



Form No. 3377-435 Rev A

Count on it.

Parts Catalog

72in Side Discharge Mower
Groundsmaster® 300 Series Traction Unit
Model No. 30722—Serial No. 313000001 and Up



Ordering Replacement Parts

To order replacement parts, please supply the part number, the quantity, and the description of each part desired.

Understanding Reference Numbers

Each identified part in an illustration has a reference number. The reference number for a part also appears in the parts list, along with other information about the part.

This catalog uses two special reference number formats, one to indicate parts in a service assembly and another to indicate the quantity of a given part in an illustration.

Service Assembly Reference Numbers

Parts in service assemblies have reference numbers in the form a:b. The a represents the reference number of the entire service assembly and the b represents a sequential number unique to each part within the service assembly.

For example, a wheel assembly might be identified by reference number 6, the tire by 6:1, the valve by 6:2, and the wheel by 6:3. When you order the assembly identified by reference number 6, you receive all parts identified by reference numbers 6:1, 6:2, and 6:3. However, you may also order any part individually. Reference numbers of this type appear in illustration and in parts lists.

Reference Numbers Indicating Quantity

In an illustration, if a reference number indicates more than one part, the reference number has the form nX y. The n represents the quantity of the part, the X is the multiplication symbol, and the y represents the reference number.

For example, in an illustration, the reference number 2X 37 means that two of the parts identified by reference number 37 are indicated.

List of Abbreviations

AR: as required

ASM: assembly

BBC: blade brake control

BHTF: button head thread forming

CARR: carriage

CCW: counter clockwise

CW: clockwise

DEG: degrees

DPA: Dual Point Adjustment

ECM: electronic control module

EXT: external

FH: flat head

GA: gauge

HD: heavy-duty

HF: hex flange

HH: hex head

HHF: hex head flange

HHFTF: hex head flange thread forming

HJ: hex jam

HLH: hex lag head

HOC: height-of-cut

HSBH: hex socket button head

HSFH: hex socket flat head

HSH: hex socket head

HWH: hex washer head

HWHTF: hex washer head thread forming

HYD: hydraulic

LH: left hand

LP: Liquefied Petroleum Gas

LPG: Liquefied Petroleum Gas

NI: nylon insert

NPTF: national pipe thread fine

PFH: phillips flat head

PPH: phillips pan head

PPHTF: phillips pan head thread forming

PRH: phillips round head

PTH: phillips truss head

PTO: power-take-off

RH: right hand

ROPS: roll-over protection system

RRB: rear roller brush

SFH: slotted fillister head

SHH: slotted hex head

SHWH: slotted hex washer head

SPH: slotted pan head

SQH: square head

SRH: slotted round head

STD: standard

TAP: self tapping

TTH: torx truss head

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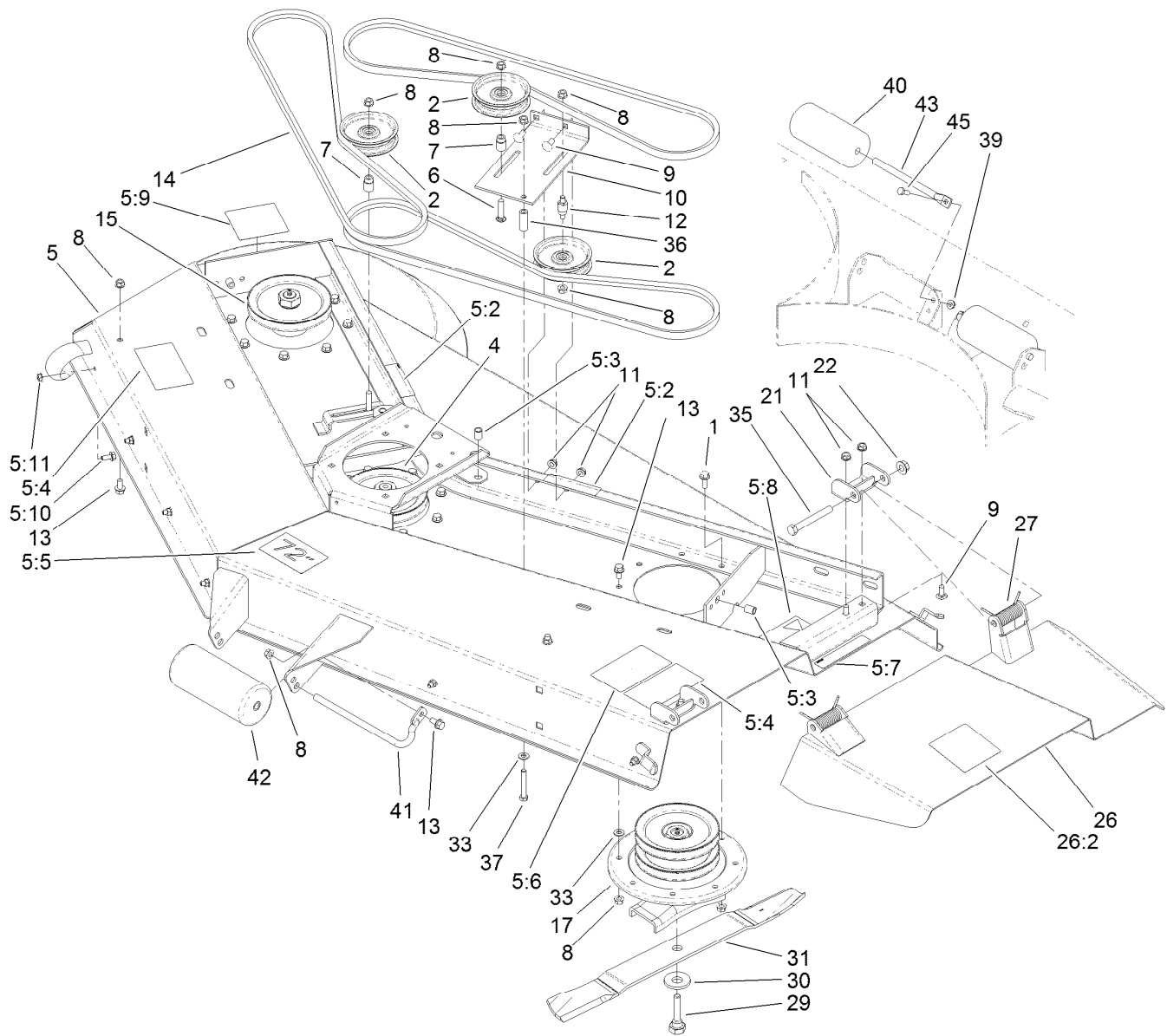
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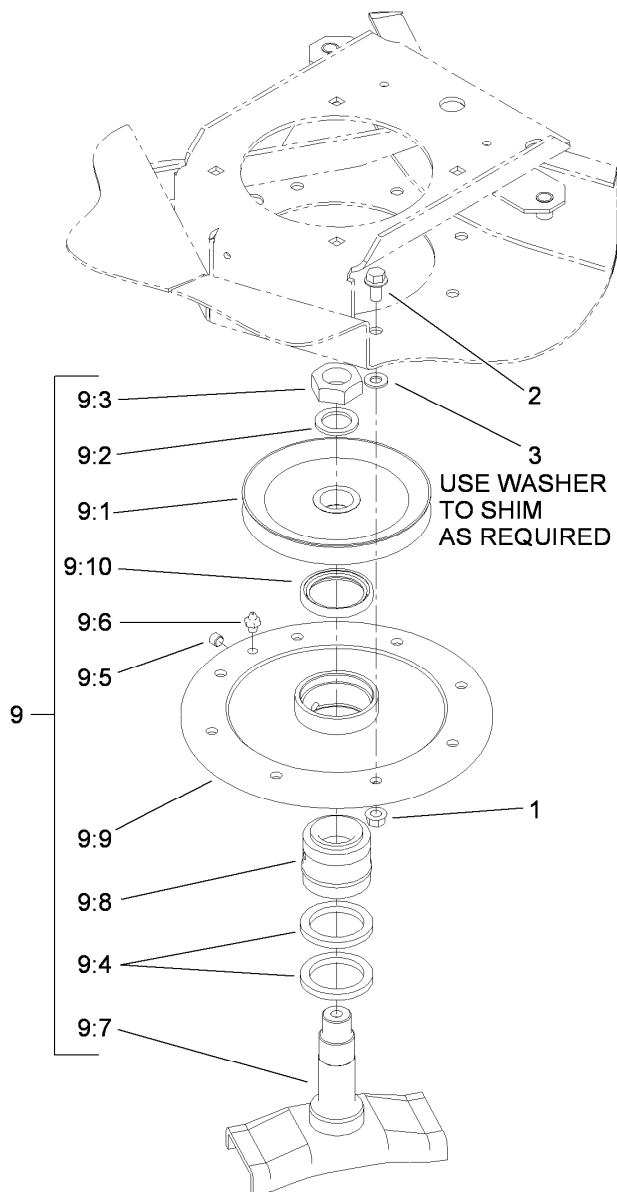


