



Form No. 3376-645 Rev A

Count on it.

Parts Catalog

53cm Recycler® Lawn Mower

Model No. 20996—Serial No. 313000001 and Up



Ordering Replacement Parts

To order replacement parts, please supply the part number, the quantity, and the description of each part desired.

Understanding Reference Numbers

Each identified part in an illustration has a reference number. The reference number for a part also appears in the parts list, along with other information about the part.

This catalog uses two special reference number formats, one to indicate parts in a service assembly and another to indicate the quantity of a given part in an illustration.

Service Assembly Reference Numbers

Parts in service assemblies have reference numbers in the form a:b. The a represents the reference number of the entire service assembly and the b represents a sequential number unique to each part within the service assembly.

For example, a wheel assembly might be identified by reference number 6, the tire by 6:1, the valve by 6:2, and the wheel by 6:3. When you order the assembly identified by reference number 6, you receive all parts identified by reference numbers 6:1, 6:2, and 6:3. However, you may also order any part individually. Reference numbers of this type appear in illustration and in parts lists.

Reference Numbers Indicating Quantity

In an illustration, if a reference number indicates more than one part, the reference number has the form nX y. The n represents the quantity of the part, the X is the multiplication symbol, and the y represents the reference number.

For example, in an illustration, the reference number 2X 37 means that two of the parts identified by reference number 37 are indicated.

