



**Count on it.**

Form No. 3377-615 Rev A

# Parts Catalog

## MM-655H-S Mortar Mixer

Model No. 68013C—Serial No. 313000001 and Up



# Ordering Replacement Parts

To order replacement parts, please supply the part number, the quantity, and the description of each part desired.

## Understanding Reference Numbers

Each identified part in an illustration has a reference number. The reference number for a part also appears in the parts list, along with other information about the part.

This catalog uses two special reference number formats, one to indicate parts in a service assembly and another to indicate the quantity of a given part in an illustration.

## Service Assembly Reference Numbers

Parts in service assemblies have reference numbers in the form a:b. The a represents the reference number of the entire service assembly and the b represents a sequential number unique to each part within the service assembly.

For example, a wheel assembly might be identified by reference number 6, the tire by 6:1, the valve by 6:2, and the wheel by 6:3. When you order the assembly identified by reference number 6, you receive all parts identified by reference numbers 6:1, 6:2, and 6:3. However, you may also order any part individually. Reference numbers of this type appear in illustration and in parts lists.

## Reference Numbers Indicating Quantity

In an illustration, if a reference number indicates more than one part, the reference number has the form nX y. The n represents the quantity of the part, the X is the multiplication symbol, and the y represents the reference number.

For example, in an illustration, the reference number 2X 37 means that two of the parts identified by reference number 37 are indicated.