Deck Assembly

Ref.	Part Number	Qty.	Description	Ref.	Part Number	Qty.	Description
1	3234-11	4	Screw-HHF	12	26-1850	1	Stud-Idler
2	26-1840	3	Pulley-Idler	13	3234-1	24	Screw-HHF
4	95-3090	1	Center Spindle ASM	14	21-0890	3	V-Belt
5	93-7181	1	72 Inch Side Discharge Deck ASM	15	95-3095	1	RH Spindle ASM
5:2	100-6578	2	Decal-Danger	17	95-3089	1	LH Spindle ASM
5:3	3290-469	4	Nut-Clinch	21	51-1530-01	2	Hinge Bracket ASM
5:4	107-2908	2	Decal-Danger, Combination	22	32128-23	2	Nut-HF
5:5	57-0280	1	Decal	26	119-8025	1	Deflector ASM
5:6	105-7844	1	Decal-Warning	26:2	120-6604	1	Decal-Danger
5:7	107-2916	1	Decal-Warning	27	51-1550	2	Spring
5:8	93-7817	1	Decal-Torque, Blade Bolt	29	26-1820	3	Capscrew
5:9	120-6604	1	Decal-Danger	30	26-1990	3	Washer-Belleville
5:10	3234-5	7	Screw-HHF	31	106-4353-03	3	Blade-Atomic, 25 Inch, LH
5:11	32128-20	7	Nut-HF	31	23-2410-03	3	Blade-High Sail, 25 Inch, LH
6	3231-29	2	Screw-CARR	31	29-5530-03	3	Blade-Standard, 25 Inch, LH
7	26-1860	2	Spacer-Idler Pulley	33	3256-24	2	Washer-Flat
8	32128-21	33	Nut-HF	35	325-17	2	Screw-HH
9	3231-27	6	Screw-CARR	36	26-1880	1	Spacer-Idler Mount
10	26-1870-03	1	Mount-Idler	37	323-12	1	Screw-HH
11	3290-357	6	Nut-HHF, Whiz	39	32128-25	2	Nut-HF
				40	36-1740	2	Roller-Deck