List of Abbreviations

AR: as required

ASM: assembly

BBC: blade brake control

BHTF: button head thread forming

CARR: carriage

CCW: counter clockwise

CW: clockwise

DEG: degrees

DPA: Dual Point Adjustment

ECM: electronic control module

EXT: external

FH: flat head

GA: gauge

HD: heavy-duty

HF: hex flange

HH: hex head

HHF: hex head flange

HHFTF: hex head flange thread forming

HJ: hex jam

HLH: hex lag head

HOC: height-of-cut

HSBH: hex socket button head

HSFH: hex socket flat head

HSH: hex socket head

HWH: hex washer head

HWHTF: hex washer head thread forming

HYD: hydraulic

LH: left hand

LP: Liquefied Petroleum Gas

LPG: Liquefied Petroleum Gas

NI: nylon insert

NPTF: national pipe thread fine

PFH: phillips flat head

PPH: phillips pan head

PPHTF: phillips pan head thread forming

PRH: phillips round head

PTH: phillips truss head

PTO: power-take-off

RH: right hand

ROPS: roll-over protection system

RRB: rear roller brush

SFH: slotted fillister head

SHH: slotted hex head

SHWH: slotted hex washer head

SPH: slotted pan head

SQH: square head

SRH: slotted round head

STD: standard

TAP: self tapping

TTH: torx truss head

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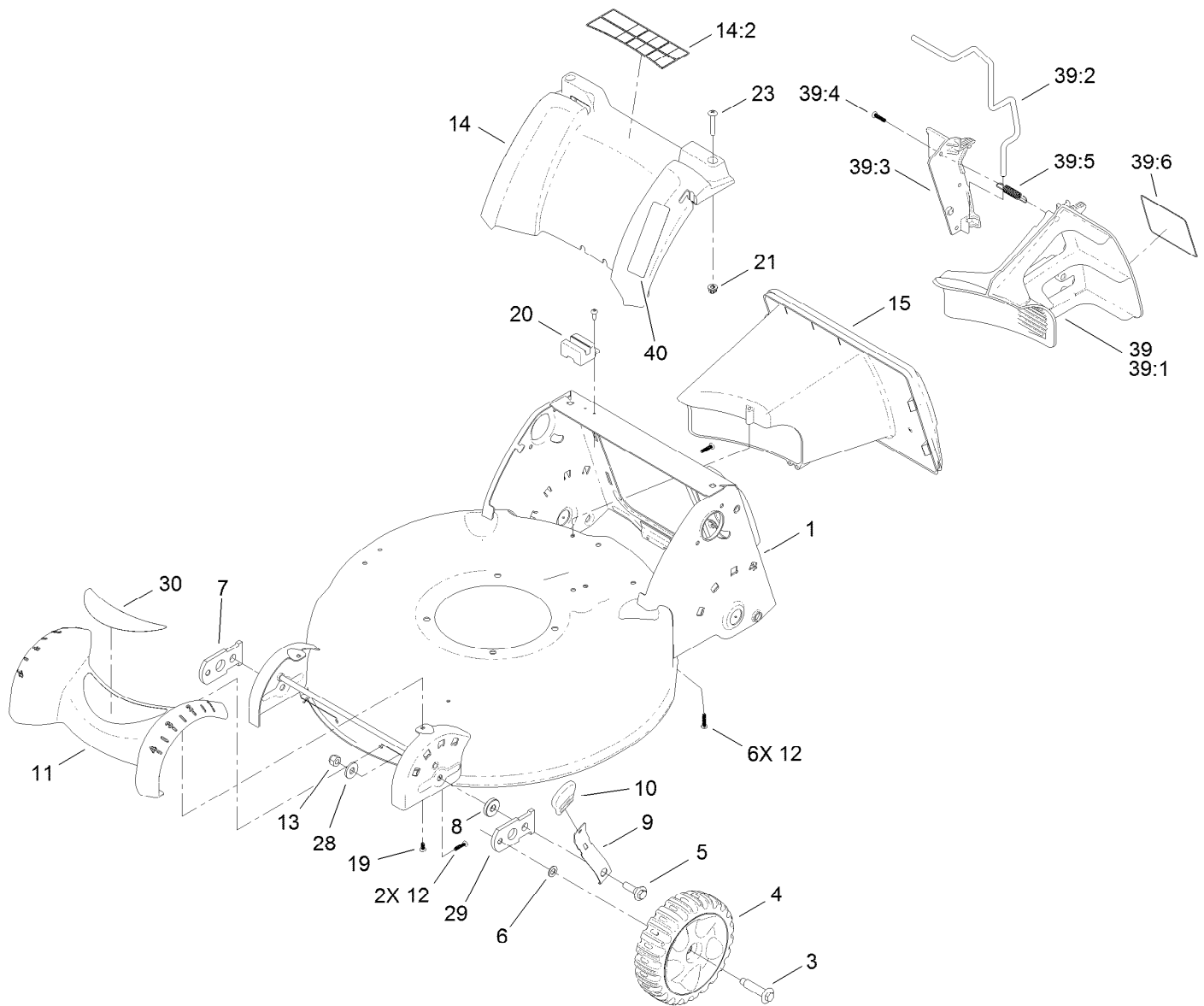
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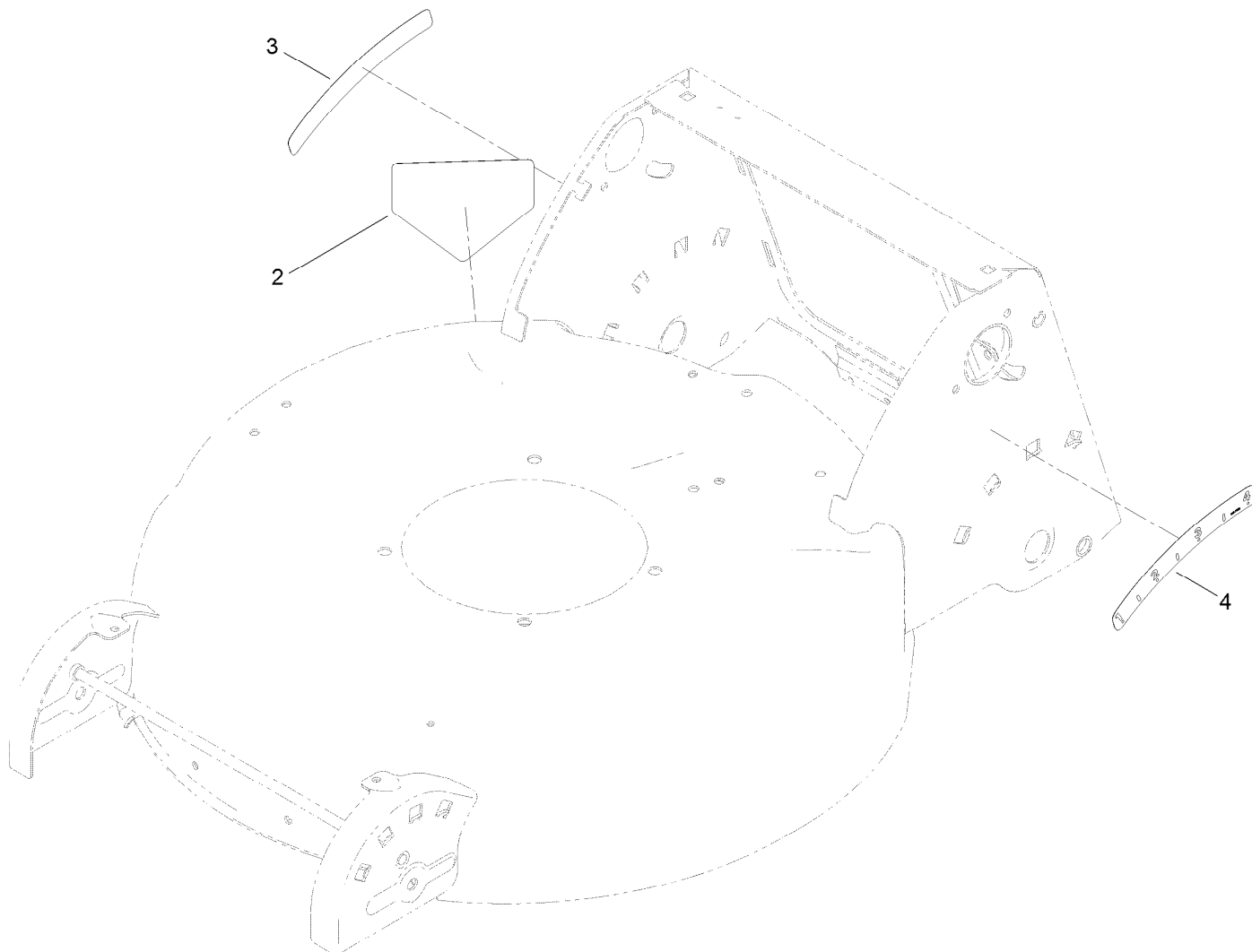
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Housing, Front Wheel and Rear Door Assembly

