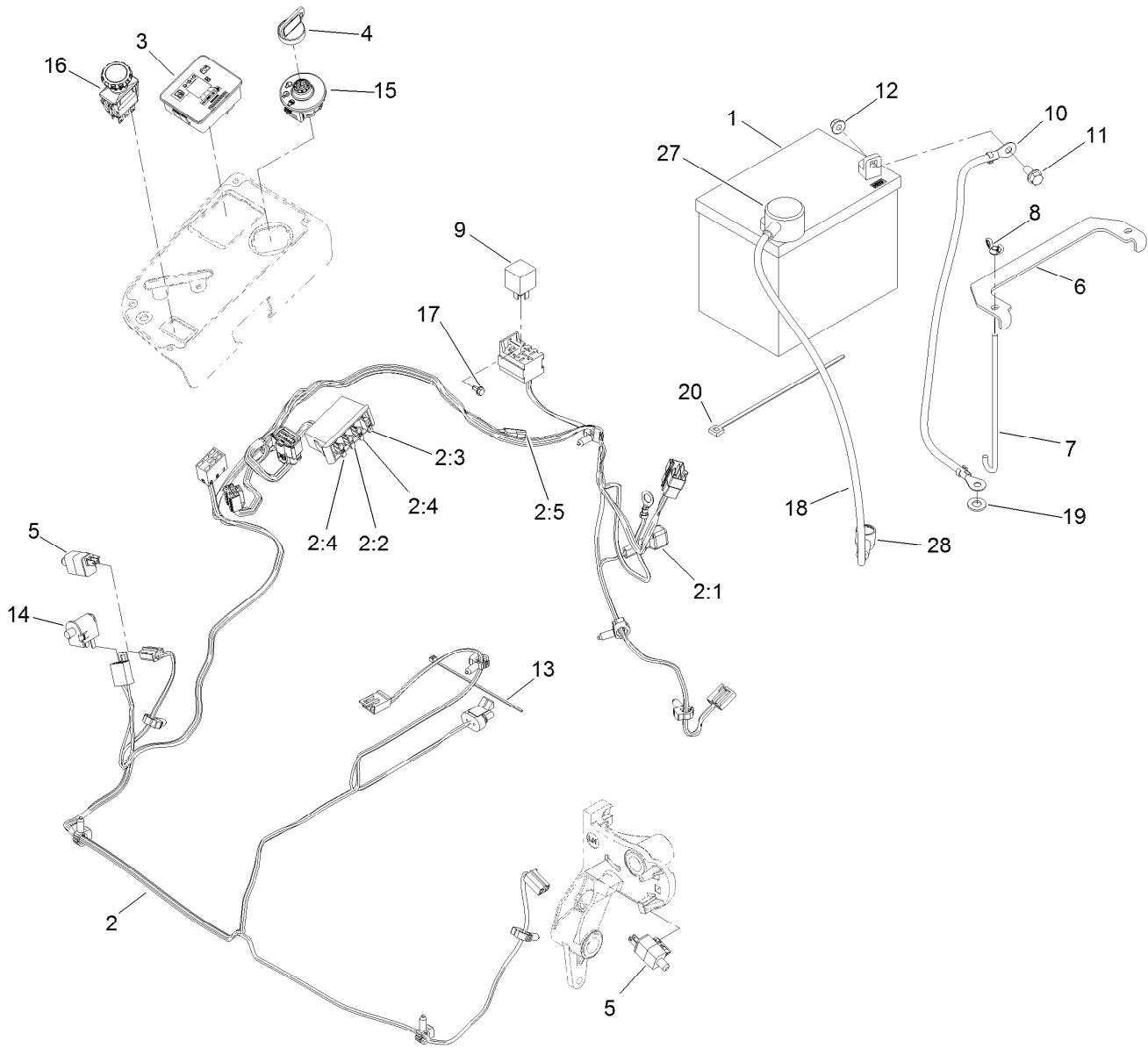
## LH Console Assembly No. 115-7403

| Ref. | Part Number | Qty. | Description          |
|------|-------------|------|----------------------|
| 1    | 114-1541    | 1    | LH Console Top ASM   |
| 1:2  | 117-0883    | 2    | Puck                 |
| 2    | 114-9821    | 1    | LH Lower Console ASM |
| 3    | 114-1536    | 1    | Lid ASM              |
| 3:2  | 114-5896    | 2    | Magnet               |
| 4    | 109-9080    | 1    | Fender-LH            |
| 5    | 32144-89    | 6    | Screw-Thread Forming |
| 6    | 117-0347    | 6    | Screw-Fillister Head |



## RH Console Assembly No. 115-7402

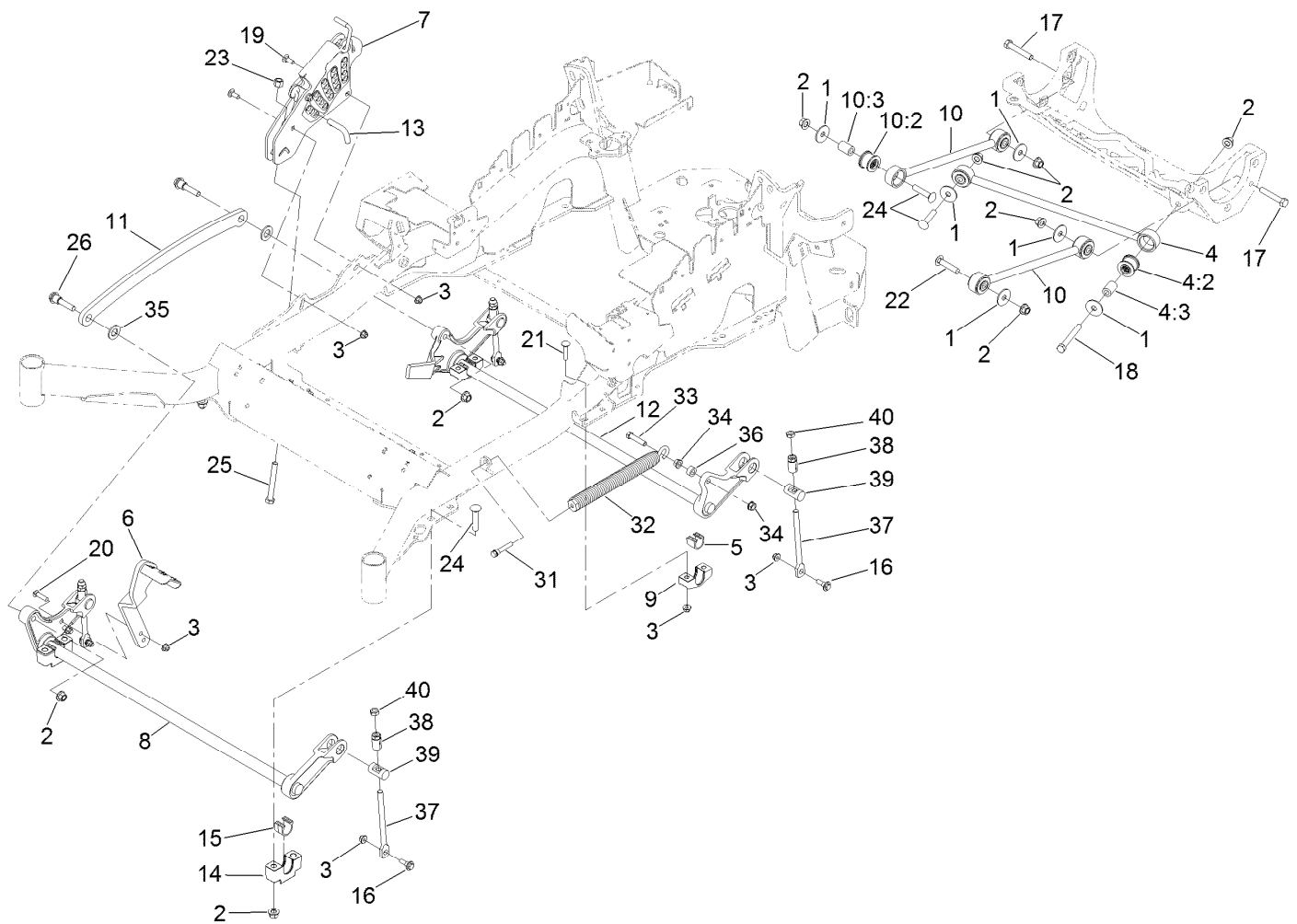
| <i>Ref.</i> | <i>Part Number</i> | <i>Qty.</i> | <i>Description</i>   |
|-------------|--------------------|-------------|----------------------|
| 1           | 114-1542           | 1           | RH Console Top ASM   |
| 1:2         | 107069             | 4           | Clip                 |
| 2           | 114-9823           | 1           | Console-Narrow, RH   |
| 3           | 109-9077           | 1           | Fender-Narrow, RH    |
| 4           | 32144-89           | 6           | Screw-Thread Forming |
| 5           | 117-0347           | 6           | Screw-Fillister Head |



