



**Count on it.**

# Parts Catalog

## **Z Master® Commercial 3000 Series Riding Mower**

**with 60in TURBO FORCE® Side Discharge  
Mower**

**Model No. 74956—Serial No. 313000001 and Up**



# Ordering Replacement Parts

To order replacement parts, please supply the part number, the quantity, and the description of each part desired.

## Understanding Reference Numbers

Each identified part in an illustration has a reference number. The reference number for a part also appears in the parts list, along with other information about the part.

This catalog uses two special reference number formats, one to indicate parts in a service assembly and another to indicate the quantity of a given part in an illustration.

## Service Assembly Reference Numbers

Parts in service assemblies have reference numbers in the form a:b. The a represents the reference number of the entire service assembly and the b represents a sequential number unique to each part within the service assembly.

For example, a wheel assembly might be identified by reference number 6, the tire by 6:1, the valve by 6:2, and the wheel by 6:3. When you order the assembly identified by reference number 6, you receive all parts identified by reference numbers 6:1, 6:2, and 6:3. However, you may also order any part individually. Reference numbers of this type appear in illustration and in parts lists.

## Reference Numbers Indicating Quantity

In an illustration, if a reference number indicates more than one part, the reference number has the form nX y. The n represents the quantity of the part, the X is the multiplication symbol, and the y represents the reference number.

For example, in an illustration, the reference number 2X 37 means that two of the parts identified by reference number 37 are indicated.

# List of Abbreviations

**AR:** as required

**ASM:** assembly

**BBC:** blade brake control

**BHTF:** button head thread forming

**CARR:** carriage

**CCW:** counter clockwise

**CW:** clockwise

**DEG:** degrees

**DPA:** Dual Point Adjustment

**ECM:** electronic control module

**EXT:** external

**FH:** flat head

**GA:** gauge

**HD:** heavy-duty

**HF:** hex flange

**HH:** hex head

**HHF:** hex head flange

**HHFTF:** hex head flange thread forming

**HJ:** hex jam

**HLH:** hex lag head

**HOC:** height-of-cut

**HSBH:** hex socket button head

**HSFH:** hex socket flat head

**HSH:** hex socket head

**HWH:** hex washer head

**HWHTF:** hex washer head thread forming

**HYD:** hydraulic

**LH:** left hand

**LP:** Liquefied Petroleum Gas

**LPG:** Liquefied Petroleum Gas

**NI:** nylon insert

**NPTF:** national pipe thread fine

**PFH:** phillips flat head

**PPH:** phillips pan head

**PPHTF:** phillips pan head thread forming

**PRH:** phillips round head

**PTH:** phillips truss head

**PTO:** power-take-off

**RH:** right hand

**ROPS:** roll-over protection system

**RRB:** rear roller brush

**SFH:** slotted fillister head

**SHH:** slotted hex head

**SHWH:** slotted hex washer head

**SPH:** slotted pan head

**SQH:** square head

**SRH:** slotted round head

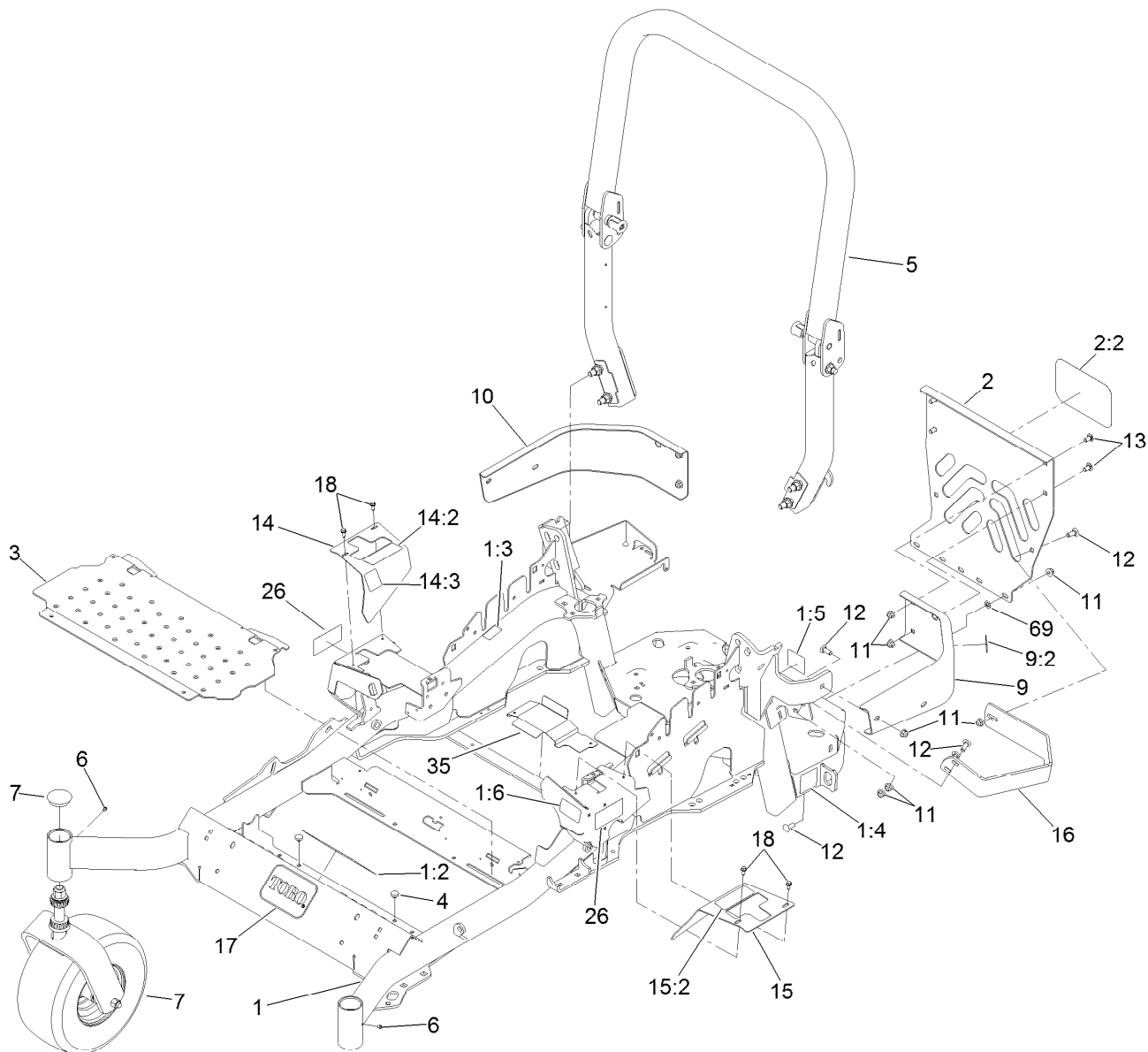
**STD:** standard

**TAP:** self tapping

**TTH:** torx truss head

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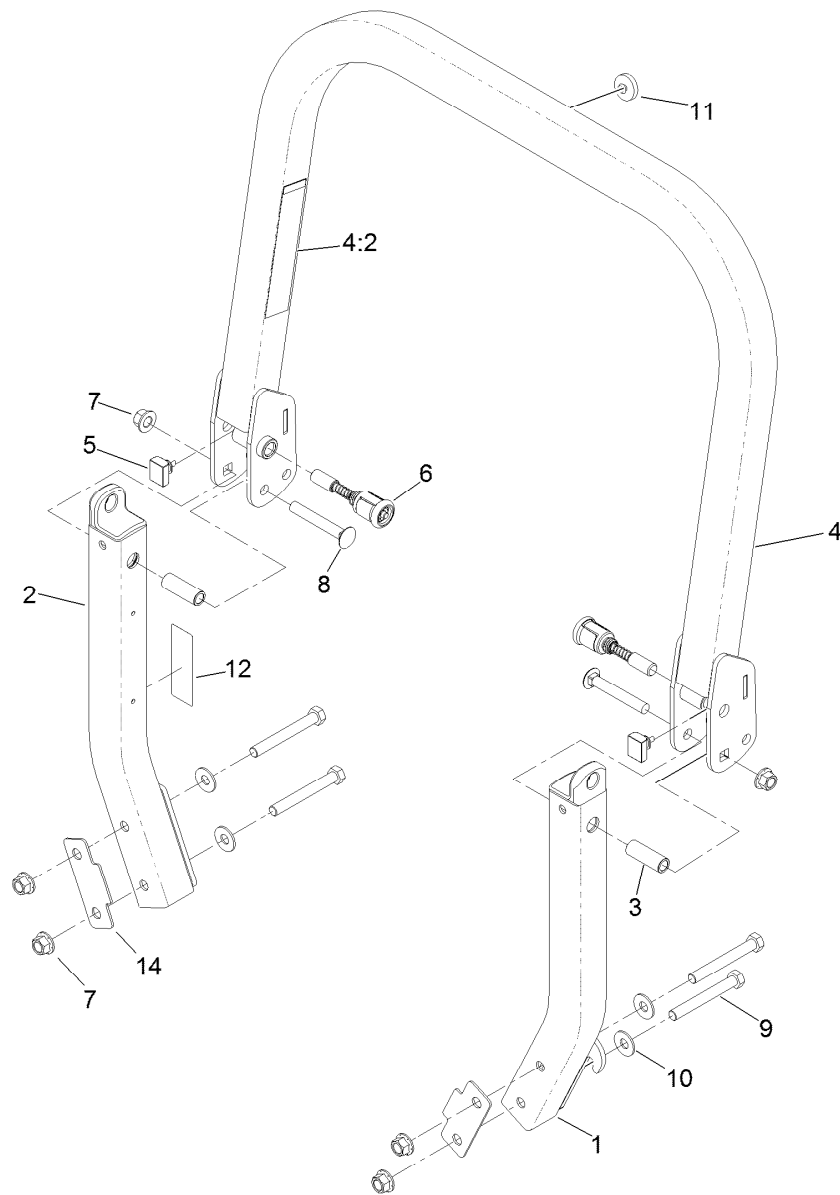


## Frame and Caster Wheel Assembly

| Ref. | Part Number | Qty. | Description               |
|------|-------------|------|---------------------------|
| 1    | 116-5902    | 1    | Mainframe ASM             |
| 1:2  | 116-3303    | 1    | Decal-Slope               |
| 1:3  | 103-2076    | 2    | Decal-Caution             |
| 1:4  | 116-0205    | 2    | Decal-Belt Drive          |
| 1:5  | 116-4858    | 1    | Decal-Spark Arrester      |
| 1:6  | 116-1654    | 1    | Decal-Fuel Fill           |
| 2    | 115-7410    | 1    | Rear Guard ASM            |
| 2:2  | 67-7320     | 1    | Decal                     |
| 3    | 116-8898-01 | 1    | Floorpan                  |
| 4    | 1-513658    | 2    | Bumper                    |
| 5    | 116-0231    | 1    | ROPS ASM                  |
| 6    | 1-811010    | 2    | Plug                      |
| 7    |             | 2    | Front Caster W/Fork ASM ● |
| 9    | 116-0180    | 1    | LH Bumper ASM             |
| 9:2  | 103-2076    | 1    | Decal-Caution             |
| 10   | 116-0057-03 | 1    | Bumper-RH                 |

| Ref. | Part Number | Qty. | Description                 |
|------|-------------|------|-----------------------------|
| 11   | 104-8301    | 11   | Nut-Flange, NI              |
| 12   | 3231-22     | 7    | Screw-CARR                  |
| 13   | 3231-21     | 4    | Screw-CARR                  |
| 14   | 116-5899    | 1    | RH Motion Control Cover ASM |
| 14:2 | 109-7232    | 1    | Decal-Motion Control        |
| 14:3 | 116-5944    | 1    | Decal-Park Brake            |
| 15   | 116-0580    | 1    | LH Motion Control Cover ASM |
| 15:2 | 109-7232    | 1    | Decal-Motion Control        |
| 16   | 116-0043-03 | 1    | Guard-Muffler               |
| 17   | 68-3640     | 1    | Decal                       |
| 18   | 32144-10    | 4    | Screw-HWH                   |
| 26   | 120-5892    | 2    | Decal                       |
| 35   | 116-2999-01 | 1    | Guard-Belt                  |
| 69   | 107-3154    | 2    | Nut-Push                    |

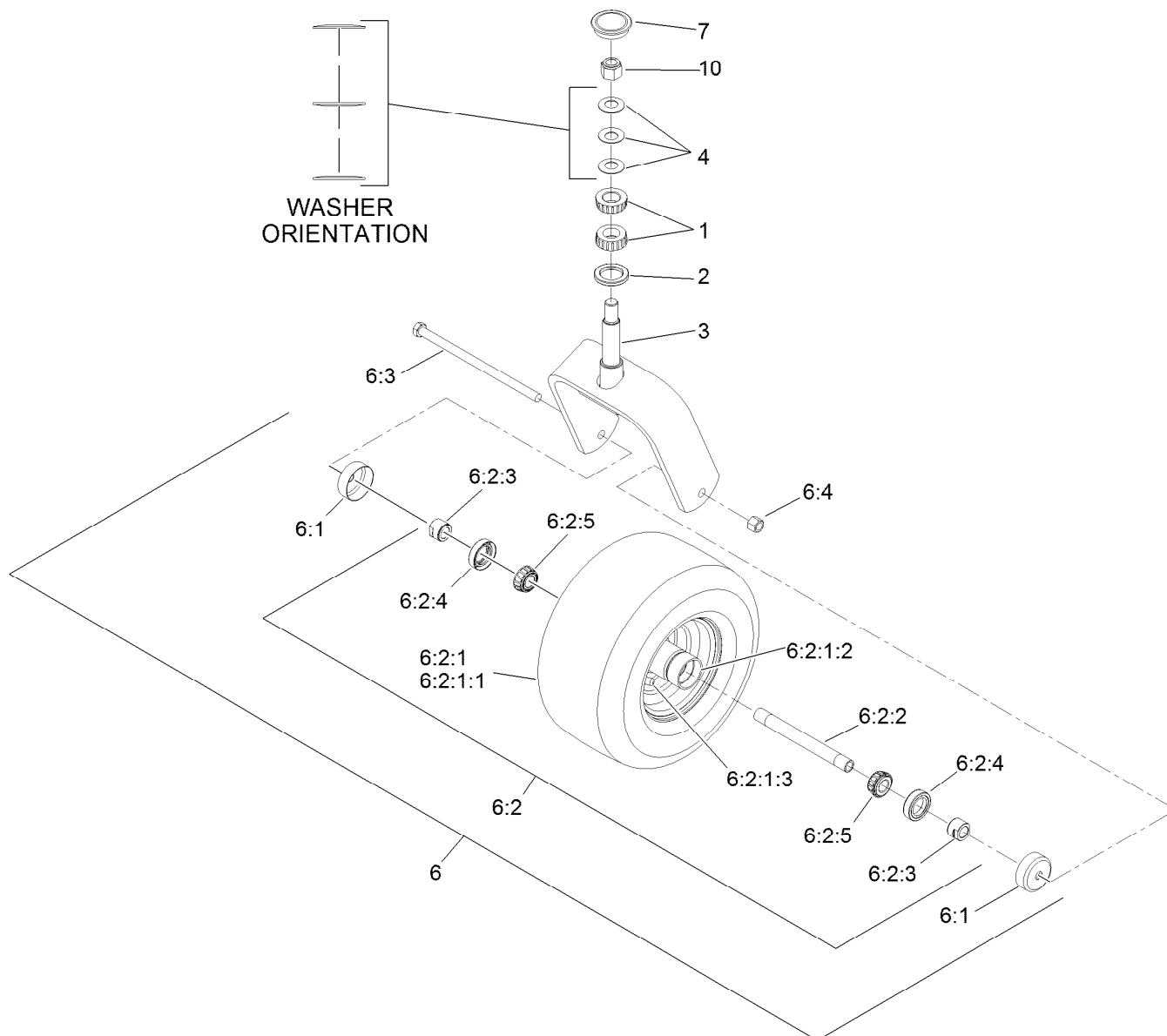
● Not serviced separately



## Roll-Over Protection System Assembly No. 116-0231

| Ref. | Part Number | Qty. | Description                 |
|------|-------------|------|-----------------------------|
| 1    |             | 1    | LH ROPS Leg ASM ●           |
| 2    |             | 1    | RH ROPS Leg ASM ●           |
| 3    | 109-6653    | 2    | Spacer                      |
| 4    |             | 1    | Upper ROPS ASM ●            |
| 4:2  | 107-2102    | 1    | Decal-Warning, Folding ROPS |
| 5    | 109-5337    | 2    | Bumper-ROPS                 |
| 6    | 116-0104    | 2    | Spring Pin ASM              |
| 7    | 99-5107     | 6    | Nut-Lock                    |
| 8    | 3233-10     | 2    | Screw-CARR                  |
| 9    | 325-17      | 4    | Screw-HH                    |
| 10   | 109-9505    | 4    | Washer-Spring               |
| 11   | 109-9233    | 1    | Bumper-Push-In, Rubber      |
| 12   | 116-0090    | 1    | Decal-Caution               |
| 14   | 116-0960    | 2    | Spacer                      |