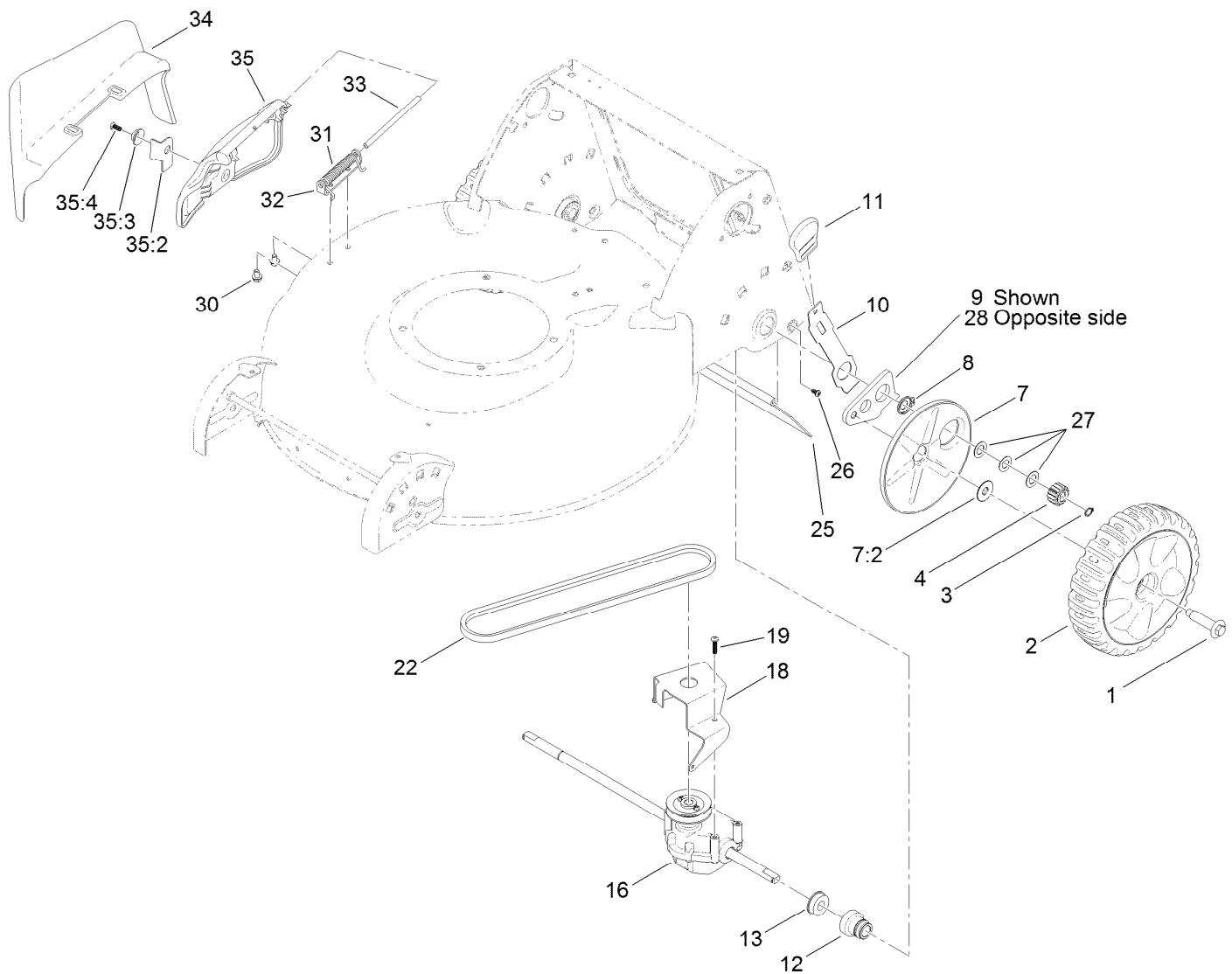
Ref.	Part Number	Qty.	Description
1	117-4193	1	Deck ASM
3	614650	2	Bolt-Shoulder
4	119-3777	2	7 Inch Wheel And Tire ASM
5	614672	2	Bolt-Shoulder
6	40-1940	2	Washer
7	107-3877	1	Arm-Pivot, RH
8	92-4890	2	Washer
9	107-3878	2	Arm-Spring
10	110-0549	2	Knob-HOC
11	107-3926	1	Cover-Front
12	108-7476	8	Screw-Plastite
13	3296-39	2	Nut-Lock, NI
14	115-3177	1	Rear Cover ASM
14:2	114-2820	1	Decal-Warning
15	110-9455	1	Tunnel