## Electrical Assembly

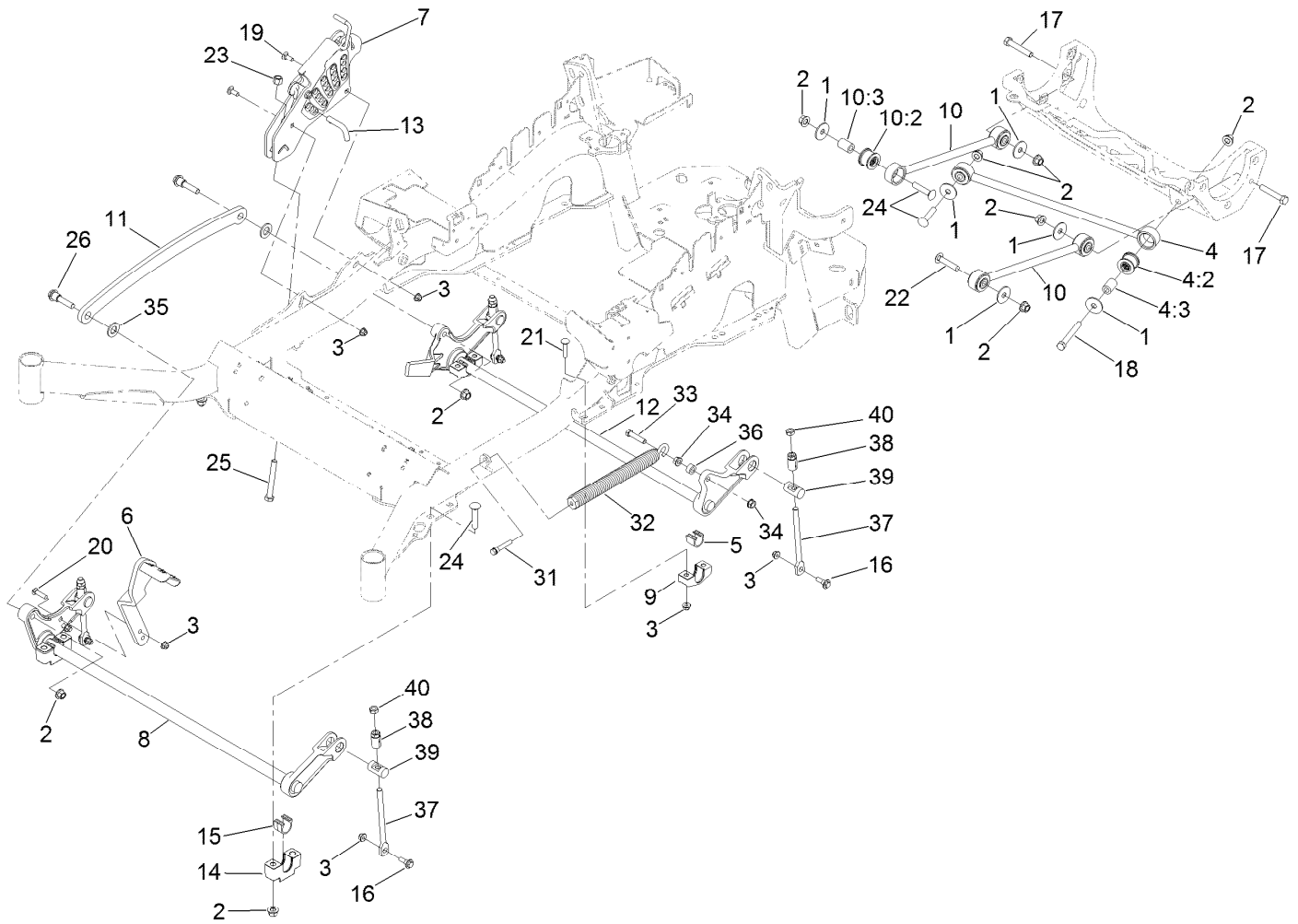
| Ref. | Part Number | Qty. | Description             | Ref. | Part Number | Qty. | Description             |
|------|-------------|------|-------------------------|------|-------------|------|-------------------------|
| 1    | 104-8162    | 1    | Battery                 | 10   | 114-1218    | 1    | Cable-Battery, Negative |
| 2    | 116-6009    | 1    | Harness-Wire, Main ●    | 11   | 3234-5      | 2    | Screw-HHF               |
| 2:1  | 103-3895    | 1    | Diode-Tvs               | 12   | 104-8300    | 2    | Nut-Flange, NI          |
| 2:2  | 218-578     | 1    | Fuse-Blade, 10 Amp      | 13   | 1-303287    | 3    | Tie-Cable               |
| 2:3  | 109355      | 1    | Fuse-Blade, 15 Amp      | 14   | 82-2190     | 1    | Switch-Bail             |
| 2:4  | 109102      | 2    | Fuse-Blade, 25 Amp      | 15   | 117-2221    | 1    | Switch-Ignition         |
| 2:5  | 116-0053    | 1    | Cap-Plug                | 16   | 116-0124    | 1    | Switch-PTO, 10A         |
| 3    | 117-3882    | 1    | Fuel/Hour Meter ASM     | 17   | 104-2065    | 1    | Screw-HWH               |
| 4    | 63-8360     | 1    | Key-Ignition (W/Shield) | 18   | 115-3864    | 1    | Cable-Battery, Positive |
| 5    | 110-6765    | 2    | Switch-Single Pole No   | 19   | 3256-24     | 1    | Washer-Flat             |
| 6    | 116-0042-03 | 1    | Strap-Tie Down, Battery | 20   | 1-303335    | 1    | Tie-Plastic             |
| 7    | 1-633651    | 2    | Bolt-Holddown           | 27   | 109-2407    | 1    | Insulator-Battery       |
| 8    | 1-543792    | 2    | Wingnut                 | 28   | 1-543393    | 1    | Insulator-Solenoid      |
| 9    | 1-643275    | 1    | Relay                   |      |             |      |                         |

● Use dielectric grease on all unsealed connectors and terminals only. Do not apply in sealed connectors.