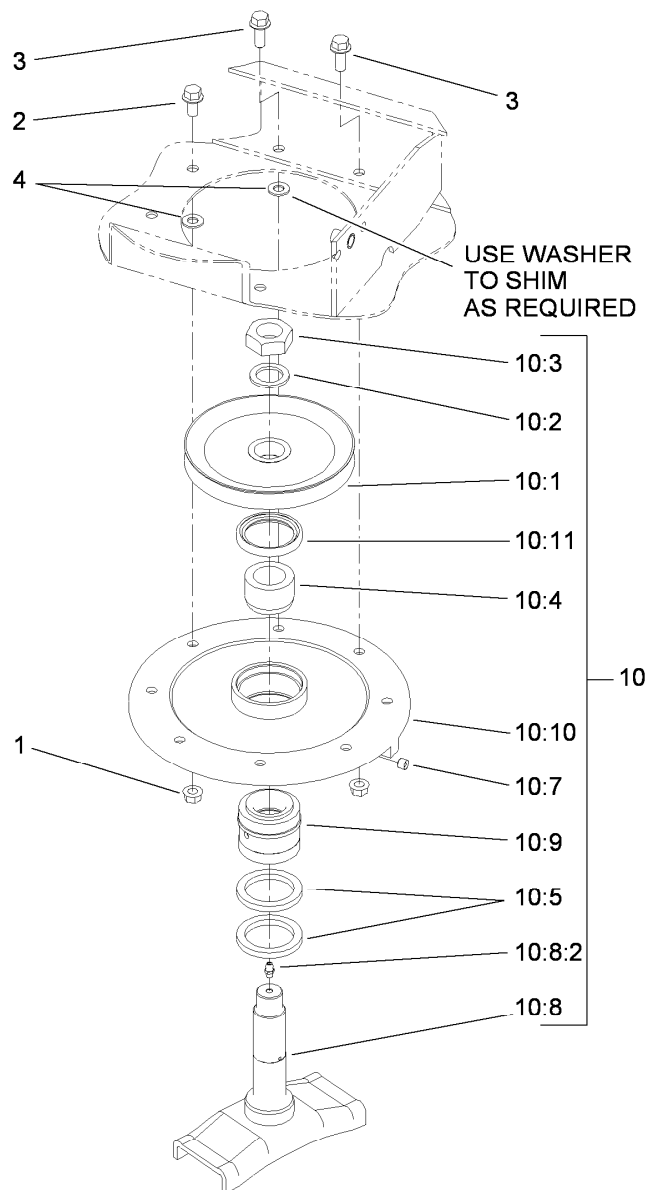
Ref.	Part Number	Qty.	Description
43	62-4480	2	Rod-Roller
45	322-4	2	Screw-HH



Center Spindle Assembly No. 95-3090

Ref.	Part Number	Qty.	Description
1	32128-21	8	Nut-HF
2	3234-1	8	Screw-HHF
3	3256-24	8	Washer-Flat
9		1	Center Spindle ASM ●
9:1	26-1760	1	Pulley And Hub ASM
9:2	3-8514	1	Washer-Thrust
9:3	3296-49	1	Nut-Lock, NI
9:4	253-138	2	Seal-Oil
9:5	285-17	2	Plug-Pipe
9:6	302-2	1	Fitting-Grease
9:7	84-5370	1	Spindle
9:8	49-8320	1	Bearing ASM
9:9	84-2080	1	Housing-Spindle, Center
9:10	253-154	1	Seal-Oil

● Not serviced separately

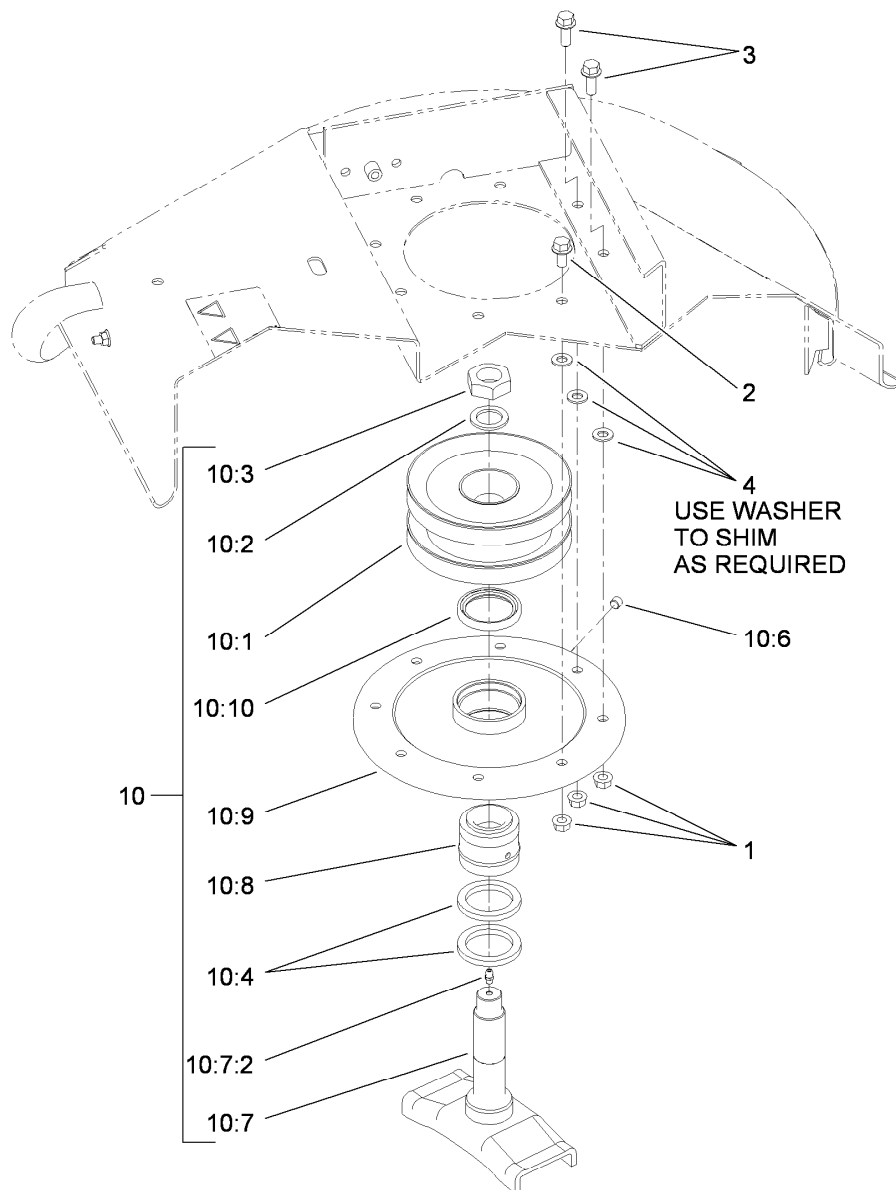


Right Hand Spindle Assembly No. 95-3095

Ref.	Part Number	Qty.	Description
1	32128-21	8	Nut-HF
2	3234-1	6	Screw-HHF
3	3234-11	2	Screw-HHF
4	3256-24	8	Washer-Flat
10		1	RH Spindle ASM ●
10:1	26-1760	1	Pulley And Hub ASM
10:2	3-8514	1	Washer-Thrust
10:3	3296-49	1	Nut-Lock, NI