# List of Abbreviations

**AR:** as required

**ASM:** assembly

**BBC:** blade brake control

**BHTF:** button head thread forming

**CARR:** carriage

**CCW:** counter clockwise

**CW:** clockwise

**DEG:** degrees

**DPA:** Dual Point Adjustment

**ECM:** electronic control module

**EXT:** external

**FH:** flat head

**GA:** gauge

**HD:** heavy-duty

**HF:** hex flange

**HH:** hex head

**HHF:** hex head flange

**HHFTF:** hex head flange thread forming

**HJ:** hex jam

**HLH:** hex lag head

**HOC:** height-of-cut

**HSBH:** hex socket button head

**HSFH:** hex socket flat head

**HSH:** hex socket head

**HWH:** hex washer head

**HWHTF:** hex washer head thread forming

**HYD:** hydraulic

**LH:** left hand

**LP:** Liquefied Petroleum Gas

**LPG:** Liquefied Petroleum Gas

**NI:** nylon insert

**NPTF:** national pipe thread fine

**PFH:** phillips flat head

**PPH:** phillips pan head

**PPHTF:** phillips pan head thread forming

**PRH:** phillips round head

**PTH:** phillips truss head

**PTO:** power-take-off

**RH:** right hand

**ROPS:** roll-over protection system

**RRB:** rear roller brush

**SFH:** slotted fillister head

**SHH:** slotted hex head

**SHWH:** slotted hex washer head

**SPH:** slotted pan head

**SQH:** square head

**SRH:** slotted round head

**STD:** standard

**TAP:** self tapping

**TTH:** torx truss head

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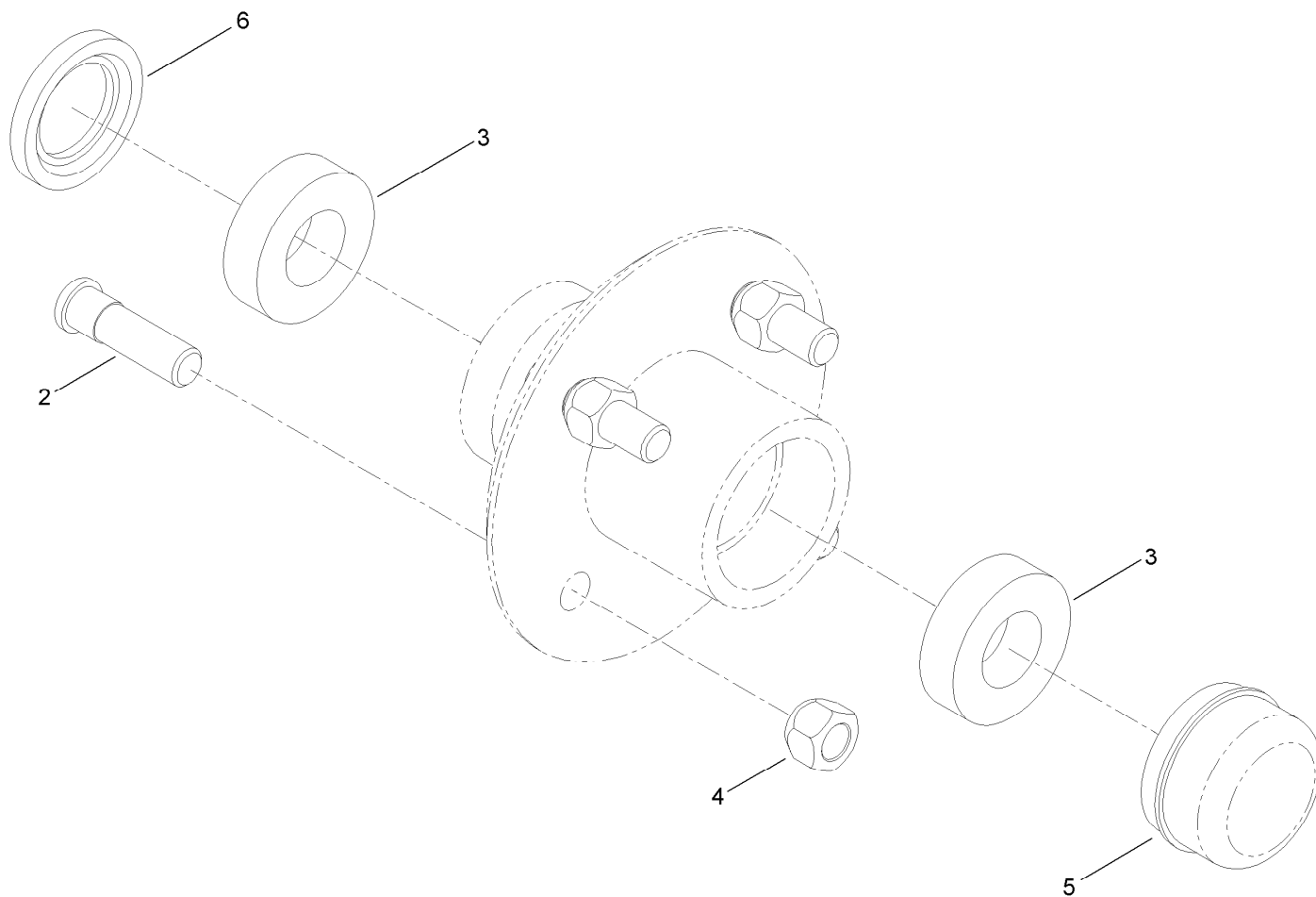
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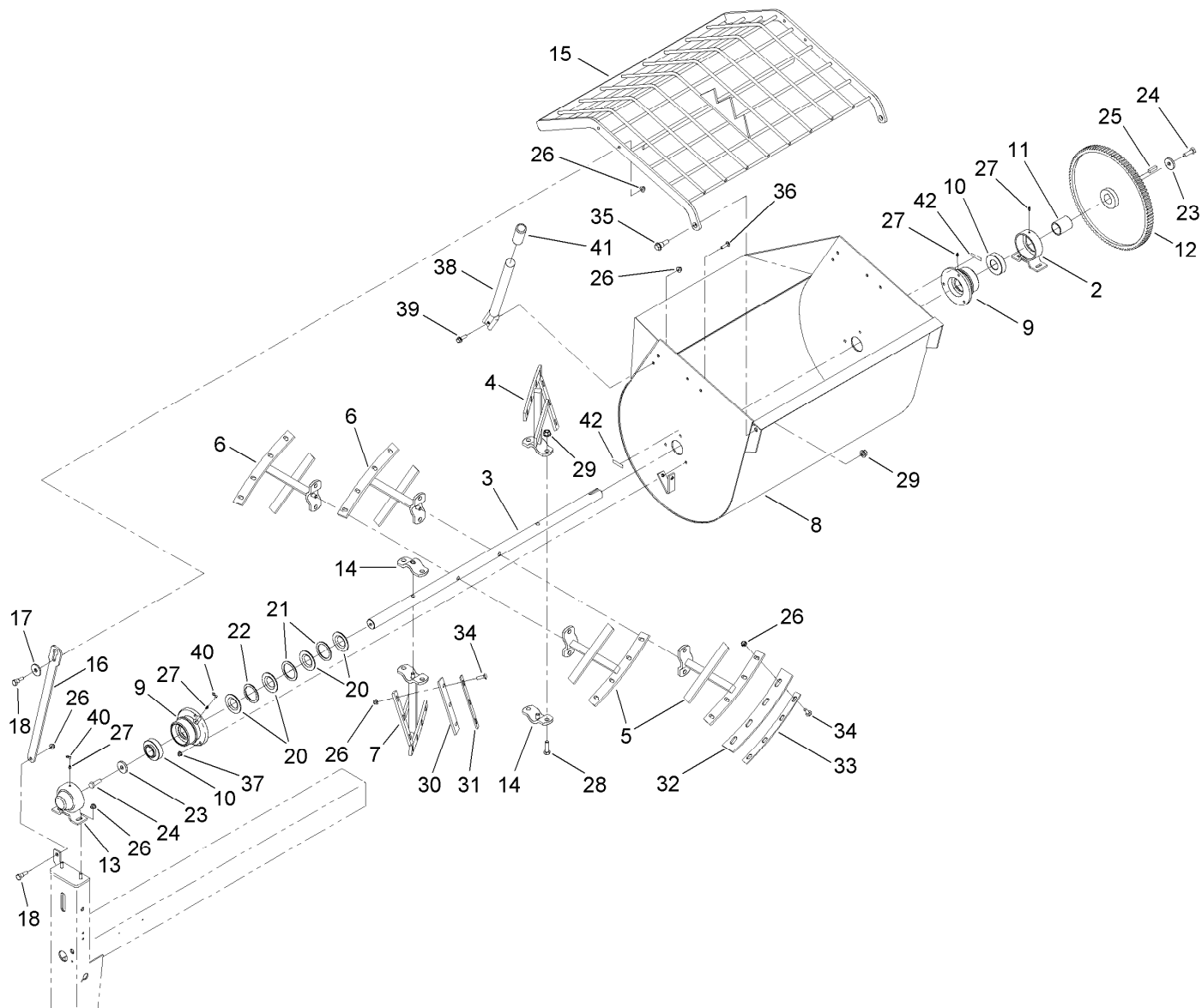
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## Hub Assembly No. 125-8171