● Not serviced separately

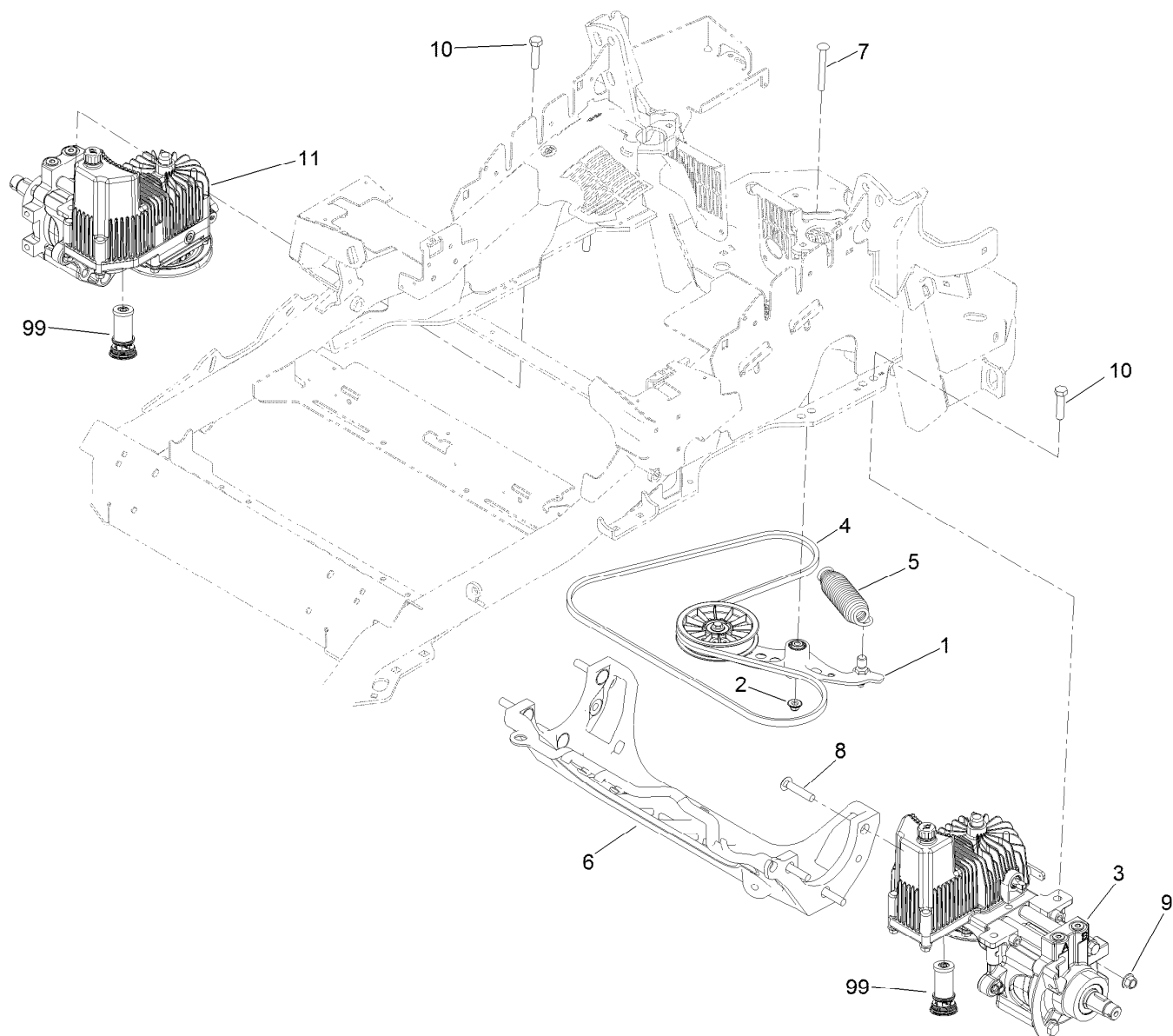


## Fork and Caster Wheel Assembly

| Ref.    | Part Number | Qty. | Description             |
|---------|-------------|------|-------------------------|
| 1       | 1-543509    | 2    | Bearing-Roller, Tapered |
| 2       | 116-5647    | 1    | Seal-Grease             |
| 3       | 116-6707-01 | 1    | Caster                  |
| 4       | 1-633508    | 3    | Washer-Bellville        |
| 6       | 117-0361    | 1    | Castor Wheel ASM        |
| 6:1     | 103-2768    | 2    | Guard-Seal              |
| 6:2     |             | 1    | Wheel ASM ●             |
| 6:2:1   |             | 1    | Wheel And Tire ASM ●    |
| 6:2:1:1 | 1-523009    | 1    | Tire                    |
| 6:2:1:2 | 1-633584    | 2    | Bearing-Cup             |

| Ref.    | Part Number | Qty. | Description         |
|---------|-------------|------|---------------------|
| 6:2:1:3 | 5108        | 1    | Valve               |
| 6:2:2   | 103-5156    | 1    | Axle-Caster         |
| 6:2:3   | 103-3051    | 2    | Spacer-Nut          |
| 6:2:4   | 103-0063    | 2    | Seal-Caster         |
| 6:2:5   | 1-633585    | 2    | Bearing-Cone, Taper |
| 6:3     | 325-39      | 1    | Screw-HH            |
| 6:4     | 3296-23     | 1    | Nut-Lock, NI        |
| 7       | 103-4882    | 1    | Cap-Grease          |
| 10      | 3296-51     | 1    | Nut-Lock, NI        |

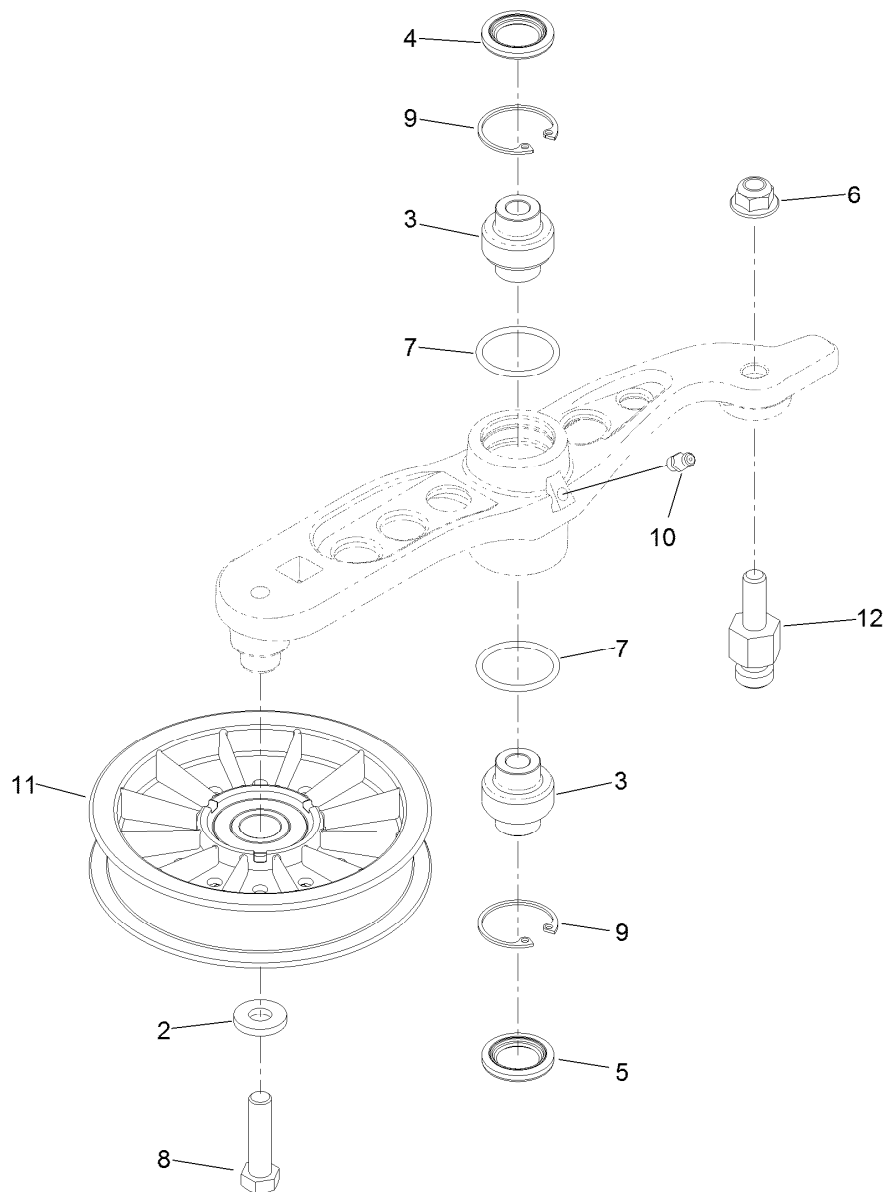
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## Hydraulic Pump, Idler and Belt Assembly

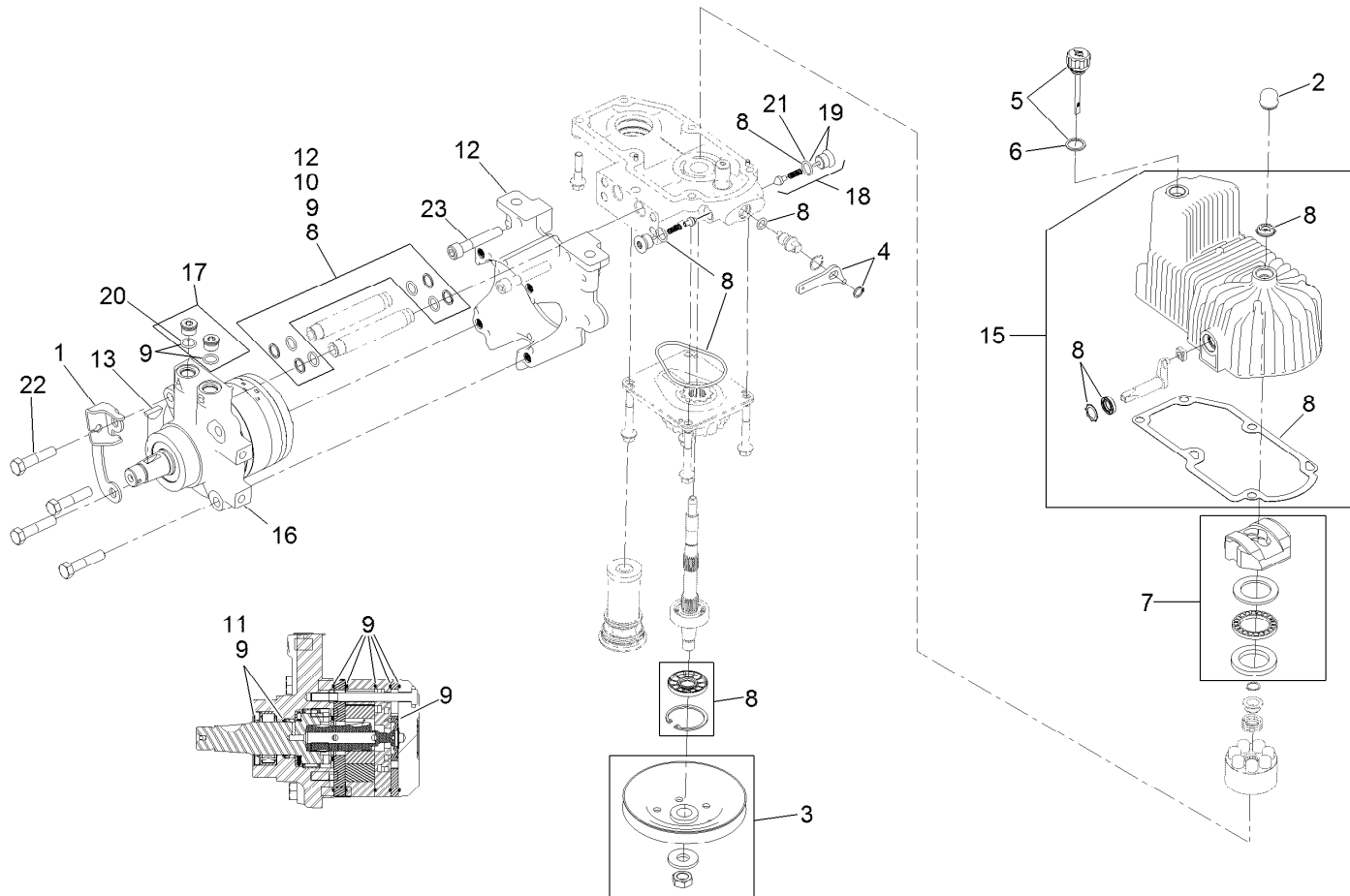
| Ref. | Part Number | Qty. | Description                 |
|------|-------------|------|-----------------------------|
| 1    | 116-1255    | 1    | Pump Idler ASM              |
| 2    | 109-6658    | 1    | Nut-Flange, NI              |
| 3    | 116-6417    | 1    | LH Hydro 12Cc No Fan        |
| 4    | 116-1953    | 1    | Belt-V                      |
| 5    | 116-6317    | 1    | Spring-Extension            |
| 6    | 109-9375    | 1    | Cradle-Hydro                |
| 7    | 116-1502    | 1    | Bolt-Shoulder, Carriage     |
| 8    | 3233-34     | 6    | Screw-CARR                  |
| 9    | 99-5107     | 6    | Nut-Lock                    |
| 10   | 325-8       | 4    | Screw-HH                    |
| 11   | 116-6418    | 1    | RH Hydro 12Cc No Fan        |
| 99   | 114-4713    | 1    | Hypr-Oil 500 (Quart) ●      |
| 99   | 114-4714    | 1    | Hypr-Oil 500 (Gallon) ●     |
| 99   | 114-4715    | 1    | Hypr-Oil 500-5 (5 Gallon) ● |
| 99   | 117-0390    | 1    | Filter-Hydro                |