Ref.	Part Number	Qty.	Description
10:4	84-2090	1	Spacer-Spindle, RH
10:5	253-138	2	Seal-Oil
10:7	285-17	1	Plug-Pipe
10:8	110-8537	1	Spindle ASM
10:8:2	302-5	1	Fitting-Grease
10:9	49-8320	1	Bearing ASM
10:10	84-2020	1	Housing-Spindle
10:11	253-154	1	Seal-Oil

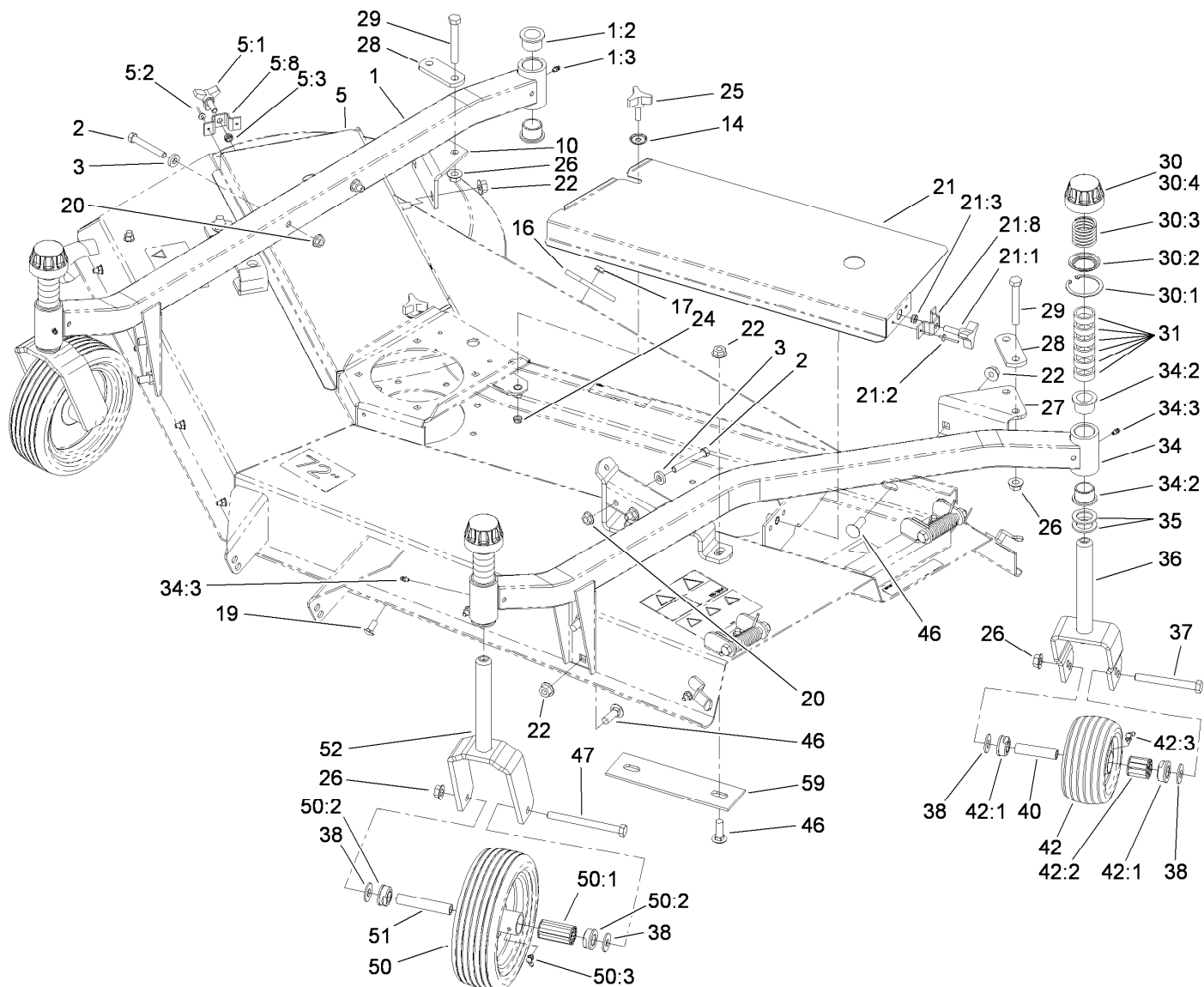
● Not serviced separately



Left Hand Spindle Assembly No. 95-3089

Ref.	Part Number	Qty.	Description
1	32128-21	8	Nut-HF
2	3234-1	6	Screw-HHF
3	3234-11	2	Screw-HHF
4	3256-24	8	Washer-Flat
10		1	LH Spindle ASM ●
10:1	84-2060	1	Pulley And Hub ASM
10:2	3-8514	1	Washer-Thrust
10:3	3296-49	1	Nut-Lock, NI
10:4	253-138	2	Seal-Oil
10:6	285-17	1	Plug-Pipe
10:7	110-8537	1	Spindle ASM
10:7:2	302-5	1	Fitting-Grease
10:8	49-8320	1	Bearing ASM
10:9	84-2020	1	Housing-Spindle
10:10	253-154	1	Seal-Oil