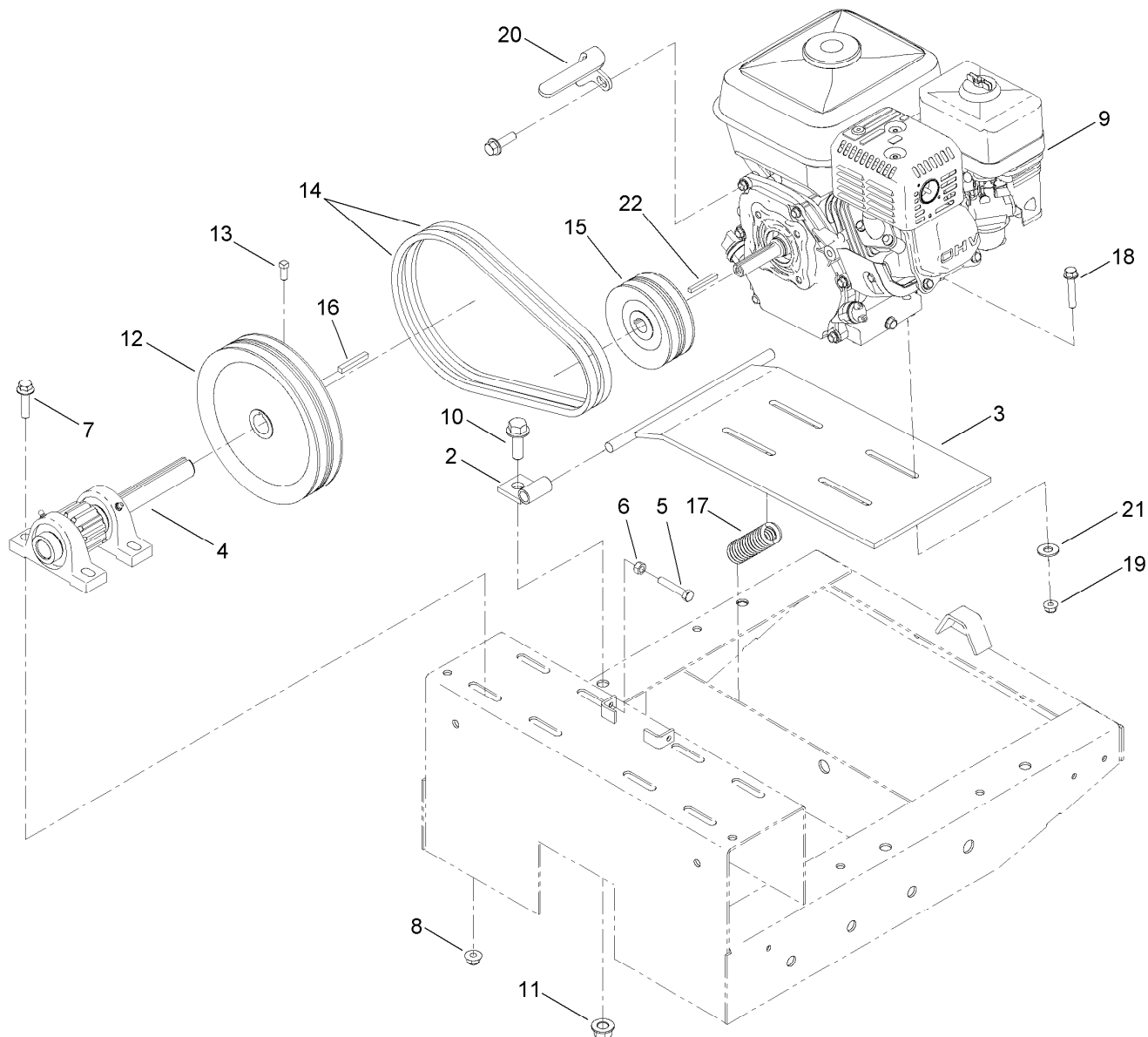
| Ref. | Part Number | Qty. | Description     |
|------|-------------|------|-----------------|
| 2    | ST39190     | 4    | Stud-Wheel      |
| 3    | ST32233     | 2    | Bearing-Roller  |
| 4    | ST80045     | 4    | Nut-Lug         |
| 5    | ST34573     | 1    | Cap-Dust        |
| 6    | ST32052     | 1    | Seal-Hub, Wheel |