● Not illustrated



## Pump Idler Assembly No. 116-1255

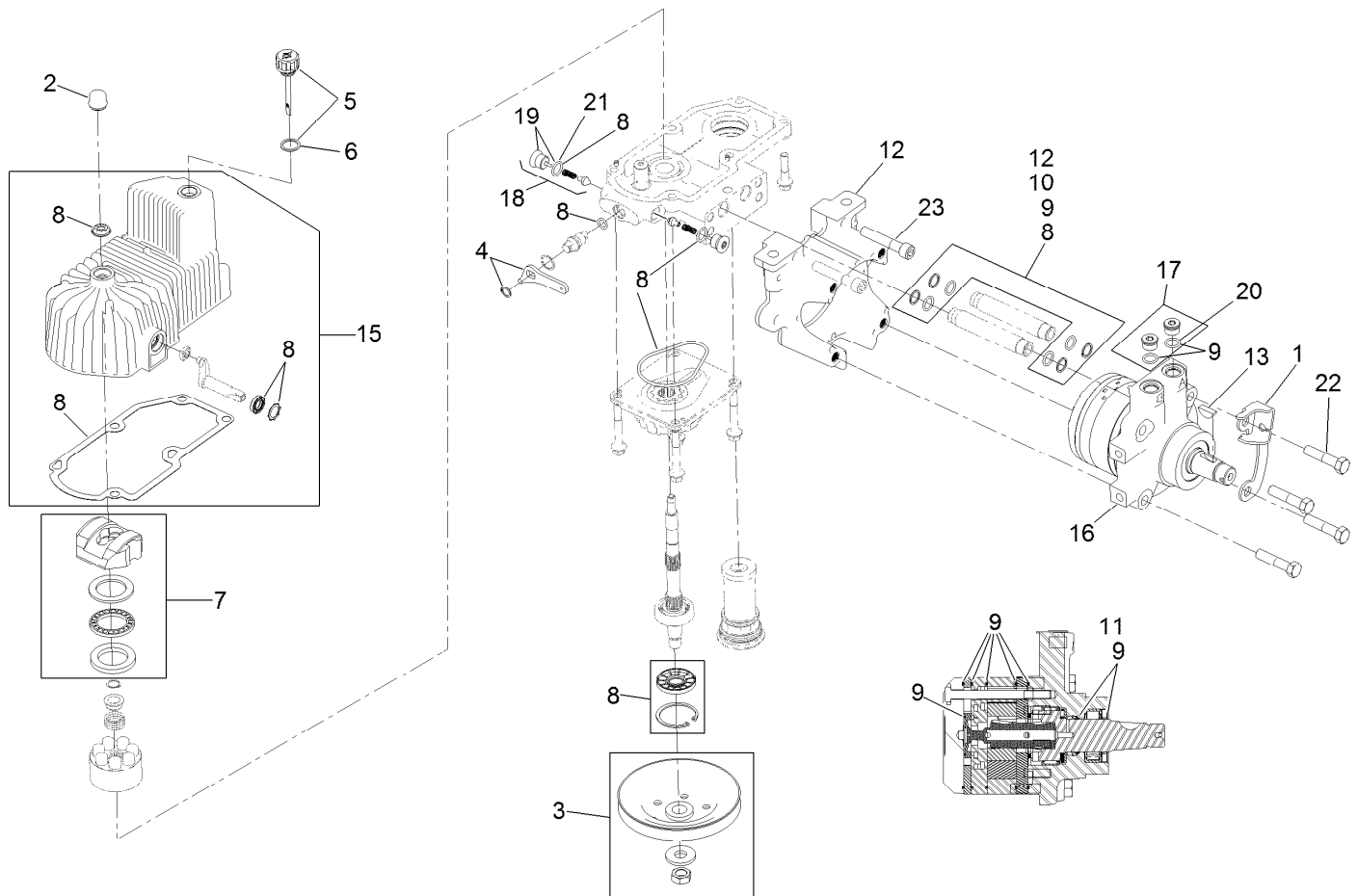
| Ref. | Part Number | Qty. | Description             |
|------|-------------|------|-------------------------|
| 2    | 43-0940     | 1    | Spacer                  |
| 3    | 103-3504    | 2    | Bearing-Spherical       |
| 4    | 103-3505    | 1    | Seal, Double, Lip       |
| 5    | 103-3506    | 1    | Seal-Single Lip         |
| 6    | 109-6658    | 1    | Nut-Nyloc 3/8-16 Flg    |
| 7    | 106-7159    | 2    | O-Ring                  |
| 8    | 323-8       | 1    | Screw-HH 3/8-16 X 1 1/2 |
| 9    | 32120-10    | 2    | Ring-Retaining          |
| 10   | 302-19      | 1    | Zerk-1/4-28 Str         |
| 11   | 109-8076    | 1    | Pulley-Idler            |
| 12   | 116-3467    | 1    | Pin-Spring, Anchor      |



## LH Hydro Assembly No. 116-6417

| Ref. | Part Number | Qty. | Description                | Ref. | Part Number | Qty. | Description                |
|------|-------------|------|----------------------------|------|-------------|------|----------------------------|
| 1    | 116-6859    | 1    | Bracket-Anchor, Cable      | 12   | 116-5469    | 1    | Nose Cup-Uht               |
| 2    | 116-3052    | 1    | Cover-Shaft, Hydro         | 13   | 3257-42     | 1    | Key-Woodruff               |
| 3    | 116-0234    | 1    | Pulley Kit                 | 15   | 116-3287    | 1    | Housing-LH                 |
| 4    | 116-0235    | 1    | Handle-Bypass Valve, Hydro | 16   | 116-8915    | 1    | Motor-Hydraulic LH 240Cc   |
| 5    | 116-0236    | 1    | Dipstick-Hydro W/Gasket    | 17   | 116-7901    | 1    | Magnetic Plugs Service Kit |
| 6    | 116-0237    | 1    | Gasket-Dipstick, Hydro     | 18   | 116-1630    | 2    | Check Valve ASM            |
| 7    | 116-1367    | 1    | Swash Block Kit            | 19   | 116-1631    | 2    | Plug-Check (W/O-Ring)      |
| 8    | 116-1368    | 1    | Pump Seal Kit              | 20   | 76-1900     | 2    | O-Ring                     |
| 9    | 116-1369    | 1    | Motor Seal Kit             | 21   | 116-8662    | 2    | O-Ring-Check Valve         |
| 10   | 116-1370    | 1    | Tube Seal Kit              | 22   | 116-8974    | 4    | Screw HH                   |
| 11   | 116-1371    | 1    | Output Shaft Seal Kit      | 23   | 116-8975    | 2    | Screw-HSH                  |
|      |             |      |                            | 99   | 116-1373    | 1    | Flow Test Kit ●            |

● Not illustrated

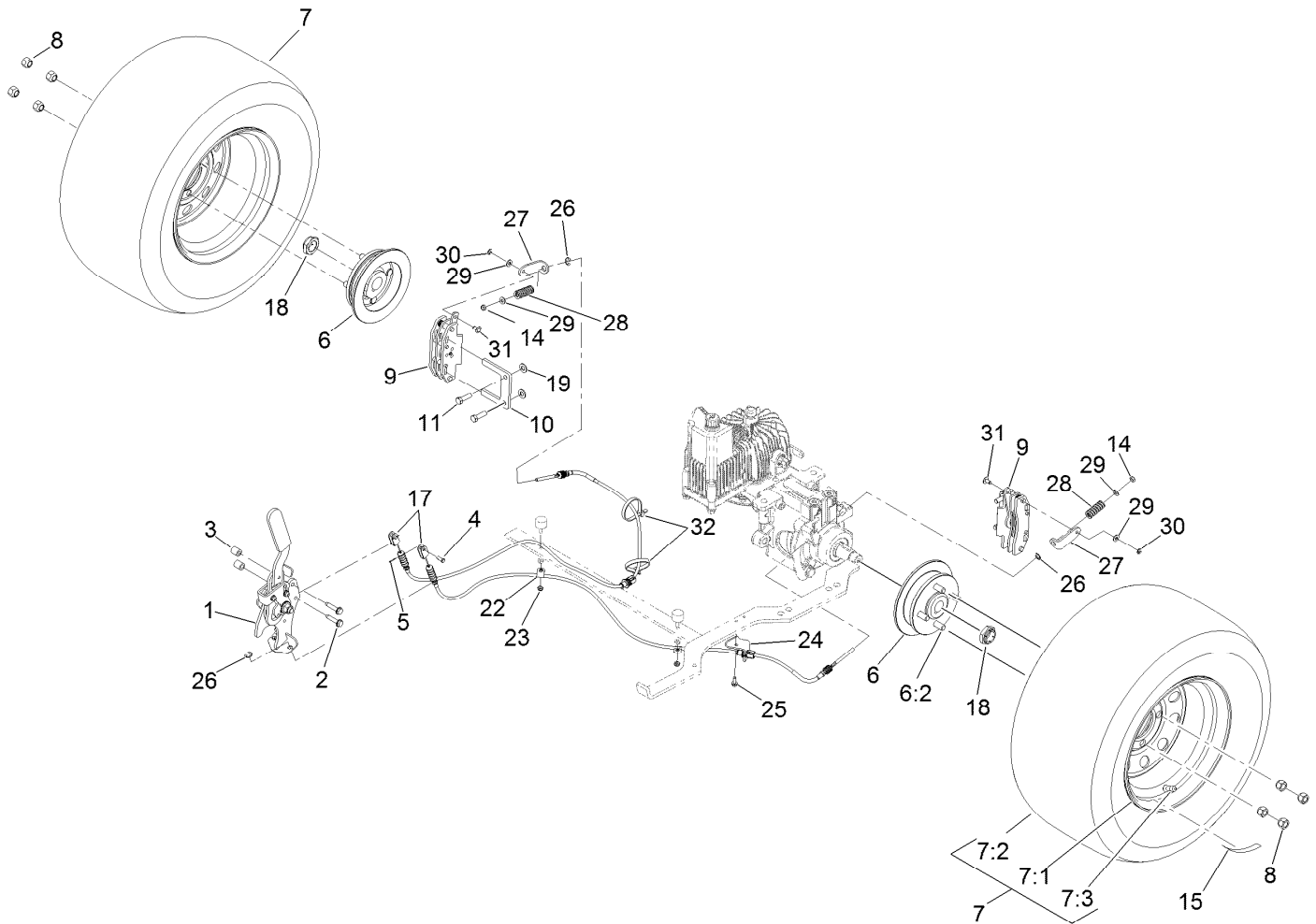


## RH Hydro Assembly No. 116-6418

| Ref. | Part Number | Qty. | Description                |
|------|-------------|------|----------------------------|
| 1    | 116-6859    | 1    | Bracket-Anchor, Cable      |
| 2    | 116-3052    | 1    | Cover-Shaft, Hydro         |
| 3    | 116-0234    | 1    | Pulley Kit                 |
| 4    | 116-0235    | 1    | Handle-Bypass Valve, Hydro |
| 5    | 116-0236    | 1    | Dipstick-Hydro W/Gasket    |
| 6    | 116-0237    | 1    | Gasket-Dipstick, Hydro     |
| 7    | 116-1367    | 1    | Swash Block Kit            |
| 8    | 116-1368    | 1    | Pump Seal Kit              |
| 9    | 116-1369    | 1    | Motor Seal Kit             |
| 10   | 116-1370    | 1    | Tube Seal Kit              |
| 11   | 116-1371    | 1    | Output Shaft Seal Kit      |

| Ref. | Part Number | Qty. | Description                |
|------|-------------|------|----------------------------|
| 12   | 116-5469    | 1    | Nose Cup-Uht               |
| 13   | 3257-42     | 1    | Key-Woodruff               |
| 15   | 116-3288    | 1    | Housing-RH                 |
| 16   | 116-8916    | 1    | Motor-Hydraulic RH 240Cc   |
| 17   | 116-7901    | 1    | Magnetic Plugs Service Kit |
| 18   | 116-1630    | 2    | Check Valve ASM            |
| 19   | 116-1631    | 2    | Plug-Check (W/O-Ring)      |
| 20   | 76-1900     | 2    | O-Ring                     |
| 21   | 116-8662    | 2    | O-Ring-Check Valve         |
| 22   | 116-8974    | 4    | Screw HH                   |
| 23   | 116-8975    | 2    | Screw-HSH                  |
| 99   | 116-1373    | 1    | Flow Test Kit ●            |

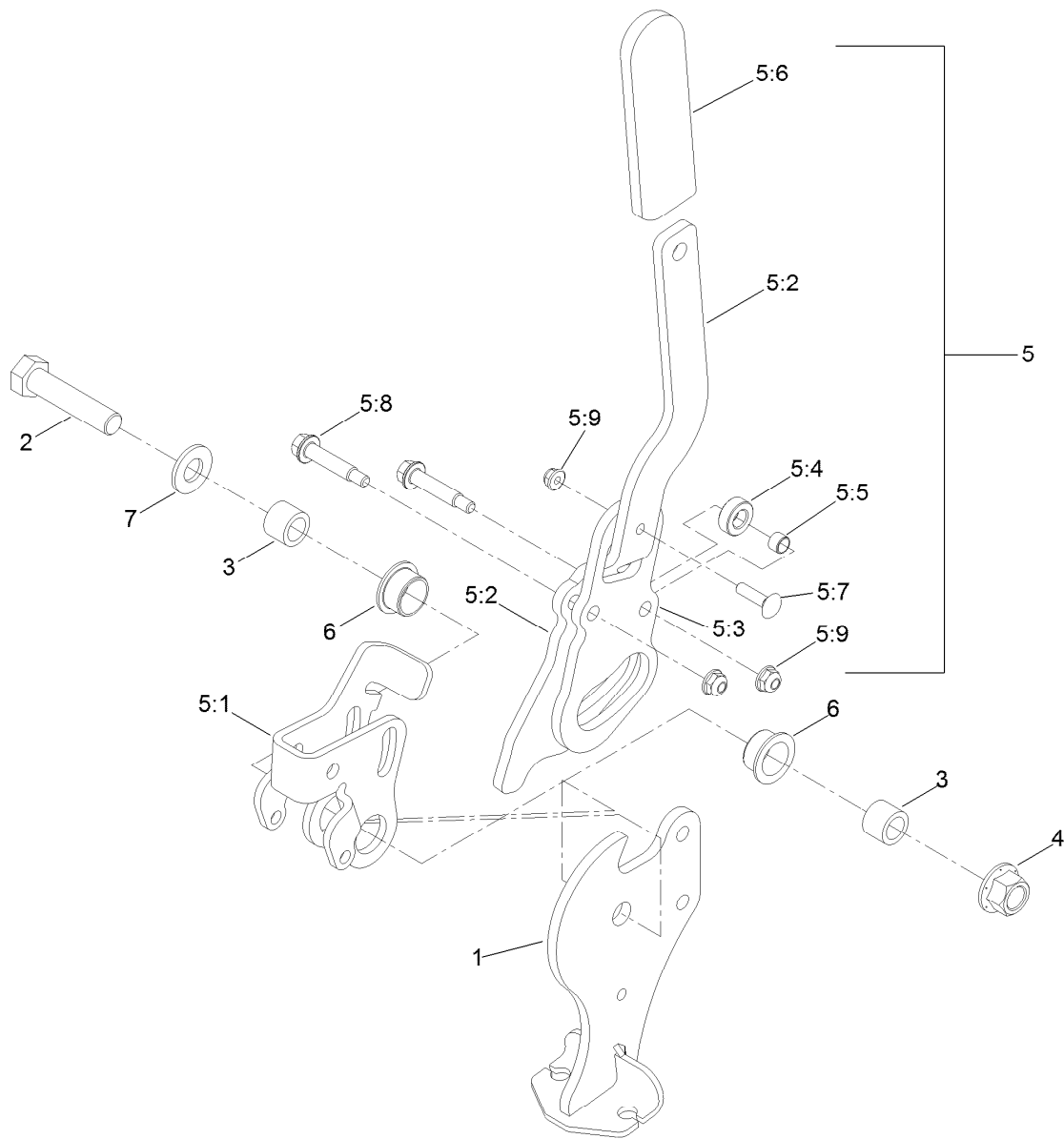
● Not illustrated



## Rear Wheel and Park Brake Assembly

| Ref. | Part Number | Qty. | Description        |
|------|-------------|------|--------------------|
| 1    | 116-7551    | 1    | Brake Handle ASM   |
| 2    | 32144-57    | 2    | Screw              |
| 3    | 82-6840     | 2    | Spacer             |
| 4    | 60-1730     | 2    | Pin-Clevis         |
| 5    | 3272-1      | 2    | Pin-Cotter         |
| 6    | 116-1746    | 2    | Wheel Hub ASM      |
| 6:2  | 116-1696    | 4    | Stud-Wheel         |
| 7    | 116-3138    | 2    | Tire And Wheel ASM |
| 7:1  | 109-2871    | 1    | Rim ASM            |
| 7:2  | 116-3139    | 1    | Tire-Turf Master   |
| 7:3  | 232-27      | 1    | Stem-Valve         |
| 8    | 242-50      | 8    | Nut-Lug            |
| 9    | 109-2889    | 2    | Caliper-Brake      |
| 10   | 109-0958    | 2    | Plate-Mount, Brake |
| 11   | 92-5727     | 4    | Screw-Lock, Patch  |
| 14   | 3296-13     | 2    | Nut-Lock, NI       |

