



Count on it.

Parts Catalog

53cm Super Bagger Lawn Mower

Model No. 20897—Serial No. 313000001 and Up



Ordering Replacement Parts

To order replacement parts, please supply the part number, the quantity, and the description of each part desired.

Understanding Reference Numbers

Each identified part in an illustration has a reference number. The reference number for a part also appears in the parts list, along with other information about the part.

This catalog uses two special reference number formats, one to indicate parts in a service assembly and another to indicate the quantity of a given part in an illustration.

Service Assembly Reference Numbers

Parts in service assemblies have reference numbers in the form a:b. The a represents the reference number of the entire service assembly and the b represents a sequential number unique to each part within the service assembly.

For example, a wheel assembly might be identified by reference number 6, the tire by 6:1, the valve by 6:2, and the wheel by 6:3. When you order the assembly identified by reference number 6, you receive all parts identified by reference numbers 6:1, 6:2, and 6:3. However, you may also order any part individually. Reference numbers of this type appear in illustration and in parts lists.

Reference Numbers Indicating Quantity

In an illustration, if a reference number indicates more than one part, the reference number has the form nX y. The n represents the quantity of the part, the X is the multiplication symbol, and the y represents the reference number.

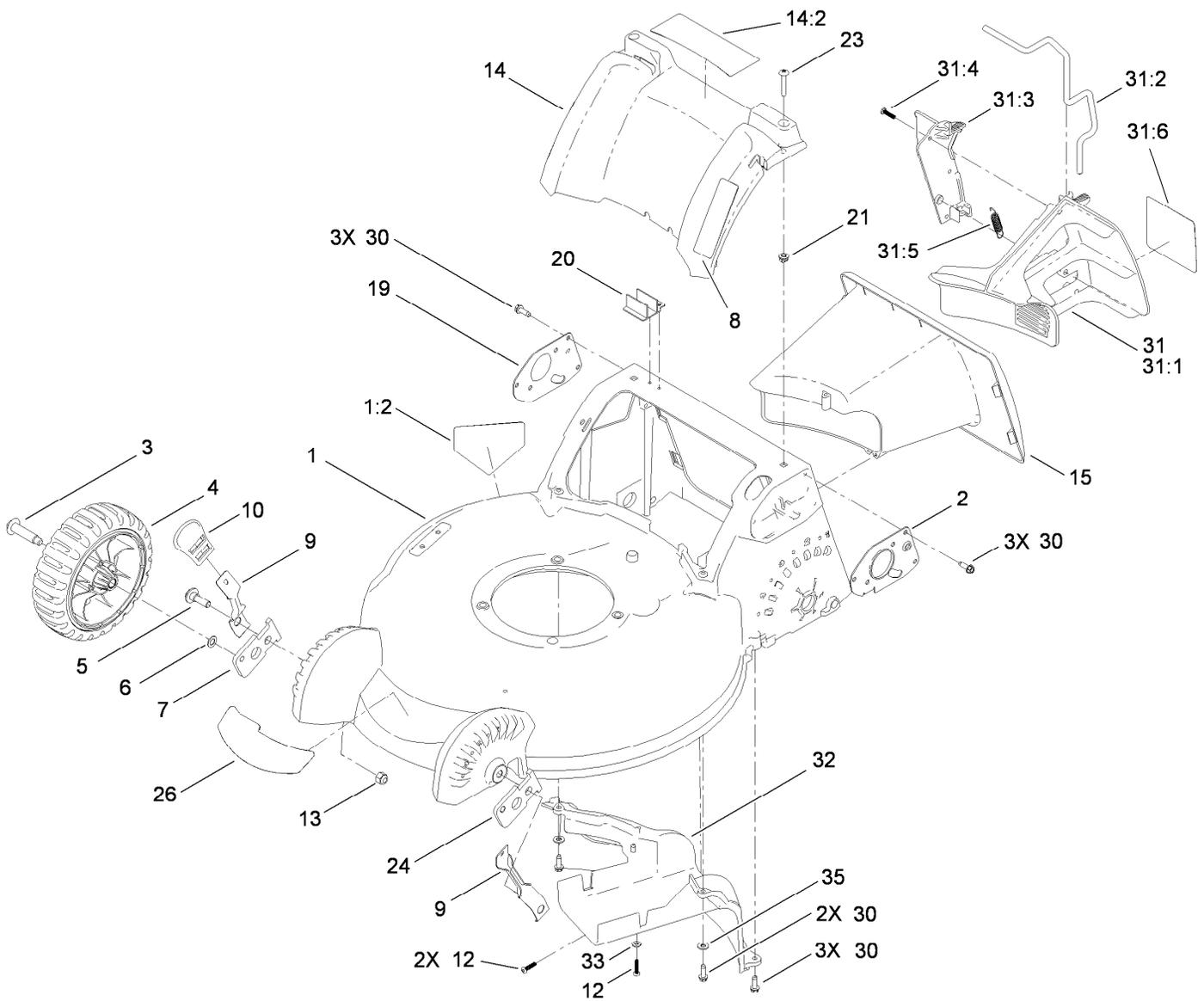
For example, in an illustration, the reference number 2X 37 means that two of the parts identified by reference number 37 are indicated.