Ref.	Part Number	Qty.	Description
19	108-7475	2	Screw-Plastite
20	108-0993	1	Module-Switch
21	94-1610	2	Nut-Clip
23	108-0965	2	Screw-PTH
28	80-6990	2	Washer-Hardened
29	108-1044	1	Arm-Pivot, LH
30	120-1947	1	Decal-Front (Ce)
39	110-9468	1	Mulch Plug ASM
39:1	110-9446	1	Plug-Mulch, LH
39:2	110-9448	1	Latch-Plug, Mulch
39:3	110-9447	1	Plug-Mulch, RH
39:4	108-7476	3	Screw-Plastite
39:5	110-9458	1	Spring-Extension
39:6	110-9457	1	Decal-Plug, Mulch
40	121-2370	1	Decal-Stow, Quick



Housing Decal Assembly No. 117-4193

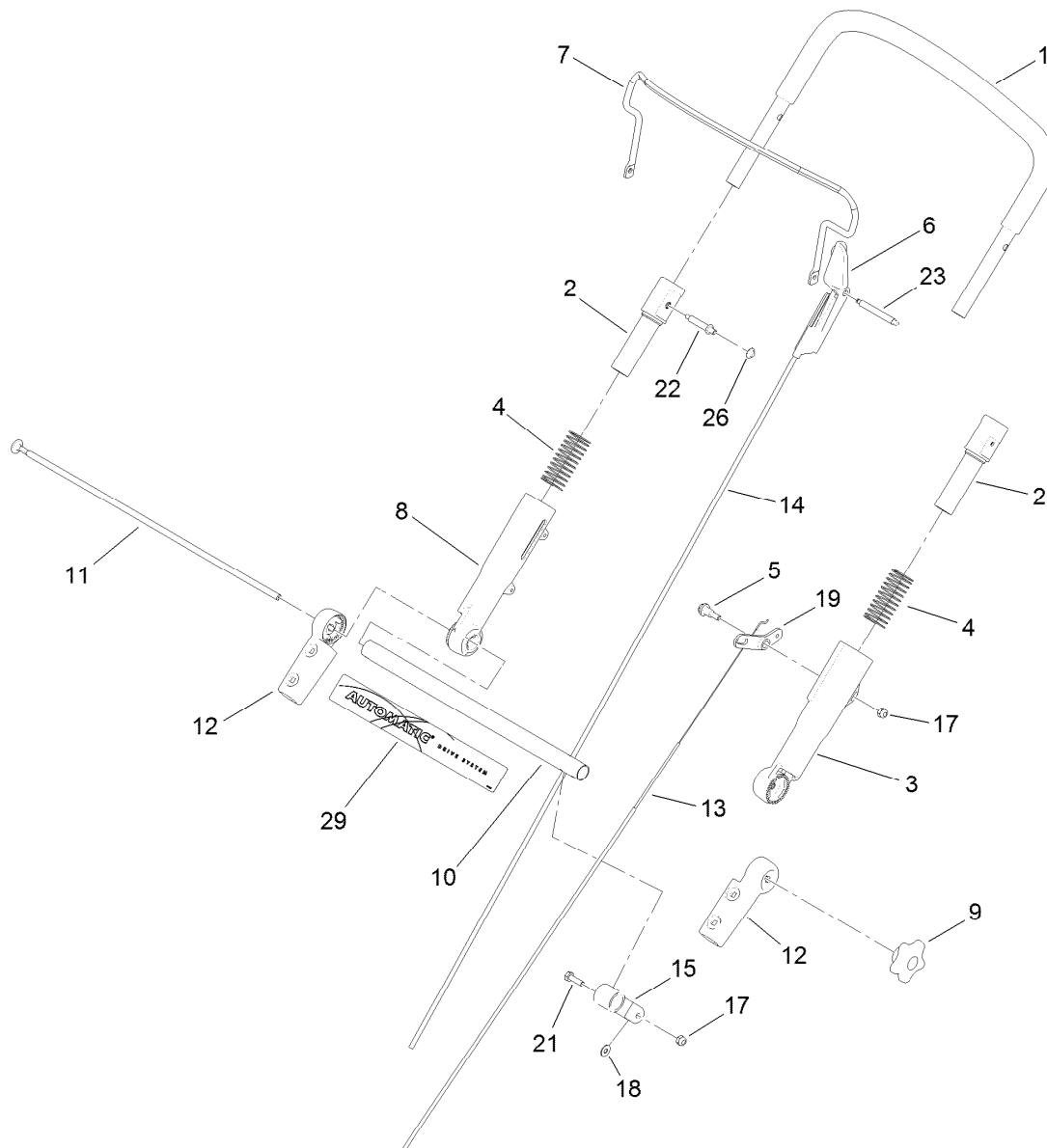
<i>Ref.</i>	<i>Part Number</i>	<i>Qty.</i>	<i>Description</i>
2	112-8760	1	Decal-Danger
3	108-7450	1	Decal-HOC, RH
4	108-7451	1	Decal-HOC, LH



Transmission, Rear Wheel and Side Discharge Assembly

Ref.	Part Number	Qty.	Description
1	614650	2	Bolt-Shoulder
2	119-7067	2	8 Inch Wheel And Gear ASM (White)
3	32151-61	2	Ring-Retaining
4	110-9417	2	Gear-Pinion, 15T
7	110-1792	2	Wheel Cover ASM
7:2	614426	1	Washer-Stepped
8	32151-36	2	Ring-Retaining
9	108-9344	1	Arm-Rear Pivot, LH
10	110-9445	2	Arm-Spring, Rear
11	110-0549	2	Knob-HOC
12	104-8698	2	Retainer-Bearing, HOC
13	104-8699	2	Bearing-Ball
16	110-9414	1	Transmission ASM
18	114-7977-03	1	Bracket-Transmission