## Drum Assembly

| Ref. | Part Number | Qty. | Description        |
|------|-------------|------|--------------------|
| 2    | ST24021-01  | 1    | Trunnion           |
| 3    | ST24205-01  | 1    | Shaft-Drum         |
| 4    | ST24219-01  | 1    | Paddle             |
| 5    | ST24220-01  | 1    | Paddle             |
| 6    | ST24221-01  | 1    | Paddle             |
| 7    | ST24222-01  | 1    | Paddle             |
| 8    | ST25934-01  | 1    | Drum               |
| 9    | ST32326-01  | 2    | Housing-Bearing    |
| 10   | ST32003     | 2    | Bearing-Ball       |
| 11   | ST25909     | 1    | Spacer-Shaft, Drum |
| 12   | ST26933-03  | 1    | Gear-94 Teeth      |
| 13   | ST36574-01  | 1    | Trunnion-Capped    |
| 14   | ST24107-01  | 2    | Clamp              |
| 15   | 125-6253-01 | 1    | Guard-Drum         |
| 16   | 125-6223-03 | 1    | Bar-Guard, Lift    |
| 17   | 106-2008    | 1    | Washer-Thrust      |
| 18   | 80-1300     | 2    | Bolt-Shoulder      |
| 20   | ST32324     | 8    | Seal-Drum          |
| 21   | ST24017     | 4    | Washer-Flat        |
| 22   | ST25881     | 2    | Washer-Split       |