List of Abbreviations

AR: as required	HLH: hex lag head	PTO: power-take-off
ASM: assembly	HOC: height-of-cut	RH: right hand
BBC: blade brake control	HSBH: hex socket button head	ROPS: roll-over protection system
BHTF: button head thread forming	HSFH: hex socket flat head	RRB: rear roller brush
CARR: carriage	HSH: hex socket head	SFH: slotted fillister head
CCW: counter clockwise	HWH: hex washer head	SHH: slotted hex head
CW: clockwise	HWHTF: hex washer head thread forming	SHWH: slotted hex washer head
DEG: degrees	HYD: hydraulic	SPH: slotted pan head
DPA: Dual Point Adjustment	LH: left hand	SQH: square head
ECM: electronic control module	LP: Liquefied Petroleum Gas	SRH: slotted round head
EXT: external	LPG: Liquefied Petroleum Gas	STD: standard
FH: flat head	NI: nylon insert	TAP: self tapping
GA: gauge	NPTF: national pipe thread fine	TTH: torx truss head
HD: heavy-duty	PFH: phillips flat head	
HF: hex flange	PPH: phillips pan head	
HH: hex head	PPHTF: phillips pan head thread forming	
HHF: hex head flange	PRH: phillips round head	
HHFTF: hex head flange thread forming	PTH: phillips truss head	
HJ: hex jam		