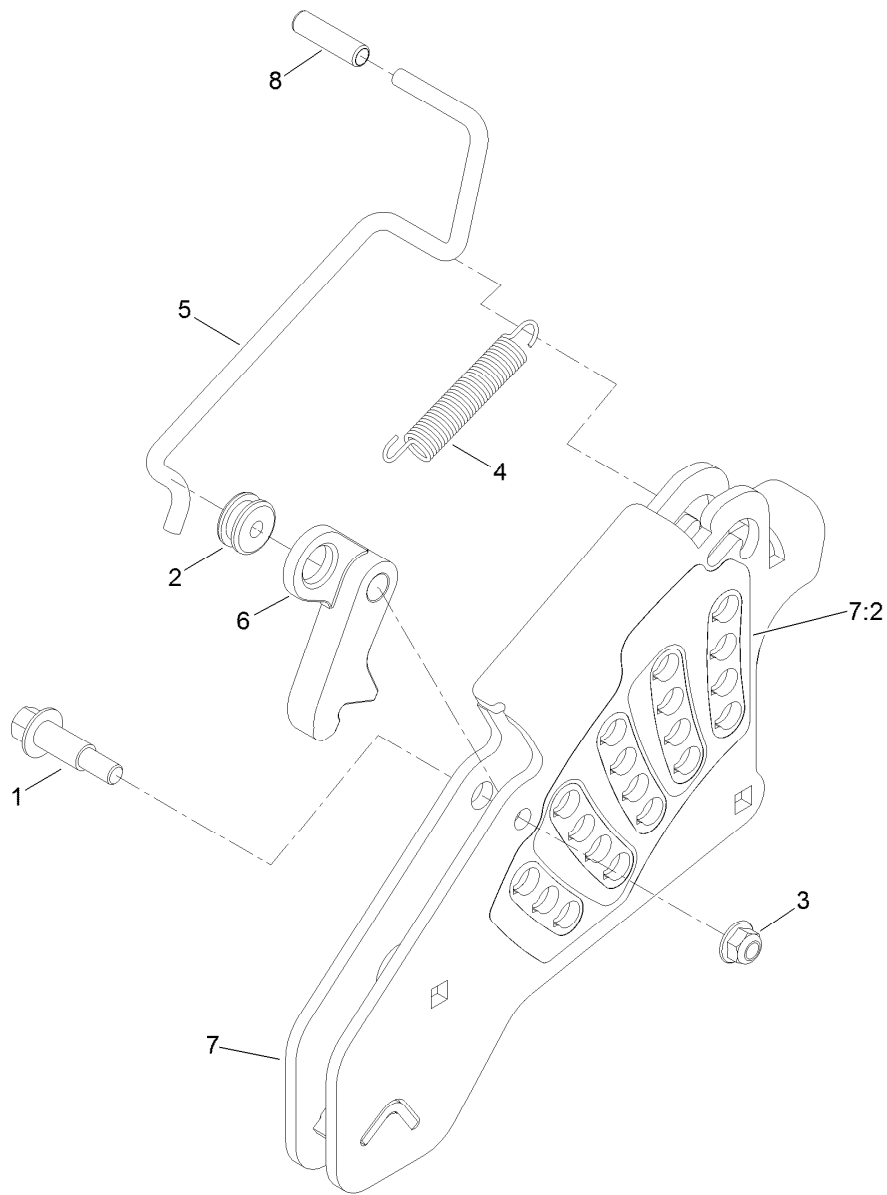
## Deck Lift Assembly

| Ref. | Part Number | Qty. | Description                       | Ref. | Part Number | Qty. | Description                        |
|------|-------------|------|-----------------------------------|------|-------------|------|------------------------------------|
| 1    | 86-1990     | 6    | Washer                            | 14   | 109-9409    | 2    | Support-Cross Shaft, Front Bearing |
| 2    | 99-5107     | 12   | Nut-Lock                          | 15   | 109-9410    | 2    | Bearing-Cross Shaft, Front         |
| 3    | 104-8301    | 12   | Nut-Flange, NI                    | 16   | 109-9840    | 4    | Screw-Shoulder, HHF                |
| 4    | 109-5013    | 1    | Panhard Rod ASM                   | 17   | 325-12      | 2    | Screw-HH                           |
| 4:2  | 109-5009    | 2    | Bushing-Suspension, Rubber        | 18   | 325-17      | 1    | Screw-HH                           |
| 4:3  | 109-5010    | 2    | Spacer                            | 19   | 3231-2      | 2    | Bolt-CARR                          |
| 5    | 109-7173    | 2    | Bearing-Cross Shaft, Rear         | 20   | 3231-4      | 2    | Screw-CARR                         |
| 6    | 116-1919-01 | 1    | Lever-Foot                        | 21   | 3231-5      | 4    | Screw-CARR                         |
| 7    | 109-7438    | 1    | HOC ASM                           | 22   | 3233-34     | 3    | Screw-CARR                         |
| 8    | 116-1771-03 | 1    | Deck Lift-Front                   | 23   | 3296-23     | 1    | Nut-Lock, NI                       |
| 9    | 116-0818-03 | 2    | Support-Cross Shaft, Rear Bearing | 24   | 116-1700    | 4    | Bolt-CARR                          |
| 10   | 109-7952    | 2    | Deck Strut ASM                    | 25   | 116-0559    | 1    | Bolt-TAP                           |
| 10:2 | 109-5009    | 2    | Bushing-Suspension, Rubber        | 26   | 116-2022    | 2    | Screw-HHF, Shoulder                |
| 10:3 | 109-5010    | 2    | Spacer                            | 31   | 92-7674     | 1    | Bolt-Shoulder                      |
| 11   | 116-0797-03 | 1    | Link-Lift, Deck                   | 32   | 116-0886    | 1    | Extension Spring ASM               |
| 12   | 116-2645-03 | 1    | Lift-Deck, Rear                   | 33   | 109-9065    | 1    | Screw-HH                           |
| 13   | 116-5584    | 1    | Pin-HOC                           | 34   | 32128-37    | 2    | Nut-HF                             |
|      |             |      |                                   | 35   | 3256-28     | 2    | Washer-Flat                        |
|      |             |      |                                   | 36   | 116-2695    | 1    | Spacer                             |
|      |             |      |                                   | 37   | 109-8007    | 4    | Link-Adjuster, Deck Lift           |