| Ref. | Part Number | Qty. | Description         |
|------|-------------|------|---------------------|
| 23   | ST26326     | 2    | Washer-Flat         |
| 24   | 325-6       | 2    | Screw-HH            |
| 25   | ST81060     | 1    | Key-Square          |
| 26   | 104-8301    | 30   | Nut-Flange, NI      |
| 27   | ST46042     | 4    | Fitting-Grease      |
| 28   | 325-7       | 6    | Screw-HH            |
| 29   | 99-5107     | 8    | Nut-Lock            |
| 30   | ST24033     | 2    | Blade-Rubber, Short |
| 31   | ST24031-01  | 2    | Bar-Backer, Short   |
| 32   | ST24106     | 4    | Blade-Rubber, Long  |
| 33   | ST24104-01  | 4    | Bar-Backer, Long    |
| 34   | 3231-25     | 22   | Bolt-CARR           |
| 35   | 116-0780    | 2    | Screw-HHF, Shoulder |
| 36   | 3230-3      | 6    | Screw-CARR          |
| 37   | 104-8300    | 6    | Nut-Flange, NI      |
| 38   | ST44347-01  | 1    | Handle-Dump         |
| 39   | 3234-24     | 2    | Screw-HHF           |
| 40   | ST47001     | 4    | Cap-Plug            |
| 41   | ST47023     | 1    | Grip-Hand           |
| 42   | 125-8175    | 2    | Decal-Grease        |