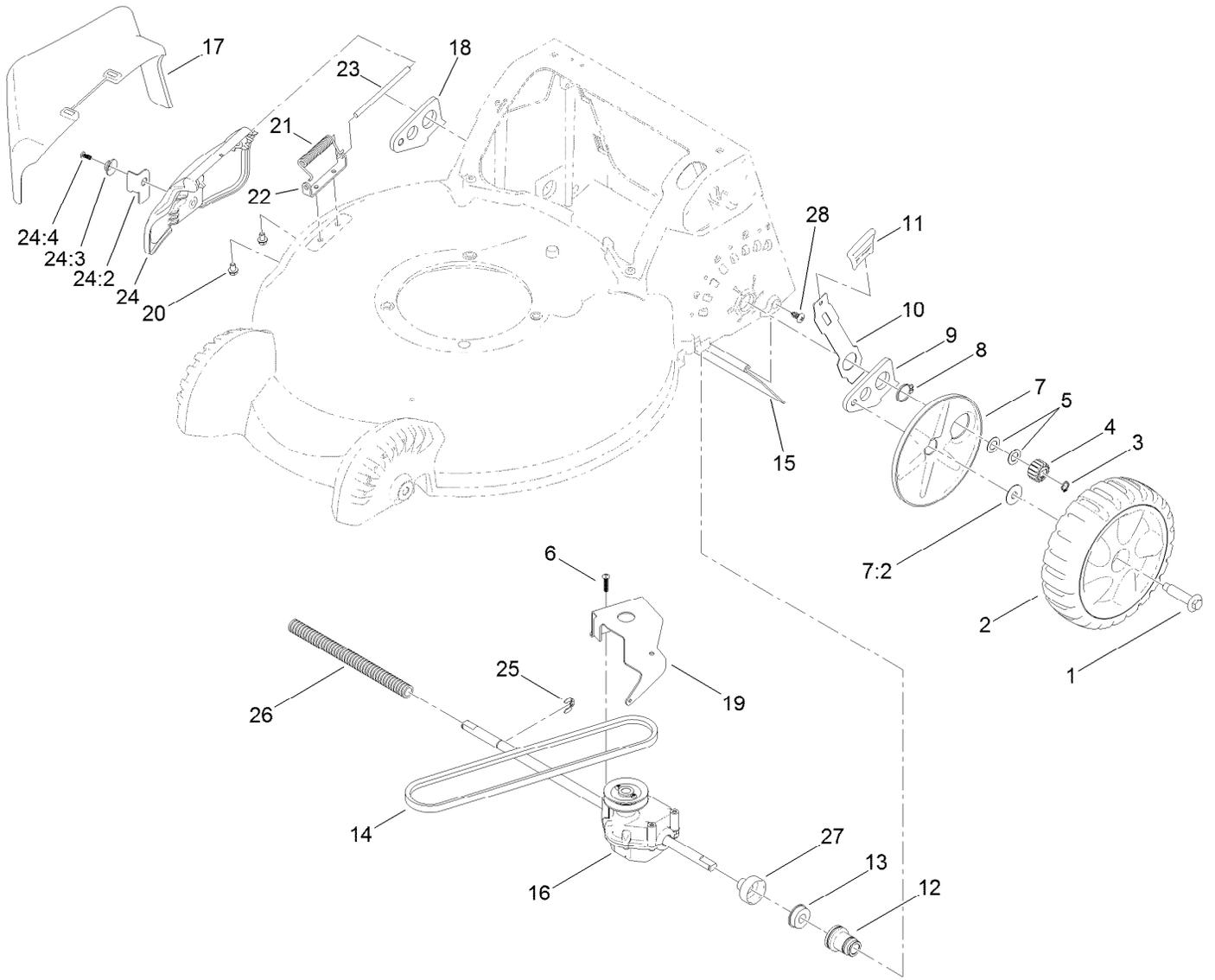
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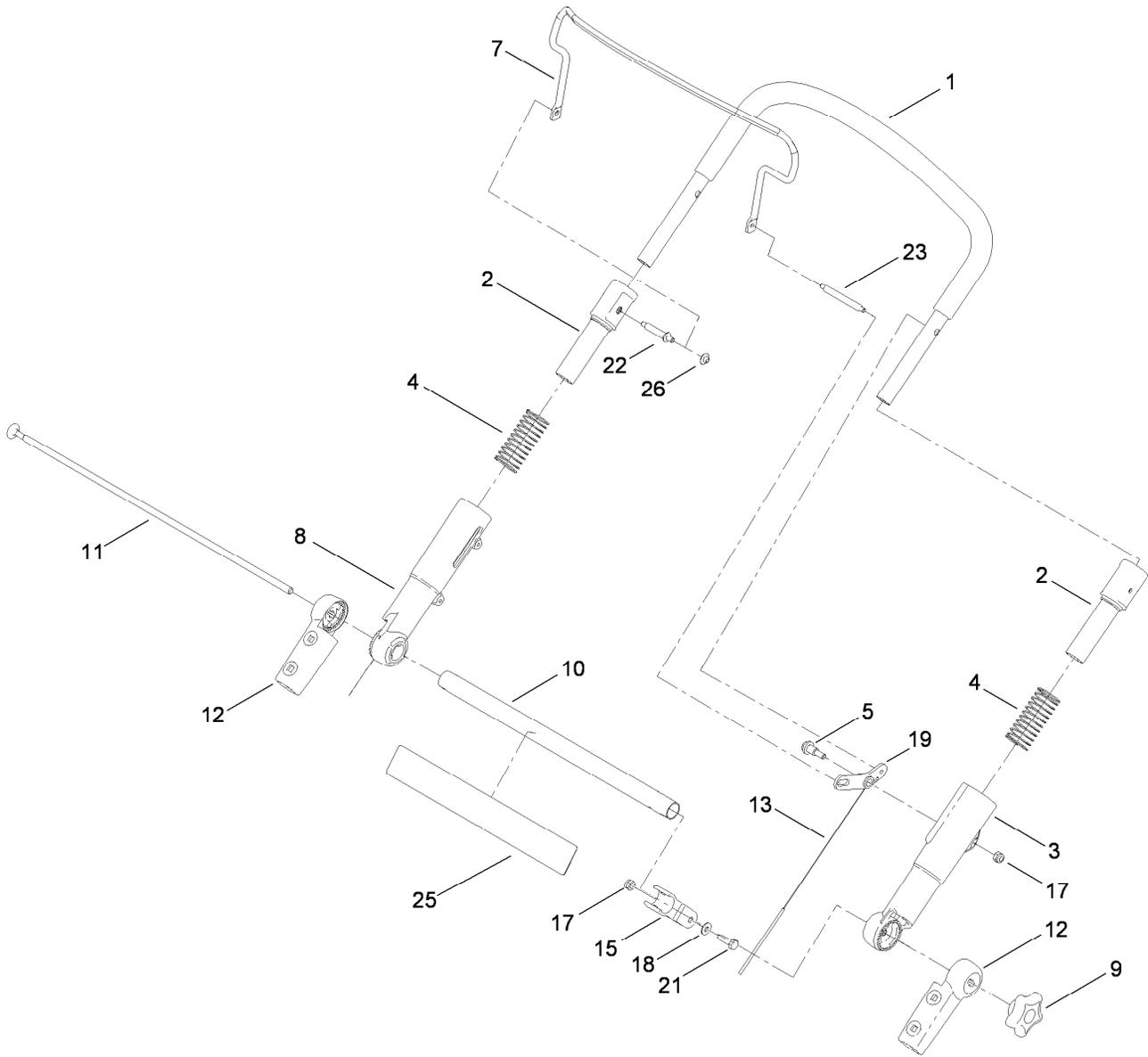
Housing and Tunnel Assembly

Ref.	Part Number	Qty.	Description	Ref.	Part Number	Qty.	Description
1	119-3781	1	Housing ASM	20	117-5905	1	Module-Switch
1:2	112-8760	1	Decal-Danger	21	94-1610	2	Nut-Clip
2	110-9415-03	1	Mount-Handle, LH	23	108-0965	2	Screw-PTH
3	614650	2	Bolt-Shoulder	24	110-9420	1	Arm-Pivot, LH
4	117-4103	2	8 Inch Wheel ASM	26	120-5233	1	Decal-Deck
5	614672	2	Bolt-Shoulder	30	49-2040	11	Screw-HWHTF
6	40-1940	2	Washer	31	110-9468	1	Mulch Plug ASM
7	110-9421	1	Arm-Pivot, RH	31:1	110-9446	1	Plug-Mulch, LH
8	121-2370	1	Decal-Stow, Quick	31:2	110-9448	1	Latch-Plug, Mulch
9	110-9434	2	Arm-Spring, Front	31:3	110-9447	1	Plug-Mulch, RH
10	110-0549	2	Knob-HOC	31:4	108-7476	3	Screw-Plastite
12	108-7476	6	Screw-Plastite	31:5	110-9458	1	Spring-Extension
13	3296-39	2	Nut-Lock, NI	31:6	110-9457	1	Decal-Plug, Mulch
14	115-3177	1	Rear Cover ASM	32	110-9423	1	Baffle-Rear
14:2	114-2820	1	Decal-Warning	33	3256-14	1	Washer-Flat
15	110-9455	1	Tunnel	35	3256-22	2	Washer-Flat
19	110-9416-03	1	Mount-Handle, RH				