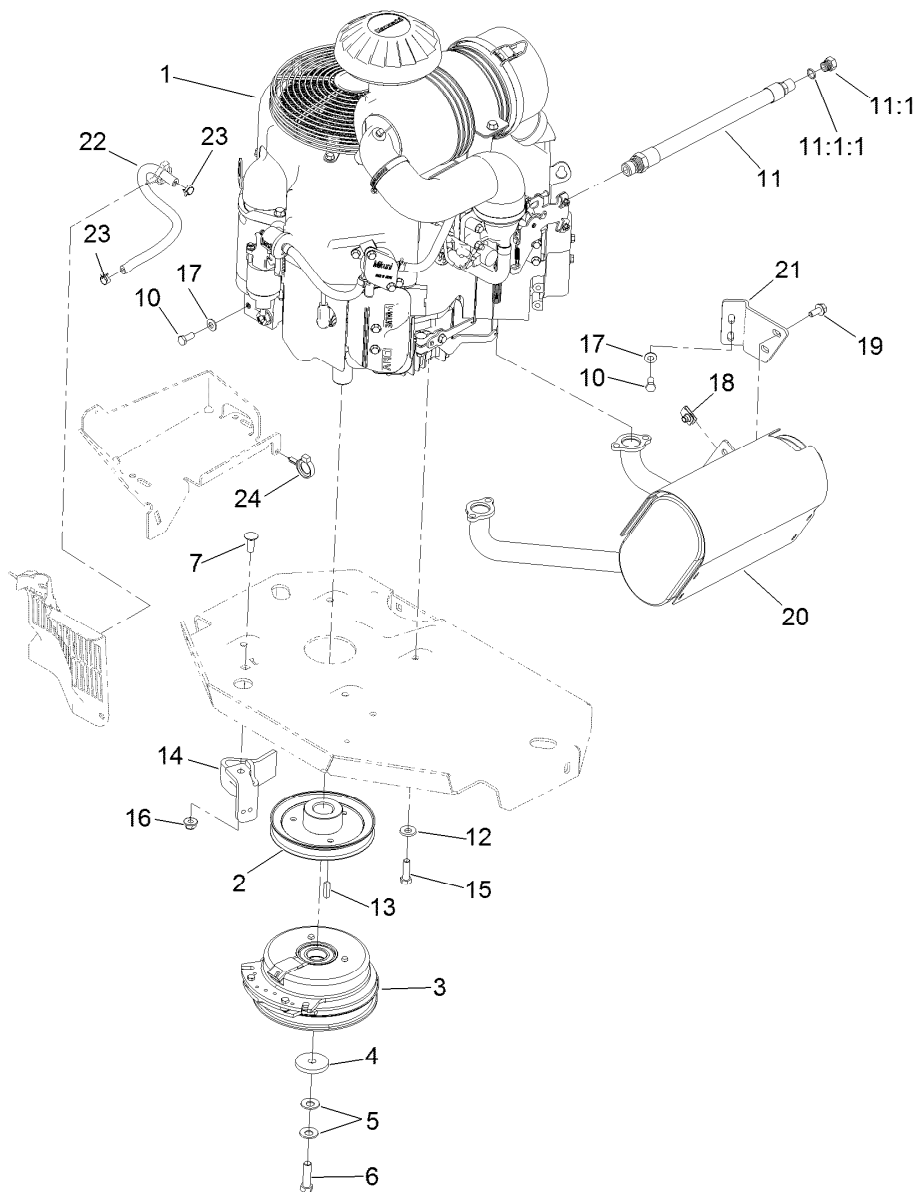
## Deck Lift Assembly (continued)

| <i>Ref.</i> | <i>Part Number</i> | <i>Qty.</i> | <i>Description</i>  | <i>Ref.</i> | <i>Part Number</i> | <i>Qty.</i> | <i>Description</i> |
|-------------|--------------------|-------------|---------------------|-------------|--------------------|-------------|--------------------|
| 38          | 109-7840           | 4           | Adjuster-Lift, Deck | 39          | 109-8353           | 4           | Trunnion           |
|             |                    |             |                     | 40          | 3218-5             | 4           | Nut-Jam            |



## Height-of-Cut Assembly No. 109-7438

| <i>Ref.</i> | <i>Part Number</i> | <i>Qty.</i> | <i>Description</i>  |
|-------------|--------------------|-------------|---------------------|
| 1           | 62-1330            | 1           | Bolt-Shoulder       |
| 2           | 109-7130           | 1           | Grommet             |
| 3           | 104-8301           | 1           | Nut-Flange, NI      |
| 4           | 109-7124           | 1           | Spring-Extension    |
| 5           | 109-7128           | 1           | Rod-Lock, Transport |
| 6           | 116-0118           | 1           | Pawl-Transport, HOC |
| 7           | 109-7335           | 1           | HOC Plate ASM       |
| 7:2         | 116-0752           | 1           | Decal-HOC           |
| 8           | 109-8250           | 1           | Grip-Lever          |