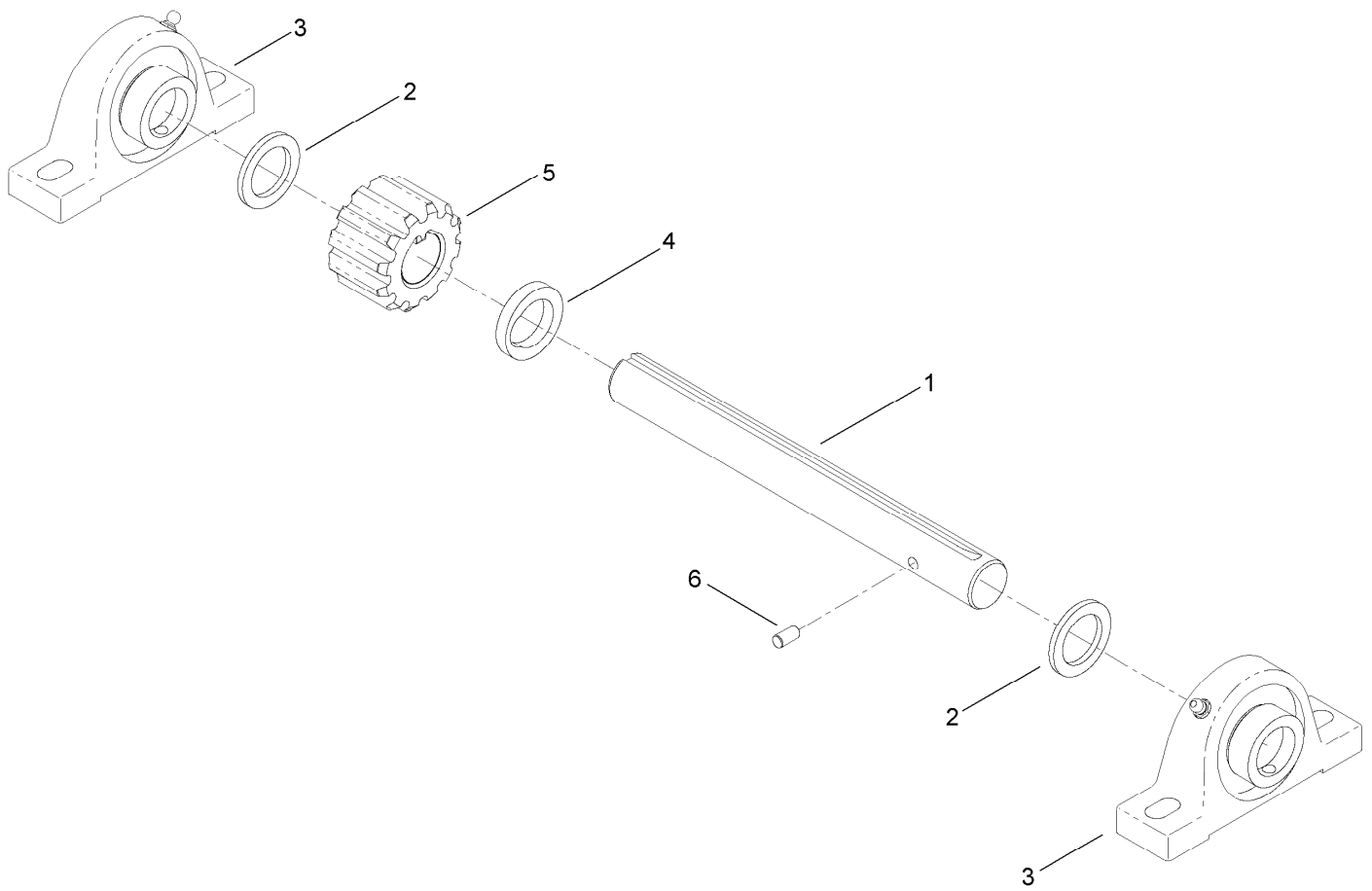


## Engine, Belt and Pinion Assembly

| Ref. | Part Number | Qty. | Description           |
|------|-------------|------|-----------------------|
| 2    | ST57786-03  | 2    | Mount-Motor           |
| 3    | ST39565-03  | 1    | Base-Motor            |
| 4    | ST21471     | 1    | Pinion ASM            |
| 5    | 322-41      | 1    | Screw-HH              |
| 6    | 3217-6      | 1    | Nut-Hex               |
| 7    | 114-4681    | 4    | Screw-HHF             |
| 8    | 104-8301    | 4    | Nut-Flange, NI        |
| 9    | 125-4820    | 1    | Engine-Honda, Gx160 ● |
| 10   | 100-6116    | 2    | Screw-HHF             |
| 11   | 99-5107     | 2    | Nut-Lock              |
| 12   | ST38450     | 1    | Sheave                |

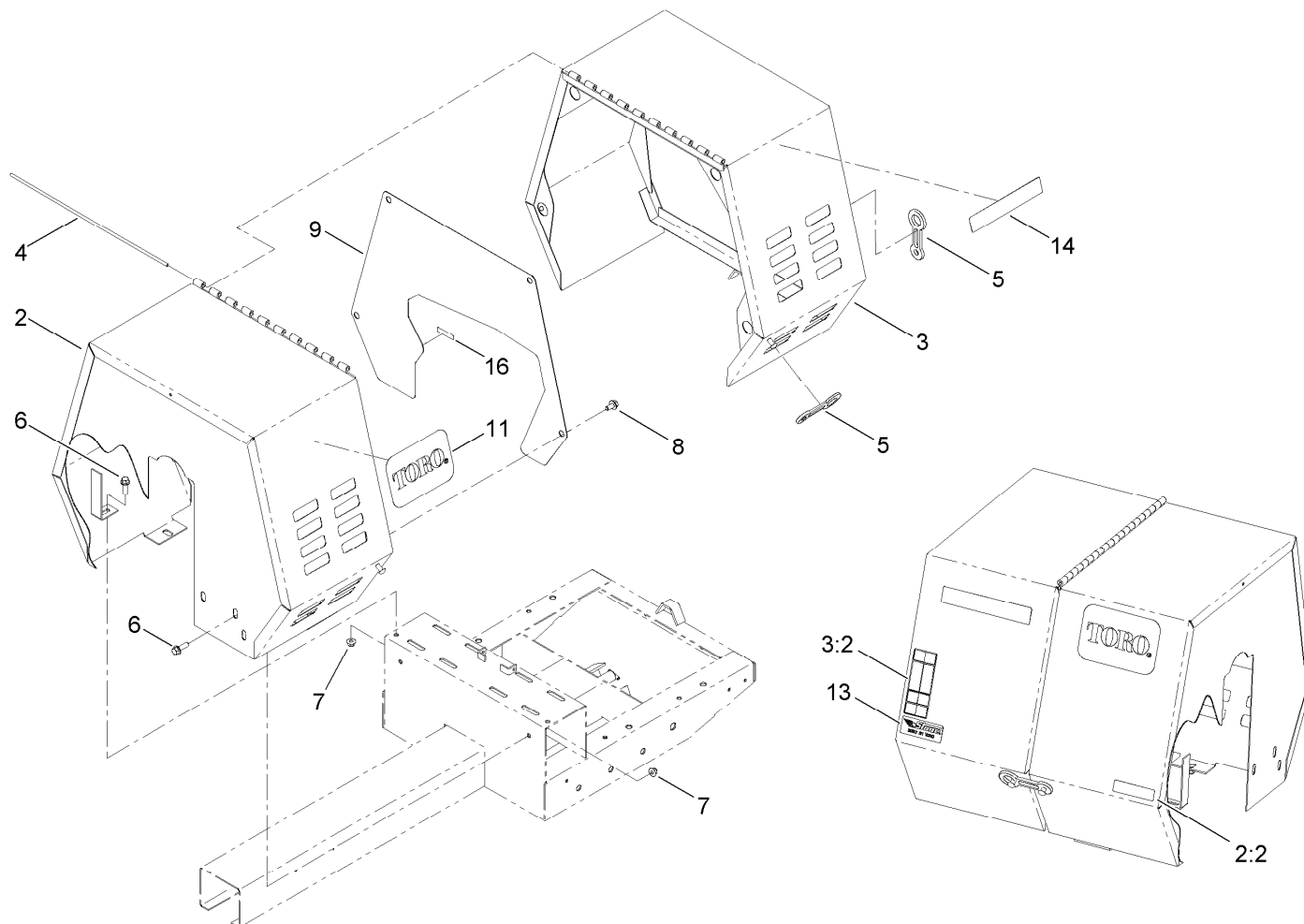
| Ref. | Part Number | Qty. | Description    |
|------|-------------|------|----------------|
| 13   | 120-6474    | 2    | Screw-Set, SQH |
| 14   | ST34052     | 2    | Belt-V         |
| 15   | ST38664     | 1    | Sheave         |
| 16   | 7-0238      | 1    | Key-Square     |
| 17   | ST34849     | 1    | Spring         |
| 18   | 94-5780     | 4    | Screw-HWH      |
| 19   | 104-8300    | 4    | Nut-Flange, NI |
| 20   | 127-1665-03 | 1    | Guide-Belt     |
| 21   | 3256-4      | 4    | Washer-Flat    |
| 22   | ST37716     | 1    | Key-Square     |