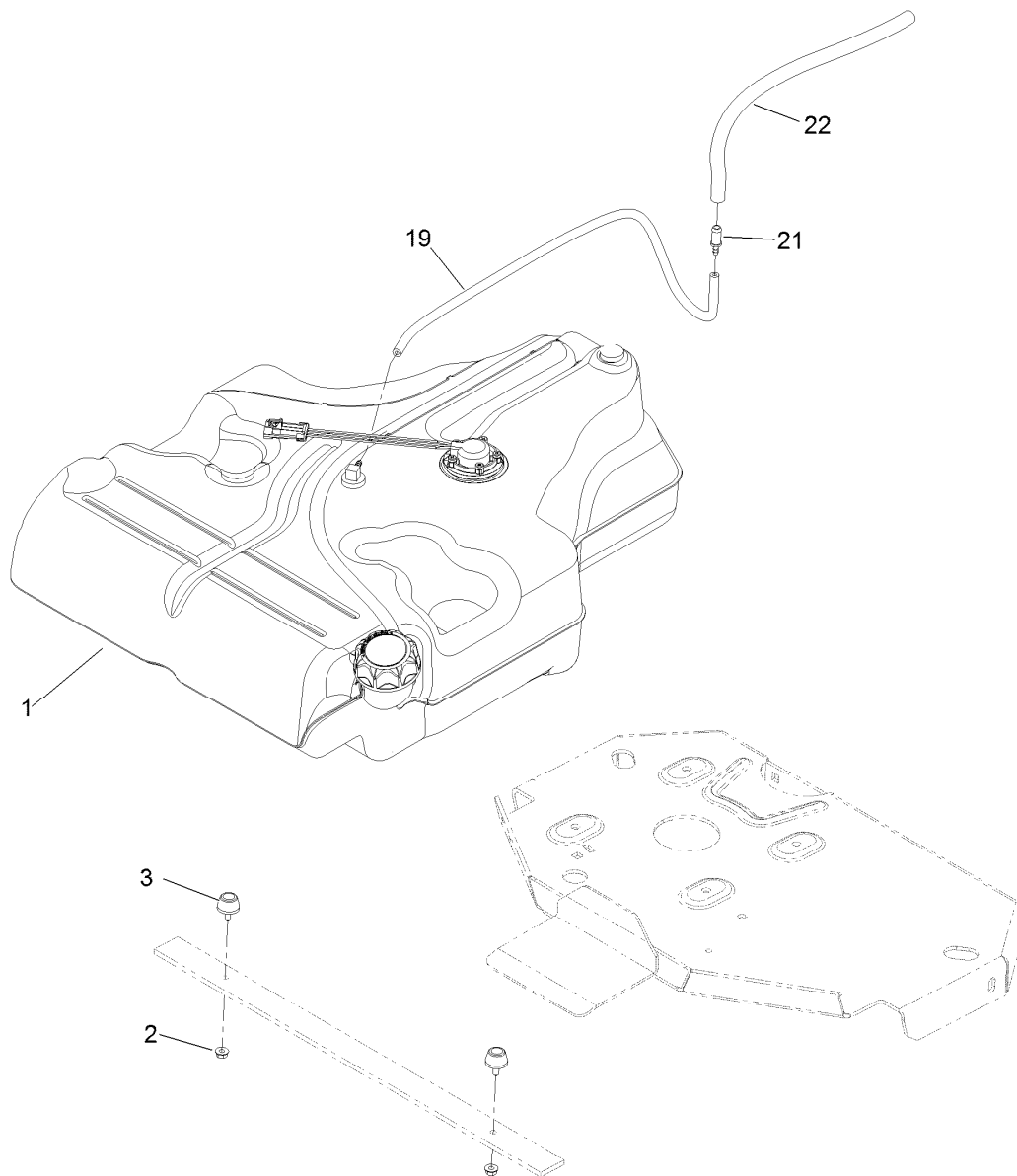
| Ref. | Part Number | Qty. | Description            |
|------|-------------|------|------------------------|
| 15   | 116-2643    | 2    | Decal-Wheel Nut Torque |
| 17   | 116-6365    | 2    | Cable-Park Brake, LH   |
| 18   | 116-1399    | 2    | Locknut                |
| 19   | 3256-24     | 4    | Washer-Flat            |
| 22   | 88-7970     | 2    | Clip                   |
| 23   | 3296-56     | 2    | Nut-Lock, NI           |
| 24   | 116-6397    | 1    | Bracket-Cable          |
| 25   | 32144-10    | 1    | Screw-HWH              |
| 26   | 32120-18    | 4    | E-Ring                 |
| 27   | 116-6182    | 2    | Bracket-Brake, L       |
| 28   | 116-6347    | 2    | Spring-Die             |
| 29   | 3256-22     | 4    | Washer-Flat            |
| 30   | 32151-86    | 2    | E-Ring                 |
| 31   | 116-6348    | 2    | Pin-Brake              |
| 32   | 3334-945    | 2    | Tie-Cable              |



## Parking Brake Handle Assembly No. 116-7551

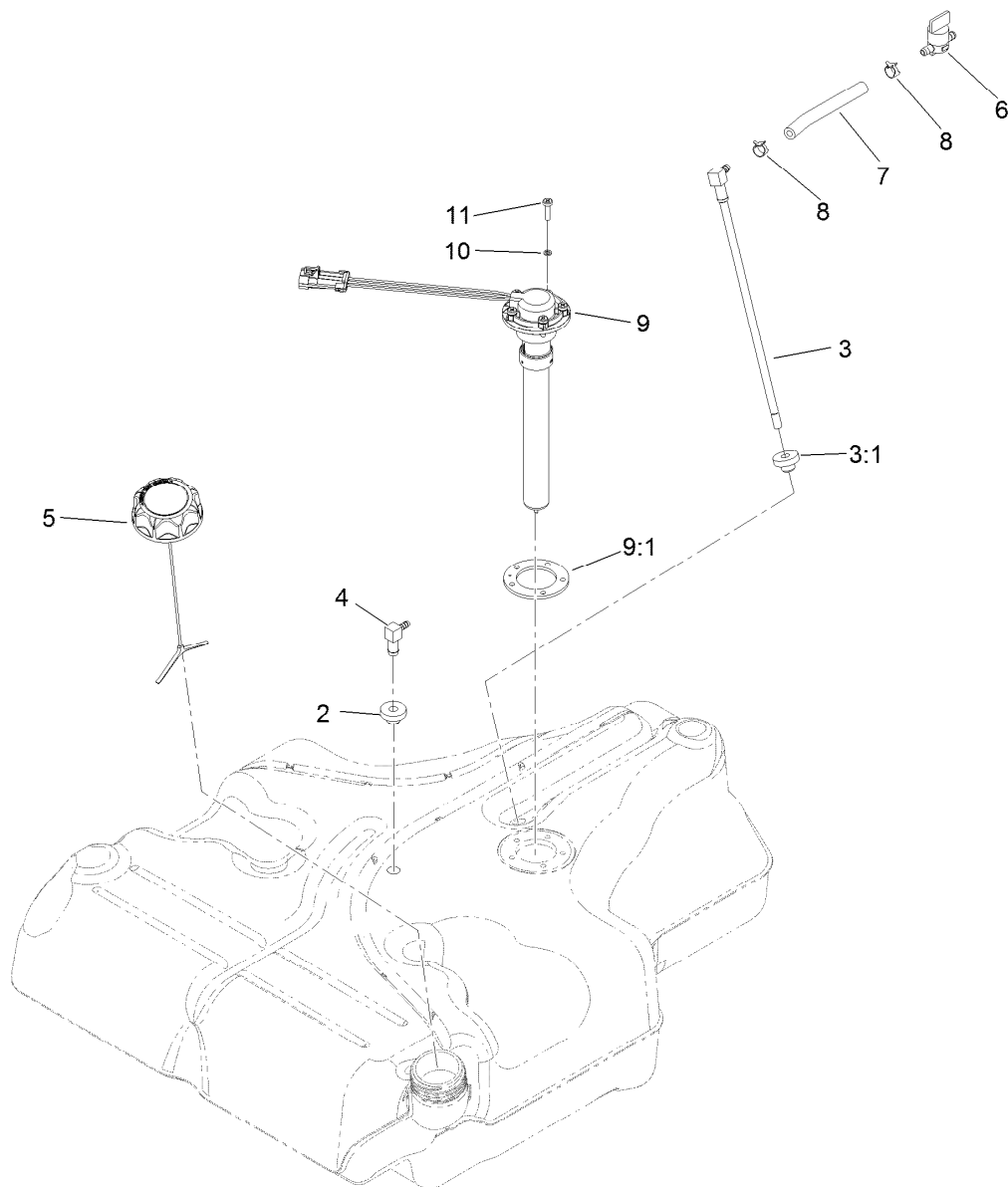
| Ref. | Part Number | Qty. | Description     |
|------|-------------|------|-----------------|
| 1    | 116-7263    | 1    | Brake Pivot ASM |
| 2    | 325-9       | 1    | Screw-HH        |
| 3    | 116-5384    | 2    | Spacer          |
| 4    | 99-5107     | 1    | Nut-Lock        |
| 5    | 116-6860    | 1    | Handle ASM      |
| 5:1  | 116-6856    | 1    | Bellcrank-Brake |
| 5:2  | 116-6857    | 1    | Handle-Brake    |
| 5:3  | 116-6858    | 1    | Plate-Handle    |

| Ref. | Part Number | Qty. | Description    |
|------|-------------|------|----------------|
| 5:4  | 116-6846    | 1    | Roller-Brake   |
| 5:5  | 116-6852    | 1    | Bearing-Sleeve |
| 5:6  | 1-633268    | 1    | Grip-Lever     |
| 5:7  | 3229-2      | 1    | Screw-CARR     |
| 5:8  | 116-6876    | 2    | Screw-Shoulder |
| 5:9  | 104-7201    | 3    | Nut-HF         |
| 6    | 109-8054    | 2    | Bushing-Flange |
| 7    | 3256-26     | 1    | Washer-Flat    |



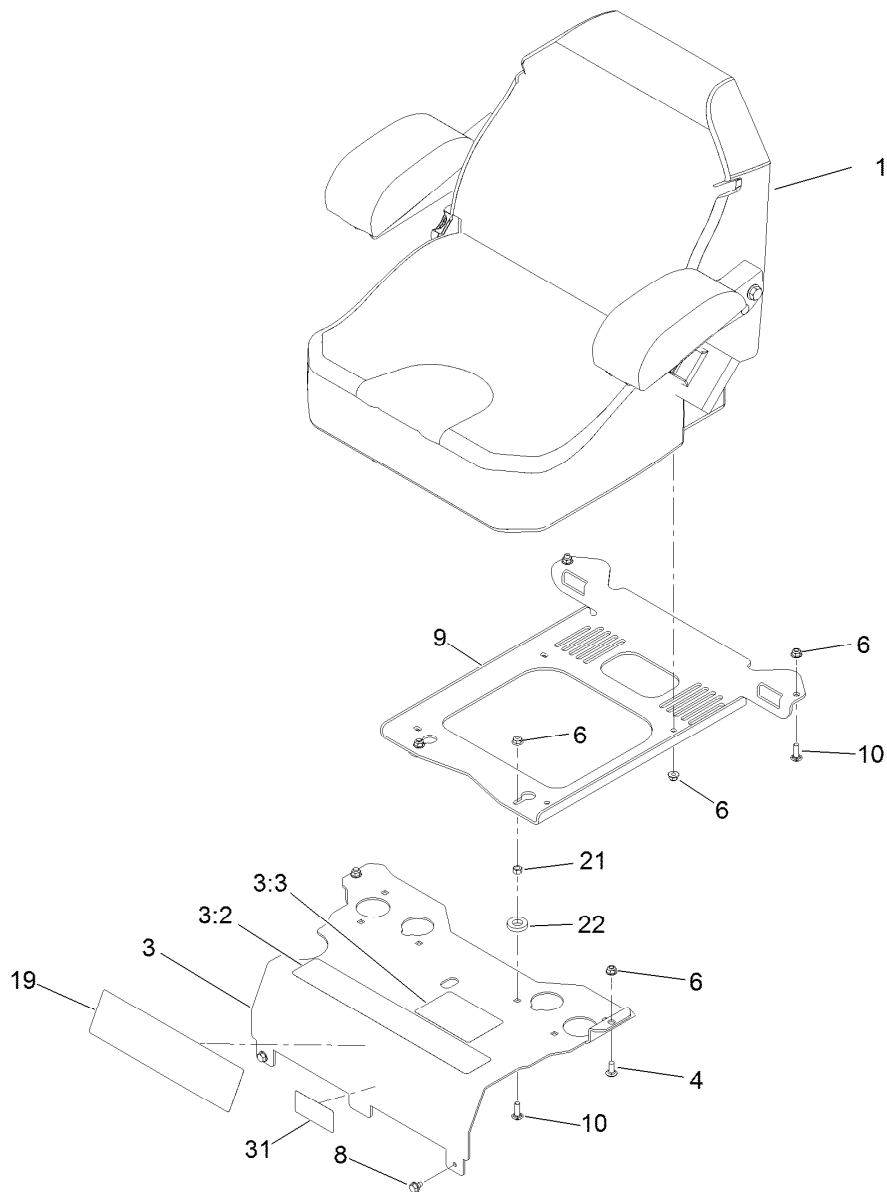
## Fuel Tank Mounting Assembly

| Ref. | Part Number | Qty. | Description             |
|------|-------------|------|-------------------------|
| 1    | 116-3978    | 1    | Fuel Tank ASM           |
| 2    | 3218-1      | 2    | Nut-Jam                 |
| 3    | 116-6380    | 2    | Bumper-Rubber (W/ Stud) |
| 19   | 117-9569    | 1    | Hose-Fuel               |
| 21   | 98-2952     | 1    | Fitting-Straight        |
| 22   | 116-4344    | 1    | Hose-Fuel               |



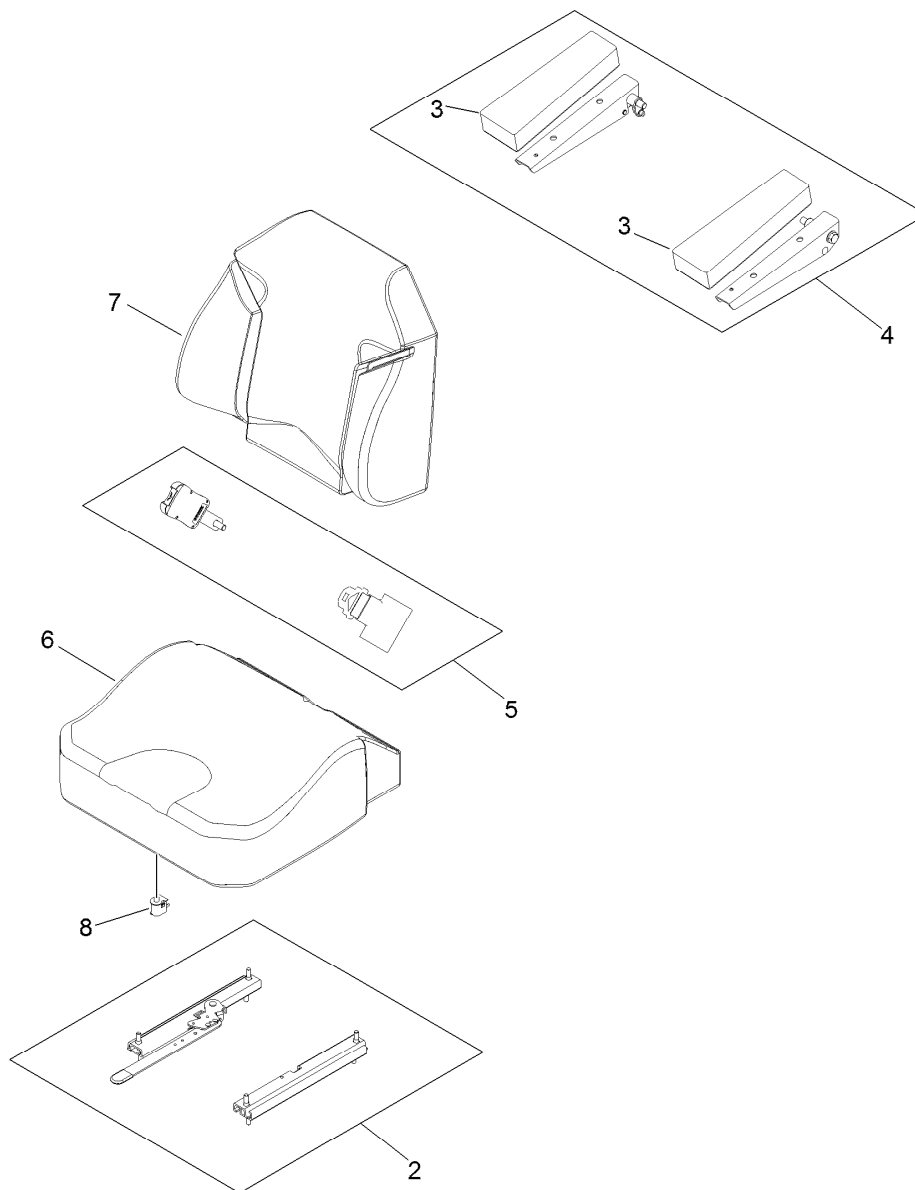
## Fuel Tank Assembly No. 116-3978

| Ref. | Part Number | Qty. | Description                     |
|------|-------------|------|---------------------------------|
| 2    | 46-6560     | 2    | Bushing                         |
| 3    | 116-2459    | 1    | Fuel Line Kit (With Grommet)    |
| 3:1  | 46-6560     | 1    | Bushing                         |
| 4    | 116-2288    | 1    | Fitting-90 Elbow, 0.043 Orifice |
| 5    | 116-1704    | 1    | Cap-Fuel, Ratcheting            |
| 6    | 1-603770    | 1    | Valve-Fuel                      |
| 7    | 109-0650    | 1    | Hose-Fuel                       |
| 8    | 2412-98     | 2    | Clamp-Hose                      |
| 9    | 116-1981    | 1    | Sender-Fuel                     |
| 9:1  | 109-9620    | 1    | Gasket-Sender, Fuel             |
| 10   | 3253-17     | 5    | Washer-Lock                     |
| 11   | 9107944     | 5    | Screw-Pan                       |