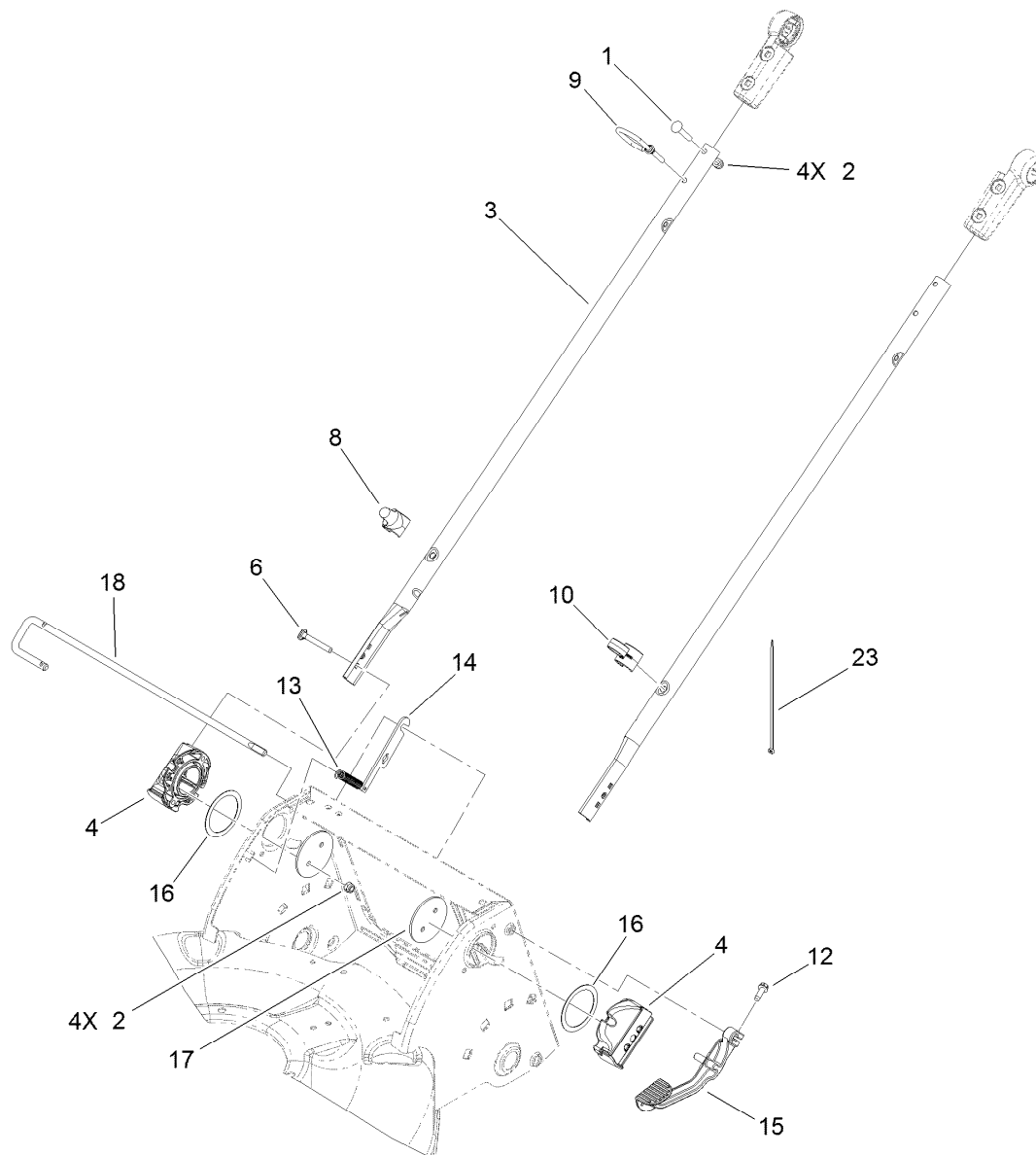
Ref.	Part Number	Qty.	Description
19	108-7476	3	Screw-Plastite
22	110-9429	1	V-Belt
25	120-7010	1	Shield-Trailing
26	117-1092	2	Screw-PTH
27	36-4780	3	Washer-Plain
28	108-9343	1	Arm-Rear Pivot, RH
30	99-8445	2	Screw-HWH, Taptite
31	99-5293	1	Spring-Torsion
32	112-6416	1	Bracket-Cover
33	99-5291	1	Rod-Cover
34	105-3028	1	Chute-Discharge, Side
35	106-8376	1	Discharge Door ASM
35:2	107-0795	1	Latch-Door
35:3	107-7456	1	Cap-Door
35:4	107-7461	1	Screw-Plastite



Upper Handle Assembly

Ref.	Part Number	Qty.	Description
1	108-0974	1	Upper Handle ASM
2	112-8754	2	Sleeve-Inner
3	112-1544	1	Sleeve-Outer, LH
4	107-3869	2	Spring-Compression
5	104-0858	1	Bolt-Shoulder
6	112-8764	1	Stop-Pivot
7	110-1819-03	1	Bail-Brake
8	112-1545	1	Sleeve-Outer, RH
9	117-5976	1	Knob-Handle, Locking
10	107-3867-03	1	Tube-Cross
11	107-3871	1	Rod-Threaded
12	107-3865	2	Mount-Handle, Lower