● Obtain parts from [www.honda-engines.com](http://www.honda-engines.com)



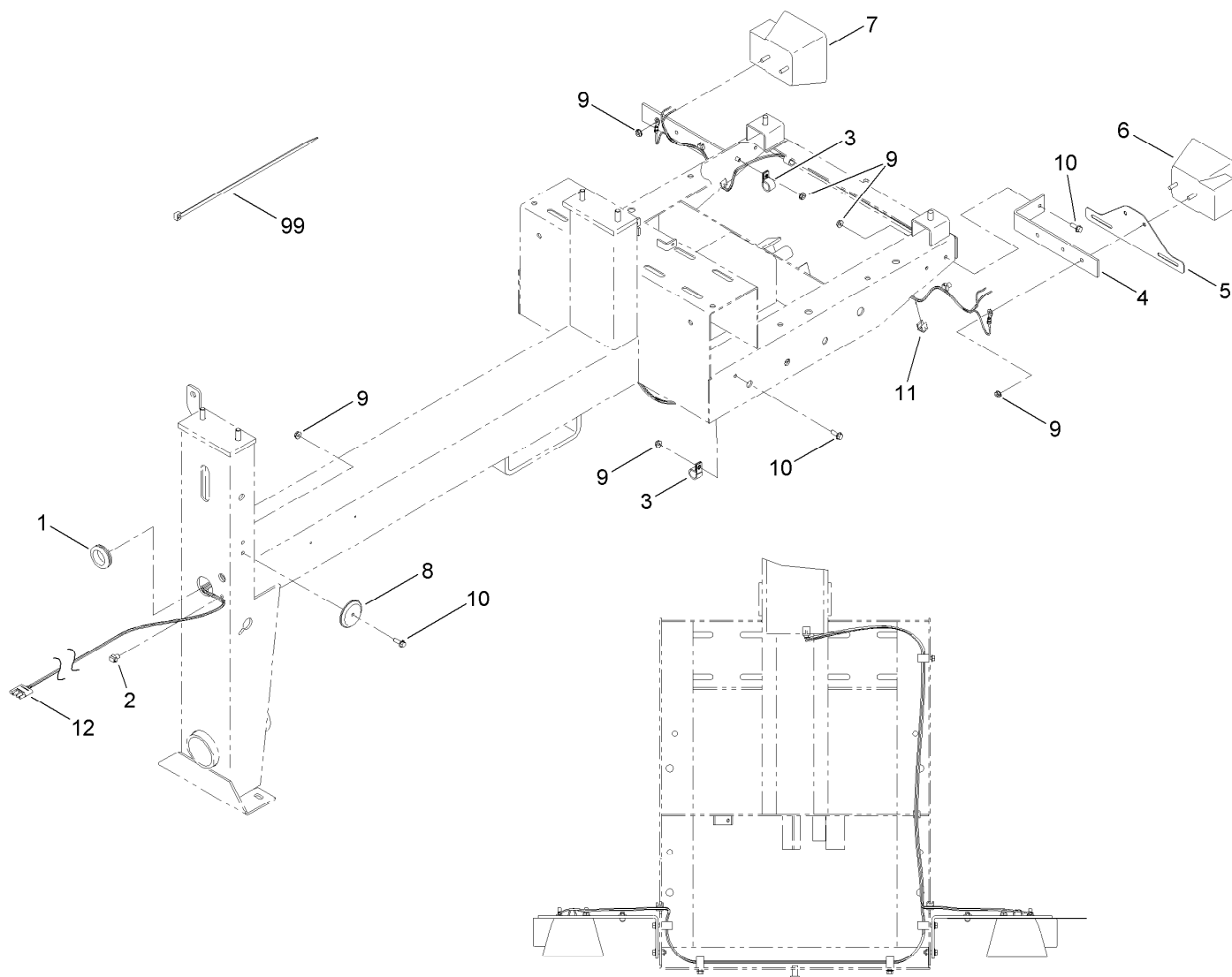
## Pinion Assembly No. ST21471

| Ref. | Part Number | Qty. | Description           |
|------|-------------|------|-----------------------|
| 1    | ST24036     | 1    | Shaft-Pinion          |
| 2    | 3-8514      | 2    | Washer-Thrust         |
| 3    | ST32208     | 2    | Bearing-Block, Pillow |
| 4    | ST38122     | 1    | Washer                |
| 5    | ST57625     | 1    | Gear-Spur             |
| 6    | 95-0715     | 1    | Pin-Dowel             |



## Cowl Assembly

| Ref. | Part Number | Qty. | Description           |
|------|-------------|------|-----------------------|
| 2    | 127-1683    | 1    | Stationary Cowl ASM   |
| 2:2  | 117-2718    | 1    | Decal-Arrester, Spark |
| 3    | 127-1685    | 1    | Movable Cowl ASM      |
| 3:2  | 125-4939    | 1    | Decal-Warning         |
| 4    | ST44368     | 1    | Pin                   |
| 5    | ST47182     | 3    | Latch-Rubber          |
| 6    | 3234-24     | 6    | Screw-HHF             |
| 7    | 104-8301    | 6    | Nut-Flange, NI        |
| 8    | 110-9380    | 4    | Screw-HWH             |
| 9    | 125-6310-03 | 1    | Plate-Guard           |
| 11   | 67-7320     | 2    | Decal                 |
| 13   | 125-4942    | 1    | Decal                 |
| 14   | 125-4948    | 2    | Decal-Mm-655H         |
| 16   | 125-8175    | 1    | Decal-Grease          |



VIEW OF HARNESS ROUTING  
UNDER FRAME

## Trailer Light Kit Assembly

| Ref. | Part Number | Qty. | Description                  |
|------|-------------|------|------------------------------|
| 1    | 120-4831    | 1    | Grommet                      |
| 2    | 32180-030   | 1    | Clip-Tie                     |
| 3    | 2412-87     | 5    | Clamp-Cable                  |
| 4    | ST36003-03  | 2    | Bracket-Universal            |
| 5    | 125-8659-03 | 1    | Plate-License Holder         |
| 6    | 120-3735    | 1    | Light-Tail, LH               |
| 7    | 120-3734    | 1    | Light-Tail, RH               |
| 8    | 104-6962    | 2    | Reflector-Amber              |
| 9    | 32149-2     | 13   | Nut-Keps                     |
| 10   | 115-5103    | 9    | Screw-HHF                    |
| 11   | 32180-078   | 4    | Clip-Edge W/Tie, Parallel    |
| 12   | 121-6591    | 1    | Harness-Wire, Trailer Lights |
| 99   | 3290-379    | 5    | Tie-Cable                    |

**Notes:**



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