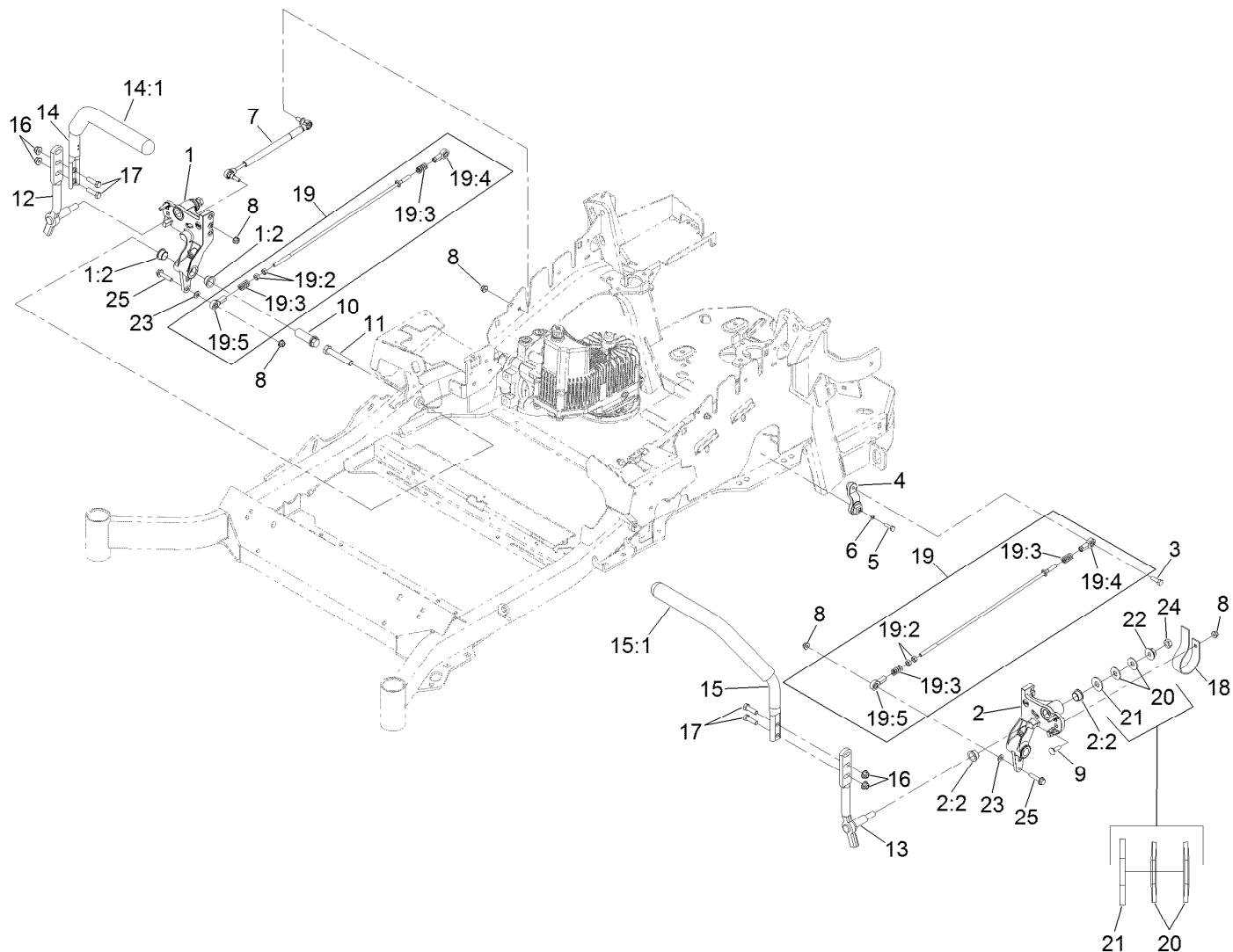
## Seat Mounting Assembly

| Ref. | Part Number | Qty. | Description         |
|------|-------------|------|---------------------|
| 1    | 116-0038    | 1    | Seat ASM            |
| 3    | 116-2323    | 1    | Mount-Seat          |
| 3:2  | 109-7069    | 1    | Decal-Console       |
| 3:3  | 116-0211    | 1    | Decal-Service Aid   |
| 4    | 3230-23     | 2    | Screw-CARR          |
| 6    | 104-8300    | 10   | Nut-Flange, NI      |
| 8    | 9266934     | 2    | Screw               |
| 9    | 116-0192-03 | 1    | Plate-Support, Seat |
| 10   | 3230-22     | 4    | Screw-CARR          |
| 19   | 114-5878    | 1    | Decal               |
| 21   | 3217-6      | 2    | Nut-Hex             |
| 22   | 1-323539    | 2    | Spacer              |
| 31   | 121-7560    | 1    | Decal-Efi           |



## Seat Assembly No. 116-0038

| <i>Ref.</i> | <i>Part Number</i> | <i>Qty.</i> | <i>Description</i> |
|-------------|--------------------|-------------|--------------------|
| 2           | 109-9801           | 1           | Seat Track Set     |
| 3           | 109-9814           | 1           | Arm Rest Pads Set  |
| 4           | 109-9816           | 1           | Arm Rest Kit       |
| 5           | 109-9805           | 1           | Seat Belt Kit      |
| 6           | 109-9819           | 1           | Cover-Cushion      |
| 7           | 109-9810           | 1           | Cover-Back         |
| 8           | 82-2190            | 1           | Switch-Bail        |

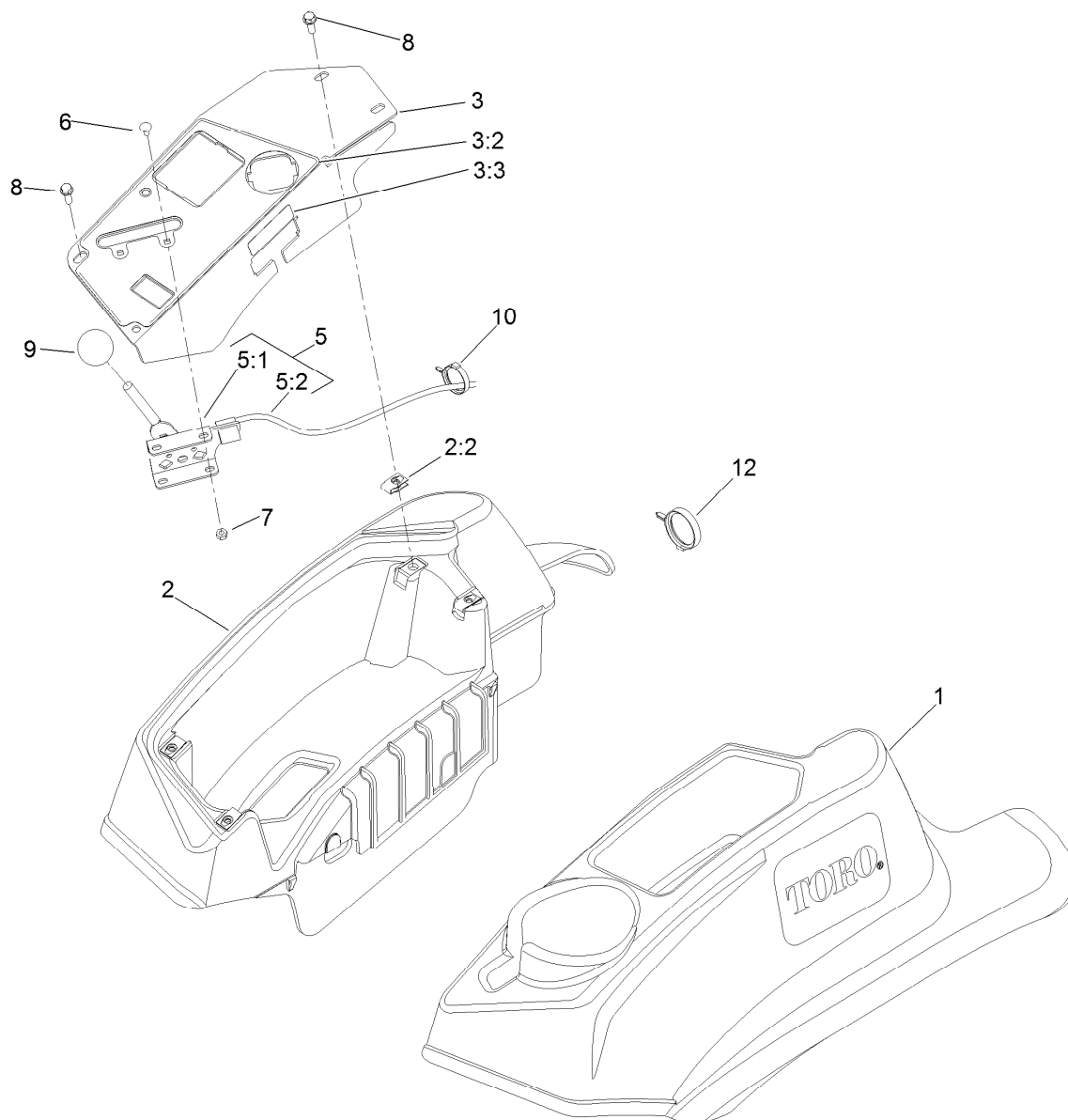


## Motion Control Assembly

| Ref. | Part Number | Qty. | Description                       |
|------|-------------|------|-----------------------------------|
| 1    | 116-0880    | 1    | RH Motion Control And Bushing ASM |
| 1:2  | 109-8054    | 4    | Bushing-Flange                    |
| 2    | 116-0881    | 1    | LH Motion Control And Bushing ASM |
| 2:2  | 109-8054    | 4    | Bushing-Flange                    |
| 3    | 116-0648    | 2    | Screw-HH, Thread Locking          |
| 4    | 109-4581    | 2    | Arm-Control, Pump                 |
| 5    | 9080046     | 2    | Screw-HH ●                        |
| 6    | 1-303435    | 2    | Washer-Spring                     |
| 7    | 116-0027    | 2    | Damper-Control, Motion            |
| 8    | 104-8300    | 8    | Nut-Flange, NI                    |
| 9    | 3230-2      | 2    | Bolt-CARR                         |
| 10   | 109-5891    | 2    | Hub-Threaded                      |
| 11   | 325-12      | 2    | Screw-HH                          |
| 12   | 116-0039    | 1    | Lever-Control Motion, RH          |
| 13   | 116-0040    | 1    | Lever-Control Motion, LH          |

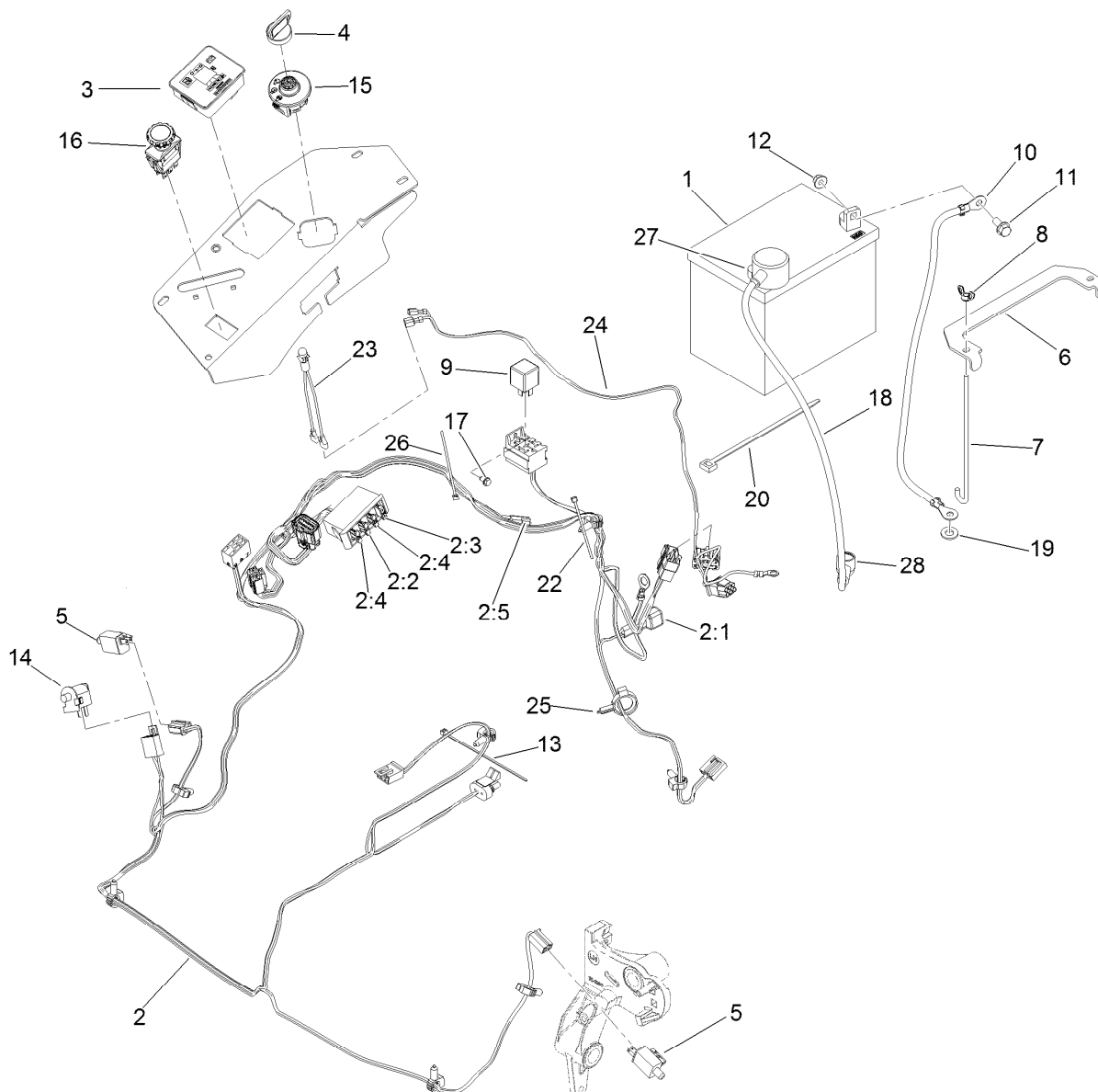
| Ref. | Part Number | Qty. | Description            |
|------|-------------|------|------------------------|
| 14   | 109-6589    | 1    | RH Steering Handle ASM |
| 14:1 | 109-5668    | 1    | Grip-Control, Lever    |
| 15   | 109-6590    | 1    | LH Steering Handle ASM |
| 15:1 | 109-5668    | 1    | Grip-Control, Lever    |
| 16   | 104-8301    | 4    | Nut-Flange, NI         |
| 17   | 323-7       | 4    | Screw-HH               |
| 18   | 109-5575    | 2    | Spring-Leaf            |
| 19   | 109-8107    | 2    | Pump Linkage Rear ASM  |
| 19:2 | 3219-2      | 2    | Nut-Hex                |
| 19:3 | 1-323245    | 2    | Spring-Compression     |
| 19:4 | 1-633152    | 1    | Balljoint-LH           |
| 19:5 | 1-543017    | 1    | Balljoint-RH           |
| 20   | 109-9505    | 4    | Washer-Spring          |
| 21   | 3256-6      | 2    | Washer-Flat            |
| 22   | 32128-56    | 2    | Nut-HF                 |
| 23   | 3256-23     | 2    | Washer-Flat            |
| 24   | 3218-5      | 2    | Nut-Jam                |
| 25   | 115-1794    | 2    | Screw-HHF              |

● Use Pro-Lock, Nut Type (P/N 1-840022, .5ml tube) on threads.