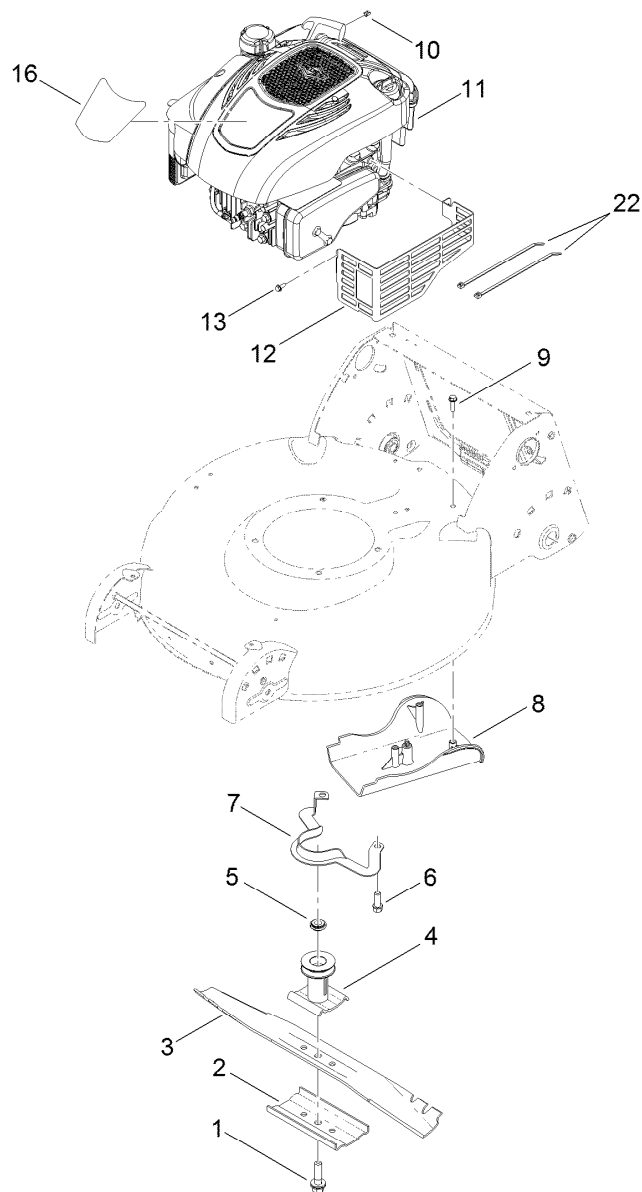
Ref.	Part Number	Qty.	Description
13	107-3902	1	Cable-Traction
14	107-3903	1	Cable-Brake
15	112-8801	1	Clamp-Cable
17	3296-73	2	Nut-Lock, NI
18	3256-1	1	Washer-Flat
19	107-3893	1	Lever-Traction
21	321-5	1	Screw-HH
22	108-0959	1	Pin-Handle
23	108-1008	1	Pin-Bail, LH
26	108-9378	1	Retainer-Push On
29	120-3907	1	Decal-Ads



Lower Handle Assembly

Ref.	Part Number	Qty.	Description
1	108-0988	3	Screw-CARR
2	3296-73	8	Nut-Lock, NI
3	107-3887-03	2	Tube-Lower
4	119-3847-03	2	Mount-Handle
6	95-4453	4	Screw
8	117-4141	1	Guide-Rope, Lower
9	107-3908	1	Guide-Rope, Upper
10	114-7988	1	Guide-Cable

Ref.	Part Number	Qty.	Description
12	49-2040	1	Screw-HWHTF
13	112-1542	1	Spring-Extension
14	112-1539	1	Plate-Rod, Release
15	110-1823-03	1	Lever-Release
16	107-3947	2	Washer-Nylon
17	107-3944-03	2	Plate
18	112-8755	1	Rod-Release, Handle
23	614249	1	Tie-Cable