● Not serviced separately

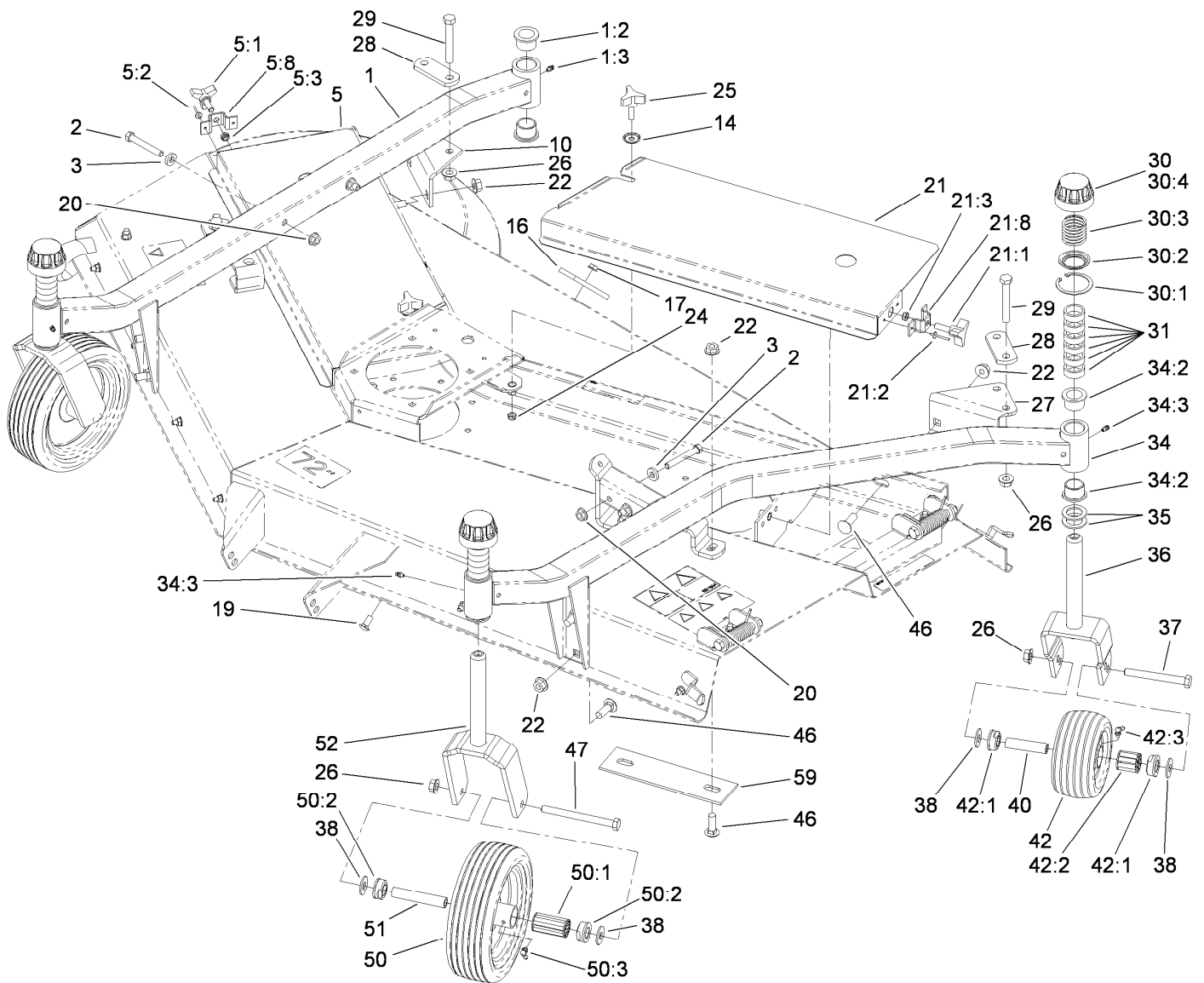


Carrier Frame and Cover Assembly

Ref.	Part Number	Qty.	Description
1	26-1490	1	RH Castor Arm ASM
1:2	94-1291	4	Bushing
1:3	302-5	2	Fitting-Grease
2	324-12	4	Screw-HH
3	66-6480	4	Washer
5	14-5869	1	RH Cover ASM
5:1	27-4570	1	Knob-Seat
5:2	3269-5	2	Rivet-Pop
5:3	3296-59	1	Nut-Lock, NI
5:8	66-1260	1	Bracket-Knob
10	39-3340-01	1	Bracket-Arm Clamp
14	66-6310	2	Washer-Cup
16	21-3770-01	1	Lift Strap-Deck, Right Rear
17	3290-357	2	Nut-HHF, Whiz
19	3231-27	2	Screw-CARR
20	32128-42	4	Nut-HF
21	14-5879	1	LH Cover ASM
21:1	27-4570	1	Knob-Seat

Ref.	Part Number	Qty.	Description
21:2	3269-5	2	Rivet-Pop
21:3	3296-59	1	Nut-Lock, NI
21:8	66-1260	1	Bracket-Knob
22	32128-49	12	Nut-HHF
24	3296-59	2	Nut-Lock, NI
25	27-4570	4	Knob-Seat
26	32128-23	8	Nut-HF
27	39-7450-01	1	Bracket-Clamp, LH
28	39-3330-01	2	Plate-Clamp, Castor Arm
29	325-14	4	Screw-HH
30	92-8862	4	HOC Cap ASM
30:1	92-5581	1	Ring-Retaining
30:2	92-5583	1	Washer-Cap
30:3	92-5584	1	Spring-Compression
30:4	92-8861	1	Cap-HOC
31	63-0070	24	Spacer
34	26-1430	1	LH Castor Arm ASM
34:2	94-1291	4	Bushing