## Fender, Console and Control Assembly

| Ref. | Part Number | Qty. | Description               |
|------|-------------|------|---------------------------|
| 1    | 119-2602    | 1    | Console-LH                |
| 2    | 119-2603    | 1    | RH Console ASM            |
| 2:2  | 107069      | 4    | Clip                      |
| 3    | 121-7587    | 1    | Control Panel W/Decal ASM |
| 3:2  | 121-7586    | 1    | Decal-Control Panel       |
| 3:3  | 114-4466    | 1    | Decal-Fuses               |
| 5    | 115-2752    | 1    | Throttle Control ASM      |
| 5:1  | 112-2334    | 1    | Lever-Throttle            |
| 5:2  | 115-3868    | 1    | Cable-Throttle            |
| 6    | 1-807513    | 2    | Bolt-CARR                 |
| 7    | 3296-2      | 2    | Nut-Lock, NI              |
| 8    | 32105-15    | 4    | Screw                     |
| 9    | 1-603175    | 1    | Knob-Ball                 |
| 10   | 105-1853    | 1    | Clamp-Hose                |
| 12   | 117-7817    | 1    | Clamp-Harness             |

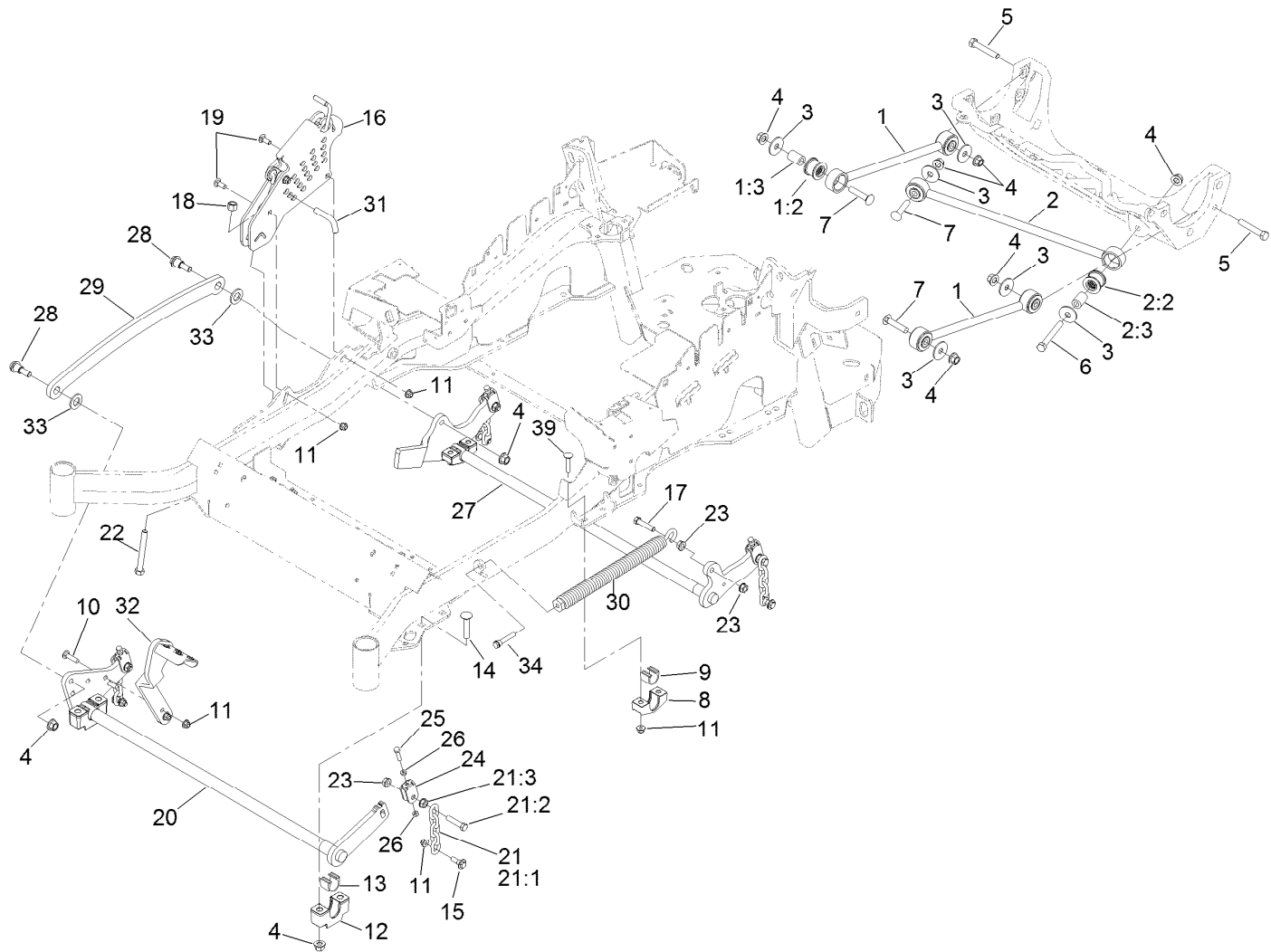


## Electrical Assembly

| Ref. | Part Number | Qty. | Description             |
|------|-------------|------|-------------------------|
| 1    | 104-8162    | 1    | Battery                 |
| 2    | 116-6009    | 1    | Harness-Wire, Main ●    |
| 2:1  | 103-3895    | 1    | Diode-Tvs               |
| 2:2  | 218-578     | 1    | Fuse-Blade, 10 Amp      |
| 2:3  | 109355      | 1    | Fuse-Blade, 15 Amp      |
| 2:4  | 109102      | 2    | Fuse-Blade, 25 Amp      |
| 2:5  | 116-0053    | 1    | Cap-Plug                |
| 3    | 117-3882    | 1    | Fuel/Hour Meter ASM     |
| 4    | 63-8360     | 1    | Key-Ignition (W/Shield) |
| 5    | 110-6765    | 2    | Switch-Single Pole No   |
| 6    | 116-0042-03 | 1    | Strap-Tie Down, Battery |
| 7    | 1-633651    | 2    | Bolt-Holddown           |
| 8    | 1-543792    | 2    | Wingnut                 |
| 9    | 1-643275    | 1    | Relay                   |
| 10   | 114-1218    | 1    | Cable-Battery, Negative |
| 11   | 3234-5      | 2    | Screw-HHF               |

| Ref. | Part Number | Qty. | Description             |
|------|-------------|------|-------------------------|
| 12   | 104-8300    | 2    | Nut-Flange, NI          |
| 13   | 1-303287    | 3    | Tie-Cable               |
| 14   | 82-2190     | 1    | Switch-Bail             |
| 15   | 117-2221    | 1    | Switch-Ignition         |
| 16   | 116-0124    | 1    | Switch-PTO, 10A         |
| 17   | 104-2065    | 1    | Screw-HWH               |
| 18   | 115-3864    | 1    | Cable-Battery, Positive |
| 19   | 3256-24     | 1    | Washer-Flat             |
| 20   | 1-303335    | 1    | Tie-Plastic             |
| 22   | 1-303335    | 1    | Tie-Plastic             |
| 23   | 1-643267    | 1    | Indicator-Led, Red      |
| 24   | 116-3062    | 1    | Harness-Indicator Light |
| 25   | 105-1853    | 1    | Clamp-Hose              |
| 26   | 1-303287    | 2    | Tie-Cable               |
| 27   | 109-2407    | 1    | Insulator-Battery       |
| 28   | 1-543393    | 1    | Insulator-Solenoid      |

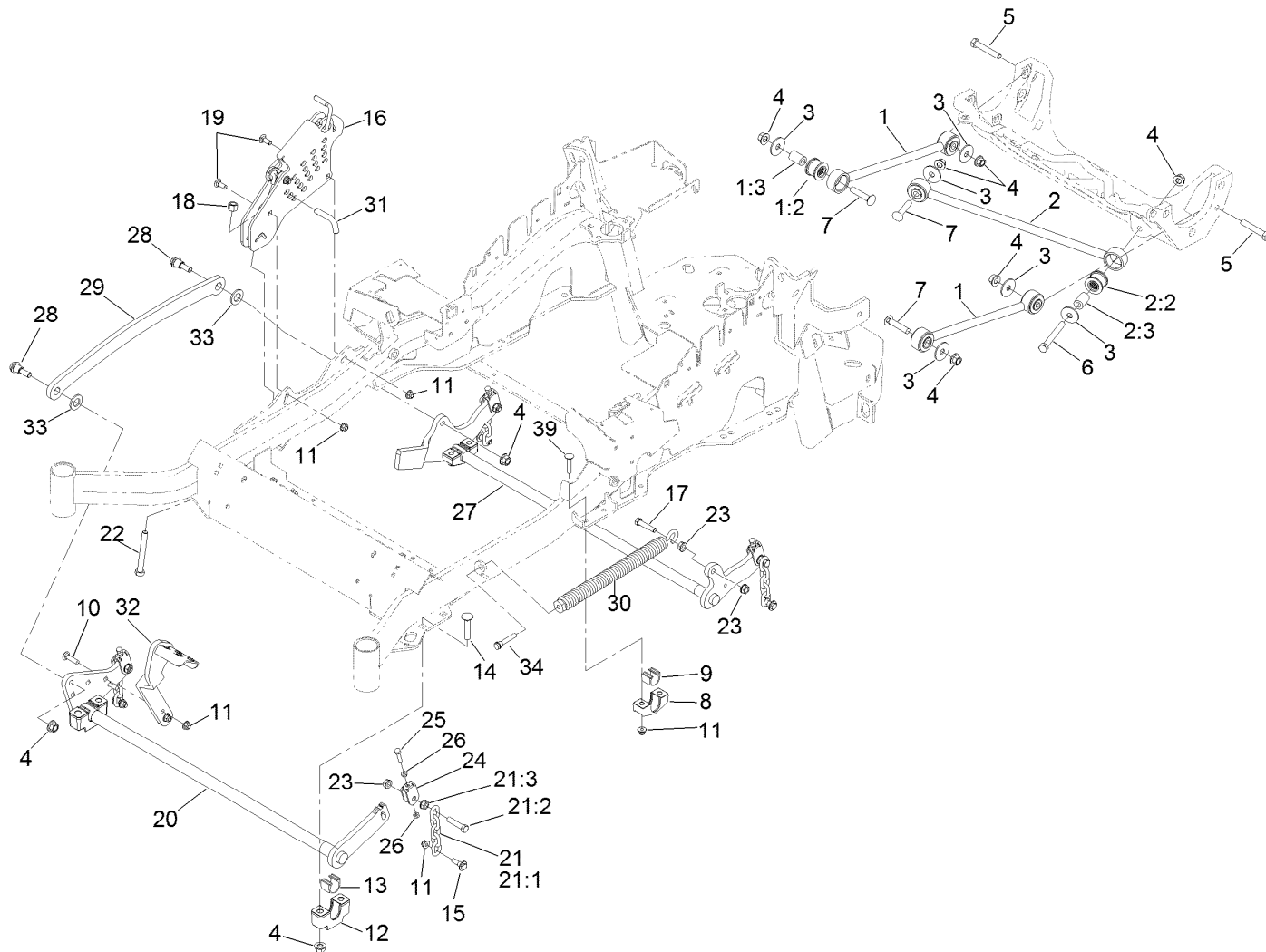
● Use dielectric grease on all unsealed connectors and terminals only. Do not apply in sealed connectors.



## Decklift Assembly

| Ref. | Part Number | Qty. | Description                        |
|------|-------------|------|------------------------------------|
| 1    | 121-7568    | 2    | Deck Strut ASM                     |
| 1:2  | 109-5009    | 2    | Bushing-Suspension, Rubber         |
| 1:3  | 109-5010    | 2    | Spacer                             |
| 2    | 109-5013    | 1    | Panhard Rod ASM                    |
| 2:2  | 109-5009    | 2    | Bushing-Suspension, Rubber         |
| 2:3  | 109-5010    | 2    | Spacer                             |
| 3    | 86-1990     | 6    | Washer                             |
| 4    | 99-5107     | 6    | Nut-Lock                           |
| 5    | 325-12      | 2    | Screw-HH                           |
| 6    | 325-17      | 1    | Screw-HH                           |
| 7    | 3233-34     | 3    | Screw-CARR                         |
| 8    | 116-0818-03 | 2    | Support-Cross Shaft, Rear Bearing  |
| 9    | 109-7173    | 2    | Bearing-Cross Shaft, Rear          |
| 10   | 3231-4      | 2    | Screw-CARR                         |
| 11   | 104-8301    | 10   | Nut-Flange, NI                     |
| 12   | 109-9409    | 2    | Support-Cross Shaft, Front Bearing |
| 13   | 109-9410    | 2    | Bearing-Cross Shaft, Front         |

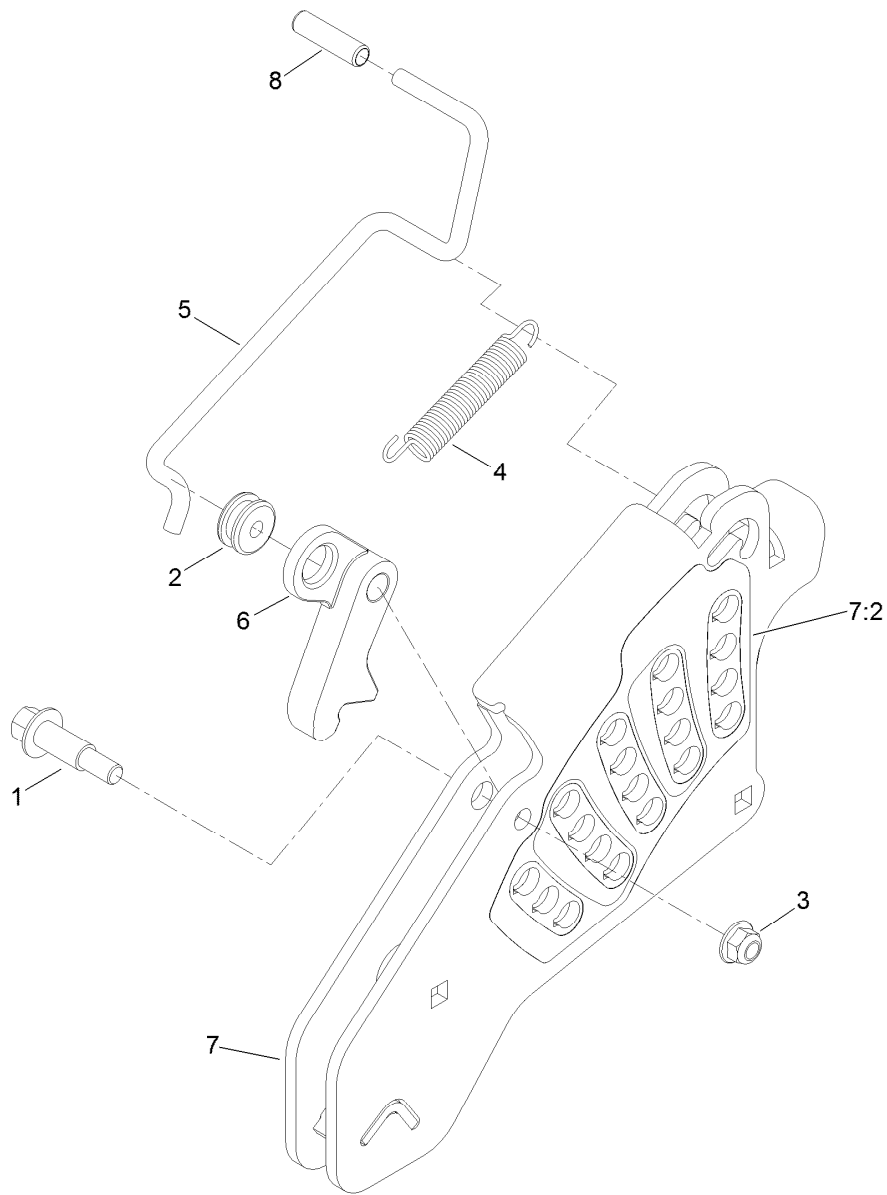
| Ref. | Part Number | Qty. | Description           |
|------|-------------|------|-----------------------|
| 14   | 116-1700    | 4    | Bolt-CARR             |
| 15   | 109-9840    | 2    | Screw-Shoulder, HHF   |
| 16   | 109-7438    | 1    | HOC ASM               |
| 17   | 109-9065    | 1    | Screw-HH              |
| 18   | 3296-23     | 1    | Nut-Lock, NI          |
| 19   | 3231-2      | 2    | Bolt-CARR             |
| 20   | 116-2217-03 | 1    | Front Cross Shaft ASM |
| 21   | 116-0756    | 2    | Deck Lift Chain ASM   |
| 21:1 | 1-633447    | 1    | Chain-Lift, Deck      |
| 21:2 | 109-9065    | 1    | Screw-HH              |
| 21:3 | 32128-37    | 1    | Nut-HF                |
| 22   | 116-0559    | 1    | Bolt-TAP              |
| 23   | 32128-37    | 6    | Nut-HF                |
| 24   | 109-9066    | 4    | Yoke-Adjust, Deck     |
| 25   | 322-47      | 4    | Screw-HH              |
| 26   | 3218-2      | 8    | Nut-Jam               |
| 27   | 116-0459-03 | 1    | Lift-Deck, Rear       |
| 28   | 116-0780    | 2    | Screw-HHF, Shoulder   |
| 29   | 116-0797-03 | 1    | Link-Lift, Deck       |
| 30   | 116-0000    | 1    | Extension Spring ASM  |
| 31   | 116-5584    | 1    | Pin-HOC               |