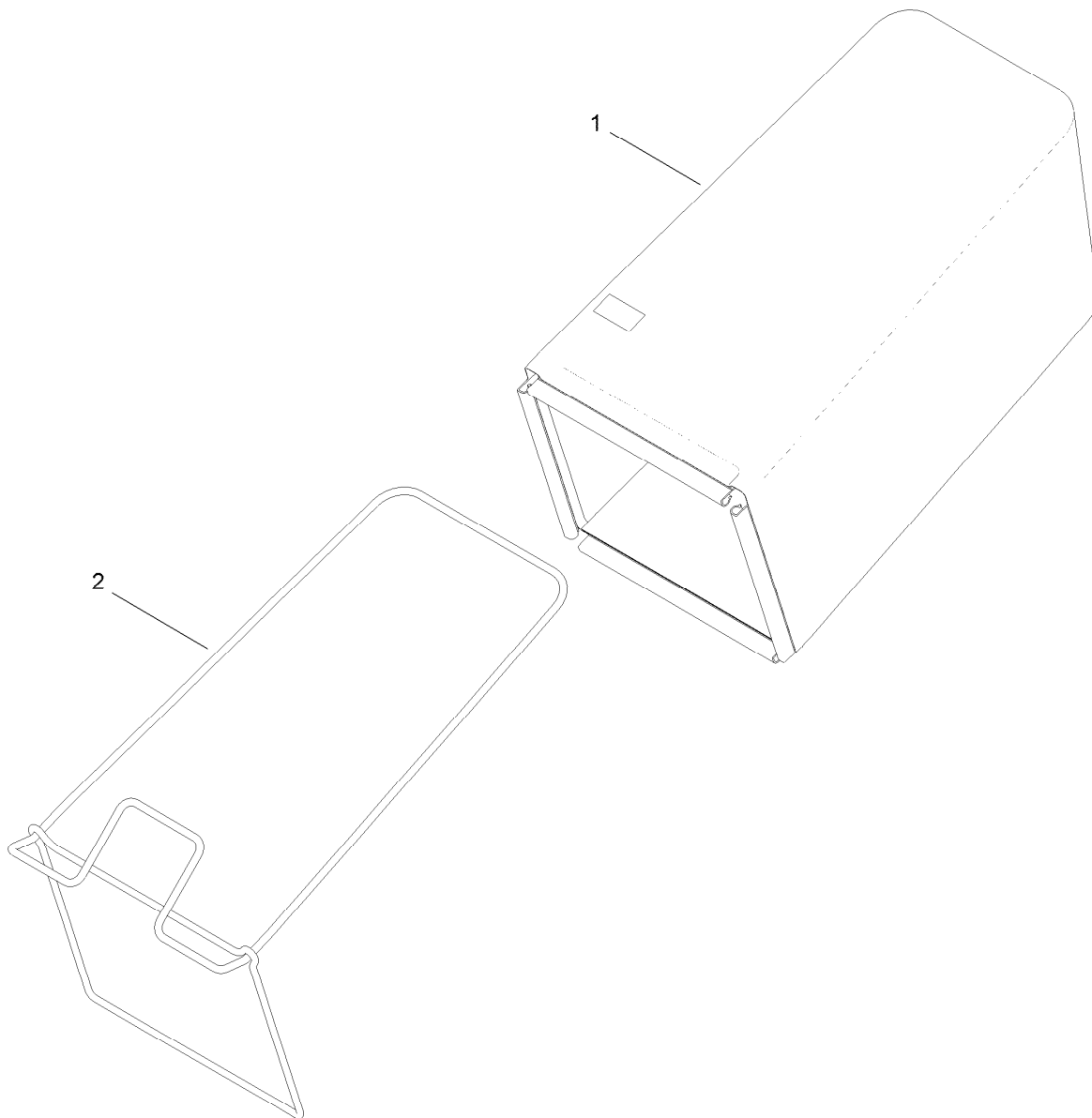


Engine and Blade Assembly

Ref.	Part Number	Qty.	Description
1	125-2466	1	Bolt-Blade, Sems
2	108-3766-03	1	Support-Blade
3	108-0954-03	1	Blade-21 Inch
4	106-3987	1	Blade Driver ASM
5	106-3999	1	Spacer-Driver
6	95-1726	3	Screw-Taptite
7	105-3030-03	1	Guide-Belt
8	110-1832	1	Cover-Belt
9	46-8091	3	Screw-HWH
10	2210-316	1	Stop-Rope
11		1	Engine-Briggs, 126M020119F1 ● ■
12	104-7577-03	1	Shield-Muffler
13	32144-1	3	Screw-Taptite
16	120-1935	1	Decal-Shroud
22	614249	1	Tie-Cable

● Not serviced separately

■ Obtain parts from www.briggsandstratton.com



Rear Bag Assembly

<i>Ref.</i>	<i>Part Number</i>	<i>Qty.</i>	<i>Description</i>
1	119-7000	1	Grass Bag ASM
2	112-8750-03	1	Frame-Bag

Notes:



Count on it.