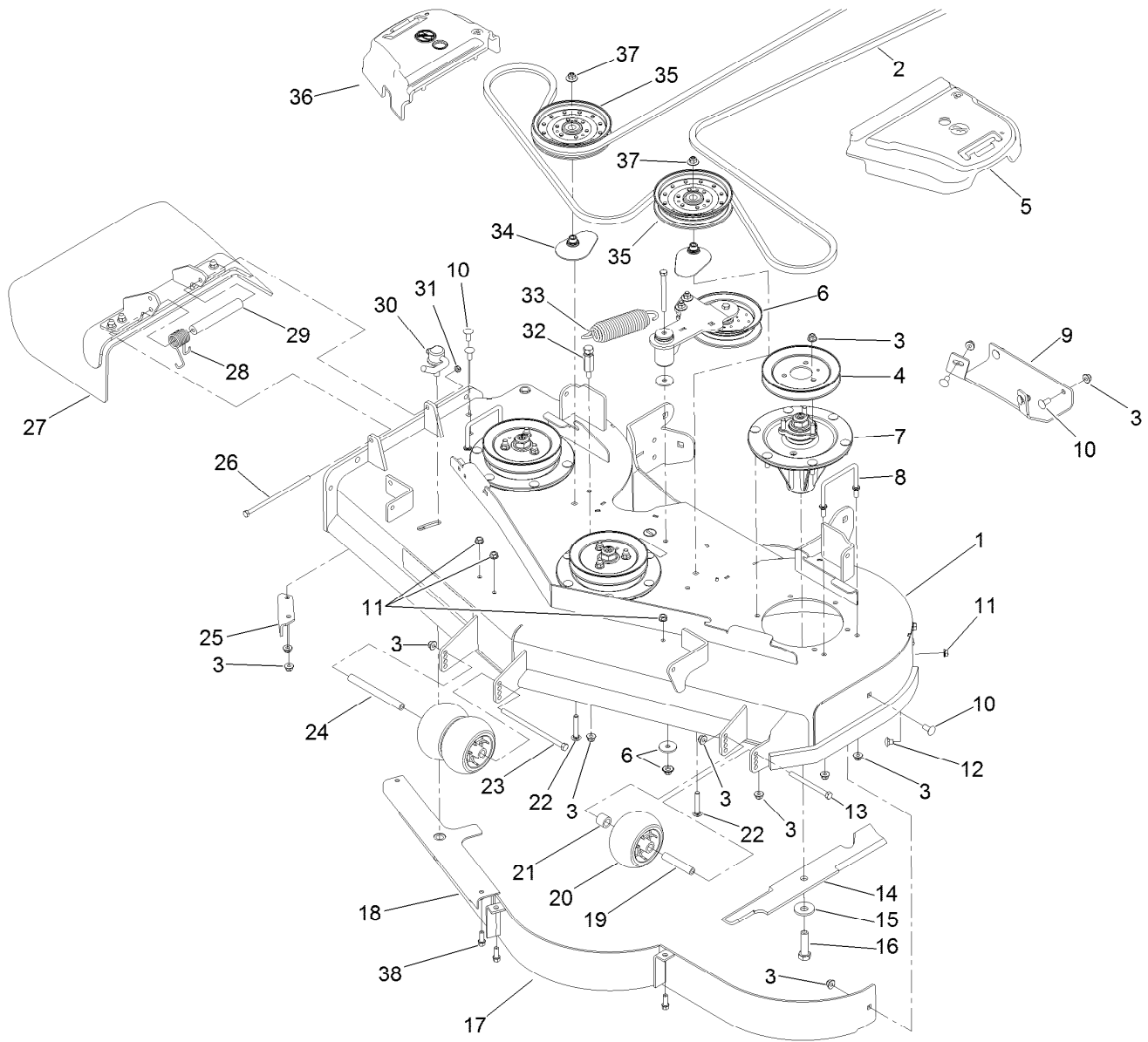
## Engine, Clutch and Muffler Assembly

| Ref.   | Part Number | Qty. | Description                      | Ref. | Part Number | Qty. | Description     |
|--------|-------------|------|----------------------------------|------|-------------|------|-----------------|
| 1      |             | 1    | Engine-Kawasaki, Fx751V-S07-R ●■ | 13   | 1-807259    | 1    | Key             |
| 2      | 109-9905    | 1    | Sheave                           | 14   | 116-2612-01 | 1    | Clutch-Anchor   |
| 3      | 116-1620    | 1    | Clutch Kit                       | 15   | 323-7       | 4    | Screw-HH        |
| 4      | 109-6919    | 1    | Washer-Clutch                    | 16   | 104-8301    | 1    | Nut-Flange, NI  |
| 5      | 1-603610    | 2    | Washer-Spring                    | 17   | 1-303334    | 3    | Washer-Spring   |
| 6      | 109-9761    | 1    | Screw-HH, W/Loctite ▲            | 18   | 94-2413     | 2    | U-Nut           |
| 7      | 3231-22     | 1    | Screw-CARR                       | 19   | 3234-5      | 2    | Screw-HHF       |
| 10     | 33114-020   | 3    | Screw-HH                         | 20   | 116-1712    | 1    | Muffler         |
| 11     | 116-4924    | 1    | Engine Oil Drain Hose ASM        | 21   | 116-0203    | 1    | Bracket-Muffler |
| 11:1   | 353-508     | 1    | Plug-HH                          | 22   | 109-0296    | 1    | Hose-Fuel       |
| 11:1:1 | 237-42      | 1    | O-Ring                           | 23   | 2412-98     | 2    | Clamp-Hose      |
| 12     | 98-5975     | 4    | Washer-Belleville                | 24   | 105-1853    | 1    | Clamp-Hose      |

● Not serviced separately

▲ Use Pro-Lock, Nut Type (P/N 1-840022, .5ml tube) on threads.

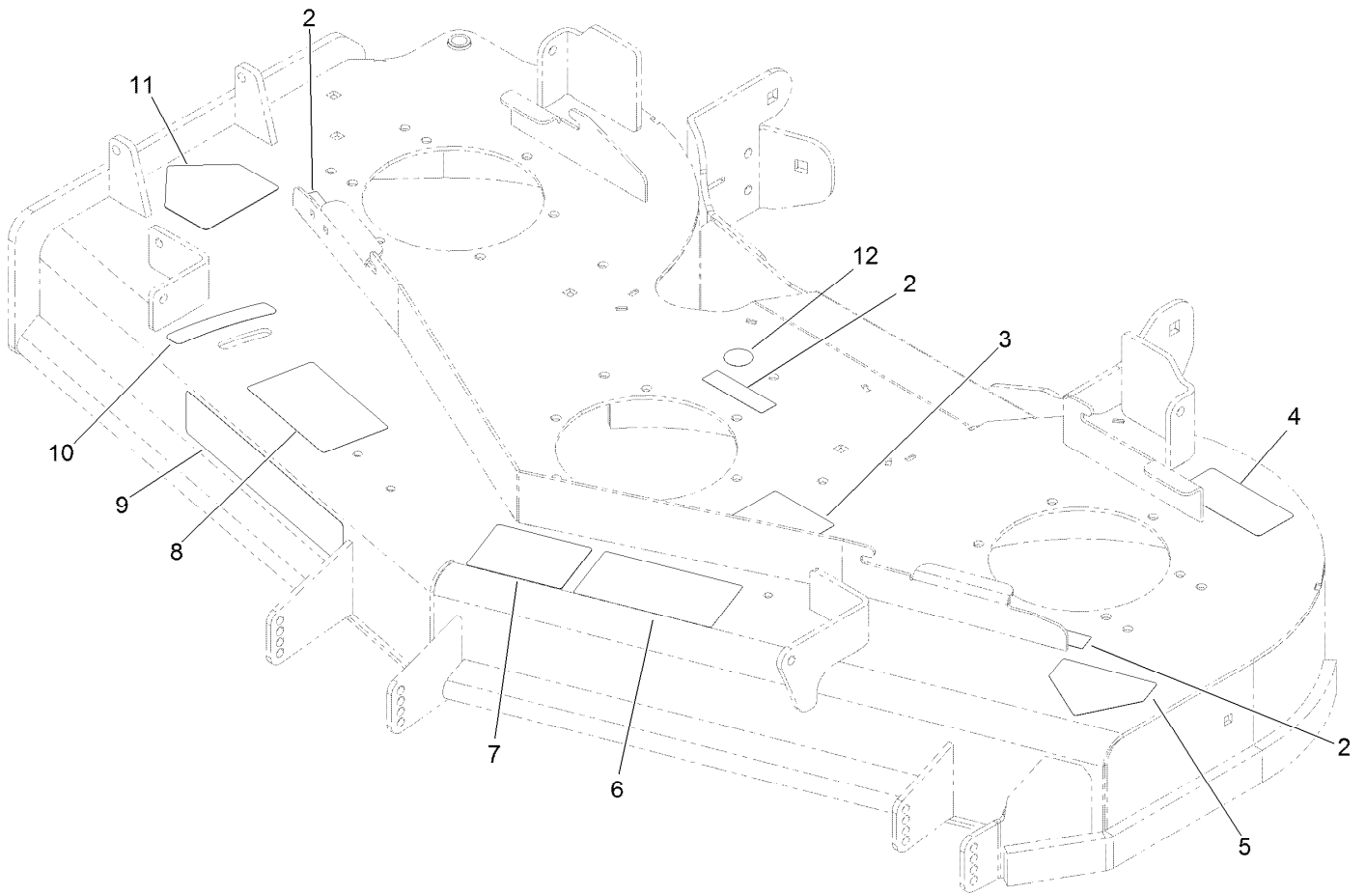
■ Obtain parts from [www.kawpowerpc.com](http://www.kawpowerpc.com)