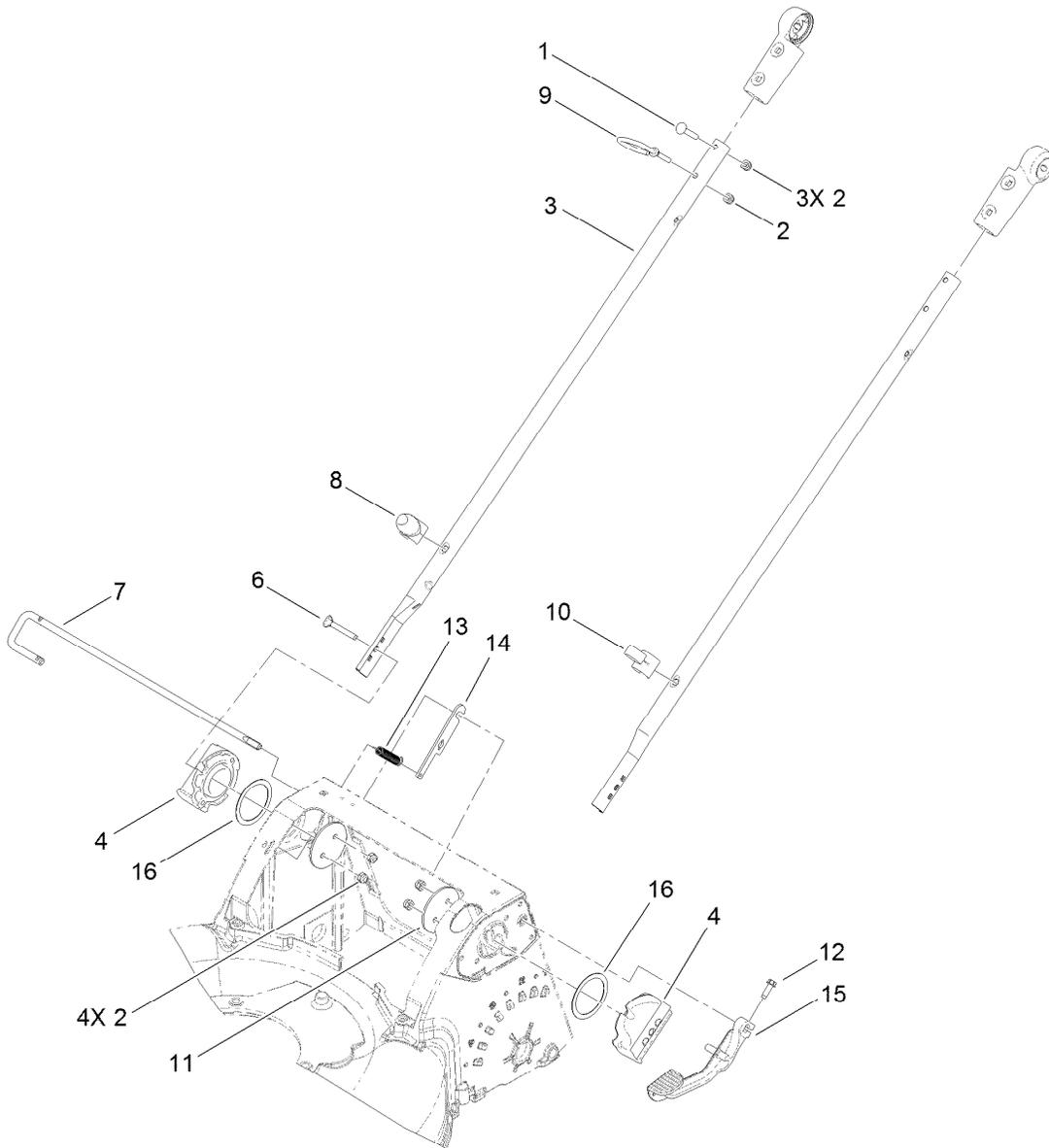
Side Discharge, Transmission and Rear Wheel Assembly