● Optional Equipment

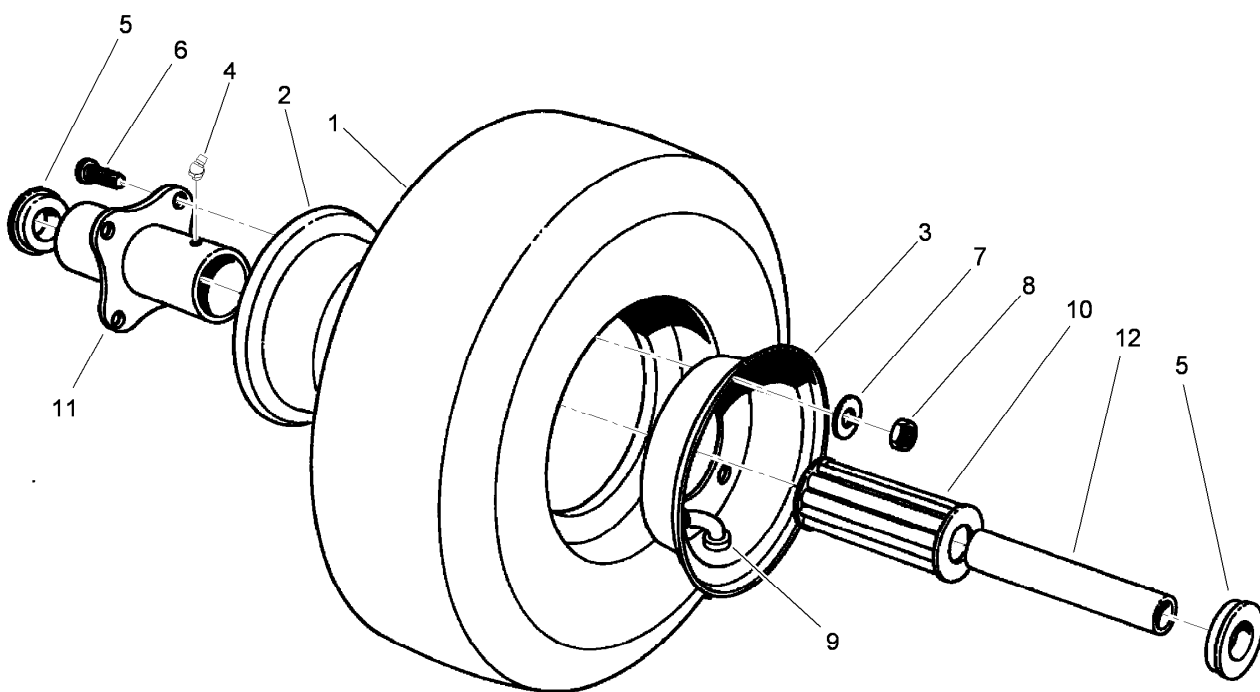


Carrier Frame and Cover Assembly (continued)

Ref.	Part Number	Qty.	Description
34:3	302-5	2	Fitting-Grease
35	3-6781	8	Washer-Thrust
36	75-9680-01	2	Fork-Castor
37	325-18	2	Screw-HH
38	3256-6	8	Washer-Flat
40	63-1770	2	Spanner
42	63-8400	2	Caster Wheel ASM
42:1	62-5580	2	Bearing-Outside
42:2	63-8580	1	Bearing-Roller
42:3	302-40	1	Fitting-Grease
46	3233-2	12	Screw-CARR

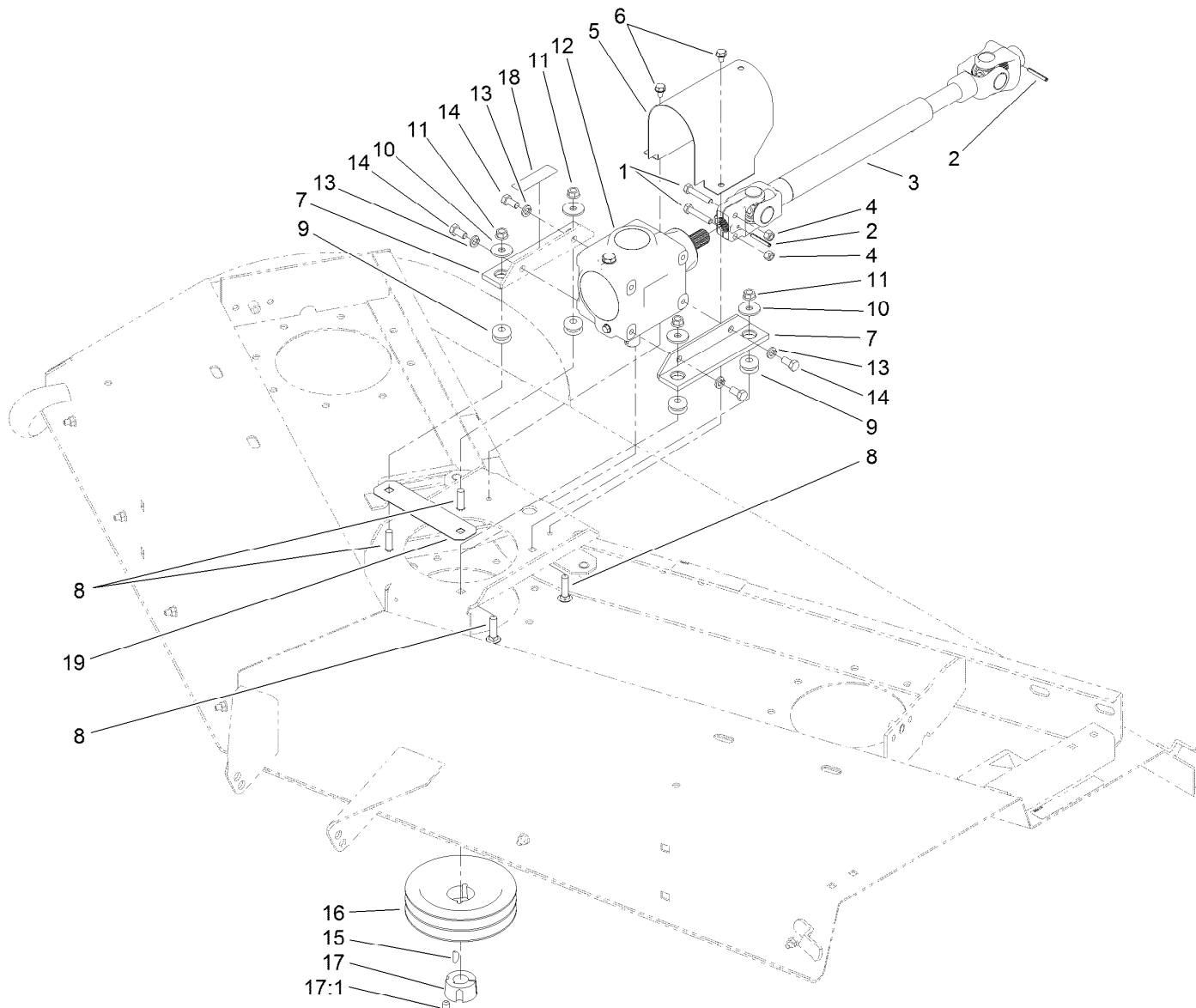
Ref.	Part Number	Qty.	Description
47	325-22	2	Screw-HH
50	54-8810	2	10-Inch Pneumatic Castor Wheel ASM ●
50	92-1655	2	10-Inch Castor Wheel ASM
50:1	83-4740	1	Bearing
50:2	62-5580	2	Bearing-Outside
50:3	302-40	1	Fitting-Grease
51	62-4340	2	Spanner
52	26-1530-01	2	Fork-Castor
59	26-1190-01	2	Plate-Reinforcement