## Deck Assembly

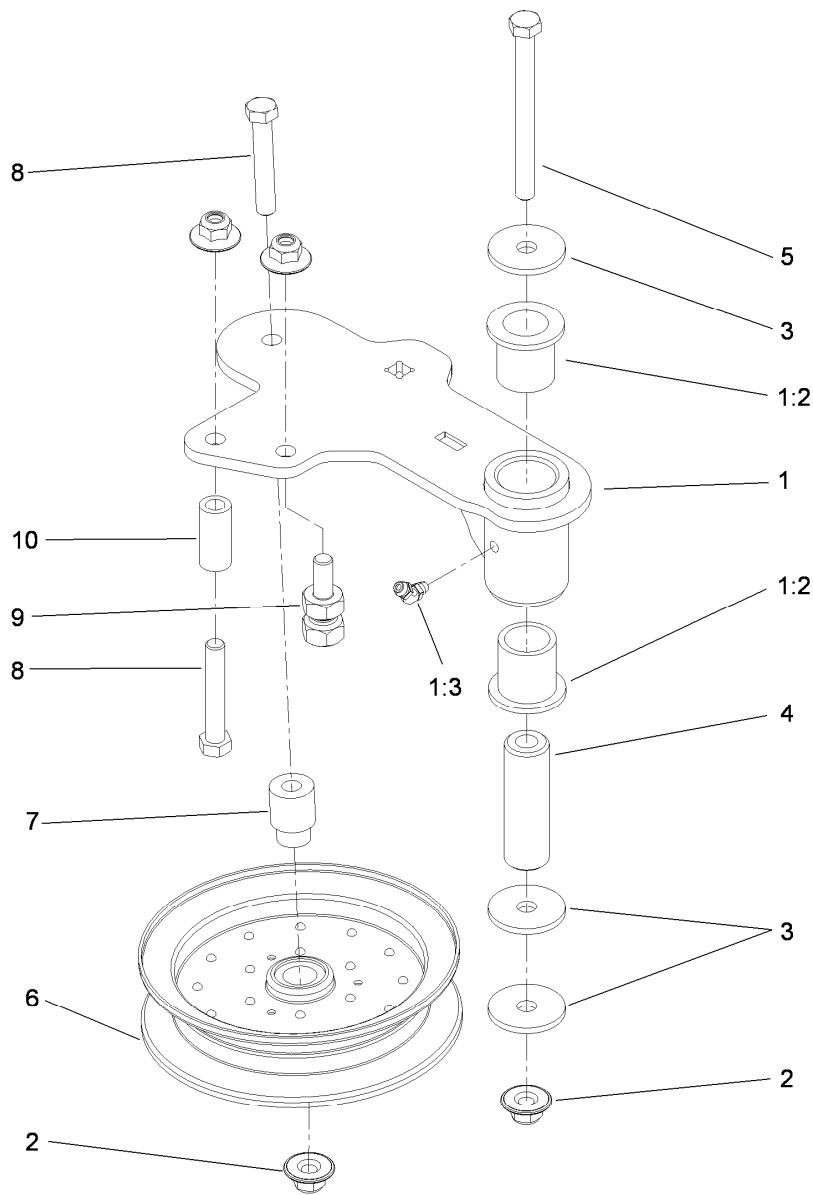
| Ref. | Part Number | Qty. | Description              | Ref. | Part Number | Qty. | Description           |
|------|-------------|------|--------------------------|------|-------------|------|-----------------------|
| 1    | 112-4190    | 1    | Deck Decal ASM           | 20   | 1-603299    | 3    | Roller-Scalp, Anti    |
| 2    | 115-7426    | 1    | Belt-V                   | 21   | 98-7913     | 1    | Tube-Spacer           |
| 3    | 104-8301    | 41   | Nut-Flange, NI           | 22   | 3231-40     | 2    | Bolt-CARR, Short Neck |
| 4    | 115-7450    | 3    | Pulley                   | 23   | 108-5388    | 1    | Screw-HH              |
| 5    | 109-6936    | 1    | Cover-Belt, LH           | 24   | 98-5967     | 1    | Spacer-Wheel          |
| 6    |             | 1    | Idler Arm ASM ●          | 25   | 107-8541-01 | 1    | Baffle-Discharge      |
| 7    | 119-8560    | 3    | Spindle ASM              | 26   | 322-50      | 1    | Screw-HH              |
| 8    | 109-6982    | 2    | Wireform-Cover           | 27   | 108-2792    | 1    | Rubber Deflector ASM  |
| 9    | 112-4230-01 | 1    | Plate-Skid               | 28   | 108-4052    | 1    | Spring-Torsion        |
| 10   | 3231-27     | 7    | Screw-CARR               | 29   | 105-4622    | 1    | Spacer                |
| 11   | 3290-357    | 6    | Nut-HHF, Whiz            | 30   | 107-1664    | 1    | Lever ASM             |
| 12   | 108-5387    | 3    | Screw-CARR               | 31   | 3296-47     | 1    | Nut-Lock, NI          |
| 13   | 323-23      | 1    | Screw-HH                 | 32   | 114-5867    | 1    | Anchor-Spring, Tall   |
| 14   | 105-7781-03 | 3    | Blade-18 Inch, Hi Flow   | 33   | 116-6317    | 1    | Spring-Extension      |
| 15   | 103-0865    | 3    | Washer-Blade Bolt, Heavy | 34   | 109-2872    | 2    | Spacer-Pulley         |
| 16   | 51-4060     | 3    | Screw-Blade              | 35   | 116-4670    | 2    | Pulley-Idler, Flat    |
| 17   | 115-7461-01 | 1    | Baffle ASM               | 36   | 109-6935    | 1    | Cover-Belt, RH        |
| 18   | 107-8506-01 | 1    | Baffle ASM               | 37   | 109-6658    | 2    | Nut-Flange, NI        |
| 19   | 98-7912     | 1    | Tube-Spacer              | 38   | 92-1624     | 3    | Screw-HWH             |