Ref.	Part Number	Qty.	Description	Ref.	Part Number	Qty.	Description
1	614650	2	Bolt-Shoulder	16	114-2812	1	Transmission ASM
2	117-4104	2	Rear Wheel ASM	17	105-3028	1	Chute-Discharge, Side
3	32151-61	2	Ring-Retaining	18	108-9343	1	Arm-Rear Pivot, RH
4	110-9417	2	Gear-Pinion, 15T	19	114-7977-03	1	Bracket-Transmission
5	36-4780	2	Washer-Plain	20	99-8445	2	Screw-HWH, Taptite
6	108-7476	3	Screw-Plastite	21	99-5293	1	Spring-Torsion
7	117-4197	2	Wheel Cover ASM	22	112-6416	1	Bracket-Cover
7:2	614426	1	Washer-Stepped	23	99-5291	1	Rod-Cover
8	32151-36	2	Ring-Retaining	24	106-8376	1	Discharge Door ASM
9	108-9344	1	Arm-Rear Pivot, LH	24:2	107-0795	1	Latch-Door
10	110-9445	2	Arm-Spring, Rear	24:3	107-7456	1	Cap-Door
11	110-0549	2	Knob-HOC	24:4	107-7461	1	Screw-Plastite
12	110-9422	2	Retainer-Bearing	25	65-2720	1	Ring-Clip, Locking
13	104-8699	2	Bearing-Ball	26	24-7922	1	Conduit-Convolute, Split
14	110-9429	1	V-Belt	27	114-2755	2	Cap-Bearing
15	120-7010	1	Shield-Trailing	28	117-1092	2	Screw-PTH



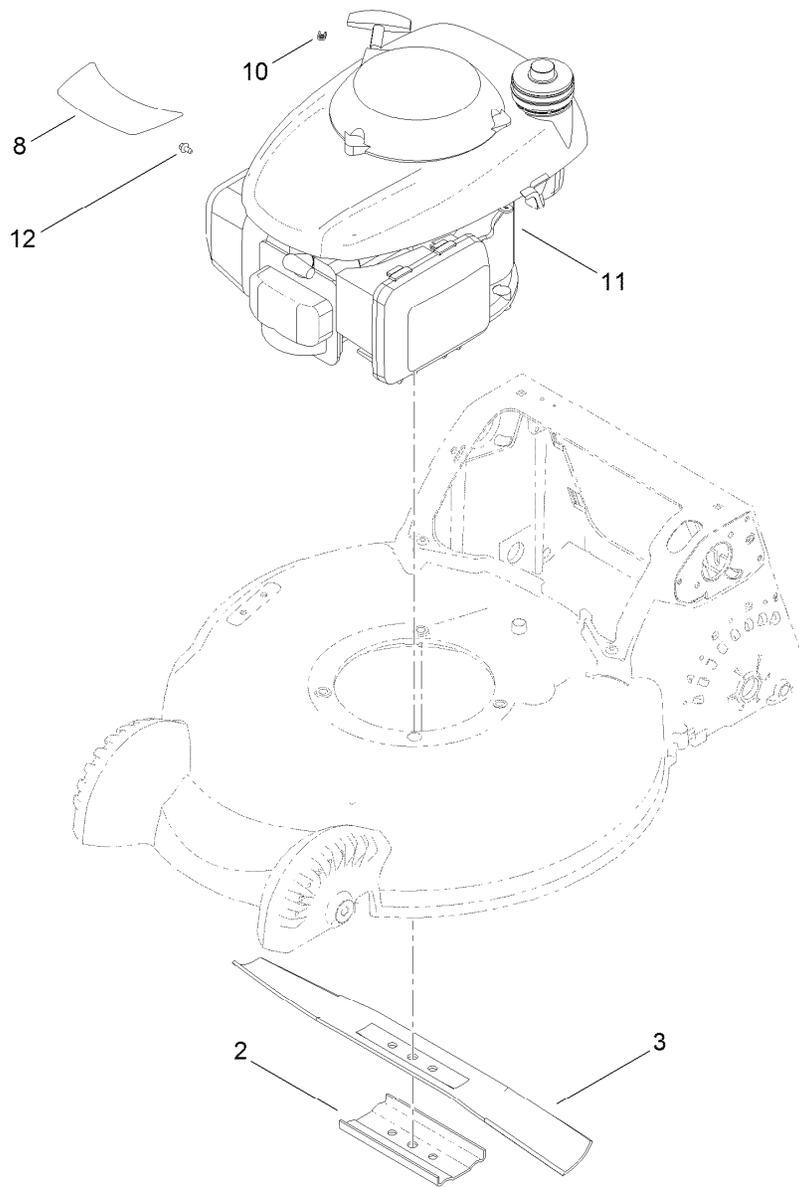
Upper Handle Assembly

<i>Ref.</i>	<i>Part Number</i>	<i>Qty.</i>	<i>Description</i>	<i>Ref.</i>	<i>Part Number</i>	<i>Qty.</i>	<i>Description</i>
1	108-0974	1	Upper Handle ASM	13	110-9465	1	Cable-Traction
2	112-8754	2	Sleeve-Inner	15	112-8801	1	Clamp-Cable
3	112-1544	1	Sleeve-Outer, LH	17	3296-73	2	Nut-Lock, NI
4	107-3869	2	Spring-Compression	18	3256-1	1	Washer-Flat
5	104-0858	1	Bolt-Shoulder	19	107-3893	1	Lever-Traction
7	110-1819-03	1	Bail-Brake	21	321-5	1	Screw-HH
8	112-1545	1	Sleeve-Outer, RH	22	108-0959	1	Pin-Handle
9	117-5976	1	Knob-Handle, Locking	23	110-1753	1	Pin-Handle, BBC
10	107-3867-03	1	Tube-Cross	25	120-3907	1	Decal-Ads
11	107-3871	1	Rod-Threaded	26	108-9378	1	Retainer-Push On
12	107-3865	2	Mount-Handle, Lower				