● Optional Equipment



Pneumatic Tire and Wheel Assembly No. 54-8810

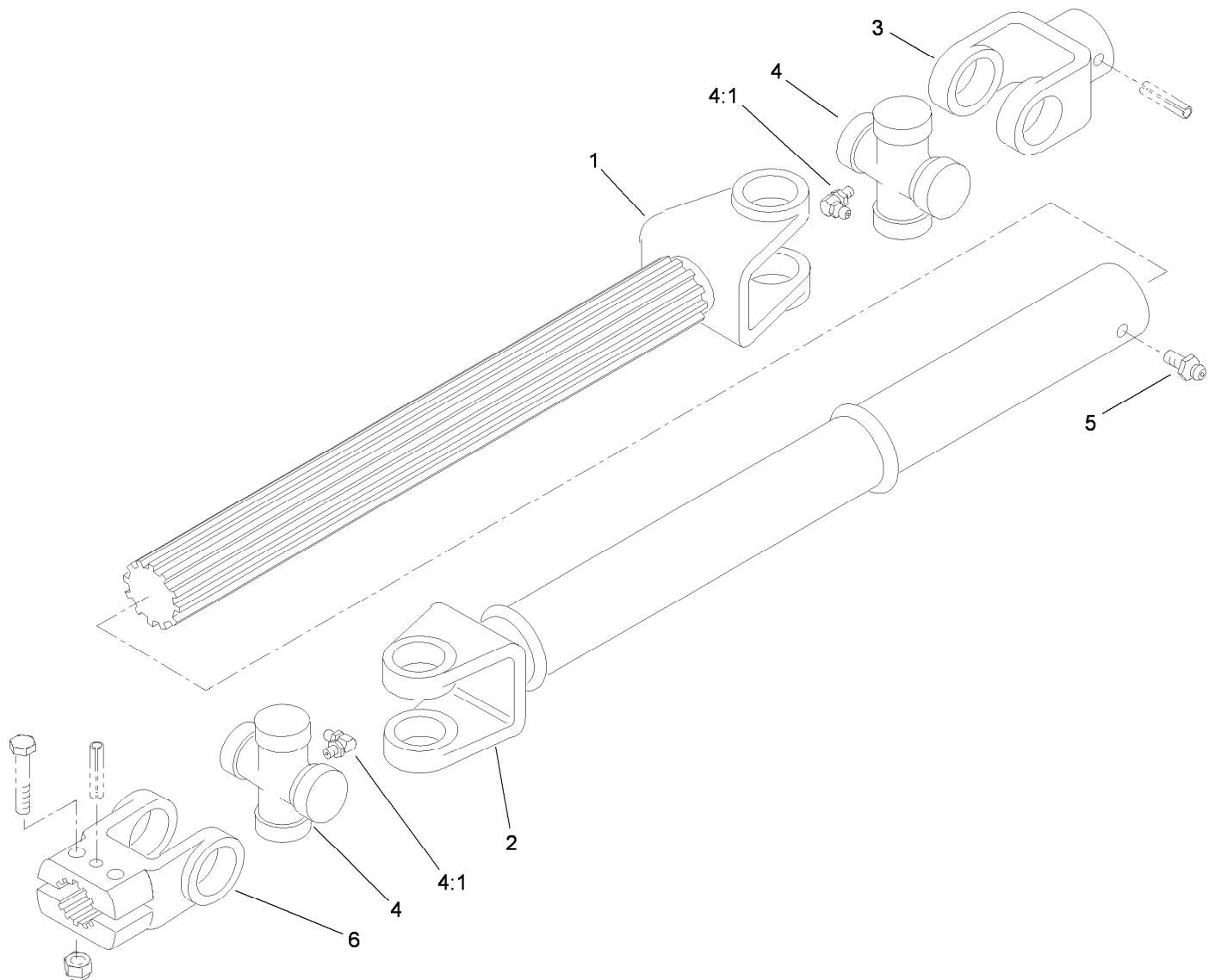
Ref.	Part Number	Qty.	Description
1	54-8960	1	Tire-10 Inch (2-Ply)
2	54-8910	1	Wheel Half-Female
3	54-8900	1	Wheel Half-Male
4	302-61	1	Fitting-Grease
5	54-8930	2	Retainer
6	54-8890	4	Wheel Bolt
7	3253-4	4	Washer-Lock
8	3217-6	4	Nut-Hex
9	54-8950	1	Tube
10	54-8940	1	Roller Bearing
11	54-8920	1	Hub-Centered
12	55-7080	1	Spanner-Bushing