● Not serviced separately



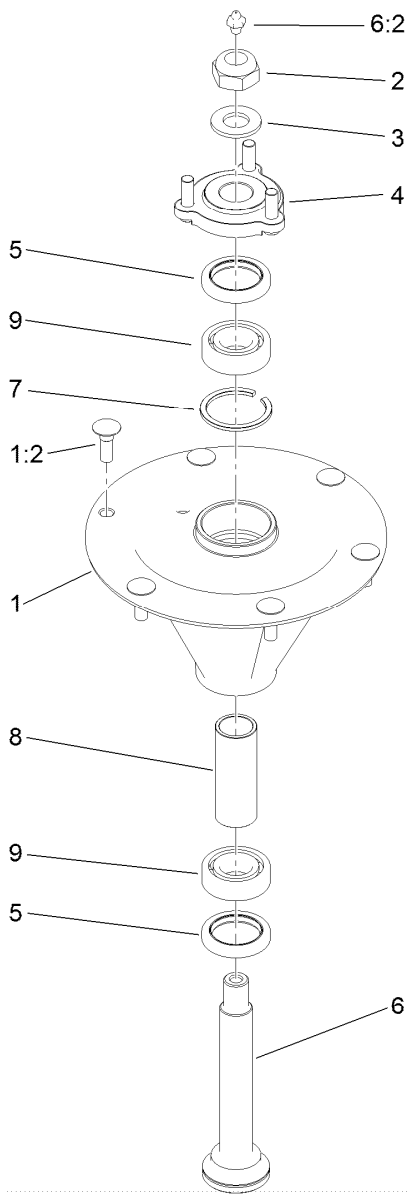
## Deck Decal Assembly No. 112-4190

| <i>Ref.</i> | <i>Part Number</i> | <i>Qty.</i> | <i>Description</i>          |
|-------------|--------------------|-------------|-----------------------------|
| 2           | 98-5954            | 3           | Decal-Cover, Missing        |
| 3           | 115-7445           | 1           | Decal-Routing, Deck Belt    |
| 4           | 68-8340            | 1           | Decal-Torque                |
| 5           | 1-403005           | 1           | Decal-Danger                |
| 6           | 66-1340            | 1           | Decal-Danger, Thrown Object |
| 7           | 105-7798           | 1           | Decal-Scalp, Anti           |
| 8           | 110-2068           | 1           | Decal-Adjustment, Baffle    |
| 9           | 107-1618           | 1           | Decal                       |
| 10          | 110-2067           | 1           | Decal-Setting, Baffle       |
| 11          | 54-9220            | 1           | Decal-Danger                |
| 12          | 58-6520            | 1           | Decal-Grease                |



## Idler Assembly

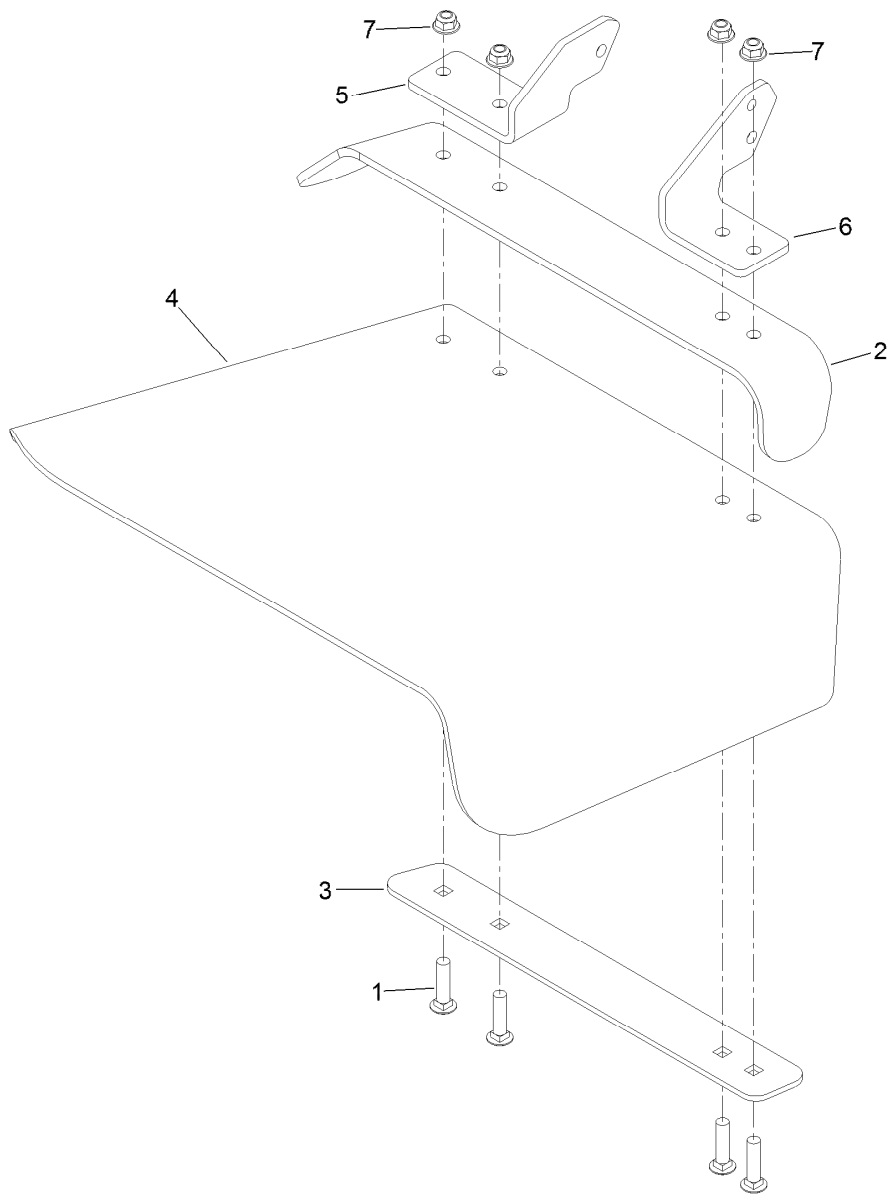
| Ref. | Part Number | Qty. | Description           |
|------|-------------|------|-----------------------|
| 1    | 114-5870    | 1    | Idler Arm ASM         |
| 1:2  | 1-303514    | 2    | Bearing-Flanged       |
| 1:3  | 1481        | 1    | Fitting-Grease        |
| 2    | 109-6658    | 4    | Nut-Flange, NI        |
| 3    | 1-213069    | 3    | Washer                |
| 4    | 114-5848    | 1    | Spacer-Plain          |
| 5    | 98-5961     | 1    | Screw-HH              |
| 6    | 116-4668    | 1    | Idler-Pulley, Flanged |
| 7    | 112-4212    | 1    | Mount-Pulley          |
| 8    | 323-11      | 2    | Screw-HH              |
| 9    | 114-5866    | 1    | Anchor-Spring, Short  |
| 10   | 104-0151    | 1    | Spacer                |