Lower Handle Assembly

Ref.	Part Number	Qty.	Description
1	108-0988	3	Screw-CARR
2	3296-73	8	Nut-Lock, NI
3	107-3887-03	2	Tube-Lower
4	119-3847-03	2	Mount-Handle
6	95-4453	4	Screw
7	112-8755	1	Rod-Release, Handle
8	117-4141	1	Guide-Rope, Lower
9	107-3908	1	Guide-Rope, Upper
10	114-7988	1	Guide-Cable
11	107-3944-03	2	Plate
12	49-2040	1	Screw-HWHTF
13	112-1542	1	Spring-Extension
14	112-1539	1	Plate-Rod, Release
15	110-1823-03	1	Lever-Release
16	107-3947	2	Washer-Nylon

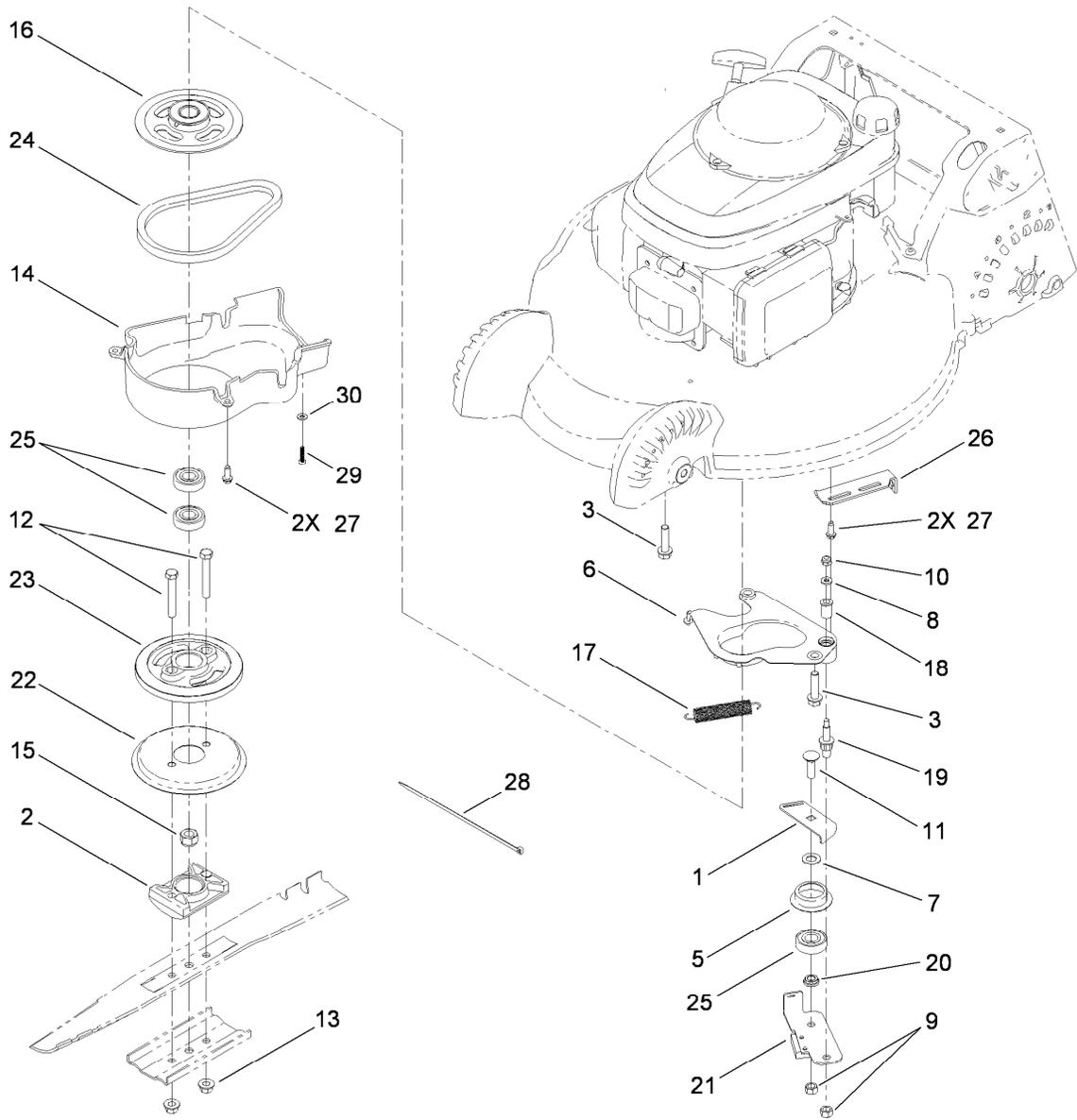


Engine and Blade Assembly

<i>Ref.</i>	<i>Part Number</i>	<i>Qty.</i>	<i>Description</i>
2	108-3766-03	1	Support-Blade
3	108-0954-03	1	Blade-21 Inch
8	120-1949	1	Decal-Engine
10	92-1701	1	Stop-Rope
11		1	Engine-Honda, Gcv160A0 S3Te ●■
12	98-1394	1	Screw-HWH