## Decklift Assembly (continued)

| Ref. | Part Number | Qty. | Description |
|------|-------------|------|-------------|
| 32   | 116-1919-01 | 1    | Lever-Foot  |
| 33   | 3256-28     | 2    | Washer-Flat |

| Ref. | Part Number | Qty. | Description   |
|------|-------------|------|---------------|
| 34   | 92-7674     | 1    | Bolt-Shoulder |
| 39   | 3231-5      | 4    | Screw-CARR    |



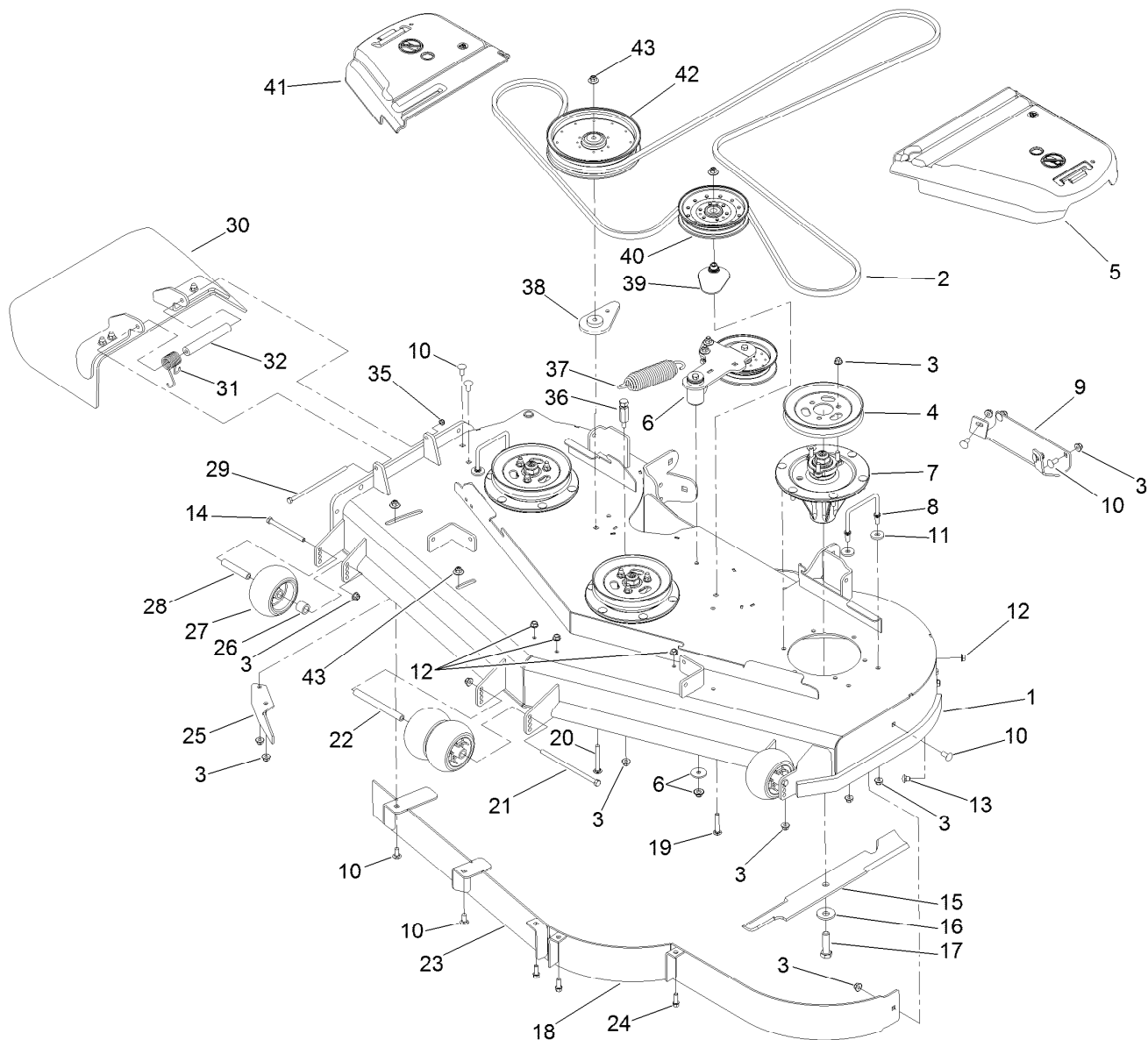
## Height-of-Cut Assembly No. 109-7438

| Ref. | Part Number | Qty. | Description         |
|------|-------------|------|---------------------|
| 1    | 62-1330     | 1    | Bolt-Shoulder       |
| 2    | 109-7130    | 1    | Grommet             |
| 3    | 104-8301    | 1    | Nut-Flange, NI      |
| 4    | 109-7124    | 1    | Spring-Extension    |
| 5    | 109-7128    | 1    | Rod-Lock, Transport |
| 6    | 116-0118    | 1    | Pawl-Transport, HOC |
| 7    | 109-7335    | 1    | HOC Plate ASM       |
| 7:2  | 116-0752    | 1    | Decal-HOC           |
| 8    | 109-8250    | 1    | Grip-Lever          |



| <b>Ref.</b> | <b>Part Number</b> | <b>Qty.</b> | <b>Description</b> |
|-------------|--------------------|-------------|--------------------|
| 12:2        | 353-508            | 1           | Plug-HH            |
| 12:2:1      | 237-42             | 1           | O-Ring             |
| 13          | 3234-5             | 3           | Screw-HHF          |
| 14          | 1-807259           | 1           | Key                |
| 15          | 104-8301           | 1           | Nut-Flange, NI     |
| 16          | 116-2612-01        | 1           | Clutch-Anchor      |
| 17          | 94-2413            | 3           | U-Nut              |
| 18          | 117-3893           | 1           | Fuel Line ASM      |
| 18:1        | 109-0273           | 1           | Hose-Fuel          |
| 18:2        | 117-3892           | 1           | Sleeve-Thermal     |
| 18:3        | 2412-98            | 2           | Clamp-Hose         |
| 20          | 104-2490           | 1           | Clamp-Hose         |
| 21          | 116-4295           | 2           | Screw-HH           |

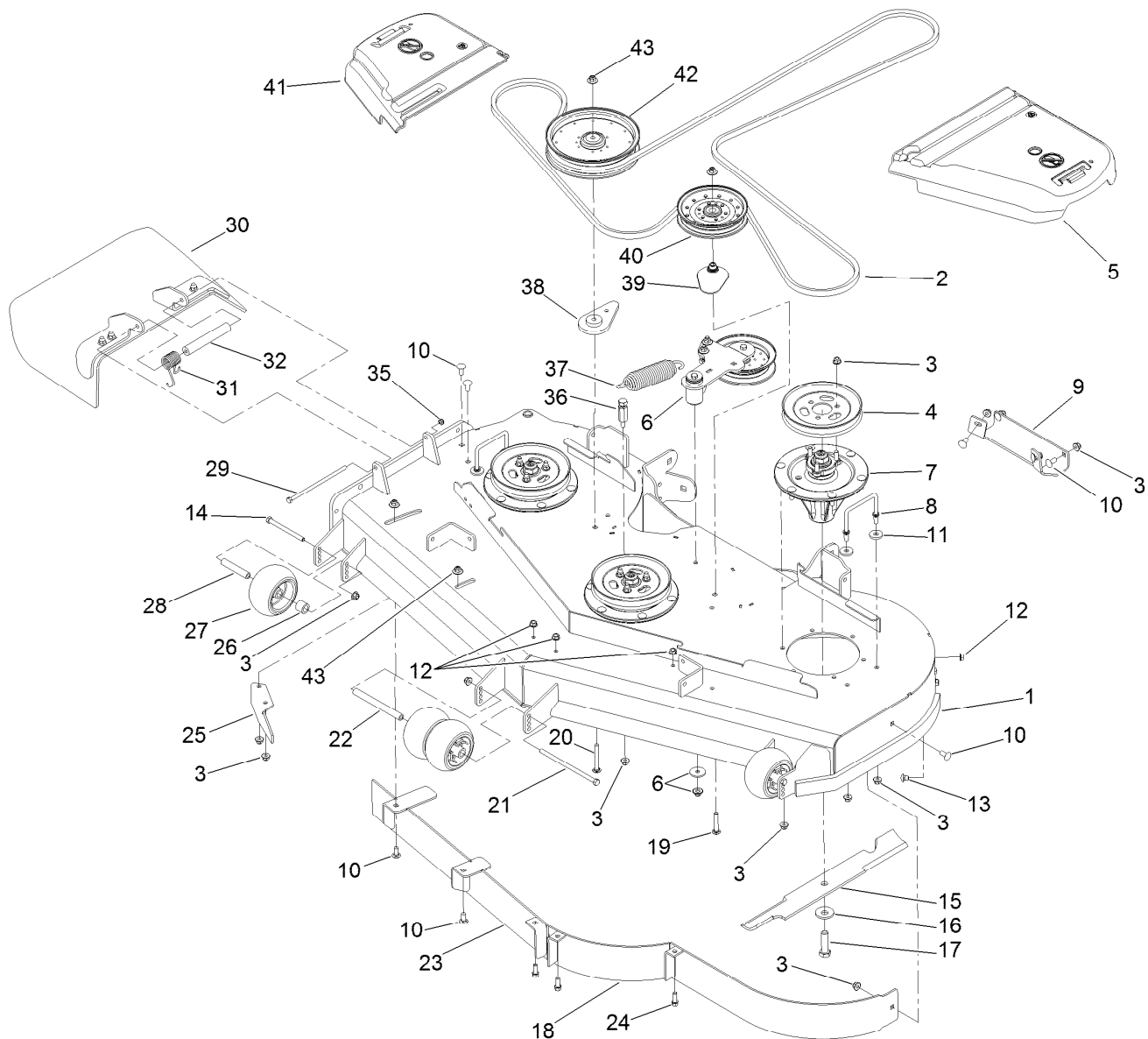
3375-662A



## Deck Assembly

| Ref. | Part Number | Qty. | Description              | Ref. | Part Number | Qty. | Description           |
|------|-------------|------|--------------------------|------|-------------|------|-----------------------|
| 1    | 114-5815    | 1    | Deck Decal ASM           | 19   | 3231-40     | 1    | Bolt-CARR, Short Neck |
| 2    | 114-5858    | 1    | Belt-V                   | 20   | 3231-42     | 1    | Screw-CARR            |
| 3    | 104-8301    | 42   | Nut-Flange, NI           | 21   | 108-5388    | 1    | Screw-HH              |
| 4    | 105-7734    | 3    | Pulley                   | 22   | 98-5967     | 1    | Spacer-Wheel          |
| 5    | 109-6938    | 1    | Cover-Belt, LH           | 23   | 115-7465-01 | 1    | Baffle ASM            |
| 6    |             | 1    | Idler Arm ASM ●          | 24   | 92-1624     | 3    | Screw-HWH             |
| 7    | 119-8560    | 3    | Spindle ASM              | 25   | 106-3216-01 | 1    | Baffle-Discharge      |
| 8    | 109-6982    | 2    | Wireform-Cover           | 26   | 98-7913     | 2    | Tube-Spacer           |
| 9    | 105-8792-01 | 1    | Plate-Skid               | 27   | 1-603299    | 4    | Roller-Scalp, Anti    |
| 10   | 3231-27     | 9    | Screw-CARR               | 28   | 98-7912     | 2    | Tube-Spanner          |
| 11   | 1-373034    | 4    | Washer                   | 29   | 322-50      | 1    | Screw-HH              |
| 12   | 3290-357    | 6    | Nut-HHF, Whiz            | 30   | 108-2792    | 1    | Rubber Deflector ASM  |
| 13   | 108-5387    | 3    | Screw-CARR               | 31   | 108-4052    | 1    | Spring-Torsion        |
| 14   | 323-23      | 2    | Screw-HH                 | 32   | 105-4622    | 1    | Spacer                |
| 15   | 105-7718-03 | 3    | Blade-Hi Flow            | 35   | 3296-47     | 1    | Nut-Lock, NI          |
| 16   | 103-0865    | 3    | Washer-Blade Bolt, Heavy | 36   | 114-5867    | 1    | Anchor-Spring, Tall   |
| 17   | 51-4060     | 3    | Screw-Blade              | 37   | 116-6317    | 1    | Spring-Extension      |
| 18   | 114-5842-01 | 1    | Baffle ASM               | 38   | 109-9416    | 1    | Spacer-Idler          |