## Spindle Assembly No. 119-8560

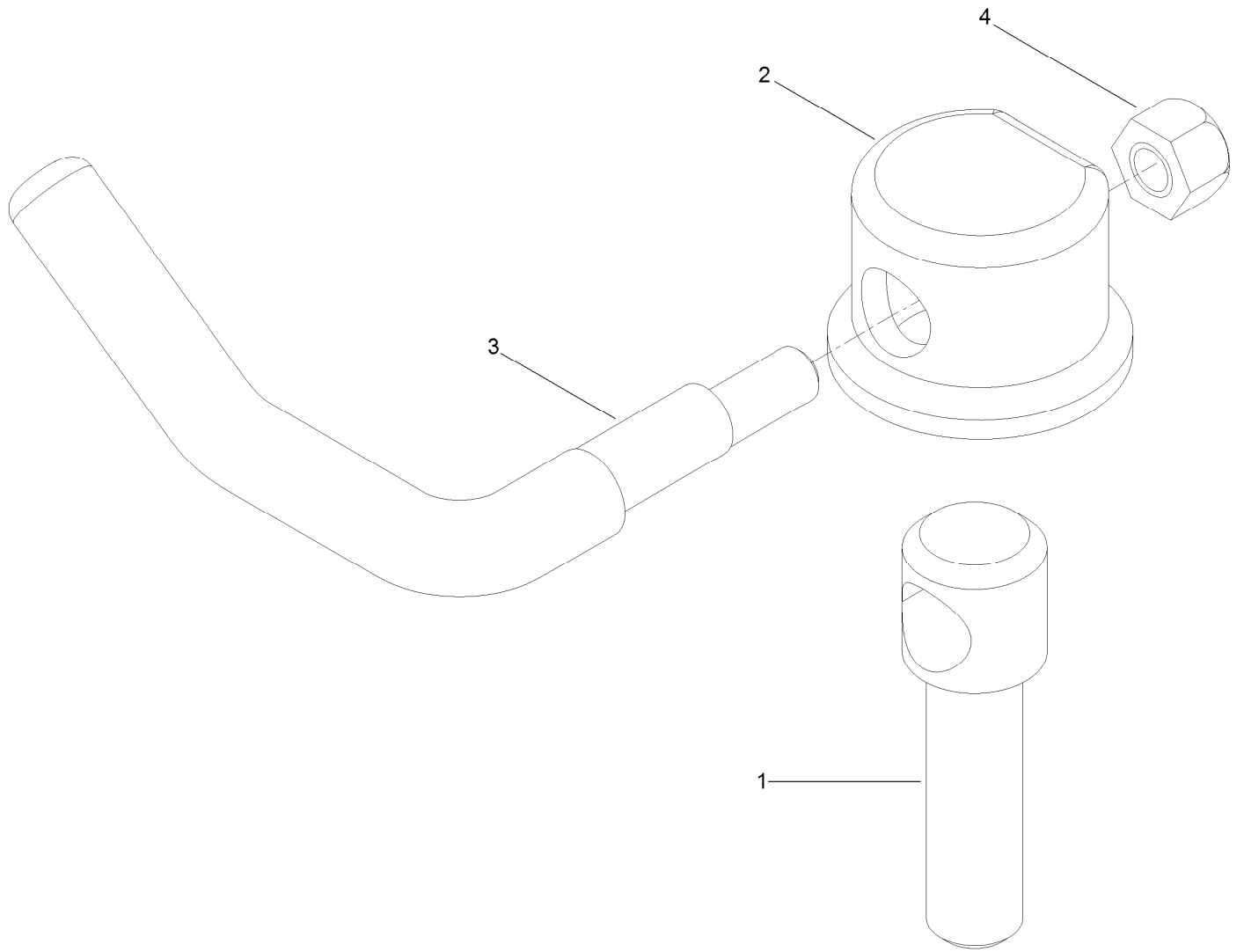
| Ref. | Part Number | Qty. | Description                     |
|------|-------------|------|---------------------------------|
| 1    |             | 1    | Spindle Housing And Studs ASM ● |
| 1:2  | 114-8195    | 6    | Bolt-Ribbed Neck                |
| 2    | 3296-67     | 1    | Nut-Lock, NI                    |
| 3    | 92-5836     | 1    | Washer                          |
| 4    | 117-6172    | 1    | Spindle Hub ASM                 |
| 5    | 253-133     | 2    | Seal-Oil                        |
| 6    | 119-8527    | 1    | Spindle Shaft And Zerk ASM      |
| 6:2  | 302-2       | 1    | Fitting-Grease                  |
| 7    | 119-8532    | 1    | Snap Ring                       |
| 8    | 117-6184    | 1    | Spacer                          |
| 9    | 119-8558    | 2    | Bearing-Noseal                  |

● Not serviced separately



## Rubber Deflector Assembly No. 108-2792

| <i>Ref.</i> | <i>Part Number</i> | <i>Qty.</i> | <i>Description</i> |
|-------------|--------------------|-------------|--------------------|
| 1           | 3231-4             | 4           | Screw-CARR         |
| 2           | 106-3246-01        | 1           | Deflector          |
| 3           | 106-3248-03        | 1           | Strap-Discharge    |
| 4           | 108-5029           | 1           | Deflector-Rubber   |
| 5           | 108-4059-01        | 1           | Plate-Hinge, Rear  |
| 6           | 106-3253-01        | 1           | Plate-Hinge, Front |
| 7           | 104-8301           | 4           | Nut-Flange, NI     |



## Lever Assembly No. 107-1664

| <i>Ref.</i> | <i>Part Number</i> | <i>Qty.</i> | <i>Description</i> |
|-------------|--------------------|-------------|--------------------|
| 1           | 106-3239           | 1           | Screw-Lock         |
| 2           | 107-1644           | 1           | Cap-Lock           |
| 3           | 106-3241           | 1           | Lever-Lock         |
| 4           | 3296-29            | 1           | Nut-Lock, NI       |

# Attachments and Accessories

## For 74923 Z Master Professional 6000 Series Riding Mower with 52in TURBO FORCE Side Discharge Mower

| <b>Product Name</b>                          | <b>Model/Part</b> |
|--|-------------------|
| Blade-Recycler, 18in.....                    | 105-7779-03       |
| Blade-Hi Flow, 18in.....                     | 105-7781-03       |
| Blade-Med Flow, 18in.....                    | 105-7794-03       |
| Blade-Low Flow, 18in.....                    | 105-7795-03       |
| Blade-Atomic, 18in.....                      | 105-7796-03       |
| Blade-Hi Flow, 18in (6 Pack).....            | 108-1117          |
| Blade-Atomic, 18in (6 Pack).....             | 108-1118          |
| Anti-Scalp Kit (Trim Side).....              | 108-4140          |
| Hitch Kit.....                               | 109-9487          |
| Blade-Lo Flow, 18in (6 Pack).....            | 110-0406          |
| Blade-Recycler, 18in (6 Pack).....           | 110-0408          |
| Blade-Med Flow, 18in (6 Pack).....           | 110-0409          |
| Hypr-Oil 500 (quart).....                    | 114-4713          |
| Hypr-Oil 500 (gallon).....                   | 114-4714          |
| Hypr-Oil 500-5 (5 gallon).....               | 114-4715          |
| Bimini Folding Shade Assembly.....           | 115-4510          |
| Recycler Kit.....                            | 115-7467          |
| Roller Striper Kit.....                      | 115-7470          |
| Light Kit.....                               | 116-1154          |
| Operator-Controlled Discharge Chute Kit..... | 117-3600          |
| Deluxe Suspension Seat Kit.....              | 117-6174          |
| Z Stand Kit.....                             | 121-4811          |
| Toro Deluxe Rider Cover.....                 | 490-7319          |
| Spark Arrestor Screen.....                   | 75-6880           |
| Blower and Drive Kit.....                    | 78552             |
| E-Z Vac Twin Bagging System.....             | 78562             |
| E-Z Vac DFS Collection System.....           | 78566             |
| Filter Minder Gauge.....                     | 99-4664           |
| Trash Holder Kit.....                        | TC26              |

**Notes:**

**Notes:**



**Count on it.**