Driveshaft and Gearbox Assembly

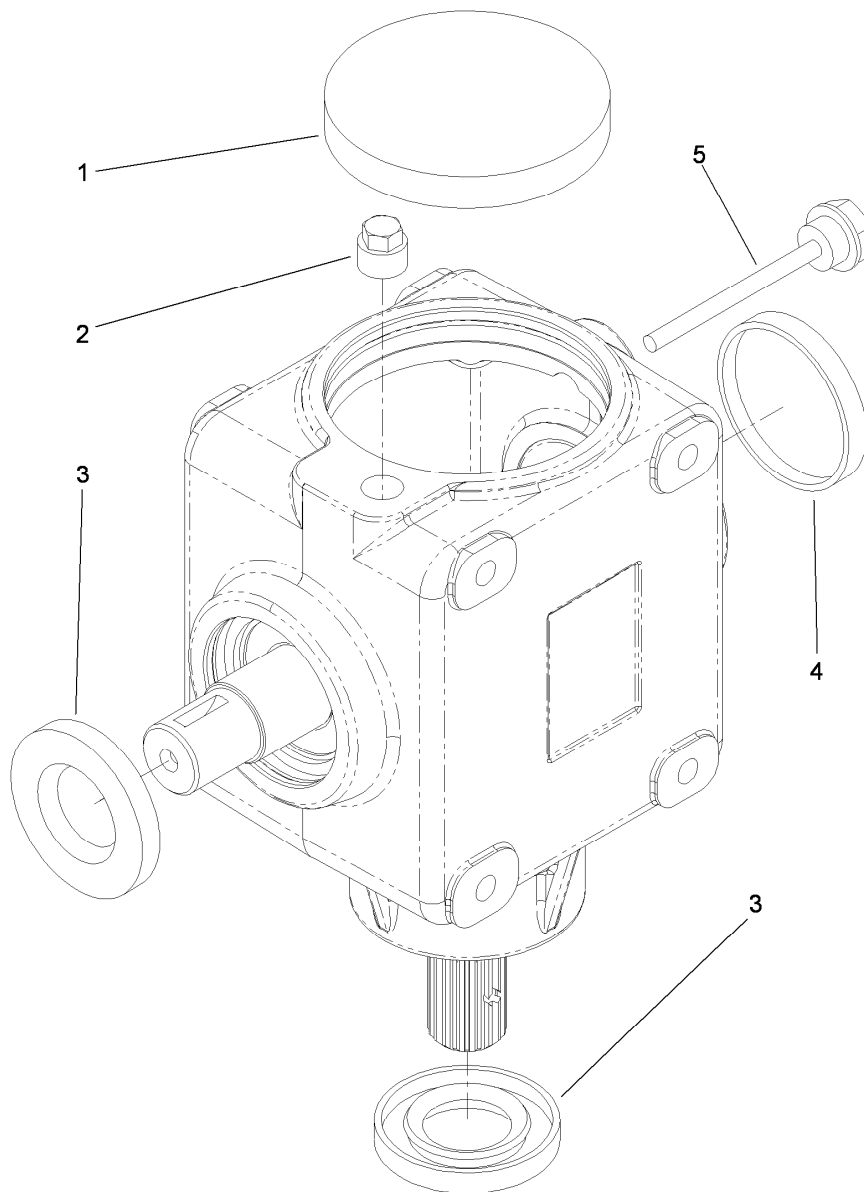
Ref.	Part Number	Qty.	Description
1	322-9	2	Screw-HH
2	32121-34	2	Pin-Roll
3	93-9996	1	Driveshaft ASM
4	3296-29	2	Nut-Lock, NI
5	93-9838-03	1	Shroud-Shaft, Drive
6	32104-82	2	Screw-HHF
7	68-8560-03	2	Bracket-Gearbox
8	3231-26	4	Screw-CARR
9	63-9750	4	Mount
10	63-8410	4	Washer

Ref.	Part Number	Qty.	Description
11	32128-21	4	Nut-HF
12	108-1370	1	Gearbox Replacement Kit
13	3253-21	4	Washer-Lock
14	323-4	4	Screw-HH
15	3257-5	1	Key-Woodruff
16	26-1400-03	1	Pulley-Deck
17	23-1640	1	Bushing-Taperlock
17:1	3247-4	2	Screw-Set
18	93-6697	1	Decal-Lube
19	68-9890-01	1	Cover-Gearbox, Front



Driveshaft Assembly No. 93-9996

Ref.	Part Number	Qty.	Description
1	93-9963	1	Shaft-Yoke, Slip
2	93-9966	1	Tube-Slip Yoke
3	62-3800	1	Yoke-End
4	54-9180	2	U-Joint Kit
4:1	62-3820	1	Fitting-Grease
5	302-58	1	Fitting-Straight
6	54-9040	1	Yoke-End



Gear Box Assembly No. 108-1370

<i>Ref.</i>	<i>Part Number</i>	<i>Qty.</i>	<i>Description</i>
1	107-2932	1	Cap-Oil
2	107-2933	1	Plug
3	117-9247	2	Seal
4	107-2935	1	Cap-Oil
5	107-2936	1	Plug-Filler, Dipstick

Attachments and Accessories

For 30722 72in Side Discharge Mower Groundsmaster 300 Series Traction Unit

Product Name	Model/Part
25in LH Atomic Blade ASM.....	106-4354
CE Kit	108-1381
Blade Service Pack, 25in	108-1454
Blade-High Sail, 25in, LH.....	23-2410-03
Spacer	27-1040
10in Pneumatic Castor Wheel Asm	54-8810
PTO-Male Half	92-4663
10in Foam Filled Wheel	93-5973
10in Caster Wheel Kit	95-3082
Castor Wheel Kit.....	95-3084
72in RD Wheel Set Kit	95-3086
Blade And Belt Kit	95-3087
LH Spindle Kit.....	95-3089
Center Spindle Kit.....	95-3090
High Sail Blade and Belt Kit	95-3094
RH Spindle Kit	95-3095



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