● Not serviced separately

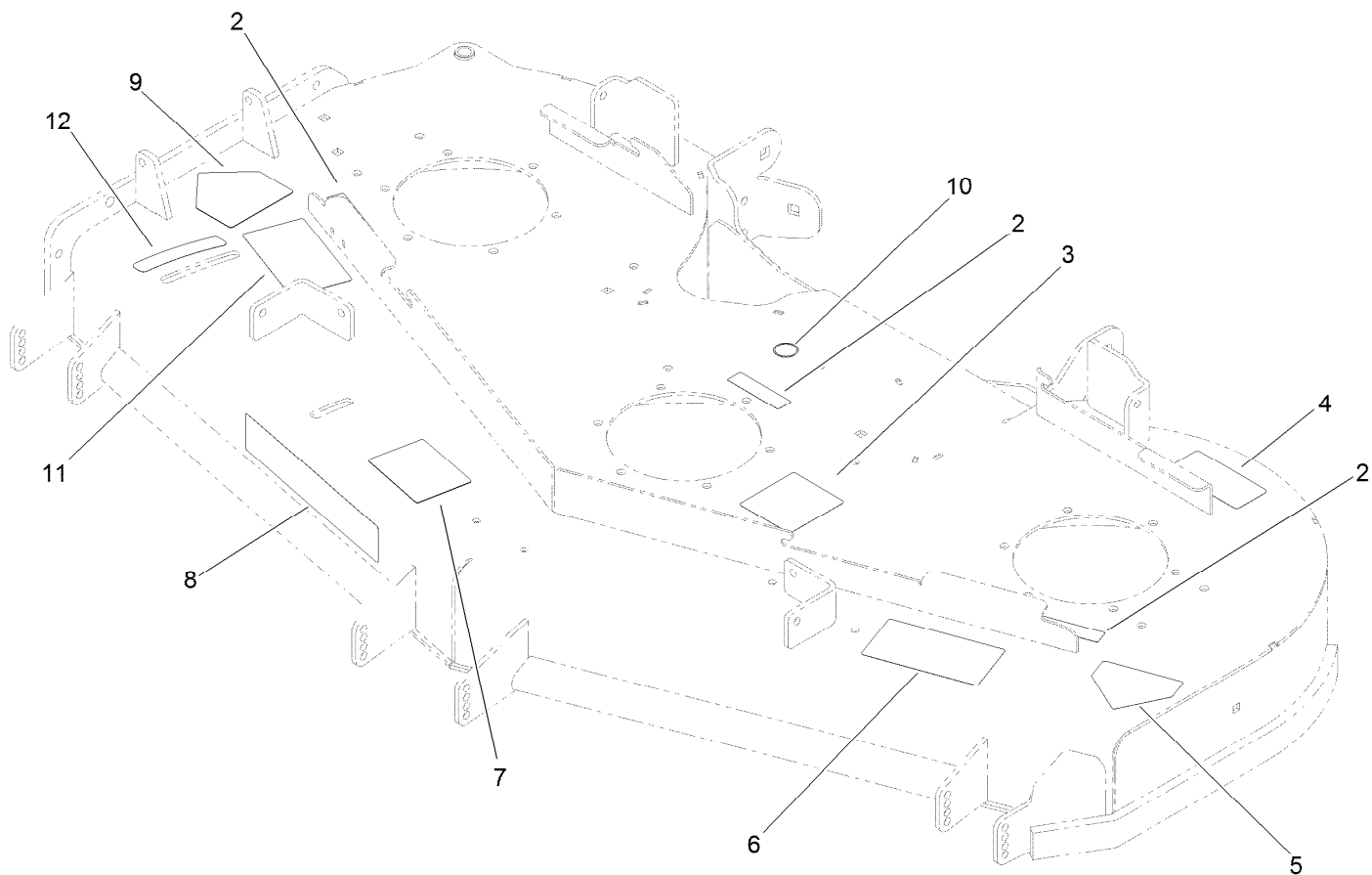


## Deck Assembly (continued)

| Ref. | Part Number | Qty. | Description        |
|------|-------------|------|--------------------|
| 39   | 109-2872    | 1    | Spacer-Pulley      |
| 40   | 116-4670    | 1    | Pulley-Idler, Flat |
| 41   | 116-0094    | 1    | Cover-Belt, RH     |

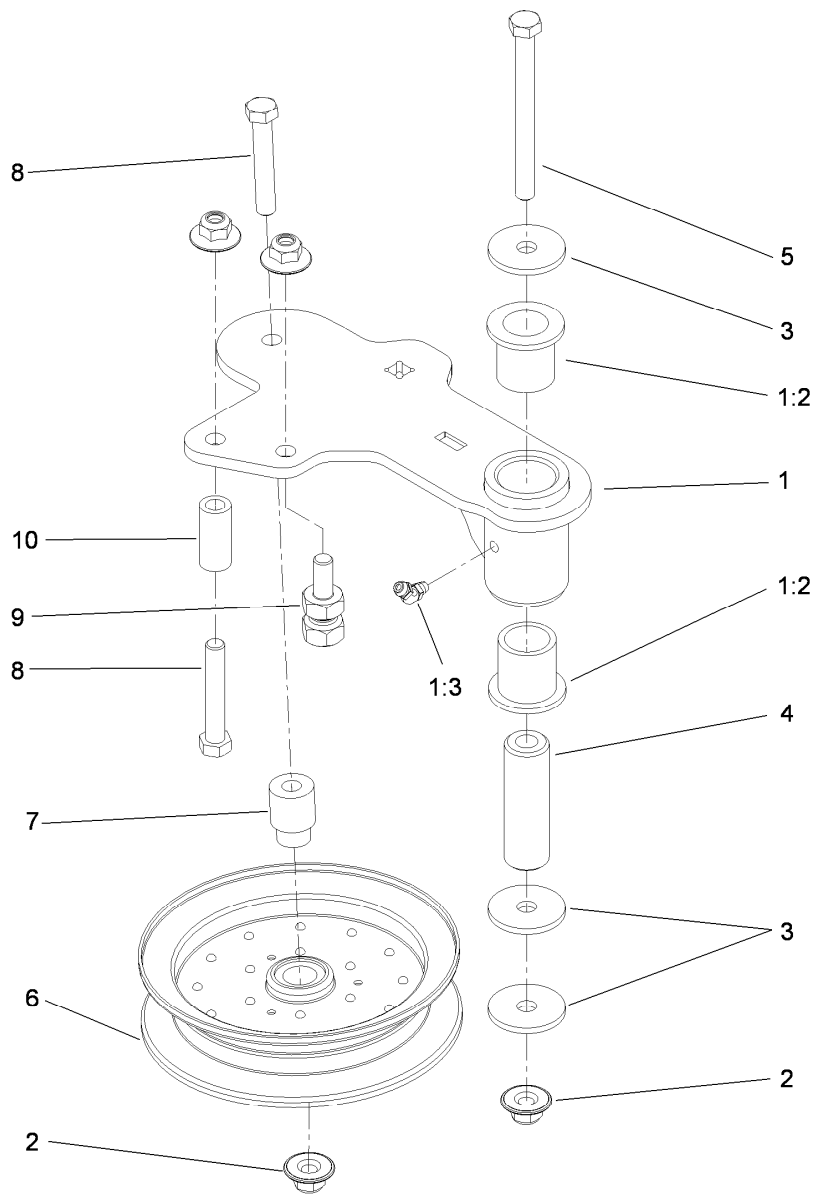
| Ref. | Part Number | Qty. | Description    |
|------|-------------|------|----------------|
| 42   | 109-8590    | 1    | Pulley-Idler   |
| 43   | 109-6658    | 4    | Nut-Flange, NI |

● Not serviced separately



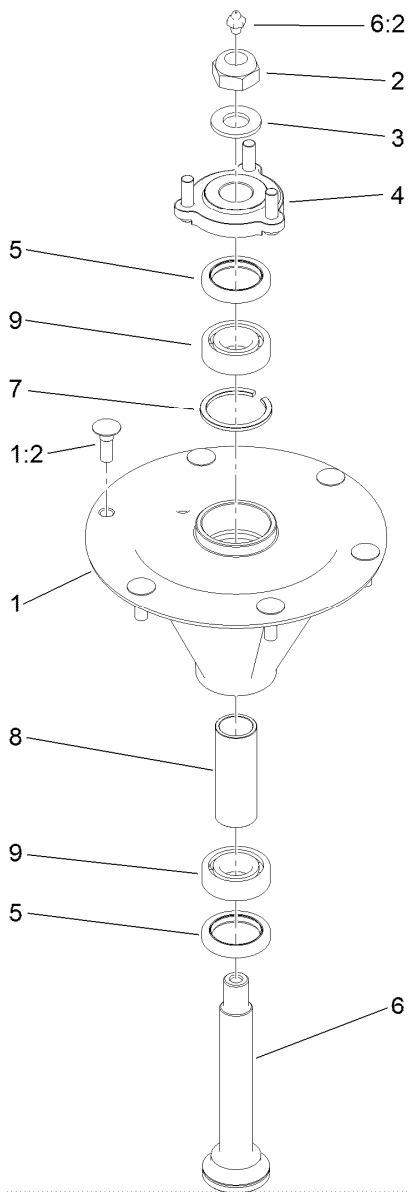
## Deck Decal Assembly No. 114-5815

| Ref. | Part Number | Qty. | Description                 |
|------|-------------|------|-----------------------------|
| 2    | 98-5954     | 3    | Decal-Cover, Missing        |
| 3    | 115-7445    | 1    | Decal-Routing, Deck Belt    |
| 4    | 68-8340     | 1    | Decal-Torque                |
| 5    | 1-403005    | 1    | Decal-Danger                |
| 6    | 66-1340     | 1    | Decal-Danger, Thrown Object |
| 7    | 105-7798    | 1    | Decal-Scalp, Anti           |
| 8    | 107-1619    | 1    | Decal                       |
| 9    | 54-9220     | 1    | Decal-Danger                |
| 10   | 58-6520     | 1    | Decal-Grease                |
| 11   | 110-2068    | 1    | Decal-Adjustment, Baffle    |
| 12   | 110-2067    | 1    | Decal-Setting, Baffle       |



## Idler Assembly

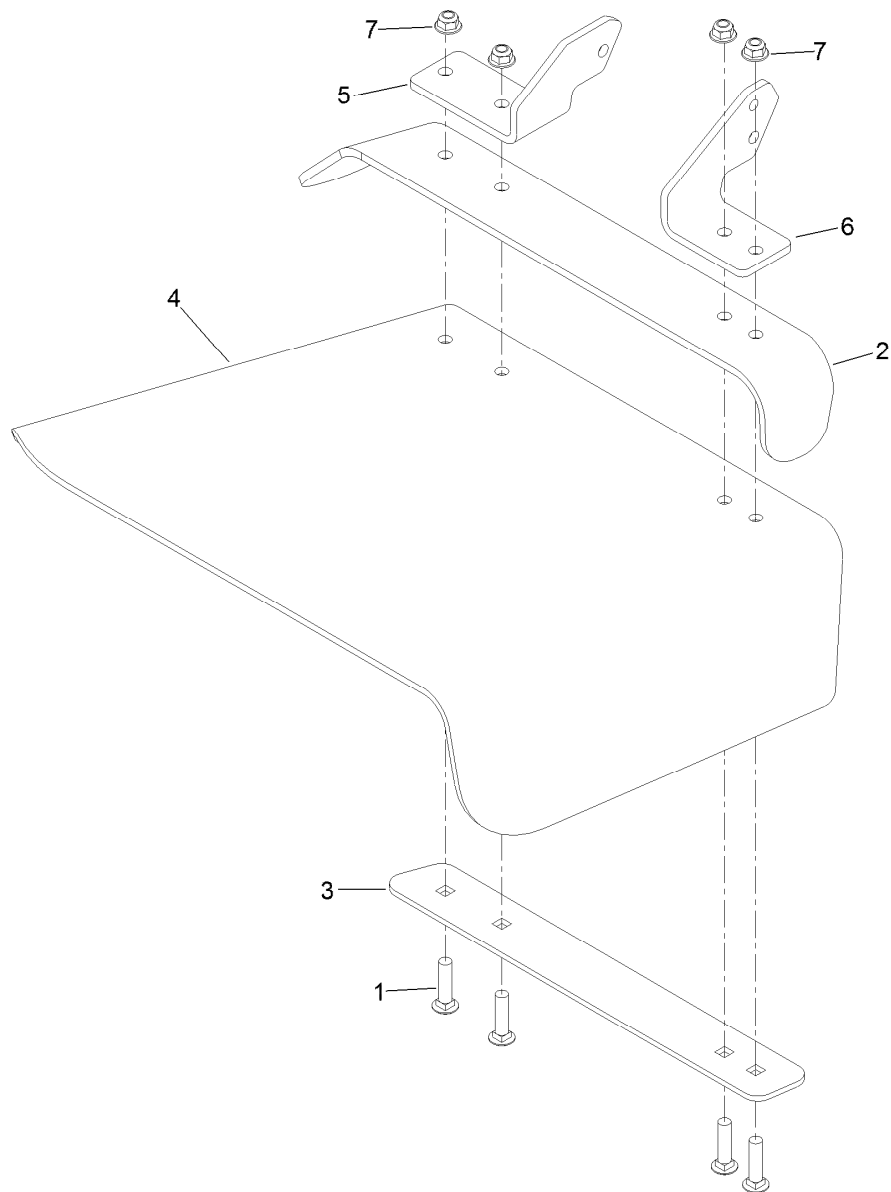
| Ref. | Part Number | Qty. | Description           |
|------|-------------|------|-----------------------|
| 1    | 114-5870    | 1    | Idler Arm ASM         |
| 1:2  | 1-303514    | 2    | Bearing-Flanged       |
| 1:3  | 1481        | 1    | Fitting-Grease        |
| 2    | 109-6658    | 4    | Nut-Flange, NI        |
| 3    | 1-213069    | 3    | Washer                |
| 4    | 114-5848    | 1    | Spacer-Plain          |
| 5    | 98-5961     | 1    | Screw-HH              |
| 6    | 116-4668    | 1    | Idler-Pulley, Flanged |
| 7    | 112-4212    | 1    | Mount-Pulley          |
| 8    | 323-11      | 2    | Screw-HH              |
| 9    | 114-5866    | 1    | Anchor-Spring, Short  |
| 10   | 104-0151    | 1    | Spacer                |



## Spindle Assembly No. 119-8560

| Ref. | Part Number | Qty. | Description                     |
|------|-------------|------|---------------------------------|
| 1    |             | 1    | Spindle Housing And Studs ASM ● |
| 1:2  | 114-8195    | 6    | Bolt-Ribbed Neck                |
| 2    | 3296-67     | 1    | Nut-Lock, NI                    |
| 3    | 92-5836     | 1    | Washer                          |
| 4    | 117-6172    | 1    | Spindle Hub ASM                 |
| 5    | 253-133     | 2    | Seal-Oil                        |
| 6    | 119-8527    | 1    | Spindle Shaft And Zerk ASM      |
| 6:2  | 302-2       | 1    | Fitting-Grease                  |
| 7    | 119-8532    | 1    | Snap Ring                       |
| 8    | 117-6184    | 1    | Spacer                          |
| 9    | 119-8558    | 2    | Bearing-Noseal                  |

● Not serviced separately



## Rubber Deflector Assembly No. 108-2792

| Ref. | Part Number | Qty. | Description        |
|------|-------------|------|--------------------|
| 1    | 3231-4      | 4    | Screw-CARR         |
| 2    | 106-3246-01 | 1    | Deflector          |
| 3    | 106-3248-03 | 1    | Strap-Discharge    |
| 4    | 108-5029    | 1    | Deflector-Rubber   |
| 5    | 108-4059-01 | 1    | Plate-Hinge, Rear  |
| 6    | 106-3253-01 | 1    | Plate-Hinge, Front |
| 7    | 104-8301    | 4    | Nut-Flange, NI     |

# Attachments and Accessories

## For 74956 Z Master Commercial 3000 Series Riding Mower with 60in TURBO FORCE Side Discharge Mower

| Product Name                                  | Model/Part  |
|-----------------------------------------------|-------------|
| Blade-Mid Flow, 20.5in .....                  | 105-7715-03 |
| Blade-Lo Flow, 20.5in .....                   | 105-7716-03 |
| Blade-Hi Flow, 20.5in.....                    | 105-7718-03 |
| Blade-Recycler, 20.5in.....                   | 105-7777-03 |
| Blade-Atomic, 20.5in .....                    | 105-8777-03 |
| Turbo Baffle Kit .....                        | 107-1634    |
| 6 Pack Blade, 20.5in Hi-Flow .....            | 108-1114    |
| 6 Pack-Blade, 20.5in Atomic.....              | 108-1115    |
| 6 Pack Blade, 20.5in Mid-Flow .....           | 108-1123    |
| 6 Pack-Blade, 20.5in Lo Flow .....            | 108-1128    |
| Anti-Scalp Kit (Trim Side).....               | 108-4140    |
| Hitch Kit .....                               | 109-9487    |
| 6 Pack-Blade, 20.5in Recycler.....            | 110-0405    |
| Hypr-Oil 500 (quart).....                     | 114-4713    |
| Hypr-Oil 500 (gallon).....                    | 114-4714    |
| Hypr-Oil 500-5 (5 gallon).....                | 114-4715    |
| Bimini Folding Shade Assembly .....           | 115-4510    |
| Recycler Kit .....                            | 115-7468    |
| Roller Striper Kit.....                       | 115-7470    |
| Light Kit.....                                | 116-1154    |
| Operator-Controlled Discharge Chute Kit ..... | 117-3600    |
| Deluxe Suspension Seat Kit .....              | 117-6174    |
| Z Stand Kit.....                              | 121-4811    |
| Deluxe Seat Kit.....                          | 121-7595    |
| Seat Tilt Frame And Iso Mount Kit.....        | 121-7596    |
| Toro Deluxe Rider Cover.....                  | 490-7319    |
| Spark Arrestor Screen .....                   | 75-6880     |
| Blower and Drive Kit .....                    | 78553       |
| E-Z Vac Triple Bagging System .....           | 78563       |
| E-Z Vac DFS Collection System .....           | 78567       |
| Filter Minder Gauge .....                     | 99-4664     |
| Trash Holder Kit.....                         | TC26        |

**Notes:**



**Count on it.**