● Not serviced separately

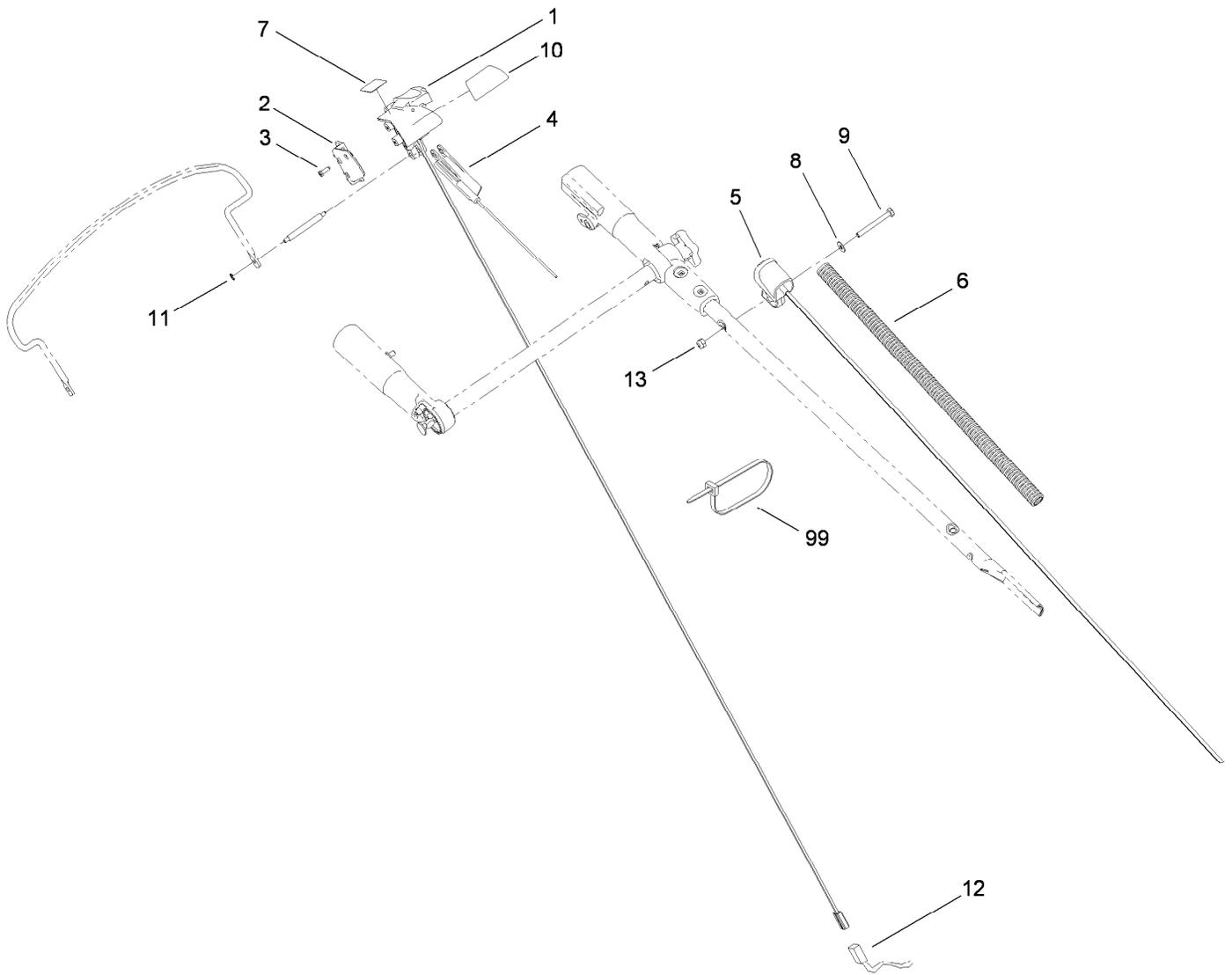
■ Obtain parts from www.honda-engines.com



Blade Brake Control Assembly

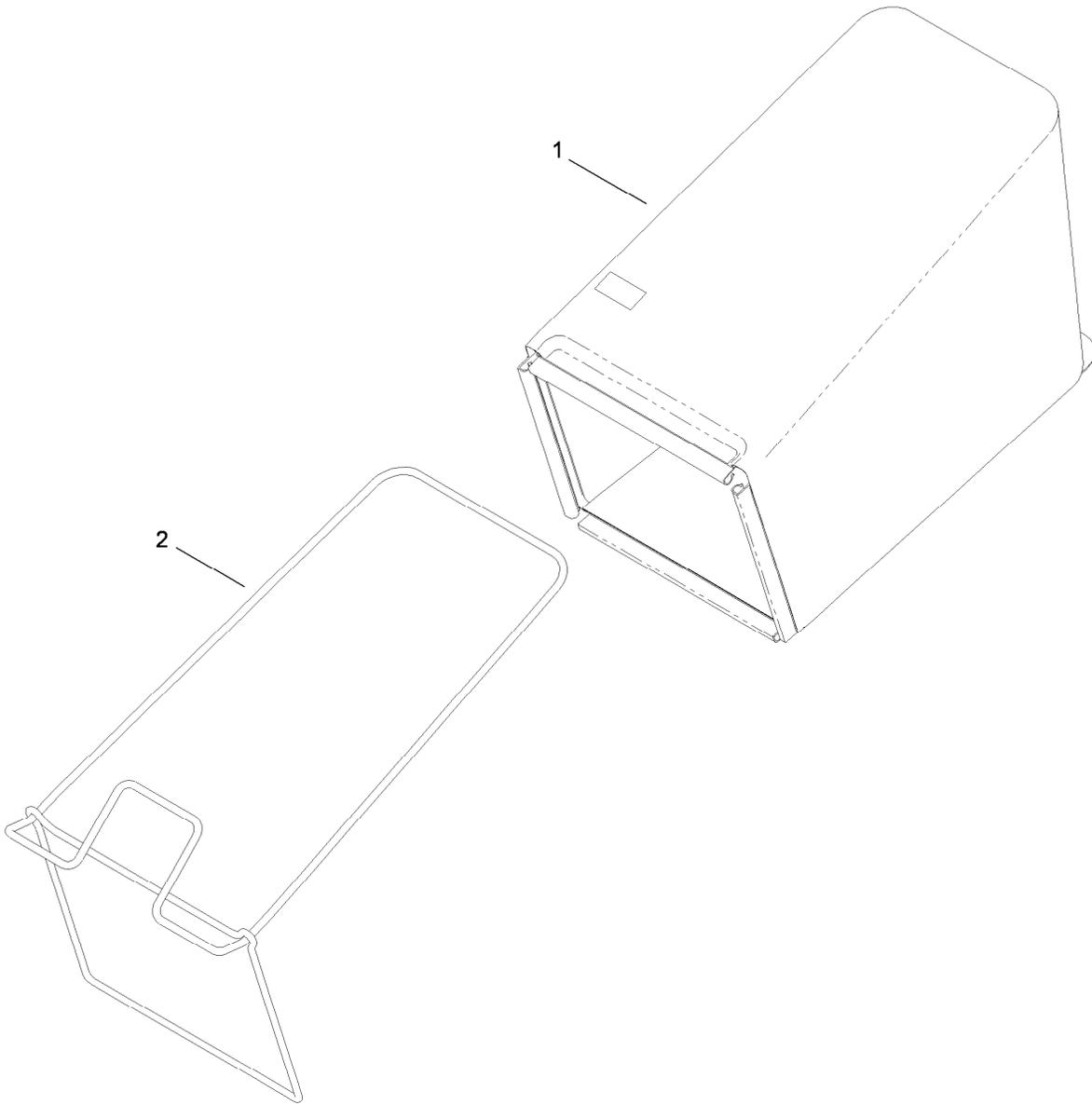
Ref.	Part Number	Qty.	Description
1	107-7471	1	Plate-Guide
2	107-7487	1	Support-Blade
3	32144-102	3	Screw-HWH
5	108-3790	1	Retainer-Belt
6	107-0761	1	Plate-Anchor
7	605256	1	Washer-Plain
8	3256-16	1	Washer-Flat
9	603773	2	Nut
10	3296-73	1	Nut-Lock, NI
11	3231-25	1	Bolt-CARR
12	3211-42	2	Screw-HH
13	54-9190	2	Nut-Lock
14	107-7488	1	Cover
15	108-9342	1	Nut-Hex
16	117-5970	1	Pulley-BBC

Ref.	Part Number	Qty.	Description
17	108-3792	1	Spring-Tension, Brake
18	107-0797	1	Bushing
19	107-0759	1	Bolt-Shoulder
20	107-0758	1	Spacer-Bearing
21	120-3327	1	Brake Arm ASM
22	108-3787	1	Disc
23	107-0754	1	Drum
24	110-1790	1	Belt-BBC
25	100-1048	3	Bearing-Ball
26	110-9425-03	1	Bracket-Cable
27	49-2040	4	Screw-HWHTF
28	614249	1	Tie-Cable
29	108-7476	1	Screw-Plastite
30	3256-14	1	Washer-Flat



Switch Assembly

<i>Ref.</i>	<i>Part Number</i>	<i>Qty.</i>	<i>Description</i>
1	117-5908	1	Safety Switch ASM
2	108-7532	1	Cover-Switch
3	32144-111	3	Screw-PPH
4	112-1536	1	Cable-Bcs
5	117-5975	1	Switch Housing ASM
6	119-3778	1	Tube-Loom, Split
7	119-3796	1	Decal-Control, Blade
8	3256-1	1	Washer-Flat
9	321-13	1	Screw-HH
10	119-3821	1	Decal-Brake Control, Blade
11	110-1758	1	Ring-Retaining
12	119-0288	1	Harness-Wire
13	3296-73	1	Nut-Lock, NI
99	614249	2	Tie-Cable



Rear Bag Assembly

<i>Ref.</i>	<i>Part Number</i>	<i>Qty.</i>	<i>Description</i>
1	117-4191	1	Grass Bag ASM
2	112-8750-03	1	Frame-Bag

Attachments and Accessories

For 20897 53cm Super Bagger Lawn Mower

Product Name

Model/Part

Cruise Control Kit..... 89919

Notes:

Notes:

Notes:



Count on it.